

Nuclear Power Plant Generic Aging Lessons Learned (GALL)

Main Report and Appendix A

Prepared by
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U.S. Nuclear Regulatory Commission

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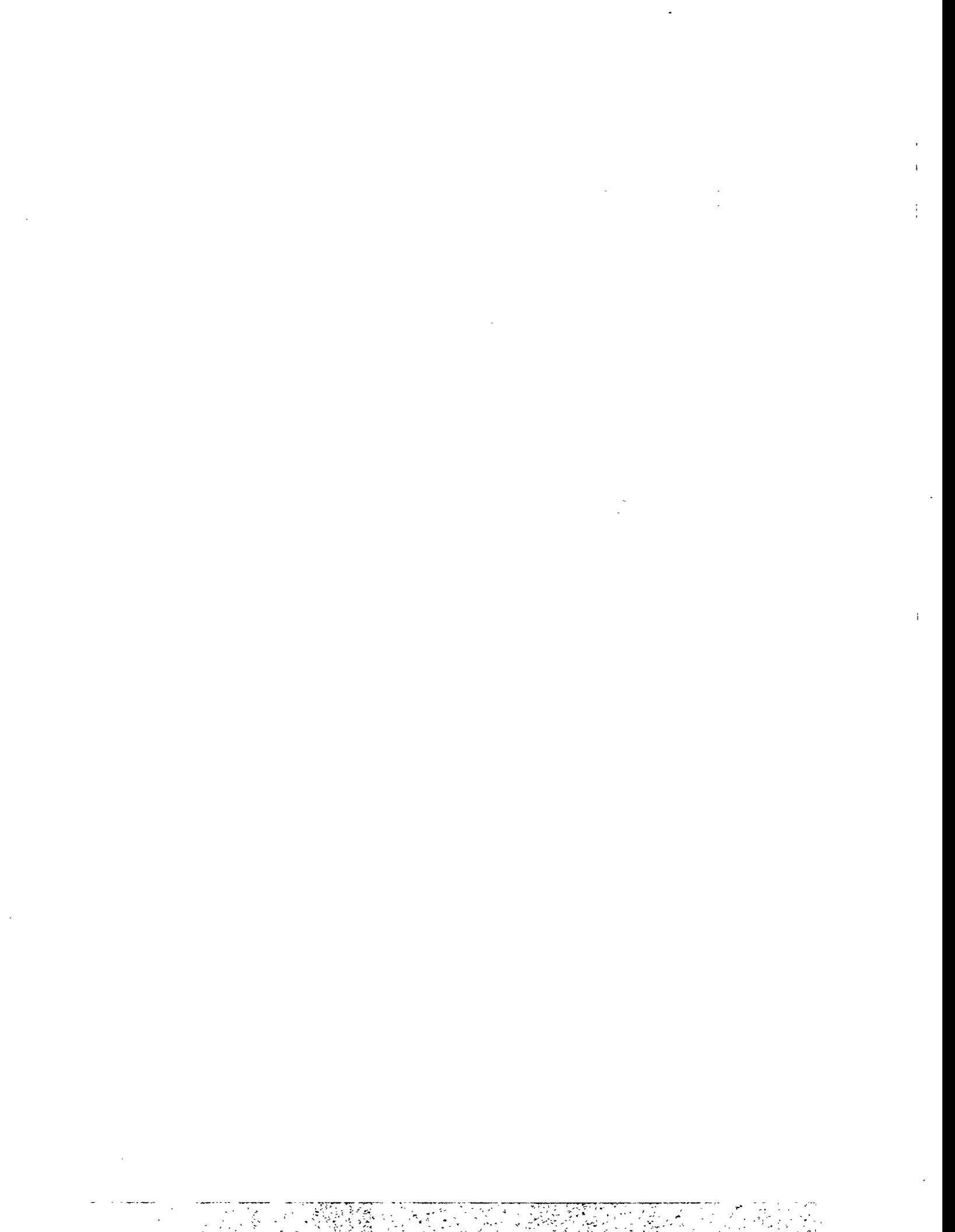
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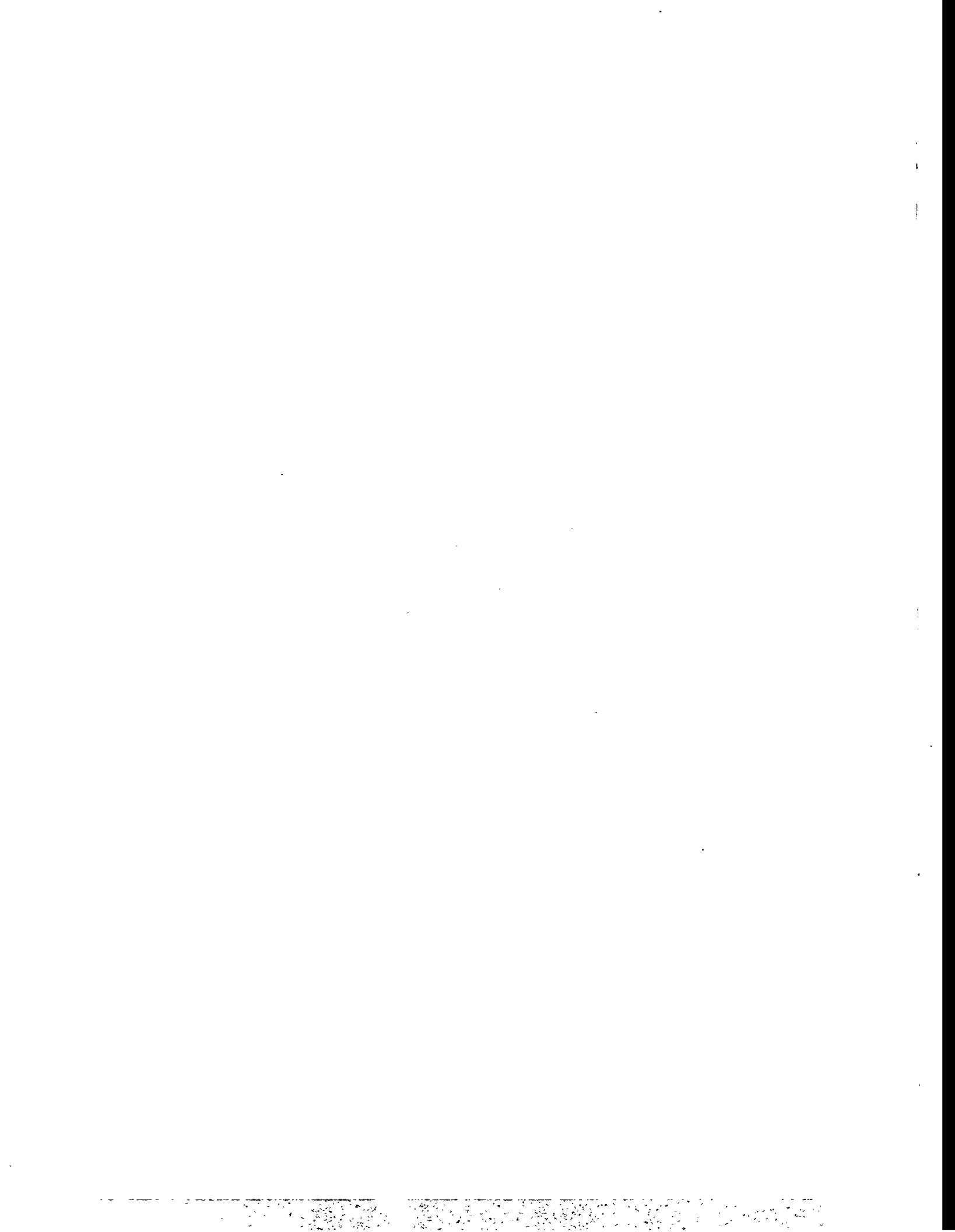
**Nuclear Power Plant Generic Aging Lessons Learned:
- Mechanical, Structural, and Thermal-Hydraulic Components and Systems
- Electrical Components and Systems**

by

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Abstract

The purpose of this generic aging lessons learned (GALL) review is to provide a systematic review of plant aging information in order to assess materials and component aging issues related to continued operation and license renewal of operating reactors. Literature on mechanical, structural, and thermal-hydraulic components and systems reviewed consisted of 97 Nuclear Plant Aging Research (NPAR) reports, 23 NRC Generic Letters, 154 Information Notices, 29 Licensee Event Reports (LERs), 4 Bulletins, and 9 Nuclear Management and Resources Council Industry Reports (NUMARC IRs) and literature on electrical components and systems reviewed consisted of 66 NPAR reports, 8 NRC Generic Letters, 111 Information Notices, 53 LERs, 1 Bulletin, and 1 NUMARC IR. More than 550 documents were reviewed. The results of these reviews were systematized using a standardized GALL tabular format and standardized definitions of aging-related degradation mechanisms and effects. The tables are included in volumes 1 and 2 of this report. A computerized data base has also been developed for all review tables and can be used to expedite the search for desired information on structures, components, and relevant aging effects. A survey of the GALL tables reveals that all ongoing significant component aging issues are currently being addressed by the regulatory process. However, the aging of what are termed passive components has been highlighted for continued scrutiny.



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Executive Summary

It is well established that many of the critical components in nuclear power plants are subject to time-dependent degradation, or aging, as a result of normal plant operations. In a joint effort by Argonne National Laboratory (ANL) and Idaho National Engineering Laboratory (INEL) in support of the License Renewal Project Directorate (PDLR) of the U.S. Nuclear Regulatory Commission (NRC), we have conducted a comprehensive review and assessment of the results of the Nuclear Plant Aging Research Program (NPAR) and related information pertaining to nuclear power plant aging effects and plant impact. The results of this review, called the Generic Aging Lessons Learned (GALL) program, are presented in this report and will be used by NRC as resource material to update nuclear power plant operation and license renewal guidance and as background material for assisting NRC staff in license renewal reviews and establishing positions.

More than 550 documents containing nuclear power plant aging information were reviewed in this program. The PDLR staff performed searches for current operating experience documents covering the 5-year period, 1989-1994, using the NRC's Nuclear Documents Management System (NUDOCS). Searches used the following terms: aging, degradation, and failures. All generic communications (Bulletins, Generic Letters, and Information Notices) and Licensee Event Reports that were included in the searches were reviewed for aging information by ANL/INEL.

The literature on mechanical, structural, and thermal-hydraulic components and systems reviewed consisted of 97 NPAR reports, 23 NRC Generic Letters, 154 Information Notices, 29 LERs, 4 Bulletins, and 9 NUMARC IRs. The literature on electrical components and systems reviewed consisted of 66 NPAR reports, 8 NRC Generic Letters, 111 Information Notices, 53 LERs, 1 Bulletin, and 1 NUMARC IR.

The results of these reviews were compiled by using a standardized tabular format and standardized definitions of aging-related degradation effects. The GALL tables are presented in volumes 1 and 2 of this report. A computerized data base has also been generated for all GALL review tables. The data base/electronic library will provide the NRC staff, nuclear industry, and public with a comprehensive source of information about aging mechanisms and the resultant effects for nuclear systems, structures, and components and current information on relevant programs. The data base can be readily expanded to include relevant information from future NRC programs as they are completed. Copies of the data base are available in the NRC's Public Document Room located in Washington, DC.

A preliminary assessment of the GALL tables reveals that all significant issues with respect to component aging are currently being addressed by the regulatory process. However, the aging of certain components and the resulting aging effects, particularly in the category of what is termed passive components, have been highlighted for continued scrutiny and evaluation.

Acknowledgments

The authors are grateful to NRC program managers Deborah A. Jackson, Paul C. Shemanski, P. T. Kuo, and Christopher M. Regan for their support in providing guidance and reviewing information given in this report.

List of Acronyms

| | |
|----------|--|
| ACI | American Concrete Institute |
| ANL | Argonne National Laboratory |
| ARD | Age-Related Degradation |
| ASME | American Society of Mechanical Engineers |
| BL | Bulletin |
| ESFAS | Engineered Safety Features Actuation System |
| GALL | Generic Aging Lessons Learned |
| GC | Generic Communications |
| GL | Generic Letter |
| I&C | Instrumentation and Control |
| INEL | Idaho National Engineering Laboratory |
| IN | Information Notice |
| IR | Industry Report (submitted by NUMARC to address license renewal) |
| LER | Licensee Event Report |
| NEI | Nuclear Energy Institute |
| NPAR | Nuclear Plant Aging Research |
| NRC | Nuclear Regulatory Commission |
| NUDOCS | Nuclear Documents (NRC's Document Management System) |
| NUMARC | Nuclear Management and Resources Council |
| PDLR | License Renewal Project Directorate |
| PS | Plant-Specific |
| RG | Regulatory Guide |
| RPS | Reactor Protection System |
| S&T Req. | Surveillance and Test Requirements |
| SR | Safety Related |
| TS Req. | Technical Specification Requirements |

1 Introduction

Approximately 110 nuclear electrical power generating plants operating in the United States in 1993 generated 20% of the nation's electrical demand.¹ It is well established that many of the critical components in nuclear power plants are subject to time-dependent degradation, or aging, as a result of normal plant operations. In recognition of the potentially adverse effects of the aging process on plant safety, the U.S. Nuclear Regulatory Commission's (NRC's) Office of Nuclear Regulatory Research established the Nuclear Plant Aging Research (NPAR) Program. The principal objective of this program was to develop a basic understanding of age-related degradation (ARD) processes and their effect on nuclear power plant systems, structures, and components. In addition, the Nuclear Energy Institute (NEI), formerly the Nuclear Management and Resources Council (NUMARC), has developed a series of industry reports describing their assessment of plant aging issues and management strategies.

The NRC's License Renewal Project Directorate (PDLR) has been charged with the responsibility for developing appropriate technical criteria for addressing the aging issues related to nuclear power plant license renewal. In order to carry out this responsibility, the PDLR initiated an activity to assess and integrate the age-related information from all available sources, including NPAR reports, generic communications, and Licensee Event Reports (LERs) and to use the results of this assessment to supplement and update license renewal guidance previously developed. This activity was called the Generic Aging Lessons Learned (GALL) program.

This report presents the results of the GALL review program. This was a joint effort involving 12 technical experts from Argonne National Laboratory (ANL) and Idaho National Engineering Laboratory (INEL). ANL also had the responsibility for coordinating and combining the results from the program into a single report. The ANL effort reviewed information on mechanical, structural, and thermal-hydraulic components and systems. The INEL effort reviewed information on electrical components and systems. The results of these reviews were compiled by using a standardized tabular format and standardized definitions of ARD effects. All tabulated review information is contained in Appendices A (Vol. 1) and B (Vol. 2) of this report. This information is also available in a computerized data base format based on the software program FoxPro, and this data base is available upon request from the NRC's Public Document Room located in Washington, DC. This data base allows rapid queries and sorts of the large amount of information generated in this review.

2 Description of Review Process

More than 550 documents containing nuclear power plant information were reviewed for GALL information. The PDLR staff performed searches for current operating experience documents covering the 5-year period, 1989-1994, using the NRC's Nuclear Documents Management System (NUDOCS). The searches used the following terms: aging, degradation, and failures. All generic communications (Bulletins, Generic Letters, and Information Notices) and Licensee Event Reports which were included in the searches were reviewed by ANL and INEL for aging information.

The review process was a joint effort involving Argonne National Laboratory (ANL) and Idaho National Engineering Laboratory (INEL), with ANL having the role of coordinating and combining the results from the program into a single report. ANL reviewed literature on mechanical, structural, and thermal-hydraulic components and systems, which consisted of 97 NPAR reports, 23 NRC Generic Letters, 154 Information Notices, 29 Licensee Event Reports (LERs), 4 Bulletins, and 9 NUMARC IRs. INEL reviewed literature on electrical components and systems, which consisted of 66 NPAR reports, 8 NRC Generic Letters, 111 Information Notices, 53 LERs, 1 Bulletin, and 1 NUMARC IR. A total of 163 NPAR reports, 31 NRC Generic Letters, 265 Information Notices, 82 LERs, 5 Bulletins, and 10 NUMARC Industry Reports (IRs) were reviewed under the GALL program. The results of these reviews were compiled by using a standardized tabular format and standardized definitions of ARD and effects.

Early in the review process, it was apparent that the terminology used in the various documents describing aging mechanisms and the resulting effects was often inconsistent and confusing. For example, an identified resulting effect was often used interchangeably with or in place of the mechanism responsible for aging. This problem can lead to difficulty in systematizing the literature and to technical misunderstandings between researchers. Therefore, a standardized and consistent set of definitions and descriptors for all aging mechanisms encountered during the review was developed based on the input of the 12 reviewers performing the review. Individual aging mechanisms and effects were identified and defined, and these are listed and described in Table 8. This list should also help focus and systematize future reactor aging studies.

The reports, notices, letters, and bulletins reviewed are listed in Tables 2-7. The results from each reviewed document are summarized in the Generic Aging Lessons Learned (GALL) tables contained in Appendices A (Vol. 1) and B (Vol. 2) of this two volume report. A separate table was prepared for each of the NPAR reports and NUMARC IRs; findings from the Generic Letters, Information Notices, Bulletins, and LERs are tabulated by year. All of the GALL table information has also been entered into a FoxPro data base software program that can be used on IBM PC-compatible systems to retrieve and categorize information on structures and components and their related aging effects. A number of custom programs were developed to automate entry of the data into the 19 data base fields containing up to 254 characters. The final data base was carefully edited to ensure the accuracy of the data. Testing of the data base involved searching for key words in one or more of the various data base fields (e.g., system, component, subcomponent or ARD mechanism). To facilitate searching on structure/component and subcomponent names, a three-digit code was added to identify similar items that appear with slightly different names throughout the data base. This code will enable a searcher to quickly locate all of the relevant information on a particular

structure/component. Hard copy of the entire data base contained in the Appendices was produced with R&R ReportWriter software, which permits publication of tables that span two pages. This software enhances the normal output capability of commercially available data base programs. Electronic file copies of the data base are in xbase format, which is a generic dbase file that can be read by most data base software packages.

The information contained in the GALL tables is a summary of that provided in the reports. No attempt was made to supplement the contents of the reports with information available from other sources or from the reviewer's personal knowledge or experience, *except for the contents of two table columns titled "Relevant Program" and "Report Recommendations" as discussed below.* Furthermore, we found that not all of the reports, notices, and bulletins reviewed contained relevant information on Age-Related Degradation (ARD) processes. A number of the NPAR reports described programs, methodologies, computer codes, etc., for studying and analyzing aging processes in nuclear components, but did not provide detailed information on the processes themselves. The tables for these reports contain a standard statement indicating this fact. Almost all of the Generic Letters, Information Notices, LERs, and Bulletins reviewed contained detailed information on the failure of specific components, but the failures were sometimes judged not to be aging-related by the reviewer or by the author of the reviewed document. For example, failures caused by improper heat treatment, preexisting defects introduced during manufacturing, or overloads or other abuse during operation were not considered aging-related by the reviewer, even though the failure might not have occurred until the component had been in service for some time. GALL table entries are not provided for Generic Letters, Information Notices, LERs, and Bulletins judged not to contain detailed information on specific aging effects and impact on specific plant components.

Most of the information contained in the tables of the Appendices is self-explanatory, but some of the columns require additional explanation. The entries in the "ARD Mechanism" column are taken from the standard set of abbreviations listed and defined in Table 8 along with their associated "ARD Effects" shown in the next column. The effect of the ARD process is then explained more fully in the column headed "Effect of Aging on Component Function." The "Relative Contribution to Component Failure" is a measure of the contribution of the ARD mechanism listed to the failure of given component as compared to all causes of failure for that component. Some of the reviewed reports provided numerical data on relative contribution to failure, though most either gave qualitative assessments or said nothing. A standard set of semiquantitative terms was used in this column where information was available, namely "frequent," "moderate," "occasional," "infrequent," and "rare." These terms relate only to the "Relative Contribution to Component Failure" and do not in any way quantify the actual failure rate of a given component or its impact on plant safety.

The "Reported Programs" column lists existing programs, standards, or other guidance referred to in the reviewed document that addresses the particular ARD process or aging issue in question. The "Relevant Programs" column lists some programs currently in use by licensees in addressing issues that affect the stated system, structure, or component. There was no need to address the Relevant Programs column for the industry report tables, because the information given in the IRs is current with respect to discussions between NEI and the NRC staff. The "Report Recommendations" column summarizes any recommendations contained in the reviewed report for remedial actions or follow-on work with respect to a particular ARD process. These recommendations were not reviewed by the NRC staff for adequacy or endorsement. Finally, the number in brackets assesses the current relevance of

the recommendation based on the reviewer's judgment. One of four possible standard entries is used: (1) obsolete or outdated, (2) safety enhancements, (3) may potentially need further evaluation, or (4) issue is presently being addressed. This numerical code was not used for the industry report tables, because the information given in these reports is current with respect to discussions between NEI and the NRC staff. Several industry report table entries under the Report Recommendations column heading have the word "More" appearing. This entry tells the reader that more information can be found in NUREG-1557 (Summary of Technical Information and Agreements from Nuclear Management and Resources Council Industry Reports Addressing License Renewal). The Relevant Programs and Report Recommendations columns for the industrial report tables contain details of the discussions between the NEI and the NRC staff.

3 Summary and Observations

More than 550 documents comprising 163 NPAR reports, 31 NRC Generic Letters, 265 Information Notices, 82 Licensee Event Reports, 5 Bulletins, and 10 NUMARC Industry Reports were reviewed under the GALL program. The results of these reviews were systematically summarized in a tabular format, using standardized definitions of ARD mechanisms and effects developed for this study. The review reveals (1) no new issues with respect to the components subject to ARD and the degradation mechanisms responsible and (2) that all ongoing significant issues are currently being addressed by the regulatory process. However, (3) the aging of passive components has been highlighted for continued scrutiny. The information contained in the column headed "Report Recommendations" in the GALL tables contained in the Appendices clearly reflects this position. Four possible aging issue current relevance categorization indicators were possible in this column. The all-important indicator "may potentially need further evaluation," which indicates the possibility of emerging aging issues, appears only a few times.

A few general observations concerning specific aging issues and the components affected are presented below.

3.1 Mechanical, Structural, and Thermal-Hydraulic Components and Systems

As expected, corrosion and corrosion-related processes were the dominant mechanisms of ARD in coolant piping and steam generators. Where high-velocity fluids were present in piping, erosion/corrosion was also a significant mechanism. Additionally for piping, feedwater nozzles, and interfacing tanks and other components, nonuniform water temperature fields aggravated by thermal buoyancy can cause large induced structural thermal stresses of either quasi-steady, low-cycle, or thermal shock nature and can lead to cracking or significant structural distortion. These thermal stresses are usually not accounted for in component design and are highly plant- and mode-of-operation-dependent. They can occur under normal or intermittent operation of plant systems and tend to be worse under low flow conditions. For reactor internals, irradiation-assisted stress corrosion cracking was an important source of degradation where high radiation fields were present. Other forms of corrosion, as well as vibrational fatigue, also contributed to internals degradation.

Pump and valve casings were likewise found to be subject to corrosion and erosion/corrosion related degradation. Thermal embrittlement was an important mechanism in cast stainless steel pump and valve components. Moving parts in pumps and valves suffered from ARD produced by wear, vibration, fatigue, and erosion/corrosion. Valve and pump seals and other elastomer components were subject to degradation by physical and chemical degradation at elevated temperature and/or prolonged exposure to the service environment.

The principal degradation mechanisms affecting concrete structures were leaching and breakdown of cement phases under the action of aggressive chemicals, degradation due to freeze-thaw cycles, and corrosive attack of the embedded rebar. The responsible mechanism(s) for some concrete wall cracking was found to be not well understood.

Diesel generators, air compressors, and ventilating and air conditioning equipment suffered principally from wear, vibration, and fatigue associated with reciprocating motion, as well as corrosion and wear induced by contamination. Heat exchangers and steam generators were subject to contamination and corrosion, as well as biofouling, thermal fatigue, and vibrational fatigue. Vibrational fatigue, wear, and elevated temperature degradation of damping fluids commonly caused degradation in snubbers.

Table 1 lists aging issues found to occur almost equally in BWR and PWR plants and tend to center on various forms of corrosion and fatigue. Another important commonality of the components listed in this table is that they are all what are termed passive components as described in 10 CFR 54. This may be of considerable significance because the literature reviewed seems to indicate that passive components are not as extensively or thoroughly covered by current plant maintenance procedures. Furthermore, surveillance and monitoring methods and instrumentation and procedures have not been as extensively developed or employed for passive components subjected to the highlighted aging mechanisms, nor are some of the passive component aging mechanisms as well understood. Thus, plant life extension by employing component replacement and maintenance could be more tenuous for the passive components. Furthermore, passive components tend to be some of the most costly in a plant and are frequently not as easy to replace. For these reasons, the knowledge base for predicting relevant aging effects behavior and significance, which is essential to the development of robust plans for aging reduction, monitoring procedures, and maintenance, is very important for passive components.

Table 1. Selected Examples of Aging Issues Significant to Passive Components

| Reactor Type | Component | Material | Degradation Process | References |
|--------------|---|--|--|---------------|
| PWR | Instrumentation and CRD housing nozzles | Low-alloy steel (A533B, A508) with Type 308 or 309 SS clad | Environmentally assisted fatigue. Appropriate design rules do not yet exist in the ASME Boiler & Pressure Vessel Code. | NUREG/CR-5490 |
| BWR and PWR | Closure studs | A-540, B22, B2, or B24 | Environmentally assisted fatigue, fretting, and boric acid corrosion if leakage present | NUREG/CR-5490 |
| PWR | CRD system components | Various | Dropped or stuck rod due to failure by fatigue, mechanical wear, or stress corrosion cracking | NUREG/CR-5555 |
| BWR | Jet pump and holddown beams | Inconel X-750 | Cracking and possible failure from vibrational and/or environmentally assisted fatigue and stress corrosion cracking | NUREG/CR-5754 |
| BWR | Reactor internals | Various | Crack initiation, growth, and possible failure from irradiation-assisted stress corrosion cracking (IASCC) | NUREG/CR-5754 |

Table 1. Selected Examples of Aging Issues Significant to Passive Components (Cont'd)

| Reactor Type | Component | Material | Degradation Process | References |
|--------------|---|--|---|-------------------------|
| PWR | Lower core support structure components | Type 304 SS, A-286, Inconel X-750, and others | Cracking and possible failure from vibrational fatigue and IASCC | NUREG/CR-6048 |
| BWR | Pressure vessel upper head | Low-alloy steel (A533B, A508) with Type 308 or 309 SS clad | Cracking (possibly SCC) of weld clad, with cracks penetrating into underlying base metal | IN 90-29 |
| BWR | Core shroud | Type 304 SS | SCC (or IASCC) leads to circumferential cracking of core shroud and concerns about possible structural failure in an accident or seismic event | IN 93-79, IN 94-42 |
| BWR | Recirculating coolant pump seals | Cemented WC in Ni binder | Preferential corrosive dissolution of Ni binder under certain undefined conditions leads to excessive seal leakage and possible eventual pump failure | |
| BWR and PWR | All piping and feedwater nozzles and interfacing tanks and components | Commonly used materials, low-alloy steels | Large thermally induced stresses, either quasi-steady or low-cycle transient, thermal fatigue, induced by nonuniform coolant temperature fields aggravated by thermal-buoyancy-caused stratification under no-flow or low-flow levels, cause wall cracking or gross abnormal component distortion, usually not accounted for in component design, highly plant- and mode-of-operation dependent | NUREG/CR-4731 Vols. 1&2 |
| BWR and PWR | Shielding wall concrete and other locations | Reinforced concrete | Actual process and mechanisms unclear; shows up as large surface cracks not caused by structural loading | NUREG/CR-4652 |

3.2 Electrical Components and Systems

Breakers and relays were usually covered together in the same report; the predominant aging-related failure mechanisms were contact wear, sticking linkage, loss of lubrication, or elevated temperature. Normally energized relay coils were frequently mentioned as high-failure-rate items because of the insulation breakdown caused by elevated temperature due to self-heating from the continuous current. Breakers are routinely refurbished on periodic schedules.

Degradation of cable insulation and jackets is the major effect of cable aging, due primarily to radiation and elevated temperature. Despite sizable efforts to develop electrical and mechanical methods of detecting cable insulation degradation, there are no reliable methods of detecting degradation of electrical cable insulation in a reactor containment. Electrical parameters, while relatively easy to measure, were found not to give a good indication of mechanical degradation. The mechanical indenter method was successful only for some insulation and jacket types.

Instrumentation and control (I&C) systems, including breakers and sensors, are made up of many small components that are routinely replaced after a number of years of service, as determined by qualification programs. Thus, aging is controlled by scheduled maintenance and periodic replacement. Redundancy in the Reactor Protection System and Engineered Safety Features Actuation Systems allows for taking a channel out of service for maintenance.

Motors and generators occasionally fail due to bearing wear caused by vibration and winding insulation breakdown from elevated temperatures. Brushes also age due to wear.

Battery chargers and inverters are small electrical systems made up of many electronic components that, like the I&C system, can be taken out of service for maintenance because of redundancy. Many of the electrical I&C components are included in plant QA programs that require periodic replacement. Inverter failures have caused numerous problems.

Many of the electrical I&C components are included in plant quality assurance programs that require periodic replacement. A more detailed analysis may be carried out at a later date to assess the significance of these mitigative practices and the aging processes.

*Table 2a. NPAR Reports Reviewed
Mechanical, Structural, and Thermal-Hydraulic Components and Systems*

| Report No. | Author | Title |
|-------------------------------------|--|--|
| No report no. (May 1987) | Tech. Integration Review Group for Aging and Life Extension | Plan for Integration of Aging and Life-Extension Activities |
| BNL Tech. Report A-3270-11-26-84 | Miller | Scoping Test on Containment Purge and Vent Seal Material |
| BNL Tech. Report A-3270-12-85 | Silver, Vasudevan, and Subudhi | Pilot Assessment: Impact of Aging on the Seismic Performance of Selected Equipment Types |
| BNL Tech. Report A-3270-12-86 | Fullwood, Higgins, Subudhi, and Taylor | Aging and Life Extension Assessment Program (ALEAP) Systems Level Plan |
| BNL Tech. Report A-3270R-2-90 | Fresco and Subudhi | Interim Report—Aging Effects of Important Balance of Plant Systems in Nuclear Power Plants |
| BNL Tech. Report TR-3270-6-90 | Gunther | Maintenance Team Inspection Results: Insights Related to Plant Aging |
| BNL Tech. Report TR-3270-9-90 | Grove and Gunther | An Operational Assessment of the Babcock & Wilcox and Combustion Engineering Control Rod Drives |
| BNL Tech. Report A-3270-6-21-91 | Hsu, Vesely, Grove, Subudhi, and Samanta | Degradation Modeling: Extensions and Applications |
| EGG-SSRE-8972 | Atwood | Estimating Hazard Functions for Repairable Components |
| EGG-SSRE-9017 | Atwood | User's Guide to PHAZE, a Computer Program for Parametric Hazard Function Estimation |
| EGG-SSRE-9777 | Watkins, Steele, and DeWall | Isolation Valve Assessment (IVA) Software Version 3.10, User's Manual |
| EGG-SSRE-9926 | Steele, Watkins, and DeWall | Evaluation of EPRI Draft Report NP-7065-Review of NRC/INEL Gate Valve Test Program |
| EGG-SSRE-10039 | Hunt and Nitzel | An Evaluation of the Effects of Valve Body Erosion on Motor-Operated Valve Operability |
| Letter Report | Subudhi | Review of Aging-Seismic Studies on Nuclear Plant Equipment |
| Letter Report | Rib | Summaries of Research Reports Submitted in Connection with the Nuclear Plant Aging Research (NPAR) Program |
| Nuclear Safety 31:484-489 | Hoopingarner and Zaloudek | Safety Implications of Diesel Generator Aging |

Table 2a. (Cont'd)

Mechanical, Structural, and Thermal-Hydraulic Components and Systems

| Report No. | Author | Title |
|----------------------------------|--|---|
| NUREG/CP-0036 (SAND-82-2264C) | Bader and Hanchey | Proceedings of the Workshop on Nuclear Plant Aging |
| NUREG-1144,V1 | Morris and Vora | Nuclear Plant Aging Research (NPAR) Program Plan |
| NUREG-1144,V2 | Vora | Nuclear Plant Aging Research (NPAR) Program Plan, Rev. 1 |
| NUREG-1144,V3 | | Nuclear Plant Aging Research (NPAR) Program Plan, Status, and Accomplishments, Rev. 2 |
| NUREG/CP-0100 | Beranek | Proceedings of the International Nuclear Power Plant Aging Symposium |
| NUREG/CP-0105 | Christensen | Proceedings of the Seventeenth Water Reactor Safety Information Meeting (aging session only) |
| NUREG/CR-2641 (ORNL/TM 8271) | Drago, Borkowski, Pike, and Goldberg, | The In-Plant Reliability Data Base for Nuclear Power Plant Components: Data Collection and Methodology Report |
| NUREG/CR-3154 (ORNL/TM 8647) | Borkowski, Kahl, Hebble, Frangola, and Johnson | The In-Plant Reliability Data Base for Nuclear Plant Components: Interim Report—The Valve Component |
| NUREG/CR-3543 (ORNL/TM 3543) | Murphy, Gallaher, Casada, and Hoy | Survey of Operating Experiences from LERs to Identify Aging Trends |
| NUREG/CR-3818 (SAND-84-0374) | Clark and Berry | Report of Results of Nuclear Power Plant Aging Workshop |
| NUREG/CR-3819 (EGG-2317) | Rose, Steele, DeWall, and Cornwell | Survey of Aged Power Plant Facilities |
| NUREG/CR-4144 (PNL-5389) | Davis, Shafaghi, Kurth, and Leverenz | Importance Ranking Based on Aging Consideration of Components Included in Probabilistic Risk Assessments |
| NUREG/CR-4279 (PNL-5479, V1) | Bush, Heasler, and Dodge | Aging and Service Wear of Hydraulic and Mechanical Snubbers used on Safety-Related Piping and Components of Nuclear Power Plants |
| NUREG/CR-4302 (ORNL-6193, V1) | Greenstreet, Murphy, Gallaher, and Eissenberg | Aging and Service Wear of Check Valves Used in Engineered Safety-Feature Systems of Nuclear Power Plants, Vol. 1 |
| NUREG/CR-4302 (ORNL-6193, V2) | Haynes | Aging and Service Wear of Check Valves Used in Engineered Safety Feature Systems of Nuclear Power Plants, Vol. 2 |
| NUREG/CR-4380 (ORNL-6226) | Crowley and Eissenberg | Evaluation of the Motor-Operated Valve Analysis and Test System (MOVATS) to Detect Degradation, Incorrect Adjustments, and Other Abnormalities in Motor-Operated Valves |

Table 2a. (Cont'd)

Mechanical, Structural, and Thermal-Hydraulic Components and Systems

| Report No. | Author | Title |
|-------------------------------------|---|---|
| NUREG/CR-4597 (ORNL-6282, V1) | Adams and Makay | Aging and Service Wear of Auxiliary Feedwater Pumps for PWR Nuclear Power Plants, Vol. 1: Operating Experience and Failure Identification |
| NUREG/CR-4597 (ORNL-6282, V2) | Kitch, Schlonski, Sowatskey, and Cesarski | Aging and Service Wear of Auxiliary Feedwater Pumps for PWR Nuclear Power Plants, Vol. 2: Aging Assessment and Monitoring Method Evaluations |
| NUREG/CR-4652 (ORNL/TM-10059) | Naus | Concrete Component Aging and its Significance Relative to Life Extension of Nuclear Power Plants |
| NUREG/CR-4692 (ORNL/NOAC-233) | Murphy and Cletcher | Operating Experience Review of Failures of Power Operated Relief Valves and Block Valves in Nuclear Power Plants |
| NUREG/CR-4731 (EGG-2469), V1 | Shah and MacDonald | Residual Life Assessment of Major Light Water Reactor Components, Vol. 1 |
| NUREG/CR-4731 (EGG-2469), V2 | Shah and MacDonald | Residual Life Assessment of Major Light Water Reactor Components—Overview, Vol. 2 |
| NUREG/CR-4747 (EGG-2473, Vol. 1) | Meale and Satterwhite | An Aging Failure Survey of Light Water Reactor Safety Systems and Components, Vol. 1 |
| NUREG/CR-4747 (EGG-2473, Vol. 2) | Meale and Satterwhite | An Aging Failure Survey of Light Water Reactor Safety Systems and Components, Vol. 2 |
| NUREG/CR-4769 (EGG-2476) | Vesely | Risk Evaluations of Aging Phenomena: The Linear Aging Reliability Model and its Extensions |
| NUREG/CR-4967 (EGG-2514) | Meyer | Nuclear Plant Aging Research on High Pressure Injection Systems |
| NUREG/CR-4977 (EGG-2505, V1) | Steele and Arendts | SHAG Test Series: Seismic Research on an Aged United States Gate Valve and on a Piping System in the Decommissioned Heissdampfreaktor (HDR): Summary, Vol. 1 |
| NUREG/CR-4977 (EGG-2505, V2) | Steele and Arendts | SHAG Test Series: Seismic Research on an Aged United States Gate Valve and on a Piping System in the Decommissioned Heissdampfreaktor (HDR): Appendices, Vol. 2 |
| NUREG/CR-4985 (BNL/NUREG-52095) | Subudhi, Taylor, Clinton, Czajkowski, and Weeks | Indian Point 2 Reactor Coolant Pump Seal Evaluations |
| NUREG/CR-5052 (BNL-NUREG-52117) | Higgins, Lofaro, Subudhi, Fullwood, and Taylor | Operating Experience and Aging Assessment of Component Cooling Water Systems in Pressurized Water Reactors |

Table 2a. (Cont'd)

Mechanical, Structural, and Thermal-Hydraulic Components and Systems

| Report No. | Author | Title |
|--|--|--|
| NUREG/CR-5057 (PNL-6397) | Hoopingarner and Zaloudek | Aging Mitigation and Improved Programs for Nuclear Service Diesel Generators |
| NUREG/CR-5159 (KEI-1559) | Kalsi, Horst, and Wang | Prediction of Check Valve Performance and Degradation in Nuclear Power Plant Systems |
| NUREG/CR-5248 (PNL-6701) | Levy, Wreathall, DeMoss, Wolford, Collins, and Jarrell | Prioritization of TIRGALEX—Recommended Components for Further Aging Research |
| NUREG/CR-5268 (BNL-NUREG- 52177) | Lofaro, Subudhi, Gunther, Shier, Fullwood, and Taylor | Aging Study of Boiling Water Reactor Residual Heat Removal System |
| NUREG/CR-5314, V3 | Jaske and Shah | Life Assessment Procedures for Major LWR Components; Cast Stainless Steel Components |
| NUREG/CR-5378 | Wolford, Atwood, and Roesener | Aging Data Analysis and Risk Assessment- Development and Demonstration Study |
| NUREG/CR-5379 (PNL-6560), V1 | Jarrell, Johnson, Zimmerman, and Gore | Nuclear Plant Service Water System Aging Degradation Assessment: Phase 1, Vol. 1 |
| NUREG/CR-5379 (PNL-6560), V2 | Jarrell, Larson, Stratton, Bohn, and Gore | Nuclear Plant Service Water System Aging Degradation Assessment, Vol. 2 |
| NUREG/CR-5386 (PNL-6911) | Brown, Palmer, Werry, and Blahnik | Basis for Snubber Aging Research: Nuclear Plant Aging Research Program |
| NUREG/CR-5404 (ORNL-6566, V1) | Casada | Auxiliary Feedwater System Aging Study, Vol. 1 |
| NUREG/CR-5404 (ORNL-6566, V2) | Kueck | Auxiliary Feedwater System Aging, Phase I: Follow-on Study |
| NUREG/CR-5406 (EGG-2569, V1) | DeWall and Steele | BWR Reactor Water Cleanup System Flexible Wedge Gate Isolation Valve Qualification and High Energy Flow Interruption Test, Vol 1: Analysis and Conclusions |
| NUREG/CR-5406 (EGG-2569, V2) | DeWall and Steele | BWR Reactor Water Cleanup System Flexible Wedge Gate Isolation Valve Qualification and High Energy Flow Interruption Test, Vol 2: Data Report |
| NUREG/CR-5406 (EGG-2569, V3) | DeWall and Steele | BWR Reactor Water Cleanup System Flexible Wedge Gate Isolation Valve Qualification and High Energy Flow Interruption Test, Vol 3: Review of Issues Associated with the BWR Containment Isolation Valve Closure |

Table 2a. (Cont'd)

Mechanical, Structural, and Thermal-Hydraulic Components and Systems

| Report No. | Author | Title |
|-----------------------------------|--------------------------------------|--|
| NUREG/CR-5419 (BNL-NUREG-5221) | Villaran, Fullwood, and Subudhi | Aging Assessment of Instrument Air Systems in Nuclear Power Plants |
| NUREG/CR-5479 (ORNL/CR/5479) | Damiano and Kryter | Current Applications of Vibration Monitoring and Neutron Noise Analysis: Detection and Analysis of Structural Degradation of Reactor Vessel Internals from Operational Aging |
| NUREG/CR-5490 | Werry | Regulatory Instrument Review: Management of Aging of LWR Major Safety Components |
| NUREG/CR-5491 (PNL-7191) | Allen and Johnson | Shippingport Station Aging Evaluation |
| NUREG/CR-5507 | Gunther and Taylor | Results from the Nuclear Plant Aging Research Program: Their Use in Inspection Activities |
| NUREG/CR-5510 | Vesely, Kurth, and Scalzo | Evaluations of Core Melt Frequency Effects due to Component Aging and Maintenance |
| NUREG/CR-5515 | Neely, Jeanmougin, and Corugedo | Light Water Reactor Pressure Isolation Valve Performance Testing |
| NUREG/CR-5519 | Moyers | Aging of Control and Service Air Compressors and Dryers used in Nuclear Power Plants |
| NUREG/CR-5555 | Gunther and Sullivan | Aging Assessment of the Westinghouse PWR Control Rod Drive System |
| NUREG/CR-5558 | Steele, DeWall, and Watkins | Generic Issue 87: Flexible Wedge Gate Valve Test Program: Phase II Results and Analysis |
| NUREG/CR-5583 | Kalsi, Horst, Wang, and Sharma | Prediction of Check Valve Performance and Degradation in Nuclear Power Plant Systems-Wear and Impact Tests |
| NUREG/CR-5587 | Vesely | Approaches for Age-Dependent Probabilistic Safety Assessments with Emphasis on Prioritization and Sensitivity Studies |
| NUREG/CR-5612 | Samanta, Vesely, Hsu, and Subudhi | Degradation Modeling with Applications to Aging and Maintenance Effectiveness Evaluation |
| NUREG/CR-5643 | Blahnik, Casada, Edson, Fineman | Insights Gained from Aging Research |
| NUREG/CR-5646 | Steele and Nitzel | Piping System Response During High Level Simulated Seismic Tests at the Heissdampfreaktor Facility (SHAM Test Series) |
| NUREG/CR-5693 | Lofaro, Gunther, Subudhi and Lee | Aging Assessment of Component Cooling Water Systems in Pressurized Water Reactors-Phase II |

Table 2a. (Cont'd)

Mechanical, Structural, and Thermal-Hydraulic Components and Systems

| Report No. | Author | Title |
|--------------------|---------------------------------------|--|
| NUREG/CR-5699 | Greene | Aging and Service Wear of Control Rod Drive Mechanisms for BWR Nuclear Plants—Vol. 1 |
| NUREG/CR-5706 | Casada | NRC Bulletin 88-04: Potential Safety-Related Pump Loss—An Assessment of Industry Data |
| NUREG/CR-5720 | Steele, Watkins, DeWall, and Russell | Motor-Operated Valve Research Update |
| NUREG/CR-5754 | Luk | Boiling-Water Reactor Internals Aging Degradation Study—Phase I |
| NUREG/CR-5779 | Moyers | Aging of Non-Power-Cycle Heat Exchangers Used in Nuclear Power Plants |
| NUREG/CR-5783 | Grove and Gunther | Aging Assessment of the Combustion Engineering and Babcock & Wilcox Control Rod Drives |
| NUREG/CR-5807 | Wang and Kalsi | Improvements in Motor Operated Gate Valve Design and Prediction Models for Nuclear Power Plant Systems |
| NUREG/CR-5848 | Dukelow | Recordkeeping Needs to Mitigate the Impact of Aging Degradation |
| NUREG/CR-5870 | Brown, Werry, and Blahnik | Results of LWR Snubber Aging Research |
| NUREG/CR-5944 | Casada and Todd | A Characterization of Check Valve Degradation and Failure Experience in the Nuclear Power Industry |
| NUREG/CR-6001 | Buckley, Orton, Johnson, and Larson | Aging Assessment of BWR Standby Liquid Control Systems |
| NUREG/CR-6029 | Winegardner | Aging Assessment of Nuclear Air Treatment System HEPA Filters and Adsorbers—Phase 1 |
| NUREG/CR-6043 | Blahnik and Klein | Phase I Aging Assessment of Essential HVAC Chillers Used in Nuclear Power Plants |
| NUREG/CR-6048 | Luk | Pressurized-Water Reactor Internals Aging Degradation Study—A Phase I Report |
| ORNL/NRC/LTR-91/25 | Casada | Throttled Valve Cavitation and Erosion |
| PNL-5722 | Blahnik and Goodman | Operating Experience and Aging Assessment of ECCS Pump Room Coolers |
| PNL-6287 | Hoopingarner, Kirkwood, and Lounzecky | Study Group Review of Nuclear Service Diesel Generator Testing and Aging Mitigation |

Table 2a. (Cont'd)

Mechanical, Structural, and Thermal-Hydraulic Components and Systems

| Report No. | Author | Title |
|--------------|---|---|
| PNL-7516 | Hoopingarner | Emergency Diesel Generator Technical Specifications Study Results |
| PNL-7823 | Chockie, Bjorkelo, Fleming, Scott, and Enderlin | Maintenance Practices to Manage Aging: A Review of Several Technologies |
| PNL-SA-18407 | Johnson, Jarrell, Sinha, and Shah | Understanding and Managing Corrosion in Nuclear Power Plants |
| PNL-SA-20219 | Brown and Blahnik | ASME Subsection ISTD Recommendations Based upon NPAR Snubber Aging Research Results |

Table 2b. NPAR Reports Reviewed
Electrical Components and Systems

| Report No. | Title |
|-------------------|--|
| BNL A-3270-11-85 | Seismic Endurance Tests Of Naturally Aged Small Electric Motors |
| BNL A-3270-3-86 | Testing Program For The Monitoring Of Degradation In A Continuous Duty 460 Volt Class "B", 10 Hp Electric Motor |
| CHAPTER 24 CABLES | Aging And Life Extension Of Major Light Water Reactor Components, Edited By V. N. Shah And P. E. Macdonald, Elsevier Science Publishers B.V., 1993 |
| NISTIR 4485 | Annotated Bibliography: Diagnostic Methods And Measurement Approaches To Detect Incipient Defects Due To Aging Of Cables |
| NISTIR 4487 | Detection Of Incipient Defects In Cables By Partial Discharge Signal Analysis |
| NISTIR 4787 | The Use Of Time-Domain Dielectric Spectroscopy To Evaluate The Lifetime Of Nuclear Power Station Cables |
| NUREG-1377 R3 | NRC Research Program On Plant Aging: Listing And Summaries Of Reports Issued Through July 1992 |
| NUREG/CP-0100 | Proceedings Of The International Nuclear Aging Symposium, Session 3 (Pgs 125-126 & 363-366) |
| NUREG/CP-0105 | Seventeenth Water Reactor Safety Information Meeting (Electrical Parts) |
| NUREG/CR-3956 | In Situ Testing Of The Shippingport Atomic Power Station Electrical Circuits |
| NUREG/CR-4156 | Operating Experience And Aging-Seismic Assessment Of Electric Motors |
| NUREG/CR-4234 V2 | Aging And Service Wear Of Electric Motor-Operated Valves Used In Engineered Safety-Feature Systems Of Nuclear Power Plants |
| NUREG/CR-4257 | Inspection, Surveillance, And Monitoring Of Electrical Equipment Inside Containment Of Nuclear Power Plants - With Applications To Electrical Cables |
| NUREG/CR-4257 V2 | Inspection, Surveillance, And Monitoring Of Electrical Equipment In Nuclear Power Plants - Pressure Transmitters |
| NUREG/CR-4457 | Aging Of Class 1e Batteries In Safety Systems Of Nuclear Power Plants |
| NUREG/CR-4564 | Operating Experience And Aging-Seismic Assessment Of Battery Chargers And Inverters |
| NUREG/CR-4715 | An Aging Assessment Of Relays And Circuit Breakers And System Interactions |
| NUREG/CR-4740 | Nuclear Plant-Aging Research On Reactor Protection Systems |
| NUREG/CR-4747 V1 | An Aging Failure Survey Of LWR Safety Systems And Components |

Table 2b. (Cont'd)
Electrical Components and Systems

| Report No. | Title |
|------------------|---|
| NUREG/CR-4747 V2 | An Aging Failure Survey Of Light Water Reactor Safety Systems And Components (Electrical) |
| NUREG/CR-4819 V1 | Aging And Service Wear Of Solenoid-Operated Valves Used In Safety Systems Of Nuclear Power Plants |
| NUREG/CR-4819 V2 | Aging And Service Wear Of Solenoid-Operated Valves Used In Safety Systems Of Nuclear Power Plants, Vol 2 |
| NUREG/CR-4928 | Degradation Of Nuclear Plant Temperature Sensors |
| NUREG/CR-4939 V1 | Improving Motor Reliability In Nuclear Power Plants - Performance Evaluation And Maintenance Practices |
| NUREG/CR-4939 V2 | Improving Motor Reliability In Nuclear Power Plants |
| NUREG/CR-4939 V3 | Failure Analysis And Diagnostic Tests On A Naturally Aged Large Electric Motor |
| NUREG/CR-4967 | Nuclear Plant Aging Research On High Pressure Injection Systems |
| NUREG/CR-4992 V1 | Aging And Service Wear Of Multistage Switches Used In Safety Systems Of Nuclear Power Plants |
| NUREG/CR-5008 | Development Of A Testing And Analysis Methodology To Determine The Functional Condition Of Solenoid Operated Valves |
| NUREG/CR-5051 | Detecting And Mitigating Battery Charger And Inverter Aging |
| NUREG/CR-5053 | Operating Experience And Aging Assessment Of Motor Control Centers |
| NUREG/CR-5141 | Aging And Qualification Research On Solenoid Operated Valves |
| NUREG/CR-5181 | Nuclear Plant Aging Research: The 1e Power System |
| NUREG/CR-5192 | Testing Of A Naturally Aged Nuclear Power Plant Inverter And Battery Charger |
| NUREG/CR-5280 V1 | Age-Related Degradation Of Westinghouse 480-Volt Circuit Breakers |
| NUREG/CR-5280 V2 | Age-Related Degradation Of Westinghouse 480-Volt Circuit Breakers (Mechanical Cycling) |
| NUREG/CR-5334 | Severe Accident Testing Of Electrical Penetration Assemblies |
| NUREG/CR-5383 | Effect Of Aging On Response Time Of Nuclear Plant Pressure Sensors |
| NUREG/CR-5448 | Aging Evaluation Of Class 1e Batteries: Seismic Testing |
| NUREG/CR-5461 | Aging Of Cables, Connections, And Electrical Penetration Assemblies Used In Nuclear Power Plants |
| NUREG/CR-5546 | An Investigation Of The Effects Of Thermal Aging On The Fire Damageability Of Electric Cables |
| NUREG/CR-5560 | Aging Of Nuclear Plant Resistance Temperature Detectors |

Table 2b. (Cont'd)

Electrical Components and Systems

| Report No. | Title |
|------------------|---|
| NUREG/CR-5619 | The Impact Of Thermal Aging On The Flammability Of Electric Cables |
| NUREG/CR-5643 | Insights Gained From Aging Research |
| NUREG/CR-5655 | Submergence And High Temperature Steam Testing Of Class 1e Electrical Cables |
| NUREG/CR-5700 | Aging Assessment Of Reactor Instrumentation And Protection System Components |
| NUREG/CR-5762 | Comprehensive Aging Assessment Of Circuit Breakers And Relays |
| NUREG/CR-5772 V1 | Aging, Condition Monitoring, And Loss-Of-Coolant Accident (LOCA) Tests Of Class 1e Electrical Cables |
| NUREG/CR-5772 V2 | Aging, Condition Monitoring, And Loss-Of-Coolant Accident (LOCA) Tests Of Class 1e Electrical Cables |
| NUREG/CR-5772 V3 | Aging, Condition Monitoring, And Loss-Of-Coolant Accident (LOCA) Tests Of Class 1e Electrical Cables |
| NUREG/CR-6095 | Aging, Loss-Of-Coolant Accident (LOCA), And High Potential Testing Of Damaged Cables |
| NUREG/CR-9XXX | Summaries Of Research Reports Submitted In Connection With The Nuclear Aging Research (NPAR) Program |
| SAND--88-0754 | Time-Temperature-Dose Rate Superpositions: A Methodology For Predicting Cable Degradation Under Ambient Nuclear Power Plant Aging Conditions |
| TIRGALEX | Plan For Integration Of Aging And Life-Extension Activities |
| WYLE 60103-1 | Test Plan Of Molded Case Circuit Breakers For The Comprehensive Aging Assessment Of Circuit Breakers And Relays For Nuclear Plant Aging Research (NPAR) |
| WYLE 60103-2 | Test Plan Of Metal Clad Circuit Breakers For The Comprehensive Aging Assessment Of Circuit Breakers And Relays For ----- NPAR Program, Phase Ii |
| WYLE 60103-3 | Test Plan Of Auxiliary Relays For The Comprehensive Aging Assessment Of Circuit Breakers And Relays For ---- (NPAR) Program, Phase Ii |
| WYLE 60103-4 | Test Plan Of Control Relays For The Comprehensive Aging Assessment Of Circuit Breakers And Relays For ----- (NPAR) Program, Phase Ii |
| WYLE 60103-5 | Test Plan Of Protective Relays For The Comprehensive Aging Assessment Of Circuit Breakers And Relays For Nuclear Plant Aging Research (NPAR), Phase Ii |

Table 2b. (Cont'd)
 Electrical Components and Systems

| Report No. | Title |
|--------------|--|
| WYLE 60103-6 | Test Plan Of Timing Relays For The Comprehensive Aging Assessment Of Circuit Breakers And Relays For Nuclear Plant Aging Research (NPAR), Phase Ii |
| WYLE 60103-7 | Test Plan Of Electronic Relays For The Comprehensive Aging Assessment Of Circuit Breakers And Relays For Nuclear Plant Aging Research (NPAR), Phase Ii |
| SAND93-7027 | Aging Management Guideline for Commercial Nuclear Power Plants-Electrical Switchgear |
| SAND93-7046 | Aging Management Guideline for Commercial Nuclear Power Plants-Battery Chargers, Inverters and Uninterruptible Power Supplies |
| SAND93-7068 | Aging Management Guideline for Commercial Nuclear Power Plants-Power and Distribution Transformers |
| SAND93-7069 | Aging Management Guideline for Commercial Nuclear Power Plants-Motor Control Centers |
| SAND93-7071 | Aging Management Guideline for Commercial Nuclear Power Plants-Stationary Batteries |

*Table 3a. NRC Generic Letters Reviewed
Mechanical, Structural, and Thermal-Hydraulic Components and Systems*

| Letter No. | Title |
|------------------------|--|
| GL 89-04 | Guidance on Developing Acceptable Inservice Testing Programs |
| GL 89-08 | Erosion/Corrosion-Induced Pipe Wall Thinning |
| GL 89-10 | Safety-Related (1) Motor-Operated Valve Testing and Surveillance |
| GL 89-10b, Suppl. 2 | Availability of Program Descriptions |
| GL 89-10c, Suppl. 3 | Consideration of the Results of NRC-Sponsored Tests of Motor-Operated Valves |
| GL 89-10d, Suppl. 4 | Consideration of Valve Mispositioning in Boiling Water Reactors |
| GL 89-10, Suppl. 6 | Information on Schedule Grouping, and Staff Responses to Additional Public Questions |
| GL 89-11 | Resolution of Generic Issue 101, "Boiling Water Reactor Water Level Redundancy" |
| GL 89-13 | Service Water System Problems Affecting Safety-Related Equipment |
| GL 89-13, Suppl. 1 | Service Water System Problems Affecting Safety-Related Equipment, Suppl. 1 |
| GL 89-21, Encl. 1 | Request for Information Concerning Status of Implementation of Unresolved Safety Issue (USI) Requirements |
| GL 90-05 | Guidance for Performing Temporary Non-Code Repair of ASME Code Class 1, 2, and 3 Piping |
| GL 90-06 | Resolution of Generic Issue 70, "Power-Operated Relief Valve and Block Valve Reliability," and Generic Issue 94, "Additional Low-Temperature Overpressure Protection for Light-Water Reactors" |
| GL 90-09 | Alternative Requirements for Snubber Visual Inspection Intervals and Corrective Actions |
| GL 91-07 | GI-23, "Reactor Coolant Pump Seal Failures" and its Possible Effect on Station Blackout |
| GL 91-13 | Request for Information Related to the Resolution of Generic Issue 130, "Essential Service Water System Failures at Multi-Unit Sites," Pursuant to 10 CFR 50.54(f) |
| GL 91-17 | Generic Safety Issue 29, "Bolting Degradation or Failure in Nuclear Power Plants" |
| GL 91-18 | Information to Licensees Regarding Two NRC Inspection Manual Sections on Resolution of Degraded and Nonconforming Conditions and on Operability |
| GL 92-01, Rev. 1 | Reactor Vessel Structural Integrity, 10 CFR 50.54(f) |

Table 3a. (Cont'd)

Mechanical, Structural, and Thermal-Hydraulic Components and Systems

| Letter No. | Title |
|------------|---|
| GL 92-02 | Resolution of Generic Issue 79, "Unanalyzed Reactor Vessel (PWR) Thermal Stress During Natural Convection Cooldown" |
| GL 92-04 | Resolution of the Issues Related to Reactor Vessel Water Level Instrumentation in BWRs Pursuant to 10 CFR 50.54(F) |
| GL 93-04 | Rod Control System Failure and Withdrawal of Rod Control Cluster Assemblies, 10 CFR 50.54(f) |
| GL 94-01 | Removal of Accelerated Testing and Special Reporting Requirements for Emergency Diesel Generators |

*Table 3b. NRC Generic Letters Reviewed
Electrical Components and Systems*

| Letter No. | Title | Age Related |
|------------|--|-------------|
| GL 89-19 | Request For Action Related To Resolution Of Unresolved Safety Issue "Safety Implication Of Control Systems In LWR Nuclear Power Plants," Pursuant To 10 CFR 50.54(F) | No |
| GL 91-06 | Resolution Of Generic Issue A-30, "Adequacy Of Safety-Related DC Power Supplies," Pursuant To 10 CFR 50.54(F) | No |
| GL 91-11 | Resolution Of Generic Issue 48, "LCOS For Class 1e Vital Instrument Buses," And 49, "Interlocks And LCOS For Class 1e Tie Breakers," Pursuant To 10 CFR 50.54(F) | No |
| GL 91-15 | Operating Experience Feedback Report, Solenoid-Operated Valve Problems At U.S. Reactors | Yes |
| GL 92-04 | Resolution Of The Issues Related To Reactor Vessel Water Level Instrumentation In BWRs Pursuant To 10 CFR 50.54(F) | No |
| GL 92-08 | Thermo-Lag 330-1 Fire Barriers | No |
| GL 93-04 | Rod Control System Failure And Withdrawal Of Rod Control Cluster Assemblies, 10 CFR 50.54(F) | No |
| GL 94-01 | Removal Of Accelerated Testing And Special Reporting Requirements For Emergency Diesel Generators | No |

Table 4a. NRC Information Notices Reviewed
 Mechanical, Structural, and Thermal-Hydraulic Components and Systems

| Notice No. | Title |
|-----------------------|---|
| IN 89-01 | Valve Body Erosion |
| IN 89-04 | Potential Problems from the Use of Space Heaters |
| IN 89-06 | Bent Anchor Bolts in Boiling Water Reactor Torus Supports |
| IN 89-08 | Pump Damage Caused by Low-Flow Operation |
| IN 89-15 | Second Reactor Coolant Pump Shaft Failure at Crystal River |
| IN 89-20 | Weld Failures in a Pump of Byron-Jackson Design |
| IN 89-26 | Instrument Air Supply to Safety-Related Equipment |
| IN 89-30 | High-Temperature Environments at Nuclear Power Plants |
| IN 89-32 | Surveillance Testing of Low-Temperature Overpressure-Protection Systems |
| IN 89-32, Suppl. 1 | Surveillance Testing of Low-Temperature Overpressure-Protection Systems |
| IN 89-33 | Potential Failure of Westinghouse Steam Generator Tube Mechanical Plugs |
| IN 89-36 | Excessive Temperatures in Emergency Core Cooling System Piping Located Outside Containment |
| IN 89-38 | Atmospheric Dump Valve Failures at Palo Verde Units 1, 2, and 3 |
| IN 89-48 | Design Deficiency in the Turbine-Driven Auxiliary Feedwater Pump Cooling Water System |
| IN 89-49 | Failure to Close Service Water Cross-Connect Isolation Valves |
| IN 89-53 | Rupture of Extraction Steam Line on High Pressure Turbine |
| IN 89-55 | Degradation of Containment Isolation Capability by a High-Energy Line Break |
| IN 89-58 | Disablement of Turbine-Driven Auxiliary Feedwater Pump Due to Closure of One of the Parallel Steam Supply Valves |
| IN 89-61 | Failure of Borg-Warner Gate Valves to Close Against Differential Pressure |
| IN 89-62 | Malfunction of Borg-Warner Pressure Seal Bonnet Check Valves Caused by Vertical Misalignment of Disk |
| IN 89-65 | Potential for Stress Corrosion Cracking in Steam Generator Tube Plugs Supplied by Babcock and Wilcox |
| IN 89-67 | Loss of Residual Heat Removal Caused by Accumulator Nitrogen Injection |
| IN 89-69 | Loss of Thermal Margin Caused by Channel Box Bow |
| IN 89-71 | Diversion of the Residual Heat Removal Pump Seal Cooling Water Flow During Recirculation Operation Following a Loss-of-Coolant Accident |
| IN 89-73 | Potential Overpressurization of Low Pressure Systems |
| IN 89-77 | Debris in Containment Emergency Sumps and Incorrect Screen Configurations |

Table 4a. (Cont'd)

Mechanical, Structural, and Thermal-Hydraulic Components and Systems

| Notice No. | Title |
|-----------------------|---|
| IN 89-77, Suppl. 1 | Debris in Containment Emergency Sumps and Incorrect Screen Configurations |
| IN 89-79 | Degraded Coatings and Corrosion of Steel Containment Vessels |
| IN 89-79, Suppl. 1 | Degraded Coatings and Corrosion of Steel Containment Vessels |
| IN 89-80 | Potential for Water Hammer, Thermal Stratification, and Steam Binding in High-Pressure Coolant Injection Piping |
| IN 89-81 | Inadequate Control of Temporary Modifications to Safety-Related Systems |
| IN 89-90 | Pressurizer Safety Valve Lift Setpoint Shift |
| IN 89-90, Suppl. 1 | Pressurizer Safety Valve Lift Setpoint Shift |
| IN 89-90, Suppl. 2 | Pressurizer Safety Valve Lift Setpoint Shift |
| IN 90-02 | Potential Degradation of Secondary Containment |
| IN 90-03 | Malfunction of Borg-Warner Bolted Bonnet Check Valves Caused by Failure of the Swing Arm |
| IN 90-04 | Cracking of the Upper Shell-To-Transition Cone Girth Welds in Steam Generators |
| IN 90-10 | Primary Water Stress Corrosion Cracking (PWSCC) of Inconel 600 |
| IN 90-17 | Weight and Center of Gravity Discrepancies for Copes-Vulcan Valves |
| IN 90-18 | Potential Problems with Crosby Safety Relief Valves used on Diesel Generator Air Start Receiver Tanks |
| IN 90-19 | Potential Loss of Effective Volume for Containment Recirculation Spray at PWR Facilities |
| IN 90-21 | Potential Failure of Motor-Operated Butterfly Valves to Operate Because Valve Seat Friction Was Underestimated |
| IN 90-29 | Cracking of Cladding and Its Heat-Affected Zone in the Base Metal of a Reactor Vessel Head |
| IN 90-30 | Ultrasonic Inspection Techniques for Dissimilar Metal Welds |
| IN 90-32 | Surface Crack and Subsurface Indications in the Weld of a Reactor Vessel Head |
| IN 90-32, Suppl. 1 | Surface Crack and Subsurface Indications in the Weld of a Reactor Vessel Head |
| IN 90-37 | Sheared Pinion Gear-To-Shaft Keys in Limitorque Motor Actuators |
| IN 90-39 | Recent Problems with Service Water Systems |

Table 4a. (Cont'd)

Mechanical, Structural, and Thermal-Hydraulic Components and Systems

| Notice No. | Title |
|-----------------------|---|
| IN 90-40 | Results of NRC-Sponsored Testing of Motor-Operated Valves |
| IN 90-45 | Overspeed of the Turbine-Driven Auxiliary Feedwater Pumps and Overpressurization of the Associated Piping Systems |
| IN 90-49 | Stress Corrosion Cracking in PWR Steam Generator Tubes |
| IN 90-53 | Potential Failures of Auxiliary Steam Piping and the Possible Effects on the Operability of Vital Equipment |
| IN 90-60 | Availability of Failure Data in the Government-Industry Data Exchange Program |
| IN 90-64 | Potential for Common-Mode Failure of High Pressure Safety Injection Pumps or Release of Reactor Coolant Outside Containment During a Loss-of-Coolant Accident |
| IN 90-65 | Recent Orifice Plate Problems |
| IN 90-68 | Stress Corrosion Cracking of Reactor Coolant Pump Bolts |
| IN 90-68, Suppl. 1 | Stress Corrosion Cracking of Reactor Coolant Pump Bolts |
| IN 90-73 | Corrosion of Valve-to-Torque Tube Keys in Spray Pond Cross Connect Valves |
| IN 90-74 | Information on Precursors to Severe Accidents |
| IN 90-76 | Failure of Turbine Overspeed Trip Mechanism Because of Inadequate Spring Tension |
| IN 90-78 | Previously Unidentified Release Path from Boiling Water Reactor Control Rod Hydraulic Units |
| IN 90-79 | Failures of Main Steam Isolation Check Valves Resulting in Disc Separation |
| IN-91-12 | Potential Loss of Net Positive Suction Head (NPSH) of Standby Liquid Control System Pumps |
| IN 91-18 | High-Energy Piping Failures Caused by Wall Thinning |
| IN 91-18, Suppl. 1 | High Energy Piping Failures Caused by Wall Thinning |
| IN 91-19 | Steam Generator Feedwater Distribution Piping Damage |
| IN 91-27 | Incorrect Rotation of Positive Displacement Pump |
| IN 91-28 | Cracking in Feedwater System Piping |
| IN 91-32 | Possible Flaws in Certain Piping Systems Fabricated by Associated Piping and Engineering |
| IN 91-38 | Thermal Stratification in Feedwater System Piping |
| IN 91-41 | Potential Problems with the Use of Freeze Seals |
| IN 91-43 | Recent Incidents Involving Rapid Increases in Primary-to-Secondary Leak Rate |

Table 4a. (Cont'd)

