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**An expert system for nuclear plant malfunctions
consequences, implemented and tested on a
reactor simulator**

ABSTRACT

The proposed system is composed of different phases. In the first phase the early detection of malfunctions is realized, to identify the origin of malfunctioning conditions. In the second one "previsional" methods are developed, showing very rapidly the probable evolution of an uncontrolled accidental condition.

These techniques are implemented on a nuclear power plant simulator.

INTRODUCTION

Aim of the work is to describe the activity we are carrying on, in order to improve safety in Man-Machine Interface, by means of automatic diagnosis and analysis of malfunctions consequences.

Some definitions are given, to allow the best understanding of this paper.

- Module -

Any plant can be divided into several parts, whose characteristics are: input variables, produced (output) variable, transfer function.

We refer to each of this parts as "real module".

A real module can correspond to a plant component or to a more complex process. We can then identify a plant and simulate it by means of "software modules" in which the transfer function is realized by means of analog or logical deterministic equations, or can correspond to a set of probabilistic relations.

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- Accidental Conditions -

Recuperable and Not Recuperable Accidental Conditions (RA and NA) are considered. RA are generated by wrong actions and plant can be carried again in normal conditions. NA (malfunctions) are generated by plant faults, and there is no action to put plant again in normal conditions.

- Malfunctions (NA) Stability -

We define stable a malfunction when its evolution depends on the present conditions. Thus stability of a malfunction corresponds to the possibility to foresee its evolution.

- Operator behaviour -

In the plant control system a mayor role is played by the operator. In an accidental condition operator can react with: Correct Response (CR), No Response (NR) and Wrong Response (WR).

So there are the following possibilities

- RA+CR - safety conditions are reached
- RA+NR - accidental conditions remains with probability to generate malfunctions (NA)
- RA+WR - accidental conditions remains with high probability to generate malfunctions (NA)
- NA+CR - malfunctions remains and consequences are controlled
- NA+NR - malfunctions remains and consequences are not controlled
- NA+WR - malfunctions remains and consequences are amplified

So by improving operator behaviour, we improve whole plant reliability and safety.

DIAGNOSTIC

Plant is identified and simulated by software modules. Each s.m. simulates a real module of the plant (e.g. a component, a physical process, a logic procedure). A programm called DIAGNOSTIC makes all modules run, processing the plant variables ("real variables") and generating a "computed variable" (fig.1). Diagnostic function is then achieved by comparison between computed and real variables (fig.2). Real and Software modules process the same input variables (i.e. real variables). If a difference arises between output variables, a real transfer function must be changed, due to a malfunction.

The comparison must be carried on in such a way to avoid false alarms, but also to perform rapidly its task. It can be based on more or less sophisticated techniques, to avoid errors due to noise, to wrong identification, to numerical errors etc.. We performed comparison as in fig. 3, by means of several controls of variables and derivatives values.

PREVISION

When a malfunction occurs and is detected by diagnostic, a second phase starts where

- DIAGNOSTIC continues its job, with the exclusion of the Software Module (s) where malfunction was detected.

- PREVISIONAL starts using the same Software Modules of DIAGNOSTIC, but with different connection (fig.4). So we have a Simulator, starting from Initial Conditions corresponding to the plant variables values at the time of the malfunction detection and processing a linear extrapolation of the wrong variables; it runs faster than real time, thus providing a forecast of the main plant variables values after a certain time (Prevision Time - PT). When the forecast at PT is furnished, PREVISIONAL reads present values from the plant again, computes new extrapolation of malfunctioning variables and starts for a new prevision.

PT is an important parameter of the quality and usefulness of the forecast.

It can vary from PTmax to PTmin, depending on the stability of the malfunction, as defined before.

If the transfer function of the malfunctioning variable does not change, that is when the malfunction is stable, PTmax can be selected.

The stability of the malfunction evolution is evaluated by comparing two consecutive forecasts. If the values are equal (in a fixed band) PT is increased to PTmax, otherwise it must be reduced; if the malfunction evolution changes from a stable to an unstable condition, PT is forced to decrease every cycle. It stops decreasing when it reaches PTmin or if a new stable condition occurs; this behaviour is described in fig. 5.

The initial values of PTmax and PTmin must be selected considering that:

- PTmax must be not too long:
to avoid the growth of the extrapolation error.
- PTmin must be not too short:
to give the operator time enough to take right decisions and to react against the malfunctions consequences.

Then their value can be changed following experience.

OPERATOR ACTION

As we have seen before, not only "spontaneous" malfunctions can occur, but also "generated" malfunctions, which are due to wrong actions of the operator, and not to a sudden change of a transfer-function.

An interactive program called OPERATOR is proposed, by means of which, during operation in normal condition, the operator selects a prevision time PT. OPERATOR reads and stores, under operator request, the initial conditions and calls PREVISIONAL, thus realizing a whole plant simulator, running faster than real time. These previsions allow the operator to know if the current sequences can bring the plant to a perturbed condition, and where a perturbation can occur, to avoid these troubles.

