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THE EXTRACTION OF HAFNIUM FROM NITRIC ACID SOLUTIONS  
WITH THENOYL TRIFLUOROACETONE

J. P. McBRIDE

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WITH THENOYL TRIFLUOROACETONE

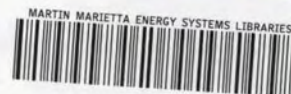
J. P. McBride

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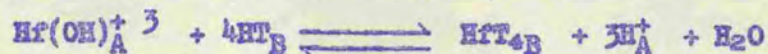
The author wishes to express his appreciation to Dr. R. W. Stoughton for reviewing the report and making several invaluable suggestions as to the presentation of the data. He wishes also to thank Dr. K. A. Kraus for some interesting discussions pertaining to the estimation of the hydrogen ion activity.

THE EXTRACTION OF HAFNIUM FROM NITRIC ACID SOLUTIONS  
WITH THIENOYL TRIFLUOROACETONE

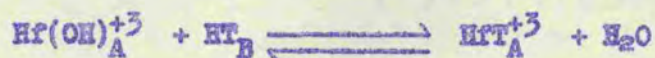
J. P. McBride

Abstract

Data are presented which indicate that the extraction of Hf from 0.5 to 3.5 M  $\text{HNO}_3$  with TTA has a 3rd power dependence on hydrogen ion and a fourth power dependence on TTA corresponding to the equation



The small deviations from fourth power dependence on TTA are explained by the formation of an aqueous soluble Hf-TTA complex by the reaction



with an equilibrium constant,  $K_t$ , equal to 15.5.

An apparent or effective value for the molar hydrogen ion activity coefficient,  $f_c^{\text{H}^+}$ , has been calculated for use in calculations involving the extraction of Hf from  $\text{HNO}_3$  with TTA which may be of use in calculations involving the extraction of other metallic species from  $\text{HNO}_3$  with TTA.

A semi-empirical expression has been derived for the calculation of the distribution ratio of Hf between benzene phases 0.005 to 0.1 M in TTA and aqueous phases 0.5 to 3.5 M in  $\text{HNO}_3$ .

THE EXTRACTION OF HAFNIUM FROM NITRIC ACID SOLUTIONS  
WITH THENOYL TRIFLUOROACETONE

J. P. McBride

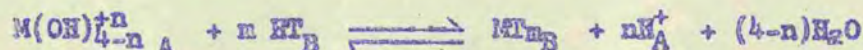
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Introduction

The extraction of Hf and Zr into benzene from an aqueous solution of a non-complexing acid using thenoyl trifluoroacetone (henceforth referred to as TTA) is commonly represented by the equation



where HT refers to the TTA and the subscripts to the phases in which the various species appear (i.e., A-aqueous; B-benzene). Corresponding to the above equation the following equilibrium constant is formulated

$$K_e = \frac{[MT_n]}{[M(OH)_{4-n}^{+n}] \left[ \frac{[H^+]}{[HT]} \right]^n}$$

where  $[H^+]$  and  $[HT]$  are the hydrogen ion and TTA activities and where  $[M(OH)_{4-n}^{+n}]$  represents the activity of the aqueous metallic species (assuming a single species),  $n$  the charge, and  $m$  the number of T anions associated with each M species in the benzene phase. When the activity coefficients of  $MT_n$  and  $M(OH)_{4-n}^{+n}$  remain constant the expression becomes

$$K = \frac{D.R.(B/A) [H^+]^n}{[HT]^m}$$

whence

$$D.R.(B/A) = \frac{K [HT]^m}{[H^+]^n}$$

where  $D.R. (B/A)$  refers to the distribution ratio of the metal, organic over aqueous. If more than one species in each phase were present to a significant concentration the above equations would of course, have to be modified.

Previous investigators have shown that in the extraction of macro amounts of Hf and Zr (ca.  $10^{-3}$  M) from 2 M  $HClO_4$  the distribution ratios of the metals have a fourth power dependence on the TTA activity<sup>(1)</sup>. Others have shown that

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(1) E. H. Huffman, L. J. Beaufait, Report UCRL-194, "The Separation of Zirconium and Hafnium by Extraction with Thionyl Trifluoroacetone", October 7, 1948.

---

in the extraction of Zr tracer from dilute  $HClO_4$  the inverse dependence on  $H^+$  is not fourth power but varies from 3rd to 2nd power as the acid concentration is lowered from 2 to 0.1 M, and formulated an equation for the extraction of Zr from 2 M  $HClO_4$  as follows:




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(2) R.E. Connick and W. H. McVey, UCRL-101, "The Aqueous Chemistry of Zirconium", March 1, 1948.

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Recent information on the TTA extraction of Hf tracer from dilute nitric acid (0.3 to 1 M) indicated that the  $D.R. (B/A)$  of Hf in this system had a 2nd power dependence on the TTA concentration in the benzene phase and a 3rd power inverse dependence on  $H^+$ .<sup>(3)</sup> It was to check this recent work that the following

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(3) J. F. Flagg and B. E. Daaring, KAPL Monthly Report, September 27, 1948.

---

experiments were performed and this report may be considered a progress report on the general problem of determining the effect of various acid systems on the extraction of Zr and Hf with TTA.

### Experimental

The TTA solutions were prepared with thiophene-free benzene using a better than 99.5% pure TTA obtained from Melvin Calvin of the University of California.

A stock solution of Hf tracer in 10 M  $\text{HNO}_3$  was prepared from irradiated Hf (99.8% pure  $\text{HfO}_2$ ) which was first dissolved in  $\text{HNO}_3$ -HF solution. The resulting solution was allowed to evaporate to dryness, fumed repeatedly with  $\text{HClO}_4$ , and then, after diluting, the Hf was extracted into a TTA-benzene solution. The organic phase was washed several times with dilute  $\text{HNO}_3$  and the Hf finally stripped into 10 M  $\text{HNO}_3$ .

The experiments on acid dependence were performed by diluting the stock tracer solution to the desired acidities and then equilibrating the resulting solutions with equal volumes of a 0.02 M TTA-benzene solution. In the first series  $\text{NaNO}_3$  was added to the acid solution to give a constant ionic strength of 3.95 while the second series was run at varying ionic strengths without adding  $\text{NaNO}_3$ .

The Hf tracer stock solution in 10 M  $\text{HNO}_3$  showed some deterioration on standing, in that extractions performed three weeks after the preparation of the solution showed distributions much lower than could be expected from the earlier data. Hence, the runs performed to determine the TTA dependency (constant acidity, varying TTA concentration) were made by first equilibrating the TTA solutions of the required molarities with the diluted tracer solution and then re-equilibrating the benzene phases containing the Hf-TTA with fresh acid. The distribution values from the second equilibration were in accord with the data obtained with the freshly prepared stock solution and were taken to be the correct ones. The slow formation of a non-extractable

species in the 10 M  $\text{HNO}_3$  solution could be due to the complexing of Hf by products of a reaction of  $\text{HNO}_3$  with organic residues in the solution but it could also be indicative of a slow formation of Hf hydrolysis products in this solution. Some of the extraction data given below would indicate that the rate of formation of the non-extractable species increases at lower acidities.

All equilibrations were made at room temperature and for approximately 2-1/2 hours. Acid analyses were made after reequilibration by direct titration.

Hf distribution ratios were determined by mounting samples of each phase on glass plates in the usual manner and counting without inserting an absorber between plate and G-M tube. The ratio of the activity in the benzene phase to that in the aqueous is, of course, equal to the distribution ratio.

#### The Determination of Extraction Dependency on Hydrogen Ion Activity

As indicated in the introduction, under the conditions where the activity coefficient of the metallic species in the organic and aqueous phases are constant the extraction of Hf from nitric acid may be represented by

$$\text{D.R. (B/A)} = \frac{K [\text{HF}]^n}{[\text{H}^+]^n}$$

It follows that

$$\log \text{D.R. (B/A)} = \log K + n \log [\text{HF}] - n \log [\text{H}^+]$$

Hence, if one performs a series of extractions at constant TTA concentration but at various acidities, a plot of  $\log \text{D.R. (B/A)}$  vs.  $\log [\text{H}^+]$  should yield a straight line whose slope,  $n$ , should be equal to the average charge on the aqueous hafnium species.

