



A Framework for the Analysis of Localized Corrosion at the Proposed Yucca Mountain Repository

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Introduction

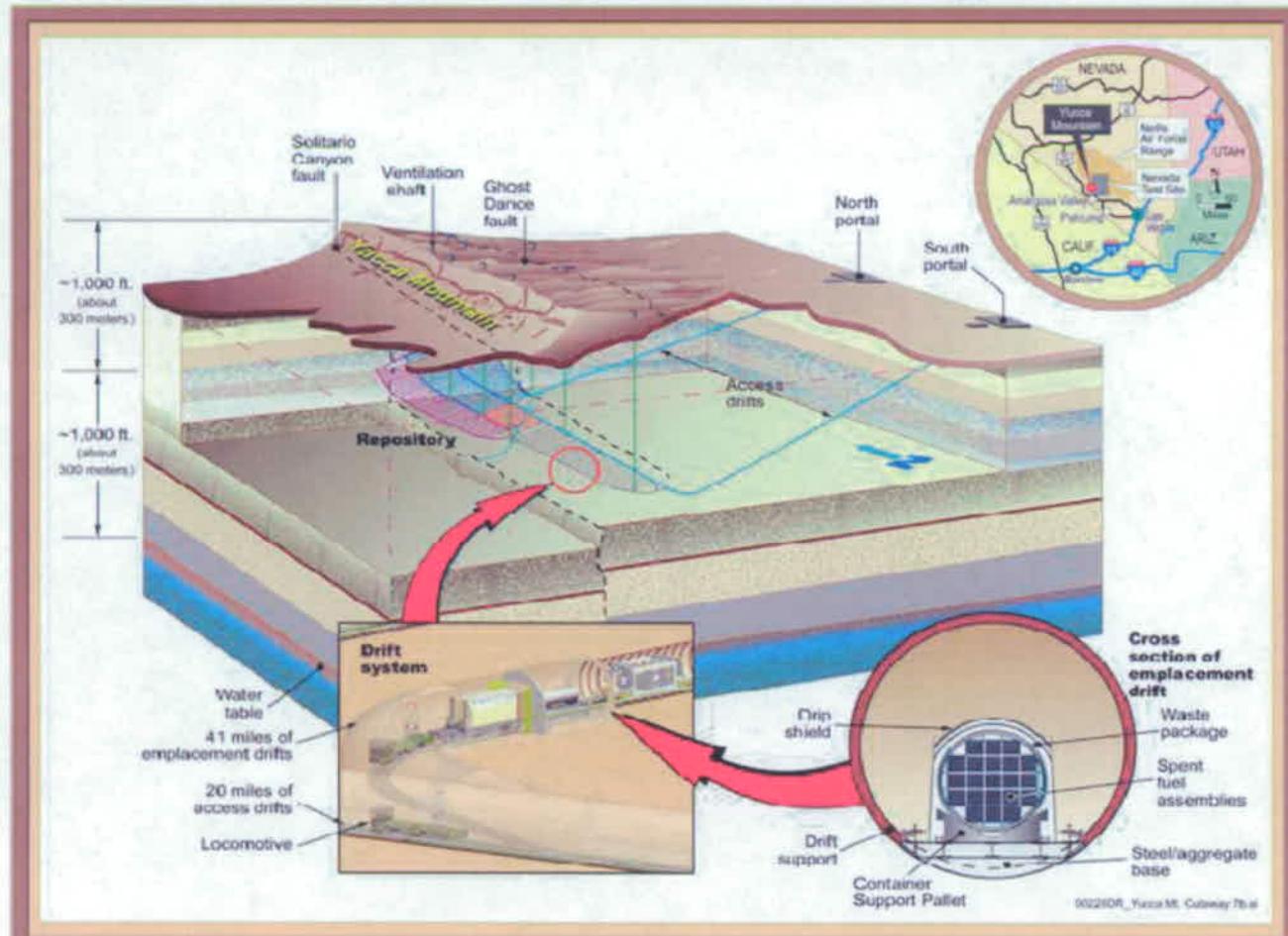
- Corrosion is a primary determinant of waste package performance at the proposed Yucca Mountain Repository
 - The most likely degradation process
 - Controls the delay time for radionuclide transport from the waste package
 - Determines when packages will be penetrated and the shape size and distribution of those penetrations
- In this presentation a framework for the analysis of localized corrosion is presented and demonstrated for a scenario
 - Water chemistry of mixed salt solutions (sodium chloride-potassium nitrate)
 - Time-temperature-relative humidity profiles for a hot, mid and cool temperature waste package

Methodology for Determination of Materials Performance

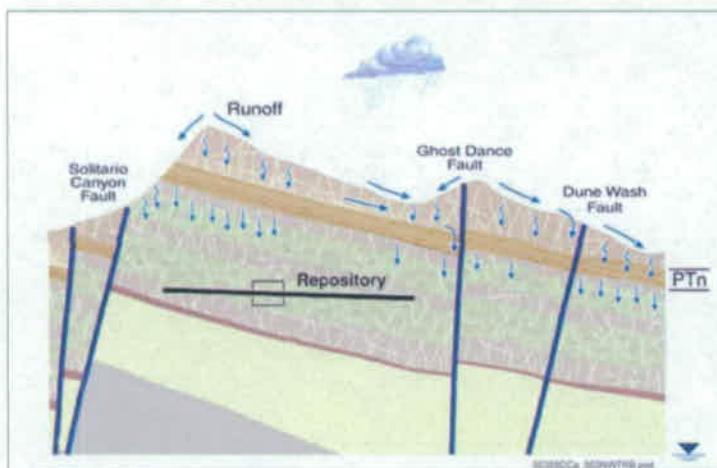
- Materials performance at the proposed Yucca Mountain Repository is amenable to a familiar and effective analytical methodology
 - Widely accepted in the energy, transportation and other industries
- Three components comprise the analysis
 - Definition of the performance requirements
 - Determination of the operating conditions to which materials will be exposed
 - Selection of materials of construction that perform well in those conditions
- A special feature of the proposed Repository is the extremely long time frame of interest, i.e. 10,000's of years and longer
 - Time evolution of the environment in contact with waste package surfaces
 - Time evolution of corrosion damage that may result

