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**TITLE: AN OVERVIEW OF CTR-DIVISION CONTROL AND DATA ACQUISITION
COMPUTER USAGE AT THE LOS ALAMOS SCIENTIFIC LABORATORY**

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An Overview of GTR-Division Control and Data Acquisition Computer Usage at the Los Alamos Scientific Laboratory.* G. V. Chandler, K. A. Klare, J. W. Lillberg, and R. V. Wilkins, Los Alamos Scientific Laboratory

Computers have become an integral part of the control and data acquisition systems of several different fusion experiments in the GTR Division. These systems must 1) monitor and/or control approximately 200-1000 signals, 2) process from 40 to 250 diagnostic channels with a maximum plasma discharge repetition rate of once every five minutes, and 3) operate in an electrically noisy environment. Small to medium scale minicomputers interfaced to the experiment through CAMAC modules have been used to meet these requirements. System shielding and grounding have been given special consideration. These systems are also used for on-line data analysis and are linked to the local GTR network User Service Center where additional off-line analysis can be performed.

*Work performed under the auspices of the U. S. Department of Energy.

INTRODUCTION

This paper is an overview of the use of computers for data acquisition and control within the Controlled Thermonuclear Research (CTR) Division at the Los Alamos Scientific Laboratory (LASL). It will cover the basic level requirements and general design philosophy, and then trace the expansion of computer usage and evolution of technique over the years and several devices since computers were first used with CTR experiments. Finally, it will describe the design of the ZT-40 control and data acquisition system, which is the latest system and is currently under construction.

The charter of LASL's CTR Division is to explore alternative concepts in the quest to build a magnetically confined plasma fusion device. Work began with the toroidal Z-pinch in 1952, and has been applied to the present research on the Reverse Field Pinch (RFP)¹ configuration. The RFP configuration has an axisymmetric toroidal magnetic field geometry consisting of a poloidal field, produced by a toroidal current in the plasma, and a toroidal field whose direction is reversed outside the plasma column. The theta-pinch², with a magnetic field geometry which is orthogonal to that of the Z-pinch, has been extensively investigated in both linear and toroidal configurations. Plasma ion temperatures up to 50 million degrees and densities of several times 10^{17} cm⁻³ have been produced in the theta-pinch devices. The experiments use the same type of hardware and pose similar control and data acquisition problems. Table I contains a list of parameters relevant to CTR control system design. The experiments are carried out on large pulsed devices, which use spark-gap switched capacitor banks

CAPACITOR BANKS:	$10^5 - 10^7$	Joules
	$10^4 - 10^6$	Volts
	$10^5 - 10^6$	Amperes
PLASMA LIFETIME	$10^{-6} - 10^{-5}$	Seconds
CONTROL SYSTEM	$10^2 - 10^3$	Functions
	10^{-1}	Second time scale
BANK REPEITION RATE	1 - 10	per hour
ELECTRICAL NOISE	LOTS	DAMAGE TO CONTROL COMPONENTS AND INTERFERENCE WITH DATA ACQUISITION

PEOPLE

PHYSICISTS

LASL CTR COMPUTER ENVIRONMENT

storing up to 10 megajoules of energy at tens of kilovolts, and which produce currents up to 100 megamps. The plasma lifetime is typically in the range of 10 to 1000 microseconds, requiring data acquisition devices which have internal data storage. The control systems must control and/or monitor up to a thousand variables, and cycle several times a second. The devices have repetition rates of 1 to 10 times an hour and are characterized by high electrical noise levels during the plasma discharges. Ground currents and radiated electro-magnetic interference are serious problems. The control system, which may ignore timing signals for a cycle or two, need only be protected from physical damage. The data acquisition equipment, on the other hand, must be protected from interference which could cause spurious data. Another part of the system is the people who operate it. Operators vary widely in their experience with computer software, and the system designer must take this fact into account. The "tail" in operator malfunction is evident.

1.1.1.1. SOFTWARE

Software

The goal of software design is to produce programs which are easy to use and easy to maintain. The required operator input should be minimized and the interaction with the operator should occur in the

most natural way possible. For example, on the system described here,

input is entered through switch panels and thumbwheel switches and visual displays are used extensively. Software maintenance is made easier by modular design and the use of a high level language such as FORTRAN. The latter has been replaced by a control language has been developed. This language consists of a file of command description blocks which are executed by a FORTRAN coded processor. With this approach, the operation of the system may be modified simply by editing the command list; no reprogramming in FORTRAN is required.