Table I gives the results obtained in a series of runs performed by diluting the stock tracer solution with water and  $\text{NaNO}_3$  solution to give the desired acidities and a constant ionic strength of 3.95 and equilibrating the resulting solutions with equal volumes of 0.02 M TTA in benzene. It is expected that under these conditions the hydrogen ion activity will be nearly proportional to the  $\text{HNO}_3$  concentration. Figure 1 illustrates the data with a plot of  $\log D.R. (B/A)$  vs.  $\log \text{HNO}_3$ . A straight line drawn with a slope of 3.1 fits the data very well. It is to be expected that at this ionic strength in which one goes from a solution in which  $\text{NaNO}_3$  predominates to a pure  $\text{HNO}_3$  solution that the hydrogen ion activity coefficient while remaining approximately constant, should, if it changes at all, exhibit a slight increase. Such an argument is based on the fact that in solutions of comparable strength the  $\gamma_{\pm}$ 's for  $\text{HNO}_3$  and  $\text{NaNO}_3$  are 1.1 and 0.382, respectively. (4)

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(4) Landolt-Bornstein-Roth, *Phys. Chem. Erg.* Bd. 2, pp. 1119-1125.

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For an analogous case it is to be noted that the  $\gamma_{\pm}$ 's for  $\text{HCl}$  in a 3 M  $\text{NaCl}$ -0.01 M  $\text{HCl}$  solution and in a 3 M  $\text{HCl}$  solution are 1.07 and 1.3, respectively. (5)

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(5) H.S. Harned and B. B. Owen, "The Physical Chemistry of Electrolytic Solutions", Reinhold Publishing Co., 1943, pp. 575, 577.

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Therefore, the slope of 3.1 probably represents an upper limit for the acid dependency and indicates the average charge on the hafnium species to be  $< 3.1$ .

Figure 1 Dependence of Hf-TTA Extraction from  $\text{HNO}_3$  on Acid Concentration at constant ionic strength

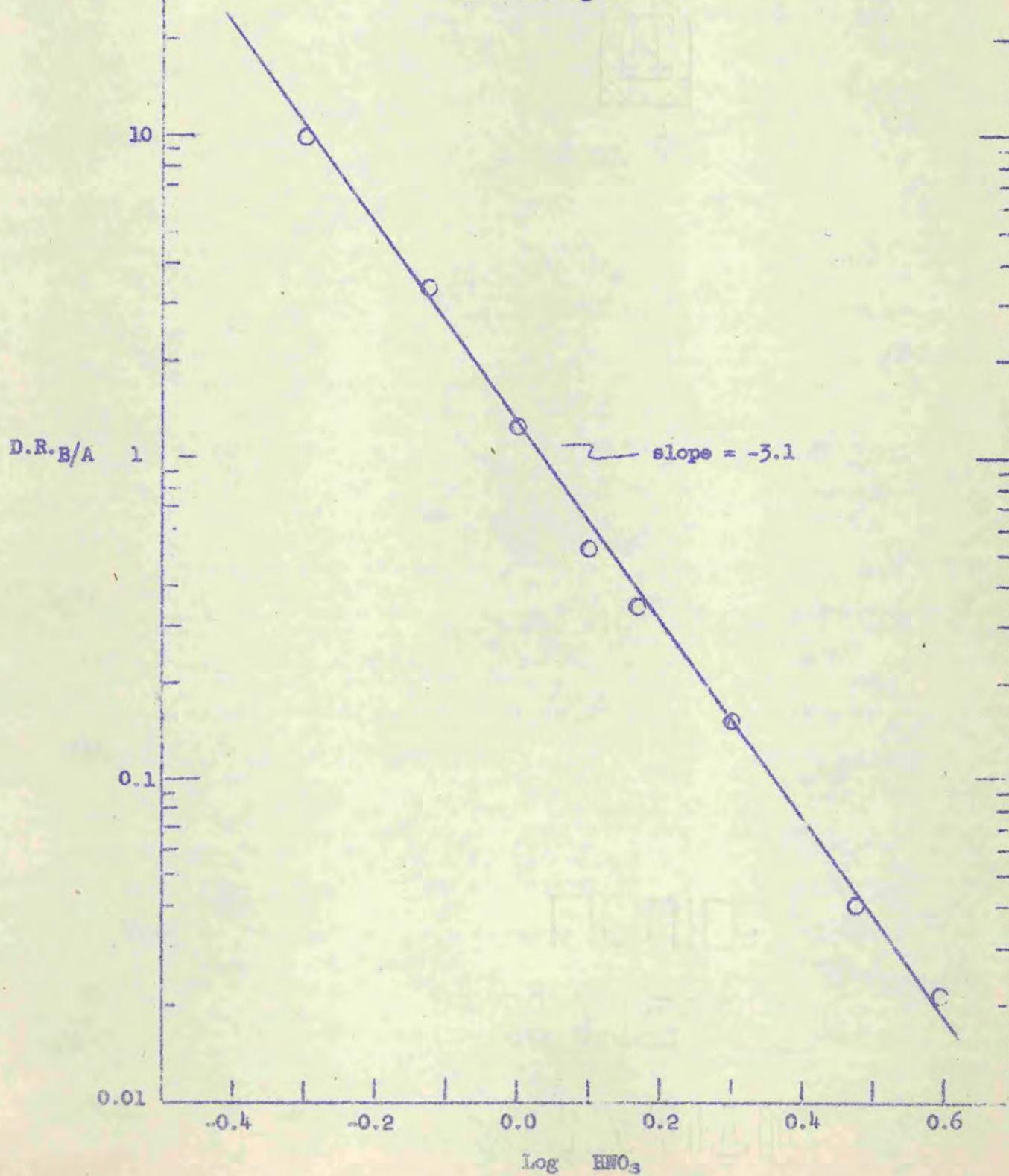


Table I

Dependence of TTA-H<sup>+</sup> Extraction on HNO<sub>3</sub> Molarity at Constant Ionic StrengthConditions: initial concentration of TTA 0.02 M;  $\mu = 3.95$ (NaNO<sub>3</sub> + HNO<sub>3</sub>); equivolume extraction.

| Concentration HNO <sub>3</sub> | Log HNO <sub>3</sub> | D.R. B/A |
|--------------------------------|----------------------|----------|
| 3.97                           | 0.599                | 0.021    |
| 3.01                           | 0.478                | 0.038    |
| 2.01                           | 0.304                | 0.147    |
| 1.50                           | 0.175                | 0.333    |
| 1.28                           | 0.107                | 0.508    |
| 1.02                           | 0.0072               | 1.21     |
| 0.758                          | -0.120               | 3.27     |
| 0.514                          | -0.289               | 9.68     |

Table II lists the data obtained in another set of experiments performed as above by diluting the tracer stock solution, but without adding NaNO<sub>3</sub>, and equilibrating the resulting solutions with equal volumes of 0.02 M TTA in benzene. Column 1 gives the molar concentrations of HNO<sub>3</sub> while Column 2 lists the approximate hydrogen ion molar activity coefficients defined by

$$f_c(\text{H}^+) = \frac{m \gamma(\text{H}^+)}{M} = \frac{[\text{H}^+]}{M}$$

where M and m are the molarity and corresponding molality and  $\gamma(\text{H}^+)$  is a molal activity coefficient taken as being equal to the geometric mean of the  $\gamma_{\pm}$  for HNO<sub>3</sub> given in Landolt-Bornstein<sup>(4)</sup> and an activity coefficient for hydrogen ion calculated by the use of the McInnes assumption,  $\gamma_{\text{M}(\text{H}^+)$  (cf. section on the estimation of the hydrogen ion activity coefficient).

Columns 3, 4 and 5 list the hydrogen ion activities,  $[H^+] = M f_c (H^+)$ , the corresponding logs, and the activities of TTA in the benzene phases,  $[HT]$ , the latter being determined by the use of the activity coefficients calculated by King and Reas<sup>(6)</sup>, correcting the TTA concentrations for solubility in the

(6) E. L. King and W. H. Reas, (University of California Radiation Laboratory) UC-69, July 1947, page 11.

aqueous phase by estimating the distribution of TTA from data obtained for 0.5 M TTA as a function of ionic strength ( $HClO_4-HClO_4$ ).<sup>(7)</sup> Column 6 gives

(7) H. W. Alter, KAPL, Redox - Monthly Report, December 28, 1948, page 6.

Note: Perhaps a better choice of distribution data would have been that of Connick and Reas for the distribution of TTA between a 0.013 M TTA solution in benzene and  $HClO_4$  solutions of various molarities (cf. UCRL-226, pp. 46-47). They noted but little variation in distribution ratio when the acid concentration was varied from 0.016 to 400 M. The difference in TTA concentrations estimated using this data would be negligible at lower acidities and be lower by about 1.5% at the higher acidities. This would make a 6% difference in the K's calculated for the higher acidities.

the distribution ratios, benzene over aqueous, for the hafnium while column 8 lists equilibrium constants calculated assuming a 3rd power  $[H^+]$  dependence and a 4th power  $[HT]$  dependence:

$$K = D.R. (B/A) \frac{[H^+]^3}{[HT]^4}$$

Figure 2 shows a plot of  $\log D.R. (B/A)$  vs.  $\log [H^+]$ . A straight line drawn with a slope of 3.0 represents the data very well for acidities up to 1.5 molar discounting the low distribution ratio obtained at the lower acidity where the system would be particularly sensitive to hydrolytic effects. Moreover, included in the figure are two points taken from the data of the next section, at comparable TTA concentrations, obtained by equilibrating benzene

phases containing  $\text{Hf-TTA}$  with freshly prepared acid solutions. These points confirm the slope of the line representing the acid dependency but are slightly higher than the distribution ratios obtained here, indicative that even in these runs made one week after the preparation of the stock  $\text{HNO}_3\text{-Hf}$  solution a small amount of the non-extractable species mentioned in the previous section may have already formed.