The Proposed Yucca Mountain Repository

Repository Reference Design Concept

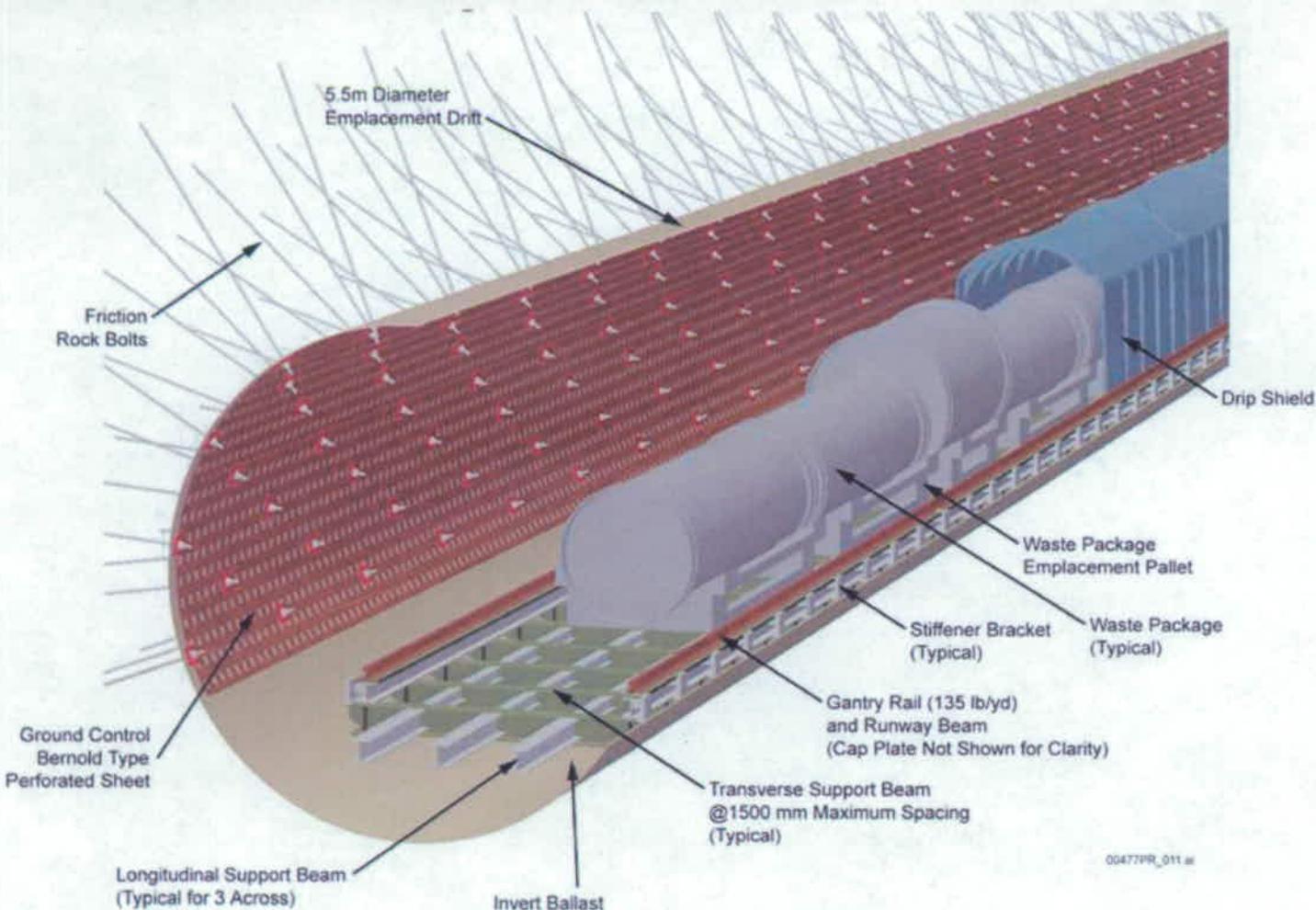


The Proposed Yucca Mountain Repository



- Proposed Repository is about 300 m below the surface and 300 m above the water table
- Unsaturated zone, i.e. fractures and pores in rock are partially filled with water
- Desert area with about 18 cm of rain per year
- Atmospheric pressure
- Ambient waters are dilute and near neutral pH
- Concentrated waters can form by condensation, deliquescence and evaporation

Proposed Emplacement Drift



Background on Ni-Cr-Mo Alloys

- Alloy 22 belongs to a family of Ni-Cr-Mo alloys
 - Earlier alloys include C-276 and C-4 and later alloys include Inconel 686, Alloy 59, Hastelloy C-2000 and MAT-21
 - Alloy 22 (N06022) is a solid solution of Ni, Cr, Mo and W as the main alloying elements
 - Cr-Mo-W in Alloy 22 act synergistically to provide resistance to localized corrosion such as crevice corrosion
- Large industrial equipment in service for many years in harsh environments without corrosion
 - Alloy 22 has great toughness and over 50% elongation before failure
 - Can be hot or cold formed and is weldable by many methods
 - Can be fabricated into large structures and components

