

Impact of Modeling Approach on Flutter Predictions for Very Large Wind Turbine Blade Designs

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Outline

- **Introduction**
- **Previous Work**
- **Motivation**
- **Overview of BLade Aeroelastic Stability Tool**
 - Analysis Capabilities
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 - Analysis Procedures
 - Integration with SNL NuMAD
- **Demonstration**
- **Aeroelastic Representations**
- **Conclusions & Future Work**



Introduction

■ Flutter

- Dynamic aeroelastic instability
- *Self-starting, potentially destructive vibration where aerodynamic forces couple with a structure's natural modes producing large-amplitude, diverging periodic motion.*

■ Consideration in aircraft design

- *Variety of flight conditions*

■ Wind Turbine Blades

- *Classical flutter*
- *Stall induced flutter*

■ May be a consideration for larger, softer blade designs



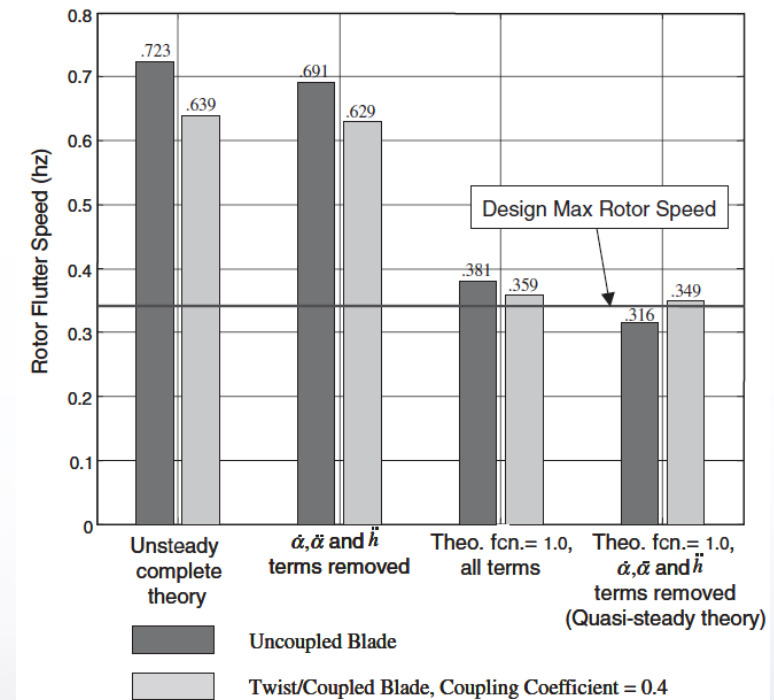
Previous Work

■ Lobitz, 2004

- Classical flutter
 - ♦ more catastrophic instability
 - ♦ coupling of torsional and flapwise modes
- Concern for pitch regulated turbines
- Isolated blade analysis
- Preliminary blade design tool
- Unsteady aerodynamic airfoil theory
- Examined effects of flap-twist coupling

■ Hansen, 2007

- Stall induced flutter
- Concern for stall-regulated turbines
- Considers entire turbine system
- Interaction of inflow with turbine vibration
- Typically mediated with structural damping



Lobitz, D.W. *Wind Energy*, 2004



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SNL Legacy Flutter Tool

■ **Originally developed for VAWTs**

- Adopted and modified for HAWT blades
- Some remnants of VAWT specific assumptions
 - ◆ Averaged or uniform aerodynamic properties
 - ◆ Less accurate geometric representation of HAWT blades

■ **Heavy use of NASTRAN's DMAP capability**

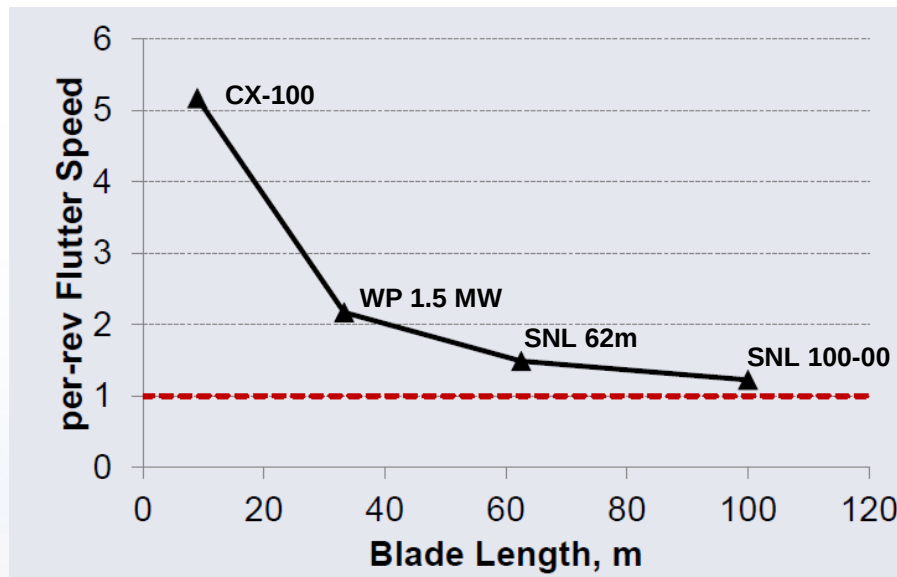
- NASTRAN for basic structural dynamics formulation
- Pre-stress effects
- DMAP for aerodynamic effects
- Made use of complex eigensolver
- Licensing and computing overheads

■ **User intensive, manual procedure**



Motivation

- Traditionally not a concern for utility scale blades
- Trends of decreasing flutter margin with blade size



- Critical look of existing tools
 - Modeling approaches
- Development of improved design tool solutions



