

# Non-Q Design Analysis Cover Sheet

Complete only applicable items.

1.

QA: N/A

Page: 1 Of: 26

2. DESIGN ANALYSIS TITLE

CONCRETE SUPPORT DESIGN FOR MISCELLANEOUS ESF UTILITIES

MOL. 19990712.0183

3. DOCUMENT IDENTIFIER (Including Rev. No.)

BAB000000-01717-0200-00005 REV 00

4. TOTAL PAGES

26

5. TOTAL ATTACHMENTS

0

6. ATTACHMENT NUMBERS - NO. OF PAGES IN EACH

N/A

	Printed Name	Signature	Date
7. Originator	Thomas A. Misiak	<i>Thomas A. Misiak</i>	06/21/99
8. Checker	K. J. Herold	<i>KJ Herold</i>	06/21/99
9. Lead Design Engineer	M. E. Taylor, Jr.	<i>M. E. Taylor, Jr.</i>	6-21-99
10. Department Manager	W. R. Kennedy	<i>WR Kennedy</i>	6/21/99

11. Remarks

Editorial change made in §5. References.

TAM WRK  
7-7-99 7-7-99

# Non-Q Design Analysis Revision Record

1.

QA: N/A

Page: 2 Of: 26

*Complete only applicable items.*

2. DESIGN ANALYSIS TITLE

CONCRETE SUPPORT DESIGN FOR MISCELLANEOUS ESF UTILITIES

3. DOCUMENT IDENTIFIER (Including Rev. No.)

BAB000000-01717-0200-00005 REV 00

4. Revision No.	5. Description of Revision
00	Initial Issue

## 1. PURPOSE

The purpose and objective of this analysis is to design concrete supports for the miscellaneous utility equipment used at the Exploratory Studies Facility (ESF). Two utility systems are analyzed: (1) the surface collection tanks of the Waste Water System, and (2) the chemical tracer mixing and storage tanks of the Non-Potable Water System.

This analysis satisfies design recommended in the Title III Evaluation Reports for the Subsurface Fire Water System and Subsurface Portion of the Non-Potable Water System (CRWMS M&O 1998a) and Waste Water Systems (CRWMS M&O 1998b).

This analysis does not constitute a level-3 deliverable, a level-4 milestone, or a supporting work product. This document is not being prepared in support of the Site Recommendation, Environmental Impact Statement (EIS), or Monitored Geologic Repository (MGR) License Application (LA) and should not be cited as a reference in the Site Recommendation, EIS, or MGR LA.

## 2. QUALITY ASSURANCE

No Quality Assurance (QA) Controls are applicable to the items or activities addressed in this design analysis. The items addressed in this analysis are temporary and therefore have not been classified in accordance with QAP-2-3. There are no Determination of Importance Evaluations (DIE) Controls associated with the concrete supports covered in this analysis (CRWMS M&O 1999). A QAP-2-0 evaluation has been completed (Activity Title: JN 2Y5898 DEFERRED - 126D2465MA - Additional Designs per TER's) and determined to not be subject to the U.S. Department of Energy (DOE), Office of Civilian Radioactive Waste Management, DOE/RW-0333P, *Quality Assurance Requirements and Description for the Civilian Radioactive Waste Management Program*. QA:N/A.

## 3. METHOD

The analytical method is used.

## 4. DESIGN INPUTS

### 4.1 DESIGN PARAMETERS

- 4.1.1 Maximum allowable soil bearing pressure ( $\rho$ ) = 5000 psf with 1 inch total settlement (Sections 7.2.2, 7.2.3, 7.2.4, 7.3.2 & 7.3.3) (Riggins 1995 Pages 4 & 5)
- 4.1.2 Concrete compressive strength ( $f_c'$ ) = 4000 psi (Sections 7.2.2, 7.2.3, 7.3.2 & 7.3.3) (CRWMS M&O 1995a Section 2.01)

- 4.1.3 Seismic criterion = 0.3 g for temporary surface facilities (consistent with Zone 3 of the Uniform Building Code (UBC) (ICBO 1997)) (Sections 4.2.1, 4.2.4, 7.1, 7.2.2, 7.2.3, 7.2.4, 7.3.2 & 7.3.3) (YMP 1997 Appendix A)
- 4.1.4 Design wind speed = 75 mph (Sections 4.2.2, 7.1, 7.2.4 & 7.3.3) (YMP 1997 Section 3.2.1.2.1.1.C)
- 4.1.5 Weight of normal reinforced concrete =  $12.5 \text{ lb/ft}^2/\text{in} * 12 \text{ in} = 150 \text{ lbs/ft}^3$  (Sections 7.2.2, 7.2.3, 7.2.4, 7.3.2 & 7.3.3) (AISC 1995 Page 6-9)
- 4.1.6 Concrete reinforcement: ASTM A615 (ASTM 1996) Grade 60 (Sections 7.2.2, 7.2.3, 7.3.2 & 7.3.3) (CRWMS M&O 1995a Section 2.05)
- 4.1.7 Anchor bolts: ASTM A307 (ASTM 1997a) (Sections 7.2.4 & 7.3.3) (CRWMS M&O 1995b Section 2.01E.1)
- 4.1.8 Structural steel: ASTM A36 (ASTM 1997b) (Sections 7.2.4 & 7.3.3) (CRWMS M&O 1995b Section 2.01B)
- 4.1.9 Weld metal electrodes: E70XX (Sections 7.2.4 & 7.3.3) (AWS 1998 Table 3.1)

## 4.2 CRITERIA

The following criteria were developed to respond to the requirements presented in the *Exploratory Studies Facility Design Requirements (ESFDR)* (YMP 1997) that specifically apply to this analysis. The applicable requirements are cited for each statement.

- 4.2.1 Earthquake design parameters for surface facilities shall be calculated in accordance with the information in Appendix A (YMP 1997 Section 3.2.1.2.1.1.B). The concrete supports are designed to withstand the 0.3 g seismic event specified for temporary surface facilities in Appendix A and consistent with Zone 3 of the UBC (ICBO 1997) (Sections 4.1.3 & 7.1).
- 4.2.2 The ESF surface facilities shall be designed to withstand 75 mph (high winds) prevailing winds with maximum gusts up to 97 mph (YMP 1997 Section 3.2.1.2.1.1.C). The supports are designed to withstand wind loads generated on the tanks in accordance with the UBC (ICBO 1997) using a design wind speed of 75 mph (Sections 4.1.4 & 7.1).
- 4.2.3 The ESF non-permanent items shall be designed for a 25-year maintainable service life (YMP 1997 Section 3.2.1.2.2.A). The supports are composed of steel reinforced concrete and will be monitored through the Operation and Maintenance (O&M) phase of the ESF (Section 7.1).

**4.2.4** The ESF shall be designed in compliance with the applicable requirements in the Uniform Building Code (YMP 1997 Section 3.2.1.2.4.A). The concrete supports are designed to withstand a 0.3 g seismic event consistent with Zone 3 of the UBC (ICBO 1997) and follow the wind design approach stipulated in the UBC (Sections 4.1.3 & 7.1).

**4.2.5** The ESF shall be designed in compliance with the applicable requirements contained in ACI 318 Building Code Requirements for Reinforced Concrete Code (YMP 1997 Section 3.2.1.2.4.B). The concrete supports are designed in accordance with ACI 318 (ACI 1995) (Section 7.1).

#### **4.3 ASSUMPTIONS**

Not Used

#### **4.4 CODES AND STANDARDS**

ACI (American Concrete Institute) 1995. *Building Code Requirements for Structural Concrete (ACI 318-95) and Commentary (ACI 318R-95)*. ACI 318/318R. Farmington Hills, Michigan: ACI. TIC: 233584.

AISC (American Institute of Steel Construction, Inc.) 1995. *Manual of Steel Construction Allowable Stress Design Ninth Edition*. M016. Chicago, Illinois: AISC. TIC: 232994.

ASTM (American Society for Testing and Materials) 1996. *Standard Specification for Deformed and Plain Billet-Steel Bars for Concrete Reinforcement*. ASTM A615/A615M-96a. West Conshohocken, Pennsylvania: ASTM. TIC: 243521.

ASTM 1997a. *Standard Specification for Carbon Steel Bolts and Studs, 60 000 PSI Tensile Strength*. ASTM A307-97. West Conshohocken, Pennsylvania: ASTM. TIC: 243522.

ASTM 1997b. *Standard Specification for Carbon Structural Steel*. ASTM A36/A36M-97a. West Conshohocken, Pennsylvania: ASTM. TIC: 243523.

American Welding Society (AWS) 1998. *Structural Welding Code – Steel*. ANSI/AWS D1.1-98. Miami, Florida: AWS. TIC: 236843.

ICBO (International Conference of Building Officials) 1997. *Uniform Building Code, Volume 2, Structural Engineering Design Provisions*. 101L97. Whittier, California: ICBO. TIC: 233818.

## 5. REFERENCES

CRWMS M&O (Civilian Radioactive Waste Management System Management and Operating Contractor) 1995a. *Cast-In-Place Concrete-Surface*. BAB000000-01717-6300-03300 REV 02. Las Vegas, Nevada: CRWMS M&O. ACC: MOL.19960514.0331.

CRWMS M&O 1995b. *Structural Steel and Miscellaneous Metal*. BABEAC000-01717-6300-05121 REV 03. Las Vegas, Nevada: CRWMS M&O. ACC: MOL.19960523.0248.

CRWMS M&O 1998a. *Title III Evaluation Report for the Subsurface Fire Water System and Subsurface Portion of the Non-Potable Water System*. BA0000000-01717-5705-00004 REV 00. Las Vegas, Nevada: CRWMS M&O. ACC: MOL.19981007.0042.

CRWMS M&O 1998b. *Title III Evaluation Report for the Waste Water Systems*. BA0000000-01717-5705-00007 REV 01. Las Vegas, Nevada: CRWMS M&O. ACC: MOL.19981019.0150.

CRWMS M&O 1999. *Determination of Importance Evaluation for the Surface Exploratory Studies Facility*. BAB000000-01717-2200-00106 REV 03. Las Vegas, Nevada: CRWMS M&O. ACC: MOL.19990329.0272.

MacGregor, J. G. 1997. *Reinforced Concrete: Mechanics and Design 3<sup>rd</sup> Edition*. ISBN: ~~0132339749~~. Upper Saddle River, New Jersey: Prentice Hall, Inc. TIC: 242587.

TAM  
7-7-99

Riggins, M. 1995. *Geotechnical Engineering Investigation for the Proposed Muck Conveyor Foundations at the ESF*. Correspondence from M. Riggins to M. Taylor. April 18, 1995. ACC: MOL.19950815.0024.

YMP (Yucca Mountain Project) 1997. *Exploratory Studies Facility Design Requirements*. YMP/CM-0019, REV 02 ICN 01. Las Vegas, Nevada: Yucca Mountain Site Characterization Office. ACC: MOL.19980107.0544, MOL.19960926.0065.

## 6. USE OF COMPUTER SOFTWARE

Not Used

## 7. DESIGN ANALYSIS

### 7.1 INTRODUCTION

The as-constructed Waste Water System surface collection tanks and the Non-Potable Water System chemical mixing and storage tanks do not satisfy seismic and wind criteria for the surface equipment (CRWMS M&O 1998b page 10 & CRWMS M&O 1998a page 12). To

satisfy the seismic and wind criteria, the tanks will be anchored to steel reinforced concrete supports.