Mechanical, Structural, and Thermal-Hydraulic Components and Systems

| Notice No. | Title |
|--------------------|--|
| IN 91-50 | A Review of Water Hammer Events After 1985 |
| IN 91-56 | Potential Radioactive Leakage to Tank Vented to Atmosphere |
| IN 91-58 | Dependency of Offset Disc Butterfly Valve's Operation Orientation with Respect to Flow |
| IN 91-61 | Preliminary Results of Validation Testing of Motor-Operated Valve Diagnostic Equipment |
| IN 91-67 | Problems with the Reliable Detection of Intergranular Attack (IGA) of Steam Generator Tubing |
| IN 91-69 | Errors in Main Steam Line Break Analyses for Determining Containment Parameters |
| IN 91-73 | Loss of Shutdown Cooling During Disassembly of High-Pressure Safety Injection System Check Valve |
| IN 91-80 | Failure of Anchor Head Threads on Post-Tensioning System During Surveillance Inspection |
| IN 91-82 | Problems with Diaphragms in Safety-Related Tanks |
| IN 92-07 | Rapid Flow-Induced Erosion/Corrosion of Feedwater Piping |
| IN 92-16 | Loss of Flow from the Residual Heat Removal Pump during Refueling Cavity Draindown |
| IN 92-16, Suppl. 1 | Loss of Flow from the Residual Heat Removal Pump during Refueling Cavity Draindown |
| IN 92-16, Suppl. 2 | Loss of Flow from the Residual Heat Removal Pump during Refueling Cavity Draindown |
| IN 92-19 | Misapplication of Potter & Brumfield MDR Rotary Relays |
| IN 92-20 | Inadequate Local Leak Rate Testing |
| IN 92-32 | Problems Identified with Emergency Ventilation Systems for Near-Site (Within 10 miles) Emergency Operations Facilities and Technical Support Centers |
| IN 92-35 | Higher Than Predicted Erosion/Corrosion in Unisolable Reactor Coolant Pressure Boundary Piping Inside Containment at a Boiling Water Reactor |
| IN 92-36 | Intersystem LOCA Outside Containment |
| IN 92-41 | Consideration of the Stem Rejection Load in Calculation of Required Valve Thrust |
| IN 92-50 | Cracking of Valves in the Condensate Return Lines of a BWR Emergency Condenser System |
| IN 92-57 | Radial Cracking of Shroud Support Access Hole Cover Welds |
| IN 92-59 | Horizontally-Installed Motor-Operated Gate Valves |

Table 4a. (Cont'd)

Mechanical, Structural, and Thermal-Hydraulic Components and Systems

| Notice No. | Title |
|--------------------|--|
| IN 92-60 | Valve Stem Failure Caused by Embrittlement |
| IN 92-61 | Loss of High Head Safety Injection |
| IN 92-63 | Cracked Insulators in ASL Dry Type Transformers Manufactured by Westinghouse Electric Corporation |
| IN 92-64 | Nozzle Ring Settings on Low Pressure Water-Relief Valves |
| IN 92-65 | Safety System Problems Caused by Modifications that Were Not Adequately Reviewed and Tested |
| IN 92-70 | Westinghouse Motor-Operated Valve Performance Data Supplied to Nuclear Power Plant Licensees |
| IN 92-80 | Operation with Steam Generator Tubes Seriously Degraded |
| IN 92-85 | Potential Failures of Emergency Core Cooling Systems Caused by Foreign Material Blockage |
| IN 92-86 | Unexpected Restriction to Thermal Growth of Reactor Coolant Piping |
| IN 93-02 | Malfunction of a Pressurizer Code Safety Valve |
| IN 93-06 | Potential Bypass Leakage Paths Around Filters Installed in Ventilation Systems |
| IN 93-08 | Failure of Residual Heat Removal Pump Bearings Due to High Thrust Loading |
| IN 93-16 | Failures of Nut-Locking Devices in Check Valves |
| IN 93-20 | Thermal Fatigue Cracking of Feedwater Piping to Steam Generators |
| IN 93-21 | Summary of NRC Staff Observations Compiled during Engineering Audits or Inspections of Licensee Erosion/Corrosion Programs |
| IN 93-34 | Potential for Loss of Emergency Cooling Function due to a Combination of Operational and Post-LOCA Debris in Containment |
| IN 93-34, Suppl. 1 | Potential for Loss of Emergency Cooling Function due to a Combination of Operational and Post-LOCA Debris in Containment |
| IN 93-37 | Eyebolts with Indeterminate Properties Installed in Limitorque Valve Operator Housing Covers |
| IN 93-42 | Failure of Anti-Rotation Keys in Motor-Operated Valves Manufactured by Velan |
| IN 93-43 | Use of Inappropriate Lubrication Oils in Safety-Related Applications |
| IN 93-45 | Degradation of Shutdown Cooling System Performance |
| IN 93-48 | Failure of Turbine-Driven Main Feedwater Pump to Trip Because of Contaminated Oil |
| IN 93-51 | Repetitive Overspeed Tripping of Turbine-Driven Auxiliary Feedwater Pumps |
| IN 93-54 | Motor-Operated Valve Actuator Thrust Variations Measured with a Torque Thrust Cell and a Strain Gage |

Table 4a. (Cont'd)

Mechanical, Structural, and Thermal-Hydraulic Components and Systems

| Notice No. | Title |
|------------|--|
| IN 93-55 | Potential Problem with Main Steamline Break Analysis for Main Steam Vaults/Tunnels |
| IN 93-59 | Unexpected Opening of Both Doors in an Airlock |
| IN 93-61 | Excessive Reactor Coolant Leakage Following a Seal Failure in a Reactor Coolant Pump or Reactor Recirculation Pump |
| IN 93-62 | Thermal Stratification of Water in BWR Reactor |
| IN 93-66 | Switchover to Hot-Leg Injection Following a Loss-of-Coolant Accident in Pressurized Water Reactors |
| IN 93-67 | Bursting of High-Pressure Coolant Injection Steam Line Rupture Discs Injures Plant Personnel |
| IN 93-68 | Failure of Pump Shaft Coupling Caused by Temper Embrittlement during Manufacture |
| IN 93-70 | Degradation of Boraflex Neutron Absorber Coupons |
| IN 93-79 | Core Shroud Cracking at Beltline Region Welds in Boiling-Water Reactors |
| IN 93-82 | Recent Fuel and Core Performance Problems in Operating Reactors |
| IN 93-83 | Potential Loss of Spent Fuel Pool Cooling Following a Loss of Coolant Accident (LOCA) |
| IN 93-87 | Fuse Problems with Westinghouse 7300 Printed Circuit Cards |
| IN 93-92 | Plant Improvements to Mitigate Common Dependencies in Component Cooling Water |
| IN 93-97 | Failures of Yokes Installed on Walworth Gate |
| IN 93-101 | Jet Pump Hold-Down Beam Failure |
| IN 94-01 | Turbine Blade Failures Caused by Torsional Excitation from Electrical System Disturbance |
| IN 94-03 | Deficiencies Identified During Service Water System Operational Performance Inspections |
| IN 94-05 | Potential Failure of Steam Generator Tubes with Kinetically Welded Sleeves |
| IN 94-06 | Potential Failure of Long-Term Emergency Nitrogen Supply for the Automatic Depressurization System Valves |
| IN 94-08 | Potential for Surveillance Testing to Fail to Detect an Inoperable Main Steam Isolation Valve |
| IN 94-11 | Turbine Overspeed and Reactor Cooldown During Shutdown Evolution |
| IN 94-13 | Assemblies and Other Components Due to Improper Operation of Refueling Equipment |
| IN 94-18 | Accuracy of Motor-Operated Valve Diagnostic Equipment (Responses to Supplement 5 to Generic Letter 89-10) |

Table 4a. (Cont'd)

Mechanical, Structural, and Thermal-Hydraulic Components and Systems

| Notice No. | Title |
|------------|---|
| IN 94-25 | Failure of Containment Spray Header Valve to Open Due to Excessive Pressure from Inertial Effects of Water |
| IN 94-27 | Facility Operating Concerns Resulting from Local Area Flooding |
| IN 94-29 | Charging Pump Trip During a Loss-of-Coolant Event Caused by Low Suction Pressure |
| IN 94-30 | Leaking Shutdown Cooling Isolation Valves at Cooper Nuclear Station |
| IN 94-34 | Thermo-Lag 330-660 Flexi-Blanket Ampacity Derating Concerns |
| IN 94-36 | Undetected Accumulation of Gas in Reactor Coolant System |
| IN 94-38 | Results of a Special NRC Inspection at Dresden Nuclear Power Station Unit 1 Following a Rupture of Service Water Inside Containment |
| IN 94-42 | Cracking in the Lower Region of the Core Shroud in Boiling-Water Reactors |
| IN 94-43 | Determination of Primary-to-Secondary Steam Generator Leak Rate |
| IN 94-44 | Main Steam Isolation Valve Failure to Close on Demand Because of Inadequate Maintenance and Testing |
| IN 94-45 | Potential Common-Mode Failure Mechanism for Large Vertical Pumps |
| IN 94-48 | Snubber Lubricant Degradation in High-Temperature Environments |
| IN 94-49 | Failure of Torque Switch Roll Pins |

Table 4b. NRC Information Notices Reviewed
Electrical Components and Systems

| Notice No. | Title | Age Related |
|-------------|--|-------------|
| IN 89-03 | Potential Electrical Equipment Problems | No |
| IN 89-07 | Failures Of Small-Diameter Tubing In Control Air, Fuel Oil, And Lube Oil Systems Which Render Emergency Diesel Generators Inoperable | Yes |
| IN 89-11 | Failure Of DC Motor-Operated Valves To Develop Rated Torque Because Of Improper Cable Sizing | No |
| IN 89-16 | Excessive Voltage Drop In DC Systems | No |
| IN 89-17 | Contamination And Degradation Of Safety-Related Battery Cells | Yes |
| IN 89-20 | Weld Failures In A Pump Of Byron-Jackson Design | Yes |
| IN 89-21 | Changes In Performance Characteristics Of Molded-Case Breakers | No |
| IN 89-23 | Environmental Qualification Of Litton-Veam CIR Series Electrical Connectors | No |
| IN 89-30 | High Temperature Environments At Nuclear Power Plants | No |
| IN 89-30-01 | High Temperature Environments At Nuclear Power Plants | No |
| IN 89-42 | Failure Of Rosemount Models 1153 And 1154 Transmitters | Yes |
| IN 89-43 | Permanent Deformation Of Torque Switch Helical Springs In Limatorque SMA-Type Motor Operators | Yes |
| IN 89-50 | Inadequate Emergency Diesel Generator Fuel Supply | No |
| IN 89-63 | Possible Submergence Of Electrical Circuits Located Above The Flood Level Because Of Water Intrusion And Lack Of Drainage | No |
| IN 89-64 | Electrical Bus Bar Failures | Yes |
| IN 89-66 | Qualification Life Of Solenoid Valves | Yes |
| IN 89-68 | Evaluation Of Instrument Setpoints During Modifications | No |
| IN 89-79 | Degraded Coatings And Corrosion Of Steel Containment Vessels | Yes |
| IN 89-79-01 | Sustained Degraded Voltage On The Offsite Electrical Grid And Loss Of Other Generating Stations As A Result Of A Plant Trip | No |
| IN 89-84 | Failure Of Ingersoll Rand Air Start Motors As A Result Of Pinion Gear Assembly Fitting Problems | Yes |
| IN 89-87 | Disabling Of Emergency Diesel Generators By Their Neutral Ground-Fault Protection Circuitry | No |
| IN 90-18 | Potential Problems With Crosby Safety Relief Valves Used On Diesel Generator Air Start Receiver Tanks | No |
| IN 90-22 | Unanticipated Equipment Actuations Following Restoration Of Power To Rosemount Transmitter Trip Units | No |

Table 4b. (Cont'd)
Electrical Components and Systems

| Notice No. | Title | Age Related |
|-------------|---|-------------|
| IN 90-23 | Improper Installation Of Patel Conduit Seals | No |
| IN 90-25 | Loss Of Vital AC Power With Subsequent Reactor Coolant System Heat-Up | No |
| IN 90-41 | Potential Failure Of General Electric Magne-Blast Circuit Breakers And AK Circuit Breakers | Yes |
| IN 90-42 | Failure Of Electrical Power Equipment Due To Solar Magnetic Disturbances | No |
| IN 90-43 | Mechanical Interference With Thermal Trip Function In GE Molded-Case Circuit Breakers | No |
| IN 90-51 | Failures Of Voltage-Dropping Resistors In The Power Supply Circuitry Of Electric Governor Systems | Yes |
| IN 90-51-01 | Failure Of Voltage-Dropping Resistors In The Power Supply Circuitry Of Electric Governor Systems | Yes |
| IN 90-60 | Availability Of Failure Data In The Government-Industry Data Exchange Program | No |
| IN 90-74 | Information On Precursors To Severe Accidents | No |
| IN 90-80 | Sand Intrusion Resulting In Two Diesel Generators Becoming Inoperable | Yes |
| IN 91-06 | Lockup Of Emergency Diesel Generator And Load Sequencer Control Circuits Preventing Restart Of Tripped Emergency Diesel Generator | No |
| IN 91-11 | Inadequate Physical Separation And Electrical Isolation Of Non-Safety-Related Circuits From Reactor Protection System Circuits | No |
| IN 91-20 | Electric Wire Insulation Degradation Caused Failure In A Safety-Related Motor Control Center | Yes |
| IN 91-29 | Deficiencies Identified During Electrical Distribution System Functional Inspections | No |
| IN 91-29-02 | Potential Deficiencies Found During Electrical Distribution System Functional Inspections | No |
| IN 91-34 | Potential Problems In Identifying Causes Of Emergency Diesel Generator Malfunctions | No |
| IN 91-45 | Possible Malfunction Of Westinghouse ARD, BFD, And Nbfd Relays, And A 200 DC And DPC 250 Magnetic Contactors | Yes |
| IN 91-46 | Degradation Of Emergency Diesel Generator Fuel Oil Delivery Systems | Yes |
| IN 91-47 | Failure Of Thermo-Lag Fire Barrier Material To Pass Fire Endurance Test | No |

Table 4b. (Cont'd)
Electrical Components and Systems

| Notice No. | Title | Age Related |
|------------|---|-------------|
| IN 91-53 | Failure Of Remote Shutdown System Instrumentation Because Of Incorrectly Installed Components | No |
| IN 91-57 | Operational Experience On Bus Transfers | No |
| IN 91-62 | Diesel Engine Damage Caused By Hydraulic Lockup Resulting From Fluid Leakage Into Cylinders | Yes |
| IN 91-74 | Changes In Pressurizer Safety Valve Setpoints Before Installation | No |
| IN 91-78 | Status Indication Of Control Power For Circuit Breakers Used In Safety-Related Applications | Yes |
| IN 91-79 | Deficiencies In The Procedures For Installing Thermo-Lag Fire Barrier Materials | No |
| IN 91-81 | Switchyard Problems That Contribute To Loss Of Offsite Power | Yes |
| IN 91-83 | Solenoid-Operated Valve Failures Resulted In Turbine Overspeed | Yes |
| IN 91-85 | Potential Failures Of Thermostatic Control Valves For Diesel Generator Jacket Cooling Water | Yes |
| IN 91-87 | Hydrogen Embrittlement Of Raychem Cryofit Couplings | Yes |
| IN 92-03 | Remote Functions In General Electric F-Frame Molded-Case Circuit Breakers | No |
| IN 92-04 | Potter & Brumfield Model MDR Rotary Relay Failures | Yes |
| IN 92-05 | Potential Coil Insulation Breakdown In ABB RXMH2 Relays | No |
| IN 92-06 | Reliability Of ATWS Mitigation System And Other NRC Required Equipment Not Controlled By Plant Technical Specifications | No |
| IN 92-09 | Overloading And Subsequent Lock Out Of Electrical Buses During Accident Conditions | No |
| IN 92-12 | Effects Of Cable Leakage Currents On Instrument Settings And Indications | No |
| IN 92-23 | Results Of Validation Testing Of Motor-Operated Valve Diagnostic Equipment | No |
| IN 92-27 | Thermally Induce Accelerated Aging And Failure Of Ite/Gould A.C. Relays Used In Safety-Related Applications | Yes |
| IN 92-29 | Potential Breaker Miscoordination Caused By Instantaneous Trip Circuitry | No |
| IN 92-31 | Electrical Connection Problem In Johnson Yokogawa Corporation YS-80 Programmable Indicating Controllers | No |
| IN 92-33 | Increased Instrument Response Time When Pressure Dampening Devices Are Installed | No |

Table 4b. (Cont'd)
Electrical Components and Systems

| Report | Title | Age Related |
|----------|--|-------------|
| IN 92-40 | Inadequate Testing Of Emergency Bus Undervoltage Logic Circuitry | No |
| IN 92-43 | Defective Molded Phenolic Armature Carriers Found On Elmwood Contactors | No |
| IN 92-44 | Problems With Westinghouse DS-206 Type Circuit Breakers | Yes |
| IN 92-45 | Incorrect Relay Used In Emergency Diesel Generator Output Breaker Control Circuitry | No |
| IN 92-46 | Thermo-Lag Fire Barrier Material Special Review Team Final Report Findings, Current Fire Endurance Tests, And Ampacity | No |
| IN 92-47 | Intentional Bypassing Of Automatic Actuation Of Plant Protective Features | No |
| IN 92-48 | Failure Of Exide Batteries | Yes |
| IN 92-51 | Misapplication And Inadequate Testing Of Molded-Case Circuit Breakers | No |
| IN 92-53 | Potential Failure Of Emergency Diesel Generators Due To Excessive Rate Of Loading | No |
| IN 92-54 | Level Instrumentation Inaccuracies Caused By Rapid Depressurization | No |
| IN 92-55 | Current Fire Endurance Test Results For Thermo-Lag Fire Barrier Material | No |
| IN 92-67 | Deficiency Of Design Modifications To Address Failures Of Hiller Actuators Upon A Gradual Loss Of Air Pressure | No |
| IN 92-69 | Water Leakage Yard Through Conduits Into Building | No |
| IN 92-78 | Piston To Cylinder Liner Tin Smearing On Cooper-Bessemer KSV Diesel Engines | Yes |
| IN 92-81 | Potential Deficiency Of Electrical Cables With Bonded Hypalon Jackets | No |
| IN 92-82 | Results Of Thermo-Lag 330-1 Combustibility Testing | No |
| IN 92-83 | Thrust Limits For Limitorque Actuators And Potential Overstressing Of Motor-Operated Valves | No |
| IN 93-05 | Storm-Related Loss Of Offsite Power Events Due To Salt Buildup On Switchyard Insulators | Yes |
| IN 93-09 | Failure Of Undervoltage Trip Attachment On Westinghouse Model DB-50 Reactor Trip Breaker | No |
| IN 93-11 | Single Failure Vulnerability Of Engineered Safety Features Actuation Systems | No |

Table 4b. (Cont'd)
Electrical Components and Systems

| Report | Title | Age Related |
|----------|--|-------------|
| IN 93-15 | Failure To Verify The Continuity Of Shunt Trip Attachment Contacts In Manual Safety Injection And Reactor Trip Switches | No |
| IN 93-22 | Tripping Of Klockner-Moeller Molded-Case Circuit Breakers Due To Support Lever Failure | Yes |
| IN 93-23 | Weschler Instruments Model 252 Switchboard Meters | Yes |
| IN 93-25 | Electrical Penetration Assembly Degradation | No |
| IN 93-26 | Grease Solidification Causes Molded-Case Circuit Breaker Failure To Close | Yes |
| IN 93-27 | Level Instrumentation Inaccuracies Observed During Normal Plant Depressurization | No |
| IN 93-33 | Potential Deficiency Of Certain Class 1e Instrumentation And Control Cables | Yes |
| IN 93-37 | Eyebolts With Indeterminate Properties Installed In Limitorque Valve Operator Housing Covers | No |
| IN 93-46 | Potential Problem With Westinghouse Rod Control System And Inadvertent Withdrawal Of A Single Rod Control Cluster Assembly | No |
| IN 93-47 | Unrecognized Loss Of Control Room Annunciators | No |
| IN 93-49 | Improper Integration Of Software Into Operating Practices | No |
| IN 93-64 | Periodic Testing And Preventive Maintenance Of Molded Case Circuit Breakers | Yes |
| IN 93-65 | Reactor Trips Caused By Breaker Testing With Fault Protection Bypassed | No |
| IN 93-74 | High Temperatures Reduce Limitorque AC Motor Operator Torque | No |
| IN 93-75 | Spurious Tripping Of Low-Voltage Power Circuit Breakers With GE RMS-9 Digital Trip Units | No |
| IN 93-87 | Fire Problems With Westinghouse 7300 Printed Circuit Cards | No |
| IN 93-89 | Potential Problems With BWR Level Instrumentation Backfill Modifications | No |
| IN 93-91 | Misadjustment Between General Electric 4.16-LV Circuit Breakers And Their Associated Cubicles | No |
| IN 93-99 | Undervoltage Relay And Thermal Overload Setpoint Problems | No |
| IN 94-02 | Inoperability Of General Electric Magne-Blast Breaker Because Of Misalignment Of Close-Latch Spring | No |
| IN 94-04 | Digital Integrated Circuit Sockets With Intermittent Contact | Yes |

Table 4b. (Cont'd)
 Electrical Components and Systems

| Report | Title | Age Related |
|----------|--|-------------|
| IN 94-10 | Failure Of Motor-Operated Valve Electric Power Train Due To Sheared Of Dislodged Motor Pinion Gear Key | No |
| IN 94-19 | Emergency Diesel Generator Vulnerability To Failure From Cold Fuel Oil | No |
| IN 94-20 | Common-Cause Failures Due To Inadequate Design Control And Dedication | No |
| IN 94-33 | Capacitor Failures In Westinghouse Eagle 21 Plant Protection Systems | Yes |
| IN 94-34 | Thermo-Lag 330-660 Flexi-Blanket Ampacity Derating Concerns | No |
| IN 94-40 | Failure Of A Rod Control Cluster Assembly To Fully Insert Following A Reactor Trip At Braidwood Unit 2 | No |
| IN 94-41 | Problems With General Electric Type Cr124 Overload Relay Ambient Compensation | No |

Table 5a. NRC Licensee Event Reports Reviewed
 Mechanical, Structural, and Thermal-Hydraulic Components and Systems

| Report No. | Title |
|-----------------------|---|
| LER 86-008, Rev. 1 | Main Coolant Pump Suction Valve Stem Failure |
| LER 86-017, Rev. 1 | Local Leak Rate Test Results of App. J Related Valves in Excess of Limits |
| LER 88-014 Rev. 1 | Primary Containment Penetration Local Leak Rate Test Failures |
| LER 89-001 | Oxidation of Division 2 Fuel Oil Resulted in Division 2 Diesel Generator Being Inoperable when Division 1 Generator was Out for Planned Maintenance |
| LER 89-001, Rev. 1 | Oxidation of Division 2 Fuel Oil Resulted in Division 2 Diesel Generator Being Inoperable when Division 1 Generator was Out for Planned Maintenance |
| LER 89-005 | Containment Vent Valve Seal Degradation Discovered |
| LER 89-011 | Turbine Stop Valve Closure Due to Auto Stop Oil Line Break |
| LER 89-016- Rev. 2 | Auxiliary Feedwater Pump FW-10 Outside Design Basis |
| LER 90-021 | Containment Spray Header Clogged Nozzles Due to Pipe Wall Coating Material Aging |
| LER 90-022 | Degraded Fire Penetration Seals as Result of Inadequate Construction Technique |
| LER 91-011 Rev. 2 | Discussion of Additional Design Features & Required Functions of Containment Electrical Penetration Assembly Seals not Included in Revs. 0 & 1 of LER |
| LER 92-001 | ESF Component Actuation: 12GB4 (Cont. Isol. Valve) Failed-Closed Twice Due to Equipment Failure |
| LER 92-003 | Manual Reactor and Main Turbine Trip Due to Failed Expansion Joint in 21 Main Condenser |
| LER 92-006 | Reactor Shutdown to Modify and Test Emergency Core Cooling and Containment Spray Minimum Flow Isolation Valves |
| LER 92-007 | Reactor Trip Due to Failure of the Low Pressure Turbine Exhaust Boot Seal |
| LER 92-008 | Spent Fuel Pool Exhaust Ventilation System Inoperable Due to Unacceptable Leakage Around the Charcoal Absorber |
| LER 92-009 | Analyzer Failed with the Redundant Monitor Having Its Emergency Power Source Inoperable |
| LER 92-010 | Reactor Trip Due to Low Pressure Turbine Exhaust Boot Seal Failure |
| LER 92-013 Rev. 1 | Local Leak Rate Test Results in Excess of Limits Due to Valve Degradation |
| LER 92-026 | Breach of Containment Integrity Due to Failure of Personnel Airlock Door |

Table 5a. (Cont'd)

Mechanical, Structural, and Thermal-Hydraulic Components and Systems

| Report No. | Title |
|----------------------|---|
| LER 93-001 | Technical Specification 3.0 Implementation Due to Excessive PPS Leakage |
| LER 93-001 Rev. 2 | Manual Reactor Trip Following a Steam Generator Tube Rupture |
| LER 93-005 | Failure of the Drywell Vent Valve 3-1601-63 Due to a Degraded O-Ring on the Two-Way Versa Valve |
| LER 93-003 Rev. 1 | Main Steam Isolation Valve Local Leak Rate Exceeded |
| LER 93-003 Rev. 2 | Main Steam Isolation Valve Local Leak Rate Exceeded |
| LER 93-007 | Discovery That Certain Valves Should be Subject to ASME Section XI Testing |
| LER 93-010 | Failure of an Essential Cooling Water Traveling Screen Coupling |
| LER 94-005 | Failure of Control Rod to Scram Due to Degradation of Pilot Valve Elastomers Caused by In-Service Aging |
| LER 94-005 Rev. 1 | Failure of Control Rod to Scram Due to Degradation of Pilot Valve Elastomers Caused by In-Service Aging |

Table 5b. NRC Licensee Event Reports Reviewed
Electrical Components and Systems

| Report | Title |
|-------------------|--|
| LER 88-011-282 | Auto-Start Of Train A Of Auxiliary Building Special Ventilation System As A Result Of A Radiation Monitor Spike |
| LER 88-033-02-327 | Unplanned Reactor Trip Signal Due To A Reactor Protection System (RPS) Channel 1 Instrument Failure During RPS Channel 2 Calibration |
| LER 89-001-280 | Unplanned Auto Start Of #3 EDG Due To Failed Diode |
| LER 89-002-331 | Age-Related Failure Of A Governor Printed Circuit Board Results In High Pressure Coolant Injection System Inoperability |
| LER 89-003-263 | Isolation Of Reactor Water Cleanup System Due To Capacitor Failure In Filter/Demineralizer Inlet Temperature Indication Switch |
| LER 89-006-261 | Reactor Trip Due To Loss Of Turbine E-H Control Power Supplies |
| LER 89-010-362 | Fuel Handling Isolation System Train "A" Actuation Due To Power Supply Failure |
| LER 89-014-271 | Reactor Core Isolation Cooling System Inoperable Due To Motor Burn Out |
| LER 89-015-327 | Control Room Isolation Resulting From A Worn Set Of Contacts In The 480 V Motor Starter For A Main Control Room Ventilation Intake Radiation Monitor |
| LER 89-019-01-325 | Failure Of Service Water System To Meet Design Requirements |
| LER 89-020-01-528 | Apparent Ground Causes Control Element Assembly Slip |
| LER 89-031-01-302 | Failure Of "A" 480 V Engineered Safeguards Transformer Causes Temporary Interruption Of Decay Heat Cooling And A Plant Operational Mode Change |
| LER 90-007-01-388 | ESF Actuations Due To RPS EPA Breaker Spurious Trip |
| LER 90-018-244 | Dropped Control Rod During Rod Control Exercise Causes Automatic Actuation Of RPS |
| LER 90-022-01-344 | Degraded Fire Penetration Seals As A Result Of Inadequate Construction Technique |
| LER 90-023-325 | Partial Group 6 Isolation Resulting From Failure Of Relay I-Cac-3a |
| LER 90-023-424 | Transformer Failure Results In Loss Of Steam Generator Level And Manual Reactor Trip |
| LER 90-029-01-325 | Cbeaf System Actuation Resulting From The Failure Of The 1-D22a-K2 Relay Coil. |
| LER 91-001-293 | Automatic Closing Of The Primary Containment System Group 5 Isolation Valves During Surveillance Testing |
| LER 91-002-01-327 | EGTS Inoperable Because Of A Train EGTS Being Out Of Service For Filter Testing And B Train Diesel Generator Being Declared Inoperable Resulting --- |

Table 5b. (Cont'd)
Electrical Components and Systems

| Report | Title |
|-------------------|--|
| LER 91-006-530 | ESF Actuation Due To Loss Of Power To 4.16 kV Bus |
| LER 91-007-456 | Rod Control System Failure Causes Shutdown Bank Control Rods To Be In A Condition Prohibited By Technical Specifications |
| LER 91-008-260 | Unplanned Engineered Safety Features Actuation Due To A Failed PCIS Relay |
| LER 91-010-01-155 | Reactor Protection System Pressure Switches Experiencing Setpoint Drift; Revision 1 |
| LER 91-014-01-498 | Erratic Containment Extended Range Pressure Channel Output |
| LER 91-016-260 | Unplanned Engineered Safety Features Actuation Due To A Blown Fuse Caused By A Failed Relay |
| LER 91-016-424 | Failure To Complete Technical Specification Required Action For Battery Cell Low Voltage |
| LER 91-020-237 | Reactor Building Ventilation Isolation And Automatic Standby Gas Treatment Initiation Due To Radiation Monitor Power Supply Failure |
| LER 91-021-254 | RCIC Declared Inoperable Due To High Pump Flow In ISI Required Action Range |
| LER 91-028-325 | Component Failure Of A Reactor Water Cleanup System Isolation Logic Relay Resulted In An Unplanned Engineered Safety Feature Actuation |
| LER 91-028-254 | Loss Of Power To 1a RPS Bus Caused By EPA 1a-1 Tripping On Undervoltage Due To Low M-G Set Output |
| LER 91-030-423 | Motor Control Center Auxiliary Control Relay Failure Due To Thermal Aging |
| LER 92-001-263 | Shutdown Required By Technical Specification Due To Inoperable Bellows Leak Detection System For Safety Relief Valves |
| LER 92-001-155 | Brittle Motor Lead Wires Discovered In Vop-7050 (Main Steam Isolation Valve-MSIV) |
| LER 92-001-296 | Engineered Safety Feature Actuation Caused By A Failed Relay Coil |
| LER 92-001-339 | Reactor Trip Caused By MFRV Closure Upon Failure Of Driver Card |
| LER 92-002-247 | Reactor Trip Due To Main Feedwater Regulating Valve Going Closed |
| LER 92-004-389 | Manual Reactor Trip Due To Low Steam Generator Water Level Caused By A Failed Circuit In The 2a Feedwater Regulating Control System. |
| LER 92-006-331 | Emergency Safety Feature Actuation During Modification Acceptance Testing Due To Damaged Switchyard Cable |

Table 5b. (Cont'd)

Electrical Components and Systems

| Report | Title |
|-------------------|--|
| LER 92-006-354 | Reactor Shutdown To Comply With Technical Specification 3.6.1.1, Due To Failure Of Suppression Chamber To Drywell Vacuum Breakers |
| LER 92-007-01-333 | Failure Of Analog Transmitter Trip System (ATTS) Trip Relays Due To Thermal Aging |
| LER 92-009-01-499 | Missed Technical Specification Required Surveillance Due To A Faulty Toxic Gas Monitoring System Modem |
| LER 92-011-325 | Primary Containment Monitoring System Inoperability Due To Relay Failure |
| LER 92-021-237 | Automatic Isolation Of Reactor Building Ventilation Due To Radiation Monitor Trip Relay Failure |
| LER 92-034-01-333 | Engineered Safety Feature Actuations Due To Transformer Failure |
| LER 92-038-255 | Reactor Trip Caused By A Loss Of The Preferred AC Bus Y-20 Coincident With A Blown Fuse In A Second Channel Of The Reactor Protective System |
| LER 93-002-249 | Control Valve Fast Closure Half-Scram Pressure Switches Out-Of Calibration Due To Setpoint Drift |
| LER 93-003-530 | Emergency Diesel Generator Unable To Start And Run In Manual Test Mode |
| LER 93-005-01-305 | Annual Transmitter Calibration Finds A Shift In The Pressurizer High Pressure Reactor Trip Signal Initiation Due To Instrument Drift. |
| LER 93-005-01-275 | Medium Voltage Cable Failures Due To Chemical Degradation And Unknown Causes |
| LER 93-009-498 | Technical Specification 3.0.3 Entry Due To Potentially Undersized Fuses In The Solid State Protection System |
| LER 93-007-249 | Yarway Reactor Water Level Switch Failure |
| LER 93-008-237 | Yarway Reactor Water Level Switch Failure |

*Table 6a. NRC Bulletins Reviewed
Mechanical, Structural, and Thermal-Hydraulic Components and Systems*

| Bulletin No. | Title |
|-----------------------|---|
| BL 89-01 | Failure of Westinghouse Steam Generator Tube Mechanical Plugs |
| BL 89-01. Suppl. 1 | Failure of Westinghouse Steam Generator Tube Mechanical Plugs |
| BL 89-01. Suppl. 2 | Failure of Westinghouse Steam Generator Tube Mechanical Plugs |
| BL 89-02 | Stress Corrosion Cracking of High-Hardness Type 410 Stainless Steel Internal Preloaded Bolting in Anchor Darling Model S350W Swing Check Valves of Similar Design |

*Table 6b. NRC Bulletins Reviewed
Electrical Components and Systems*

| Bulletin No. | Title |
|--------------|--|
| BL 90-01 | Loss of Fill-Oil in Transmitters Manufactured By Rosemount |

*Table 7a. NUMARC Industry Reports Reviewed
Mechanical, Structural, and Thermal-Hydraulic Components and Systems*

| Report No. | Title |
|------------|---|
| IR 90-01 | PWR Containment Structures License Renewal Industry Report |
| IR 90-02 | BWR Pressure Vessel License Renewal Industry Report |
| IR 90-03 | BWR Vessel Internals License Renewal Industry Report |
| IR 90-04 | PWR Vessel License Renewal Industry Report |
| IR 90-05 | PWR Reactor Pressure Vessel Internals License Renewal Industry Report |
| IR 90-06 | Class 1 Structures License Renewal Industry Report |
| IR 90-07 | PWR Reactor Coolant System License Renewal Industry Report |
| IR 90-09 | BWR Primary Coolant Pressure Boundary License Renewal Industry Report |
| IR 90-10 | BWR Containments License Renewal Industry Report |

*Table 7b. NUMARC Industry Reports Reviewed
Electrical Components and Systems*

| Report No. | Title |
|------------|---|
| IR 90-08 | Low Voltage Environmentally-Qualified Cable License Renewal Industry Report |

Table 8. Standardized ARD Mechanisms, Definitions, and Associated Effects

| Abbreviation | ARD Mechanism | Definition | ARD Effect |
|--------------|--|--|---|
| ADH | Adhesion | Undesired adherence of intermittently contacting surfaces of moving parts, as in valves | Loss of movement |
| AGR-CHEM | Aggressive chemicals | Breakdown of cement phases in concrete caused by contact with aggressive chemical (e.g., acidic groundwaters) | Loss of integrity; Increase of porosity & permeability, cracking, & spalling |
| AGREAC | Reaction with Aggregates | Chemical reactions between aggregates & alkalis that are introduced by cement or may come from admixtures, salt-contaminated aggregates, or penetration by seawater or deicing salt solution | Expansion & cracking |
| BIO | Biofouling | Buildup of micro- or macro-organisms on component surfaces, resulting in flow constriction, reduced heat transfer, etc. See also CORR/MIC. | Buildup of deposits |
| CATH | Cathodic protection effects on bond strength | Softening of concrete at the reinforcing bar surface when exposed to direct current for extended period of time | Loss of bond strength |
| CLOG | Clogging | Buildup of foreign particles or contaminants leading to restricted flow of air or coolant | Blockage of flow passages |
| CONCAL | Concrete interaction with aluminum | Concrete strength can be reduced when it is pumped through aluminum piping during placement | Reduction of concrete strength |
| CONTAM | Contamination | Undesirable introduction of foreign materials such as dust, wear debris, etc. onto critical surfaces or into lubricant | Buildup of deposits; loss of desired surface properties; loss of lubricant properties |
| CORR | Corrosion | Chemical interaction with environment resulting in loss of material or buildup of corrosion products | Loss of material; corrosion product buildup |
| CORR/RE | Corrosion of embedded or reinforcing steel | Corrosion of embedded or reinforcing steel caused by a decrease in concrete's alkalinity (pH < 11.5) due to leaching of alkaline products, entry of acidic materials, or carbonation | Cracking, spalling, loss of bond, loss of material |

Table 8. (Cont'd)

| Abbreviation | ARD Mechanism | Definition | ARD Effect |
|--------------|--|---|--|
| CORR/OX | Oxidation | Corrosive reaction resulting in the production of a surface oxide layer or internal oxidation of the material | Loss of material; corrosion product buildup; internal damage |
| CORR/PIT | Pitting corrosion | Localized corrosion resulting in surface pits or holes | Local loss of material |
| CORR/UA | Uniform corrosion (wastage) | Uniform corrosive loss of material over a finite area | Loss of material; corrosion product buildup |
| CORR/IN | Intergranular corrosive attack | Corrosive attack and penetration of the material along the grain boundaries with negligible attack of the remaining material | Crack initiation and growth |
| CORR/SCC | Stress corrosion cracking | Cracking produced by the simultaneous presence of a susceptible material, tensile stress, and a corrosive environment | Crack initiation and growth |
| CORR/PWSCC | Primary water stress corrosion cracking | A form of stress corrosion cracking observed on the primary water side of PWR steam generators and related components | Crack initiation and growth |
| CORR/IASCC | Irradiation assisted stress corrosion cracking | A form of stress corrosion cracking enhanced by the presence of a significant neutron irradiation field (fluence $\geq 10^{20}$ n/cm ²) | Crack initiation and growth |
| CORR/TGSCC | Transgranular stress corrosion cracking | The transgranular form of SCC | Crack initiation and growth |
| CORR/IGSCC | Intergranular stress corrosion cracking | The intergranular form of SCC | Crack initiation and growth |
| CORR/CREV | Crevice corrosion | Localized corrosion produced by the concentration of corrosive chemical species in crevices | Local loss of material; crack initiation and growth |
| CORR/LEACH | Leaching corrosion | Selective dissolution of a specific phase or chemical species by service environment | Loss of material soundness |

Table 8. (Cont'd)

| Abbreviation | ARD Mechanism | Definition | ARD Effect |
|--------------|--|--|--|
| CORR/MIC | Microbiologically influenced corrosion | Corrosion produced by micro- or macro-biological organisms, caused by the production of corrosive substances, deposition, etc. | Loss of material; corrosion product buildup |
| CORR/SA | Saline water attack | Corrosion of reinforced concrete by salt water attack of reinforcing bars | Loss of strength |
| CORR/BA | Boric acid corrosion | Corrosion of carbon and low-alloy steel produced by leakage of BWR primary coolant containing boric acid | Loss of material |
| CREEP | Creep | Progressive plastic deformation produced by exposure to elevated temperatures and/or irradiation under stress | Change in dimension |
| CURSTR | Current stress | Abnormal current exceeding limits or short circuit | Equipment temperature rise, equipment degradation, dielectric loss, insulation breakdown |
| DRIFT | Signal drift | Various stressors can cause electrical instrumentation or equipment set points or signals to drift | Loss of calibration or function |
| ELE-TEMP | Elevated-temperature degradation | Progressive physical or chemical degradation induced by prolonged exposures to elevated temperatures | Chemical or physical degradation; thermal distortion; loss of strength & modulus |
| EMBR | Embrittlement | Loss of material ductility resulting from chemical or microstructural changes induced by the operating environment | Loss of fracture toughness |
| EMBR/IR | Irradiation embrittlement | Embrittlement induced by exposure to neutron irradiation | Loss of fracture toughness; loss of strength & modulus (of concrete) |
| EMBR/TE | Thermal embrittlement | Embrittlement induced by microstructural changes induced by prolonged exposures to elevated temperatures | Loss of fracture toughness |
| EMBR/HY | Hydrogen embrittlement | Embrittlement induced by absorption of hydrogen | Loss of fracture toughness |

Table 8. (Cont'd)

| Abbreviation | ARD Mechanism | Definition | ARD Effect |
|--------------|---|--|--|
| EMBR/SA | Strain aging embrittlement | Embrittlement caused by strain aging associated with the redistribution of carbon and nitrogen atoms in cold-worked carbon steel | Loss of fracture toughness |
| ENVIR | Environmental degradation | Progressive physical or chemical degradation induced by prolonged exposures to the service environment. See also ELETEMP. | Chemical or physical degradation |
| ERO | Erosion | Loss of surface material at locations impinged by high-velocity gas or liquid streams, sometimes containing solid particles | Wall thinning; loss of material |
| ERO/CORR | Erosion/corrosion | Accelerated form of corrosion caused by removal of surface oxide layer due to impingement of high-velocity stream | Wall thinning; loss of material |
| ERO/CAV | Cavitation erosion | Erosive attack associated with the alternate formation and collapse of bubbles, as in pumps, etc. | Wall thinning; loss of material |
| EXFORCE | Excessive force | Greater than expected force | Causes distortion or bending |
| FAT | Fatigue | Progressive loss of structural integrity associated with the initiation and growth of cracks under cyclic loading conditions | Cumulative fatigue damage |
| FAT/ENV | Environmentally assisted fatigue | Decreased fatigue life due to environment of LWR reactor coolants | Cumulative fatigue damage |
| FAT/FIV | Flow-induced vibrational fatigue | Fatigue resulting from flow-induced vibrations | Cumulative fatigue damage |
| FAT/THERM | Thermal fatigue | Fatigue resulting from cyclic thermal stresses | Cumulative fatigue damage |
| FRZ/THAW | Freeze-thaw cycles | Breakdown of concrete caused by expansion associated with repeated freeze-thaw cycles, especially when wet | Loss of integrity; Scaling, cracking, & spalling |
| GAS | Gassing, loss of material to battery plates | Battery outgassing and material plating out | Loss of battery capacity, won't hold charge |

Table 8. (Cont'd)

| Abbreviation | ARD Mechanism | Definition | ARD Effect |
|--------------|---|---|---|
| LEACH | Leaching | Degradation of concrete caused by contacting water leaching out the Ca(OH) ₂ phase, resulting in disintegration | Loss of integrity; Increase of porosity & permeability |
| LOSLUB | Loss of lubricant | Loss of lubricity due to evaporation or contamination | Viscosity change, loss of lubricity, allows rapid metal wear |
| LOTEMP | Low temperature | Lower than normal range | Deterioration of normal function |
| MECHSTR | Mechanical stress | Exceeding normal stress range | Deterioration of mechanical function, cracks, distortion, creep |
| MASON-BLOC | Restraint, shrinkage, creep, & aggressive environment | Cracking of masonry block walls due to restraint against expansion or contraction caused by changes in temperature, moisture, or carbonation; or from shrinkage, creep, or aggressive environment | Cracking of masonry block walls |
| MOIST | Moisture retention | Accumulation of moisture in filter media | Increased pressure drop; reduced strength |
| MOIST-EL | High humidity, or moisture present | Moisture in dielectric material | Loss of dielectric properties, increase in conductivity, reduces life, & molecular breakdown |
| PART | Particle retention | Accumulation of foreign particles in filter media | Increased pressure drop |
| PRESS-CY | Pressure cycles | Repeated pressure changes through normal pressure range | Deterioration of spring function (spring becomes set) |
| RAD | Nuclear radiation | Gamma or neutron radiation causing degradation effects. | Both mechanical and electrical properties degrade resulting in embrittlement, cracking, discoloration, and disintegration |

Table 8. (Cont'd)

| Abbreviation | ARD Mechanism | Definition | ARD Effect |
|--------------|--|---|---|
| RATCH | Ratchetting | Progressive plastic deformation caused by cyclic loading with a superimposed tensile mean stress | Change in dimension |
| RELAX | Stress relaxation | Progressive reduction of intentional secondary stress produced by exposure to elevated temperatures and/or irradiation under stress | Loss of preload; reduction of design margin |
| RESID | Residual stresses | Internal stresses introduced during fabrication or prior deformation | Crack initiation |
| SETTLE | Settlement | Settlement of foundations & structures as they are constructed and during their early life | Cracking, distortion, increase in component stress level |
| SHRINK | Shrinkage | Reduction in one or more physical dimensions | Change in dimension |
| THERM-CY | Thermal cycles | Repeated temperature changes through normal temperature range | Deterioration of insulation, forms cracks. |
| VIBR | Vibration | Moderate-to-high-frequency periodic motion resulting in loosening of component and fittings, crack initiation, etc. | Loosening; crack initiation and growth |
| VOLSTR | Voltage stress | Over voltage (in excess of tolerance or design limit) may include freq., rate, duration, or magnitude | Corona or ionization discharge causing burnout or degradation of insulation and electronics |
| VOLSTR-CH | Chemical effects related to voltage stress | Chemical effects related to corona, forms nitrous oxide in presence of water molecules | Reddish or white deposits in insulation. degrades insulation |
| WEAR | Wear | Loss of surface material caused by relative motion between contacting surfaces | Attrition, lockup |
| WEAR/FRET | Fretting wear | Form of wear produced by vibrational rubbing of adjacent surfaces, as from flow-induced vibration of steam generator tubes | Attrition |
| WEAR/DENT | Denting | Constriction of steam generator tubes produced by formation of corrosion products between tubes and adjacent surfaces | Constriction |

Table 8. (Cont'd)

| Abbreviation | ARD Mechanism | Definition | ARD Effect |
|---------------|---------------|--|------------------|
| WEAR/ GALL | Galling | Form of rubbing wear characterized by excessive friction and localized welding at high spots, followed by tearing and surface roughening | Attrition |
| WEATH | Weathering | Saturation of adsorber medium by adsorbed species | Loss of capacity |

References

1. "World Nuclear Industry Handbook," Nuclear Engineering International, Surrey, U.K. (1994).

**Appendix A: GALL Literature Review Tables - NPAR Reports, NRC
Generic Letters, Information Notices, Licensee Event
Reports, and NRC Bulletins**



A.1 Mechanical, Structural, and Thermal-Hydraulic Components and Systems

Document: BNL A-3270, 11-26-84, Scoping Tests on Containment Purge and Vent Valve Seal Material

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------|---------------------------------|---------------------|--------------------|---------------------|---------------|----------------------------------|
| 1 | Containment | Purge and vent butterfly valves | Valve seal material | Ethylene propylene | Parker Seal Company | ENVIR | Chemical or physical degradation |

Document: BNL A-3270, 12-85, Pilot Assessment: Impact of Aging on the Seismic Performance of Selected Equipment Types

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|-----------------------|-----------------|------------|--|---------------|-------------|
| 1 | Various | Electric motors | Bearings | Not stated | Allis-Chalmers (<100 hp), Fairbanks-Morse and General Electric (>= 100 hp) | VIBR | Loosening |
| 2 | Various | Motor-operated valves | Motor operators | Not stated | Limitorque | Not stated | Not stated |
| 3 | Various | Relays | Not stated | Not stated | General Electric Co. | Not stated | Not stated |
| 4 | Various | Circuit breakers | Not stated | Not stated | General Electric Co. | Not stated | Not stated |
| 5 | Various | Motor control centers | Not stated | Not stated | Square D, General Electric Co. | Not stated | Not stated |

Document: BNL A-3270, 6-21-91, Degradation Modeling: Extensions and Applications

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--|--|---|-----------|--------------|---------------|-------------|
| 1 | Various reactor systems, including the ECCS, service air, and service water. | Various, including residual heat removal (RHR) pumps, air compressors, and service water pumps | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: BNL A-3270R, 2-90, Interim Report - Aging Effects of Important Balance of Plant Systems in Nuclear Power Plants

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------|----------------------|--------------------|------------|--------------|---------------|---|
| 1 | Cooling system (feedwater) | Regulating valves | Operator | Not stated | Not stated | VIBR; CONTAM | Loosening; loss of desired surface properties |
| 2 | Cooling system (feedwater) | Motor-driven pumps | Bearings and seals | Not stated | Not stated | VIBR; CONTAM | Loosening; loss of desired surface properties |
| 3 | Cooling system (feedwater) | Motor-driven pumps | Shaft or impeller | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 4 | Cooling system (feedwater) | Motor-driven pumps | Casing | Not stated | Not stated | ERO/CORR | Wall thinning; loss of material |
| 5 | Cooling system (feedwater) | Turbine-driven pumps | Seals | Non stated | Not stated | CONTAM | Loss of desired surface properties |

Document: BNL A-3270, 11-26-84, Scoping Tests on Containment Purge and Vent Valve Seal Material

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|----------------------------|------------------------|----------|------|
| Exposure to a containment environment characteristic of a severe accident situation causes accelerated degradation and cracking of the valve seat material | Not stated | Not discussed in report | ASME Sec XI or PS S&T Req. | Not stated | 3 | 1 |

Document: BNL A-3270, 12-85, Pilot Assessment: Impact of Aging on the Seismic Performance of Selected Equipment Types

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|---|---|----------|------|
| Misalignment induced by vibration causes burnout of bearings. | Frequent | Not discussed in report | PS S&T Req. | Aging was not found to affect the seismic capacity of the components considered as long as routine preventative maintenance is performed. [2] | 2-7 | 1 |
| Not stated | Not stated | Not discussed in report | ASME Sec XI & GL 89-10 & Suppl. | Aging was not found to affect the seismic capacity of the components considered as long as routine preventative maintenance is performed. [2] | 2-14 | 2 |
| Not stated | Not stated | Not discussed in report | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Aging was not found to affect the seismic capacity of the components considered as long as routine preventative maintenance is performed. [2] | 2-18 | 3 |
| Not stated | Not stated | Not discussed in report | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Aging was not found to affect the seismic capacity of the components considered as long as routine preventative maintenance is performed. [2] | 2-16 | 4 |
| Not stated | Not stated | Not discussed in report | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Aging was not found to affect the seismic capacity of the components considered as long as routine preventative maintenance is performed. [2] | 2-18 | 5 |

Document: BNL A-3270, 6-21-91, Degradation Modeling: Extensions and Applications

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: BNL A-3270R, 2-90, Interim Report - Aging Effects of Important Balance of Plant Systems in Nuclear Power Plants

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|---|------------------------|----------|------|
| Failure caused by valve-induced vibration and contamination of the instrument air system by oil, moisture and/or rust, or other foreign particles. | Frequent | Not discussed in report | ASME Sec XI & PS TS Req. | Not stated | 19 | 1 |
| Loss of pump-to-motor alignment and consequent pump instability. | Frequent | Not discussed in report | ASME Sec XI-IWP & PS TS Req. | Not stated | 19 | 2 |
| Not stated | Occasional | Not discussed in report | ASME Sec XI-IWP & PS TS Req. & ASME Sec III a | Not stated | 19 | 3 |
| Not stated | Rare | Not discussed in report | ASME Sec XI IWB | Not stated | 20 | 4 |
| Failure of seals from contamination results in subsequent lubricant contamination from by steam leaking past seals. | Infrequent | Not discussed in report | ASME Sec XI-IWP & PS TS Req. | Not stated | 20 | 5 |

Document: BNL A-3270R, 2-90, Interim Report - Aging Effects of Important Balance of Plant Systems in Nuclear Power Plants

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------------------|--------------------------|--|------------|--------------|---------------|------------------------------------|
| 6 | Cooling system (feedwater) | Turbine-driven pumps | Governor | Not stated | Not stated | CONTAM | Loss of desired surface properties |
| 7 | Main turbine | Electrohydraulic control | The report does not discuss specific components and aging mechanisms for these systems. However, they are identified as important for considering aging degradation, since their failure can cause unplanned reactor scrams. | | | | |
| 8 | Main generator | | The report does not discuss specific components and aging mechanisms for these systems. However, they are identified as important for considering aging degradation, since their failure can cause unplanned reactor scrams. | | | | |
| 9 | Condensate system | | The report does not discuss specific components and aging mechanisms for these systems. However, they are identified as important for considering aging degradation, since their failure can cause unplanned reactor scrams. | | | | |
| 10 | Electrical distribution system | | The report does not discuss specific components and aging mechanisms for these systems. However, they are identified as important for considering aging degradation, since their failure can cause unplanned reactor scrams. | | | | |
| 11 | Circulating water system | | The report does not discuss specific components and aging mechanisms for these systems. However, they are identified as important for considering aging degradation, since their failure can cause unplanned reactor scrams. | | | | |

Document: BNL A-3270R, 2-90, Interim Report - Aging Effects of Important Balance of Plant Systems in Nuclear Power Plants

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|--------------------------------------|------------------------|----------|------|
| Mechanical failure of governor results from contamination of control oil. | Occasional | Not discussed in report | ASME Sec XI-IWP & PS TS Req. | Not stated | 20 | 6 |
| | | | No input for current programs column | | | 7 |
| | | | No input for current programs column | | | 8 |
| | | Not discussed in report | No input for current programs column | Not stated | | 9 |
| | | Not discussed in report | No input for current programs column | Not stated | | 10 |
| | | | No input for current programs column | | | 11 |

Document: BNL A-3270R, 2-90, Interim Report - Aging Effects of Important Balance of Plant Systems in Nuclear Power Plants

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|----------------|--|-----------|--------------|---------------|-------------|
| 12 | Service/instrument air system | | The report does not discuss specific components and aging mechanisms for these systems. However, they are identified as important for considering aging degradation, since their failure can cause unplanned reactor scrams. | | | | |
| 13 | Fire protection system | | The report does not discuss specific components and aging mechanisms for these systems. However, they are identified as important for considering aging degradation, since their failure can cause unplanned reactor scrams. | | | | |
| 14 | Heating, ventilating, and air conditioning system | | The report does not discuss specific components and aging mechanisms for these systems. However, they are identified as important for considering aging degradation, since their failure can cause unplanned reactor scrams. | | | | |

Document: BNL A3270, 12-86, Aging and Life Extension Assessment Program (ALEAP) Systems Level Plan

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|--|---|-----------|--------------|---------------|-------------|
| 1 | Various reactor systems, including the ECCS and service water | Various, including residual heat removal (RHR) pumps and service water pumps | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: BNL TR-3270-6-90, Maintenance Team Inspection Results: Insights Related to Plant Aging

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|----------------|---|-----------|--------------|---------------|-------------|
| 1 | Various | Broad spectrum | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: BNL A-3270R, 2-90, Interim Report - Aging Effects of Important Balance of Plant Systems in Nuclear Power Plants
 Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|--------------------------------------|------------------------|----------|------|
| | | | No input for current programs column | | | 12 |
| | | | No input for current programs column | | | 13 |
| | | | No input for current programs column | | | 14 |

Document: BNL A3270, 12-86, Aging and Life Extension Assessment Program (ALEAP) Systems Level Plan
 Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: BNL TR-3270-6-90, Maintenance Team Inspection Results: Insights Related to Plant Aging
 Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: EGG-SSRE-10039, An Evaluation of the Effects of Valve Body Erosion on Motor-Operated Valve Operability

Reviewed by: John W. Holland, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------|---|--------------|------------------------------------|---------------------------|---------------|---------------------------------|
| 1 | Emergency Cooling | Motor Operated Valve (16 in. Globe Valve) | Valve Body | A216, Grade WCB, Cast Carbon Steel | Anchor-Darling Industries | ERO | Wall thinning; Loss of Material |
| 2 | Emergency Cooling | Motor Operated Valve (16 in. Globe Valve) | Valve Body | A216, Grade WCB, Cast Carbon Steel | Anchor-Darling Industries | ERO/CAV | Wall thinning; Loss of Material |

Document: EGG-SSRE-8972, Estimating Hazard Functions for Repairable Components

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|-----------------------|---|-----------|--------------|---------------|-------------|
| 1 | Feedwater system | Motor-operated valves | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: EGG-SSRE-9017, User's Guide to PHAZE, a Computer Code for Parametric Hazard Function Estimation

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|-----------------------|---|-----------|--------------|---------------|-------------|
| 1 | Feedwater system | Motor-operated valves | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: EGG-SSRE-9777, Isolation Valve Assessment (IVA) User's Manual Version 3.10

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------------------|--|---|-----------|--------------|---------------|-------------|
| 1 | BWR feedwater cleanup system | Motor-operated flexible wedge gate isolation valve | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: EGG-SSRE-9926, Evaluation of EPRI Draft Report NP-7065 Review of NRC/INEL Gate Valve Test Program

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------------|--|---|-----------|--------------|---------------|-------------|
| 1 | BWR water cleanup system | Motor operated flexible wedge gate isolation valve | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: EGG-SSRE-10039, An Evaluation of the Effects of Valve Body Erosion on Motor-Operated Valve Operability

Reviewed by: John W. Holland, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|-------------------------------------|------------------------|------------|------|
| The wall thinning could create undue stresses and deformations in the valve body, which could lead to relative displacements and induce disc or stem binding. Binding could prevent the valve from performing its safety function. | Infrequent | Not stated | ASME Sec XI IST & GL 89-10 & Suppl. | Not stated | 1-2, C1-10 | 1 |
| The wall thinning could create undue stresses and deformations in the valve body, which could lead to relative displacements and induce disc or stem binding. Binding could prevent the valve from performing its safety function. | Infrequent | Not stated | ASME Sec XI IST & GL 89-10 & Suppl. | Not stated | 1-2, C1-10 | 2 |

Document: EGG-SSRE-8972, Estimating Hazard Functions for Repairable Components

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: EGG-SSRE-9017, User's Guide to PHAZE, a Computer Code for Parametric Hazard Function Estimation

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: EGG-SSRE-9777, Isolation Valve Assessment (IVA) User's Manual Version 3.10

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: EGG-SSRE-9926, Evaluation of EPRI Draft Report NP-7065 Review of NRC/INEL Gate Valve Test Program

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: Letter Report (auth. Subudhi), Review of Aging-Seismic Studies on Nuclear Plant Equipment

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|----------------|---|-----------|--------------|---------------|-------------|
| 1 | Various | Various | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: Letter Report/ANL, Summaries of Research Reports Submitted in Connection with the Nuclear Plant Aging Research (NPAR) Program

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--|--------------------------------|------------------------------|------------|---|-----------------------|---|
| 1 | Various including RCS, ECCS, SW, CCW, and others | Electric Motors | Stator/ Rotor Windings | Not stated | Not stated | ENVIR; VIBR | Physical Degradation; Loosening |
| 2 | Various including RCS, ECCS, SW, CCW, and others | Electric Motors | Bearings and Lubrication | Not stated | Not stated | ENVIR; VIBR | Physical Degradation; Loosening |
| 3 | Various including RCS, ECCS, SW, CCW, and others | Electric Motors | Electrical Leads | Not stated | Not stated | CONTAM; CORR | Buildup of deposits |
| 4 | Various including RCS, ECCS, SW, CCW, and others | Electric Motors | Bolts and Fasteners | Not stated | Not stated | VIBR | Loosening |
| 5 | Various including RCS, ECCS, SW, CCW, and others | Electric Motors | Commutator Brushes | Not stated | Not stated | WEAR | Attrition |
| 6 | Electrical Power Distribution | Battery Chargers and Inverters | Referred to INEL for review. | | | | |
| 7 | Electrical Power Distribution | Electrical Cable | Referred to INEL for review. | | | | |
| 8 | Electrical Power Distribution | Pressure Transmitters | Referred to INEL for review. | | | | |
| 9 | Electrical Power Distribution | Emergency Diesel Generator | Governor | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper Bessemer, Fairbanks Morse, Electro-Motive Division, Nordberg, Transamerica Delaval, Worthington | VIBR, ENVIR, and WEAR | Loosening, Physical Degradation and Attrition |
| 10 | Electrical Power Distribution | Emergency Diesel Generator | Sensors | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper Bessemer, Fairbanks Morse, Electro-Motive Division, Nordberg, Transamerica Delaval, Worthington | VIBR, ENVIR, and WEAR | Loosening, Physical Degradation and Attrition |
| 11 | Electrical Power Distribution | Emergency Diesel Generator | Relays | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper Bessemer, Fairbanks Morse, Electro-Motive Division, Nordberg, Transamerica Delaval, Worthington | VIBR, ENVIR, and WEAR | Loosening, Physical Degradation and Attrition |

Document: Letter Report (auth. Subudhi), Review of Aging-Seismic Studies on Nuclear Plant Equipment

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: Letter Report/ANL, Summaries of Research Reports Submitted in Connection with the Nuclear Plant Aging Research (NPAR) Program

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|---|--|--|----------|------|
| Winding degradation and loosening causes electrical shorts resulting in failure of the motor. | Frequent | IEEE-323, 344, 334; Reg. Guide 1.89; ASME-OM8 | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Update codes and standards noted in previous column. [2] | 4-5 | 1 |
| Steam and water environments cause corrosion. Vibration induced loosening will lead to seal leakage. Both mechanisms will lead to cracking and splitting of the bearings, loss of alignment, and potential jamming or freezing of the motor. | Frequent | IEEE-323, 344, 334; Reg. Guide 1.89; ASME-OM8 | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Update codes and standards noted in previous column. [2] | 4-6 | 2 |
| Improper electrical contacts. | Occasional | IEEE-323, 344, 334; Reg. Guide 1.89; ASME-OM8 | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Update codes and standards noted in previous column. [2] | 4-7 | 3 |
| Bending and distortion of bolts and fasteners leading to loss of motor balance. | Occasional | IEEE-323, 344, 334; Reg. Guide 1.89; ASME-OM8 | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Update codes and standards noted in previous column. [2] | 4-7 | 4 |
| Poor connections of brushes leads to motor failure. | Occasional | IEEE-323, 344, 334; Reg. Guide 1.89; ASME-OM8 | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Update codes and standards noted in previous column. [2] | 4-7 | 5 |
| | | | | | | 6 |
| | | | | | | 7 |
| | | | | | | 8 |
| Not stated. | Occasional | None stated | PS TS Req., RG 1.9, RG 1.108 | None given | 4-46 | 9 |
| Not stated. | Rare | None stated | PS TS Req., RG 1.9, RG 1.108 | None given | 4-46 | 10 |
| Not stated. | Rare | None stated | PS TS Req., RG 1.9, RG 1.108 | None given | 4-46 | 11 |

Document: Letter Report/ANL, Summaries of Research Reports Submitted in Connection with the Nuclear Plant Aging Research (NPAR) Program

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------------|----------------------------|--------------------|------------|---|-----------------------|---|
| 12 | Electrical Power Distribution | Emergency Diesel Generator | Startup components | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper Bessemer, Fairbanks Morse, Electro-Motive Division, Nordberg, Transamerica Delaval, Worthington | VIBR, ENVIR, and WEAR | Loosening, Physical Degradation and Attrition |
| 13 | Electrical Power Distribution | Emergency Diesel Generator | Engine Piping | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper Bessemer, Fairbanks Morse, Electro-Motive Division, Nordberg, Transamerica Delaval, Worthington | VIBR, ENVIR, and WEAR | Loosening, Physical Degradation and Attrition |
| 14 | Electrical Power Distribution | Emergency Diesel Generator | Injector Pumps | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper Bessemer, Fairbanks Morse, Electro-Motive Division, Nordberg, Transamerica Delaval, Worthington | VIBR, ENVIR, and WEAR | Loosening, Physical Degradation and Attrition |
| 15 | Electrical Power Distribution | Emergency Diesel Generator | Controls | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper Bessemer, Fairbanks Morse, Electro-Motive Division, Nordberg, Transamerica Delaval, Worthington | VIBR, ENVIR, and WEAR | Loosening, Physical Degradation and Attrition |
| 16 | Electrical Power Distribution | Emergency Diesel Generator | Starting Air Valve | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper Bessemer, Fairbanks Morse, Electro-Motive Division, Nordberg, Transamerica Delaval, Worthington | VIBR, ENVIR, and WEAR | Loosening, Physical Degradation and Attrition |
| 17 | Electrical Power Distribution | Emergency Diesel Generator | Starting Motors | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper Bessemer, Fairbanks Morse, Electro-Motive Division, Nordberg, Transamerica Delaval, Worthington | VIBR, ENVIR, and WEAR | Loosening, Physical Degradation and Attrition |
| 18 | Electrical Power Distribution | Emergency Diesel Generator | Air Compressor | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper Bessemer, Fairbanks Morse, Electro-Motive Division, Nordberg, Transamerica Delaval, Worthington | VIBR, ENVIR, and WEAR | Loosening, Physical Degradation and Attrition |

Document: Letter Report/ANL, Summaries of Research Reports Submitted in Connection with the Nuclear Plant Aging Research (NPAR) Program

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| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|------------------------------------|------------------------|----------|------|
| Not stated. | Rare | None stated | PS TS Req., RG 1.9, RG 1.108 | None given | 4-46 | 12 |
| Not stated. | Rare | None stated | PS TS Req., RG 1.9, RG 1.108 | None given | 4-46 | 13 |
| Not stated. | Rare | None stated | PS TS Req., RG 1.9, RG 1.108 | None given | 4-46 | 14 |
| Not stated. | Rare | None stated | PS TS Req., RG 1.9, RG 1.108 | None given | 4-46 | 15 |
| Not stated. | Rare | None stated | PS TS Req., RG 1.9, RG 1.108 | None given | 4-46 | 16 |
| Not stated. | Rare | None stated | PS TS Req., RG 1.9, RG 1.108 | None given | 4-46 | 17 |
| Not stated. | Rare | None stated | PS TS Req., RG 1.9, RG 1.108 | None given | 4-46 | 18 |

Document: Letter Report/ANL, Summaries of Research Reports Submitted in Connection with the Nuclear Plant Aging Research (NPAR) Program
 Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------------|----------------------------|---------------------------|-----------------|---|-----------------------|---|
| 19 | Electrical Power Distribution | Emergency Diesel Generator | Breakers | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper Bessemer, Fairbanks Morse, Electro-Motive Division, Nordberg, Transamerica Delaval, Worthington | VIBR, ENVIR, and WEAR | Loosening, Physical Degradation and Attrition |
| 20 | Electrical Power Distribution | Emergency Diesel Generator | Cooling/Lubrication Pumps | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper Bessemer, Fairbanks Morse, Electro-Motive Division, Nordberg, Transamerica Delaval, Worthington | VIBR, ENVIR, and WEAR | Loosening, Physical Degradation and Attrition |
| 21 | Electrical Power Distribution | Emergency Diesel Generator | Heat Exchangers | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper Bessemer, Fairbanks Morse, Electro-Motive Division, Nordberg, Transamerica Delaval, Worthington | VIBR, ENVIR, and WEAR | Loosening, Physical Degradation and Attrition |
| 22 | Electrical Power Distribution | Emergency Diesel Generator | Cooling Piping | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper Bessemer, Fairbanks Morse, Electro-Motive Division, Nordberg, Transamerica Delaval, Worthington | VIBR, ENVIR, and WEAR | Loosening, Physical Degradation and Attrition |
| 23 | Electrical Power Distribution | Emergency Diesel Generator | Lube Oil | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper Bessemer, Fairbanks Morse, Electro-Motive Division, Nordberg, Transamerica Delaval, Worthington | VIBR, ENVIR, and WEAR | Loosening, Physical Degradation and Attrition |
| 24 | Electrical Power Distribution | Emergency Diesel Generator | Other Systems | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper Bessemer, Fairbanks Morse, Electro-Motive Division, Nordberg, Transamerica Delaval, Worthington | VIBR, ENVIR, and WEAR | Loosening, Physical Degradation and Attrition |
| 25 | Various | Motor Operated Valves | Not stated | Not stated | Not stated | Not stated | Not stated |
| 26 | Various | Check Valves | Bonnet | Stainless steel | Not stated | WEAR; ERO/CORR | Attrition, Loss of material, Wall thinning |
| 27 | Various | Check Valves | Fasteners | Stainless steel | Not stated | VIBR; CORR | Loosening; Loss of material and corrosion product buildup |

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Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|---|--|------------------------|----------|------|
| Not stated. | Rare | None stated | PS TS Req., RG 1.9, RG 1.108 | None given | 4-46 | 19 |
| Not stated. | Rare | None stated | PS TS Req., RG 1.9, RG 1.108 | None given | 4-46 | 20 |
| Not stated. | Rare | None stated | PS TS Req., RG 1.9, RG 1.108 | None given | 4-46 | 21 |
| Not stated. | Rare | None stated | PS TS Req., RG 1.9, RG 1.108 | None given | 4-46 | 22 |
| Not stated. | Rare | None stated | PS TS Req., RG 1.9, RG 1.108 | None given | 4-46 | 23 |
| Not stated. | Not stated | None stated | PS TS Req., RG 1.9, RG 1.108 | None given | 4-46 | 24 |
| Not stated. | Not stated | Reg Guides: ASME XI, Div 1; Generic Issues: Task II.E.6.1, Item B-58, Item C-11, Issue 54, Issue 105 | ASME Sec XI OM-GL 89-10 & Suppl. | None given | 4-54 | 25 |
| Change in bonnet dimensions and cracking. | Not stated | Reg Guides: 1.147, 1.148; Generic Issues: Task II.E.6.1, Item B-58, Item C-11 | If SR ASME Sec XI IWB, IWC, or IWD | None given | 4-60 | 26 |
| Vibration induced fracture of the fasteners. Corrosion will accelerate the process. | Not stated | Reg Guides: 1.147, 1.148; Generic Issues: Task II.E.6.1, Item B-58, Item C-11 | If SR ASME Sec XI IWB, IWC, or IWD | None given | 4-60 | 27 |

