

Lawrence Livermore Laboratory

THE ROLE OF COMPUTERS IN QUALITY ASSURANCE
IN THE ILL CRITICALITY SAFETY PROGRAM

Presented by

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MASTER

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IN THE LLL CRITICALITY SAFETY PROGRAM

BY

B. L. Koponen

SUMMARY

This paper summarizes some of the aspects of computational criticality safety quality assurance that have been emphasized in recent years at LLL. In particular I will discuss (a) computer code changes that have been made that help the criticality analyst reduce the number of errors that he makes and to locate those that he does make and (b) how a computerized "benchmark" data base aids him in the validation of his computational methods.

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Although there are a number of aspects of quality assurance in criticality safety computations, this paper will emphasize two areas that have been of particular interest to the LLL Criticality Safety Program: computerized quality assurance.

Slide 1

IN RECENT YEARS THE LLL CS PROGRAM HAS
BEEN AFFECTED BY ATTENTION GIVEN TO TWO
VITAL QUALITY ASSURANCE

1. Assurance of input correctness - code improvements
2. Code validation - benchmark library

Our two most heavily used applications are "SAB" and "MORSE". SAB is an acronym for "SHORT ANISOTROPIC" and "MORSE" is a version of the MORSE Multiphysics Neutron and Gamma-Ray Monte Carlo transport code, modified to do only criticality calculations. We have made changes to these codes that help the criticality analyst minimize the number of errors he makes in preparing code input and to easily find the errors that he does make. Some of these changes are mentioned on Slide 2.

Our philosophy has been to make code input as simple as possible since the user is more likely to make errors where code input is complex. The use of mnemonics to identify problem input parameters rather than special characters is helpful, e.g., it is easier to remember the words "Slab", "Cylinder" or "Sphere" than numerical codes such as 1, 2, 3 to represent the three geometries. Other special characters such as \$, %, * to start or terminate arrays were eliminated or replaced by words like "LAW" or "END".

slide 2

OUR CS CODES HAVE BEEN MODIFIED TO HELP
REDUCE AND LOCATE INPUT ERRORS

- Input is simplified
- Mnemonics are used
- Input checking aids were added - mass, density, volume calculations and pictures
- Common problem input parameters standardized

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The change in input formats is best displayed by example. Slides 3 and 4 show the input for a simple uranium sphere required for the SAN and ANISN codes. In our opinion, the set-up and checking of the SAN problem is much easier than that for ANISN and consequently less prone to user input errors. Later in this paper I will discuss some of the ways in which SAN was simplified and the limitations imposed upon SAN (e.g., k-calculations only).

Slide 3

SIMPLICITY OF CODE INPUT AND MNEMONICS
HELPS IN PROBLEM PREPARATION

Sample "SAN" problem

```

BARE SPHERE
SPHERE REFLECTION VACUUM
1 U235 0 3 0.04480
1 U238 0 3 0.00373 LAST
8.718 30 1 LAST
END

```

Compare to "ANISN" problem ->

Slide 4

COMPLEX CODE INPUT RESULTS IN GREATER CHANCES OF ERROR

Sample "ANISN" Problem

```

BARE SPHERE
1235 0.0 0.8 3 1 0 1.244 1 18 3 4 3 3 0 2 3 5R0 7 4R0 15 4R0 1 0 0
1205 22 0.0001 4Z 1 0 0 0 0 5 0 0001 0 01 0.002 6 75 T
1225 106 121 T
3** F1.0 T
4** 24370.0 8.718
888 F1
888 3
1088 3 3 3
1183 0 1 2
12** 0.0 0.044802 0.0032278
1** .204 .344 .188 180 090 .014 10Z
6**
-.20777348 0.0 08330038 -10117273 1377534 20777348
-.8611887 -.7867958 10117273 08330038 7* -1.0
+.7867958 +.8611887 T -5773603 -2182178 + 2182178 -5772803

```

Slide 6

SIMPLICITY OF "SAN" WAS MADE POSSIBLE BY
PLACING CN TAPES OR IN CODE SUCH ITEMS AS: **LS**

- S_n weights and direction cosines
- Cross sections
- Fission spectrum
- Parameters