TOWARD AN EXPERT SYSTEM - FUTURE TRENDS

Fig.6 shows the behaviour and the possibility of the proposed techniques, to operate as an Expert System.

Functions already implemented are described by continuous lines, while dotted lines refer to functions to be realized, e.g.:

- providing diagnosis and prevision informations in an improved ergonomic way, by means of real time mimics;
- performing automatic analysis of consequences for the plant safety due to malfunction free evolution or wrong intervention, by means of a knowledge base (treesholds, known accidents, experience from other plants etc.);
- automatically on-line suggesting operational procedures;

- automatically increasing and improving the knowledge base.

APPLICATION

The proposed methods were implemented and tested on a Nuclear Reactor Simulator, instead that on a real plant; PEC Reactor Simulator was utilized. PEC (Prova Elementi di Combustibile - Test of Fuel Elements) is a 120 MWth experimental Fast Breeder Reactor under construction by the Italian Atomic Organization (E.N.E.A.).

The PEC Simulator (Pict. 1) is characterized by:

- Principal Operator Console exact replica;
- Plant identified by a 400 differential equations mathematical model, with 50 msec minimal integration step;
- Package implemented on SEL 32/77 system;
- Multipurpose instructor desk.

Implementing and testing the proposed techniques on a Simulator, instead that on a real plant, allows to apply and verify them in any possible malfunction. Their validity on the real plant must, obviously, be verified, but it will depend essentially on reliability of the Simulator itself. Plant variables under control of DIAGNOSTIC and PREVISIONAL are the following (see also fig.7 - controlled parts of the plant are in the circles):

WRI1	primary inlet flow rate north
WRI2	" " " " south
WRO1	" outlet " " north
WRO2	" " " " south
WXP1	IHX primary flow rate north
WXP2	" " " " south
WEP	emergency circuit primary flow rate
AHV	reactor vessel coolant level
AHCV	component vessel coolant level
AHX1	north IHX coolant level
AHX2	south " " " "
VRP1	north primary pump velocity
VRP2	south " " " "
ASS1	north " " absorption
ASS2	south " " " "
TCV	components vessel coolant temperature
TXP01	north IHX outlet coolant temp. primary
TXP02	south " " " "
TXS01	north " " " secondary
TXS02	south " " " "

Results are displayed on a colour CRT, where flow rates, levels, pump velocities and absorptions, temperatures are shown. For each variable there are, from high to low, name, computed value and real value. The colour code is: blue - normal, green - prealarm, red - alarm, white - prevision values. In the b/w pictures of this paper P indicates prealarm and A alarm.

An example is shown:

- Pict. 2 Plant is in normal conditions. Computed and real values are equal.
- Pict. 3 In the north pump a malfunction occurs: prealarm signal (green=P) is shown in the absorption variable, and a difference between real and computed values arises.
- Pict. 4 The malfunction is confirmed and alarm is given (red=A); fault origin is early detected; prevision can start.
- Pict. 5 First prevision: probable values after 30 sec (PTmin) are shown.
- Pict. 6,7,8 Further prevision are provided, with different PT values, depending on malfunction stability.