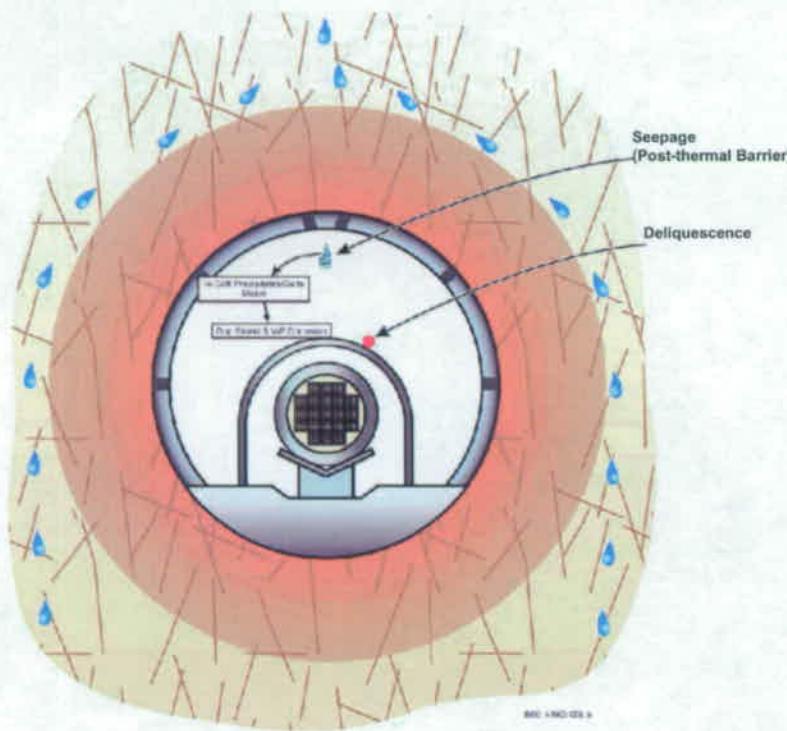
Corrosion Resistance is Crucial to Waste Package Performance

- Radionuclides are fully isolated if there are no penetrations
 - Even penetrated package can limit radionuclide movement
- Corrosion rates of passive metals are extremely low
 - Realistic rates are less than 1 $\mu\text{m}/\text{yr}$ (a millionth of a meter per year) and much less
 - Alloy 22 layer is 2-cm thick (a stack of 12 U.S. quarters)
- Corrosion rates of approximately 0.01 $\mu\text{m}/\text{year}$ are measured in exposures of over 5-years at the Long Term Test Facility at Lawrence Livermore National Laboratory



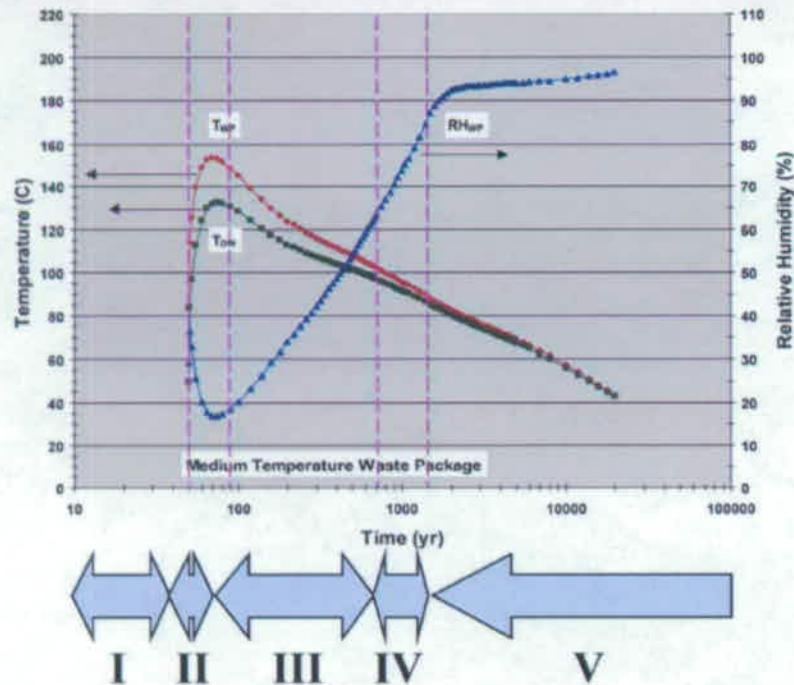
16,000 to 160,000 years to penetrate the thickness of one U.S. quarter for a corrosion rate of 0.1 to 0.01 $\mu\text{m}/\text{yr}$

Attributes of the Proposed Yucca Mountain Repository



- One long, slow heating/cooling cycle
 - Packages cool to ambient over several thousands of years
- Waste packages on support pallets
 - No immersion in waters
- No moving parts
- Low heat fluxes, slow heating and cooling, and modest thermal gradients
- Radiation effects at waste package surface negligible after a few hundred years
- Limited amount of water moving through the rock
- Limited salts and minerals carried into drifts by incoming water and dust

Relevant Time Periods for Corrosion



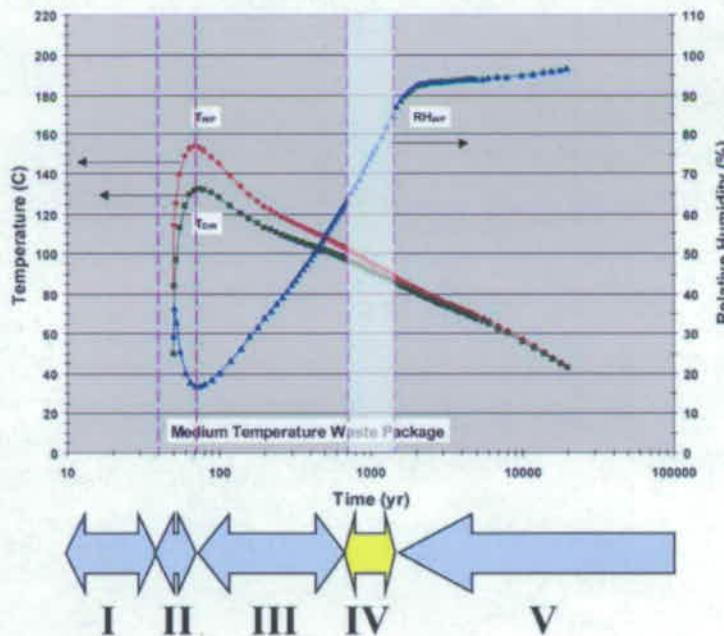
- I - Emplacement of waste packages and preclosure
 - Start to Year 50
- II - Heat Up after closure
 - Year 50 to ~65
- III - Cool down/Thermal Barrier (drift wall above boiling temperature)
 - Year ~65 to 750
- IV - Cool Down/Dripping and Seepage Possible
 - Year 750 to 1375
- V - Waste Packages below Critical Temp for Corrosion
 - Year 1375 and beyond

