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**Chemistry & Materials Science
Research Report**

Weapons-Supporting Research

and

Departmental Institutional Research & Development

May 31, 1990

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FOREWORD

The research reported here in summary form was conducted under the auspices of Weapons-Supporting Research (WSR) and Institutional Research and Development (IR&D). The period covered is the first half of FY90.

WSR is the principal source of discretionary funds to support fundamental research in the Chemistry & Materials Science Department (C&MS). The purpose of WSR is to provide the scientific and technical base that is required in the longer term for success of the Weapons Program.

Administratively, WSR is organized into block-funded programs ("thrust areas") and a few smaller projects led by individual investigators. A thrust area is designed to provide a coordinated approach to a focused scientific or technological area and typically involves several senior scientists.

IR&D is intended to broaden the exploratory research base of C&MS. In FY90, IR&D funds have underwritten several single-investigator projects and (in part) relatively large programs such as Spin Polarization and High-Temperature Superconductivity.

In practice, research programs carried out under WSR auspices are similar in spirit and substance to those supported by IR&D. Indeed, some of the work is funded by both sources.

The results reported here are for work in progress; thus, they may be preliminary, fragmentary, or incomplete. Interested readers should consult one of the authors of a report before quoting it or otherwise referring to it.

T. T. Sugihara

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WEAPONS-SUPPORTING RESEARCH

Thrust Areas

ENERGETIC MATERIALS

R. L. Simpson (*Thrust Area Leader*)

In the last year, the emphasis in explosives research has changed direction, from developing and characterizing materials with extremely high energy to producing an understanding of materials with enhanced safety properties. The issue of explosive safety encompasses physics and chemistry at many levels, and it is necessary to develop both theories and probes for processes from the molecular to the hydrodynamic. It is also important to create new compounds upon which we can test our understanding and our qualitative models.

The work summarized here falls into three areas:

- First, new molecules are being synthesized based on our qualitative understanding of the insensitive high explosive TATB.
- Second, we are probing more deeply into the nature of chemistry under the high-temperature, high-pressure environment.
- Third, we are improving our understanding of the hydrodynamic behavior of the energetic materials.

There is significant overlap among the three areas to improve the interaction between the diverse spectrum of talents within the section.

Synthesis of New Insensitive Explosives

C. L. Coon

P. F. Pagoria

A. R. Mitchell

Overview

TATB is currently accepted as the standard "insensitive high explosive." Because of its extreme stability and lack of sensitivity to shock, friction, spark, etc., it plays an important role in the design of weapons systems. However, there is continuing interest in "improved TATB," that is, in an explosive that retains all (or nearly all) of the safety properties of TATB while possessing a higher energy-density ratio.

The following qualitative factors are widely accepted as contributing to the insensitivity of TATB and other insensitive high explosives:

- Incorporation of only moderate amounts of energy into a molecule.
- Extensive hydrogen bonding, both inter- and intra-molecularly.
- The opportunity for the removal of water as the first step in decomposition.
- A graphitic crystalline structure.

The chemical properties of TATB have been reviewed by *S. Rice* and will be published shortly.

For this project, we have chosen specific target materials that incorporate these factors to some degree. As specific target compounds are synthesized, they are fully characterized to determine if they are replacements for TATB, as predicted.

Progress

Our research efforts were directed in three specific areas:

- (1) High-nitrogen insensitive explosives.
- (2) Nitrate ester-alcohol explosives.
- (3) HK-6.

High-Nitrogen Insensitive Explosives

Our research has been directed towards the synthesis of insensitive energetic compounds based on 3-amino-5-nitro-1,2,4-triazole (**1**). The synthesis of (**1**) [Ref. EM-1] is shown in Fig. EM-1 and consists of acetylating the commercially available 3-amino-1,2,4-triazole (**2**) to give 3-acetamido-2-acetyl-1,2,4-triazole (**3**) in 80% yield, partial hydrolysis at 50 °C to yield 3-acetamido-1,2,4-triazole (**4**) in 80% yield, nitration with $\text{Ac}_2\text{O}/\text{HNO}_3$ at 0 to 7 °C to give 3-acetamido-5-nitro-1,2,4-triazole (**5**), and hydrolysis of the acetamido group with aqueous HCl to give the target compound. We have completed the first two steps of the synthesis but have run into some difficulties reproducing the nitration step. Several attempts have been made using both $\text{Ac}_2\text{O}/\text{HNO}_3$ and $\text{N}_2\text{O}_5/\text{HNO}_3$ as the nitrating agent at various reaction temperatures, but little or no yield of (**5**) was obtained. This prompted us to investigate alternative methods for synthesis of (**1**) (Fig. EM-2). The method we envision involves the nucleophilic displacement of -Br or -NO₂ from a protected 3,5-disubstituted-5-nitro-1,2,4-triazole. Protection of the amino group at the 2-position is required because it has been shown that unprotected triazoles have, instead of nucleophilic displacement, deprotonation of the acidic hydrogen at the 2-position occurring [Ref. EM-2]. Protection of the ring nitrogen with the *tert*-butyloxycarbonyl (BOC) [Ref. EM-3] group (which is easily removed by mild acid hydrolysis) should allow nucleophilic displacement with ammonia to give the desired compound.

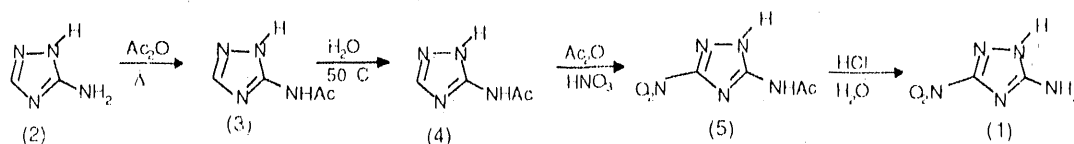


Fig. EM-1. Reported synthesis of 3-amino-5-nitro-1,2,4-triazole (**1**).

We have completed the synthesis of 3-nitro-1,2,4-triazole (**6**) and 3-bromo-5-nitro-1,2,4-triazole (**7**) [Fig. EM-2]. Compound (**6**) was synthesized in 50 to 60% yield by diazotization of 3-amino-1,2,4-triazole followed by reaction with NaNO_2 [Ref. EM-4]. Bromination of (**6**) with Br_2 under basic conditions at 80 °C yields (**7**) in 70% yield as light yellow plates [Ref. EM-5]. Completion of the synthesis of (**1**) is anticipated in the near future. This compound will be reacted with various energetic heterocycles to synthesize high-nitrogen, insensitive energetic materials.

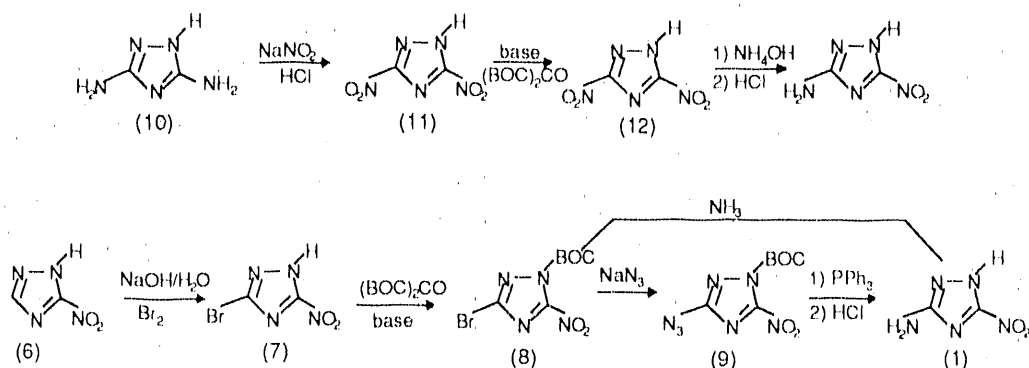


Fig. EM-2. Alternative syntheses of (1).

Nitrate Ester-Alcohol Explosives

In this work, a target material was prepared that had moderate energy and hydrogen bonding involving hydroxyl groups rather than the usual amino groups. This is a one-step synthesis in which 2,5-dinitro-1,3,4,6-tetrahydroxycyclohexane, a relatively inexpensive material, is partially nitrolyzed. The target compound, IDN, was prepared in small quantity (~200 mg). Larger quantities will be synthesized for characterization and evaluation.

HK-6

The goal of the HK-6 project is to develop a partially nitrated urea that outperforms DNGU (large failure diameter) but retains comparable insensitivity. The complete nitration of triazone, an inexpensive component of a commercially available fertilizer, yields K-6 (keto-RDX), which is about 5 to 7% more energetic than HMX. K-6 is comparable to RDX in sensitivity tests and cannot be considered an insensitive high explosive. We are exploring ways to partially nitrate triazone and obtain HK-6 free of K-6 and other nitration products.

Related Work

The synthesis group and *B Tao* began work last year in the synthesis of a series of TATB analogues, including deuterated (^2H)-TATB, ^2H -DATB, and ^2H -picramide [Fig. EM-3]. The synthesis of ^2H -TATB and ^2H -picramide is essentially complete; only analysis for extent of deuteration remains. The synthesis of ^2H -DATB is ready to be scaled to 50 g as model reactions indicate that our synthetic method gives the desired compound. Both ^2H -DATB and ^2H -picramide are unknown compounds; a publication of their synthesis is being prepared. We have also completed the synthesis or acquisition of 50 grams each of trinitrophenol, styphnic acid, picric acid, picramide, DATB, TATB, and trinitrobenzene. These compounds have been formulated and are waiting to be pressed into parts for shipping and evaluation using single-pulse spectroscopic techniques (with cooperation from *A. Renlund*).

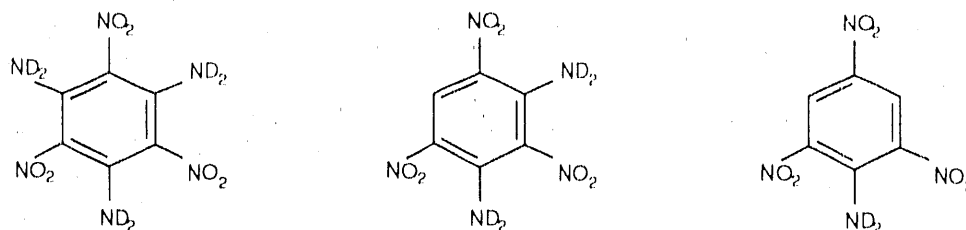


Fig. EM-3. Deuterated TATB, DATB, and picramide.

High-Pressure Reactivity

J. Bauer

D. Calef

Overview

This project was started in FY90 with the intent of studying the electronic state of molecules in shocked fluids. It is known that highly compressed solids can transition from a "molecular" phase to an "atomic" phase. This project is intended to discover what happens when the material is hot, hence lacking any crystalline order. The ultimate goal is to probe the limits of conventional chemical kinetics caused by the breakdown of the molecular electronic state.

Progress

We have started two related projects that deal with the electronic structure of atomic fluids. The first project involves trying to determine the thermodynamics of shock-compressed diatomic fluids. It is believed that fluids composed of diatomic molecules undergo dissociation under shock conditions. In order to study this hypothesis, we have considered a model of binary hard-spheres in which one component is inert while the other component has an electronic degree of freedom associated with each sphere. We have given the inert component vibrational degrees of freedom. This is a very simple model for the reaction $A_2 \rightarrow 2A$. However, the dissociation is not of diatomic molecules to free atoms, as it would be in the gaseous state, but to atoms in a liquid state. The effective dissociation energy thus becomes lowered as compared to the gaseous state that results from the energy difference caused by electronic band formation. Our model is a chemical picture in which the total free energy of the system is the sum of hard-sphere, molecular, and electronic terms. The condition of chemical equilibrium for dissociation is imposed, and a dissociation fraction is thus determined. Once the dissociation fraction is determined, the thermodynamics of the system can be calculated and compared to Hugoniot data. It is evident that, in order to perform this calculation, an understanding of band structure in liquids is necessary.

We have written a program that calculates the equilibrium dissociation fraction of our model system. This program uses the mean spherical approximation result for the density of states. We have also written programs to calculate such relevant thermodynamics as

P vs. V. We are now trying to get reasonable estimates for the relevant parameters that are used in this program.

Our other project has been exploring the wave functions (or Green's functions) for these systems. With models for the Green's function, experimentally accessible quantities such as conductivities can be calculated. We have written programs that generate the Green's functions for different densities and energies and are performing these calculations now. In order to understand the range of liquid densities over which this theory is valid, we have undertaken a numerical simulation. To this end, we have written a hard-sphere Monte Carlo program that generates configurations of particles with liquid-like structure. The electronic structure is studied through a tight-binding Hamiltonian whose off-diagonal matrix elements are a function of interparticle distance. They thus depend on the liquid structure. Direct diagonalization of the Hamiltonians for different configurations allows us to calculate the density of states of the system as well as the Green's functions. We can then test the analytic theories with the Monte Carlo data.

At very low densities, there is large discrepancy between the density of states determined by the two methods. This is not unexpected since the theory is for the liquid state. There is better agreement at higher densities, but more work needs to be done. We are in the process of generating the Green's functions.

Molecular Kinetics and Transport

A. L. Nichols, III

D. F. Calef

Overview

The objective of this project is to understand the behavior of molecules under high-pressure conditions. Since molecules undergoing a reaction are not spherical, we have been studying non-spherical molecules. Thus far, we have studied hard-core linear molecules both as a solvent and as a solute undergoing bond stretching. Our goal this year is to extend our previous work, both by using more realistic potentials and by reducing the number of symmetry requirements so that we can study molecules of interest to the explosives community (e.g., nitromethane and TATB).

Progress

We finished the paper on linear triatomic dipolar fluids. In addition, we studied the solvation of a linear triatomic dipolar molecule in a fluid of linear triatomic molecules as a function of bond length.

As an initial study of molecules with non-hard-core repulsions, we coded and implemented a test case of a Stockmayer molecule. It is a spherical Lennard-Jones potential with a point dipole embedded in the core. We were able to achieve very high densities without trouble. Thus, we have begun calculations on realistic fluids. In particular, we have begun looking at acetonitrile, which has been computationally modeled as three Lennard-Jones spheres with electrostatic interactions. This should enable us to compare

our calculations with the Monte Carlo work of Jorgenson [Ref. EM-6]. The resulting correlation functions from our calculation will be used in our solvation dynamics theory to be, again, the first realistic fluid modeled. We have seen the expected lack of convergence of our calculation as we increase the density from gas phase through the low-density metastable region of the phase diagram.

We have also made significant progress in developing a code that will deal with even more realistic fluids (e.g., those without linear symmetry). We have limited ourselves at this time to those systems that have a plane of symmetry. This avoids mathematical complexity, yet allows us to model such fluids as H_2O , nitromethane, NH_3 , benzene, and even TATB! There remain a few details to be worked out and some straightforward coding chores to be done.

Another important part of our effort has been in the area of transport coefficients for mixtures of molecular fluids. This is intended to give us a handle on, for example, the rates of diffusion in binary, mixed-fluid explosives. We have modified the CHEQ code to allow us to extract the reference hard-sphere properties underlying its thermodynamic calculation. We have also fit the molecular dynamics data for diffusion in hard-sphere fluids. This, combined with an estimate of an effective mass, should allow us to estimate diffusion rates.

High-Pressure Reaction Chemistry

M. F. Foltz

Overview

The first half of FY90 has been productive in running both experiments and a complementary modeling effort. Equipment was set up in a new functioning laboratory, and burn-rate experiments were resumed that successfully duplicated earlier work in a different laboratory. Higher-pressure deflagration data than previously obtained were acquired for nitromethane (CH_3NO_2), which unequivocally confirmed the burn-rate turnover with pressure. Attempts to theoretically understand this phenomenon progressed from one-dimensional to two-dimensional modeling. The effect on burn-front propagation as a function of different bulk thermal and chemical kinetic properties was studied. A set of new experiments, dispersed streaked chemiluminescence (DISC) of laser-ignited CH_3NO_2 , was started with promising initial results. The previous modeling results are being compared to and refined by these new spectral/temperature measurements.

Progress

Flame-front propagation rates for CH_3NO_2 for pressures up to 40.8 GPa (greater than the 30.0 GPa attained for FY89) in the diamond anvil cell (DAC) have been measured. These measurements corroborate the trend mapped out earlier of an initial increase in burn rate followed by a decrease with increasing pressure. The burn rate for nitromethane appears to maximize around 30.0 GPa (Fig. EM-4). This behavior would appear to reflect a

decrease in chemical reactivity with an increase in density above a maximum threshold value. At the same time, the thermal properties (e.g., thermal conductivity) of both the reactive material and products scale with pressure to act simultaneously with chemical reactivity in slowing the propagation of the burn front. This new technique will be used to examine other energetic materials in an attempt to better understand reactive-burn propagation in a confined environment.

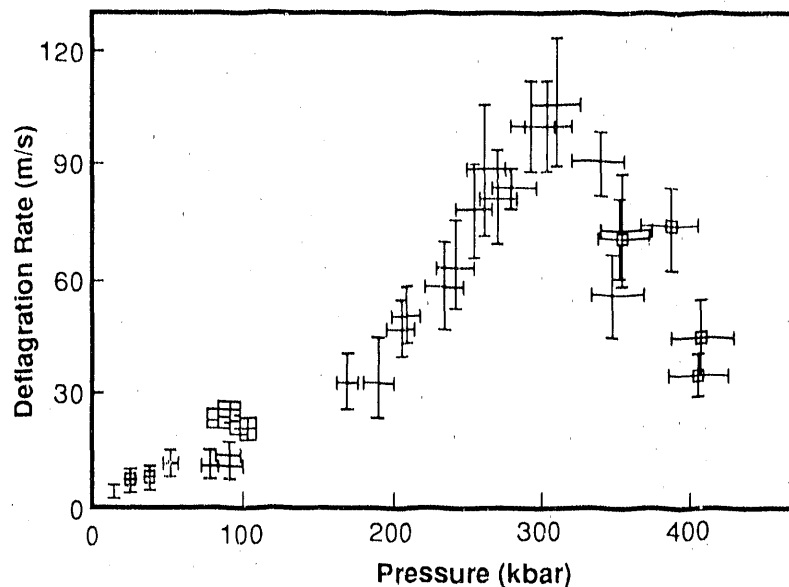


Fig. EM-4. Burn rate as a function of pressure for laser-ignited nitromethane in a diamond anvil cell (DAC). Progressively darker product is produced for pressures up to about 20 GPa, starting with oily, clear product at the lowest pressures. Above 20 GPa to the maximum pressures studied, clear product is produced. Some new data points taken in the first six months of FY90 and after the new laboratory was set up are marked with @. The turnover in deflagration rate above a threshold of 30 GPa is corroborated by these new points.

TOPAZCHEM, a version of the finite-element heat-flow code TOPAZ, has been modified by A. Nichols to incorporate up to 40 chemical reactions. The choice of a simple reaction scheme and Arrhenius kinetics coupled with a high ignition temperature results in a self-propagating flame front. Variation of material (density), bulk thermal (thermal conductivity, heat capacity), and molecular kinetic (pre-exponential factor, activation energy, ignition temperature) properties causes the burn to go from self-extinguishing to rapid propagation. A 16% decrease in activation energy translates to a difference between an extinguished reaction and a sustained burn rate of 24 m/s. The observed variation in burn rates can thus be shown to be related to the chemistry of the reacting material. Two-dimensional modeling results using TOPAZCHEM produces propagating burn fronts using parameter values comparable to those of the one-dimensional model. The 67 m/s burn front represented by the temperature contour plot of Fig. EM-5 is within the velocity range measured for nitromethane under moderate pressure (~25 GPa, Fig. EM-4). The example, a 10% increase in activation energy for 10- and 20- μ m-thick samples shows

decrease in burn rate for both samples. The greater decrease, however, occurred with the thinner sample. This effect can be traced to the thermal conductivity of the confining diamond anvils, which is orders of magnitude greater than that of the reacting nitromethane. The contribution of the bulk thermal properties of the environment surrounding the energetic material is clearly shown to play an integral part in controlling the rate of reaction.

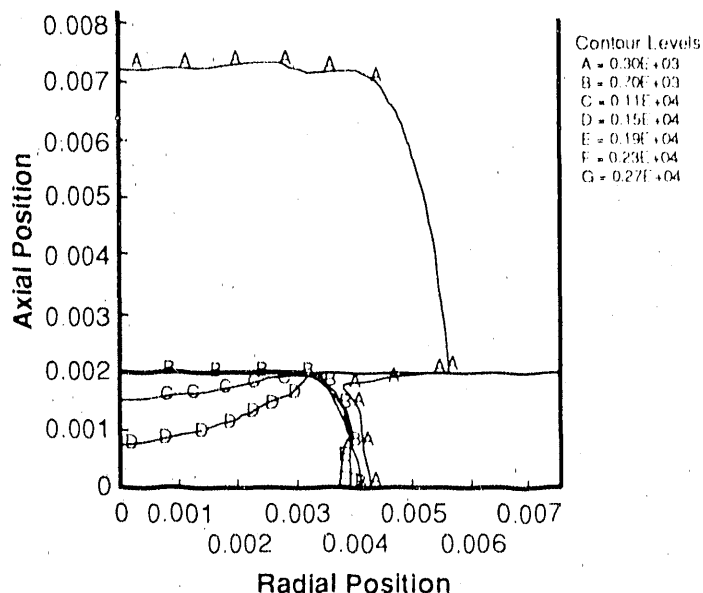


Fig. EM-5. Temperature contour plot at time $t = 0.85 \mu\text{s}$ that was generated with TOPAZCHEM using simple Arrhenius parameters to produce a propagating burn front. Shown is one quarter of the radially symmetric CH_3NO_2 and diamond problem. The thickness is $20 \mu\text{m}$ (radius $75 \mu\text{m}$), emulating the experimental arrangement. The zone size is one μm , the ignition temperature 1500 K , the logarithm of the pre-exponential factor 32, and the activation energy $2.1 \times 10^4 \text{ K}$. The thermal conductivity of the diamond is high enough to produce "pre-heating" before the burn front and a significant reduction in product temperature behind the front. The hottest part of the burn zone is subsequently in the center of the sample.

The most recent experimental effort has been in the temporal and spectral resolution of light emitted during the laser-ignited burn of nitromethane in the DAC. The light emitted from the entire sample cross section is dispersed with a low-resolution spectrometer, the visible spectrum is imaged on the slits of a streak camera, and the temporally streaked image is saved digitally with a vidicon. Preliminary low-pressure data show no spectral features identifiable with known/suspected intermediate or product species. In this low-pressure regime ($< 20 \text{ GPa}$), dark product is produced, and the corresponding spectral information suggests a convolution of temperatures. The data can then be coupled to the time-dependent temperature contours generated in the previous modeling effort with TOPAZCHEM. Spectral emittance is calculated at each time step using Planck's equation. A simple model assumes that: 1) all chemiluminescence is emitted from the outermost layer of reacting nitromethane and 2) emittance is unity for reacted material (black carbonaceous deposit for low-pressure ignition) and near zero for starting material (polycrystalline clear).

It is expected that the spectral data resulting from laser-ignition of CH_3NO_2 under pressures >20 GPa and producing clear product will be very different than the preliminary data seen at low pressure producing black product. New data should provide information concerning the reaction pathway branching seen as a function of pressure.

Characterization of Solid-State Microstructures in High Explosives by Synchrotron X-ray Tomography

W. C. Tao
C. E. Clements

J. H. Kinney

A. M. Frank

Overview

It has been suggested that the microstructural discontinuities in energetic materials serve as sites for local hydrodynamic heating and result in the formation of "hot spots"; it has also been suggested that the rates of coalescence, dissipation, and propagation of these thermal sites are the primary factors determining the initiation sensitivity of condensed energetic formulations. The objectives of this research are (1) to characterize non-destructively the type and distribution of microstructural defects in high-explosive single crystals and composite formulation and (2) to examine their respective influences on hot-spot generation and propagation.

Progress

We have successfully applied non-invasive techniques to characterizing the detailed microstructures in HMX single crystals, in a composite formulation consisting of fuel (RDX, NG/TA), oxidizer (NaNO_3), and in metallic additives (aluminum) using a conventional x-ray source coupled with the analytical software and data acquisition hardware developed for 3D microtomography (10- μm spatial resolution). No microstructural features were observed in the HMX single crystal with tomography, which leads us to conclude that no defects larger than 10 μm were present. Higher spatial resolution can be achieved in future studies by using either synchrotron radiation or the new microfocus x-ray source with appropriate x-ray filters to remove unwanted radiation.

The composite formulation examined was supposedly nonporous with 5- μm aluminum dispersed evenly throughout the matrix. From our tomography study, we found the aluminum to be inhomogeneously dispersed in clusters approximately 50 μm in size. Some porosity, nominally 5%, was also observed. To further test our experimental capability, we designed a phantom matrix using the x-ray absorption coefficients for HMX, with a complex integration of defect structures (pores, aluminum, orthogonal microcracks, density gradients), and subjected this phantom for 3D tomography analysis. Using a well characterized synchrotron beam profile and the radiometric deconvolution techniques of our analytical software, we were able to reproduce the image of the phantom with minimal loss in structural resolution.