References

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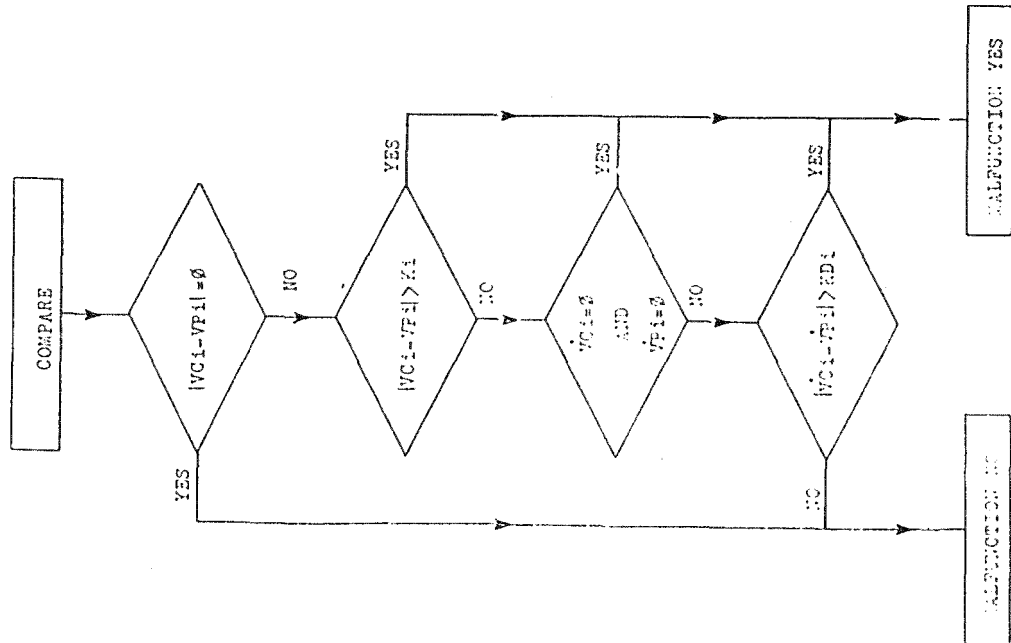
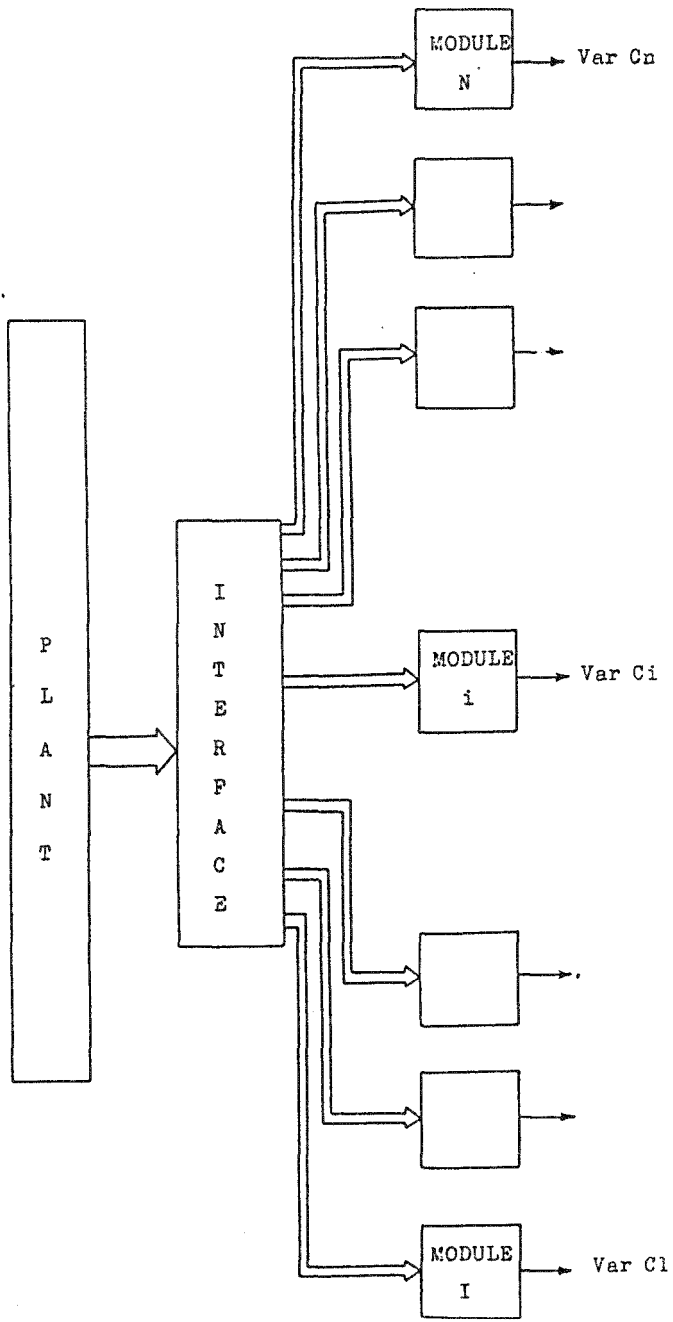


