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Quarterly Technical Progress Report

IMPROVED EFFICIENCY OF MISCIBLE CO₂ FLOODS AND ENHANCED PROSPECTS FOR CO₂ FLOODING HETEROGENEOUS RESERVOIRS

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New Mexico Petroleum Recovery Research Center
New Mexico Institute of Mining and Technology
Socorro, New Mexico 87801
(505)835-5142

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Program Manager:	Reid B. Grigg
Principal Investigator:	David S. Schechter
Contributors:	Shih-Hsien (Eric) Chang Boyun (Gordon) Guo Jyun-Syung Tsau
Contracting Officer's Representative:	Jerry F. Casteel
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Abstract

Progress has been made in each of the three project areas during this quarter. Each quarter we are highlighting one project area. This quarter, Task 2 is highlighted with expanded details.

Significant progress has been made this quarter in testing the functionalities of the foam-durability apparatus for assessment of foam properties at reservoir conditions. Another surfactant, Alipal[®] CD-128 at a concentration of 1000 ppm, was used for core flooding experiments. The foam mobility data showed a significant reduction of CO₂ mobility and a favorable mobility dependence on rock permeability.

Two slim tube test series and continuous phase equilibrium were done to examine the effects of pressure, temperature, and oil composition on oil displacement efficiency. A new series of core foam tests were completed to study the effects of flow rate, CO₂ fraction (foam) quality, and rock permeability on foam-flow behavior. We are in the process of moving the foam reservoir simulator MASTER from a workstation to a Pentium PC environment and test MASTER on a 166 MHz Pentium PC.

IFT of CO₂/crude oil has been measured using our pendant drop measurement system at 138°F and pressures from 850 psig to 2200 psig. The CO₂ gravity drainage experiment that is in progress using a 50md Berea core at 138°F and pressures from 1700 to 2000 psig, has reached 48% oil recovery and is continuing to increase. The mathematical model developed previously matches the experimental response accurately.

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Executive Summary

Progress has been made in each of the three project areas during this quarter. Each quarter we are highlighting one project area. This quarter, Task 2 is highlighted with expanded details. The results of this research should expand viable candidate fields to include lower pressure and more heterogeneous and fractured reservoirs.

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Two slim tube test series and continuous phase equilibrium were done to examine the effects of pressure, temperature, and oil composition on oil displacement efficiency. A new series of core foam tests were completed to study the effects of flow rate, CO₂ fraction (foam) quality, and rock permeability on foam-flow behavior. We are in the process of moving the foam reservoir simulator MASTER from a workstation to a Pentium PC environment and test MASTER on a 166 MHz Pentium PC.

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Introduction

Because of the importance of CO₂ flooding to future oil recovery potential in New Mexico and West Texas, the Petroleum Recovery Research Center (PRRC) has maintained a vigorous experimental program in this area of research for the past sixteen year.

New concepts are being investigated to improve the effectiveness of CO₂ flooding in heterogeneous reservoirs. Research is being conducted in three closely related areas: 1) further exploring the application of selective mobility reduction (SMR) in foam flooding, 2) exploring the possibility of higher economic viability of floods at reduced CO₂ injection pressures, and 3) understanding low interfacial tension (IFT) mechanisms with application to CO₂ flooding in tight vertically fractured reservoirs. Each of these areas have potential of increasing oil production and/or reducing cost in fields presently under CO₂ flood are viewed as candidates for future CO₂ flooding. Also, the results of this research should expand viable candidate fields to include lower pressure and much more heterogeneous or fractured reservoirs.

Results and Discussion

Summary of Progress

Progress was made in each of the three project areas during this quarter and is summarized in the next three paragraphs. Each quarter highlights one project area. An expanded summary of Task 2 is highlighted following the summary paragraphs of the three tasks.

In Task 1, testing the functionalities of the foam-durability apparatus for assessment of foam properties at reservoir conditions was completed and the preliminary results are currently under analysis. Additional experiments were conducted on a series composite core to study the ability of foam to achieve selective mobility reduction in layered systems with capillary contact between the layers. Using surfactant Alipal® CD-128 at a concentration of 1000 ppm, the foam mobility data showed a significant reduction of CO₂ mobility. The data also demonstrated a favorable mobility dependence on rock permeability. The slope of line, as obtained from the regression method, has a value of 0.56, which represents a moderate degree of SMR.

Experimental progress in Task 2 has included two slim tube test series one on a temperature oil and the other on a moderate-temperature oil. Progress also includes continuous phase equilibrium tests at four pressure on a moderate-temperature oil and a new series of core foam tests. The three-phase region found in the lower-temperature system had significant effects near the MMP. The slim tube and continuous phase equilibrium tests complimented each other, demonstrating the significant reduction in hydrocarbon extraction below the MMP. The core foam study improved our understanding of the effects of flow rate, CO₂ fraction (foam quality), and rock permeability on foam-flow behavior. Additional

effort was made to move the foam reservoir simulator MASTER from a workstation to a Pentium PC environment and test MASTER on a 166 MHZ Pentium PC.

