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**THERMOELECTRIC REFRIGERATOR HAVING
IMPROVED TEMPERATURE-STABILIZATION MEANS**

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CONTRACTUAL ORIGIN OF THE INVENTION

The United States Government has rights in this invention pursuant to Contract No. W-31-109-ENG-38 between the U.S. Department of Energy and Argonne National Laboratory.

BACKGROUND OF THE INVENTION

This invention pertains to thermostat arrangements for thermoelectric refrigerators, and in particular to thermostat arrangements having a first order response characteristic. Thermoelectric refrigerator devices have found wide acceptance in a variety of applications including miniature electronic circuits, temperature controls, and medical and laboratory instrumentation. Frequently, it is required to maintain the temperature of an object to be cooled within close tolerances. One such requirement arises in the superconducting electronic art, where thermal noise of very sensitive electronic devices is a limiting design and operation factor. Conventional temperature regulation systems include open loop, and feedback control systems. The open loop system typically contains a transformer and rectifiers, while feedback systems typically contain thermistors which sense the temperature of the control

junction of the thermoelectric refrigerator device. While the feedback systems offer closer temperature regulation and faster response times than the open loop control systems, superior control systems are needed. In particular, no first order control systems, i.e. those systems in which the first derivative of the control current with respect to temperature is infinite, are known. Such control is especially needed for superconducting microelectronics such as superconducting quantum interference devices, 10 where Johnson or thermal noise of the microelectronic devices is proportional to the temperature fluctuation of the device.

It is therefore an object of the present invention to provide a thermostat arrangement for superconductor devices having improved temperature regulation and response time.

Another object of the present invention is to provide a thermoelectric refrigerator with a thermostat arrangement having a first order response characteristic, one in which 20 the first derivative of the thermoelectric property with respect to temperature is infinite.

Additional objects, advantages and novel features of the invention will be set forth in part in the description which follows, and in part will become apparent to those skilled in the art upon examination of the following, or may be learned by practice of the invention. The objects and advantages of the invention may be realized and attained by means of the instrumentalities and combinations particularly pointed out in the appended claims.

SUMMARY OF THE INVENTION

These and other objects of the present invention are provided by a control system for thermoelectric refrigerators of the type formed of materials having a first order transition in a physical property of the material which allows the material to function as a thermoelectric refrigerator. One example of such an arrangement is a thermoelectric refrigerator comprising semiconducting superconductor material, having a first order change in conductivity at their critical temperatures, T_c of the superconductor. A Nb_3Ge superconductor and a Nb_3Sn superconductor with different superconducting transition temperatures T_c are maintained in a cryogenic environment, connected electrically in series, and thermally in parallel. The electrical connection between the two superconductors forms a cold junction, and the free ends, the superconductors form a hot junction. A direct current electrical source is applied to the free ends of the superconductors, and a steady electrical current is passed therethrough, as is known in the thermoelectric refrigerator art. The lower T_c superconductor, 20 a metal, is constructed so as to have a predetermined critical or transition temperature, below which the metal becomes a superconductor. When one of the metals is operated in a superconducting state, the arrangement discontinuously decreases in stability to function as a thermoelectric refrigerator. When both metals are operated in the superconducting state, the arrangement ceases to function as a thermoelectric refrigerator, no longer generating thermal power. Thus, the thermoelectric refrigerator is regulated

about the transition temperature of the lower T_c Nb_3Sn superconductor.

BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a schematic representation of a thermoelectric refrigerator and control device according to the invention.

Fig. 2 shows the plot of electrical resistivity of Nb_3Sn versus temperature.

Fig. 3 shows a plot of thermoelectric power versus temperature for two samples of Nb_3Ge and one sample of 10 Nb_3Sn thin films.

Fig. 4 shows the range of figures of merit of a thermoelectric refrigerator according to the invention.

Fig. 5 shows the temperature dependent operation of a thermoelectric refrigerator according to the invention.

DESCRIPTION OF THE PREFERRED EMBODIMENT

Referring to the drawings, the preferred embodiment of the invention comprises a superconducting thermoelectric refrigerator. The numeral 10 is applied to the lower T_c semiconductor - superconductor element, preferably formed 20 of Nb_3Sn . The term semiconductor is used only to refer to materials which can form a thermoelectric refrigerator.