Fig. 2

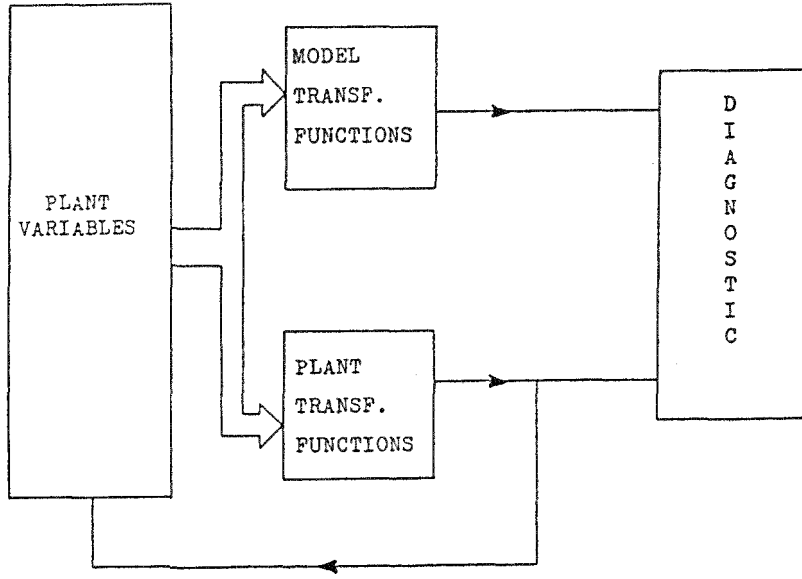
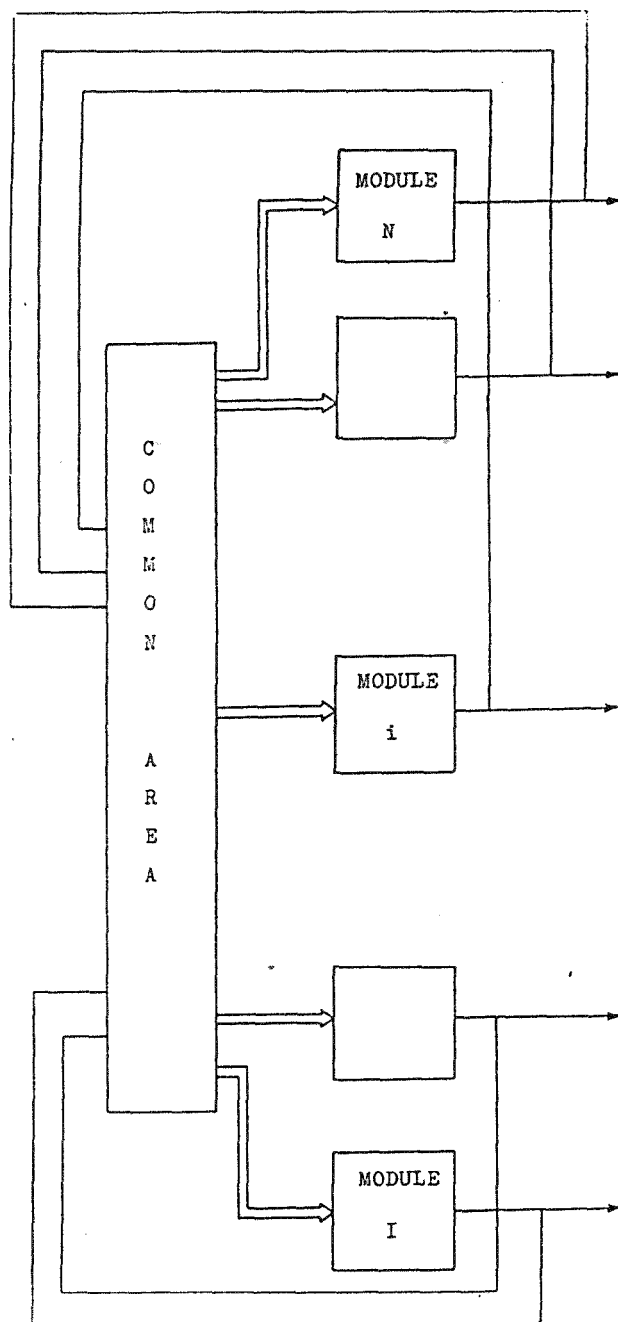


Fig. 3



DCP- Difference between two consecutive previsions.