Progress on Task 3 was made in two areas during this quarter: 1) measurement of interfacial tension (IFT) of a CO₂/crude oil system under reservoir conditions, and 2) CO₂ gravity drainage experiment using whole core and crude oil under reservoir conditions. IFT of CO₂/crude oil has been measured using our pendant drop measurement system at 138°F and pressures from 850 psig to 2200 psig. The IFT decreases with increasing pressure until 1600 psig where IFT stabilizes at about 2 mN/m. Further increase in pressure does not lower the IFT significantly. A CO₂ gravity drainage experiment is in progress using a 50 md Berea core and the same crude oil as tested in the IFT experiments. The test is at 138°F and the pressure has varied from 1700 to 2000 psig. The oil recovery has reached 48% and is continuing to increase slowly. A mathematical model developed previously, has been applied and matches the experimental response accurately.

Additional Details for Task 2

Slim Tube Tests: Lower Temperature Reservoir - Sulimar Queen

Six slim tube tests were completed on a medium API gravity oil from the Sulimar Queen reservoir at 78°F. At this temperature pure CO₂ goes through a saturation pressure at about 950 psia. Earlier studies indicate a three phase region below 950 psia.¹ Slim tube tests were done above, within, and below the three phase region pressures. Figure 1 shows recoveries at 1.2 pore volumes (PV) of CO₂ injected, at CO₂ breakthrough (BT), and at the termination of the test (about 2.0 PV CO₂ injected). In a number of tests CO₂ BT occurred after 1.2 PV of CO₂ was injected. Having CO₂ BT after more than a PV had been injected might seem difficult to image. This is due to CO₂ decreasing in volume by dissolving into the oil and in the three phase region condensing into a liquid phase with a very high concentration of CO₂ and enough dissolved hydrocarbons to reduce the saturation pressure of the CO₂ rich phase. Thus, at the injection pressure and temperature CO₂ in the system has a much higher apparent density than in its pure state. The minimum miscibility pressure (MMP) was found to be about 875 psig which was about 75 psi below the CO₂ pressure of 950 psig at 78°F. Figures 2 and 3 show percentage of oil recovery versus CO₂ injection for the six tests. Figure 2 indicates the injection of CO₂ in terms of PV injected while Fig. 3 is in terms of grams of CO₂ injected. Over a short pressure decrease the PV of CO₂ required for ultimate recovery nearly doubled, while the mass of CO₂ required decreased. This change is found in Figs. 2 and 3. In Fig 2, the 1000 psig test is near the maximum at about 0.95 PV injected, while the 900 psig test requires about 1.90 PV. In Fig. 3, we see that the 1000 psig test required about 100 grams of injection gas and the 900 psig tested required about 45 grams of gas to reach the same recovery level. This should be a common behavior in many lower temperature reservoirs, temperatures below 120°F. Information from this experiments is being used to understand the effect of pressure, temperature, and composition on the oil recovery in CO₂-flooding.

Continuous Phase Equilibrium Experiments

Tests at 1450 and 1850 psig have been completed during this quarter to complement the 2100 and 2450 psig tests reported earlier on Spraberry recombined reservoir oil.¹ Each test was done at 138°F and at a constant pressure. The extraction level of hydrocarbons by the CO₂ phase was significantly lower at 1450 than it was at the three higher pressures. This result was also below the measured MMP of 1550 psig. The density, viscosity and phase compositional information from these tests will be used with PVT and slim tube tests in defining the effect of pressure, temperature, and composition on oil recovery from CO₂ flooding.

Foam Coreflood

Efficient application and evaluation of candidate reservoirs for CO₂-foam processes requires a predictive foam model. To provide input data to the foam model, quantitative information on foam-flow behavior at various foam-test conditions is required. However, some of the information available in the literature is inconclusive and/or incomplete. For example, there are discrepancies about foam mobility behavior versus foam quality. Also, fluid flow rate and the foam-flow behavior in the lower range of foam quality (below 50%) has not been reported. The objectives of this study are to further examine the inconsistent information on foam-flow behavior and to explore the lower range of foam quality.

During this quarter, additional foam tests were conducted with a new core designated as core C. The corresponding core properties are listed in Table 1. Foam tests were performed at conditions of 101°F and 2100 psig. As a standard procedure for the foam tests, the core was saturated with brine by injecting more than 100 pore volumes at a flow rate of 5 cc/hr. Then the brine permeability was determined by regression based on several brine injection rates between 5 to 40 cc/hr. Permeability values are listed in Table 2. Baseline experiments were performed by injecting CO₂ and brine simultaneously into the core until a steady-state pressure drop across the core was achieved at each of five gas-liquid volumetric injection ratios (CO₂ fractions, each at three flow rates). Note that a gas-liquid volumetric injection ratio of 4:1 corresponds to a CO₂ fraction of 0.8. After the baseline experiments, the core was flushed with brine to displace CO₂ and then the brine permeability was redetermined. Prior to foam experiments, the core was saturated with surfactant solution at a surfactant concentration of 2500 ppm to saturate the core. The foam experiments were conducted by injecting CO₂ and surfactant solution simultaneously into the core at flow rates and CO₂ fractions similar to the baseline tests done previously. Each test lasted until a steady-state pressure drop across the core was achieved. After the last test, the core was depressurized to the ambient pressure and flushed with brine to completely displace CO₂ and surfactant solution. The core was then pressurized and saturated with brine for a final brine permeability determination. The brine permeabilities were used to determine whether the conditions of the core had been altered during the test series.