The next research phase involves studying the correlation between microstructural defects and hot-spot formation. The experimental method employed in this phase of the research involves ultrafast microphotography. Coupled with both streak and frame cameras, ultrafast microphotography allows us to examine a single crystal under shock loading with spatial and temporal resolutions of 1 μm and 1 ns, respectively. Using the laser microphotography facility in cooperation with A. Frank from B Division, we have been able to observe the passage of a shock wave, generated by a microslapper against the

surface of the crystal, through the defect mapped region. The optical emission from the collapse of the voids within the defect region as the stress wave passes is measured under cross polarization. These results are to be presented in the SPIE Conference at San Diego in July 1990.

New Approaches to HE-Initiation Chemistry

C. Stevens

J. Stephens

Overview

We are exploring a new approach to the understanding of the initial reaction steps in the shock-induced chemistry of condensed-phase explosive molecules. The need to obtain a clear understanding of the first chemical events, let alone a step-by-step description of the path to detonation, has presented a particularly difficult challenge and has largely resisted penetration. New approaches using sub-picosecond lasers for initiation and interrogation have been proposed and implemented. However, spectral congestion and general opacity problems due to low concentrations of intermediate species have all combined to limit the quality of the information obtained or obtainable.

In order to circumvent the problems associated with monitoring chemical pathways inside condensed media, we are exploring an approach that allows us to diagnose the chemistry by vapor-phase mass spectrometry and, simultaneously, to exercise control of shock-wave amplitude and adjust time-of-reaction from sub-picosecond to microseconds.

Progress

The general approach involves a suitable substrate (capable of propagating high-intensity shock waves) that is located in a high-vacuum chamber. The substrate is cooled to cryogenic temperatures (10 to 20 K) and coated with a condensed layer of a rare gas. This is followed by a molecular-beam-deposited layer of explosive molecules. This layer will vary from sub-monolayer thickness to many layers. The explosive layer is then followed by an additional layer of rare gas. The shock wave passes through the substrate and initial rare-gas layer into the HE layer, compressing the explosives. After the shock wave has passed through the second rare-gas layer to the vacuum interface, the resulting rarefaction wave vaporizes the rare gas and explosives into the vacuum and (ultimately) into a mass spectrometer. The thickness of the outer rare-gas layer thus determines the amount of time the explosives are kept under pressure.

We investigated several potential technologies for producing short-duration stress pulses including lasers, electric or foil explosion guns, and magnetic foil accelerators. We have chosen to adapt an existing magnetic foil accelerator to meet our requirements. It is necessary to achieve 10-GPa in the explosive layer in order to ensure that substantial chemistry occurs. In order to calculate the pressures achievable in various materials, we have developed a software package for the Macintosh computer utilizing Hugoniot data to propagate shock waves through material composites.

A significant problem became obvious early on in the propagation analysis: Elastic precursor waves traveling faster than the main shock wave compress and release the HE layers before the desired amplitude wave arrives at the surface. For high-intensity shock experiments, this has forced the consideration of substrates having either very high elastic limits (>10 GPa) or very low elastic limits such that the desired shock waves in the 10-GPa range override them. Finally, we are constrained to consider materials that have a reasonable shock-impedance match with the condensed rare-gas/HE/rare-gas composite to provide good shock transmission. Suitable materials meeting these constraints are alkali halide salts for high elastic precursor amplitudes and tough plastics such as polycarbonates for easily overridden precursors. The optimum alkali halide substrates are KCl and KBr, with shock transmission into condensed argon calculated to be 82% and 71%, respectively.

We have conducted some preliminary experiments using the existing magnetic accelerator to drive copper flyer plates onto KBr and polycarbonate substrates. Our interest here is in the spall properties of these materials. As expected, the KBr disintegrated into small particles at shock pressures near 5 GPa, whereas polycarbonate resisted spall at these pressures. The KBr fragments carried little of the forward momentum from the shock and were captured by a thin paper tissue. A collimated metal hole structure should allow the passage of molecular species while capturing most of the substrate debris. The ultimate spall limit for polycarbonate will be ascertained with a modified magnetic accelerator.

Another series of experiments has examined the limits of magnetic field acceleration of thin copper foils. By cooling the copper flyer to cryogenic temperatures, we improve conductivity by more than two orders of magnitude. The heat capacity also drops, but by a much smaller factor than does the resistivity, which results in a net improvement in current-carrying capacity of a factor of 50. The limit then becomes the ability of the foil to maintain flatness while under magnetic field compression during flight.

Some amount of time was spent in the development of a Moire fringe velocimeter to provide a simple, portable velocity-measuring device to free us from the complex and troublesome existing VISAR system. Electrical noise contamination has so far prevented good measurement of flyer velocities. However, higher (but unknown) velocity acceleration experiments were conducted in the 1 km/s to 1.5 km/s range by decreasing the copper flyer width by a factor of 2, thereby increasing the magnetic field strength by as much as 4. The thicker flyer foil (same cross-sectional area) was slightly crumpled but did maintain reasonable flatness. For generation of precisely planar shocks, we may need tougher metal flyer foils. With operation at cryogenic temperature, the conductivities of a number of tough metals are sufficiently high for this purpose.

Experiments using an indirect-drive copper flyer will allow repetitive shocks using the same flyer. This capability will enable us to perform a large number of preliminary experiments without opening the vacuum system to replace the flyer. Several designs are being tested to determine which is the most durable.

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Publications

- D. F. Calef and A. L. Nichols III, "Structure and Thermodynamics of Asymmetric Molecules: Application to Linear Triatomic Dipolar Molecules," accepted for publication in *Molecular Physics*.

Presentations

- A. R. Mitchell, P. F. Pagoria, and C. L. Coon, "Synthesis, Characterization and Scale-up of 2-(oxo)-1,3,5-trinitro-1,3,5-triazacyclohexane (K-6)," presented at Energetic Oxidizers Workshop, Naval Weapon Center, China Lake, Calif., Dec. 11, 1989.
- R. Mitchell, P. F. Pagoria, and C. L. Coon, "Synthesis, Scale-up and Characterization of K-6," presented at Technology Coordination Group III Review, Naval Weapon Center, China Lake, Calif., Mar. 6, 1990.
- A. L. Nichols III and D. F. Calef, "The Effect of Molecular Solvation on Bond Breaking," presented at the March 1990 Meeting of the American Physical Society.
- S. F. Rice and M. F. Foltz, "High Pressure Burn Rate Studies in a Diamond Anvil Cell," presented at High Energy Density Materials Contractors Meeting, Long Beach, Calif., Feb. 26-28, 1990.

TRITIUM

P. C. Souers
E. R. Mupoles

G. W. Collins

J. L. Maizenschein

Nuclear Spin Polarization

Deuteron Magnetic Resonance

The deuteron's longitudinal relaxation time, T_{1D} , in solid D-T (actually 25% D_2 -50% DT-25% T_2) was measured at nuclear magnetic resonance (NMR) frequencies of 5.8 to 7.0 MHz. The data are shown for a sample at 5 K in Fig. T-1 as a function of the percent of $J=1$ D_2 and compared with D in HD data taken by Mano and Honig [Ref. T-1]. There is a large discrepancy, which indicates the presence of a new mechanism lowering the relaxation time of the deuteron.

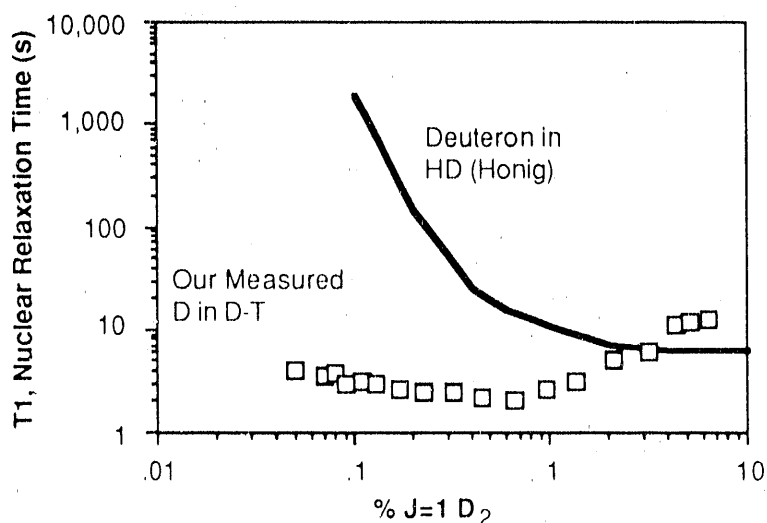


Fig. T-1. Longitudinal nuclear relaxation time for the deuteron in solid D-T at 5 K (squares) and in HD at 1.4 K (line) at NMR frequencies of ~6 MHz. The two sets of data are expected to overlap each other, but a new mechanism has appeared in the case of the D-T. It is thought to be the interaction of electric field gradients created by the tritium radioactivity with the deuteron's electric quadrupole moment.

The conventional cause of nuclear relaxation in solid hydrogen is the electric quadrupole (EQQ) mechanism. This is a short circuit of nuclear magnetic energy through the molecular rotation. For D in D-T, we would have expected the EQQ relation:

$$T_{1D} = \frac{2[DT] + 5[J=0 D_2] + 2[J=1 D_2]}{2[J=1 D_2]} T_{1H} \quad \text{Eq. (T-1)}$$

where the quantities in brackets are mol fractions and T_{11} is an inherent relaxation time. Also, J is the molecular rotational quantum number. Equation (T-1) works for both protons and tritons in HD and D-T. By waiting for the $J=1$ D_2 to be catalyzed away to about 0.1%, Eq. (T-1) would predict a T_{1D} of 20 to 30 s. Instead, we obtain about 2 s at the lowest $J=1$ concentrations. Thus, Eq. (T-1) fails for the deuteron in solid D-T.

The likely new mechanism is the interaction of the first derivative of an electric field with the nuclear quadrupole moment of the deuteron. The electric field is probably caused by defects created by the tritium radioactivity. This interaction is strong enough to widen the deuteron's NMR halfwidth from 100 to 1000 Hz. Using a (distance)⁻³ dependence, one can estimate an electric field gradient of up to 10^9 V/m across the deuteron. A mixture of field gradient strengths results in a single deuteron resonance with no separate peaks.

This unexpected new source of relaxation is unfortunate for nuclear spin relaxation, for which long nuclear relaxation times are required. We had earlier expected a long deuteron time because of the small magnetic moment of the nucleus; however, this mechanism is electrical in nature. Our theoretician at Washington University predicts that T_{1D} will be proportional to the square of the NMR frequency. We plan to rerun with a superconducting magnet to check this prediction. If true, we could be forced to do the polarization at a magnetic field higher than the 3.35-T field previously planned.

Optical View of Thermal Spiking

We have previously described the thermal spike found in solid D-T and T_2 below about 3 K. We know from electron-spin resonance that hundreds to a thousand parts per million of hydrogen atoms are created by the tritium radioactivity. Something (e.g., a sudden small temperature rise) causes the atoms to recombine cooperatively in a spectacular event that causes the cryostat cell to rise 5 K in temperature. The atoms have vanished as a result.

We have now seen visual optical evidence of the atomic recombination, as shown for a solid D-T sample at 2.4 K in Fig. T-2. The millisecond speed of the event is apparent. The D-T was on the walls of a transparent, hollow sapphire ball. The sample was given at least ten minutes to build up a high atom density. The cell was then pulsed with an electrically driven heat pulse to start the thermal spike. A photodiode with filters was used to detect the light. The sample in Fig. T-2 showed <10% of the light intensity below 710 nm and 50% above 780 nm. An obvious ruby peak at 694 nm caught our attention early on but turns out to be of little importance in the final analysis. The cause of the fluorescence is unknown, but we may speculate that it is related to the known "F-center" resonance in solid hydrogen at about 1800 nm [Ref. T-2]. We estimate that ~0.1% of the total recombination energy is appearing in the emitted light.

The sample cell was also studied at higher temperatures. The light intensity drops by a factor of ~100 as we heat from 2.4 to 4.0 K. The period of the light spike increases by the same amount so that the area under the light output curve is constant. The atom density is known to be several hundred ppm in this temperature range. At 7 K, the light intensity

dramatically drops and bottoms at a low value of about 10 K. This corresponds to the decrease in atom concentration seen in electron-spin resonance.

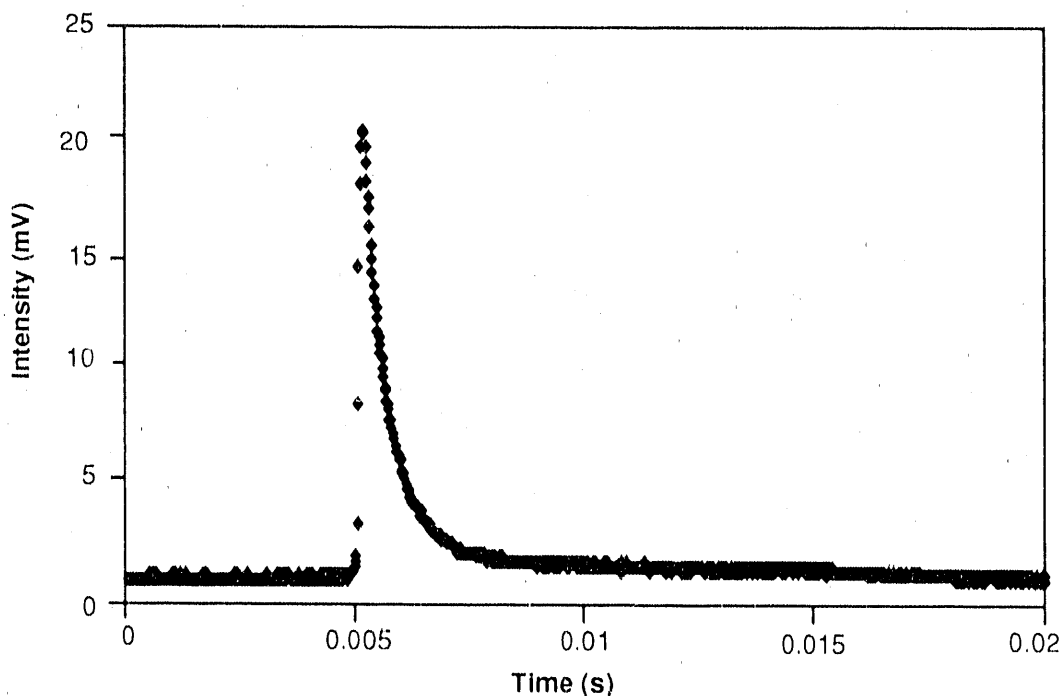


Fig. T-2. Intensity of light emitted from solid D-T at 2.4 K as a result of atomic recombination. More than half the light is in the infrared at wavelengths longer than 780 nm.

We also noted that the thermal spikes physically moved the D-T sample around the inside of the sapphire cell. This provides the exciting possibility of a low-temperature way to uniformly layer solid D-T on the inside of a laser fusion target. This technique, called "beta layering" by the target makers, has previously only worked for the solid just below the triple point.

Tritium in Mercury

As a part of the ongoing environmental activities, we measured the tritium in 600 kg (25 years' worth) of mercury used in Sprengel pumps in the LLNL tritium facility. The slag and the remaining filtered mercury were counted following dissolution into nitric acid. A second method of redissolving the tritium into glycol was also used as a check. The filtered mercury was found to possess a low activity of 2 to 16 $\mu\text{Ci/kg}$, which confirms that hydrogen is not very soluble in mercury. The residue was much higher at 0.2 to 5 Ci/kg. It was composed of about 1/3 mercurous oxide and 2/3 elemental mercury.

Search for Cold Fusion*

We reproduced the Frascati experiments, which reported bursts of neutrons from temperature-cycled palladium and titanium with a deuterium overpressure. We ran HD and D-T as well as D₂, up to 50 atmospheres, with temperature cycling between room temperature and 77 K. Pilot U scintillation counters in coincidence were used, along with a LeCroy digital oscilloscope capable of 2.5 μ s/channel. After much redesign, our equipment could detect bursts of up to 100 μ s with 50 or more neutrons. Many false "neutron" signals were seen, from liquid nitrogen spilled on one counter to unexpected cosmic-ray bursts coming from lead bricks used early in the work. Many types of metal samples were used, and they were cycled in every conceivable way.

As the result of 1500 hours of observation, no cold-fusion neutrons were seen, either in bursts at the time of temperature cycling or in steady state. The complete study has been accepted for publication in *The Physical Review*.

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HIGH-TRANSITION-TEMPERATURE SUPERCONDUCTIVITY*

M. Fluss (*Thrust Area Leader*)

Overview

The LLNL effort in high-temperature superconductivity is focused on fundamental questions concerning:

- The nature of the high-transition-temperature (high- T_c) superconducting materials.
- The synthesis and characterization of high-quality single crystals, and experimental and theoretical studies of their electronic structure.
- The role of magnetism, phonons, and plasmons.

This year, we have added efforts more closely related to the application (technology) of high- T_c materials that have developed from our fundamental research. Accomplishments for this period are highlighted by:

- Incorporation of advanced crystal-growing and synthesis capabilities.
- Our successful entry into studies of core-excitations with x-ray photoelectron spectroscopy (XPS) at LLNL, with conduction electron studies with photoemission spectroscopy (PES) at the Wisconsin ALADDIN synchrotron.
- Development of a theory linking positron lifetime results to electron properties of high- T_c superconductors, which may lead to precise measurements of the temperature dependence of the superconducting gap.
- Continued progress in developing processing technologies that may lead to useful electronic device applications.

The thrust has contributed toward growth and improvement in the materials science capabilities at LLNL. Our low-temperature-physics laboratory is used by alloy and laser programs at LLNL, and the new x-ray diffraction facilities and ion-beam (RBS) end station will also contribute to the benefit of more programs than just the high- T_c area. The laser ablation facility, in addition to providing high-quality thin-film samples of high- T_c materials, is also being used to engineer substrates for the physical imaging of DNA and other organic molecules. Our increasing capabilities in photoelectron spectroscopy using synchrotron light is a direct consequence of the initiative generated from the needs of our electron-structure studies of the high- T_c materials.

The program has assisted in attracting new career scientists in synchrotron radiation, surface science, and solid-state chemistry. Six graduate students are currently working towards their degrees under the auspices of this effort; two others have obtained their doctorates. Six post-docs have worked, or are now working, under this program; one of them has become a permanent career hire at LLNL, and one has taken a career position at

*Supported also by Departmental Institutional Research and Development.

ORNL. Additionally, we continue to utilize this project to further university, sister lab, and industrial collaborations.

Materials Synthesis and Transport Properties

*J.Z. Liu**

*R. Shelton**

B. Olsen

Objectives

Our major objectives are to produce high-quality single crystals and films of technologically and experimentally interesting variants of the high- T_c materials. Both of these objectives have been realized, although our thin-film equipment is currently undergoing major improvements and is expected to be back on-line in early May of 1990.

Accomplishments

Our most noteworthy accomplishment during the past six months has been the development of the ability to remove twin defects by uniaxial compression applied to the high-temperature superconductor $\text{YBa}_2\text{Cu}_3\text{O}_7$, in which twins are formed when samples are cooled from high temperatures to room temperature. A before-and-after example, accomplished on a high-quality $\text{YBa}_2\text{Cu}_3\text{O}_7$ crystal, is shown in Fig. HT-1. The twins are visualized through the use of polarized light and are clearly seen to be removed in the process developed by us. This capability of removing twin defects is a key to further studies of the physics and chemistry of this compound.

Our $\text{YBa}_2\text{Cu}_3\text{O}_7$ single crystals have smooth, highly reflective surfaces and dimensions as large as $4.0 \times 4.0 \times 0.1 \text{ mm}^3$, although the one shown in Fig. HT-1 is $1.5 \times 1.5 \times 0.1 \text{ mm}^3$. Magnetization measurements indicate a transition temperature of 93 K with a transition width $< 1 \text{ K}$, representing a very high-quality sample. The Meissner effect and magnetic critical current density were measured on the same crystals before and after the detwinning.

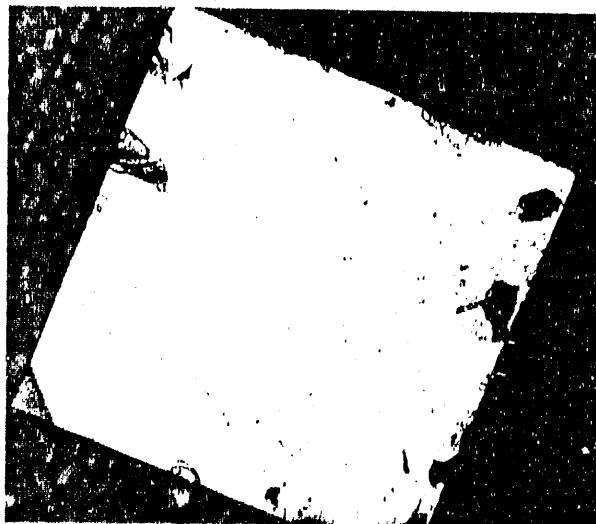
Future work will include Pr-doped, oxygen-doped, and Br-doped variants of these crystals on which known effects from variations in the magnetic moment and charge, respectively, will be studied. In addition, a new study has been initiated with *S. Moss*, University of Houston, in which high-resolution x-ray studies will be performed on these materials above and below the critical temperature to search for structural and dynamical changes in the atomic configuration that may be associated with the high- T_c mechanism.

Electronic Structure Studies

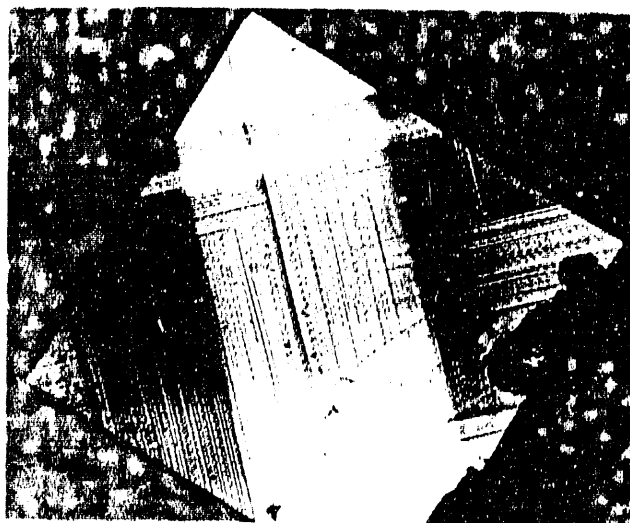
The electronic structure of the high- T_c superconductors that physically is responsible for superconductivity (e.g., the doped carrier hole states) is still not understood. Experiments and theory aimed at obtaining an understanding of the electronic structure properties of the n-type and p-type high- T_c materials are the objectives of this activity.

*University of California--Davis.

Experimentally, we use positron annihilation, XPS, and photoemission. Our theoretical studies are exploring possibilities related to the existence of the unusual quasi-particles "anyons" and the theoretical integration of the conflicting properties of localization (molecular character) and itinerancy (metallic character), both of which are exhibited in these materials.



(a)



(b)

Fig. HT-1. (a) $\text{YBa}_2\text{Cu}_3\text{O}_{7-x}$ twinned single crystal. (b) $\text{YBa}_2\text{Cu}_3\text{O}_{7-x}$ after uniaxial compression showing complete absence of twinned planes. Our results show that, at low temperature, the twin boundaries are not the primary pinning centers responsible for the high critical current density observed in the copper-oxygen plane for thin-film configurations of this material. However, additional work carried out in collaboration with ANL on the magnetization hysteresis of the same crystal in the twinned and untwinned states reveals that pinning due to twinning planes contributes a substantial anisotropic fraction of the observed critical currents. Removal of the twin planes always results in the reduction of the magnetization hysteresis; i.e., the twin planes are active pinning centers and not paths of easy flux motion.

Core and Valence Band XPS and UPS Spectra of $\text{YBa}_2\text{Cu}_3\text{O}_{7-x}$

C. Colmenares
C. Evans

J. Z. Liu
R. L. Smith

P. A. Sterne

Objectives

We have undertaken a study of the chemistry of the near-surface region of high- T_c superconductors because of its importance to many physical probe techniques and its technological applications in electronics and high-frequency devices. Our short-term objective is to determine whether or not $\text{YBa}_2\text{Cu}_3\text{O}_{7-x}$ (1-2-3) materials lose oxygen under vacuum at 300 K, particularly with exposure to a photon flux, because recent work by Fowler et al. [Ref. HT-1] has shown that good quality single crystals cleaved in ultrahigh vacuum (UHV) at 300 K do not lose oxygen. This is in marked contradiction to a rather large number of published papers, which purport that it is necessary to cool 1-2-3 specimens to 20 K to avoid oxygen loss.