The values in parentheses in Table II for  $f_c(\text{H}^+)$ ,  $[\text{H}^+]$ ,  $\log [\text{H}^+]$ , and  $K$  are obtained from Figure 2 by extrapolating the straight line obtained for the lower acidities, and reading the value of  $\log [\text{H}^+]$  where the line intersects the horizontals corresponding to the observed distribution ratios. One thus obtains an apparent or effective value for  $f_c(\text{H}^+)$  henceforth distinguished by a prime ( $f_c'(\text{H}^+)$ ) for use in extraction calculations at higher acidities. It is assumed that the apparently large deviations indicated here for the distribution ratios at the higher acidities are due in part to errors in the estimation of hydrogen ion activity at these acid concentrations and also to indeterminate changes in the activity coefficients with concentration for other aqueous species concerned in the extraction (the latter causing a change in the value of  $K$ ). An extrapolation such as that made above is felt to be justified by the fact that, (1) the acid dependence at constant ionic strength over the same range is linear and is less than 3.1 and (2) by such an extrapolation one obtains a value for  $f_c(\text{H}^+)$  which corrects for all activity coefficient changes in the more concentrated acid solutions in terms of the acid activity coefficient and permits an empirical expression for the

distribution at higher acidities to be formulated (cf. later sections of the report and particularly Table VI and Figure 6).

In view of the above it is concluded that the average charge on the aqueous hafnium species between 0.5 and 3.5 molar  $\text{HNO}_3$  is close to 3.

Table II

Dependence of TTA-Hf Extraction from  $\text{HNO}_3$  on Hydrogen Ion Activity

Conditions: initial concentration TTA, 0.02 M ( $f_c(\text{HT}) = 0.985$ );  
equivolume extractions.

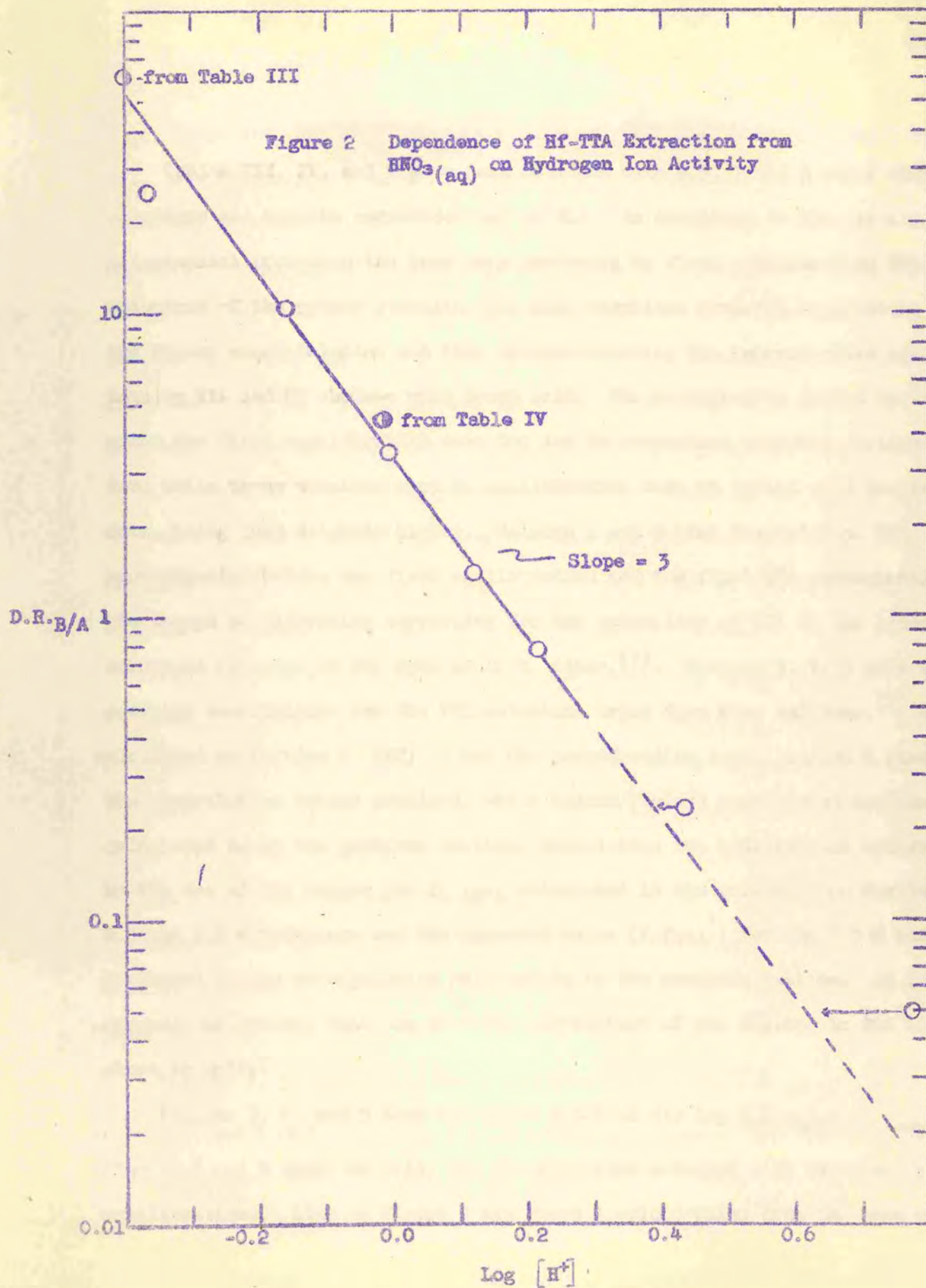
| Concentration<br>$\text{HNO}_3$ M/L | $f_c(\text{H}^+)$ | $[\text{H}^+]$ | $\log [\text{H}^+]$ | $[\text{HT}]$ | D.R.(B/A) | $K \times 10^{-7}$ |
|-------------------------------------|-------------------|----------------|---------------------|---------------|-----------|--------------------|
|                                     | (1.43)            | (4.89)         | (0.689)             |               |           | (2.32)             |
| 3.420                               | 2.74              | 9.38           | 0.9722              | 0.0195        | 0.0288    | 16.45              |
|                                     | (1.40)            | (4.09)         | (0.612)             |               |           | (2.34)             |
| 2.921                               | 2.08              | 6.09           | 0.7846              | 0.0195        | 0.0493    | 7.70               |
|                                     | (1.22)            | (2.43)         | (0.386)             |               |           | (2.36)             |
| 1.999                               | 1.37              | 2.74           | 0.4378              | 0.0194        | 0.232     | 3.37               |
| 1.469                               | 1.11              | 1.63           | 0.2122              | 0.0193        | 0.786     | 2.40               |
| 1.252                               | 1.04              | 1.30           | 0.1139              | 0.0193        | 1.39      | 2.20               |
| 1.012                               | 0.978             | 0.988          | -0.0052             | 0.0193        | 3.46      | 2.41               |
| 0.771                               | 0.907             | 0.699          | -0.1555             | 0.0193        | 10.4      | 2.56               |
| 0.515                               | 0.837             | 0.431          | -0.3655             | 0.0193        | 25.1      | 1.45               |

The Determination of Extraction Dependency on TTA Activity

If only one species is extracted into the benzene phase and there is no appreciable complexing of Hf by TTA in the aqueous phase it is apparent by arguments similar to those above that at constant acidity

$$\log \text{D.R. (B/A)} = K^* + n \log [\text{HT}]$$

where  $n$  equals the number of  $\text{T}^-$  anions associated with each  $\text{Hf}$  in the benzene phase.