and restricting calculations to multiplication (k_{eff}) only

FIGURE 1

SAMPLE OF "MORSE-C" INPUT FOR ARRAY OF AQUEOUS
URANYL NITRATE SOLUTION CYLINDERS

```
4001 2X2K3 BARE U92 61G2(ND3)2 SOLUTION H/U235=440/CRAL-7M-7191 (10M 206)
BASIC SOT= 002 LAST
/ATM 1 U235 D 3 1 50040-4 1 U238 D 3 1 18900-7 1 N O 3 3 2406-4
1 D O 3 09280U 1 H=H2O D 3 067440 2 C=ATOMIC O 3 09349
2 H=H2O D 3 09879 2 D O 3 01420 LAST
DEOMETRY VACUUM SRP1 BOX-X 0 22.73 45 46 68 19 / BOX-Y 0 22 45 46 68 19 /
BOX-Z 0 21.46 42 52 64 38 / ARRAY 27R1 /
BOX 1 1 1 SECTOR SOLUTION 1 -1 -3 -5 / SECTOR WALL 7 +1 -3 -2 /
SECTOR TOP 2 +5 -6 -2 / SECTOR BOTTOM 2 +3 -4 -2 SECTOR LI D 0 +6 -2 /
SECTOR VOID D +8 -2 / SECTOR VOID 0 +2 /
R/URFACES 1 CYLINDER 52 10 9 32 / 2 CYLINDER 52 10 10 16 /
3 PLANE 22 -8.78044 22 -10 / 4 PLANE 22 -9.32044 22 -10 /
5 PLANE 22 8.78044 22 10 / 6 PLANE 22 9.32044 22 10 /
VOLUME PICTURE D 10 64 38 0 10 3 68 19 10 22 68 19 10 22 10 0 13
LAST
END
```

Both the SAN and MORSE-C codes draw pictures of the system being calculated. Slides 8 and 9 show criticality safety models of a system designed to measure the energy dependence of ν in the region 0.5 to 125 eV.³ The slides show the pictures essentially as drawn by the codes, with the exception of the captions describing the codes and the experiment; also the non-fissile materials in Slide 9 were added later, normally being identified in another part of the SAN output. The user may draw other sections of the system with MORSE-C, including higher magnifications of important details. Figure 3 is an example of how we used the pictures of "Nubar" to illustrate the results of our criticality safety study in an internal LLL memorandum, simply by adding some descriptive material. Such displays also help in quality assurance by aiding independent reviewers determine if the criticality analyst has adequately described the system of interest.

Slide 8

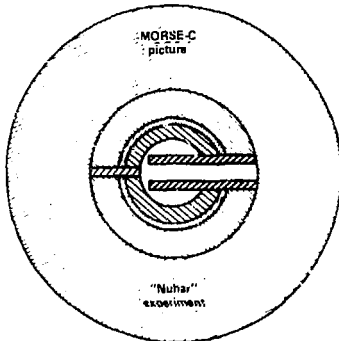


FIGURE 3. Model of NUBAR Experiment Used in MURSE-C Calculations.

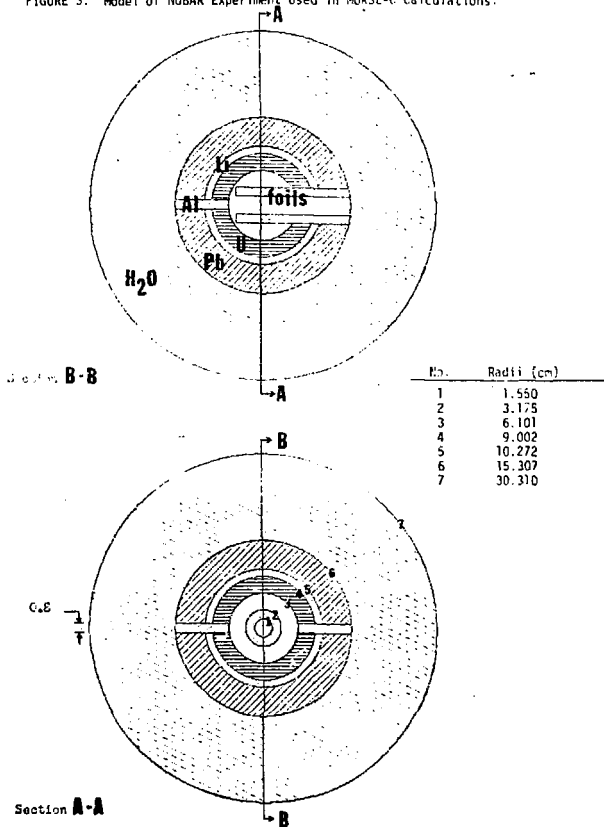
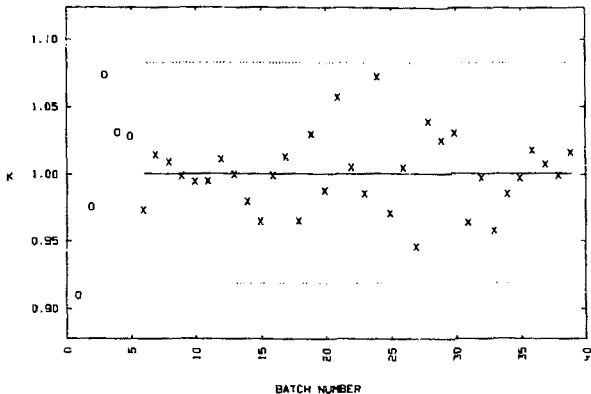


