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Fusion Energy Division

PLASMA ENGINEERING STUDIES FOR TENNESSEE TOKAMAK (TENTOK) FUSION POWER REACTOR

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Abstract: This paper summarizes the results of the plasma engineering and systems analysis studies for the Tennessee Tokamak (TENTOK) fusion power reactor. TENTOK is a 3000-MW(t) central station power plant that uses deuterium-tritium fuel in a D-shaped tokamak plasma configuration with a double-null poloidal divertor. The major parameters are $R_o = 6.4$ m, $a = 1.6$ m, σ (elongation) = 1.65, $\langle n \rangle = 1.5 \times 10^{20} \text{ m}^{-3}$, $\langle T \rangle = 15 \text{ keV}$, $\langle \beta \rangle = 6\%$, B_T (on-axis) = 5.6 T, $I_p = 8.5$ MA, and wall loading = 3 MW/m². Detailed analyses are performed in the areas of (1) transport simulation using the one-and-one-half-dimensional (1½-D) WHIST transport code, (2) equilibrium/poloidal field coil systems, (3) neutral beam and radiofrequency (rf) heating, and (4) pellet fueling. In addition, impurity control systems, diagnostics and controls, and possible microwave plasma preheating and steady-state current drive options are also considered. Some of the major features of TENTOK include rf heating in the ion cyclotron range of frequencies, superconducting equilibrium field coils outside the superconducting toroidal field coils, a double-null poloidal divertor for impurity control and alpha ash removal, and rf-assisted plasma preheating and current startup.

Introduction

The Tennessee Tokamak (TENTOK) design effort has been concentrated on a plasma engineering analysis of the reactor system extending to the first wall. Innovative and new ideas in physics and technology were investigated such as the possibility of using a bean-shaped plasma to gain access to the "second stability" regime, the possibility of steady-state (or very long pulse) current drive, and rf-assisted startup. Because the design of the systems outside the first wall was not considered in detail, typical system parameters (such as blanket and shield thickness, number of coils, maximum field and coil current density, etc.) were chosen based on current technological developments and other similar studies. The typical TENTOK parameters are summarized in Table 1.

An analysis of magnetics, MHD equilibrium, particle and energy transport, heating and fueling, and impurity control has been made to support the plasma parameters specified in Table 1. The TENTOK plasma should achieve an ignited burn of deuterium-tritium fuel with a total fusion power output of 3000 MW(t). Designed on a smaller scale than STARFIRE [1], TENTOK has a plasma minor radius of 1.6 m, a major radius of 6.45 m, and a plasma elongation of 1.65. The plasma current is in excess of 8.5 MA, which is adequate to confine alpha particles. Operation at low safety factor q at the plasma edge, $q(a) \leq 2.5$, is sought in order to obtain high values of $\langle \beta \rangle = 6\%$ and low plasma disruptivity. With respect to obtaining high beta, the use of bean-shaped plasmas is also considered. Although bean-shaped configurations offer the possibility of having an access to the second stability regime, a D-shaped plasma is chosen for TENTOK. The primary reasons for not considering the bean-shaped plasma were as follows: (1) for proper plasma shaping, inboard poloidal field coils are required inside the blanket-shield assembly, making the use of superconducting coils impractical and maintenance difficult; (2) the resulting scrape-off region is so thin that the use of a pumped limiter or poloidal divertor would be difficult; and (3) a very high plasma current is required.

Assuming a 20% efficiency, the 125 MW of neutral beam heating power at 200 keV allows the plasma to be heated to ignition for energy losses up to about 2-3 times as large as the present estimates for heat conduction primarily derived from empirical Alcator scaling. Neo-Alcator scaling and empirical "H-mode" scaling are also considered. The possibility of rf heating at the ion cyclotron range of frequencies (ICRF), especially at the second harmonic of bulk-plasma deuterons ($\omega_{rf} = 2\Omega_D$), is also investigated. The fueling system consists of a gas puffing system and a pellet injection system. The pellets are 3 mm in radius injected at 2 km/s. A double-null poloidal divertor has been chosen for impurity control and particle handling.

In the remainder of this paper, we discuss the major design characteristics, plasma performance estimates, heating and fueling options, impurity control and particle handling, and diagnostics and controls for TENTOK.

Table 1. TENTOK parameters

| Geometry | |
|--|-------------------------------|
| Major radius, R_o (m) | 6.45 |
| First wall radius, a_w (m) | 1.9 |
| First wall surface area (m ²) | 660 |
| Blanket and shield thickness (m) | 1.5 |
| Coil thickness (m) | 1.0 |
| Plasma | |
| Plasma radius, a (m) | 1.6 |
| Plasma elongation, σ | 1.65 |
| Plasma triangularity, δ | 0.3 |
| Plasma aspect ratio, A | 4 |
| Plasma volume, V_p (m ³) | 540 |
| Burn average beta, $\langle \beta \rangle$ | 6% |
| Poloidal beta, β_p | 3.2 |
| Average ion temperature, $\langle T_i \rangle$ (keV) | 15 |
| Average ion density, $\langle n_i \rangle$ (m ⁻³) | 1.5×10^{20} |
| Field on-axis, B_T (T) | 5.6 |
| Plasma current, I_p (MA) | 8.5 |
| Energy confinement time, τ_E (s) | 3 |
| Safety factor, $q(a)$ | 2.5 |
| Neutron wall loading, P_w (MW/m ²) | 3 |
| Fusion power, P_{fus} (MW) | 2500 |
| Total thermonuclear power, P_{th} [MW(t)] (blanket multiplication = 0.25) | 3000 |
| Heating - neutral beam or rf | |
| Beam power (MW) | 125 |
| Beam energy (keV) | 200 |
| RF frequency ($\omega = 2\Omega_D$) (MHz) | 84 |
| Fueling - pellet injection | |
| Pellet radius (mm) | 3 |
| Pellet velocity (km/s) | 2 |
| Toroidal field coils | |
| Number | 12 |
| Maximum field (T) | ≤ 12 |
| Conducto. | Nb ₃ Sn, NbTi |
| Bore | 8 m \times 12 m |
| Peak-to-average ripple (edge) (%) | 1 |
| Impurity control | |
| Method | Double-null poloidal divertor |

