

APR 3 2000

58

## ENGINEERING DATA TRANSMITTAL

Page 1 of 2

1. EDT 628542

2. To: (Receiving Organization) Distribution		3. From: (Originating Organization) SNF CVD Project			4. Related EDT No.: N/A																																																																																		
5. Proj./Prog./Dept./Div.: Project W-441		6. Design Authority/ Design Agent/Cog. Engr.: C.R. Miska			7. Purchase Order No.: N/A																																																																																		
8. Originator Remarks: Initial Release.					9. Equip./Component No.: N/A																																																																																		
					10. System/Bldg./Facility: CVDF/142K																																																																																		
11. Receiver Remarks: 11A. Design Baseline Document? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No N/A The design verification method for 55/SC components is by independent review in accordance with EN-6-027-01. Documentation of this review is accomplished by the independent reviewer approval signature on page 1 of this EDT USA-Like: CVD-00-047 3/30/00					12. Major Assm. Dwg. No.: N/A																																																																																		
					13. Permit/Permit Application No.: N/A																																																																																		
					14. Required Response Date: N/A																																																																																		
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<i>T. Choho 3/29/00</i> Signature of EDT Originator		T. Choho <i>T. Choho 3/29/00</i> Authorized Representative Date for Receiving Organization		C. Miska <i>C. Miska 3/29/00</i> Design Authority/ Cognizant Manager		<input type="checkbox"/> Approved <input type="checkbox"/> Approved w/comments <input type="checkbox"/> Disapproved w/comments																																																																																	

BD-7400-172-2 (05/96) GEF097

BD-7400-172-1

EDT 62854Z

Page 2 of 2

**SNF-5953**  
**Revision 0**

## **PROCESS HOOD STAND SUPPORT STEEL**

**Purpose:** This package is written to comply with EN-6-035-00 for upgrade dedication of commercial grade items (CGI). The SNF-5953 CGI package provides the Technical evaluation to identify the critical characteristics and the acceptance criteria associated with the safety function of the Hood Stand Support Steel. Completion of the technical and quality requirements identified in the dedication package will provide enough data to be reasonably assured that CGI Hood Stand Support Steel will perform its SC function.

## **DISTRIBUTION SHEET**

SNF-5953  
Revision 0

# **Process Hood Stand Support Steel**

Prepared for the U.S. Department of Energy  
Assistant Secretary for Environmental Management

Project Hanford Management Contractor for the  
U.S. Department of Energy under Contract DE-AC06-96RL13200

**Fluor Hanford**  
P.O. Box 1000  
Richland, Washington

SNF-5953  
Revision 0  
EDT 628542

# Process Hood Stand Support Steel

C Van Katwijk  
FH

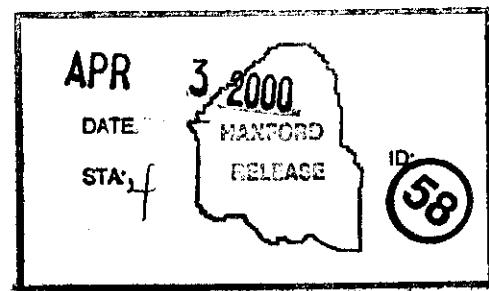
Date Published  
March 2000

Prepared for the U.S. Department of Energy  
Assistant Secretary for Environmental Management

Project Hanford Management Contractor for the  
U.S. Department of Energy under Contract DE-AC06-96RL13200

**Fluor Hanford**  
P.O. Box 1000  
Richland, Washington

  
Release Approval      3/30/00  
Date



Release Stamp

**TRADEMARK DISCLAIMER**

Reference herein to any specific commercial product, process, or service by trade name, trademark, manufacturer, or otherwise, does not necessarily constitute or imply its endorsement, recommendation, or favoring by the United States Government or any agency thereof or its contractors or subcontractors.