- This scenario is for Temp-RH shown above
 - Waste Package at 101°C when Drift Wall cooled to 96°C
 - Critical Corrosion Temp 90°C

- Periods are determined by
 - Temperature-RH conditions
 - Time when drift wall reaches 96°C
 - Critical Corrosion Temp for Alloy 22

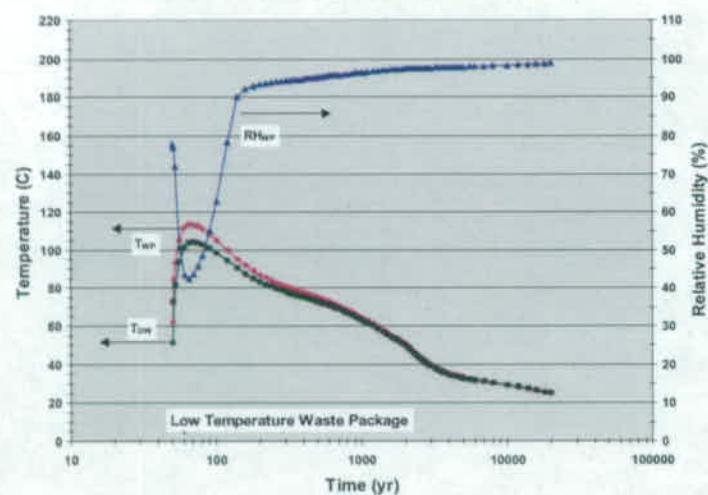
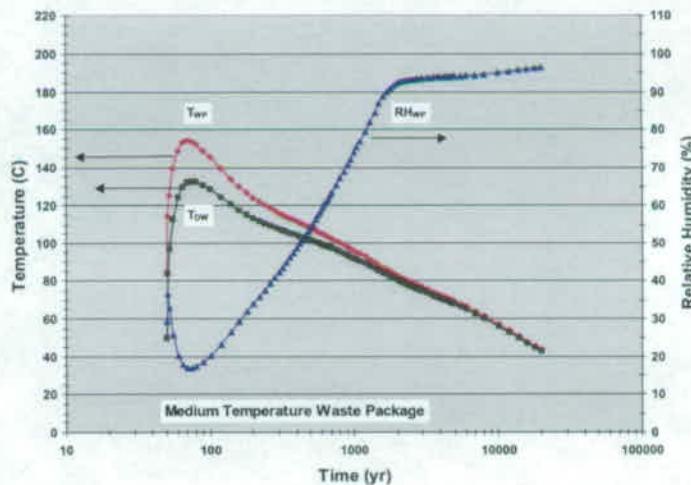
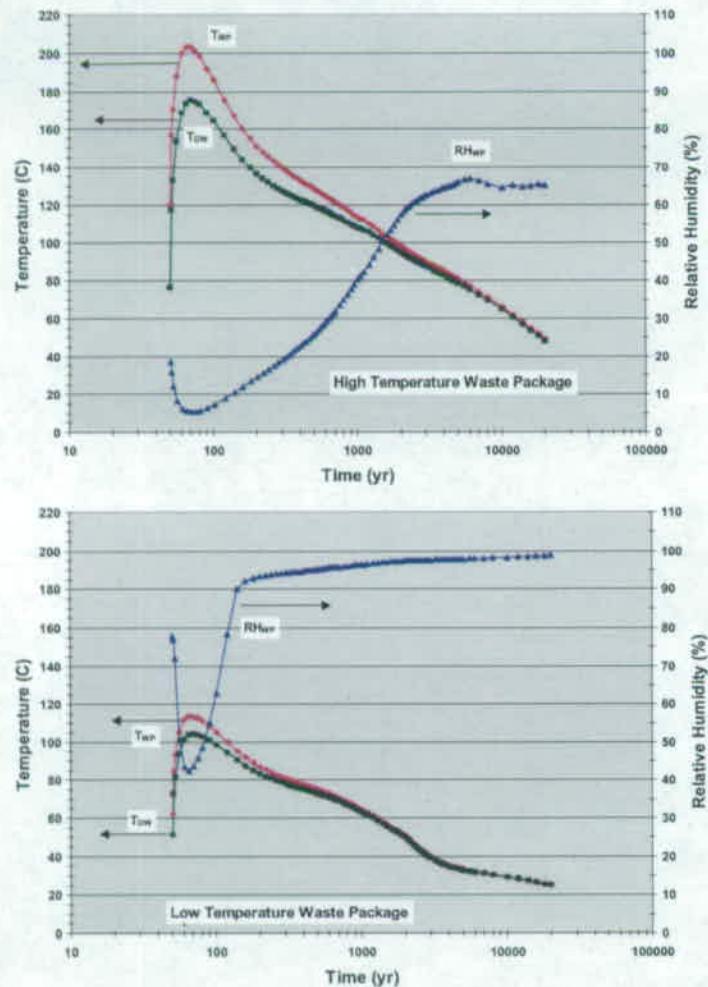
Period IV-Dripping and Seepage Possible

- When drift wall is below boiling temperature (96°C), dripping/seepage can occur
- Dripping/seepage can contact waste package surface
 - Where both capillary barrier and drip shield are inoperative
 - And dripping location is in aligned with drip shield penetration
- When these conditions are met
 - If waste package temperature above critical corrosion temperature
 - Then follow decision-tree analysis for local corrosion damage evolution