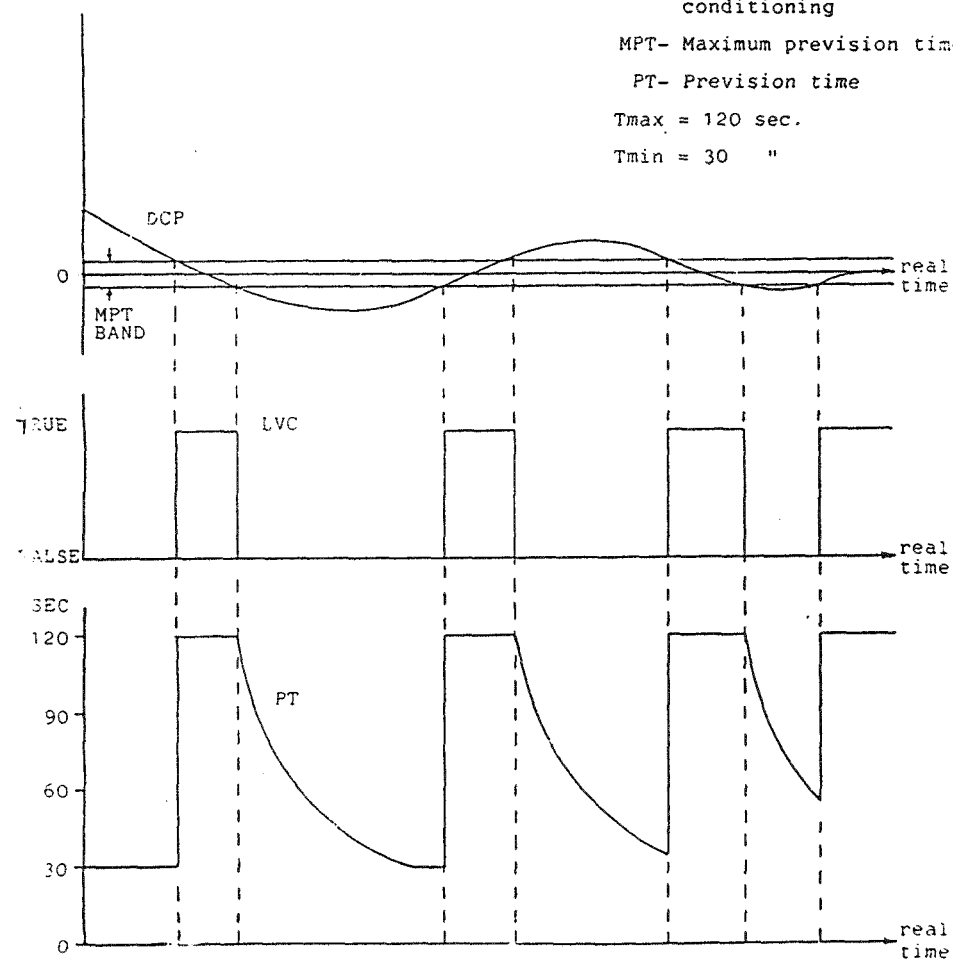
LVC- Logical variable of conditioning

MPT- Maximum prevision time

PT- Prevision time

$T_{max} = 120 \text{ sec.}$

