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STARTING APPARATUS FOR INTERNAL COMBUSTION  
ENGINES

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STION

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## BACKGROUND OF THE INVENTION

## 1. Field of the Invention:

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The present invention relates generally to an apparatus for starting internal combustion engines. Specifically, the present invention is a starting apparatus that energizes a starter motor and then de-energizes the starter motor once the internal combustion engine begins running. The United States Government has rights in this invention pursuant to Contract No. DE-AC09-89SR18035 between the U.S. Department of Energy and Westinghouse Savannah River Company.

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## 2. Discussion of Background:

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In a typical internal combustion engine, there is a starter motor that is activated by turning the ignition key momentarily until the starter motor causes the engine to start. The starter motor has a flywheel that turns the crankshaft of the engine. As the crankshaft is turned, the pistons connected to the crankshaft compress the air in each of the cylinders in succession. Meanwhile, an air/fuel mixture enters each cylinder and a spark is delivered to the sparkplugs of the cylinder to ignite the mixture. Once the cylinders are all firing, and the engine is running, the starter motor is deactivated. When the internal

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combustion engine is to be stopped, a signal is sent to the engine's magneto to discontinue the delivery of the voltage to the sparkplugs.

Unfortunately, the starting of the engine is based on hearing it operate. The user knows when the engine has been started by the sound of it running. However, there are occasions when the user cannot hear well enough or not at all. For example, in noisy environments the engine sound may be drowned out by the noise. If the operator has a hearing impairment, the sound of the engine may be inaudible. Also, there are circumstances when an engine might be started remotely. In these circumstances, there is no one present to listen for the engine sound.

There exists in the art a variety of starting apparatus for internal combustion engines. These apparatus typically monitor a particular engine variable until it indicates that the engine has started and then de-energize the starter motor. What follows is a brief review of the art's current state.

One class of device monitors engine speed to determine whether the engine has started, or to regulate its operation.. Representative of this class is Chmielewski (U.S. Patent 4,577,599) and Avdenko, et al.(U.S. Patent 3,657,720). Chmielewski mounts a sensing coil adjacent to the flywheel, and reinitiates cranking when the engine speed fails to reach a predetermined level after a predetermined cranking period. Avdenko, et al. monitor the generator output to determine when the engine is turning over at a higher number of revolutions per minute (RPM) than the maximum cranking RPM. Their device stops the engine if running, and starts the engine if stopped.

Several devices teach voltage measurement as a means of controlling the operation of a combustion engine. Chmielewski, Avdenko, et al., and Bean, et al. (U.S. Patent 3,530,846) monitor the generator output voltage to determine engine condition. Ramsperger (U.S. Patent 4,236,594), Biancardi (U.S. Patent 4,227,588), and Weiner (U.S. Patent 3,859,540) monitor the voltage across the alternator, regulator and ignition coil, respectively. Ramsperger energizes the starter motor for a predetermined number of seconds, and checks the status of a relay that is energized by the alternator output to verify that the engine is running. If the engine has not started, the starter motor is re-energized a predetermined number of times, with a predetermined delay between each energizing. Weiner monitors the ignition coil voltage (zero when the engine is off, intermediate during cranking, and higher while the engine is running). Finally, Biancardi opens a switch to disconnect the starter solenoid once the voltage in the regulator stator equals the battery voltage.

The engine oil pressure is used by Tholl, et al (U.S. Patent 4,446,460) and Weiner, both of whom shut off the starter motor once the oil pressure reaches its operating level.

Scott, et al (U.S. Patent 5,054,569), Phairr (U.S. Patent 4,674,454), Parfitt (U.S. Patent 2,367,960) and Petric (U.S. Patent 3,603,802) all teach the use of engine vacuum as a means of determining engine status. These designs employ vacuum-activated switches that operate to deactivate the starter motor once the engine is running. Scott, et al. use a microcomputer-based circuit and digital command signals; Parfitt connects a vacuum-operated switch to the engine induction pipe, arranged to open the starting motor relay when the

engine starts to turn. The Phairr device operates the starter motor for a predetermined period, and, if the engine fails to start, it automatically makes a second attempt to start the engine.