We also want to determine the effect that oxygen stoichiometry has on the core and valence band spectra of $\text{YBa}_2\text{Cu}_3\text{O}_{7-x}$ and other superconductive materials. In the longer term, we will study the reaction of O_2 , CO_2 , and H_2O with $\text{YBa}_2\text{Cu}_3\text{O}_{7-x}$ as a function of exposure to better characterize the effect of air exposure on clean surfaces and its impact on technological applications. We will use x-ray and ultraviolet photoelectron spectroscopies (XPS and UPS, respectively) and high-resolution electron energy loss spectroscopy (HREELS) to carry out these measurements.

Accomplishments

Small ($2 \times 2 \text{ mm}^2$) single crystals of $\text{YBa}_2\text{Cu}_3\text{O}_{6.7}$ and $\text{YBa}_2\text{Cu}_3\text{O}_{6.9}$, with sharp superconducting transitions from 80 to 92 K (DT from 1 K to 15 K) were studied using XPS with Mg Ka (1253.6 eV) radiation, and UPS with He I (21.2 eV) and He II (40.8 eV) radiations [Fig. HT-2]. The crystals were cleaved at 300 K in UHV of $\sim 1 \times 10^{-10}$ torr to produce clean surfaces, but air-cleaved surfaces were also used to study the effect of air contamination. The oxygen partial pressure in the vacuum chamber was monitored with a residual-gas analyzer (RGA), which was operated at very high sensitivity to detect possible oxygen loss of cleaved samples. We did not detect any measurable oxygen loss when cleaving 1-2-3 single crystals under UHV at 300 K or during prolonged storage (1 to 2 weeks) under these conditions. The partial pressure of oxygen measured with the RGA was $\sim 3 \times 10^{-13}$ torr at a total pressure of 1×10^{-10} torr for vacuum-cleaved crystals; we feel this is part of the residual gases that contribute to the base pressure of the system. Y, Ba, Cu, and O with traces of C were the only elements detected. The core levels for these elements, obtained by XPS, agree with those of Fowler et al. [Ref. HT-1]. In measurements taken in ~ 1 hour, no change was measurable in the above core levels. However, x-ray exposures longer than three hours resulted in complete reduction of Cu^{+2} to Cu^+ (Cu_2O) or Cu metal; it is also possible that the "green phase" of orthorhombic Y_2BaCuO_5 may have

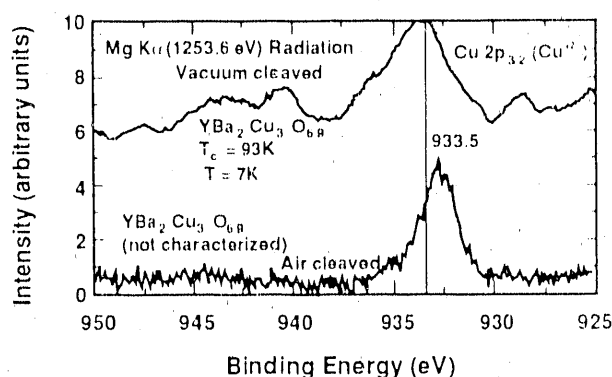


Fig. HT-2 The Cu $2p_{3/2}$ level for vacuum- and air-cleaved single crystals of $\text{YBa}_2\text{Cu}_3\text{O}_{6.9}$.

been formed [Ref. HT-2]. This will be pursued further. There was no change on the Y and Ba spectra. Crystals cleaved under ultrahigh vacuum conditions have a relatively broad Cu $2p_{3/2}$ (933.5 eV) core peak and a satellite on the high-binding-energy side whose area is ~ 0.46 of the main peak (Fig. HT-2), which agrees with the data of Fowler et al. This spectrum is practically identical to that of a sample of CuO. For crystals cleaved in air, the Cu $2p_{3/2}$ peak is narrower and shifts to a lower binding energy (932.5 eV), as shown in Fig. HT-3, which indicates a change in oxidation state. From these data and the x-ray-generated Auger peak at ~ 335 eV (L_3 VV transition), we have concluded that this peak consists of CuO and Cu_2O or Cu metal. The O 1s level of the vacuum-cleaved superconductor shown in Fig. HT-3 is clearly at 528 eV, in agreement with Fowler's data. Exposure of the sample to air gets rid of this peak, and a very broad peak appears that can be deconvoluted into four components. These probably correspond to Y, Ba, and Cu oxides, hydroxides, and carbonates.

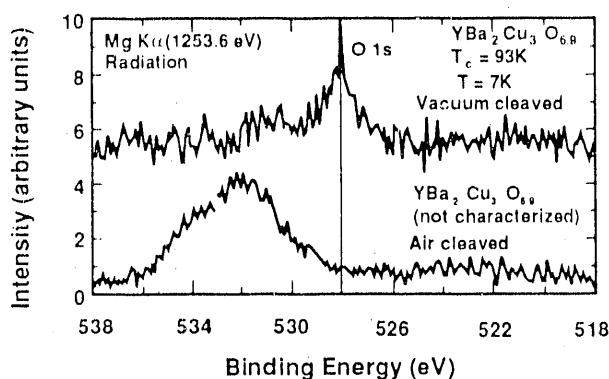


Fig. HT-3. The O 1s level for vacuum- and air-cleaved single crystals of $\text{YBa}_2\text{Cu}_3\text{O}_{6.9}$.

Future Milestones

We will perform the final XPS and UPS measurements on the core levels and valence band spectra of $\text{YBa}_2\text{Cu}_3\text{O}_{7-x}$ during the rest of FY90. We will need larger crystals than

the ones used so far to improve the signal-to-noise ratio of our measurements. A theoretical effort to formally model these core-state measurements has been undertaken by *P. Sterne* in the theory group. We will also initiate experiments in which clean surfaces are exposed to O_2 . In FY91, we plan to expose clean surfaces to CO_2 and H_2O and to initiate the HREELS studies to assess completely the effect of exposing clean surfaces to air.

Fermi Surface and Valence Band Mapping in $YBa_2Cu_3O_7$

J.G. Tobin
C. G. Olsen **
P. Sterne

J. Z. Liu *
J. O'Brien
M. J. Fluss

F. Solal
R. Howell

Objectives

Photoelectron spectroscopy provides two major avenues of investigating high- T_c superconductors (HTSC): (1) higher-energy chemical measurements with XPS and (2) electronic-structure determination at lower energies. To complement the in-house effort using XPS and UPS, a synchrotron-radiation-based, ultrahigh-resolution band-mapping and gap-measurement program has been started. Angle-resolved photoelectron spectroscopy has historically been used to map the valence electronic structure of single-crystal metal and semiconductor samples, both in terms of the three-dimensional structure and of the two-dimensional structure of layered materials, surfaces, and ultrathin films of adsorbates. These measurements are made within the one-electron model. For superconductors, the situation is complicated by the underlying collective nature of superconductivity. It should be noted that it remains a point of serious debate whether the one-electron model, which is the traditional framework of photoemission band mapping, has any validity for HTSC materials in which collective electron effects are obviously of tremendous importance. Despite this formalistic issue, it has been shown by Olson et al. [Ref. HT-3] that it is possible to use high-resolution, synchrotron-based, angle-resolved photoelectron spectroscopy to observe the presence of a superconductor gap in $Bi_2Sr_2CaCu_2O_8$. Additionally, Fermi surfaces (bands crossing the Fermi energy) can actually be mapped within the Brillouin zone, within the one-electron picture. These measurements provide a powerful and stringent test of state-of-the-art theoretical calculations. Empirically, it can be said that the momentum-resolving measurements of the superconducting gap in $Bi_2Sr_2CaCu_2O_8$ by Olson et al. [Ref. HT-3] clearly indicate the usefulness of such measurements. Moreover, even if the one-electron picture fails, it is important to compare our experimental data with the theoretical results of electronic-structure calculations in order to ascertain which states are involved in superconducting and which remain essentially normal. For example, in $YBa_2Cu_3O_{7-d}$, the question remains

*University of California-Davis.

**Ames Laboratory.

whether it is the one-dimensional "chain" or the two-dimensional "plane" state that is involved in superconducting. With such issues in mind, we have begun a band-mapping and gap-measurement program of HTSC materials, starting with untwinned $\text{YBa}_2\text{Cu}_3\text{O}_7$.

Accomplishments

A high-resolution photoemission study of $\text{YBa}_2\text{Cu}_3\text{O}_{6.9}$ has been carried out, in collaboration with *C. G. Olson* of Ames Laboratory. We have obtained untwinned single crystals of $\text{YBa}_2\text{Cu}_3\text{O}_{6.9}$ from *J. Z. Liu* and performed high-resolution (30 MeV, 2°) photoemission experiments with *C. Olson* at the University of Wisconsin Synchrotron Radiation Center. We have mapped the valence bands of $\text{YBa}_2\text{Cu}_3\text{O}_{6.9}$ along the high-symmetry directions such as G-X, G-Y and G-S, including measurements of the polarization dependences of the cross sections. (Because $\text{YBa}_2\text{Cu}_3\text{O}_{6.9}$ is a layered material, it can be thought of as a two-dimensional structure.) Our most promising data at present are from around the Y point of the two-dimensional Brillouin zone. As can be seen in Fig. HT-4, two peaks are near the Fermi energy; one does not disperse, but the other moves from a deeper binding energy and crosses the Fermi surface as the exit angle and parallel momentum are changed.

Future Milestones

Further experimental work and analysis are in progress. Some possibilities include pursuing the effects of temperature variations, oxygen-concentration changes, and doping with Pr, which seems to cause magnetic quenching of the superconductivity, thus allowing us to turn the high- T_c state on and off as an experimental variable. The present observations are quite preliminary but represent a new capability for LLNL. Future experiments are planned for Wisconsin and SSRL (Stanford Synchrotron Radiation Laboratory) using a range of high-quality single crystals and incorporating *in situ* XPS capabilities to monitor changes in surface chemistry or composition.

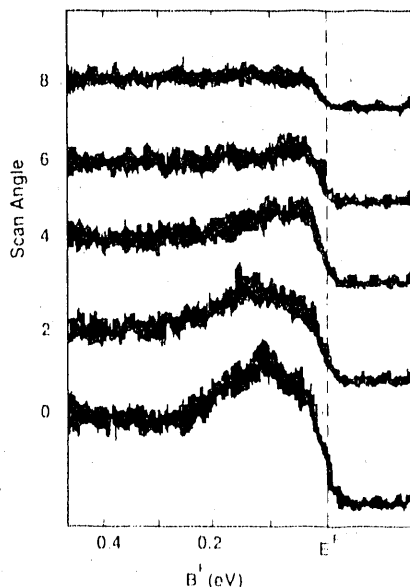


Fig. HT-4. Photoemission spectrum of $\text{YBa}_2\text{Cu}_3\text{O}_{6.9}$, showing a potential Fermi-surface crossing.

Positron Studies

R. Howell
M.J. Fluss
*J.Z. Liu***

P. Sterne
*R. West**
K. Kitazawa†

F. Solal
*J. Kaiser**

Objectives

We have measured, and are continuing to measure, the real-space momentum density for the electronic structure in superconducting oxides using the technique of positron-annihilation angular correlation. Experiments have been undertaken in superconductors and related oxides with the goal of correlating these results with calculations of the electronic structure and other measurements such as photoemission. In the past, we have used a molecular model to gain understanding about the positron results; a major concern is the nature of the positron wave function. Because this is an all-electron technique, similar to that of Compton scattering, many details of the behavior of the bonding electrons have been determined. This year, we are performing high-precision measurements on samples of untwinned $\text{YBa}_2\text{Cu}_3\text{O}_7$ and $\text{La}_{1.85}\text{Sr}_{0.15}\text{Cu}_2\text{O}_4$. The $\text{La}_{1.85}\text{Sr}_{0.15}\text{Cu}_2\text{O}_4$ samples were obtained as part of a collaboration with *K. Kitazawa*. To achieve these milestones, we and our collaborators at the University of Texas have separately completed upgrades on our experimental apparatus. We are currently starting our measurements. Our $\text{YBa}_2\text{Cu}_3\text{O}_7$ and the $\text{La}_{1.85}\text{Sr}_{0.15}\text{Cu}_2\text{O}_4$ measurements are nearly complete.

A second long-term goal is to explore the source of deviations in the electron-positron overlap introduced by the superconducting transition by measuring the positron lifetimes as a function of temperature. Milestones in this program include the measurement of new superconducting compounds including the n-type materials and p-type materials modified by substitution. The work on positron annihilation, in collaboration with *J. Kaiser* at UTA, has now reached a stage where we have a fair degree of confidence in the results for the positron-lifetime calculations. This has been achieved by calculating bulk lifetimes for a large number of elemental metals and particle defects. Application to the $\text{Ba}_{1-x}\text{K}_x\text{BiO}_3$ system initially looked unfavorable, since the calculated lifetimes were considerably lower than the measured lifetimes. It now appears, however, that the experiments were seeing the lifetime of trapping states, not the bulk lifetime. Calculations of vacancies on the metal and oxygen sites all lead to increases in the calculated lifetimes, supporting this picture.

Accomplishments

In the data taken for electron-momentum density to this time, there has been no clear identification of a Fermi surface in the momentum distributions measured by positron annihilation that have been taken here at LLNL and confirmed by the Geneva group. Features typical of a Fermi surface have been reported in electron-energy measurements of

*University of Texas.

**University of California-Davis.

†University of Tokyo.

$\text{YBa}_2\text{Cu}_3\text{O}_7$ and $\text{Bi}_2\text{Sr}_2\text{CaCu}_2\text{O}_8$ by photoemission and also observed in our own measurements. The next goal for the momentum-density measurements is to reconcile these measurements and identify the physical significance of the momentum broadening in the momentum-space measurements. The possibility for a reconstruction of the 3D surface remains open.

We have measured temperature dependence of the positron lifetime in $\text{Ba}_{1-x}\text{K}_x\text{BiO}_3$, $\text{Nd}_{2-x}\text{Ce}_x\text{CuO}_{4-d}$, and $\text{Y}_{1-x}\text{Pr}_x\text{Ba}_2\text{Cu}_3\text{O}_7$ materials and compared the results with calculations in the linear muffin-tin orbital (LMTO) formalism. These measurements and calculations may help us to relate the changes in positron lifetime to the condition of the superconducting oxide and possibly to the superconducting mechanism. Such results may also serve as tests of the nature of the shielding of the positron, the positron's wave function, and the nature of the pairing mechanism that leads to the boson state.

A new analytical description of the effect of BCS pairing on temperature dependence of the positron lifetime has been developed by Kresin [Ref. HT-4]. This theory is based on screening effects originally proposed for real-space pairing by Chakraborty [Ref. HT-5]. As a consequence of Kresin's work, we should be able to deduce (from precision measurements of the temperature dependence of the positron lifetime below T_c) the temperature dependence of the superconductor gap.

Future Milestones

The angular-correlation measurements are well underway on very-high-quality crystals. The comparison of the $\text{La}_{1.85}\text{Sr}_{0.15}\text{Cu}_2\text{O}_4$ and $\text{YBa}_2\text{Cu}_3\text{O}_7$ materials, with each other and with different doping conditions, will lead to a better understanding of the intermediate metallic state of these materials. The future goal of the lifetime studies is to establish the systematics of positron lifetimes in several superconducting oxides, including $\text{YBa}_2\text{Cu}_3\text{O}_7$, in which sample variations make interpretation difficult. The role of defects in these measurements must be defined, and precision measurements of $\text{La}_{1.85}\text{Sr}_{0.15}\text{Cu}_2\text{O}_4$ will be started to determine the temperature dependence of the gap. Recent work, in collaboration with *T. Gonis* and *E. Sowa*, suggests a convenient way of extending the LMTO to a full-potential method without an enormous increase in computer time. Such a method would provide a much better basis for calculation of spectra for comparison with experiment as well as allowing the calculation of structural-energy differences (e.g. the orthorhombic distortion in 214 or the monoclinic distortion in BaBiO_3). A future goal of this work is to develop such a method and apply it to both structural and spectral calculations. Once that has been completed, measurements designed to test specific models of the temperature dependence of the lifetime will be performed. The lifetime studies are an important adjunct of the momentum studies because they provide some indication of the defect properties of the sample and hence indicate if the positron is indeed in a delocalized state as required for interpretation of the momentum density studies.

Model Hamiltonian

J.B. Grant

A.K. McMahan

Objectives

The question of identification of the states occupied by the doped carrier holes, which should be a simple question of electronic structure, remains unanswered after three years of intense research on the high- T_c cuprates by the international scientific community. The answer will discriminate between the "anyon" school of Anderson, Laughlin, Wilceck, and others who require the doped holes to occupy p_s states, the "d-excitation" school of Weber, Cox, and others who require p_π states, and lingering theoretical suggestions that these holes may be in p_z states on the apical oxygens. Experiments so far cannot distinguish between p_π and p_z states and, although most rule out p_z , this conclusion is contested by some groups.

The reason such simple questions of electronic structure have gone unanswered is that electrons or holes in the high- T_c cuprates are both itinerant (as in common metals) and strongly interacting (as in localized atomic and molecular systems). This challenging combination falls between the existing theories, which stress one of these limits at the expense of the other. It is our goal to develop a quantitative theory of electronic structure for this new class of materials, because we believe the high- T_c puzzle will not be solved until such fundamental materials questions are answered.

Our strategy in dealing with itinerant yet strongly interacting electrons or holes is to throw out extraneous degrees of freedom, retaining in more manageable model Hamiltonians only those low-energy excitations that might be relevant to superconductivity. While this strategy is shared in part by many groups, such models are usually based on intuition. We, however, have developed a modification of our existing local-density functional method, which generates quantitative and material-specific parameters defining such model Hamiltonians. Solution of these models is now the major component of our effort. In order to demonstrate the quantitative abilities of this combined approach, our near-term goal has been to calculate the insulating gaps, superexchange frequencies, and doped-carrier states in the isostructural compounds La_2CuO_4 , La_2NiO_4 , K_2CuF_4 , and K_2NiF_4 . Since only the first compound has been doped to high- T_c superconductivity, this comparison may also allow us to identify features necessary for the high- T_c phenomenon.

Accomplishments

Our earlier effort [Ref. HT-6] to calculate model Hamiltonian parameters was strictly valid only for the fairly localized Cu(3d) states in the cuprates, although estimates were made for the more extended O(2p) states; approximate solution of the model yielded a number of quantities in reasonable agreement with experiment [Ref. HT-7]. Using numerical Wannier functions, we have now generalized this approach to states of arbitrary localization, providing even-handed treatment of both Cu(3d) and O(2p) states. The problem of generating model Hamiltonians is now largely solved.

We first carried out exact solutions of the model Hamiltonians for small clusters (e.g., 1 to 4 formula units) of La_2CuO_4 , La_2NiO_4 , and K_2CuF_4 [Ref. HT-8]. Although relative comparison of the calculated insulating gaps appeared promising, variation in these results with cluster size was disturbing and serves as a reminder of the itinerancy of the important states, which requires bulk-like treatment.

We then initiated what is proving to be a very successful series of approximate solutions using Hartree-Fock (HF) plus limited configuration interaction (CI) for essentially bulk systems (16 to 64 formula units, periodically reproduced through all space). We find that the HF solutions alone already track the large relative variations in insulating gap to within 20%, and the order of magnitude variations in superexchange frequency to within 50%, among the four compounds. These results show the insulating exchange-correlation gaps of the parent cuprates to be predominantly of exchange and not correlation character as is generally assumed. However, the CI is needed to bring the observed b_1 symmetry-ionization state within range, and so correlation is still important. The HF results also rule out p_π states for the doped holes. Although more extensive CI will be required to discriminate between p_g and the apical oxygen p_z states, the improving quantitative agreement with experiment that we are finding for the insulating gaps and superexchange frequencies should provide the credibility to make our results definitive.

Future Milestones

Our first milestone is to complete HF + limited CI calculations for bulk La_2CuO_4 , La_2NiO_4 , K_2CuF_4 , and K_2NiF_4 , emphasizing quantitative comparison with experiment in regard to insulating gap, superexchange frequency, symmetry of the doped carrier states, and wave vector of these states. Angle-resolved photoemission measurements, possibly by LLNL personnel, could provide much of the missing data. We anticipate close quantitative agreement with experiment, which should provide the credibility that will allow these theoretical results to play a major role in discriminating among conflicting high- T_c theories.

Second, we see the seeds in our CI calculations of the doping-induced loss of magnetism in the cuprates. Given the occurrence of high- T_c superconductivity at doping levels just beyond loss of the local moment and the prominent role played by magnetic fluctuations in the "anyon" high- T_c models, we plan to calculate the magnetic order parameter (staggered magnetization) as a function of doping. We believe both this and the previous milestone can be obtained within the remaining half-year.

It should be noted that hard experiment-theory comparisons in regard to those doped-Mott-insulator-like characteristics, which many intuitively believe to underlie the high- T_c phenomenon, are sorely missing. We believe we are developing theoretical tools to rectify this situation and to provide the kind of experiment-theory iteration required to cut through some of the materials problems surrounding the cuprates. Perhaps we can then focus more clearly on the underlying cause of the phenomenon.

Magnetism, Phonons, and Plasmons

The goal of this research has been to elucidate the basic mechanisms that underlie the superconductivity of the high- T_c materials. The approach taken has been to create high-quality samples that have been modified in specific ways to investigate effects such as charge transfer, phase transformations, magnetism, and the electron-phonon interaction. In many cases, these studies involve the growth of large, single-crystal samples and are in collaboration with the Physics Department at UC Davis.

Plasmon Coupling in Layered Materials

C. Colmenares

S. T. Bosson

V.Z. Kresin [LBL]

Objective

The objective of this project is to measure the temperature dependence of electron energy losses due to the lower branch (acoustic branch) of the plasmon spectrum of layered materials (i.e., superconductors). Kresin and Morawitz [Refs. 11-9,-10] have predicted theoretically that the energy loss for this branch should follow a cubic temperature dependence. A verification of this prediction would support the view that a phonon-plasmon interaction is the mechanism for the high- T_c of layered copper oxide superconductors.

Accomplishments

We have refurbished a HREELS system. The instrument is equipped with a sample manipulator capable of handling several samples and with a heating capability of up to 1100 K. We added a single-pass cylindrical-mirror analyzer (3- μ m spot) to perform Auger electron spectroscopy (AES) and a double-pass cylindrical-mirror analyzer for XPS and UPS. These techniques will be required to fully characterize the surfaces to be used in HREELS. Additionally, we have included a very stable power supply for the HREELS; it is now being checked.

Future Milestones

The entire system will be moved from building 235 to building 194, reinstalled, and operational by June 1990. By the end of FY90, we will measure energy losses for graphite, copper oxides, and several superconductors.

Phonon and Magnetism Studies

H. B. Radousky
J.Z. Liu[†]

N. Phillips^{*}
R. Shelton[†]

K. McCarty^{**}

Objective

The goal of this research is to elucidate the basic mechanisms that underlie the superconductivity of this class of materials. The approach taken has been to create high-quality samples that have been modified in specific ways to investigate effects such as charge transfer, phase transformations, magnetism and the electron-phonon interaction. In many cases, these studies involve the growth of large, single-crystal samples and are in collaboration with the Physics Department at UC-Davis.

Accomplishments

YBa₂Cu₃O₇ has been studied extensively by Raman spectroscopy, but with "single" crystals containing high densities of twins that interchange the a and b directions. Along the b direction are the oxygen atoms that form the Cu(1)-O(1) "chains." There are no equivalent oxygen atoms along the a direction; hence, there are no Cu(1)-O(1) chains in this direction.

In collaboration with Sandia National Laboratory, a complete mapping of all the phonon modes has now been completed using the detwinned crystals. Previously unreported features are seen in the spectra obtained with the incident laser beam propagating along the Cu(2)-O(2)&(3) planes. In particular, the degree of anti-resonance (penetration of the Raman line below the background) of the 116 cm⁻¹ phonon (a Ba atom vibration along the c axis) is much greater for polarization along the Cu(1)-O(1) chains than it is for polarization perpendicular to the Cu(1)-O(1) chains. Significantly, no anti-resonant behavior is observed for this Ba vibration in the spectra with light polarized along the c axis despite intense scattering from an electronic continuum.

This anti-resonance is important because it is a characteristic signature of the interaction of a discrete phonon with the electronic continuum. In traditional superconductors, it is the electron-phonon interaction that underlies the pairing of the electrons and, therefore, the superconductivity. This type of Raman information, which can relate the strength of the electron-phonon interaction to the important crystal directions, is crucial to our attempts at understanding the role the electron-phonon interaction still plays in the high-T_c oxide superconductors.