The results of the baseline experiments are summarized in Table 3 for total flow rates of 4.2, 8.4, and 16.8 cc/hr and CO₂ fractions of 0.2, 0.333, 0.5, 0.667, and 0.8. At higher CO₂

fractions, the total mobility of CO₂/brine increased with CO₂ fraction, as shown in Fig. 4. However, at lower CO₂ fractions, the affect on total mobility of CO₂/brine was less obvious, and appears to reach a minimum mobility between CO₂ fractions of 0.2 and 0.333. The occurrence of a minimum mobility is consistent with the results of cores A and B reported previously.¹ Figure 5 shows the total mobility of CO₂/brine to be highest at the highest flow rate for CO₂ fractions above 0.5, and lowest at the highest flow rate when CO₂ fraction was lower than 0.5. This was not consistent with the results of cores A and B reported previously¹ that indicated the total mobility of CO₂/brine was higher at 16.8 cc/hr than at 4.2 and 8.4 cc/hr for all tested CO₂ fractions. This issue is currently being studied.

Prior to the foam experiments, the core was injected and saturated with surfactant solution at a surfactant concentration of 2500 ppm to bring the adsorption level to a constant value. A steady-state pressure drop across the core was achieved at a flow rate of 4.2 cc/hr. The surfactant-solution permeability was then determined using the same method used to determine the brine permeability.

The results of the foam experiments are summarized in Table 4 for total flow rates of 4.2, 8.4, and 16.8 cc/hr and CO₂ fractions of 0.2, 0.333, 0.5, 0.667, and 0.8. A CO₂ fraction of 0.5 corresponds to a foam quality of 50%. Examining Fig. 6 shows that the total mobility of CO₂/surfactant solution decreases with increasing CO₂ fraction. However, when comparing resistance factors (mobility of CO₂/brine divided by CO₂/surfactant solution) there appears to be minimum between CO₂ fractions of 0.2 and 0.333, see Fig. 7. This observation was consistent with the results of core B reported previously.¹

During the foam experiments at a flow rate of 4.2 cc/hr, the CO₂ fraction was decreased to a previously measured value (0.2) but the pressure drop across the core was greater than obtained previously as shown in Table 3. This irreversible behavior was consistent with the results of core B.¹ This irreversible behavior might be due to the effect of the strong foam generated at a higher CO₂ fraction, that did not return to a state corresponding to a lower CO₂ fraction (foam quality). To further investigate this behavior, a second series of foam experiments were initiated after the brine permeability of the core was determined. Even though the core could not be restored to the original permeability, see Table 2, the second series of foam experiments at 4.2 cc/hr for CO₂ fractions of 0.667, 0.5, and 0.2 was conducted. The results are also summarized in Table 3 and plotted in Fig. 6 and indicated in the legend as SAGII. It is clear that, for each CO₂ fraction, the pressure drop across the core was greater than the previous tests, see Table 4. This indicates that the permeability of the core was altered and reduced due to the effects of surfactant and foam. The final brine permeability of the core, determined after the second series of foam tests, confirmed the permeability was decreasing.

In Fig. 8, the total mobility of CO₂/brine was plotted against the CO₂ fraction for cores A, B, and C. It is clear that there was a minimum mobility existed between CO₂ fractions of 0.2 and 0.333 for all the cores tested. The total mobility of CO₂/brine was

determined by regression based on tests at total flow rates of 4.2, 8.4, and 16.8 cc/hr, and reported in the 7th column of Table 3 and entitled "WAG mobility". In Fig. 9, the total mobility of CO₂/surfactant solution was plotted against the CO₂ fraction for cores B and C at a total flow rate of 4.2 cc/hr. It is clear that for CO₂ fraction ranging from 0.2 to 0.8, the total mobility of CO₂/surfactant solution decreased with increasing CO₂ fraction.

Conclusions

Based on these results and previously reported results, the following conclusions were made:

1. Displacement of oil by CO₂ in a slim tube has its maximum efficiency near the MMP when a three phase region exist in low temperature reservoirs.
2. Continuous phase equilibrium experiments show a dramatic change in the amount of hydrocarbons extracted by the CO₂ rich phase at pressures near the MMP.
3. Total mobility of CO₂/surfactant solution or foam mobility decreased with increasing CO₂ fraction (foam quality), for the tested CO₂ fraction ranged from 0.2 to 0.8.
4. There existed a minimum total mobility of CO₂/brine between CO₂ fractions of 0.2 and 0.333.
5. There existed a minimum foam resistance factor between CO₂ fractions (foam qualities) of 0.2 and 0.333.
6. The effect of flow rate on the total mobility of CO₂/brine is inconclusive.
7. In general, the total mobility of CO₂/surfactant solution increased with increasing total flow rate.