Characteristic TENTOK Parameters and Plasma Shape

A physics systems code is developed to consider both physics and engineering constraints from which a consistent set of reactor parameters is calculated for the TENTOK (see Table 1). Considered in the analysis are (1) various scaling laws governing energy transport, (2) stability constraints (beta limits) associated with various external and internal modes (kink, ballooning, disruption, etc.), (3) magnetics requirements, and (4) power balance. The technology and engineering requirements are also considered but only to the extent required to ensure that no obvious engineering constraints are being violated.

The detailed calculations are carried out for a 3000-MW(t) reactor with a neutron wall loading of 3 MW/m². The operating temperature at ignition is chosen to be around 15 keV to maximize the reactivity, $\langle\sigma v\rangle/T^2$. Considerations of stability (beta limits), equilibrium, magnetics, and low plasma disruptivity led to the selection of plasma elongation $\sigma = 1.65$, safety factor at the plasma boundary $q(a) \approx 2.5$, and burn average plasma beta $\langle\beta\rangle \approx 6\%$. The remaining parameters are listed in Table 1.

TENTOK's poloidal field coil system has been selected to satisfy MHD equilibrium requirements imposed by a double-null poloidal divertor and plasma position/shape control. Equilibrium solutions are generated for plasmas with "D" and "bean" shapes. Figure 1 shows the equilibrium poloidal field contours (surfaces of constant total flux) for (a) a D-shaped plasma with a double-null poloidal divertor and (b) a bean-shaped plasma without a divertor. Although the potential for high beta [about 14% for the case shown in Fig. 1(b)] exists for a bean-shaped plasma, because of the requirements of inboard poloidal field coils and very high plasma current (>15 MA), a D-shaped plasma [Fig. 1(a)] is considered for TENTOK. The parameters of the final equilibrium solution are nearly equivalent to the parameters specified in Table 1. (However, plasma current is somewhat higher and poloidal beta is somewhat lower.)

Plasma Performance Analysis

Transport calculations have been carried out for the TENTOK plasma to determine heating (neutral beam and ICRF) and pellet fueling requirements and to assess its performance and sensitivity to (1) various transport scaling models, (2) prompt and diffusive loss of alpha particles, (3) losses induced by toroidal field ripple, and (4) finite-beta-induced electron conduction losses. The POPCON option of the 1½-D WHIST transport code [2] is used for these assessments.

The results of the WHIST code demonstrated the overall consistency of the TENTOK design model and parameters given in Table 1, as well as provided information for the selection of proper transport model, heating power requirements, fast alpha loss constraints, and allowable toroidal field ripple variation.

The reference performance (Table 1) was determined from the following transport model for electron (χ_e) and ion (χ_i) conduction:

$$\begin{aligned}\chi_e &= 3\chi_e^{NC} + \chi_e^{an} + \chi_e^{CD} \\ \chi_i &= 3\chi_i^{NC} + \chi_i^{RT} + \chi_i^{BD}\end{aligned}$$

where χ_e^{NC} and χ_i^{NC} are the neoclassical electron and ion conduction, respectively, $\chi_e^{an} = 5 \times 10^{17}/n_e$ (cm²/s) is the anomalous contribution ("Alcator" scaling), χ_e^{CD} is associated with enhanced electron thermal conduction (due to finite beta) derived by Carreras and Diamond [3], and χ_i^{RT} and χ_i^{BD} are ion thermal conductances due to toroidal field ripple (RT due to ripple trapping [4] and BD due to banana drift [5]). Table 2 summarizes TENTOK base parameters and models used for POPCON plots.

Adequate fueling of the plasma core region was attained with 3-mm-radius pellets injected at 2000 m/s. Further increases in injection velocity showed little impact.

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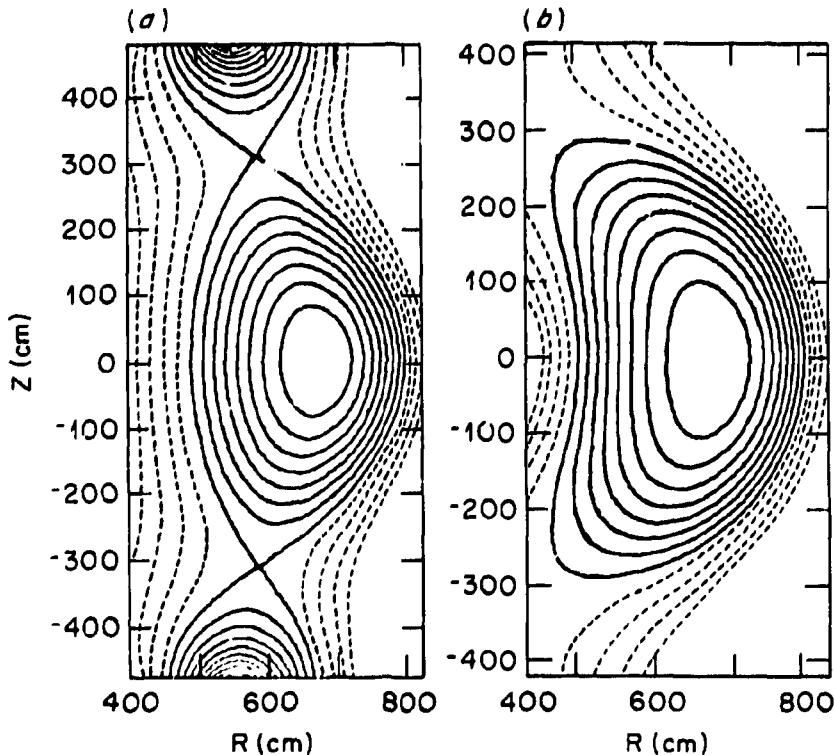