Tables III, IV, and V give data obtained with 0.5, 1 and 3 molar  $\text{HNO}_3$  solutions and various concentrations of TTA. As mentioned in the section in experimental procedure the runs were performed by first equilibrating TTA solutions of the proper strength with acid solutions prepared by diluting the tracer stock solution and then re-equilibrating the benzene phase containing TTA and  $\text{Hf}$  chelate with fresh acid. The distribution ratios obtained after the first equilibration were too low by comparison with the earlier data while those obtained upon re-equilibration were in accord with previous data, being just slightly higher. Columns 1 and 2 list the original TTA concentrations before the first equilibration and the final TTA concentrations after the second equilibration correcting for the solubility of TTA in the aqueous solutions by means of the data of H. W. Alter.<sup>(7)</sup> Columns 3, 4, 5 give the activity coefficients for the TTA solutions taken from King and Reas,<sup>(7)</sup> the calculated activities (  $[\text{HT}]$  ) and the corresponding logs. Column 6 lists the distribution ratios obtained, while column 7 gives equilibrium constants calculated as in the previous section, calculating the hydrogen ion activities by the use of the values for  $f_c(\text{H}^+)$  calculated in the next section for the 0.5 and 1.0 M solutions and the apparent value ( $f_c(\text{H}^+)$ ) for the 3.0 M solution, estimated by the extrapolation referred to in the previous section. It is assumed, as before, that the activity coefficient of the chelate in the benzene phase is unity.

Figures 3, 4, and 5 show the plots obtained for  $\log \text{D.R. (B/A)}$  vs.  $\log [\text{HT}]$ . Figures 4 and 5 show, as well, the distributions obtained with the primary equilibrations. Also in Figure 4 are shown 4 points taken from the data of

Table III

Dependence of TTA-Hf Extraction from 0.480 M  $\text{HNO}_3$  on Hf ActivityConditions:  $[\text{H}^+] = 0.397$ ; equivolume extractions

| Original<br>Conc. Hf | Final<br>Conc. Hf | $f_0(\text{Hf})$ | $[\text{Hf}]$ | $\log [\text{Hf}]$ | D.R. (B/A) | $K \times 10^{-7}$ |
|----------------------|-------------------|------------------|---------------|--------------------|------------|--------------------|
| 0.005                | 0.00464           | 1.00             | 0.00464       | -2.334             | 0.280      | 3.62               |
| 0.0100               | 0.00928           | 0.995            | 0.00923       | -2.035             | 4.95       | 4.27               |
| 0.0151               | 0.0140            | 0.990            | 0.0138        | -1.860             | 18.5       | 3.20               |
| 0.0200               | 0.0186            | 0.985            | 0.0183        | -1.738             | 61.5       | 3.29               |
| 0.0250               | 0.0232            | 0.982            | 0.0228        | -1.642             | 95.1       | 2.10               |
| 0.0300               | 0.0278            | 0.978            | 0.0272        | -1.565             | 178.5      | 1.94               |

Table IV

Dependence of TTA-Hf Extractions from 0.997 M  $\text{HNO}_3$  on Hf ActivityConditions:  $[\text{H}^+] = 0.970$ ; equivolume extractions.

| Original<br>Hf Conc. | Final<br>Hf Conc. | $f_0(\text{Hf})$ | $[\text{Hf}]$ | $\log [\text{Hf}]$ | D.R. (B/A) | $K \times 10^{-7}$ |
|----------------------|-------------------|------------------|---------------|--------------------|------------|--------------------|
| 0.010                | 0.0096            | 0.995            | 0.00954       | -2.021             | 0.270      | 2.91               |
| 0.015                | 0.0144            | 0.990            | 0.01425       | -1.846             | 1.59       | 3.43               |
| 0.020                | 0.0192            | 0.985            | 0.0189        | -1.724             | 4.47       | 3.10               |
| 0.040                | 0.0384            | 0.967            | 0.0371        | -1.431             | 46.7       | 2.19               |
| 0.050                | 0.0480            | 0.959            | 0.0460        | -1.337             | 118        | 2.33               |
| 0.060                | 0.0575            | 0.951            | 0.0547        | -1.262             | 236        | 2.33               |

Table V

Dependence of TTA-Hf Extraction from 2.98 M  $\text{HNO}_3$  on Hf ActivityConditions:  $[\text{R}^+] = 4.2$  ; equivolume extractions

| Original<br>Hf Conc. | Final *<br>Hf Conc. | $f_c(\text{Hf})$ | $[\text{Hf}]$ | $\log [\text{Hf}]$ | D.R. (B/A) | $K \times 10^{-7}$ |
|----------------------|---------------------|------------------|---------------|--------------------|------------|--------------------|
| 0.020                | 0.0186              | 0.987            | 0.0184        | -1.735             | 0.047      | 3.04               |
| 0.0399               | 0.0368              | 0.970            | 0.0357        | -1.447             | 0.530      | 2.42               |
| 0.0610               | 0.05694             | 0.954            | 0.0543        | -1.265             | 2.60       | 2.21               |
| 0.0797               | 0.07438             | 0.942            | 0.0701        | -1.154             | 6.71       | 2.06               |
| 0.100                | 0.09335             | 0.931            | 0.0869        | -1.061             | 14.5       | 1.89               |

\* Concentrations after second equilibration referred to in text. After first equilibration aqueous phase was diluted by a factor of three to make Hf distribution more favorable and then benzene phase was reequilibrated with fresh acid to obtain above results.

Ruffman and Beaufait for the extraction of Hf from 2 M  $\text{HClO}_4$  in which the Hf concentrations were determined by the use of tracer. All the data show essentially the same linear dependence with a slope of 3.7-3.8. The low extraction values observed at the two highest TTA concentrations for the runs at 0.5 M  $\text{HNO}_3$  are believed due to hydrolysis or polymerization phenomena in the aqueous phase to which at this point the system would be particularly sensitive. This is further indicated by the fact that these two points could be adequately represented by a straight line drawn parallel to the other line.

The last section of this report will point out that the deviation of the slopes from 4 could be due to the formation of an aqueous soluble Hf-TTA

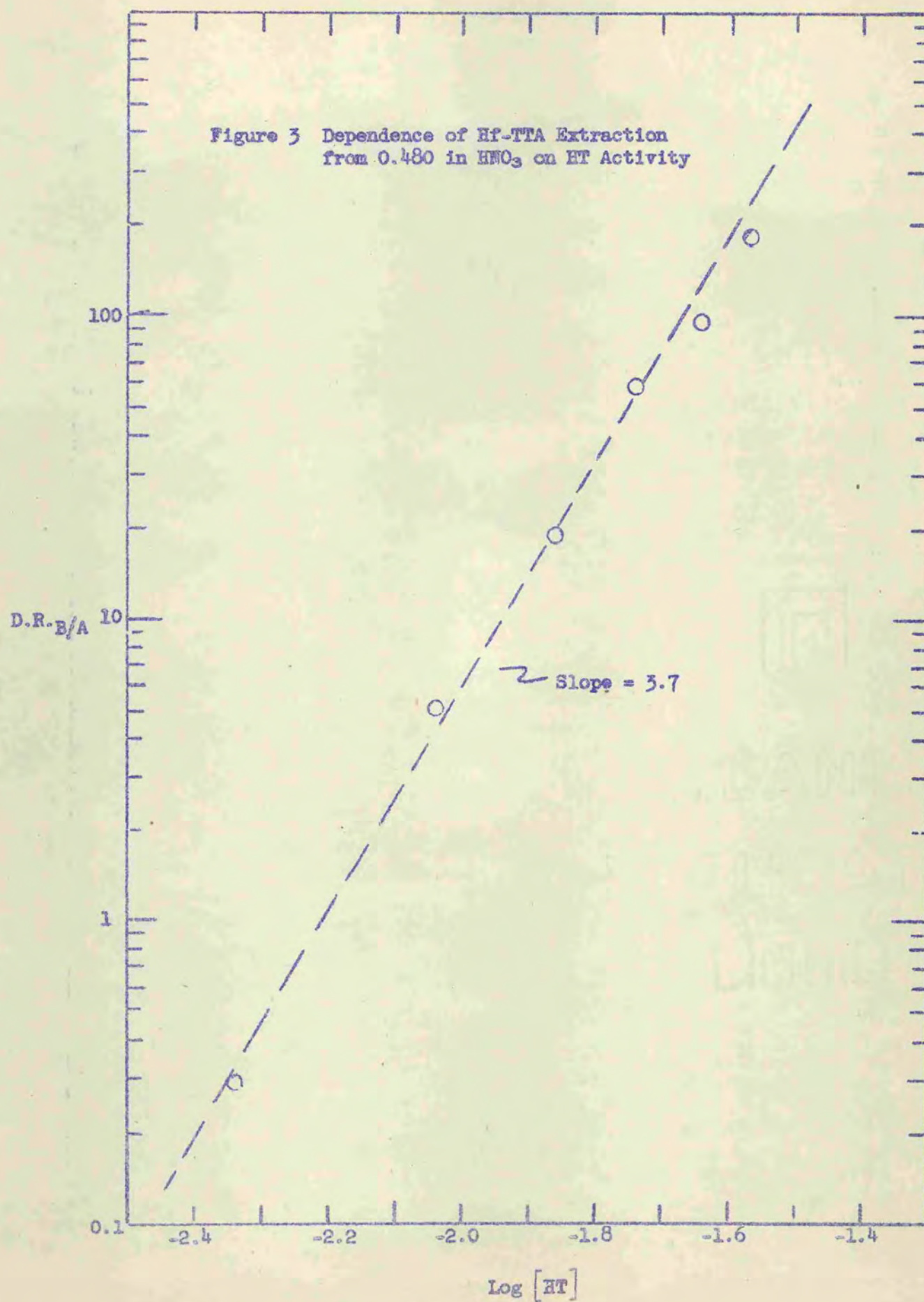


Figure 4 Dependence of Hf-TTA Extraction  
from 0.997 M  $\text{HNO}_3$  on HT Activity