Heat capacity experiments have been performed on a series of Y_{1-x}Pr_xBa₂Cu₃O₇ materials in collaboration with the Chemistry Department at UC-Berkeley and the Physics Department at UC-Davis. This system is currently of high interest because Pr is the only

^{*}Lawrence Berkeley Laboratory and University of California-Berkeley.

^{**}Sandia National Laboratories-Livermore.

[†]University of California-Davis.

rare earth that, when substituted for Y, causes harmful effects on the superconducting properties. There has been considerable controversy over the valence of the Pr ion (3 or 4) and the very large values of the electronic specific-heat coefficients reported by some workers on this system. The heat-capacity measurements we made have settled this second controversy.

High-precision measurements (0.1%) were performed on four samples, with 0, 10, 20, 30, and 40% Pr substituted for Y. These measurements were made at very low temperatures (0.3 to 125 K) and high fields (0 to 7 T), which allowed observation of a strong Pr hyperfine interaction, as well as previously unobserved magnetic ordering in the 30% Pr sample. When these contributions to the heat capacity are taken into account, the values of the specific-heat coefficient are reduced by a factor of four. The complete analysis of these heat capacity data and their application to the general problem of understanding the destruction of T_c in the $Y_{1-x}Pr_xBa_2Cu_3O_7$ system will be completed over the next several months. On a longer time scale, we plan to continue this type of measurement using a new high-temperature calorimeter (4.2 to 400 K), optimized for small single-crystal samples, which is being constructed in collaboration with the Physics Department at UC-Davis and should be operational this fiscal year.

Future Milestones

We will measure the c-axis gap in untwinned $YBa_2Cu_3O_{7-x}$ using Raman spectroscopy. Additionally, single-crystal studies of $Y_{1-x}Pr_xBa_2Cu_3O_7$ will begin on completion of synthesis of these samples.

Technological R&D (Doping and Circuits)

Doping of YBCO

R. Glass

H. B. Radousky

M. J. Fluss

In order to study the role of charge transfer, we have successfully substituted Br into initially-insulating $YBa_2Cu_3O_6$ powder and obtained a superconductor with $T_c \approx 90$ K. The bromination process is significantly different from oxygenation in that it can be carried out at low temperatures (260 °C) and requires times of only a few minutes. We have also demonstrated that the bromination process is effective in improving the properties of oxygen-deficient thin films, which is important for potential electronics applications. Our present objective is to extend this work to as-manufactured high- T_c devices in such a way that this process can be used as a final doping procedure, thus protecting existing components from high-temperature deterioration. Additionally, we plan more detailed studies of the structural and electron properties of this new material.

Patterning for Circuits and Magnets

F. Mitlitsky

*F. Magnotta**

Objectives

We are studying various ways in which high-depth-of-field laser patterning and hybrid waferscale processing can be adapted to high- T_c thin films in order to engineer state-of-the-art devices that exploit the useful properties of these new materials [Refs. HT-11,-12,-13,-14]. We are concentrating on technologies that will benefit from the high- T_c s, high critical current densities, high critical fields, and high conductivities of thin films of these materials while avoiding technologies that are hindered by their extremely short coherence lengths or inferior bulk properties. The three devices we are currently studying are:

- Transmission lines suitable for >1-GHz bandwidth system interconnection of a hybrid wafer scale supercomputer with <25-mm pitch.
- High-speed interconnects for ultrafast devices (~100 GHz) such as should be attainable from vacuum microelectronics [Ref. HT-15].
- High-field magnets using T_c superconducting films.

Accomplishments

We are developing a process for depositing and etching thin films of high- T_c superconductors and various ceramics. We are currently acquiring state-of-the-art films from Conductus Inc. and are working with them collaboratively to characterize these films during various stages of processing. We need to characterize transmission lines fabricated using various technologies to verify calculations and to choose optimal structures for intrachip and interchip interconnects. We are currently using a variety of equipment and expertise from O-Division for performing laser-etching substrate bevelling, substrate polishing, film deposition, and film etching. We have been refining the method developed at LLNL for dry patterning thin films of high-temperature superconductor ceramics suitable for creating three-dimensional structures with μm -scale features. We are developing a process for bevelling and polishing various ceramics, such as lanthanum aluminate (LaAlO_3) and yttria-stabilized zirconia.

Future Milestones

The thrust of our near-term endeavor involves duplicating our laser-patterning regimen on well-characterized, high figure-of-merit, high- T_c films on in-house bevelled and polished ceramic to determine the effect of such processing on the final system parameters. Expansion of this effort to the issue of bonding of high- T_c material to silicon or other semiconductor devices will be driven by corresponding research into the physical and chemical natures of this class of interface. Some of our effort will be devoted to initiating such studies.

*Conductus Inc.

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INTERFACES, ADHESION, AND BONDING

W. E. King (*Thrust Area Leader*)

Overview

The Interface, Adhesion, and Bonding Thrust Area is investigating the influence of impurities, flaws, and inclusions on adhesion and bonding at internal interfaces. The influence of interfaces on materials properties is controlled by mechanisms that are operative over the range of length scales from atomic to macroscopic. Detailed determination of the operative mechanisms requires theory validated by comparable experiments. Theoretically, we have developed a unique capability for calculating the electronic structure at interfaces, where symmetry is reduced compared with the bulk. Specifically, the method, called the real-space multiple-scattering theory (RSMST), can treat interfaces and include the effect of atomic relaxation at the interface. Currently, it is not possible to predict atomic relaxations using the RSMST (because of the large computational resources that would be required); therefore, we have coupled this method with the semi-empirical embedded atom method (EAM), which uses modified two-body potentials with molecular dynamics, molecular statics, or Monte Carlo techniques to determine atomic rearrangements. These methods are at present limited to metallic systems; however, the extension of one or both methods to metal/ceramic interfaces appears to be possible.

Our experimental effort will produce results that are directly comparable with theoretical calculations. Consequently, our initial investigations will treat the planar metal/metal interfaces and metal/ceramic interfaces (in anticipation of improvements in the theory) of well-defined misorientations relative to the perfect crystal. To span the entire range of length scales described above, we will require macroscopic bicrystals a few millimeters thick, with interfacial areas on the order of a square centimeter. To obtain such bicrystals, we plan to employ the diffusion-bonding approach recently demonstrated at the Max-Planck-Institut, Institut für Werkstoffwissenschaft, Stuttgart, W. Germany (MPI). Initially, bicrystals will be obtained through a collaboration with MPI. In parallel with this research project (and in collaboration with Sandia National Laboratories-Livermore), an ultrahigh-vacuum diffusion-bonding machine is being developed for installation at LLNL.

Technical Activities and Results

Electronic-Structure Calculations at Metal Grain Boundaries

E. Sowa

A. Gonis

We have developed a first-principles method, the RSMST defined above, for calculating the electronic structure of systems with extended defects, e.g., surfaces and interfaces [Refs. IA-1, IA-2]. This method relies on certain invariance properties of systems, namely, the periodic repetition of a basic unit along a given direction (e.g., the repetition of

atomic planes to produce a surface). These properties allow us to reduce a semi-infinite system to one of finite spatial extent and to calculate the electronic structure of extended defects. Motivated by the desire to gain insight into bonding mechanisms at metallic interfaces, we have applied the method to selected grain boundaries in Cu [Ref. 1A-3].

Our RSMST code has been demonstrated to work on twist and tilt grain boundaries in Cu, including boundaries based on high-Miller-index planes. Although this code is non-self-consistent and cannot determine total energies, we have used it to determine the effect on the local electronic density-of-states (DOS) of boundary relaxations predicted by the semi-empirical EAM. Four different methods of expressing mathematically the invariance properties of semi-infinite systems have been implemented and are being evaluated for optimal convergence rates and computational efficiency. The most efficient version will be used to implement charge self-consistency and total-energy capabilities.

We also have a fully self-consistent total-energy code [Ref. 1A-4]. This code is a hybrid that uses the RSMST method described previously to handle the direction perpendicular to the interface and conventional methods for the directions parallel to the interface. In contrast to the pure RSMST code, it is limited to interfaces with translational invariance parallel to the interface plane. Although it will not be able to treat incoherent interfaces and interfaces with isolated impurities, it will serve as a valuable check on the more general code.

Influence of Impurities on Grain-Boundary Diffusion

*W. E. King
L. Bernardes*

J. H. Park, ANL

A. Connor

We have begun to investigate the atomic transport of cations and anions in Cr_2O_3 and Cr_2O_3 doped with ceria. The experiment is novel in that we have simultaneously diffused both cation and anion tracers on the same sample. Powders of Cr_2O_3 and Cr_2O_3 with various amounts of ceria doping have been prepared. Compacted green pellets have been sintered at the oxygen partial pressure corresponding to the Cr- Cr_2O_3 equilibrium at 1550 °C. After sintering, the samples were coated with a thin layer of $^{50}\text{Cr}_2\text{O}_3$ powder. The samples were diffusion annealed at the oxygen partial pressure corresponding to the Cr- Cr_2O_3 equilibrium at 1100 °C for 8 hours. The oxygen partial pressure was established using a mixture of Cr and $\text{Cr}_2^{18}\text{O}_3$. Penetration of ^{50}Cr and ^{18}O was measured using secondary-ion mass spectrometry (SIMS).

Preliminary results are shown in Fig. 1A-1. The diffusion coefficient of the grain boundary is proportional to the slope of this curve. A steep slope in the long tail of these curves indicates a lower diffusion coefficient than would a shallow slope. These preliminary results indicate that O diffuses more rapidly on Cr grain boundaries than Cr. This agrees with previous results but not with conventional wisdom. Further experiments will be carried out to improve the tracer deposition method and to obtain quantifiable data.

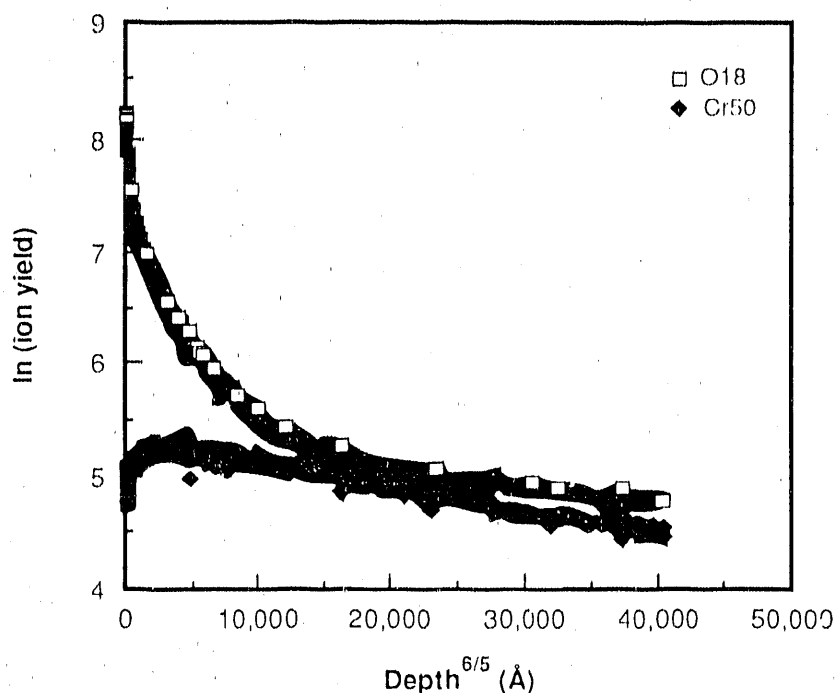


Fig. 1A-1. ^{50}Cr and ^{18}O ion yield as a function of depth^(6/5) in Å, measured on a Cr_2O_3 polycrystal that had been diffusion annealed at 1100 °C for 8 hours.

Trace Impurity Analysis of Metal Single Crystals

A. Connor

W. Wien

W. E. King

Introduction. A key to the success of the work proposed by the thrust area is the ability to prepare well-characterized interfaces of known crystallography and purity. Results of a recent round-robin investigation of the impurities present in a common piece of Nb indicated the need for further investigation [Ref. 1A-5].

Determination of Significant Impurities in Nb. Previous work to quantify the trace impurity levels in Nb single crystals indicated that routine quantification for a wide range of elements may not be practical and that specific impurities that are expected to be deleterious to the planned experiments should be targeted for analysis. It was determined that the target impurities are those expected to segregate to the grain boundary during the diffusion-bonding process. To identify these impurities, a surface segregation study using Auger electron spectroscopy (AES) was carried out on the surface of a Nb single crystal at a variety of temperatures between 25 °C and 600 °C.

A Perkin-Elmer 600 Multiprobe was used for the analyses. Before heating, the sample surface was sputter cleaned and subsequently characterized. The sample was then heated to 500 °C. After 40 min at temperature, the carbon concentration had increased to 66% and clearly showed a mixture of two states, one of which was a carbide (as identified by its distinctive peak shape). Oxygen and sulfur were also present. The area was sputtered to

remove surface contamination and to see which contaminants might migrate to the surface, and at what rate. Data were acquired as a function of time. After 12 min at temperature, two carbon species, including a carbide, were again observed. The plot in Fig. 1A-2 shows the change in concentrations with time. At temperatures $>570^{\circ}\text{C}$, the carbon concentration decreased, until at 600°C no carbon was detectable.

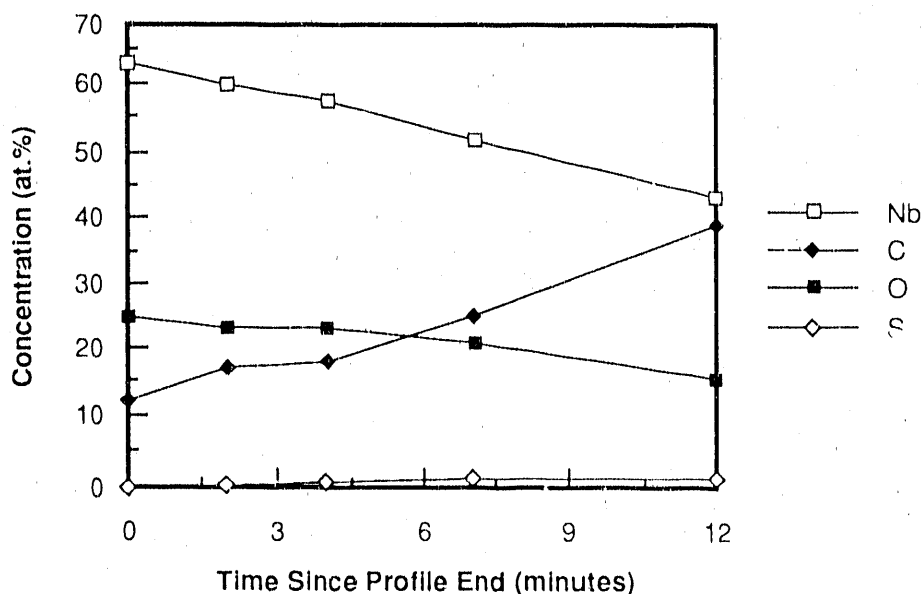


Fig. 1A-2. Time evolution of the surface composition of a Nb single crystal annealed at 500°C , studied using AES.

Sulfur, niobium, carbon, and oxygen were the only elements detected on the sample at any point in the analysis. The disappearance of C from the surface of Nb was further investigated by surveying the surface concentration as a function of time and temperature. Figure 1A-3 shows the AES spectra from this investigation. It was observed that during a 15-min anneal at 500°C , C, S, and O concentrations all increased as previously observed. The temperature was increased by $\sim 100^{\circ}\text{C}$, and the C peak was observed to disappear after only 4.5 min. During the next 25 min, the O peak was observed to decrease slightly in magnitude and split. This could be due to either to surface segregation of oxygen or to oxidation of the surface by residual gas in the vacuum system. The C peak was not observed to reappear upon cooling.

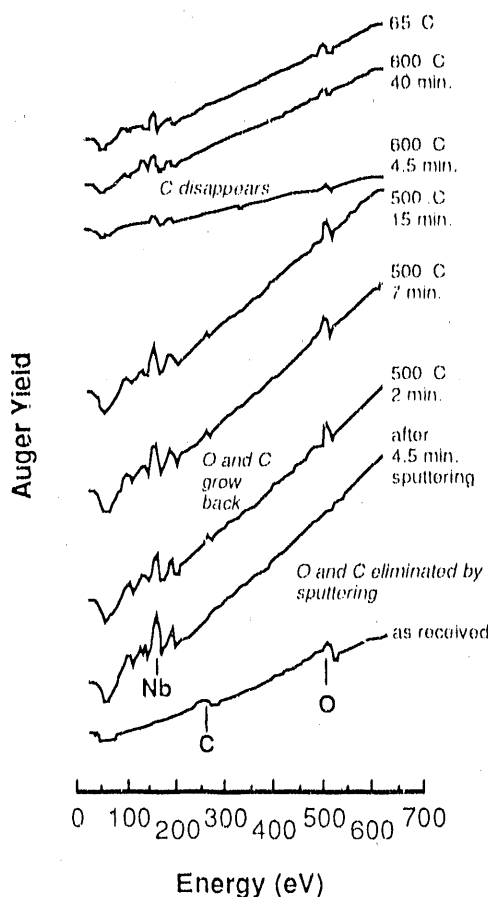


Fig. 1A-3. AES spectra demonstrating the temperature and time dependence of the surface concentration of a Nb single crystal; sequence progresses from bottom to top.

On the basis of this result, we conclude that the bulk impurities C, O, and S should be minimized in the Nb single crystals obtained from Ames National Laboratory. Further experiments will be carried out to determine if it is possible to locally purify the near-surface region of the sample by a combination of thermal cycling and sputtering. In addition, the appropriate heat treatment to minimize C will be determined.

Round-Robin Impurity Analysis. In this work, standard samples have been procured for a round-robin investigation. Standard sampling techniques have been employed to divide the samples for the round-robin investigation. A selected assortment of unidentified standard samples including samples from different standards and multiple samples from the same standard, have been sent to the participating analytical laboratories. Laboratories, shown in Table IA-1, have been asked to carry out specific analyses and report the results. Companion samples will be retained at LLNL. To check reproducibility, a second series of samples will be circulated after completion of the first round. A third round will include standard samples and samples that will be used in our experimental program. On the basis of the compiled results from all three series of tests, test methods and laboratories will be selected for analytical work in this thrust area.

Table 1A-1. Laboratories and techniques used in round-robin impurity analysis.

Laboratory	Technique	Elements
Ames	Vacuum fusion	H, O, N
Ames	Combustion	C
Ames	Scanning laser mass spectrometry	All
Extrel Corp.	Glow discharge mass spectrometry	All
LLNL	Combustion, ignition	H, C, O, N, S
LLNL	ICPMS	Z > 20 (Cr, Mo, Ta, W detected)

Preparation of Ultra-Flat Nb Single Crystals for Diffusion Bonding

B. Fuchs

W. Wien

W. E. King

In the future, the interfaces used for the experimental portion of this program will be produced by diffusion bonding. An example of a high-resolution electron micrograph of a Nb grain boundary that was produced by diffusion bonding is shown in Fig. 1A-4. The rate of diffusion bonding is controlled by surface diffusion, which is a function of temperature and pressure. We seek interfaces with controlled geometries (usually planar) and chemistries. Such interfaces can only be obtained by minimizing the temperature, pressure, and time for diffusion bonding in order to discourage boundary migration, deformation, and segregation of impurities to the interface. A key to reducing bonding temperature, pressure, and time is the minimization of the volume of materials that must be transported by surface diffusion in order to eliminate porosity at the interface. This can be accomplished by controlling the flatness of the surface of the samples to be bonded. Typical metallographic preparation methods (as reported earlier) yield samples with peak-to-valley deviations from flatness of ~ 1000 nm. This flatness has been significantly improved by using pitch-polishing techniques developed for polishing precision optics.



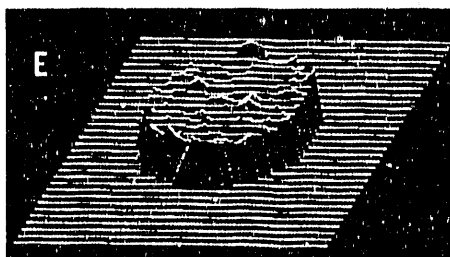
Fig. 1A-4. HREM image of $\Sigma 5(310)$ symmetric tilt grain boundary in Nb prepared at LLNL; diffusion bonded at MPPI and imaged at SNE by *M. Mills*.

The polishing of Nb is complicated by the softness of this pure material.

- Abrasive particles can be pulled from the polishing lap and can become embedded in the Nb, which is then said to be charged with abrasive. We have also observed that using abrasive particles that are too large can concentrate stress and produce local "pullout" of material. In our current preparation process, the samples are first polished using colloidal silica in a high-speed, automatic-feed bowl polisher on a pitch lap. Then, the sample surfaces are finished on a low-speed pitch lap using 70-nm colloidal silica as an abrasive. The use of these 70-nm particles has eliminated the "pullout" problem mentioned above. In addition, the spherical shape of the silica has reduced the tendency of the Nb to become charged with abrasive below that associated with other abrasives such as diamond, silicon carbide, and cubic boron nitride.
- We found that the softness of the Nb makes it especially sensitive to gaps between the sample and the lap. These gaps could allow hard particles or agglomerates to get between the lap and the sample and score the surface. To address this problem, extra care is used to achieve a low-load contact point, which helps prevent the edge of the sample from being lifted during the polishing process.

The first results obtained using this preparation process are shown in the interferograms in Fig. 1A-5. The sample in Fig. 1A-5(a) was finished to a peak-to-valley measurement of 230 nm with an RMS roughness of 0.69 nm. This surface is clearly concave. The sample in Fig. 1A-5(b) was substantially better, having a peak-to-valley measurement of 82 nm and an RMS roughness of 0.682 nm. The surface topology appears more random than that in Fig. 1A-5(a). This is not the best that can be obtained, as exemplified by comparing these peak-to-valley measurements to those of the mirrors used in the Hubble Space Telescope. The Hubble mirrors conform to their design specification to within 11 nm. Therefore, we expect that we can, if necessary, further improve the flatness of our samples by a factor of ~ 10 .

(a)



(b)



Fig. 1A-5. Surface topographies of two Nb single crystal samples polished using the pitch-polishing technique in preparation for diffusion bonding.

These first samples were prepared in the LLNL Optics Shop, where the pitch-polishing technique for Nb was developed. The procedures are currently being transferred to our laboratory so that they may be used routinely to prepare diffusion-bonded samples.

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FUNDAMENTAL ASPECTS OF METAL PROCESSING

J. N. Kass (*Acting Thrust Area Leader*)

Overview

This year, important new tasks in multilayer science and phase-diagram studies were added. Described here is the progress during the first half of FY90 for each of the task areas. Expectations for the second half of FY90 are briefly discussed.

Large-Strain Deformation of Metals and Alloy

M. E. Kassner

G. A. Henshall

Ductility of Aluminum Polycrystals

As discussed in the final FY89 progress report for this subtask, we are determining the variation of the torsional ductility of aluminum with temperature and strain rate. New, more accurate, data have been obtained using a rheometrics torsion device; these data have been incorporated into a new publication, which rationalizes the extended ductility on a fundamental basis.

Large-Strain Deformation of Al-Mg Alloys

Significant controversy exists about the origin of the microstructure of Al-Mg alloys when they are deformed to large strains at elevated temperatures. In particular, a dramatic increase in high-angle boundaries has been reported with large-strain deformation. This has been attributed to classic dynamic recrystallization that accompanies the decrease in stacking-fault energy with Mg additions. We believe that our earlier "baseline" aluminum results, which proposed the new geometric-dynamic-recrystallization concept, may be relevant with this group of alloys. A review of this subject was recently submitted for publication. Transmission electron microscopy was performed on test specimens that had been torsion tested and then quenched. The results on a 6 at.% Mg alloy at 425 °C and a strain rate of 10^{-3} s^{-1} dispute the discontinuous-dynamic-recrystallization concept for these alloys in favor of a geometric-dynamic-recrystallization model. Further tests at other strain rates and Mg compositions are currently being performed.

In a FY90 article that has been written and accepted for publication, we discuss our understanding of thermomechanical processing of Al-Mg alloys in relation to the production of superplastic microstructures.

Steady-State Flow in Al at Ambient Temperature

Substantial experimental and theoretical controversy exists as to whether or not a true mechanical steady state exists with large-strain deformation at ambient temperatures. Furthermore, there is controversy as to the origin of the Stage IV hardening that occurs, apparently, in all metals with low-temperature, large-strain deformation. The controversy has been somewhat intensified by our silver results reported this fiscal year. Our objective is to conclusively determine whether a genuine mechanical steady state can exist at low temperatures and to correlate the details of the dislocation microstructure with Stages III and IV. Careful activation-energy measurements would help determine the steady-state-deformation mechanism if steady state is confirmed.