Fig. 1. Equilibrium poloidal field contours for (a) D-shaped plasma with double-null poloidal divertor ($\langle\beta\rangle = 6\%$) and (b) bean-shaped plasma ($\langle\beta\rangle = 14\%$).

Neutral beam (auxiliary) power contours for the TENTOK reference reactor are plotted in density-temperature space in Fig. 2. The local minima in density of the power contours and the saddle point define the thermally unstable region [2]. An optimal heating path (combined with optimal path to operating point) is also illustrated in Fig. 2, which passes through the saddle point and intersects the power contours at the points of minimum energy content (minimum beta points) above the saddle point and at maximum thermal energy content (maximum beta) below the saddle point. Once the ignition curve is intersected, it is followed up to the operating point. Superimposed on Fig. 2 are the total fusion (neutron plus alpha) power contours. (Blanket multiplication is not included.)

Figure 2 is based on the selection of a 200-keV deuterium beam energy with a source species mix by power at source of 80:12:8 ($P_1:P_{1/2}:P_{1/3}$) for the full, one-half, and one-third energy components. This selection was made over that of a 150-keV or 175-keV beam energy due to better deposition of power. Figure 3 illustrates the beam deposition [$H(r)$] profiles for the primary (full energy) components of 150-keV and 200-keV beams injected perpendicularly into the device.

Figure 4 illustrates the auxiliary heating contours for ICRF heating. The heating profile is taken to be a Gaussian, $H(r) \sim \exp[-(2r/a)^2]$, with 75% of the power delivered to the thermal ions. Since this model is independent of plasma density, reduced heating power requirements over that of neutral beams result above the saddle point. Both Figs. 2 and 4 indicate that power is deposited in the plasma. Considering a neutral beam injector efficiency of 0.2 and assuming the same for the ICRF system (which is a pessimistic assumption for rf), the TENTOK requires a maximum of approximately 125 MW of auxiliary heating to reach ignition.

Table 2. TENTOK base parameters and models

| Parameters (see Table 1 for complete list) | |
|--|--|
| Peak-to-average ripple (%) | |
| Inboard edge | 0.4 |
| Outboard edge | 1 |
| Deuterium beam energy (keV) | 200 |
| Source species mix | 80:12:8 |
| Current mix to plasma | 34:28:38 |
| Beam injection geometry | Perpendicular |
| Pellet radius and velocity | 3 mm at 2 km/s |
| Models | |
| Scrape-off | Poloidal divertor |
| Fueling | Pellet |
| Electron energy confinement | $x_e = 3x_e^{NC} + 2x_e^{an} + x_e^{CD}$ |
| Ion energy confinement | $x_i = 3x_i^{NC} + x_i^{RT} + x_i^{BD}$ |
| Particle confinement | $D = 3D^{NC} + 2(0.2)x^{an}$ |
| Fast alpha diffusion coefficient (cm ² /s) | 1000 |
| Impurities | None |
| Beam neutralization | Ideal equilibrium fraction |
| RF heating profile | Gaussian |

Shown in Fig. 5 are the contours of average toroidal and poloidal beta ($\langle\beta_T\rangle$ and $\langle\beta_P\rangle$, respectively) and contours of constant Q , where $Q = P_{fus}/P_{beam}$ ($= P_{fus}/P_{aux}$), for the TENTOK reference model. At the operating point (ignition) $Q = \infty$. Contributions from fast beam ions and alphas are included in the total pressures. The average pressure contribution from fast alphas is $\approx 18\text{--}20\%$ of the thermal plasma pressure near the operating point. At the operating point $\langle\beta_T\rangle \approx 6.7\%$ and $\langle\beta_P\rangle \approx 4.4\%$.

Figure 6 indicates central ion and electron temperature contours. The hot ion mode characteristics of the TENTOK plasma are evident from the figure. For most of the density-temperature space the central ion temperature is higher than the electron temperature.

Figure 7 shows the total energy confinement time contours. Reduced confinement is evident due to poor beam penetration at high $\langle n_e \rangle$ and low $\langle T \rangle$ and due to ripple conduction losses at intermediate $\langle n_e \rangle$ and high $\langle T \rangle$. Energy confinement times in the ignition region are improved due to alpha heating. At the operating point, $\tau_E \approx 1.0$ s.