$T_{min} = 30 \text{ "}$



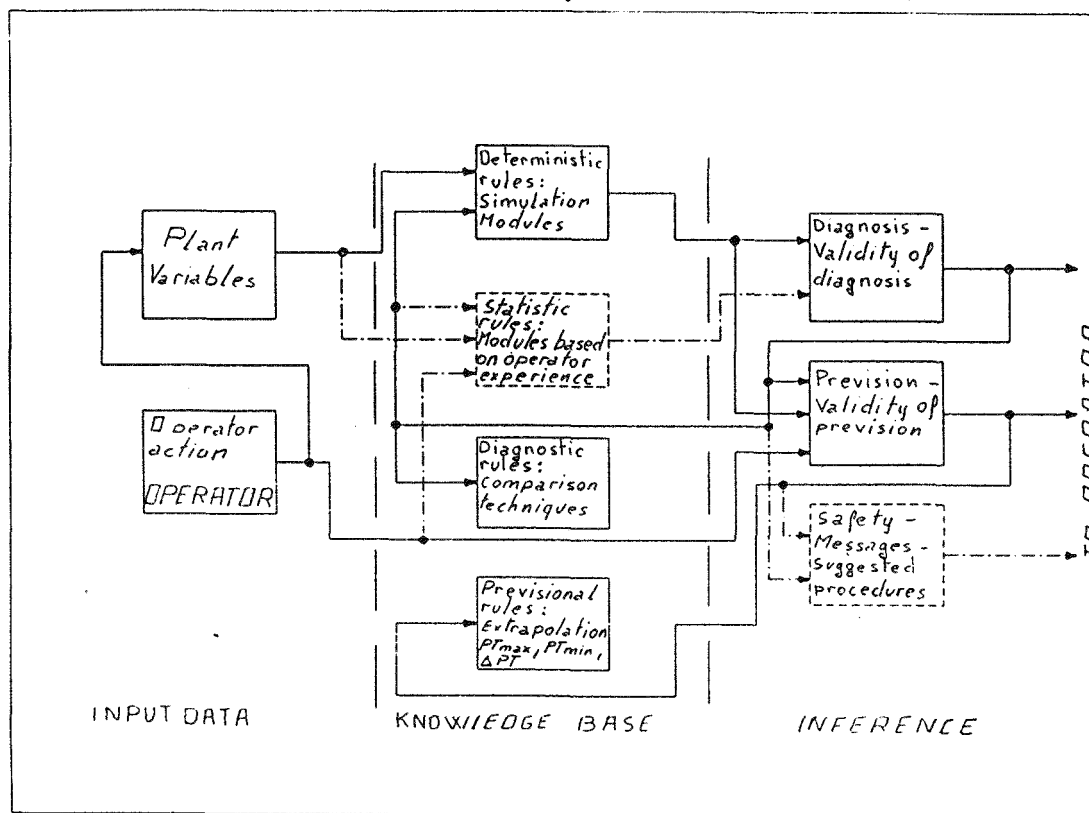


Fig. 6

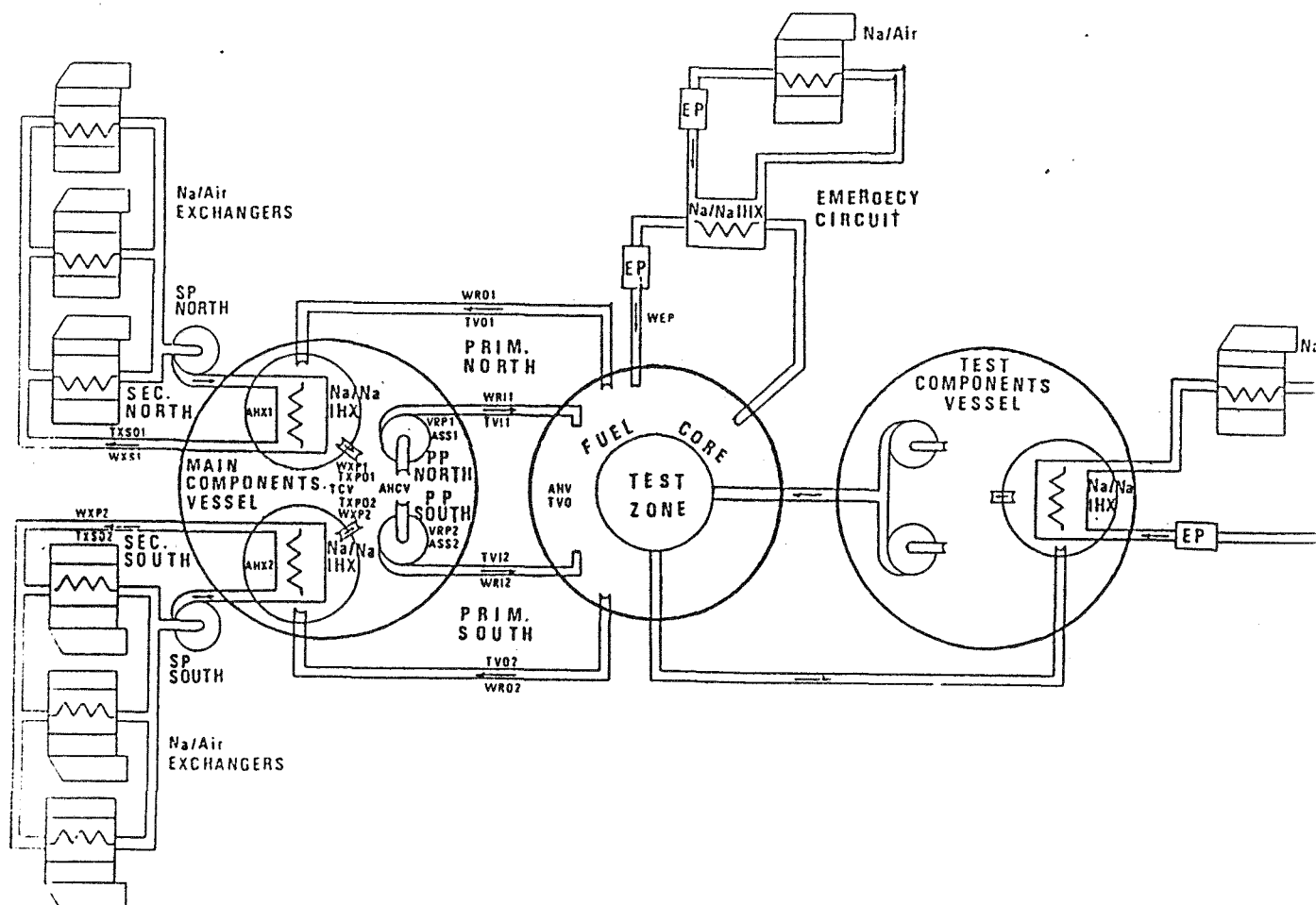
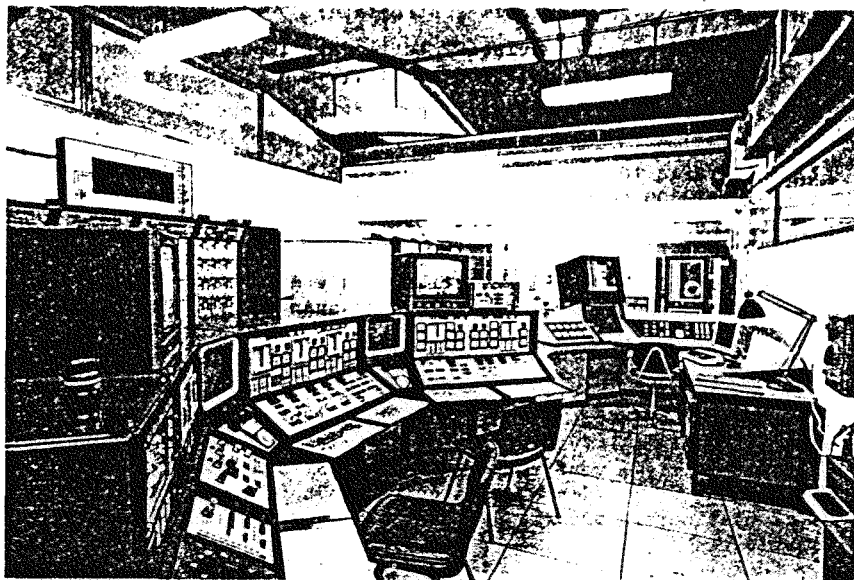