Prior art devices measure engine status using indicators that are  
5 somewhat indirect, that is, variables not associated with the status of the starter motor itself. As a result, many of the parameters used by the prior art vary due to extrinsic factors, and therefore erroneous readings are common. For example, the vacuum generated by a running engine may change if there is a leak, and consequently, a device that senses  
10 engine vacuum may attempt to restart the engine, causing electrical and mechanical damage. The problems caused by measuring indirect indicators decrease the efficiency and accuracy of combustion engine starters.

Therefore, there is a need for a starter which accurately monitors  
15 a simple, direct variable to determine accurately the operating status of an internal combustion engine.

#### SUMMARY OF THE INVENTION

20 According to its major aspects and briefly recited, the present invention is an apparatus for starting an engine that has an electric DC starter motor. In its simplest embodiment, the apparatus controls the starter motor by means for activating the starter motor and means tied electrically to the activating means and the starter motor for sensing  
25 electrical current drawn by the starter motor. The sensing means issues to the activating means a voltage signal related to the electrical current drawn by the starter. The activating means in turn issues an output

signal when that voltage signal indicates that the electrical current is at a value selected to indicate that the engine has started. The output signal can be used by the device to de-energize the starter motor and to drive a display indicating whether the engine has started or not.

- 5           In a preferred embodiment, the apparatus includes a transmitter for the user to send a start and a stop engine signal by radio frequency to a receiver connected to the activating means so that the starter motor can be started remotely and the engine can be stopped remotely. Also, to protect the engine and starter motor, timers are used to limit the time
- 10   the starter motor cranks the engine and the time it takes the starter motor to draw sufficient current to start the engine.

Monitoring the current in the starter motor as a means to determine whether an engine has started is a major feature of the present invention. Starter motor current is a simple, robust variable

15   that can be easily and inexpensively monitored with a transducer such as a coil. Moreover, the current in the starter motor is a direct variable and therefore not as easily affected by extrinsic factors, i.e., changes in the engine's environment or design. Consequently, there is less potential for erroneous and inaccurate readings.

- 20           Another important feature of the present invention is the current-monitoring sensor that enables a remote indication of when the engine has started. The advantage of monitoring the current, rather than listening for the sound of a started engine, is that it allows the device to be operated remotely and the status of the engine to be displayed
- 25   visually or by sounds audible to the user. Normally, a starter motor, the engine and the user are in sufficient proximity to allow the user to hear the combustion engine energize, at which time the user de-



energizes the starter motor. However, in many technological and industrial applications, the engine is spaced a distance from the control console, and thus one cannot hear the engine engage. By monitoring the current level in the starter motor, an engine can be quickly and easily  
5 activated and de-activated in a remote location without relying upon the user's ability to hear the engine.

Another feature of the present invention is the light or audible alarm employed by a preferred embodiment of the present invention. People who are hearing impaired often have difficulty in starting a  
10 vehicle, because they cannot hear the motor running and therefore do not know when to de-activate the starter motor. In addition, many hearing impaired individuals erroneously believe that the engine is not energized, when in fact it is. Consequently, these individuals often re-engage the starter motor when the engine has started. This act can  
15 damage both the starter motor and the engine. By providing a light or an alarm that indicates when the engine is on, a hearing impaired individual can safely and easily start a vehicle.

Still another feature of the present invention is the integration of the circuitry contained in a preferred embodiment. Because of the  
20 electrical design, the present invention can easily be added to an existing engine, or built into the starter, without disturbing other engine components.

Other features and advantages will be apparent to those skilled in the art from a careful reading of the Detailed description of a preferred  
25 embodiment accompanied by the following drawings.

## BRIEF DESCRIPTION OF THE DRAWINGS

In the drawings,

Fig. 1 is a current v. time profile of a starter motor when starting  
5 an internal combustion engine;

Fig. 2 illustrates the prior art starter system;

Fig. 3 illustrates the integration of a starter apparatus according  
to a preferred embodiment of the present invention with the prior art  
starter system;

10 Fig. 4 is an electrical schematic diagram of a starting apparatus  
according to a preferred embodiment of the present invention; and

Fig. 5 is an electrical schematic diagram of a starting apparatus  
according to an alternative preferred embodiment of the present  
invention.