Element 10 has a first end 12 thermally connected to a cold junction 14 which is formed of metal or other suitable thermoconductor material. A second end 16 of element 10 is thermally connected to junction 20. A higher T_c semiconductor-superconductor element 22, preferably formed of Nb_3Ge , is connected at one end to cold junction 14 and is connected at the other end to junction 24. A direct current

source 26 is electrically connected between junctions 20, 24, and a steady electrical current is maintained through elements 10, 22 as is known in the thermoelectric refrigerator art. Cold junction 14 electrically interconnects elements 10, 22 and provides thermal connection to the system to be refrigerated. Junctions 20, 24 together form a hot junction which provides thermal connection to a heat sink, not shown in Fig. 1. The electrical carriers in elements 10, 22 move heat energy from cold junctions 14 10 to hot junctions 20, 24 when a current is passed through elements 10, 22 under the electromotive force of source 26. Elements 10, 22 are maintained in a cryogenic environment, such as that provided by envelope 30. Envelope 30, formed of cryogenic thermal insulating material, is filled with a cryogen 32, such as liquid helium or is maintained at low temperatures using a closed-cycle refrigerator. Envelope 30 maintains a thermal insulation between elements 10, 22 and junctions 14, 20, and 24.

Elements 10, 22 are superconducting below their 20 respective critical or transition temperatures. When superconducting, the thermal power in the element drops to zero due to the macroscopic quantum nature of a superconductor. An energy gap develops in the superconductor at T_c and the charge carriers in the superconductor have no thermoelectric power. Above its transition temperature, the superconductor element becomes "normal" and the thermal power generated by the elements become finite. The elements 10, 22 need not both be superconducting to interrupt the thermoelectric

cooling of the refrigerator. Of the two elements 10, 22, the former element, formed of Nb_3Ge , is designed to have a higher transition temperature. Thus, above the transition temperature of the Nb_3Ge element 10, both elements 10, 22 are "normal" and generate thermal power. When the cold junction is cooled to the transition temperature of element 10, that element ceases to generate thermal power. Since the thermal power generated by element 22 is negligible below 17°K , the thermoelectric refrigerator is turned 10 "off" when the temperature of the cold junction falls below the transition temperature of element 10. Thus, if the transition temperature of the Nb_3Sn element 10 is below 17°K , reliable temperature stabilization will be provided by the arrangement of Fig. 1. This temperature control is extremely fast and accurate, owing to the first order superconductor transition phenomenon involved. For example, at an 18°K transition temperature, regulation is within 0.001°K , or one part in 18,000. Thus, the temperature stabilizaton device of this invention is especially suited 20 for cryogenic microelectronics, particularly those electronics extremely sensitive to Johnson, or thermal noise.

The figure of merit, Z , for a thermoelectric refrigerator is:

$$Z = \frac{(\alpha_2 - \alpha_1)^2}{[(k_1 p_1)^{1/2} + (k_2 p_2)^{1/2}]} \quad \text{where } \alpha_1 = \text{thermopower in Volts/}^\circ\text{K}$$

k_1 = thermal conductivity in Watts/cm- $^\circ\text{K}$

p_1 = resistivity in ohm-cm

In the superconducting state, $\alpha = 0$.

The maximum temperature difference obtainable from such a refrigerator is:

$$(T_{\text{hot}} - T_{\text{cold}})_{\text{max}} = 1/2 \times T_{\text{cold}}^2$$

or

$$T_{\text{cold}} = \frac{(1 + 2 \times T_{\text{hot}})^{1/2} - 1}{2}$$

After measuring the thermoelectric power and electrical resistivity for Nb_3Sn and Nb_3Ge , (see Figs. 2 and 3), the figure of merit can be calculated, using thermal conductivity data for Nb_3Sn . It can be seen in Fig. 3, that the thermoelectric power, S , for the Nb_3Sn sample and for each Nb_3Ge sample tested, dropped to zero when the critical temperatures of those materials was passed. The thermal conductivity (resistivity) for Nb_3Ge is assumed to be the same as for Nb_3Sn , and has not been measured, since the effect of the Nb_3Ge vanishes below 23°K . Calculated values for Z are shown in Fig. 4. The maximum temperature drop in the refrigerator, T , calculated using the figures of merit, is shown in Fig. 5. As can be seen, ΔT drops abruptly to zero at the transition temperature of the Nb_3Sn .