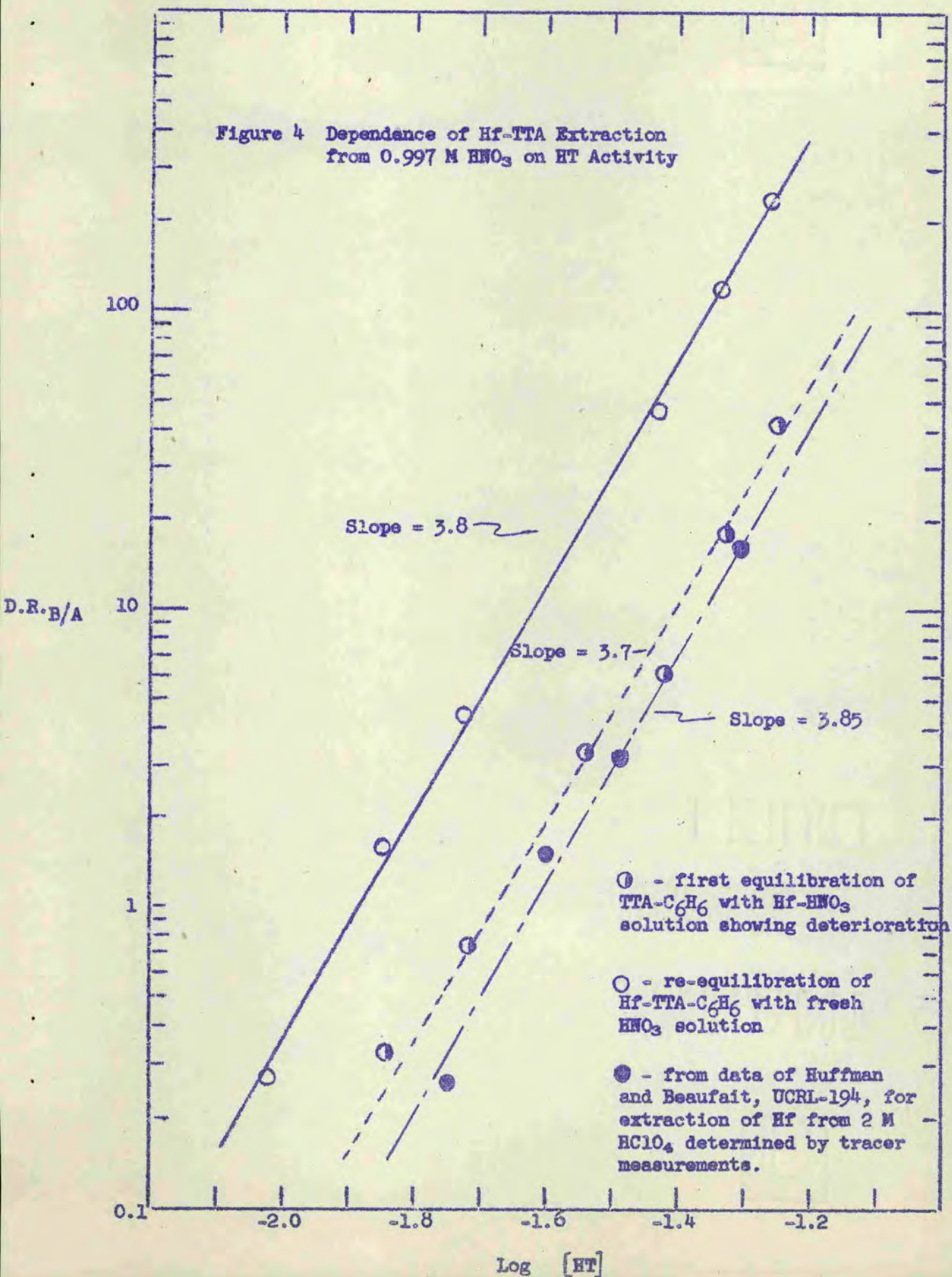
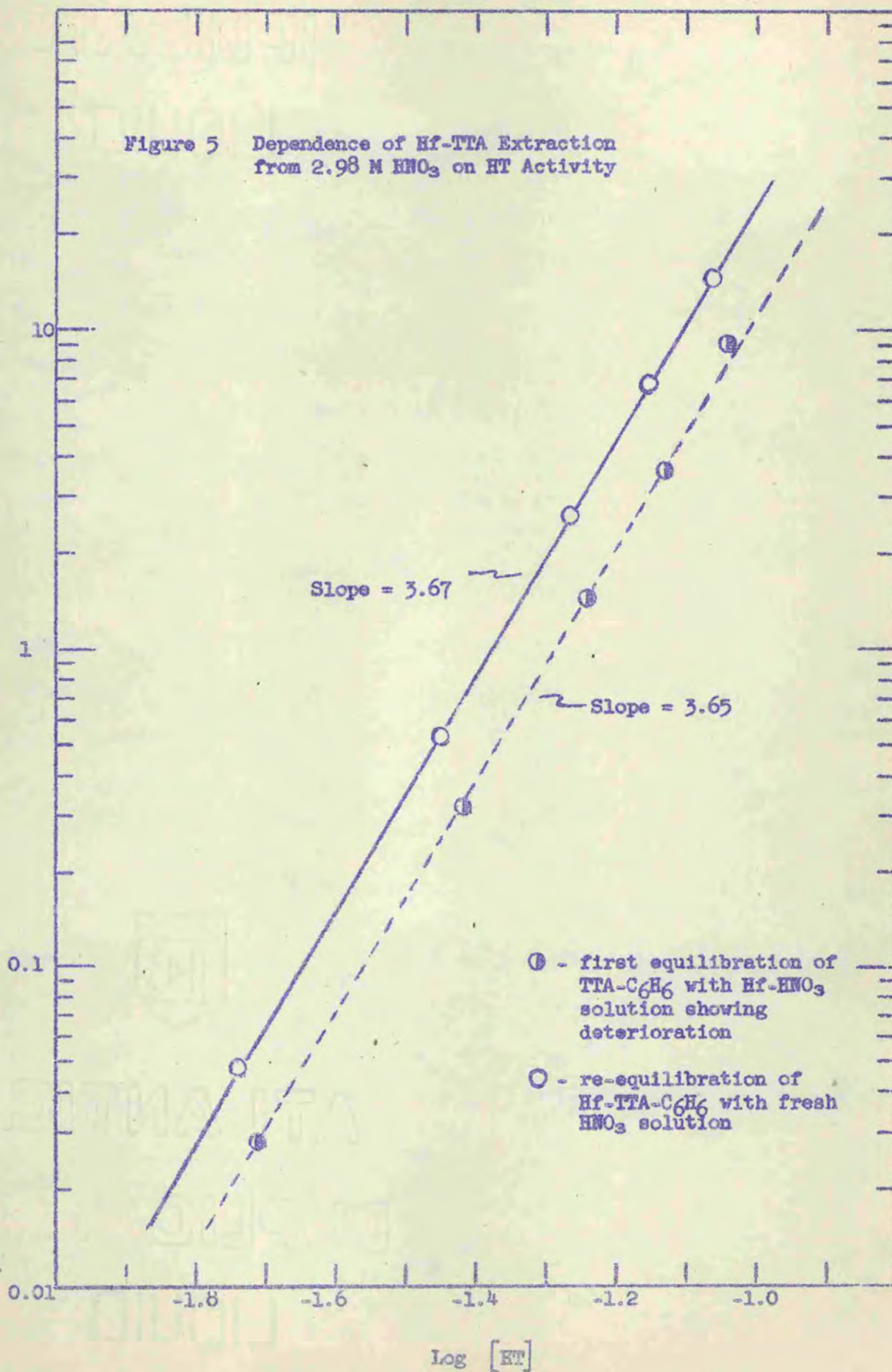


Figure 5 Dependence of Hf-TTA Extraction  
from 2.98 M  $\text{HNO}_3$  on HT Activity

D.R.B/A



complex formed by the reaction



It will also be indicated that the two low values obtained above for 0.5 M  $\text{HNO}_3$  at the higher TTA concentrations are probably not due to an additional TTA complex, which, of necessity, would be acid dependent.