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## DETAILED DESCRIPTION OF A PREFERRED EMBODIMENT

The graphical depiction of the current drawn by a starter motor  
to energize an internal combustion engine can be seen in the current v.  
20 time profile of Fig. 1, and the prior art starter system is illustrated in  
Fig. 2. The term "energize", as used in this reference, means to actuate  
by supplying energy thereto. As can be seen in Figs. 1 and 2, when the  
starter motor is initially engaged by turning momentarily a three  
position ignition switch 200 from the "off" position to "start" to close a  
25 starter solenoid switch 202 allowing current to flow to starter motor  
204 from battery 206, a sharp increase in current occurs in order to  
overcome the inertia of the engine's flywheel. The current then

decreases to a plateau value of between 30 to 75 amps. During this time, the starter motor is engaging the engine's flywheel and causing it to turn. When the engine finally starts, current output decreases to a value in the range of 0 - 15 amps. This decrease in current value is due to the fact that the engine's flywheel is running off the engine's internal combustion process and not the starter motor. At this point, an operator de-energizes the starter motor by allowing three-position ignition switch 200 to return to the "run" position. The value of the peak current and the duration of the plateau region will vary based upon the size of a given internal combustion engine (four cylinder, six cylinder, etc.). However, the general shape of this current v. time relationship will remain the same for different combustion engines.

The present invention is a starting apparatus for an internal combustion engine that monitors the level of the current in a starter motor to determine whether an engine has successfully started. When the current decreases to a preselected value, the apparatus de-energizes the starter motor. The device does not rely on a human operator and can be applied to any size, shape or kind of internal combustion engine.

By comparing Fig. 2 to Fig. 3, one may see that the present invention can be added to an existing starter motor system by simply incorporating an integrated circuit controller 208 between three-position ignition switch 200 and solenoid switch 202 and a current sensor 210 between solenoid switch 202 and starter motor 204.

Referring to Fig. 4, there is shown an electrical diagram of a preferred embodiment of the present starting apparatus, generally indicated by reference numeral 10. Starting apparatus 10 comprises a transmitter 20, receiver 30, computer processing unit (CPU) 40, first

relay 50, current sensor 60, and second relay 70. In electrical connection with CPU 40 is an analog to digital (A/D) converter 42 and input/output (I/O) port 44. Both A/D converter and I/O port 44 electrically condition the signals issued by CPU 40. Transmitter 20 is in  
5 radio communication with receiver 30, preferably mounted in a control console with CPU 40, which allows the remote operation of starting apparatus 10.

Operation of starting apparatus 10 begins by sending a signal from transmitter 20 to receiver 30 which is passed electrically to CPU  
10 40. CPU 40 accepts the signal from receiver 30 and subsequently activates first relay 50 with which it is in electrical connection. At this time, first relay 50 closes to complete the circuit and starter motor 80 begins to crank the engine. First relay 50 is preferably an interval-on, time delay relay, meaning that it is in the "on" or closed position for a  
15 preselected interval of time before it returns to the "off" or open position. Therefore, if starter motor 80 fails to start the internal combustion engine within a pre-determined time period, first relay 50 will de-energize starter motor 80 by opening the circuit. Thereafter, the sequence of operations, i.e., a signal from transmitter 20, will be  
20 needed to begin again to reactivate starter motor 80. Thus, first relay 50 protects starter motor 80 from being damaged in the event the engine fails to start within a reasonable interval of time.

When starter motor 80 is energized, current sensor 60 begins to sense the current drawn by starter motor 80. Current sensor 60 is also  
25 in electrical connection with CPU 40, such as by the use of electrical wiring. CPU 40 is programmed to monitor the current drawn by starter motor 80. When CPU 40 detects that starter motor 80 is

drawing an electrical current that has fallen to or below a certain preselected current level, indicating that the engine has been successfully started (between 0 and 15 amps for typical combustion engines), CPU 40 issues a signal which activates indicator 67 and opens first relay 50, 5 thereby terminating the operation of starter motor 80.