Document: Letter Report/ANL, Summaries of Research Reports Submitted in Connection with the Nuclear Plant Aging Research (NPAR) Program
 Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------|---------------------------|---------------------|--|--------------|----------------------|--|
| 28 | Various | Check Valves | Seat | Stainless steel hardened alloy, resilient material | Not stated | WEAR; ERO/CORR | Attrition, Loss of material, Wall thinning |
| 29 | Various | Check Valves | Obturator | Stainless steel with hardened alloy seating | Not stated | WEAR; ERO/CORR | Attrition, Loss of material, Wall thinning |
| 30 | Various | Check Valves | Obturator Hanger | Stainless steel | Not stated | WEAR; FAT; ERO/CORR | Attrition, Loss of fracture toughness; Loss of material, Wall thinning |
| 31 | Various | Check Valves | Hanger Pin | Stainless steel | Not stated | WEAR; FAT; ERO/CORR | Attrition, Loss of fracture toughness; Loss of material, Wall thinning |
| 32 | Various | Check Valves | Hanger Pin Bearing | Hardened alloy | Not stated | WEAR; EMBR; ERO/CORR | Attrition, Loss of fracture toughness; Loss of material, Wall thinning |
| 33 | Various | Check Valves | Seal, Gaskets | Asbestos type, Stainless steel, Resilient material | Not stated | EMBR/TE, WEAR, CORR | Loss of fracture toughness; Attrition; Loss of material |
| 34 | RCS and ECCS | Auxiliary Feedwater Pumps | Thrust Bearings | Rolling contact elements (Specialty steels) | Not stated | WEAR | Attrition |
| 35 | RCS and ECCS | Auxiliary Feedwater Pumps | Thrust runners | 400-series S.S. | Not stated | WEAR | Attrition |
| 36 | RCS and ECCS | Auxiliary Feedwater Pumps | Shaft seals | Stuffing-box or mechanical type | Not stated | WEAR | Attrition |
| 37 | RCS and ECCS | Auxiliary Feedwater Pumps | Stationary vanes | 400-series S.S. | Not stated | VIBR | Loosening |
| 38 | RCS and ECCS | Auxiliary Feedwater Pumps | Wear rings | 400-series S.S. | Not stated | WEAR; VIBR | Attrition, Loosening |
| 39 | RCS and ECCS | Auxiliary Feedwater Pumps | Thrust balancers | 400-series S.S. | Not stated | WEAR | Attrition |
| 40 | RCS and ECCS | Auxiliary Feedwater Pumps | Radial bearings | Bearing white metal (typically tin-base babbitt) | Not stated | WEAR; ELE-TEMP | Attrition, thermal distortion |
| 41 | RCS and ECCS | Auxiliary Feedwater Pumps | Shaft and Fasteners | 400-series S.S. | Not stated | WEAR; VIBR | Attrition, Loosening |

Document: Letter Report/ANL, Summaries of Research Reports Submitted in Connection with the Nuclear Plant Aging Research (NPAR) Program

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------|---|------------------------------------|------------|---------|
| Seat damage leads to valve leakage. | Not stated | Reg Guides: 1.147, 1.148; Generic Issues: Task II.E.6.1, Item B-58, Item C-11 | If SR ASME Sec XI IWB, IWC, or IWD | None given | 4-60 28 |
| Change in obturator dimensions causes valve leakage due to improper seating of the valve. | Not stated | Reg Guides: 1.147, 1.148; Generic Issues: Task II.E.6.1, Item B-58, Item C-11 | If SR ASME Sec XI IWB, IWC, or IWD | None given | 4-60 29 |
| Change in dimensions. | Not stated | Reg Guides: 1.147, 1.148; Generic Issues: Task II.E.6.1, Item B-58, Item C-11 | If SR ASME Sec XI IWB, IWC, or IWD | None given | 4-60 30 |
| Fracture of the pin. | Not stated | Reg Guides: 1.147, 1.148; Generic Issues: Task II.E.6.1, Item B-58, Item C-11 | If SR ASME Sec XI IWB, IWC, or IWD | None given | 4-60 31 |
| Change in dimensions. | Not stated | Reg Guides: 1.147, 1.148; Generic Issues: Task II.E.6.1, Item B-58, Item C-11 | If SR ASME Sec XI IWB, IWC, or IWD | None given | 4-60 32 |
| Valve leakage, excessive force needed to seat valve. | Not stated | Reg Guides: 1.147, 1.148; Generic Issues: Task II.E.6.1, Item B-58, Item C-11 | If SR ASME Sec XI IWB, IWC, or IWD | None given | 4-60 33 |
| Change in rotor axial position. Loss of transmitted torque. | Not stated | Reg Guides: 1.147; Generic Issues: Item C-11; ASME Section XI, OM-2, OM-6, OM-14, OM-15 | ASME Sec XI IST & PS TS Req. | None given | 4-68 34 |
| Loss of transmitted torque. | Not stated | Reg Guides: 1.147; Generic Issues: Item C-11; ASME Section XI, OM-2, OM-6, OM-14, OM-15 | ASME Sec XI IST & PS TS Req. | None given | 4-68 35 |
| Seal leakage. Rotor vibration. | Not stated | Reg Guides: 1.147; Generic Issues: Item C-11; ASME Section XI, OM-2, OM-6, OM-14, OM-15 | ASME Sec XI IST & PS TS Req. | None given | 4-68 36 |
| Pump vibration. Loss of delivered flow. | Not stated | Reg Guides: 1.147; Generic Issues: Item C-11; ASME Section XI, OM-2, OM-6, OM-14, OM-15 | ASME Sec XI IST & PS TS Req. | None given | 4-68 37 |
| Pump vibration. Loss of transmitted torque. Loss of delivered flow. | Not stated | Reg Guides: 1.147; Generic Issues: Item C-11; ASME Section XI, OM-2, OM-6, OM-14, OM-15 | ASME Sec XI IST & PS TS Req. | None given | 4-68 38 |
| Loss of transmitted torque. | Not stated | Reg Guides: 1.147; Generic Issues: Item C-11; ASME Section XI, OM-2, OM-6, OM-14, OM-15 | ASME Sec XI IST & PS TS Req. | None given | 4-68 39 |
| Rotor vibration. Bearing heatup. | Not stated | Reg Guides: 1.147; Generic Issues: Item C-11; ASME Section XI, OM-2, OM-6, OM-14, OM-15 | ASME Sec XI IST & PS TS Req. | None given | 4-68 40 |
| Pump vibration. | Not stated | Reg Guides: 1.147; Generic Issues: Item C-11; ASME Section XI, OM-2, OM-6, OM-14, OM-15 | ASME Sec XI IST & PS TS Req. | None given | 4-68 41 |

Document: Letter Report/ANL, Summaries of Research Reports Submitted in Connection with the Nuclear Plant Aging Research (NPAR) Program

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------|---------------------------|-----------------------------|---------------------------|--|---------------|----------------------|
| 42 | RCS and ECCS | Auxiliary Feedwater Pumps | Impellers | CrNi alloy steels, 17-4Ph | Not stated | WEAR; VIBR | Attrition, Loosening |
| 43 | RCS and ECCS | Auxiliary Feedwater Pumps | Couplings | Gear type | Not stated | WEAR; VIBR | Attrition, Loosening |
| 44 | RCS | Hydraulic Snubbers | EP Seals | Not stated | Bergen-Patterson; Blaw Knox; ITT-Grinnell Corp.; Pacific Scientific; Anchor-Holth; International Nuclear Safeguards Corp.; ITT Barton; McDowell Welmon; Power Piping Co. | WEAR | Attrition |
| 45 | RCS | Hydraulic Snubbers | Piston Seals | Polyurethane | Bergen-Patterson; Blaw Knox; ITT-Grinnell Corp.; Pacific Scientific; Anchor-Holth; International Nuclear Safeguards Corp.; ITT Barton; McDowell Welmon; Power Piping Co. | WEAR | Attrition |
| 46 | RCS | Hydraulic Snubbers | Poppet | Not stated | Bergen-Patterson; Blaw Knox; ITT-Grinnell Corp.; Pacific Scientific; Anchor-Holth; International Nuclear Safeguards Corp.; ITT Barton; McDowell Welmon; Power Piping Co. | Not stated | Not stated |
| 47 | RCS | Hydraulic Snubbers | Activation adjustment screw | Not stated | Bergen-Patterson; Blaw Knox; ITT-Grinnell Corp.; Pacific Scientific; Anchor-Holth; International Nuclear Safeguards Corp.; ITT Barton; McDowell Welmon; Power Piping Co. | Not stated | Not stated |
| 48 | RCS | Hydraulic Snubbers | Piston/ cylinder | Not stated | Bergen-Patterson; Blaw Knox; ITT-Grinnell Corp.; Pacific Scientific; Anchor-Holth; International Nuclear Safeguards Corp.; ITT Barton; McDowell Welmon; Power Piping Co. | WEAR | Attrition, scoring |
| 49 | RCS | Hydraulic Snubbers | Not given | Not stated | Bergen-Patterson; Blaw Knox; ITT-Grinnell Corp.; Pacific Scientific; Anchor-Holth; International Nuclear Safeguards Corp.; ITT Barton; McDowell Welmon; Power Piping Co. | CLOG | Blockage of flow |

Document: Letter Report/ANL, Summaries of Research Reports Submitted in Connection with the Nuclear Plant Aging Research (NPAR) Program

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|---|-------------------------------|--|----------|------|
| Rotor unbalance and vibration. Loss of delivered flow. | Not stated | Reg Guides: 1.147; Generic Issues: Item C-11; ASME Section XI, OM-2, OM-6, OM-14, OM-15 | ASME Sec XI IST & PS TS Req. | None given | 4-68 | 42 |
| Rotor vibration. | Not stated | Reg Guides: 1.147; Generic Issues: Item C-11; ASME Section XI, OM-2, OM-6, OM-14, OM-15 | ASME Sec XI IST & PS TS Req. | None given | 4-68 | 43 |
| Not stated. | Not stated | Reg Guides: NRC SRP 3.9.3, Draft RG SC 708-4; Generic Issues GL 84-13; ASME XI, PVP-45 | ASME Sec XI ISTD & PS TS Req. | Re-assess existing requirements regarding visual examination. This may not be adequate [2] | 4-82 | 44 |
| Not stated. | Not stated | Reg Guides: NRC SRP 3.9.3, Draft RG SC 708-4; Generic Issues GL 84-13; ASME XI, PVP-45 | ASME Sec XI ISTD & PS TS Req. | Re-assess existing requirements regarding visual examination. This may not be adequate [2] | 4-82 | 45 |
| Not stated. | Not stated | Reg Guides: NRC SRP 3.9.3, Draft RG SC 708-4; Generic Issues GL 84-13; ASME XI, PVP-45 | ASME Sec XI ISTD & PS TS Req. | Re-assess existing requirements regarding visual examination. This may not be adequate [2] | 4-82 | 46 |
| Not stated. | Not stated | Reg Guides: NRC SRP 3.9.3, Draft RG SC 708-4; Generic Issues GL 84-13; ASME XI, PVP-45 | ASME Sec XI ISTD & PS TS Req. | Re-assess existing requirements regarding visual examination. This may not be adequate [2] | 4-82 | 47 |
| Not stated. | Not stated | Reg Guides: NRC SRP 3.9.3, Draft RG SC 708-4; Generic Issues GL 84-13; ASME XI, PVP-45 | ASME Sec XI ISTD & PS TS Req. | Re-assess existing requirements regarding visual examination. This may not be adequate [2] | 4-82 | 48 |
| Not stated. | Not stated | Reg Guides: NRC SRP 3.9.3, Draft RG SC 708-4; Generic Issues GL 84-13; ASME XI, PVP-45 | ASME Sec XI ISTD & PS TS Req. | Re-assess existing requirements regarding visual examination. This may not be adequate [2] | 4-82 | 49 |

Document: Letter Report/ANL, Summaries of Research Reports Submitted in Connection with the Nuclear Plant Aging Research (NPAR) Program

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|---------------------|--------------|------------|--|---------------|---|
| 50 | RCS | Mechanical Snubbers | Not given | Not stated | Bergen-Patterson; Blaw Knox; ITT-Grinnell Corp.; Pacific Scientific; Anchor-Holth; International Nuclear Safeguards Corp.; ITT Barton; McDowell Welmon; Power Piping Co. | CORR | Loss of material; buildup of corrosion products |

Document: No report # (May 1987), Plan for Integration of Aging and Life-Extension Activities

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------------|----------------------|---------------------------|------------------------------------|--------------|--|---|
| 1 | Reactors | Pressure Vessel | Not applicable | Pressure vessel steels | Not stated | EMBR/IR | Loss of fracture toughness |
| 2 | Reactors | Pressure Vessel | Not applicable | Pressure vessel steels | Not stated | ELE-TEMP, EMBR/TE | Physical Degradation, Loss of fracture toughness |
| 3 | Reactors | Pressure Vessel | Not applicable | Pressure vessel steels | Not stated | FAT/TE, FAT/PRESS | Initiation and growth of cracks |
| 4 | PWR | Containment | Post-tensioning-systems | Steel | Not stated | EMBR/HY | Loss of fracture toughness |
| 5 | PWR | Containment | Post-tensioning-systems | Steel | Not stated | CORR | Loss of material |
| 6 | PWR | Containment | Post-tensioning-systems | Steel | Not stated | RELAX | Loss of preload |
| 7 | PWR | Containment | Reinforced Concrete | Concrete; Steel | Not stated | ELE-TEMP; AGRCHEM; AGCREAC; LEACH; FRZTHAW | Cracking and spalling of concrete; Corrosion and fatigue of steel |
| 8 | PWR | Containment | Metal Containment Liners | Steel | Not stated | CORR; FAT | Loss of material; Cumulative fatigue damage |
| 9 | Reactor Coolant System | Piping and Safe Ends | Welds | Ferritic Steel | Not stated | FAT | Cumulative fatigue damage |
| 10 | Reactor Coolant System | Piping and Safe Ends | Cast Components - Hot Leg | Cast Austenitic Stainless Steel | Not stated | EMBR/TE | Loss of fracture toughness |
| 11 | Reactor Coolant System | Piping and Safe Ends | Wrought Components | Wrought Austenitic Stainless Steel | Not stated | CORR/IGSCC; FAT | Crack initiation and growth, Cumulative fatigue damage |
| 12 | ESF and RPS | Cables | Not applicable | Not stated | Not stated | ELE-TEMP; ENVIR; IR/GAM | Physical degradation |
| 13 | ESF and RPS | Connectors | Not applicable | Not stated | Not stated | ELE-TEMP; ENVIR; IR/GAM; CORR | Physical degradation; corrosion product buildup |
| 14 | ESF and RPS | Penetrations | Not applicable | Not stated | Not stated | Not stated | Not stated |

Document: Letter Report/ANL, Summaries of Research Reports Submitted in Connection with the Nuclear Plant Aging Research (NPAR) Program

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|--|-------------------------------|--|----------|------|
| Not stated. | Not stated | Reg Guides: NRC SRP 3.9.3, Draft RG SC 708-4; Generic Issues GL 84-13; ASME XI, PVP-45 | ASME Sec XI ISTD & PS TS Req. | Re-assess existing requirements regarding visual examination. This may not be adequate [2] | 4-82 | 50 |

Document: No report # (May 1987), Plan for Integration of Aging and Life-Extension Activities

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|---------------------------|---|---|----------|------|
| Propagation of flaws and cracks leading to loss of pressure retaining capability of the component. | Not stated | Yes, too numerous to list | 10CFR App. G, RG 1.99 & ASME Sec XI-IWB | Extend the irradiation damage curve to higher fluences, improve the accuracy of fracture toughness data, demonstrate engineering feasibility of annealing, evaluate feasibility of replacement.. (More) [4] | A.2 | 1 |
| Propagation of flaws and cracks leading to loss of pressure retaining capability of the component. | Not stated | Yes, too numerous to list | ASME Sec XI-IWB, 10CFR App. G & RG 1.99 | Extend the irradiation damage curve to higher fluences, improve the accuracy of fracture toughness data, demonstrate engineering feasibility of annealing, evaluate feasibility of replacement.. (More) [4] | A.4 | 2 |
| Propagation of flaws and cracks leading to loss of pressure retaining capability of the component. | Not stated | Yes, too numerous to list | ASME Sec III & XI-IWB, 10CFR App. G & RG 1.99 | Extend the irradiation damage curve to higher fluences, improve the accuracy of fracture toughness data, demonstrate engineering feasibility of annealing, evaluate feasibility of replacement.. (More) [4] | A.4 | 3 |
| Loss of tension in tendon wire. | Not stated | None | ASME Sec XI-IWL | Develop methods of monitoring [2] | A.15 | 4 |
| Loss of tension in tendon wire. | Not stated | None | ASME Sec XI-IWL | Develop methods of monitoring [2] | A.15 | 5 |
| Loss of tension in tendon wire. | Not stated | None | ASME Sec XI-IWE | Develop methods of monitoring [2] | A.15 | 6 |
| Deterioration of concrete shielding properties; decrease in containment function capability. | Not stated | None | ASME Sec XI-IWE | Develop inspection program; investigate potential chemical and irradiation interactions [4-ORNL] | A.16 | 7 |
| Increased leakage rates. | Not stated | None | ASME Sec XI-IWE | Evaluate research results related to concrete-liner interactions; specify requirements for visual inspection 4-ASME 1[1] | A.18 | 8 |
| Not stated. | Not stated | None | ASME Sec III & Sec XI | Synthesize available data on fatigue design life; Expand ASME III to expand design analysis to cover fatigue for plant life extension [4-ANL] | A.25 | 9 |
| Not stated. | Not stated | None | ASME Sec XI-IWB | Develop methods to determine damage due to thermal aging and synthesize information [4-ANL] | A.25 | 10 |
| Not stated. | Not stated | None | ASME Sec XI-IWB | Define better UT for overlay clad [4] | A.26 | 11 |
| Signal drift. | Not stated | None | 10CFR 50.49 & PS, S&T Req. | Improve methods for detection and mitigation; determine degradation rates, failure rates, and residual life predictions [2] | A.31 | 12 |
| Signal drift. | Not stated | None | 10CFR 50.49 & PS, S&T Req. | Improve methods for detection and mitigation; determine degradation rates, failure rates, and residual life predictions [2] | A.31 | 13 |
| Not stated. | Not stated | None | 10CFR 50.49 & PS, S&T Req. | Not stated | A.32 | 14 |

Document: No report # (May 1987), Plan for Integration of Aging and Life-Extension Activities

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|--------------------------------|---------------------|------------|--------------|----------------------|--|
| 15 | Emergency Diesel Generator | Governor and Controls | Not stated | Not stated | Not stated | VIBR, ENVIR, CORR | Loosening; Physical Degradation; Buildup of corrosion products |
| 16 | Emergency Diesel Generator | Fuel System | Not stated | Not stated | Not stated | VIBR; ENVIR | Loosening; Physical Degradation |
| 17 | Emergency Diesel Generator | Cooling System | Not stated | Not stated | Not stated | ENVIR | Physical Degradation |
| 18 | Emergency Diesel Generator | Starting System | Not stated | Not stated | Not stated | ENVIR; CORR | Physical Degradation; Buildup of corrosion products |
| 19 | Emergency Diesel Generator | Lube System | Not stated | Not stated | Not stated | VIBR; CORR | Loosening; Buildup of corrosion products |
| 20 | Emergency Diesel Generator | Intake and Exhaust System | Not stated | Not stated | Not stated | VIBR | Loosening |
| 21 | Emergency Diesel Generator | Engine Body | Not stated | Not stated | Not stated | VIBR; ELE-TEMP; CORR | Loosening; Physical degradation; Loss of material |
| 22 | Emergency Diesel Generator | Drivetrain | Not stated | Not stated | Not stated | VIBR | Loosening |
| 23 | Emergency Diesel Generator | Switchgear | Not stated | Not stated | Not stated | ENVIR | Physical Degradation |
| 24 | ESF, RPS, EDG, and AC and DC Electrical Systems | Switchgear and Relays | Circuit Breakers | Not stated | Not stated | WEAR | Attrition |
| 25 | ESF, RPS, EDG, and AC and DC Electrical Systems | Switchgear and Relays | Relays | Not stated | Not stated | DRIFT; CORR | Loss of instrument calibration; Buildup of corrosion products |
| 26 | ESF | Electric Motor-operated Valves | Valve seal and seat | Not stated | Not stated | WEAR; ERO/ CORR | Attrition; Loss of material |
| 27 | ESF | Electric Motor-operated Valves | Fasteners | Not stated | Not stated | VIBR | Loosening |

Document: No report # (May 1987), Plan for Integration of Aging and Life-Extension Activities

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|---|--|----------|------|
| Not stated. | Not stated | None | PS TS Req., RG 1.9,RG 1.108 | Reexamine regulatory policy requiring frequent testing. Consider benefit of qualified diesel operator/technician having regulated authority over maintenance [4] | A.40 | 15 |
| Not stated. | Not stated | None | PS TS Req., RG 1.9,RG 1.108 | Reexamine regulatory policy requiring frequent testing. Consider benefit of qualified diesel operator/technician having regulated authority over maintenance [4] | A.40 | 16 |
| Not stated. | Not stated | None | PS TS Req., RG 1.9,RG 1.108 | Reexamine regulatory policy requiring frequent testing. Consider benefit of qualified diesel operator/technician having regulated authority over maintenance [4] | A.41 | 17 |
| Not stated. | Not stated | None | PS TS Req., RG 1.9,RG 1.108 | Reexamine regulatory policy requiring frequent testing. Consider benefit of qualified diesel operator/technician having regulated authority over maintenance [4] | A.41 | 18 |
| Not stated. | Not stated | None | PS TS Req., RG 1.9,RG 1.108 | Reexamine regulatory policy requiring frequent testing. Consider benefit of qualified diesel operator/technician having regulated authority over maintenance [4] | A.41 | 19 |
| Not stated. | Not stated | None | PS TS Req., RG 1.9,RG 1.108 | Reexamine regulatory policy requiring frequent testing. Consider benefit of qualified diesel operator/technician having regulated authority over maintenance [4] | A.41 | 20 |
| Not stated. | Not stated | None | PS TS Req., RG 1.9,RG 1.108 | Reexamine regulatory policy requiring frequent testing. Consider benefit of qualified diesel operator/technician having regulated authority over maintenance [4] | A.42 | 21 |
| Not stated. | Not stated | None | PS TS Req., RG 1.9,RG 1.108 | Reexamine regulatory policy requiring frequent testing. Consider benefit of qualified diesel operator/technician having regulated authority over maintenance [4] | A.42 | 22 |
| Not stated. | Not stated | None | PS TS Req., RG 1.9,RG 1.108 | Reexamine regulatory policy requiring frequent testing. Consider benefit of qualified diesel operator/technician having regulated authority over maintenance [4] | A.42 | 23 |
| Failure of trip latch mechanism function. | Not stated | None | If Class 1E 10CFR50.49 otherwise PS S&T Req. | Determine if aging mechanism found in reactor trip breakers extends to other breakers. Complete operating experience assessment. [2] | A.51 | 24 |
| Coil burnout in logic relays. Set point drift in protective and timing relays. | Not stated | None | PS S&T Req. | Establish/develop a cost effective methodology for detecting relay coil degradation and a preventive maintenance program [2] | A.52 | 25 |
| Failure to seal completely. | Not stated | None | ASME Sec XI & GL 89-10 & Suppl. | Identify and evaluate monitoring methods. Review, evaluate and develop methods for operational readiness determinations. Develop criteria for acceptance. Reexamine maintenance needs and practices. (More) [4-EPRI-MOV] | A.57 | 26 |
| Breakage of fasteners. | Not stated | None | ASME Sec XI & GL 89-10 & Suppl. | Identify and evaluate monitoring methods. Review, evaluate and develop methods for operational readiness determinations. Develop criteria for acceptance. Reexamine maintenance needs and practices. (More) [4-EPRI-MOV] | A.58 | 27 |

Document: No report # (May 1987), Plan for Integration of Aging and Life-Extension Activities

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|--------------------------------|-----------------|------------|--------------|------------------------|---|
| 28 | ESF | Electric Motor-operated Valves | Stem | Not stated | Not stated | DIST | Dimensional distortion of part |
| 29 | ESF | Electric Motor-operated Valves | Motor Operators | Not stated | Not stated | WEAR; CORR; DIST; VIBR | Attrition; Buildup of Corrosion Products; Dimensional distortion of part; Loosening |
| 30 | ESF | Electric Motor-operated Valves | Contacts | Not stated | Not stated | CORR | Buildup of corrosion products |
| 31 | ESF | Electro-hydraulic Valves | Not stated | Not stated | Not stated | Not stated | Not stated |
| 32 | ESF | Electro-pneumatic Valves | Not stated | Not stated | Not stated | Not stated | Not stated |
| 33 | ESF | Check Valves | Not stated | Not stated | Not stated | Not stated | Not stated |
| 34 | ESF | Explosively-actuated Valves | Not stated | Not stated | Not stated | Not stated | Not stated |

Document: Nuclear Safety 31:484-489, Safety Implications of Diesel Generator Aging

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------|-------------------------|---|------------|--------------|---------------|--|
| 1 | Emergency Diesel Generator | Instruments and control | Governor, control air subsystem, wiring and terminations, sensors | Not stated | Not stated | VIBR | Loosening |
| 2 | Emergency Diesel Generator | Fuel system | Engine piping, injector pumps, injectors and nozzles | Not stated | Not stated | VIBR | Loosening |
| 3 | Emergency Diesel Generator | Starting system | Air admittance valves, controls, starting motors | Not stated | Not stated | CORR/ CONTAM | Corrosion product buildup/loss of desired surface properties |

Document: NUREG-1144, Nuclear Plant Aging Research (NPAR) Program Plan

Reviewed by: Dwight R. Diercks, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------|----------------|---|-----------|--------------|---------------|-------------|
| 1 | Multiple | Multiple | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: No report # (May 1987), Plan for Integration of Aging and Life-Extension Activities

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|---------------------------------|--|----------|------|
| Increase in stroke time. | Not stated | None | ASME Sec XI & GL 89-10 & Suppl. | Identify and evaluate monitoring methods. Review, evaluate and develop methods for operational readiness determinations. Develop criteria for acceptance. Reexamine maintenance needs and practices. (More) [4-EPRI-MOV] | A.58 | 28 |
| Decrease in transmitted torque. Increase in stroke time. | Not stated | None | ASME Sec XI & GL 89-10 & Suppl. | Identify and evaluate monitoring methods. Review, evaluate and develop methods for operational readiness determinations. Develop criteria for acceptance. Reexamine maintenance needs and practices. (More) [4-EPRI-MOV] | A.59 | 29 |
| Increase in contact resistance. | Not stated | None | ASME Sec XI & GL 89-10 & Suppl. | Identify and evaluate monitoring methods. Review, evaluate and develop methods for operational readiness determinations. Develop criteria for acceptance. Reexamine maintenance needs and practices. (More) [4-EPRI-MOV] | A.59 | 30 |
| Not stated. | Not stated | None | ASME Sec XI IWV | Not stated | A.63 | 31 |
| Not stated. | Not stated | None | ASME Sec XI IWV | Not stated | A.63 | 32 |
| Not stated. | Not stated | None | ASME Sec XI IWV | Not stated | A.63 | 33 |
| Not stated. | Not stated | None | ASME Sec XI IWV | Not stated | A.63 | 34 |

Document: Nuclear Safety 31:484-489, Safety Implications of Diesel Generator Aging

Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|---------------------------------|------------------------------|---|----------|------|
| Vibration and vibration-induced loosening of subcomponents were the most frequent causes of all failures. | Frequent | PNL NPAR Diesel Generator Study | PS TS Req., RG 1.9, RG 1.108 | Relaxation of fast-starting and fast-loading test requirement [4] | 485 | 1 |
| Loosening of subcomponents by vibration has been observed to cause component failure. | Frequent | PNL NPAR Diesel Generator Study | PS TS Req., RG 1.9, RG 1.108 | Relaxation of fast-starting and fast-loading test requirement [4] | 485 | 2 |
| Corrosion product buildup and contamination of subcomponents can lead to failure-to-start problems. | Occasional | PNL NPAR Diesel Generator Study | PS TS Req., RG 1.9, RG 1.108 | Not stated | 485, 486 | 3 |

Document: NUREG-1144, Nuclear Plant Aging Research (NPAR) Program Plan

Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: NUREG-1144, Rev. 1, Nuclear Plant Aging Research (NPAR) Program Plan, Rev. 1

Reviewed by: Dwight R. Diercks, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------|----------------|---|-----------|--------------|---------------|-------------|
| 1 | Multiple | Multiple | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: NUREG-1144, Rev. 2, Nuclear Plant Aging Research: (NPAR) Program Plan, Status, and Accomplishments, Rev. 2

Reviewed by: David C. Ma, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------------|--------------------------------|---|------------|--------------|------------------|--|
| 1 | Emergency Power | Emergency Diesel Generators | Subsystems: I/C, Lube Oil, Exhaust, Exciter and Voltage Regulator, Starting, Intake/Combustion, Cooling, Fuel Oil | Not stated | Not stated | VIBR | Loosening |
| 2 | Cooling and Power Systems | Motors | Stator Insulating System, Bearing Assemblies | Not stated | Not stated | FAT/THERM, ENVIR | Cumulative fatigue damage, physical/chemical degradation |
| 3 | Emergency Power | Battery Chargers and Inverters | Electrolytic Capacitors, Transformer, Semi Conductors, Cable Connectors, Wiring, Structural Fasteners | Not stated | Not stated | FAT/THERM | Cumulative Fatigue Damage |
| 4 | Emergency Power | Batteries | Grids, Top Conductor | Lead Alloy | Not stated | CORR | Physical Degradation |

Document: NUREG/CP-0036, Proceedings of the Workshop on Nuclear Power Plant Aging

Reviewed by: Dwight R. Diercks, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------|-----------------|-------------------------|-------------|--------------------------------------|---------------|---|
| 1 | PWR cooling system | Steam generator | Tubing (primary side) | Inconel 600 | Westinghouse, Combustion Engineering | CORR/PWSCC | Crack initiation and growth |
| 2 | PWR cooling system | Steam generator | Tubing (primary side) | Inconel 600 | Westinghouse, Combustion Engineering | CORR/IN | Crack initiation and growth |
| 3 | PWR cooling system | Steam generator | Tubing (secondary side) | Inconel 600 | Westinghouse, Combustion Engineering | CORR/CREV | Loss of material; corrosion product buildup |
| 4 | PWR cooling system | Steam generator | Tubing (secondary side) | Inconel 600 | Westinghouse, Combustion Engineering | CORR/SCC | Crack initiation and growth |

Document: NUREG-1144, Rev. 1, Nuclear Plant Aging Research (NPAR) Program Plan, Rev. 1

Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: NUREG-1144, Rev. 2, Nuclear Plant Aging Research: (NPAR) Program Plan, Status, and Accomplishments, Rev. 2

Reviewed by: David C. Ma, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|--|--|----------|------|
| The highest failure rate is 12% of the governor in the I/C system due to vibration, vibration loosening, thermal and physical shock. Fuel oil, starting and cooling also have a high failure rate. Fast start testing contributes to aging. | Frequent | Not stated | PS TS Req., RG 1.9, RG 1.108 | Replace fast start testing by engine health check; permit slower starts and longer run times; monitor and trend engine condition monitor; conduct major engine overhaul based on need rather than elapsed time. [4] | 6.15 | 1 |
| The stator insulating system and bearing assemblies of small motors (<200 lbs) failed most frequently (>70%). Heating cycles of winding in starting and overload conditions cause degradation of insulating material. (More) | Frequent | Not stated | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Perform tests for stator/rotor windings on windings temperature, vibration signature, current signature, voltage gradient, corona, insulation resistance, power factor/loss factor, polarization index; (More) [2] | 6.156.16 | 2 |
| Overheating, electrical transfers, and personnel errors are the most documented stressors. Electrolytic capacitors are thermal sensitive. Failure of electrolytic capacitors in a short circuit mode result in direct loss of the equipment availability | Frequent | Not stated | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Improve the vital bus reliability by using an automatic transfer switch; use of equipment for detecting and suppressing electrical bus disturbances; use of higher voltage and temperature related components and forced air cooling [2] | 6.20 | 3 |
| The dominant aging problem is the thermal induced oxidation of the grids and top conductors. The swelling of the lead alloy material causes poor contact and decreased battery capacity. Brittle lead due to oxidation also leads to decreased ruggedness. | Not stated | Not stated | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Maintain and operate in accordance with IEEE Standard 450, Reg. Guide 1.129, and manufacturer's recommendations [2] | 6.21 | 4 |

Document: NUREG/CP-0036, Proceedings of the Workshop on Nuclear Power Plant Aging

Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|---|------------------------------|---|----------|------|
| PWSCC generally occurs at points of high residual stress or in-service deformation (denting). PWSCC commonly leads to tube leakage and creates the potential for tube failure. | Occasional | EPRI Steam Generator Owners Group | ASME Sec XI IWB & TS Req. | In-situ stress relief of tubes near tube-sheets; heat treat Inconel to reduce susceptibility in new plants. [4] | 96 | 1 |
| Intergranular attack can occur during layup, particularly in the presence of impurities such as oxygen and thiosulfates, and can lead to tube leakage and possible tube failure. | Rare | Not discussed in report | ASME Sec XI IWB & TS Req. | Control environment during layup to reduce oxygen and thiosulfates. [4] | 98 | 2 |
| Typically caused by the presence or formation of caustics, acid phosphates, chloride ions, or acid sulfates. Effects are same as above. | Occasional | NRC Draft Branch Tech Position 5- 3;EPRI Steam Generator Owner's Grp. | ASME Sec XI IWB & TS Req. | Not stated. | 98 | 3 |
| Caused by formation of NaOH by hydrolysis reactions between phosphate water treatment and corrosion product oxides at tube sheet. Effects are same as above. | Not stated | NRC Draft Branch Tech Position 5- 3;EPRI Steam Generator Owner's Grp. | ASME Sec XI IWB & TS Req. | Control water chemistry to eliminate free caustic buildup; heat treat tubing [4] | 98-100 | 4 |

Document: NUREG/CP-0036, Proceedings of the Workshop on Nuclear Power Plant Aging

Reviewed by: Dwight R. Diercks, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------------------|-------------------------------|-------------------------|--|--------------------------------------|------------------|---------------------------------------|
| 5 | PWR cooling system | Steam generator | Tubing (secondary side) | Inconel 600 | Westinghouse, Combustion Engineering | CORR/IN | Crack initiation and growth |
| 6 | PWR cooling system | Steam generator | Tubing (secondary side) | | | CORR/UA | Loss of material |
| 7 | PWR cooling system | Steam generator | Tubing (secondary side) | Inconel 600 | Westinghouse, Combustion Engineering | CORR/PIT | Local loss of material |
| 8 | PWR cooling system | Steam generator | Tubing (secondary side) | Inconel 600 | Westinghouse, Combustion Engineering | WEAR/FRET | Attrition |
| 9 | PWR cooling system | Steam generator | Tubing (secondary side) | Inconel 600 | Westinghouse, Combustion Engineering | WEAR | Attrition |
| 10 | PWR cooling system | Steam generator | Tubing (secondary side) | Inconel 600 | Westinghouse, Combustion Engineering | WEAR | Attrition |
| 11 | PWR cooling system | Steam generator | Tube support plates | Carbon steel; ferritic stainless steel | Westinghouse, Combustion Engineering | WEAR/DENT | Constriction |
| 12 | PWR cooling system | Steam generator | Feedwater lines | Not stated | Westinghouse, Combustion Engineering | FAT/THERM | Cumulative fatigue damage |
| 13 | PWR cooling system | Condensers | | Not stated | Not stated | CORR/UA | Loss of material |
| 14 | BWR cooling system | Coolant piping | Condenser tubes | Type 304 stainless steel | General Electric Co. | CORR/IGSCC | Crack initiation and growth |
| 15 | PWR pressure boundary | Pressure vessels, pumps, etc. | Bolts | Ferritic stainless steel | Not stated | CORR | Loss of material and crack initiation |
| 16 | PWR pressure boundary | Pressure vessels, pumps, etc. | Bolts | Ferritic stainless steel | Not stated | CORR/SCC | Crack initiation and growth |
| 17 | PWR pressure boundary | Pressure vessels, pumps, etc. | Bolts | Austenitic stainless steel | Not stated | CORR/TGSCC | Crack initiation and growth |
| 18 | Electrical and control systems | Electrical components | Electrical insulation | Various organic polymers | Not stated | EMBR/IR; EMBR/TH | Loss of fracture toughness |

Document: NUREG/CP-0036, Proceedings of the Workshop on Nuclear Power Plant Aging

Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|---|---|--|----------|------|
| Caused by the formation of a caustic environment at the tube sheet crevice. Effects are same as above | Occasional | NRC Draft Branch Tech Position 5-3;EPRI Steam Generator Owner's Grp. | ASME Sec XI IWB & TS Req. | Thermally treat tubing, sleeve affected area with more resistant material, eliminate crevice in design. [4] | 100 | 5 |
| Occurs in creviced areas because of the formation of acid phosphates. Effects are same as above. | Rare | NRC Draft Branch Tech Position 5-3;EPRI Steam Generator Owner's Group | ASME Sec XI IWB & TS Req. | Eliminate phosphate water treatment; control sodium/phosphate ratio. [4] | 100 | 6 |
| Produced by chloride and air or oxygen leakage plus Cu ions, resulting in local corrosion cells. Pits can lead to tube leakage, though rupture is considered unlikely. | Not stated | NRC Draft Branch Tech Position 5-3;EPRI Steam Generator Owner's Grp. | ASME Sec XI IWB & TS Req. | Improve condenser performance to eliminate chlorides and oxygen in system [4] | 101 | 7 |
| Produced by rubbing of tubes against supports and anti-vibration bars because of flow-induced vibration. Can lead to tube leakage and possible failure | Occasional | Not discussed in report | ASME Sec XI IWB & TS Req. | Change material and design of anti-vibration bars. [4] | 101 | 8 |
| Observed near uppermost tube support plates in once-through SG, and is thought to be caused by the erosive action of corrosion product oxides carried in the high-velocity stream. | Not stated | Not discussed in report | ASME Sec XI IWB & TS Req. | Not stated. | 101 | 9 |
| Caused by foreign objects inadvertently left in steam generators, which vibrate against tubes and can cause leakage and possible failure. | Occasional | Not discussed in report | ASME Sec XI IWB & TS Req. | Avoid introduction of foreign objects [4] | 101-103 | 10 |
| Caused by buildup of oxides (primarily magnetite) in the gap between the tubes and the support plates, resulting in deformation, constriction, and possible tube failure. | Moderate | NRC Draft Branch Tech Position 5-3;EPRI Steam Generator Owner's Grp. | ASME Sec XI IWB & TS Req. | Oxygen control or deaeration in condenser, feed-water lines, and steam generator plus monitoring of condenser leakage. [4] | 103-104 | 11 |
| Thermal fatigue associated with introduction of ambient temperature water during startup and shutdown, possibly accelerated by environmental effects, can cause cracking at the I.D. of feedwater lines, leading to leakage. | Occasional | Not discussed in report | ASME Sec XI IWB & TS Req. | Proper mixing of auxiliary and main feedwater. [4] | 104 | 12 |
| Corrosion produced by chlorides in salt-water-cooled PWRs can lead to leakage in condenser tubes and service water system components, allowing ingress of chlorides into the secondary water system | Not stated | Not discussed in report | PS S&T Req. | Monitor condenser leakage, protect damaged tubes with Ti sleeves, plug and replace leaking tubes, use Ti tubes in new units. [4] | 245-255 | 13 |
| Sensitized austenitic stainless steel under residual or applied tensile stresses (typically near welds) is subject to IGSCC in contact with oxygenated cooling water, resulting in pipe cracking and leakage. | Moderate | Not discussed in report | ASME Sec XI IWC | Deaeration, hydrogen water chemistry, material replacement, and inspection [4] | 107-120 | 14 |
| The nature of the corrosive attack (general, intergranular, etc.) is not identified, but boric acid corrosion can lead to failure of bolting materials in service. | Not stated | Not discussed in report | ASME Sec XI IWB | Not stated | 230 | 15 |
| SCC of ferritic stainless steel bolting materials can be caused by the nonjudicious use of lubricants, resulting in failure in service | Not stated | Not discussed in report | ASME Sec XI | Not stated | 230 | 16 |
| Chloride contamination can produce TGSCC of austenitic stainless steel bolting materials, resulting in failure in service. | Not stated | Not discussed in report | ASME Sec XI | Not stated | 230 | 17 |
| Long-term exposure to irradiation at elevated temperatures can produce embrittlement and loss of strength in organic insulation; the extent of the effect varies with the material. | Not stated | IEEE Std. 323-1974; ASTM Std. D2953-71 | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Not stated | 121-130 | 18 |

Document: NUREG/CP-0036, Proceedings of the Workshop on Nuclear Power Plant Aging

Reviewed by: Dwight R. Diercks, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------------------|---------------------------------------|---------------------------|---|--------------|------------------------------------|---------------------------------|
| 19 | Electrical and control systems | Electrical components | Electrical insulation | Polyimide, polyester, silicone, polyvinyl, teflon | Not stated | EMBR/IR; EMBR/TH | Loss of fracture toughness |
| 20 | Electrical and control systems | Various control and switching devices | Misc. sub-component parts | Various | Various | ELE-TEMP; EMBR/IR; FAT; VIBR | Chemical and physical breakdown |

Document: NUREG/CP-0100, Proceedings of the International Nuclear Power Plant Aging Symposium

Reviewed by: Dwight R. Diercks, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------|------------------------------------|---------------------------|---|--|----------------|----------------------------|
| 1 | Concrete structures | | | Concrete (typically steel reinforced) | Not stated | AGRCHEM | Loss of integrity |
| 2 | Concrete structures | | | Concrete (typically steel reinforced) | Not stated | LEACH | Loss of integrity |
| 3 | Concrete structures | | | Concrete (typically steel reinforced) | Not stated | CORR | Loss of material |
| 4 | Concrete structures | | | Concrete (typically steel reinforced) | Not stated | FRZ/THAW | Loss of integrity |
| 5 | Pressure boundary | Pressure vessel and coolant piping | | Austenitic stainless steels and ferritic steels | Not stated | FAT | Cumulative fatigue damage |
| 6 | Pressure boundary | Pressure vessel | | SA533, Gr. B, Class 1 steel | Not stated | EMBR/TE | Loss of fracture toughness |
| 7 | Pressure boundary | Pressure vessel | | Not stated | Not stated | EMBR/TE | Loss of fracture toughness |
| 8 | Cooling system | Feedwater lines | | Typically carbon or low-alloy steel | Not stated | ERO/CORR | Wall thinning |
| 9 | Cooling system | Coolant pumps | Pump impellers and blades | 13Cr-4Ni-Mo cast martensitic stainless steel | Not stated | EMBR | Loss of fracture toughness |
| 10 | Cooling system | Coolant pumps | Pump body | CF8, CF8M, and CF8A cast duplex SS | Byron-Jackson; Westinghouse; Bingham-Willamette; CE/Klein, Schanzlin, and Becker | EMBR/TE | Loss of fracture toughness |
| 11 | Cooling system | Coolant pumps | Pump body | CF8, CF8M, and CF8A cast duplex SS | Byron-Jackson; Westinghouse; Bingham-Willamette; CE/Klein, Schanzlin, and Becker | FAT; FAT/THERM | Cumulative fatigue damage |

Document: NUREG/CP-0036, Proceedings of the Workshop on Nuclear Power Plant Aging

Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|---|--|------------------------|----------|------|
| Long-term exposure to irradiation at elevated temperatures is observed to dramatically decrease the life of teflon compared to thermal aging alone, but the life is significantly increased for the other materials tested. | Not stated | Not discussed in report | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Not stated | 256-262 | 19 |
| Various electrical control and switching devices were subjected to pre-conditioning (thermal aging, irradiation, and mechanical cycling) prior to seismic loading tests. The equipment showed little or no adverse effects from the preconditioning. | Not stated | IEEE Stds. 323-1974 & 344-1975, EPRI NP-2129, and NRC Reg. Guide 1.89, Rev. 1 (Feb. 1982) | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Not stated | 155-164 | 20 |

Document: NUREG/CP-0100, Proceedings of the International Nuclear Power Plant Aging Symposium

Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|--|---------------------------|--|---------------------|------|
| Acids, sulfates, and chlorides dissolved in groundwater react with and breakdown the cement phases in the concrete, resulting in loss of strength. | Not stated | Not discussed in report | ASME Sec XI IWL | Not stated | 84-88 | 1 |
| Water in contact with concrete with cracks or improper construction joints can leach out the Ca(OH) ₂ phase, resulting in disintegration. | Not stated | Not discussed in report | ASME Sec XI IWL | Not stated | 84-88 | 2 |
| Water, typically containing dissolved chlorides, seeps into cracks, reduces the pH, and causes corrosive attack of the embedded rebar, resulting in loss of strength. | Not stated | Not discussed in report | ASME Sec XI IWL | Repair of cracks [4] | 84-88 | 3 |
| Expansion associated with freezing of concrete while wet can cause spalling. Repeated freeze/thaw cycles can cause severe degradation. | Not stated | Not discussed in report | ASME Sec XI IWL | Not stated | 84-88 | 4 |
| Temperature and load cycles from operating transients, in combination with environmental effects, can cause crack initiation, growth, and component failure. | Not stated | Not discussed in report | ASME Sec XI IWB | Improved design rules under development. [4] | 100-113 | 5 |
| Specimens of A533, Gr. B, Cl. 1 steel are being subjected to accelerated thermal aging treatments to determine possible deleterious effects on fracture toughness and other mechanical properties. | Not stated | Not discussed in report | 10CFR App. G & RG 1.99 | Not stated | 207-211 | 6 |
| Long-term exposure to neutron irradiation causes a progressive decrease in fracture toughness of the RPV materials near the core, increasing their susceptibility to subsequent failure under severe transients. | Not stated | USNRC RG 1.99, Rev. 2 and 1.154; 10 CFR 50 | 10CFR App. G & RG 1.99 | Multifaceted approach for managing embrittlement is described. [4] | 338-341 | 7 |
| Wall thinning through the combined effects of corrosion and the erosion of the resulting poorly adherent magnetite layer under high-velocity flow result in possible component failure. | Not stated | Chexal-Horowitz-Erosion-Corrosion (CHEC) computer code | ASME Sec XI | Change water chemistry; improve flow geometries of piping; use more resistant materials (e.g., higher Cr alloys) [4] | 95-99 | 8 |
| Extended service at LWR operating temperatures can lead to significant loss of fracture toughness, thereby increasing susceptibility to failure under impact loading. | Not stated | Not discussed in report | ASME Sec XI | Embrittlement can be reduced by proper heat treatment and chemistry [2] | 89-94 | 9 |
| Prolonged service at operating temperatures can produce microstructural changes in the ferrite phase of the duplex SSs that causes a progressive loss of fracture toughness. | Not stated | ASME Code Section XI | ASME Sec XI | Perform periodic volumetric and surface in-service inspection to characterize flaws. Second ref. describes three-phase monitoring program. [4-ANL] | 212-219; 353-362 | 10 |
| System operating transients and pump vibrations can cause cyclic loadings and possible growth of pre-existing flaws. | Not stated | ASME Code Section XI | ASME Sec III & XI | Perform periodic volumetric and surface in-service inspection to characterize flaws. [4] | 212-219 | 11 |

Document: NUREG/CP-0100, Proceedings of the International Nuclear Power Plant Aging Symposium

Reviewed by: Dwight R. Diercks, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------|----------------|---|---|--|----------------|-----------------------------|
| 12 | Cooling system | Coolant pumps | Pump body | CF8, CF8M, and CF8A cast duplex SS | Byron-Jackson; Westinghouse; Bingham-Willamette; CE/Klein, Schanzlin, and Becker | CORR/SCC | Crack initiation and growth |
| 13 | Cooling system | Coolant pumps | Pump shaft | Cr-plated; underlying alloy not stated | Byron-Jackson; Westinghouse; Bingham-Willamette; CE/Klein, Schanzlin, and Becker | FAT; FAT/THERM | Cumulative fatigue damage |
| 14 | Cooling system | Coolant pumps | Closure studs | SA193, Gr. B7 or SA540, Gr. B23 | Byron-Jackson; Westinghouse; Bingham-Willamette; CE/Klein, Schanzlin, and Becker | CORR/BA | Loss of material |
| 15 | Not stated | Not stated | Elastomers for seals, diaphragms, hoses, belts, valve seats | Natural or synthetic rubber or related polymers | Not stated | ENVIR | Loss of desired properties |
| 16 | Multiple | Multiple | Multiple | Various | Various | Various | Various |

Document: NUREG/CP-0105, Proceedings of the U.S. Nuclear Regulatory Commission, 17th Water Reactor Safety Information Meeting

Reviewed by: Ali Erdemir, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------|---------------------------|---|---|--|---------------|-----------------------------|
| 1 | Pressure boundary | Pressure vessel | Upper-shelf welds | High-copper weld material, LINDE-124 | Combustion Engineering Inc. | EMBR/IR | Loss of fracture toughness |
| 2 | Pressure boundary | Pressure vessel | Upper head stainless-steel weld cladding | Austenitic stainless steels, Types: 308, 309, 304 | Combustion Engineering Inc. | EMBR/IR | Loss of fracture toughness |
| 3 | Cooling system | Coolant piping | Not stated | 304 and 316 Stainless Steel | Not stated | CORR/ IGSCC | Crack initiation and growth |
| 4 | Pressure boundary | Pressure vessel | Not stated | SA533, Gr. B, Class 1 steel | Not stated | CORR/SCC | Crack initiation and growth |
| 5 | Pressure boundary | Recirculating cover plate | Not stated | CF-3, CF-8, and CF-8M, cast duplex SS | Georg Fischer Co., Switzerland; and Gundremmingen Reactor, Germany | EMBR | Loss of fracture toughness |
| 6 | Pressure boundary | Reactor internals | Core support plate, core shroud and top guide | Not stated | Not stated | CORR/SCC | Crack initiation and growth |

Document: NUREG/CP-0100, Proceedings of the International Nuclear Power Plant Aging Symposium

Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|------------------------------|----------------------------|--|----------|------|
| Very low levels of ferrite at repair and fabrication welds plus sensitization from welding procedure can leave these regions susceptible to crack initiation by SCC. | Not stated | ASME Code Section XI | ASME Sec XI | Perform periodic volumetric and surface in-service inspection to characterize flaws. [4] | 212-219 | 12 |
| Alternate bending stresses from asymmetric distribution of static pressure and cyclic thermal stresses from turbulent mixing of hot and cold reactor coolant can cause fatigue crack initiation and growth. | Not stated | ASME Code Section XI | ASME Sec III & XI | Perform periodic volumetric and surface in-service inspection to characterize flaws. Use monitors to detect vibrations caused by cracks in shaft. [4-EPRI] | 212-219 | 13 |
| Leakage of borated PWR primary coolant across pump casing-to-cover gasket can cause significant corrosion of closure studs, leading to possible breakage. | Not stated | Not discussed in report | ASME Sec XI or PS S&T Req. | Perform periodic visual and volumetric in-service inspection to detect corrosion. [4] | 212-219 | 14 |
| Elastomers break down during storage by breaking or crosslinking molecular bonds and evaporation, migration, or mutation of compound ingredients, causing loss of strength, ductility, and resilience. | Not stated | MIL-STD-1523A; MIL-HDBK-695C | PS S&T Req. | Shelf life may be greater than that given in MIL standards; more research is needed. [2] | 118-124 | 15 |
| Paper presents an overview of common aging processes for PWR pressure vessels, PWR reactor cooling system piping and nozzles, BWR Mark I containments, diesel generators, motor-operated valves, and cables, connections, and penetrations. No aging. | | | | | 28-38 | 16 |

Document: NUREG/CP-0105, Proceedings of the U.S. Nuclear Regulatory Commission, 17th Water Reactor Safety Information Meeting

Reviewed by: Ali Erdemir, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|---------------------|------------------------------------|----------|------|
| Irradiation reduces fracture toughness, tearing modulus, and ductility of upper-shelf welds, thus increasing their susceptibility to crack initiation and growth. | Not stated | NRC-HSSI, ASME-185 | 10 CFR App. G | Not stated | 31-39 | 1 |
| Irradiation reduces fracture toughness and tearing modulus of the weld cladding. During an overcooling transient, this can lead to the growth of small surface flaws thus increasing the probability of pressure vessel failure. | Not stated | Not discussed in report | 10 CFR App. G | Not stated | 44-47 | 2 |
| High concentration of ionic impurities, such as sulfates and chlorides, and oxidizing radiolysis products in BWR water together with high tensile stresses resulted in IGSCC of 304 and 316 pipes. | Not stated | EPRI-HWC | ASME Sec XI | Inject hydrogen into feedwater [4] | 301-310 | 3 |
| Susceptibility to SCC increases with increasing sulfur content and/or number of sulfide inclusions. A533B steel contains far fewer sulfide inclusions than other ferritic steels and is found to be less susceptible to SCC. | Not stated | Not discussed in report | 10 CFR App. G | Control sulfur content [4] | 310-311 | 4 |
| Thermal aging decreases the fracture toughness and tearing modulus of cast stainless steels. Precipitation and/or growth of phase-boundary carbides or nitrides leads to brittle fracture and/or cleavage of ferrite phase due to particle cracking. | Not stated | ASTM E813-85, E1152 | ASME Sec XI | Not stated. | 332-342 | 5 |
| Soluble corrosion products in reactor coolant systems undergo cathodic reduction, contributing to crack growth. At 289 C and 10 ⁻⁶ /s -1 strain rate, chromate (at 0.1 ppm level) is found to be more deleterious than nitrate, borate, carbonate, & chlorides. | | Not discussed in report | ASME Sec XI & PS TS | Not stated | 369-371 | 6 |

Document: NUREG/CP-0105, Proceedings of the U.S. Nuclear Regulatory Commission, 17th Water Reactor Safety Information Meeting

Reviewed by: Ali Erdemir, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-----------------------------------|-----------------|---|--|--------------|---------------|--|
| 7 | Cooling system | Piping | Not stated | Stainless steel, Type 304 | Not stated | CORR/SCC | Crack initiation and growth |
| 8 | Power plant | Various | Various Class 1E cables | | Not stated | ELE-TEMP | Chemical or physical degradation, thermal distortion |
| 9 | Cooling system | Steam Generator | Tubes | Inconel 600 | Not stated | CORR/PWSCC | Crack initiation and growth |
| 10 | Not stated | Not stated | Circuit breakers and relays | Relays (protective, auxiliary, control, timing, electronic); breakers (molded-case and metal-clad) | Not stated | WEAR | Attrition |
| 11 | Auxiliary Feed Water System | Not stated | Pump drivers, valve operators, valves, pumps | Not stated | Not stated | WEAR | Loss of desired property or function, attrition |
| 12 | Compressed air system | Not stated | Compressors, valves, filters, dryers, pipes, silencers, moisture separators | Not stated | Not stated | WEAR | Loss of desired property or function. Attrition |
| 13 | Power operation and safety system | Inverters | Filter capacitors, thyristors, fuses | Not stated | Not stated | ELE-TEMP | Chemical or physical degradation; thermal distortion |

Document: NUREG/CR-2641, The In-Plant Reliability Data Base for Nuclear Power Plant Components: Data Collection and Methodology Report

Reviewed by: David C. Ma, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------|----------------|---|-----------|--------------|---------------|-------------|
| 1 | Safety-related | Safety-related | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: NUREG/CR-3154, The In Plant Reliability Data Base for Nuclear Plant Components: Interim Report - The Valve Component

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------------|----------------|--------------|------------|--------------|-------------------|------------------|
| 1 | Nuclear power generating station | Valve | Seat | Not stated | Not stated | ERO/CORR, ERO/CAV | Loss of material |

Document: NUREG/CP-0105, Proceedings of the U.S. Nuclear Regulatory Commission, 17th Water Reactor Safety Information Meeting

Reviewed by: Ali Erdemir, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-----------------------------------|-------------------------------|---|----------|------|
| Service-induced cracking of BWR reactor internal components were mainly attributed to SCC. BWR water environments contain ionic impurities and radiolysis products that can lead to SCC. | Not stated | Not discussed in report | ASME Sec XI or PS S&T Req. | Control hydrogen water chemistry [4] | 372 | 7 |
| After artificial aging at 100 C to a nominal lifetime of 60 years using an aging acceleration factor of ~80, many cables passed the loss of coolant accident steam exposure test indicating a good life extension potential for a number of cable prod. | Not stated | NRC/Long-Term Cable Aging Program | PS S&T Req. | Not stated | 397 | 8 |
| High-residual tensile stresses and low mill-annealing temp. contribute to PWSCC. Small increases in operating temp. can accelerate damage. Roll transitions, irregular transitions at U-bends, and dented tubes are susceptible sites for PWSCC. | Not stated | NRC/NPAR | ASME Sec XI IWB & PS S&T Req. | Eliminate high tensile stresses, reduce hot leg temperature. [4] | 415-420 | 9 |
| Aging, contact oxidation, and service-related wear of circuit breakers and relays can lead to loss of capacity and inadvertent actuation of safety related systems; and can cause significant damage to associated equipment, increase the chance of fires. | Not stated | NRC/NPAR | PS S&T Req. | Develop effective inspection, surveillance, and condition monitoring methods. [2] | 434-435 | 10 |
| Aging and service related degradation is responsible for a significant fraction of the AFW failures. The degradation of instrumentation and control devices, such as electrical contacts, relays, switches, circuits, etc. can result in component failure. | Not stated | NRC/NPAR | ASME Sec XI | Optimize surveillance and monitoring programs [4] | 445-446 | 11 |
| Aging-related degradation plays a significant role in compressed air system failures. In particular, wear, corrosion, fatigue, blocking/clogging, calibration setpoint drift are the dominant mechanisms for component failure. | Not stated | NRC/NPAR, 10CFR50.73 | PS S&T Req. | Optimize preventive maintenance procedure. [4] | 458-463 | 12 |
| Overheating, electrical transients, and personnel errors are the leading causes of inverter failures. These failures can result in reactor trip, containment isolation, safety injection system actuation, and loss of feedwater. | Not stated | IEEE-650-1989 | PS S&T Req. | Comprehensive inspection, testing and preventive/ corrective maintenance [2] | 501-505 | 13 |

Document: NUREG/CR-2641, The In-Plant Reliability Data Base for Nuclear Power Plant Components: Data Collection and Methodology Report

Reviewed by: David C. Ma, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: NUREG/CR-3154, The In Plant Reliability Data Base for Nuclear Plant Components: Interim Report - The Valve Component

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|---------------------|-------------------------------|------------------------|--------------|------|
| Corrosion, erosion/cavitation (aggravated when valve is operated nearly closed) cause improper seating and fluid leakage past a "closed" valve. | Moderate | ANSI FIRR Committee | ASME Sec XI IST & PS S&T Req. | Not stated | 7-11, 39, 45 | 1 |

Document: NUREG/CR-3154, The In Plant Reliability Data Base for Nuclear Plant Components: Interim Report - The Valve Component

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------------|----------------|--------------|------------|--------------|---------------|----------------------------------|
| 2 | Nuclear power generating station | Valve | Stem | Not stated | Not stated | WEAR | Attrition |
| 3 | Nuclear power generating station | Valve | Bonnet | Not stated | Not stated | WEAR | Attrition |
| 4 | Nuclear power generating station | Valve | Packing | Not stated | Not stated | ELE-TEMP | Chemical or physical degradation |
| 5 | Nuclear power generating station | Valve | Seals | Not stated | Not stated | ELE-TEMP | Chemical or physical degradation |
| 6 | Nuclear power generating station | Valve | Fasteners | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 7 | Nuclear power generating station | Valve | Gate | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 8 | Nuclear power generating station | Valve | Flange | Not stated | Not stated | CORR | Loss of material |
| 9 | Nuclear power generating station | Valve | Bushing | Not stated | Not stated | WEAR | Attrition |
| 10 | Nuclear power generating station | Valve | Linkages | Not stated | Not stated | WEAR | Attrition |

Document: NUREG/CR-3543, Survey of Operating Experience from LERs to Identify Aging Trends

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------|----------------|--------------------------------|------------|--------------|-------------------------------------|--------------------------------------|
| 1 | All safety-related systems | Pipe | Pipe welds | Not stated | Not stated | FAT (Vibration-induced and thermal) | Cumulative fatigue damage |
| 2 | All safety-related systems | Pipe | Pipe welds | Not stated | Not stated | CORR/SCC | Crack initiation and growth |
| 3 | All safety-related systems | Pipe | Pipe threads and tube fittings | Not stated | Not stated | VIBR; FAT | Loosening; Cumulative fatigue damage |
| 4 | All safety-related systems | Pipe | Pipe walls | Not stated | Not stated | ERO/CORR | Wall thinning |

Document: NUREG/CR-3154, The In Plant Reliability Data Base for Nuclear Plant Components: Interim Report - The Valve Component

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|---------------------|-------------------------------|------------------------|--------------|------|
| Worn stem can cause misalignment of stem travel, worn bushings, and faulty valve seating, leading to seat distortion and leaking. | Occasional | ANSI FIRR Committee | ASME Sec XI IST & PS S&T Req. | Not stated | 7-11, 39, 45 | 2 |
| Not stated | Not stated | ANSI FIRR Committee | ASME Sec XI IST & PS S&T Req. | Not stated | 7-11, 39, 45 | 3 |
| Elevated temperature distortion and chemical attack of packing can cause packing to deteriorate and loose sealing effectiveness, resulting in persistent fluid leakage. | Moderate | ANSI FIRR Committee | ASME Sec XI IST & PS S&T Req. | Not stated | 7-11, 39, 45 | 4 |
| Elevated temperature distortion and chemical attack of seals can cause seals to deteriorate and loose sealing effectiveness, resulting in persistent fluid leakage. | Occasional | ANSI FIRR Committee | ASME Sec XI IST & PS S&T Req. | Not stated | 7-11, 39, 45 | 5 |
| Fatigue resulting from vibration can cause loosening or breaking of fasteners, resulting in misalignment of parts and leakage. | Rare | ANSI FIRR Committee | ASME Sec XI IST & PS S&T Req. | Not stated | 7-11, 39, 45 | 6 |
| Fatigue resulting from vibration can cause cracking or distortion of gate, leading to faulty seating and leakage or valve jamming. | Rare | ANSI FIRR Committee | ASME Sec XI IST & PS S&T Req. | Not stated | 7-11, 39, 45 | 7 |
| Corrosion of flange faces can cause failure to seal and leakage. | Rare | ANSI FIRR Committee | ASME Sec XI IST & PS S&T Req. | Not stated | 7-11, 39, 45 | 8 |
| Wear of bushing can cause improper stem travel and damage to seat, resulting in leakage. | Occasional | ANSI FIRR Committee | ASME Sec XI IST & PS S&T Req. | Not stated | 7-11, 39, 45 | 9 |
| Wear can cause linkages to improperly control valve positioning, resulting in valve not being closed completely or jamming into the seat. Result is seat distortion and leakage. | Rare | ANSI FIRR Committee | ASME Sec XI IST & PS S&T Req. | Not stated | 7-11, 39, 45 | 10 |

Document: NUREG/CR-3543, Survey of Operating Experience from LERs to Identify Aging Trends

Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|-----------------------------|---|-----------------|------|
| Pipe welds are subject to loss of fatigue resistance, resulting in leakage. | Frequent | Not discussed in report | ASME Sec XI IWB, IWC or IWD | Most failure studies have concentrated on a generic component. Future work should include the environment for each component/ subcomponent, type of component, and material of construction. (More) [4] | 11,12,17, 18 | 1 |
| Wall thinning due to corrosion or stress corrosion cracking can lead to pipe leakage. | Occasional | Not discussed in report | ASME Sec XI IWB, IWC or IWD | Most failure studies have concentrated on a generic component. Future work should include the environment for each component/ subcomponent, type of component, and material of construction. (More) [4] | 8,14 | 2 |
| Subcomponents are subject to loosening and cracking, resulting in pipe leakage. | Moderate | Not discussed in report | ASME Sec XI IWB, IWC or IWD | Most failure studies have concentrated on a generic component. Future work should include the environment for each component/ subcomponent, type of component, and material of construction. (More) [4] | 11,12,13, 17,18 | 3 |
| Pipe wall thinning resulting in pipe failure and tube crack or rupture, placing the steam generator in a degraded failure condition. | Occasional | Not discussed in report | ASME Sec XI IWB, IWC or IWD | Most failure studies have concentrated on a generic component. Future work should include the environment for each component/ subcomponent, type of component, and material of construction. (More) [4] | 8,9,17,18 | 4 |

Document: NUREG/CR-3543, Survey of Operating Experience from LERs to Identify Aging Trends

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--|---------------------|---|------------|--------------|-----------------------|--|
| 5 | All safety-related systems | Valve | Valve seats, housing, operators, and shafts | Not stated | Not stated | WEAR or CONTAM | Loss of material OR improper valve seating |
| 6 | All safety-related systems | Pump | Impellers, bearings, seals or packing | Not stated | Not stated | WEAR | Attrition |
| 7 | All safety-related systems | Pump | Strainers, housings, impellers | Not stated | Not stated | CONTAM | Blockage of flow passages |
| 8 | All safety-related systems | Heat exchangers | Coil | Not stated | Not stated | CONTAM | Coil blockage |
| 9 | Building atmosphere radiation monitors | Vane type air pumps | Not stated | Not stated | Not stated | WEAR caused by CONTAM | Attrition |

Document: NUREG/CR-3818, Report of Results of Nuclear Power Plant Aging Workshops

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|----------------------------------|--------------|------------|--------------|---------------|----------------------------------|
| 1 | Various | Pressure and temperature sensors | | Not stated | Not stated | ELE-TEMP | Chemical or physical degradation |
| 2 | Various | Pressure and temperature sensors | | Not stated | Not stated | VIBR | Loosening |
| 3 | Various | Pressure and temperature sensors | | Not stated | Not stated | WEAR | Attrition |
| 4 | Various | Electrical connectors | | Not stated | Not stated | CONTAM | Buildup of deposits |
| 5 | Various | Electrical connectors | | Not stated | Not stated | CORR | Corrosion product buildup |
| 6 | Various | Valve (solenoid) | | Not stated | Not stated | CONTAM | Buildup of deposits |
| 7 | Various | Valve (solenoid) | | Not stated | Not stated | WEAR | Attrition |
| 8 | Various | Valve operators | | Not stated | Not stated | VIBR | Loosening |
| 9 | Various | Valve operators | | Not stated | Not stated | ELE-TEMP | Chemical or physical degradation |

Document: NUREG/CR-3543, Survey of Operating Experience from LERs to Identify Aging Trends

Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|---------------------------------------|---|------------|------|
| Wear and foreign materials cause loss of material and improper seating, resulting in internal leakage and packing leakage. | Frequent | Not discussed in report | ASME Sec XI IST and GL 89-10 & suppl. | Most failure studies have concentrated on a generic component. Future work should include the environment for each component/ subcomponent, type of component, and material of construction. (More) [4] | 9,10,17,18 | 5 |
| Wear of impellers, bearings, seals, or packing can lead to pump failures. | Frequent | Not discussed in report | ASME Sec XI IST | Most failure studies have concentrated on a generic component. Future work should include the environment for each component/ subcomponent, type of component, and material of construction. (More) [4] | 8,17,18 | 6 |
| Blockage of passages, resulting in inadequate water flow. | Occasional | Not discussed in report | ASME Sec XI IST | Most failure studies have concentrated on a generic component. Future work should include the environment for each component/ subcomponent, type of component, and material of construction. (More) [4] | 10 | 7 |
| Coil blockage due to silt and marine growth can lead to degraded heat exchanger performance. | Occasional | Not discussed in report | ASME Sec XI or PS S&T Req. | Most failure studies have concentrated on a generic component. Future work should include the environment for each component/ subcomponent, type of component, and material of construction. (More) [4] | 10 | 8 |
| Wear caused by foreign material in the sampled air stream apparently can lead to air pump failure. | Frequent | Not discussed in report | PS S&T Req. | Most failure studies have concentrated on a generic component. Future work should include the environment for each component/ subcomponent, type of component, and material of construction. (More) [4] | 10,18 | 9 |