FIGURE 4

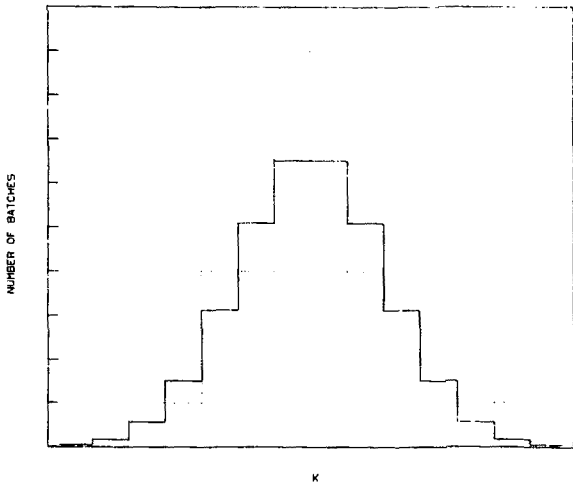
MORSE-C PLOTTING OF INDIVIDUAL BATCH RESULTS



0001-00-02
INDIVIDUAL BATCH MULTIPLICATIONS. SOLID LINE INDICATES AVERAGE VALUE, DOTTED
LINES ARE THREE SIGMA LIMITS FOR DISTRIBUTION OF K VALUES.

FIGURE 6

COMPARISON OF MORSE-C RESULTS TO A NORMAL DISTRIBUTION



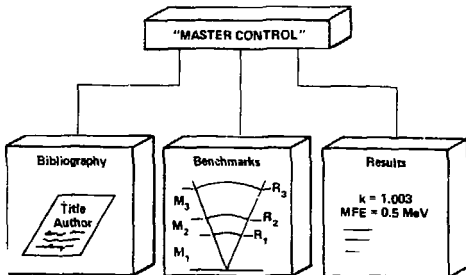
NORMAL DISTRIBUTION OF MULTIPLICATIONS (SOLID LINE) COMPARED TO THAT OBTAINED DURING PROBLEM RUN (DOTTED LINE)

THE W TEST, APPLIED TO THE LAST 34 BATCHES, IS SIGNIFICANT AT THE 75 PERCENT LEVEL.

Slide 12 illustrates how the "MASTER CONTROL"⁴ program is used to manage the large amount of data used in our code validation effort. The data base is separated into parts: the bibliographic data base is the source of data describing relevant critical experiments, descriptions of the experiments are entered into the numerical data base, and finally, when the systems have been calculated by our various computational methods, the results of the calculations are entered into the numerical data base. "MASTER CONTROL" performs many useful manipulations of the numerical data such as ordering the benchmarks according to core composition, reflector material, k-effective, median fission energy, etc., and performs calculations such as computing the averages of results, differences of results by various methods, or will punch the data into formats required by codes such as SAN or MORSE-C. Also, it is easy for "MASTER CONTROL" to save the results of these operations as a permanent part of the data base. Some examples of these operations will be given later in this paper.