This observed phenomenon can be used to stabilize the temperature of a refrigerator at the critical temperature of the Nb_3Sn to better than 1 mK (miledegree Kelvin). If the temperature of the cold junction rises above the critical temperature, the refrigerator turns itself on automatically and cools the cold junction. As soon as the critical temperature is reached, the refrigerator automatically shuts off.

Thus, regulation to 1 mK at 18°K (1 part in 18,000) is possible. This is done without external regulation of any electrical parameter. A constant current is continuously passed through the refrigerator and the temperature dependence of the thermopower of the unit functions to control the refrigeration.

One example of the above described refrigerator was calculated for semiconductor elements 10 cm long, having rectangular cross-sectional dimensions 0.1 mm x 1000 Å.

10 One practical problem encountered with such a refrigerator is whether it has sufficient cooling power to successfully operate a desired device. The device chosen for the study was a superconducting quantum interference device, or SQUID, dissipating a thermal power of 10^{-15} Watts at 30 MHz. The cooling power of the refrigerator, q_c , must equal or exceed this thermal dissipation power.

$$q_c = (\alpha_2 - \alpha_1) I_\phi T_{cold} - \frac{I^2 R}{2} - K (T_{hot} - T_{cold})$$

where R is the resistance of the thermoelectric elements and I_ϕ is the current through those elements.

$$20 \quad R = \frac{L_1}{A_1 \sigma_1} + \frac{L_1}{A_2 \sigma_2}$$

$$K = \frac{A_1 K_1}{L_1} + \frac{A_2 K_2}{L_2}$$

where L is the length of the semiconductor element in question, A is its cross sectional area, and σ is the conductivity per unit area.

Dimensions noted above:

$$L_1 = L_2 = 10 \text{ cm}$$

$$A_1 = A_2 = 10^{-7} \text{ cm}^2$$

From published conductivity tables:

$$\sigma_1 = \sigma_2 = 5 \mu\Omega - \text{cm}$$

$$K_1 = K_2 = 1 \times 10^{-3} \text{ W/cm-K}$$

Substituting these values in the above equations for R, K yields:

$$R = \frac{10 \times 5 \times 10^{-6}}{10^{-7}} = 500 \Omega$$

$$K = \frac{10^{-7} \times 5 \times 10^{-3}}{10} = 1 \times 10^{-9} \text{ W/K}$$

for a regulation to within 1 mK,

$$T_h - T_c = 1 \text{ mK}$$

I_ϕ can be solved using the following equation:

$$I_\phi = \frac{(\sigma_2 - \sigma_1)(T_h - T_c)}{R \left[(\sqrt{1 + z T_m})^{-1} \right]}$$

$$\text{where } T_m = \frac{T_c + T_h}{2} = 17 \text{ and}$$

z , from calculated values (Fig. 4), = 2.3×10^{-5}

$$I_\phi = 2.2 \times 10^{-9} \text{ Amperes}$$

Solving for the cooling power of the refrigerator,

$$q_c = 1.6 \times 10^{-12} - 1.2 \times 10^{-13} - 1 \times 10^{-12}$$

$$\approx 5 \times 10^{-13} \text{ W.}$$

It can therefore be seen that the cooling power of the refrigerator according to the invention is sufficient to operate the SQUID device in question.

The above arrangement of superconductors is one example of a first order control system, i.e. a system whose component materials have a necessary physical property which allows those materials to function as a thermoelectric refrigerator, the materials undergoing an infinite first derivative change in those properties with respect to 10 temperature. However, other first order control systems may be used to practice the invention. Examples of such first order control systems include materials such as tetrathiafulvalenium - tetracyanoquinodimethianide (TTF-TCNQ) having first order metal - insulator transitions; and materials such as BaTiO_3 having a first order transition to the ferroelectric state.

Also, it will be recognized by those skilled in the art that different materials may be used for the superconductors described in a thermoelectric refrigerator system set forth 20 above. Further, as is known in the art, the composition of those superconductors can be modified to provide a number of predetermined transition temperatures.