BLAST: Analysis Capabilities

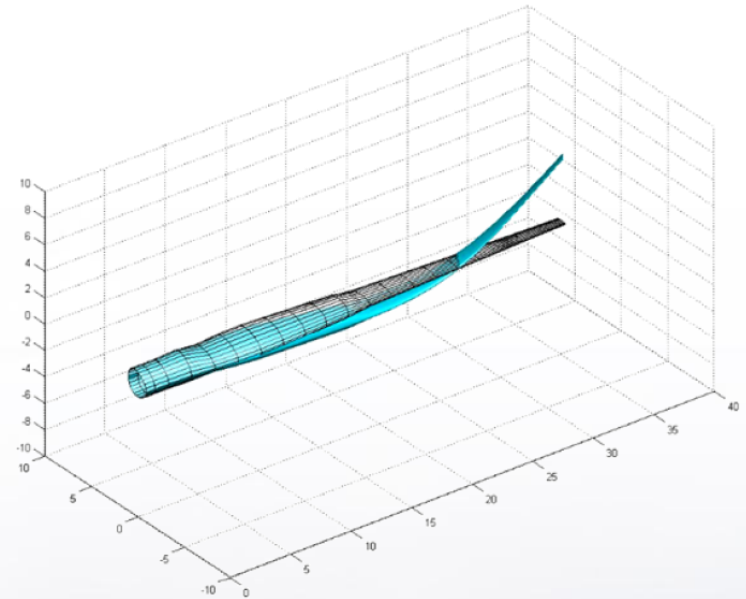
BLade Aeroelastic Stability Tool

■ **Classical flutter**

- Rotating blade
- Parked blade
- Divergence of rotating blade

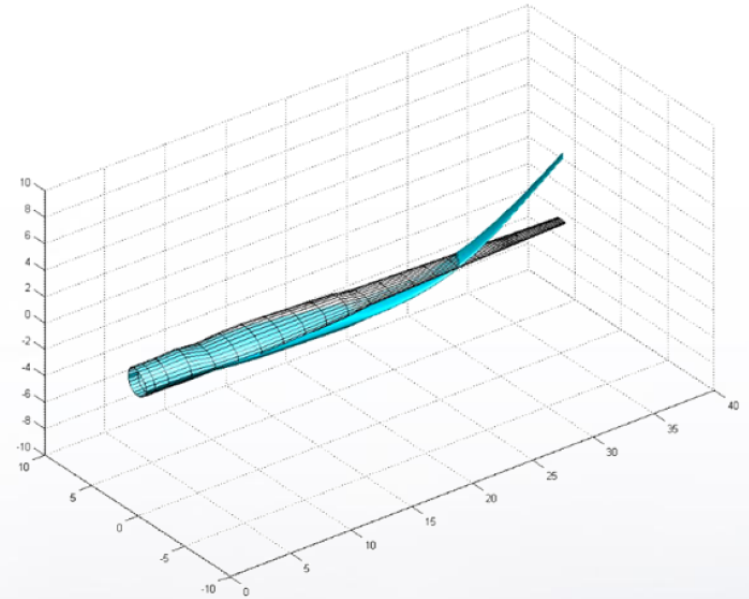
■ **Better geometric representation**

- Swept blades
- Offset mass axes
- Coupling factors for composite materials
- Better representation of mass and stiffness distributions, concentrated terms



BLAST: Analysis Capabilities (2)

- **Gyroscopic effects**
 - Coriolis
 - Spin Softening
- **Stress stiffening effects**
- **License-free, in-house finite element code**
- **Integrates with existing tools**
 - NREL FAST file format
 - NuMAD interface
- **Automation**
- **Visualization**



BLAST: Formulation Structural Dynamics

- Three-dimensional Euler-Bernoulli Beam Element
- Hamilton's principle

$$\delta \int_V (\mathcal{T}(q, \dot{q}) - \mathcal{V}(q)) dV = \delta \mathcal{W}_{np}$$

- **Kinetic Energy**

- Fundamental structural motion
- Rotor speed
- Offset mass axes

- **Strain Energy**

- Coupling factors for composites

- **Finite Element Formulation**

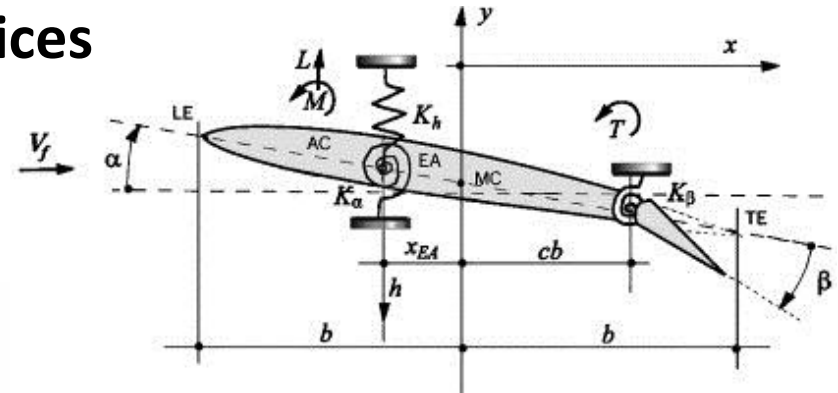
$$M\ddot{x} + (C + \mathbf{G}(\Omega))\dot{x} + (K(x) - \mathbf{S}(\Omega))x = \mathbf{F}_c(\Omega)$$



BLAST: Formulation

Unsteady Aerodynamics

- Unsteady effects due to shed vortices
- 2D airfoil theory
 - Zero-yaw conditions
 - Flow in mid-span to tip regions