Slide 12

A COMPUTER PROGRAM IS ALSO USED TO MANAGE THE LARGE AMOUNT OF DATA NEEDED FOR CODE VALIDATION



Slide 15

PORTION OF THE AUTHOR CONCORDANCE

ARNOLD, M. J.				
740	INGRAM, B. J. / ARSALON, R. M. / ARNOLD, M. J. / BAKER, A. R.	63-11-00	AEEV-R315	THE FIRST CORE OF ZEPRA
761	ADAMSON, I. / ARSALON, R. M. / ARNOLD, M. J. / BAKER, A. R. / BROOKFIELD, A. M. / FURNEAUX, D. / INGRAM, B. J. / PATTENDEN, S. K. / PATERSON, C. R. / STEVENSON, J. M.	65-10-00	AEEV-R461	THE THIRD CORE OF ZEPRA
ARNOLD, W. H.				
198	ARNOLD, W. H. /	59-11-00	YAEC-132	CRITICAL MASSES AND LATTICE PARAMETERS OF WATER-URANIUM DIOXIDE CRITICAL EXPERIMENTS: A COMPARISON OF THEORY AND EXPERIMENT
ARNOLD, A. L.				
190	PALMEDO, P. F. / LUDEWIG, H. / ARNOLD, A. L.	70-06-00	TANSAO, 13, 253-254	EFFECT OF HYDROGEN CONTENT OF GRAPHITE IN FAST CRITICAL EXPERIMENTS
ARTHUR, M. G.				
109	SCHUSKE, C. L. / ARTHUR, M. G. / SMITH, D. F.	56-08-06	RFP-0066	NEUTRON MULTIPLICATION MEASUREMENTS ON ORALLOY SLABS IMMERSED IN SOLUTIONS: PART 1
100	SCHUSKE, C. L. / ARTHUR, M. G. / SMITH, D. F.	56-10-05	RFP-0069	NEUTRON MULTIPLICATION MEASUREMENTS ON ORALLOY SLABS IMMERSED IN SOLUTION: PART 2
1117	SCHUSKE, C. L. / ARTHUR, M. G. / CROWDEN, A. / HICKEL, P. H. / SMITH, D. F.	57-11-27	RFP-0089	SUBCRITICAL MEASUREMENTS ON PARALLEL SLABS CONTAINING URANIUM 235 AND SALT LITRETCO
ADEY, G. YA.				
437	LYCZYNSKI, A. I. / KOEFENIGSB. V. A. / APTEKIN, G. YA. / MOISEWICH, A. I. / KAPRINOV, U. A. / SIFEDOROV, V. M. / CHIRKOV, L. A.	61-08-00	IAEA-VIENNA-1961 727-347	EXPERIMENTAL STUDIES OF SOME OF THE PHYSICAL PROPERTIES OF GASEOUS MODERATED INTERMEDIATE TEMPER.
ARON, R.				
1074	ARON, R.	71-07-00	EUR-4625	ANALYSIS OF CRITICAL EXPERIMENTS ON THE GFR, NO. 1 BY THE "C" METHOD

Slide 17 illustrates how the computerization of the benchmark data has helped in our code validation. Computer storage of the data provides an easily accessible file of experiments that were selected to provide a basis for comprehensive testing of computational methods. In many cases, the originators of the data have been contacted for additional information and clarification. When changes are made in the codes or cross sections it is not difficult to assess the effects of these changes and re-enter the results into the data base. "MASTER CONTROL" aids in the evaluation by displaying results in ways that may indicate trends that might not be evident from a single validation point. Slide 18 lists some of the possible ways of displaying a "benchmark" results and Figure 7 is an example.

Slide 17

COMPUTERIZATION OF BENCHMARK DATA HAS
SIMPLIFIED CODE VALIDATION PROVIDING:

- Archival storage of selected experiments
- Rapid access to data
- Evaluation of new cross section data or calculational methods
- Display of results that may indicate trends not evident from a single validation point

Slide 18

"MASTER CONTROL" ASSISTS IN THE
INTERPRETATION OF "BENCHMARK" RESULTS
BY ORDERED DISPLAYS OF:

- Sources of data
- Core materials
- Reflectors
- Median fission energies
- k's
- Codes or cross section treatments

In Slide 19 I have entered the area of speculation, but I expect that the question would be asked, so I prepared the slide presenting our best estimate of when a publication will be available. As long as new experiments are being done, the bibliographic data base will not be complete, but we plan to cut off additions long enough to publish what we have, and do later updates of new measurements and measurements that were inadvertently omitted in the present work. Work on the numerical data base has been pre-empted by our desire to complete the bibliography but, hopefully, a publication can be prepared in the coming year.

Slide 19

**WHEN WILL THE BENCHMARK LIBRARY BE
READY FOR PUBLICATION?**

- Bibliography — we hope this summer, with periodic updating to follow
- Numerical — about 170 experiments are included but the variety of materials and geometries is limited — perhaps a version can be published within a year

REFERENCES

1. W. W. Engle, "A Users's Manual for ANISN", K-1693, Oak Ridge Plant, Union Carbide Corporation Nuclear Division (1967).
2. E. A. Straker, P. N. Stevens, D. C. Irving, and V. R. Cain, "The MC²SE Code -- A Multigroup Neutron and Gamma-Ray Monte Carlo Transport Code". ORNL-4595, Oak Ridge National Laboratory (1970).
3. R. E. Howe, and I. W. Phillips, "Prompt Fission Neutrons from eV Resonances in ²³⁵U: Measurement and Correlation with other Fission Properties". Phys. Rev. C, 13, 195-205 (1976).
4. V. E. Hampel and J. R. Wade "MASTER CONTROL -- A Unifying Free-Form Data Storage and Data Retrieval System for Dissimilar Data Bases", Proceedings of the ASIS 32nd Annual Meeting, San Francisco, California, (1969) Vol. 6, pp. 159-74.

BLK/gh

NOTICE

"This report was prepared as an account of work sponsored by the United States Government. Neither the United States nor the United States Department of Energy, nor any of their employees, nor any of their contractors, subcontractors, or their employees, makes any warranty, express or implied, or assumes any legal liability or responsibility for the accuracy, completeness, or usefulness of any information, apparatus, product, or process disclosed, or represents that its use would not infringe privately owned rights."