The ESFDR currently specifies a 0.3 g seismic criterion for temporary surface facilities and consistent with Zone 3 of the UBC (4.1.3) and a 75 mph design wind speed (4.1.4). The supports are designed to withstand a 0.3 g seismic event (4.2.1 & 4.2.4) and wind loads generated on the tanks in accordance with the UBC using a design wind speed of 75 mph (4.2.2 & 4.2.4).

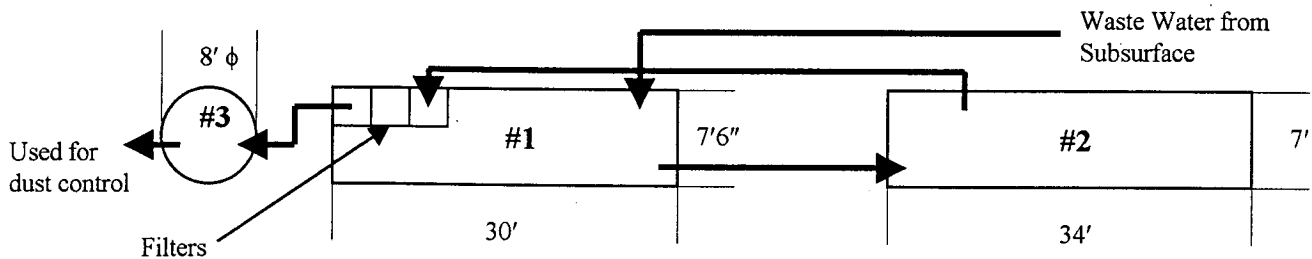
The steel reinforced concrete supports are temporary and can be monitored through the 25-year service life for cracking or other damage (4.2.3). The concrete supports are designed using the requirements stipulated in ACI 318 (ACI 1995) (4.2.5).

Due to a layer of oil that can be apparent on top of the waste water in Tank #1, the need to have secondary containment around the Waste Water tanks was discussed by the A/E, Site O&M, and Environmental Programs Department and determined to not be necessary.

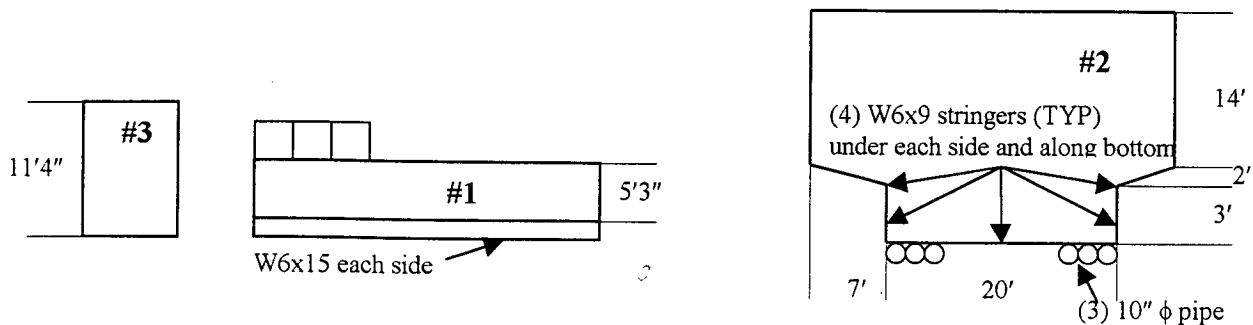
## 7.2 WASTE WATER TANK SLAB DESIGN

### 7.2.1 Layout / Design Loads

The as-constructed Waste Water tank layout and dimensions have been measured by Title III and will be field verified:



WASTE WATER TANKS LAYOUT PLAN



WASTE WATER TANKS ELEVATION

The tanks are constructed from approximately 3/16 inch plate steel and are open at the top. To incorporate miscellaneous steel, the weights of the tanks are calculated using 1/4 inch plate. The slabs are designed to support the worst loading condition, i.e., completely full tanks. To account for the settlement of dissolved and/or suspended solids, the weight of water in Tank #1 will conservatively be increased by 10%.

Calculate tank loads:

Tank #1:

$$\text{Volume of tank} = (30)(7.5)(5.25) = 1181.25 \text{ ft}^3$$

$$\text{Weight of tank} = [(2)(7.5)(5.25) + (2)(30)(5.25) + (30)(7.5)](\frac{1}{4} / 12)(490 \text{ lbs/ft}^3 \text{ (AISC 1995 page 6-8)}) = 6316 \text{ lbs}$$

$$\text{Weight of water} = (1181.25)(62.4 \text{ lbs/ft}^3) = 73710 \text{ lbs; w/ settlement increase} = (1.1)(73710) = 81081 \text{ lbs}$$

$$\text{Weight of W6x15 skid frame} = [(2)(30) + (2)(7.5)](15) = 1125 \text{ lbs}$$

The weight of the filters can be neglected since it is minor in comparison to the weights of the tank and the water.

$$\text{Total weight} = 6316 + 81081 + 1125 = 88522 \text{ lbs, say } 88600 \text{ lbs} = 88.6 \text{ kips}$$

Tank #2:

$$\text{Volume of tank} = (34)(14)(7) + (20)(5)(7) + (2)(\frac{1}{2})(7)(2)(7) = 4130 \text{ ft}^3$$

$$\text{Weight of tank} = [(2)(14)(7) + (2)(3)(7) + (2)(34)(14) + (2)(20)(5) + (2)(2)(\frac{1}{2})(2)(7) + (2)(7)(2^2 + 7^2)^{\frac{1}{2}} + (20)(7)](\frac{1}{4} / 12)(490 \text{ lbs/ft}^3) = 16945 \text{ lbs}$$

$$\text{Weight of water} = (4130)(62.4 \text{ lbs/ft}^3) = 257712 \text{ lbs}$$

$$\text{Weight of 10" pipes} = (6)(7)(40.48 \text{ lbs/ft}^3 \text{ (AISC 1995 p. 1-93)}) = 1700 \text{ lbs}$$

$$\text{Weight of W6x9 stringers} = (4)(9)[(2)(2^2 + 7^2)^{\frac{1}{2}} + 20 + (2)(3)] = 1460 \text{ lbs}$$

$$\text{Total weight} = 16945 + 257712 + 1700 + 1460 = 277817 \text{ lbs, say } 277900 \text{ lbs} = 277.9 \text{ kips}$$

Tank #3:

$$\text{Volume of tank} = (\pi)(\frac{8}{2})^2(11.333) = 569.66 \text{ ft}^3$$

$$\text{Weight of tank} = [(2)(\pi)(\frac{8}{2})(11.333) + (\pi)(\frac{8}{2})^2](\frac{1}{4} / 12)(490 \text{ lbs/ft}^3) = 3421 \text{ lbs}$$

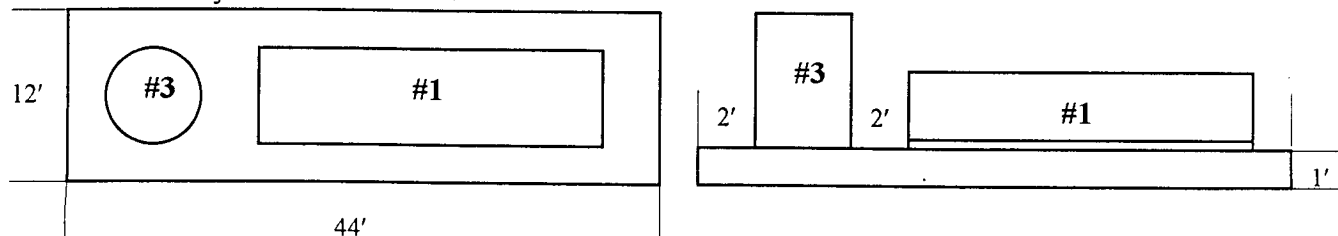
$$\text{Weight of water} = (569.66)(62.4 \text{ lbs/ft}^3) = 35547 \text{ lbs}$$

$$\text{Total weight} = 3421 + 35547 = 38968 \text{ lbs, say } 39000 \text{ lbs} = 39.0 \text{ kips}$$

Two separate slabs will be designed, one for tanks #1 & #3 due to their proximity and one for tank #2 due to its size.

### 7.2.2 Slab Design: Tanks #1 & #3

Try 44' x 12' x 1' slab:



CONCRETE SLAB LAYOUT FOR TANKS #1 & #3

Check bearing pressure on soil (load is transferred at 45° relative to thickness of slab):

Tank #1 (design w/ each long side W6x15 skid taking ½ load):

$$\text{Bearing area on slab} = A_1 = (30)(6''/12) = 15 \text{ ft}^2/\text{skid}$$

$$\text{Bearing area on soil} = A_2 = (30+(2)(1)) * (6/12+(2)(1)) = (32)(2.5) = 80 \text{ ft}^2/\text{skid}$$

$$\text{Weight of concrete} = (80)(1)(150 \text{ lbs/ft}^3 (4.1.5)) = 12000 \text{ lbs/skid}$$

$$D = \text{Total dead load} = 88600/2 + 12000 = 56300 \text{ lbs/skid}$$

$$E = \text{Seismic load (4.1.3)} = (.3)(56300) = 16890 \text{ lbs/skid}$$

Conservatively calculate the bearing pressure on the soil using factored loads:

$$U = \text{Factored combination load} = 0.75[1.4D + 1.7L + 1.7(1.1E)] \text{ (ACI 1995 Sections 9.2.2 \& 9.2.3)} = (.75)[(1.4)(56300)+(1.7)(1.1)(16890)] = 82803 \text{ lbs/skid}$$

$$q_s = \text{bearing pressure} = U/A_2 = 82803/80 = 1035 \text{ psf} < \rho = 5000 \text{ psf (4.1.1)} \therefore \text{OK}$$

Tank #3:

$$\text{Bearing area on slab} = A_1 = (\pi)(8/2)^2 = 50.3 \text{ ft}^2$$

$$A_2 = (\pi)((8+(2)(1))/2)^2 = (\pi)(5)^2 = 78.54 \text{ ft}^2$$

$$\text{Weight of concrete} = (78.54)(1)(150 \text{ lbs/ft}^3) = 11781 \text{ lbs}$$

$$D = 39000 + 11781 = 50781 \text{ lbs}$$

$$E = (.3)(50781) = 15234 \text{ lbs}$$

$$U = (.75)[(1.4)(50781)+(1.7)(1.1)(15234)] = 74686 \text{ lbs}$$

$$q_s = 74686/78.54 = 951 \text{ psf} < \rho = 5000 \text{ psf} \therefore \text{OK}$$

The 5000 psf maximum bearing pressure (4.1.1) is based on allowing a one inch settlement. For the tanks and their corresponding slabs, a one inch settlement is not considered excessive.