In addition to determining TENTOK neutral beam and/or ICRF heating requirements, Figs. 5-7 show the importance of the use of complete transport modeling in reactor design along with system integration studies. When the blanket multiplication factor of 0.25 is considered, Fig. 5 indicates a total fusion power of $2800 \times [14.1(1 + 0.25) + 3.52] = 3360$ MW(t), 12% higher than that considered in the systems analysis (see Table 1). This is due partly to the fact that central ion temperature is on the order of 30 keV in the vicinity of the operating point (see Fig. 6) and $T_i > T_e$. The enhanced fusion reaction rate, over that assumed of $T_e \approx T_i$ with $\langle T \rangle \approx 15$ keV in the systems analysis, accounts for the difference in fusion power. Likewise, the $\langle\beta_T\rangle$ and $\langle\beta_P\rangle$ are higher than those predicted in the systems design. In the transport calculations, as indicated earlier, contributions from fast beam ions and alphas are included in both $\langle\beta_T\rangle$ and $\langle\beta_P\rangle$. Although at the ignited operating point the fast beam ion pressure is zero, the alpha pressure is approximately 20% of the thermal pressure, an effect not included in the systems analysis. This especially impacts $\langle\beta_P\rangle$.

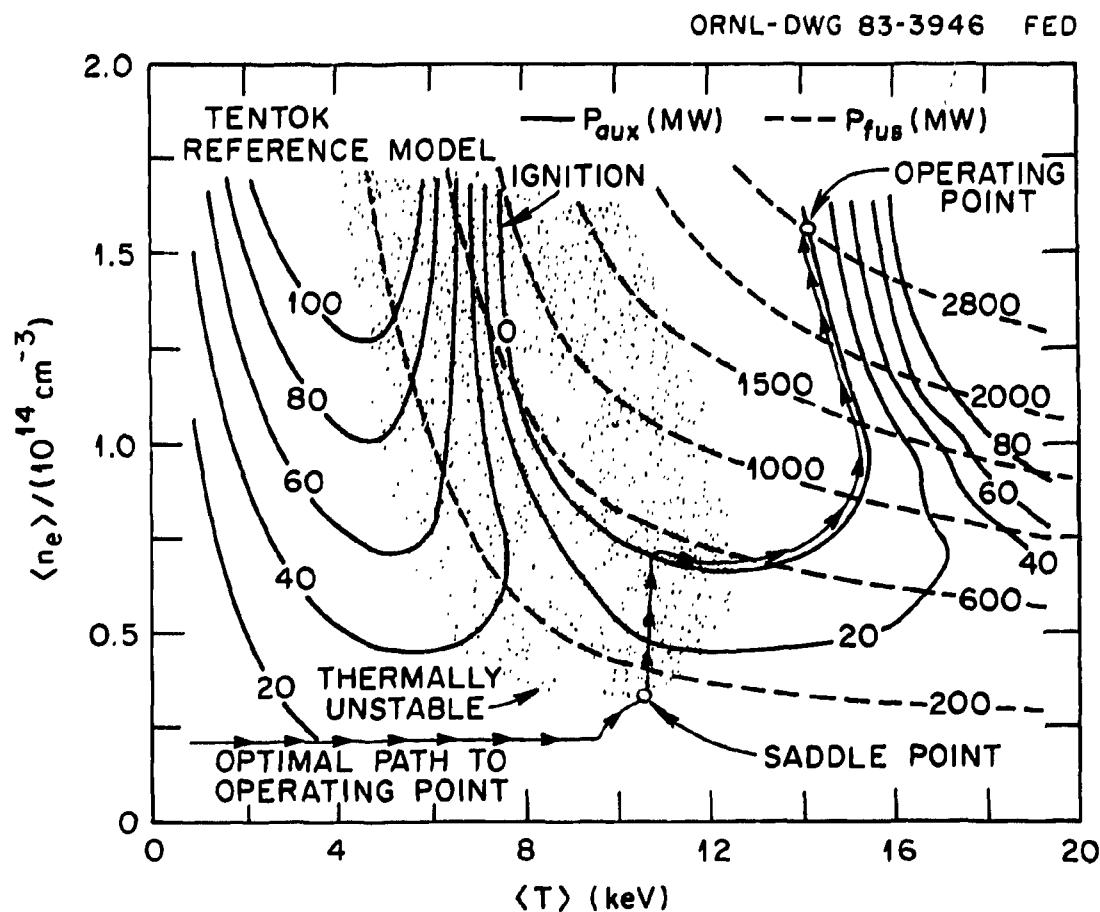


Fig. 2. Neutral beam (auxiliary) heating and fusion power contours for TENTOK with the reference transport model. Thermally unstable region, ignition, operating point, and optimal path are shown.

Figure 8 compares the neutral beam heating power contours for the TENTOK reference model with an alpha diffusion coefficient $D_\alpha = 1000 \text{ cm}^2/\text{s}$ and an enhanced alpha diffusion case with $D_\alpha = 5000 \text{ cm}^2/\text{s}$. Neutral beam power requirements greatly increased with the ignition region moving to higher densities in the enhanced alpha diffusion case to compensate for the loss of alpha heating capability. $D_\alpha = 1000-2000 \text{ cm}^2/\text{s}$ would be tolerable for the desired TENTOK reactor operating characteristics.

Similar sensitivity calculations have been carried out for enhanced (about a factor of 2 over the reference model) toroidal field ripple, anomalous, and finite-beta-induced transport losses. It is found that performance is not drastically degraded by an enhancement in only one group of losses (i.e., either in D_α , χ_e^{an} , χ_i^{RT} , or in χ_e^{CD}); however, for a combination of enhanced losses ignition may no longer be accessible in TENTOK.