Reference to a company or product name does not imply approval or recommendation of the product by the University of California or the U.S. Department of Energy or the exclusion of others that may be suitable.

The SAN code was designed to be used from an interactive terminal (teletype, television monitor, etc.). It was thus necessary to keep the input as simple as possible and make the code fast running. We noticed that the majority of our ANISN problems were being run in a somewhat "standard" fashion - k -calculations, fixed S_0 constants, group size, fission spectrum, convergence parameters, etc. We decided, therefore, to make our interactive version one in which many of these items were fixed and stored in the code or on tape. There was a loss of flexibility in SAN, but we still have ANISN available for the occasional searches, source problems, etc., that we need. (Incidentally, we have also made changes in ANISN such as the mnemonic input format that help to make ANISN easier to input and check.) Slide 5 and 6 outline the changes in SAN.

I do not wish to spend an excessive amount of time in the oral presentation on this subject so I will not include comparable examples for MORSE-C, but for the written paper I show an example of the MORSE-C input for a $3 \times 3 \times 3$ array of solution cylinders, a fairly complex system (Figure 1). The reader may compare this format to the KENO input format if he wishes. In MORSE-C the Monte-Carlo parameters such as neutrons per batch, standard deviation termination, etc., have been fixed at preselected values, but the user has the option of overriding these if he wishes. In the example of Figure 1, I chose to change the standard deviation termination from its preselected value of 0.005 to 0.003 (card no. 2 of Figure 1).

Slide 5

WHAT LED TO THE DEVELOPMENT OF "SAN"? [5]

- Interactive version required simple input
- Most of our "ANISN" calculations were being done with "standard" input parameters
- Many items being required by user input can be kept in code or on tape

The output of our criticality codes was also modified to help the user insure that his problem was properly described. (Slide 7) a table of atomic weights is attached to the cross section library permitting the codes to compute the physical densities of the materials requested by the user. It is then a simple matter for the SAN code to compute the volumes and masses of the materials used in the problem. In the general geometry MORSE-C, a special Monte-Carlo subroutine was programmed to compute volumes of the various regions, with some statistical uncertainty in the results. Figure 2 illustrates a MORSE-C volume and mass calculation.

Slide 7

AT THE SAME TIME CODE INPUT WAS SIMPLIFIED, CODE OUTPUT WAS IMPROVED

These changes were designed to

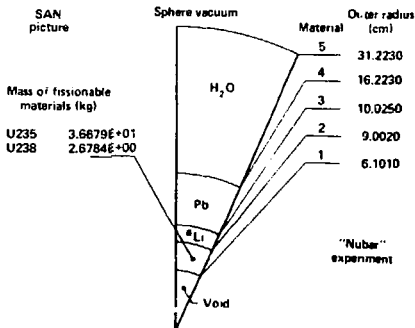
- Help the user ensure that the problem was what he intended
- Display pictures of the geometry in detail and to scale
- Display calculated output as plots rather than columns of numbers

FIGURE 2

SAMPLE OF MORSE-C VOLUME AND MASS CALCULATION

REGION NO	CR#*3	VOLUME STD DEV	FSD	ISOTOPE	MASS KG	STD DEV
1	8 00E+03	1 90E+01	0 0038	U235	2 93E-01	1 11E-03
				U238	2 37E-02	8 89E-05
				N	4 37E-02	1 43E-04
				D	4 50E+00	1 70E-02
2	8 97E+02	3 13E+00	0 0045	H#H2O	3 64E-01	2 14E-03
				TOTAL	3 41E+00	2 03E-02
				C#ATOMIC	4 94E-01	2 22E-03
				H#CH2	8 83E-02	2 87E-04
2	2 18E+02	6 72E+00	0 0308	C	8 93E-01	1 18E-03
				TOTAL	8 23E-01	3 69E-03
				C#ATOMIC	1 34E-01	4 78E-03
				H#CH2	2 07E-02	8 39E-04
2	2 12E+02	6 81E+00	0 0312	B	8 22E-02	2 34E-03
				TOTAL	2 87E-01	7 93E-03
				C#ATOMIC	1 50E-01	4 88E-03
				H#CH2	8 02E-02	8 28E-04
D	4 20E+02	8 13E+00	0 0218	B	8 01E-02	2 48E-03
				TOTAL	2 50E-01	7 80E-03
				VOID	D	D
				VOID	D	D
D	4 22E+02	9 21E+00	0 0218	VOID	D	D
				VOID	D	D
D	4 12E+03	1 59E+01	0 0039	VOID	D	D
				VOID	D	D