References

1. R. Grigg and D. Schechter, Improved Efficiency of Miscible CO₂ Floods and Enhanced Prospects for CO₂ Flooding Heterogenous Reservoirs, *2nd Annual Report*, DOE Contract No. DE-FG22-94BC14977, July 1996.

TABLE 1. Berea Core Properties

Property	Core C
Length (cm)	2.52
Diameter (cm)	1.27
Porosity	0.20
Pore Volume (cc)	0.65
Initial Brine Permeability (md)	139.28

TABLE 2. Core C permeabilities determined while saturated with brine or a brine-surfactant solution.

Solution	Test period	Permeability, md
Brine	Initial tests	139.3
Brine	After CO ₂ mobility tests	143.5
Brine	After baseline experiments	126.0
Surfactant	Saturated with 2500ppm surfactant	121.8
Brine	After 1 st series of foam tests	80.1
Brine	After 2 nd series of foam tests	59.2

TABLE 3. Summary of Baseline Experiments

Core #	Total Flow Rate (cc/hr)	CO ₂ Fraction	Press. Drop (psid)	Total Mobility (md/cp)	Total Interstitial Velocity (ft/day)
C	4.2	0.200	1.43	23.85	12.85
	4.2	0.333	1.49	22.89	12.85
	4.2	0.500	1.46	23.36	12.85
	4.2	0.667	1.46	23.36	12.85
	4.2	0.800	1.29	26.44	12.85
	8.4	0.200	4.17	16.36	25.70
	8.4	0.333	3.92	17.40	25.70
	8.4	0.500	3.40	20.06	25.70
	8.4	0.667	3.19	21.38	25.70
	8.4	0.800	2.44	27.95	25.70
	16.8	0.200	8.63	15.81	51.39
	16.8	0.333	10.96	12.45	51.39
	16.8	0.500	6.47	21.08	51.39
	16.8	0.667	5.35	25.50	51.39
	16.8	0.800	4.07	33.52	51.39

TABLE 4. Summary of foam experiments in chronological order.

Core #	Total Flow Rate (cc/hr)	CO ₂ Fraction	Press. Drop (psid)	Total Mobility (md/cp)	Total Interstitial Velocity (ft/day)	WAG Mobility (md/cp)	Resistance Factor
C	4.2	0.200	19.91	1.71	12.85	16.08	9.39
	4.2	0.333	34.04	1.00	12.85	13.17	13.15
	4.2	0.500	34.37	0.99	12.85	20.96	21.12
	4.2	0.667	49.19	0.69	12.85	24.36	35.14
	4.2	0.800	56.01	0.61	12.85	31.66	52.00
	4.2	0.800	77.31	0.44	12.85	31.66	71.77
	4.2	0.200	63.73	0.54	12.85	16.08	30.05
	8.4	0.200	71.64	0.95	25.70	16.08	16.89
	8.4	0.333	73.51	0.93	25.70	13.17	14.19
	8.4	0.500	77.67	0.88	25.70	20.96	23.87
	8.4	0.667	88.97	0.77	25.70	24.36	31.78
	8.4	0.800	94.02	0.73	25.70	31.66	43.64
	16.8	0.200	92.50	1.47	51.39	16.08	10.90
	16.8	0.333	93.48	1.46	51.39	13.17	9.03
	16.8	0.500	105.62	1.29	51.39	20.96	16.23
	16.8	0.667	120.37	1.13	51.39	24.36	21.50
	16.8	0.800	122.59	1.11	51.39	31.66	28.45
	4.2	0.667	66.72	0.51	12.85	24.36	47.66
	4.2	0.500	62.20	0.55	12.85	20.96	38.23
	4.2	0.200	30.19	1.13	12.85	16.08	14.23