Check shear through concrete:

Tank #1:

$D = 88.6/2 = 44.3$  kips (ignore the dead weight of the slab as it will be subtracted from the net pressure in the calculation of the maximum shear)

$$E = (.3)(44.3) = 13.3 \text{ kips}$$

$$V_u = \text{Total factored shear load} = (.75)[(1.4)(44.3)+(1.7)(1.1)(13.3)] = 65.2 \text{ kips}$$

$$V_u \leq \phi V_n = \phi(V_c + V_s) = 0.85V_c \text{ (ACI 1995 Sections 11.1.1 \& 9.3.2.3)}$$

$$V_c = (2+4/\beta_c)(f_c')^{1/2} b_o d < (4)(f_c')^{1/2} b_o d \text{ (ACI 1995 Section 11.12.2.1)}$$

$$f_c' = 4000 \text{ psi (4.1.2)}$$

$d =$  distance from compression fiber to center of rebar = 12 – 3" cover (ACI 1995 Section 7.7.1) – ½ diameter of rebar, say ½ inch = 8.5 in

$b_o =$  perimeter of critical section which occurs at a distance  $d/2$  from shear area (ACI 1995 Section 11.12.1.2) =  $(2)[((30)(12)+(2)(8.5/2))+(6+(2)(8.5/2))]$  = 766 in

$$\beta_c = \text{ratio long side to short side} = 30/0.5 = 60$$

$$[2+4/60] = 2.067 < 4 \therefore \text{use } 2.067$$

$$\phi V_c = (.85)(2.067)(4000)^{1/2}(766)(8.5)/1000 = 723.5 \text{ kips} > V_u = 65.2 \text{ kips} \therefore \text{OK}$$

Tank #3:

$$D = 39.0 \text{ kips}$$

$$E = (.3)(39.0) = 11.7 \text{ kips}$$

$$V_u = (.75)[(1.4)(39.0)+(1.7)(1.1)(11.7)] = 57.4 \text{ kips}$$

$$b_o = (\pi)[(8)(12)+(2)(8.5/2)] = 328.3 \text{ in}$$

$$\beta_c = 1$$

$$[2+4/1] = 6 > 4 \therefore \text{use } 4$$

$$\phi V_c = (.85)(4)(4000)^{1/2}(328.3)(8.5)/1000 = 600.1 \text{ kips} > V_u = 57.4 \text{ kips} \therefore \text{OK}$$

Check bearing on concrete:

Tank #1:

$$\text{Max bearing} < \phi(0.85f'_c A_1) \text{ (ACI 1995 Section 10.17.1)}$$

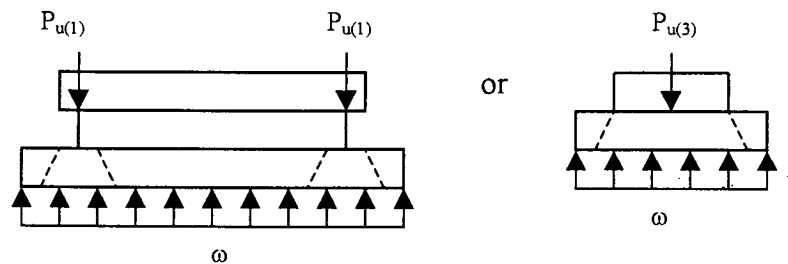
$$\phi \text{ for bearing} = 0.7 \text{ (ACI 1995 Section 9.3.2.4)}$$

$$\text{Max bearing} = (.7)(.85)(4)(15*12*12) = 5141 \text{ kips} > P_u = V_u = 65.2 \text{ kips} \therefore \text{OK}$$

Tank #3:

$$\text{Max bearing} = (.7)(.85)(4)(50.3*12*12) = 17239 \text{ kips} > P_u = V_u = 57.4 \text{ kips} \therefore \text{OK}$$

Calculate  $M_u$  (using 1' section across short side of slab):



Tank #1:

$$P_{u(1)} = 65.2 \text{ kips which creates a pressure } (p_u) \text{ on the soil} = P_u/A_2 = 65200/80 = 815 \text{ lb/ft}^2$$

The dead weight of the slab can be ignored as it will be subtracted from the net pressure in the calculation of the maximum moment.

$$\Sigma M \text{ at end} = 0: (\omega)(12)^2/2 = (815)(2.5)[(2.25+3/12)+(2.25+7.5-3/12)] \therefore \omega = 339.6 \text{ lb/ft}$$

$$M_{\text{max}} \text{ at end of slab} = \omega L^2/2 \text{ (AISC 1995 page 2-302)} = (339.6)(2.25)^2/2 = 860 \text{ lb-ft}$$

$$M_{\text{max}} \text{ between skids} = \omega L^2/8 \text{ (AISC 1995 page 2-296)} = (339.6)(7)^2/8 = 2080 \text{ lb-ft (top reinforcement)}$$

Tank #3:

$$P_{u(3)} = 57.4 \text{ kips which creates a pressure } (p_u) \text{ on the soil} = P_u/A_2 = 57400/78.54 = 731 \text{ lb/ft}^2$$

$$\Sigma M \text{ at end} = 0: (\omega)(12)^2/2 = (731)(10)(6) \therefore \omega = 609.2 \text{ lb/ft}$$

$$M_{\text{max}} \text{ at end of slab} = (609.2)(2)^2/2 = 1218.4 \text{ lb-ft} > 860 \text{ lb-ft} \therefore M_u = 1218.4 \text{ lb-ft (bottom reinforcement)}$$

Design reinforcement using A615 (ASTM 1996) Grade 60 rebar (4.1.6):

Bottom bars:

$$A_s = M_u/\phi f_y j d \text{ (MacGregor 1997 Page 123)}$$

$$j \cong 0.925 \text{ for slabs (MacGregor 1997 Page 123)}$$

$$\phi = 0.9 \text{ (ACI 1995 Section 9.3.2.1)}$$

$$A_s = (1218.4*12)/(.9)(60000)(.925)(8.5) = 0.03 \text{ in}^2/\text{ft}$$

$$A_{s(\text{min})} = 0.0018bh \text{ (ACI 1995 Section 7.12.2.1)} = (.0018)(12)(12) = 0.26 \text{ in}^2/\text{ft}$$

$A_{s(min)}$  ( $\frac{1}{2}$  bottom bars &  $\frac{1}{2}$  top bars) =  $.26/2 = 0.13 \text{ in}^2/\text{ft} > 0.03 \text{ in}^2/\text{ft} \therefore$  controls  
 Using a spacing of 12" and #4 bars,  $A_s = 0.20 \text{ in}^2/\text{ft}$  (ACI 1995 Appendix E)  $> 0.13 \text{ in}^2/\text{ft} \therefore$  OK

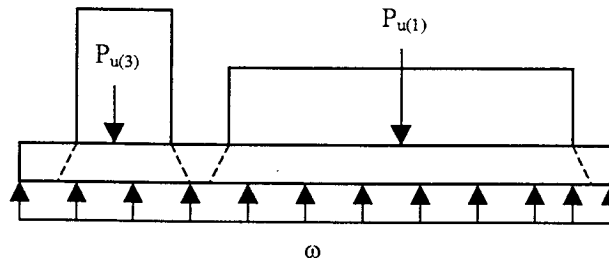
Top bars:

Conservatively calculate  $A_s$  using same  $d$  (actual  $d$  increases due to minimum cover requirement decreasing per ACI 1995 Section 7.7.1):

$$A_s = (2080 * 12) / (.9)(60000)(.925)(8.5) = 0.06 \text{ in}^2/\text{ft} < A_{s(min)} = 0.13 \text{ in}^2/\text{ft}.$$

Using a spacing of 12" and #4 bars,  $A_s = 0.20 \text{ in}^2/\text{ft} > 0.13 \text{ in}^2/\text{ft} \therefore$  OK

Calculate  $M_u$  (using 1' section across long side of slab):



$$\Sigma M \text{ at end} = 0: (\omega)(44)^2/2 = (731)(10)(6) + (815)(32)(27) \therefore \omega = 773 \text{ lb/ft}$$

$$M_{max} \text{ at end of slab} = (773)(2)^2/2 = 1546 \text{ lb-ft}$$

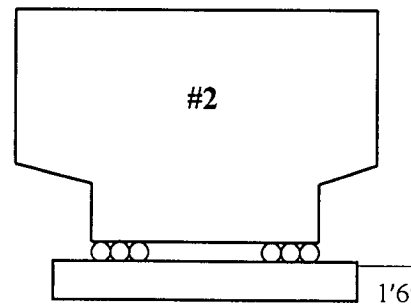
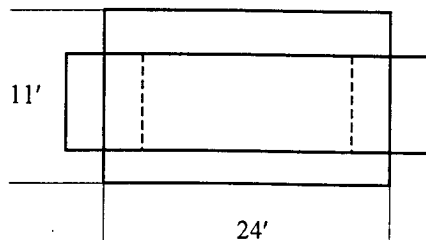
Comparing the maximum moment with the maximum moment across the short side of the slab, by inspection  $A_s$  top and bottom will be controlled by  $A_{s(min)} = 0.13 \text{ in}^2/\text{ft}$ .

Using a spacing of 12" and #4 bars,  $A_s = 0.20 \text{ in}^2/\text{ft} > 0.13 \text{ in}^2/\text{ft} \therefore$  OK

Use a 44' x 12' x 1' concrete slab with #4 A615 (ASTM 1996) Grade 60 rebar on 12" centers each way top and bottom for tanks #1 & #3.

### 7.2.3 Slab Design: Tank #2

Try 24' x 11' x 1'6" slab:

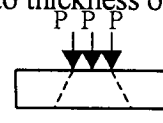


CONCRETE SLAB LAYOUT FOR TANK #2

Check bearing pressure on soil (load is transferred at 45° relative to thickness of slab):

Design with load distributed between centers of outer pipes:

$$P \text{ (unfactored)} = 277.9 \text{ kips} / 6 \text{ pipes} = 46.32 \text{ kips/pipe}$$



$$\text{Bearing area on slab} = A_1 = (20''/12)(7') = 11.67 \text{ ft}^2$$

$$\text{Bearing area on soil} = A_2 = (20+(2)(18))/12*(7+(2)(18/12)) = (4.67)(10) = 46.7 \text{ ft}^2$$

$$\text{Weight of concrete} = (46.7)(18/12)(150 \text{ lbs/ft}^3 (4.1.5))/1000 = 10.5 \text{ kips}$$

$$D = \text{Total dead load} = (3)(46.32)+10.5 = 149.5 \text{ kips}$$

$$E = \text{Seismic load (4.1.3)} = (.3)(149.5) = 44.85 \text{ kips}$$

Conservatively calculate the bearing pressure on the soil using factored loads:

$$U = \text{Factored combination load} = 0.75[1.4D + 1.7L + 1.7(1.1E)] \text{ (ACI 1995 Sections 9.2.2 \& 9.2.3)} = (.75)[(1.4)(149.5)+(1.7)(1.1)(44.85)] = 219.9 \text{ kips}$$

$$q_s = \text{bearing pressure} = U/A_2 = 219.9*1000/46.7 = 4709 \text{ psf} < \rho = 5000 \text{ psf (4.1.1)}$$

∴ OK

Check shear through concrete:

$$D = (3)(46.32) = 139 \text{ kips (ignore the dead weight of the slab as it will be subtracted from the net pressure in the calculation of the maximum shear)}$$

$$E = (.3)(139) = 41.7 \text{ kips}$$

$$V_u = \text{Total factored shear load} = (.75)[(1.4)(139)+(1.7)(1.1)(41.7)] = 204.4 \text{ kips}$$

$$V_u \leq \phi V_n = \phi(V_c + V_s) = 0.85V_c \text{ (ACI 1995 Sections 11.1.1 \& 9.3.2.3)}$$

$$V_c = (2+4/\beta_c)(f'_c)^{1/2}b_o d < (4)(f'_c)^{1/2}b_o d \text{ (ACI 1995 Section 11.12.2.1)}$$

$$f'_c = 4000 \text{ psi (4.1.2)}$$

$$d = \text{distance from compression fiber to rebar} = 18 - 3'' \text{ cover (ACI 1995 Section 7.7.1)} - \frac{1}{2} \text{ diameter of rebar, say } \frac{1}{2} \text{ inch} = 14.5 \text{ in}$$

$$b_o = \text{perimeter of critical section which occurs at a distance } d/2 \text{ from shear area (ACI 1995 Section 11.12.1.2)} = (2)[((20)+(2)(14.5/2))+((7)(12)+(2)(14.5/2))] = 266 \text{ in}$$

$$\beta_c = \text{ratio long side to short side} = 7/(20/12) = 4.2$$

$$[2+4/4.2] = 2.95 < 4 \therefore \text{use } 2.95$$

$$\phi V_c = (.85)(2.95)(4000)^{1/2}(266)(14.5)/1000 = 611.7 \text{ kips} > V_u = 204.4 \text{ kips} \therefore \text{OK}$$