Several ambient-temperature torsion tests on pure Al have been performed with ambiguous results. Currently, specially processed (severely plastically deformed at LN temperature; followed by annealing to produce a fine grain size), high-purity Al will be compression tested (machined, deformed, machined again, etc., to minimize barrelling) instead of torsion tested to achieve the necessary large plastic strains.

Time-Dependent Failure of Silver Interlayer Welds

R. S. Rosen

M. E. Kassner

This effort has been principally concerned with the rate-controlling mechanisms for time-dependent failure of diffusion-welded-silver interlayers fabricated by planar-magnetron (PM) sputtering electrodeposition, as well as with how processes other than diffusion welding (such as brazing) exhibit time-dependent failure. To test the generality of these results, 150- μm -thick interlayer brazes made with pure silver (using titanium-hydride flux and annealed type 304 SS and maraging steel base metals) were tested to determine if creep rupture occurs.

Figure MP-1 shows that creep rupture is observed in the brazed-silver joints when both plastic and elastic base metals are used. At high stresses, rupture times for brazed interlayers are shorter than those for diffusion-welded-silver interlayers that have been deposited by PM sputtering. This result is consistent with the lower ultimate tensile strengths of brazed-silver interlayers compared to those of diffusion-welded-silver interlayers deposited by physical vapor deposition. Also, the data for brazed-silver interlayers have higher (apparent) creep-rupture-applied stress exponents than those for interlayers prepared by PM sputtering. Certainly, these new data, together with earlier observations using other processes, suggest that mechanically induced creep rupture may be a general phenomenon in silver interlayer joints and, probably, also in joints using other interlayer materials.

Limited studies during the second half of FY90 will include the mechanical behavior of gold interlayers and our new precipitation-hardened Ag-13.5 at.% Al alloy interlayer.

Failures of Metals at High Strain Rates

W. H. Gourdin

During the first half of this fiscal year, problems associated with the High-Explosives Application Facility (HEAF) and an unexpected cutoff in matching funds from the Office of Munitions resulted in limitations in the number of experiments that could be performed. Emphasis was placed on analysis and documentation of work completed or nearly so.

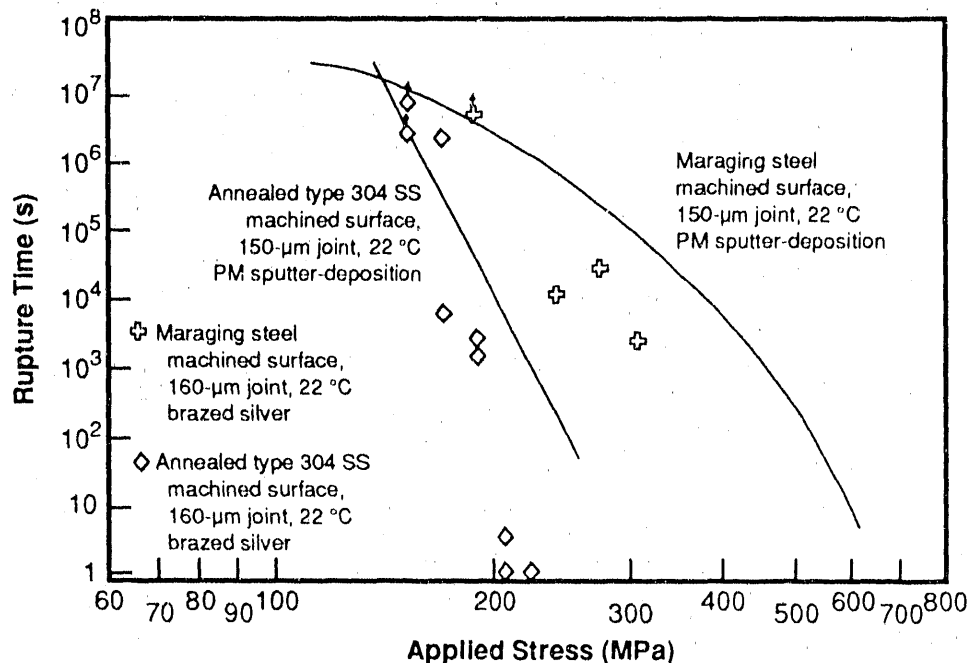


Fig. MP-1. Stress vs. time-to-rupture plots of silver-interlayer welds.

A series of experiments was completed on electrodeposited, fine-grained, bright acid copper (UBAC), a material characterized by grain boundaries pinned by impurities. Flow stresses and elongations decline significantly at temperatures of 400 °C, but failure remains ductile. This contrasts with the recent suggestion that embrittlement at low rates accounts for the poor performance of UBAC as a shaped-charge liner. Our data suggest that other factors account for low elongations as temperature increases.

In collaboration with *J. Dini*, we also tested copper electrodeposited in a cyanide solution. The results revealed poor performance. This will be checked against a test on an actual liner if it can be successfully fabricated.

We began experiments with new lots of powder metallurgy, arc-cast, and electron-beam-melted tantalum. The flow stress is high (0.6 GPa), but otherwise this material shows the same absence of work-hardening and low elongation at failure that characterize the other tantalum materials we have studied.

An analysis of oxygen-free electronic (OFE) copper data is being performed within the context of the mechanical threshold stress (MTS) model. We find that the overall stress

changes with grain size but that the rate of change of the stress with strain (the hardening) does not (at a fixed strain rate). This indicates that the grain size effect must be included in the "athermal" rather than in the "thermal" component of the stress. Analysis showed that the MTS model provides an excellent description of both lower rate data and ring data.

The observation that hardening rate is independent of grain size implies that the strain at which plastically unstable deformation begins decreases with decreasing grain size. We observe, however, that the total elongation at failure increases with decreasing grain size. This suggests that the rate of growth of the necks is important. This will be pursued in the second half of FY90.

Modeling Non-Steady-State Rapid-Solidification Processes

J. Elmer

L. Tanner

*M. Aziz**

A rapid-solidification model has been developed to describe the formation of ultrafine particles that occur in rapidly solidified, dilute, hyper-eutectic alloys. In the Al-Be system, ultrafine Be particles (<10 nm) form in Al-rich alloys containing approximately 5 wt% Be when the alloys are solidified at rates >0.1 m/s. These particles have a random crystallographic orientation and a unique modulated appearance that forms in "waves" parallel to the advancing solidification front, which indicates that the Be particles periodically nucleate and grow from the liquid phase during non-steady-state solidification conditions. This solidification mechanism has been observed in other alloy systems and is of interest because of the potential technological advantages that ultrafine microstructures offer over the rod/lamellar microstructures that form in conventionally solidified alloys.

The rapid-solidification model was used to determine which of two possible nucleation mechanisms is responsible for the formation of the ultrafine microstructures. One mechanism is the homogeneous nucleation of stable, hexagonal close-packed (HCP) Be particles. The model indicates insufficient solute enrichment in the liquid phase to overcome the relatively high liquid/solid (L/S) interfacial energy of these particles. The second possible mechanism is the homogeneous nucleation of metastable liquid-Be droplets. Preliminary estimates of the liquid/liquid (L/L) interfacial energy were used to investigate the possibility of liquid-phase separation. Under these conditions, the model indicates sufficient solute enrichment in the liquid phase to overcome the L/L interfacial energy, allowing homogeneous nucleation to be achieved by means of a liquid-phase separation mechanism. These results are of interest because they indicate that the ultrafine microstructures only develop in those systems where the liquid-phase miscibility gap is accessible through rapid-solidification conditions. During the remainder of FY90, a theoretical basis for calculating the L/L surface tension will be incorporated into the model. This will complete the initial modeling effort. Application of the model to other binary-alloy systems with phase diagram characteristics similar to those of Al-Be (Cu-Cr and Sn-Al) will also be initiated.

*Harvard University.

Incorporation of Advanced Material Models in FEM Codes

G. A. Henshall

*G. L. Gondreau**

LLNL finite-element codes were applied to the stress analysis of the solid-state bonds described above. For base metals that deform plastically, it was found that the plastic strain in the interlayer produced by a given applied stress is significantly larger than for a similar weld between elastic base metals. As the thickness of the interlayer decreases for given diameter of component section, the principal stresses decrease and the stress distribution becomes more uniform. Moreover, the sensitivity of the stress state to changes in thickness also decreases. Finally, using the creep law implemented as part of this task, we found that creep of the base metal can induce creep of the interlayer even if the interlayer material alone does not creep. The creep rate of the interlayer is controlled by the creep rate of the base material. These results explain several experimental observations that could not be understood without the code improvements described above.

Implementation of the "MATMOD" constitutive equations into NIKE 3D was completed. It was found that a numerical integration routine more robust than "NONSS" is necessary for the use of MATMOD in problems of practical size.

Recrystallization Studies

C. W. Price

The primary objective of this task is to develop computer models to simulate grain growth, formalize grain-impingement geometry, simulate recrystallization kinetics, and isolate limitations of existing kinetic models. Another important objective is to develop improved atomistic models based on computer simulations and experimental observations.

Two papers were presented at Recrystallization '90 in Wollongong, Australia. These papers were based on the simplified computer simulation (SCS) model. A unique finding of the SCSs is that conformance of the interfacial migration geometry to the axial-symmetry constraint has a much greater affect on kinetic behavior than does the specific geometric shape of either the interface or the recrystallized grains. The axial-symmetry constraint is a novel concept that is finally beginning to reveal how important metallurgical parameters (such as deformation geometry and the initial grain size) should be incorporated into the kinetic models.

*Nuclear Explosives Engineering Division (NEED).

High-Performance Nano-Engineered Multilayers

T. Barbee

N. Nguyen

This newly funded task has the objective of exploring the mechanical and chemical behavior of nano-engineered multilayer materials. Using magnetron sputtering, we fabricated free-standing foils that were several tens of nm thick and consisted of thousands of layer pairs to provide a direct evaluation of properties.

Three sets of experiments were performed. The first was intended to produce high-tensile-strength materials. Crystalline copper/304 stainless steel multilayers were made with moderate ($\sim 3\%$) mismatch across interfaces between the layers. Bulk ultimate tensile strengths for copper and stainless steel are 35 and 80 ksi, respectively. In marked contrast, we measured multilayer strengths exceeding that for ultrahigh-strength maraging steels. No significant change in elastic modulus was observed. Several factors may contribute to this remarkable strength, including the small flaw sizes characteristic of multilayers, the presence of closely spaced layer interfaces, and the interatomic forces across a coherent interface. Figure MP-2 is a HREM photo of a coherent interface between Pt and Cr. The bending of the atomic planes is quite evident.

The second set of experiments involves multilayers of high purity Cu and an amorphous Cu_3Zr alloy. Foils with 35- and 5-nm Cu revealed 150-ksi strength with about 8% deformation and greater than 90% reduction in area. This is an excellent combination of strength and ductility.

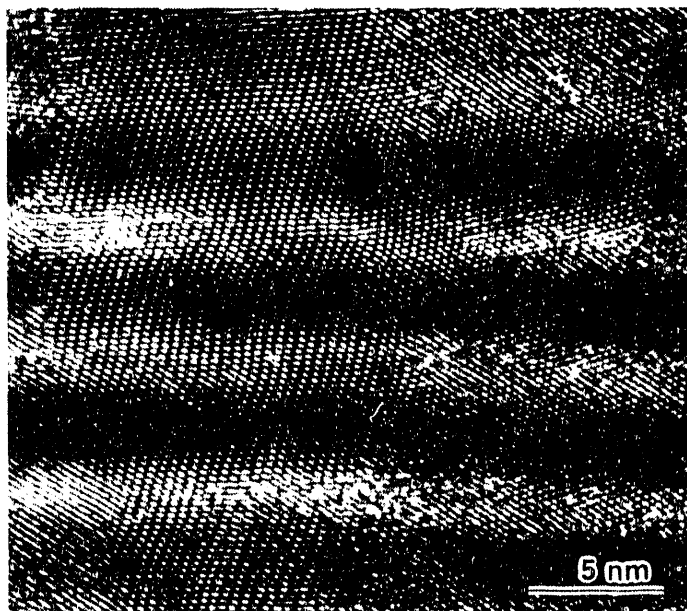


Fig. MP-2. HREM photo of Pt-Cr multilayer showing bending of atomic planes.

The final set of experiments was intended to assess smoothness of a Mo/Si multilayer. Smoothness is very important for possible wear-resistant applications. Measurements

using a ZYGO 5500 interferometer revealed root mean square roughness of less than 0.1 nm and peak-to-peak of a few nm.

The work in this task has now been completed. However, we intend to seek supplementary funding to more fully explore the theory, properties, and potential applications of these materials.

Correlation of Electronic Structure with Processing of Advanced Substitutional Alloys

A. F. Jankowski

P. E. A. Turchi

The primary objective of this work is to examine the origins of phase stability in alloys, with special emphases on the occurrence of structural transformations in substitutional alloys exhibiting complex crystalline structures and on the possibility of processing recently predicted, ordered configurations in A15-based alloys.

So far, theoretical studies have induced detailed examinations of the ground-state properties (i.e., at $T = 0$ K) of the Ising Hamiltonian driving order-disorder phenomena in A15-based alloys and of the thermodynamic properties of two new ordered states at the composition A_5B_3 and A_7B , besides the well-known configuration A_3B based on the A15 crystalline structure at $T = 0$ K. Phase diagram calculations allowed us to define the domain of stability, in temperature and concentration, of these new ordered states. We also clarified the peculiarities of ordering mechanisms in complex structures. Finally, we calculated diffraction patterns and short-range-order, diffuse-scattering intensities (as obtained with x-rays or neutrons) to facilitate comparison with future experimental investigations.

A few systems were selected in order to confirm the theoretical findings: Ti-Pd and V-Ga. Thin-film deposition has been used for the direct synthesis of crystalline deposits of Ti-Pd at 30, 25, and 20 at.% Pd; they are being prepared for analysis by transmission electron microscopy (TEM). Thin-film deposits with more than 33 at.% Pd are amorphous. Thin films of Ga-V have been sputtered from a hot-pressed alloy target. At 20 and 35 at.% Ga, the deposits are microcrystalline-amorphous, whereas 30 at.% Ga crystallites in an amorphous matrix appear to be an off-stoichiometric A_3B structure. Detailed crystal structure determination is in progress. In addition to the program objectives, a composition-continuous series of molybdenum-oxide films has been made using reactive sputtering. Crystalline structures have been produced in addition to those described in correct phase diagrams and in the literature.

Applications of Synchrotron Radiation Techniques to the Study of Thin-Film Growth and Multilayered Structures

T. W. Barber, Jr.

The Stanford Synchrotron Radiation Laboratory (SSRL) is being utilized to study *in situ* thin-film growth as well as to characterize laboratory-fabricated multilayers and

ultrathin films. The experiments were just recently completed, and results for *in situ* growth are presented.

A thin-film, sputter-deposition system allowing sequential or co-deposition of two materials that could be installed in the beamline 10-2 hatch was designed and constructed. This was designed to operate at grazing x-ray incidence, with deposition rate control for the species of interest at 0.05 to 1.0 monolayers/s. Fast, solid-state detectors were used to detect the fluorescence from the substrate material or the depositing adatom so that extended x-ray absorption fine structure (EXAFS) spectra could be gathered in vacuum.

For the first time, *in situ* EXAFS measurements during vacuum-sputter deposition of thin films have been performed. Substrates used were superpolished, fused-silica substrates coated with 50 nm of tungsten followed immediately by 70 monolayers of Cu. Cu deposition was interrupted after each of the first 20 monolayers in order to allow EXAFS spectra to be obtained. The QEXAFS (quick-scanning EXAFS) technique was used to obtain spectra within ~21 s, minimizing contamination of the exposed surface of the copper film. The samples were illuminated at grazing incidence close to the critical angle.

We compared the evolution of the structure of these Cu films with results similarly obtained on the structure of Cu in W/Cu multilayers as a function of Cu thickness, and also with the structure of separately prepared, single Cu overlayers on W covered with a protective C layer.

These results demonstrate a capability for doing surface structural measurements on a timescale of seconds for sub-monolayer coverages. In the present case, this allows us to follow the evolution of sputter-grown films under clean, uncontaminated conditions. In the general sense, however, it implies a capability for studying surface structures as a function of thickness, time, or chemical conditions.

A soft x-ray fluorescence EXAFS technique that greatly simplifies this experimental procedure was demonstrated. Data on a wide range of elements at their K- and L-absorption edges were acquired. These results indicate that QEXAFS studies are also possible at edges of 100-eV threshold or higher using the new detector system and state-of-the-art, soft x-ray synchrotron sources. These sources include our beamline 8-2 SGM source and the beamline 10-1 SGM to be installed as a wiggler side station during the next nine months.

In summary, the experimental results obtained demonstrate that thin-film growth may be studied dynamically from its earliest stages at photon energies of 100 eV to 40 keV. This enables the characterization of interfaces as they are formed in a systematic manner that will allow an in-depth understanding of the nature of interfaces to be developed from both structural and electronic-structure perspectives.

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PLUTONIUM

L. R. Newkirk (*Thrust Area Leader*)

The plutonium thrust was refocused somewhat at the start of FY90 to increase the research effort associated with the Laboratory's enhanced safety program. This was in response to the high priority established for this area by both DOE and the Laboratory Director and concentrated specifically on establishing a scientific understanding of the containment of molten plutonium. To accomplish this, efforts in plutonium-deposition technology and thermodynamic properties of plutonium compounds were dropped, and modifications to the direction of the electronic-structure task were made. The liquid-metal-induced embrittlement task was expanded, and two new tasks—solid-metal-induced embrittlement and advanced multilayer coatings—were funded. In addition, although unrelated to enhanced safety, work on the FY89 project Li reduction of PuO_2 was brought to a successful conclusion.

The objectives and rationale for each task and progress to midyear are discussed below, with the exception of Solid-Metal-Induced Embrittlement. Unexpected commitments elsewhere left this task without the requisite scientific expertise for successful execution. Thus, it was terminated at its start, with part of its resources channeled into other tasks in this thrust and the remainder returned for use on other projects. A small alteration in the experimental plan for the liquid-metal task is planned to give a very limited indication of where the solid-metal task might have led.

Liquid-Metal-Induced Embrittlement

G. Gallegos

J. Huang

The attack of liquid actinides on refractory metals can be classified into two types: (1) intergranular attack and (2) rapid uniform dissolution. The study of attack under applied stress is also important. It appears that the addition of a tensile stress can substantially accelerate the localized penetration at the grain boundaries, through either acceleration of an existing mechanism or introduction of a new one. In the former, it will provide additional insight into unstressed corrosion; in either case, however, it is an important effect to understand in designing alloys for penetration protection. An important objective of this task is to more precisely determine the nature of the stress-assisted degradation phenomenon of liquid-actinide/solid-refractory-metal couples and to quantify the applicability of general liquid-metal-induced embrittlement.

We are continuing to study the mechanisms of liquid-U attack on Ta alloys and W under stress. Previous results had shown that polycrystalline Ta and W were embrittled by liquid U during tensile loading at 1200 °C and at strain rates between 10^{-5} and 10^{-2} s^{-1} . The embrittlement was associated with very fast intergranular penetration of liquid U. We also reported that single-crystal Ta was not embrittled by liquid U.

During this report period, we examined the tensile behavior of single-crystal W in liquid U at three different strain rates, 10^{-2} , 10^{-3} , and 10^{-4} s^{-1} . As observed for Ta, the

single-crystal W did not embrittle when strained in the presence of liquid U. All the samples tested failed after significant elongation (Fig. P-1) and necked to sharp edges. The samples had a $[111]$ orientation along the tensile axis. Analysis of the tested samples indicated that the operative slip systems were of the $[111][112]$ type. This is consistent with results in the literature for samples tested in vacuum. We observed that some liquid U had migrated into the sample along dislocation-slip planes. It may be suggested that these U atoms are swept into the sample by the moving dislocations. The intrusions were very shallow and caused no significant embrittlement of the samples. These results are further evidence that the mechanism of embrittlement observed in the polycrystalline Ta and W is not the classical liquid-metal embrittlement (LME), for which typically the adsorption of liquid atoms on a solid is enough to reduce the strength of the material and cause brittle fracture.

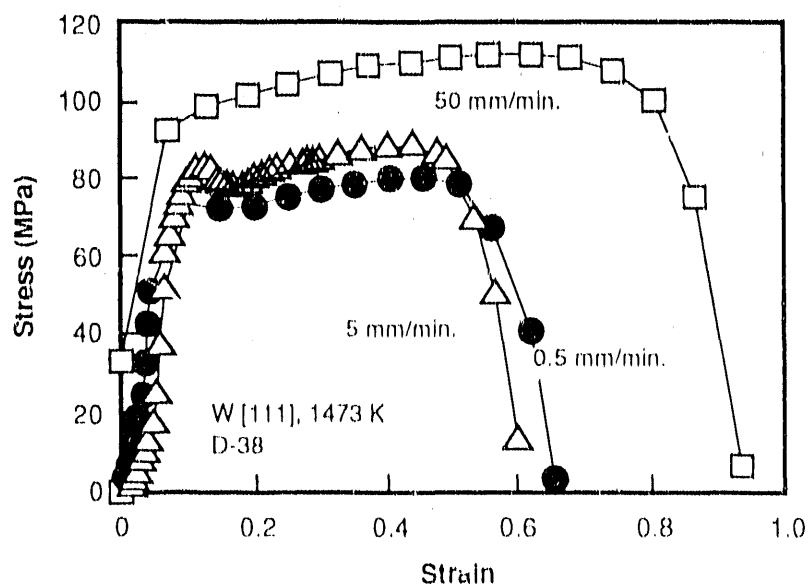


Fig. P-1. Engineering stress-strain curves for single-crystal tungsten pulled in tension along $[111]$ orientation at 1200°C in molten uranium at three different strain rates.

A powder metallurgical Ta alloy doped with yttria ($\sim 0.1\%$) (Fansteel GPX-Ta) was also studied. Previously, researchers at Los Alamos National Laboratory (LANL) had reported that this alloy had good resistance to liquid-Pu penetration under stress-free conditions. Two samples of GPX-Ta (one in as-received cold-worked condition and the other annealed for one hour at 1700°C) were tested in liquid U at 1200°C and at a strain rate of $8 \times 10^{-3} \text{ s}^{-1}$. The results indicate that both samples were embrittled and failed with only about 2% total elongation, compared to 25 to 30% in vacuum. For unalloyed Ta (made by electron-beam melting), the ultimate tensile strength under the same testing condition in liquid U was between 5 and 10 MPa, and the total elongation was $\sim 1\%$. It appears that the GPX-Ta is only slightly better than pure Ta in terms of resistance to liquid U embrittlement. Metallographic analysis of the tested specimen of the annealed sample indicated that the mechanism of failure is the same as that in the pure Ta (i.e., grain-

boundary penetration of liquid U caused the rapid failure). An optical photomicrograph of the longitudinal cross section of the tested specimen is shown in Fig. P-2. As can be seen, most of the penetration is relatively shallow. However, at a few places, the penetration is much greater, and the failure is attributed to these areas. Several concepts may be proposed to explain the improved behavior. First, it is possible that the yttria on the grain boundaries inhibits the flow of liquid U. In addition, the powder metallurgical alloy has more impurities on its grain boundaries, which reduces the grain-boundary energy, therefore the tendency for liquid-U penetration. This can be justified by the Smith criterion for grain-boundary penetration of a liquid metal in a solid metal. The tensile behavior of GPX Ta in liquid Pu will also be studied soon for comparison.



Fig. P-2. Photograph of a P/M Ta alloy (GPX-Ta) tensile specimen tested in molten U at 1200 °C. The alloy (gray) is attacked along the grain boundary by liquid U (white).

In the third area, we have completed our apparatus development in the Pu facility and started to investigate the behavior of different refractory metals and alloys (Ta, Nb, V, Cr, GPX-Ta, etc.) in liquid Pu under tensile loading at 1000 °C. The result for unalloyed Ta (i.e., electron-beam melted) showed that it is also embrittled by liquid Pu. The total elongation was about 2.4% at a fracture stress of only 24 MPa. In vacuum, the material had a total elongation of ~30% and an ultimate tensile strength of ~70 MPa. The behavior differed from that of Ta in liquid U at 1200 °C. In liquid U, the sample failed in the elastic range, whereas the sample failed in molten Pu in the elastic-plastic range as an elastic-plastic stress-strain curve was observed. Detailed microscopic examination of the tested specimen is in progress to help understand the mechanism of failure. However, this result is consistent with the expectations of a model we previously proposed: LME will occur in systems in which the mutual solubilities between the liquid and solid metals are very small.

systems in which the mutual solubilities between the liquid and solid metals are very small. A second tensile test, Nb in liquid Pu, has just been completed. The ultimate tensile stress was also very low on this specimen.

Advanced Multilayer Coatings

J. C. Farmer
R. L. Krueger

P. G. Curtis

R. S. Juntz

The use of metal/metal-carbide multilayer technology provides an excellent geometric arrangement for studying the mechanics of liquid-metal penetration in composite structures. The dissolution along grain boundaries in the metal, along the metal/metal-carbide interface and then through cracks in the metal carbide, is a potentially interesting mechanism to study.