Document: NUREG/CR-3818, Report of Results of Nuclear Power Plant Aging Workshops

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|---|---|----------|------|
| Causes decalibration, set point drift, or failure of sensor. | Not stated | Not discussed in report | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Additional research and development [2] | 10 | 1 |
| Causes breakage of sensor. | Not stated | Not discussed in report | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Additional research and development [2] | 10 | 2 |
| Causes decalibration and set point drift. | Not stated | Not discussed in report | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Additional research and development [2] | 10 | 3 |
| Causes spurious response and open circuits, resulting from dirt and dust. | Not stated | Not discussed in report | PS S&T Req. | Additional research and development [2] | 10 | 4 |
| Causes spurious response and open circuits. | Not stated | Not discussed in report | PS S&T Req. | Additional research and development [2] | 10 | 5 |
| Contamination of fluids results in deposits on valve seats and failure to seat, resulting in leakage. | Not stated | Not discussed in report | ASME Sec XI-IWP | Additional research and development [2] | 10 | 6 |
| Wear of movable internals can cause hindered operation in the form of leakage or failure to open or close. | Not stated | Not discussed in report | ASME Sec XI-IWP | Additional research and development [2] | 10 | 7 |
| Loosening of fasteners can cause failure to operate or leakage. | Not stated | Not discussed in report | ASME Sec XI-IWV & GL 89-10 & Suppl. | Additional research and development [2] | 11 | 8 |
| Elevated temperatures can cause degradation of lubricants and packing, causing excessive torque. | Not stated | Not discussed in report | ASME Sec XI-IWV & GL 89-10 & Suppl. | Additional research and development [2] | 11 | 9 |

Table A.1 Gall Report for NPAR Reports

Document: NUREG/CR-3819, Survey of Aged Power Plant Facilities

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--|----------------|--------------|------------|--------------|---------------|--|
| 3 | All BWR and PWR fluid-mechanical systems | Valves | Not stated | Not stated | Not stated | ERO | Wall thinning |
| 4 | All BWR and PWR fluid-mechanical systems | Valves | Not stated | Not stated | Not stated | VIBR | Loosening; crack initiation and growth |
| 5 | All BWR and PWR fluid-mechanical systems | Valves | Not stated | Not stated | Not stated | ELE-TEMP | Not stated |
| 6 | All BWR and PWR fluid-mechanical systems | Pumps | Not stated | Not stated | Not stated | CONTAM; ERO | Loss of desired surface properties; loss of material |
| 7 | All BWR and PWR fluid-mechanical systems | Pumps | Not stated | Not stated | Not stated | VIBR | Loosening; crack initiation and growth |
| 8 | All BWR and PWR fluid-mechanical systems | Pumps | Not stated | Not stated | Not stated | CORR | Loss of material |
| 9 | All BWR and PWR fluid-mechanical systems | Pumps | Not stated | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 10 | All BWR and PWR fluid-mechanical systems | Pumps | Not stated | Not stated | Not stated | ERO | Wall thinning |

Document: NUREG/CR-3819, Survey of Aged Power Plant Facilities

Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|-----------------|---|----------|------|
| Not stated | Occasional | Not discussed in report | ASME Sec XI | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [2] | 5 | 3 |
| Vibrations may ultimately lead to component damage. | Occasional | Not discussed in report | ASME Sec XI | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [2] | 5, 17 | 4 |
| Not stated | Occasional | Not discussed in report | ASME Sec XI | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [2] | 5 | 5 |
| The cumulative effects of corrosion due to FRMA buildup and erosion due to corrosion products can eventually lead to component failure. | Frequent | Not discussed in report | ASME Sec XI-IST | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [2] | 5, 17 | 6 |
| Vibrations may ultimately lead to component damage. | Frequent | Not discussed in report | ASME Sec XI-IST | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [2] | 5, 17 | 7 |
| Not stated | Moderate | Not discussed in report | ASME Sec XI-IST | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [2] | 5 | 8 |
| Not stated | Moderate | Not discussed in report | ASME Sec XI-IST | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [2] | 5 | 9 |
| Not stated | Occasional | Not discussed in report | ASME Sec XI-IST | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes [2] | 5 | 10 |

Document: NUREG/CR-3819, Survey of Aged Power Plant Facilities

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--|--|--------------|------------|--------------|---------------|--|
| 11 | All BWR and PWR fluid-mechanical systems | Pumps | Not stated | Not stated | Not stated | ELE-TEMP | Not stated |
| 12 | All BWR and PWR fluid-mechanical systems | Pipes | Not stated | Not stated | Not stated | CORR | Not stated |
| 13 | All BWR and PWR fluid-mechanical systems | Pipes | Not stated | Not stated | Not stated | CONTAM; ERO | Loss of desired surface properties; loss of material |
| 14 | All BWR and PWR fluid-mechanical systems | Pipes | Not stated | Not stated | Not stated | ERO | Wall thinning |
| 15 | All BWR and PWR fluid-mechanical systems | Pipes | Not stated | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 16 | All BWR and PWR fluid-mechanical systems | Pipes | Not stated | Not stated | Not stated | ELE-TEMP | Not stated |
| 17 | All BWR and PWR fluid-mechanical systems | Pipes | Not stated | Not stated | Not stated | VIBR | Loosening; crack initiation and growth |
| 18 | All BWR and PWR fluid-mechanical systems | All components (valves, pumps and pipes) | Not stated | Not stated | Not stated | CONTAM; ERO | Loss of desired surface properties; loss of material |

Document: NUREG/CR-3819, Survey of Aged Power Plant Facilities

Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|---------------------------|---|----------|------|
| Not stated | Occasional | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [2] | 5 | 11 |
| Not stated | Frequent | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [2] | 5 | 12 |
| The cumulative effects of corrosion due to FRMA buildup and erosion due to corrosion products can eventually lead to component failure. | Frequent | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 5, 17 | 13 |
| Not stated | Moderate | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 5 | 14 |
| Not stated | Moderate | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 5 | 15 |
| The cumulative effects of corrosion due to FRMA buildup and erosion due to corrosion products can eventually lead to component failure. | Occasional | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 5 | 16 |
| Vibrations may ultimately lead to component damage. | Occasional | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 5, 17 | 17 |
| The cumulative effects of corrosion due to FRMA buildup and erosion due to corrosion products can eventually lead to component failure. | Frequent | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 6, 17 | 18 |

Document: NUREG/CR-3819, Survey of Aged Power Plant Facilities

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--|--|--------------|------------|--------------|---------------|--|
| 19 | All BWR and PWR fluid-mechanical systems | All components (valves, pumps and pipes) | Not stated | Not stated | Not stated | VIBR | Loosening; crack initiation and growth |
| 20 | All BWR and PWR fluid-mechanical systems | All components (valves, pumps and pipes) | Not stated | Not stated | Not stated | CORR | Loss of material |
| 21 | All BWR and PWR fluid-mechanical systems | All components (valves, pumps and pipes) | Not stated | Not stated | Not stated | ERO | Wall thinning |
| 22 | All PWR fluid-mechanical systems | Valves, pumps and pipes | Not stated | Not stated | Not stated | VIBR | Loosening; crack initiation and growth |
| 23 | All PWR fluid-mechanical systems | Valves, pumps and pipes | Not stated | Not stated | Not stated | CONTAM; ERO | Loss of desired surface properties; loss of material |
| 24 | All PWR fluid-mechanical systems | Valves, pumps and pipes | Not stated | Not stated | Not stated | CORR | Loss of material |
| 25 | All PWR fluid-mechanical systems | Valves, pumps and pipes | Not stated | Not stated | Not stated | ERO | Wall thinning |
| 26 | All BWR fluid-mechanical systems | Valves, pumps and pipes | Not stated | Not stated | Not stated | CONTAM; ERO | Loss of desired surface properties; loss of material |

Document: NUREG/CR-3819, Survey of Aged Power Plant Facilities

Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item | |
|---|----------------|-------------------------|---------------------------|---|-------|----|
| Vibrations may ultimately lead to component damage. | Moderate | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 6, 17 | 19 |
| Not stated | Moderate | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 6 | 20 |
| Not stated | Moderate | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 6 | 21 |
| Not stated | Frequent | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 6, 17 | 22 |
| The cumulative effects of corrosion due to FRMA buildup and erosion due to corrosion products can eventually lead to component failure. | Moderate | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 6, 17 | 23 |
| Not stated | Occasional | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 6 | 24 |
| Not stated | Occasional | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 6 | 25 |
| The cumulative effects of corrosion due to FRMA buildup and erosion due to corrosion products can eventually lead to component failure. | Frequent | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 6, 17 | 26 |

Document: NUREG/CR-3819, Survey of Aged Power Plant Facilities

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--|-------------------------|--------------|------------|--------------|---------------|--|
| 27 | All BWR fluid-mechanical systems | Valves, pumps and pipes | Not stated | Not stated | Not stated | CORR | Loss of material |
| 28 | All BWR fluid-mechanical systems | Valves, pumps and pipes | Not stated | Not stated | Not stated | ERO | Wall thinning |
| 29 | All BWR fluid-mechanical systems | Valves, pumps and pipes | Not stated | Not stated | Not stated | VIBR | Loosening; crack initiation and growth |
| 30 | Residual heat removal systems for BWRs | Valves, pumps and pipes | Not stated | Not stated | Not stated | VIBR | Loosening; crack initiation and growth |
| 31 | Residual heat removal systems for BWRs | Valves, pumps and pipes | Not stated | Not stated | Not stated | CONTAM; ERO | Loss of desired surface properties; loss of material |
| 32 | Residual heat removal systems for BWRs | Valves, pumps and pipes | Not stated | Not stated | Not stated | CORR | Loss of material |
| 33 | Residual heat removal systems for BWRs | Valves, pumps and pipes | Not stated | Not stated | Not stated | ERO | Wall thinning |
| 34 | Safety injection system for PWRs | Valves, pumps and pipes | Not stated | Not stated | Not stated | VIBR | Loosening; crack initiation and growth |

Document: NUREG/CR-3819, Survey of Aged Power Plant Facilities

Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|---------------------------|---|-----------|------|
| Not stated | Moderate | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 6 | 27 |
| Not stated | Moderate | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 6 | 28 |
| Vibrations may ultimately lead to component damage. | Occasional | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 6, 17 | 29 |
| Vibrations may ultimately lead to component damage. | Frequent | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 7, 11, 17 | 30 |
| The cumulative effects of corrosion due to FRMA buildup and erosion due to corrosion products can eventually lead to component failure. | Frequent | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 7, 11, 17 | 31 |
| The cumulative effects of corrosion due to FRMA buildup and erosion due to corrosion products can eventually lead to component failure. | Occasional | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 7, 11 | 32 |
| Not stated | Occasional | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 7, 11 | 33 |
| Vibrations may ultimately lead to component damage. | Frequent | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 7, 11, 17 | 34 |

Document: NUREG/CR-3819, Survey of Aged Power Plant Facilities

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------------|-------------------------|--------------|------------|--------------|---------------|--|
| 35 | Safety injection system for PWRs | Valves, pumps and pipes | Not stated | Not stated | Not stated | CONTAM; ERO | Loss of desired surface properties; loss of material |
| 36 | Safety injection system for PWRs | Valves, pumps and pipes | Not stated | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 37 | Safety injection system for PWRs | Valves, pumps and pipes | Not stated | Not stated | Not stated | ELE-TEMP | Not stated |
| 38 | Cooling water system for PWRs | Valves, pumps and pipes | Not stated | Not stated | Not stated | CONTAM; ERO | Loss of desired surface properties; loss of material |
| 39 | Cooling water system for PWRs | Valves, pumps and pipes | Not stated | Not stated | Not stated | VIBR | Loosening; crack initiation and growth |
| 40 | Cooling water system for PWRs | Valves, pumps and pipes | Not stated | Not stated | Not stated | ERO | Wall thinning |
| 41 | Cooling water system for PWRs | Valves, pumps and pipes | Not stated | Not stated | Not stated | CORR | Loss of material |

Document: NUREG/CR-4144, Importance Ranking Based on Aging Considerations of Components Included in Probabilistic Risk Assessments

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------|----------------|---|-----------|--------------|---------------|-------------|
| 1 | Entire plant | Broad spectrum | This report does not provide specific detailed information on aging mechanisms for specific components. | | | | |

Document: NUREG/CR-3819, Survey of Aged Power Plant Facilities

Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|---------------------------|---|-----------|------|
| The cumulative effects of corrosion due to FRMA buildup and erosion due to corrosion products can eventually lead to component failure. | Frequent | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 7, 11, 17 | 35 |
| Not stated | Occasional | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 7, 11 | 36 |
| Not stated | Occasional | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 7, 11 | 37 |
| The cumulative effects of corrosion due to FRMA buildup and erosion due to corrosion products can eventually lead to component failure. | Frequent | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 7, 11, 17 | 38 |
| Vibrations may ultimately lead to component damage. | Frequent | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 7, 11, 17 | 39 |
| Not stated | Moderate | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 7, 11 | 40 |
| Not stated | Moderate | Not discussed in report | ASME Sec XI & PS S&T Req. | The stressors that affect the component availability are due to system operation. Improve operating environments first and include such information as (a) vibration, (b) contamination, (c) corrosion, and (d) erosion to gain insight into root causes. [4] | 7, 11 | 41 |

Document: NUREG/CR-4144, Importance Ranking Based on Aging Considerations of Components Included in Probabilistic Risk Assessments

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: NUREG/CR-4279, Aging and Service Wear of Hydraulic and Mechanical Snubbers Used on Safety-Related Piping and Components of Nuclear Power
 Reviewed by: John W. Holland, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|--------------------|-----------------|--|--------------|---------------|--|
| 1 | Various | Hydraulic Snubber | Control Valve | Not stated | Not stated | VIBR | Loosening |
| 2 | Various | Hydraulic Snubber | Reservoir | Not stated | Not stated | VIBR | Loosening |
| 3 | Various | Hydraulic Snubber | Reservoir | Not stated | Not stated | ELE-TEMP | Thermal Distortion |
| 4 | Various | Hydraulic Snubber | Cylinder | Not stated | Not stated | VIBR | Loosening |
| 5 | Various | Hydraulic Snubber | Cylinder | Not stated | Not stated | ELE-TEMP | Thermal Distortion |
| 6 | Various | Hydraulic Snubber | Seal | Polyurethane, Nitrile Rubber, Viton, Ethylene Propylene, Tefzel, and Metal O-rings | Not stated | ELE-TEMP | Thermal Distortion |
| 7 | Various | Hydraulic Snubber | Seal | Polyurethane, Nitrile Rubber, Viton, Ethylene Propylene, Tefzel, and Metal O-rings | Not stated | EMBR/IR | Loss of Fracture Toughness |
| 8 | Various | Hydraulic Snubber | Seal | Polyurethane, Nitrile Rubber, Viton, Ethylene Propylene, Tefzel, and Metal O-rings | Not stated | WEAR | Attrition |
| 9 | Various | Hydraulic Snubber | Hydraulic Fluid | Not stated | Not stated | CONTAM | Change in Viscosity |
| 10 | Various | Mechanical Snubber | Motion Sensor | Not stated | Not stated | VIBR | Loosening |
| 11 | Various | Mechanical Snubber | Motion Sensor | Not stated | Not stated | CORR/OX | Corrosion Product Buildup, Internal Damage |
| 12 | Various | Mechanical Snubber | Activation Rod | Not stated | Not stated | VIBR | Loosening |
| 13 | Various | Mechanical Snubber | Activation Rod | Not stated | Not stated | CORR/OX | Corrosion Product Buildup, Internal Damage |
| 14 | Various | Mechanical Snubber | Brake Mechanism | Not stated | Not stated | VIBR | Loosening |
| 15 | Various | Mechanical Snubber | Brake Mechanism | Not stated | Not stated | CORR/OX | Corrosion Product Buildup, Internal Damage |

Document: NUREG/CR-4279, Aging and Service Wear of Hydraulic and Mechanical Snubbers Used on Safety-Related Piping and Components of Nuclear Power
 Reviewed by: John W. Holland, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|------------------------------------|-----------------------------|---|------------------------|------|
| Loosening of the Control Valve can cause the component to become inoperative. | Infrequent | ASME XI Std. ANSI/ASME OM4 Std. | ASME Sec XI OM Code ISTD | Determine if in-service testing can detect aging mechanisms. Perform periodic inspection, surveillance, and maintenance. [4-Maint rule] | 2.4, 3.16, 5.5, 8.1 | 1 |
| Loosening of the Reservoir can lead to loss of hydraulic fluid and cause the component to become inoperative. | Infrequent | ASME XI Std. ANSI/ASME OM4 Std. | ASME Sec XI OM Code ISTD | Determine if in-service testing can detect aging mechanisms. Perform periodic inspection, surveillance, and maintenance. [4-Maint rule] | 2.4, 3.16, 5.5, 8.1 | 2 |
| Thermal distortion of the Reservoir can lead to loss of hydraulic fluid and cause the component to become inoperative. | Rare | ASME XI Std. ANSI/ASME OM4 Std. | ASME Sec XI OM Code ISTD | Determine if in-service testing can detect aging mechanisms. Perform periodic inspection, surveillance, and maintenance. [4-Maint rule] | 2.4, 5.5, 3.16, 8.1 | 3 |
| Loosening of the Cylinder can lead to loss of hydraulic fluid and cause the component to become inoperative. | Infrequent | ASME XI Std. ANSI/ASME OM4 Std. | ASME Sec XI OM Code ISTD | Determine if in-service testing can detect aging mechanisms. Perform periodic inspection, surveillance, and maintenance. [4-Maint rule] | 2.4, 5.5, 3.16, 8.1 | 4 |
| Thermal distortion of the Cylinder can lead to loss of hydraulic fluid and cause the component to become inoperative. | Rare | ASME XI Std. ANSI/ASME OM4 Std. | ASME Sec XI OM Code ISTD | Determine if in-service testing can detect aging mechanisms. Perform periodic inspection, surveillance, and maintenance. [4-Maint rule] | 2.4, 5.5, 3.16, 8.1 | 5 |
| Thermal distortion of the Seal can lead to loss of hydraulic fluid and cause the component to become inoperative. | Occasional | ASME XI Std. ANSI/ASME OM4 Std. | ASME Sec XI OM Code ISTD | Determine if in-service testing can detect aging mechanisms. Perform periodic inspection, surveillance, and maintenance. [4-Maint rule] | 2.4, 5.5, 3.16, 8.1 | 6 |
| Embrittlement of the Seal can lead to loss of hydraulic fluid and cause the component to become inoperative. | Infrequent | ASME XI Std. ANSI/ASME OM4 Std. | ASME Sec XI OM Code ISTD | Determine if in-service testing can detect aging mechanisms. Perform periodic inspection, surveillance, and maintenance. [4-Maint rule] | 2.4, 5.5, 3.16, 8.1 | 7 |
| Wear of the Seal can lead to loss of hydraulic fluid and cause the component to become inoperative. | Moderate | ASME XI Std. ANSI/ASME OM4 Std. | ASME Sec XI OM Code ISTD | Determine if in-service testing can detect aging mechanisms. Perform periodic inspection, surveillance, and maintenance. [4-Maint rule] | 2.4, 5.5, 3.16, 8.1 | 8 |
| Viscosity change of the hydraulic fluid can cause the component to operate improperly. | Moderate | ASME XI Std. ANSI/ASME OM4 Std. | ASME Sec XI OM Code ISTD | Determine if in-service testing can detect aging mechanisms. Perform periodic inspection, surveillance, and maintenance. [4-Maint rule] | 2.4, 5.5, 3.16, 8.1 | 9 |
| Loosening of the Motion Sensor can lead to component failure and system lockup. | Infrequent | ASME XI Std. ANSI/ASME OM4 Std. | ASME Sec XI OM Code ISTD | Determine if in-service testing can detect aging mechanisms. Perform periodic inspection, surveillance, and maintenance. [4-Maint rule] | 2.6-2.8, 3.16, 8.1 | 10 |
| Corrosion product buildup and internal damage of the Motion Sensor can lead to lockup. | Moderate | ASME XI Std. ANSI/ASME OM4 Std. | ASME Sec XI OM Code ISTD | Determine if in-service testing can detect aging mechanisms. Perform periodic inspection, surveillance, and maintenance. [4-Maint rule] | 2.6-2.8, 3.16, 8.1 | 11 |
| Loosening of the Activation Rod can lead to component failure and system lockup. | Infrequent | ASME XI Std. ANSI/ASME OM4 Std. | ASME Sec XI OM Code ISTD | Determine if in-service testing can detect aging mechanisms. Perform periodic inspection, surveillance, and maintenance. [4-Maint rule] | 2.6-2.8, 3.16, 8.1 | 12 |
| Corrosion product buildup and internal damage of the Activation Rod can lead to lockup. | Moderate | ASME XI Std. ANSI/ASME OM4 Std. | ASME Sec XI OM Code ISTD | Determine if in-service testing can detect aging mechanisms. Perform periodic inspection, surveillance, and maintenance. [4-Maint rule] | 2.6-2.8, 3.16, 8.1 | 13 |
| Loosening of the Brake Mechanism can lead to component failure and system lockup. | Infrequent | ASME XI Std. ANSI/ASME OM4 Std. | ASME Sec XI OM Code ISTD | Determine if in-service testing can detect aging mechanisms. Perform periodic inspection, surveillance, and maintenance. [4-Maint rule] | 2.6-2.8, 3.16, 8.1 | 14 |
| Corrosion product buildup and internal damage of the Brake Mechanism can lead to lockup. | Moderate | ASME XI Std. ANSI/ASME OM4 Std. | ASME Sec XI OM Code ISTD | Determine if in-service testing can detect aging mechanisms. Perform periodic inspection, surveillance, and maintenance. [4-Maint rule] | 2.6-2.8, 3.16, 8.1 | 15 |

Document: NUREG/CR-4302, Vol. 1, Aging and Service Wear of Check Valves Used in Engineered Safety-Feature Systems of Nuclear Power Plants

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------|--|---------------|---|--------------|---------------|---|
| 1 | PWR and BWR safety systems | Swing check valve | Body assembly | Types 304 and 316 SS | Not stated | WEAR | Attrition |
| 2 | PWR and BWR safety systems | Swing check valve | Body assembly | Types 304 and 316 SS | Not stated | CORR | Loss of material |
| 3 | PWR and BWR safety systems | Swing check valve | Body assembly | Types 304 and 316 SS | Not stated | ERO | Wall thinning |
| 4 | PWR and BWR safety systems | Swing check valve | Internals | Stainless steel, Stellite and Hastelloy slots | Not stated | WEAR | Attrition |
| 5 | PWR and BWR safety systems | Swing check valve | Internals | Stainless steel, Stellite and Hastelloy slots | Not stated | CORR | Loss of material |
| 6 | PWR and BWR safety systems | Swing check valve | Internals | Stainless steel, Stellite and Hastelloy slots | Not stated | ERO | Loss of material |
| 7 | PWR and BWR safety systems | Swing check valve | Internals | Stainless steel, Stellite and Hastelloy slots | Not stated | FAT | Cumulative fatigue damage |
| 8 | PWR and BWR safety systems | Swing check valve | Internals | Stainless steel, Stellite and Hastelloy slots | Not stated | CONTAM | Loss of desired surface properties |
| 9 | PWR and BWR safety systems | Swing check valve | Seals | Welded seal, steel sealing ring, asbestos | Not stated | ELE-TEMP | Chemical degradation and thermal distortion |
| 10 | PWR and BWR safety systems | Horizontal piston-lift, vertical-lift, and ball check valves | Body assembly | Types 304 and 316 SS | Not stated | WEAR | Attrition |
| 11 | PWR and BWR safety systems | Horizontal piston-lift, vertical-lift, and ball check valves | Body assembly | Types 304 and 316 SS | Not stated | CORR | Loss of material |
| 12 | PWR and BWR safety systems | Horizontal piston-lift, vertical-lift, and ball check valves | Body assembly | Types 304 and 316 SS | Not stated | ERO | Wall thinning |
| 13 | PWR and BWR safety systems | Horizontal piston-lift, vertical-lift, and ball check valves | Internals | Stainless steel, Stellite and Hastelloy slots | Not stated | WEAR | Attrition |
| 14 | PWR and BWR safety systems | Horizontal piston-lift, vertical-lift, and ball check valves | Internals | Stainless steel, Stellite and Hastelloy slots | Not stated | CORR | Loss of material |
| 15 | PWR and BWR safety systems | Horizontal piston-lift, vertical-lift, and ball check valves | Internals | Stainless steel, Stellite and Hastelloy slots | Not stated | ERO | Loss of material |
| 16 | PWR and BWR safety systems | Horizontal piston-lift, vertical-lift, and ball check valves | Internals | Stainless steel, Stellite and Hastelloy slots | Not stated | FAT | Cumulative fatigue damage |

Document: NUREG/CR-4302, Vol. 1, Aging and Service Wear of Check Valves Used in Engineered Safety-Feature Systems of Nuclear Power Plants

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|-----------------------------------|--|--|------|
| Causes obturator guide/holder to lose tolerance and obturator to fail to seat resulting in reverse leakage. | Infrequent | Not discussed in report | ASME Sec XI IST and IWB | Improve inspection techniques and surveillance at plants [2] | 4, 5, 8, 9, 10, 14-18, 19, 21, 26, 37, 38 | 1 |
| Causes wall thinning and through-wall external leakage. | Infrequent | Not discussed in report | ASME Sec XI IST and IWB | Not stated | 4, 5, 8, 9, 10, 14-18, 19, 21, 26, 37, 38 | 2 |
| Causes wall thinning and through-wall external leakage. | Infrequent | Not discussed in report | ASME Sec XI IST and IWB | Not stated | 4, 5, 8, 9, 10, 14-18, 19, 21, 26, 37, 38 | 3 |
| Causes hanger pin and bearing, obturator hanger, and obturator to lose tolerance resulting in valve failure to open or close or reverse leakage. | Frequent | Not discussed in report | ASME Sec XI IST and IWB | Not stated | 4, 5, 8, 9, 10, 14-18, 19, 21, 49-52 | 4 |
| Causes seat to lose tolerance and reverse leakage. | Moderate | Not discussed in report | ASME Sec XI IST and IWB | Not stated | 4, 5, 8, 9, 10, 14-18, 19, 21, 49-52 | 5 |
| Causes seat to lose tolerance and reverse leakage. | Moderate | Not discussed in report | ASME Sec XI IST and IWB | Not stated | 4, 5, 8, 9, 10, 14-18, 19, 21, 49-52 | 6 |
| Repetitive opening and closing of valve or vibration can cause breakage of obturator pin, arm, or obturator. | Moderate | Not discussed in report | ASME Sec XI IST and IWB & Sec III | Not stated | 4, 5, 8, 9, 10, 14-18, 19, 21, 49-52 | 7 |
| Foreign material accumulation on seat or obturator surfaces can cause failure to seat and reverse leakage. | Moderate | Not discussed in report | ASME Sec XI IST and IWB | Not stated | 4, 5, 8, 9, 10, 14-18, 19, 21, 49-52 | 8 |
| Seal degradation can cause external leakage. | Infrequent | Not discussed in report | ASME Sec XI IST and IWB | Not stated | 4, 5, 8, 9, 10, 14-18, 19, 21, 49-52 | 9 |
| Causes obturator guide/holder to lose tolerance and obturator to fail to seat resulting in reverse leakage. | Infrequent | Not discussed in report | ASME Sec XI IST and IWB | Not stated | 4, 5, 8, 9, 10, 14-18, 19, 21, 25, 37, 38, 49-52 | 10 |
| Causes wall thinning and through wall external leakage. | Infrequent | Not discussed in report | ASME Sec XI IST and IWB | Not stated | 4, 5, 8, 9, 10, 14-18, 19, 21, 25, 37, 38, 49-52 | 11 |
| Causes wall thinning and through wall external leakage. | Infrequent | Not discussed in report | ASME Sec XI IST and IWB | Not stated | 4, 5, 8, 9, 10, 14-18, 19, 21, 25, 37, 38, 49-52 | 12 |
| Causes obturator to lose tolerance resulting in valve failure to open, close, or reverse leakage. | Frequent | Not discussed in report | ASME Sec XI IST and IWB | Not stated | 4, 5, 8, 9, 10, 14-18, 19, 21, 49-52 | 13 |
| Causes seat to lose tolerance and reverse leakage. | Moderate | Not discussed in report | ASME Sec XI IST and IWB | Not stated | 4, 5, 8, 9, 10, 14-18, 19, 21, 49-52 | 14 |
| Causes seat to lose tolerance and reverse leakage. | Moderate | Not discussed in report | ASME Sec XI IST and IWB | Not stated | 4, 5, 8, 9, 10, 14-18, 19, 21, 49-52 | 15 |
| Repetitive opening and closing of valve or fluid induced vibration can cause cracking of obturator or slot. | Moderate | Not discussed in report | ASME Sec XI IST and IWB & Sec III | Not stated | 4, 5, 8, 9, 10, 14-18, 19, 21, 49-52 | 16 |

Document: NUREG/CR-4302, Vol. 1, Aging and Service Wear of Check Valves Used in Engineered Safety-Feature Systems of Nuclear Power Plants

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------|--|--------------|---|--------------|---------------|---|
| 17 | PWR and BWR safety systems | Horizontal piston-lift, vertical-lift, and ball check valves | Internals | Stainless steel, Stellite and Hastelloy slots | Not stated | CONTAM | Loss of desired surface properties |
| 18 | PWR and BWR safety systems | Horizontal piston-lift, vertical-lift, and ball check valves | Seals | Welded seal, steel sealing ring, asbestos | Not stated | ELE-TEMP | Chemical degradation and thermal distortion |

Document: NUREG/CR-4302, Vol. 2, Aging and Service Wear of Check Valves Used in Engineered Safety Feature Systems of Nuclear Power Plants

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-----------------------------------|--------------------------|---------------|------------|--------------|---------------|---------------------------|
| 1 | Engineered safety-feature systems | Check valve (swing type) | Body assembly | Not stated | Not stated | WEAR | Attrition |
| 2 | Engineered safety-feature systems | Check valve (swing type) | Body assembly | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 3 | Engineered safety-feature systems | Check valve (swing type) | Body assembly | Not stated | Not stated | ERO | Wall thinning |
| 4 | Engineered safety-feature systems | Check valve (swing type) | Body assembly | Not stated | Not stated | CORR | Loss of material |
| 5 | Engineered safety-feature systems | Check valve (swing type) | Hinge pin | Not stated | Not stated | WEAR | Attrition |
| 6 | Engineered safety-feature systems | Check valve (swing type) | Hinge pin | Not stated | Not stated | CORR | Corrosion product buildup |
| 7 | Engineered safety-feature systems | Check valve (swing type) | Hinge pin | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 8 | Engineered safety-feature systems | Check valve (swing type) | Hinge arm | Not stated | Not stated | WEAR | Attrition |
| 9 | Engineered safety-feature systems | Check valve (swing type) | Hinge arm | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 10 | Engineered safety-feature systems | Check valve (swing type) | Disc nut | Not stated | Not stated | VIBR | Loosening |
| 11 | Engineered safety-feature systems | Check valve (swing type) | Disc | Not stated | Not stated | WEAR | Attrition |
| 12 | Engineered safety-feature systems | Check valve (swing type) | Disc | Not stated | Not stated | ERO/ CORR | Wall thinning |
| 13 | Engineered safety-feature systems | Check valve (swing type) | Seat | Not stated | Not stated | WEAR | Attrition |
| 14 | Engineered safety-feature systems | Check valve (swing type) | Seat | Not stated | Not stated | ERO/ CORR | Wall thinning |
| 15 | Engineered safety-feature systems | Check valve (swing type) | Cap gasket | Not stated | Not stated | Not stated | Gasket deterioration |

Document: NUREG/CR-4380, Evaluation of the Motor Operated Valve Analysis and Test System (MOVATS) to Detect Degradation, Incorrect Adjustments, and C

Reviewed by: David C. Ma, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------|-----------------------|--------------|------------|------------------|---------------|---------------------|
| 1 | Not stated | Motor operated valves | Gear | Not stated | Limitorque Corp. | WEAR | Attrition |
| 2 | Not stated | Motor operated valves | Stem | Not stated | Limitorque Corp. | Not stated | Change of dimension |

Document: NUREG/CR-4302, Vol. 1, Aging and Service Wear of Check Valves Used in Engineered Safety-Feature Systems of Nuclear Power Plants

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|-------------------------|------------------------|--------------------------------------|------|
| Foreign material accumulating on seat or obturator surfaces can cause failure to seat and reverse leakage. | Moderate | Not discussed in report | ASME Sec XI IST and IWB | Not stated | 4, 5, 8, 9, 10, 14-18, 19, 21, 49-52 | 17 |
| Seal degradation can cause external leakage. | Infrequent | Not discussed in report | ASME Sec XI IST and IWB | Not stated | 4, 5, 8, 9, 10, 14-18, 19, 21, 49-52 | 18 |

Document: NUREG/CR-4302, Vol. 2, Aging and Service Wear of Check Valves Used in Engineered Safety Feature Systems of Nuclear Power Plants

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|------------------------|--|------------|------|
| Movement of hinge pin in body mounting holes causes holes to enlarge, leading to improper tracking of valve hinge arm and potential impacting of swing valve with valve body, thereby weakening valve body. | Moderate | Not stated | ASME Sec XI IWB or IST | Improve surveillance requirements and techniques [4] | 8 | 1 |
| Repetitive swinging of arm and impacting of valve disc on body can cause cracking of body and external leakage. | Infrequent | Not stated | ASME Sec XI IWB or IST | Improve surveillance requirements and techniques [4] | 8 | 2 |
| Leakage past an improperly seated valve can cause erosion of valve body and wall thinning. | Moderate | Not stated | ASME Sec XI IWB or IST | Improve surveillance requirements and techniques [4] | 8 | 3 |
| Corrosion can lead to valve body leakage. | Infrequent | Not stated | ASME Sec XI IWB or IST | Improve surveillance requirements and techniques [4] | 8 | 4 |
| Flutter of valve causes wear of hinge pin, loss of hinge function, improper valve arm motion, and valve seating or sticking. | Frequent | Not stated | ASME Sec XI IWB or IST | Improve surveillance requirements and techniques [4] | 2, 3, 4, 8 | 5 |
| Corrosion of hinge pin causes resistance to motion of hinge arm and retarding of valve opening or closing. | Occasional | Not stated | ASME Sec XI IWB or IST | Improve surveillance requirements and techniques [4] | 8 | 6 |
| Rattling of hinge pin in enlarged valve body holes resulting from disc flutter can cause fatigue breakage of pin. | Occasional | Not stated | ASME Sec XI IWB or IST | Improve surveillance requirements and techniques [4] | 2, 3, 8 | 7 |
| Flutter of the arm caused by fluid/arm instabilities, prevalently occurring at low flows or caused by upstream flow disturbances, causes wear between arm and hinge pin, leading to impaired valve motion and flow control. | Frequent | Not stated | ASME Sec XI IWB or IST | Improve surveillance requirements and techniques [4] | 2, 3, 8 | 8 |
| Long term flutter of arm and cyclic loading or impacting of arm with other valve parts can cause arm breakage and complete loss of function. | Infrequent | Not stated | ASME Sec XI IWB or IST | Improve surveillance requirements and techniques [4] | 2, 8 | 9 |
| Flutter of hinge arm or impacting of arm can cause nut to loosen. | Occasional | Not stated | ASME Sec XI IWB or IST | Improve surveillance requirements and techniques [4] | 8 | 10 |
| Excessive wear of the hinge assembly can cause the disc to contact with other valve parts and wear, resulting in improper seating and leakage. | Infrequent | Not stated | ASME Sec XI IWB or IST | Improve surveillance requirements and techniques [4] | 8 | 11 |
| Erosion/corrosion can cause sealing surface irregularities and valve leakage. | Occasional | Not stated | ASME Sec XI IWB or IST | Improve surveillance requirements and techniques [4] | 8 | 12 |
| Disc/arm flutter instabilities can cause disc to rub or impact seat, producing seat wear and leakage. | Occasional | Not stated | ASME Sec XI IWB or IST | Improve surveillance requirements and techniques [4] | 7, 8 | 13 |
| Erosion/corrosion can cause sealing surface irregularities and valve leakage. | Frequent | Not stated | ASME Sec XI IWB or IST | Improve surveillance requirements and techniques [4] | 8 | 14 |
| Cap gasket deterioration can cause valve external leakage. | Not stated | Not stated | ASME Sec XI IWB or IST | Improve surveillance requirements and techniques [4] | 8 | 15 |

Document: NUREG/CR-4380, Evaluation of the Motor Operated Valve Analysis and Test System (MOVATS) to Detect Degradation, Incorrect Adjustments, and Oil

Reviewed by: David C. Ma, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|------------------------|------------------------|----------|------|
| Wear and possible gear teeth breakage leads to failure of the valve to operate. | Occasional | Not discussed in report | ASME Sec XI & GL 89-10 | Not stated | 14, 32 | 1 |
| Stem bent results in failure of the valve to complete its stroke because of premature torque switch grip. | Occasional | Not discussed in report | ASME Sec XI & GL 89-10 | Not stated | 14, 32 | 2 |

Document: NUREG/CR-4380, Evaluation of the Motor Operated Valve Analysis and Test System (MOVATS) to Detect Degradation, Incorrect Adjustments, and Reviewed by: David C. Ma, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------|-----------------------|--------------|------------|------------------|---------------|----------------------------------|
| 3 | Not stated | Motor operated valves | Motor Pinion | Not stated | Limitorque Corp. | ADH | Loss of movement |
| 4 | Not stated | Motor operated valves | Stem | Not stated | Limitorque Corp. | WEAR | Attrition |
| 5 | Not stated | Motor operated valves | Stem/Spring | Not stated | Limitorque Corp. | ENVIR | Physical or chemical degradation |
| 6 | Not stated | Motor operated valves | Motor | Not stated | Limitorque Corp. | WEAR | Attrition |

Document: NUREG/CR-4597, Vol. 1, Aging and Service Wear of Auxiliary Feedwater Pumps for PWR Nuclear Power Plants

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------|--|---------------------------------------|--|--------------|---------------|---------------------------------|
| 1 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Rotor | 400-series SS | Not stated | FAT | Cumulative fatigue damage |
| 2 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Rotor | 400-series SS | Not stated | WEAR | Attrition |
| 3 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Shaft | Type 410, 414, or 416 SS | Not stated | FAT | Cumulative fatigue damage |
| 4 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Shaft | Type 410, 414, or 416 SS | Not stated | WEAR | Attrition |
| 5 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Impeller | Cast high-chromium alloy steels: 13-5, 15-5, and 17-4 PH | Not stated | FAT | Cumulative fatigue damage |
| 6 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Impeller | Cast high-chromium alloy steels: 13-5, 15-5, and 17-4 PH | Not stated | WEAR | Attrition |
| 7 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Impeller | Cast high-chromium alloy steels: 13-5, 15-5, and 17-4 PH | Not stated | ERO/CAV | Wall thinning; loss of material |
| 8 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Thrust runner | Type 416, 420, or 420F SS | Not stated | FAT | Cumulative fatigue damage |
| 9 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Thrust runner | Type 416, 420, or 420F SS | Not stated | WEAR | Attrition |
| 10 | Cooling system | Nonrotating internals | Stationary vanes (diffuser or volute) | Types 440A and 440B cast SS; 17-4 PH SS | Not stated | FAT | Cumulative fatigue damage |

Document: NUREG/CR-4380, Evaluation of the Motor Operated Valve Analysis and Test System (MOVATS) to Detect Degradation, Incorrect Adjustments, and OI
 Reviewed by: David C. Ma, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|------------------------|------------------------|----------|------|
| Motor pinion binding can cause failure of the motor operator to operate because of motor burnout or actuation of the thermal overload switch. | Occasional | Not discussed in report | ASME Sec XI & GL 89-10 | Not stated | 14, 32 | 3 |
| Stem wear in the form of worn threads or burrs can lead to failure to operate because of gear breakage or premature torque switch trip. | Occasional | Not discussed in report | ASME Sec XI & GL 89-10 | Not stated | 14, 32 | 4 |
| Grease hardening results from extended exposure of the grease to elevated temperatures or radiation. The grease hardening between the motor and the worm gear can lead to a broken obturator or seat on a bent stem, resulting from the excess torque... | Occasional | Not discussed in report | ASME Sec XI & GL 89-10 | Not stated | 15, 32 | 5 |
| Motor bearing wear and changes in the electrical resistance characteristics of either the conductor or insulation can lead to motor failure or actuation of the motor thermal overload switch. | Infrequent | Not discussed in report | ASME Sec XI & GL 89-10 | Not stated | 15, 32 | 6 |

Document: NUREG/CR-4597, Vol. 1, Aging and Service Wear of Auxiliary Feedwater Pumps for PWR Nuclear Power Plants

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|-----------------|--|---------------------------|------|
| Hydraulically induced transient loading and vibration of rotor at off normal conditions associated with low flow can cause component fatigue fracture and consequent reduced pump efficiency and possible seizure. | Moderate | Not discussed in report | ASME Sec XI IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 9, 14, 19, 29, 45, 64, 65 | 1 |
| Wear of various rotor surfaces due to off-normal operation can cause progressive loss of efficiency. | Moderate | Not discussed in report | ASME Sec XI IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 14, 19, 29, 45, 84 | 2 |
| Hydraulic induced transient loading of shaft at far off-design flows can cause progressive loss of shaft integrity and possible pump seizure. | Moderate | Not discussed in report | ASME Sec XI IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 9, 29, 45, 50, 64, 65 | 3 |
| Rubbing of shaft at wear surfaces due to hydraulic caused transient forces causes shaft play and possible seizure. | Moderate | Not discussed in report | ASME Sec XI IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 9, 29, 45, 50, 64, 65 | 4 |
| Hydraulic induced transient loading of impeller at off-design power operation causes progressive loss of integrity. | Moderate | Not discussed in report | ASME Sec XI IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 9, 29, 45, 50, 64 | 5 |
| Rubbing at wear surfaces results in loss of pump capacity to satisfy load requirements. | Moderate | Not discussed in report | ASME Sec XI IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 9, 29, 45, 50, 64 | 6 |
| Insufficient NPSH and operating far from design point can cause wall thinning and structural failure of impeller. | Moderate | Not discussed in report | ASME Sec XI IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 9, 29, 45, 50 | 7 |
| Hydraulic instabilities at low flow causes cyclic loading of component and cracking leading to failure of pump to operate. | Occasional | Not discussed in report | ASME Sec XI IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 19, 47, 49, 50, 64 | 8 |
| Transient loading of runners during startup and running at low flow causes excessive wear and reduced pump efficiency. | Moderate | Not discussed in report | ASME Sec XI IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 9, 47, 49, 50, 64 | 9 |
| Hydraulic instabilities at low flow can cause excessive vane vibration, leading to vane breakage and pump stoppage. | Occasional | Not discussed in report | ASME Sec XI IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 9, 15, 34, 42, 64 | 10 |

Document: NUREG/CR-4597, Vol. 1, Aging and Service Wear of Auxiliary Feedwater Pumps for PWR Nuclear Power Plants

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------|--|-----------------------------|---------------------|--------------|---------------|---|
| 11 | Cooling system | Nonrotating internals | Wear-surface | 400-series SS | Not stated | WEAR | Attrition |
| 12 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Fasteners | Cr-Mo steels | Not stated | FAT | Cumulative fatigue damage |
| 13 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Pressure containment casing | Cast 416 SS (CA6NM) | Not stated | FAT | Cumulative fatigue damage |
| 14 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Suction nozzle | Cast 416 SS (CA6NM) | Not stated | FAT | Cumulative fatigue damage |
| 15 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Discharge nozzle | Cast 416 SS (CA6NM) | Not stated | FAT | Cumulative fatigue damage |
| 16 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Bearing | Specialty steels | Not stated | FAT | Cumulative fatigue damage |
| 17 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Bearing | Specialty steels | Not stated | CONTAM | Loss of lubricant properties and desired surface properties |
| 18 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Shaft seal | Not stated | Not stated | WEAR | Attrition |
| 19 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Thrust balancer | 400-series SS | Not stated | WEAR | Attrition |
| 20 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Thrust balancer | 400-series SS | Not stated | FAT | Cumulative fatigue damage |
| 21 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Coupling (gear type) | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 22 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Coupling (gear type) | Not stated | Not stated | WEAR | Attrition |
| 23 | Cooling system | Auxiliary feedwater multistage pumps (high-head centrifugal) | Fastener | 400-series SS | Not stated | FAT | Cumulative fatigue damage |

Document: NUREG/CR-4597, Vol. 1, Aging and Service Wear of Auxiliary Feedwater Pumps for PWR Nuclear Power Plants

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|-----------------|--|-----------------------------------|------|
| Excessive wear of the impeller wear surface rings is a result of excessive shaft flexibility and operation at hydraulically unstable conditions, resulting in reduced pump efficiency and capacity to deliver flow. | Frequent | Not discussed in report | ASME Sec XI IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 9, 29, 41, 45, 50, 64, 87 | 11 |
| Vibration can cause loosening or fatigue fracture of fasteners, resulting in loosening of parts and possible misalignment and pump seizure. | Occasional | Not discussed in report | ASME Sec XI IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 9, 20, 21, 45, 49, 64 | 12 |
| Operation of pump at low flows produces hydraulic instabilities that cause large pressure oscillations and the potential for fatigue cracking of casing, resulting in leakage. | Occasional | Not discussed in report | ASME Sec XI IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 9, 20, 34, 47, 49, 50, 64 | 13 |
| Operation of pump at low flows produces hydraulic instabilities that cause large pressure oscillations and the potential for fatigue cracking of casing, resulting in leakage. | Occasional | Not discussed in report | ASME Sec XI IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 9, 20, 34, 47, 49, 50, 64 | 14 |
| Operation of pump at low flows produces hydraulic instabilities that cause large cyclic pressure fluctuations, possible fatigue cracking of discharge nozzles, failure of pump to operate at design flows, and leakage. | Occasional | Not discussed in report | ASME Sec XI IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 9, 20, 34, 47, 49, 50, 64 | 15 |
| Operation of pump at low flows far from design point produces hydraulic instabilities, causing large cyclic bearing loads and possible bearing fracture and pump seizure. | Moderate | Not discussed in report | ASME Sec XI IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 9, 17, 29, 22, 34, 45, 64 | 16 |
| Foreign material in lubricant and operation at excessive temperature can cause lubricant breakdown, resulting in bearing seizure and failure to operate. | Frequent | Not discussed in report | ASME Sec XI IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 9, 17, 19, 22, 29, 34, 45, 50, 64 | 17 |
| Rotational rubbing between shaft and seal, often aggravated by inadequate injection water, causes wear and rapidly increasing leakage, decreasing pump delivered capacity. | Frequent | Not discussed in report | ASME Sec XI IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 9, 29, 45, 50, 83 | 18 |
| Wear between close tolerance moving surfaces aggravated by unsteady thrust forces at part load causes loss of force balancing and reduced flow. | Moderate | Not discussed in report | ASME Sec XI IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 9, 29, 45, 80, 81, 82, 83 | 19 |
| Operation of pump at low flow and frequent startup cause wear surface wear and increased unbalance loads and vibrations, causing cracking of balancer and pump seizure. | Occasional | Not discussed in report | ASME Sec XI IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 9, 29, 50, 80-83 | 20 |
| Frequent starting/stopping of pump produces large loads on gearing and fatigue cracking of gear, resulting in failure of pump to operate. | Occasional | Not discussed in report | ASME Sec XI IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 9, 47, 50, 64 | 21 |
| Frequent starting and stopping of pump and poor lubrication causes gear wear and reduced pump efficiency. | Occasional | Not discussed in report | ASME Sec XI IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 47, 50, 64, 65 | 22 |
| Vibration can cause breakage of fasteners or loosening, resulting in leakage at a pressure containment boundary such as the casing. | Occasional | Not discussed in report | ASME Sec XI IST | Improve surveillance and monitoring of AUXFP. Improve the pump design to meet conditions [4] | 9, 20, 21, 45, 49, 64, 65 | 23 |

Document: NUREG/CR-4597, Vol. 2, Aging and Service Wear of Auxiliary Feedwater Pumps for PWR Nuclear Plants

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------|-----------------------------|---|-----------|--------------|---------------|-------------|
| 1 | Auxiliary feedwater system | High head centrifugal pumps | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: NUREG/CR-4652, Concrete Component Aging and Its Significance Relative to Life Extension of Nuclear Power Plants

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------|---------------------------------------|--------------------------------------|------------|--------------|---------------|---|
| 1 | Concrete structures in LWR | Prestressed concrete containments | Tendon ducts and wires | Not stated | Not stated | CORR | Loss of material; corrosion product buildup |
| 2 | Concrete structures in LWR | Prestressed concrete reactor vessels | Tendons and wires | Not stated | Not stated | CORR/SCC | Crack initiation and growth |
| 3 | Concrete structures in LWR | Biological shield walls and buildings | Various parts of walls and buildings | Not stated | Not stated | Not stated | Not stated |

Document: NUREG/CR-4692, Operating Experience Review of Failures of Power Operated Relief Valves and Block Valves in Nuclear Power Plants

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|------------------------------|---------------------------|------------|---------------------------------------|---------------|----------------------------------|
| 1 | Various | Power operated relief valves | Seat/plug interface | Not stated | Dresser, Garrett, Target Rock, Crosby | ERO | Wall thinning; loss of material |
| 2 | Various | Power operated relief valves | Packing | Not stated | Dresser, Garrett, Target Rock, Crosby | ELE-TEMP | Chemical or physical degradation |
| 3 | Various | Power operated relief valves | Moving parts | Not stated | Dresser, Garrett, Target Rock, Crosby | WEAR | Attrition |
| 4 | Various | Power operated relief valves | Controls | Not stated | Dresser, Garrett, Target Rock, Crosby | Not stated | Degradation |
| 5 | Various | Block valves | Packing | Not stated | Dresser, Garrett, Target Rock, Crosby | ELE-TEMP | Chemical or physical degradation |
| 6 | Various | Block valves | Torque and limit switches | Not stated | Dresser, Garrett, Target Rock, Crosby | Not stated | Not stated |

Document: NUREG/CR-4731 Vols. 1&2, Residual Life Assessment of Major Light Water Reactor Components Overview

Reviewed by: W. J. Shack, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------------|-------------------------|-----------------|---|--|---------------|----------------------------|
| 1 | PWR primary pressure boundary | Reactor pressure vessel | Beltline region | Low alloy steels (SA302B, SA533B 1, SA508 2), Weld deposited SS clad (308, 309) | Combustion Engineering, B&W, Chicago Bridge and Iron, Rotterdam Dockyard Co. | EMBR/IR | Loss of fracture toughness |

Document: NUREG/CR-4597, Vol. 2, Aging and Service Wear of Auxiliary Feedwater Pumps for PWR Nuclear Plants

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: NUREG/CR-4652, Concrete Component Aging and Its Significance Relative to Life Extension of Nuclear Power Plants

Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|---------------------------|---|-----------------|------|
| The effects were so minor that component replacement was not required. | Not stated | Not discussed in report | ASME Sec XI IWL & RG 1.35 | 1. Existing facilities that have been shut down after an extended period of service should be used to obtain aging-related data for concrete materials.2. Accelerated aging techniques should be investigated... (More) [2] | 33, 138, 139 | 1 |
| Degraded tendons. However, the reactor vessel was capable of withstanding the operating pressures with the degraded tendons. | Not stated | Not discussed in report | ASME Sec XI IWL & RG 1.35 | 1. Existing facilities that have been shut down after an extended period of service should be used to obtain aging-related data for concrete materials.2. Accelerated aging techniques should be investigated... (More) [2] | 35, 138, 139 | 2 |
| Cracking of walls, which can be repaired with a procedure such as epoxy injection. | Not stated | Not discussed in report | ASME Sec XI IWL & RG 1.35 | 1. Existing facilities that have been shut down after an extended period of service should be used to obtain aging-related data for concrete materials.2. Accelerated aging techniques should be investigated... (More) [2] | 36-37, 138, 139 | 3 |

Document: NUREG/CR-4692, Operating Experience Review of Failures of Power Operated Relief Valves and Block Valves in Nuclear Power Plants

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|-------------------------------|--|------------------|------|
| High pressure steam/water impinging on surfaces causes material removal and leads to leakage. | Frequent | Not discussed in report | ASME Sec XI IST & PS S&T Req. | Improve design to withstand conditions [4] | 1, 3, 24, 27, 67 | 1 |
| Elevated temperature of packing causes degradation and leakage. | Occasional | Not discussed in report | ASME Sec XI IST & PS S&T Req. | Improve design to withstand conditions [4] | 1, 3, 24, 27, 67 | 2 |
| Wear of various moving parts causes failure of valves to seat or open as designed. | Occasional | Not discussed in report | ASME Sec XI IST & PS S&T Req. | Improve design to withstand conditions [4] | 1, 3, 24, 27, 67 | 3 |
| Degradation of the air or electrical actuation controls prevents valve operation. | Frequent | Not discussed in report | ASME Sec XI IST & PS S&T Req. | Improve design to withstand conditions [4] | 1, 3, 24, 27, 67 | 4 |
| Elevated temperature of packing causes degradation and leakage. | Occasional | Not discussed in report | ASME Sec XI IST & PS S&T Req. | Improve design to withstand conditions [4] | 1, 3, 24, 27, 67 | 5 |
| Causes valve to fail to close on demand. | Not stated | Not discussed in report | ASME Sec XI IST & PS S&T Req. | Improve design to withstand conditions [4] | 1, 3, 24, 27, 67 | 6 |

Document: NUREG/CR-4731 Vols. 1&2, Residual Life Assessment of Major Light Water Reactor Components Overview

Reviewed by: W. J. Shack, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|--|--------------|---|--------------------|------|
| Loss of toughness could lead to brittle fracture and failure of vessel especially under severe loads (pressurized thermal shock). | Frequent | USNRC Reg. Guide 1.99 Rev. 2ASME Sec. III Sect. GUSNCR Heavy Section Steel Program (HSST)EPRI (More) | 10CFR App. G | Further study of embrittlement mechanisms and mitigation techniques (flux reduction, annealing, etc.) [4] | 14-21 V1, 26-27 V1 | 1 |

Document: NUREG/CR-4731 Vols. 1&2, Residual Life Assessment of Major Light Water Reactor Components Overview

Reviewed by: W. J. Shack, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------------|-------------------------|--------------------------------------|--|--|---------------|----------------------------|
| 2 | PWR primary pressure boundary | Reactor pressure vessel | Beltline region | Low alloy steels (SA302B, SA533B 1, SA508 2), Weld deposited SS clad (308, 309) | Combustion Engineering, B&W, Chicago Bridge and Iron, Rotterdam Dockyard Co. | FAT/ENV | Cumulative fatigue damage |
| 3 | PWR primary pressure boundary | Reactor pressure vessel | Beltline region | Low alloy steels (SA302B, SA533B 1, SA508 2), Weld deposited SS clad (308, 309) | Combustion Engineering, B&W, Chicago Bridge and Iron, Rotterdam Dockyard Co. | FAT/THERM | Cumulative fatigue damage |
| 4 | PWR primary pressure boundary | Reactor pressure vessel | Outlet/inlet nozzles | Low alloy steels | Combustion Engineering, B&W, Chicago Bridge and Iron, Rotterdam Dockyard Co. | FAT/ENV | Cumulative fatigue damage |
| 5 | PWR primary pressure boundary | Reactor pressure vessel | Outlet/inlet nozzles | Low alloy steels | Combustion Engineering, B&W, Chicago Bridge and Iron, Rotterdam Dockyard Co. | FAT/THERM | Cumulative fatigue damage |
| 6 | PWR primary pressure boundary | Reactor pressure vessel | In core instrumentation penetrations | Not identified | Not stated | FAT | Cumulative fatigue damage |
| 7 | PWR primary pressure boundary | Reactor pressure vessel | In core instrumentation penetrations | Not identified | Not stated | FAT/THERM | Cumulative fatigue damage |
| 8 | PWR primary pressure boundary | Reactor pressure vessel | Control rod drive housings | SS304 and CF-8 (W) | W, CE, B&W | FAT | Cumulative fatigue damage |
| 9 | PWR primary pressure boundary | Reactor pressure vessel | Control rod drive housings | SS304 and CF 8 (W) | W, CE, B&W | FAT/THERM | Cumulative fatigue damage |
| 10 | PWR primary pressure boundary | Reactor pressure vessel | Control rod drive housings | SS304 and CF 8 (W) | W, CE, B&W | EMBR/TE | Loss of fracture toughness |
| 11 | PWR primary pressure boundary | Reactor pressure vessel | Closure studs | Not identified | Not stated | FAT | Cumulative fatigue damage |
| 12 | PWR primary pressure boundary | Reactor coolant piping | Piping | SS304, CF8A, CF8M, A516 Gr 70, A106 Gr C, SS308L, 304L clad | W, CE, B&W | FAT | Cumulative fatigue damage |
| 13 | PWR primary pressure boundary | Reactor coolant piping | Piping | CF8A, CF8M | W | EMBR/TE | Loss of fracture toughness |
| 14 | PWR primary pressure boundary | Reactor coolant piping | Piping nozzles | Not identified | W, CE, B&W | FAT | Cumulative fatigue damage |
| 15 | PWR primary pressure boundary | Reactor coolant piping | Fittings | CF8A, A516 Gr 70, SS308L, 309L clad | Not stated | FAT | Cumulative fatigue damage |
| 16 | PWR primary pressure boundary | Reactor coolant piping | Dissimilar metal welds | Low alloy steels (SA302B, SA533B 1, SA50822), SS304, CF8A, CF8M, Alloy 600 | W, CE, B&W | FAT | Cumulative fatigue damage |
| 17 | PWR primary pressure boundary | Pressurizer | Vessel | Low alloy steel (e.g., A516 Gr 70, A 533B 1, A533A 1) with 308, 308L 309 SS or Ni Cr Fe cladding | Not stated | FAT | Cumulative fatigue damage |
| 18 | PWR primary pressure boundary | Pressurizer | Vessel | Low alloy steel (e.g., A516 Gr 70, A 533B 1, A533A 1) with 308, 308L 309 SS or Ni Cr Fe cladding | Not stated | FAT/ THERM | Cumulative fatigue damage |

Document: NUREG/CR-4731 Vols. 1&2, Residual Life Assessment of Major Light Water Reactor Components Overview

Reviewed by: W. J. Shack, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|---|-----------------------------|--|--------------------------------|------|
| Crack initiation & propagation could result in leakage; possibility of brittle fracture failure. | Moderate | ASME Secs III & XI International Cyclic Crack Growth Group | 10CFR App. G & ASME Sec III | Better monitoring of transients. Additional studies required to improve predictions [4] | 21-24 V1 | 2 |
| Crack initiation & propagation could result in leakage; possibility of brittle fracture failure. | Moderate | ASME Secs III & XI | 10CFR App. G & ASME Sec III | Better monitoring of transients. Additional studies required to improve predictions [4] | 21-24 V1 | 3 |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Secs III & XI International Cyclic Crack Growth Group | ASME Sec III & Sec XI IWB | Better monitoring of transients. Additional studies required to improve predictions [4] | 21-24 V1 | 4 |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Secs III & XI | ASME Sec III & Sec XI IWB | Better monitoring of transients. Additional studies required to improve predictions [4] | 21-24 V1 | 5 |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Secs III & XI | ASME Sec III & Sec XI IWB | Better monitoring of transients. Additional studies required to improve predictions [4] | 21-24 V1 | 6 |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Secs III & XI | ASME Sec III & Sec XI IWB | Better monitoring of transients. Additional studies required to improve predictions [4] | 21-24 V1 | 7 |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Secs III & XI | ASME Sec III & Sec XI IWB | Better monitoring of transients. Additional studies required to improve predictions [4] | 21-24 V1 | 8 |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Secs III & XI | ASME Sec III & Sec XI IWB | Better monitoring of transients. Additional studies required to improve predictions [4] | 21-24 V1 | 9 |
| Increases susceptibility to leakage. | Moderate | EPRI, WOG, USNRC research programs | ASME Sec XI IWB | Judged not important V1. Judged potentially important V2 [2] | 13, 17 V1, 108, 130, 131 V2 | 10 |
| Crack initiation & propagation could result in stud failure and subsequent leakage. | Frequent | ASME Secs III & XI | ASME Sec III & Sec XI IWB | Should be replaced for life extension [3] | 13, 16, 25, 26 V1 | 11 |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Secs III & XI | ASME Sec III & Sec XI IWB | Need in depth study of past operation to assess fraction of design life used [4] | 55, 60-63, 64 V2 | 12 |
| Increases susceptibility to leakage. Concludes brittle fracture not possible. | Moderate | USNRC research program | ASME Sec XI IWB | Need to monitor actual thermal embrittlement in plants [4] | 60-64 V2 | 13 |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Secs III & XI | ASME Sec III & Sec XI IWB | Identified as highest fatigue usage in piping. Need in-depth study of past operation to assess fraction of design life used [4] | 61, 63, 64 V2 | 14 |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Secs III & XI | ASME Sec III & Sec XI IWB | Need in-depth study of past operation to assess fraction of design life used [4] | 59, 63, 64 V2 | 15 |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Secs III & XI | ASME Sec III & Sec XI IWB | Identified as important site for fatigue in primary piping system of Westinghouse PWRs [4] | 55, 64 V2 | 16 |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Secs III & XI XIMIT Research Pressure Vessel Research Committee | ASME Sec III & Sec XI IWB | Reanalyze fatigue life with better models of thermal history associated with transients Implement transient logging programs [4] | 19 24, 30, 32 35, 37, 40 42 V2 | 17 |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Secs III & XI XIMIT Research | ASME Sec III & Sec XI IWB | Reanalyze fatigue life with better models of thermal history associated with transients [4] | 34,35, 40 42 V2 | 18 |

Document: NUREG/CR-4731 Vols. 1&2, Residual Life Assessment of Major Light Water Reactor Components Overview

Reviewed by: W. J. Shack, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------------|----------------|--|--|--------------|---------------|-----------------------------|
| 19 | PWR primary pressure boundary | Pressurizer | Vessel | Low alloy steel (e.g., A516 Gr 70, A 533B 1, A533A 1) with 308, 308L 309 SS or Ni Cr Fe cladding | Not stated | FAT/ ENV | Cumulative fatigue damage |
| 20 | PWR primary pressure boundary | Pressurizer | Spray and surge nozzles | Carbon or low alloy steel forgings, SS clad | Not stated | FAT/ THERM | Cumulative fatigue damage |
| 21 | PWR primary pressure boundary | Pressurizer | Spray and surge nozzles | Carbon or low alloy steel forgings, SS clad | Not stated | FAT/ ENV | Cumulative fatigue damage |
| 22 | PWR primary pressure boundary | Pressurizer | Spray and surge nozzles | Carbon or low alloy steel forgings, SS clad | Not stated | FAT/ FIV | Cumulative fatigue damage |
| 23 | PWR primary pressure boundary | Pressurizer | Spray and surge nozzle thermal sleeves | Alloy 600 (CE)Not identified Westinghouse and B&W | Not stated | FAT/ THERM | Cumulative fatigue damage |
| 24 | PWR primary pressure boundary | Pressurizer | Spray and surge nozzle thermal sleeves | Alloy 600 (CE)Not identified Westinghouse and B&W | Not stated | FAT/ FIV | Cumulative fatigue damage |
| 25 | PWR primary pressure boundary | Pressurizer | Spray and surge lines | SS316, CF3M | Not stated | FAT/ THERM | Cumulative fatigue damage |
| 26 | PWR primary pressure boundary | Pressurizer | Spray and surge lines | SS316, CF3M | Not stated | EMBR/ TE | Loss of fracture toughness |
| 27 | PWR primary pressure boundary | Pressurizer | Spray line head | SS304, Alloy 600, Cast SS | Not stated | FAT/ THERM | Cumulative fatigue damage |
| 28 | PWR primary pressure boundary | Pressurizer | Spray line head | SS304, Alloy 600, Cast SS | Not stated | EMBR/ TE | Loss of fracture toughness |
| 29 | PWR primary pressure boundary | Pressurizer | Spray line head | SS304, Alloy 600, Cast SS | Not stated | ERO | Loss of material |
| 30 | PWR primary pressure boundary | Pressurizer | Heater sheaths and sleeves | SS304, SS316, Alloy 600 | Not stated | WEAR | Attrition |
| 31 | PWR primary pressure boundary | Pressurizer | Heater sheaths and sleeves | SS304, SS316, Alloy 600 | Not stated | CORR/ SCC | Crack initiation and growth |
| 32 | PWR primary pressure boundary | Pressurizer | Heater elements | Not identified | Not stated | CORR | Loss of material |
| 33 | PWR primary pressure boundary | Pressurizer | Manway cover bolts | Low alloy steel bolts A540 B24, A193 B7, A320 L43 | Not stated | CORR/ SCC | Crack initiation and growth |
| 34 | PWR primary pressure boundary | Pressurizer | Supports (keys, skirts, lugs) | Not identified | Not stated | FAT | Cumulative fatigue damage |
| 35 | PWR primary pressure boundary | Pressurizer | Supports (keys, skirts, lugs) | Not identified | Not stated | FAT/ THERM | Cumulative fatigue damage |

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| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|---|--|---|-------------------------------|------|
| Crack initiation & propagation could result in leakage. | Frequent | International Cyclic Crack Growth Group | ASME Sec III & Sec XI IWB | Need to consider environment for both initiation & growth [4] | 35, 41 V2 | 19 |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Secs III & XIMIT Research | ASME Sec III, Sec XI IWB & Assoc. NRC GC | Reanalyze fatigue life with better models of thermal history associated with transients Implement transient logging programs [4] | 34,35, 40 42 V2 | 20 |
| Horizontal configuration of piping and low flow rates promote thermal stratification leading to high thermal loads. | Frequent | International Cyclic Crack Growth Group | ASME Sec III, Sec XI IWB & Assoc. NRC GC | Need to consider environment for both initiation & growth [4] | 35, 41 V2 | 21 |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Secs III & XI | ASME Sec III, Sec XI IWB & Assoc. NRC GC | None | 52, 55, 60 V2 | 22 |
| Failure of sleeves could permit flow to directly impinge on nozzles and lead to higher fatigue loadings on nozzles. No loose part problem (pg V2). Potential to break loose (pg 57 V2). | Frequent | ASME Secs III & XIMIT Research | ASME Sec III, Sec XI IWB & Assoc. NRC GC | Reanalyze fatigue life with better models of thermal history associated with transients [4] | 34,35, 40 42 V2 | 23 |
| Failure of sleeves could permit flow to directly impinge on nozzles and lead to higher fatigue loadings on nozzles. No loose part problem (pg V2). Potential to break loose (pg 57 V2). | Frequent | Not discussed in report | ASME Sec III, Sec XI IWB & Assoc. NRC GC | None | 52, 55, 60 V2 | 24 |
| Horizontal configuration of piping and low flow rates promote thermal stratification leading to high thermal loads. Crack initiation & propagation could result in leakage. Leak before break more difficult to demonstrate for these relatively small diameters | Frequent | ASME Secs III & XI | ASME Sec III, Sec XI IWB & Assoc. NRC GC | Analyze horizontal portions to determine whether leak before break is expected. Include base metal in inspections. Modify plant operating procedures to minimize stratification. Develop acoustic emission monitoring for cracking. [4] | 34,35, 40 42, 49 60 V2 | 25 |
| Horizontal configuration of piping and low flow rates promote thermal stratification leading to high thermal loads. Leak before break more difficult to demonstrate for these relatively small diameter lines. | Frequent | Not discussed in report | ASME Sec XI IWB | None | 57 V2 | 26 |
| Change in spray pattern reduces effectiveness in controlling pressure surges and makes plant pressure control more difficult. | Frequent | ASME Secs III & XIMIT Research | ASME Sec III & Sec XI IWB | Reanalyze fatigue life with better models of thermal history associated with transients [4] | 34,35, 40 42 V2 | 27 |
| Not described. | Frequent | USNRC, EPRI, and WOG research programs | ASME Sec XI IWB | High temperature may make more susceptible than most [4] | 37, 38, 41, 42 V2 | 28 |
| Change in spray pattern could result in higher vessel stresses. | Infrequent | Not discussed in report | ASME Sec XI IWB | High probability spray head will have to be replaced [4] | 37, 41, 42 V2 | 29 |
| Crack initiation & propagation could result in unisolatable leakage. | Infrequent | Not discussed in report | ASME Sec XI IWB | None | 30, 32, 33, 37, 38, 40, 42 V2 | 30 |
| Crack initiation & propagation could result in unisolatable leakage. | Infrequent | Not discussed in report | ASME Sec XI IWB | None | 33, 36, 38, 40 42 V2 | 31 |
| Heaters have rated lifetimes of 5,000 cycles. Burnout is expected and replacement part of normal maintenance. | Frequent | Not discussed in report | ASME Sec XI IWB | None | 37, 42 V2 | 32 |
| Bolt failure would lead to leakage of primary coolant. Could lead to boric acid corrosion of low alloy steel vessel. | Frequent | Not discussed in report | ASME Sec XI IWB | Plants need monitoring procedures to detect boric acid leakage [4] | 30, 36, 37, 38, 40 42 V2 | 33 |
| Cracking could lead to loss of support and overstress of piping. | Frequent | ASME Secs III & XI | ASME Sec III & Sec XI IWB | None | 42 V2 | 34 |
| Cracking could lead to loss of support and overstress of piping. | Frequent | ASME Secs III & XI | ASME Sec XI IWB | None | 42 V2 | 35 |