#### Estimation of the Hydrogen Ion Activities

In order to determine the value of the equilibrium constant for the reaction expressing the Hf extraction and to compare distribution values obtained at different acidities it was necessary to make an estimation of the activity coefficients for hydrogen ion in the various acid solutions. Two methods have been in rather common use: one is to assume that the cation and anion in the  $\text{HNO}_3$  solutions have equal activities and therefore that the activity coefficient of the hydrogen ion is equal to the mean activity coefficient for  $\text{HNO}_3$ :

$$\gamma(\text{H}^+) = \gamma_{\pm}(\text{HNO}_3)$$

The other is to follow the McInnes hypothesis<sup>(8)</sup> and assume that the activity

(8) D. A. McInnes, "The Activities of the Ions of Strong Electrolytes", Jour. Am. Chem. Soc. 41, 1086-92(1919).

of an univalent ion is the same in all univalent salt solutions of the same ionic strength and calculate the  $\gamma_{\text{H}^+}$  for a particular  $\text{HNO}_3$  solution from the  $\gamma_{\pm}$  for the same solution by the expression

$$\frac{(\gamma_{\pm}(\text{HNO}_3))^2}{\gamma(\text{NO}_3^-)} = \gamma(\text{H}^+)$$

The value for  $\gamma(\text{NO}_3^-)$  is estimated by assuming as McInnes did, that, since  $\text{K}^+$  and  $\text{Cl}^-$  have nearly equal weights and mobilities,

$$\gamma_{\pm} \text{KCl} = \gamma_{\text{K}^+} = \gamma_{\text{Cl}^-}$$

and calculating the ionic activity coefficient for  $\text{NO}_3^-$  from the mean activity coefficients for  $\text{NH}_4\text{Cl}$  and  $\text{NH}_4\text{NO}_3$  in solutions of the same ionic strength by the method illustrated below and in table VI

$$\frac{(\gamma_{\pm} \text{NH}_4\text{Cl})^2}{\gamma_{\text{Cl}^-}} = \gamma_{\text{NH}_4^+} ; \quad \frac{(\gamma_{\pm} \text{NH}_4\text{NO}_3)^2}{\gamma_{\text{NH}_4^+}} = \gamma_{\text{NO}_3^-}$$

Examination of the mean activity coefficients for several univalent  $\text{NO}_3^-$  salts, and the ionic activity coefficients for  $\text{NO}_3^-$  calculated as above leads one to conclude that the  $\gamma_{\text{H}^+}$  values taken as equal to  $\gamma_{\pm} \text{HNO}_3$  would be too low and that those calculated by the McInnes assumption would be too high. Hence it was felt that lacking better information, the  $\gamma_{\text{H}^+}$  would be best represented by the geometric mean of the two values:

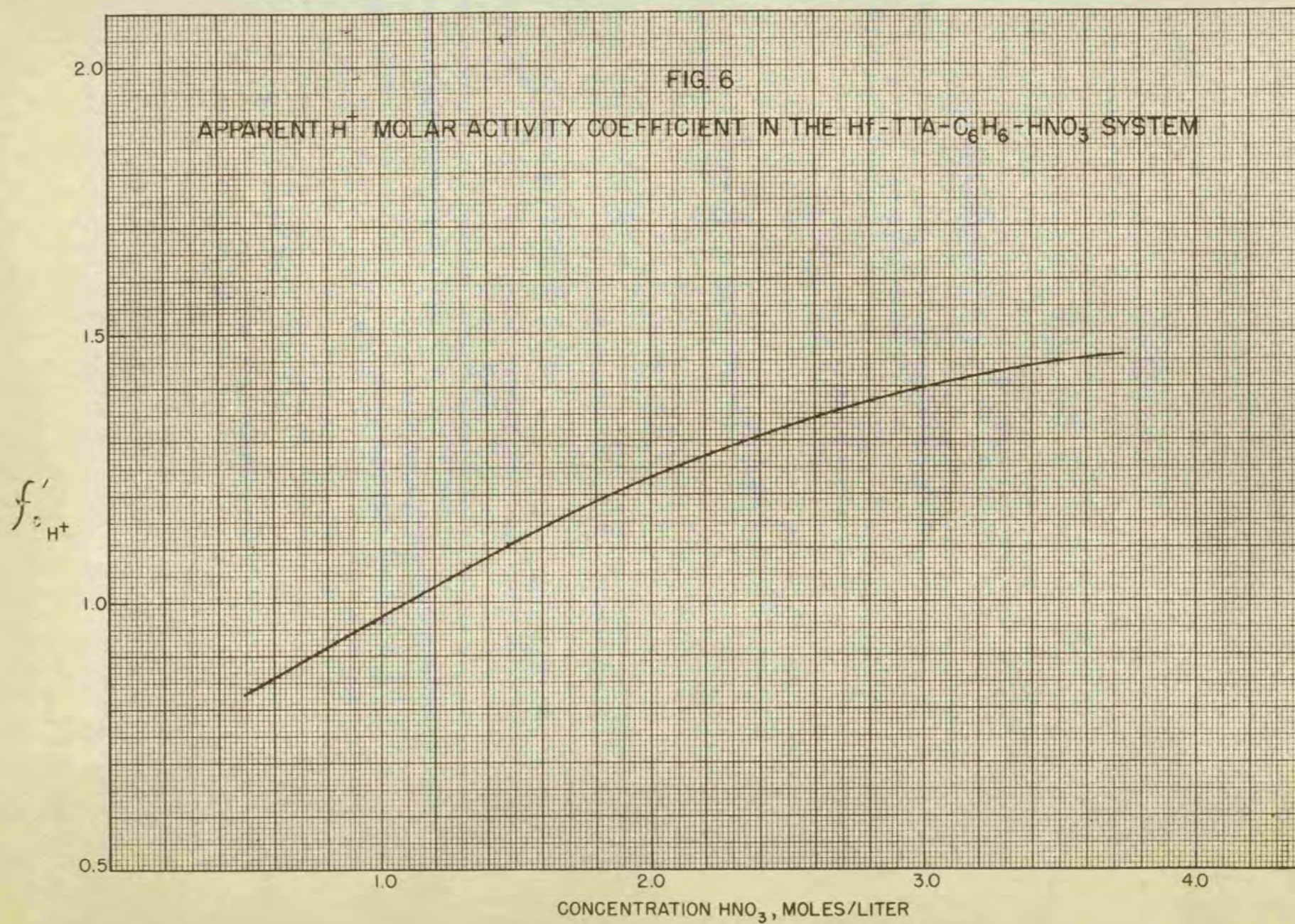
$$\gamma_{\text{H}^+} = \sqrt{\gamma_{\pm}(\text{HNO}_3) \gamma_{\text{M}(\text{H}^+)}}$$

Given  $\gamma_{\text{H}^+}$ ,  $f_{\text{H}^+}$  can be calculated for the same solution by

$$f_{\text{H}^+} = m \gamma_{\text{H}^+} / M$$

as mentioned previously. It is expected that activity coefficients calculated in this manner may be quite accurate up to moderately high ionic strength values (i.e.,  $\mu = 1$  or 2).

The values in the last column of Table VI are plotted against  $\text{HNO}_3$  molarity in Fig. 6. The values in parentheses in the table are the apparent molar activity coefficients calculated by the straight line extrapolation of Fig. 2. The shape of the curve becomes concave downward rather than



upward as expected at higher acidities. This is probably due to the fact that the activity coefficient determined by the extrapolation is not a true activity coefficient but corrects for the changes in the activity coefficients of other aqueous species as well.