■ Theodorsen Function

- Complex valued $C(k), k = \frac{\omega b}{V}$

$$L = \pi \rho b^2 [\ddot{w} + V \dot{\theta} - b a \ddot{\theta}] + 2 \pi \rho V b C(k) \left[\dot{w} + V \theta + b \left(\frac{1}{2} - a \right) \right]$$

■ Non-potential force in Hamilton's principle

$$M = \pi \rho b^2 \left[b a \ddot{w} - V b \left(\frac{1}{2} - a \right) \dot{\theta} - b^2 \left(\frac{1}{8} + a^2 \right) \ddot{\theta} \right] + 2 \pi \rho V b^2 \left(a + \frac{1}{2} \right) C(k) \left[\dot{w} + V \theta + b \left(\frac{1}{2} - a \right) \right]$$

$$(M + \mathbf{M}_A(\boldsymbol{\Omega}))\ddot{x} + (G(\boldsymbol{\Omega}) + \mathbf{C}_A(\boldsymbol{\Omega}, \omega))\dot{x} + (K(x) - S(\boldsymbol{\Omega}) + \mathbf{K}_A(\boldsymbol{\Omega}, \omega))x = 0$$

BLAST: Analysis Procedure

1. Select an operating condition (rotor speed)

2. Obtain a static equilibrium solution

$$K(x_{eq}) - S(\Omega))x_{eq} = F_C(\Omega)$$

**Automated &
Efficient**

3. Provide an initial guess for mode frequency

$$(M + M_A(\Omega))\ddot{x} + (G(\Omega) + C_A(\Omega, \omega))\dot{x} + (K(x_{eq}) - S(\Omega) + K_A(\Omega, \omega))x = 0$$

4. Perform modal analysis

5. Select mode of interest

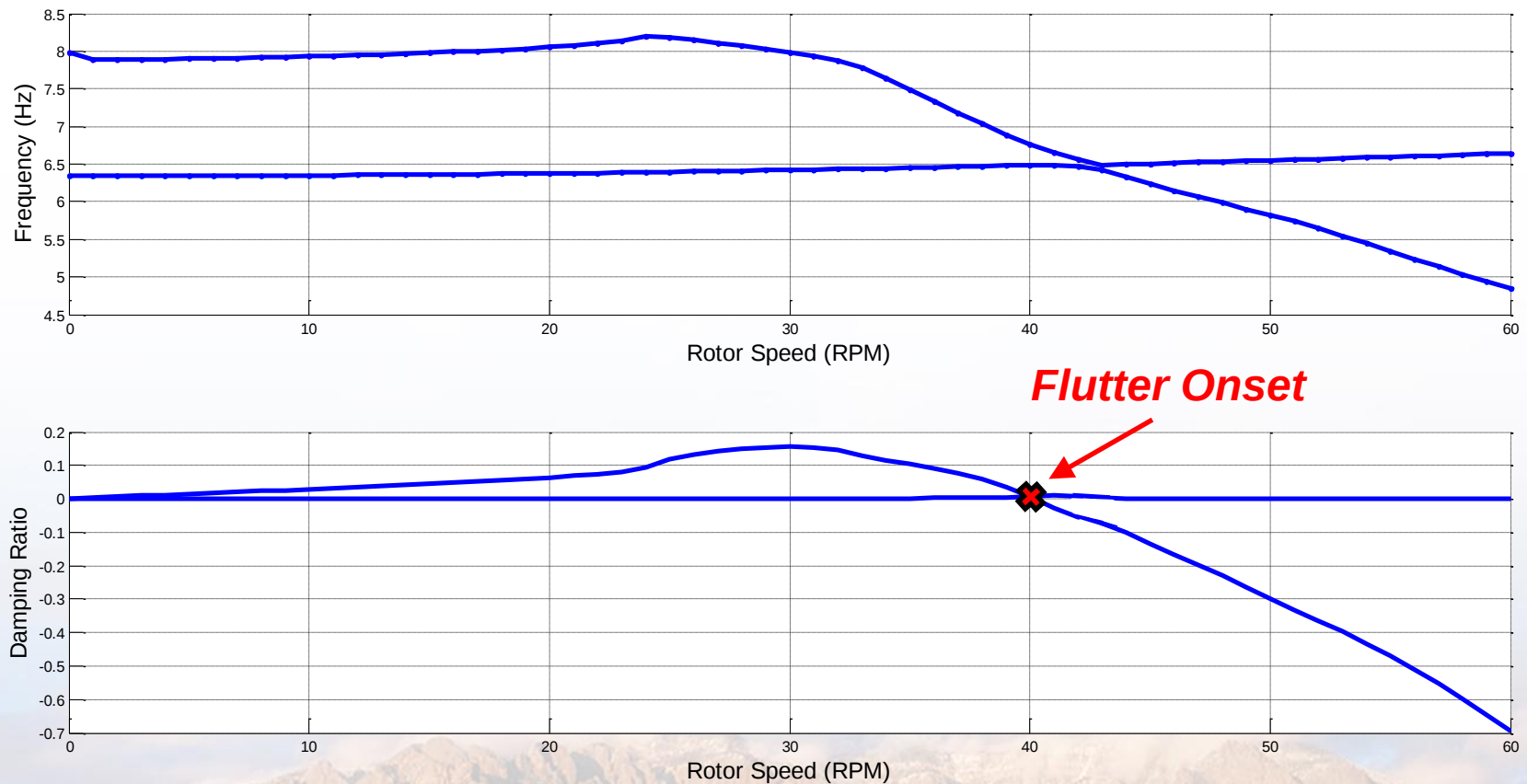
6. Update frequency, iterate until converged