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| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------------|------------------------------------|--|---|--------------|---------------|-----------------------------|
| 36 | PWR primary pressure boundary | Chemical and volume control system | Charging nozzle | Low alloy steel forging (CE, B&W), SS (W) | W, CE, B&W | FAT/ THERM | Cumulative fatigue damage |
| 37 | PWR primary pressure boundary | Chemical and volume control system | Charging nozzle | Low alloy steel forging (CE, B&W), SS (W) | W, CE, B&W | FAT/ FIV | Cumulative fatigue damage |
| 38 | PWR primary pressure boundary | Chemical and volume control system | Charging nozzle thermal sleeve | Alloy 600 (CE) | W, CE, B&W | FAT/ THERM | Cumulative fatigue damage |
| 39 | PWR primary pressure boundary | Chemical and volume control system | Charging nozzle thermal sleeve | Alloy 600 (CE) | W, CE, B&W | FAT/ FIV | Cumulative fatigue damage |
| 40 | PWR primary pressure boundary | Safety Injection System | Safety injection nozzle | Low alloy steel forging (CE, B&W), SS (W) | W, CE, B&W | FAT/THERM | Cumulative fatigue damage |
| 41 | PWR primary pressure boundary | Safety Injection System | Safety injection nozzle | Low alloy steel forging (CE, B&W), SS (W) | W, CE, B&W | FAT/FIV | Cumulative fatigue damage |
| 42 | PWR primary pressure boundary | Safety Injection System | Safety injection nozzle thermal sleeve | Alloy 600 (CE) | W, CE, B&W | FAT/THERM | Cumulative fatigue damage |
| 43 | PWR primary pressure boundary | Safety Injection System | Safety injection nozzle thermal sleeve | Alloy 600 (CE) | W, CE, B&W | FAT/FIV | Cumulative fatigue damage |
| 44 | PWR primary pressure boundary | Recirculating steam generators | Tubing | Alloy 600, 690 | W, CE | CORR/SCC | Crack initiation and growth |
| 45 | PWR primary pressure boundary | Recirculating steam generators | Tubing | Alloy 600, 690 | W, CE | CORR/IN | Crack initiation and growth |
| 46 | PWR primary pressure boundary | Recirculating steam generators | Tubing | Alloy 600, 690 | W, CE | CORR/PIT | Local loss of material |
| 47 | PWR primary pressure boundary | Recirculating steam generators | Tubing | Alloy 600, 690 | W, CE | CORR/UA | Loss of material |
| 48 | PWR primary pressure boundary | Recirculating steam generators | Tubing | Alloy 600, 690 | W, CE | CORR/OX | Corrosion product buildup |
| 49 | PWR primary pressure boundary | Recirculating steam generators | Tubing | Alloy 600, 690 | W, CE | WEAR/FRET | Attrition |

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| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|--|------------------------------|--|---|------|
| Crack initiation & propagation could result in leakage. | Frequent | ASME Secs III & XI | ASME Sec III & Sec XI IWB | Horizontal portions of charging line subject to stratified flows should be checked to verify leak before break behavior. Base metal should be inspected. Acoustic emission monitoring should be considered. On line monitoring of transients. [4] | 64 71 V2 | 36 |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Secs III & XI | ASME Sec III & Sec XI IWB | None | 65, 67, 71 V2 | 37 |
| Failure of sleeves could permit flow to directly impinge on nozzles and lead to higher fatigue loadings on nozzles. Potential to break loose. | Frequent | ASME Secs III & XI | ASME Sec III & Sec XI IWB | None | 64 71 V2 | 38 |
| Failure of sleeves could permit flow to directly impinge on nozzles and lead to higher fatigue loadings on nozzles. Potential to break loose. | Frequent | ASME Secs III & XI | ASME Sec III & Sec XI IWB | None | 65, 67, 71 V2 | 39 |
| Crack initiation & propagation could result in leakage. Local stratified flow may develop in horizontal portion of line because there is normally no flow leading to high thermal loads. | Frequent | ASME Secs III & XI | ASME Sec III & Sec XI IWB | Horizontal portions of injection line subject to stratified flows should be checked to verify leak before break behavior. Base metal should be inspected. Acoustic emission monitoring should be considered. On-line monitoring of transients. [4] | 67-71 V2 | 40 |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Secs III & XI | ASME Sec III & Sec XI IWB | None | 68, 71 V2 | 41 |
| Failure of sleeves could permit flow to directly impinge on nozzles and lead to higher fatigue loadings on nozzles. Potential to break loose. | Frequent | ASME Secs III & XI | ASME Sec III & Sec XI IWB | None | 67-71 V2 | 42 |
| Failure of sleeves could permit flow to directly impinge on nozzles and lead to higher fatigue loadings on nozzles. Potential to break loose. | Frequent | ASME Secs III & XI | ASME Sec III & Sec XI IWB | None | 68, 71 V2 | 43 |
| Crack initiation & propagation in tubesheet crevice region and tube support annuli. | Frequent | Vendor, EPRI, and European work on mitigation techniques; repair techniques; replacement | ASME Sec XI IWB & PS TS Req. | Highest priority given to preventing faulted water chemistries. Follow EPRI Secondary Water Chemistry Guidelines. Use boric acid and morpholine. Use Alloy 690. [4] | 69, 72, 73, 76 V1; 145, 146, 149, 151 160, 163-165 V2 | 44 |
| Crack initiation & propagation in tubesheet crevice region and tube support annuli. | Frequent | Vendor, EPRI, and European work on mitigation techniques; repair techniques; replacement | ASME Sec XI IWB & PS TS Req. | Highest priority given to preventing faulted water chemistries. Follow EPRI Secondary Water Chemistry Guidelines. Use boric acid and morpholine. Use Alloy 690. [4] | 69, 72, 73, 76 V1; 145, 146, 149, 151 160, 163-165 V2 | 45 |
| Local attack and tube thinning may eventually lead to leakage. | Frequent | Vendor, EPRI, and European work on mitigation techniques | ASME Sec XI IWB & PS TS Req. | Highest priority given to preventing faulted water chemistries. Eliminate copper alloys from feedwater system. [4] | 69, 71, 75, 76 V1; 145, 146, 149, 151, 163, 164 V2 | 46 |
| Wastage. Thinning of wall may eventually lead to rupture of tube. | Frequent | Vendor, EPRI, and European work on mitigation techniques | ASME Sec XI IWB & PS TS Req. | None | 69, 70, 75, 76 V1; 145, 146, 155, 164 V2 | 47 |
| Denting. Corrosion product buildup can cause excessive deformation of tubing and lead to cracking or blockage. | Frequent | Vendor and EPRI mitigation techniques | ASME Sec XI IWB & PS TS Req. | Control secondary water chemistry. Use ferritic SS support plates and designs which minimize crevices. No longer an important cause of tube failure. [4] | 69, 70, 75, 76 V1; 145, 146, 149, 151 153, 162, 163, 164 V2 | 48 |
| Thinning of wall may eventually lead to rupture of tube. | Moderate | Vendor mitigation techniques | ASME Sec XI IWB & PS TS Req. | Redesign antivibration bars to provide larger contact area. [4] | 69, 73, 76 V1; 145, 147, 149 V2 | 49 |

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| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------------|--------------------------------|-----------------|-------------------------------------|--------------|---------------|---------------------------------|
| 50 | PWR primary pressure boundary | Recirculating steam generators | Tubing | Alloy 600, 690 | W, CE | FAT/FIV | Crack initiation and growth |
| 51 | PWR primary pressure boundary | Recirculating steam generators | Tubing | Alloy 600, 690 | W, CE | FAT/THERM | Crack initiation and growth |
| 52 | PWR primary pressure boundary | Recirculating steam generators | Tubing | Alloy 600, 690 | W, CE | CORR/PWSCC | Crack initiation and growth |
| 53 | PWR primary pressure boundary | Once-through steam generators | Tubing | Alloy 600 | B&W | ERO/CORR | Wall thinning |
| 54 | PWR primary pressure boundary | Once-through steam generators | Tubing | Alloy 600 | B&W | FAT/ENV | Cumulative fatigue damage |
| 55 | PWR reactor feedwater system | Feedwater piping | Piping | Carbon steel (A106-B, A-155, KC-65) | W, CE, B&W | ERO/CORR | Wall thinning; loss of material |
| 56 | PWR reactor feedwater system | Feedwater piping | Piping | Carbon steel (A106-B, A-155, KC-65) | W, CE, B&W | ERO/CAV | Wall thinning; loss of material |
| 57 | PWR reactor feedwater system | Feedwater piping | Piping | Carbon steel (A106-B, A-155, KC-65) | W, CE, B&W | FAT/THERM | Cumulative fatigue damage |
| 58 | PWR reactor feedwater system | Feedwater piping | Piping | Carbon steel (A106-B, A-155, KC-65) | W, CE, B&W | FAT | Cumulative fatigue damage |
| 59 | PWR reactor feedwater system | Feedwater piping | Piping | Carbon steel (A106-B, A-155, KC-65) | W, CE, B&W | WAT HAM | Cumulative fatigue damage |
| 60 | PWR reactor feedwater system | Feedwater piping | Elbows | Carbon steel (A234-WPB) | W, CE, B&W | ERO/CORR | Wall thinning; loss of material |
| 61 | PWR reactor feedwater system | Feedwater piping | Elbows | Carbon steel (A234-WPB) | W, CE, B&W | ERO/CAV | Wall thinning; loss of material |
| 62 | PWR reactor feedwater system | Feedwater piping | Elbows | Carbon steel (A234-WPB) | W, CE, B&W | FAT/THERM | Cumulative fatigue damage |
| 63 | PWR reactor feedwater system | Feedwater piping | Elbows | Carbon steel (A234-WPB) | W, CE, B&W | FAT | Cumulative fatigue damage |
| 64 | PWR reactor feedwater system | Feedwater piping | Elbows | Carbon steel (A234-WPB) | W, CE, B&W | WAT HAM | Cumulative fatigue damage |
| 65 | PWR reactor feedwater system | Feedwater piping | Nozzles | Not identified | W, CE, B&W | FAT/THERM | Cumulative fatigue damage |
| 66 | PWR reactor feedwater system | Feedwater piping | Thermal sleeves | Not identified | W, CE, B&W | FAT/THERM | Cumulative fatigue damage |

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| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|---|-------------------------------|---|---|------|
| Leakage or tube rupture. | Moderate | Vendor mitigation techniques | ASME Sec XI IWB & PS TS Req. | Reduce local fluid forces with flow resistance plates. [4] | 145, 147, 150 V2 | 50 |
| Can produce cracking or leakage especially in tubes with denting. | Moderate | Not discussed in report | ASME Sec XI IWB & PS TS Req. | None | 145, 150 V2 | 51 |
| Cracking and leakage in high stress areas such as U bends, rolled tubesheet joints, and dented regions. | Frequent | Vendor, EPRI, and European work on mitigation techniques; repair techniques | ASME Sec XI IWB & PS TS Req. | Use Alloy 690. Shot and rotopeening to induce favorable residual stresses. Consider nickel plating as repair technique. [4] | 69, 72, 75, 76 V1; 147, 149, 154, 160, 162, 164, 165 V2 | 52 |
| Fairly uniform wall thinning which could lead to leakage or rupture. | Frequent | Not discussed in report | ASME Sec XI IWB & PS TS Req. | None | 73, 76, 77 V1; 148, 150, 164 V2 | 53 |
| In upper portion of generator in free lane water droplets impinge and dry out. Chemical buildup combined with thermal cycling or vibration can cause cracking. | Moderate | Not discussed in report | ASME Sec XI IWB & PS TS Req. | Need to control chemistry and modify to preclude dryout [4] | 73, 76, 77 V1; 148, 150, 164 V2 | 54 |
| Leads to localized wall thinning especially near flow discontinuities or anywhere where high turbulence occurs (fittings, tees, elbows). If thinning is severe, even modest pressure pulse can produce rupture. | Frequent | EPRI, British, and French programs | ASME Sec XI IWC | Water chemistry changes to mitigate erosion corrosion can have other deleterious effects. Inside surfaces need to be kept as smooth as possible. Consider use of SS coatings. [4] | 77, 82-86, 89-93, 97-103 V2 | 55 |
| Feedwater system operates near saturation. Cavitation can produce sever local damage in regions with velocity changes. | Infrequent | Not discussed in report | ASME Sec XI IWC | None | 88, 89 V2 | 56 |
| Most common in horizontal portions of system where thermal stratifications can occur. Crack initiation and propagation. | Frequent | Vendor programs | ASME Sec XI IWC & PS S&T Req. | Acoustic monitoring should be considered [2] | 77-80, 85-88, 91, 93, 95, 99-101 V2 | 57 |
| Crack initiation and propagation. | Infrequent | Not discussed in report | ASME Sec XI IWC & PS S&T Req. | None | 82, 88, 100 V2 | 58 |
| Crack initiation and propagation. Can produce final failure in structures weakened by other mechanisms. | Moderate | Vendor programs | ASME Sec XI IWC | None | 81, 82, 94, 95, 100 V2 | 59 |
| Leads to localized wall thinning especially near flow discontinuities or anywhere where high turbulence occurs (fittings, tees, elbows). If thinning is severe, even modest pressure pulse can produce rupture. | Frequent | EPRI, British, and French programs | ASME Sec XI IWC | Water chemistry changes to mitigate erosion corrosion can have other deleterious effects. Inside surfaces need to be kept as smooth as possible. Consider use of SS coatings. [4] | 77, 82-86, 89-93, 97-103 V2 | 60 |
| Feedwater system operates near saturation. Cavitation can produce sever local damage in regions with velocity changes. | Infrequent | Not discussed in report | ASME Sec XI IWC | None | 82, 88, 89 V2 | 61 |
| Most common in horizontal portions of system where thermal stratifications can occur. Crack initiation and propagation. | Frequent | Vendor programs | ASME Sec XI IWC & PS S&T Req. | Acoustic monitoring should be considered [2] | 77-80, 85-88, 91, 93, 95, 99-101 V2 | 62 |
| Crack initiation and propagation. | Infrequent | Not discussed in report | ASME Sec XI IWC & PS S&T Req. | None | 88, 100 V2 | 63 |
| Crack initiation and propagation. Can produce final failure in structures weakened by other mechanisms. | Moderate | Vendor programs | ASME Sec XI IWC | None | 81, 82, 94, 95, 100 V2 | 64 |
| Most common in horizontal portions of system where thermal stratifications can occur. Crack initiation and propagation. | Frequent | Vendor programs | ASME Sec XI IWC & PS S&T Req. | None | 77-80, 85-88, 91, 93, 95, 99-101 V2 | 65 |
| Most common in horizontal portions of system where thermal stratifications can occur. Crack initiation and propagation. | Frequent | Vendor programs | ASME Sec XI IWC & PS S&T Req. | Acoustic monitoring should be considered [2] | 77-80, 85-88, 91, 93, 95, 99-101 V2 | 66 |

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| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------------------|-----------------------|--|--|--------------------------------------|---------------|-----------------------------|
| 67 | PWR reactor feedwater system | Feedwater piping | Thermal sleeves | Not identified | W, CE, B&W | WAT/HAM | Cumulative fatigue damage |
| 68 | PWR reactor feedwater system | Feedwater piping | Thermal sleeves | Not identified | W, CE, B&W | FAT/FIV | Cumulative fatigue damage |
| 69 | PWR Primary coolant system | Reactor coolant pumps | Body | CF-8, CF-8M, CF-8A, Carbon steel with SS clad (1 plant) | W, Byron Jackson, Bingham, CE, Klein | EMBR/TE | Loss of fracture toughness |
| 70 | PWR Primary coolant system | Reactor coolant pumps | Body | CF-8, CF-8M, CF-8A, Carbon steel with SS clad (1 plant) | W, Byron Jackson, Bingham, CE, Klein | FAT | Cumulative fatigue damage |
| 71 | PWR Primary coolant system | Reactor coolant pumps | Body | CF-8, CF-8M, CF-8A, Carbon steel with SS clad (1 plant) | W, Byron Jackson, Bingham, CE, Klein | FAT/THERM | Cumulative fatigue damage |
| 72 | PWR Primary coolant system | Reactor coolant pumps | Body | CF-8, CF-8M, CF-8A, Carbon steel with SS clad (1 plant) | W, Byron Jackson, Bingham, CE, Klein | CORR/SCC | Crack initiation and growth |
| 73 | PWR Primary coolant system | Reactor coolant pumps | Shaft | SS 304, 316 | W, Byron Jackson, Bingham, CE, Klein | FAT | Cumulative fatigue damage |
| 74 | PWR Primary coolant system | Reactor coolant pumps | Shaft | SS 304, 316 | W, Byron Jackson, Bingham, CE, Klein | FAT/THERM | Cumulative fatigue damage |
| 75 | PWR Primary coolant system | Reactor coolant pumps | Closure studs | Low alloy steel (A540-B23 or A193-B7) | W, Byron Jackson, Bingham, CE, Klein | CORR | Loss of material |
| 76 | PWR CRDMs and reactor internals | CRDMs | Pressure housing | SS 304 and CF-8 (W) Not identified CE and B&W | W, CE, B&W | EMBR/TE | Loss of fracture toughness |
| 77 | PWR CRDMs and reactor internals | CRDMs | Pressure housing | SS 304 and CF-8 (W) Not identified CE and B&W | W, CE, B&W | FAT | Cumulative fatigue damage |
| 78 | PWR CRDMs and reactor internals | CRDMs | Pressure housing | SS 304 and CF-8 (W) Not identified CE and B&W | W, CE, B&W | CORR/SCC | Crack initiation and growth |
| 79 | PWR CRDMs and reactor internals | CRDMs | Latch assembly | SS 304 with Stellite 6 and hard chrome plate bearing and wear surfaces (W) Not identified CE and B&W | W, CE, B&W | WEAR | Loss of material |
| 80 | PWR CRDMs and reactor internals | CRDMs | Latch assembly | SS 304 with Stellite 6 and hard chrome plate bearing and wear surfaces (W) Not identified CE and B&W | W, CE, B&W | WEAR/FRET | Loss of material |
| 81 | PWR CRDMs and reactor internals | CRDMs | Drive rod | SS 410 (W) Not identified CE and B&W | W, CE, B&W | FAT | Cumulative fatigue damage |
| 82 | PWR CRDMs and reactor internals | CRDMs | Drive rod | SS 410 (W) Not identified CE and B&W | W, CE, B&W | WEAR | Loss of material |
| 83 | PWR CRDMs and reactor internals | Reactor internals | Instrument guide tubes (Thimble tubes) | SS 304 (W) Not identified CE and B&W | W, CE, B&W | FAT/FIV | Cumulative fatigue damage |
| 84 | PWR CRDMs and reactor internals | Reactor internals | Instrument guide tubes (Thimble tubes) | SS 304 (W) Not identified CE and B&W | W, CE, B&W | WEAR/FRET | Loss of material |
| 85 | PWR CRDMs and reactor internals | Reactor internals | Thermal shield | SS 304 | W, CE, B&W | FAT/FIV | Cumulative fatigue damage |

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| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|--|-------------------------------|--|------------------------|------|
| Crack initiation and propagation. Can produce final failure in structures weakened by other mechanisms. | Moderate | Vendor programs | ASME Sec XI IWC | None | 81, 82, 94, 95, 100 V2 | 67 |
| Crack initiation and propagation. | Infrequent | Not discussed in report | ASME Sec XI IWC & PS S&T Req. | None | 82, 91, 101 V2 | 68 |
| Loss of toughness would increase possibility of leakage, unstable ductile tearing. | Moderate | USNRC Research | ASME Sec XI IWB & PS TS Req. | Need model to predict embrittlement based on composition, microstructure. Need information on throughwall distribution of ferrite. [4] | 10, 11, 13-16 V2 | 69 |
| Crack initiation and growth. | Infrequent | Not discussed in report | ASME Sec XI IWB & PS TS Req. | None | 11, 12, 15, 16 V2 | 70 |
| Crack initiation and growth. | Infrequent | Not discussed in report | ASME Sec XI IWB & PS TS Req. | None | 11, 12, 15, 16 V2 | 71 |
| Crack initiation and growth. Most likely to affect low ferrite bodies and welds. | Infrequent | Not discussed in report | ASME Sec XI IWB & PS TS Req. | None | 12 V2 | 72 |
| Crack initiation and growth. | Frequent | Not discussed in report | ASME Sec XI IWB & PS TS Req. | Need field demonstration of improved NDE [4-EPRI] | 11-16 V2 | 73 |
| Crack initiation and growth. | Frequent | Not discussed in report | ASME Sec XI IWB & PS TS Req. | Need field demonstration of improved NDE [4-EPRI] | 11-16 V2 | 74 |
| Gasket leakage could lead to boric acid attack of ferritic closure studs. | Moderate | USNRC IN 80-27 | ASME Sec XI IWB & PS TS Req. | Improve gasket technology and inspection. Better inspection for studs. [2] | 10, 12, 14-16 V2 | 75 |
| Loss of toughness would increase possibility of leakage. Affects only cast housings. | Moderate | EPRI, WOG, and USNRC research programs | ASME Sec XI IWB & PS TS Req. | Evaluation of embrittlement is needed [4] | 121, 130, 131 V2 | 76 |
| Crack initiation and growth leading to leakage. Estimated usage factors are very low. | Infrequent | Not discussed in report | ASME Sec XI IWB & PS TS Req. | Need to develop techniques to assure integrity of inaccessible welds [4] | 133, 137 V2 | 77 |
| Leakage in seal welds. | Moderate | Not discussed in report | ASME Sec XI IWB & PS TS Req. | Need to develop techniques to assure integrity of inaccessible welds [4] | 122, 132 V2 | 78 |
| Binding and sticking of control rod drive. | Moderate | Not discussed in report | ASME Sec XI IWB & PS TS Req. | Need life test to determine practical lifetimes [2] | 129, 130, 137 V2 | 79 |
| Binding and sticking of control rod drive. | Moderate | Not discussed in report | ASME Sec XI IWB & PS TS Req. | Need life test to determine practical lifetimes [2] | 129, 130, 137 V2 | 80 |
| Crack initiation and growth leading to CRA uncoupling. | Infrequent | Not discussed in report | ASME Sec XI IWB & PS TS Req. | None | 137 V2 | 81 |
| Loss of material leading to CRA uncoupling. | Infrequent | Not discussed in report | ASME Sec XI IWB & PS TS Req. | None | 137 V2 | 82 |
| Crack initiation and growth leading to leakage. Loose parts. | Frequent | USNRC IN 87 44, USNRC Bulletin 88-09 | ASME Sec XI IWB | Establish vibration monitoring programs using neutron noise detectors [4] | 130, 136-138 V2 | 83 |
| Wall Thinning. Leakage, loose parts. | Frequent | USNRC IN 87 44, USNRC Bulletin 88-09 | ASME Sec XI IWB | None | 130, 136-138 V2 | 84 |
| Crack initiation and growth. Such problems have lead to removal of thermal shields in many CE plants. | Frequent | Not discussed in report | ASME Sec XI IWB | None | 125, 138 V2 | 85 |

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| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------------------|-------------------------|---|---|---|---------------|-----------------------------|
| 86 | PWR CRDMs and reactor internals | Reactor internals | Thermal shield bolts | SS316, A-286, X-750 | W, CE, B&W | CORR/SCC | Crack initiation and growth |
| 87 | PWR CRDMs and reactor internals | Reactor internals | Thermal shield bolts | SS316, A-286, X-750 | W, CE, B&W | RELAX | Stress relaxation |
| 88 | PWR CRDMs and reactor internals | Reactor internals | Thermal shield bolts | SS 316, A-286, X-750 | W, CE, B&W | FAT | Cumulative fatigue damage |
| 89 | PWR CRDMs and reactor internals | Reactor internals | Core barrel | SS 304 | W, CE, B&W | FAT/FIV | Cumulative fatigue damage |
| 90 | PWR CRDMs and reactor internals | Reactor internals | Core barrel | SS 304 | W, CE, B&W | EMBR/IR | Loss of fracture toughness |
| 91 | PWR CRDMs and reactor internals | Reactor internals | Core barrel bolts | SS 316, A 286, X 750 | W, CE, B&W | CORR/SCC | Crack initiation and growth |
| 92 | PWR CRDMs and reactor internals | Reactor internals | Core barrel bolts | SS 316, A-286, X-750 | W, CE, B&W | RELAX | Stress relaxation |
| 93 | PWR CRDMs and reactor internals | Reactor internals | Core barrel bolts | SS 316, A-286, X-750 | W, CE, B&W | FAT | Cumulative fatigue damage |
| 94 | PWR CRDMs and reactor internals | Reactor internals | Upper and lower core support structures | SS 304, CF-8 Alloy X-750 and A-286 | W, CE, B&W | FAT/FIV | Cumulative fatigue damage |
| 95 | PWR CRDMs and reactor internals | Reactor internals | Upper and lower core support structures | SS 304, CF-8 Alloy X-750 and A-286 | W, CE, B&W | CORR/SCC | Crack initiation and growth |
| 96 | PWR CRDMs and reactor internals | Reactor internals | Upper and lower core support structures | SS 304, CF-8 Alloy X-750 and A-286 | W, CE, B&W | EMBR/TE | Loss of fracture toughness |
| 97 | BWR primary pressure boundary | Reactor pressure vessel | Beltline region | Low alloy steels (SA302B, SA533B-1, SA508-2), Weld deposited SS clad (308, 309) | Chicago Bridge and Iron, Combustion Engineering, B&W, Babcock/Hitachi, Rotterdam Dockyard Co. | EMBR/IR | Loss of fracture toughness |
| 98 | BWR primary pressure boundary | Reactor pressure vessel | Beltline region | Low alloy steels (SA302B, SA533B-1, SA508-2), Weld deposited SS clad (308, 309) | Chicago Bridge and Iron, Combustion Engineering, B&W, Babcock/Hitachi, Rotterdam Dockyard Co. | FAT/ENV | Cumulative fatigue damage |
| 99 | BWR primary pressure boundary | Reactor pressure vessel | Beltline region | Low alloy steels (SA302B, SA533B-1, SA508-2), Weld deposited SS clad (308, 309) | Chicago Bridge and Iron, Combustion Engineering, B&W, Babcock/Hitachi, Rotterdam Dockyard Co. | FAT/THERM | Cumulative fatigue damage |
| 100 | BWR primary pressure boundary | Reactor pressure vessel | Outlet/inlet nozzles | Low alloy steels A508-2, A105, A508-3 | Chicago Bridge and Iron, Combustion Engineering, B&W, Babcock/Hitachi, Rotterdam Dockyard Co. | FAT/ENV | Cumulative fatigue damage |
| 101 | BWR primary pressure boundary | Reactor pressure vessel | Outlet/inlet nozzles | Low alloy steels A508-2, A105, A508-3 | Chicago Bridge and Iron, Combustion Engineering, B&W, Babcock/Hitachi, Rotterdam Dockyard Co. | FAT/THERM | Cumulative fatigue damage |
| 102 | BWR primary pressure boundary | Reactor pressure vessel | Closure studs | Low alloy steels (A193-B7, SA540-B22 or B23) | Not stated | FAT | Cumulative fatigue damage |
| 103 | BWR primary pressure boundary | Reactor pressure vessel | Bimetallic/trimetallic weld nozzle to safeend | Safeend 304 SS Weld metal not identified | Chicago Bridge and Iron, Combustion Engineering, B&W, Babcock/Hitachi, Rotterdam Dockyard Co. | FAT | Cumulative fatigue damage |

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Reviewed by: W. J. Shack, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|--|---------------------------------|--|------------------|------|
| Bolt failure. Loose parts. | Frequent | EPRI UT program for boltsVendor programs | ASME Sec XI IWB | Need to study alternate materials/heat treatments to get longer lifetimes. [4] | 127-129, 138 V2 | 86 |
| Loss of bolt preload. | Frequent | Not discussed in report | ASME Sec XI IWB | None | 132, 138 V2 | 87 |
| Bolt failure. Loose parts. | Frequent | EPRI UT program for boltsVendor programs | ASME Sec XI IWB | Develop high-cycle fatigue curves for high-strength materials [3] | 123-125, 138 V2 | 88 |
| Crack initiation and growth. | Frequent | Not discussed in report | ASME Sec XI IWB | None | 125, 138 V2 | 89 |
| Increased susceptibility to low ductility failure. | Frequent | Not discussed in report | ASME Sec XI IWB | None | 131, 132, 138 V2 | 90 |
| Bolt failure. Loose parts. | Frequent | EPRI UT program for boltsVendor programs | ASME Sec XI IWB | Need to study alternate materials/heat treatments to get longer lifetimes. [4] | 127-129, 138 V2 | 91 |
| Loss of bolt preload. | Frequent | Not discussed in report | ASME Sec XI IWB | None | 132, 138 V2 | 92 |
| Bolt failure. Loose parts. | Frequent | EPRI UT program for boltsVendor programs | ASME Sec XI IWB | Develop high cycle fatigue curves for high strength materials [3] | 123 125, 138 V2 | 93 |
| Crack initiation and growth. | Frequent | Not discussed in report | ASME Sec XI IWB | Develop high cycle fatigue curves for high strength materials [3] | 123 125, 138 V2 | 94 |
| Guide pin failure. Loose parts. | Frequent | EPRI UT program for boltsVendor programs | ASME Sec XI IWB | Need to study alternate materials/heat treatments to get longer lifetimes. [4] | 127-129, 138 V2 | 95 |
| Increased susceptibility to low ductility failure. | Frequent | EPRI, WOG, and USNRC research programs | ASME Sec XI IWB | Need research program on combined effect of radiation and temperature on embrittlement [3] | 130, 131, 138 V2 | 96 |
| Ductile high energy overload leading to a leak. Much less severe problem than in PWRs. | Frequent | USNRC Reg. Guide 1.99 Rev. 2 | 10 CFR App. G & ASME Sec XI IWB | None | 105, 107 V1 | 97 |
| Crack initiation & propagation could result in leakage. | Moderate | ASME Secs III & XI | 10 CFR App. G & ASME Sec XI IWB | Better monitoring of transients. Additional studies required to improve predictions [2] | 105 107 V1 | 98 |
| Crack initiation & propagation could result in leakage. | Moderate | ASME Secs III & XI | 10 CFR App. G & ASME Sec XI IWB | Better monitoring of transients. Additional studies required to improve predictions [2] | 105-107 V1 | 99 |
| Crack initiation & propagation could result in leakage. | Moderate | ASME Secs III & XI | ASME Sec III & Sec XI IWB | Better monitoring of transients. Additional studies required to improve predictions [4] | 105-107 V1 | 100 |
| Crack initiation & propagation could result in leakage. | Moderate | ASME Secs III & XI | ASME Sec III & Sec XI IWB | Better monitoring of transients. Additional studies required to improve predictions [4] | 105-107 V1 | 101 |
| Crack initiation & propagation could result in ductile overload failure and leakage. | Moderate | ASME Secs III & XI | ASME Sec III & Sec XI IWB | Should be closely inspected at 40 year life [3] | 104, 106, 107 V1 | 102 |
| Crack initiation & propagation could result in leakage. | Moderate | Not discussed in report | ASME Sec III & Sec XI IWB | Should be closely inspected at 40 year life [4] | 104, 105, 107 V1 | 103 |

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Reviewed by: W. J. Shack, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------------------|-----------------------------|---|---|---|---------------|-----------------------------|
| 104 | BWR primary pressure boundary | Reactor pressure vessel | Bimetallic/trimetallic weld nozzle to safeend | Safeend 304 SS Weld metal not identified | Rotterdam Dockyard Co. | CORR/IGSCC | Crack initiation and growth |
| 105 | BWR primary pressure boundary | Reactor pressure vessel | Stub tube (attachments for CRDs) | SS, Alloy 600 | Chicago Bridge and Iron, Combustion Engineering, B&W, Babcock/Hitachi, Rotterdam Dockyard Co. | CORR/IGSCC | Crack initiation and growth |
| 106 | BWR primary pressure boundary | Recirculation piping system | Piping & safeends | SS 304, 316, 304L, 316L, 304NG, 316NG | General Electric | CORR/IGSCC | Crack initiation and growth |
| 107 | BWR primary pressure boundary | Recirculation piping system | Piping & safeends | SS 304, 316, 304L, 316L, 304NG, 316NG | General Electric | CORR/SCC | Crack initiation and growth |
| 108 | BWR primary pressure boundary | Recirculation piping system | Piping & safeends | SS 304, 316, 304L, 316L, 304NG, 316NG | General Electric | FAT/ENV | Cumulative fatigue damage |
| 109 | BWR primary pressure boundary | Recirculation piping system | Piping & safeends | SS 304, 316, 304L, 316L, 304NG, 316NG | General Electric | FAT/ THERM | Cumulative fatigue damage |
| 110 | BWR primary pressure boundary | Recirculation piping system | Welds | Not identified | General Electric | EMBR/ TE | Loss of fracture toughness |
| 111 | BWR primary pressure boundary | Recirculation piping system | Fittings | Not identified | General Electric | EMBR/ TE | Loss of fracture toughness |
| 112 | BWR CRDMs and reactor internals | CRDMs | Pressure housing, stub tube | SS 304, Alloy 600 | General Electric | CORR/ IGSCC | Crack initiation and growth |
| 113 | BWR CRDMs and reactor internals | CRDMs | Pressure housing, stub tube | SS 304, Alloy 600 | General Electric | FAT/ THERM | Cumulative fatigue damage |
| 114 | BWR CRDMs and reactor internals | CRDMs | Latching mechanism | Alloy X 750 | General Electric | CORR/ IGSCC | Crack initiation and growth |
| 115 | BWR CRDMs and reactor internals | CRDMs | Latching mechanism | Alloy X 750 | General Electric | FAT/ THERM | Cumulative fatigue damage |
| 116 | BWR CRDMs and reactor internals | CRDMs | Latching mechanism | Alloy X 750 | General Electric | WEAR | Loss of material |
| 117 | BWR CRDMs and reactor internals | CRDMs | Piston seal C spring | Alloy X 750 | General Electric | CORR/ IGSCC | Crack initiation and growth |
| 118 | BWR CRDMs and reactor internals | CRDMs | Diaphragms in air operated solenoid valves | BUNA N rubber and nylon | General Electric | EMBR/ TE | Loss of flexibility |
| 119 | BWR CRDMs and reactor internals | CRDMs | Piston seals | Graphitar 14 | General Electric | EMBR/ TE | Loss of flexibility |
| 120 | BWR CRDMs and reactor internals | CRDMs | Piston seals | Graphitar 14 | General Electric | WEAR | Loss of material |
| 121 | BWR CRDMs and reactor internals | Reactor internals | Attachment welds to vessel | Alloy 182, 82 | General Electric | CORR/ IGSCC | Crack initiation and growth |
| 122 | BWR CRDMs and reactor internals | Reactor internals | Attachment welds to vessel | Alloy 182, 82 | General Electric | FAT/ THERM | Cumulative fatigue damage |
| 123 | BWR CRDMs and reactor internals | Reactor internals | Core shroud | SS 304, 304L | General Electric | CORR/ IGSCC | Crack initiation and growth |
| 124 | BWR CRDMs and reactor internals | Reactor internals | Core plate | SS 304L | General Electric | CORR/ IGSCC | Crack initiation and growth |

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Reviewed by: W. J. Shack, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|--|------------------------------|--|---------------------------------|------|
| Crack initiation & propagation could result in leakage. | Moderate | Not discussed in report | ASME Sec XI IWB | Should be closely inspected at 40 year life [4] | 107 V1 | 104 |
| SS tubes on early reactors (pre 1968) sensitized and susceptible to crack initiation & propagation which could result in leakage. Alloy 600 used 1968-1974. Component eliminated in later reactors. | Frequent | Not discussed in report | ASME Sec XI IWB | None | 104 V1 | 105 |
| Crack initiation & propagation could result in leakage. | Frequent | Industry & USNRC programs | ASME Sec XI IWB | Long term field experience needed to assess effectiveness of countermeasures [4] | 108, 110-112 V1; 275-295 V2 | 106 |
| Crack initiation & propagation could result in leakage. | Infrequent | Not discussed in report | ASME Sec XI IWB | None | 280, 281, 283 V2 | 107 |
| Crack initiation & propagation could result in leakage. | Moderate | Not discussed in report | ASME Sec III & Sec XI IWB | None | 110 112 V1 | 108 |
| Crack initiation & propagation could result in leakage. | Moderate | Not discussed in report | ASME Sec III & Sec XI IWB | None | 108, 110 112 V1 | 109 |
| Increased susceptibility to low ductility failure. | Infrequent | Not discussed in report | ASME Sec XI IWB | Need additional work to determine susceptibility [4] | 108, 110, 112 V1, 281 V2 | 110 |
| Increased susceptibility to low ductility failure. | Infrequent | Not discussed in report | ASME Sec XI IWB | Need additional work to better evaluate embrittlement under BWR conditions and ferrite levels in cast components [4] | 108, 110 112 V1, 281 V2 | 111 |
| Crack initiation & propagation could result in leakage. | Moderate | Vendor program | ASME Sec XI IWB & PS TS Req. | Hydrogen water chemistry effective mitigating action. [4] | 254, 256, 257, 266, 269, 270 V2 | 112 |
| Crack initiation & propagation could result in leakage. | Moderate | ASME XI | ASME Sec XI IWB & PS TS Req. | None | 251, 252, 263, 264, 266, 270 V2 | 113 |
| Drive may not lock properly. Separation of CRA and CRDM. | Moderate | Not discussed in report | ASME Sec XI IWB & PS TS Req. | None | 254, 264, 270 V2 | 114 |
| Drive may not lock properly. Separation of CRA and CRDM. | Infrequent | Not discussed in report | ASME Sec XI IWB & PS TS Req. | None | 263, 264, 270 V2 | 115 |
| Drive may not lock properly. | Moderate | Not discussed in report | ASME Sec XI IWB & PS TS Req. | Internals should be inspected periodically for excessive wear damage [2] | 253, 265, 269, 270 V2 | 116 |
| Could cause control rod to stick. | Moderate | USNRC IE IN 86-88 | ASME Sec XI IWB & PS TS Req. | Internals should be inspected periodically for excessive wear damage [2] | 254, 259, 270 V2 | 117 |
| May become brittle over time and break up. Broken pieces may block vent ports in the scram pilot valves. | Frequent | USNRC IE IN 86-109 | ASME Sec XI IWB & PS TS Req. | Internals should be inspected periodically for excessive wear damage [2] | 255, 269, 270 V2 | 118 |
| Could cause control rod to stick. | Moderate | USNRC IE IN 86-88 | ASME Sec XI IWB & PS TS Req. | Internals should be inspected periodically for excessive wear damage [2] | 252, 270 V2 | 119 |
| Could cause control rod to stick. | Moderate | USNRC IE IN 86-88 | ASME Sec XI IWB & PS TS Req. | Internals should be inspected periodically for excessive wear damage [2] | 269, 270 V2 | 120 |
| Crack could progress into vessel. | Frequent | ASME XI Table IWB 2500 1 | ASME Sec XI IWB | Need to develop remote inspection tools for these locations [3] | 260, 263, 269, 271 V2 | 121 |
| Crack could progress into vessel. | Moderate | ASME XI Table IWB 2500 1 | ASME Sec XI IWB | Need to develop remote inspection tools for these locations [2] | 264, 269, 271 V2 | 122 |
| Cracking could lead to loss of core geometry. | Frequent | ASME XI Table IWB 2500 1 | ASME Sec XI IWB | None | 253, 255, 270, 271 V2 | 123 |
| Cracking could lead to loss of core geometry. | Frequent | USNRC IE IN 84 89 ASME XI Table IWB 2500 1 | ASME Sec XI IWB | None | 253, 255, 270, 271 V2 | 124 |

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Reviewed by: W. J. Shack, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------------------|-------------------|--------------------------------------|--|------------------|---------------|-----------------------------|
| 125 | BWR CRDMs and reactor internals | Reactor internals | Jet pumps | SS 304, 304L, 316L, Alloy 600, SS CF 8, CF 3 | General Electric | CORR/IGSCC | Crack initiation and growth |
| 126 | BWR CRDMs and reactor internals | Reactor internals | Jet pumps | SS 304, 304L, 316L, Alloy 600, SS CF 8, CF 3 | General Electric | FAT/ | Cumulative fatigue damage |
| 127 | BWR CRDMs and reactor internals | Reactor internals | Jet pumps | SS 304, 304L, 316L, Alloy 600, SS CF 8, CF 3 | General Electric | FAT/FIV | Cumulative fatigue damage |
| 128 | BWR CRDMs and reactor internals | Reactor internals | Jet pumps | SS 304, 304L, 316L, Alloy 600, SS CF 8, CF 3 | General Electric | EMBR/TE | Loss of fracture toughness |
| 129 | BWR CRDMs and reactor internals | Reactor internals | Jet pumps | SS 304, 304L, 316L, Alloy 600, SS CF 8, CF 3 | General Electric | ERO/ CORR | Loss of material |
| 130 | BWR CRDMs and reactor | Reactor internals | Top guide | SS 304L | General Electric | CORR/IGSCC | Crack initiation and growth |
| 131 | Internals | Reactor internals | Top guide | SS 304L | General Electric | CORR/IASCC | Crack initiation and growth |
| 132 | Internals | Reactor internals | Core spray spargers and piping | SS 304 | General Electric | CORR/IGSCC | Crack initiation and growth |
| 133 | BWR CRDMs and reactor internals | Reactor internals | Core spray spargers and piping | SS 304 | General Electric | FAT/FIV | Cumulative fatigue damage |
| 134 | BWR CRDMs and reactor internals | Reactor internals | Feedwater spargers | 304 SS, Alloy 600 | General Electric | FAT/THERM | Crack initiation and growth |
| 135 | BWR CRDMs and reactor internals | Reactor internals | Feedwater spargers | 304 SS, Alloy 600 | General Electric | CORR/IGSCC | Crack initiation and growth |
| 136 | BWR CRDMs and reactor internals | Reactor internals | Fuel assembly supports | SS CF-8, 304, 304L | General Electric | CORR/IGSCC | Crack initiation and growth |
| 137 | BWR CRDMs and reactor internals | Reactor internals | Fuel assembly supports | SS CF-8, 304, 304L | General Electric | CORR/IASCC | Crack initiation and growth |
| 138 | BWR CRDMs and reactor internals | Reactor internals | Fuel assembly supports | SS CF-8, 304, 304L | General Electric | FAT/FIV | Crack initiation and growth |
| 139 | BWR CRDMs and reactor internals | Reactor internals | Fuel assembly supports | SS CF-8, 304, 304L | General Electric | EMBR/TE | Loss of fracture toughness |
| 140 | BWR CRDMs and reactor internals | Reactor internals | Baffle plate access hole covers | Alloy 600 | General Electric | CORR/IGSCC | Crack initiation and growth |
| 141 | BWR CRDMs and reactor internals | Reactor internals | Steam separator assembly/dryer bolts | SS 304, CF-8 | General Electric | CORR/IGSCC | Crack initiation and growth |
| 142 | BWR CRDMs and reactor internals | Reactor internals | Steam separator assembly/dryer bolts | SS 304, CF-8 | General Electric | FAT/FIV | Cumulative fatigue damage |
| 143 | BWR CRDMs and reactor internals | Reactor internals | Steam separator assembly/dryer bolts | SS 304, CF-8 | General Electric | EMBR/TE | Loss of fracture toughness |
| 144 | BWR CRDMs and reactor internals | Reactor internals | Steam separator dryer assembly beams | A-286 | General Electric | CORR/IGSCC | Crack initiation and growth |
| 145 | BWR CRDMs and reactor internals | Reactor internals | Steam separator dryer assembly beams | A 286 | General Electric | FAT/FIV | Cumulative fatigue damage |

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| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|---|-----------------|---|---------------------------------|------|
| Loss of adequate core flow. | Frequent | General Electric and EPRI programs | ASME Sec XI IWB | None | 253, 257, 258, 271 V2 | 125 |
| Loss of adequate core flow. | Frequent | General Electric and EPRI programs | ASME Sec XI IWB | Need fatigue crack initiation and crack growth data in HWC environments [4] | 253, 264, 267, 271 V2 | 126 |
| Loss of adequate core flow. | Infrequent | General Electric and EPRI programs | ASME Sec XI IWB | None | 264, 271 V2 | 127 |
| Concern is for cast SS components. Loss of toughness could enhance susceptibility to failure, if a crack develops due to IGSCC or fatigue. Loss of adequate core flow. | Infrequent | WOG, EPRI, and NRC work at ANL | ASME Sec XI IWB | Continue research on embrittlement of cast SS [4] | 265, 271 V2 | 128 |
| Could lead to wall thinning. | Rare | Not discussed in report | ASME Sec XI IWB | None | 265, 271 V2 | 129 |
| Cracking could lead to loss of core geometry. | Infrequent | Not discussed in report | ASME Sec XI IWB | None | 253, 258, 271 V2 | 130 |
| Cracking could lead to loss of core geometry. | Frequent | General Electric program | ASME Sec XI IWB | Current studies ignored swelling, multiple beam failures; only rough estimates for materials properties Better understanding needed to evaluate damage due to IASCC [4-ANL] | 253, 255, 263, 270, 271 V2 | 131 |
| Loss of effective ECCS. | Frequent | General Electric, EPRI and USNRC research | ASME Sec XI IWB | None | 253, 257, 271 V2 | 132 |
| Loss of effective ECCS. | Frequent | Not discussed in report | ASME Sec XI IWB | None | 253, 271 V2 | 133 |
| Improper feedwater flow. | Frequent | Not discussed in report | ASME Sec XI IWB | None | 253, 255, 267, 271 V2 | 134 |
| Improper feedwater flow. | Frequent | General Electric, EPRI and USNRC research | ASME Sec XI IWB | None | 253, 271 V2 | 135 |
| Loss of fuel geometry. | Frequent | General Electric, EPRI and USNRC research | ASME Sec XI IWB | None | 243, 253, 271 V2 | 136 |
| Loss of fuel geometry. | Frequent | General Electric program | ASME Sec XI IWB | Better understanding needed to evaluate damage due to IASCC [4-ANL] | 243, 253, 255, 263, 267, 271 V2 | 137 |
| Loss of fuel geometry. | Infrequent | Not discussed in report | ASME Sec XI IWB | None | 243, 253, 271 V2 | 138 |
| Loss of fuel geometry. | Infrequent | USNRC research | ASME Sec XI IWB | None | 243, 253, 265, 271 V2 | 139 |
| Improper core flow. | Frequent | General Electric, EPRI and USNRC research | ASME Sec XI IWB | None | 243, 271 V2 | 140 |
| Damage to steam lines and turbines. | Frequent | General Electric, EPRI and USNRC research | ASME Sec XI IWB | None | 248, 255, 253, 271 V2 | 141 |
| Damage to steam lines and turbines. | Infrequent | Not discussed in report | ASME Sec XI IWB | None | 248, 253, 255, 271 V2 | 142 |
| Damage to steam lines and turbines. | Infrequent | USNRC Research | ASME Sec XI IWB | None | 248, 253, 255, 271 V2 | 143 |
| Damage to steam lines and turbines. | Frequent | Not discussed in report | ASME Sec XI IWB | None | 248, 253, 255 V2 | 144 |
| Damage to steam lines and turbines. | Infrequent | Not discussed in report | ASME Sec XI IWB | None | 248, 253, 255 V2 | 145 |

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| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--|--------------------|--|--|------------------|---------------|---------------------------|
| 146 | BWR reactor feedwater system and main steam line | Feedwater piping | Piping | SA 333 Gr 6, SA 106 Gr B | General Electric | ERO/ CORR | Loss of material |
| 147 | BWR reactor feedwater system and main steam line | Feedwater piping | Piping | SA 333 Gr 6, SA 106 Gr B | General Electric | FAT/ THERM | Cumulative fatigue damage |
| 148 | BWR reactor feedwater system and main steam line | Feedwater piping | Piping | SA 333 Gr 6, SA 106 Gr B | General Electric | FAT/ ENV | Cumulative fatigue damage |
| 149 | BWR reactor feedwater system and main steam line | Main steam piping | Piping | SA 106 Gr B, | General Electric | ERO/ CORR | Loss of material |
| 150 | BWR reactor feedwater system and main steam line | Main steam piping | Piping | SA 106 Gr B, | General Electric | FAT | Cumulative fatigue damage |
| 151 | BWR reactor feedwater system and main steam line | Main steam piping | Elbows | SA 182 Gr B (forged elbows), SA 234 Grs WPC,, WPB, or WPCW (welded elbows) | General Electric | ERO/ CORR | Loss of material |
| 152 | BWR reactor feedwater system and main steam line | Main steam piping | Elbows | SA 182 Gr B (forged elbows), SA 234 Grs WPC,, WPB, or WPCW (welded elbows) | General Electric | FAT | Cumulative fatigue damage |
| 153 | BWR Containments | Metal containments | Exterior surface of Mark I drywell base near sand pocket | SA 516 Gr 70 SA 212 Gr B | Not stated | CORR | Loss of material |
| 154 | BWR Containments | Metal containments | Exterior surface of Mark I drywell base near sand pocket | SA 516 Gr 70 SA 212 Gr B | Not stated | CORR/ CREV | Local loss of material |
| 155 | BWR Containments | Metal containments | Exterior surface of Mark I drywell base near sand pocket | SA 516 Gr 70 SA 212 Gr B | Not stated | CORR/ MIC | Loss of material |
| 156 | BWR Containments | Metal containments | Exterior surface of Mark I and II drywell | SA 516 Gr 70 SA 212 Gr B | Not stated | CORR | Loss of material |
| 157 | BWR Containments | Metal containments | Exterior surface of Mark I and II drywell | SA 516 Gr 70 SA 212 Gr B | Not stated | CORR/ CREV | Local loss of material |
| 158 | BWR Containments | Metal containments | Exterior surface of Mark I and II drywell | SA 516 Gr 70 SA 212 Gr B | Not stated | CORR/ PIT | Local loss of material |
| 159 | BWR Containments | Metal containments | Cylindrical spherical shell transition region | SA 516 Gr 70 SA 212 Gr B | Not stated | FAT | Cumulative fatigue damage |

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| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|---------------------------------------|----------------------------------|---|--|------|
| Leakage or rupture. | Moderate | USNRC IE IN 87 01, ASME XI | ASME Sec XI IWB | Need on line monitoring. Need to monitor dissolved oxygen levels. Evaluate use of flame sprayed SS coatings. [4] | 208-210, 212, 215, 216, 226, 227 V2 | 146 |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Section III, ANSI B31.1, ASME XI | ASME Sec III & Sec XI IWB | Need on line monitoring [2] | 208-210, 219, 221-224, 226, 227 V2 | 147 |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Section III, ANSI B31.1, ASME XI | ASME Sec III & Sec XI IWB | Need on line monitoring. Need environmental fatigue data. Need to monitor dissolved oxygen levels. [4] | 208-210, 220, 221, 226, 227 V2 | 148 |
| Leakage or rupture. | Infrequent | USNRC IE IN 87 01, ASME XI | ASME Sec XI IWB | Need on line monitoring [2] | 208-210, 217-219, 226, 227 V2 | 149 |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Section III, ANSI B31.1, ASME XI | ASME Sec III & Sec XI IWB | Need on line monitoring [2] | 208-210, 212, 226, 227 V2 | 150 |
| Leakage or rupture. | Infrequent | USNRC IE IN 87 01, ASME XI | ASME Sec XI IWB | Need on line monitoring [2] | 208-210, 217-219, 226, 227 V2 | 151 |
| Crack initiation & propagation could result in leakage. | Frequent | ASME Section III, ANSI B31.1, ASME XI | ASME Sec III & Sec XI IWB | Need on line monitoring [2] | 208-210, 212, 226, 227 V2 | 152 |
| Leakage of radioactive gases. | Frequent | 10CFR50 Appendix J, USNRC GL 87-05 | ASME Sec XI IWE | Mitigation methods need to be developed. Use zinc rich or phenolic coatings instead of red lead or epoxy coatings [4] | 169, 170, 172-178, 188, 190-192, 195, 196, 200, 201 V2 | 153 |
| Leakage of radioactive gases. | Moderate | 10CFR50 Appendix J, USNRC GL 87-05 | ASME Sec XI IWE | Mitigation methods need to be developed. Use zinc rich or phenolic coatings instead of red lead or epoxy coatings [4] | 169, 170, 172-178, 188, 190-192, 195, 196, 200, 201 V2 | 154 |
| Leakage of radioactive gases. | Frequent | 10CFR50 Appendix J, USNRC GL 87-05 | ASME Sec XI IWE | Mitigation methods need to be developed. Use zinc rich or phenolic coatings instead of red lead or epoxy coatings [4] | 169, 170, 172-178, 188, 190-192, 195, 196, 200, 201 V2 | 155 |
| Leakage of radioactive gases. | Frequent | 10CFR50 Appendix J, USNRC GL 87-05 | ASME Sec XI IWE | Mitigation methods need to be developed. Use zinc rich or phenolic coatings instead of red lead or epoxy coatings [4] | 169, 170, 172-178, 188, 190-192, 195, 196, 200, 201 V2 | 156 |
| Leakage of radioactive gases. | Moderate | 10CFR50 Appendix J, USNRC GL 87-05 | ASME Sec XI IWE | Mitigation methods need to be developed. Use zinc rich or phenolic coatings instead of red lead or epoxy coatings [4] | 169, 170, 172-178, 188, 190-192, 195, 196, 200, 201 V2 | 157 |
| Leakage of radioactive gases. | Frequent | 10CFR50 Appendix J, USNRC GL 87-05 | ASME Sec XI IWE & 10CFR50 App. J | Mitigation methods need to be developed. Use zinc rich or phenolic coatings instead of red lead or epoxy coatings [4] | 169, 170, 172-178, 188, 190-192, 195, 196, 200, 201 V2 | 158 |
| Leakage of radioactive gases. | Occasional | 10CFR50 Appendix J | ASME Sec XI IWE & 10CFR50 App. J | None | 169, 170, 193, 200, 201 V2 | 159 |

Document: NUREG/CR-4731 Vols. 1&2, Residual Life Assessment of Major Light Water Reactor Components Overview

Reviewed by: W. J. Shack, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|----------------------------------|---|--------------------------|--------------|---------------|-----------------------------|
| 160 | BWR Containments | Metal containments | Cylindrical spherical shell transition region | SA 516 Gr 70 SA 212 Gr B | Not stated | EMBR/ IR | Loss of fracture toughness |
| 161 | BWR Containments | Metal containments | Embedded shell | SA 516 Gr 70 SA 212 Gr B | Not stated | FAT/ THERM | Cumulative fatigue damage |
| 162 | BWR Containments | Metal containments | Embedded shell | SA 516 Gr 70 SA 212 Gr B | Not stated | CORR/ PIT | Local loss of material |
| 163 | BWR Containments | Metal containments | High energy piping penetrations | Not identified | Not stated | FAT | Cumulative fatigue damage |
| 164 | BWR Containments | Metal containments | SS bellows | Type 304 SS | Not stated | CORR/ SCC | Crack initiation and growth |
| 165 | BWR Containments | Metal containments | Suppression pool/chamber Mark I and II | SA 516 Gr 70 SA 212 Gr B | Not stated | CORR | Loss of material |
| 166 | BWR Containments | Metal containments | Suppression pool/chamber Mark I and II | SA 516 Gr 70 SA 212 Gr B | Not stated | CORR/ PIT | Local loss of material |
| 167 | BWR Containments | Metal containments | Suppression pool/chamber Mark I and II | SA 516 Gr 70 SA 212 Gr B | Not stated | CORR/ MIC | Loss of material |
| 168 | BWR Containments | Metal containments | Dissimilar metal welds | Ferritic to SS | Not stated | CORR | Loss of material |
| 169 | BWR Containments | Metal containments | Dissimilar metal welds | Ferritic to SS | Not stated | FAT/ THERM | Cumulative fatigue damage |
| 170 | BWR Containments | Reinforced concrete containments | Reinforcing bars | Not identified | Not stated | CORR | Loss of material |
| 171 | BWR Containments | Reinforced concrete containments | Reinforcing bars | Not identified | Not stated | FAT | Cumulative fatigue damage |
| 172 | BWR Containments | Reinforced concrete containments | Mark I and II suppression pool steel liner | SA 516 Gr 60 | Not stated | CORR | Loss of material |
| 173 | BWR Containments | Reinforced concrete containments | Mark I and II suppression pool steel liner | SA 516 Gr 60 | Not stated | CORR/ MIC | Loss of material |

Document: NUREG/CR-4731 Vols. 1&2, Residual Life Assessment of Major Light Water Reactor Components Overview

Reviewed by: W. J. Shack, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|------------------------------------|----------------------------------|--|--|------|
| Leakage of radioactive gases. | Infrequent | 10CFR50 Appendix J | ASME Sec XI IWE & 10CFR50 App. J | None | 169, 170, 193, 194, 200, 201 V2 | 160 |
| Loss of structural integrity. | Occasional | Not discussed in report | ASME Sec XI IWE & 10CFR50 App. J | None | 169, 170, 172-178, 193, 200, 201 V2 | 161 |
| Loss of structural integrity. | Frequent | Not discussed in report | ASME Sec XI IWE & 10CFR50 App. J | Develop electromagnetic acoustic transducers to detect corrosion [2] | 169, 170, 172-178, 200, 201 V2 | 162 |
| Leakage of radioactive gases. | Occasional | 10CFR50 Appendix J | ASME Sec XI IWE & 10CFR50 App. J | None | 177, 180, 200, 201 V2 | 163 |
| Leakage of radioactive gases. | Moderate | 10CFR50 Appendix J | ASME Sec XI IWE & 10CFR50 App. J | None | 177, 190, 196, 200, 201 V2 | 164 |
| Leakage of radioactive gases. | Frequent | 10CFR50 Appendix J, USNRC IN 88-82 | ASME Sec XI IWE & 10CFR50 App. J | None | 169, 170, 172-178, 188, 190-192, 195, 196, 200, 201 V2 | 165 |
| Leakage of radioactive gases. | Frequent | 10CFR50 Appendix J, USNRC IN 88-82 | ASME Sec XI IWE & 10CFR50 App. J | None | 169, 170, 172-178, 188, 190-192, 195, 196, 200, 201 V2 | 166 |
| Leakage of radioactive gases. | Frequent | 10CFR50 Appendix J, USNRC IN 88-82 | ASME Sec XI IWE & 10CFR50 App. J | None | 169, 170, 172-178, 188, 190-192, 195, 196, 200, 201 V2 | 167 |
| Leakage of radioactive gases. | Frequent | ASME XI, 10CFR50 Appendix J | ASME Sec XI IWE & 10CFR50 App. J | None | 169, 170, 172-178, 200, 201 V2 | 168 |
| Leakage of radioactive gases. | Occasional | 10CFR50 Appendix J | ASME Sec XI IWE & 10CFR50 App. J | None | 169, 170, 172-178, 193, 200, 201 V2 | 169 |
| Loss of structural integrity. | Frequent | USNRC Reg. Guide 1.136, Rev 2 | ASME Sec XI IWL & 10CFR50 App. J | None | 169, 170, 182 185, 189, 194, 196, 203 V2 | 170 |
| Loss of structural integrity. | Occasional | USNRC Reg. Guide 1.136, Rev 2 | ASME Sec XI IWL & 10CFR50 App. J | None | 169, 170, 182 185, 189, 194, 196, 203 V2 | 171 |
| Leakage of radioactive gases. | Frequent | 10CFR50 Appendix J | ASME Sec XI IWL & 10CFR50 App. J | None | 169, 170, 182 185, 189, 194, 196, 203 V2 | 172 |
| Leakage of radioactive gases. | Frequent | 10CFR50 Appendix J | ASME Sec XI IWL & 10CFR50 App. J | None | 169, 170, 182 185, 189, 194, 196, 203 V2 | 173 |

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Reviewed by: W. J. Shack, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|----------------------------------|--|----------------|--------------|---------------|----------------------------------|
| 174 | BWR Containments | Reinforced concrete containments | Mark I and II suppression pool steel liner | SA 516 Gr 60 | Not stated | FAT | Cumulative fatigue damage |
| 175 | BWR Containments | Reinforced concrete containments | Drywell steel liner | SA 516 Gr 60 | Not stated | CORR | Loss of material |
| 176 | BWR Containments | Reinforced concrete containments | Drywell steel liner | SA 516 Gr 60 | Not stated | FAT | Cumulative fatigue damage |
| 177 | BWR Containments | Reinforced concrete containments | Concrete | Not stated | Not stated | AGR-CHEM | Chemical or physical degradation |
| 178 | BWR Containments | Reinforced concrete containments | Concrete | Not stated | Not stated | AGREAC | Chemical or physical degradation |
| 179 | BWR Containments | Reinforced concrete containments | Concrete | Not stated | Not stated | ELE-TEMP | Chemical or physical degradation |
| 180 | BWR Containments | Mark II Prestressed concrete | Postensioning anchors | Not identified | Not stated | CORR | Loss of material |
| 181 | BWR Containments | Mark II Prestressed concrete | Postensioning anchors | Not identified | Not stated | CORR/ SCC | Crack initiation and growth |
| 182 | BWR Containments | Mark II Prestressed concrete | Tendons | Not identified | Not stated | CORR/ MIC | Loss of material |
| 183 | BWR Containments | Mark II Prestressed concrete | Suppression pool steel liner | Not identified | Not stated | CORR | Loss of material |
| 184 | BWR Containments | Mark II Prestressed concrete | Suppression pool steel liner | Not identified | Not stated | CORR/ MIC | Loss of material |
| 185 | BWR Containments | Mark II Prestressed concrete | Suppression pool steel liner | Not identified | Not stated | FAT | Cumulative fatigue damage |
| 186 | BWR Containments | Mark II Prestressed concrete | Drywell steel liner | Not identified | Not stated | CORR | Loss of material |
| 187 | BWR Containments | Mark II Prestressed concrete | Drywell steel liner | Not identified | Not stated | FAT | Cumulative fatigue damage |
| 188 | BWR Containments | Mark II Prestressed concrete | Reinforcing bars | Not identified | Not stated | CORR | Loss of material |
| 189 | BWR Containments | Mark II Prestressed concrete | Concrete | Not identified | Not stated | AGREAC | Chemical or physical degradation |
| 190 | BWR Containments | Mark II Prestressed concrete | Concrete | Not identified | Not stated | ELE-TEMP | Chemical or physical degradation |
| 191 | PWR Containments | Metal containments | Shell welds & base metal | Not identified | Not stated | CORR | Loss of material |

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Reviewed by: W. J. Shack, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|---|----------------------------------|---|---|------|
| Leakage of radioactive gases. | Occasional | 10CFR50 Appendix J | ASME Sec XI IWL | None | 169, 170, 182 185, 189, 193, 194, 196, 203 V2 | 174 |
| Leakage of radioactive gases. | Frequent | 10CFR50 Appendix J | ASME Sec XI IWL & 10CFR50 App. J | None | 169, 170, 182 185, 189, 194, 196, 203 V2 | 175 |
| Leakage of radioactive gases. | Occasional | 10CFR50 Appendix J | ASME Sec XI IWL | None | 169, 170, 182 185, 189, 193, 194, 196, 203 V2 | 176 |
| Degradation of shielding properties. | Moderate | USNRC Reg. Guide 1.136, Rev 2 | ASME Sec XI IWL | None | 169, 170, 182 185, 189, 194, 196, 203 V2 | 177 |
| Degradation of shielding properties. | Occasional | USNRC Reg. Guide 1.136, Rev 2 | ASME Sec XI IWL | None | 169, 170, 182 185, 189, 194, 196, 203 V2 | 178 |
| Degradation of shielding properties. | Moderate | USNRC Reg. Guide 1.136, Rev 2 | ASME Sec XI IWL | None | 169, 170, 182 185, 189, 194, 196, 203 V2 | 179 |
| Loss of prestress. | Frequent | Not discussed in report | ASME Sec XI IWL | Improved methods of monitoring degradation needed. [4] | 185 187, 195, 196, 204 V2 | 180 |
| Loss of prestress. | Frequent | Not discussed in report | ASME Sec XI IWL | None | 185 187, 195, 196, 204 V2 | 181 |
| Loss of prestress. | Frequent | USNRC Reg. Guide 1.35 Rev 2, USNRC Reg. Guide 1.90 Rev 1, | ASME Sec XI IWL | Improved methods of monitoring decomposition of tendon grease needed. [4] | 185 187, 195, 196, 204 V2 | 182 |
| Leakage of radioactive gases. | Frequent | 10CFR50 Appendix J | ASME Sec XI IWL & 10CFR50 App. J | None | 190 192, 204 V2 | 183 |
| Leakage of radioactive gases. | Frequent | 10CFR50 Appendix J | ASME Sec XI IWL & 10CFR50 App. J | None | 190 192, 204 V2 | 184 |
| Leakage of radioactive gases. | Occasional | 10CFR50 Appendix J | ASME Sec XI IWL | None | 193, 204 V2 | 185 |
| Leakage of radioactive gases. | Frequent | 10CFR50 Appendix J | ASME Sec XI IWL & 10CFR50 App. J | None | 190 192, 204 V2 | 186 |
| Leakage of radioactive gases. | Occasional | 10CFR50 Appendix J | ASME Sec XI IWL | None | 193, 204 V2 | 187 |
| Loss of structural integrity. | Frequent | Not discussed in report | ASME Sec XI IWL | None | 194, 204 V2 | 188 |
| Degradation of shielding properties. Loss of prestress. | Occasional | Not discussed in report | ASME Sec XI IWL | None | 194, 204 V2 | 189 |
| Degradation of shielding properties. | Moderate | Not discussed in report | ASME Sec XI IWL | None | 194, 204 V2 | 190 |
| Loss of structural integrity. Leakage of radioactive gases. | Frequent | 10CFR50 Appendix J | ASME Sec XI IWE & 10CFR50 App. J | None | 32, 39, 52 V1 | 191 |