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Printed in the United States of America

Total Pages: 13

# Commercial Grade Item Upgrade Dedication Form

SNF-5953, Rev. 0

ECN No. N/A

CGI No. CGI-SNF-D-3-C1-057

Title: Process Hood Stand Support Steel

Page 1 of 10

## Section 1 Part Information

Item No.: <u>N/A</u>	Manufacturer: <u>N/A</u>	Supplier: <u>N/A</u>
Mfg. Part/Model No.: <u>N/A</u>		Supplier's P/N: <u>N/A</u>
Part Description: <u>N/A</u>		
End Use Description: <u>N/A</u>		

## Section 2a Component Information

Equipment No.: <b>See attached Section 9</b>	Specification No.: <b>W-441-C1</b>	Manufacturer: <b>Various, See Section 9</b>	Past P.O. No.: <b>N/A</b>
Procurement and/or Model No.: <b>See attached Section 9</b>	Equipment Supplier (if different from manufacturer): <b>Monarch Machine and Tool</b>		Equip. Supplier's Part No.: <b>N/A</b>

Component Description: **Structural steel shapes for process hood stand. Wide flange beams and structural square tubing.**

## Section 2b Commercial Availability of the Item

1. Is the Item available from a catalogue from a qualified NQA1 supplier or ISO 9000 supplier (coordinate with project CGI interface Engineer or BTR)?  YES (go to #2 below)  NO (go to procedure step 6.3.2, proceed to dedicate Item)  
If not available from a qualified NQA1 supplier, is it available from an ISO 9000 supplier? (coordinate w/ project CGI Interface Engineer or BTR):  
 YES (go to #2 below, procedure step 6.3.2, dedicate Item)  NO (procedure step 6.3.2, dedicate Item)
2. List of Candidate qualified suppliers or ISO 9000 suppliers: **N/A**
3. Recommended Procurement Strategy(coordinate with project CGI interface Engineer or BTR): **N/A**

## Section 2c CGI Determination

CGI Determination Questions:

#1: Is the Item subject to design or specification requirements that are unique to nuclear facilities or activities?

YES (the item is not commercial grade)  NO (continue)

#2: Is the Item used in applications other than nuclear facilities or activities?

NO (the item is not commercial grade)  YES (continue)

#3: Is the Item ordered from manufacturer/supplier on the basis of specifications set forth in the manufacturer's catalog?

NO (the item is not commercial grade)  YES (continue)

All three criteria have been satisfied. The Item meets the definition of commercial grade.

## Section 2d Reason for Dedication

The above Commercial Grade (CG) described Item is being Dedicated for use in the application cited for the following reason(s):

<input checked="" type="checkbox"/>	Item is being purchased from a non-ESL manufacturer supplier as CG to be used in a Safety Class application.
<input type="checkbox"/>	Item is being purchased from a non-ESL manufacturer supplier as CG to be used in a Safety Significant application.
<input type="checkbox"/>	Item was purchased from a non-ESL manufacturer supplier as CG to be used in a Safety Class application.
<input type="checkbox"/>	Item was purchased from a non-ESL manufacturer supplier as CG to be used in a Safety Significant application.
<input type="checkbox"/>	Other ('like-for-like', similar, substitution, replacement evaluation)

# Commercial Grade Item Upgrade Dedication Form

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Title: Process Hood Stand Support Steel

Page 2 of 10

## Section 3 Failure Effects Evaluation

A. Part/Component Safety Function:

1. **Provide supporting structure for the vacuum drying process hood.**

2. **Maintain critical function before, during, and after Seismic Event.**

B. Part/Component Functional Mode:

Safety Function #1:  Active  Passive

Active - Mechanical or Electrical change of state is required to occur for the component to perform its safety function

Safety Function #2:  Active  Passive

Passive - Change of state is not required for the component to perform its safety function

Safety Function #3:  Active  Passive

C. Host Component Safety Function (if applicable): N/A

1.