7. Repeat for other modes

8. Continue to next operating condition

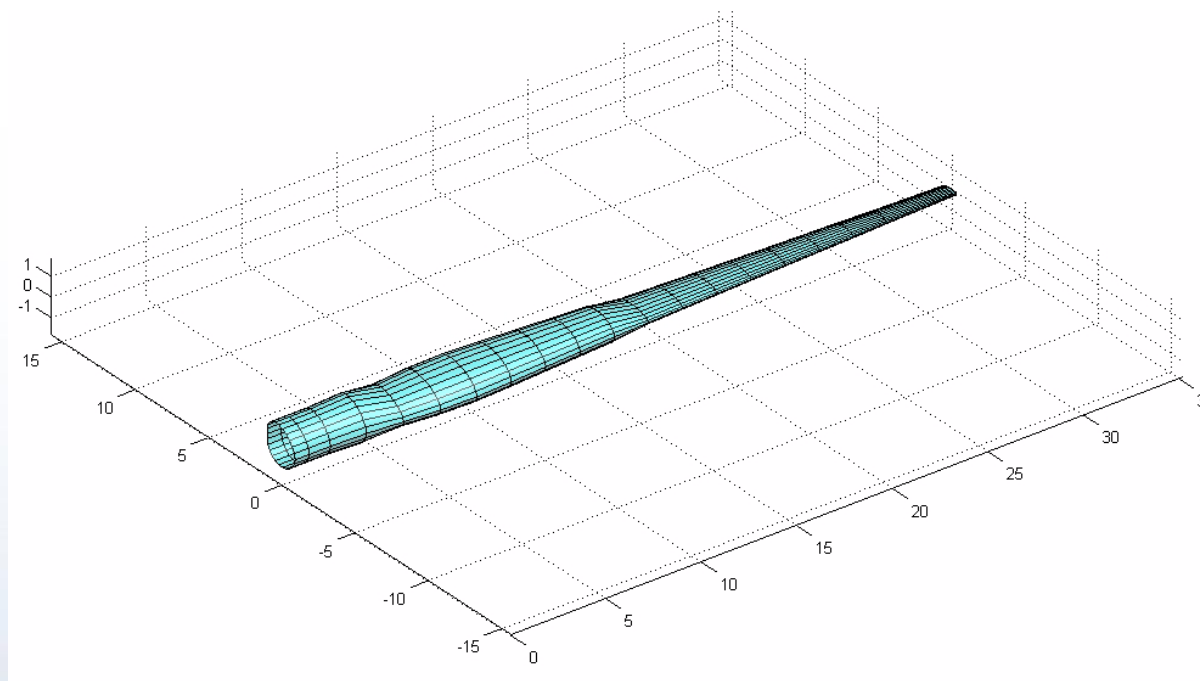


Frequency & Damping vs. Rotor Speed

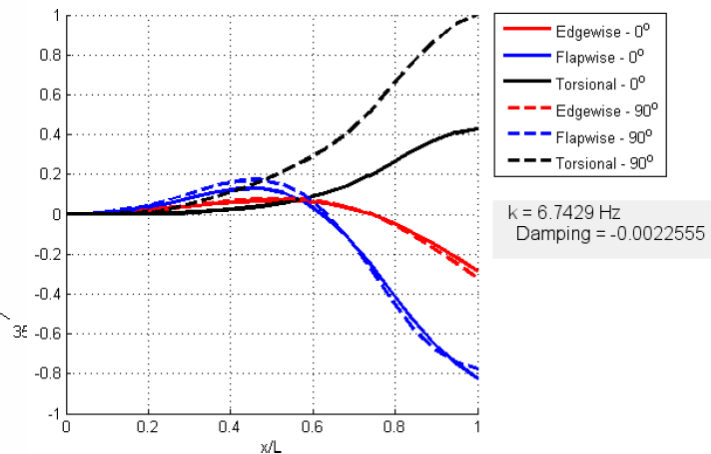


Mode Shape Visualization