De-activation of the internal combustion engine can also be accomplished remotely by sending the appropriate signal from transmitter 20 to receiver 30 and CPU 40. CPU 40 then issues a signal to second relay 70. Upon receipt of such signal, second relay 70 opens 10 the circuit leading to, and thereby de-energizes, an engine magneto 90. Magneto 90 provides the "spark" to the combustion mixture through spark plugs in the engine, without which there can be no combustion reaction and the engine stops functioning.

Referring now to Fig. 5, there is shown an electrical diagram of a 15 alternative preferred embodiment of the present starting system generally indicated by reference numeral 100. Starting system 100 comprises a switch 110, a first timer 120, a starter relay 130, a second timer 140, an indicator 145, a current transducer 150, a low-pass filter 160 and a comparator 170.

20 The operation of starter 100 begins when switch 110 is turned to the "start" position from the "off" position. In response, switch 110 issues a signal to trigger first timer 120. First timer 120 then closes starter relay 130 to activate starter motor 180. First timer 120 remains activated for a predetermined period of time, preferably two seconds, 25 before resetting. Once the electrical current drawn by starter motor 180 exceeds a certain preselected value, indicating that the engine is cranking, second timer 140 is triggered. Second timer 140 is in

electrical connection with starter relay 130, and keeps relay 130 closed as long as second timer 140 is triggered.

Once starter motor 180 is energized, current transducer 150 generates a voltage signal that is an analog of the electrical current drawn by starter motor 180. Thereafter, the voltage signal is filtered by low-pass filter 160. Low-pass filter 160 serves to eliminate any short duration, high frequency current spikes that may occur during a "false start" of the engine, i.e., a momentary spark firing. Low-pass filter 160 may be a simple resistor-capacitor circuit as is well known in the electrical arts. The voltage signal is then compared by a comparator 170 to a preselected voltage corresponding to the current drawn by starter motor 180 when an engine is running (normally between 0 and 15 amps). If the voltage signal from transducer 150 is less than or equal to the preselected voltage, comparator 170 issues a signal to second timer 140. Upon receipt of such signal, second timer 140 de-energizes starter relay 130 to open the circuit and energizes indicator 145, which is preferably a visual and/or audible indicator that the engine is running. Indicator 145 may indicate only that the engine has failed to start, only that engine has started, or may be capable of indicating both. The preset current threshold should be set to deactivate relay 130 at approximately one half the normal current load, which value would be approximately the same for a variety of engine sizes.

If not reset by comparator 170, second timer 140 will remain activated for a preselected period of time, preferably about eight seconds. At the end of that time period, second timer 140 will deactivate and thereby de-energize starter relay 130 and reset starter

system 100. This function serves to prevent a battery discharge or possible starter motor damage in the event the engine fails to start.

In this embodiment, the combustion engine can be de-activated by turning switch 110 to the "off" position. This action causes the reset of  
5 first timer 120 and second timer 140, which both act to de-energize starter relay 130, thereby opening the circuit and stopping the engine. It is to be appreciated that this embodiment can be operated remotely by replacing switch 110 with a receiver in radio communication with a transmitter. First timer 120, second timer 140, and comparator 170 can  
10 be incorporated onto a single integrated circuit for convenience. Current transducer 150 is preferably a low-ohm, high wattage resistor connected in series with starter motor 180. Alternatively, current transducer 150 may be a torroidal Hall Effect sensor that measures the magnetic field created by the current in the conductor to the starter  
15 motor from the battery of the vehicle. In either case, current transducer 150 produces a voltage signal that is related to the current drawn by starter motor 180 by being directly proportional to that current.

It will be apparent to those skilled in the art that many  
20 modifications and substitutions can be made to the preferred embodiment just described without departing from the spirit and scope of the invention as defined in the appended claims.