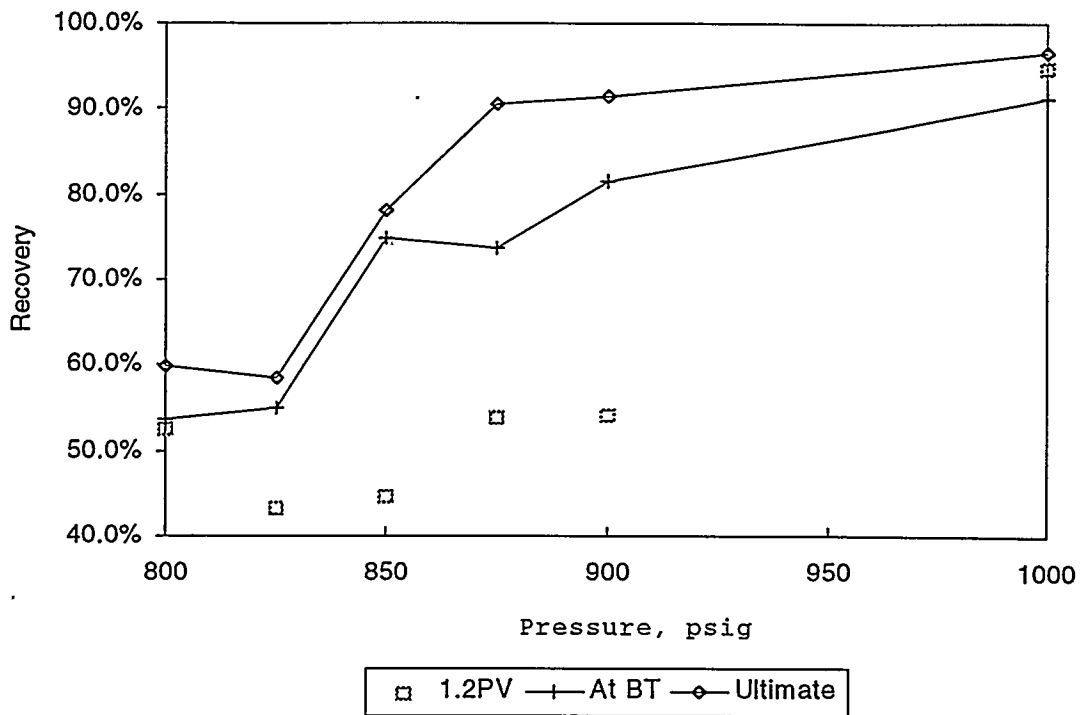


Figure 1. Sulimar Queen Oil recovery after 1.2 pore volume of CO₂ injected, at CO₂ breakthrough and at flood termination versus pressure.

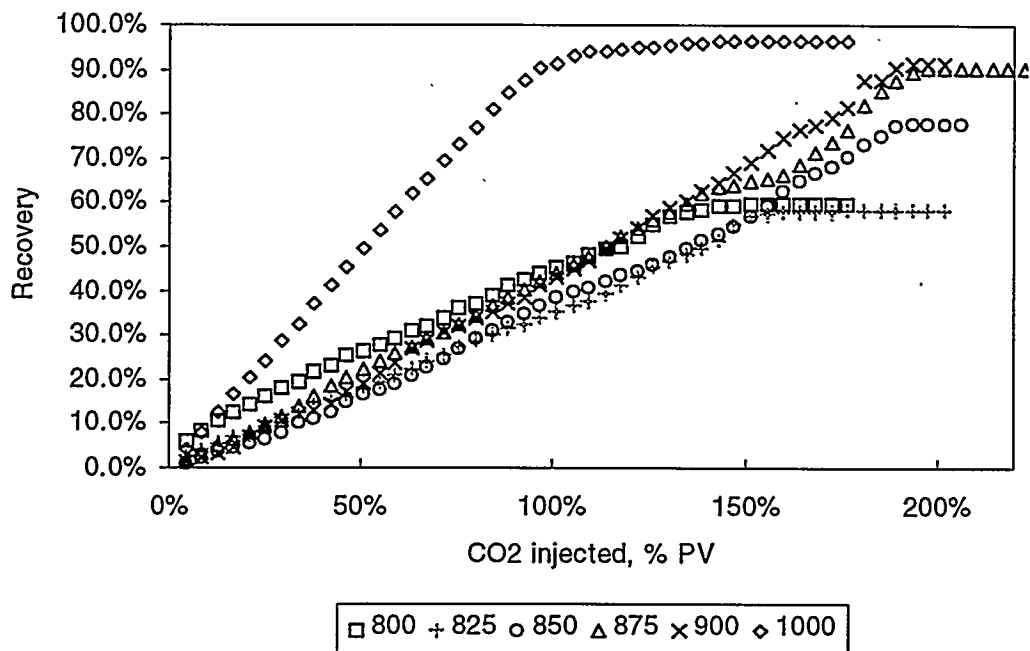


Figure 2. Sulimar Queen oil recovery at each pressure versus percent pore volume of CO₂ injected.