D. Failure Mode(s) and the effects on component or system safety function (see Worksheet 1):

1. **Fracture, material fatigue, bolting/weld failure, could result in inadequate support for the process hood.**

## Section 4 Environmental & Natural Phenomena Hazard Design

Environmental Qualification Required:

Yes

If yes: Environmental Qualification Requirements

No  Environmental Condition B

Limiting Environmental Conditions:

Required Safety Functions:

Qualification Period:

Natural Phenomena Hazard (NPH) Design Required:

Yes  No

If yes: NPH Design Requirements

**HNF-PRO-97, Rev. 0, HNF-SD-SNF-SEL-002, Rev. 7**

Performance Category: **PC-3**

NPH Design Req'ts.: **Seismic Condition C**

Required Safety Functions: **Maintain critical function (hood support) before, during, and after Seismic Event.**

(Flow Path for Tempered Water Refill)

## Section 5 Component Functional Classification

<input checked="" type="checkbox"/>	Safety Class (SC)	General Service	Safety Significant (SS)
-------------------------------------	-------------------	-----------------	-------------------------

If part/component classification is different from host component/system, document basis. N/A

## Sections 6 and 7 (Reserved)

## Section 8 References (for Functional Classification)

National Codes/Standards: **ASTM A 500-93, Purchase order to request manufacturer's certification that the material was manufactured and tested in accordance with this specification. A report of the chemical and tensile test shall be furnished.**

Safety Analysis Report (SAR): **HNF- 3553, Rev. 0, Annex B**

Drawings: **H-1-83980, Sheets 1-3, HNF-SD-SNF-SEL-002, Rev. 7**

Vendor Manual/Manufacturer/Supplier Information: **Catalog Cut Sheets: Ryerson Stocks and Services, Square Structural Tubing, Carbon Steel; I-Beams; I-Beams – Wide Flange Beams**

**Commercial Grade Item Upgrade Dedication Form**

SNF-5953, Rev. 0

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 CGI No. CGI-SNF-D-3-C1-057

 Title: Process Hood Stand Support Steel

Page 3 of 10

**Section 9 Critical Characteristics**

Critical Characteristics	Acceptance Criteria/Tolerances	Acceptance Method	ID	Function
<b>Wide Flange Beams</b>				
1. Item Identification Critical Characteristics (necessary for reasonable assurance that the item delivered is the item specified)				
Manufacturer	Monarch Tool and Machine	1, IN	X	
Component No. – Procurement and /or Part No.	Confirm presence of manufacturer's documentation of material compliance with ASTM A 500-93. Confirm presence of report of the chemical and tensile tests.  W10 X 100  W8 X 28	1, IN	X	
2. Physical Critical Characteristics (for reasonable assurance that the item delivered is the item specified)				
Beams, Depth/Flange Width, inches  W10 X 100  W8 X 28	Nominal 11.10 / 10.340  Nominal 8.06 / 6.535	1, IN, 1, T	X	
Beams, Web Thickness / Flange Thickness  W10 X 100  W8 X 28	Nominal 0.680 / 1.120  Nominal 0.285 / 0.465	1, IN	X	
Wide Flange Beam, Material	A-36 Steel – Refer to Manufacturer's documentation of material and report of chemical tests. (Note 3)	1, IN	X	
Wide Flange Beam, Material	67-83 Rockwell Hardness B	1, T		X
<b>Structural Square Tubing</b>				
1. Item Identification Critical Characteristics (necessary for reasonable assurance that the item delivered is the item specified)				
Manufacturer	Monarch Tool and Machine	1, IN	X	
Component No. – Procurement and /or Part No.	Confirm presence of manufacturer's documentation of material compliance with ASTM A 500-93. Confirm presence of report of the chemical and tensile tests.  8 X 8 X 5/8  6 X 6 X 1/2  3 X 3 X 5/16	1, IN	X	
2. Physical Critical Characteristics (for reasonable assurance that the item delivered is the item specified)				
Structural Square Tubing, Outside Dimension / Wall Thickness, inches  8 X 8 X 5/8  6 X 6 X 1/2  3 X 3 X 5/16	Nominal 8 / 0.625  Nominal 6 / 0.500  Nominal 3 / 0.312	1, IN	X	
Structural Square Tubing, Material	A-36 Steel – Refer to Manufacturer's documentation of material and report of chemical tests. (Note 3)	1, IN	X	
Structural Square Tubing, Material	67-83 Rockwell Hardness B	1, T		X