Hardware

Hardware has retained top down modular design techniques. A standard interface, the $CAVOC^{1,2}$ module, was developed to allow for easy expansion and modification. The system is controlled by different modules and is designed to take advantage of the wide range of functions available within the CAVOC format.

A standard signal nomenclature has been devised and is used for both hardware and software. The use of standard nomenclature enhances communication between people of diverse backgrounds.

The electrical noise problems are treated systematically. The devices are characterized as signal sources, the control and data acquisition equipment as receivers, and the attention is required to achieve a desired level of noise reduction. Various techniques —

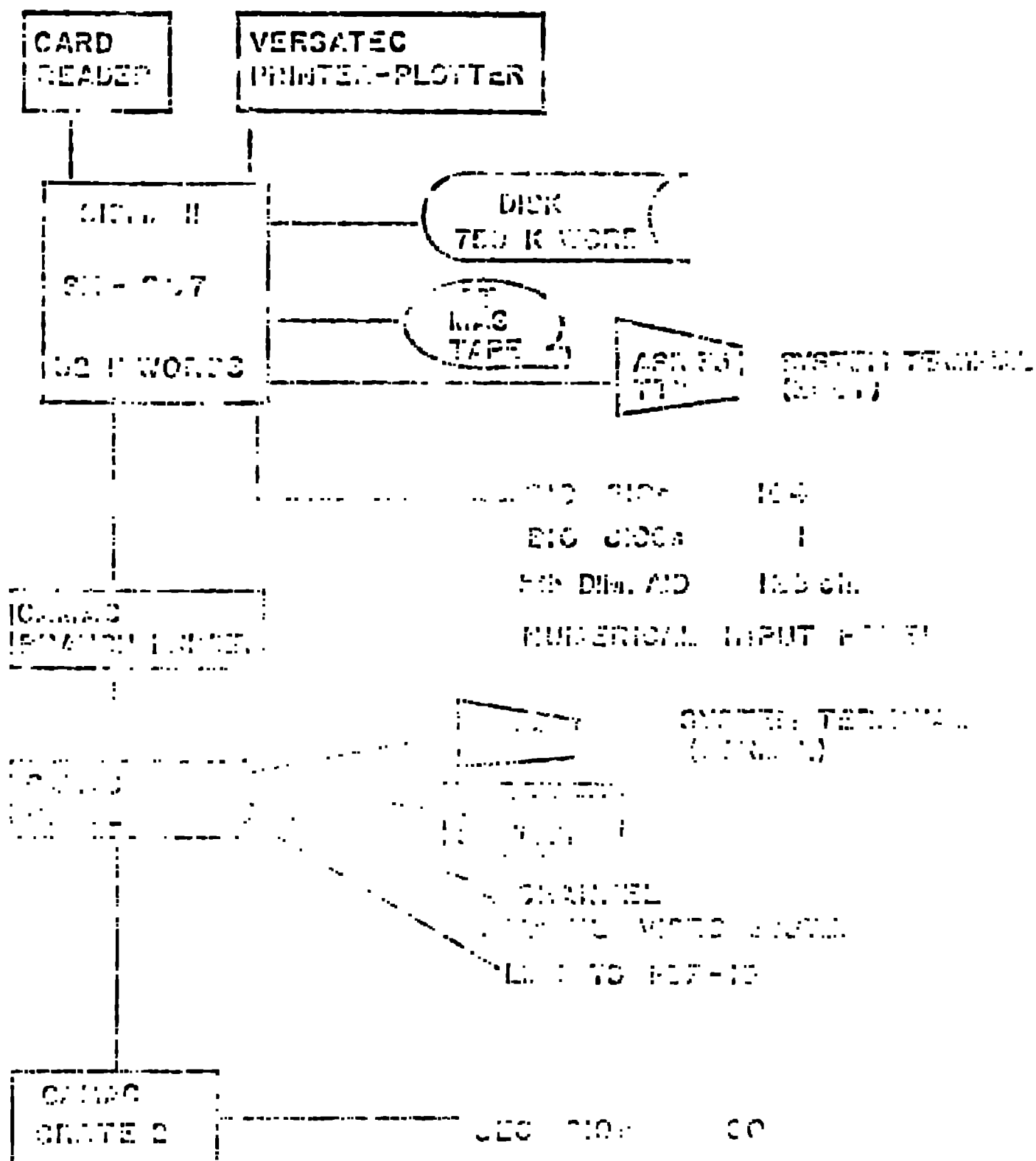
isolation, shielding and transient suppression -- are used to achieve the design goal.