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Reviewed by: W. J. Shack, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--|------------------------------------|---|--|--------------|---------------|----------------------------------|
| 192 | PWR Containments | Metal containments | Interface between shell and concrete slab at base | Not identified | Not stated | CORR | Loss of material |
| 193 | PWR Containments | Metal containments | Discontinuities in shell | Not identified | Not stated | CORR | Loss of material |
| 194 | PWR Containments | Metal containments | Embedded portion of shell | Not identified | Not stated | CORR | Loss of material |
| 195 | PWR Containments | Metal containments | Base slab concrete | Not identified | Not stated | AGREAC | Chemical or physical degradation |
| 196 | PWR Containments | Metal containments | Base slab concrete | Not identified | Not stated | AGR-CHEM | Chemical or physical degradation |
| 197 | PWR Containments | Reinforced concrete containments | Reinforcing bars | Not identified | Not stated | CORR | Loss of material |
| 198 | PWR Containments | Reinforced concrete containments | Steel liner | Not identified | Not stated | CORR | Loss of material |
| 199 | PWR Containments | Reinforced concrete containments | Concrete | Not identified | Not stated | AGREAC | Chemical or physical degradation |
| 200 | PWR Containments | Reinforced concrete containments | Concrete | Not identified | Not stated | AGR-CHEM | Chemical or physical degradation |
| 201 | PWR Containments | Pre-stressed concrete containments | Postensioning anchors | Not identified | Not stated | CORR | Loss of material |
| 202 | PWR Containments | Pre-stressed concrete containments | Tendons | Not identified | Not stated | CORR/PIT | Local loss of material |
| 203 | PWR Containments | Pre-stressed concrete containments | Tendons | Not identified | Not stated | CORR/MIC | Loss of material |
| 204 | PWR Containments | Pre-stressed concrete containments | Steel liner | Not identified | Not stated | CORR | Loss of material |
| 205 | PWR Containments | Pre-stressed concrete containments | Reinforcing bars | Not identified | Not stated | CORR | Loss of material |
| 206 | PWR Containments | Pre-stressed concrete containments | Concrete | Not identified | Not stated | AGREAC | Chemical or physical degradation |
| 207 | PWR Containments | Pre-stressed concrete containments | Concrete | Not identified | Not stated | AGR-CHEM | Chemical or physical degradation |
| 208 | BWR and PWR reactor pressure vessel supports | PWR support systems | Neutron shield tank | A516 Gr 60, A516 Gr 70, A302 Gr B, SA533 Gr B1 | Not stated | EMBR/IR | Loss of fracture toughness |
| 209 | BWR and PWR reactor pressure vessel supports | PWR support systems | Column support | A572, A36 | Not stated | EMBR/IR | Loss of fracture toughness |
| 210 | BWR and PWR reactor pressure vessel supports | PWR support systems | Cantilever support | A572, A36 | Not stated | EMBR/IR | Loss of fracture toughness |
| 211 | BWR and PWR reactor pressure vessel supports | PWR support systems | Threaded parts in sliding foot assembly | Not identified | Not stated | CORR/SCC | Crack initiation and growth |

Document: NUREG/CR-4731 Vols. 1&2, Residual Life Assessment of Major Light Water Reactor Components Overview

Reviewed by: W. J. Shack, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|----------------------------------|--|-----------------------|------|
| Loss of structural integrity. Leakage of radioactive gases. | Frequent | 10CFR50 Appendix J | ASME Sec XI IWE & 10CFR50 App. J | None | 32, 39, 52 V1 | 192 |
| Leakage of radioactive gases. | Frequent | 10CFR50 Appendix J | ASME Sec XI IWE & 10CFR50 App. J | None | 32, 39, 52 V1 | 193 |
| Leakage of radioactive material. | Frequent | 10CFR50 Appendix J | ASME Sec XI IWE & 10CFR50 App. J | None | 32, 39, 52 V1 | 194 |
| Cracking and spalling. | Moderate | Not discussed in report | ASME Sec XI IWE | Additional information on long term degradation needed. [2] | 32, 37, 52 V1 | 195 |
| Cracking and spalling. | Frequent | Not discussed in report | ASME Sec XI IWE | Additional information on long term degradation needed. [2] | 32, 37, 52 V1 | 196 |
| Loss of structural integrity. | Frequent | Not discussed in report | ASME Sec XI IWL | None | 32, 39, 43, 45, 51 V1 | 197 |
| Leakage of radioactive material. | Frequent | 10CFR50 Appendix J | ASME Sec XI IWL & 10CFR50 App. J | None | 32, 39, 51 V1 | 198 |
| Cracking and spalling. Exposure of reinforcing steel to corrosion. | Moderate | Not discussed in report | ASME Sec XI IWL | Additional information on long term degradation needed. [2] | 42 45, 51 V1 | 199 |
| Cracking and spalling. Exposure of reinforcing steel to corrosion. | Frequent | Not discussed in report | ASME Sec XI IWL | Additional information on long-term degradation needed. [2] | 42-45, 51 V1 | 200 |
| Loss of prestress. | Frequent | Not discussed in report | ASME Sec XI IWL | Monitoring system needed to detect degradation. [2] | 45, 46, 50 V1 | 201 |
| Loss of prestress. | Frequent | Not discussed in report | ASME Sec XI IWL | Monitoring system needed to detect degradation. [2] | 45, 46, 50 V1 | 202 |
| Loss of prestress. | Frequent | Not discussed in report | ASME Sec XI IWL | Monitoring system needed to detect degradation. [2] | 45, 46, 50 V1 | 203 |
| Leakage of radioactive material. | Frequent | 10CFR50 Appendix J | ASME Sec XI IWL & 10CFR50 App. J | None | 32, 39, 50 V1 | 204 |
| Loss of structural integrity. | Frequent | Not discussed in report | ASME Sec XI IWL | None | 43, 45, 50 V1 | 205 |
| Cracking and spalling. Exposure of reinforcing steel to corrosion. | Moderate | Not discussed in report | ASME Sec XI IWL | Additional information on long-term degradation needed. [2] | 42-45, 50 V1 | 206 |
| Cracking and spalling. Exposure of reinforcing steel to corrosion. | Frequent | Not discussed in report | ASME Sec XI IWL | Additional information on long-term degradation needed. [2] | 42-45, 50 V1 | 207 |
| Low ductility fracture. | Moderate | Not discussed in report | ASME Sec XI IWB | Need additional data on effects of irradiation at temperatures less than 232 deg. C. Need additional data on spectra and flux levels at supports [4] | 79-90, 93 V1 | 208 |
| Low ductility fracture. | Frequent | Not discussed in report | ASME Sec XI IWB | Need additional data on effects of irradiation at temperatures less than 232 deg. C. Need additional data on spectra and flux levels at supports [4] | 79 90, 93 V1 | 209 |
| Low ductility fracture. | Frequent | Not discussed in report | ASME Sec XI IWB | Need additional data on effects of irradiation at temperatures less than 232 deg. C. Need additional data on spectra and flux levels at supports [4] | 79-90, 93 V1 | 210 |
| Binding that may cause excessive stresses in primary coolant system. | Frequent | Not discussed in report | ASME Sec XI IWB | None | 92, 93 V1 | 211 |

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Reviewed by: W. J. Shack, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--|---------------------|--|--|------------------|---------------|--|
| 212 | BWR and PWR reactor pressure vessel supports | PWR support systems | Dry lubricant in sliding foot assembly | Not identified | Not stated | EMBR/IR | Degradation of properties |
| 213 | BWR and PWR reactor pressure vessel supports | PWR support systems | Skirt support | A516 Gr 60, A516 Gr 70, A302 Gr B, SA533 Gr B1 | Babcock & Wilcox | FAT | Cumulative fatigue damage |
| 214 | BWR and PWR reactor pressure vessel supports | BWR support system | Skirt support | A516 Gr 60, A516 Gr 70, A302 Gr B, SA533 Gr B1 | General Electric | FAT | Cumulative fatigue damage |
| 215 | Emergency diesel generators | Fuel system | Piping on engine | Not identified | Not stated | FAT | Cumulative fatigue damage |
| 216 | Emergency diesel generators | Fuel system | Fuel injection pumps | Not identified | Not stated | CONTAM | Buildup of deposits from corrosion and wear |
| 217 | Emergency diesel generators | Fuel system | Fuel injectors | Not identified | Not stated | CONTAM | Buildup of deposits from corrosion and wear |
| 218 | Emergency diesel generators | Fuel system | Fuel nozzles | Not identified | Not stated | CONTAM | Buildup of deposits from corrosion and wear |
| 219 | Emergency diesel generators | Fuel system | Fuel supply pumps | Not identified | Not stated | FAT | Cumulative fatigue damage |
| 220 | Emergency diesel generators | Fuel system | Filters & strainers | Not identified | Not stated | CONTAM | Buildup of deposits from corrosion and wear |
| 221 | Emergency diesel generators | Starting system | Starting air valve | Not identified | Not stated | CONTAM | Buildup of deposits from corrosion and wear |
| 222 | Emergency diesel generators | Starting system | Actuators, controls | Not identified | Not stated | CORR | Corrosion deposits cause plugging and binding |
| 223 | Emergency diesel generators | Cooling system | Pumps | Not identified | Not stated | WEAR | Failure of seals or packing; wear of impellers and wearing rings |
| 224 | Emergency diesel generators | Cooling system | Pumps | Not identified | Not stated | ERO/CAV | Due to poor suction conditions (blocked filters, etc.) |
| 225 | Emergency diesel generators | Cooling system | Piping | Not identified | Not stated | VIB | Cumulative fatigue damage |
| 226 | Emergency diesel generators | Cooling system | Piping | Not identified | Not stated | ENVIR | Deterioration of gaskets and flex joints |

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Reviewed by: W. J. Shack, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|---|------------------------------|--|--|------|
| Degradation of the lubricant could cause binding that may cause excessive stresses in primary coolant system. | Frequent | Not discussed in report | ASME Sec XI IWB | Investigate irradiation effects on lubricants [2] | 92, 93 V1 | 212 |
| Crack initiation and growth. | Frequent | Not discussed in report | ASME Sec XI IWB | None | 92, 93 V1 | 213 |
| Crack initiation and growth. | Frequent | Not discussed in report | ASME Sec XI IWB | None | 92, 93 V1 | 214 |
| Occurs during start or run modes. Failure can lead to leakage and fire. Poor manufacturing or maintenance errors. | Frequent | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | Based on experience in other industries diesel generator sets with good maintenance have high reliability. Nuclear fast start test requirements degrade equipment and need for such tests should be analyzed and kept to a minimum [4] | 340, 342, 343, 344, 346, 347, 360 365 V2 | 215 |
| Buildup causes binding of plunger. Affects start and run modes. | Frequent | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 336, 344, 349, 350, 360 365 V2 | 216 |
| Buildup causes binding of plunger. Affects start and run modes. | Frequent | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 336, 344, 349, 350, 360 365 V2 | 217 |
| Plugging of nozzle holes. Affects start and run modes. | Frequent | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 336, 344, 349, 350, 360-365 V2 | 218 |
| Pump shaft or coupling fails. Fuel supply is then lost or reduced. Affects run mode. | Moderate | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 336, 344, 349, 350, 360-365 V2 | 219 |
| Clogging. Fuel supply is then lost or reduced. Affects run mode. | Frequent | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 336, 344, 349, 350, 360-365 V2 | 220 |
| Dirt and corrosion products can plug or bind valve. Affects start mode. | Frequent | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | Based on experience in other industries diesel generator sets with good maintenance have high reliability. Nuclear fast start test requirements degrade equipment and need for such tests should be analyzed and kept to a minimum [4] | 336, 344, 349, 350, 360-365 V2 | 221 |
| Plugging and binding from corrosion products. Affects start mode. | Frequent | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 336, 344, 349, 350, 360-365 V2 | 222 |
| Leakage at seals. Affects run mode. | Frequent | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | Based on experience in other industries diesel generator sets with good maintenance have high reliability. Nuclear fast start test requirements degrade equipment and need for such tests should be analyzed and kept to a minimum [4] | 337, 338, 342, 347, 348, 350, 360-365 V2 | 223 |
| Loss of pressure and flow. Affects run mode. | Frequent | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 337, 338, 342, 347, 348, 350, 360-365 V2 | 224 |
| Leakage. Affects run mode. | Frequent | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 337, 338, 342, 347, 348, 350, 360-365 V2 | 225 |
| Leakage. Affects run mode. | Frequent | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 337, 338, 342, 347, 348, 350, 360-365 V2 | 226 |

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Reviewed by: W. J. Shack, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-----------------------------|---------------------------|------------------------------|----------------------------|--------------|---------------|---|
| 227 | Emergency diesel generators | Cooling system | Heat exchangers | Not identified | Not stated | CORR | Loss of material |
| 228 | Emergency diesel generators | Cooling system | Heat exchangers | Not identified | Not stated | ERO/CAV | Loss of material |
| 229 | Emergency diesel generators | Cooling system | Radiator | Not identified | Not stated | CORR | Loss of material |
| 230 | Emergency diesel generators | Engine structure | Crankcase and cylinder block | Cast iron, welded steel | Not stated | FAT/THER | Cumulative fatigue damage |
| 231 | Emergency diesel generators | Engine structure | Crankcase and cylinder block | Cast iron, welded steel | Not stated | FAT | Cumulative fatigue damage |
| 232 | Emergency diesel generators | Engine structure | Liners and seals | Cast iron | Not stated | WEAR | Loss of material |
| 233 | Emergency diesel generators | Engine structure | Main bearings | Not identified | Not stated | FAT | Cumulative fatigue damage |
| 234 | Emergency diesel generators | Engine structure | Cylinder heads | Nodular iron or cast steel | Not stated | FAT/THER | Cumulative fatigue damage |
| 235 | Emergency diesel generators | Engine structure | Bolting | Not identified | Not stated | VIB | Cumulative fatigue damage |
| 236 | Emergency diesel generators | Intake and exhaust system | Turbo charger | Not identified | Not stated | VIB | Cumulative fatigue damage |
| 237 | Emergency Diesel Generators | Lubrication system | Pumps | Not identified | Not stated | FAT | Cumulative fatigue damage |
| 238 | Emergency Diesel Generators | Lubrication system | Heat exchangers | Not identified | Not stated | CORR | Loss of material |
| 239 | Emergency Diesel Generators | Lubrication system | Lube oil | Not identified | Not stated | ENVIR | Deterioration by heat |
| 240 | Emergency Diesel Generators | Lubrication system | Lube oil | Not identified | Not stated | CONTAM | Leakage and wear particle contaminate lubricant |
| 241 | Emergency Diesel Generators | Lubrication system | Piping | Not identified | Not stated | VIB | Cumulative fatigue damage |

Document: NUREG/CR-4731 Vols. 1&2, Residual Life Assessment of Major Light Water Reactor Components Overview

Reviewed by: W. J. Shack, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|---|------------------------------|--|-------------------------------------|------|
| Leakage. Affects run mode. | Frequent | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 337, 338, 342, 347, 348, 360-365 V2 | 227 |
| Leakage. Affects run mode. | Frequent | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 337, 338, 342, 347, 348, 360-365 V2 | 228 |
| Leakge or plugging. Affects run mode. | Frequent | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 337, 338, 342, 347, 348, 360 365 V2 | 229 |
| Cracking of block or crankage produces leakage into lube oil. Shaft and bearing failure. Affects run mode. | Moderate | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | Based on experience in other industries diesel generator sets with good maintenance have high reliability. Nuclear fast start test requirements degrade equipment and need for such tests should be analyzed and kept to a minimum [4] | 335, 342, 347, 348, 350, 360-365 V2 | 230 |
| Cracking of block or crankage produces leakage into lube oil. Shaft and bearing failure. Affects run mode. | Moderate | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 335, 342, 347, 348, 350, 360-365 V2 | 231 |
| Piston seizure. Leakage to lube oil. Affects run mode. | Moderate | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 335, 342, 347, 348, 350, 360-365 V2 | 232 |
| Bearing failure. Damage to crankshaft. Affects run mode. | Moderate | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 335, 342, 347, 348, 350, 360-365 V2 | 233 |
| Cracking/fracture. Water leakage leads to additional damage. Affects run mode. | Moderate | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 335, 342, 347, 348, 350, 360-365 V2 | 234 |
| Fracture leading to other consequences. Affects run mode. | Moderate | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 342, 347, 348, 360-365 V2 | 235 |
| Fracture or bearing seizure; high speed rotating part critically dependent on proper lubrication of bearings. | Moderate | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | Based on experience in other industries diesel generator sets with good maintenance have high reliability. Nuclear fast start test requirements degrade equipment and need for such tests should be analyzed and kept to a minimum [4] | 335, 336, 342, 348, 349, 360-365 V2 | 236 |
| Cracking, fracture of drive shaft. Affects run mode. | Moderate | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | Based on experience in other industries diesel generator sets with good maintenance have high reliability. Nuclear fast start test requirements degrade equipment and need for such tests should be analyzed and kept to a minimum [4] | 335, 336, 360-365 V2 | 237 |
| Leakage. Affects run mode. | Moderate | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 335, 336, 360-365 V2 | 238 |
| Loss of lubrication effectiveness. Affects run mode. | Frequent | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 335, 336, 360-365 V2 | 239 |
| Loss of lubrication effectiveness. Affects run mode. | Frequent | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 335, 336, 360-365 V2 | 240 |
| Leakage. Loss of lubrication effectiveness. Affects run mode. | Moderate | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 335, 336, 360-365 V2 | 241 |

Document: NUREG/CR-4731 Vols. 1&2, Residual Life Assessment of Major Light Water Reactor Components Overview

Reviewed by: W. J. Shack, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-----------------------------|----------------|-----------------|--------------------|--------------|---------------|---------------------------|
| 242 | Emergency Diesel Generators | Drive train | Pistons | Cast iron or steel | Not stated | FAT | Cumulative fatigue damage |
| 243 | Emergency diesel generators | Drive train | Piston rings | Not identified | Not stated | WEAR | Loss of material, seizure |
| 244 | Emergency diesel generators | Drive train | Connecting rods | Forged steel | Not stated | FAT | Cumulative fatigue damage |
| 245 | Emergency diesel generators | Drive train | Crankshaft | Not identified | Not stated | FAT | Cumulative fatigue damage |

Document: NUREG/CR-4747, Vol. 1, An Aging Failure Survey of Light Water Reactor Safety Systems and Components

Reviewed by: David C. Ma, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------|---------------------|--------------|------------|--------------|---------------|---------------------|
| 1 | Service Water System | Check Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 2 | Service Water System | Check Valves | Not stated | Not stated | Not stated | ERO | Wall Thinning |
| 3 | Service Water System | Check Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 4 | Service Water System | Check Valves | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 5 | Service Water System | Check Valves | Not stated | Not stated | Not stated | CONTAM | Buildup of Deposits |
| 6 | Service Water System | Check Valves | Not stated | Not stated | Not stated | ERO | Wall Thinning |
| 7 | Service Water System | Check Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 8 | Service Water System | Check Valves | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 9 | Service Water System | Check Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 10 | Service Water System | Hand Control Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 11 | Service Water System | Hand Control Valves | Not stated | Not stated | Not stated | CORR | Loss of Material |

Document: NUREG/CR-4731 Vols. 1&2, Residual Life Assessment of Major Light Water Reactor Components Overview

Reviewed by: W. J. Shack, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|---|------------------------------|--|--------------------------------|------|
| Piston seizure. Affects start and run modes. | Moderate | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | Based on experience in other industries diesel generator sets with good maintenance have high reliability. Nuclear fast start test requirements degrade equipment and need for such tests should be analyzed and kept to a minimum [4] | 333, 335, 346, 347, 360-365 V2 | 242 |
| Piston seizure. Affects start and run modes. | Moderate | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 333, 335, 346, 347, 360-365 V2 | 243 |
| Piston seizure. Affects run mode. | Moderate | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 333, 335, 346, 347, 360-365 V2 | 244 |
| Failure of crankshaft. Crankcase explosion. | Moderate | NRC and EPRI programs on diesel reliability | PS TS Req., RG 1.9, RG 1.108 | None | 333, 335, 346, 347, 360-365 V2 | 245 |

Document: NUREG/CR-4747, Vol. 1, An Aging Failure Survey of Light Water Reactor Safety Systems and Components

Reviewed by: David C. Ma, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|---|------------------------|----------|------|
| External Leakage - The most common case is flange leakage. | Rare | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F 8 | 1 |
| Fails to Open - Valve fails to open fully when demanded. | Rare | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F 8 | 2 |
| Fails to Open - Valve fails to open fully when demanded. | Rare | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F-8 | 3 |
| Fails to Open - Valve fails to open fully when demanded. | Rare | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F-8 | 4 |
| Internal Leakage - (Reverse Leakage) - Reverse leakage is a failure mode to describe internal leakage through a check valve. | Rare | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F-9 | 5 |
| Internal Leakage - (Reverse Leakage) - Reverse leakage is a failure mode to describe internal leakage through a check valve. | Occasional | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F-9 | 6 |
| Internal Leakage - (Reverse Leakage) - Reverse leakage is a failure mode to describe internal leakage through a check valve. | Frequent | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F-9 | 7 |
| Internal Leakage - (Reverse Leakage) - Reverse leakage is a failure mode to describe internal leakage through a check valve. | Moderate | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F-9 | 8 |
| Internal Leakage - (Reverse Leakage) - Reverse leakage is a failure mode to describe internal leakage through a check valve. | Rare | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F-9 | 9 |
| External Leakage - The most common case is a flange leakage. | Rare | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F-10 | 10 |
| External Leakage - The most common case is a flange leakage. | Rare | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F-10 | 11 |

Document: NUREG/CR-4747, Vol. 1, An Aging Failure Survey of Light Water Reactor Safety Systems and Components

Reviewed by: David C. Ma, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------|-----------------------|--------------|------------|--------------|---------------|---------------------------|
| 12 | Service Water System | Hand Control Valves | Not stated | Not stated | Not stated | ERO | Wall Thinning |
| 13 | Service Water System | Hand Control Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 14 | Service Water System | Hand Control Valves | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 15 | Service Water System | Hand Control Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 16 | Service Water System | Hand Control Valves | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 17 | Service Water System | Hand Control Valves | Not stated | Not stated | Not stated | ADH | Loss of Movement |
| 18 | Service Water System | Motor Operated Valves | Not stated | Not stated | Not stated | ERO | Wall Thinning |
| 19 | Service Water System | Motor Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 20 | Service Water System | Motor Operated Valves | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 21 | Service Water System | Motor Operated Valves | Not stated | Not stated | Not stated | ADH | Loss of Movement |
| 22 | Service Water System | Motor Operated Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 23 | Service Water System | Motor-Operated Valves | Not stated | Not stated | Not stated | FAT | Cumulative Fatigue Damage |
| 24 | Service Water System | Motor-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 25 | Service Water System | Motor-Operated Valves | Not stated | Not stated | Not stated | ADH | Loss of Movement |
| 26 | Service Water System | Motor-Operated Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 27 | Service Water System | Motor-Operated Valves | Not stated | Not stated | Not stated | DRIFT | Signal Drift |
| 28 | Service Water System | Motor Operated Valve | Not stated | Not stated | Not stated | ERO | Wall Thinning |

Document: NUREG/CR-4747, Vol. 1, An Aging Failure Survey of Light Water Reactor Safety Systems and Components

Reviewed by: David C. Ma, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|---|------------------------|----------|------|
| Fails to Close - Valve fails to close fully when demanded. | Rare | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F-10 | 12 |
| Fails to Close - Valve fails to close fully when demanded. | Infrequent | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F-10 | 13 |
| Fails to Close - Valve fails to close fully when demanded. | Moderate | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F-10 | 14 |
| Fails to Close - Valve fails to close fully when demanded. | Rare | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F-10 | 15 |
| Failure to Operate as Required - (a) A valve fails to meet specific requirements such as a stroke time or (b) a valve loses the ability to control system parameters. | Rare | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F-11 | 16 |
| Fails to Open/Fails to Close - This failure mode is used when the narrative lacks specific information on whether the valve failed to open or failed to close. | Rare | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F-12 | 17 |
| Fails to Close - Valve fails to close fully when demanded. | Occasional | Not stated | GL 89-10 & Suppl. ASME Sec XI-IWV & PS TS Req | Not stated | F-13 | 18 |
| Fails to Close - Valve fails to close fully when demanded. | Moderate | Not stated | GL 89-10 & Suppl. ASME Sec XI-IWV & PS TS Req | Not stated | F-13 | 19 |
| Fails to Close - Valve fails to close fully when demanded. | Infrequent | Not stated | GL 89-10 & Suppl. ASME Sec XI-IWV & PS TS Req | Not stated | F-13 | 20 |
| Fails to Close - Valve fails to close fully when demanded. | Frequent | Not stated | GL 89-10 & Suppl. ASME Sec XI-IWV & PS TS Req | Not stated | F-13 | 21 |
| Fails to Close - Valve fails to close fully when demanded. | Frequent | Not stated | GL 89-10 & Suppl. ASME Sec XI-IWV & PS TS Req | Not stated | F-13 | 22 |
| Fails to Open - Valve fails to open fully when demanded. | Rare | Not stated | GL 89-10 & Suppl. ASME Sec XI-IWV & PS TS Req | Not stated | F-14 | 23 |
| Fails to Open - Valve fails to open fully when demanded. | Occasional | Not stated | GL 89-10 & Suppl. ASME Sec XI-IWV & PS TS Req | Not stated | F-14 | 24 |
| Fails to Open - Valve fails to open fully when demanded. | Infrequent | Not stated | GL 89-10 & Suppl. ASME Sec XI-IWV & PS TS Req | Not stated | F-14 | 25 |
| Fails to Open. | Rare | Not stated | GL 89-10 & Suppl. ASME Sec XI-IWV & PS TS Req | Not stated | F-14 | 26 |
| Fails to Open. | Rare | Not stated | GL 89-10 & Suppl. ASME Sec XI-IWV & PS TS Req | Not stated | F-14 | 27 |
| Failure to Operate as Required (a) a valve fails to meet specific requirements such as stroke time or (b) a valve loses the ability to control system parameters. | Infrequent | Not stated | GL 89-10 & Suppl. ASME Sec XI-IWV & PS TS Req | Not stated | F-15 | 28 |

Document: NUREG/CR-4747, Vol. 1, An Aging Failure Survey of Light Water Reactor Safety Systems and Components

Reviewed by: David C. Ma, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------|---------------------------|--------------|------------|--------------|---------------|---------------------------|
| 29 | Service Water System | Motor-Operated Valve | Not stated | Not stated | Not stated | WEAR | Attrition |
| 30 | Service Water System | Motor-Operated Valve | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 31 | Service Water System | Motor-Operated Valve | Not stated | Not stated | Not stated | ADH | Loss of Movement |
| 32 | Service Water System | Motor-Operated Valve | Not stated | Not stated | Not stated | VIBR | Loosening |
| 33 | Service Water System | Motor-Operated Valve | Not stated | Not stated | Not stated | WEAR | Attrition |
| 34 | Service Water System | Motor-Operated Valve | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 35 | Service Water System | Motor-Operated Valve | Not stated | Not stated | Not stated | WEAR | Attrition |
| 36 | Service Water System | Motor-Operated Valve | Not stated | Not stated | Not stated | ADH | Loss of Movement |
| 37 | Service Water System | Motor-Operated Valve | Not stated | Not stated | Not stated | ELE-TEMP | Physical Degradation |
| 38 | Service Water System | Motor-Operated Valve | Not stated | Not stated | Not stated | VIBR | Loosening |
| 39 | Service Water System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 40 | Service Water System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 41 | Service Water System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 42 | Service Water System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 43 | Service Water System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | VIBR | Loosening |
| 44 | Service Water System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | FAT | Fatigue Cumulative Damage |
| 45 | Service Water System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |

Document: NUREG/CR-4747, Vol. 1, An Aging Failure Survey of Light Water Reactor Safety Systems and Components

Reviewed by: David C. Ma, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|---|------------------------|----------|------|
| Failure to Operate as Required (a) a valve fails to meet specific requirements such as stroke time or (b) a valve loses the ability to control system parameters. | Occasional | Not stated | GL 89-10 & Suppl. ASME Sec XI-IWV & PS TS Req | Not stated | F-15 | 29 |
| Failure to Operate as Required (a) a valve fails to meet specific requirements such as stroke time or (b) a valve loses the ability to control system parameters. | Rare | Not stated | GL 89-10 & Suppl. ASME Sec XI-IWV & PS TS Req | Not stated | F-15 | 30 |
| Failure to Operate as Required (a) a valve fails to meet specific requirements such as stroke time or (b) a valve loses the ability to control system parameters. | Infrequent | Not stated | GL 89-10 & Suppl. ASME Sec XI-IWV & PS TS Req | Not stated | F-15 | 31 |
| Failure to Operate as Required (a) a valve fails to meet specific requirements such as stroke time or (b) a valve loses the ability to control system parameters. | Infrequent | Not stated | GL 89-10 & Suppl. ASME Sec XI-IWV & PS TS Req | Not stated | F-15 | 32 |
| External leakage - The most common case is a flange leak. | Frequent | Not stated | GL 89-10 & Suppl. ASME Sec XI-IWV & PS TS Req | Not stated | F-15 | 33 |
| External leakage - The most common case is a flange leak. | Infrequent | Not stated | GL 89-10 & Suppl. ASME Sec XI-IWV & PS TS Req | Not stated | F-15 | 34 |
| Fails to Open/Fails to Close - This failure mode is used when the narrative lacks specific information on whether the valve failed to open or failed to close. | Infrequent | Not stated | GL 89-10 & Suppl. ASME Sec XI IWV & PS TS Req | Not stated | F-16 | 35 |
| Fails to Open/Fails to Close - This failure mode is used when the narrative lacks specific information on whether the valve failed to open or failed to close. | Rare | Not stated | GL 89-10 & Suppl. ASME Sec XI-IWV & PS TS Req | Not stated | F-16 | 36 |
| Fails to Open/Fails to Close - This failure mode is used when the narrative lacks specific information on whether the valve failed to open or failed to close. | Rare | Not stated | GL 89-10 & Suppl. ASME Sec XI-IWV & PS TS Req | Not stated | F-16 | 37 |
| Fails to Open/Fails to Close - This failure mode is used when the narrative lacks specific information on whether the valve failed to open or failed to close. | Rare | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F-16 | 38 |
| External Leakage - The most common cases is a flange leak. | Frequent | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F-17 | 39 |
| Fails to Close - Valve fails to close fully when demanded. | Frequent | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F-17 | 40 |
| Fails to Close - Valve fails to close fully when demanded. | Rare | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F-17 | 41 |
| Fails to Close - Valve fails to close fully when demanded. | Moderate | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F-17 | 42 |
| Fails to Close - Valve fails to close fully when demanded. | Rare | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F-17 | 43 |
| Fails to Open - Valve fails to open fully when demanded. | Rare | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F-18 | 44 |
| Fails to Open - Valve fails to open fully when demanded. | Occasional | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F-18 | 45 |

Document: NUREG/CR-4747, Vol. 1, An Aging Failure Survey of Light Water Reactor Safety Systems and Components

Reviewed by: David C. Ma, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------|---------------------------|--------------|------------|--------------|---------------|----------------------------|
| 46 | Service Water System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 47 | Service Water System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | EMBR | Loss of Fracture Toughness |
| 48 | Service Water System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 49 | Service Water System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 50 | Service Water System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | DRIFT | Set Point Drift |
| 51 | Service Water System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | VIBR | Loosening |
| 52 | Service Water System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 53 | Service Water System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 54 | Service Water System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | VIBR | Loosening |
| 55 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | EMBR | Loss of Fracture Toughness |
| 56 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | FAT | Cumulative Fatigue Damage |
| 57 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | WEAR | Attrition |
| 58 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 59 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | VIBR | Loosening |

Document: NUREG/CR-4747, Vol. 1, An Aging Failure Survey of Light Water Reactor Safety Systems and Components

Reviewed by: David C. Ma, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|---|------------------------|----------|------|
| Fails to Open - Valve fails to open fully when demanded. | Infrequent | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F-18 | 46 |
| Failure to Operate as Required - (a) a valve fails to meet specific requirements such as stroke time or (b) a valve loses the ability to control system parameters. | Rare | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F-18 | 47 |
| Failure to Operate as Required - (a) a valve fails to meet specific requirements such as stroke time or (b) a valve loses the ability to control system parameters. | Frequent | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F-18 | 48 |
| Failure to Operate as Required - (a) a valve fails to meet specific requirements such as stroke time or (b) a valve loses the ability to control system parameters. | Rare | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F-18 | 49 |
| Failure to Operate as Required - (a) a valve fails to meet specific requirements such as stroke time or (b) a valve loses the ability to control system parameters. | Rare | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F-18 | 50 |
| Failure to Operate as Required - (a) a valve fails to meet specific requirements such as stroke time or (b) a valve loses the ability to control system parameters. | Infrequent | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F-18 | 51 |
| Fails to Open/Fails to Close - This failure mode is used when the narrative lacks specific information on whether the valve failed to open or failed to close. | Rare | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F-19 | 52 |
| Fails to Open/Fails to Close - This failure mode is used when the narrative lacks specific information on whether the valve failed to open or failed to close. | Rare | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F-19 | 53 |
| Fails to Open/Fails to Close - This failure mode is used when the narrative lacks specific information on whether the valve failed to open or failed to close. | Infrequent | Not stated | ASME Sec XI IWV & PS TS Req. and/or PS S&T Re | Not stated | F-19 | 54 |
| External Leakage - The leakage failure mode describes a fault in which the pump is operational, but is removed from service because of excessive leakage of the pumped medium. A common example of this mode is a packing leak. | Rare | Not stated | ASME Sec XI IWP & PS TS Req. and/or PS S&T Re | Not stated | F-19 | 55 |
| External Leakage - The leakage failure mode describes a fault in which the pump is operational, but is removed from service because of excessive leakage of the pumped medium. A common example of this mode is a packing leak. | Rare | Not stated | ASME Sec XI IWP & PS TS Req. and/or PS S&T Re | Not stated | F-19 | 56 |
| External Leakage - The leakage failure mode describes a fault in which the pump is operational, but is removed from service because of excessive leakage of the pumped medium. A common example of this mode is a packing leak. | Frequent | Not stated | ASME Sec XI IWP & PS TS Req. and/or PS S&T Re | Not stated | F-19 | 57 |
| External Leakage - The leakage failure mode describes a fault in which the pump is operational, but is removed from service because of excessive leakage of the pumped medium. A common example of this mode is a packing leak. | Moderate | Not stated | ASME Sec XI IWP & PS TS Req. and/or PS S&T Re | Not stated | F-19 | 58 |
| External Leakage - The leakage failure mode describes a fault in which the pump is operational, but is removed from service because of excessive leakage of the pumped medium. A common example of this mode is a packing leak. | Infrequent | Not stated | ASME Sec XI IWP & PS TS Req. and/or PS S&T Re | Not stated | F-19 | 59 |

Document: NUREG/CR-4747, Vol. 1, An Aging Failure Survey of Light Water Reactor Safety Systems and Components

Reviewed by: David C. Ma, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------|--------------------|--------------|------------|--------------|---------------|--|
| 60 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | Not stated | Inadequate Maintenance Causes Accelerated Aging |
| 61 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | Not stated | Inadequate Operational Procedures Causes Accelerated Aging |
| 62 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | Not stated | Construction Errors Cause Accelerated Aging |
| 63 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | Not stated | Construction Inadequacy Causes Accelerated Aging |
| 64 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | BIO | Buildup of Organisms |
| 65 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | ERO | Wall Thinning |
| 66 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | WEAR | Attrition |
| 67 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 68 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | ADH | Movement Loss |
| 69 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 70 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | Not stated | Improper Lubrication Causes Accelerated Aging |
| 71 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | Not stated | Insulation Breakdown Causes Abnormal Resistance |
| 72 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | Not stated | Open Circuit Causes Abnormal Resistance |

Document: NUREG/CR-4747, Vol. 1, An Aging Failure Survey of Light Water Reactor Safety Systems and Components

Reviewed by: David C. Ma, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|---|------------------------|----------|------|
| External Leakage - The leakage failure mode describes a fault in which the pump is operational, but is removed from service because of excessive leakage of the pumped medium. A common example of this mode is a packing leak. | Rare | Not stated | ASME Sec XI IWP & PS TS Req. and/or PS S&T Re | Not stated | F-19 | 60 |
| External Leakage - The leakage failure mode describes a fault in which the pump is operational, but is removed from service because of excessive leakage of the pumped medium. A common example of this mode is a packing leak. | Rare | Not stated | ASME Sec XI IWP & PS TS Req. and/or PS S&T Re | Not stated | F-19 | 61 |
| Fails to Run - An operating pump was automatically or manually tripped off-line to prevent damage to the pump. It also includes pumps that fail to run to specifications. | Rare | Not stated | ASME Sec XI IWP & PS TS Req. and/or PS S&T Re | Not stated | F-21 | 62 |
| Fails to Run - An operating pump was automatically or manually tripped off-line to prevent damage to the pump. It also includes pumps that fail to run to specifications. | Rare | Not stated | ASME Sec XI IWP & PS TS Req. and/or PS S&T Re | Not stated | F-21 | 63 |
| Fails to Run - An operating pump was automatically or manually tripped off-line to prevent damage to the pump. It also includes pumps that fail to run to specifications. | Rare | Not stated | ASME Sec XI IWP & PS TS Req. and/or PS S&T Re | Not stated | F-21 | 64 |
| Fails to Run - An operating pump was automatically or manually tripped off-line to prevent damage to the pump. It also includes pumps that fail to run to specifications. | Infrequent | Not stated | ASME Sec XI IWP & PS TS Req. and/or PS S&T Re | Not stated | F-21 | 65 |
| Fails to Run - An operating pump was automatically or manually tripped off-line to prevent damage to the pump. It also includes pumps that fail to run to specifications. | Frequent | Not stated | ASME Sec XI IWP & PS TS Req. and/or PS S&T Re | Not stated | F-21 | 66 |
| Fails to Run - An operating pump was automatically or manually tripped off-line to prevent damage to the pump. It also includes pumps that fail to run to specifications. | Moderate | Not stated | ASME Sec XI IWP & PS TS Req. and/or PS S&T Re | Not stated | F-21 | 67 |
| Fails to Run - An operating pump was automatically or manually tripped off-line to prevent damage to the pump. It also includes pumps that fail to run to specifications. | Rare | Not stated | ASME Sec XI IWP & PS TS Req. and/or PS S&T Re | Not stated | F-21 | 68 |
| Fails to Run - An operating pump was automatically or manually tripped off-line to prevent damage to the pump. It also includes pumps that fail to run to specifications. | Frequent | Not stated | ASME Sec XI IWP & PS TS Req. and/or PS S&T Re | Not stated | F-21 | 69 |
| Fails to Run - An operating pump was automatically or manually tripped off-line to prevent damage to the pump. It also includes pumps that fail to run to specifications. | Occasional | Not stated | ASME Sec XI IWP & PS TS Req. and/or PS S&T Re | Not stated | F-21 | 70 |
| Fails to Run - An operating pump was automatically or manually tripped off-line to prevent damage to the pump. It also includes pumps that fail to run to specifications. | Infrequent | Not stated | ASME Sec XI IWP & PS TS Req. and/or PS S&T Re | Not stated | F-21 | 71 |
| Fails to Run - An operating pump was automatically or manually tripped off-line to prevent damage to the pump. It also includes pumps that fail to run to specifications. | Rare | Not stated | ASME Sec XI IWP & PS TS Req. and/or PS S&T Re | Not stated | F-21 | 72 |

Document: NUREG/CR-4747, Vol. 1, An Aging Failure Survey of Light Water Reactor Safety Systems and Components

Reviewed by: David C. Ma, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------|--------------------|--------------|------------|--------------|---------------|--|
| 73 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | VIBR | Loosening |
| 74 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | Not stated | Inadequate Maintenance Causes Accelerated Aging |
| 75 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | FAT | Cumulative Fatigue Damage |
| 76 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | WEAR | Attrition |
| 77 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 78 | Service Water System | Motor-Driven Pumps | Not stated | Not stated | Not stated | Not stated | Current Over/Under Causes Degradation of Equipment |
| 79 | Service Water System | Strainers | Not stated | Not stated | Not stated | WEAR | Attrition |
| 80 | Service Water System | Strainers | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 81 | Service Water System | Strainers | Not stated | Not stated | Not stated | BIO | Buildup or Organisms |
| 82 | Service Water System | Strainers | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 83 | Service Water System | Diesel Generator | Not stated | Not stated | Not stated | Not stated | Design Inadequacy Causes Accelerated Aging |
| 84 | Service Water System | Diesel Generator | Not stated | Not stated | Not stated | WEAR | Attrition |
| 85 | Service Water System | Diesel Generator | Not stated | Not stated | Not stated | CONTAM | Buildup of Deposits |
| 86 | Service Water System | Diesel Generator | Not stated | Not stated | Not stated | Not stated | Faulty Component Causes Loss of Performance |
| 87 | Service Water System | Diesel Generator | Not stated | Not stated | Not stated | EMBR | Loss of Fracture Toughness |

Document: NUREG/CR-4747, Vol. 1, An Aging Failure Survey of Light Water Reactor Safety Systems and Components

Reviewed by: David C. Ma, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|---|------------------------|----------|------|
| Fails to Run - An operating pump was automatically or manually tripped off-line to prevent damage to the pump. It also includes pumps that fail to run to specifications. | Occasional | Not stated | ASME Sec XI IWP & PS TS Req. and/or PS S&T Re | Not stated | F-21 | 73 |
| Fails to Run - An operating pump was automatically or manually tripped off-line to prevent damage to the pump. It also includes pumps that fail to run to specifications. | Rare | Not stated | ASME Sec XI IWP & PS TS Req. and/or PS S&T Re | Not stated | F-21 | 74 |
| Fails to Start - Pumps did not start upon demand or which started and only operated for a brief period of time before tripping off-line. | Rare | Not stated | ASME Sec XI IWP & PS TS Req. and/or PS S&T Re | Not stated | F-22 | 75 |
| Fails to Start - Pumps did not start upon demand or which started and only operated for a brief period of time before tripping off-line. | Rare | Not stated | ASME Sec XI IWP & PS TS Req. and/or PS S&T Re | Not stated | F-22 | 76 |
| Fails to Start - Pumps did not start upon demand or which started and only operated for a brief period of time before tripping off-line. | Rare | Not stated | ASME Sec XI IWP & PS TS Req. and/or PS S&T Re | Not stated | F-22 | 77 |
| Fails to Start - Pumps did not start upon demand or which started and only operated for a brief period of time before tripping off-line. | Rare | Not stated | ASME Sec XI IWP & PS TS Req. and/or PS S&T Re | Not stated | F-22 | 78 |
| Loss of Function - Inability to perform its intended function. | Frequent | Not stated | PS TS Req. & PS S&T Req. | Not stated | F-23 | 79 |
| Loss of Function - Inability to perform its intended function. | Occasional | Not stated | PS TS Req., RG 1.9, & RG 1.108 | Not stated | F-23 | 80 |
| Plugged - Plugging of Strainers | Infrequent | Not stated | PS TS Req., RG 1.9, & RG 1.108 | Not stated | F-23 | 81 |
| Plugged - Plugging of Strainers | Moderate | Not stated | PS TS Req., RG 1.9, & RG 1.108 | Not stated | F-23 | 82 |
| Fails to Start - Fails to start encompasses diesel generator failures that resulted from the diesel failing to start, failing to reach rated speed and voltage once a start sequence was initiated, and failing to achieve expected loading (kW). | Infrequent | Not stated | PS TS Req., RG 1.9, & RG 1.108 | Not stated | F-33 | 83 |
| Fails to Start - Fails to start encompasses diesel generator failures that resulted from the diesel failing to start, failing to reach rated speed and voltage once a start sequence was initiated, and failing to achieve expected loading (kW). | Infrequent | Not stated | PS TS Req., RG 1.9, & RG 1.108 | Not stated | F-33 | 84 |
| Fails to Start - Fails to start encompasses diesel generator failures that resulted from the diesel failing to start, failing to reach rated speed and voltage once a start sequence was initiated, and failing to achieve expected loading (kW). | Infrequent | Not stated | PS TS Req., RG 1.9, & RG 1.108 | Not stated | F-33 | 85 |
| Fails to Start - Fails to start encompasses diesel generator failures that resulted from the diesel failing to start, failing to reach rated speed and voltage once a start sequence was initiated, and failing to achieve expected loading (kW). | Rare | Not stated | PS TS Req., RG 1.9, & RG 1.108 | Not stated | F-33 | 86 |
| Fails to Run - Failure to run is any failure of an operating diesel generator to supply power to the emergency bus, given that the diesel generator had undergone a successful start. It also includes the spurious stopping of the diesel generator. | Infrequent | Not stated | PS TS Req., RG 1.9, & RG 1.108 | Not stated | F-34 | 87 |

Document: NUREG/CR-4747, Vol. 1, An Aging Failure Survey of Light Water Reactor Safety Systems and Components

Reviewed by: David C. Ma, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------|------------------|--------------|------------|--------------|---------------|---|
| 88 | Service Water System | Diesel Generator | Not stated | Not stated | Not stated | FAT | Cumulative Fatigue Damage |
| 89 | Service Water System | Diesel Generator | Not stated | Not stated | Not stated | WEAR | Attrition |
| 90 | Service Water System | Diesel Generator | Not stated | Not stated | Not stated | ADH | Loss of Movement |
| 91 | Service Water System | Diesel Generator | Not stated | Not stated | Not stated | CONTAM | Buildup of Deposits |
| 92 | Service Water System | Diesel Generator | Not stated | Not stated | Not stated | Not stated | Mechanical Overload Causes Degradation of Equipment |
| 93 | Service Water System | Diesel Generator | Not stated | Not stated | Not stated | DRIFT | Set Point Drift |
| 94 | Service Water System | Diesel Generator | Not stated | Not stated | Not stated | Not stated | Faulty Component Causes Loss of Performance |
| 95 | Service Water System | Diesel Generator | Not stated | Not stated | Not stated | Not stated | Short Circuit Causes Abnormal Resistance |
| 96 | Service Water System | Diesel Generator | Not stated | Not stated | Not stated | VIBR | Loosening |

Document: NUREG/CR-4747, Vol. 2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components

Reviewed by: David C. Ma, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------|----------------|--------------|------------|--------------|---------------|---------------|
| 1 | Auxiliary Feedwater System | Check Valves | Not stated | Not stated | Not stated | ERO | Wall Thinning |
| 2 | Auxiliary Feedwater System | Check Valves | Not stated | Not stated | Not stated | WEAR | Attrition |

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Reviewed by: David C. Ma, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|-------------------------------------|------------------------|----------|------|
| Fails to Run - Failure to run is any failure of an operating diesel generator to supply power to the emergency bus, given that the diesel generator had undergone a successful start. It also includes the spurious stopping of the diesel generator. | Rare | Not stated | PS TS Req., RG 1.9,& RG 1.108 | Not stated | F-34 | 88 |
| Fails to Run - Failure to run is any failure of an operating diesel generator to supply power to the emergency bus, given that the diesel generator had undergone a successful start. It also includes the spurious stopping of the diesel generator. | Frequent | Not stated | PS TS Req., RG 1.9,& RG 1.108 | Not stated | F-34 | 89 |
| Fails to Run - Failure to run is any failure of an operating diesel generator to supply power to the emergency bus, given that the diesel generator had undergone a successful start. It also includes the spurious stopping of the diesel generator. | Rare | Not stated | PS TS Req., RG 1.9,& RG 1.108 | Not stated | F-34 | 90 |
| Fails to Run - Failure to run is any failure of an operating diesel generator to supply power to the emergency bus, given that the diesel generator had undergone a successful start. It also includes the spurious stopping of the diesel generator. | Infrequent | Not stated | PS TS Req., RG 1.9,& RG 1.108 | Not stated | F-34 | 91 |
| Fails to Run - Failure to run is any failure of an operating diesel generator to supply power to the emergency bus, given that the diesel generator had undergone a successful start. It also includes the spurious stopping of the diesel generator. | Infrequent | Not stated | PS TS Req., RG 1.9,& RG 1.108 | Not stated | F-34 | 92 |
| Fails to Run - Failure to run is any failure of an operating diesel generator to supply power to the emergency bus, given that the diesel generator had undergone a successful start. It also includes the spurious stopping of the diesel generator. | Moderate | Not stated | PS TS Req., RG 1.9,& RG 1.108 | Not stated | F-34 | 93 |
| Fails to Run - Failure to run is any failure of an operating diesel generator to supply power to the emergency bus, given that the diesel generator had undergone a successful start. It also includes the spurious stopping of the diesel generator. | Infrequent | Not stated | PS TS Req., RG 1.9,& RG 1.108 | Not stated | F-34 | 94 |
| Fails to Run - Failure to run is any failure of an operating diesel generator to supply power to the emergency bus, given that the diesel generator had undergone a successful start. It also includes the spurious stopping of the diesel generator. | Infrequent | Not stated | PS TS Req., RG 1.9,& RG 1.108 | Not stated | F-34 | 95 |
| Fails to Run - Failure to run is any failure of an operating diesel generator to supply power to the emergency bus, given that the diesel generator had undergone a successful start. It also includes the spurious stopping of the diesel generator. | Rare | Not stated | PS TS Req., RG 1.9,& RG 1.108 | Not stated | F-34 | 96 |

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| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|--|------------------------|----------|------|
| External Leakage - The most common case is a flange leak. | Rare | Not stated | ASME Sec XI IWB or IWV, PS TS Req. & PS S&T R | Not stated | F-18 | 1 |
| External Leakage - The most common case is a flange leak. | Frequent | Not stated | ASME Sec XI IWB or IWV, PS TS Req. & PS S&T R | Not stated | F-18 | 2 |

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| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------|---------------------|--------------|------------|--------------|---------------|--|
| 3 | Auxiliary Feedwater System | Check Valves | Not stated | Not stated | Not stated | VIBR | Loosening |
| 4 | Auxiliary Feedwater System | Check Valves | Not stated | Not stated | Not stated | Not stated | Improper Maintenance Causes Accelerated Aging |
| 5 | Auxiliary Feedwater System | Check Valves | Not stated | Not stated | Not stated | ADH | Loss of Movement |
| 6 | Auxiliary Feedwater System | Check Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 7 | Auxiliary Feedwater System | Check Valves | Not stated | Not stated | Not stated | CONTAM | Buildup of Deposits |
| 8 | Auxiliary Feedwater System | Check Valves | Not stated | Not stated | Not stated | VIBR | Loosening |
| 9 | Auxiliary Feedwater System | Check Valves | Not stated | Not stated | Not stated | CONTAM | Buildup of Deposits |
| 10 | Auxiliary Feedwater System | Check Valves | Not stated | Not stated | Not stated | ERO | Wall Thinning |
| 11 | Auxiliary Feedwater System | Check Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 12 | Auxiliary Feedwater System | Check Valves | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 13 | Auxiliary Feedwater System | Check Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 14 | Auxiliary Feedwater System | AC Circuit Breakers | Not stated | Not stated | Not stated | CONTAM | Buildup of Deposits |
| 15 | Auxiliary Feedwater System | AC Circuit Breakers | Not stated | Not stated | Not stated | WEAR | Attrition |
| 16 | Auxiliary Feedwater System | AC Circuit Breakers | Not stated | Not stated | Not stated | VIBR | Loosening |
| 17 | Auxiliary Feedwater System | Flow Controllers | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 18 | Auxiliary Feedwater System | Flow Controllers | Not stated | Not stated | Not stated | Not stated | Out of Calibration Causes Loss of Performance |
| 19 | Auxiliary Feedwater System | Flow Controllers | Not stated | Not stated | Not stated | Not stated | Loss of Function Due to Faulty Electrical Module |

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| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|---|------------------------|----------|------|
| External Leakage - The most common case is a flange leak. | Rare | Not stated | ASME Sec XI IWB or IWV, PS TS Req. & PS S&T R | Not stated | F-18 | 3 |
| External Leakage - The most common case is a flange leak. | Rare | Not stated | ASME Sec XI IWB or IWV, PS TS Req. & PS S&T R | Not stated | F-18 | 4 |
| Fails to Open - Valve fails to open fully when demanded. | Infrequent | Not stated | ASME Sec XI IWB or IWV, PS TS Req. & PS S&T R | Not stated | F-18 | 5 |
| Fails to Open - Valve fails to open fully when demanded. | Rare | Not stated | ASME Sec XI IWB or IWV, PS TS Req. & PS S&T R | Not stated | F-18 | 6 |
| Failure to Operate as Required - (a) a valve fails to meet specific requirements such as stroke time or (b) a valve loses the ability to control system parameters. | Moderate | Not stated | ASME Sec XI IWB or IWV, PS TS Req. & PS S&T R | Not stated | F-19 | 7 |
| Failure to Operate as Required - (a) a valve fails to meet specific requirements such as stroke time or (b) a valve loses the ability to control system parameters. | Rare | Not stated | ASME Sec XI IWB or IWV, PS TS Req. & PS S&T R | Not stated | F-19 | 8 |
| Internal Leakage (Reverse Leakage) - Reverse leakage is a failure mode used to describe internal leakage through a check valve. | Rare | Not stated | ASME Sec XI IWB or IWV, PS TS Req. & PS S&T R | Not stated | F-19 | 9 |
| Internal Leakage (Reverse Leakage) - Reverse leakage is a failure mode used to describe internal leakage through a check valve. | Occasional | Not stated | ASME Sec XI IWB or IWV, PS TS Req. & PS S&T R | Not stated | F-19 | 10 |
| Internal Leakage (Reverse Leakage) - Reverse leakage is a failure mode used to describe internal leakage through a check valve. | Frequent | Not stated | ASME Sec XI IWB or IWV, PS TS Req. & PS S&T R | Not stated | F-19 | 11 |
| Internal Leakage (Reverse Leakage) - Reverse leakage is a failure mode used to describe internal leakage through a check valve. | Infrequent | Not stated | ASME Sec XI IWB or IWV, PS TS Req. & PS S&T R | Not stated | F-19 | 12 |
| Internal Leakage (Reverse Leakage) - Reverse leakage is a failure mode used to describe internal leakage through a check valve. | Occasional | Not stated | ASME Sec XI IWB or IWV, PS TS Req. & PS S&T R | Not stated | F-19 | 13 |
| Fails to Close. | Rare | Not stated | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Not stated | F-20 | 14 |
| Failure to Operate - The circuit breaker does not function properly, either fails to open or fails to close on demand. | Occasional | Not stated | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Not stated | F-20 | 15 |
| Failure to Operate - The circuit breaker does not function properly, either fails to open or fails to close on demand. | Rare | Not stated | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | Not stated | F-20 | 16 |
| Erroneous/Erratic Signals - Erroneous or erratic signals are produced by the instrument. | Rare | Not stated | If Class 1E 10CFR50.49 otherwise PS TS Req. | Not stated | F-21 | 17 |
| Erroneous/Erratic Signals - Erroneous or erratic signals are produced by the instrument. | Rare | Not stated | If Class 1E 10CFR50.49 otherwise PS TS Req. | Not stated | F-21 | 18 |
| Erroneous/Erratic Signals - Erroneous or erratic signals are produced by the instrument. | Rare | Not stated | If Class 1E 10CFR50.49 otherwise PS TS Req. | Not stated | F-21 | 19 |

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Reviewed by: David C. Ma, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------|--------------------------|--------------|------------|--------------|---------------|--|
| 20 | Auxiliary Feedwater System | Flow Controllers | Not stated | Not stated | Not stated | Not stated | Set Point Drift Causes Loss of Function |
| 21 | Auxiliary Feedwater System | Flow Controllers | Not stated | Not stated | Not stated | Not stated | Electrical Failure Causes Loss of Function |
| 22 | Auxiliary Feedwater System | Flow Controllers | Not stated | Not stated | Not stated | Not stated | Faulty Component Causes Loss of Performance |
| 23 | Auxiliary Feedwater System | Flow Controllers | Not stated | Not stated | Not stated | Not stated | Electrical Contact Failure Causes Loss of Function |
| 24 | Auxiliary Feedwater System | Flow Control Recorders | Not stated | Not stated | Not stated | WEAR | Attrition |
| 25 | Auxiliary Feedwater System | Flow Control Recorders | Not stated | Not stated | Not stated | Not stated | Out of Calibration Causes Loss of Performance |
| 26 | Auxiliary Feedwater System | Flow Transmitters | Not stated | Not stated | Not stated | CONTAM | Buildup of Deposits |
| 27 | Auxiliary Feedwater System | Flow Transmitters | Not stated | Not stated | Not stated | Not stated | Set Point Drift Causes Loss of Performance |
| 28 | Auxiliary Feedwater System | Flow Transmitters | Not stated | Not stated | Not stated | Not stated | Out of Calibration Causes Loss of Performance |
| 29 | Auxiliary Feedwater System | Flow Transmitters | Not stated | Not stated | Not stated | Not stated | Faulty Component Causes Loss of Performance |
| 30 | Auxiliary Feedwater System | Hand Control Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 31 | Auxiliary Feedwater System | Hand Control Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 32 | Auxiliary Feedwater System | Hand Control Valves | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 33 | Auxiliary Feedwater System | Hand Control Valves | Not stated | Not stated | Not stated | ERO | Wall Thinning |
| 34 | Auxiliary Feedwater System | Hand Control Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 35 | Auxiliary Feedwater System | Level Control Indicators | Not stated | Not stated | Not stated | Not stated | Out of Calibration Causes Loss of Performance |
| 36 | Auxiliary Feedwater System | Level Control Indicators | Not stated | Not stated | Not stated | Not stated | Faulty Component Causes Loss of Performance |

Document: NUREG/CR-4747, Vol. 2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components

Reviewed by: David C. Ma, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|--|------------------------|----------|------|
| Failure to Operate. | Rare | Not stated | If Class 1E 10CFR50.49 otherwise PS TS Req. | Not stated | F-21 | 20 |
| Failure to Operate. | Rare | Not stated | If Class 1E 10CFR50.49 otherwise PS TS Req. | Not stated | F-21 | 21 |
| Failure to Operate. | Infrequent | Not stated | If Class 1E 10CFR50.49 otherwise PS TS Req. | Not stated | F-21 | 22 |
| Failure to Operate. | Rare | Not stated | If Class 1E 10CFR50.49 otherwise PS TS Req. | Not stated | F-21 | 23 |
| Erroneous/Erratic Signals - Erroneous or erratic signals are produced by the instrument. | Infrequent | Not stated | If Class 1E 10CFR50.49 otherwise PS TS Req. | Not stated | F-22 | 24 |
| Erroneous/Erratic Signals - Erroneous or erratic signals are produced by the instrument. | Occasional | Not stated | If Class 1E 10CFR50.49 otherwise PS TS Req. | Not stated | F-22 | 25 |
| Erroneous/Erratic Signals - Erroneous or erratic signals are produced by the instrument. | Rare | Not stated | If Class 1E 10CFR50.49 otherwise PS TS Req. | Not stated | F-23 | 26 |
| Erroneous/Erratic Signals - Erroneous or erratic signals are produced by the instrument. | Infrequent | Not stated | If Class 1E 10CFR50.49 otherwise PS TS Req. | Not stated | F-23 | 27 |
| Erroneous/Erratic Signals - Erroneous or erratic signals are produced by the instrument. | Rare | Not stated | If Class 1E 10CFR50.49 otherwise PS TS Req. | Not stated | F-23 | 28 |
| Erroneous/Erratic Signals - Erroneous or erratic signals are produced by the instrument. | Rare | Not stated | If Class 1E 10CFR50.49 otherwise PS TS Req. | Not stated | F-23 | 29 |
| Failure to Operate. | Frequent | Not stated | ASME Sec XI IWB or IWV, PS TS Req. & PS S&T R | Not stated | F-23 | 30 |
| External Leakage - The most common case is a flange leak. | Occasional | Not stated | ASME Sec XI IWB or IWV, PS TS Req. & PS S&T R | Not stated | F-24 | 31 |
| Fails to Close - Valve fails to close fully when demanded. | Rare | Not stated | ASME Sec XI IWB or IWV, PS TS Req. & PS S&T R | Not stated | F-24 | 32 |
| Failure to Operate as Required. | Rare | Not stated | ASME Sec XI IWB or IWV, PS TS Req. & PS S&T R | Not stated | F-25 | 33 |
| Internal Leakage. | Rare | Not stated | ASME Sec XI IWB or IWV, PS TS Req. & PS S&T R | Not stated | F-25 | 34 |
| Erroneous/Erratic Signals - Erroneous or erratic signals are produced by the instrument. | Rare | Not stated | If Class 1E 10CFR 50.49 otherwise PS TS Req. | Not stated | F-26 | 35 |
| Erroneous/Erratic Signals - Erroneous or erratic signals are produced by the instrument. | Infrequent | Not stated | If Class 1E 10CFR 50.49 otherwise PS TS Req. | Not stated | F-26 | 36 |

Document: NUREG/CR-4747, Vol. 2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components

Reviewed by: David C. Ma, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------|--------------------------|--------------|------------|--------------|---------------|---|
| 37 | Auxiliary Feedwater System | Level Control Indicators | Not stated | Not stated | Not stated | FAT | Cumulative Fatigue Damage |
| 38 | Auxiliary Feedwater System | Level Control Indicators | Not stated | Not stated | Not stated | WEAR | Attrition |
| 39 | Auxiliary Feedwater System | Level Control Indicators | Not stated | Not stated | Not stated | Not stated | Faulty Component Causes Loss of Performance |
| 40 | Auxiliary Feedwater System | Level Control Indicators | Not stated | Not stated | Not stated | Not stated | End of Life Electrical Failure |
| 41 | Auxiliary Feedwater System | Level Controllers | Not stated | Not stated | Not stated | Not stated | Out of Calibration Causes Loss of Performance |
| 42 | Auxiliary Feedwater System | Level Controllers | Not stated | Not stated | Not stated | Not stated | Faulty Component Causes Loss of Performance |
| 43 | Auxiliary Feedwater System | Level Controllers | Not stated | Not stated | Not stated | FAT | Cumulative Fatigue Damage |
| 44 | Auxiliary Feedwater System | Level Controllers | Not stated | Not stated | Not stated | Not stated | Faulty Component Causes Loss of Performance |
| 45 | Auxiliary Feedwater System | Motor Driven Pumps | Not stated | Not stated | Not stated | WEAR | Attrition |
| 46 | Auxiliary Feedwater System | Motor Driven Pumps | Not stated | Not stated | Not stated | CONTAM | Buildup of Deposits |
| 47 | Auxiliary Feedwater System | Motor Driven Pumps | Not stated | Not stated | Not stated | Attrition | Buildup of Deposits |
| 48 | Auxiliary Feedwater System | Motor Driven Pumps | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 49 | Auxiliary Feedwater System | Motor Driven Pumps | Not stated | Not stated | Not stated | Not stated | Poor Maintenance Causes Accelerated Aging |
| 50 | Auxiliary Feedwater System | Motor Driven Pumps | Not stated | Not stated | Not stated | FAT | Cumulative Fatigue Damage |
| 51 | Auxiliary Feedwater System | Motor Driven Pumps | Not stated | Not stated | Not stated | WEAR | Attrition |
| 52 | Auxiliary Feedwater System | Motor Driven Pumps | Not stated | Not stated | Not stated | CLOG | Flow Blockage |

Document: NUREG/CR-4747, Vol. 2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components

Reviewed by: David C. Ma, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|---|------------------------|----------|------|
| Failure to Operate. | Rare | Not stated | If Class 1E 10CFR 50.49 otherwise PS TS Req. | Not stated | F-27 | 37 |
| Failure to Operate. | Rare | Not stated | If Class 1E 10CFR 50.49 otherwise PS TS Req. | Not stated | F-27 | 38 |
| Failure to Operate. | Rare | Not stated | If Class 1E 10CFR 50.49 otherwise PS TS Req. | Not stated | F-27 | 39 |
| Failure to Operate. | Rare | Not stated | If Class 1E 10CFR 50.49 otherwise PS TS Req. | Not stated | F-27 | 40 |
| Erroneous/Erratic Signals - Erroneous or erratic signals are produced by the instrument. | Rare | Not stated | If Class 1E 10CFR 50.49 otherwise PS TS Req. | Not stated | F-28 | 41 |
| Erroneous/Erratic Signals - Erroneous or erratic signals are produced by the instrument. | Occasional | Not stated | If Class 1E 10CFR 50.49 otherwise PS TS Req. | Not stated | F-28 | 42 |
| Failure to Operate. | Occasional | Not stated | If Class 1E 10CFR 50.49 otherwise PS TS Req. | Not stated | F-28 | 43 |
| Failure to Operate. | Rare | Not stated | If Class 1E 10CFR 50.49 otherwise PS TS Req. | Not stated | F-28 | 44 |
| External Leakage - The leakage failure mode describes a fault in which the pump is operational, but is removed from service because of excessive leakage of the pumped medium. A common example of this mode is a packing leak. | Occasional | Not stated | ASME Sec XI IWP, PS TS Req & PS S&T Req. | Not stated | F-29 | 45 |
| Fails to Start - Pumps did not start upon demand or which started and only operated for a brief period of time before tripping off-line. | Rare | Not stated | ASME Sec XI IWP, PS TS Req & PS S&T Req. | Not stated | F-29 | 46 |
| Fails to Start - Pumps did not start upon demand or which started and only operated for a brief period of time before tripping off-line. | Rare | Not stated | ASME Sec XI IWP, PS TS Req & PS S&T Req. | Not stated | F-29 | 47 |
| Fails to Start - Pumps did not start upon demand or which started and only operated for a brief period of time before tripping off-line. | Rare | Not stated | ASME Sec XI IWP, PS TS Req & PS S&T Req. | Not stated | F-29 | 48 |
| Fails to Start - Pumps did not start upon demand or which started and only operated for a brief period of time before tripping off-line. | Rare | Not stated | ASME Sec XI IWP, PS TS Req & PS S&T Req. | Not stated | F-29 | 49 |
| Fails to Run - An operating pump was automatically or manually tripped off-line to prevent damage to the pump. It also includes pumps that fail to run to specifications. | Infrequent | Not stated | ASME Sec XI IWP, PS TS Req & PS S&T Req. | Not stated | F-30 | 50 |
| Fails to Run - An operating pump was automatically or manually tripped off-line to prevent damage to the pump. It also includes pumps that fail to run to specifications. | Frequent | Not stated | ASME Sec XI IWP, PS TS Req & PS S&T Req. | Not stated | F-30 | 51 |
| Fails to Run - An operating pump was automatically or manually tripped off-line to prevent damage to the pump. It also includes pumps that fail to run to specifications. | Rare | Not stated | ASME Sec XI IWP, PS TS Req & PS S&T Req. | Not stated | F-30 | 52 |

Document: NUREG/CR-4747, Vol. 2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components

Reviewed by: David C. Ma, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------|-----------------------|--------------|------------|--------------|---------------|---|
| 53 | Auxiliary Feedwater System | Motor Driven Pumps | Not stated | Not stated | Not stated | Not stated | Set Point Drift Loss of Function |
| 54 | Auxiliary Feedwater System | Motor Driven Pumps | Not stated | Not stated | Not stated | Not stated | Improper Lubrication Causes Accelerated Aging |
| 55 | Auxiliary Feedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 56 | Auxiliary Feedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | ERO | Wall Thinning |
| 57 | Auxiliary Feedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 58 | Auxiliary Feedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 59 | Auxiliary Feedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | ADH | Loss of Movement |
| 60 | Auxiliary Feedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 61 | Auxiliary Feedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | Not stated | Improper Lubrication Causes Accelerated Aging |
| 62 | Auxiliary Fedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 63 | Auxiliary Fedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | ERO | Wall Thinning |
| 64 | Auxiliary Fedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 65 | Auxiliary Fedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 66 | Auxiliary Fedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | ADH | Loss of Movement |
| 67 | Auxiliary Fedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 68 | Auxiliary Fedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | CONTAM | Buildup of Deposits |

Document: NUREG/CR-4747, Vol. 2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components