# Commercial Grade Item Upgrade Dedication Form

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Page 4 of 10

Critical Characteristics	Acceptance Criteria/Tolerances	Acceptance Method	ID	Function
<b>Wide Flange Beams and Structural Square Tubing</b>				
3. Performance Critical Characteristics (for reasonable assurance that the item will perform its intended safety function(s))				
Environmental	Note 1			
Seismic Condition A	Note 2	1, A		X
4. Notes and Legend:	Acceptance Method: 1. Special Test and Inspection 1, IN for Inspection 1, T for Test 1, A for Analysis 2. Commercial Grade Survey 3. Source Verification 4. Vendor/Item History			
1. The components are not subject to degradation from the 40°F or 60% RH or 115°F and 22% RH conditions and are suitable for Environmental Condition B application.				
2. Maintain critical function before, during and after Seismic event. Equipment that has been shaker-table tested should not be installed in a plant (Ref. IEEE Standard 344-1984, Section 7). Consequently, the seismic test constitutes a destructive test. The industry sampling practice for destructive test is to test only one item. Seismic Design may be verified by analysis of the installed support system.				
3. Material verification acceptance method may be by inspection or test.				

## Section 10 Initial Review and Approval

Approvals:

Designated Engineer: Dean Hwang 3/2/00

Design Authority: Don Miller 2/25/00

QA Engineer: MM Parwitz 3/2/00

# Commercial Grade Item Upgrade Dedication Form

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CGI No. CGI-SNF-D-3-C1-057

Title: Process Hood Stand Support Steel

Page 5 of 10

## WORKSHEET 1 DETERMINATION OF FAILURE MECHANISMS

Section 1		
Typical Failure Mechanisms	Definition	X = Applicable to Component under Evaluation X? Indicate Failure Mode
Fracture	Separation of a solid accompanied by little or no macroscopic plastic deformation.	X <b>Fracture or material fatigue-possible loss of structural integrity.</b>
Corrosion	The gradual deterioration of a material due to chemical or electrochemical reactions, such as oxidation, between the material and its environment.	X <b>Deterioration of the structural members resulting in possible decrease of structural integrity.</b>
Erosion	Destruction of materials by the abrasive action of moving fluids, usually accelerated by the presence of solid particles carried with the fluid.	
Open Circuit	An electrical circuit that is unintentionally broken so that there is no complete path for current flow.	
Short Circuit	An abnormal connection by which an electrical current is connected to ground, or to some conducting body, resulting in excessive current flow.	
Blockage	Clogging of a filtering medium resulting in the inability to perform its purification function or blockage of flow.	
Seizure	Binding of a normally moving item through excessive pressure, temperature, friction, jamming.	
Unacceptable Vibration	Mechanical oscillations produced are beyond the defined permissible limits due to unbalancing, poor support, or rotation at critical speeds.	
Loss of Properties	A loss of mechanical and physical properties of a material due to exposure to high temperatures, radiation exposure.	
Excess Strain	Under the action of excessive external forces the material of the part has been deformed or distorted.	X <b>Gross distortion would be possible under Seismic forces if material is inadequate.</b>
Mechanical Creep	From prolonged exposure to high temperature and stress, the object will show a slow change in its physical (shape and dimension) and mechanical characteristics.	
Ductile Fracture	Fracture characterized by tearing of metal accompanied by appreciable gross plastic deformation.	
Section 2 Additional Failure Modes Applicable to the Component Under Evaluation		
1.		