Multilayer technology provides a well-defined intimate interface, independent control of individual layer thicknesses, and the potential for prestressing by control of deposition temperature. In addition, the geometric factors associated with the potential liquid-penetration route present an opportunity for a possible breakthrough in the use of coatings for containment technology.

Two types of multilayer coatings are being considered for application to attack by liquid plutonium. The multilayers are either alternating tungsten and TaC layers or alternating tantalum and TaC layers. All three constituents—tungsten, tantalum and TaC—are known to have good resistance to plutonium attack. Since TaC is not wet by liquid plutonium, plutonium may not penetrate along the tungsten/TaC interface. Furthermore, it is well known that some free-standing, multilayer films exhibit unusually high tensile strengths, an order of magnitude greater than the strengths of the constituents. It may be possible to fabricate high-strength multilayer films that are resistant to attack by liquid plutonium.

We have developed a two-source electron-beam evaporation technique for the production of these multilayers. This system has been used to produce several prototype coatings that are composed of individual layers of tungsten, tantalum, and TaC that are 12.5-, 12.5-, and 0.5- μm thick, respectively. Typically, the substrate temperature is 1300 °C during condensation of the tungsten films, 1350 °C during condensation of tantalum films, and 900 °C during condensation of TaC films. Rates of deposition of both tungsten and tantalum layers are $\sim 25 \times 10^2$ nm/min. In contrast, the rate of deposition for TaC is 1×10^2 nm/min. The deposition process was initially developed on flat substrates to establish the process parameters.

A typical multilayer of W/TaC is shown in Fig. P-3. The transition from flat substrates to the inner surface of small-diameter (1.9 cm) hemispheres has been successfully carried out, and samples of W/TaC and Ta/TaC are ready for plutonium exposure. Hemispheres were hydroformed from tantalum sheets, and the inside surface was prepared for coating by rough polishing.



Fig. 3. Optical photomicrograph of a W(20 μm)/TaC (0.5 μm) multilayer prepared by electron-beam evaporation.

A testing assembly has been designed and fabricated to allow three specimens to be exposed in each experiment. Careful consideration has been given to the potential effect of impurities in the furnace atmosphere. The concern exists that gettering of a poor furnace vacuum by the Pu charge could form an oxide skull on the charge and alter its interaction with the coating. Each set of three samples will contain a standard, and an extensive outgassing procedure for the furnace will be carried out. If the reference samples indicate that this is insufficient, the fixture design will allow hermetic sealing by welding, followed by outgassing and a final pinch weld on the outgassing tube. If required, this procedure will ensure a high-purity atmosphere for the test, but the much more extensive preparation time will considerably reduce the number of test samples.

In addition to direct Pu-surface tests, some of the films will be scribed so that "edge" attack can be investigated. If the materials perform well in these initial tests, we will strive to make films composed of thinner individual layers so that high tensile strengths can be achieved. This may require that coatings be produced by sputtering with multiple guns, and may be done in collaboration with *T. Barbee*.

Plutonium Alloy Stability

A. Gonis

The primary objective of this task is the *ab initio* calculation of stable structures of plutonium with a variety of second elements such as Al, Ga, Si, Am, Sc, Np, and Ce. While not related to enhanced safety, these are an important vehicle for improving and expanding the development of electronic-structure calculations. In addition, they will provide an understanding of the driving mechanism responsible for the large number of allotropic Pu phases and for the stability of alloys of Pu with other elements. The study consists of examining and comparing the energetics of various Pu-crystal structures as well as treating binary alloys. This task was also originally intended to address the application of electronic-structure calculations in support of the solid-metal-embrittlement task by studying the effect of adsorbed atoms at a crack tip. Unfortunately, the calculational formalism cannot treat the disorder associated with a liquid-embrittlement process; thus it will not be undertaken at this time. Currently, the major effort is the improvement of the KKR-CPA codes that were developed within a relativistic formulation of multiple-scattering theory to take into account the rearrangement of electronic charge taking place upon alloying and its effect on charge self-consistency.

During the past four months, effort has been concentrated in attempts to stabilize the version of the alloy code that treats the alloy charge distribution in a self-consistent manner. This work is being done in collaboration with P. Weinberger (Vienna). To date, we have calculated the electronic structure of Pu-Am alloys at a specific concentration, but the self-consistency loop is still not satisfactorily stable. This problem will be discussed during the week of May 1, when T. Gonis visits Vienna.

The calculation of the electronic structure and energetics of the various crystallographic phases of pure Pu will begin in May and is expected to be finished by midsummer. As far as we are aware, these will be the first calculation of the electronic structure of a (monoclinic) Pu, with a dense mesh of k-points.

Lithium Reduction of PuO₂

M. Coops

The majority of this effort was carried out under midyear FY89 funding, and resources from the Pu thrust served only to wrap up the project. The goal was to experimentally investigate the thermodynamics of the Li-Pu-O system to assess the feasibility of Li reduction of PuO₂. The project demonstrated that the reduction occurs with the production of alpha-Pu and further that partial phase separation occurs under normal gravitational forces. A detailed report of this project has been completed.

Publications

J. S. Huang and G. F. Gallegos, "Embrittlement by liquid U in some group V-B and VI-B metals and alloys during tensile loading at 1473 K," submitted to *Metall. Trans.*

Presentations

- J. S. Huang, "Formation of niobium carbides in high-dose carbon-ion-implanted and annealed niobium," Materials Research Society 1989 Fall Meeting, Symposium A, Beam-solid Interactions: Physical Phenomenon, Boston, Mass., Nov. 27-Dec. 1, 1989.
- J. S. Huang and G. F. Gallegos, "Embrittlement by Liquid U in Group V-B and VI-B Metals During Tensile Loading at 1473 K," Symposium on Liquid Metal Surface Interactions and Corrosion of Refractory Metals in Liquid Metal Systems, 1990 TMS Annual Meeting, Anaheim, Calif., Feb. 20, 1990.
- J. S. Huang, "Mechanical properties of carbon-implanted niobium," Symposium on Thin Films: Stresses and Mechanical Properties II, Materials Research Spring Meeting, San Francisco, Calif., Apr. 16-20, 1990.

SYNCHROTRON-RADIATION-BASED MATERIALS SCIENCE

J. Wong (*Thrust Area Leader*)

Overview

The objective of this thrust area is to understand the role of structure (atomic and electronic) in determining the physico-chemical properties of materials and their processing. The tasks defined in this thrust area take advantage of the various unique characteristics of synchrotron radiation such as high intensity, high collimation, high polarization, and broadband tunability vacuum ultraviolet (VUV, to hard x-ray) to probe the structure of matter on an element-selective basis at different levels. The research areas involve both expansion of our existing capabilities in material characterization using these powerful photon sources and development of new capabilities (a) to probe dilute species in bulk materials, (b) to determine geometric and electronic structure of surfaces and interfaces, and (c) to unravel chemical dynamics of reaction systems *in situ* in real time in the second to millisecond range.

Highlights during this reporting period were:

- Achieved a time resolution of 10 ms in the diffraction study of Ni + Al reaction with a focused beam at the National Synchrotron Light Source (NSLS).
- Successfully installed a second position-sensitive photodiode-array detector to double 20-space data acquisition in our time-resolved x-ray diffraction (TR-XRD) measurements.
- Stabilized powder surface to maintain q - $2q$ position during *in situ* combustion during TR-XRD measurements.
- Confirmed formation of intermediates in the Ni + Al reaction.
- Obtained new microstructural data for resorcinol-formaldehyde aerogels and an aluminum multiphase alloy from small-angle x-ray scattering (SAXS) and tomographic experiments, respectively.
- Constructed and demonstrated use of a load cell to perform *in situ* tomographic images under tensile loads to 100 kpsi.
- Designed and successfully installed a new capability for quick scanning of extended x-ray absorption fine structure (QEXAFS) at beamline 10-2 at the Stanford Synchrotron Radiation Laboratory (SSRL) to perform time-resolved x-ray spectroscopic measurements on phase transformation and thin-film deposition.
- Completed construction of chamber for *in situ* thin-film deposition with QEXAFS.

Time-resolved Diffraction and EXAFS Study of Solid Combustions

J. Wong
P. Waide

E. Larson
B. Rupp

J. Holt
R. Frahm

For the combustion reactions of Ti + C in the presence of 25 wt% Ni, 200 scans were made; each took 200 ms, so the total scan time for this experiment was 40 s. From this sequence of time-resolved diffraction scans, we learn that the first step in the combustion process is the melting of Ti particles. Subsequently (within the same 200-ms time frame), the molten Ti reacted with the solid carbon particles to form TiC. It has been suggested that the mechanism of reaction is one of solution-precipitation rather than solid-state diffusion through a growing TiC layer. In this mechanism, the carbon dissolves in the molten Ti and then precipitates out as TiC grains that grow in size with time. The total reaction time for the complete formation of TiC is within ± 0.2 ms.

In the formation of NiAl by combustion synthesis, we discovered that the formation of the NiAl intermetallic compound is a complex reaction in which the product phase does not appear until approximately 30 s after the passage of the combustion front. After the Ni and Al reactants disappear (< 3 s), a number of intermediate phases are observed before the NiAl product phase. The occurrence of these intermediates was confirmed in our second run at NSLS in December 1989. By using a focused beam, we were able to reduce our scan time from 50 ms to 10 ms.

Partial melting of the surface of several samples introduced an uncertainty factor into the analysis of the data for the Ni-Al system. Therefore, it was necessary to conduct a detailed parametric study of the Ni-Al combustion reaction. By using a Ni powder with an average particle size of 5 μm rather than the 20 μm used in the first experiments, we were able to fabricate samples in which the surface did not melt during reaction and the 0–20 position correlation was maintained.

We have also performed a third group of experiments in which we used our new QEXAFS scan capability at SSRL to monitor the site-specific chemistry of Ni in the Ni + Al reactions as well as W in the reduction of WO_3 by Al. In the former system, the Ni K-edge XANES spectra were recorded every 3 s with a view to following the chemical changes at the Ni site from the Ni-metal reactant to the final NiAl product through the series of reaction intermediates as observed in the TR-XRD experiments in the afterburn region. More interesting is the result obtained by monitoring the reaction at constant energy in the time scale of 20 ms. In Fig. SR-1(a), note that the feature at 8381 eV for the Ni-fcc metal is transformed to a minimum in the NiAl product, which is bcc in structure. By monitoring the intensity variation at this constant energy, we were able to follow experimentally the kinetics of the transformation of the Ni-fcc reactant to the bcc NiAl product. The result is shown in Fig. SR-1(b) together with the temperature profile measured *in situ* and synchronously. Analysis is underway to elucidate phenomenologically the kinetics of the Ni + Al reaction. Similarly, the W $L_{3\text{-edge}}$ white line was used to monitor the reduction of WO_3 to W metal by Al.

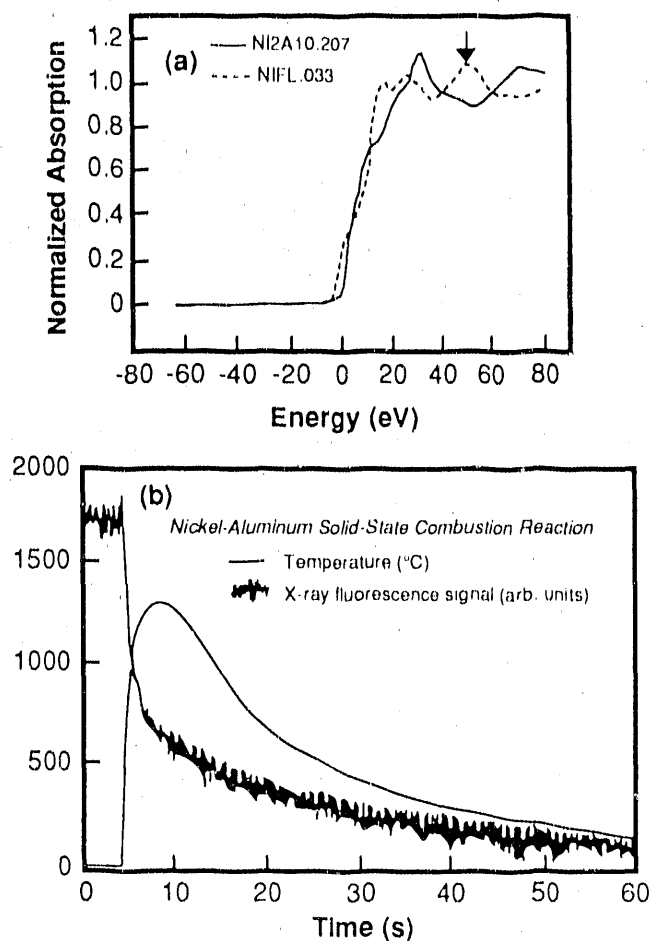


Fig. SR-1. (a) Ni K-edges XANES of nickel metal (fcc) and NiAl (bcc); (b) Temperature and NiKa fluorescence signal at constant photon energy 8381 eV as a function of time in the reaction $\text{Ni} + \text{Al} = \text{NiAl}$.

In a laboratory experiment, we successfully demonstrated the use of an inframetric camera to record synchronously both spatial and time-temperature profiles of combusting specimens. This new IR capability will be incorporated in our future TR-XRD studies in the coming July run at NSLS.

During the rest of FY90, we plan to:

- Coordinate an inframetric camera with our high-speed diffractometer for synchronous temperature-profile measurements with TR-XRD scans.
- Complete 20 scans with both detectors for the $\text{Ni} + \text{Al}$ reaction to attempt identification of reaction intermediates.
- Perform time-resolution diffraction measurements on $\text{Ti} + \text{C}$ (<100 ms).
- Initiate a TR-XRD study of new systems:
 - $\text{WO}_3 + 2 \text{Al} = \text{W} + \text{Al}_2\text{O}_3$
 - $\text{Ta} + \text{C} = \text{TaC}$ (no liquid phase)
 - $3 \text{Cu} + 2\text{BaO}_2 + \frac{1}{3} \text{Y}_2\text{O}_3 = \text{YBa}_2\text{Cu}_3\text{O}_7$

Thin Film and Interface Structure

Photoemission Study

J. Tobin

A photoelectron-diffraction study of Fe/Cu(001) has been performed. This includes a feasibility study for spin-dependent photoelectron diffraction that will allow a determination of magnetic as well as geometric structure. In collaboration with V. Colin and P. A. Alivisatos (UC-Berkeley), monodispersed CdS clusters have also been examined for quantum confinement effects such as valence-band maxima shifts with cluster size using SR photoemission. Also, a high-resolution photoemission study was performed on untwinned single crystals of $\text{YBa}_2\text{Cu}_3\text{O}_{6.9}$ in collaboration with other LLNL personnel, V. Z. Liu (UC-Davis), and C. G. Olson (Ames) to probe the Fermi surface and valence band dispersions in this material.

During the rest of FY90, we plan to continue the studies listed in the above three series of experiments, in particular utilizing beamtime at SSRL during the April run.

Thin Film Growth

T. Barbee

R. Frahm

P. Waide

A sputter-deposition chamber with *in situ* x-ray absorption spectroscopy (XAS) measurement capability using a glancing fluorescent detection mode *in situ* in vacuum has been constructed. The chamber will be tested in the April 90 run at SSRL to study the nucleation and thin-film growth using the newly installed QEXAFS capability at beamline 10-2 at SSRL.

Our plans for the rest of FY90 are to

- Perform *in situ* extended x-ray absorption fine structure (EXAFS) measurements during thin-film deposition by sputtering.
- Analyze data from the April 90 experiments.

Advanced Microstructural Studies

J. H. Kinney
M. Stock**

U. Bonse*

R. Saroyan

During the sabbatical stay of Prof. Bonse, we were able to carefully analyze the SAXS results obtained using the new point-focusing camera. The results indicate that there are no size structures greater than 40 nm in the resorcinol-formaldehyde aerogels; that information has now been related into a chemical growth model for these gels. Also, we reanalyzed data taken from the Stanford run last year on an aluminum multiphase alloy and determined that we can resolve individual grains (101-15 μm) and the precipitated intermetallic phases.

*University of Dortmund.

**Georgia Institute of Technology.

That this can be done three-dimensionally and nondestructively has important implications for materials processing and control.

We have demonstrated the application of an *in situ* load cell, constructed by our collaborators at Georgia Tech, that has successfully allowed tomographic imaging of samples under tensile loads up to 100 ksi. This will allow us to address problems in crack closure. This demonstration was witnessed by representatives of Boeing Aerospace, who are interested in funding this project. The LLNL Public Affairs Office is preparing a publicity release, since this is the first *in situ* experiment of this kind ever performed.

We have established an in-house tomography capability in building 241. Using this laboratory system, we have demonstrated 10- μ m resolution in composites. We have observed fibers breaking under load before matrix failure in the aluminum-matrix, SiC fiber composite materials being considered for the Hypervelocity Civilian Transport project being funded by NASA.

During the remainder of FY90, we will:

- Write up papers for the above three activities for publication. An instrumentation article on the laboratory tomography will be prepared for the *Journal of Materials Engineering*.
- Conduct high-resolution imaging in the April run at SSRL.

Site-Specific Chemistry

B. Rupp
J. Holt

R. Frahm
M. Weber

E. Larson
J. Wong

We have designed and successfully installed a QEXAFS system on beamline 10-2 at SSRL to enhance our XAS experimental capabilities in the time regime as described earlier. XAFS spectra of the Nd³⁺ L₃ transition were recorded in December at NSLS for several additional co-doped silica samples and for several representative laser glasses. We now have data on Nd-doped SiO₂ prepared by various techniques and for Nd:SiO₂ co-doped with Na⁺, B³⁺, Al³⁺, La³⁺, Hf⁴⁺, Ta⁵⁺, and P⁵⁺. Differences are readily apparent in the XAFS spectra. To complement the XAFS data, we also completed recording optical-adsorption spectra of Nd³⁺ for all of the above samples and for all fluoride glasses for which XAFS data were recorded earlier. Of particular interest are the intensity of the transition at 580 nm and the splitting of the ⁴F_{3/2} state, both of which are sensitive indicators of changes in the disorder and asymmetry of the local field. Large spectral differences are observed depending upon the concentration of Nd and the nature of the co-dopants. From these results, we can begin to tailor optical properties by the selection of the chemical composition of the lanthanide co-dopant cluster.

To enhance our analytic capabilities for structural determination from XAS experiments, a number of application programs have been developed:

- A mapping routine into the EXAFS fitting software that is employed to study the local environment of lanthanum in potassium silicate glasses.
- A two-dimensional contour-plot program for difference Fourier analysis of diffraction spectra using VAXIDL on CMSI VAX.

- SEXIE---a microcomputer program for the calculation of coordination shells and geometries. This program will serve as a useful tool for comparing coordination geometries in order to extract experimental phase shifts needed for our study of Cr-doped laser materials.

During the rest of FY90, we plan to:

- Complete determination of Cr^{3+} site in LiCaAlF_6 .
- Begin detailed modeling of the local environment of Nd^{3+} in simple SiO_2 , in SiO_2 co-doped with various modifiers, and in silicate and phosphate glasses.
- Prepare an Institutional Research and Development (IR&D) proposal to use QEXAFS to study a variety of solid-state reaction kinetics.

YB₆₆

J. Wong
M. Eckart

T. Tanaka*
Z. Rek

G. Shimkaveg
R. Rowan**

Synchrotron topographic examinations of large YB₆₆ crystals (1 cm dia. x 5 cm long) grown by Dr. Tanaka indeed reveal a single crystal of good quality at the seed end. This is very encouraging and is a necessary prerequisite for use of this material as monochromator in the soft x-ray region. Experiments are being scheduled at the end of the April run at SSRL to measure rocking curves of these crystals with the synchrotron beam in the 1- to 2-keV region. This material is a potential substitute for beryl in the Test Program. L-Division has committed \$33K this fiscal year and another ~\$100K in FY91 to contract with EG&G (Santa Barbara) to grow single crystals of YB₆₆.

Our plans for the remaining part of FY90:

- Prepare rocking-curve characterization of YB₆₆.
- Grow YB₆₆ from carbon-free boron powder.
- Consult EG&G on YB₆₆ crystal growth.

Publications

- B. Dauth, P. Sen, B. Rupp, W. Gudat, Ch. Ziegler, and W. Göpel, "Non-Superconducting and Rendered Superconducting $\text{YBa}_2\text{Cu}_3\text{O}_{7-x}$: an In-Situ Photoemission Study," *Z. Phys. B1, Condensed Matter*, in press.
- J. B. Holt, J. Wong, E. Larson, P. Waide, B. Rupp, and R. Frahm, "A New Experimental Approach to Study Solid Combustion Reactions Using Synchrotron Radiation," in *Proceedings of 1st US-Japanese Workshop on Combustion Synthesis*, Eds. Y. Kaieda and J. B. Holt (1990).
- J. B. Holt et al., "A New Experimental Approach to Study Solid Combustion Reaction Using SR," Lawrence Livermore National Laboratory, Livermore, Calif., UCRL-102287 (1990).

*Institute for Inorganic Materials Research, Japan.

**Stanford Synchrotron Radiation Laboratory.

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- E. M. Larson, P. A. Waide, and J. Wong, "High Speed Diffractometer," submitted to *RD Magazine*; **RD-100 Competition**.
- F. W. Lytle, G. Van der Laan, R. B. Gregor, E. M. Larson, C. E. Violet, and J. Wong, "Determination of the Valence of Pr, Gd and Ho in $\text{YBa}_2\text{Cu}_3\text{O}_7$ by XAS," *Phys. Rev. B*, in press.
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- B. Rupp, E. Porschkes, P. Menffels, P. Fischer, and P. Allenspach, "Neutron-Diffraction Study of $\text{ErBa}_2\text{Cu}_3\text{O}_7$ in the composition range $6.16 \leq X \leq 7.0$," *Phys. Rev. B* **40**, 4472 (1989).
- J. Wong, E. M. Larson, J. B. Holt, P. A. Waide, B. Rupp, and R. Frahm, "Time Resolved Diffraction Study of Solid Combustion Reactions Using Synchrotron Radiation," submitted to *Science*.
- J. Wong, G. Shinkaveg, N. Goldstein, M. Eckart, T. Tanaka, Z. U. Rek, and H. Tompkins, " YB_{66} : A New Soft X-ray Monochromator for SR," *Nucl. Instrum. Method*, in press.
- Joe Wong et al., " YB_{66} : A New Soft X-Ray Monochromator for SR," Lawrence Livermore National Laboratory, Livermore, Calif., UCRL-102215 (1989).
- Joe Wong et al., "Time Resolved Diffraction Study of Solid Combustion Reaction Using SR," Lawrence Livermore National Laboratory, Livermore, Calif., UCRL-102300 (1990).

Awards

J. B. Holt received the PROMETHEUS AWARD at the first U.S.-Japanese Workshop on Combustion Synthesis in January 1990 for his "excellent contribution to the Advancement of Combustion Synthesis Technology."

Activity in Professional Society:

J. Kinney chaired a special session on "X-ray Microscopy" at the Annual meeting of the American Crystallographic Society, New Orleans, La., Mar. 1990.

Presentations

- J. B. Holt and J. Wong, "Fundamental Study of Solid Combustion Reactions," Am. Meeting of Chem. Eng., San Francisco, Calif., Nov. 1989.
- J. B. Holt, J. Wong, E. M. Larson, P. Waide, and B. Rupp, "A New Experimental Approach to Solid Combustion Reacting Using Synchrotron Radiation," 1st U.S.-Japanese Workshop on Combustion Synthesis, Ibaraki, Japan, Jan. 1990
- E. M. Larson, "New Time-Resolved Diffraction Results of SAS Reaction at NSLS," Synchrotron Tea, Livermore, Calif., Oct. 1989.
- E. M. Larson, J. Wong, B. Holt, P. A. Waide, and B. Rupp, "Time-resolved Diffraction Studies of Fast Solid Combustion," 16th Annual SSRL Users Group Meeting, Stanford, Calif., Oct. 1989.
- B. Rupp, "Structural and Chemical Dynamic Studies at CMS" presentation to AWU Students, Livermore, Calif., Dec. 1989.
- J. Tobin, "Photoemission Studies of Fe/Cu (001)a," APS March Meeting, Anaheim, Calif., 1990.
- M. J. Weber, J. Wong, R. B. Gregor, F. W. Lytle, and D. R. Sandstrom, "Optically-Detected X-ray absorption Spectroscopy in Luminescent Materials," American Meeting Optical Society of America, Orlando, Fla., Oct. 1989.
- J. Wong and J. B. Holt, "A New Experimental Approach to Study the Chemical Dynamics and Phase Transformation at High Temperature," DOE Materials and Solid State Div., Washington, D.C., Dec. 1989.
- J. Wong, E. M. Larson, J. R. Holt, P. Waide, and B. Rupp, "Time-Resolved X-ray Diffraction Studies of SAS Reactions Using Synchrotron Radiation," Ceramic Congress, Anaheim, Calif., Nov. 1989.
- J. Wong et al., "Time-Resolved Diffraction Studies of Solid Combustion Reactions," Annual Meeting of X-11 PRT, Brookhaven, NSLS, Jan. 1990.