Slide 3



We have also been aided by the other visual displays of SAN and MORSE-C. SAN displays the radial neutron flux integrated over three energy groups - fast, intermediate, and thermal (Slide 10). For problems with 92 neutron energy groups, which we run routinely, the integrated flux plots are more helpful than 92 separate plots or long tables of numbers. SAN also displays the fraction

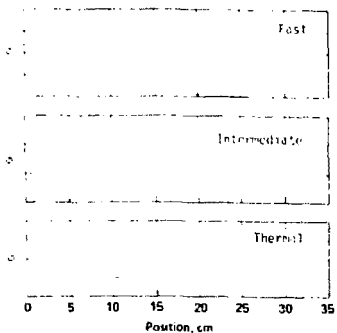
$$\int_0^E \nu \sigma_f(E') dE' / \int_0^\infty \nu \sigma_f(E') dE'$$

vs. energy, from which we get the median energy of neutrons causing fissions (median fission energy). This is a helpful characterization of the spectrum of the system. SAN also plots the energy-dependent spectra for each of the spatial regions and plots the leakage spectra.

In addition to spectra plots, MORSE-C plots the history of the batch calculations. Figure 4 illustrates the plotting of the individual batch results and Figure 5 shows the averages. These plots help us to determine if the problem has settled. MORSE-C plots the batch averages "backwards", i.e., by eliminating all batches previous to the one at which the average is to be calculated. This type of averaging shows the effect of the initial source for cases where a sufficient number of the early batches have not been discarded, and how many batches should be discarded in such a case.

Slide 10

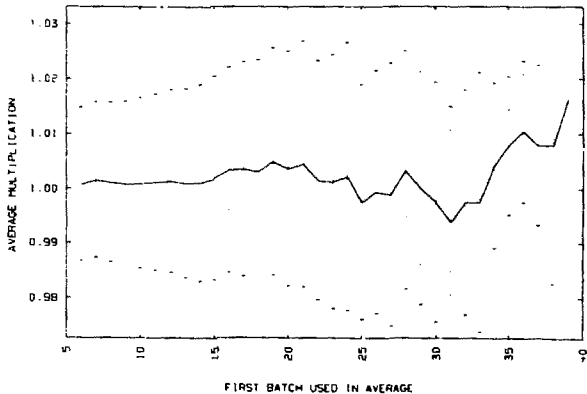
SAN DISPLAYS RADIAL FLUX PLOTS FOR 3 ENERGY RANGES



MORSE-C also tells the user how his batch results compare to a normal distribution. Figure 6 illustrates this plotting for the "Rubar Experiment".

FIGURE 5

MORSE-C PLOTS BATCH AVERAGES FROM LAST TOWARDS FIRST



0001-00-02
AVERAGE MULTIPLICATION CALCULATED USING THE LAST N BATCHES. INDICATED ERROR
IS THREE TIMES STANDARD DEVIATION OF ESTIMATE OF X.

The second part of this talk considers code validation. ANSI standard N19.9⁴ states that "...the limits may be derived from calculations made by a method shown to be valid by comparison with experimental data...". Slide 11 lists three aspects of code validation. The second item is not strictly a part of a formal code validation scheme, but is helpful in code validation. For example, if the results of calculations for identical systems with discrete ordinates and Monte-Carlo codes are in significant disagreement, a bug may be present in one of the codes; however, even if they agree they may both be in error due to a common defect. Thus it is essential that validation include calculations for experimental systems.

Slide 11

**A SECOND VITAL AREA OF COMPUTATIONAL QA
IS IN CODE VALIDATION**

- Code performance checks
- Comparison of codes
- Integral tests of the program and data by calculation of experimental systems - "benchmarks"

Slide 13 displays some of the features of the bibliographic data base. We have selected only documents that pertain to experimental measurements, omitting criticality safety calculations or "survey calculations". Some documents containing calculations of critical experiments are included. The data base includes sufficient information to identify the documents and includes abstracts to help us decide if a document is useful before we inspect the full-text report. Various indices, listings, concordances, or on-line searches help us select "benchmark" data. Slides 14-16 illustrate some of the bibliographic operations. Slide 16 shows a portion of a concordance on "sites". These arrays were added to the data base to identify the location and program of the experimental work regardless of the origin of the report, e.g., if a report is issued at LLL discussing experiments done at LASL, the site description will still be that of the LASL program.