EXPERIMENTAL

Seyllac

The first GCR experiment to use a computer was Seyllac. A Sigma 2 was acquired in 1969 and installed after the device had been designed and was already under construction. The computer was originally used only for data acquisition but later assumed some monitoring and servo/control functions.

The Seyllac Sigma 2 configuration is shown in Fig. A.1. 1000 samples of data was stored in fast transient digitizers. Slow data such as high voltages were acquired by a 128 channel analog-to-digital converter (ADC). The operator could control the computer through the numerical input panel. After each plasma discharge the transient recorders were read and the data stored on disk. The operator could call up various data analysis programs and view the results on a multi-channel video display. Additional detailed analysis was done on the Livermore Service Center's DEC-10. The operating system was the Xerox Real-time Batch Monitor (RBM).



SM-237 (SCYLLAC) SIGMA II

Second Sigma 2

In 1971 a surplus Sigma 2 was acquired. This serves as a data acquisition computer for 4 small experiments. The configuration of this system is shown in Figure 2. Originally all devices were interfaced using Xerox standard interface units. These direct interfaces have been replaced with CAMAC standard interfaces. This computer uses the same Xerox BSD operating system as the Seylla computer.

Seylla IV-P

The construction of Seylla IV-P, a 1 meter linear theta spectrometer, was begun in 1975. This was the first computer control and data acquisition system designed and built at LLNL to meet a specific physical desire at LLNL. The computer chosen was a PDP-11. Figure 3 diagrams the control system. All the interfaces are through the use of standard CAMAC systems and use the PDP-11's real-time operating system (RTOS) which is a multi-tasking, stand-alone real-time system. The control language approach was developed on this system. All of the control and data acquisition tasks operate in the foreground. The background, which has a 64K word virtual address space, is used for on-line data analysis.

LATEST DESIGN

ZT-40, a large collimated 10-pinch, is currently under construction. It is the most complex device built in CTD at LLNL in

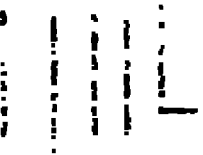
CARD
READER

SM 105
SIGNAL 2
30K STORAGE
DIO

575K WORDS

ASR 35
TTY

7 TRACK
MAGNETIC TAPE



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SM 105 (SECOND) SIGNAL 2 CONTINUATION

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1) the number of digital channels, which must be increased, and the sensitivity to electrical noise of the data acquisition equipment. A Cyber 495 with the software of a virtual memory operating system is chosen as the model of data acquisition computer. This computer is shown schematically in Figure 4. All interfaces to the external equipment are realized through a communication control system, which has been developed and implemented in the computer via a control software system.