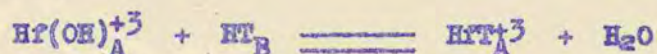
Table VI

Estimation of the Hydrogen Ion Activity Coefficients

| Molarity | $\gamma_{\pm HCl}$ | $\gamma_{\pm NH_4Cl}$ | $\gamma_{NH_4^+}$ | $\gamma_{\pm NH_4NO_3}$ | $\gamma_{NO_3^-}$ | $\gamma_{\pm HNO_3}$ | $\gamma(M)H^+$ | $\gamma_{\pm HNO_3}\gamma(M)H^+$ | $f_{CH^+}$ | $f_{CH^+}^0$ |
|----------|--------------------|-----------------------|-------------------|-------------------------|-------------------|----------------------|----------------|----------------------------------|------------|--------------|
| 0.5      | 0.660              | 0.644                 | 0.628             | 0.587                   | 0.549             | 0.713                | 0.926          | 0.814                            | 0.827      | 0.827        |
| 1.0      | 0.612              | 0.603                 | 0.594             | 0.506                   | 0.431             | 0.721                | 1.206          | 0.933                            | 0.962      | 0.962        |
| 2.0      | 0.576              | 0.571                 | 0.566             | 0.426                   | 0.321             | 0.790                | 1.944          | 1.240                            | 1.316      | (1.206)      |
| 3.0      | 0.576              | 0.574                 | 0.572             | 0.371                   | 0.241             | 0.909                | 3.429          | 1.765                            | 1.927      | (1.365)      |
| 4.0      | 0.581              | 0.590                 | 0.599             | 0.335                   | 0.187             | 1.10                 | 6.47           | 2.67                             | 2.871      | (1.46)       |

Evidence for an Aqueous-Soluble Hf-TTA Complex

If one assumes that the deviation from a quadruple slope in the TTA dependency plots is due to the formation of an aqueous soluble complex represented by the reaction



then the D.R. (B/A) for Hf may be represented by

$$D.R. (B/A) = \frac{(HfT_4)}{(Hf(OH)^{+3}) + (HfT^{+3})}$$

whence

$$D.R. (B/A) = \frac{(HfT_4)}{(Hf(OH)^{+3})} \left( \frac{1}{1 + K_T [HT]} \right)$$

in which  $K_T$  is the equilibrium constant for the previous equation,  $[HT]$  is

the activity of TTA in the benzene phase, and the parentheses indicate concentrations in moles per liter. Given the value of the equilibrium constant  $K$  for the extraction of Hf, where aqueous complexing of Hf by TTA is negligible,  $(\text{HfT}_4)/(\text{Hf}(\text{OH})^{+3})$  may be calculated for any TTA or acid concentration by the expression

$$\frac{(\text{HfT}_4)}{(\text{Hf}(\text{OH})^{+3})} = \frac{K [\text{HT}]^4}{[\text{H}^+]^3}$$

Having a value for  $(\text{HfT}_4)/(\text{Hf}(\text{OH})^{+3})$  for any particular equilibration  $k_t$  may be calculated by the following:

$$k_t = \frac{[(\text{HfT}_4)/(\text{Hf}(\text{OH})^{+3})/\text{D.R.}] - 1}{\text{HT}}$$

In the calculations illustrated in Table VII<sub>a</sub>, the value assumed for  $K(4.0 \times 10^7)$  is the average value of  $K$  calculated from the distribution ratios observed for 0.5 M  $\text{HNO}_3$  and the two lowest TTA concentrations. Columns 1 to 4 list the values of  $[\text{H}^+]$ ,  $[\text{HT}]$ ,  $\log [\text{HT}]$  and D.R.(B/A). Column 5 gives the calculated values of  $(\text{HfT}_4)/(\text{Hf}(\text{OH})^{+3})$  while column 6 shows the values of  $k_t$  calculated from the above expression. Taking the mean value of 15.5 for  $k_t$  and substituting in the equation for the distribution ratio one obtains:

$$\text{D.R. (B/A)} = \frac{(\text{HfT}_4)}{(\text{Hf}(\text{OH})^{+3})} \left( \frac{1}{1 + 15.5 [\text{HT}]} \right)$$

Substituting the value of  $(\text{HfT}_4)/(\text{Hf}(\text{OH})^{+3})$ , thus obtained, into the expression for the equilibrium constant gives the following

$$K = \frac{\text{D.R. (B/A)} (1 + 15.5 [\text{HT}]) [\text{H}^+]^3}{[\text{HT}]^4}$$

whence, taking the logs of both sides

$$\begin{aligned}\log K &= \log \left\{ \text{D.R.} \cdot (B/A) (1 + 15.5 [\text{HT}]) [\text{H}^+]^3 \right\} - 4 \log [\text{HT}] \\ &= \log \psi - 4 \log [\text{HT}]\end{aligned}$$

where  $\psi$  equals the quantity enclosed in brackets. The value of  $\psi$  may be calculated for any equilibration using the value of  $f_c(\text{H}^+)$  given in Table VI to obtain  $[\text{H}^+]$ . Column 7 of Table VII<sub>a</sub> lists values of  $\psi$  calculated for the distribution runs listed in Tables III, IV, and V. In column 8 are the values of  $K$  calculated using the above expression. Fig. 7 shows a plot of  $\log \psi$  vs  $\log [\text{HT}]$ . The straight line through the data is drawn with a slope of 4.00.

It has been assumed throughout this report that the activity coefficient of the chelate in the benzene phase is unity. There is evidence in the case of the U(IV) chelate, that the activity coefficient of the chelate is the same as that for TTA for the same TTA concentration as here employed.<sup>(9)</sup>

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(9) R. E. Connick and W. H. Rees, "The Activity Coefficient of Plutonium (IV) Salts in Acidic Solutions". UCRL-226, November, 1948, pp 48-55.

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It may be reasonable to assume that this is also true in the case of Hf(IV). Table VII<sub>b</sub> shows the calculation of the D.R. and  $k_t$  assuming  $f_c(\text{HfT}_4) = f_c(\text{HT})$ , listing them as D.R.' and  $k_t'$ . A value of  $\psi'$  analogous to  $\psi$  is calculated from the mean value of  $k_t'$  (16.9). The last column gives the corresponding values of  $\psi$ , showing  $\psi'$  and  $\psi$  to be almost identical. Hence, a fourth power dependence on TTA activity is again indicated on this assumption for the chelate activity coefficient.