Reviewed by: David C. Ma, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|---|------------------------|----------|------|
| Fails to Run - An operating pump was automatically or manually tripped off-line to prevent damage to the pump. It also includes pumps that fail to run to specifications. | Infrequent | Not stated | ASME Sec XI IWP, PS TS Req & PS S&T Req. | Not stated | F-30 | 53 |
| Fails to Run - An operating pump was automatically or manually tripped off-line to prevent damage to the pump. It also includes pumps that fail to run to specifications. | Rare | Not stated | ASME Sec XI IWP, PS TS Req & PS S&T Req. | Not stated | F-30 | 54 |
| External Leakage - The most common cause is flange leak. | Rare | Not stated | ASME Sec XI IWW, PS TS Req, GL 89-10 & Suppl. | Not stated | F-30 | 55 |
| Fails to Close - Valve fails to close fully when demanded. | Frequent | Not stated | ASME Sec XI IWW, PS TS Req, GL 89-10 & Suppl. | Not stated | F-31 | 56 |
| Fails to Close - Valve fails to close fully when demanded. | Rare | Not stated | ASME Sec XI IWW, PS TS Req, GL 89-10 & Suppl. | Not stated | F-31 | 57 |
| Fails to Close - Valve fails to close fully when demanded. | Rare | Not stated | ASME Sec XI IWW, PS TS Req, GL 89-10 & Suppl. | Not stated | F-31 | 58 |
| Fails to Close - Valve fails to close fully when demanded. | Rare | Not stated | ASME Sec XI IWW, PS TS Req, GL 89-10 & Suppl. | Not stated | F-31 | 59 |
| Fails to Close - Valve fails to close fully when demanded. | Rare | Not stated | ASME Sec XI IWW, PS TS Req, GL 89-10 & Suppl. | Not stated | F-31 | 60 |
| Fails to Close - Valve fails to close fully when demanded. | Rare | Not stated | ASME Sec XI IWW, PS TS Req, GL 89-10 & Suppl. | Not stated | F-31 | 61 |
| Fails to Open - Valve Fails to open fully when demanded. | Moderate | Not stated | ASME Sec XI IWW, PS TS Req, GL 89-10 & Suppl. | Not stated | F-32 | 62 |
| Failure to Operate as required - (a) valve fails to meet specific requirements such as stroke time or (b) a valve loses the ability to control system parameters. | Rare | Not stated | ASME Sec XI IWW, PS TS Req, GL 89-10 & Suppl. | Not stated | F-32 | 63 |
| Failure to Operate as required - (a) valve fails to meet specific requirements such as stroke time or (b) a valve loses the ability to control system parameters. | Rare | Not stated | ASME Sec XI IWW, PS TS Req, GL 89-10 & Suppl. | Not stated | F-32 | 64 |
| Fails to Open/Fails to Close - This failure mode is used when the narrative lacks specific information on whether the valve failed to open or failed to close. | Infrequent | Not stated | ASME Sec XI IWW, PS TS Req, GL 89-10 & Suppl. | Not stated | F-33 | 65 |
| Fails to Open/Fails to Close - This failure mode is used when the narrative lacks specific information on whether the valve failed to open or failed to close. | Rare | Not stated | ASME Sec XI IWW, PS TS Req, GL 89-10 & Suppl. | Not stated | F-33 | 66 |
| Fails to Open/Fails to Close - This failure mode is used when the narrative lacks specific information on whether the valve failed to open or failed to close. | Rare | Not stated | ASME Sec XI IWW, PS TS Req, GL 89-10 & Suppl. | Not stated | F-33 | 67 |
| Erroneous/Erratic Signals. | Rare | Not stated | ASME Sec XI IWW, PS TS Req, GL 89-10 & Suppl. | Not stated | F-33 | 68 |

Document: NUREG/CR-4747, Vol. 2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components

Reviewed by: David C. Ma, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------|---------------------------|--------------|------------|--------------|---------------|---|
| 69 | Auxiliary Fedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | Not stated | Out of Calibration Causes Loss of Performance |
| 70 | Auxiliary Fedwater System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 71 | Auxiliary Fedwater System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | ERO | Wall Thinning |
| 72 | Auxiliary Fedwater System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | FAT | Cumulative Fatigue Damage |
| 73 | Auxiliary Fedwater System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 74 | Auxiliary Fedwater System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | ADH | Loss of Movement |
| 75 | Auxiliary Fedwater System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 76 | Auxiliary Fedwater System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | Not stated | Human Error Causes Accelerated Aging |
| 77 | Auxiliary Fedwater System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | FAT | Cumulative Fatigue Damage |
| 78 | Auxiliary Fedwater System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 79 | Auxiliary Fedwater System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | ADH | Loss of Movement |
| 80 | Auxiliary Feedwater System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 81 | Auxiliary Feedwater System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | Not stated | Water Intrusion Causes Accelerated Aging |
| 82 | Auxiliary Feedwater System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 83 | Auxiliary Feedwater System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | Not stated | Improper Lubrication Causes Accelerated Aging |
| 84 | Auxiliary Feedwater System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | FAT | Cumulative Fatigue Damage |
| 85 | Auxiliary Feedwater System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |

Document: NUREG/CR-4747, Vol. 2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components

Reviewed by: David C. Ma, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|--|------------------------|----------|------|
| Erroneous/Erratic Signals. | Infrequent | Not stated | ASME Sec XI IWV, PS TS Req, GL 89-10 & Suppl. | Not stated | F-33 | 69 |
| External Leakage. | Frequent | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-35 | 70 |
| Fails to Close - Valve fails to close fully when demanded. | Moderate | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-35 | 71 |
| Fails to Close - Valve fails to close fully when demanded. | Rare | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-35 | 72 |
| Fails to Close - Valve fails to close fully when demanded. | Frequent | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-35 | 73 |
| Fails to Close - Valve fails to close fully when demanded. | Moderate | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-35 | 74 |
| Fails to Close - Valve fails to close fully when demanded. | Infrequent | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-35 | 75 |
| Fails to Close - Valve fails to close fully when demanded. | Infrequent | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-35 | 76 |
| Fails to Open - Valve fails to open fully when demanded. | Occasional | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-36 | 77 |
| Fails to Open - Valve fails to open fully when demanded. | Frequent | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-36 | 78 |
| Fails to Open - Valve fails to open fully when demanded. | Infrequent | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-36 | 79 |
| Fails to Open - Valve fails to open fully when demanded. | Rare | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-36 | 80 |
| Fails to Open - Valve fails to open fully when demanded. | Rare | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-36 | 81 |
| Failure to Operate as Required - (a) A valve fails to meet specific requirements such as a stroke time or (b) a valve loses the ability to control system parameters. | Frequent | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-36 | 82 |
| Failure to Operate as Required - (a) A valve fails to meet specific requirements such as a stroke time or (b) a valve loses the ability to control system parameters. | Infrequent | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-36 | 83 |
| Fails to Open/Fails to Close - This failure mode is used when the narrative lacks specific information on whether the valve failed to open or failed to close. | Rare | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-36 | 84 |
| Fails to Open/Fails to Close - This failure mode is used when the narrative lacks specific information on whether the valve failed to open or failed to close. | Infrequent | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-36 | 85 |

Document: NUREG/CR-4747, Vol. 2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components

Reviewed by: David C. Ma, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------|----------------------|--------------|------------|--------------|---------------|---|
| 86 | Auxiliary Feedwater System | Pressure Switches | Not stated | Not stated | Not stated | CONTAM | Buildup of Deposits |
| 87 | Auxiliary Feedwater System | Pressure Switches | Not stated | Not stated | Not stated | Not stated | Out of Calibration Causes Loss of Performance |
| 88 | Auxiliary Feedwater System | Pressure Switches | Not stated | Not stated | Not stated | WEAR | Attrition |
| 89 | Auxiliary Feedwater System | Pressure Switches | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 90 | Auxiliary Feedwater System | Pressure Switches | Not stated | Not stated | Not stated | Not stated | Electrical Arcing Causes Loss of Function |
| 91 | Auxiliary Feedwater System | Pressure Transmitter | Not stated | Not stated | Not stated | Not stated | Out of Calibration Causes Loss of Performance |
| 92 | Auxiliary Feedwater System | Pressure Transmitter | Not stated | Not stated | Not stated | WEAR | Attrition |
| 93 | Auxiliary Feedwater System | Pressure Transmitter | Not stated | Not stated | Not stated | Not stated | Electrical Open Circuit Causes Abnormal Resistance |
| 94 | Auxiliary Feedwater System | Relays | Not stated | Not stated | Not stated | WEAR | Attrition |
| 95 | Auxiliary Feedwater System | Relays | Not stated | Not stated | Not stated | Not stated | Set Point Drift Causes Loss of Function |
| 96 | Auxiliary Feedwater System | Relays | Not stated | Not stated | Not stated | Not stated | End of Life Electrical Failure Causes Accelerated Aging |
| 97 | Auxiliary Feedwater System | Relays | Not stated | Not stated | Not stated | WEAR | Attrition |
| 98 | Auxiliary Feedwater System | Relief Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 99 | Auxiliary Feedwater System | Relief Valves | Not stated | Not stated | Not stated | CONTAM | Buildup of Deposits |
| 100 | Auxiliary Feedwater System | Relief Valves | Not stated | Not stated | Not stated | Not stated | Set Point Drift Causes Loss of Function |
| 101 | Auxiliary Feedwater System | Snubbers | Not stated | Not stated | Not stated | WEAR | Attrition |
| 102 | Auxiliary Feedwater System | Turbine-Driven Pump | Not stated | Not stated | Not stated | WEAR | Attrition |
| 103 | Auxiliary Feedwater System | Turbine-Driven Pump | Not stated | Not stated | Not stated | FAT | Cumulative Fatigue Damage |
| 104 | Auxiliary Feedwater System | Turbine-Driven Pump | Not stated | Not stated | Not stated | WEAR | Attrition |
| 105 | Auxiliary Feedwater System | Turbine-Driven Pump | Not stated | Not stated | Not stated | CLOG | Flow Blockage |

Document: NUREG/CR-4747, Vol. 2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components

Reviewed by: David C. Ma, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|---|------------------------|----------|------|
| Erroneous/Erratic Signals - Erroneous or erratic signals are produced by the instrument. | Rare | Not stated | PS TS Req, & PS S&T Req. | Not stated | F-38 | 86 |
| Erroneous/Erratic Signals - Erroneous or erratic signals are produced by the instrument. | Moderate | Not stated | PS TS Req, & PS S&T Req. | Not stated | F-38 | 87 |
| Failure to Operate. | Rare | Not stated | PS TS Req, & PS S&T Req. | Not stated | F-38 | 88 |
| Failure to Operate. | Infrequent | Not stated | PS TS Req, & PS S&T Req. | Not stated | F-38 | 89 |
| Failure to Operate. | Rare | Not stated | PS TS Req, & PS S&T Req. | Not stated | F-38 | 90 |
| Erroneous/Erratic Signals - Erroneous or erratic signals are produced by the instrument. | Occasional | Not stated | PS TS Req, & PS S&T Req. | Not stated | F-39 | 91 |
| Failure to Operate. | Rare | Not stated | PS TS Req, & PS S&T Req. | Not stated | F-39 | 92 |
| Failure to Operate. | Rare | Not stated | PS TS Req, & PS S&T Req. | Not stated | F-39 | 93 |
| Fails to Open - Failure of a normally closed relay to open upon demand. | Rare | Not stated | PS TS Req, & PS S&T Req. | Not stated | F-40 | 94 |
| Fails to Open - Failure of a normally closed relay to open upon demand. | Rare | Not stated | PS TS Req, & PS S&T Req. | Not stated | F-40 | 95 |
| Failure to Operate. | Rare | Not stated | PS TS Req, & PS S&T Req. | Not stated | F-40 | 96 |
| Failure to Operate. | Infrequent | Not stated | PS TS Req, & PS S&T Req. | Not stated | F-40 | 97 |
| Fails to Open - Failure of the relay to operate due to lack of an input signal. | Rare | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-40 | 98 |
| Fails to Open - Failure of the relay to operate due to lack of an input signal. | Rare | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-42 | 99 |
| Premature Open - A typical example is the relief valve opening prior to its pressure setting. | Rare | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-42 | 100 |
| External Leakage - The leakage failure mode describes a fault in which the pump is operational, but is removed from service because of excessive leakage of the pumped medium. A common example of this mode is a packing leak. | Frequent | Not stated | ASME Sec XI ISTD | Not stated | F-45 | 101 |
| External Leakage - The leakage failure mode describes a fault in which the pump is operational, but is removed from service because of excessive leakage of the pumped medium. A common example of this mode is a packing leak. | Infrequent | Not stated | ASME Sec XI IWP, PS TS Req & PS S&T Req. | Not stated | F-45 | 102 |
| Fails to Start - Pumps did not start upon demand or which started and only opened for a brief period of time before tripping off-line. | Rare | Not stated | ASME Sec XI IWP, PS TS Req & PS S&T Req. | Not stated | F-45 | 103 |
| Fails to Start - Pumps did not start upon demand or which started and only opened for a brief period of time before tripping off-line. | Infrequent | Not stated | ASME Sec XI IWP, PS TS Req & PS S&T Req. | Not stated | F-45 | 104 |
| Fails to Start - Pumps did not start upon demand or which started and only opened for a brief period of time before tripping off-line. | Infrequent | Not stated | ASME Sec XI IWP, PS TS Req & PS S&T Req. | Not stated | F-45 | 105 |

Document: NUREG/CR-4747, Vol. 2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components

Reviewed by: David C. Ma, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------|-----------------------|--------------|------------|--------------|---------------|--|
| 106 | Auxiliary Feedwater System | Turbine-Driven Pump | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 107 | Auxiliary Feedwater System | Turbine-Driven Pump | Not stated | Not stated | Not stated | ADH | Loss of Movement |
| 108 | Auxiliary Feedwater System | Turbine-Driven Pump | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 109 | Auxiliary Feedwater System | Turbine-Driven Pump | Not stated | Not stated | Not stated | VIBR | Loosening |
| 110 | Auxiliary Feedwater System | Motor-Driven Pumps | Not stated | Not stated | Not stated | WEAR | Attrition |
| 111 | Auxiliary Feedwater System | Motor-Driven Pumps | Not stated | Not stated | Not stated | WEAR | Attrition |
| 112 | Auxiliary Feedwater System | Motor-Driven Pumps | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 113 | Auxiliary Feedwater System | Motor-Driven Pumps | Not stated | Not stated | Not stated | VIBR | Loosening |
| 114 | Auxiliary Feedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 115 | Auxiliary Feedwater System | Motor-Operated Valves | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 116 | Auxiliary Feedwater System | Diesel Generator | Not stated | Not stated | Not stated | Not stated | Design Error Causes Accelerated Aging |
| 117 | Auxiliary Feedwater System | Diesel Generator | Not stated | Not stated | Not stated | WEAR | Attrition |
| 118 | Auxiliary Feedwater System | Diesel Generator | Not stated | Not stated | Not stated | CONTAM | Buildup of Deposits |
| 119 | Auxiliary Feedwater System | Diesel Generator | Not stated | Not stated | Not stated | DRIFT | Set Point Drift Causes Loss of Performance |

Document: NUREG/CR-4747, Vol. 2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components

Reviewed by: David C. Ma, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|---|------------------------|----------|------|
| Fails to Start - Pumps did not start upon demand or which started and only opened for a brief period of time before tripping off-line. | Rare | Not stated | ASME Sec XI IWP, PS TS Req & PS S&T Req. | Not stated | F-45 | 106 |
| Fails to Start - Pumps did not start upon demand or which started and only opened for a brief period of time before tripping off-line. | Rare | Not stated | ASME Sec XI IWP, PS TS Req & PS S&T Req. | Not stated | F-45 | 107 |
| Fails to Start - Pumps did not start upon demand or which started and only opened for a brief period of time before tripping off-line. | Infrequent | Not stated | ASME Sec XI IWP, PS TS Req & PS S&T Req. | Not stated | F-45 | 108 |
| Fails to Start - Pumps did not start upon demand or which started and only opened for a brief period of time before tripping off-line. | Occasional | Not stated | ASME Sec XI IWP, PS TS Req & PS S&T Req. | Not stated | F-45 | 109 |
| External Leakage - The leakage failure mode describes a fault in which the pump is operational, but is removed from service because of excessive leakage of the pumped medium. A common example of this mode is a packing leak. | Frequent | Not stated | ASME Sec XI IWP, PS TS Req & PS S&T Req. | Not stated | F-51 | 110 |
| Fails to Run - An operating pump was automatically or manually tripped off-line to prevent damage to the pump. It also includes pumps that fail to run to specifications. | Frequent | Not stated | ASME Sec XI IWP, PS TS Req & PS S&T Req. | Not stated | F-51 | 111 |
| Fails to Run - An operating pump was automatically or manually tripped off-line to prevent damage to the pump. It also includes pumps that fail to run to specifications. | Rare | Not stated | ASME Sec XI IWP, PS TS Req & PS S&T Req. | Not stated | F-51 | 112 |
| Fails to Run - An operating pump was automatically or manually tripped off-line to prevent damage to the pump. It also includes pumps that fail to run to specifications. | Rare | Not stated | ASME Sec XI IWP, PS TS Req & PS S&T Req. | Not stated | F-51 | 113 |
| External Leakage - The most common case is a flange leak. | Frequent | Not stated | ASME Sec XI IWW, PS TS Req, GL 89-10 & Suppl. | Not stated | F-53 | 114 |
| External Leakage - The most common case is a flange leak. | Frequent | Not stated | ASME Sec XI IWW, PS TS Req, GL 89-10 & Suppl. | Not stated | F-53 | 115 |
| Fails to Start - Fails to start encompasses diesel generator failures that resulted from the diesel failing to start, failing to reach stated speed and voltage once a start sequence was initiated, and failing to achieve expected loading (kW). | Infrequent | Not stated | PS TS Req., RG 1.9, RG 1.108 | Not stated | F-59 | 116 |
| Fails to Start - Fails to start encompasses diesel generator failures that resulted from the diesel failing to start, failing to reach stated speed and voltage once a start sequence was initiated, and failing to achieve expected loading (kW). | Infrequent | Not stated | PS TS Req., RG 1.9, RG 1.108 | Not stated | F-59 | 117 |
| Fails to Start - Fails to start encompasses diesel generator failures that resulted from the diesel failing to start, failing to reach stated speed and voltage once a start sequence was initiated, and failing to achieve expected loading (kW). | Infrequent | Not stated | PS TS Req., RG 1.9, RG 1.108 | Not stated | F-59 | 118 |
| Fails to Start - Fails to start encompasses diesel generator failures that resulted from the diesel failing to start, failing to reach stated speed and voltage once a start sequence was initiated, and failing to achieve expected loading (kW). | Rare | Not stated | PS TS Req., RG 1.9, RG 1.108 | Not stated | F-59 | 119 |

Document: NUREG/CR-4747, Vol. 2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components

Reviewed by: David C. Ma, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------------------------|------------------|--------------|------------|--------------|---------------|---|
| 120 | Auxiliary Feedwater System | Diesel Generator | Not stated | Not stated | Not stated | Not stated | Loss of Performance due to Faulty Electrical Module |
| 121 | Auxiliary Feedwater System | Diesel Generator | Not stated | Not stated | Not stated | Not stated | Electrical Short Circuit Causes Abnormal Resistance |
| 122 | Auxiliary Feedwater System | Diesel Generator | Not stated | Not stated | Not stated | EMBR | Loss of Fracture Toughness |
| 123 | Auxiliary Feedwater System | Diesel Generator | Not stated | Not stated | Not stated | FAT | Cumulative Fatigue Damage |
| 124 | Auxiliary Feedwater System | Diesel Generator | Not stated | Not stated | Not stated | WEAR | Attrition |
| 125 | Auxiliary Feedwater System | Diesel Generator | Not stated | Not stated | Not stated | ADH | Loss of Movement |
| 126 | Auxiliary Feedwater System | Diesel Generator | Not stated | Not stated | Not stated | CONTAM | Buildup of Deposits |
| 127 | Auxiliary Feedwater System | Diesel Generator | Not stated | Not stated | Not stated | Not stated | Improper Lubrication Causes Acceleration of Aging |
| 128 | Auxiliary Feedwater System | Diesel Generator | Not stated | Not stated | Not stated | DRIFT | Set Point Drift Causes Loss of Performance |
| 129 | Auxiliary Feedwater System | Diesel Generator | Not stated | Not stated | Not stated | Not stated | Loss of Performance due to Faulty Electrical Module |
| 130 | Auxiliary Feedwater System | Diesel Generator | Not stated | Not stated | Not stated | VIBR | Loosening |
| 131 | High Pressure Safety Injection System | Check Valves | Not stated | Not stated | Not stated | WEAR | Attrition |

Document: NUREG/CR-4747, Vol. 2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components

Reviewed by: David C. Ma, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|--|------------------------|----------|------|
| Fails to Start - Fails to start encompasses diesel generator failures that resulted from the diesel failing to start, failing to reach stated speed and voltage once a start sequence was initiated, and failing to achieve expected loading (kW). | Rare | Not stated | PS TS Req., RG 1.9, RG 1.108 | Not stated | F-59 | 120 |
| Fails to Start - Fails to start encompasses diesel generator failures that resulted from the diesel failing to start, failing to reach stated speed and voltage once a start sequence was initiated, and failing to achieve expected loading (kW). | Infrequent | Not stated | PS TS Req., RG 1.9, RG 1.108 | Not stated | F-59 | 121 |
| Fails to Run - Failure to run is any failure of an operating diesel generator to supply power to the emergency bus, given that the diesel generator had undergone a successful start. It also includes the spurious stopping of the diesel generator. | Infrequent | Not stated | PS TS Req., RG 1.9, RG 1.108 | Not stated | F-60 | 122 |
| Fails to Run - Failure to run is any failure of an operating diesel generator to supply power to the emergency bus, given that the diesel generator had undergone a successful start. It also includes the spurious stopping of the diesel generator. | Rare | Not stated | PS TS Req., RG 1.9, RG 1.108 | Not stated | F-60 | 123 |
| Fails to Run - Failure to run is any failure of an operating diesel generator to supply power to the emergency bus, given that the diesel generator had undergone a successful start. It also includes the spurious stopping of the diesel generator. | Frequent | Not stated | PS TS Req., RG 1.9, RG 1.108 | Not stated | F-60 | 124 |
| Fails to Run - Failure to run is any failure of an operating diesel generator to supply power to the emergency bus, given that the diesel generator had undergone a successful start. It also includes the spurious stopping of the diesel generator. | Rare | Not stated | PS TS Req., RG 1.9, RG 1.108 | Not stated | F-60 | 125 |
| Fails to Run - Failure to run is any failure of an operating diesel generator to supply power to the emergency bus, given that the diesel generator had undergone a successful start. It also includes the spurious stopping of the diesel generator. | Infrequent | Not stated | PS TS Req., RG 1.9, RG 1.108 | Not stated | F-60 | 126 |
| Fails to Run - Failure to run is any failure of an operating diesel generator to supply power to the emergency bus, given that the diesel generator had undergone a successful start. It also includes the spurious stopping of the diesel generator. | Infrequent | Not stated | PS TS Req., RG 1.9, RG 1.108 | Not stated | F-60 | 127 |
| Fails to Run - Failure to run is any failure of an operating diesel generator to supply power to the emergency bus, given that the diesel generator had undergone a successful start. It also includes the spurious stopping of the diesel generator. | Occasional | Not stated | PS TS Req., RG 1.9, RG 1.108 | Not stated | F-60 | 128 |
| Fails to Run - Failure to run is any failure of an operating diesel generator to supply power to the emergency bus, given that the diesel generator had undergone a successful start. It also includes the spurious stopping of the diesel generator. | Infrequent | Not stated | PS TS Req., RG 1.9, RG 1.108 | Not stated | F-60 | 129 |
| Fails to Run - Failure to run is any failure of an operating diesel generator to supply power to the emergency bus, given that the diesel generator had undergone a successful start. It also includes the spurious stopping of the diesel generator. | Rare | Not stated | PS TS Req., RG 1.9, RG 1.108 | Not stated | F-60 | 130 |
| External Leakage - The most common case is a flange leak. | Infrequent | Not stated | ASME Sec XI IWV, PS TS Req. & PS S&T Req. | Not stated | F-63 | 131 |

Document: NUREG/CR-4747, Vol. 2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components

Reviewed by: David C. Ma, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------------------------|---------------------|--------------|------------|--------------|---------------|---|
| 132 | High Pressure Safety Injection System | Check Valves | Not stated | Not stated | Not stated | CONTAM | Buildup of Deposits |
| 133 | High Pressure Safety Injection System | Check Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 134 | High Pressure Safety Injection System | Check Valves | Not stated | Not stated | Not stated | ADH | Loss of Movement |
| 135 | High Pressure Safety Injection System | Check Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 136 | High Pressure Safety Injection System | Flow Transmitters | Not stated | Not stated | Not stated | Not stated | Materials Defect Causes Accelerated Aging |
| 137 | High Pressure Safety Injection System | Flow Transmitters | Not stated | Not stated | Not stated | Not stated | Out of Calibration Causes Loss of Performance |
| 138 | High Pressure Safety Injection System | Flow Transmitters | Not stated | Not stated | Not stated | FAT | Cumulative Fatigue Damage |
| 139 | High Pressure Safety Injection System | Flow Transmitters | Not stated | Not stated | Not stated | WEAR | Attrition |
| 140 | High Pressure Safety Injection System | Hand Control Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 141 | High Pressure Safety Injection System | Hand Control Valves | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 142 | High Pressure Safety Injection System | Hand Control Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 143 | High Pressure Safety Injection System | Hand Control Valves | Not stated | Not stated | Not stated | Not stated | Improper Lubrication Causes Accelerated Aging |
| 144 | High Pressure Safety Injection System | Hand Control Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 145 | High Pressure Safety Injection System | Hand Control Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 146 | High Pressure Safety Injection System | Motor-Driven Pumps | Not stated | Not stated | Not stated | WEAR | Attrition |
| 147 | High Pressure Safety Injection System | Motor-Driven Pumps | Not stated | Not stated | Not stated | WEAR | Attrition |
| 148 | High Pressure Safety Injection System | Motor-Driven Pumps | Not stated | Not stated | Not stated | CLOG | Flow Blockage |

Document: NUREG/CR-4747, Vol. 2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components

Reviewed by: David C. Ma, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|---|------------------------|----------|------|
| Internal Leakage - (reverse leakage) - Reverse leakage is a failure mode used to describe internal leakage through a check valve. | Rare | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-62 | 132 |
| Internal Leakage - (reverse leakage) - Reverse leakage is a failure mode used to describe internal leakage through a check valve. | Frequent | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-62 | 133 |
| Internal Leakage - (reverse leakage) - Reverse leakage is a failure mode used to describe internal leakage through a check valve. | Rare | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-62 | 134 |
| Internal Leakage - (reverse leakage) - Reverse leakage is a failure mode used to describe internal leakage through a check valve. | Infrequent | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-62 | 135 |
| Erroneous/Erratic Signals - Erroneous or erratic signals are produced by the instrument. | Rare | Not stated | PS S&T Req. | Not stated | F-67 | 136 |
| Erroneous/Erratic Signals - Erroneous or erratic signals are produced by the instrument. | Occasional | Not stated | PS S&T Req. | Not stated | F-67 | 137 |
| Failure to Operate. | Rare | Not stated | PS S&T Req. | Not stated | F-67 | 138 |
| Failure to Operate. | Infrequent | Not stated | PS S&T Req. | Not stated | F-67 | 139 |
| External Leakage - The most common case is a flange leak. | Infrequent | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-68 | 140 |
| External Leakage - The most common case is a flange leak. | Rare | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-68 | 141 |
| Fails to Close - Valve fails to close fully when demanded. | Rare | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-69 | 142 |
| Fails to Open - Valve fails to open fully when demanded. | Rare | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-69 | 143 |
| Failure to Operate as Required. | Rare | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-69 | 144 |
| Failure to Operate as Required. | Rare | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-69 | 145 |
| External Leakage - The leakage failure mode describes a fault in which the pump is operational, but is removed from service because of excessive leakage of the pumped medium. A common example of this mode is a packing leak. | Infrequent | Not stated | ASME Sec XI IWP, PS TS Req & PS S&T Req. | Not stated | F-74 | 146 |
| Fails to Run - An operating pump was automatically or manually tripped off-line to prevent damage to the pump. It also includes pumps that fail to run to specifications. | Occasional | Not stated | ASME Sec XI IWP, PS TS Req & PS S&T Req. | Not stated | F-75 | 147 |
| Fails to Run - An operating pump was automatically or manually tripped off-line to prevent damage to the pump. It also includes pumps that fail to run to specifications. | Rare | Not stated | ASME Sec XI IWP, PS TS Req & PS S&T Req. | Not stated | F-75 | 148 |

Document: NUREG/CR-4747, Vol. 2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components

Reviewed by: David C. Ma, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------------------------|---------------------------|--------------|------------|--------------|---------------|---|
| 149 | High Pressure Safety Injection System | Motor-Driven Pumps | Not stated | Not stated | Not stated | Not stated | Poor Maintenance Causes Accelerated Aging |
| 150 | High Pressure Safety Injection System | Motor-Driven Pumps | Not stated | Not stated | Not stated | Not stated | Failure to Follow Procedures Causes Accelerated Aging |
| 151 | High Pressure Safety Injection System | Motor-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 152 | High Pressure Safety Injection System | Motor-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 153 | High Pressure Safety Injection System | Motor-Operated Valves | Not stated | Not stated | Not stated | ADH | Loss of Movement |
| 154 | High Pressure Safety Injection System | Motor-Operated Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 155 | High Pressure Safety Injection System | Motor-Operated Valves | Not stated | Not stated | Not stated | FAT | Cumulative Fracture Damage |
| 156 | High Pressure Safety Injection System | Motor-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 157 | High Pressure Safety Injection System | Motor-Operated Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 158 | High Pressure Safety Injection System | Motor-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 159 | High Pressure Safety Injection System | Motor-Operated Valves | Not stated | Not stated | Not stated | VIBR | Loosening |
| 160 | High Pressure Safety Injection System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 161 | High Pressure Safety Injection System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 162 | High Pressure Safety Injection System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | ADH | Loss of Movement |
| 163 | High Pressure Safety Injection System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 164 | High Pressure Safety Injection System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |

Document: NUREG/CR-4747, Vol. 2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components

Reviewed by: David C. Ma, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|---|------------------------|----------|------|
| Fails to Run - An operating pump was automatically or manually tripped off-line to prevent damage to the pump. It also includes pumps that fail to run to specifications. | Rare | Not stated | ASME Sec XI IWP, PS TS Req & PS S&T Req. | Not stated | F-75 | 149 |
| Fails to Run - An operating pump was automatically or manually tripped off-line to prevent damage to the pump. It also includes pumps that fail to run to specifications. | Rare | Not stated | ASME Sec XI IWP, PS TS Req & PS S&T Req. | Not stated | F-75 | 150 |
| External Leakage - The most common case if a flange leak. | Frequent | Not stated | ASME Sec XI IWV, PS TS Req, GL 89-10 & Suppl. | Not stated | F-76 | 151 |
| Fails to Close - Valve fails to close fully when demanded. | Occasional | Not stated | ASME Sec XI IWV, PS TS Req, GL 89-10 & Suppl. | Not stated | F-76 | 152 |
| Fails to Close - Valve fails to close fully when demanded. | Infrequent | Not stated | ASME Sec XI IWV, PS TS Req, GL 89-10 & Suppl. | Not stated | F-76 | 153 |
| Fails to Close - Valve fails to close fully when demanded. | Infrequent | Not stated | ASME Sec XI IWV, PS TS Req, GL 89-10 & Suppl. | Not stated | F-76 | 154 |
| Fails to Open - Valve fails to open fully when demanded. | Rare | Not stated | ASME Sec XI IWV, PS TS Req, GL 89-10 & Suppl. | Not stated | F-77 | 155 |
| Fails to Open - Valve fails to open fully when demanded. | Infrequent | Not stated | ASME Sec XI IWV, PS TS Req, GL 89-10 & Suppl. | Not stated | F-77 | 156 |
| Fails to Open - Valve fails to open fully when demanded. | Rare | Not stated | ASME Sec XI IWV, PS TS Req, GL 89-10 & Suppl. | Not stated | F-77 | 157 |
| Fails to Operate as Required - (a) a valve fails to meet specific requirements such as a stroke time or (b) a valve loses the ability to control system parameters. | Occasional | Not stated | ASME Sec XI IWV, PS TS Req, GL 89-10 & Suppl. | Not stated | F-77 | 158 |
| Fails to Operate as Required - (a) a valve fails to meet specific requirements such as a stroke time or (b) a valve loses the ability to control system parameters. | Rare | Not stated | ASME Sec XI IWV, PS TS Req, GL 89-10 & Suppl. | Not stated | F-77 | 159 |
| Fails to Open/Fails to Close - This failure mode is used when the narrative lacks specific information on whether the valve failed to open or failed to close. | Frequent | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-78 | 160 |
| Fails to Open/Fails to Close - This failure mode is used when the narrative lacks specific information on whether the valve failed to open or failed to close. | Rare | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-78 | 161 |
| Fails to Open/Fails to Close - This failure mode is used when the narrative lacks specific information on whether the valve failed to open or failed to close. | Rare | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-78 | 162 |
| Fails to Open/Fails to Close - This failure mode is used when the narrative lacks specific information on whether the valve failed to open or failed to close. | Occasional | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-78 | 163 |
| External Leakage - The most common case is a flange leak. | Rare | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-79 | 164 |

Document: NUREG/CR-4747, Vol. 2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components

Reviewed by: David C. Ma, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------------------------|---------------------------|--------------|------------|--------------|---------------|--|
| 165 | High Pressure Safety Injection System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 166 | High Pressure Safety Injection System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | Not stated | Coil Burnout Failure |
| 167 | High Pressure Safety Injection System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | ERO | Wall Thinning |
| 168 | High Pressure Safety Injection System | Pneumatic-Operated Valves | Not stated | Not stated | Not stated | FAT | Cumulative Fatigue Damage |
| 169 | High Pressure Safety Injection System | Relief Valve | Not stated | Not stated | Not stated | WEAR | Attrition |
| 170 | High Pressure Safety Injection System | Relief Valve | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 171 | High Pressure Safety Injection System | Relief Valve | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 172 | High Pressure Safety Injection System | Relief Valve | Not stated | Not stated | Not stated | CLOG | Flow Blockage |
| 173 | High Pressure Safety Injection System | Relief Valve | Not stated | Not stated | Not stated | Not stated | Set Point Drift Causes Loss of Performance |
| 174 | High Pressure Safety Injection System | Relief Valve | Not stated | Not stated | Not stated | Not stated | Set Point Drift Causes Loss of Performance |
| 175 | High Pressure Safety Injection System | Relief Valve | Not stated | Not stated | Not stated | Not stated | Poor Maintenance Causes Accelerated Aging |
| 176 | High Pressure Safety Injection System | Snubbers | Not stated | Not stated | Not stated | WEAR | Attrition |
| 177 | High Pressure Safety Injection System | Snubbers | Not stated | Not stated | Not stated | ELE-TEMP | Material Degradation |
| 178 | High Pressure Safety Injection System | Snubbers | Not stated | Not stated | Not stated | Not stated | Poor Maintenance Causes Accelerated Aging |

Document: NUREG/CR-4769, Risk Evaluations of Aging Phenomena in Linear Aging Reliability Model and Its Extensions

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--|--|---|-----------|--------------|---------------|-------------|
| 1 | Various reactor safety systems, including trip and safety features actuation systems, Class 1E electrical power distribution systems, service water system, and coolant injection systems. | Various, including piping, pipe supports, bistables/switches, indicators, recorders, conductors, relays, valves, controllers, circuit breakers, motors, pumps, valve operators, and heat exchangers. | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: NUREG/CR-4747, Vol. 2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components
 Reviewed by: David C. Ma, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|---|------------------------|----------|------|
| Fails to Close - Valve fails to close fully when demanded. | Occasional | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-79 | 165 |
| Fails to Open - Valve fails to open fully when demanded. | Rare | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-80 | 166 |
| Internal Leakage. | Rare | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-80 | 167 |
| Fails to Open/Fails to Close - this failure mode is used when the narrative lacks specific information on whether the valve failed to open or failed to close. | Infrequent | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-81 | 168 |
| Fails to Close - Valve fails to close fully when demanded. | Infrequent | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-83 | 169 |
| Fails to Close - Valve fails to close fully when demanded. | Rare | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-83 | 170 |
| Fails to Close - Valve fails to close fully when demanded. | Infrequent | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-83 | 171 |
| Fails to Open - Valve fails to open fully when demanded. | Infrequent | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-83 | 172 |
| Fails to Open - Valve fails to open fully when demanded. | Frequent | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-83 | 173 |
| Premature Open - A typical example is the relief valve opening prior to its pressure setting. | Infrequent | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-84 | 174 |
| Premature Open - A typical example is the relief valve opening prior to its pressure setting. | Rare | Not stated | ASME Sec XI IWV, PS TS Req, & PS S&T Req. | Not stated | F-84 | 175 |
| Loss of Function. | Infrequent | Not stated | ASME Sec XI ISTD | Not stated | F-85 | 176 |
| Loss of Function. | Frequent | Not stated | ASME Sec XI ISTD | Not stated | F-85 | 177 |
| Loss of Function. | Infrequent | Not stated | ASME Sec XI ISTD | Not stated | F-85 | 178 |

Document: NUREG/CR-4769, Risk Evaluations of Aging Phenomena in Linear Aging Reliability Model and Its Extensions
 Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: NUREG/CR-4769, Risk Evaluations of Aging Phenomena in Linear Aging Reliability Model and Its Extensions

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|-----------|--------------|---------------|-------------|
|------|--------|----------------|--------------|-----------|--------------|---------------|-------------|

Document: NUREG/CR-4967, Nuclear Plant Aging Research on High Pressure Injection Systems

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------------------------|------------------------------|--|-------------------------|--------------|---------------|---|
| 1 | PWR high pressure injection system | Piping | Thermal sleeves and nozzles | Not stated | Not stated | FAT/THERM | Cumulative fatigue damage |
| 2 | PWR high pressure injection system | Piping | Elbows | Not stated | Not stated | FAT/THERM | Cumulative fatigue damage |
| 3 | PWR high pressure injection system | Piping | Pipe | Stainless steel | Not stated | FAT | Cumulative fatigue damage |
| 4 | PWR high pressure injection system | Piping | Pipe | Stainless steel | Not stated | CORR/SCC | Crack initiation and growth |
| 5 | PWR high pressure injection system | Piping | Pipe welds and flanges | Not stated | Not stated | VIBR | Crack initiation and growth, loosening |
| 6 | PWR high pressure injection system | Piping | Pipe welds | Type 304 SS | Not stated | CORR/SCC | Crack initiation and growth |
| 7 | PWR high pressure injection system | Piping | Nozzles, safe ends, and threaded fasteners | Ferritic (carbon) steel | Not stated | CORR | Crack initiation and growth |
| 8 | PWR high pressure injection system | Valves | Stem, packing, and body | Not stated | Not stated | CLOG | Blockage of flow passages |
| 9 | PWR high pressure injection system | Valves | Packing, seat, and disk | Not stated | Not stated | WEAR | Attrition |
| 10 | PWR high pressure injection system | Valves | Packing, seat, and disk | Not stated | Not stated | CONTAM | Buildup of deposits |
| 11 | PWR high pressure injection system | Pumps | Impeller blades | Types 304 and 316 SS | Not stated | CORR/MIC | Loss of material; corrosion product buildup |
| 12 | PWR high pressure injection system | Instrumentation and controls | Switches and relays | Not stated | Not stated | WEAR | Attrition |
| 13 | PWR high pressure injection system | Instrumentation and controls | Contacts | Not stated | Not stated | CORR | Corrosion product buildup |
| 14 | PWR high pressure injection system | Instrumentation and controls | Insulation | Not stated | Not stated | FAT/THERM | Cumulative fatigue damage |

Document: NUREG/CR-4977, Vol. 1, SHAG Test Series: Seismic Research on an Aged United States Gate Valve and on a Piping System in the Decommission

Reviewed by: David C. Ma, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------|---------------------------|---|------------|------------------|---------------|---------------------|
| 1 | Cooling system | Motor Operated Gate Valve | Torque Switch Helical Spring (SMA Type) | Not stated | Limitorque Corp. | RATCH | Change in dimension |

Document: NUREG/CR-4769, Risk Evaluations of Aging Phenomena in Linear Aging Reliability Model and Its Extensions

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|

Document: NUREG/CR-4967, Nuclear Plant Aging Research on High Pressure Injection Systems

Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|---|------------------------|--------------------|------|
| High-pressure injection/makeup nozzles have developed through-wall cracks due to thermal fatigue. All cracks were associated with loose thermal sleeves. | Not stated | Not discussed in report | ASME Sec III & Sec XI IWB | Not stated | 29, 30, 33, 36, 53 | 1 |
| Elbows in the safety injection piping between the cold leg and the first check valve have developed through-wall cracks. | Not stated | Not discussed in report | ASME Sec XI IWB | Not stated | 33 | 2 |
| Cracks or through-wall leakage. | Not stated | Not discussed in report | ASME Sec XI IWB | Not stated | 30, 36 | 3 |
| Cracking was discovered in some safety system pipes containing borated water, but no losses due to this problem were reported. | Not stated | Not discussed in report | ASME Sec XI IWB | Not stated | 30 | 4 |
| Cracks have occurred due to vibration and dynamic loading (water hammer). | Not stated | Not discussed in report | ASME Sec XI IWB | Not stated | 30 | 5 |
| Cracks occur in the weld heat affected zone. | Not stated | Not discussed in report | ASME Sec XI IWB | Not stated | 30, 53, H-3 | 6 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB | Not stated | 53, H-3 | 7 |
| MOVs and check valves have failed to operate due to boron crystallization on the valve stems and in the valve packing and body. Boric acid crystals have caused blockage, resulting in malfunction of an HPI pump in one instance. | Not stated | Not discussed in report | ASME Sec XI IWV | Not stated | 30, 33, 53, H-3 | 8 |
| Leakage, fail to operate, and blockage. | Not stated | Not discussed in report | ASME Sec XI IWV | Not stated | 30, 36 | 9 |
| Leakage, fail to operate, and blockage. | Not stated | Not discussed in report | ASME Sec XI IWV | Not stated | 30, 36 | 10 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWP | Not stated | 30, 33 | 11 |
| Not stated. | Not stated | Not discussed in report | If Class 1E 10CFR 50.49 otherwise PS TS Req. | Not stated | 33 | 12 |
| Not stated. | Not stated | Not discussed in report | If Class 1E 10CFR 50.49 otherwise PS TS Req. | Not stated | 33 | 13 |
| Not stated. | Not stated | Not discussed in report | If Class 1E 10CFR 50.49 otherwise PS TS Req. | Not stated | 33 | 14 |

Document: NUREG/CR-4977, Vol. 1, SHAG Test Series: Seismic Research on an Aged United States Gate Valve and on a Piping System in the Decommissioned

Reviewed by: David C. Ma, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|---|------------------------|-----------|------|
| Motor operator torque switch spring had a permanent deformation after 25 years of service (0.47 in. shorter than original length of 4.46 in.) due to yielding and ratcheting effects so that the motor operator was unable to properly close (More) | Moderate | Not discussed in report | ASME Sec XI IWV, Req, GL 89-10 & Suppl., & PS | Not stated | 34-37, 41 | 1 |

Document: NUREG/CR-4977, Vol. 2, SHAG Test Series: Seismic Research on an Aged United States Gate Valve and on a Piping System in the Decommission

Reviewed by: David C. Ma, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|---------------------------|--|------------|------------------|---------------|---------------------|
| 1 | Piping | Motor-Operated Gate Valve | Torque Switch Helical Spring of SMA Type Limiterque Motor Operator | Not Stated | Limiterque Corp. | RATCH | Change in Dimension |

Document: NUREG/CR-4985, Indian Point 2 Reactor Coolant Pump Seal Evaluations

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------|----------------------|---|--|--------------|---------------|-------------|
| 1 | Cooling system | Reactor coolant pump | First stage seal (hydrostatic filmriding face seal) | Aluminum-oxide face plates, O-ring polymers | Westinghouse | WEAR | Attrition |
| 2 | Cooling system | Reactor coolant pump | Second stage seal (rubbing face seal) | Carbon graphite stator and chrome carbide coated-runner, O-ring polymers | Westinghouse | WEAR | Attrition |
| 3 | Cooling system | Reactor coolant pump | Third stage seal (rubbing face seal) | Carbon graphite stator and chrome carbide coated-runner, O-ring polymers | Westinghouse | WEAR | Attrition |

Document: NUREG/CR-5052, Operating Experience and Aging Assessment of Component Cooling Water Systems in Pressurized Water Reactors

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|---|--------------|------------|--------------|---------------|-----------------------------|
| 1 | Component cooling water systems in PWRs | Valves (motor and air operated, manual, check and relief) | Operator | Not stated | Not stated | Not stated | Not stated |
| 2 | Component cooling water systems in PWRs | Valves (motor and air operated, manual, check and relief) | Seat | Not stated | Not stated | WEAR | Attrition |
| 3 | Component cooling water systems in PWRs | Valves (motor and air operated, manual, check and relief) | Seat | Not stated | Not stated | VIBR | Crack initiation and growth |
| 4 | Component cooling water systems in PWRs | Valves (motor and air operated, manual, check and relief) | Seat | Not stated | Not stated | CONTAM | Buildup of deposits |
| 5 | Component cooling water systems in PWRs | Pumps (centrifugal) | Seals | Not stated | Not stated | WEAR | Attrition |
| 6 | Component cooling water systems in PWRs | Pumps (centrifugal) | Seals | Not stated | Not stated | VIBR | Crack initiation and growth |

Document: NUREG/CR-4977, Vol. 2, SHAG Test Series: Seismic Research on an Aged United States Gate Valve and on a Piping System in the Decommissioned

Reviewed by: David C. Ma, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|---|---|------------------------|------|
| The permanent deformation of the torque spring is caused by two effects: 1. The new spring had significant yielding 2. Full time compression may cause accelerated aging. (More) | Moderate | Not stated | ASME Sec XI IWB, Req, GL 89-10 & Suppl., & PS | Simple torque wrench handwheel may detect the permanent deformation of the torque spring. [4 MOV Program] | A.25- A.27, A.32 | 1 |

Document: NUREG/CR-4985, Indian Point 2 Reactor Coolant Pump Seal Evaluations

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|------------------------------|------------------------|---|------|
| Wear due to relative motion between rotating seal surfaces, which can be hastened or aggravated by crud in water, causes leakage. If wear becomes excessive, it can cause loss of significant quantities of primary coolant and difficulties on pump startup. | Frequent | Not discussed in report | 10CFR50 App. B & PS S&T Req. | Not stated | S-1, 1-1, 1-6, 2-2, 2-4, 4-2,3, 4-23 | 1 |
| Wear due to relative motion between rotating seal surfaces, which can be hastened or aggravated by crud in water, causes leakage. Newer seal designs and improved seal materials have reduced some of the problems. | Frequent | Not discussed in report | 10CFR50 App. B & PS S&T Req. | Not stated | S-1, 1-1, 1-6, 2-2, 2-4, 4-4, 4-23 | 2 |
| Wear due to relative motion between rotating seal surfaces, which can be hastened or aggravated by crud in water, causes leakage. Newer seal designs and improved seal materials have reduced some of the problems. | Frequent | Not discussed in report | 10CFR50 App. B & PS S&T Req. | Not stated | S-1, 1-1, 1-6, 2-2, 2-4, 4-5, 4-23 | 3 |

Document: NUREG/CR-5052, Operating Experience and Aging Assessment of Component Cooling Water Systems in Pressurized Water Reactors

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|---|------------------------|---|------|
| Loss of valve operator causes failure of valve to open or close. | Moderate | Not discussed in report | ASME Sec XI IWB or IWC & IWB, Req, GL 89-10 & | Not stated | 1-2, 1-3, 1-4, 1-5, 2-1, 4-15, 4-18, 4- 20, 4-34, 8-3, 8-5 | 1 |
| Wear of seat causes valve leakage. | Frequent | Not discussed in report | ASME Sec XI IWB or IWC & IWB, Req, & PS S&T R | Not stated | 1-2, 1-3, 1-4, 1-5, 2-1, 4-15, 4-18, 4- 20, 4-34, 8-3, 8-5 | 2 |
| Cracking of seat causes valve leakage. | Moderate | Not discussed in report | ASME Sec XI IWB or IWC & IWB, Req, & PS S&T R | Not stated | 1-2, 1-3, 1-4, 1-5, 2-1, 4-15, 4-18, 4- 20, 4-34, 8-3, 8-5 | 3 |
| Foreign contaminants in cooling water and failure to seat and leakage. | Occasional | Not discussed in report | ASME Sec XI IWB or IWC & IWB, Req, & PS S&T R | Not stated | 1-2, 1-3, 1-4, 1-5, 2-1, 4-15, 4-18, 4- 20, 4-34, 8-3, 8-5 | 4 |
| Wear of seals causes coolant leakage. | Frequent | Not discussed in report | 10CFR50 App. B & PS S&T Req. | Not stated | 1-2, 1-3, 1-4, 1-5, 2-1, 4-15, 4-18, 4- 20, 4-34, 8-3, 8-7 | 5 |
| Cracking of seals causes leakage. | Occasional | Not discussed in report | 10CFR50 App. B & PS S&T Req. | Not stated | 1-2, 1-3, 1-4, 1-5, 2-1, 4-15, 4-18, 4- 20, 4-34, 8-3, 8-7 | 6 |

Document: NUREG/CR-5052, Operating Experience and Aging Assessment of Component Cooling Water Systems in Pressurized Water Reactors

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|--------------------------------|----------------|------------|--------------|---------------|-----------------------------|
| 7 | Component cooling water systems in PWRs | Pumps (centrifugal) | Bearings | Not stated | Not stated | WEAR | Attrition |
| 8 | Component cooling water systems in PWRs | Pumps (centrifugal) | Bearings | Not stated | Not stated | VIBR | Crack initiation and growth |
| 9 | Component cooling water systems in PWRs | Heat exchangers (Shell-U-tube) | Tube | Not stated | Not stated | CORR | Loss of material |
| 10 | Component cooling water systems in PWRs | Heat exchangers (Shell-U-tube) | Tube | Not stated | Not stated | ERO | Loss of material |
| 11 | Component cooling water systems in PWRs | Heat exchangers (Shell-U-tube) | Shell | Not stated | Not stated | CORR | Loss of material |
| 12 | Component cooling water systems in PWRs | Heat exchangers (Shell-U-tube) | Shell | Not stated | Not stated | ERO | Loss of material |
| 13 | Component cooling water systems in PWRs | Heat exchangers (Shell-U-tube) | Tubesheet | Not stated | Not stated | CORR | Loss of material |
| 14 | Component cooling water systems in PWRs | Heat exchangers (Shell-U-tube) | Tubesheet | Not stated | Not stated | ERO | Loss of material |
| 15 | Component cooling water systems in PWRs | Piping components | Not delineated | Not stated | Not stated | CORR | Loss of material |
| 16 | Component cooling water systems in PWRs | Piping components | Not delineated | Not stated | Not stated | ERO | Loss of material |

Document: NUREG/CR-5057, Aging Mitigation and Improved Programs for Nuclear Service Diesel Generators

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|--------------------------|--------------|------------|---|---------------|-------------|
| 1 | Diesel generator | Instruments and controls | Governor | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, Transamerica Delaval, and Worthington | VIBR | Loosening |

Document: NUREG/CR-5052, Operating Experience and Aging Assessment of Component Cooling Water Systems in Pressurized Water Reactors

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|--|---|---|------|
| Bearing wear can cause excessive rotor vibration and vane damage, resulting in complete failure of pump. | Moderate | Not discussed in report | ASME Sec XI IWB or IWC & IWP, PS TS Req & PS | Not stated | 1-2, 1-3, 1-4, 1-5, 2-1, 4-15, 4-18, 4-20, 4-34, 8-3, 8-7 | 7 |
| Hydraulic induced dynamic forces can cause bearing vibration and cracking, resulting in seizure of shaft. | Occasional | Not discussed in report | ASME Sec XI IWB or IWC & IWP, PS TS Req & PS | Not stated | 1-2, 1-3, 1-4, 1-5, 2-1, 4-15, 4-18, 4-20, 4-34, 8-3, 8-7 | 8 |
| Corrosion causes holes in tubes and contamination of coolants and reduced heat transfer. | Frequent | Not discussed in report | PS TS Req. & PS S&T Req. | Heat exchanger aging can increase dramatically in the out years [4] | 1-2, 1-3, 1-4, 1-5, 2-1, 4-18, 4-20, 4-34, 8-6, 8-3 | 9 |
| Corrosion causes holes in tubes and contamination of coolants and reduced heat transfer. | Occasional | Not discussed in report | PS TS Req. & PS S&T Req. | Heat exchanger aging can increase dramatically in the out years [4] | 1-2, 1-3, 1-4, 1-5, 2-1, 4-18, 4-20, 4-34, 8-6, 8-3 | 10 |
| Loss of material causes holes in shell and leakage to ambient. | Occasional | Not discussed in report | PS TS Req. & PS S&T Req. | Heat exchanger aging can increase dramatically in the out years [4] | 1-2, 1-3, 1-4, 1-5, 2-1, 4-18, 4-20, 4-34, 8-6, 8-3 | 11 |
| Loss of material causes holes in shell and leakage to ambient. | Occasional | Not discussed in report | PS TS Req. & PS S&T Req. | Heat exchanger aging can increase dramatically in the out years [4] | 1-2, 1-3, 1-4, 1-5, 2-1, 4-18, 4-20, 4-34, 8-6, 8-3 | 12 |
| Loss of material in tubesheet causes cross contamination between coolant. | Occasional | Not discussed in report | PS TS Req. & PS S&T Req. | Heat exchanger aging can increase dramatically in the out years [4] | 1-2, 1-3, 1-4, 1-5, 2-1, 4-18, 4-20, 4-34, 8-6, 8-3 | 13 |
| Loss of material in tubesheet causes cross contamination between coolant. | Occasional | Not discussed in report | PS TS Req. & PS S&T Req. | Heat exchanger aging can increase dramatically in the out years [4] | | 14 |
| Poor water quality causes corrosion and leakage holes or cracks in piping. In addition, external corrosion is caused by auxiliary building environment. | Moderate | Not discussed in report | ASME Sec XI IWB or IWC | Piping aging can increase dramatically in the out years [4] | 1-2, 1-3, 1-4, 1-5, 3-1, 4-18, 8-3 | 15 |
| High flow velocity can cause material removal and leakage holes. | Occasional | Not discussed in report | | Piping aging can increase dramatically in the out years [4] | 1-2, 1-3, 1-4, 1-5, 3-1, 4-18, 8-3 | 16 |

Document: NUREG/CR-5057, Aging Mitigation and Improved Programs for Nuclear Service Diesel Generators

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|------------------------------|--|----------|------|
| Subcomponent becomes sufficiently loosened that it no longer functions and the component fails. | Frequent | Not discussed in report | PS TS Req., RG 1.9, RG 1.108 | Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] | 2.4 | 1 |

Document: NUREG/CR-5057, Aging Mitigation and Improved Programs for Nuclear Service Diesel Generators

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|--------------------------|-------------------------|------------|---|---------------|------------------------------------|
| 2 | Diesel generator | Instruments and controls | Control air systems | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, Transamerica Delaval, and Worthington | VIBR | Loosening |
| 3 | Diesel generator | Instruments and controls | Wiring and terminations | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, Transamerica Delaval, and Worthington | VIBR | Loosening |
| 4 | Diesel generator | Instruments and controls | Sensors | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, Transamerica Delaval, and Worthington | VIBR | Loosening |
| 5 | Diesel generator | Fuel system | Engine piping | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, Transamerica Delaval, and Worthington | VIBR | Loosening |
| 6 | Diesel generator | Fuel system | Injector pumps | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, Transamerica Delaval, and Worthington | VIBR | Loosening |
| 7 | Diesel generator | Fuel system | Injectors and nozzles | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, Transamerica Delaval, and Worthington | VIBR | Loosening |
| 8 | Diesel generator | Starting system | Starting air valve | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, Transamerica Delaval, and Worthington | CONTAM | Loss of desired surface properties |

Document: NUREG/CR-5057, Aging Mitigation and Improved Programs for Nuclear Service Diesel Generators

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|------------------------------------|--|----------|------|
| Subcomponent becomes sufficiently loosened that it no longer functions and the component fails. | Occasional | Not discussed in report | PS TS Req., RG 1.9, RG 1.108 | Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] | 2.4 | 2 |
| Subcomponent becomes sufficiently loosened that it no longer functions and the component fails. | Infrequent | Not discussed in report | PS TS Req., RG 1.9, RG 1.108 | Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] | 2.4 | 3 |
| Subcomponent becomes sufficiently loosened that it no longer functions and the component fails. | Infrequent | Not discussed in report | PS TS Req., RG 1.9, RG 1.108 | Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] | 2.4 | 4 |
| Subcomponent becomes sufficiently loosened that it no longer functions and the component fails. | Infrequent | Not discussed in report | PS TS Req., RG 1.9, RG 1.108 | Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] | 2.4, 2.5 | 5 |
| Subcomponent becomes sufficiently loosened that it no longer functions and the component fails. | Occasional | Not discussed in report | PS TS Req., RG 1.9, RG 1.108 | Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] | 2.4, 2.5 | 6 |
| Subcomponent becomes sufficiently loosened that it no longer functions and the component fails. | Infrequent | Not discussed in report | PS TS Req., RG 1.9, RG 1.108 | Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] | 2.4, 2.5 | 7 |
| Environmental dust and corrosion product buildup from environmental moisture cause fouling of the subcomponents. | Moderate | Not discussed in report | PS TS Req., RG 1.9, RG 1.108 | Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] | 2.4, 2.5 | 8 |

Document: NUREG/CR-5057, Aging Mitigation and Improved Programs for Nuclear Service Diesel Generators

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|------------------|-----------------|------------|---|---------------|------------------------------------|
| 9 | Diesel generator | Starting system | Controls | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, Transamerica Delaval, and Worthington | CONTAM | Loss of desired surface properties |
| 10 | Diesel generator | Starting system | Starting motor | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, Transamerica Delaval, and Worthington | CONTAM | Loss of desired surface properties |
| 11 | Diesel generator | Cooling system | Piping | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, Transamerica Delaval, and Worthington | VIBR | Loosening |
| 12 | Diesel generator | Cooling system | Pumps | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, Transamerica Delaval, and Worthington | VIBR | Loosening |
| 13 | Diesel generator | Cooling system | Heat exchangers | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, Transamerica Delaval, and Worthington | VIBR | Loosening |
| 14 | Diesel generator | Engine structure | Crankcase | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, Transamerica Delaval, and Worthington | VIBR | Loosening |
| 15 | Diesel generator | Engine structure | Cylinder lines | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, Transamerica Delaval, and Worthington | FAT | Cumulative fatigue damage |

Document: NUREG/CR-5057, Aging Mitigation and Improved Programs for Nuclear Service Diesel Generators

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|---------------------------------|------------------------------------|--|----------|------|
| Environmental dust and corrosion product buildup from environmental moisture cause fouling of the subcomponents. | Occasional | Not discussed in report | PS TS Req., RG 1.9, RG 1.108 | Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] | 2.4, 2.5 | 9 |
| Environmental dust and corrosion product buildup from environmental moisture cause fouling of the subcomponents. | Occasional | Not discussed in report | PS TS Req., RG 1.9, RG 1.108 | Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] | 2.4, 2.5 | 10 |
| Subcomponent becomes sufficiently loosened that it no longer functions and the component fails. | Moderate | Not discussed in report | PS TS Req., RG 1.9, RG 1.108 | Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] | 2.4, 2.5 | 11 |
| Subcomponent becomes sufficiently loosened that it no longer functions and the component fails. | Occasional | PNL NPAR Diesel Generator Study | PS TS Req., RG 1.9, RG 1.108 | Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] | 2.4, 2.5 | 12 |
| Internal components become sufficiently loosened that it no longer functions and the component fails. | Occasional | PNL NPAR Diesel Generator Study | PS TS Req., RG 1.9, RG 1.108 | Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] | 2.4, 2.5 | 13 |
| Subcomponent becomes sufficiently loosened that it no longer functions and the component fails. | Moderate | PNL NPAR Diesel Generator Study | PS TS Req., RG 1.9, RG 1.108 | Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] | 2.4, 2.5 | 14 |
| Repeated thermal loadings lead to fatigue crack initiation and growth and eventual mechanical failure | Occasional | PNL NPAR Diesel Generator Study | PS TS Req., RG 1.9, RG 1.108 | Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] | 2.4, 2.5 | 15 |

Document: NUREG/CR-5057, Aging Mitigation and Improved Programs for Nuclear Service Diesel Generators

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|------------------|---------------|------------|---|---------------|------------------------------|
| 16 | Diesel generator | Engine structure | Main bearings | Not stated | ALCO, Allis Chalmers, Caterpillar, Cooper, Bessemer, Electromotive Division, Fairbanks Morse, Nordberg, Transamerica Delaval, and Worthington | CONTAM | Loss of lubricant properties |

Document: NUREG/CR-5159, Prediction of Check Valve Performance and Degradation in Nuclear Power Plant Systems

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|----------------|---|-----------|--------------|---------------|-------------|
| 1 | Reactor | Check valve | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: NUREG/CR-5248, Prioritization of TIRGALEX-Recommended Components for Further Aging Research

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------|---------------------------------|---|-----------|--------------|---------------|-------------|
| 1 | All major systems | All major structures/components | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: NUREG/CR-5268, Aging Study of Boiling Water Reactor Residual Heat Removal System

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------------|-----------------------|--------------|------------|--------------|-------------------|----------------------------------|
| 1 | BWR residual heat removal system | Motor operated valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 2 | BWR residual heat removal system | Motor operated valves | Not stated | Not stated | Not stated | ELE-TEMP | Chemical or physical degradation |
| 3 | BWR residual heat removal system | Instrumentation | Not stated | Not stated | Not stated | Calibration drift | Change in set points |
| 4 | BWR residual heat removal system | Supports for piping | Not stated | Not stated | Not stated | Not stated | Not stated |
| 5 | BWR residual heat removal system | Breakers | Not stated | Not stated | Not stated | Not stated | Not stated |
| 6 | BWR residual heat removal system | Heat exchangers | Not stated | Not stated | Not stated | CORR | Loss of material |

Document: NUREG/CR-5057, Aging Mitigation and Improved Programs for Nuclear Service Diesel Generators

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|---------------------------------|------------------------------|--|----------|------|
| Oil contamination leads to loss of lubrication in the bearing assemblies, resulting in loss of function. | Occasional | PNL NPAR Diesel Generator Study | PS TS Req., RG 1.9, RG 1.108 | Reduce fast starts imposed by present regulation; implement new testing and trending procedures as recommended in the report; improve maintenance practices. [4] | 2.4, 2.5 | 16 |

Document: NUREG/CR-5159, Prediction of Check Valve Performance and Degradation in Nuclear Power Plant Systems

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: NUREG/CR-5248, Prioritization of TIRGALEX-Recommended Components for Further Aging Research

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: NUREG/CR-5268, Aging Study of Boiling Water Reactor Residual Heat Removal System

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|---|---|---|-------------------|------|
| Wear of packing and drive can cause leakage and failure to operate due to binding. | Frequent | Reliability improvement studies are ongoing | ASME Sec XI IWB & IWV, Req, GL 89-10 & Suppl. | Perform study of the relationship between frequent performance testing of RHR components and aging detection and mitigation [4] | 5-1 to 5-35, 10-1 | 1 |
| High temperatures in motor windings can cause insulation deterioration and motor failure. Highest failure component in RHR systems. | Frequent | Reliability improvement studies are ongoing | ASME Sec XI IWB & IWV, Req, GL 89-10 & Suppl. | Perform study of the relationship between frequent performance testing of RHR components and aging detection and mitigation [4] | 5-1 to 5-35, 10-1 | 2 |
| Change in set points with time can cause system components to shut down or fail to shut down when critical thresholds are exceeded. Second highest failure component in RHR system. | Moderate | Reliability improvement studies are ongoing | If Class 1E 10CFR 50.49 otherwise PS S&T Req | Perform study of the relationship between frequent performance testing of RHR components and aging detection and mitigation [4] | 5-1 to 5-35, 10-1 | 3 |
| Not stated. | Occasional | Reliability improvement studies are ongoing | ASME Sec XI | Perform study of the relationship between frequent performance testing of RHR components and aging detection and mitigation [4] | 5-1 to 5-35, 10-1 | 4 |
| Not stated. | Occasional | Reliability improvement studies are ongoing | If Class 1E 10CFR 50.49 otherwise PS S&T Req | Perform study of the relationship between frequent performance testing of RHR components and aging detection and mitigation [4] | 5-1 to 5-35, 10-1 | 5 |
| Tube wall thinning can cause leakage across tubes, reduced heat transfer, and possible radioactive contamination. | Infrequent | Reliability improvement studies are ongoing | PS S&T Req. | Perform study of the relationship between frequent performance testing of RHR components and aging detection and mitigation [4] | 5-1 to 5-35, 10-1 | 6 |

Document: NUREG/CR-5268, Aging Study of Boiling Water Reactor Residual Heat Removal System

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------------|-----------------|--------------|------------|--------------|---------------|----------------------------------|
| 7 | BWR residual heat removal system | Heat exchangers | Not stated | Not stated | Not stated | CLOG | Blockage of flow passages |
| 8 | BWR residual heat removal system | Pumps/motors | Not stated | Not stated | Not stated | WEAR | Attrition |
| 9 | BWR residual heat removal system | Pumps/ motors | Not stated | Not stated | Not stated | ELE-TEMP | Chemical or physical degradation |
| 10 | BWR residual heat removal system | Pumps/ motors | Not stated | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 11 | BWR residual heat removal system | Pipes | Not stated | Not stated | Not stated | CORR/IGSCC | Loss of material |
| 12 | BWR residual heat removal system | Pipes | Not stated | Not stated | Not stated | FAT/ THERM | Cumulative fatigue damage |

Document: NUREG/CR-5314, Vol. 3, Life Assessment Procedures for Major LWR Components, Cast Stainless Steel Components

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------------|----------------|-------------------------------|-------------------------------|---------------------------|---------------|----------------------------|
| 1 | PWR cooling water system | Coolant pump | Types C, E, and F pump bodies | CF-8, CF-8A, or CF-8M cast SS | Borg-Warner, Westinghouse | EMBR/TE | Loss of fracture toughness |
| 2 | PWR cooling water system | Piping | Pipes | CF-8A or CF-8M cast SS | Westinghouse | EMBR/TE | Loss of fracture toughness |
| 3 | PWR cooling water system | Piping | Fittings | CF-8A cast SS | Westinghouse | EMBR/TE | Loss of fracture toughness |
| 4 | PWR cooling water system | Piping | Surge line | Cast duplex SS | Westinghouse | EMBR/TE | Loss of fracture toughness |
| 5 | PWR cooling water system | Piping | Surge line | CF-8M cast SS | Combustion Engineering | EMBR/TE | Loss of fracture toughness |

Document: NUREG/CR-5268, Aging Study of Boiling Water Reactor Residual Heat Removal System

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|---|------------------------------|---|-------------------|------|
| Foreign contaminants can cause tube blockage and reduced heat transfer. | Infrequent | Reliability improvement studies are ongoing | PS S&T Req. | Perform study of the relationship between frequent performance testing of RHR components and aging detection and mitigation [4] | 5-1 to 5-35, 10-1 | 7 |
| Wear causes increased internal leakage flows and loss of capacity to pump at design values as well as external leakage. | Infrequent | Reliability improvement studies are ongoing | ASME Sec XI IWP | Perform study of the relationship between frequent performance testing of RHR components and aging detection and mitigation [4] | 5-1 to 5-35, 10-1 | 8 |
| Inadequate cooling of seals results in pump inoperability and winding failure in motors. | Infrequent | Reliability improvement studies are ongoing | ASME Sec XI IWP | Perform study of the relationship between frequent performance testing of RHR components and aging detection and mitigation [4] | 5-1 to 5-35, 10-1 | 9 |
| Operation of pumps at very low flows causes hydraulic flow instabilities and vibration of impeller and rotor and breakage of these subcomponents. | Infrequent | Reliability improvement studies are ongoing | ASME Sec XI IWP | Perform study of the relationship between frequent performance testing of RHR components and aging detection and mitigation [4] | 5-1 to 5-35, 10-1 | 10 |
| Wall thinning can cause leakage through pipe walls and cracking in welds. | Occasional | Reliability improvement studies are ongoing | ASME Sec XI IWB & PS S&T Req | Perform study of the relationship between frequent performance testing of RHR components and aging detection and mitigation [4] | 5-1 to 5-35, 10-1 | 11 |
| Large time dependent temperature gradients in piping can cause cracking and leakage. | Occasional | Reliability improvement studies are ongoing | ASME Sec XI IWB & PS S&T Req | Perform study of the relationship between frequent performance testing of RHR components and aging detection and mitigation [4] | 5-1 to 5-35, 10-1 | 12 |

Document: NUREG/CR-5314, Vol. 3, Life Assessment Procedures for Major LWR Components, Cast Stainless Steel Components