Fig. 7



Pict. 1

RADIO NORD			PORTATE			RADIO SUD		
MR11	MR01	MRP1	MRP	MR12	MR02	MRP2	MR13	MR03
314.1	314.4	314.4	29.3	314.1	314.4	314.4	314.4	314.4
314.4	314.4	314.4	29.2	314.4	314.4	314.4	314.4	314.4
LIVELLI			LIVELLI			LIVELLI		
ARM1	ARM	ARMV	ARM	ARMV	ARM	ARMV	ARM	ARMV
-3.556	-3.213	-3.970	-3.213	-3.970	-3.556	-3.213	-3.970	-3.556
-3.556	-3.213	-3.970	-3.213	-3.970	-3.556	-3.213	-3.970	-3.556
VEL. E ASS. POMPE			VEL. E ASS. POMPE			VEL. E ASS. POMPE		
VRP1	ASS1		VRP2	ASS2		VRP2	ASS2	
117.0	250.0		117.0	250.0		117.0	250.0	
117.0	250.0		117.0	250.0		117.0	250.0	
TEMPERATURE			TEMPERATURE			TEMPERATURE		
TP01	TP01	TCV	TP02	TP02	TCV	TP02	TP02	TCV
399.2	495.7	399.4	399.2	495.7	399.4	399.2	495.7	399.4
399.2	495.7	399.4	399.2	495.7	399.4	399.2	495.7	399.4
BLU=NOIALE VERDE=PREALLARME ROSSO=ALLARME BIANCO=PREVISIONE								
TEMPO DI PREVISIONE								

Pict. 2

RADIO NORD			PORTATE			RADIO SUD		
MR11	MR01	MRP1	MRP	MR12	MR02	MRP2	MR13	MR03
310.2	314.0	313.8	29.4	316.0	314.0	313.8	316.2	313.9
310.6	313.7	313.7	29.3	316.4	313.7	313.7	316.5	313.6
LIVELLI			LIVELLI			LIVELLI		
ARM1	ARM	ARMV	ARM	ARMV	ARM	ARMV	ARM	ARMV
-3.556	-3.215	-3.969	-3.215	-3.969	-3.556	-3.215	-3.969	-3.556
-3.557	-3.215	-3.969	-3.215	-3.969	-3.557	-3.215	-3.969	-3.557
VEL. E ASS. POMPE			VEL. E ASS. POMPE			VEL. E ASS. POMPE		
VRP1	ASS1		VRP2	ASS2		VRP2	ASS2	
117.0	249.9		117.0	250.0		117.0	250.0	
116.4	247.2	P	117.0	250.0		117.0	250.0	
TEMPERATURE			TEMPERATURE			TEMPERATURE		
TP01	TP01	TCV	TP02	TP02	TCV	TP02	TP02	TCV
399.0	495.6	399.5	399.0	495.6	399.5	399.0	495.6	399.5
399.0	495.6	399.4	399.0	495.6	399.4	399.0	495.6	399.4
BLU=NOIALE VERDE=PREALLARME ROSSO=ALLARME BIANCO=PREVISIONE								
TEMPO DI PREVISIONE								

Pict. 3

RADIO NORD			PORTATE			RADIO SUD		
MR11	MR01	MRP1	MRP	MR12	MR02	MRP2	MR13	MR03
309.9	314.0	313.7	29.4	316.2	313.9	313.7	316.5	313.6
310.3	313.6	313.6	29.3	316.5	313.6	313.6	316.5	313.6
LIVELLI			LIVELLI			LIVELLI		
ARM1	ARM	ARMV	ARM	ARMV	ARM	ARMV	ARM	ARMV
-3.556	-3.215	-3.969	-3.215	-3.969	-3.556	-3.215	-3.969	-3.556
-3.557	-3.215	-3.969	-3.215	-3.969	-3.557	-3.215	-3.969	-3.557
VEL. E ASS. POMPE			VEL. E ASS. POMPE			VEL. E ASS. POMPE		
VRP1	ASS1		VRP2	ASS2		VRP2	ASS2	
117.1	249.9	A	117.0	250.0		117.0	250.0	
116.3	247.0	A	117.0	250.0		117.0	250.0	
TEMPERATURE			TEMPERATURE			TEMPERATURE		
TP01	TP01	TCV	TP02	TP02	TCV	TP02	TP02	TCV
399.0	495.6	399.5	399.0	495.6	399.5	399.0	495.6	399.5
399.0	495.6	399.4	399.0	495.6	399.4	399.0	495.6	399.4
BLU=NOIALE VERDE=PREALLARME ROSSO=ALLARME BIANCO=PREVISIONE								
TEMPO DI PREVISIONE								

Pict. 4

RANO NORD			PORTATE			RANO S.O.		
UR11	UR01	URP1	URP	UR12	UR02	URP2	UR12	UR02
308.8	313.0	312.9	20.3	317.2	313.0	312.9	316.5	313.2
308.5	313.0	313.0	20.3	317.4	313.0	313.0	317.5	312.9
LIVELLI								
ARM1	ARM	ARMV	ARM	ARM	ARMV	ARM2	ARM	ARMV
-3.556	-3.214	-3.971	-3.214	-3.217	-3.969	-3.556	-3.210	-3.972
-3.557	-3.217	-3.969	-3.217	-3.217	-3.969	-3.557	-3.217	-3.969
VEL. E ASS. POMPE								
VEP1	ASS1	VEP2	ASS2	VEP1	ASS1	VEP2	ASS2	VEP1
116.1	246.8	117.0	250.1	116.3	246.9	117.0	250.1	116.3
116.0	245.7	117.0	250.0	116.0	245.6	117.0	250.0	116.0
TEMPERATURE								
TEMP1	TEMP1	TEMP	TEMP2	TEMP1	TEMP1	TEMP	TEMP2	TEMP1
398.8	495.8	398.9	399.3	399.1	495.5	399.2	399.7	495.7
398.8	495.8	398.9	399.3	398.8	495.8	398.9	399.4	495.8
BLU=OKIALE VERDE=PREALLARME ROSSO=ALLARME BIANCO=PREVISIONE								
TEMPO DI PREVISIONE = 30								