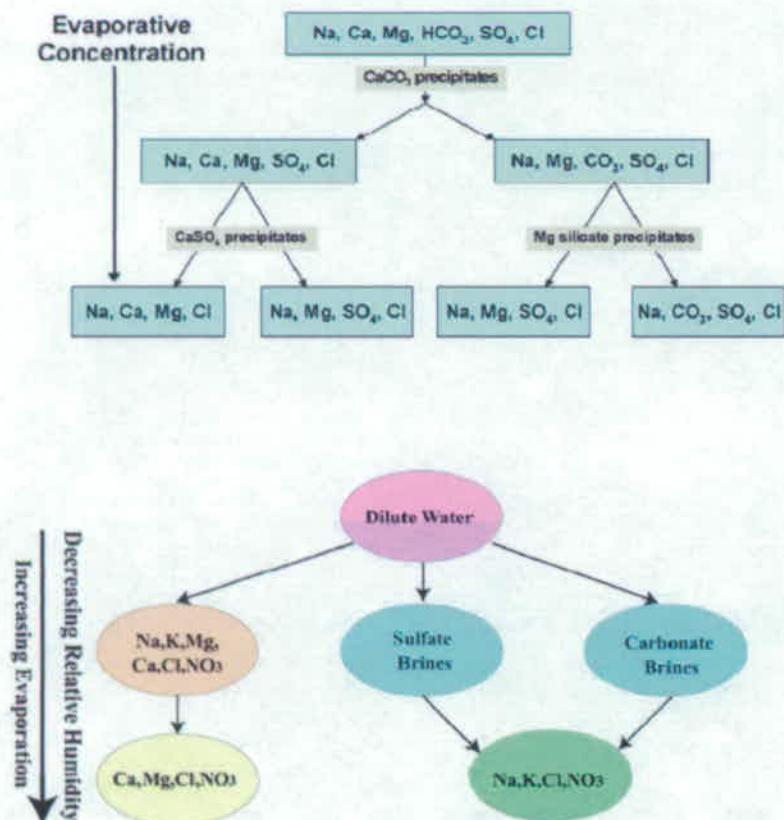
- Drift wall is below boiling at year 750
 - Waste Package at 101°C
 - Relative humidity 65%
- Waste Package is at 90°C at year 1375
 - Relative Humidity 84%

Period IV Conditions for Mid, Hot and Cool Waste Packages



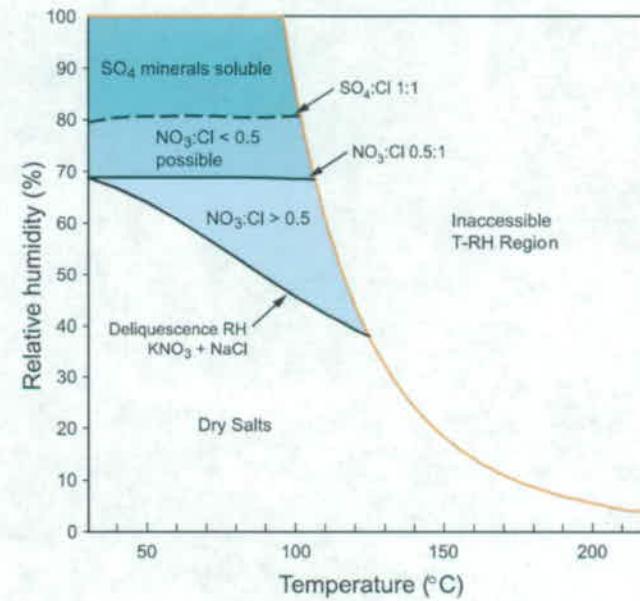
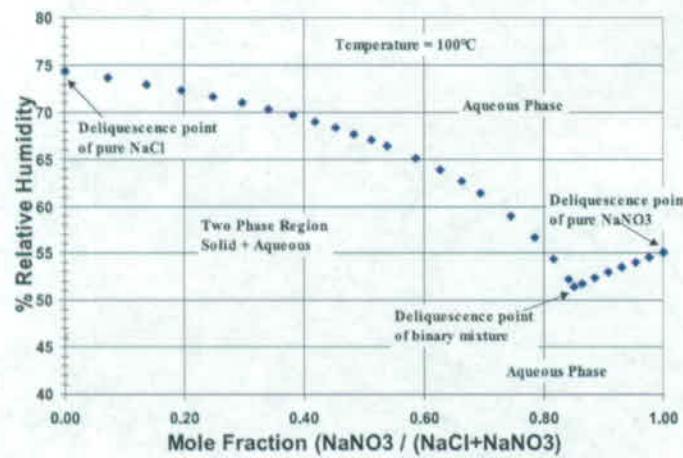
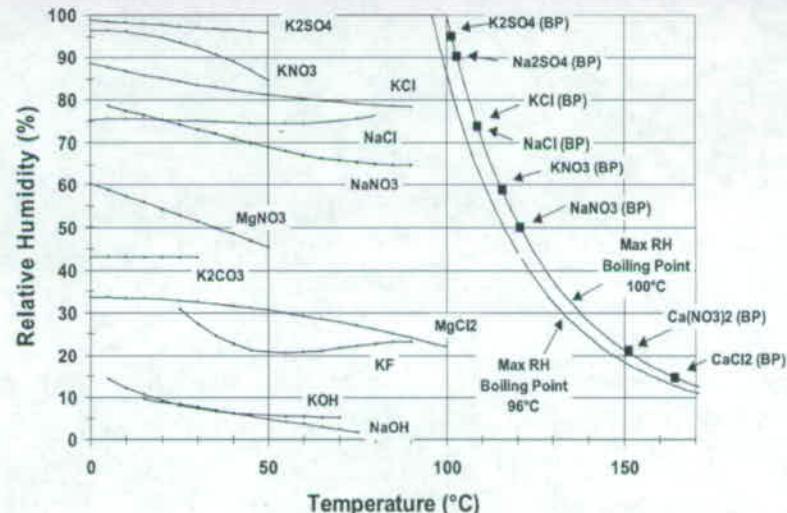
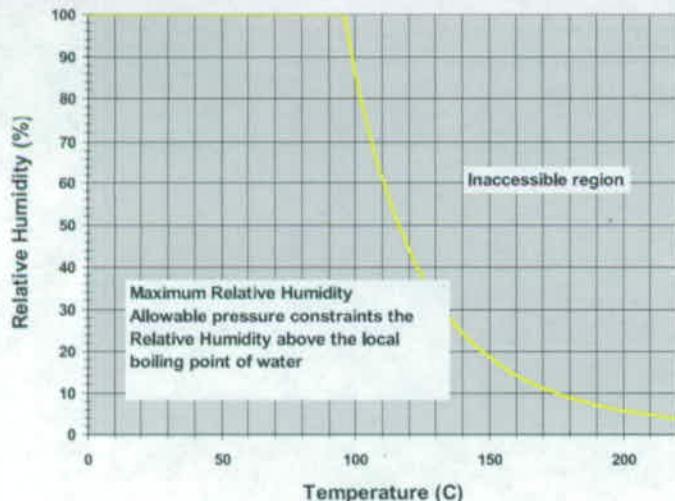
Drift Wall 96°C	Year	Waste Package Temp °C	Relative Humidity	Waste Package at 90°C
Mid WP	700	101	65	1325
Hot WP	1850	99	56	3000
Cool WP	62	102	72	125