# Commercial Grade Item Upgrade Dedication Form

SNF-5953, Rev. 0

ECN No. N/A

CGI No. CGI-SNF-D-3-C1-057

Title: Process Hood Stand Support Steel

Page 6 of 10

## Checklist 1 - Acceptance Method 1 - Special Test/Inspection Verification

### SECTION 1

Item Description: <b>Structural steel shapes for process hood stand. Wide flange beams and structural square tubing.</b>	Equip #: <b>N/A</b>
System #: <b>30-3</b>	Procurement and/or Part #: <b>See Characteristics in Section 9</b>
Manufacturer (Address/Phone): <b>Various - See Section 9.</b>	Supplier (Address/Phone): <b>TBD</b>

### SECTION 2 CRITICAL CHARACTERISTICS TO BE VERIFIED BY METHOD 1.

Insp	Test	Post-Test	
X			1. Manufacturer
X			2. Component Number-Procurement and/or Part Number
X			3. Dimensions (Depth, Width, Length, Thickness)
X			4. Body Material (Verification by inspection of CMTRs)
	X		5. Material - Rockwell Hardness B
			6. Seismic Condition C (A = Analysis)

SECTION 3 BY INSPECTION \* See Attachment H, Table H-1 of Desk Instruction for Sampling Size, References (See Section 7)

#### Wide Flange Beams

Characteristic: <b>Manufacturer</b>	Sample Size*: <b>100%</b>
Acceptance Criteria: <b>Monarch Machine and Tool</b>	
Receipt Inspection Plan / Report #:	

Characteristic: <b>Component Number-Procurement and/or Part Number</b>	Sample Size*: <b>100%</b>
Acceptance Criteria: <b>Confirm presence of manufacturer's documentation of material compliance with ASTM A 500-93.</b>	
Characteristic: <b>Confirm presence of report of the chemical and tensile tests. W10 X 100 and W8 X 28</b>	
Receipt Inspection Plan / Report #:	

Characteristic: <b>Beams, Depth/Flange Width, inches</b>	
Sample Size*: <b>A representative sample of each size of beam</b>	
Acceptance Criteria: <b>W10 X 100</b>	<b>Depth: Nominal 11.10; Flange Width: Nominal 10.340</b>
	<b>W8 X 28</b>
	<b>Depth: Nominal 8.06; Flange Width: Nominal 6.535</b>

Receipt Inspection Plan / Report #:

Characteristic: <b>Beams, Web Thickness / Flange Thickness</b>	
Sample Size*: <b>A representative sample of each size of beam</b>	
Acceptance Criteria: <b>W10 X 100</b>	<b>Web Thickness: Nominal 0.680; Flange Thickness: 1.120</b>
	<b>W8 X 28</b>
	<b>Web Thickness: Nominal 0.285; Flange Thickness: 0.465</b>

Receipt Inspection Plan / Report #:

Characteristic: <b>Material</b>	Sample Size*: <b>100%</b>
Acceptance Criteria: <b>A-36 Steel – Refer to Manufacturer's documentation of material and report of chemical tests.</b>	
Receipt Inspection Plan / Report #:	

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SNF-5953, Rev. 0

ECN No. N/A

CGI No. CGI-SNF-D-3-C1-057

Title: Process Hood Stand Support Steel

Page 7 of 10

## Structural Square Tubing

Characteristic: **Manufacturer** Sample Size\*: 100%

Acceptance Criteria: **Monarch Machine and Tool**

Receipt Inspection Plan / Report #:

Characteristic: **Component Number-Procurement and/or Part Number** Sample Size\*: 100%

Acceptance Criteria: **Confirm presence of manufacturer's documentation of material compliance with ASTM A 500-93.**

**Confirm presence of report of the chemical and tensile tests. 8 X 8 X 5/8; 6 X 6 X 1/2; 3 X 3 X 5/16**

Receipt Inspection Plan / Report #:

Characteristic: **Outside Dimension / Wall Thickness, inches**

Sample Size\*: **A representative sample of each size of tubing**

Acceptance Criteria: **8 X 8 X 5/8 Outside Dim: Nominal 8; Wall Thickness: Nominal 0.625**