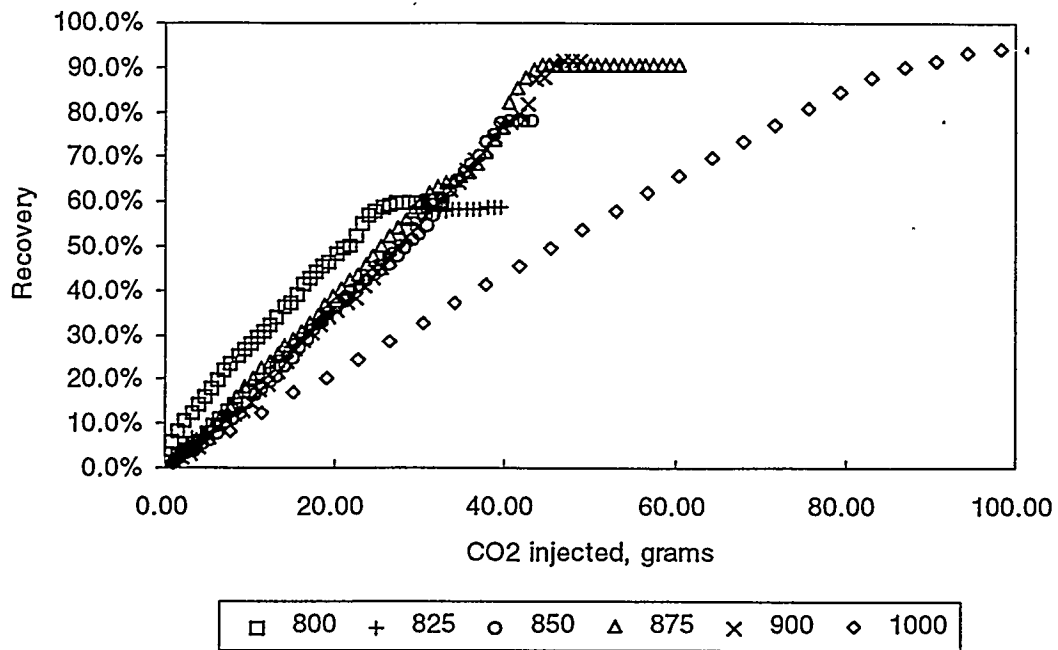


Figure 3. Oil recovery at each pressure versus grams of CO₂ injected.

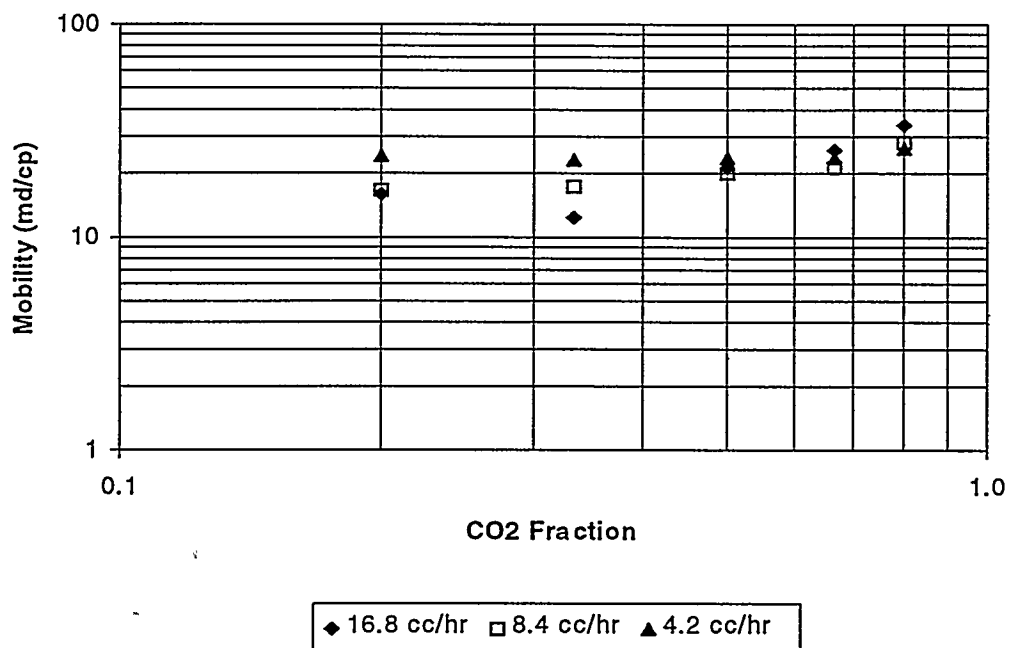


Figure 4. Total mobility of CO₂/brine versus CO₂ fraction in the injection stream at the indicated flow rates.