Chemical Divide Processes Determine the Categories of Waters

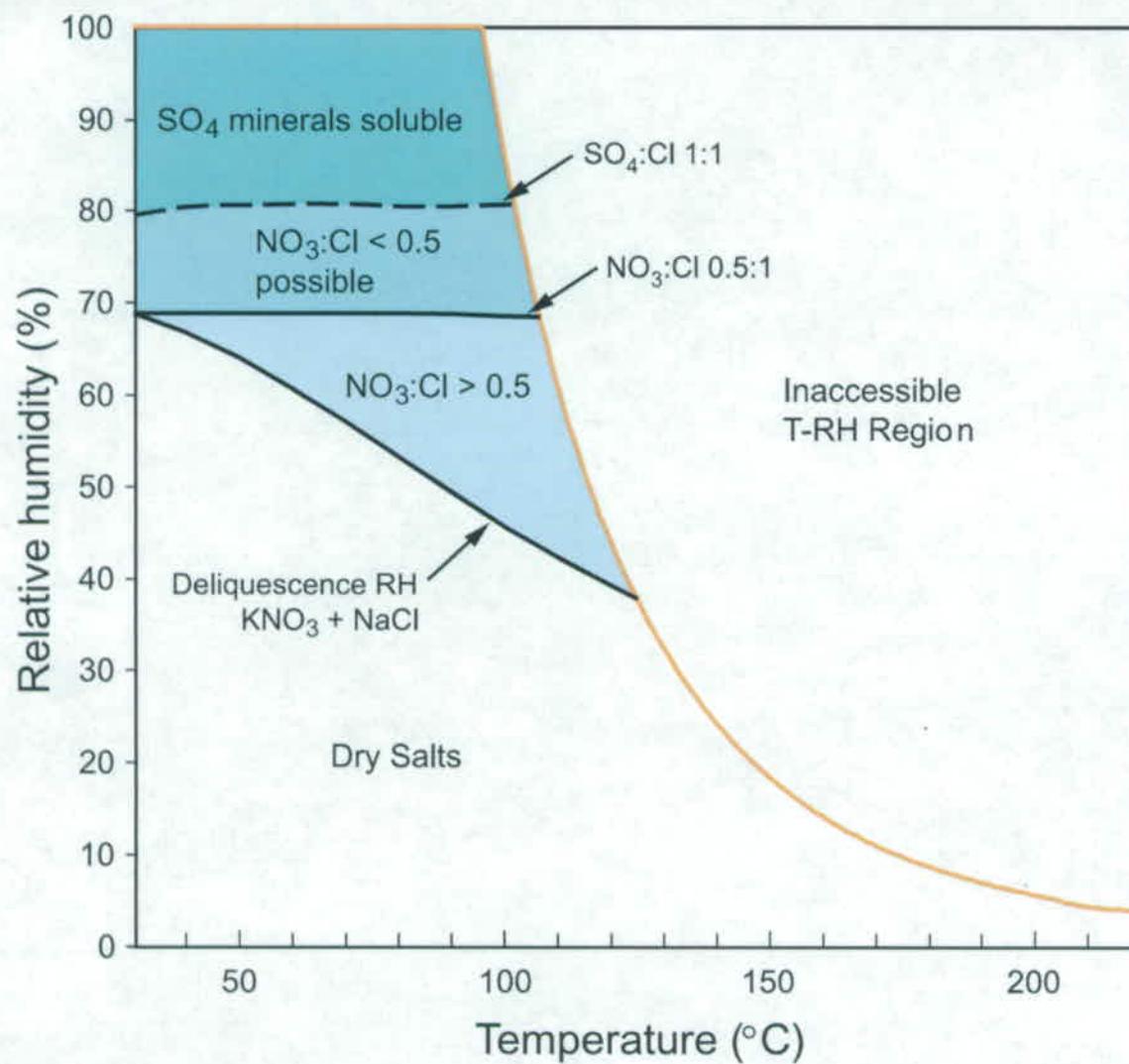


- **Ambient Waters:**
 - Dilute solutions
 - Na-Ca-Mg-HCO₃-CO₃-Cl-NO₃-SO₄
 - Near neutral pH
- **Waters can be concentrated**
 - Modified during movement
 - Thermal-chemical processes
- **Modifications on waste package surface**
- **Chemical and electrochemical processes**