Plasma Heating and Fueling

Both neutral beam and ICRF heating are considered for the TENTOK. Plasma performance estimates for both schemes are discussed in the previous section. For the case of neutral beam heating the trade-off studies have been carried out to analyze the sensitivity of beam power and

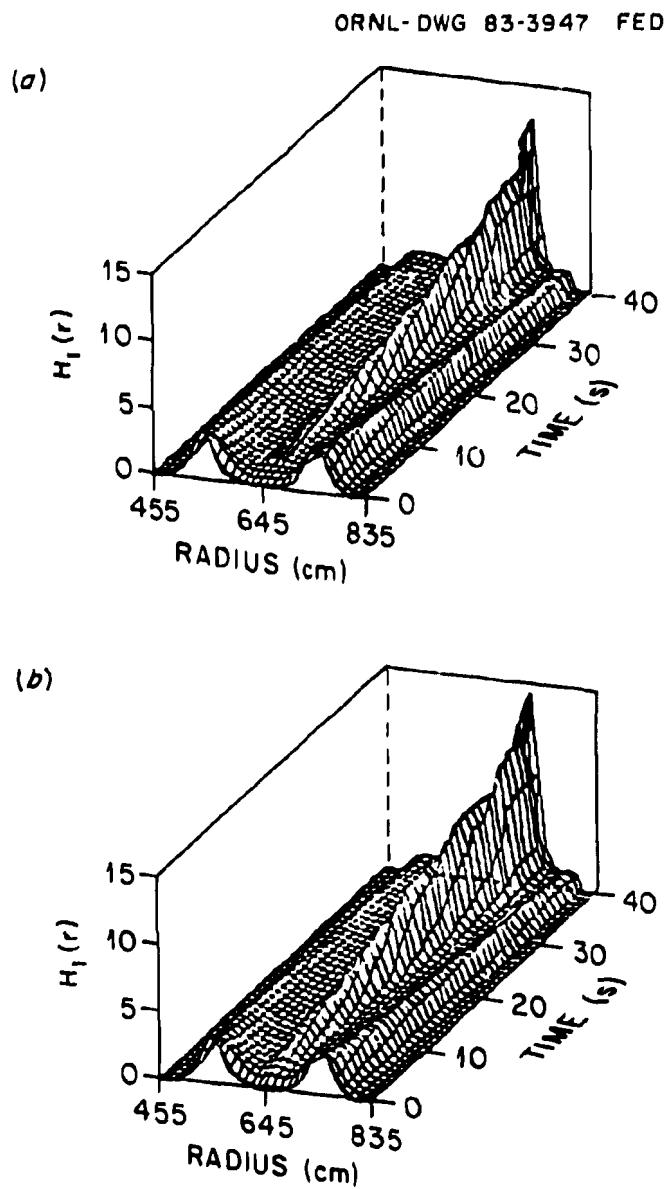


Fig. 3. Beam deposition profile for the full energy component as a function of time for (a) 150 keV and (b) 200 keV.

power supply requirements to changes in beam energy, beam species mix, and plasma parameters (density, temperature, and their profiles, along with the energy confinement time). Based on this trade-off, a beam energy of 200 keV is chosen for the TENTOK. The normalized beam deposition profiles $H_1(r)$ for the full energy components of 150 keV and 200 keV are shown in Fig. 3. This figure is for one of the POPCON sweeps that is a scan of constant, high density ($\langle n \rangle \geq 10^{14} \text{ cm}^{-3}$) with a constant rate of temperature increase in time. It can be seen from Fig. 3 that as beta increases (with increasing time) the deposition profile becomes strongly peaked at the magnetic axis due to the outward shift of plasma. The deposition for one-half and one-third energy

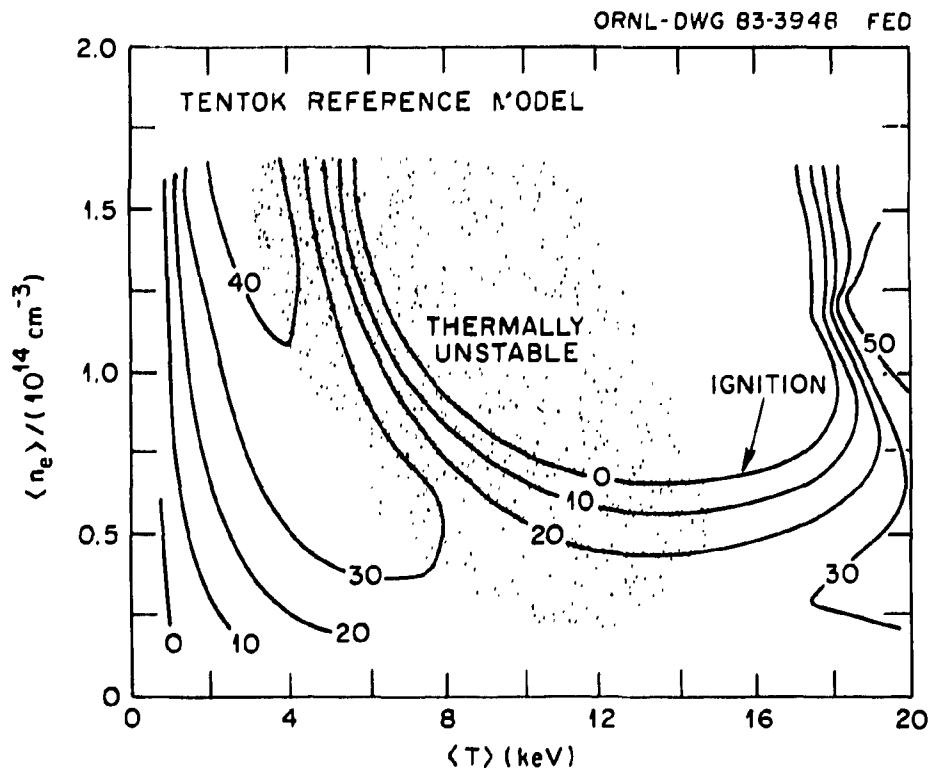


Fig. 4. TENTOK ICRF heating contours showing the ignition and thermally unstable region.

components (not shown in Fig. 3) is very poor for the 150-keV case. For the 200-keV beams, the 100-keV component peaks (at high beta) near the magnetic axis; however, the one-third energy component (67 keV) always remains an edge heating source.