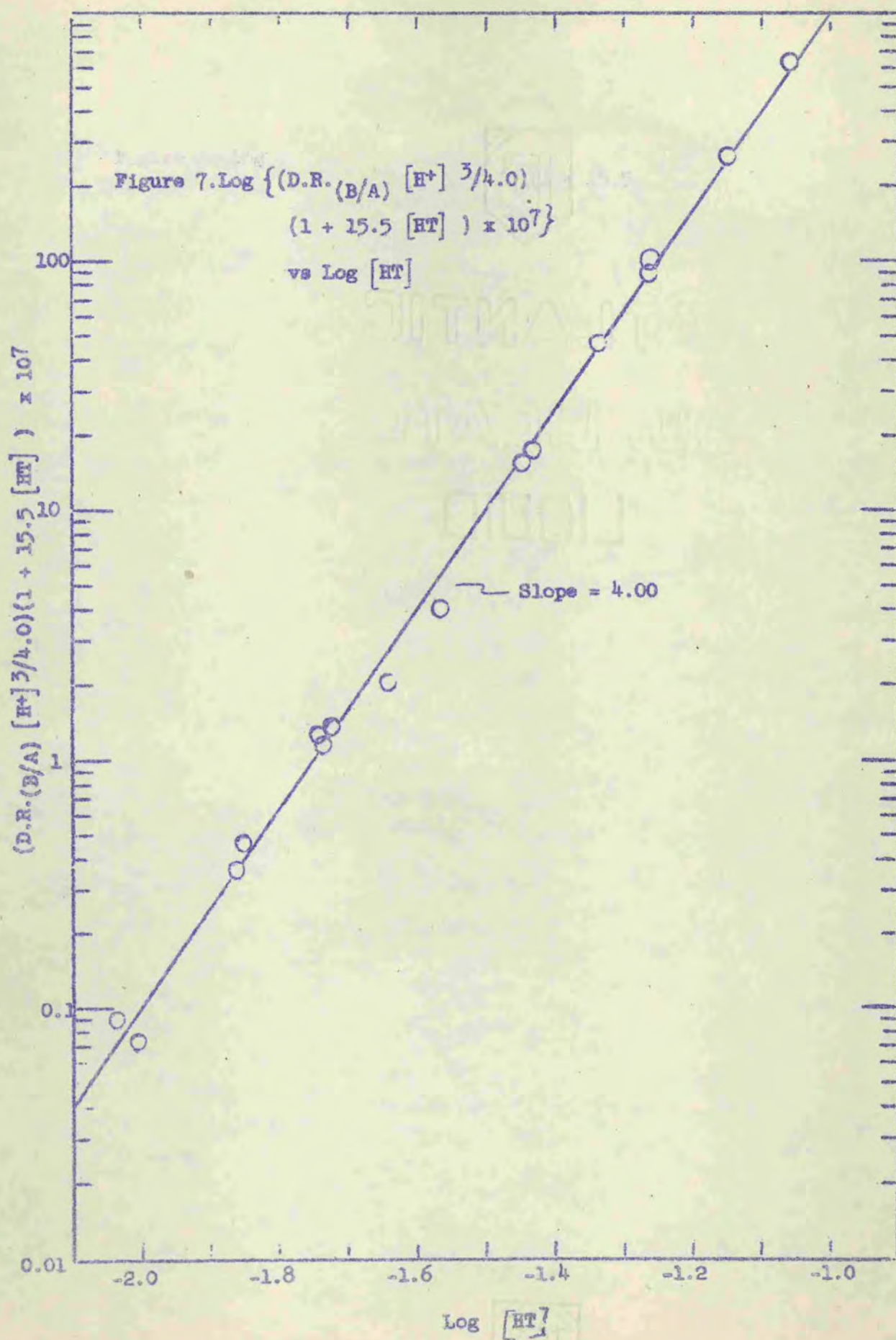
Table VII<sub>a</sub>

Data Illustrating Aqueous Soluble Hf-TTA Complex

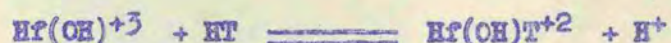
| [H <sup>+</sup> ] | [HT]    | log [HT] | D.R. (B/A) | $\frac{HfT_4}{Hf(OH)^{+5}}$ | k <sub>t</sub> | $\psi$ | K x 10 <sup>-7</sup> |
|-------------------|---------|----------|------------|-----------------------------|----------------|--------|----------------------|
| 0.397             | 0.00464 | -2.334   | 0.280      | -                           | -              | 0.0047 | 4.1                  |
| 0.397             | 0.00923 | -2.035   | 4.95       | -                           | -              | 0.0888 | 4.9                  |
| 0.397             | 0.0138  | -1.860   | 18.53      | 24.14                       | 21.94          | 0.353  | 3.9                  |
| 0.397             | 0.0183  | -1.738   | 61.50      | 75.07                       | 12.04          | 1.24   | 4.4                  |
| 0.397             | 0.0228  | -1.642   | 95.09      | 180.9                       | 39.58          | 2.02   | 3.0                  |
| 0.397             | 0.0272  | -1.565   | 176.5      | 366.3                       | 38.68          | 3.98   | 2.9                  |
| 0.970             | 0.00924 | -2.021   | 0.270      | 0.370                       | 40.08          | 0.071  | 3.9                  |
| 0.970             | 0.01425 | -1.846   | 1.590      | 1.845                       | 11.26          | 0.442  | 4.3                  |
| 0.970             | 0.0189  | -1.724   | 4.466      | 5.713                       | 14.77          | 1.32   | 4.2                  |
| 0.970             | 0.0371  | -1.431   | 46.69      | 84.82                       | 22.01          | 16.8   | 3.6                  |
| 0.970             | 0.0460  | -1.337   | 117.7      | 200.5                       | 15.28          | 46.1   | 4.1                  |
| 0.970             | 0.0547  | -1.262   | 235.6      | 400.9                       | 12.83          | 99.4   | 4.4                  |
| (4.20)            | 0.0184  | -1.735   | 0.047      | 0.0619                      | 17.23          | 1.12   | 3.9                  |
| (4.20)            | 0.0357  | -1.447   | 0.530      | 0.0877                      | 18.32          | 15.3   | 3.8                  |
| (4.20)            | 0.0543  | -1.265   | 2.598      | 4.69                        | 14.87          | 88.6   | 4.1                  |
| (4.20)            | 0.0701  | -1.154   | 6.710      | 13.0                        | 13.50          | 261.   | 4.3                  |
| (4.20)            | 0.0869  | -1.061   | 14.52      | 30.5                        | 12.66          | 631    | 4.4                  |

Table VII<sub>b</sub>Calculation of D.R.',  $k_T$ ' and  $\psi$ '

| $[H^+]$ | $[HT]$  | D.R.  | $f_c$ (HT) | D.R. ' | $\frac{HFT_4}{H^2(OH)^+3}$ | $k_T$ ' | $\psi$ ' | $\psi$ |
|---------|---------|-------|------------|--------|----------------------------|---------|----------|--------|
| 0.397   | 0.00464 | 0.280 | 1.000      | 0.280  | —                          | —       | 0.0047   | 0.0047 |
| 0.397   | 0.00923 | 4.95  | 0.995      | 4.93   | —                          | —       | 0.0894   | 0.0888 |
| 0.397   | 0.0138  | 18.53 | 0.990      | 18.34  | 24.14                      | 22.91   | 0.359    | 0.353  |
| 0.397   | 0.0183  | 61.50 | 0.985      | 60.58  | 75.07                      | 13.07   | 1.24     | 1.24   |
| 0.397   | 0.0228  | 95.09 | 0.982      | 93.38  | 180.9                      | 41.1    | 2.03     | 2.02   |
| 0.397   | 0.0272  | 178.5 | 0.978      | 174.6  | 366.3                      | 40.4    | 4.00     | 3.98   |
| 0.970   | 0.00924 | 0.270 | 0.995      | 0.269  | 0.370                      | 40.6    | 0.071    | 0.071  |
| 0.970   | 0.01425 | 1.590 | 0.990      | 1.574  | 1.845                      | 12.08   | 0.445    | 0.442  |
| 0.970   | 0.0189  | 4.466 | 0.985      | 4.399  | 5.713                      | 15.80   | 1.32     | 1.32   |
| 0.970   | 0.0371  | 46.69 | 0.967      | 45.15  | 84.82                      | 23.68   | 16.8     | 16.8   |
| 0.970   | 0.0460  | 117.7 | 0.959      | 112.9  | 200.5                      | 16.87   | 45.8     | 46.1   |
| 0.970   | 0.0547  | 235.6 | 0.951      | 224.1  | 400.9                      | 14.43   | 98.4     | 99.4   |
| (4.20)  | 0.0184  | 0.047 | 0.987      | 0.0464 | 0.619                      | 18.16   | 1.13     | 1.12   |
| (4.20)  | 0.0357  | 0.530 | 0.970      | 0.514  | 0.877                      | 19.76   | 15.3     | 15.3   |
| (4.20)  | 0.0543  | 2.598 | 0.954      | 0.478  | 4.695                      | 16.48   | 88.1     | 88.6   |
| (4.20)  | 0.0701  | 6.710 | 0.942      | 6.32   | 13.04                      | 15.16   | 257      | 261    |
| (4.20)  | 0.0869  | 17.52 | 0.931      | 13.52  | 30.49                      | 14.44   | 618      | 631    |



It may be that additional aqueous Hf-TTA complexes of the form  $\text{Hf}(\text{OH})\text{T}^{+2}$  or  $\text{HfT}_2^{+2}$  (which are acid dependent), are formed by reactions of the type



which would explain the unusually low distribution values observed at high TTA concentration and low acid and noted in Table III and Fig. 3. However, this seems unlikely since one would assume that if this is the case here, a similar effect should be observed at the highest TTA concentration for the 1.0 M  $\text{HNO}_3$  equilibrations (Table IV, Fig. 4) where the  $[\text{HT}] / [\text{H}^+]$  ratio is 0.056 as compared with 0.057 in the case of the lower acid solution. Also since the acid dependence for TTA extraction is close to three for 0.02 M TTA solutions it is to be expected that complexes of the form  $\text{Hf}(\text{OH})\text{T}^{+2}$  or  $\text{HfT}_2^{+2}$ , which would tend to lower the acid dependency to 2, are not prominent.

The following expression for the distribution ratio may be used for calculating the distribution ratios for Hf tracer between nitric acid solutions, 0.5 to 3.5 molar, and benzene solutions, 0.005 to 0.1 M in TTA (where  $\text{H}^+$  is calculated by the use of the  $f_c(\text{H}^+)$  taken from Fig. 6).

$$\text{D.R. (B/A)} = \frac{4.0 [\text{HT}]^4}{[\text{H}^+]^3} \left( \frac{1}{1 + 15.5 [\text{HT}]} \right) \times 10^7$$

### Nitrate Complexing

Since the apparent hydrogen ion activity coefficient ( $f_c'(\text{H}^+)$ ) referred to in this report attempts to correct for all changes in the solution due to the increase in  $\text{HNO}_3$  concentration in terms of an acidity correction factor the effect of nitrate complexing is completely obscured and but little can be said about it. However, it should be pointed out that the K value of  $4.0 \times 10^7$  calculated for the 0.5 molar acid runs at low TTA concentration compares favorably with the  $3.3 \times 10^7$  calculated by the same equation using the data of Huffman and Beaufait<sup>(1)</sup> for the extraction of Hf from 2 M  $\text{HClO}_4$  (where no complexing by the anionic species is to be expected), assuming the molar  $\text{H}^+$  activity coefficient is 0.827 in 0.48 M  $\text{HNO}_3$  and unity in 2 M  $\text{HClO}_4$ . Some of the preceding experiments will be duplicated in  $\text{HClO}_4$  in the near future to determine the order of magnitude of nitrate complexing.