Solution Chemistry Principles

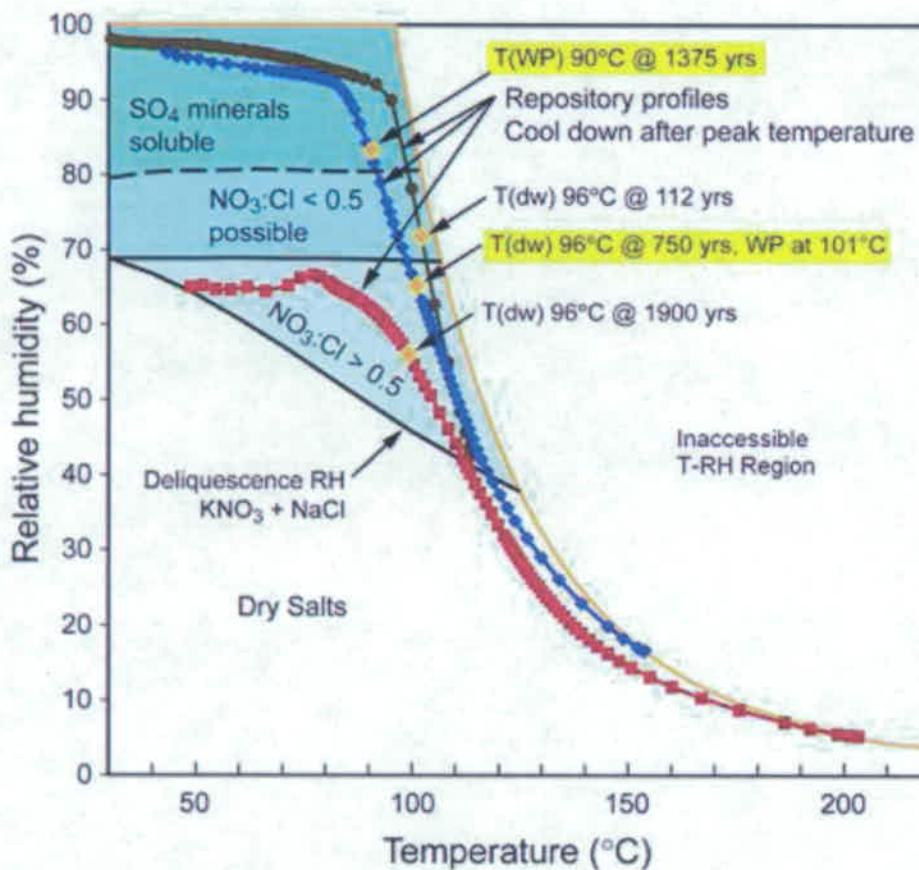


Constraints on Water Compositions for Sodium and Potassium Salts

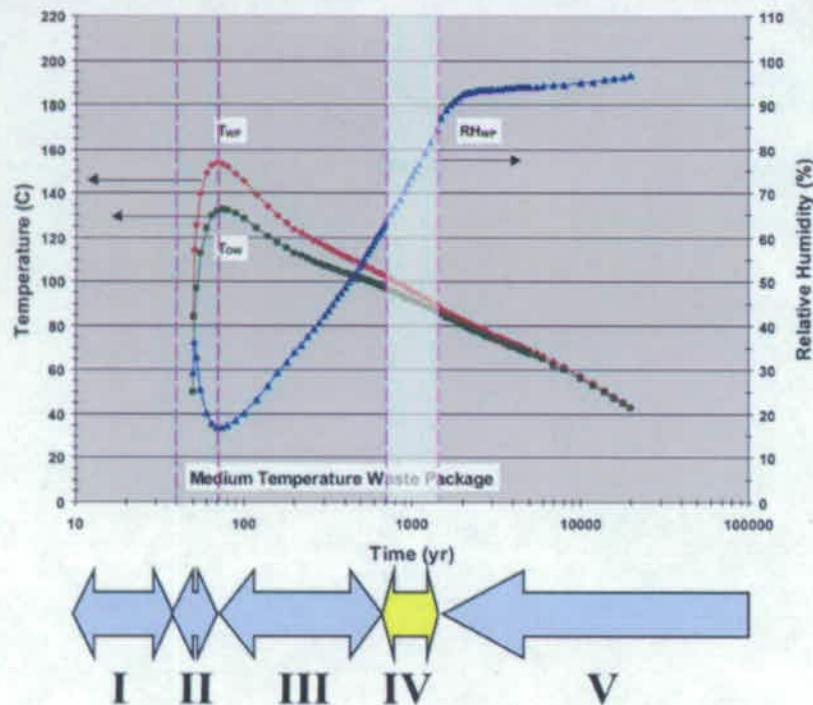


Water Chemistry Scenarios for Waste Package

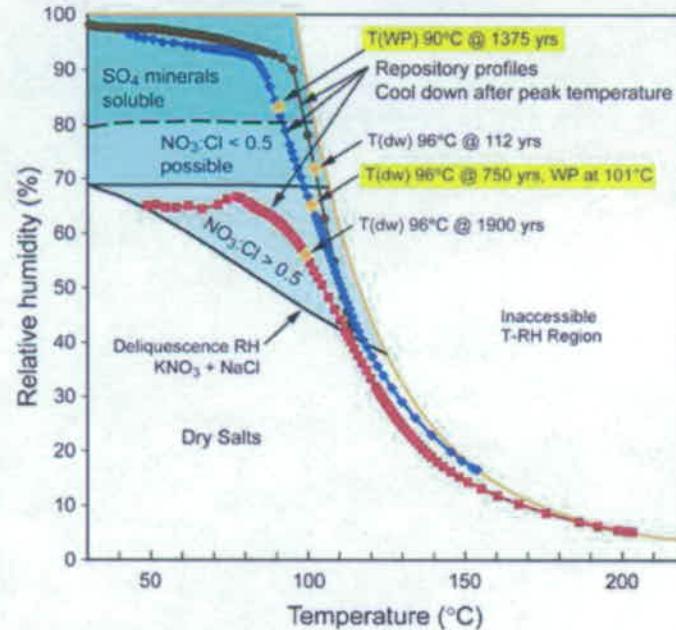
- T-RH Profiles Related to Brine Solution Compositions for Sodium and Potassium Base Salts