WEAPONS-SUPPORTING RESEARCH

Individual Projects

STRUCTURAL TRANSFORMATION AND PRECURSOR PHENOMENA IN ADVANCED MATERIALS: THEORY AND EXPERIMENTS

P. E. A. Turchi (*Principal Investigator*)

S. C. Moss^{*}
L. E. Tanner

R. H. Howell

M. J. Fluss

Overview

The main goal of this research project is to study, both theoretically and experimentally, the occurrence and stability of a class of advanced materials known as tetrahedrally close-packed (tcp) structures. Special emphasis is placed on precursor phenomena, particularly lattice instabilities and short-range order, that can explain a structural transformation from a simple crystalline phase to a complex one—with decreasing temperature. This work constitutes a first step toward a fundamental understanding of phase formation of the quasi-periodic structures that are intimately related to these tcp phases.

Theoretical Progress

During the first half of FY90, electronic-property studies have been performed with a realistic tight-binding electronic Hamiltonian. The recursion technique was used to calculate density-of-state (DOS) and band contributions to the internal energy. The tcp phases studied so far include A15, Laves phases (C14, C15, and C36), Zr_4Al_3 type, and sigma phase. As an example, we present in Fig. ST-1 the typical DOS of a sigma-based transition metal (30 atoms/unit cell). DOS and stability energies were compared to the ones of simple crystalline structures (fcc, bcc, and hcp). From this work, it is concluded that the strong interplay between geometrical factors and electronic parameters (essentially the number of valence d-electrons) leads to a stability of these complex phases for an average number of d-electrons less than 6.0. As seen in Fig. ST-1, the existence of a pseudo-gap in the DOS for a band-filling N about 5 d-electrons imposes a clear separation between bonding states (at low N) and anti-bonding states. This feature is common to all tcp phases, including bcc, and can be explained by an average coordination around 13.5 (14 for bcc).

* University of Houston.

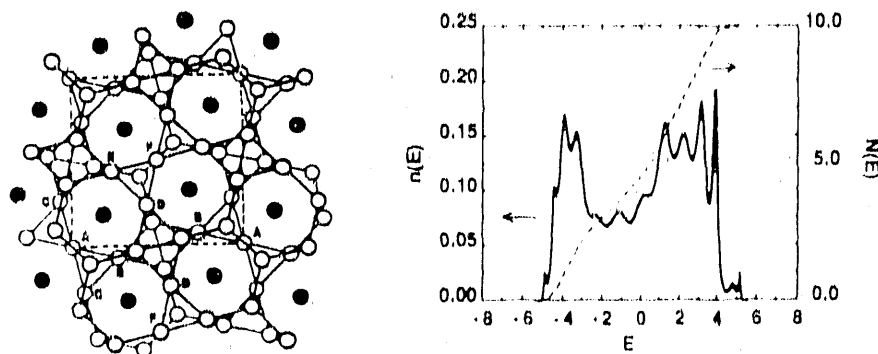


Fig. ST-1. Crystalline structure of the sigma phase and its electronic density of states (DOS, in solid line) versus energy. The d-band filling N is indicated by the dashed line.

To ensure close contact with experiments, order-disorder phenomena in Fe-V and Fe-Cr bcc-based alloys were studied from a quantum-mechanical description of their electronic structure. Around equiatomic composition, Fe-V exhibits a tendency toward order with a B2 configuration as the most probable ground state; Fe-Cr, however, shows a clear tendency towards phase separation (except at low Cr concentration). Similar comparison was undertaken for Ti-V and Ti-Cr alloys.

Experimental Progress

The Fe-Cr system is the first candidate selected for precursor phenomena study. This alloy shows a bcc-solid solution above 1094 K (near equiatomic composition) and transforms into a sigma phase with decreasing temperature. Favored by kinetics, it was possible to grow a single crystal with the high-temperature structure. The composition was around 47% at.% Cr. Experiments at beamline X14 of the Oak Ridge NSLS-BNL (in collaboration with *G. E. Ice*, *C. J. Sparks*, and *P. Zschack* of ORNL) were performed. Although the data are still being analyzed, the following qualitative results can be announced:

- Fe-Cr is clearly a clustering system, as predicted by theory. The intensity increases for small scattering vectors, and no diffuse maxima at the B2 superlattice positions are observed (fig. ST-2). The validity of the electronic parameters that were selected for our theoretical work gives us great confidence for future simulations of the bcc-to-sigma transformation.
- Maxima of intensity appear at the $2/3(111)$ positions, which probably indicates the intrinsic bcc-phonon softening seen in most bcc metals and alloys.
- The "topology" of diffuse scattering changes with contrast, which is attributed to a strong displacement intensity. This encouraging result will make possible a detailed analysis of the local displacement field and could explain the structural transformation.

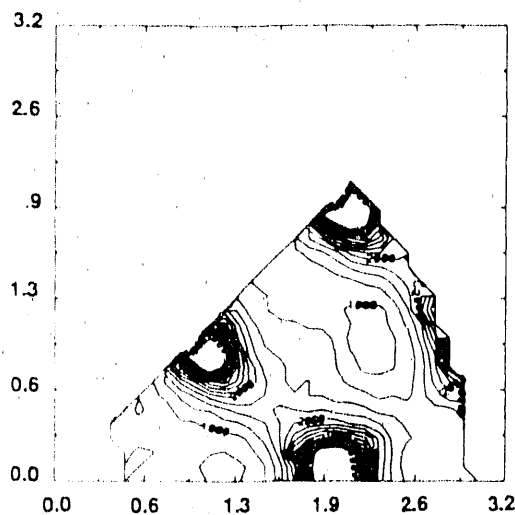


Fig. ST-2. Contour plot of the (001) plane of the raw elastic intensity for Fe-47 at.% Cr (near the Fe K-edge).

Finally, for Fe-V, it was observed that the sigma phase starts nucleating at the free surface of the bcc phase. This result suggests a very interesting experiment that we plan to perform at LLNL, in collaboration with *M. Balooch*, on preoriented bcc single crystals to probe the sigma formation by using scanning tunneling microscopy (STM). This work was primarily performed by *L. Reinhard* and *S. C. Moss* from the University of Houston.

Publications & Presentations

- M. Sluiter and P. E. A. Turchi, "Theoretical Investigation of Phase Stability in Ti-V and Ti-Cr Substitutional Alloys," presented at the MRS Spring Meeting, San Francisco, Calif., Apr. 16-20, 1990; to be published in the *Proceedings*.
- P. E. A. Turchi and A. Finel, "Phase Stability Properties in Complex Substitutional Alloys," presented at the 119th TMS Annual Meeting, Anaheim, Calif., Feb. 18-22, 1990; to be published in *J. Less Common Met.*
- P. E. A. Turchi and A. Finel, "Order-Disorder Phenomena in Complex Alloys," presented at the MRS Spring Meeting, San Francisco, Calif., Apr. 16-20, 1990; to be published in the *Proceedings*.

PHOTOCATALYSIS ON DOPED AEROGELS

C. Colmenares
E. Fought

M. Connor
R. Gaver*

J. Raymond

The objective of this project is to demonstrate that SiO_2 , Al_2O_3 , or ThO_2 aerogels doped with photochemically active ions can be used as heterogeneous catalysts for the production of hydrocarbons from simple gas mixtures ($\text{CO} + \text{H}_2$, $\text{CO}_2 + \text{H}_2$, etc.) using sunlight as the energy source. Also, we are investigating the energy-transfer mechanisms affecting the chemical reaction. The feasibility of the project has already been demonstrated with uranyl-ion-doped SiO_2 aerogels.

Status

We have had problems maintaining a good fluidized bed using our new, high-purity aerogels. After identifying the problem to be in the flow properties of the aerogels, we solved it by tapering the side walls of the reactor at an angle greater than the angle of repose of the aerogel, which we determined experimentally to be 35° .

Experiments with an undoped aerogel and a $2\text{H}_2:\text{CO}$ gas mixture in a flow-through mode produced no hydrocarbons. Furthermore, an experiment with the same gas mixture but without aerogel also had negative results. We have now shown that an undoped aerogel with a reactive gas mixture—in either flow-through or recirculating mode—is not active catalytically. These experiments constitute our baseline data.

We have experimentally determined that, in 1 wt% europium-doped aerogels, the red fluorescence at 612 and 630 nm is excited by light absorption between 250 and 300 nm. The fluorescence is due to transitions between the $^5\text{D}_0$ and the $^7\text{F}_2$ states, where $^7\text{F}_2$ is the ground electronic state. Both absorption and emission data are consistent with published values of other Eu-doped solids [Ref. PC-1]. The above transition occurs in solids when the Eu^{3+} occupies a site that lacks a center of inversion. This is the behavior expected of Eu-doped aerogels. In these, it appears that red fluorescence is associated with the formation of very small precipitates in the aerogels, which we believe may be Eu_2O_3 . Preliminary x-ray photoelectron spectra appear to confirm this assumption.

We have observed that Eu-doped aerogels also emit a blue-green glow after the excitation source is turned off. The glow continues for more than 30 seconds; we are now determining its half-life. A spectrum of this phosphorescence is shown in Fig. PC-1. We do not yet know whether the red fluorescence and the blue-green phosphorescence will play a role in the potential catalytic properties of this aerogel.

* San Jose State University.

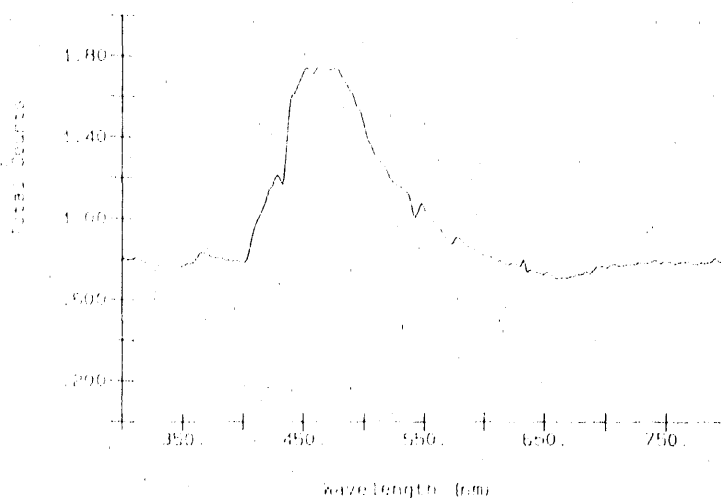


Fig. PC-1. Phosphorescence of europium-doped (1 wt%) aerogel. Spectrum was taken over a 20-second interval; the phosphorescence was still observable at this time.

An experiment carried out in the flow-through mode with the 1 wt% Eu-doped aerogel, a mixture of 2H_2 :1CO, and the xenon-mercury lamp did not produce any measurable hydrocarbons. We are now performing an experiment in the recirculation mode.

References

PC-1. G. Blasse, *J. Phys. Chem. Solids* **27**, 1587 (1966).

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C. Colmenares, M. Connor, C. Evans, and R. Gaver, "Photoactivated Heterogeneous Catalysis on Aerogels," accepted for the 1st International Conference on f-Elements, Leuven, Belgium, Sep. 3-7, 1990.

LASER-INDUCED CHEMISTRY

W. E. Conaway

C. G. Stevens

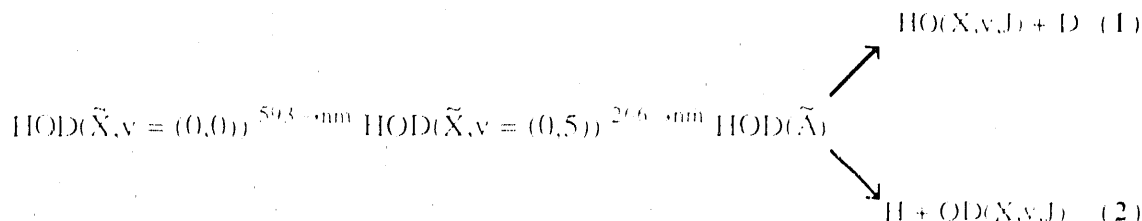
Background

A full understanding of the properties and behavior of highly energized molecules is of importance to a number of significant industrial processes and technologies, including research into improvements in the combustion of fossil fuels and in the formulation of high explosives. To this end, we are developing and applying new laser techniques to both stimulate and interrogate these high-energy transformations.

The principal objective of this project is to characterize the excited-state behavior of isolated (i.e., gas-phase) molecules and to identify optical excitation schemes that generate bond- or mode-selective chemistry. Our approach has been to use overtone-pumping of local-mode X-H stretches followed by excitation of the energized molecule to one of its lowest-lying, directly dissociative electronic states. The candidate system that we have chosen to study is H_2O and its deuterated analog, HOD .

Technical Progress

We are presently set up to measure the OH/OD branching ratio in



We have already successfully demonstrated the ability to photodissociate H_2O from single rovibrational states and to quantum-state-selectively detect the $\text{OH}(\tilde{X}, v=0, J)$ product fragment by laser-induced fluorescence (LIF). The major emphasis of the present effort is to carry this over to the HOD analog without getting bogged down in the details of the dynamics of the photodissociation process. To accomplish this demonstration in HOD , our approach is to:

- Work at high $\text{H}_2\text{O}/\text{D}_2\text{O}$ static gas pressure (>500 mtorr) to ensure collisional relaxation of the fragments so that their nascent rotational and vibrational state distribution biases are eliminated.
- Saturate the OH and OD transitions by working at higher LIF laser powers.
- Monitor the strongest OH LIF transition and scan the overtone-pump laser across the band. Based on our models, we predict from local-mode wavefunctions that the resulting action spectrum will include only those transitions appearing in the H_2O photoacoustic absorption spectrum (lower frame of Fig. LI-1). Non-mode-

selective production of OH by means of reaction (1) would instead generate a combined H₂O/HOD action spectrum (similar to the upper frame of Fig. LI-1).

- Monitor the strongest OD LIF transition and scan the overtone pump laser to confirm that OD is indeed being produced by reaction (2). The action spectrum should show only those transitions present in the HOD photoacoustic absorption spectrum (center frame of Fig. LI-1).

Barring any further unseen equipment failures, we are set to proceed with these measurements in the second half of the fiscal year.

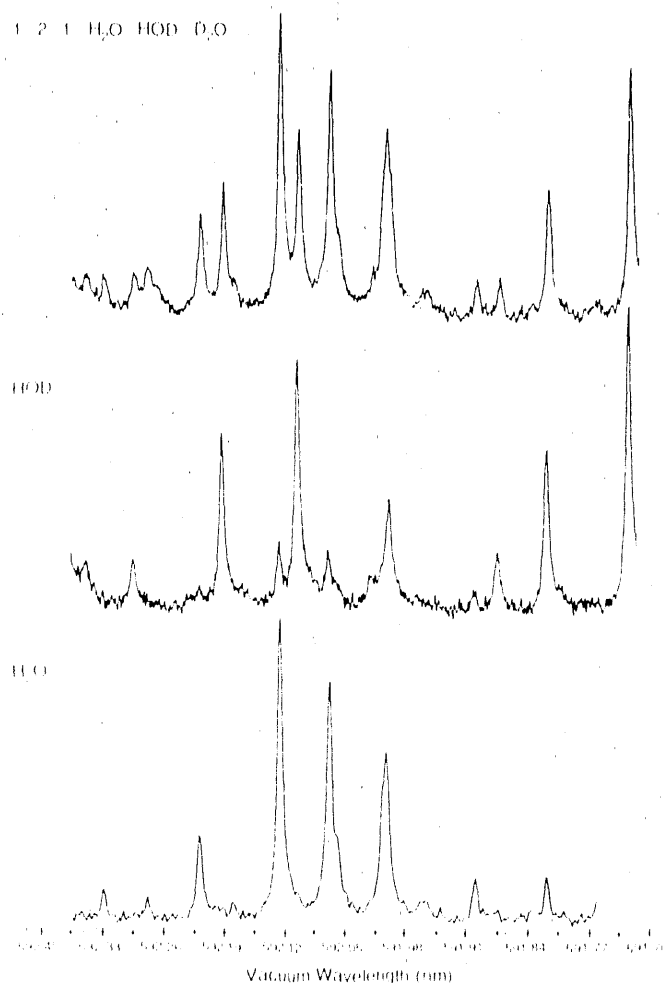


Fig. LI-1. Photoacoustic absorption spectra of a portion of the overtone region for H₂O (lower), HOD (center), and a 1:1 mixture of H₂O and D₂O (upper).

LASER-PRODUCED MOLECULAR PLASMAS

A. Droege
W. Conaway

C. Stevens
S. Steward

G. Haugen
R. Pekala

Overview

The study of dense, complex plasmas in the temperature range of 3,000 K to 10,000 K is a relatively unexplored area of chemical physics and material science. This "molecular-plasma" regime is important to many technical areas of interest, including materials production and analysis by plasma techniques. A fundamental understanding of materials heated to these temperatures is also central to confident prediction of the performance of materials in nuclear-weapons research and development. It is the objective of this project to experimentally determine the thermodynamic properties of materials heated to these temperatures.

Experimental studies of material properties at these temperatures and densities are complicated by the need to establish local thermodynamic equilibrium (LTE) through even heating of the materials and to diagnose the resulting high-density, optically thick plasma. We have overcome these difficulties in our experimental approach by investigating the laser heating of thin, free-standing polymeric films ranging in thickness from 100 nm to 10 μm . By restricting the thickness of the film, the laser fluence requirements to uniformly heat the materials can be held below nonlinear absorption thresholds. The absorptivity and other properties can be tailored by selection of specific polymer mixtures. The free-standing films are optically thin, which allows use of optical absorption and emission to diagnose the species development in the evolving plasma. Temperature measurements are made by viewing the light emission along the optically thick dimension.

Technical Activities and Results

Experimental progress has been slowed by equipment failures, but we are now operational and are obtaining some interesting results. Our optical imaging system has been optimized such that we are now able to obtain 3.5-ns dispersed exposures of the plasmas. Figures LP-1 and LP-2 display the time evolution of the plasma emission spectrum for a 1- μm film. The development of the the plasma over the duration of the laser pulse (9 ns FWHM) and the subsequent appearance of structure and atomic hydrogen and carbon emission are evident. We are now able to image to better than 100 μm along the laser axis and to observe distinct differences in plasma emission as a function of distance from the film surface. An as-yet unexplained UV cutoff that varies with the image-point-to-film distance is currently under investigation.

We have conducted some preliminary experiments into the feasibility of measuring the kinetic energy of ions created in the plasma. Figure LP-3 illustrates the ion signal collected from a tubular electrode placed concentrically along the laser path in front of the film. Even with this crude design, we obtain resolved peaks corresponding to hydrogen ions and

higher-molecular-weight ions (e.g., C, CH, O). We are currently designing a better electrode that should allow for much better mass resolution and better-defined kinetic energy measurements.

We have also been exploring the use of new target materials. Time-evolution spectra (such as those of Figs. LP-1 and LP-2) and ion measurements (such as in Fig. LP-3) have been obtained from metal-loaded, low-density polymer films; however, because these films are quite thick ($>10\text{ }\mu\text{m}$), uniform heating is not assured. Thinner films and films with lower levels of metal loading should solve this problem.

With the improvement in signal collection, we can now move on to expanding our laser-beam spot size at the target to create an optically thick plasma for temperature measurements.

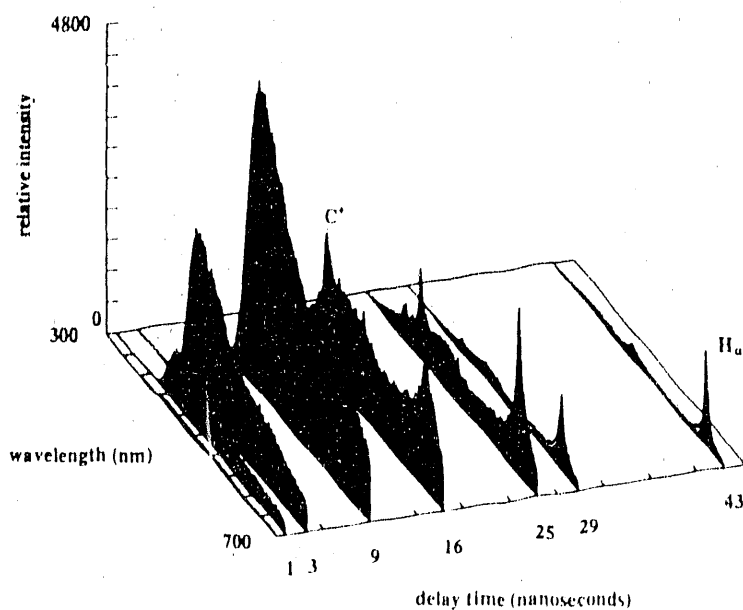


Fig. LP-1. Time development of laser-produced-plasma emission in the 0- to 45-ns range.

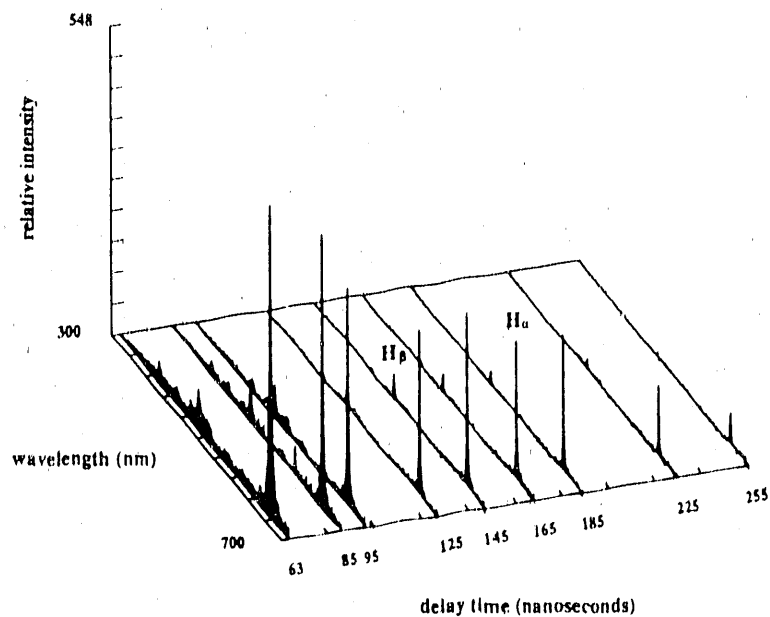


Fig. LP-2. Time development of laser-produced plasma emission in the 60- to 255-ns range.

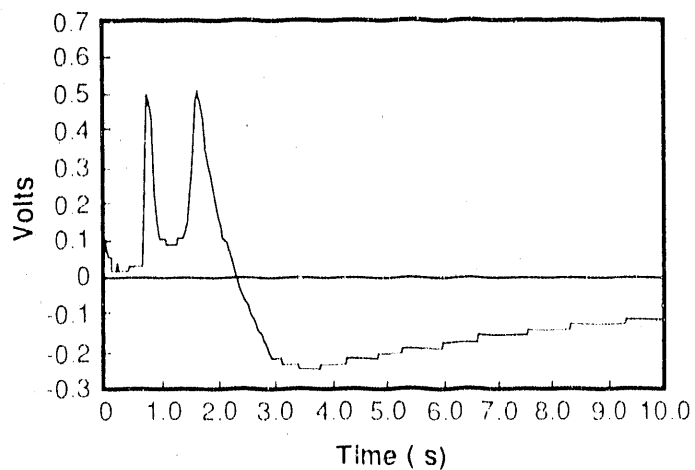


Fig. LP-3. Ion signals from laser-produced-plasma emission.

Publications

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CHEMISTRY OF DEFECTS

J. De Yoreo

During the first six months of this project, work has focused on the characterization, identification, and elimination of microscopic defects in Cr:LiCaAlF_6 . Single crystals of LiCaAlF_6 (LiCAF) grown by Czochralski, gradient freeze, or Bridgman techniques (with or without Cr^{3+} doping) contain μm - to sub- μm -size defects at levels of 1 to 100 ppm by volume. These defects are effective scatterers of 1- μm light and (at scattering levels ~ 0.1 to 0.3% /cm) preclude the use of Cr-doped LiCAF as a laser material. Optical microscopy (Fig. CD-1) shows that, in addition to forming clusters of randomly distributed particles (smoke), arrays of these defects exhibit a variety of well-defined morphologies that decorate the a and a^* axes of this uniaxial crystal and lie within the c -plane (the plane of easiest slip). When these planar structures lie within regions of smoke, they are surrounded by defect-free material. Thermal stress modeling for the Bridgman-grown crystals shows that the shear stresses generated during crystal growth are largest in the c -plane and are comparable to our best estimate of the critical resolved shear stress. From these observations, we conclude that dislocations caused by thermal stresses provide the lowest-energy nucleation sites for these defects; however, in the absence of dislocations, the defects will nucleate randomly.