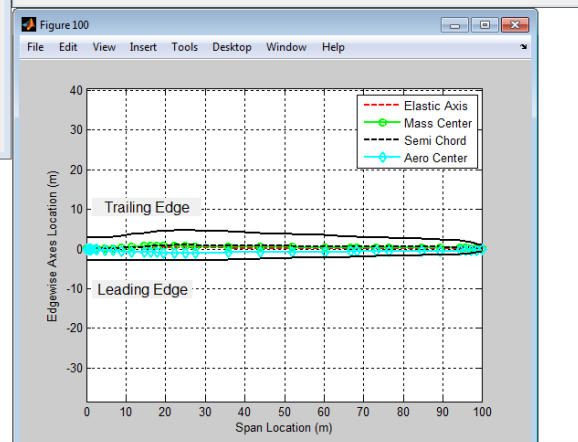
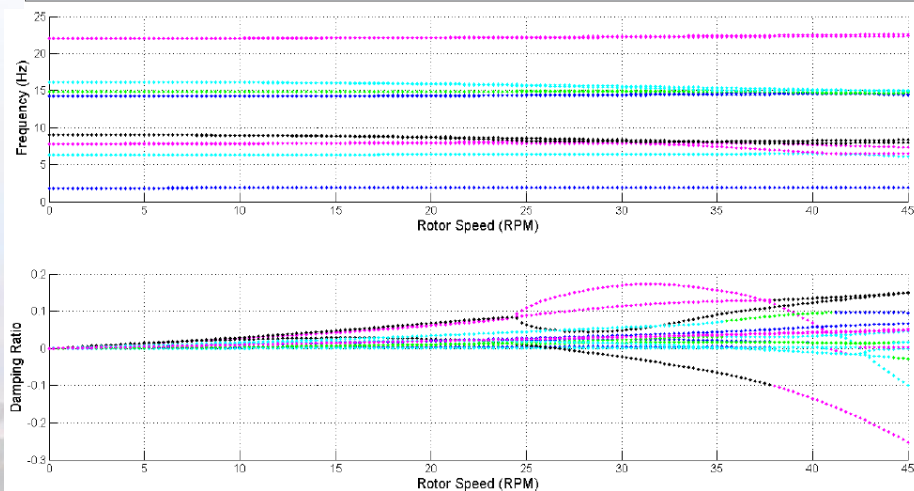
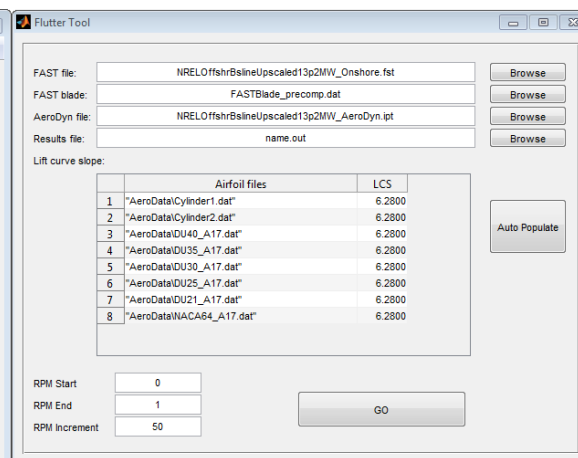
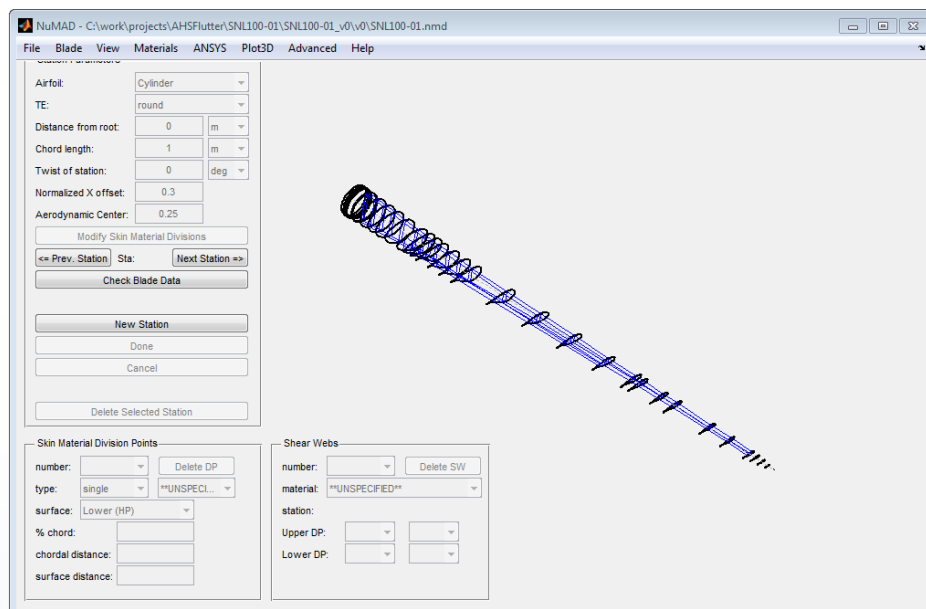
3D Animation:



Flexural Axis Deformation:

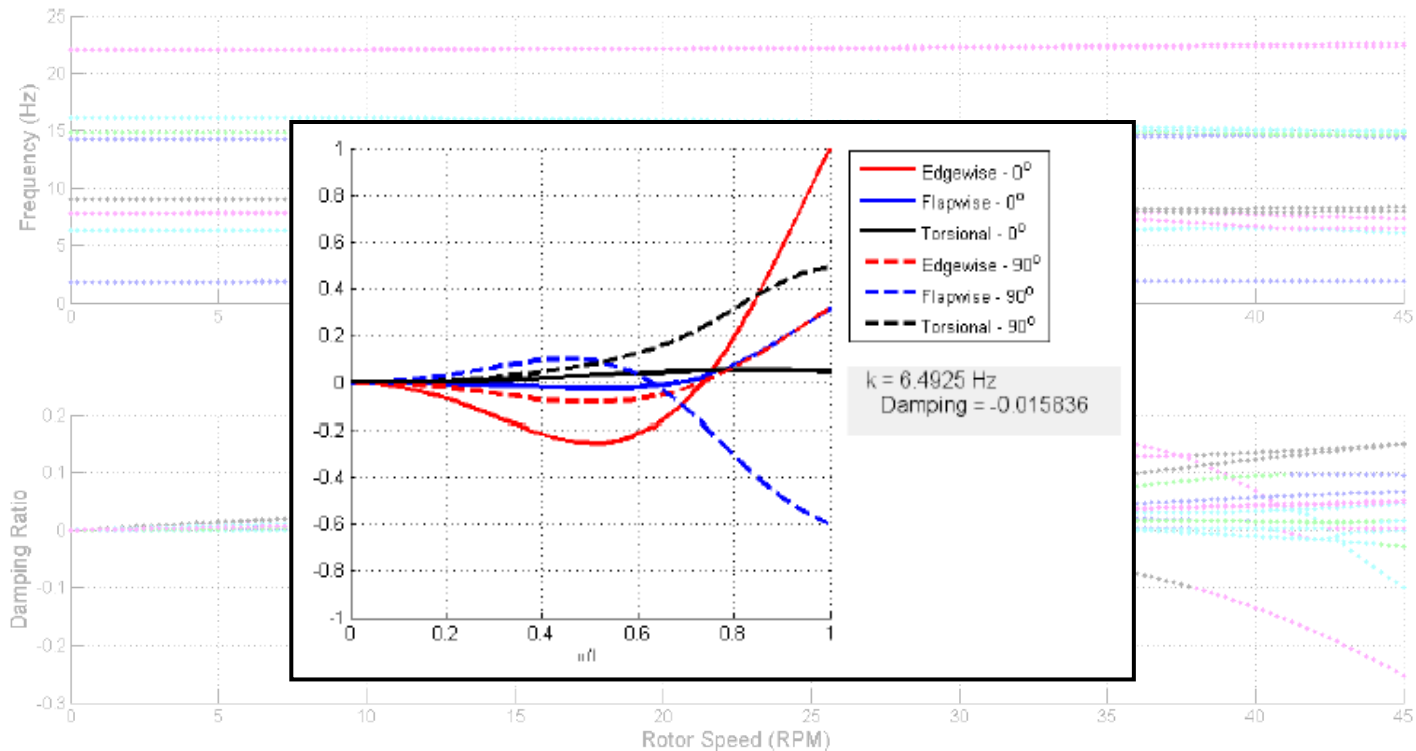


Integration with NuMAD



WindPACT 1.5MW Blade

■ 33 meter, utility scale



Potential Flutter Speeds:

“Softer” trends, higher system modes:

26.6 RPM (1.33)

36.1 RPM (1.81)

“Harder” trend, lower system mode:

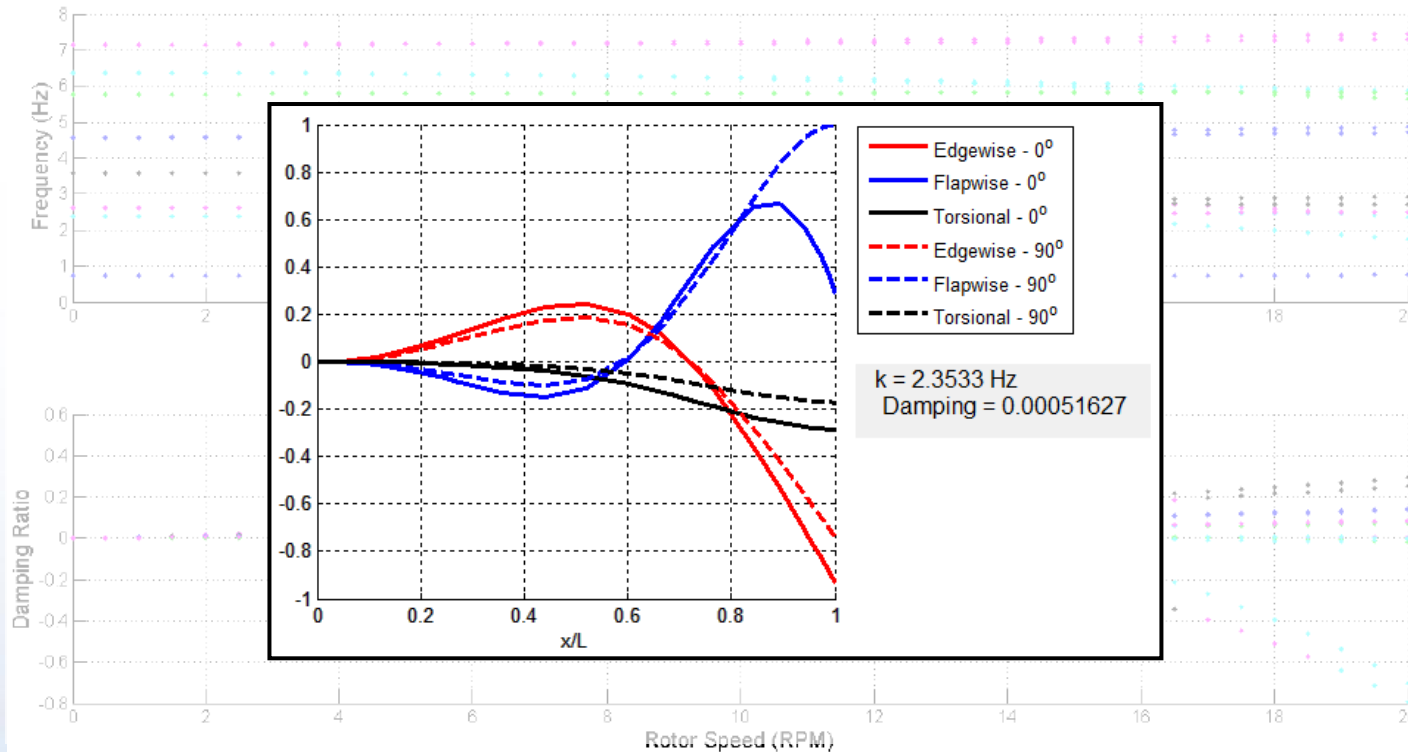
42.3 RPM (2.12)



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SNL100-00 Blade

- 100 meter, very large blade



Potential Flutter Speeds:

*“Softer” trends,
higher system
mode:*

9.68 RPM (1.30)

*“Harder” trend,
lower system mode*
14.40 RPM (1.94)