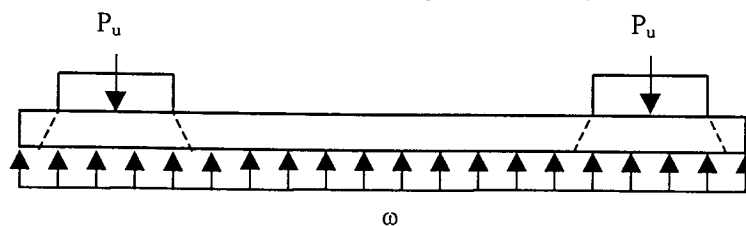
Check bearing on concrete:

$$\text{Max bearing} < \phi(0.85f'_c A_1) \text{ (ACI 1995 Section 10.17.1)}$$

$$\phi \text{ for bearing} = 0.7 \text{ (ACI 1995 Section 9.3.2.4)}$$

$$\text{Max bearing} = (.7)(.85)(4)(11.67*12*12) = 4000 \text{ kips} > P_u = V_u = 204.4 \text{ kips} \therefore \text{OK}$$

Calculate  $M_u$  (using 1' section across long side of slab):



$$P_u = 204.4 \text{ kips which creates a pressure } (p_u) \text{ on the soil} = P_u/A_2 = 204.4/46.7 = 4.38 \text{ kip/ft}^2$$

The dead weight of the slab can be ignored as it will be subtracted from the net pressure in the calculation of the maximum moment.

$$\Sigma M \text{ at end} = 0: (\omega)(24)^2/2 = (4.38)(4.67)(3.25+20.75) \therefore \omega = 1.7 \text{ kip/ft}$$

$$M_{\max} \text{ at end of slab} = \omega L^2/2 \text{ (AISC 1995 page 2-302)} = (1.7)(2.42)^2/2 = 4.98 \text{ kip-ft}$$

$$M_{\max} \text{ between spans} = \omega L^2/8 \text{ (AISC 1995 page 2-296)} = (1.7)(15.83)^2/8 = 53.3 \text{ kip-ft}$$

Design reinforcement using A615 (ASTM 1996) Grade 60 rebar (4.1.6):

Bottom bars:

$$A_s = M_u / \phi f_y j d \text{ (MacGregor 1997 page 123)}$$

$$j \cong 0.925 \text{ for slabs (MacGregor 1997 page 123)}$$

$$\phi = 0.9 \text{ (ACI 1995 Section 9.3.2.1)}$$

$$A_s = (4.98 * 12) / (.9)(60)(.925)(14.5) = 0.08 \text{ in}^2/\text{ft}$$

$$A_{s(\min)} = 0.0018bh \text{ (ACI 1995 Section 7.12.2.1)} = (.0018)(12)(18) = 0.39 \text{ in}^2/\text{ft}$$

$$A_{s(\min)} \text{ (}\frac{1}{2} \text{ bottom bars \& } \frac{1}{2} \text{ top bars)} = .39/2 = 0.195 \text{ in}^2/\text{ft} > 0.08 \text{ in}^2/\text{ft} \therefore \text{controls}$$

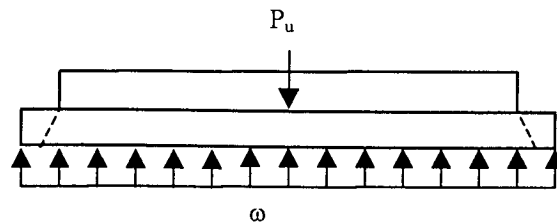
Using a spacing of 12" and #4 bars,  $A_s = 0.20 \text{ in}^2/\text{ft}$  (ACI 1995 Appendix E)  $> 0.195 \text{ in}^2/\text{ft} \therefore \text{OK}$

Top bars (conservatively calculate using same d):

$$A_s = (53.3 * 12) / (.9)(60)(.925)(14.5) = 0.88 \text{ in}^2/\text{ft} > A_{s(\min)} = 0.39 \text{ in}^2/\text{ft} \therefore A_s \text{ controls}$$

Using a spacing of 12" and #9 bars,  $A_s = 1.00 \text{ in}^2/\text{ft}$  (ACI 1995 Appendix E)  $> 0.88 \text{ in}^2/\text{ft} \therefore \text{OK}$

Calculate  $M_u$  (using 1' section across short side of slab):



$$\Sigma M \text{ at end} = 0: (\omega)(11)^2/2 = (4.38)(10)(5.5) \therefore \omega = 3.98 \text{ kip/ft}$$

$$M_{\max} \text{ at end of slab} = \omega L^2/2 = (3.98)(2)^2/2 = 7.96 \text{ kip-ft}$$

Design reinforcement:

Bottom bars:

$$A_s = (7.96 * 12) / (.9)(60)(.925)(14.5) = 0.13 \text{ in}^2/\text{ft} < A_{s(\min)} = 0.195 \text{ in}^2/\text{ft} \therefore A_{s(\min)}$$

controls

Using a spacing of 12" and #4 bars,  $A_s = 0.20 \text{ in}^2/\text{ft}$  (ACI 1995 Appendix E)  $> 0.195 \text{ in}^2/\text{ft} \therefore \text{OK}$

Top bars:

By inspection,  $A_{s(\min)}$  controls  $\therefore$  use same reinforcement as short way bottom bars.

Use a 24' x 11' x 1'6" slab with #4 A615 (ASTM 1996) Grade 60 rebar on 12" centers each way bottom, #9 A615 (ASTM 1996) Grade 60 rebar on 12" centers long way top, and #4 A615 (ASTM 1996) Grade 60 rebar on 12" centers short way top for tank #2. NOTE: width of slab and bottom short rebar are modified in Section 7.2.4 (see p. 18).

### 7.2.4 Design Anchor Bolts / Plates

This analysis only determines the size and number of anchors / plates to restrain the tanks against the design seismic and wind loads and does not evaluate the structural integrity of the existing tanks.

Using A307 (ASTM 1997a) anchor bolts (4.1.7),

$$A_{\text{bolt}} (3/4" \phi) = (\pi)(3/8)^2 = 0.44 \text{ in}^2$$

$$A_{\text{bolt}} (1" \phi) = (\pi)(1/2)^2 = 0.79 \text{ in}^2$$

$F_v$  = allowable shear stress = 10 ksi (AISC 1995 p. 4-5)

Tank #1:

$$P = 88.6 \text{ kips (7.2.1)}$$

$$H = \text{horizontal seismic load (4.1.3)} = (.3)(88.6) = 26.58 \text{ kips}$$

Try (8) 3/4"  $\phi$  bolts (4 bolts per each long side of tank):

$$f_v = \text{actual shear stress} = (26.58)/((.44)(8)) = 7.6 \text{ ksi} < 10 \text{ ksi} \therefore \text{OK}$$

H acts through the center of mass ( $y_{\text{bar}}$ ) which produces an overturning moment ( $M_o$ ).

If  $M_o >$  resisting moment ( $M_r$ ) from P, check tensile force (T) on the anchor bolts:

$$y_{\text{bar}} = 5.25'/2 + 6''/12 = 3.125 \text{ ft}$$

$$M_o = H * y_{\text{bar}} = (26.58)(3.125) = 83.1 \text{ kip-ft}$$

$$M_r = P * \text{Tank width}/2 = (88.6)(7.5/2) = 332.25 \text{ kip-ft} > 83.1 \text{ kip-ft} \Rightarrow \text{no tension on anchor bolts} \therefore \text{OK}$$

$$\text{Factor of safety (FS) for overturning} = 332.25/83.1 = 4 \therefore \text{OK}$$

Check W6x15 flange for edge distance:

Centering bolt hole in flange, edge distance measured from center of standard hole =

$$\frac{1}{2}[(b_f - t_w)/2] = \frac{1}{2}[(6 - 0.23)/2] \text{ (AISC 1995 p. 1-32)} = 1.44 \text{ in}$$

$$\text{Minimum edge distance} = 1\frac{1}{4}" \text{ (AISC 1995 Table J3.5)} < 1.44 \text{ in} \therefore \text{OK}$$

Check allowable service load on embedded bolts:

For 3/4" bolts with a minimum embedment = 5", an edge distance = 7 1/2" (measured from the anchor axis to the free edge), and a spacing = 9", allowable shear load = 4400 lbs (ICBO 1997 Table 19-D).

Actual edge distance is adequate by inspection.

$$\text{Actual spacing} = [30' - (6" \text{ clear each side}/12) * 2]/3 \text{ (# spaces)} = 9.67' \therefore \text{OK}$$

$$\text{Actual H/bolt} = 26.58/8 = 3.32 \text{ kips/bolt} < 4.4 \text{ kips/bolt} \therefore \text{OK}$$

Tank #3:

$$P = 39.0 \text{ kips}$$

$$H = (.3)(39.0) = 11.7 \text{ kips}$$

Try (4) 3/4"  $\phi$  bolts:

$$f_v = (11.7)/((.44)(4)) = 6.65 \text{ ksi} < 10 \text{ ksi} \therefore \text{OK}$$

$$y_{\text{bar}} = 11.333'/2 = 5.67 \text{ ft}$$

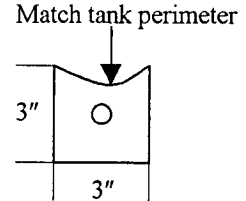
$$M_o = (11.7)(5.67) = 66.34 \text{ kip-ft}$$

$$M_r = (39)(8/2) = 156 \text{ kip-ft} > 66.34 \text{ kip-ft} \Rightarrow \text{no tension on anchor bolts} \therefore \text{OK}$$

$$FS = 156/66.34 = 2.35 \therefore \text{OK}$$

Design anchor plate for Tank #3: try 3" x 3" x 5/8" A36 (ASTM 1997b) plate (4.1.8) welded to tank:

By inspection of above, minimum edge distance is adequate.



Design weld using E70XX electrodes (4.1.9):

Base plate thickness = 5/8 in  $\therefore$  minimum size of fillet weld = 1/4 in (AISC 1995 Table J2.4); use 1/4" weld

Allowable shear on effective area = 0.30 x nominal tensile strength of weld metal (AISC 1995 Table J2.5) = (.3)(70) = 21 ksi \* 1.333 allowable seismic increase (AISC 1995 Section A5.2) = 28 ksi

Effective area = (0.707)(weld thickness)(weld length) (AISC 1995 Section J2.a) = (.707)(.25)(3") = 0.53 in<sup>2</sup>

Allowable shear = (28)(0.53) = 14.84 kips

Actual shear = H / 4 welds = 11.7/4 = 2.93 kips < 14.84 kips  $\therefore$  OK

By inspection, allowable service load on embedded bolts adequate by inspection.