Slide 13

**THE BIBLIOGRAPHIC D.B. IS THE SOURCE OF
THE "BENCHMARKS" INCLUDING:**



- ~1060 documents
- Authors, titles, dates, abstracts, sites, etc.
- Concordances on (1) sites (2) authors (3) titles and abstracts
- On-line searching

Slide 14

**LISTING OF A PORTION OF THE DATA
IN THE BIBLIOGRAPHIC DATA BASE**

LLL BIBLIOGRAPHY OF CRITICAL EXPERIMENTS

45	ID-NUMBER	ID-NUMBER	45
	AUTHOR	MADALSON, D. H.	
	TITLE	CRITICAL EXPERIMENTS WITH ENRICHED URANIUM METAL, POLYETHYLENE, ALKYLORGANIC AND WATER MIXTURES	
	REPORT NUMBER	ORNL-TM-2282	
	DATE PUBLISHED	08-02-60	
	NSA NUMBER	22 18289	

ABSTRACT

REFLECTED AND DIFFRACTED CRITICAL EXPERIMENTS WERE PERFORMED AT ORNL ON A 250 KW RESEARCH REACTOR FROM 1954 TO 1960. ALL RESULTS ARE CORRECTED WITH RESPECT TO GEOMETRY, MATERIALS, AND INSTRUMENTATION. BASIC DIMENSIONS OF THE ASSEMBLIES WERE 5 X 10 AND 20 X 20 CM. IN SOME CASES THE EXPERIMENTAL SYSTEMS WERE ENRICHED WITH URANIUM AND WITH TRACER AT ONLY ONE END. THE LATTER DATA WERE OBTAINED BY DIFFRACTED BEAM TECHNIQUE. BE SAMPLES WERE PREPARED BY CASTING FROM THE MOLT OR APPROXIMATELY THE SAME MATERIALS. IN SOME CASES THE CRITICAL EXPERIMENTAL VALUES OF TOTAL ALLOY WEIGHT, BURNING TIME, MONITOR AND SOURCE OF DETECTOR, THESE DATA WERE CORRECTED TO GEOMETRICAL MASSES FOR SPHERES. COMPARISONS OF THE EXPERIMENTAL VALUES WERE MADE TO THE CRITICAL VALUES CALCULATED BY THE ALLOY TRANSPORT CODE OF HOWARD NICOLS SPAINER. (L-114)

Slide 16

PORTION OF THE SITE CONCORDANCE

POLYMER ANNA CRITICAL ASSEMBLY					
1534	DABROWSKI, J. - MALEWSKI, S.	MUCHENKA 18, 470-494	73-00-00	ANALYSIS OF THE PHYSICAL PARAMETERS OF THE ANNA CRITICAL ASSEMBLY	
1549	DABROWSKI, J. - MALEWSKI, S.	MUCHENKA, 19, 563-574	74-00-00	FAST THERMAL CRITICAL ASSEMBLY (FCAS) ANALYSIS	
1614	DABROWSKI, J. - MALEWSKI, S.	INR-1284	71-00-00	PHYSICAL AND GEOMETRICAL PARAMETERS OF ANNA CRITICAL ASSEMBLY (PART I)	
POLYMER ANNA CRITICAL ASSEMBLY - CALCULATIONS					
1941	MALEWSKI, S. - DABROWSKI, J.	INR-1156 9A-PR A	73-00-00	PHYSICAL AND GEOMETRICAL PARAMETERS OF ANNA CRITICAL ASSEMBLY (PART II)	
ROCKY FLATS DEPLETED PLUTONIUM METAL CYLINDERS					
154	REDINGER, G. H. - SCHUSKE, C. L.	RFP 0241	60-07-07	NUCLEAR SAFETY EXPERIMENTS ON PLUTONIUM AND URANINE URANINE HYDROGEN MODERATED ASSEMBLIES CONTAINING BORON	
119	REDINGER, G. H. - SCHUSKE, C. L.	JAERI 15, 126-129	61-00-00	PLEXIGLAS AND GRAPHITE MODERATED PLUTONIUM ASSEMBLIES	
ROCKY FLATS BORON/STAINLESS STEEL PLATES					
145	SCHUSKE, C. L. - REDINGER, G. H.	RFP 0245	61-08-00	NUCLEAR SAFETY MEASUREMENTS ON SYSTEMS CONTAINING BORON AND ENRICHED URANIUM	
494	ROTHE, R. E.	WCAPD, 35, 267-276	69-02-00	CRITICAL MEASUREMENTS ON AN ENRICHED URANIUM SOLUTION SYSTEM	
904	ROTHE, R. E.	CONF 880919, 096-107	68-09-23	THE INTERACTION BETWEEN POISONED AND UNPOISONED ELEMENTS IN A PERIODICALLY SPRAYED SYSTEM	
1355	ROTHE, R. E.	TANDAD, 19, 107-108	74-00-00	CRITICALITY OF PERIODICALLY BORON POISONED ENRICHED URANIUM SOLUTION SYSTEMS	
1559	ROTHE, R. E. - ALVAREZ, D. L.	NUITYR 25, 502-516	75-03-00	THE CRITICALITY OF PERIODICALLY BORON POISONED URANIUM SOLUTION SYSTEMS	