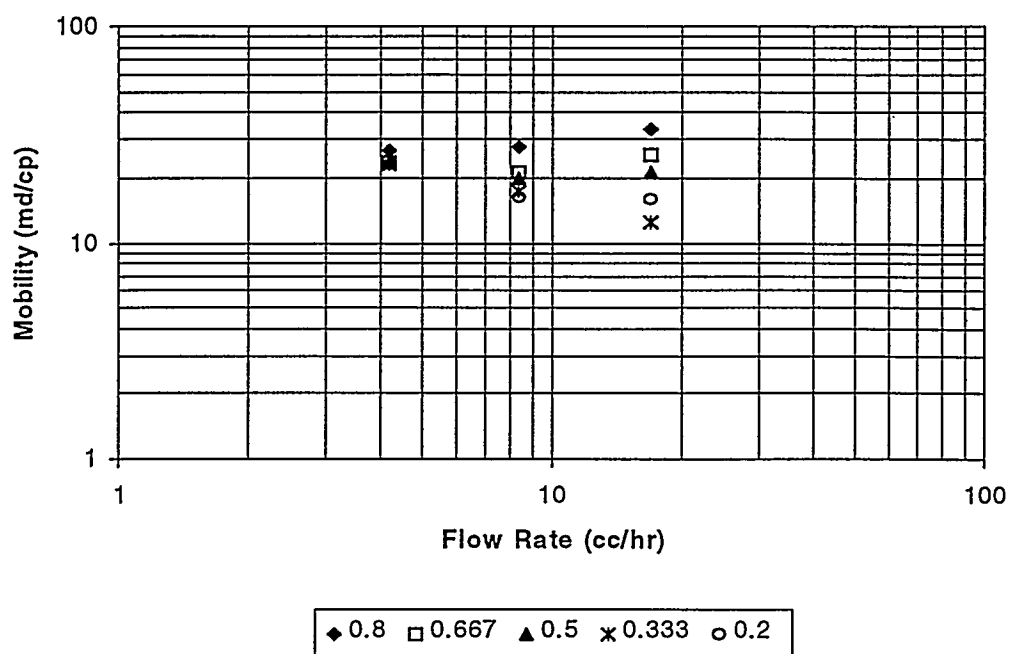


Figure 5. Total mobility of CO₂/brine versus total flow rate at the indicated CO₂ volume fraction of the injected fluid.

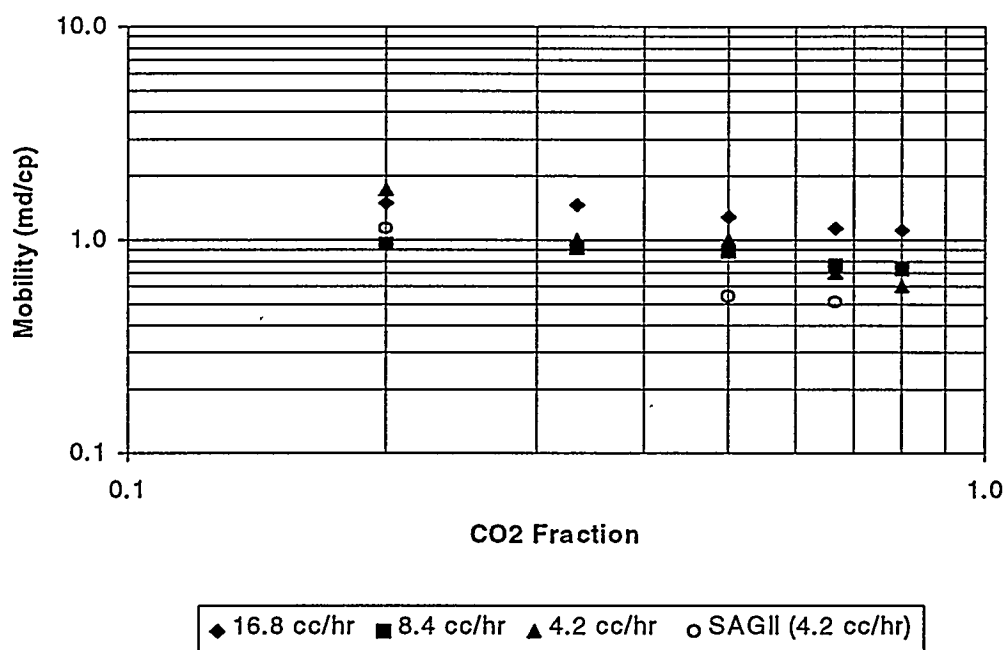


Figure 6. Total mobility of CO₂/surfactant solution versus CO₂ fraction in the injection stream at the indicated flow rates.

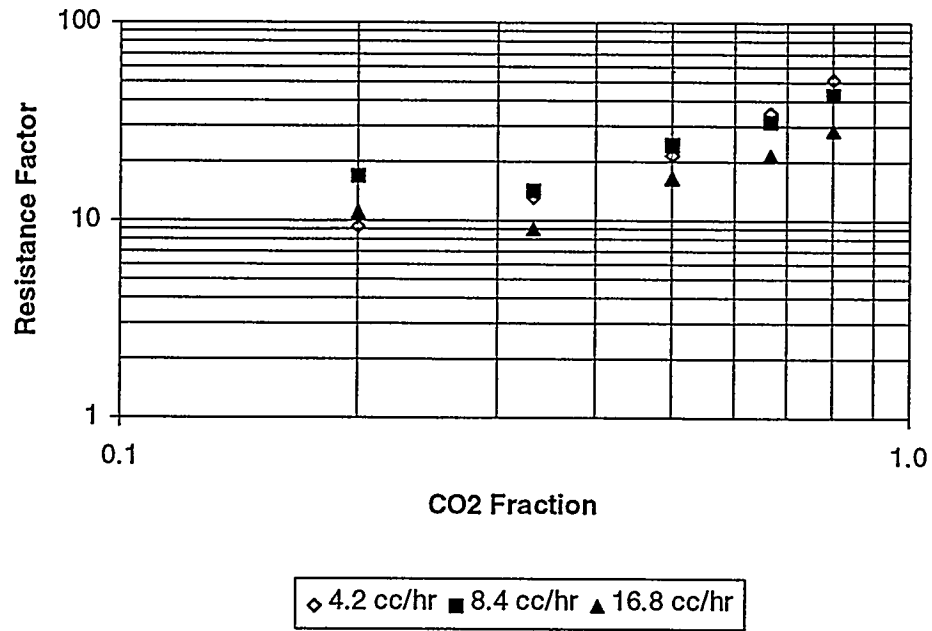


Figure 7. Resistance factor versus CO₂ fraction in the injection stream at the indicated flow rates.