Check soil pressure due to tanks #1 & #3 and slab overturning moment:

Weight of slab = (44)(12)(1)(150 lbs/ft<sup>3</sup> (4.1.5))/1000 = 79.2 kips

Horizontal seismic load from slab = (.3)(79.2) = 23.76 kips

M<sub>1</sub> (tank #1) = (26.58)(3.125+1) = 109.64 kip-ft

M<sub>2</sub> (slab) = (23.76)(0.5) = 11.9 kip-ft

M<sub>3</sub> (tank #3) = (11.7)(5.67+1) = 78.04 kip-ft

M<sub>1</sub> per ft = 109.64/30 = 3.65 kip-ft/ft

M<sub>2</sub> per ft = 11.9/44 = 0.27 kip-ft/ft

M<sub>3</sub> per ft = 78.04/8 = 9.76 kip-ft/ft

M = total overturning per ft = 3.65+0.27+9.76 = 13.68 kip-ft/ft

P = total dead load per ft = (88.6/30)+(79.2/44)+(39/8) = 9.63 kips/ft

Bearing stress per ft section = P/A  $\pm$  Mc/I where:

A = (b = 1 ft strip)(d = 12 ft) = (1')(12') = 12 ft<sup>2</sup>

c = 12'/2 = 6 ft

I = bd<sup>3</sup>/12 (AISC 1995 p. 6-17) = (1)(12)<sup>3</sup>/12 = 144 ft<sup>4</sup>

Bearing stress = [(9.63/12)+((13.68)(6)/144)]\*1000 = 1373 psf <  $\rho$  = 5000 psf (4.1.1)  $\therefore$  OK

Tank #2:

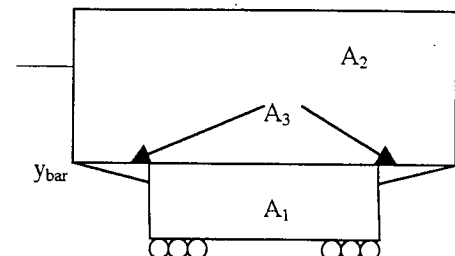
P = 277.9 kips

H = (.3)(277.9) = 83.37 kips

Try (12) 1"  $\phi$  bolts:

f<sub>v</sub> = (83.37)/((.79)(12)) = 8.8 ksi < 10 ksi  $\therefore$  OK

y<sub>bar</sub> = ( $\Sigma$  y<sub>bar</sub>A /  $\Sigma$  A) + 10"/12 where



$$A_1 = (20)(5) = 100 \text{ ft}^2; y_1 = 5/2 = 2.5 \text{ ft}$$

$$A_2 = (34)(14) = 476 \text{ ft}^2; y_2 = 14/2 + 5 = 12 \text{ ft}$$

$$A_3 = ((1/2)(7)(2))(2) = 14 \text{ ft}^2; y_3 = (2/3)(2) + 3 = 4.333 \text{ ft}$$

$$y_{\text{bar}} = ((2.5)(100) + (12)(476) + (4.333)(14)) / (100 + 476 + 14) + (10/12) = 11.04 \text{ ft}$$

$$M_o = (83.37)(11.04) = 920.4 \text{ kip-ft}$$

$$M_r = (277.9)(7/2) = 972.65 \text{ kip-ft} > 920.4 \text{ kip-ft} \Rightarrow \text{no tension on anchor bolts} \therefore \text{OK}$$

$$FS = 972.65/920.4 = 1.06$$

Although the tank will not overturn, an overturning factor of safety of 1.5 is preferred per standard engineering practice. Check tensile force in anchor bolts generated as a result of using preferred factor of safety:

$$M_r (\text{preferred}) = 1.5M_o = (1.5)(920.4) = 1380.6 \text{ kip-ft}$$

$$M_r \text{ remaining to be taken by bolts} = 1380.6 - 972.65 = 408 \text{ kip-ft}$$

$$T = M / \text{Tank width} = 408/7 = 58.3 \text{ kips}$$

$$\# 1" \phi \text{ bolts required} = T/15.7 \text{ (AISC 1995 Table I-A p. 4-3)} = 58.3/15.7 = 4 \text{ bolts}$$

minimum  $\therefore$  OK

Check allowable service load on embedded bolts:

For 1" bolts with a minimum embedment = 7", an edge distance = 6" (measured from the anchor axis to the free edge), and a spacing = 12", allowable shear load = 5300 lbs (ICBO 1997 Table 19-D). Per footnote 3 in Table 19-D, a 1/3 increase is allowed with seismic forces  $\Rightarrow$  allowable shear load = (1.333)(5300) = 7065 lbs.

Actual edge distance is adequate by inspection.

Actual spacing =  $[7' - (7" \text{ clear each side}/12) * 2] / 5$  (# spaces) = 1.17'  $\therefore$  OK

Actual H/bolt =  $83.37/12 = 6.95 \text{ kips/bolt} < 7.065 \text{ kips/bolt} \therefore$  OK

NOTE: Although the bolts have been shown to be adequate to take the tensile force generated as a result of an additional factor of safety, it is not necessary to calculate the combined interaction of this tensile force with the shear force since the bolts will not be realistically loaded with both forces.

Design anchor plate for Tank #2: try L 5" x 5" x 5/8" A36 (ASTM 1997b) angle welded continuously across pipe length:

$$H \text{ per ft} = 83.37/(7*2) = 5.96 \text{ kip/ft}$$

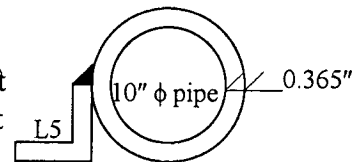
$$M = (5.96)(5 - 1.125 \text{ (AISC 1995 p. 1-47)}) = 23.1 \text{ kip-in/ft}$$

$$S = bd^2/6 \text{ (AISC 1995 p. 6-17)} = (12)(5/8)^2/6 = 0.781 \text{ in}^3/\text{ft}$$

$$f_b = M/S = 23.1/0.781 = 29.6 \text{ ksi}$$

$$F_b = 0.75F_y \text{ (AISC 1995 F2-1)} = (.75)(36) = 27 \text{ ksi} * 1.333 \text{ allowable seismic increase}$$

$$\text{(AISC 1995 Section A5.2)} = (1.333)(27) = 36 \text{ ksi} > 29.6 \text{ ksi} \therefore \text{OK}$$



Check shear stress on pipe wall:

$$A = (0.365)(12) = 4.38 \text{ in}^2/\text{ft} \text{ (AISC 1995 p. 1-93)}$$

$$f_v = 5.96/4.38 = 1.36 \text{ ksi}$$

$$F_v = 0.4F_y \text{ (AISC 1995 F4-1)} = (.4)(35 \text{ (AISC 1995 p. 1-92, normally stocked pipe)})$$

$$= 14 \text{ ksi} > 1.36 \text{ ksi} \therefore \text{OK}$$

Check edge distance:

Edge distance measured from center of standard hole = 5 - 3" gage distance (AISC 1995 p. 1-52) = 2 in

Minimum edge distance = 1 3/4" (AISC 1995 Table J3.5) < 2 in ∴ OK

Design weld using E70XX electrodes:

Pipe wall thickness = 0.365 in (AISC 1995 p.1-93) ∴ minimum size of fillet weld = 1/4 in (AISC 1995 Table J2.4); use 1/4" weld

Allowable shear on effective area = 28 ksi

Effective area = (.707)(.25)(7\*12) = 14.85 in<sup>2</sup>

Allowable shear = (28)(14.85) = 415.8 kips

Actual shear = H / 2 welds = 83.37/2 = 41.7 kips < 415.8 kips ∴ OK

Check soil pressure due to tank and slab overturning moment:

Weight of slab = (24)(11)(1.5)(150 lbs/ft<sup>3</sup>)/1000 = 59.4 kips

Horizontal seismic load from slab = (.3)(59.4) = 17.82 kips

M<sub>1</sub> (tank #2) = (83.37)(11.04+1.5) = 1045.5 kip-ft

M<sub>2</sub> (slab) = (17.82)(0.75) = 13.4 kip-ft

M<sub>1</sub> per ft = 1045.5/20 = 52.3 kip-ft/ft

M<sub>2</sub> per ft = 13.4/24 = 0.56 kip-ft/ft

M = total overturning per ft = 52.3+0.56 = 52.86 kip-ft/ft

P = total dead load per ft = (277.9/20)+(59.4/24) = 16.37 kips/ft

Bearing stress per ft section = P/A ± Mc/I where:

A = (b = 1 ft strip)(d = 11 ft) = (1')(11') = 11 ft<sup>2</sup>

c = 11'/2 = 5.5 ft

I = bd<sup>3</sup>/12 (AISC 1995 p. 6-17) = (1)(11)<sup>3</sup>/12 = 111 ft<sup>4</sup>

Bearing stress = (16.37/11)±((52.86)(5.5)/111) = 1.49±2.62; since Mc/I is significantly higher than P/A, there is uplift at the heel ⇒ widen slab

Try 13' wide slab:

Weight of slab = (24)(13)(1.5)(150 lbs/ft<sup>3</sup>)/1000 = 70.2 kips

Horizontal seismic load from slab = (.3)(70.2) = 21.06 kips

M<sub>2</sub> (slab) = (21.06)(0.75) = 15.8 kip-ft

M<sub>2</sub> per ft = 15.8/24 = 0.66 kip-ft/ft

M = total overturning per ft = 52.3+0.66 = 52.96 kip-ft/ft

P = total dead load per ft = (277.9/20)+(70.2/24) = 16.82 kips/ft

A = (b = 1 ft strip)(d = 13 ft) = (1')(13') = 13 ft<sup>2</sup>

c = 13'/2 = 6.5 ft

I = (1)(13)<sup>3</sup>/12 = 183.1 ft<sup>4</sup>

Bearing stress = (16.82/13)±((52.96)(6.5)/183.1) = 1.294±1.88; there is uplift at the heel using a 13' wide slab. While it is standard engineering practice to design with no uplift at the heel, check soil pressure with uplift since using a wider slab is not feasible due to size restrictions at the current location:

ΣM at toe = 0: M + (P)(x) = (P)(L/2): 52.96+(16.82)(x) = (16.82)(6.5); x = 3.351 ft

$$3x = (3)(3.351) = 10.05 \text{ ft}$$

$$(\rho)(10.05)/2 = 16.82; \rho = 3.35 \text{ ksf} < 5 \text{ ksf} \therefore \text{OK}$$

Recheck  $M_u$  and  $A_s$  (see Section 7.2.3 p. 13):

$$\Sigma M \text{ at end} = 0: (\omega)(13)^2/2 = (4.38)(10)(6.5) \therefore \omega = 3.37 \text{ kip/ft}$$

$$M_{\max} \text{ at end of slab} = \omega L^2/2 = (3.37)(3)^2/2 = 15.17 \text{ kip-ft}$$

$$A_s = (15.17 \times 12) / (.9)(60)(.925)(14.5) = 0.25 \text{ in}^2/\text{ft} > A_{s(\min)} \text{ bottom} = 0.195 \text{ in}^2/\text{ft} \therefore$$

$A_s$  controls

Using a spacing of 12" and #5 bars short way bottom,  $A_s = 0.31 \text{ in}^2/\text{ft}$  (ACI 1995 Appendix E)  $> 0.25 \text{ in}^2/\text{ft} \therefore \text{OK}$