**6 X 6 X 1/2 Outside Dim: Nominal 6; Wall Thickness: Nominal 0.5000**

**3 X 3 X 5/16 Outside Dim: Nominal 3; Wall Thickness: Nominal 0.3125**

Receipt Inspection Plan / Report #:

Characteristic: **Material** Sample Size\*: 100%

Acceptance Criteria: **A-36 Steel – Refer to Manufacturer's documentation of material and report of chemical tests.**

Receipt Inspection Plan / Report #:

**Section 4-By Special Test \* See Attachment H, Table H-1 of Desk Instruction for Sampling Size, References (See Section 7)**

## Wide Flange Beams and Structural Square Tubing

Characteristic for Test: **Seismic Condition C – All items**

Acceptance Criteria: **Maintain critical function before, during and after Seismic event.**

Sample Size\*: **Sample size is N/A because seismic verification of the installed support system with structural members and fasteners, etc., will be done by analysis. Physical testing is not anticipated.**

Actual Test Value: **Test Plan and Report #:**

Characteristic for Test: **Beam Material**

Acceptance Criteria: **67-83 Rockwell Hardness B**

Sample Size\*: **a representative sample of each size of beam.**

Actual Test Value: **Test Plan and Report #:**

Characteristic for Test: **Structural Square Tubing Material**

Acceptance Criteria: **67-83 Rockwell Hardness B**

Sample Size\*: **a representative sample of each size of tubing.**

Actual Test Value: **Test Plan and Report #:**

**\*\*If Supplier/Manufacturer or Other, Refer to CGI Checklist-2 for Support Information**

## Commercial Grade Item Upgrade Dedication Form

ECN No. N/A CGI No. CGI-SNF-D-3-C1-057  
Title: Process Hood Stand Support Steel

SNF-5953, Rev. 0

SNF-5953, Rev. 0

Page 8 of 10

### Section 5 Test / Inspection Summary (Acceptance Method)

## ITEM DESCRIPTION: Wide Flange Beams

Critical Characteristics		Verification Results									
Critical Characteristics	Acceptance Criteria/Tolerances	ID	Function	Method T/N	Procedure or RR#	Check-list ID	Number Tested	Number Failed	Verifying Organization	Printed Name Signature	Date
Manufacturer	Monarch Tool and Machine	X	X	1, IN							
Component Number-Procurement and/or Part Number	Confirm presence of manufacturer's documentation of material compliance with ASTM A 560-93. Confirm presence of report of the chemical and tensile tests. W10 X 100 and W8 X 28	X	X	1, IN							
Depth/Flange Width, inches	W10 X 100 Depth: Nominal 11.10; Flange Width: Nominal 10.340 W8 X 28 Depth: Nominal 8.06; Flange Width: Nominal 6.535	X	X	1, IN							
Web Thickness / Flange Thickness	W10 X 100: Web Thickness: Nom. 0.680; Flange Thickness: 1.120 W8 X 28: Web Thickness: Nom. 0.285; Flange Thickness: 0.465	X	X	1, IN							
Material	A-36 Steel - Refer to Manufacturer's documentation of material and report of chemical tests.	X	X	1, IN							
Material Seismic Condition C	Maintain Critical Function Before and After Seismic Event.	X	X	1, T							
		X	X	1, A							
<b>2. DISPOSITION OF UNVERIFIED OR FAILED CRITICAL CHARACTERISTICS</b>											
<b>3. Signature Indicates All Critical Characteristics Verified Satisfactory or Acceptably Dispositioned and Commercial Grade Dedication Is Satisfactory And Complete.</b>											
Testing Agency Approval:											Date _____
Testing Agency QA Engineer:											Date _____
										Design Authority: _____	Date _____
										QA Engineer: _____	Date _____

3. Signature Indicates All Critical Characteristics Verified Satisfactory or Acceptably Dispositioned and Commercial Grade Dedication Is Satisfactory And Complete.