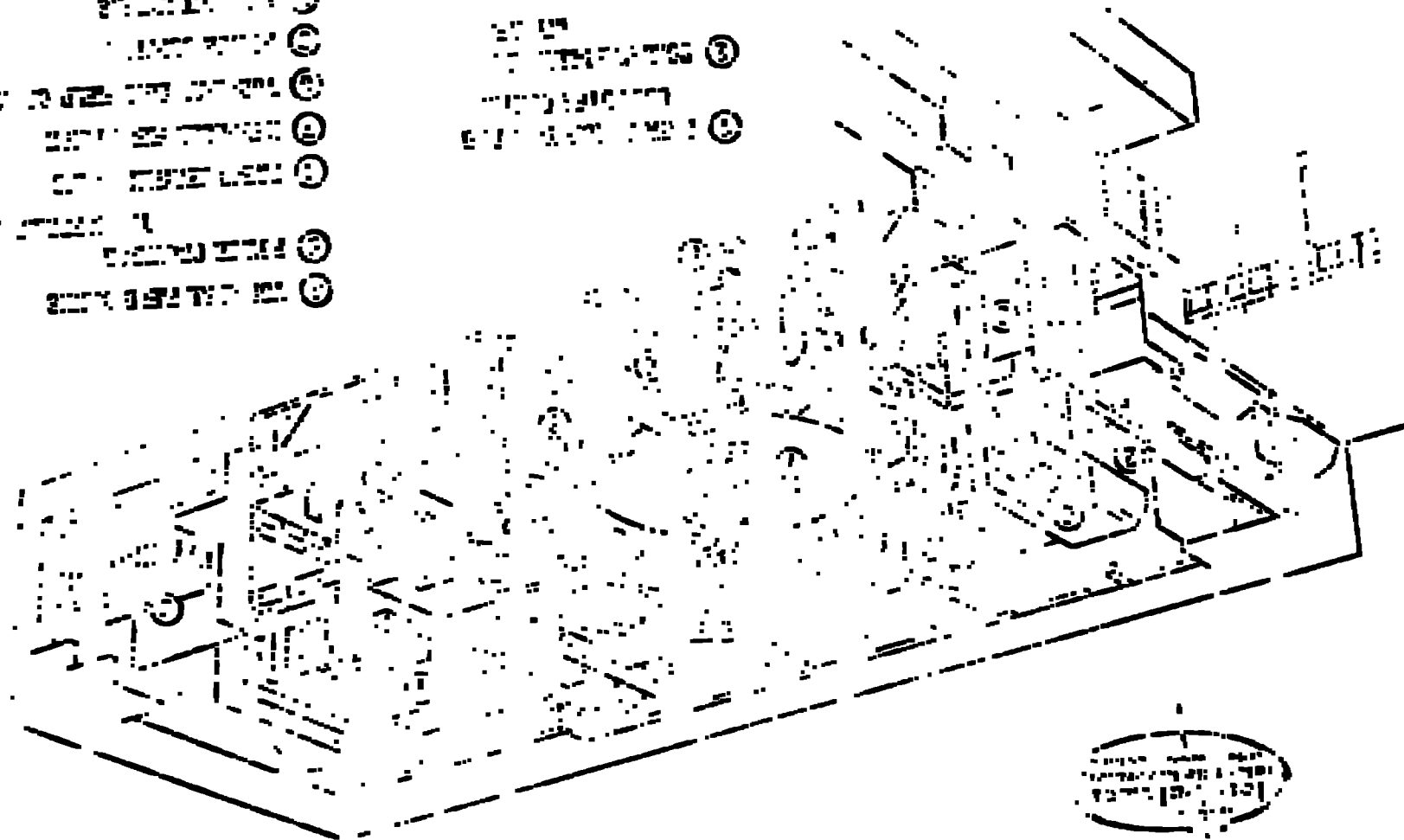
The control software system is divided into two parts: up to the level of the operating system, which is realized by the computer support the management of the data acquisition system, and the software for performing the control of the plant. The plant is represented here as a system of objects, which are connected to each other. At the first level, the objects are represented as variables connected to a control system, which is realized by the hardware. A control algorithm is realized by the computer, which is used for the control of the plant. This software is used for the control of the plant. The control code is written in the computer in the form of a program. A set of software modules, which are used for the control of the plant, has been developed for interpretation of the control program. This has been done in order to allow the control program to operate at a priority higher than that of the operating system.

The control software is loaded after that of the 13-P although the latter is loaded first, because of the difference in operating systems. Two processes are involved: 1) a monitor process

which carries out all I/O operations with ZT-40 and provides current status information, 2) a CAMAC interrupt handler, 3) a control process, which is the control language processor and operator interface, and 4) a sequential processor for data acquisition programs. Since PRIMOS IV is a time-sharing system, program development, data analysis and diagnostic development can be carried out concurrently with device operation.

Figure 1 shows a plan view of the area in which ZT-40 is being built. The basic layout center is the plasma vessel with its associated conductors and torus core. Blowing containment will be located on the platform around the torus. The shield room containing the computer, data acquisition equipment and timing pulse generators is located at one end of the area. A control room, containing the control operator and interface elements is located in relay racks at the opposite end of the area. The charging system power supplies are in a room below the control room. The pulse generator banks are built in the two protruding sections around the torus. Auxiliary battery banks are located in the corners of the area.