Check wind shear using UBC wind design method:

$$P = \text{design wind pressure} = C_e C_q q_s I_w \text{ (ICBO 1997 page 2-7)}$$

$C_e$  = combined height, exposure and gust factor coefficient; using height range 0-15 and Exposure C,  $C_e = 1.06$  (ICBO 1997 Table 16-G)

$C_q$  = pressure coefficient; for rectangular tank,  $C_e = 1.4$ , for circular tank,  $C_e = 0.8$  (ICBO 1997 Table 16-H)

$q_s$  = wind stagnation pressure; using basic wind speed of 75 mph (4.1.4) and interpolating,  $q_s = 12.6 + (16.4 - 12.6)(75 - 70)/(80 - 70) = 14.5 \text{ psf}$  (ICBO 1997 Table 16-F)

$I_w$  = importance factor; for miscellaneous structures,  $I_w = 1.00$  (ICBO 1997 Table 16-K)

$$P = (1.06)(1.4)(14.5)(1) = 21.52 \text{ psf}$$

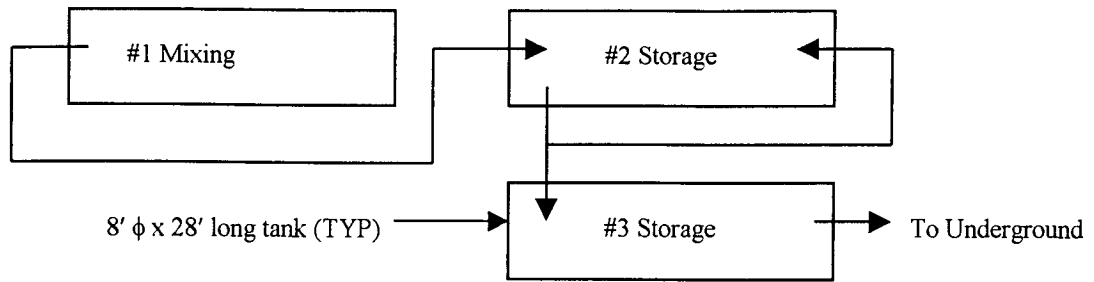
Wind shear<sub>max</sub> (Tank #1) =  $P * \text{Max Area} = (21.52)(30)(5.25) = 3389.4 \text{ lbs}$  which is significantly less than the 26.58 kip seismic shear load  $\therefore$  anchors are adequate. By inspection, the anchors for Tanks #2 and #3 are also adequate.

Use (8) 3/4"  $\phi$  A307 (ASTM 1997a) anchor bolts embedded a minimum of 5" to anchor Tank #1 to the new slab. Use (12) 1"  $\phi$  A307 (ASTM 1997a) anchor bolts embedded a minimum of 7" to anchor Tank #2 to the new slab; weld (2) L 5" x 5" x 5/8" A36 (ASTM 1997b) minimum angles down the length of the existing outer 10"  $\phi$  pipes using E70XX electrodes; widen width of slab to 13'; use #5 A615 (ASTM 1996) Grade 60 rebar short way bottom. Use (4) 3/4"  $\phi$  A307 (ASTM 1997a) anchor bolts embedded a minimum of 5" to anchor Tank #3 to the new slab; weld (4) 3" x 3" x 5/8" A36 (ASTM 1997b) minimum plates to the existing tank using E70XX electrodes.

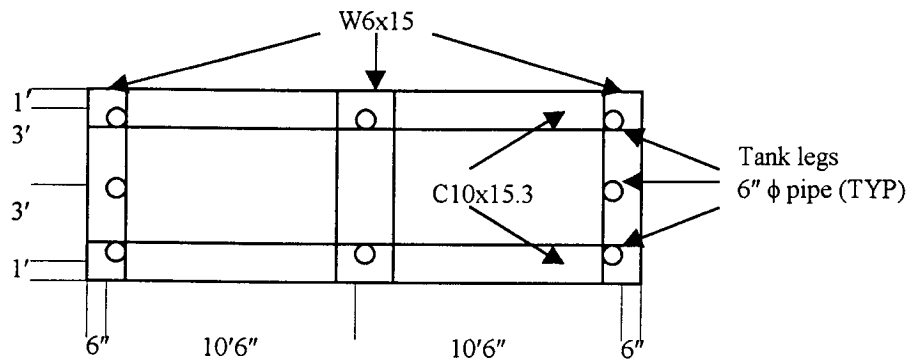
## 7.3 NON-POTABLE WATER SYSTEM TANKS SUPPORT DESIGN

### 7.3.1 Layout / Design Loads

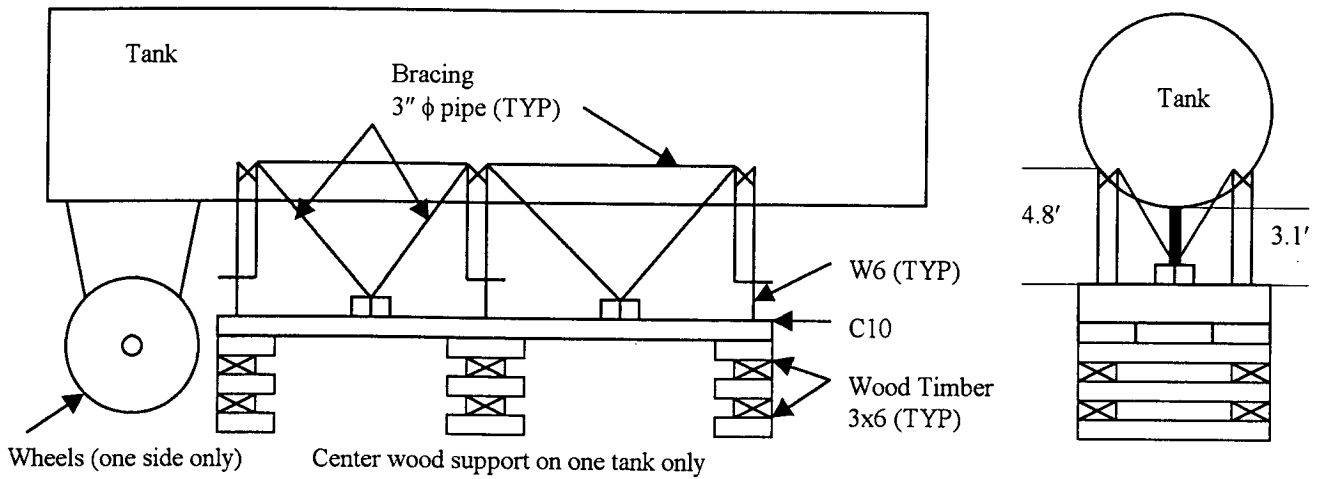
The as-constructed layout and dimensions of the chemical mixing and storage tanks for the Non-Potable Water System have been measured by Title III and will be field verified:



EXISTING TANK LAYOUT



TANK FRAME PLAN



TANK FRAME ELEVATIONS

The weight of the (3) 10,000 gallon tanks will be calculated using ¼ inch plate steel. Since the tanks are transportable (i.e., equipped with wheels), the tanks will be anchored to a series of pier walls in order lift the tank wheels off of the ground and provide a stable base.

Calculate tank loads:

$$\text{Weight of tank} = [(\pi)(8/2)^2(2) + (\pi)(8)(28)](1/4 / 12)(490 \text{ lbs/ft}^3 \text{ (AISC 1995 page 6-8)})$$

= 8210 lbs

Weight of water =  $(10000)(62.4 \text{ lbs/ft}^3)/(7.48 \text{ gal/ft}^3) = 83422 \text{ lbs}$

Weight of frame:

C10x15.3:  $(2)(22)(15.3) = 673.2 \text{ lbs}$

W6x15:  $(3)(8)(15) = 360 \text{ lbs}$

6"  $\phi$  pipe (18.97 lbs/ft (AISC 1995 page 1-93)):  $[(6)(4.8)+(2)(3.1)](18.97) = 664 \text{ lbs}$

3"  $\phi$  pipe (7.58 lbs/ft (AISC 1995 page 1-93)):

Beams:  $(2)(21)(7.58) = 318.4 \text{ lbs}$

Cross bracing (short side):  $(4)[(3^2+4.8^2)^{1/2}](7.58) = 171.6 \text{ lbs}$

Cross bracing (long side):  $(8)[((10.5/2)^2+4.8^2)^{1/2}](7.58) = 431.4 \text{ lbs}$

Total 3" pipe weight =  $318.4+171.6+431.4 = 921.4 \text{ lbs}$

Total frame weight =  $673.2+360+664+921.4 = 2619 \text{ lbs}$

The weight of the wheels can be neglected since they are minor in comparison to the weights of the tank and the water.

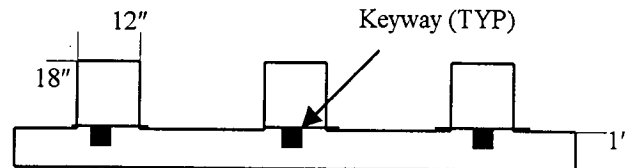
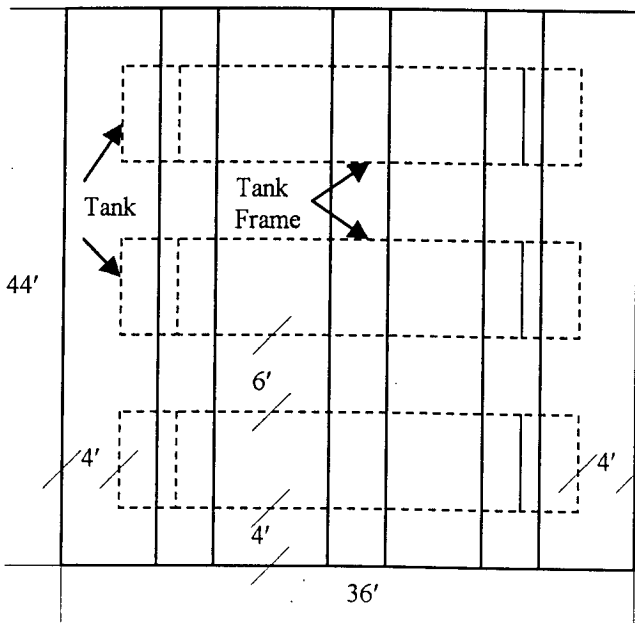
Total weight =  $8210 + 83422 + 2619 = 94251 \text{ lbs}$ , say  $94500 \text{ lbs} = 94.5 \text{ kips}$

The impact load on the pier walls from placing the tanks can be neglected since it is minor in comparison to the total dead load on the pier walls from the full tank:

Impact load = 25% dead load of empty tank =  $(.25)(8210+2619) = 2707 \text{ lbs} \ll 94.5 \text{ kips}$

### 7.3.2 Slab Design

Try 44' x 36' x 1' slab with 12" x 18" pier walls (Note: The distances between tanks on the slab and from the edges of the slab have been determined in the field to accommodate miscellaneous equipment, hoses, etc.):