Testing Agency Approval: \_\_\_\_\_

Date \_\_\_\_\_

Design Authority \_\_\_\_\_  
QA Engineer: \_\_\_\_\_

Date \_\_\_\_\_

# Commercial Grade Item Upgrade Dedication Form

ECN No.	NIA	CGI No.	CGI-SNF-D-3-C1-057
Title: Process Hood Stand Support Steel			
SNF-5953, Rev. 0			
Page 9 of 10			

## Section 5 Test / Inspection Summary (Acceptance Method 1)

### 1. SUMMARY OF VERIFIED CRITICAL CHARACTERISTICS, THEIR VERIFICATION METHODS, AND RESULTS

#### ITEM DESCRIPTION: Structural Square Tubing

Critical Characteristics		Verification Results									
Critical Characteristics	Acceptance Criteria/Tolerances	ID	Function	Method T/N	Procedure or RT#	Check- list ID	Number Tested	Number Failed	Verifying Organization	Printed Name Signature	Date
Manufacturer	Monarch Tool and Machine	X		1, IN							
Component Number- Procurement and/or Part Number	Confirm presence of manufacturer's documentation of material compliance with ASTM A 500-93. Confirm presence of report of the chemical and tensile tests. 8 X 8 X 5/8; 6 X 6 X 5/8; 3 X 3 X 5/16	X		1, IN							
Outside Dimension / Wall Thickness, inches	8 X 8 X 5/8 Outside Dim: Nom. 8; Wall Thickness: Nom. 0.625 6 X 6 X 1/2 Outside Dim: Nom. 6; Wall Thickness: Nom. 0.5000 3 X 3 X 5/16 Outside Dim: Nom. 3; Wall Thickness: Nom. 0.3125	X		1, IN							
Material	A-36 Steel - Refer to Manufacturer's documentation of material and report of chemical tests.	X		1, IN							
Material	67-83 Rockwell Hardness B	X		1, T							
Seismic Condition C	Maintain Critical Function Before and After Seismic Event.	X		1, A							

### 2. DISPOSITION OF UNVERIFIED OR FAILED CRITICAL CHARACTERISTICS

Critical Characteristic	Disposition
3. SIGNATURE INDICATES ALL CRITICAL CHARACTERISTICS VERIFIED SATISFACTORY OR ACCEPTABLY DISPOSITIONED AND COMMERCIAL GRADE DEDICATION IS SATISFACTORY AND COMPLETE.	
Testing Agency Approval: _____	
Testing Agency QA Engineer: _____	Date _____
	Design Authority: _____
	Date _____
	QA Engineer: _____
	Date _____

# Commercial Grade Item Upgrade Dedication Form

SNF-5953, Rev. 0

ECN No. N/A

CGI No. CGI-SNF-D-3-C1-057

Title: Process Hood Stand Support Steel

Page 10 of 10

## Section 6: Contacts / Phone Numbers

Title	Name	Phone
Design Authority		
QA		
QC		
Cog - Engineer		
CGI Engineer	<b>Larry Price</b>	<b>372-8770</b>
Procurement Engineer		
Other		

## Section 7: Supporting Documentation for This Checklist

Initial Procurement Documents		For Critical Characteristics
	Drawings:	
	Manuals (specify type & number):	
	Design Calculations	
	Installation Instructions	
	Operation Instructions	
	Calibration Instructions	
	Manufacturer's Recommended Spare Parts List	
<input checked="" type="checkbox"/>	<b>Other: : Catalog Cut Sheets: Ryerson Stocks and Services, Square Structural Tubing, Carbon Steel; I-Beams; I-Beams – Wide Flange Beams</b>	All
Procurement Documents		
	Certificate of Conformance/Compliance	
	Seismic Qualification Certificate	
	Environmental Qualification Certificate	
	Test Report (s):	
	Inspection Report (s):	
	CMTRs for ASME Pressure Retaining Materials	
	Valve Seat Leakage Report	
	Weld Records	
	Material Traceability Record	
	Other:	