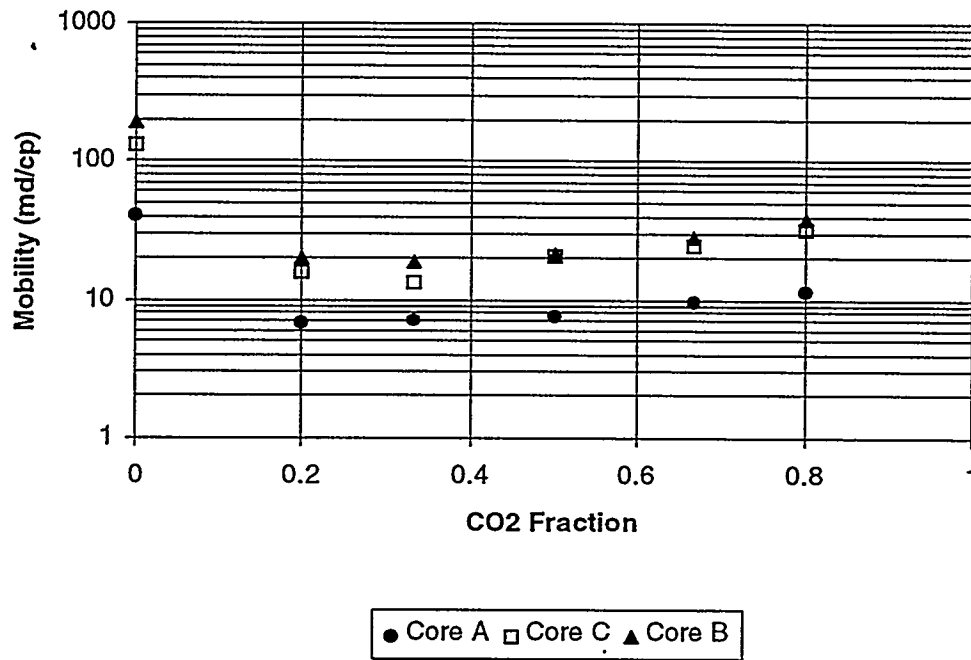


Figure 8. Total mobility of CO₂/brine versus CO₂ fraction in the injection stream for the indicated cores.

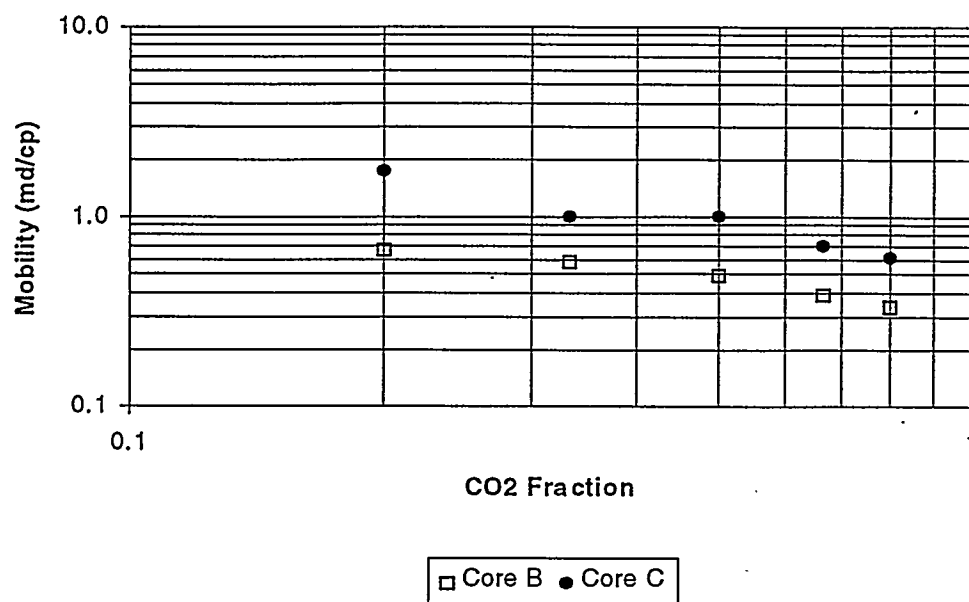


Figure 9. Total mobility of CO₂/surfactant solution versus CO₂ fraction in the injection stream for cores B and C.