Check bearing pressure on soil (load is transferred at 45° relative to thickness of slab):

$$\text{Bearing area on slab} = A_1 = (1')(44') = 44 \text{ ft}^2$$

$$\text{Bearing area on soil} = A_2 = (1+(2)(1))*(44) = (3)(44) = 132 \text{ ft}^2$$

$$\text{Tank load} = (3 \text{ tanks})(94.5)/(3 \text{ pier walls}) = 94.5 \text{ kips}$$

$$\text{Slab concrete weight} = (132)(1)(150 \text{ lbs/ft}^3 (4.1.5))/1000 = 19.8 \text{ kips}$$

$$\text{Pier wall concrete weight} = (1)(18/12)(44)(150)/1000 = 9.9 \text{ kips}$$

$$D = \text{Total dead load} = 94.5+19.8+9.9 = 124.2 \text{ kips}$$

$$E = \text{Seismic load (4.1.3)} = (.3)(124.2) = 37.3 \text{ kips}$$

Conservatively calculate the bearing pressure on the soil using factored loads:

$$U = \text{Factored combination load} = 0.75[1.4D + 1.7L + 1.7(1.1E)] \text{ (ACI 1995 Sections 9.2.2 \& 9.2.3)} = (.75)[(1.4)(124.2)+(1.7)(1.1)(37.3)] = 182.7 \text{ kips}$$

$$q_s = \text{bearing pressure} = U/A_2 = 182.7*1000/132 = 1384 \text{ psf} < \rho = 5000 \text{ psf (4.1.1)} \therefore \text{OK}$$

Check shear through slab:

$D = 94.5+9.9 = 104.4 \text{ kips}$  (ignore the dead weight of the slab as it will be subtracted from the net pressure in the calculation of the maximum shear)

$$E = (.3)(104.4) = 31.32 \text{ kips}$$

$$P_u = \text{Total factored pier load} = (.75)[(1.4)(104.4)+(1.7)(1.1)(31.32)] = 154 \text{ kips}$$

$$V_u \leq \phi V_n = \phi(V_c + V_s) = 0.85V_c \text{ (ACI 1995 Sections 11.1.1 \& 9.3.2.3)}$$

$$V_c = (2)(f'_c)^{1/2} b_w d \text{ (ACI 1995 Section 11.3.1.1)}$$

$$f'_c = 4000 \text{ psi (4.1.2)}$$

$d = \text{distance from compression fiber to center of rebar} = 12 - 3'' \text{ cover (ACI 1995 Section 7.7.1)} - \frac{1}{2} \text{ diameter of rebar, say } \frac{1}{2} \text{ inch} = 8.5 \text{ in}$

$$b_w = \text{width shear plane} = 44*(12*2) = 1056 \text{ in}$$

$$\phi V_c = (.85)(2)(4000)^{1/2}(1056)(8.5)/1000 = 965 \text{ kips} > P_u = 154 \text{ kips} \therefore \text{OK}$$

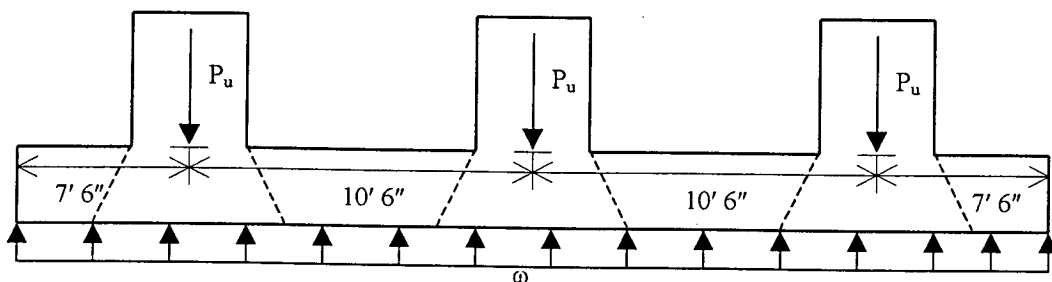
Check bearing on concrete:

$$\text{Max bearing} < \phi(0.85f'_c A_1) \text{ (ACI 1995 Section 10.17.1)}$$

$$\phi \text{ for bearing} = 0.7 \text{ (ACI 1995 Section 9.3.2.4)}$$

$$\text{Max bearing} = (.7)(.85)(4)(44*12*12) = 15080 \text{ kips} > P_u = 154 \text{ kips} \therefore \text{OK}$$

Calculate  $M_u$  (using 1' section across slab):



$$P_u = 154 \text{ kips which creates a pressure } (p_u) \text{ on the soil} = P_u/A_2 = 154/132 = 1.17 \text{ kip/ft}^2$$

The dead weight of the slab can be ignored as it will be subtracted from the net

pressure in the calculation of the maximum moment.

$$\Sigma M \text{ at end} = 0: (\omega)(36)^2/2 = (1.17)(3)(7.5+18+28.5) \therefore \omega = 0.293 \text{ kip/ft}$$

$$M_{\max} \text{ at end of slab} = \omega L^2/2 \text{ (AISC 1995 page 2-302)} = (.293)(7.5-0.5)^2/2 = 7.18 \text{ kip-ft (bottom reinforcement)}$$

$$M_{\max} \text{ between pier walls} = \omega L^2/8 \text{ (AISC 1995 page 2-296)} = (.293)(10.5-1)^2/8 = 3.31 \text{ kip-ft (top reinforcement)}$$

Design reinforcement using A615 (ASTM 1996) Grade 60 rebar (4.1.6):

Bottom bars:

$$A_s = M_u / \phi f_y j d \text{ (MacGregor 1997 page 123)}$$

$$j \cong 0.925 \text{ for slabs (MacGregor 1997 page 123)}$$

$$\phi = 0.9 \text{ (ACI 1995 Section 9.3.2.1)}$$

$$A_s = (7.18 * 12) / (.9)(60)(.925)(8.5) = 0.20 \text{ in}^2/\text{ft}$$

$$A_{s(\min)} = 0.0018bh \text{ (ACI 1995 Section 7.12.2.1)} = (.0018)(12)(12) = 0.26 \text{ in}^2/\text{ft}$$

$$A_{s(\min)} \text{ (} \frac{1}{2} \text{ bottom bars \& } \frac{1}{2} \text{ top bars)} = .26/2 = 0.13 \text{ in}^2/\text{ft} < 0.20 \text{ in}^2/\text{ft} \therefore A_s \text{ controls}$$

$$\text{Using a spacing of 12" and \#4 bars, } A_s = 0.20 \text{ in}^2/\text{ft} \text{ (ACI 1995 Appendix E)} = 0.20 \text{ in}^2/\text{ft} \therefore \text{OK}$$

Top bars:

$$\text{By inspection, } A_{s(\min)} = 0.13 \text{ in}^2/\text{ft} \text{ controls}$$

$$\text{Using a spacing of 12" and \#4 bars, } A_s = 0.20 \text{ in}^2/\text{ft} > 0.13 \text{ in}^2/\text{ft} \therefore \text{OK}$$

Design reinforcement along other direction of slab:

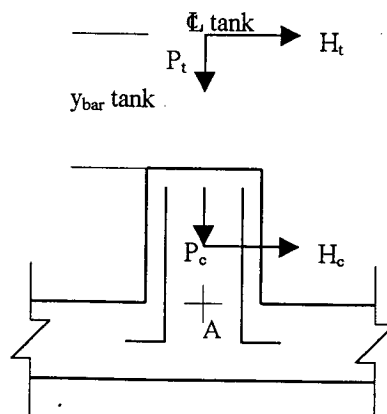
$$\text{By inspection, } A_{s(\min)} = 0.26 \text{ in}^2/\text{ft} \text{ controls (total top and bottom)}$$

$$\text{Using a spacing of 12" and \#4 bars, } A_s = (2)(.20) = 0.40 \text{ in}^2 > 0.26 \text{ in}^2 \therefore \text{OK}$$

Use a 44' x 36' x 1' slab with #4 A615 (ASTM 1996) Grade 60 rebar on 12" centers each way top and bottom.

### 7.3.3 Pier Wall Design

Using 1' section across slab:



$$P_t = 94.5 \text{ kips (7.3.2) unfactored} \Rightarrow 0.75[(1.4)(94.5) + (1.7)(1.1)(.3 \cdot 94.5)] \text{ factored} \\ = 139 \text{ kips; } P_t \text{ per ft} = 139/44 = 3.16 \text{ kip/ft}$$

$$H_t = \text{factored horizontal seismic tank load per ft (4.1.3)} = (.3)(3.16) = 0.95 \text{ kip/ft}$$

$$P_c = 9.9 \text{ kips (7.3.2) unfactored} \Rightarrow 0.75[(1.4)(9.9) + (1.7)(1.1)(.3 \cdot 9.9)] \text{ factored} = \\ 14.6 \text{ kips; } P_c \text{ per ft} = 14.6/44 = 0.33 \text{ kip/ft}$$

$$H_c = \text{factored horizontal seismic concrete load per ft} = (.3)(.33) = 0.10 \text{ kip/ft}$$

$$y_{\text{bar tank}} = 8/2 \text{ (center of tank)} + 3.1 \text{ (short leg)} + (6 \text{ (W6x15)} + 2.6 \text{ (C10x15.3 flange} \\ \text{(AISC 1995 p. 1-40))})/12 = 7.82 \text{ ft}$$

$$\Sigma M_A: M_u = (.95)(7.82 + 18/12) + (.10)(9/12) = 8.93 \text{ kip-ft/ft}$$

Design reinforcement using A615 (ASTM 1996) Grade 60 rebar (4.1.6):

$$A_s = M_u / \phi f_y j d \text{ (MacGregor 1997 page 123)}$$

$$j \cong 0.875 \text{ for beams (MacGregor 1997 page 123)}$$

$$\phi = 0.7 \text{ (ACI 1995 Section 9.3.2.2)}$$

$d$  = distance from compression fiber to center of rebar = 12 - 2" cover (ACI 1995 Section 7.7.1) - 1/2 diameter of rebar, say 1/2 inch = 9.5 in

$$A_s = (8.93 \cdot 12) / (.7)(60)(.875)(9.5) = 0.31 \text{ in}^2/\text{ft}$$

$$A_{s(\text{min})} = 0.0018bh \text{ (ACI 1995 Section 7.12.2.1)} = (.0018)(18)(12) = 0.39 \text{ in}^2/\text{ft}$$

There will be one bar per each side of pier wall  $\Rightarrow A_{s(\text{min})} = .39/2 = 0.20 \text{ in}^2/\text{ft} < 0.31 \text{ in}^2/\text{ft} \therefore A_s \text{ controls}$

Using a spacing of 12" and #5 dowels both faces,  $A_s = 0.31 \text{ in}^2/\text{ft}$  (ACI 1995

Appendix E) =  $0.31 \text{ in}^2/\text{ft} \therefore \text{OK}$

Calculate development length:

$$l_d = d_b f_y \alpha \beta \lambda / 25 (f_c')^{1/2} \text{ (ACI 1995 Section 12.2.2)}$$

$$d_b = \text{diameter bar} = 0.625 \text{ in (ACI 1995 Appendix E)}$$

$$\alpha = \text{reinforcement location factor} = 1.0 \text{ (ACI 1995 Section 12.2.4)}$$

$$\beta = \text{coating factor} = 1.0 \text{ (ACI 1995 Section 12.2.4)}$$

$$\lambda = \text{lightweight aggregate concrete factor} = 1.0 \text{ (ACI 1995 Section 12.2.4)}$$

$$f_c' = 4000 \text{ psi (4.1.2)}$$

$$l_d = (.625)(60000)(1)(1)(1) / (25)(4000)^{1/2} = 24 \text{ in} > l_{d(\text{min})} = 12 \text{ in (ACI 1995 Section} \\ 12.2.1) \therefore l_d \text{ controls}$$