Period IV Analysis of T-RH-Solution Composition



Drift wall 96°C at 750 years;
 Waste Package at 101°C;
 Relative Humidity 65%
 Critical Corrosion Temp 90°C
 at year 1375; Relative Humidity 85%



The Temp-RH at any time fixes the possible waters. Can follow the trajectory with time

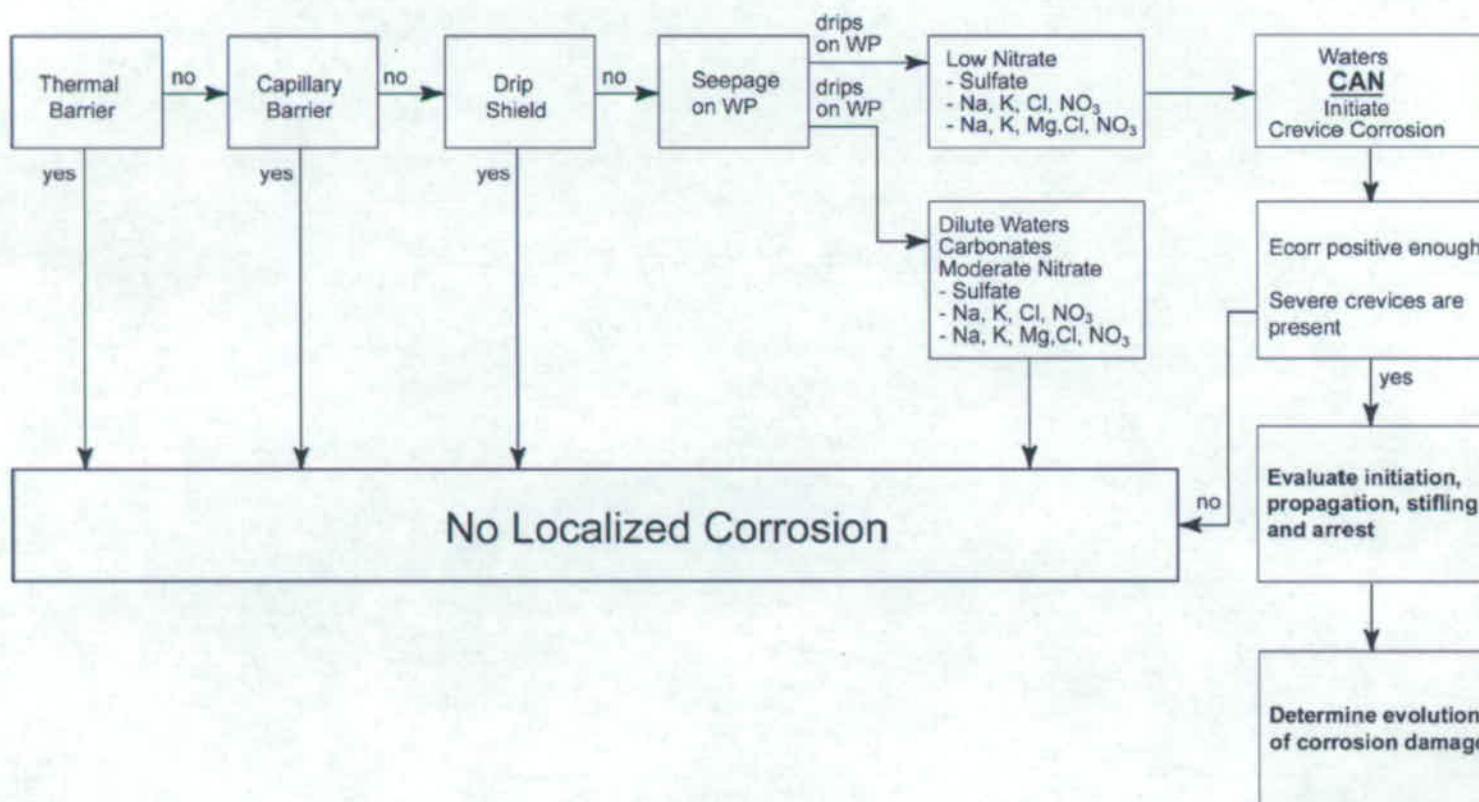
Number of non-corrosive solutions;
 Sodium chloride with low nitrate
 solutions can be corrosive

Decision-Tree Analysis

- A decision-tree for localized corrosion
 - > Are environments and crevices present to induce localized corrosion?
 - » Consider conditions in moist layers of particulate and deposits
 - > If localized corrosion initiates, will it persist?
 - » Consider stifling and arrest processes as the corrosion proceeds
 - > What amount of metal penetration occurs?
 - > What is the size and distribution of corrosion sites?

Decision-Tree Analysis

- A decision-tree for localized corrosion



Summary

- Presented a framework for the analysis of localized corrosion
- Demonstrated the analysis for a scenario
 - Water chemistry of mixed salt solutions
 - Time-temperature-relative humidity profiles for waste packages
- Localized corrosion on waste packages is restricted to finite time periods
 - Corrosion conditions at key time periods in proposed Repository
 - Corrosion analysis during period IV-cool down/dripping and seepage
- Decision-tree analysis for corrosion damage evolution
 - For those time periods when localized corrosion can be supported
 - Based upon the temperature and possible water chemistries
 - Apply decision-tree analysis to determine the evolution of corrosion damage