The use of ICRF in TENTOK for bulk plasma heating to ignition (as well as possibly for current drive, impurity control, etc., which are not considered in the study) offers several advantages over neutral beams. In the frequency range of interest (30–100 MHz) efficient rf power sources are commercially available, and rf systems appear to offer reduced capital and operating costs over the neutral beam systems, as well as improved reliability due to the fact that rf systems are less complex. The ICRF heating of TENTOK plasma to ignition involves the following scenario: (1) the minority species heating during the startup phase where the rf power is preferentially coupled to the minority ions, which in turn heats the bulk plasma (majority ions) through collisions, and (2) second-harmonic heating once the plasma is hot and dense (i.e., once the plasma beta reaches a finite value, several percent). A fixed frequency system is used in TENTOK for both minority and second-harmonic heating schemes using rectangular waveguide launchers. The selected frequency $f = 84$ MHz ($\lambda/2 = 1.8$ m), which is the frequency corresponding to the second harmonic of deuterium and the fundamental proton minority. A heating scenario with ^3He minority ions in a deuterium plasma is also considered.

Using a cold plasma model, preliminary estimates of the ICRF launcher coupling efficiency indicate efficiencies in excess of 85% for both loop antennas and rectangular waveguide couplers. In the transport calculations, discussed in the previous section, this efficiency is assumed to be 75%.

In the TENTOK, refueling of the plasma is accomplished by controlled flow of deuterium and tritium in the form of a gas and frozen pellets. The injection of neutral particles (in the case of neutral beam heating) also provides fueling capability. A gas puffing system provides fueling

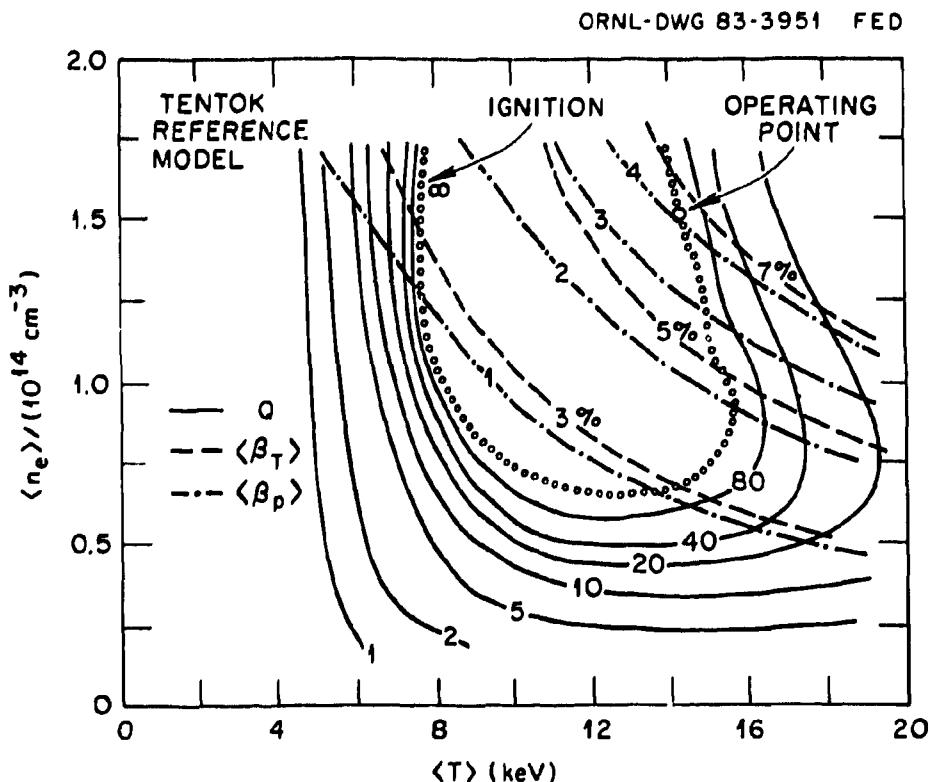


Fig. 5. Q contours and contours of average toroidal $\langle\beta_T\rangle$ and poloidal $\langle\beta_p\rangle$ beta including fast beam ion and fusion alpha pressure contributions. Ignition curve ($Q = \infty$) and operating point are shown.

(through both continuous and pulsed flow control) during the initial startup phase, and the pellet injectors provide fueling during the plasma burn. Using a pellet fueling code (a subroutine PELLLET extracted from the WHIST [2] code with a driver routine written specifically for TENTOK), specifications for the TENTOK pellet fueling system have been determined. The fuel burnup fraction and the time evolution of plasma density, temperature, and their profiles are important considerations in determining the pellet size, velocity, and repetition rate. The pellet sizes (radii) and velocities considered in the analysis are 2–4 mm and 2–4 km/s, respectively. Adequate fueling of plasma (especially when the full transport code is used) is found to be possible with 3-mm-radius pellets at 2 km/s. Active fueling of more than 50% of the outer plasma volume is accomplished in this case.