FIG 1

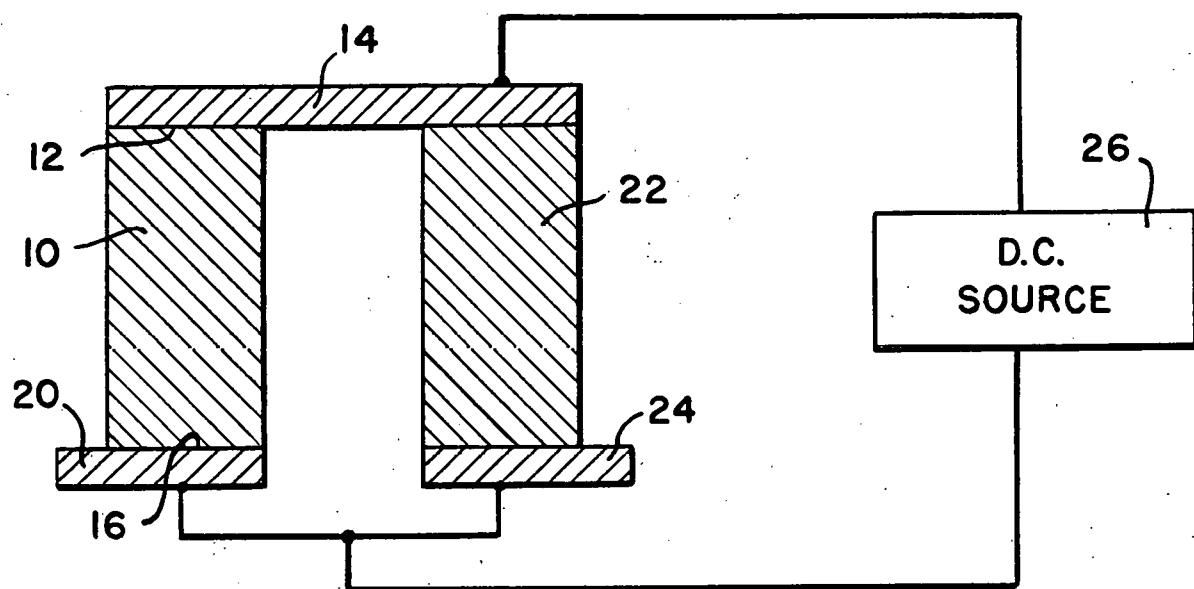


FIG 2

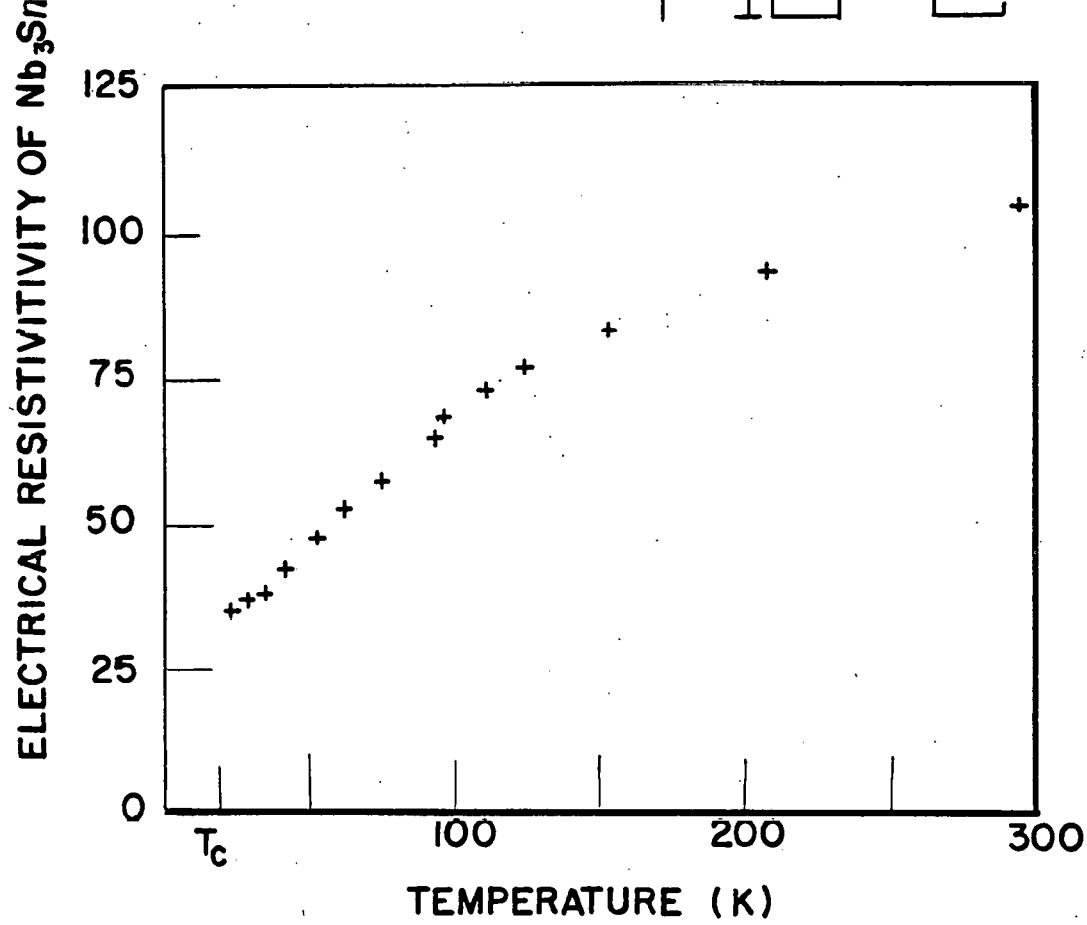


FIG 11

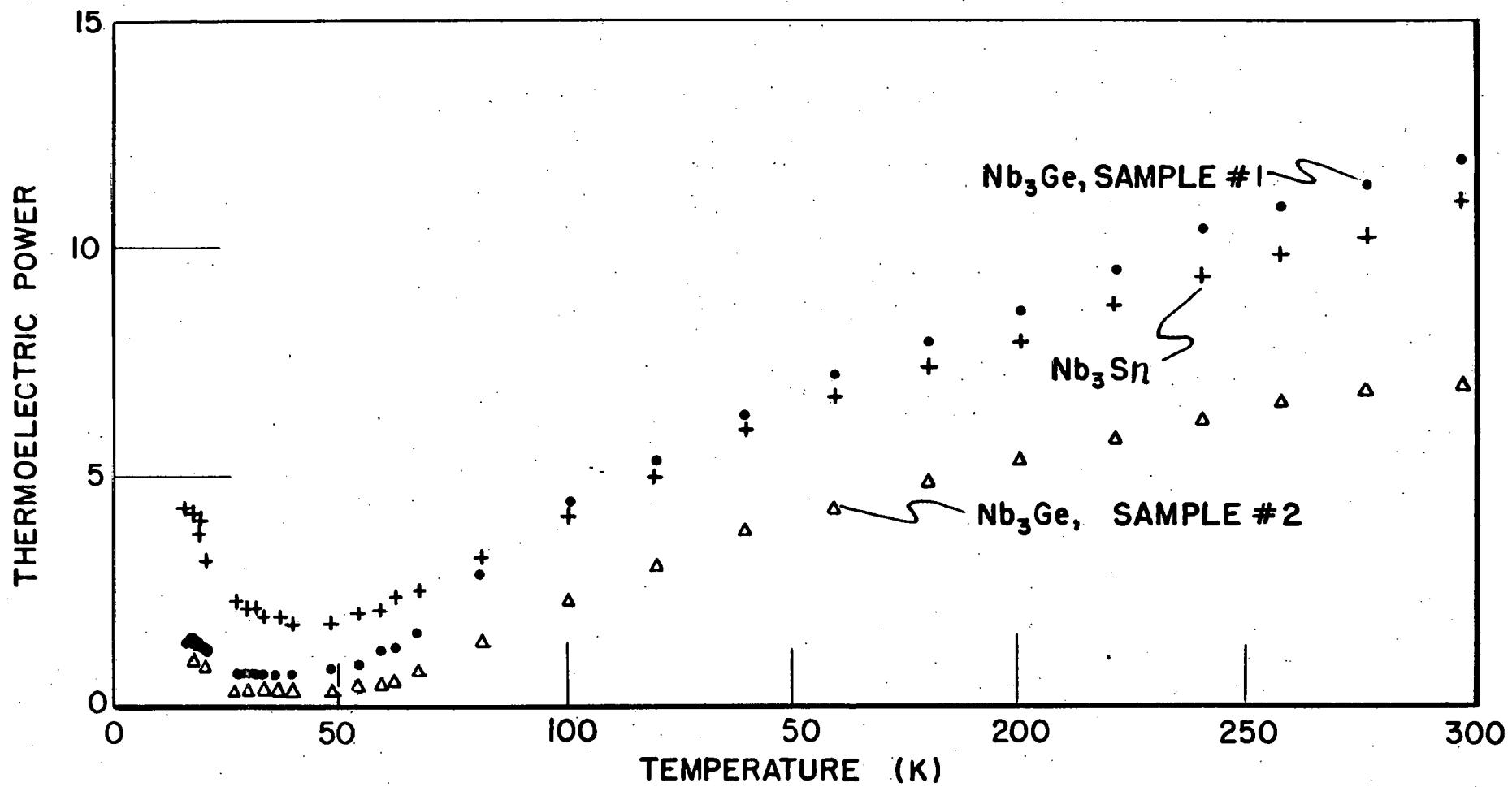


FIG 4

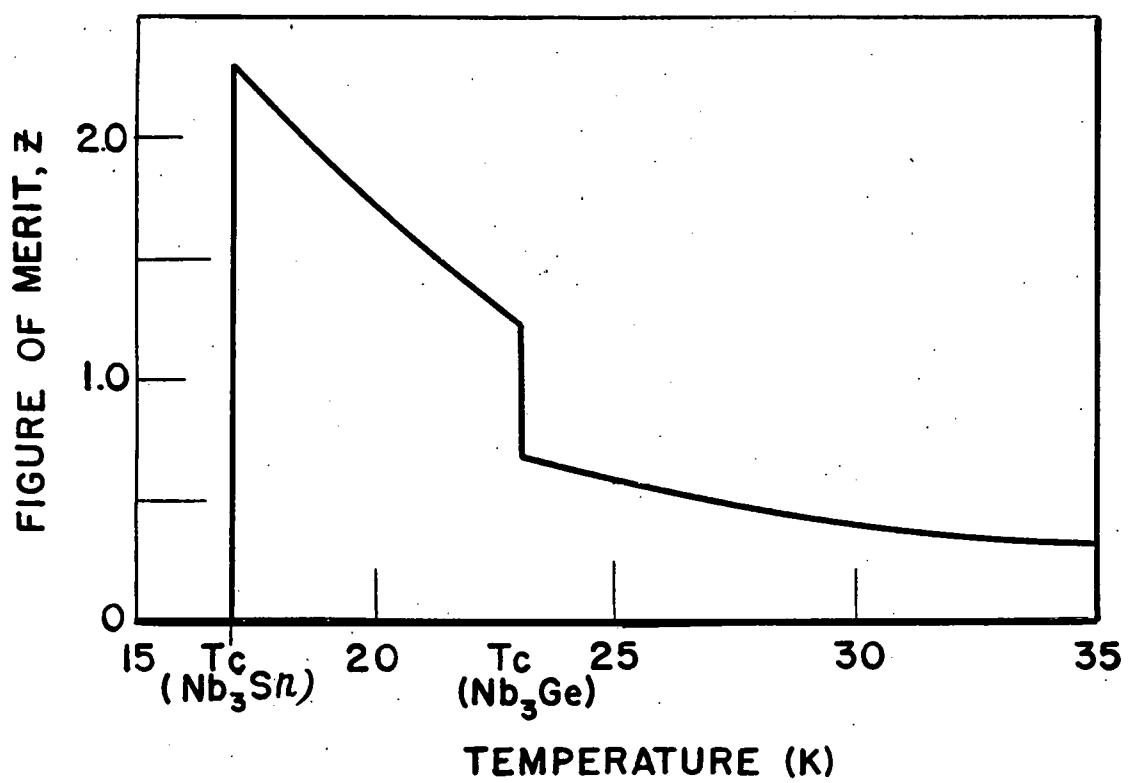
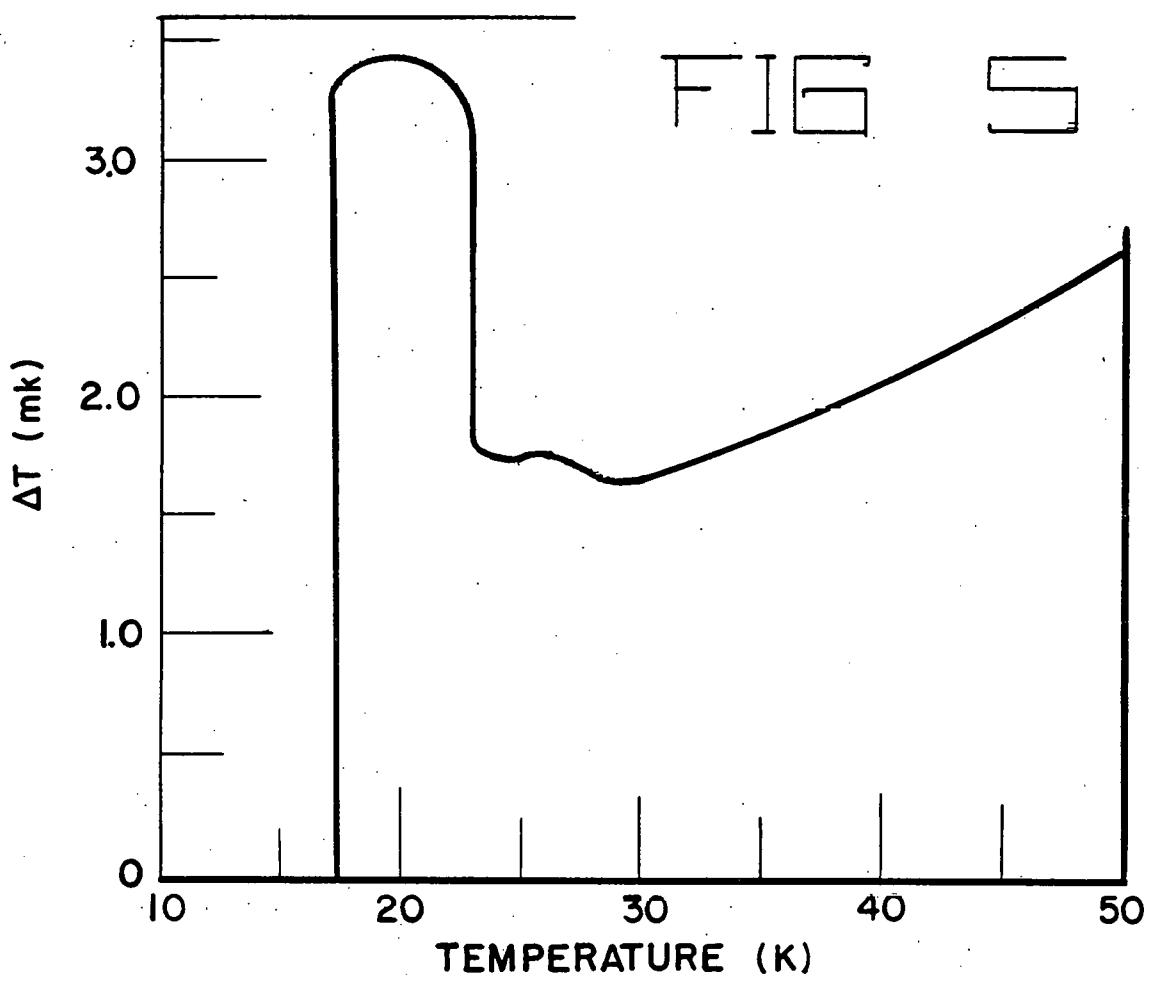


FIG 5



ABSTRACT OF THE DISCLOSURE

A control system for thermoelectric refrigerators is disclosed. The thermoelectric refrigerator includes at least one thermoelectric element that undergoes a first order change at a predetermined critical temperature. The element functions as a thermoelectric refrigerator element above the critical temperature, but discontinuously ceases to function as a thermoelectric refrigerator element below the critical temperature. One example of such an arrangement includes thermoelectric refrigerator elements which are superconductors. The transition temperature of one of the superconductor elements is selected as the temperature control point of the refrigerator. When the refrigerator attempts to cool below the point, the metals become superconductors losing their ability to perform as a thermoelectric refrigerator. An extremely accurate, first-order control is realized.