Since  $l_d$  exceeds both the height of the pier wall and the thickness of the slab, design hooked reinforcement:

$$l_{hb} = 1200 d_b / (f_c')^{1/2} \text{ (ACI 1995 Section 12.5.2)} = (1200)(.625) / (4000)^{1/2} = 12 \text{ in}$$

$$l_{dh} = l_{hb} \cdot \text{factors listed in ACI 1995 Section 12.5.3 which are all not applicable} \therefore l_{dh} \\ = 12 \text{ in}$$

$l_{dh}$  OK into pier; use 90° hook into pier wall and 90° hook into slab

Design horizontal reinforcement using A615 (ASTM 1996) Grade 60 rebar:

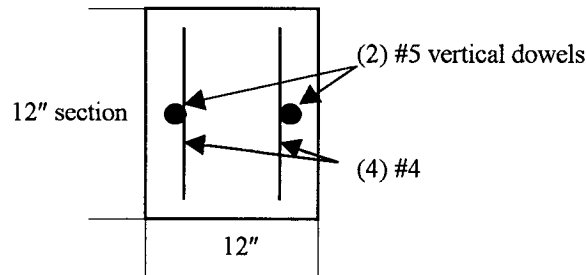
The horizontal reinforcement will be controlled by  $A_{s(\text{min})}$ .

$$A_{s(\text{min})} = (.0018)(18)(12) = 0.39 \text{ in}^2/\text{ft}$$

There will be two bars per each side of the pier wall minimum  $\Rightarrow A_{s(\text{min})} = .39/4 = 0.10 \text{ in}^2/\text{ft}$

Using a spacing of 12" and #4 bars to ensure load transfer between supports,  $A_s = 0.20 \text{ in}^2/\text{ft}$  (ACI 1995 Appendix E)  $> 0.10 \text{ in}^2/\text{ft} \therefore \text{OK}$

Check buckling of pier wall:



$\phi P_{nw}$  = design axial load strength =  $0.55\phi f'_c A_g [1 - (kl_c/32h)^2]$  where  $\phi = 0.70$  and  $k = 0.8$  (ACI 1995 Section 14.5.2)

In order to use this empirical formula, the following conditions must be met:

- $\rho_{vmin}$  = ratio of vertical reinforcement area to gross concrete area = 0.0012 (ACI 1995 Sections 14.3.2);  $A_{sv} = (2)(.31) = 0.62 \text{ in}^2/\text{ft}$ ;  $A_g = (12)(12) = 144 \text{ in}^2/\text{ft}$ ;  $\rho = (.62)/(144) = 0.0043 > 0.0012 \therefore \text{OK}$
- $\rho_{hmin}$  = ratio of horizontal reinforcement area to gross concrete area = 0.0020 (ACI 1995 Sections 14.3.3);  $A_{sh} = (4)(.20) = 0.80 \text{ in}^2/\text{ft}$ ;  $A_g = (12)(12) = 144 \text{ in}^2/\text{ft}$ ;  $\rho = (.80)/(144) = 0.0056 > 0.0020 \therefore \text{OK}$
- $A_{sv}$  = area vertical reinforcement  $< 0.01 A_g$  (ACI 1995 Section 14.3.6) =  $(.01)(144) = 1.44 \text{ in}^2/\text{ft} > 0.62 \text{ in}^2/\text{ft} \therefore \text{OK}$
- Resultant of all factored loads is located in middle third of wall (ACI 1995 Section 14.5.1): tank base plates will be centered on pier walls  $\therefore \text{OK}$

$\phi P_{nw} = (.55)(.7)(4)(144)[1 - ((.8)(18)/(32)(12))^2] = 221.4 \text{ kip/ft} > P_t = 3.16 \text{ kip/ft} \therefore \text{OK}$

Design base plate / anchor bolts:

To transfer the loads from the tank frame bottom members (C10x15.3) to the concrete pier wall, base plates will be welded to the C10 and anchored to the pier wall. (6) base plates and anchor bolts will be used per tank frame, or (3) per C10. NOTE: The structural integrity of the existing tank frame has not been evaluated.

$P = 94.5 \text{ kips}$

$H = (.3)(94.5) = 28.4 \text{ kips} = 28.4/6 = 4.73 \text{ kips/bolt}$

Using 7/8"  $\phi$  A307 (ASTM 1997a) anchor bolts (4.1.7),

$A_{bolt} = (\pi)(7/16)^2 = 0.60 \text{ in}^2$

$F_v$  = allowable shear stress = 10 ksi (AISC 1995 p. 4-5)

$f_v$  = actual shear stress =  $H/A_{bolt} = (4.73)/(.6) = 7.9 \text{ ksi} < 10 \text{ ksi} \therefore \text{OK}$

H acts through the center of mass ( $y_{bar}$ ) which produces an overturning moment ( $M_o$ ).

If  $M_o >$  resisting moment ( $M_r$ ) from P, check tensile force (T) on the anchor bolts:

$y_{bar} = 7.82 \text{ ft}$

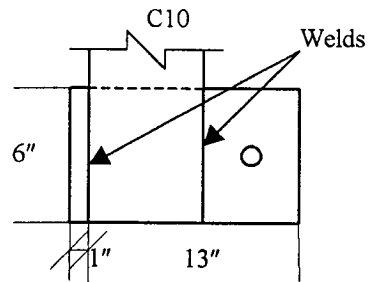
$M_o = H * y_{bar} = (28.4)(7.82) = 222.1 \text{ kip-ft}$

$M_r = P * \text{Tank width}/2 = (94.5)(8/2) = 378 \text{ kip-ft} > 222.1 \text{ kip-ft} \Rightarrow \text{no tension on}$

anchor bolts  $\therefore$  OK

Factor of safety (FS) for overturning =  $378/222.1 = 1.7 \therefore$  OK

Try 14" x 6" x 5/8" A36 (ASTM 1997b) plate (4.1.8):



Check edge distance:

Centering bolt hole, edge distance measured from center of standard hole =  $(14-11)/2 = 1\frac{1}{2}$  in

Minimum edge distance =  $1\frac{1}{2}$ " (AISC 1995 Table J3.5) =  $1\frac{1}{2}$  in  $\therefore$  OK

Check allowable service load on embedded bolts:

For 7/8" bolts with a minimum embedment = 6", an edge distance =  $5\frac{1}{4}$ " (measured from the anchor axis to the free edge), and a spacing =  $10\frac{1}{2}$ ", allowable shear load = 4050 lbs (ICBO 1997 Table 19-D). Per footnote 3 in Table 19-D, a 1/3 increase is allowed with seismic forces  $\Rightarrow$  allowable shear load =  $(1.333)(4050) = 5399$  lbs.

Actual edge distance =  $12"/2 = 6"$   $\therefore$  OK

Actual spacing is adequate by inspection.

Actual H/bolt = 4.73 kips/bolt < 5.399 kips/bolt  $\therefore$  OK

Design weld using E70XX electrodes (4.1.9):

Base plate thickness = 5/8 in; C10x15.3 flange thickness = 0.436 in (AISC 1995 page 1-40)  $\therefore$  minimum size of fillet weld = 1/4 in (AISC 1995 Table J2.4); use 1/4 in weld  
 Allowable shear on effective area = 0.30 x nominal tensile strength of weld metal (AISC 1995 Table J2.5) =  $(.3)(70) = 21$  ksi \* 1.333 allowable seismic increase (AISC 1995 Section A5.2) = 28 ksi

Effective area =  $(0.707)(\text{weld thickness})(\text{weld length})$  (AISC 1995 Section J2.a) =  $(.707)(.25)(2*6 \text{ (welded full length on both sides of C10)}) = 2.121$  in<sup>2</sup>

Allowable shear =  $(28)(2.121) = 59.4$  kips

Actual shear =  $H / 2 \text{ welds} = 4.73/2 = 2.4$  kips < 59.4 kips  $\therefore$  OK

Check soil pressure due to tank and slab overturning moment:

By inspection, soil pressure is OK.

Check bearing on pier wall:

Max bearing <  $\phi(0.85f_c' A_1)$  (ACI 1995 Section 10.17.1)

$\phi$  for bearing = 0.7 (ACI 1995 Section 9.3.2.4)

A = area of plate =  $(6)(14) = 84$  in<sup>2</sup>

Max bearing =  $(.7)(.85)(4)(84) = 200$  kips >  $P_t \text{ (factored)/plate} = 139.1/6 = 23.2$  kips

(approximately); the actual bearing pressure is not uniformly distributed since the C10 is not centered on the base plate. However, computed ratio is so large that bearing is OK by inspection.

The wind pressure generated from a design wind speed of 75 mph (4.1.4) on the tanks is minor in comparison to the horizontal seismic load (see 7.2.4) ∴ anchors are adequate.

Use 12" x 18" pier walls with #4 A615 (ASTM 1996) Grade 60 horizontal rebar on 12" centers and anchored to the slab with #5 A615 (ASTM 1996) Grade 60 vertical rebar on 12" centers hooked 90° into both the slab and the pier wall. Use (6) 14" x 6" x 5/8" base plates welded to the existing tank frame. Use (6) 7/8" φ A307 (ASTM 1997a) bolts embedded a minimum of 6" to anchor each base plate to the pier wall.

## 8. CONCLUSIONS

- 8.1 A 44' x 12' x 1' concrete slab with #4 A615 (ASTM 1996) Grade 60 rebar on 12" centers each way top and bottom is adequate to support Waste Water Tanks #1 & #3. A 24' x 13' x 1'6" slab with #4 A615 (ASTM 1996) Grade 60 rebar on 12" centers long way bottom, #5 A615 (ASTM 1996) Grade 60 rebar on 12" centers short way bottom, #9 A615 (ASTM 1996) Grade 60 rebar on 12" centers long way top, and #4 A615 (ASTM 1996) Grade 60 rebar on 12" centers short way top is adequate to support Waste Water Tank #2. Use (8) 3/4" φ A307 (ASTM 1997a) anchor bolts embedded a minimum of 5" to anchor Tank #1 to the new slab. Use (12) 1" φ A307 (ASTM 1997a) anchor bolts embedded a minimum of 7" to anchor Tank #2 to the new slab; weld (2) L 5" x 5" x 5/8" A36 (ASTM 1997b) minimum angles down the length of the existing outer 10" φ pipes using E70XX electrodes and ¼ inch welds. Use (4) 3/4" φ A307 (ASTM 1997a) anchor bolts embedded a minimum of 5" to anchor Tank #3 to the new slab; weld (4) 3" x 3" x 5/8" A36 (ASTM 1997b) minimum plates to the existing tank using E70XX electrodes and ¼ inch welds.
- 8.2 A 44' x 36' x 1' concrete slab with #4 A615 (ASTM 1996) Grade 60 rebar on 12" centers each way top and bottom is adequate to support the Non-Potable Water System chemical mixing and storage tanks. The tanks will bear on (3) 12" x 18" concrete pier walls with #4 A615 (ASTM 1996) Grade 60 horizontal rebar on 12" centers and anchored to the slab with #5 A615 (ASTM 1996) Grade 60 vertical dowels on 12" centers hooked 90° into both the slab and the pier wall. For each tank, weld (6) 14" x 6" x 5/8" A36 (ASTM 1997b) minimum base plates full length on both sides of the existing C10 tank frame using E70XX electrodes and ¼ inch welds. Use (6) 7/8" φ A307 (ASTM 1997a) minimum bolts embedded a minimum of 6" to anchor base plates to the pier wall (one bolt per base plate).

## 9. ATTACHMENTS

Not Used