FIGURE 7

SAMPLE LISTING OF A PORTION OF THE BENCHMARK DATA BASE
 ORDERED BY DIFFERENCE BETWEEN SAN AND PORSE-C RESULTS

IDN	CORE	REFLEC TOR	REFL. THICK.	EFF (REV)	SAN S2ORP	PORC S2ORP	DK
100003	PU-D	W	4.699	1.14E+00	0.9942	0.9832	-0.110
48FC02	PU-A	BE	13.004	9.42E-01	0.9919	0.9928	-0.091
380003	PU-D	C	3.830	1.7E+00	1.0007	0.9933	-0.074
300003	U-235	U	0.982	1.0E+00	1.0009	0.9953	-0.069
380002	PU-D	TI	0.000	1.27E+00	0.9972	0.9932	-0.050
470002	PU-A	BE	27.967	8.80E-01	0.9919	0.9970	-0.049
230002	U-235	U	3.022	1.20E+00	0.9935	0.9918	-0.038
320006	U-235	C	10.160	8.42E-01	1.0015	0.9978	-0.039
200003	U-235	BE	11.758	5.98E-01	0.9997	0.9953	-0.034
310003	U-235	CU	10.361	7.74E-01	1.0178	1.0147	-0.031
270004	U-235	U	1.022	9.92E-01	1.0028	1.0001	-0.027
44N101	U-235	BE	3.261	8.15E-01	1.0051	1.0039	-0.022
420001	U-235	CE	9.268	6.09E-01	1.0000	1.0021	-0.019
430003	U-235	BE	5.440	7.29E-01	1.0064	1.0046	-0.018
493001	PU-A	BE	8.187	1.03E+00	1.0001	0.9984	-0.017
340303	VERA11	U	1.953	1.34E+00	0.9922	0.9905	-0.017
500302	PU-A	BE	3.222	1.11E+00	1.0028	1.0012	-0.016
570001	VERA11	U	37.000	7.87E-01	0.9949	0.9734	-0.014
80003	PU-D	U	1.000	1.45E+00	0.9958	0.995	-0.034
580001	JEZEERL	U	1.37E+00	0.9917	0.997	0.0000	
240003	U-235	W	2.430	1.10E+00	0.9818	0.9819	0.001
180003	U-235	BE	4.145	9.89E-01	0.9915	0.9721	0.008
77N02	U-235	U	4.47	1.00E+00	1.0083	1.0005	0.012
90002	PU-D-U-235	U	1.25E+00	0.9997	1.0012	0.0015	
50002	U-235	U	1.705	9.91E-01	1.0039	1.0055	0.018
450003	U-235	BE	2.222	8.65E-01	1.0027	1.0047	0.020
80403	PU-U	U	1.37E+00	0.9978	0.9978	0.0000	
390003	PU-D	U	8.740	1.00E+00	0.9957	0.9950	0.003
900003	U-235	W	5.080	8.13E-01	1.0026	1.0034	0.008
150004	U-235	BE	4.693	7.35E-01	1.0094	1.0128	0.032
140004	U-235	W	10.160	7.48E-01	1.0039	1.0042	0.003
400002	PU-D	BE	5.230	1.06E+00	1.0018	1.0062	0.004
210002	U-235 U-235	U	1.05E+00	1.0041	1.0090	0.0049	
480001	PU-A	BE	31.954	8.62E-01	0.9945	0.9999	0.034
250004	U-235	U	2.045	1.39E+00	0.9855	0.9922	0.007
220002	U-235 U-235	BE	1.20E+00	0.9864	0.9924	0.0080	
280002	U-235	U	10.914	1.36E+00	0.9833	0.9915	0.008
10002	U-235	U	18.009	9.94E-01	1.0005	1.0070	0.008
110002	U-D	BE	3.688	1.00E+00	1.0003	1.0101	0.073
290002	U-235	U	4.740	8.83E-01	1.1144	1.0217	0.073
70003	PU-D	U	4.128	1.36E+00	1.0000	1.0085	0.085
410101	U-235	BE	27.268	4.34E-01	0.9818	0.9809	0.0081
590001	ZEBRA3	U	30.500	8.88E-01	0.997	0.9912	0.018

If time permits, the talk will be ended with a slide summarizing the two areas of emphasis of this talk, hoping that perhaps some of this information has been of interest to the audience. (Slide 20).

Slide 20

**TWO AREAS OF EMPHASIS HAVE BEEN OF HELP
TO OUR CS QA PROGRAM**

These are

1. Simplification of input and improvement of output of criticality safety codes
2. Use of computers in managing the data needed in code validation