## ABSTRACT OF THE DISCLOSURE

An internal combustion engine starting apparatus uses a signal from a current sensor to determine when the engine is energized and the starter motor should be de-energized. One embodiment comprises a transmitter, receiver, computer processing unit, current sensor and relays to energize a starter motor and subsequently de-energize the same when the engine is running. Another embodiment comprises a switch, current transducer, low-pass filter, gain/comparator, relay and a plurality of switches to energize and de-energize a starter motor. Both embodiments contain an indicator lamp or speaker which alerts an operator as to whether a successful engine start has been achieved. Both embodiments also contain circuitry to protect the starter and to de-energize the engine.



Fig 1-

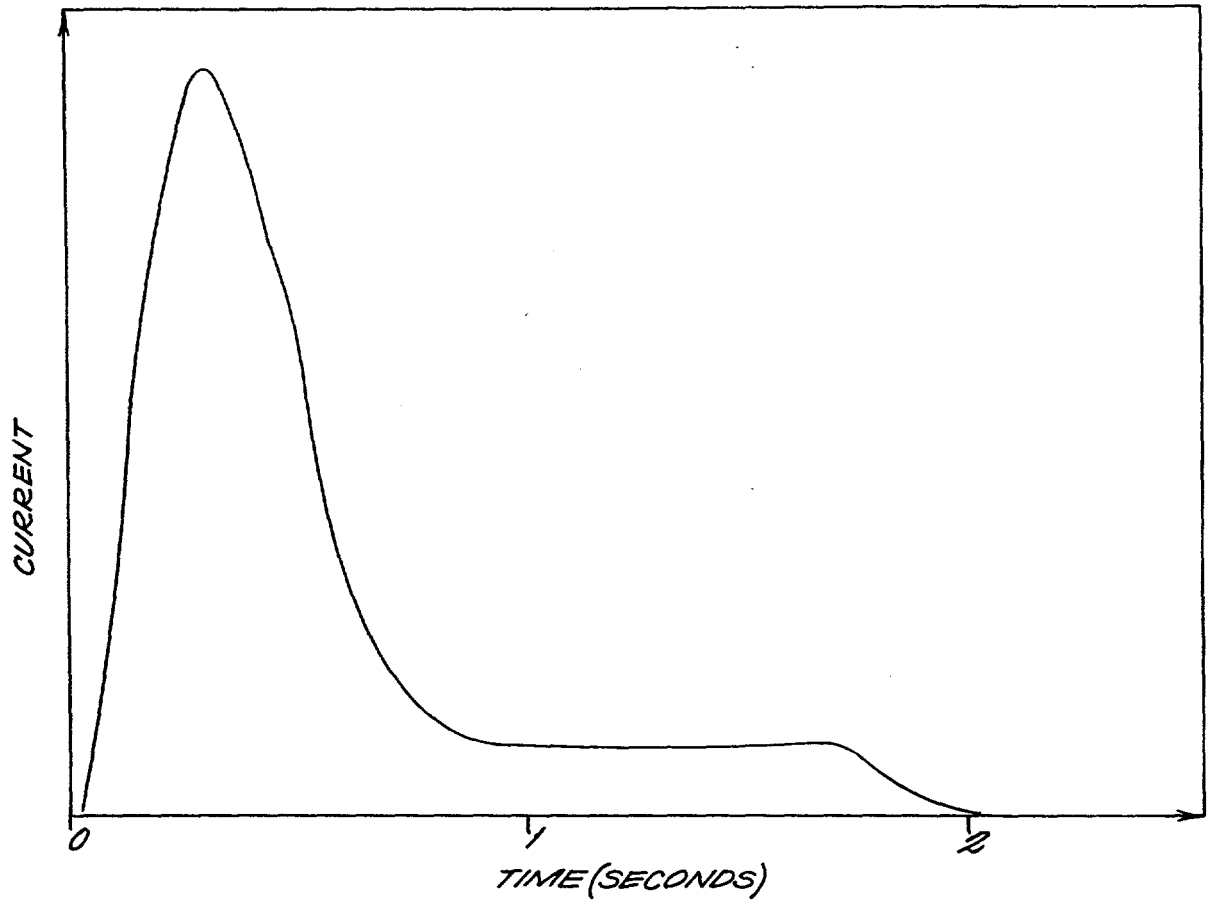


Fig 4-