Studying Complex Representations

■ Conventional structural dynamics system

- M is real, but C and K may be complex (aerodynamics)

$$M\ddot{x} + C\dot{x} + Kx = 0$$

■ Employ modal analysis to decouple system

$$\Lambda = \Phi^T M \Phi \quad x = \Phi \eta$$

■ Assume off diagonal components are zero

$$\Lambda \ddot{\eta} + \hat{C} \dot{\eta} + \hat{K} \eta = 0$$

$$\eta = a \exp(\lambda t)$$

$$\dot{\eta} = a \lambda \exp(\lambda t) = \lambda \eta$$

$$\ddot{\eta} = a \lambda^2 \exp(\lambda t) = \lambda^2 \eta$$

■ Characteristic Equation for Uncoupled, Complex System

$$\hat{C} = c + i\tilde{c} \quad \hat{K} = k + i\tilde{k}$$

$$\{\Lambda \lambda^2 + (c + i\tilde{c})\lambda + (k + i\tilde{k})\} \eta = 0$$



Studying Complex Representations

■ Eigenvalues

$$\lambda = -\frac{c+i\tilde{c}}{2\Lambda} \pm \sqrt{\frac{(c^2-\tilde{c}^2)}{4\Lambda^2} + i\frac{c\tilde{c}}{2\Lambda^2} - \frac{(k+\tilde{k})}{\Lambda}}$$

$$A = \frac{(c^2-\tilde{c}^2)}{4\Lambda^2} - \frac{k}{\Lambda} \quad \sqrt{A + iB} = a + ib$$

$$B = \frac{c\tilde{c}}{2\Lambda^2} - \frac{\tilde{k}}{\Lambda}$$

■ No Complex Conjugate Pairs!

$$\lambda = \left(-\frac{c}{2\Lambda} \pm a\right) + i \left(-\frac{\tilde{c}}{2\Lambda} \pm b\right)$$

No Damping: $\lambda_1 = -\lambda_2 = a + ib$

■ Extracting physical information

- Real valued 2nd order system:
- Not applicable to complex representations!

$$\ddot{x} + 2\xi\omega_n\dot{x} + \omega_n^2x = 0$$

$$\lambda_{1,2} = -\xi\omega_n \pm i\omega_n\sqrt{1-\xi^2}$$



Real Valued Representation

■ Real valued systems are preferable

- No ambiguity in physical meaning of eigenvalues/vectors
- Use of conventional structural dynamics analysis methods
- Insight from structural dynamics experience

■ Aeroelastic Representations

$$L_{circ}(\theta, \dot{\theta}) = 2\pi\rho U_{\infty} b C(k) \left[U_{\infty} \theta + b \left(\frac{1}{2} - a \right) \dot{\theta} \right]$$

$$L_{circ}(\theta, \dot{\theta}) = L_{\theta} \theta + L_{\dot{\theta}} \dot{\theta}$$

Complex valued:

$$L_{\theta} = 2\pi\rho U_{\infty}^2 b C(k)$$

$$L_{\dot{\theta}} = 2\pi\rho U_{\infty} C(k) b^2 \left(\frac{1}{2} - a \right)$$

- $C(k)$ is complex
- Complex system
- Employ complex eigensolver
- Ambiguity in physical meaning

Real valued:

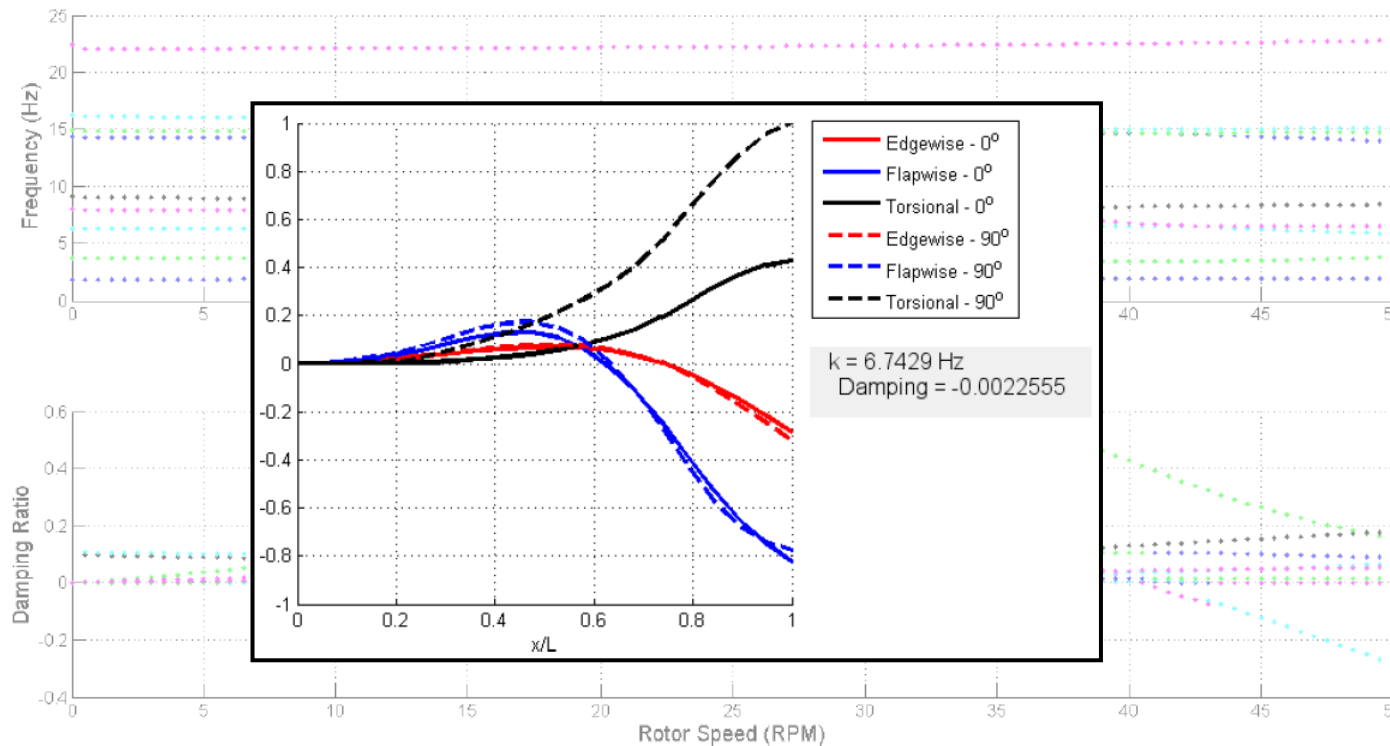
$$L_{\theta} = 2\pi\rho U_{\infty}^2 b \left[F(k) - G(k) b \left(\frac{1}{2} - a \right) \omega \right]$$

$$L_{\dot{\theta}} = 2\pi\rho U_{\infty} b \left[G(k) U_{\infty} + F(k) b \left(\frac{1}{2} - a \right) \right]$$