The noise and shielding of the plasma chamber has necessitated the construction of an elaborate star type groundlay and shield system around a point near the feedplate. Conductors carry shield currents to shield the torus from the effects of the currents. The shield structure was built in several sections, which are electrically isolated from each other and from the shielding, increasing the path for the fields in the concrete floor. Data features that ground

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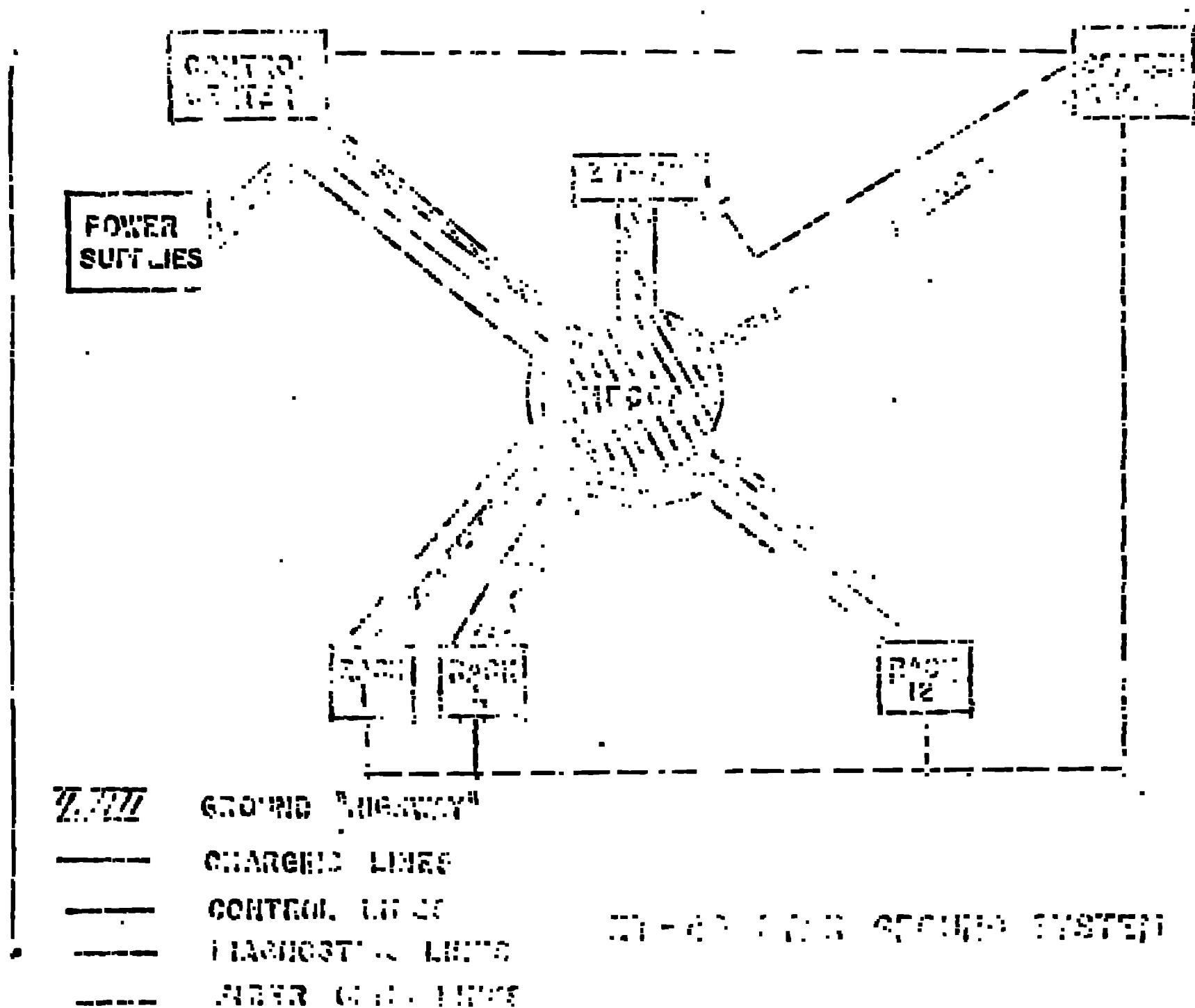
1. The first step is to identify the problem.

currents are flowing only in the ground-ways intentionally established. Ground loop areas are minimized by running all cables between various parts of the experimental system, the processing system. Ground loop problems in the control wiring and the timing-pulse cables have been minimized by the use of fiber optics.