Impurity Control and Particle Handling

Initial considerations of the impurity control, particle exhaust, and power handling systems for TENTOK focused on the physical parameters of the two most explored concepts – pumped limiters and magnetic divertors. It was determined that both pumped limiters and poloidal (single- or double-null) divertors could handle the required particle and energy fluxes of a 3000-MW(t) reactor. Comparative assessments of these options as well as the commercial nature of TENTOK, the reactor duty factor, reliability, and maintainability considerations outweighed capital cost considerations, and a double-null poloidal divertor was chosen as the impurity control and particle handling

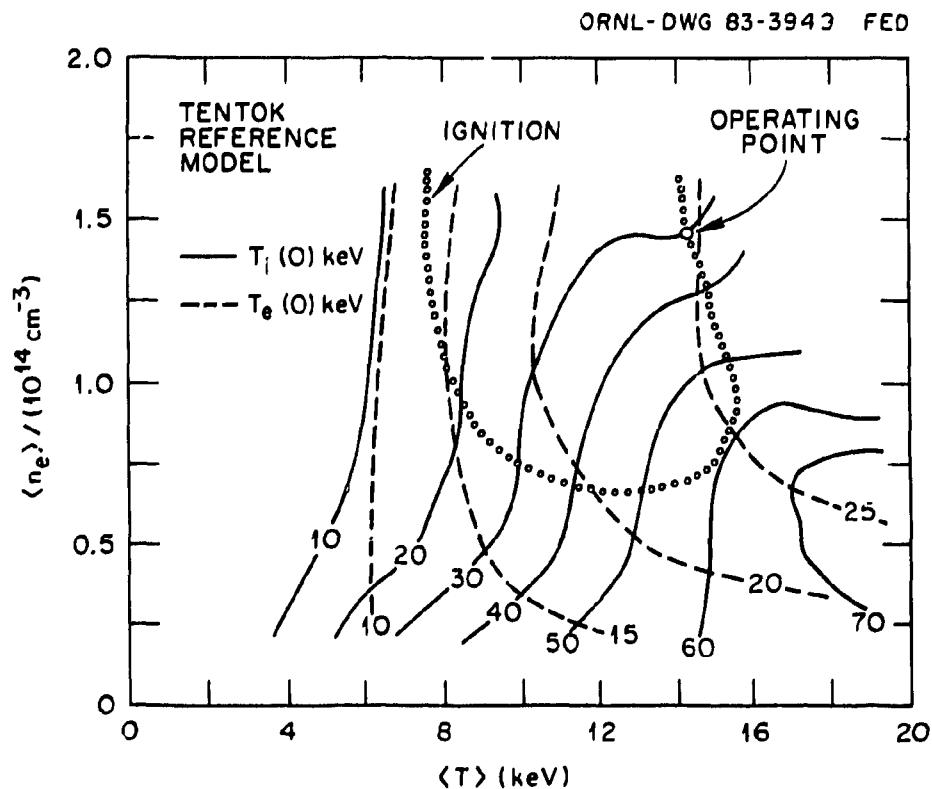


Fig. 6. Central ion and electron temperature contours. Ignition curve and operating point are superimposed.

system. Also, from a physics point of view, a double-null configuration is more favorable than a single-null configuration. In a double-null configuration the scrape-off layer widths needed on the inboard and outboard sides are about equal because of the absence of a magnetic connection between the inboard and outboard scrape-off layers and the comparatively weak influx of particles and power into the inboard scrape-off layer. In the case of a single-null configuration, the magnetic connection between inboard and outboard sides leads (for $\beta_p \sim 3$) to a requirement of a scrape-off layer width about three times larger on the inboard side than on the outboard side. Thus, a larger distance has to be kept between the plasma and the inner wall for a single-null divertor than for a double-null divertor, implying a poor use of available volume (valuable real estate). Also, in a single-null divertor the power distribution between the inboard and outboard divertor plates is about one-to-one, whereas in a double-null divertor the power load is much smaller on the less accessible inboard plates (e.g., in ASDEX out/in $\approx 4/1$).

The double-null poloidal divertor system is located at the top and bottom of the toroidal plasma chamber. The equilibrium plasma configuration for this case is shown in Fig. 1(a). Preliminary analysis and modeling of plasma edge and divertor operation have been made.