Pict. 5

RANO NORD			PORTATE			RANO S.O.		
UR11	UR01	URP1	URP	UR12	UR02	URP2	UR12	UR02
310.8	313.2	313.2	20.3	316.5	313.2	313.2	316.5	313.2
308.3	312.9	312.9	20.3	317.5	312.9	312.9	317.5	312.9
LIVELLI								
ARM1	ARM	ARMV	ARM	ARM	ARMV	ARM2	ARM	ARMV
-3.556	-3.210	-3.972	-3.210	-3.217	-3.969	-3.556	-3.210	-3.972
-3.557	-3.217	-3.969	-3.217	-3.217	-3.969	-3.557	-3.217	-3.969
VEL. E ASS. POMPE								
VEP1	ASS1	VEP2	ASS2	VEP1	ASS1	VEP2	ASS2	VEP1
116.3	246.9	117.0	250.1	116.3	246.9	117.0	250.1	116.3
116.0	245.6	117.0	250.0	116.0	245.6	117.0	250.0	116.0
TEMPERATURE								
TEMP1	TEMP1	TEMP	TEMP2	TEMP1	TEMP1	TEMP	TEMP2	TEMP1
399.1	495.5	399.2	399.7	399.1	495.5	399.2	399.7	495.7
398.8	495.8	398.9	399.4	398.8	495.8	398.9	399.4	495.8
BLU=OKIALE VERDE=PREALLARME ROSSO=ALLARME BIANCO=PREVISIONE								
TEMPO DI PREVISIONE = 120								

Pict. 6

RANO NORD			PORTATE			RANO S.O.		
UR11	UR01	URP1	URP	UR12	UR02	URP2	UR12	UR02
289.6	308.5	308.6	20.4	327.2	308.5	308.6	325.8	308.6
306.8	312.7	312.8	20.4	318.3	312.7	312.7	325.8	312.7
LIVELLI								
ARM1	ARM	ARMV	ARM	ARM	ARMV	ARM2	ARM	ARMV
-3.559	-3.224	-3.965	-3.224	-3.227	-3.965	-3.559	-3.224	-3.965
-3.559	-3.227	-3.965	-3.227	-3.227	-3.965	-3.559	-3.227	-3.965
VEL. E ASS. POMPE								
VEP1	ASS1	VEP2	ASS2	VEP1	ASS1	VEP2	ASS2	VEP1
112.9	231.9	116.9	250.3	112.9	231.9	116.9	250.3	112.9
115.8	244.5	117.0	250.0	115.8	244.5	117.0	250.0	115.8
TEMPERATURE								
TEMP1	TEMP1	TEMP	TEMP2	TEMP1	TEMP1	TEMP	TEMP2	TEMP1
397.8	495.5	398.6	399.4	397.8	495.5	398.6	399.4	495.7
398.7	495.8	399.4	399.4	398.7	495.8	399.4	399.4	495.7
BLU=OKIALE VERDE=PREALLARME ROSSO=ALLARME BIANCO=PREVISIONE								
TEMPO DI PREVISIONE = 100								

Pict. 7

RANO NORD			PORTATE			RANO S.O.		
UR11	UR01	URP1	URP	UR12	UR02	URP2	UR12	UR02
253.8	308.3	308.5	20.9	345.8	308.2	308.4	345.8	308.4
283.7	307.2	307.3	20.9	330.3	307.2	307.3	330.3	307.3
LIVELLI								
ARM1	ARM	ARMV	ARM	ARM	ARMV	ARM2	ARM	ARMV
-3.566	-3.241	-3.956	-3.241	-3.231	-3.952	-3.566	-3.241	-3.952
-3.563	-3.231	-3.952	-3.231	-3.231	-3.952	-3.563	-3.231	-3.952
VEL. E ASS. POMPE								
VEP1	ASS1	VEP2	ASS2	VEP1	ASS1	VEP2	ASS2	VEP1
107.3	208.2	116.9	251.0	107.3	208.2	116.9	251.0	107.3
111.7	228.0	116.0	250.1	111.7	228.0	116.0	250.1	111.7
TEMPERATURE								
TEMP1	TEMP1	TEMP	TEMP2	TEMP1	TEMP1	TEMP	TEMP2	TEMP1
395.5	494.7	397.1	396.1	395.5	494.7	397.1	396.1	494.9
395.4	495.2	397.2	396.0	395.4	495.2	397.2	396.0	494.9
BLU=OKIALE VERDE=PREALLARME ROSSO=ALLARME BIANCO=PREVISIONE								
TEMPO DI PREVISIONE = 80								

Pict. 8