The heteromodal system is carried between the control center and the shield room on 18 optical fibers. These fiber optic links were enclosed and built in-house. The circuitry in the control center, while not as susceptible to noise as the data acquisition equipment, still needs to be protected against physical damage by transients which could be as high as several hundred volts. These voltages are caused by changes in ground potential around the device which plasma discharges. Transient suppression is done by using optical isolation and shielding. The control equipment is optically driven and shielded. The shields are connected to the device through non-conductive plastic pipes. The shields are connected to ground through located around the device which are isolated from ground. Therefore, the control center, all of the power supplies, are isolated as their destinations. Only the analog inputs are referenced to the local ground at the device.

Figure 6 illustrates the termination employed in the device cables. Several junctions are used to connect the termination

*This option was taken as a precaution to avoid potentially coupled analog voltages from the device to the control system.



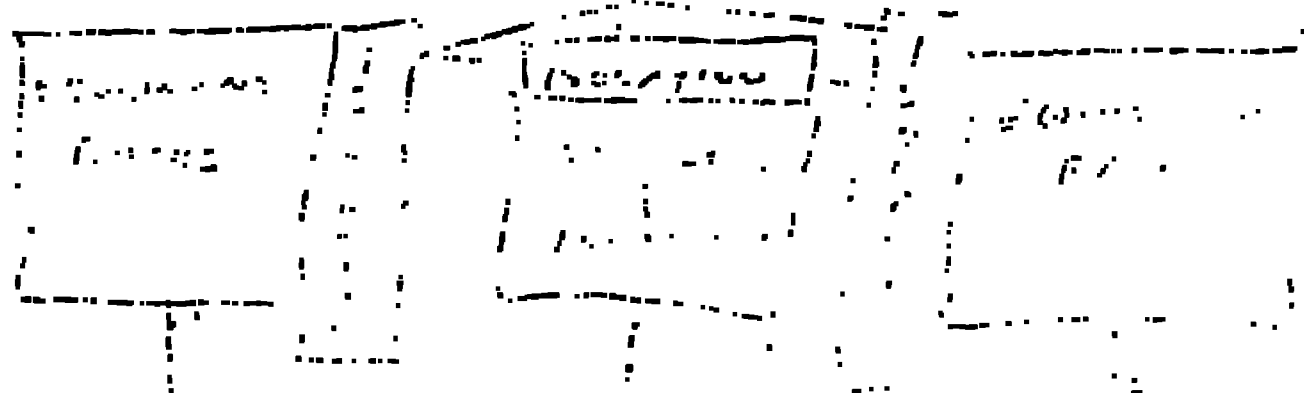
plation, near the torus. Coaxial cables from these junction boxes are carried in 20 two inch copper pipes to the shield room. These pipes are in turn encased in a 1/8 inch steel box. The purpose of this arrangement is two fold. The copper pipes, tied to the cables at each end, help to reduce crosstalk. Crosstalk is further reduced by shielding each cable several times through a stack of ferrite cores inside the shield room. The steel box, also connected to the cables at each end, increases the diffusion time for current induced in the ground loop formed by the conduit array and shield room, and coupled by stray magnetic flux.

Figure 7 is a diagram of the layout of the equipment in the shield room which also has a star ground system. The power, control terminal and peripherals are located in the center of the room. Relay racks are placed near the periphery of the room. Signal cables are routed between the peripheral equipment and the central equipment via a cable which is shielded by a conduit array. Signal cables are shielded by isolating the cables and by providing a single connection between each cable and the conduit array. Power is distributed throughout the room by a separate wireway structure. Twisted pair wiring is used to further reduce magnetic coupling. Isolation transformers are at each equipment location between the ground loops. The signal cables are housed in three layer magnetic shields to reduce the leakage flux.

The shield enclosure is a 2-shield room, 22 feet by 25 feet. The original design was modified by replacing the copper layers with

Power

Power
Control
System



Power Control System

Power

Power

silicon transformer steel. This extended the low frequency attenuation to cover the expected peak in the ZT-40 power spectrum which occurs at 360 Hz. AC power for the room is supplied by a 75 kVA 3 phase isolation transformer. This power is then filtered before and after entering the room.

CONCLUSION

The use of top-down, modular design techniques in both software and hardware increased system reliability, reduced maintenance efforts, and allowed a more modular hardware interface. It is believed that the time and cost spent in developing a system, from initial concept with careful consideration of power and ground distribution in systems, prior to the construction of the hardware and the digital logic, represents an investment in the ease of assembly, transport and the transfer of the system to a different manufacture.

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