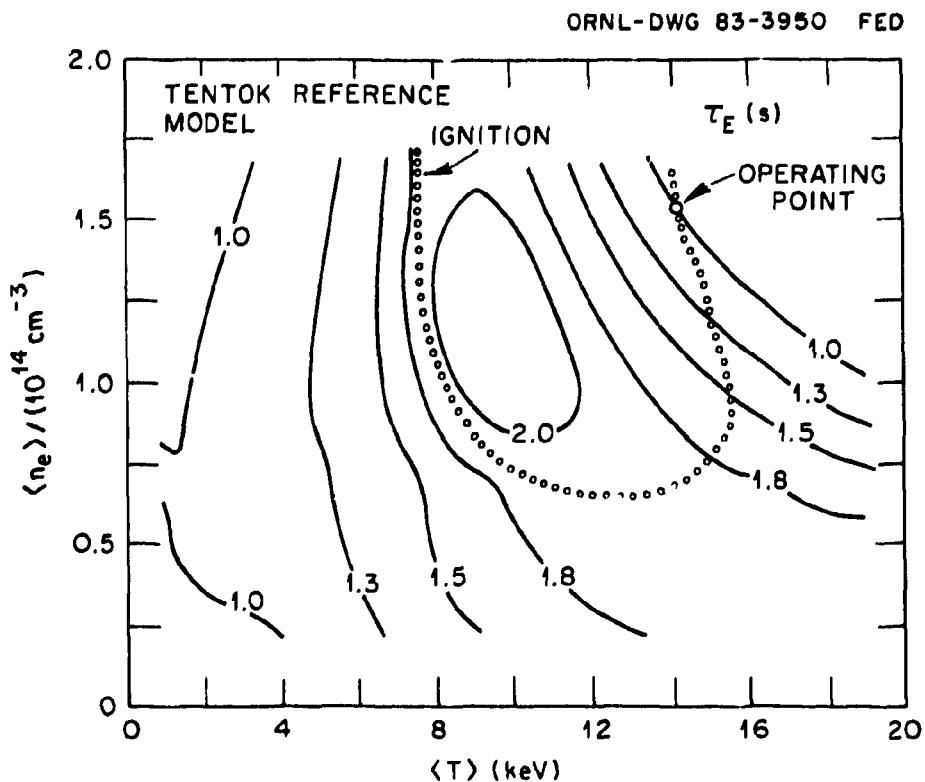


Fig. 7. Total energy confinement time contours with ignition curve and operating point.

Diagnostics and Control

Preliminary considerations are given to the systems needed to diagnose and control the TENTOK to ensure successful operation. A narrative list of diagnostics proposed for the TENTOK is given in Table 3 that relate to measurement and/or control of (1) plasma poloidal beta, (2) impurity generation, and (3) fusion power.

The computer system is an integral part of the controls and diagnostics for the TENTOK. While miniaturization of components presents potential problems, an improvement in computing power by three orders of magnitude during the next 25-30 years is thought to be adequate, in most respects, for the control of this reactor. Such developments as speech generation and industrial robots should facilitate operation of the reactor. At the highest level, this computer system should be expected to simulate operation about 100 times as fast as real time. This requirement places a burden on theory and model development to become about 1000 times more efficient by the time the reactor is built.

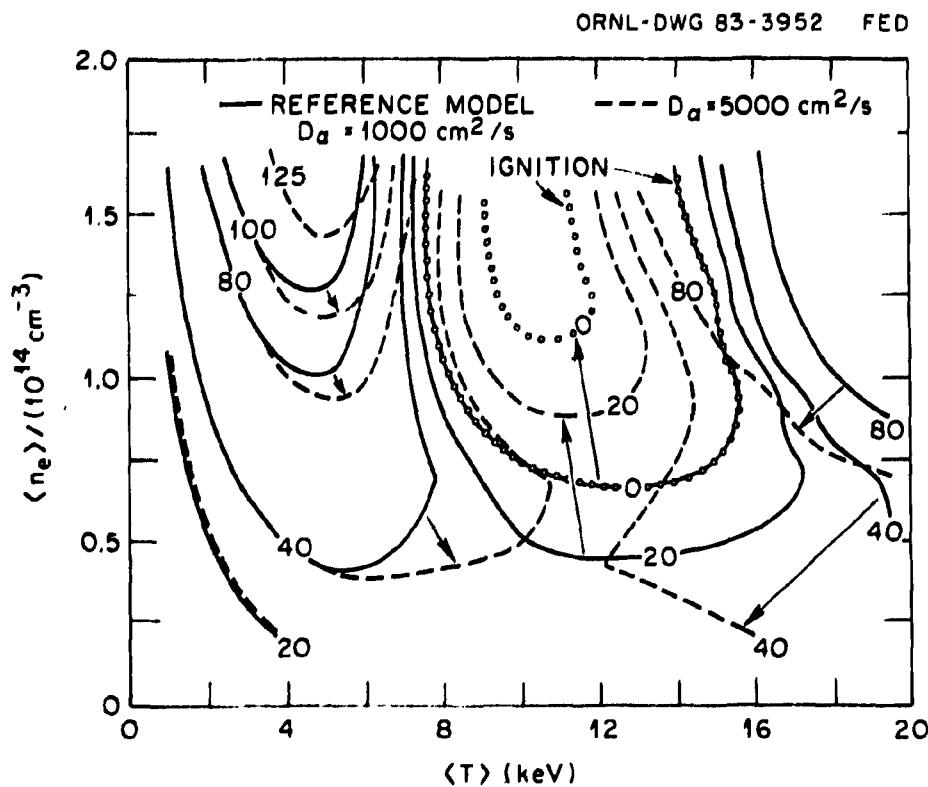


Fig. 8. TENTOK neutral beam power contours (in megawatts) for the reference model with $D_\alpha = 1000 \text{ cm}^2/\text{s}$ (solid lines) and $D_\alpha = 5000 \text{ cm}^2/\text{s}$ (dashed lines).

Table 3. A short list of major plasma diagnostics for TENTOK

| Parameter | Diagnostic |
|--|--|
| Plasma shape and position | B_θ loops, X-ray, plasma TV |
| Total plasma current and current profile | Rogowski loop, FIR |
| Density | Interferometer (FIR) |
| Fusion product power | Neutron activation foils |
| Voltage | Voltage loops |
| Beta measurement and high-beta control | Diamagnetic loops and advanced diagnostics |
| Disruption precursors | X-ray imaging |

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