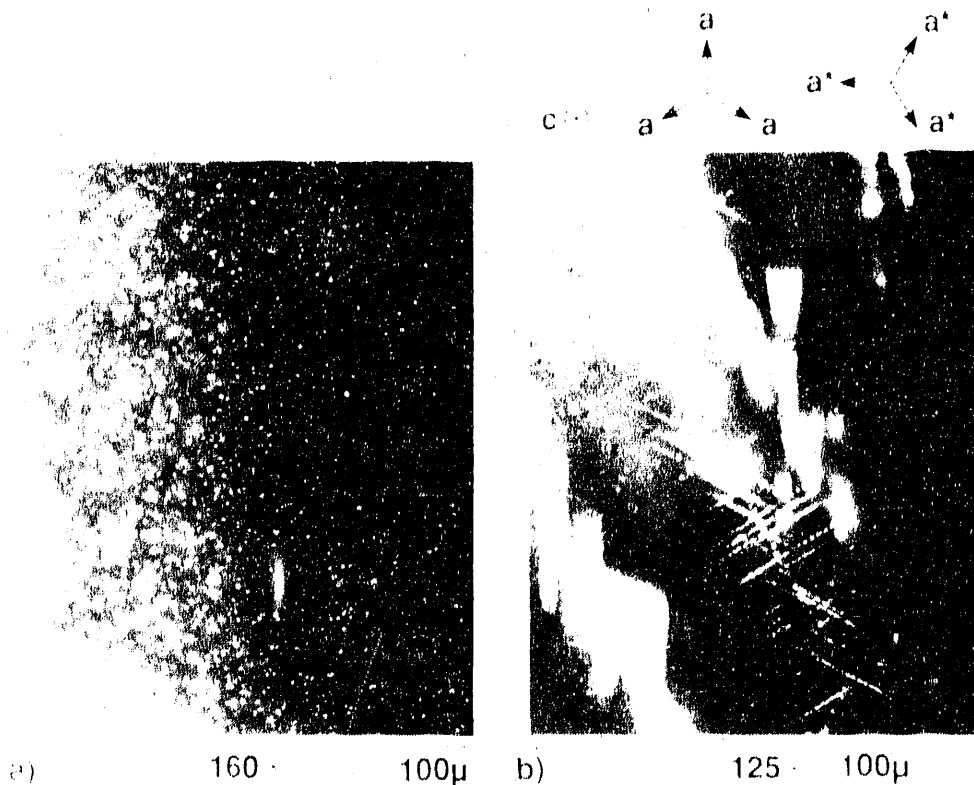


Fig. CD-1. Optical micrograph of (a) "smoke" particles and (b) defects lying along crystallographic axes within the c -plane.

These defects produce little or no secondary electron image, which indicates that they lack topography. However, they can be clearly imaged with backscattered electrons as μm -sized regions of lower-than-average atomic mass. Electron-microprobe analyses show no variation in Ca, Al, or Cr levels between the matrix and the defects, but do show a significant reduction in the F level of the defects relative to that of the matrix. O and C levels are below the limit of detectability in both the matrix and the defects. These results indicate that the defects involve fluorine vacancies; however, it is not known at this time how the charge neutrality of the crystal is maintained.

Annealing of LiCAF crystals within about 30°C of the melting point (810°C) eliminates the defects. The time period required to remove the defects depends on the size of the crystal. For a crystal $4\times 10\times 20\text{ mm}^3$ in size, annealing is completed in about 100 hours. Partial-annealing experiments lead to the following observations:

- First, partial annealing results in a clear ring that moves inward with further annealing.
- Second, during the annealing process, smoke particles are the first to disappear.
- Third, annealing results in an increase in the maximum size of the defects by about a factor of two.
- Fourth, the defect arrays undergo dispersal to more disordered structures with each successive anneal. An example of this is given in Fig. CD-2.

The results of annealing are the same regardless of whether the post-anneal cooldown is done at crystal-growth rates ($1\text{--}2^\circ\text{C/hr}$) or at quenching rates (200°C/hr). These observations demonstrate that the process of annealing involves the dissolution of the defects, followed by their diffusion out of the crystal.

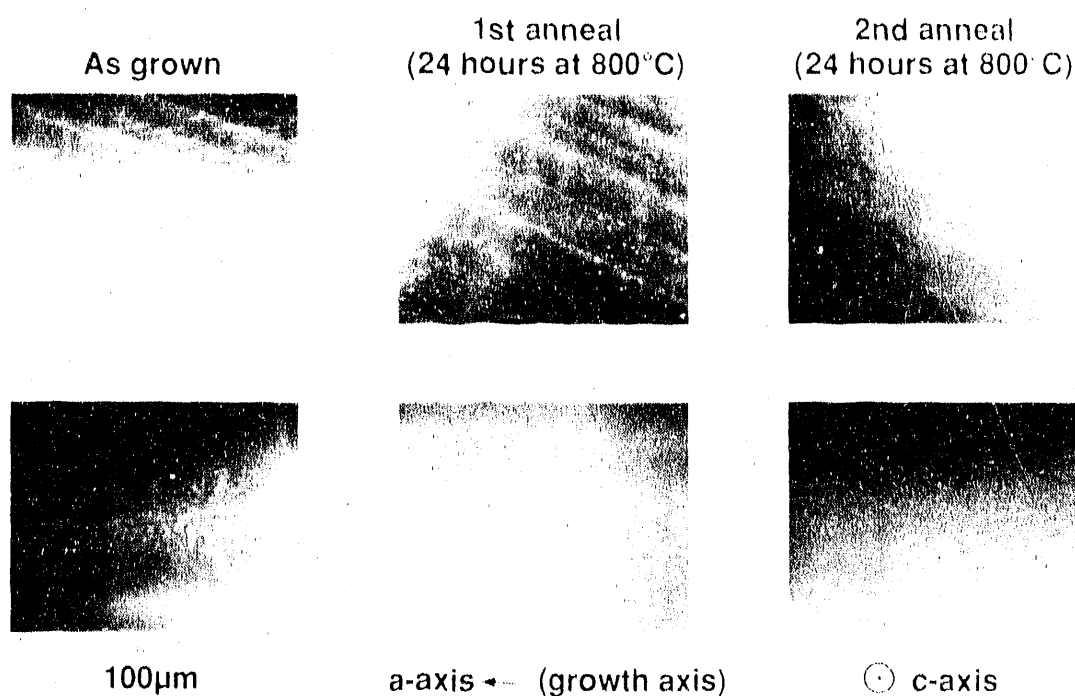


Fig. CD-2. Dispersal of a planar array of defects during a series of 24-hour anneals near 800°C .

From the annealing experiments described above, a diffusion constant, D , for the atomically dispersed defects near 800 °C can be estimated. Assume that the annealing process following dissolution can be approximated by the diffusion of a mobile species with initial concentration C_0 , from a semi-infinite slab between $x = -l$ and $+l$, into an infinite medium with concentration $C(x,t) = 0$ for all time t . The solution is given by Carslaw and Jaeger [Ref. CD-1] and is shown graphically in Fig. CD-3. For complete annealing (scattering losses reduced by an order of magnitude), we assume $C/C_0 \sim 0.1$. From Fig. CD-3, this indicates $Dt/l^2 \sim 1.0$. With $l = 2$ mm and $t \sim 100$ hr, $D \sim 10^{-7}$ cm²/s. This is similar in magnitude to the diffusion constant for self-diffusion of Li in LiF and of Na in NaCl near their respective melting points [Ref. CD-2].

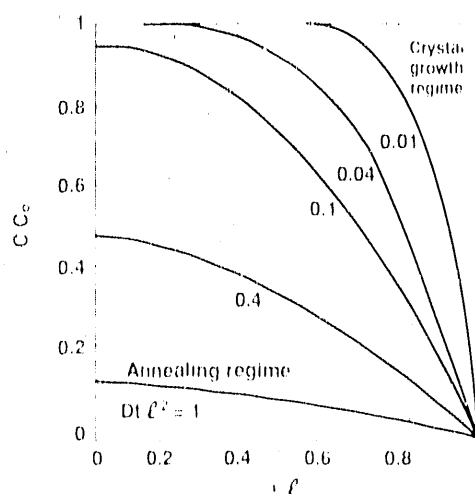


Fig. CD-3. Variation of concentration with position for various values of Dt/l^2 .

Based on the above observations, we propose the following framework for understanding the formation, growth, and elimination of defects in LiCAF. As the growing crystal moves away from the melt/solid interface, it reaches a critical temperature, T_c , below which LiCAF becomes supersaturated in either an (extrinsic) impurity species or an excess of an (intrinsic) major constituent. At some temperature below T_c , nucleation of the defects occurs both randomly and along dislocations. Initially, reduction in surface energy favors the growth of defects, but increasing strain energy eventually imposes a limiting size on the defects. During annealing, the defects dissolve back into the LiCAF matrix and then diffuse out of the sample along a concentration gradient. A quantitative model of this process must await positive identification of the composition of the defects.

References

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- CD-2. R. J. Borg and G. J. Dienes, *An introduction to solid state diffusion* (Academic Press, Berkeley, 1988), pp. 111-114 and 265-266.

DTA EQUIPMENT DEVELOPMENT

J. De Yoreo

During the first six months of this project, we designed, constructed, and tested a multicell differential thermal analyzer (DTA) that operates between 500 and 1000 °C for use in determining phase diagrams. The DTA head, shown schematically in Fig. DT-1, consists of a stainless steel disk containing six cells placed symmetrically about the center. Each cell is lined with alumina to prevent electrical contact between the DTA head and the platinum sample cups. Protruding into each cell is a type-S thermocouple (Pt-PtRh), which is sheathed in alumina below the thermal junction. The height of this thermocouple is adjusted with a setscrew so that it is in intimate contact with the sample cup. The thermocouples of each cell are connected differentially with those of every other cell. With this design, one can simultaneously measure the temperature of any given cell as well as the temperature difference between that cell and each of the others. A stainless steel lid ensures the presence of a uniform temperature across each cell and eliminates the effects of convection within the furnace.

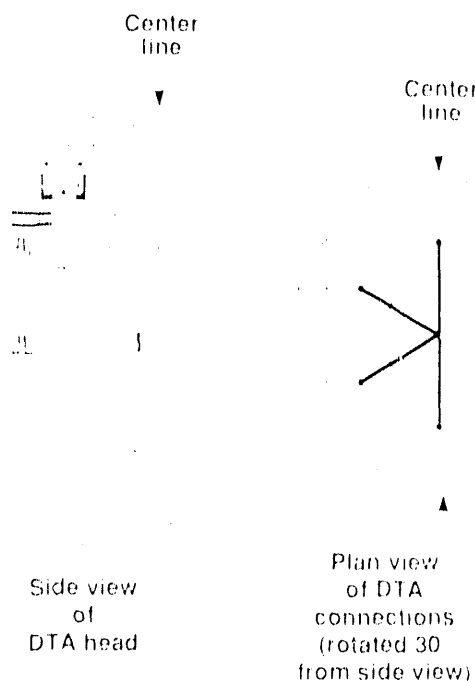


Fig. DT-1. Schematic diagram of existing DTA head.

The furnace in which this DTA head was tested and is currently being used is a commercially available Centorr furnace designed and installed for use in crystal growth under the Large Dimension Crystal Growth Project of the Inertial Confinement Fusion (ICF) Program. Although not ideal for the present purpose, it provides a means for testing and preliminary experimentation.

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The first test of the DTA head was performed on LiF and Cr:LiCaAlF₆ (LiCAF) with Al₂O₃ powder as the reference material. This test was successful, and we are currently using the DTA to determine the phase diagram of (LiF)_x • (CaF₂)_y • (AlF₃)_z near $x = y = z = 1$ in support of the Large Dimension Crystal Growth project mentioned above. The need for these measurements is twofold. First, it is important to grow from the congruent composition of the system in order to avoid constitutional supercooling and consequent breakdown of the melt-solid interface. Second, there is evidence that microscopic defects present in "as-grown" crystals of LiCAF are a result of the precipitation on cooldown of a second phase composed of one or more of the major constituents, such as LiF [Ref. DT-1]. The extremely small size of these defects makes it difficult to determine their composition by common analytical techniques. Determination of the phase diagram near $x = y = z = 1$ would provide important information on the composition of the defects.

Our plans are to continue the work on LiCAF, to begin to look at LiB₃O₅ (a promising nonlinear material [Ref. DT-2]), and to design a multi-cell DTA that is capable of both operating at temperatures up to 2000 °C and accurately determining enthalpies of reaction.

References

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DEPARTMENTAL INSTITUTIONAL RESEARCH & DEVELOPMENT

Individual Projects

ELECTRONIC STRUCTURE STUDY OF THE THERMODYNAMIC AND MECHANICAL PROPERTIES OF Al-Li ALLOYS

A. Gonis

Overview

Objective

Our objective is to study the phase stability and elastic properties (mechanical properties) of Al-Li alloys by means of first-principles electronic structure calculations.

Motivation

The motivation for this study is provided by the rather strange and technologically useful thermodynamic and mechanical properties of Al-Li alloys, especially alloys with dilute Li concentrations. Most important among these properties is the weight reduction with increased stiffness that results from small additions of Li (~4%) in Al. This phenomenon makes Al-Li alloys prime candidates for aircraft structural materials.

Description of Technical Activities

The first stage of the study consists of calculating the equilibrium thermodynamic properties of Al-Li alloys across the concentration range, in both fcc and bcc phases. Our goal was to complete this stage in the first year of the project; we are confident that we shall be able to do so.

Calculations Completed (Technical description)

Calculations of equilibrium charge densities, lattice constants, and energies of mixing have been completed for alloys based on both fcc and bcc crystal structures at selected concentrations. Calculations of effective pair interactions are currently underway.

Physical Significance of Results

Our results indicate that bcc-based alloys with lithium concentrations of 50% and 75% will order at low temperature in the B32 and DO₃ phases, respectively. This behavior is consistent with experimental and previous theoretical studies carried out on the basis of phenomenological models.

Dilute Li alloys in the fcc phase, which are the technologically important ones, exhibit very rich behavior. An example of this behavior is illustrated in Fig. ES-1, which shows the variation of the effective pair interactions for 1st, 2nd, 3rd, and 4th neighbors (indicated by the numbers along the curves) for the 25% Li alloy. These interactions provide a strong

clue as to the stable structure preferred by the alloy at low temperature. A positive V_1 and a negative V_2 , for example, would indicate that the alloy tends to form in the Li_2 structure. Indeed, *metastable* Li_2 precipitates have been observed experimentally in these alloys. As Fig. ES-1 indicates, near the Fermi level, V_1 varies very rapidly with respect to energy. Although it is negative there, its large slope is in fact a strong indication of a possible metastability. Small additions of ternary impurities might precipitate the metastable state.

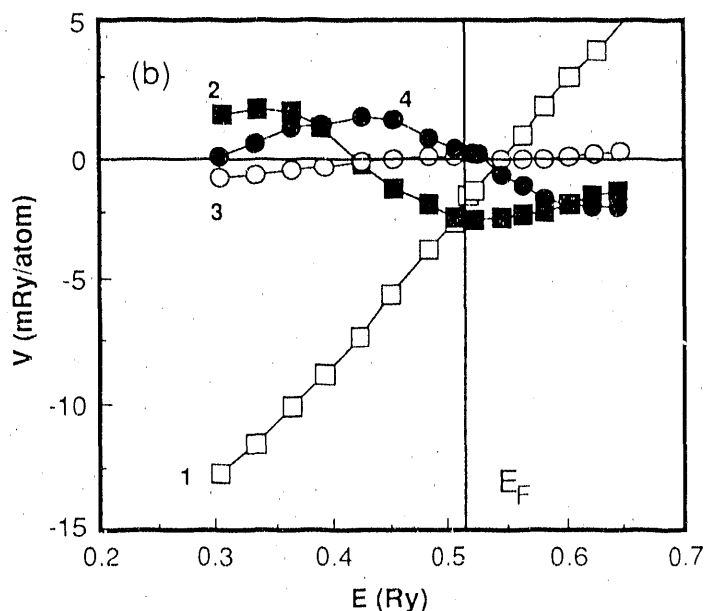


Fig. ES-1. Variation of effective pair interactions as a function of energy in fcc Al-Li alloys with Li concentration of 25%. The numbers next to the curves denote the near-neighbor type formed by the sites in the pair.

The calculations of phase stability of fcc Al-Li alloys has revealed a wealth of "unexpected" physical behavior. These alloys are "simple" in the sense that they are comprised of elements with low atomic numbers that are not characterized by resonant-behavior in any of the scattering channels. And yet these alloys have made it necessary to rethink the calculation of the alloy total energies, a procedure that was thought to be well established. We expect that further study of the phase stability of these alloys will prove exciting and informative.

Publications

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THE STRUCTURE-PROPERTY LINK IN SUB-NANOMETER MATERIALS

A. F. Jankowski (Principal Investigator)

The structure-property link is critical in sub-nanometer scaled materials. This is especially true for microstructures with alternating layers composed of only a few atomic planes each (i.e., multilayers). In this project, the *objective* is to determine the equilibrium atomic configurations and phase stability of multilayer systems, then to link the atomic structure (both theoretically and experimentally) with the observed elastic behavior and magnetic-optical properties [Refs. SP-1 through SP-8].

The multilayer structures are synthesized using dc-magnetron sputter deposition. The thin-film samples are composed of several hundred layer pairs with repeat periodicities ranging from 0.6 to 9 nm. Our process is competitive with molecular beam epitaxy, in that it allows for the monolayer level of control needed to produce superlattices with compositionally abrupt interfaces. The multilayer systems currently under investigation are Au/Ni, Ni/Ti, and Au/Nb.

The *mechanical property measurement* of Au/Ni multilayers is being pursued at Stanford University under the supervision of W. D. Nix. The measurement of an in-plane Young's modulus from the deflection of a composite multilayer-cantilever beam using a microindenter has currently revealed no modulus enhancement [Ref. SP-1]. An explanation for why the supermodulus effect has not been found by microstructural and testing methods is being investigated.

Direct measurement of the multilayer-cantilever beam curvature does prove interesting, however. If a constant modulus value is assumed, the computed internal stress of the multilayer-cantilever beam follows the composition wavelength dependence of the supermodulus effect (i.e., a maximum compressive stress at 2 nm) (Fig. SP-1).

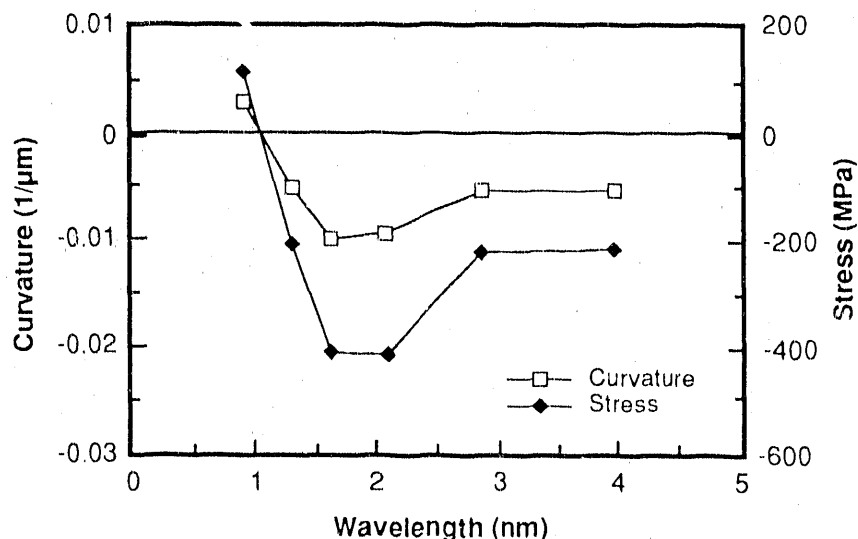


Fig. SP-1. Curvature (μm^{-1}) of Au/Ni composite microbeams and estimated stresses (MPa).

These modulus measurements provide a milestone for mechanical property evaluation of as-deposited thin-film multilayer structures. To measure the hardness of the films without destroying the underlying multilayer structure necessitates indentation depths less than 5% of the film thickness. Therefore, to firmly establish hardness trends, multilayers greater than 1- μm thick are needed; spatial resolution limitations require indents greater than 50 nm. This will tentatively be pursued in late May–June with the fabrication of additional Au/Ni multilayer samples.

Microstructure of the multilayers is investigated with x-ray diffraction measurement and modeling under the supervision of *J. Chaudhuri* at Wichita State and with high-resolution electron microscopy (HREM) at LLNL. Measurements of interplanar spacings from high-resolution Au/Ni micrographs provide a direct test of the “strain relaxation from coherent interfaces” concept, as proposed in the coherency strain model (CSM). From the HREM measurements and new modeling analysis techniques, as supported by the collaboration with *T. Tsakalakos* of Rutgers University, the composition profile through the interfaces of the multilayer may be uniquely determined analytically. This milestone on the structure-property link using dynamical diffraction theory is anticipated in July–August. Preliminary kinematical x-ray diffraction (XRD) results are supportive of the CSM [Refs. SP-2, SP-5].

The Au/Nb system is one in which a near-zero misfit exists between the (111) Au and (110) Nb. Yet, when deposited as a multilayer, a strained layered superlattice results. In fact, the average lattice spacing in the modulation direction is found to vary with the repeat period, beyond a rule-of-mixtures average (Fig. SP-2). The Au/Nb HREM results support another example of the strain-relaxation concept from strained interfaces [Ref. SP-3].

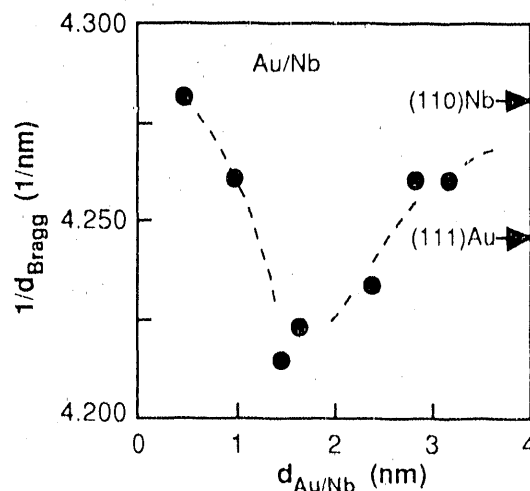


Fig. SP-2. The variation of $1/d_{\text{Bragg}} \text{ (nm}^{-1}\text{)}$ with repeat period $d_{\text{Au/Nb}} \text{ (nm)}$.

Multilayer structures are a useful medium for studying phenomena in *alloy stability and phase transformations*. We consider solid state amorphization as being induced through the mechanical alloying of powders through ball milling or the irradiation of crystalline solids. The kinetics and driving forces of bulk processing do not readily clarify the physics of amorphization. Thin-film studies, without an amorphous parent phase, remove the

bulk-processing obstacles. A *completely* crystalline multilayer was used to study the solid-state amorphization of Ni-Ti (55 at.% Ni). An *in situ* transmission electron microscopy (TEM) isothermal anneal is used to amorphize the crystalline binary structure by means of interdiffusion of nickel preferentially into the titanium. This is perhaps the first time that this phenomenon has been observed in real time [Ref. SP-4]. Determination of the structural origin may now be more rigorously pursued (e.g., Does the amorphous phase nucleate from an incoherent or from a coherent interface?). Additional samples with progressively shorter repeat periods may lead to Ni-Ti interface structures that pass through an incoherent-coherent transition and therefore help clarify the structural mechanism of solid-state amorphization.

References (including Presentations & Publications)

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- SP-2. J. Chaudhuri, S. Shah, V. Gondhalekar, and A. F. Jankowski, "X-Ray Diffraction Analysis of Au/Ni Multilayers," submitted to *J. Appl. Phys.*
- SP-3. A. F. Jankowski and P. L. Perry, "Microstructure of Au/Nb Multilayers," presented at the 17th International Conference on Metallurgical Coatings, San Diego, Calif., Apr. 2-6, 1990.
- SP-4. M. A. Wall and A. F. Jankowski, "In-Situ Observation of Solid-State Amorphization in a Ni/Ti Multilayer," submitted for *Proceedings of the XIIth International Congress for Electron Microscopy Volume 4—Materials Science*, to be presented in Seattle, Wash., Aug. 12-18, 1990.
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- SP-8. M. A. Wall and A. F. Jankowski, "Atomic Imaging of Au/Ni Multilayers," *Thin Solid Films* **181**, 313 (1989).

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