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The analysis considers the conditions of molten fuel flow, finite wall thickness, and convective cooling at the outer surface of the containment wall due to the sodium coolant flow, as illustrated in Figure 2a. A refined integral heat balance approach, introduced in Reference 8, was used to obtain the solution in which a set of four, coupled, nonlinear, first-order ordinary differential equations (two being second-order, second-degree) were obtained and integrated numerically for the instantaneous values of the time-dependent

[illegible]

functions; namely, the frozen crust thickness, the wall-molten layer thickness, the temperature at the crust-molten wall interface, and the temperature at the outer surface of the wall. In the present calculations molten debris are assumed to have a volume fraction of 40% molten stainless steel and 60% (U, Pu)O<sub>2</sub>.

The melting process through the Inconel wall was shown to be governed by the molten debris superheat and the sodium bypass flow conditions (that is, the coolant convective coefficient of heat transfer,  $h_c$ , and the coolant temperature,  $T_0$ ). Figure 2b illustrates some of the results in which the simultaneous formation of a thermally stable solidified debris layer and an unstable molten layer in the wall is predicted. When the molten debris are 50 K superheated the wall-molten layer continues to grow with time until it reaches a maximum size of 14% of the initial thickness of the containment wall (0.001524 m in thickness) whereupon it undergoes a reduction in thickness by refreezing until it eventually disappears after a total lifetime of about 1.1 seconds. When the molten debris superheating is about 1000 K the maximum wall melting increases to 26% of the initial wall thickness with total lifetime of approximately 1.75 second. Increasing  $h_c$  or decreasing  $T_0$  would reduce the maximum size and the total lifetime of the wall-molten layer [7], which is important because a short lifetime of the wall molten layer increases the probability of forming a thicker frozen debris crust. Noted that, although the formation of a thermally stable solidified debris crust presents an additional safety margin against further melting of the Inconel wall, increasing the sodium bypass flow seems to be important in the ensurance of a safe containment situation [7]. Thus, unless the fuel barrier (insulator) in the fuel bundle design is such that the possibility of molten debris reaching the outer duct wall (Inconel wall) is remote, consideration should be given to ways by which the coolant flow can be increased at any time during the transients.

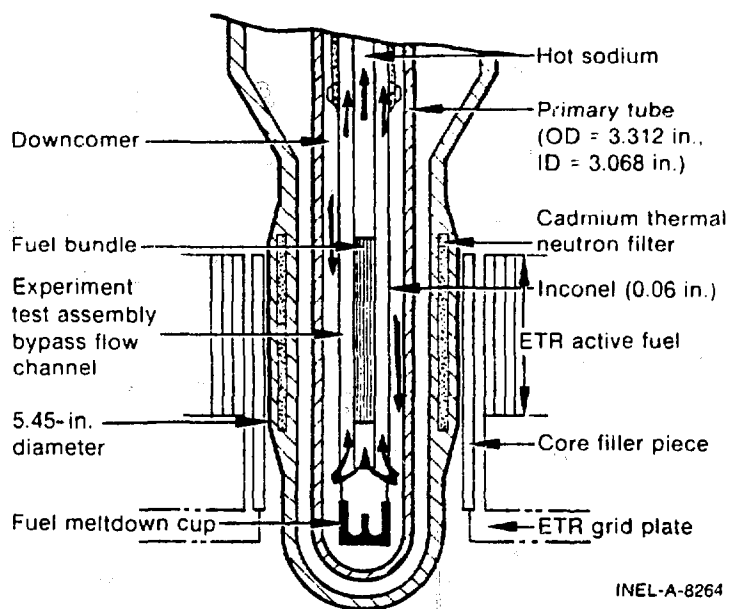


Fig. 1 Section of the lower in-pile tube in SLSF.

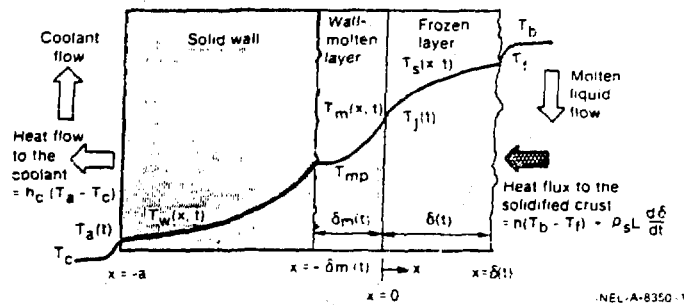


Fig. 2a Physical model.

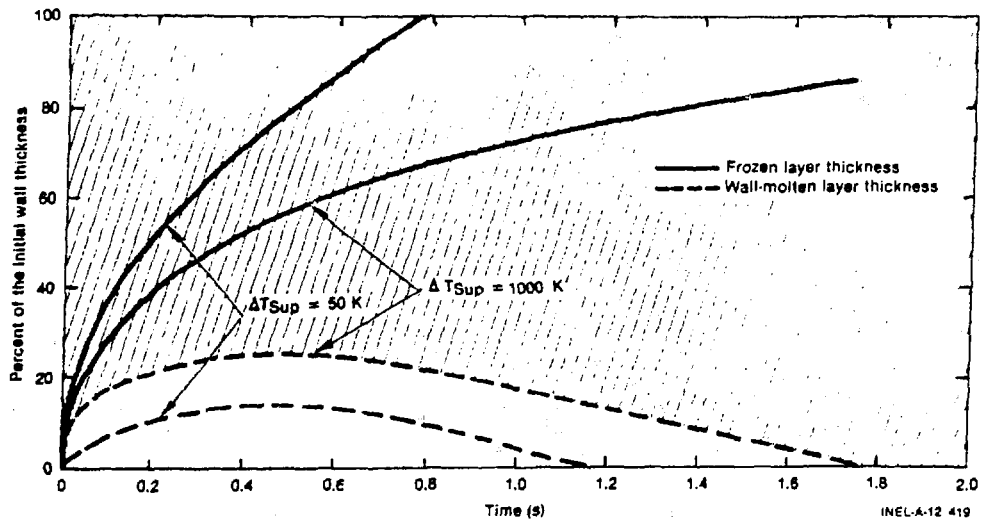


Fig. 2b Effect of molten debris superheating on the transient behavior of the frozen debris crust and the molten layer in the containment wall (Inconel).

## REFERENCES

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