- $C(k) = F(k) + iG(k)$
- Real system
- Conventional structural dynamics system
- Understood physical meaning



Revised WindPACT 1.5MW



Flutter Speed:

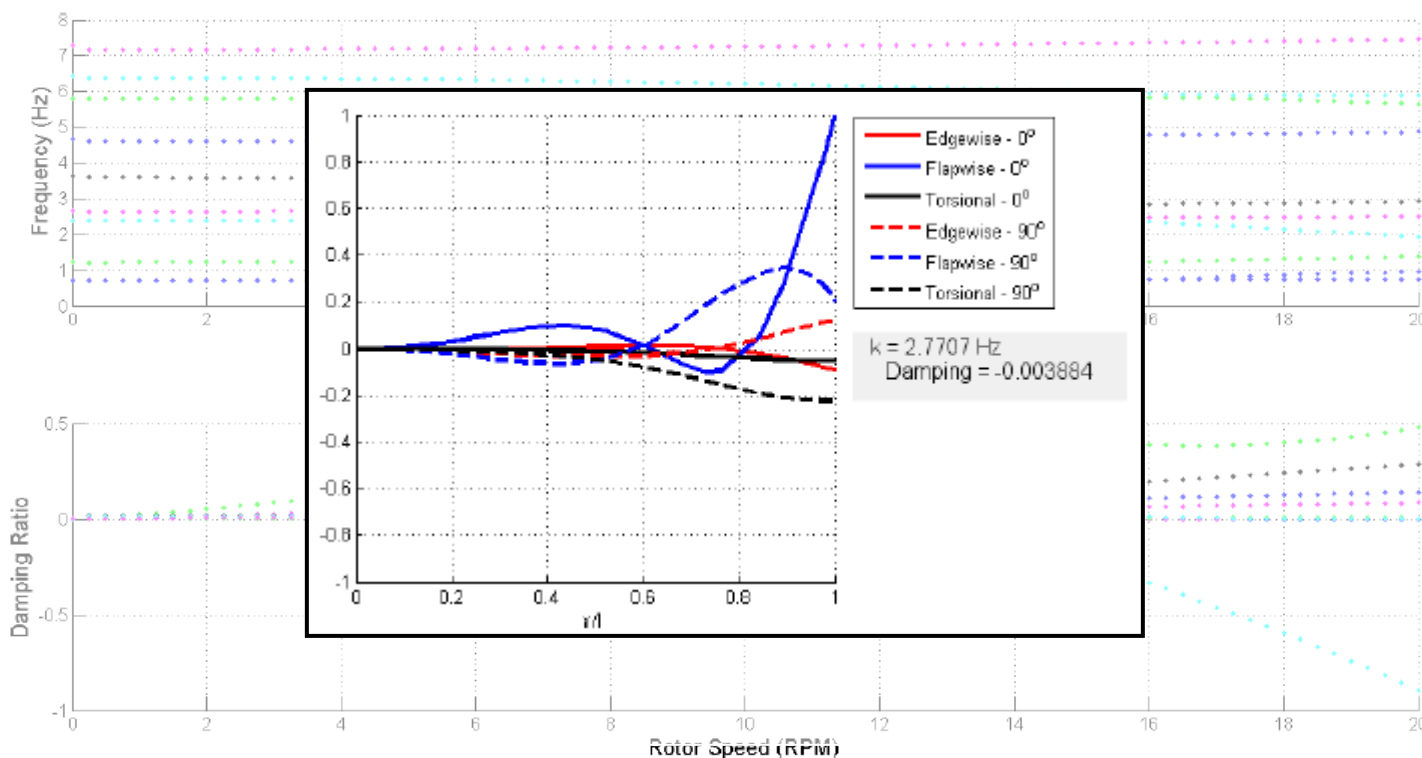
40.6 RPM (2.03)

Complex Rep:

42.3 RPM (2.12)
(4% difference)

Comparable
estimates with
legacy flutter tool.

Revised SNL100-00



Flutter Speed:

13.05 RPM (1.75)

Complex Rep:

14.4 RPM (1.94)
(10% difference)

Higher than initial
estimates with
legacy flutter tool

Conclusions

■ Custom, updated design tool for flutter of blades

- Better geometric representation of blades
- Automated software, allows thorough analysis
- License free & integrates with existing tools
- Flexible for future research needs

■ Explored aeroelastic representations

- Real vs. complex
- Adopted real valued representation

■ Revised flutter estimates for very large blades

- Increased flutter margins compared to estimates using the legacy flutter tool
- Need a critical assessment of flutter in very large blades



Future Work

- **Validation of flutter prediction for a HAWT blade**
- **Comparison to higher fidelity approaches**
 - Understanding limitations of BLAST
 - Sufficiency for initial design estimates
- **Further enhancement of BLAST**
 - Extension from isolated blade to turbine analysis
 - Accounting for inflow
 - Other improvements as a result from validation and comparison efforts