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|--|------------------------------|--|----------------|------|
| Component becomes less flaw tolerant (critical flaw size decreases), resulting in diminished structural integrity. | Not stated | ANL aging studies, NRC and EPRI UT studies | ASME Sec XI IWP & IWB or IWC | Estimate the extent of thermal embrittlement by a combination of (a) analytical modeling of in-service degradation, (b) metallurgical evaluation, and (c) NDE. Consider weldrepair procedures as an option for license extension. (More) [4] | 1-3, 11, 26-44 | 1 |
| Component becomes less flaw tolerant (critical flaw size decreases), resulting in diminished structural integrity. | Not stated | ANL aging studies, NRC and EPRI UT studies | ASME Sec XI IWB or IWC | Estimate the extent of thermal embrittlement by a combination of (a) analytical modeling of in-service degradation, (b) metallurgical evaluation, and (c) NDE. Consider weldrepair procedures as an option for license extension. (More) [4] | 3, 11, 26-44 | 2 |
| Component becomes less flaw tolerant (critical flaw size decreases), resulting in diminished structural integrity. | Not stated | ANL aging studies, NRC and EPRI UT studies | ASME Sec XI IWB or IWC | Estimate the extent of thermal embrittlement by a combination of (a) analytical modeling of in-service degradation, (b) metallurgical evaluation, and (c) NDE. Consider weldrepair procedures as an option for license extension. (More) [4] | 3, 11, 26-44 | 3 |
| Component becomes less flaw tolerant (critical flaw size decreases), resulting in diminished structural integrity. | Not stated | ANL aging studies, NRC and EPRI UT studies | ASME Sec XI IWB or IWC | Estimate the extent of thermal embrittlement by a combination of (a) analytical modeling of in-service degradation, (b) metallurgical evaluation, and (c) NDE. Consider weldrepair procedures as an option for license extension. (More) [4] | 4, 11, 26-44 | 4 |
| Component becomes less flaw tolerant (critical flaw size decreases), resulting in diminished structural integrity. | Not stated | ANL aging studies, NRC and EPRI UT studies | ASME Sec XI IWB or IWC | Estimate the extent of thermal embrittlement by a combination of (a) analytical modeling of in-service degradation, (b) metallurgical evaluation, and (c) NDE. Consider weldrepair procedures as an option for license extension. (More) [4] | 4, 11, 26-44 | 5 |

Document: NUREG/CR-5314, Vol. 3, Life Assessment Procedures for Major LWR Components, Cast Stainless Steel Components

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------------|----------------------|--|---|--|---------------|----------------------------|
| 6 | PWR cooling water system | Pressurizer | Spray head | Cast SS | Westinghouse | EMBR/TE | Loss of fracture toughness |
| 7 | PWR cooling water system | Check valves | Valve body | Cast SS | Not stated | EMBR/TE | Loss of fracture toughness |
| 8 | PWR cooling water system | Recirculation piping | Fittings and valves | Cast SS | Not stated | EMBR/TE | Loss of fracture toughness |
| 9 | Control rod system | Control rod drive | Drive mechanism housing | CF-8 cast SS (Westinghouse); not stated (CE and GE) | Westinghouse, Combustion Engineering, and General Electric | EMBR/TE | Loss of fracture toughness |
| 10 | Reactor core | Core internals | Control rod assembly shrouds | CF-8 cast SS | Combustion Engineering | EMBR/TE | Loss of fracture toughness |
| 11 | Reactor core | Core internals | Lower support structures and instruments | Cast SS | Westinghouse | EMBR/TE | Loss of fracture toughness |
| 12 | Reactor core | Core internals | Orificed fuel supports | CF-8 cast SS | General Electric | EMBR/TE | Loss of fracture toughness |
| 13 | Reactor core | Core internals | Unspecified jet pump assembly | CF-8 and CF-3 cast SS | General Electric | EMBR/TE | Loss of fracture toughness |

Document: NUREG/CR-5378, Aging Data Analysis and Risk Assessment-Development and Demonstration Study

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-----------------------------|--|---|-----------|--------------|---------------|-------------|
| 1 | Auxiliary feedwater system. | Various, including steam-driven pumps, motor- and air-operated valves, check valves, stop valves, piping, and instruments. | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: NUREG/CR-5314, Vol. 3, Life Assessment Procedures for Major LWR Components, Cast Stainless Steel Components

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|--|--------------------------------|--|--------------|------|
| Component becomes less flaw tolerant (critical flaw size decreases), resulting in diminished structural integrity. | Not stated | ANL aging studies, NRC and EPRI UT studies | ASME Sec XI IWB & Assoc NRC GC | Estimate the extent of thermal embrittlement by a combination of (a) analytical modeling of in-service degradation, (b) metallurgical evaluation, and (c) NDE. Consider weldrepair procedures as an option for license extension. [4] | 4, 11, 26-44 | 6 |
| Component becomes less flaw tolerant (critical flaw size decreases), resulting in diminished structural integrity. | Not stated | ANL aging studies, NRC and EPRI UT studies | ASME Sec XI IWB or IWC | Estimate the extent of thermal embrittlement by a combination of (a) analytical modeling of in-service degradation, (b) metallurgical evaluation, and (c) NDE. Consider weldrepair procedures as an option for license extension. (More) [4] | 4, 11, 26-44 | 7 |
| Component becomes less flaw tolerant (critical flaw size decreases), resulting in diminished structural integrity. | Not stated | ANL aging studies, NRC and EPRI UT studies | ASME Sec XI IWB or IWC | Estimate the extent of thermal embrittlement by a combination of (a) analytical modeling of in-service degradation, (b) metallurgical evaluation, and (c) NDE. Consider weldrepair procedures as an option for license extension. (More) [4] | 4, 11, 26-44 | 8 |
| Component becomes less flaw tolerant (critical flaw size decreases), resulting in diminished structural integrity. | Not stated | ANL aging studies, NRC and EPRI UT studies | ASME Sec XI IWB & PS TS Req. | Estimate the extent of thermal embrittlement by a combination of (a) analytical modeling of in-service degradation, (b) metallurgical evaluation, and (c) NDE. Consider weldrepair procedures as an option for license extension. (More) [4] | 4, 11, 26-44 | 9 |
| Component becomes less flaw tolerant (critical flaw size decreases), resulting in diminished structural integrity. | Not stated | ANL aging studies, NRC and EPRI UT studies | ASME Sec XI IWB | Estimate the extent of thermal embrittlement by a combination of (a) analytical modeling of in-service degradation, (b) metallurgical evaluation, and (c) NDE. Consider weldrepair procedures as an option for license extension. (More) [4] | 4, 11, 26-44 | 10 |
| Component becomes less flaw tolerant (critical flaw size decreases), resulting in diminished structural integrity. | Not stated | ANL aging studies, NRC and EPRI UT studies | ASME Sec XI IWB | Estimate the extent of thermal embrittlement by a combination of (a) analytical modeling of in-service degradation, (b) metallurgical evaluation, and (c) NDE. Consider weldrepair procedures as an option for license extension. (More) [4] | 4, 11, 26-44 | 11 |
| Component becomes less flaw tolerant (critical flaw size decreases), resulting in diminished structural integrity. | Not stated | ANL aging studies, NRC and EPRI UT studies | ASME Sec XI IWB | Estimate the extent of thermal embrittlement by a combination of (a) analytical modeling of in-service degradation, (b) metallurgical evaluation, and (c) NDE. Consider weldrepair procedures as an option for license extension. (More) [4] | 4, 11, 26-44 | 12 |
| Component becomes less flaw tolerant (critical flaw size decreases), resulting in diminished structural integrity. | Not stated | ANL aging studies, NRC and EPRI UT studies | ASME Sec XI IWB | Estimate the extent of thermal embrittlement by a combination of (a) analytical modeling of in-service degradation, (b) metallurgical evaluation, and (c) NDE. Consider weldrepair procedures as an option for license extension. (More) [4] | 4, 11, 26-44 | 13 |

Document: NUREG/CR-5378, Aging Data Analysis and Risk Assessment-Development and Demonstration Study

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: NUREG/CR-5379, Vol. 1, Nuclear Plant Service Water System Aging Degradation Assessment, Phase I

Reviewed by: Dwight R. Diercks, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------------------------|----------------|-----------------------|--------------|--------------|---------------|--|
| 1 | Open and closed service water systems | Piping | Not stated | Carbon steel | Not stated | CORR/PIT | Local loss of material |
| 2 | Open and closed service water systems | Piping | Not stated | Carbon steel | Not stated | CORR | Loss of material and corrosion product buildup |
| 3 | Open and closed service water systems | Check valve | Check valve swing arm | Carbon steel | Not stated | CORR/UA | Loss of material |
| 4 | Open and closed service water systems | Gage valve | Gage valve disk | Carbon steel | Not stated | CORR/UA | Loss of material |
| 5 | Open and closed service water systems | Heat exchanger | Tubing | 90Cu-10Ni | Not stated | CORR/PIT | Local loss of material |
| 6 | Open and closed service water systems | Heat exchanger | Tubing | 90Cu-10Ni | Not stated | CORR/PIT | Local loss of material |
| 7 | Open and closed service water systems | Heat exchanger | Tubing | 90Cu-10Ni | Not stated | CORR/leaching | Loss of material |

Document: NUREG/CR-5379, Vol. 2, Nuclear Plant Service Water System Aging Degradation Assessment, Phase II

Reviewed by: Dwight R. Diercks, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------|-----------------------------|--|--------------------------|--------------|---------------|--|
| 1 | Open service water systems | Valves | Valve stems | Type 410 stainless steel | Not stated | CORR | Loss of material |
| 2 | Open service water systems | Heat exchanger | Tubing | 90/10 copper-nickel | Not stated | CORR/leaching | Loss of material |
| 3 | Open service water systems | Piping, coolers, and valves | Piping, cooler U-joints, and valve internals | Carbon steel | Not stated | CORR | Loss of material |
| 4 | Open service water systems | Motor-operated valves | Valve disk | Not stated | Not stated | CORR | Loss of material |
| 5 | Open service water systems | Heat exchangers | Tubing and instrument lines | Not stated | Not stated | CORR | Loss of material and corrosion product buildup |
| 6 | Open service water systems | Pumps | Impellers and screens | Brass | Not stated | ERO | Wall thinning |
| 7 | Open service water systems | Heat exchangers | Tubing | Not stated | Not stated | BIO | Buildup of deposits |
| 8 | Open service water systems | Various | Not stated | Not stated | Not stated | BIO | Buildup of deposits |

Document: NUREG/CR-5379, Vol. 1, Nuclear Plant Service Water System Aging Degradation Assessment, Phase I

Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|---------------------------|--|---------------|------|
| Tuberculation or concentration cell corrosion from deposits on the I.D. piping surface results in localized pitting corrosion and penetration of the piping wall. | Frequent | Not discussed in report | ASME Sec XI & PS S&T Req. | Some benefit obtained from replacing carbon steel piping with stainless steel. [2] | B.2, B.7, B.8 | 1 |
| Rust deposits from general corrosion and biological and/or inorganic deposition results in pipe plugging. | Moderate | Not discussed in report | ASME Sec XI & PS S&T Req. | Some benefit obtained from replacing carbon steel piping with stainless steel. [2] | B.2, B.6, B.7 | 2 |
| Rust produced by general corrosion is removed by chaffing as the swing arm rotates, producing failure by an unspecified process. | Occasional | Not discussed in report | ASME Sec XI & PS S&T Req. | Not stated | B.2 | 3 |
| General corrosion results in loss of net section and eventual separation of disk from valve stem. | Occasional | Not discussed in report | ASME Sec XI & PS S&T Req. | Not stated | B.2 | 4 |
| Pitting corrosion, commonly associated with concentration cells set up at I.D. surface deposits, leads to localized pitting and penetration of the tube wall | Occasional | Not discussed in report | PS S&T Req. | Not stated | B.2 | 5 |
| Tuberculation deposits from localized corrosion can break off, and the resulting fragments can result in tube plugging. | Occasional | Not discussed in report | PS S&T Req. | Not stated | B.2 | 6 |
| Preferential dissolution of Ni (denickelification) from the tubing alloy can lead to loss of tube integrity and leakage. | Occasional | Not discussed in report | PS S&T Req. | Not stated | B.2 | 7 |

Document: NUREG/CR-5379, Vol. 2, Nuclear Plant Service Water System Aging Degradation Assessment, Phase II

Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|--|--|----------|------|
| Stainless steel components operating in stagnant loops of open service water systems are subject to corrosive attack due to depletion of the dissolved oxygen in the water needed to maintain a protective oxide surface layer. | Frequent | Not discussed in report | ASME Sec IX IWV or PS S&T Req. | Maintain a minimum water flow to prevent oxygen depletion. [4] | 3.3 | 1 |
| Copper-nickel tubing in open service water systems is subject to nickel leaching, particularly under stagnant conditions where oxygen depletion occurs. | Not stated | Not discussed in report | PS S&T Req. | Maintain a minimum water flow to prevent oxygen depletion. [4] | 3.3 | 2 |
| Corrosion of carbon steel components is accelerated by the flowing water conditions used to counter the problems caused by oxygen depletion. | Frequent | Not discussed in report | ASME Sec XI or PS S&T Req. | Not stated | 3.3 | 3 |
| The majority of electrical failures experiences with the motors on motor-operated valves were found to be corrosion related | Frequent | Not discussed in report | ASME Sec XI & GL 89-10 & Suppl. or PS S&T Re | Not stated | 3.3 | 4 |
| Corrosion products, primarily from carbon steel, can cause flow blockage in small tubed heat exchangers and instrument lines. | Occasional | Not discussed in report | PS S&T Req. | Not stated | 3.3 | 5 |
| Erosion of brass pump impellers has required replacement of these components every two years; similar erosion has been observed in pump impellers and coarse screens in fire water systems | Occasional | Not discussed in report | ASME Sec XI IWP or PS S&T Req. | Not stated | 3.3 | 6 |
| Biofouling from microorganism growth can cause decreased efficiency, component corrosion, and reduced system flow. | Not stated | Not discussed in report | PS S&T Req. | Not stated | 3.4 | 7 |
| Biofouling from large organisms can cause corrosion, local erosion and pitting, and plugging and fouling. | Not stated | Not discussed in report | PS S&T Req. | Not stated | 3.4 | 8 |

Document: NUREG/CR-5379, Vol. 2, Nuclear Plant Service Water System Aging Degradation Assessment, Phase II

Reviewed by: Dwight R. Diercks, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------------------|---|----------------------|---|--------------|-----------------|--|
| 9 | Recirculating service water systems | Piping | Not stated | Carbon steel | Not stated | CORR | Loss of material |
| 10 | Open service water systems | Ring headers | Ring header supports | Carbon steel | Not stated | CORR/PIT | Local loss of material |
| 11 | Open service water systems | Discharge butterfly valves | | Not stated | Not stated | ERO/CAV | Loss of material |
| 12 | Open service water systems | Valve actuators | | Not stated | Not stated | FAT/ vibration | Cumulative fatigue damage |
| 13 | Open service water systems | Multiple | | Not stated | Not stated | Water hammer | Excessive pressure loading |
| 14 | Closed service water systems | Air intake structure | | Concrete with carbon steel rebar and aluminum embedment | Not stated | CORR/SA | Crack initiation and growth |
| 15 | Closed service water systems | Air intake structure | | Concrete | Not stated | CORR; AGGR-CHEM | Loss of integrity |
| 16 | Closed service water systems | Pump | Pump shaft sleeves | Not stated | Not stated | CORR | Loss of material |
| 17 | Closed service water systems | Piping components (non-safety-related) | | Carbon steel | Not stated | CORR | Loss of material |
| 18 | Closed service water systems | Packing followers and other valve parts | | Ductile iron and other materials | Not stated | CORR/ SCC | Crack initiation and growth |
| 19 | Closed service water systems | Butterfly valves | Misc. sub-components | Monel and carbon steel | Not stated | CORR | Loss of material and corrosion product buildup |
| 20 | Closed service water systems | Check valves | | Unspecified elastomer and other materials | Not stated | WEAR | Attrition |
| 21 | Closed service water systems | Valves | | Not stated | Not stated | ADH | Component failure |
| 22 | Closed service water systems | Heat exchanger | Tubing | Copper-nickel | Not stated | CORR/UA | Loss of material |
| 23 | Closed service water systems | Heat exchanger | Tubing | Copper-nickel | Not stated | BIO | Buildup of deposits |

Document: NUREG/CR-5379, Vol. 2, Nuclear Plant Service Water System Aging Degradation Assessment, Phase II

Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|-----------------------------|-------------------------|--------------------------------|--|----------|------|
| Small bore carbon steel piping had been subject to significant corrosion problems, but the problem has been largely eliminated proper water treatment. | Formerly frequent; now rare | Not discussed in report | ASME Sec XI or PS S&T Req. | Change make-up water sources and introduce corrosion control. [4] | 3.4 | 9 |
| Ring header supports for pond spray rings have suffered some pitting attacks, resulting in areas of slight metal removal. | Occasional | Not discussed in report | PS S&T Req. | Not stated | 3.4 | 10 |
| Some cavitation erosion has been observed on discharge butterfly valves, but the use of hardened steel components is expected to mitigate this problem. | Once occasional; now rare | Not discussed in report | ASME Sec XI IWV | Replace affected components with steel. [2] | 3.5 | 11 |
| Vibration, usually from motor operation, has caused air leaks in air-operated valve actuators. | Occasional | Not discussed in report | ASME Sec XI IWV | Not stated | 3.5 | 12 |
| Water hammer results in excessive pressure loading of unspecified recirculation system components. | Once occasional; eliminated | Not discussed in report | ASME Sec XI or PS S&T req. | Add a keep-full or jockey pump and motor-operated valve sequencing. [1] | 3.5 | 13 |
| Concrete pedestal cracking at the intake structure can occur because of rebar corrosion and aluminum embedment failure. | Not stated | Not discussed in report | PS S&T Req. | Not stated | 3.5 | 14 |
| Intake structure degradation can occur through attack from marine and groundwater chemicals on concrete binders and cements. | Occasional | Not discussed in report | PS S&T Req. | Not stated | 3.5 | 15 |
| Corrosion of pump shaft sleeves has been observed under shaft sleeves, necessitating replacement of the shaft. | Rare | Not discussed in report | ASME Sec XI IWP or PS S&T Req. | Not stated | 3.5 | 16 |
| Drains and intake wash screens in non-safety-related piping has suffered uniform corrosion and biofouling. | Occasional; rare with SS re | Not discussed in report | PS S&T Req. | Replace with lined or stainless steel pipe. [2] | 3.6 | 17 |
| Non-wetted valve parts have failed under stress-induced corrosion. In addition, a series of corrosion failures of ductile iron packing followers, caused by dampness, leakage, and other possibly factors, has occurred. | Occasional | Not discussed in report | ASME Sec XI IWV or PS S&T Req. | Not stated | 3.6 | 18 |
| Corrosion in butterfly valves between the carbon steel packing follower and the monel shaft has caused binding of the shaft. | Occasional | Not discussed in report | ASME Sec XI IWV or PS S&T Req. | Not stated | 3.6 | 19 |
| Check valves were suffering premature wear in valve seat area and check disk. New elastomer seals and protectant paint on check disk has reduced rate of degradation; existing valves are to be replaced with aluminum bronze. | Occasional; new valve elim. | Not discussed in report | ASME Sec XI IWV or PS S&T Req. | New elastomer seals and protective painting reduced problem until Al-bronze replacements can be installed. [1] | 3.6 | 20 |
| Valve body to valve liner adhesion can cause loss of liner integrity, leading to rapid corrosion and failure. | Occasional | Not discussed in report | ASME Sec XI IWV or PS S&T Req. | Not stated | 3.6 | 21 |
| Copper-nickel heat exchanger tubes previously used were subject to salt-water corrosion and are being replaced with titanium alloy tubes. | Occasional; eliminated with | Not discussed in report | PS S&T Req. | Replace with Ti alloy tubes [4] | 3.6 | 22 |
| Accumulation of vegetation, microorganisms, and larger organisms can result in plugging of heat exchanger. | Common | Not discussed in report | PS S&T Req. | Removed by heat treatment, chlorine injection, and backflushing. [4] | 3.6 | 23 |

Document: NUREG/CR-5386, Basis for Snubber Aging Research: Nuclear Plant Aging Research Program

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|----------------|---|-----------|--------------|---------------|-------------|
| 1 | Various | Snubber | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: NUREG/CR-5404, Vol. 1, Auxiliary Feedwater System Aging Study

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------|----------------------|---|-----------|--------------|---------------|-------------|
| 1 | Auxiliary feedwater system | All major components | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: NUREG/CR-5404, Vol. 2, Auxiliary Feedwater System Aging Study: Phase I Follow-On Study

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------|----------------|---|-----------|--------------|---------------|-------------|
| 1 | Auxiliary feedwater | Various | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: NUREG/CR-5406, Vol. 1, BWR Reactor Water Cleanup System Flexible Wedge Gate Isolation Valve Qualification and High Energy Flow Interruption 1

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------------|--|---|-----------|--------------|---------------|-------------|
| 1 | BWR water cleanup system | Motor operated flexible wedge gate isolation valve | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: NUREG/CR-5406, Vol. 2, BWR Reactor Water Cleanup System Flexible Wedge Gate Isolation Valve Qualification and High Energy Flow Interruption 1

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------------|--|---|-----------|--------------|---------------|-------------|
| 1 | BWR water cleanup system | Motor operated flexible wedge gate isolation valve | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: NUREG/CR-5386, Basis for Snubber Aging Research: Nuclear Plant Aging Research Program

Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: NUREG/CR-5404, Vol. 1, Auxiliary Feedwater System Aging Study

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: NUREG/CR-5404, Vol. 2, Auxiliary Feedwater System Aging Study: Phase I Follow-On Study

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: NUREG/CR-5406, Vol. 1, BWR Reactor Water Cleanup System Flexible Wedge Gate Isolation Valve Qualification and High Energy Flow Interruption T

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: NUREG/CR-5406, Vol. 2, BWR Reactor Water Cleanup System Flexible Wedge Gate Isolation Valve Qualification and High Energy Flow Interruption T

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: NUREG/CR-5406, Vol. 3, BWR Reactor Water Cleanup System Flexible Wedge Gate Isolation Valve Qualification and High Energy Flow Interruptor
 Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------------|--|---|-----------|--------------|---------------|-------------|
| 1 | BWR water cleanup system | Motor operated flexible wedge gate isolation valve | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: NUREG/CR-5419, Aging Assessment of Instrument Air Systems in Nuclear Power Plants

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------------------------|-------------------------|----------------------------------|------------|--------------|---------------|---|
| 1 | Instrument air/service air systems | Compressor and receiver | Compressors | Not stated | Not stated | WEAR | Attrition |
| 2 | Instrument air/service air systems | Compressor and receiver | Compressors | Not stated | Not stated | VIBR | Loosening; crack initiation and growth |
| 3 | Instrument air/service air systems | Compressor and receiver | Aftercoolers/moisture separators | Not stated | Not stated | CORR | Loss of material; corrosion product buildup |
| 4 | Instrument air/service air systems | Compressor and receiver | Aftercoolers/moisture separators | Not stated | Not stated | ENVIR | Deterioration |
| 5 | Instrument air/service air systems | Compressor and receiver | Aftercoolers/moisture separators | Not stated | Not stated | CLOG | Blockage of flow passages |
| 6 | Instrument air/service air systems | Compressor and receiver | Air receivers | Not stated | Not stated | CORR | Loss of material; corrosion product buildup |
| 7 | Instrument air/service air systems | Compressor and receiver | Air receivers | Not stated | Not stated | CONTAM | Loss of desired surface properties |
| 8 | Instrument air/service air systems | Filter/dryer train | Air dryers | Not stated | Not stated | CLOG | Blockage of flow passages |
| 9 | Instrument air/service air systems | Filter/dryer train | Air dryers | Not stated | Not stated | CORR | Loss of material; corrosion product buildup |
| 10 | Instrument air/service air systems | Filter/dryer train | Air dryers | Not stated | Not stated | ENVIR | Deterioration |
| 11 | Instrument air/service air systems | Filter/dryer train | Air dryers | Not stated | Not stated | CONTAM | Loss of desired surface properties |
| 12 | Instrument air/service air systems | Filter/dryer train | Pre-filters | Not stated | Not stated | CORR | Loss of material; corrosion product buildup |
| 13 | Instrument air/service air systems | Filter/dryer train | Pre-filters | Not stated | Not stated | MOIST | Increased pressure drop; reduced strength |
| 14 | Instrument air/service air systems | Filter/dryer train | After-filters | Not stated | Not stated | PART | Increased pressure drop |
| 15 | Instrument air/service air systems | Filter/dryer train | After-filters | Not stated | Not stated | WEAR | Attrition |
| 16 | Instrument air/service air systems | Air distribution system | Valves | Not stated | Not stated | WEAR | Attrition |
| 17 | Instrument air/service air systems | Air distribution system | Valves | Not stated | Not stated | CORR | Loss of material; corrosion product buildup |
| 18 | Instrument air/service air systems | Air distribution system | Valves | Not stated | Not stated | CONTAM | Loss of desired surface properties |

Document: NUREG/CR-5406, Vol. 3, BWR Reactor Water Cleanup System Flexible Wedge Gate Isolation Valve Qualification and High Energy Flow Interruption T
 Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: NUREG/CR-5419, Aging Assessment of Instrument Air Systems in Nuclear Power Plants
 Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|-------------|------------------------|--------------|------|
| Failure to load/unload properly and air/lubricating oil leaks would cause the immediate loss of a compressor. | Frequent | Not discussed in report | PS S&T Req. | Not stated | 4-12, 13, 17 | 1 |
| Excess vibration would cause the compressor to automatically trip or lead to required shutdown. | Moderate | Not discussed in report | PS S&T Req. | Not stated | 4-12, 13, 18 | 2 |
| Air/water leaks and loss of function. | Frequent | Not discussed in report | PS S&T Req. | Not stated | 4-13, 18 | 3 |
| Air/water leaks and loss of function. | Moderate | Not discussed in report | PS S&T Req. | Not stated | 4-13, 18 | 4 |
| Air/water leaks and loss of function. | Occasional | Not discussed in report | PS S&T Req. | Not stated | 4-13, 18 | 5 |
| Leaking air, drain valve stuck or clogged, and excessive water buildup. | Frequent | Not discussed in report | PS S&T Req. | Not stated | 4-13, 18, 19 | 6 |
| Leaking air, drain valve stuck or clogged, and excessive water buildup. | Infrequent | Not discussed in report | PS S&T Req. | Not stated | 4-13, 18, 19 | 7 |
| Degraded function of the dryers, air leaks, and desiccant/moisture carry-over to contaminate the instrument air system. | Occasional | Not discussed in report | PS S&T Req. | Not stated | 4-13, 15, 19 | 8 |
| Degraded function of the dryers, air leaks, and desiccant/moisture carry-over to contaminate the instrument air system. | Infrequent | Not discussed in report | PS S&T Req. | Not stated | 4-13, 15, 19 | 9 |
| Degraded function of the dryers, air leaks, and desiccant/moisture carry-over to contaminate the instrument air system. | Infrequent | Not discussed in report | PS S&T Req. | Not stated | 4-13, 15, 19 | 10 |
| Degraded function of the dryers, air leaks, and desiccant/moisture carry-over to contaminate the instrument air system. | Infrequent | Not discussed in report | PS S&T Req. | Not stated | 4-13, 15, 19 | 11 |
| Diminished or loss of air flow and leaking. | Frequent | Not discussed in report | PS S&T Req. | Not stated | 4-15, 19 | 12 |
| Diminished or loss of air flow and leaking. | Infrequent | Not discussed in report | PS S&T Req. | Not stated | 4-15, 19 | 13 |
| Diminished or loss of air flow and leaking. | Moderate | Not discussed in report | PS S&T Req. | Not stated | 4-16, 20 | 14 |
| Diminished or loss of air flow and leaking. | Rare | Not discussed in report | PS S&T Req. | Not stated | 4-16, 20 | 15 |
| Failure to open/close, seat leaking, and leakage from packing, gaskets, or valve body cracks. | Occasional | Not discussed in report | PS S&T Req. | Not stated | 4-16, 17, 20 | 16 |
| Failure to open/close, seat leaking, and leakage from packing, gaskets, or valve body cracks. | Occasional | Not discussed in report | PS S&T Req. | Not stated | 4-16, 17, 20 | 17 |
| Failure to open/close, seat leaking, and leakage from packing, gaskets, or valve body cracks. | Rare | Not discussed in report | PS S&T Req. | Not stated | 4-16, 17, 20 | 18 |

Document: NUREG/CR-5419, Aging Assessment of Instrument Air Systems in Nuclear Power Plants

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------------------------|-------------------------|-----------------|------------|--------------|---------------|------------------------------------|
| 19 | Instrument air/service air systems | Air distribution system | Piping | Not stated | Not stated | ERO/CORR | Wall thinning |
| 20 | Instrument air/service air systems | Air distribution system | Instrumentation | Not stated | Not stated | CONTAM | Loss of desired surface properties |

Document: NUREG/CR-5479, Current Applications of Vibration Monitoring and Neutron Noise Analysis

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|----------------|---|-----------|--------------|---------------|-------------|
| 1 | Various | Various | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: NUREG/CR-5490, Regulatory Instrument Review: Management of Aging of LWR Major Safety-Related Components

Reviewed by: Ali Erdemir, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------|---|---|-----------------------------|--|-----------------|---|
| 1 | PWR-pressure vessel | Beltline region | Not stated | 533B-1, SA-508-2, SA-302 B | Not stated | EMBR/IR | Loss of fracture toughness |
| 2 | PWR-pressure vessel | Beltline region | Not stated | 533B-1, SA-508-2, SA-302 B | Not stated | ENVIR, FAT | Chemical or physical degradation, cumulative fatigue damage |
| 3 | PWR-pressure vessel | Outlet/inlet nozzles | Weldments | Linde 80, 91, 124, and 1092 | Not stated | ENVIR, FAT | Chemical or physical degradation, cumulative fatigue damage |
| 4 | PWR-pressure vessel | Instrumentation nozzles, CRDM housing nozzles | Weldments | Linde 80, 91, 124, and 1092 | Not stated | ENVIR, FAT | Chemical or physical degradation, cumulative fatigue damage |
| 5 | PWR-pressure vessel | Closure studs | Not stated | SA-540 Gr. B24 Class 3 | Not stated | ENVIR, FAT | Chemical or physical degradation, cumulative fatigue damage |
| 6 | BWR-pressure vessel | Feedwater nozzles and safe ends | Welds | SA-508-2, SA-193 Gr. B7 | Not stated | FAT | Cumulative fatigue damage |
| 7 | BWR-pressure vessel | Recirculation system | Inlet/outlet nozzles and dissimilar metal welds | SA-508-2, SA-193 Gr. B7 | Not stated | CORR/IGSCC | Crack initiation and growth |
| 8 | BWR-pressure vessel | Recirculation system | Other welds | SA-193 Gr. B7 | Not stated | CORR/IGSCC | Crack initiation and growth |
| 9 | BWR pressure vessel | Beltline region | Not stated | Various low carbon steel | Not stated | EMBR/IR | Loss of fracture toughness |
| 10 | BWR pressure vessel | Closure studs | Not stated | SA-540 Gr. B22 or B23 | Not stated | FAT, WEAR/ FRET | Cumulative fatigue damage, Attrition |
| 11 | BWR pressure vessel | External attachment welds | Not stated | SA-193 Gr. B7 | Not stated | FAT | Cumulative fatigue damage |
| 12 | PWR steam generator | Tubes | Recirculating inside surface | Inconel 600 or 690 | Westinghouse, Combustion Engineering, Babcock & Wilcox | CORR/PWSSC | Crack initiation and growth |

Document: NUREG/CR-5419, Aging Assessment of Instrument Air Systems in Nuclear Power Plants

Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|-------------|------------------------|----------|------|
| Cracked piping, leaking joints and plugged lines cause a diminished or complete loss of compressed air. | Moderate | Not discussed in report | PS S&T Req. | Not stated | 4-17, 20 | 19 |
| Incorrect signal. | Infrequent | Not discussed in report | PS S&T Req. | Not stated | 4-17, 21 | 20 |

Document: NUREG/CR-5479, Current Applications of Vibration Monitoring and Neutron Noise Analysis

Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: NUREG/CR-5490, Regulatory Instrument Review: Management of Aging of LWR Major Safety-Related Components

Reviewed by: Ali Erdemir, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|--|---|---|----------|------|
| Irradiation causes a drop in upper-shelf energy and a shift in nil-ductility transition temperature. | Not stated | 10 CFR 50 App. H, Reg. Guide 1.99, Rev. 2 | 10CFR50 App. G & RG 1.99 | Reduce neutron flux, develop techniques for in-situ testing [4] | II-1 | 1 |
| Not stated. | Not stated | 10 CFR 50, App. G, 10 CFR 50.55a, IWB-2500, IWB-3000, IWB-5000 | 10CFR50 App. G & RG 1.99 | Use state-of-the-art ultrasonic inspection techniques to monitor defect size and location [4] | II-1 | 2 |
| Not stated. | Not stated | 10 CFR 50, IWB-2500 | ASME Sec III & Sec XI IWB | Use on-line fatigue monitoring, evaluate irradiation embrittlement damage [4] | II-1 | 3 |
| Not stated. | Not stated | 10 CFR 50, IWB-2500 | ASME Sec III & Sec XI IWB | Not stated | II-1 | 4 |
| Preload cycles during head replacement and boric acid corrosion can cause damage. | Not stated | 10 CFR 50, IWB-2500 | ASME Sec III & Sec XI IWB | Not stated | II-1 | 5 |
| High-cycle thermal fatigue caused by feedwater leakage led to the development of cracks in nozzles. | Not stated | 10 CFR 50, IWB-2500 | ASME Sec III & Sec XI IWB | Use on-line fatigue monitoring, modify design, revise operating procedures [4] | II-2 | 6 |
| IGSCC initiated in HAZ may propagate into base metal. | Not stated | 10 CFR 50, IWB-2500 | ASME Sec XI IWB | Control hydrogen water chemistry to reduce IGSCC damage [4] | II-2 | 7 |
| IGSCC initiated in HAZ may propagate into base metal by corrosion and/or environmental fatigue. | Not stated | 10 CFR 50, IWB-2500 | ASME Sec XI IWB | Control hydrogen water chemistry to reduce IGSCC damage [4] | II-2 | 8 |
| Irradiation caused a drop in upper shelf energy and a shift in nil-ductility-transition temperature. Welds were more susceptible to embrittlement than base metal. | Not stated | 10 CFR 50 App. H and G, Reg. guide 1.99, Rev.2; 10 CFR 50.55a IWB-2500, 3000, 5000 | 10CFR50 App. G & RG 1.99 | Adopt in-service annealing, implement neutron flux reduction program, develop acoustic emission monitoring to detect crack growth [4] | II-2 | 9 |
| Fatigue and fretting are major aging concerns for studs. | Not stated | 10 CFR 50.55a IWB-2500 | 10CFR50 App. G, RG 1.99 & ASME Sec XI IWB | Not stated | II-2 | 10 |
| Low-cycle thermal and mechanical fatigue can cause damage in welds. | Not stated | 10 CFR 50.55a IWB-2500 | ASME Sec III & Sec XI IWB | Not stated | II-2 | 11 |
| U-bends, roll transition, and dented tube regions are susceptible to PWSCC. Tubes with low mill-annealing temperature are more susceptible. | Not stated | 10 CFR 50.55a IWB-2500 | ASME Sec XI IWB & PS TS req. | Control water chemistry, install filters [4] | III-1 | 12 |

Document: NUREG/CR-5490, Regulatory Instrument Review: Management of Aging of LWR Major Safety-Related Components

Reviewed by: Ali Erdemir, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------|------------------------------------|---|---|---|----------------------------------|--|
| 13 | PWR steam generator | Tubes | Recirculating outside surface | Inconel 600 or 690 | Westinghouse, Combustion Engineering, Babcock & Wilcox | CORR/IGSCC | Crack initiation and growth |
| 14 | PWR steam generator | Tubes | Once-through outside surface | Inconel 600 or 690 | Babcock & Wilcox | ERO, FAT | Wall thinning, loss of material; cumulative fatigue damage |
| 15 | PWR steam generator | Multiple | Various | Various inconel and ferritic SS | Westing-house, Combustion Engineering, Babcock & Wilcox | CORR/PIT, FAT, WEAR/ FRET | Local loss of material, cumulative fatigue damage, wall thinning, loss of material |
| 16 | PWR reactor coolant system | Piping | Nozzles and thermal sleeves | SA 105 Gr. 2, 304N SS, Inconel SB-166 and 168 | Westinghouse, Combustion Engineering, Babcock & Wilcox | FAT/THERM | Cumulative fatigue damage |
| 17 | PWR reactor coolant system | Piping | Terminal ends dissimilar metal welds | Not stated | Not stated | FAT/THERM | Cumulative fatigue damage |
| 18 | PWR reactor coolant system | Piping | Surge and spray lines | 316 SS, CF8M | Combustion Engineering | FAT/ THERM | Cumulative fatigue damage |
| 19 | PWR reactor coolant system | Piping | Hot and cold legs, cross-over leg, fittings, surge line | Various cast SS or Austenitic SS | Westinghouse, Combustion Engineering, Babcock & Wilcox | EMBR/TE | Loss of fracture toughness |
| 20 | Pressure vessel | Pressurizer, surge and spray lines | Nozzles and thermal sleeves | SA-105 Gr. 2, 304N SS, Inconel SB-168 | Westinghouse, Combustion Engineering | FAT/THERM, ERO | Cumulative fatigue damage; wall thinning, loss of material |
| 21 | Pressure vessel | Pressurizer, surge and spray lines | Terminal end dissimilar metal welds | Not stated | Not stated | FAT/THERM | Cumulative fatigue damage |
| 22 | Pressure vessel | Cast SS piping | Surge line, spray line, valves, fittings | CF8A, CF8M, SA 516 Gr. 70, 308L and 309L SS | Westinghouse, Combustion Engineering, Babcock & Wilcox | FAT/THERM, EMBR/TE, ERO, CORR/BA | Cumulative fatigue damage; loss of fracture toughness; wall thinning, loss of material |
| 23 | Pressure vessel | Vessel wall | Not stated | A-533, GL B, Class 1 | Not stated | FAT/THERM | Cumulative fatigue damage |
| 24 | Emergency diesel generator | Various | Multiple | Various alloy steels, cast iron, aluminum, Stellite seats, gaskets, hoses | ALCO, Allis Chalmers, Caterpillar, and others | Various | Various |

Document: NUREG/CR-5491, Shippingport Station Aging Evaluation

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|----------------|---|-----------|--------------|---------------|-------------|
| 1 | Various | Various | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: NUREG/CR-5490, Regulatory Instrument Review: Management of Aging of LWR Major Safety-Related Components

Reviewed by: Ali Erdemir, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------------------------|--|--|----------|------|
| Hot-leg tubes in tube-to-tubesheet crevice region are susceptible to IGSCC. | Not stated | 10 CFR 50.55a IWB-2500 | ASME Sec XI IWB & PS TS req. | Introduce compressive residual stresses [4] | III-1 | 13 |
| Not stated. | Not stated | Not stated | ASME Sec XI IWB & PS TS req. | Control chemistry to prevent concentration of impurities leading to fatigue cracks [4] | III-1 | 14 |
| Does not provide detailed information on age-related degradation processes. | Not stated | Not stated | ASME Sec XI IWB & PS TS req. | Not stated | III-1 | 15 |
| Low and high-cycle thermal and mechanical fatigue can cause damage on various nozzles and thermal sleeve components. | Not stated | 10 CFR 50.55a, IWB-2500 | ASME Sec III & Sec XI IWB | Maintain full flow in spray line, prevent thermal shock conditions, examine welds more frequently [4] | IV-1 | 16 |
| Low- and high-cycle thermal and mechanical fatigue can cause cumulative fatigue damage in dissimilar metal welds. | Not stated | 10 CFR 50.55a, IWB-2500 | ASME Sec III & Sec XI IWB | Use acoustic emission method to detect crack growth in welded regions [2] | IV-1 | 17 |
| Low- and high-cycle thermal and mechanical fatigue can cause cumulative fatigue damage in surge and spray lines. | Not stated | 10 CFR 50.55a, IWB-2500 | ASME Sec III & Sec XI IWB | Use acoustic emission method to detect crack growth in welded regions [2] | IV-1 | 18 |
| Large fluctuations in coolant temperature can cause thermal embrittlement in cast SS piping. | Not stated | 10 CFR 50.55a, IWB-3000 and 5000 | ASME Sec XI IWB | Develop ultrasonic techniques to detect flaws in cast SS piping [4] | IV-1 | 19 |
| Not discussed. | Not stated | 10 CFR 50.55a, IWB-2500 | ASME Sec III, Sec XI IWB & Assoc. NRC GC | Maintain full flow in spray lines, prevent thermal shock conditions [4] | V-1 | 20 |
| Not discussed. | Not stated | 10 CFR 50.55a, IWB-2500 | ASME Sec III, Sec XI IWB & Assoc. NRC GC | Develop and use improved NDE methods to monitor the degree of embrittlement [2] | V-1 | 21 |
| Not discussed. | Not stated | 10 CFR 50.55a, IWB-2500 | ASME Sec III, Sec XI IWB & Assoc. NRC GC | Develop and use improved NDE methods to monitor the degree of embrittlement and to detect flaws; monitor valve leakage [2] | V-1 | 22 |
| Not discussed. | Not stated | 10 CFR 50.55a, IWB-2500 | 10CFR50 App. G, ASME Sec III | Not stated | V-1 | 23 |
| Does not provide specific detailed information on age-related degradation processes. | Not stated | Not stated | PS TS Req., RG 1.9, RG 1.108 | Not stated | VI-1 | 24 |

Document: NUREG/CR-5491, Shippingport Station Aging Evaluation

Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: NUREG/CR-5507, Results from the Nuclear Plant Aging Research Program: Their Use in Inspection Activities

Reviewed by: David C. Ma, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--|---------------------------------------|--|------------|--------------|----------------------|--|
| 1 | Not stated | Inverters | Filter Capacitors | Not stated | Not stated | Electrical Transient | Not stated |
| 2 | Not stated | Inverters | Thyristors | Not stated | Not stated | Over heating | Not stated |
| 3 | Not stated | Inverters | Fuses | Not stated | Not stated | FAT | Not stated |
| 4 | Not stated | Motors (for pump and valve operation) | Stator Insulating, Bearing Assemblies, Rotor | Not stated | Not stated | FAT/THERM | Cumulative Fatigue Damage |
| 5 | Not stated | Motors (for pump and valve operation) | Stator Insulating, Bearing Assemblies, Rotor | Not stated | Not stated | ENVIR | Chemical, Physical Degradation |
| 6 | Not stated | Motors (for pump and valve operation) | Stator Insulating, Bearing Assemblies, Rotor | Not stated | Not stated | VIBR | Loosening |
| 7 | Not stated | Battery Chargers | Capacitors, Transformers, Inductors, Diodes and Thyristors | Not stated | Not stated | FAT/THERM | Overheating |
| 8 | Not stated | Battery Chargers | Capacitors, Transformers, Inductors, Diodes and Thyristors | Not stated | Not stated | Not stated | Loss of Connection |
| 9 | Not stated | Motor Control Centers | Circuit Breaker, Contactor, Transformer, Relays and Thermal Overload Devices | Not stated | Not stated | CONTAM | Contact surface degradation, set point drift |
| 10 | Component Cooling Water Systems (PWRs) | Valves | Valve Operator and Valve Seat | Not stated | Not stated | WEAR | Attrition |

Document: NUREG/CR-5507, Results from the Nuclear Plant Aging Research Program: Their Use in Inspection Activities

Reviewed by: David C. Ma, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|---|---|---------------|------|
| Failure of filter capacitors directly related to ambient temperatures, applied voltage and ripple current; failure of thyristors due to over heating of thyristor/heat sink connection caused by improper torque and thermal fatigue. (More) | Moderate | Not stated | PS S&T Req. | Use of an automatic transfer switch; installation of higher voltage and temperature rated components; forced air cooling and adding additional temperature monitoring capabilities [2] | A 2, A 3, A 4 | 1 |
| Failure of filter capacitors directly related to ambient temperatures, applied voltage and ripple current; failure of thyristors due to over heating of thyristor/heat sink connection caused by improper torque and thermal fatigue. (More) | Moderate | Not stated | PS S&T Req. | Use of an automatic transfer switch; installation of higher voltage and temperature rated components; forced air cooling and adding additional temperature monitoring capabilities [2] | A 2, A 3, A 4 | 2 |
| Failure of filter capacitors directly related to ambient temperatures, applied voltage and ripple current; failure of thyristors due to over heating of thyristor/heat sink connection caused by improper torque and thermal fatigue. (More) | Moderate | Not stated | PS S&T Req. | Use of an automatic transfer switch; installation of higher voltage and temperature rated components; forced air cooling and adding additional temperature monitoring capabilities [2] | A 2, A 3, A 4 | 3 |
| The stator insulating system and bearing assemblies are most frequently failed by aging effects for smaller motors (<200 lbs.). Large motor failures are primarily due to voltage surges and mechanical stress from centrifugal and magnetic forces. (More) | Moderate | Not stated | ASME Sec XI IWB or IWC, GL 89-10 & Suppl. & P | Perform periodic insulation resistance test, partial discharge test and power factor test. Perform AC/DC leakage test, voltage impulse test and chemical analysis of lube oil. (More) [2] | A-7, A-11 | 4 |
| The stator insulating system and bearing assemblies are most frequently failed by aging effects for smaller motors (<200 lbs.). Large motor failures are primarily due to voltage surges and mechanical stress from centrifugal and magnetic forces. (More) | Moderate | Not stated | ASME Sec XI IWB or IWC, GL 89-10 & Suppl. & P | Perform periodic insulation resistance test, partial discharge test and power factor test. Perform AC/DC leakage test, voltage impulse test and chemical analysis of lube oil. (More) [2] | A-7, A-11 | 5 |
| The stator insulating system and bearing assemblies are most frequently failed by aging effects for smaller motors (<200 lbs.). Large motor failures are primarily due to voltage surges and mechanical stress from centrifugal and magnetic forces. (More) | Moderate | Not stated | ASME Sec XI IWB or IWC, GL 89-10 & Suppl. & P | Perform periodic insulation resistance test, partial discharge test and power factor test. Perform AC/DC leakage test, voltage impulse test and chemical analysis of lube oil. (More) [2] | A-7, A-11 | 6 |
| Aging impact on battery charger is minimal. High voltage, current, humidity, and temperature decrease the life of the battery charger. Failure of the battery charger could result in depletion of its associated battery and a potential loss of dc power. | Moderate | Not stated | PS S&T Req. | Periodic checking of connection between SCR and heat sink; monitoring insulation resistance and winding temperature; periodic manual operation and calibration of the circuit breakers and protective relays; periodically replace the filter capacitors. [2] | A-14, A-18 | 7 |
| Aging impact on battery charger is minimal. High voltage, current, humidity, and temperature decrease the life of the battery charger. Failure of the battery charger could result in depletion of its associated battery and a potential loss of dc power. | Moderate | Not stated | PS S&T Req. | Periodic checking of connection between SCR and heat sink; monitoring insulation resistance and winding temperature; periodic manual operation and calibration of the circuit breakers and protective relays; periodically replace the filter capacitors. [2] | A-14, A-18 | 8 |
| Significant component failure of the motor control center. The failure mode includes failure to close, failure to open, failure to operate, open circuit, short circuit, tripped. Age related degradation of subcomponents has impacted safety system. | Frequent | Not stated | PS S&T Req. | Perform periodic maintenance including: checking for moisture, oil and foreign material in cabinet; example for pitting, corrosion, and overheating for bus bar; check for arcing or overheating for fuses; inspect contacts for starter; (More) [2] | A-19, A-22 | 9 |
| Aging is a significant factor in failure of the CCW system (over 70%). The failures are dominated by the wear induced leakage in the valve operator and valve seat (37% of total failures). | Frequent | Not stated | ASME Sec XI IWB, GL 89-10 & Suppl., & PS TS | Perform periodic visual inspection, leakage tests, stem torque check, torque/limit switch setting and current/voltage monitoring. [4] | A-24, A-25 | 10 |

Document: NUREG/CR-5507, Results from the Nuclear Plant Aging Research Program: Their Use in Inspection Activities

Reviewed by: David C. Ma, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--|--------------------------------|-------------------------------|------------|--------------|----------------------|---------------------------------|
| 11 | Component Cooling Water Systems (PWRs) | Valves | Valve Operator and Valve Seat | Not stated | Not stated | CONTAM | Buildup deposits |
| 12 | Component Cooling Water Systems (PWRs) | Valves | Valve Operator and Valve Seat | Not stated | Not stated | ERO/CORR | Wall thinning, loss of material |
| 13 | Component Cooling Water Systems (PWRs) | Valves | Valve Operator and Valve Seat | Not stated | Not stated | Setpoint Drift | Loss of performance |
| 14 | Component Cooling Water Systems (PWRs) | Pumps | Seals, Bearings | Not stated | Not stated | WEAR | Attrition |
| 15 | Component Cooling Water Systems (PWRs) | Heat Exchangers | Tubes, Tube Sheet | Not stated | Not stated | WEAR/DENT | Denting |
| 16 | Component Cooling Water Systems (PWRs) | Heat Exchangers | Tubes, Tube Sheet | Not stated | Not stated | ERO/CORR | Wall thinning, loss of material |
| 17 | Component Cooling Water Systems (PWRs) | Heat Exchangers | Tubes, Tube Sheet | Not stated | Not stated | CLOG | Blockage of flow passages |
| 18 | Residual Heat Removal Systems (BWRs) | Valves, Pumps, Heat Exchangers | Not stated | Not stated | Not stated | WEAR | Attrition |
| 19 | Residual Heat Removal Systems (BWRs) | Valves, Pumps, Heat Exchangers | Not stated | Not stated | Not stated | CORR | Loss of Material |
| 20 | Residual Heat Removal Systems (BWRs) | Valves, Pumps, Heat Exchangers | Not stated | Not stated | Not stated | Setpoint Drift (EDS) | Loss of function |
| 21 | Residual Heat Removal Systems (BWRs) | Valves, Pumps, Heat Exchangers | Not stated | Not stated | Not stated | EMBR | Loss of fracture toughness |

Document: NUREG/CR-5507, Results from the Nuclear Plant Aging Research Program: Their Use in Inspection Activities

Reviewed by: David C. Ma, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|---|--|------------|------|
| Aging is a significant factor in failure of the CCW system (over 70%). The failures are dominated by the wear induced leakage in the valve operator and valve seat (37% of total failures). | Moderate | Not stated | ASME Sec XI IWB, GL 89-10 & Suppl., & PS TS | Perform periodic visual inspection, leakage tests, stem torque check, torque/limit switch setting and current/voltage monitoring. [4] | A-24, A-25 | 11 |
| Aging is a significant factor in failure of the CCW system (over 70%). The failures are dominated by the wear induced leakage in the valve operator and valve seat (37% of total failures). | Moderate | Not stated | ASME Sec XI IWB, GL 89-10 & Suppl., & PS TS | Perform periodic visual inspection, leakage tests, stem torque check, torque/limit switch setting and current/voltage monitoring. [4] | A-24, A-25 | 12 |
| Aging is a significant factor in failure of the CCW system (over 70%). The failures are dominated by the wear induced leakage in the valve operator and valve seat (37% of total failures). | Moderate | Not stated | ASME Sec XI IWB, GL 89-10 & Suppl., & PS TS | Perform periodic visual inspection, leakage tests, stem torque check, torque/limit switch setting and current/voltage monitoring. [4] | A-24, A-25 | 13 |
| Pump failure is dominated by wear induced leakage in the seal in the bearing. | Frequent | Not stated | ASME Sec XI IWP & PS TS Req. | Perform periodic visual inspection for leakage; vibration recordings; temperature, quality and level checking for lube oil, bearing temperature check. [4] | A-26, A-27 | 14 |
| The stressors are high pressure, high flow and service water exposure. | Frequent | Not stated | ASME Sec XI, PS S&T Req., & PS TS Req. | Perform periodic visual inspections, temperature monitoring, acoustic/eddy current test, and bolt torque check. [2] | A-25 | 15 |
| The stressors are high pressure, high flow and service water exposure. | Moderate | Not stated | ASME Sec XI, PS S&T Req., & PS TS Req. | Perform periodic visual inspections, temperature monitoring, acoustic/eddy current test, and bolt torque check. [2] | A-25 | 16 |
| The stressors are high pressure, high flow and service water exposure. | Moderate | Not stated | ASME Sec XI, PS S&T Req., & PS TS Req. | Perform periodic visual inspections, temperature monitoring, acoustic/eddy current test, and bolt torque check. [2] | A-25 | 17 |
| More than 50% of the failure in RHR systems are attributed to aging. Wear is the aging mechanism in the shutdown or testing mode. Corrosion, set point drift and embrittlement are aging mechanisms in the standby mode. (More) | Frequent | Not stated | ASME Sec XI IWB, IWP, IWV, & PS TS Req. | For valves: Perform periodic valve stroke tests for valve stroke time and valve seat leakage. Periodically check valve correct position. Monitoring valve degradation by relief valve set point verification (5 years), (More) [2] | A-29, A-34 | 18 |
| More than 50% of the failure in RHR systems are attributed to aging. Wear is the aging mechanism in the shutdown or testing mode. Corrosion, set point drift and embrittlement are aging mechanisms in the standby mode. (More) | Occasional | Not stated | ASME Sec XI IWB, IWP, IWV, & PS TS Req. | For valves: Perform periodic valve stroke tests for valve stroke time and valve seat leakage. Periodically check valve correct position. Monitoring valve degradation by relief valve set point verification (5 years), (More) [2] | A-29, A-34 | 19 |
| More than 50% of the failure in RHR systems are attributed to aging. Wear is the aging mechanism in the shutdown or testing mode. Corrosion, set point drift and embrittlement are aging mechanisms in the standby mode. (More) | Frequent | Not stated | ASME Sec XI IWB, IWP, IWV, & PS TS Req. | For valves: Perform periodic valve stroke tests for valve stroke time and valve seat leakage. Periodically check valve correct position. Monitoring valve degradation by relief valve set point verification (5 years), (More) [2] | A-29, A-34 | 20 |
| More than 50% of the failure in RHR systems are attributed to aging. Wear is the aging mechanism in the shutdown or testing mode. Corrosion, set point drift and embrittlement are aging mechanisms in the standby mode. (More) | Occasional | Not stated | ASME Sec XI IWB, IWP, IWV, & PS TS Req. | For valves: Perform periodic valve stroke tests for valve stroke time and valve seat leakage. Periodically check valve correct position. Monitoring valve degradation by relief valve set point verification (5 years), (More) [2] | A-29, A-34 | 21 |

Document: NUREG/CR-5510, Evaluations of Core Melt Frequency Effects Due to Component Aging and Maintenance

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|----------------|---|-----------|--------------|---------------|-------------|
| 1 | Various | Various | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: NUREG/CR-5515, Light Water Reactor Pressure Isolation Valve Performance Testing

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--|-----------------------|---|-----------|--------------|---------------|-------------|
| 1 | Light water reactor pressure isolation | Check and gate valves | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: NUREG/CR-5519, Aging of Control and Service Air Compressors and Dryers Used in Nuclear Power Plants

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------------------|-----------------|--|---|----------------------------------|---------------|---|
| 1 | Control and service air system | Air compressors | Running gear bearings | Full-floating: Al; spherical roller: steel or steel-backed Cu-Pb; double roller: steel or babbitt-lined steel | Ingersoll-Rand, Joy, Worthington | WEAR | Attrition |
| 2 | Control and service air system | Air compressors | Seals/packing including piston rod packing | Elastomer/TFE or carbon rings | Ingersoll-Rand, Joy, Worthington | WEAR | Attrition |
| 3 | Control and service air system | Air compressors | Crosshead | Al, tin-faced cast iron, babbitted cast iron | Ingersoll-Rand, Joy, Worthington | WEAR | Attrition |
| 4 | Control and service air system | Air compressors | Belts | Not stated | Not stated | WEAR | Attrition |
| 5 | Control and service air system | Air compressors | Piston rod | Hardened steel, chrome-plated hardened steel | Ingersoll-Rand, Joy, Worthington | CORR | Loss of material; corrosion product buildup |
| 6 | Control and service air system | Air compressors | Piston rider/compression rings | TFE (teflon) | Ingersoll-Rand, Joy, Worthington | WEAR | Attrition |

Document: NUREG/CR-5510, Evaluations of Core Melt Frequency Effects Due to Component Aging and Maintenance

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: NUREG/CR-5515, Light Water Reactor Pressure Isolation Valve Performance Testing

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: NUREG/CR-5519, Aging of Control and Service Air Compressors and Dryers Used in Nuclear Power Plants

Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|-------------|---|-------------|------|
| Not stated. | Not stated | Not discussed in report | PS S&T Req. | Loss of the air supply due to compressor or dryer failure is rare. An effective surveillance and monitoring program, can provide reliable service from the compressors and dryers should no longer consider in NPAR prog. [2] | 13,20 | 1 |
| Seals and packing undergo gradual deterioration due to aging and wear, resulting in leaks and reduced compressor output. However, sudden failure of the compressor does not normally occur. | Not stated | Not discussed in report | PS S&T Req. | Loss of the air supply due to compressor or dryer failure is rare. An effective surveillance and monitoring program, can provide reliable service from the compressors and dryers should no longer consider in NPAR prog. [2] | 13,20,21,29 | 2 |
| Not stated. | Not stated | Not discussed in report | PS S&T Req. | Loss of the air supply due to compressor or dryer failure is rare. An effective surveillance and monitoring program, can provide reliable service from the compressors and dryers should no longer consider in NPAR prog. [2] | 13,21 | 3 |
| Belt failures (either breaking or being thrown off). | Not stated | Not discussed in report | PS S&T Req. | Loss of the air supply due to compressor or dryer failure is rare. An effective surveillance and monitoring program, can provide reliable service from the compressors and dryers should no longer consider in NPAR prog. [2] | 21,26 | 4 |
| Not stated. | Not stated | Not discussed in report | PS S&T Req. | Loss of the air supply due to compressor or dryer failure is rare. An effective surveillance and monitoring program, can provide reliable service from the compressors and dryers should no longer consider in NPAR prog. [2] | 13,23 | 5 |
| Wear of piston rings would result in reduced compressor outputs. | Not stated | Not discussed in report | PS S&T Req. | Loss of the air supply due to compressor or dryer failure is rare. An effective surveillance and monitoring program, can provide reliable service from the compressors and dryers should no longer consider in NPAR prog. [2] | 13,21,22 | 6 |

Document: NUREG/CR-5519, Aging of Control and Service Air Compressors and Dryers Used in Nuclear Power Plants

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------------------|-----------------|------------------------|---------------------------------|----------------------------------|---------------|---|
| 7 | Control and service air system | Air compressors | Cylinder bore | Cast iron, cast semi-steel | Ingersoll-Rand, Joy, Worthington | CORR | Loss of material; corrosion product buildup |
| 8 | Control and service air system | Air compressors | Intake/exhaust valves | Stainless steel, nodular iron | Ingersoll-Rand, Joy, Worthington | FAT | Cumulative fatigue damage |
| 9 | Control and service air system | Air compressors | Intake/exhaust valves | Stainless steel, nodular iron | Ingersoll-Rand, Joy, Worthington | ERO | Wall thinning; loss of material |
| 10 | Control and service air system | Air compressors | Cooling water passages | Not stated | Not stated | CLOG | Blockage of flow passages |
| 11 | Control and service air system | Air dryers | Valves | Stainless steel | Not stated | WEAR | Attrition |
| 12 | Control and service air system | Air dryers | Desiccant | Silica gel or activated alumina | Not stated | ERO | Loss of material |
| 13 | Control and service air system | Air dryers | Filter elements | Not stated | Not stated | CLOG | Blockage of flow passages |

Document: NUREG/CR-5555, Aging Assessment of the Westinghouse PWR Control Rod Drive System

Reviewed by: John W. Holland, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------|--------------------------|---------------|-------------------------|--------------|---------------|-----------------------------|
| 1 | Reactor Protection | Control Rod Drive System | Absorber Rods | Ag-In-Cd in 304SS Tubes | Not stated | WEAR | Attrition |
| 2 | Reactor Protection | Control Rod Drive System | Absorber Rods | Ag-In-Cd in 304SS Tubes | Not stated | FAT | Cumulative fatigue damage |
| 3 | Reactor Protection | Control Rod Drive System | Absorber Rods | Ag-In-Cd in 304SS Tubes | Not stated | CORR/ IGSCC | Crack initiation and growth |

Document: NUREG/CR-5519, Aging of Control and Service Air Compressors and Dryers Used in Nuclear Power Plants

Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|-------------|---|----------|------|
| Not stated | Not stated | Not discussed in report | PS S&T Req. | Loss of the air supply due to compressor or dryer failure is rare. An effective surveillance and monitoring program, can provide reliable service from the compressors and dryers should no longer consider in NPAR prog. [2] | 13,22;23 | 7 |
| Leaking, broken, or loose valves would result in reduced compressor outputs. | Not stated | Not discussed in report | PS S&T Req. | Loss of the air supply due to compressor or dryer failure is rare. An effective surveillance and monitoring program, can provide reliable service from the compressors and dryers should no longer consider in NPAR prog. [2] | 13,22,43 | 8 |
| Leaking, broken, or loose valves would result in reduced compressor outputs. | Not stated | Not discussed in report | PS S&T Req. | Loss of the air supply due to compressor or dryer failure is rare. An effective surveillance and monitoring program, can provide reliable service from the compressors and dryers should no longer consider in NPAR prog. [2] | 13,22,43 | 9 |
| Sediment and dissolved minerals in well water result in scale buildup and blockage in the cooling water passages. | Not stated | Not discussed in report | PS S&T Req. | Loss of the air supply due to compressor or dryer failure is rare. An effective surveillance and monitoring program, can provide reliable service from the compressors and dryers should no longer consider in NPAR prog. [2] | 27 | 10 |
| Valves stuck, leaking, or inoperative. | Not stated | Not discussed in report | PS S&T Req. | Loss of the air supply due to compressor or dryer failure is rare. An effective surveillance and monitoring program, can provide reliable service from the compressors and dryers should no longer consider in NPAR prog. [2] | 24,31 | 11 |
| Not stated. | Not stated | Not discussed in report | PS S&T Req. | Loss of the air supply due to compressor or dryer failure is rare. An effective surveillance and monitoring program, can provide reliable service from the compressors and dryers should no longer consider in NPAR prog. [2] | 17,30,31 | 12 |
| Failure of the afterfilter resulted in desiccant carryover into the instrument air system. | Not stated | Not discussed in report | PS S&T Req. | Loss of the air supply due to compressor or dryer failure is rare. An effective surveillance and monitoring program, can provide reliable service from the compressors and dryers should no longer consider in NPAR prog. [2] | 30,31 | 13 |

Document: NUREG/CR-5555, Aging Assessment of the Westinghouse PWR Control Rod Drive System

Reviewed by: John W. Holland, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|-----------------------|--------------------------|--|------------|------|
| Rupture of control rod cladding. | Frequent | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 1 |
| Rupture of control rod cladding. | Occasional | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 2 |
| Rupture of control rod cladding. | Infrequent | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 3 |

Document: NUREG/CR-5555, Aging Assessment of the Westinghouse PWR Control Rod Drive System

Reviewed by: John W. Holland, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------|--------------------------|------------------------|----------------------------------|--------------|---------------|-----------------------------|
| 4 | Reactor Protection | Control Rod Drive System | Split Pin | Inconel X-750 | Not stated | CORR/SCC | Crack initiation and growth |
| 5 | Reactor Protection | Control Rod Drive System | Spider Assembly | 304SS | Not stated | WEAR | Attrition |
| 6 | Reactor Protection | Control Rod Drive System | Spider Assembly | 304SS | Not stated | FAT | Cumulative fatigue damage |
| 7 | Reactor Protection | Control Rod Drive System | Spider Assembly | 304SS | Not stated | CORR/SCC | Crack initiation and growth |
| 8 | Reactor Protection | Control Rod Drive System | Control Rod Guide Tube | Inconel X-750 | Not stated | WEAR | Attrition |
| 9 | Reactor Protection | Control Rod Drive System | Guide Thimble | Inconel X-750 | Not stated | WEAR | Attrition |
| 10 | Reactor Protection | Control Rod Drive System | Pressure Housing | 304SS | Not stated | EMBR/TE | Loss of fracture toughness |
| 11 | Reactor Protection | Control Rod Drive System | Pressure Housing | 304SS | Not stated | CORR | Loss of material |
| 12 | Reactor Protection | Control Rod Drive System | Pressure Housing | 304SS | Not stated | FAT | Cumulative fatigue damage |
| 13 | Reactor Protection | Control Rod Drive System | Latch Assembly | Stellite 6, Haynes 25, and 304SS | Not stated | WEAR | Attrition |
| 14 | Reactor Protection | Control Rod Drive System | Latch Assembly | Stellite 6, Haynes 25, and 304SS | Not stated | FAT | Cumulative fatigue damage |
| 15 | Reactor Protection | Control Rod Drive System | Drive Rod | 410SS | Not stated | WEAR | Attrition |
| 16 | Reactor Protection | Control Rod Drive System | Drive Rod | 410SS | Not stated | FAT | Cumulative fatigue damage |
| 17 | Reactor Protection | Control Rod Drive System | Coil Stack Assembly | Electrical insulation | Not stated | CORR | Loss of material |

Document: NUREG/CR-5555, Aging Assessment of the Westinghouse PWR Control Rod Drive System

Reviewed by: John W. Holland, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-----------------------|--------------------------|--|------------|------|
| Loose parts in reactor coolant system and stuck control rod. | Moderate | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 4 |
| Dropped and/or stuck control rod. | Moderate | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 5 |
| Dropped and/or stuck control rod. | Occasional | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 6 |
| Dropped and/or stuck control rod. | Moderate | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 7 |
| Stuck control rod. | Frequent | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 8 |
| Stuck control rod and fuel assembly mechanical degradation. | Moderate | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 9 |
| Rod control system leakage and rupture of the primary pressure boundary. | Infrequent | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 10 |
| Rod control system leakage and rupture of the primary pressure boundary. | Infrequent | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 11 |
| Rod control system leakage and rupture of the primary pressure boundary. | Infrequent | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 12 |
| Dropped and/or stuck control rod. | Moderate | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 13 |
| Dropped and/or stuck control rod. | Infrequent | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 14 |
| Dropped and/or stuck control rod. | Moderate | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 15 |
| Dropped and/or stuck control rod. | Moderate | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 16 |
| Dropped and/or stuck control rod. | Occasional | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 17 |

Document: NUREG/CR-5555, Aging Assessment of the Westinghouse PWR Control Rod Drive System

Reviewed by: John W. Holland, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------|--------------------------|-------------------------------------|--|--------------|---------------|---------------------------|
| 18 | Reactor Protection | Control Rod Drive System | Coil Stack Assembly | Electrical insulation | Not stated | EMBR/TE | Breakdown |
| 19 | Reactor Protection | Control Rod Drive System | Coil Stack Assembly | Electrical Connector | Not stated | CORR | Loss of Material |
| 20 | Reactor Protection | Control Rod Drive System | Coil Stack Assembly | Electrical Connector | Not stated | WEAR | Attrition |
| 21 | Reactor Protection | Control Rod Drive System | Coil Stack Assembly | Electrical Connector | Not stated | FAT | Cumulative fatigue damage |
| 22 | Reactor Protection | Control Rod Drive System | Rod Control System & Logic Cabinets | Semi-conductor devices, electronic components, and connectors | Not stated | CORR | Loss of Material |
| 23 | Reactor Protection | Control Rod Drive System | Rod Control System & Logic Cabinets | Semi-conductor devices, electronic components, and connectors | Not stated | FAT | Cumulative fatigue damage |
| 24 | Reactor Protection | Control Rod Drive System | Rod Control System & Logic Cabinets | Semi-conductor devices, electronic components, and connectors | Not stated | WEAR | Attrition |
| 25 | Reactor Protection | Control Rod Drive System | Rod Position Indication Systems | Electrical wiring, insulation, connectors, semi-conductor devices, and electro-mechanical components | Not stated | CORR | Loss of Material |
| 26 | Reactor Protection | Control Rod Drive System | Rod Position Indication Systems | Electrical wiring, insulation, connectors, semi-conductor devices, and electro-mechanical components | Not stated | WEAR | Attrition |
| 27 | Reactor Protection | Control Rod Drive System | Rod Position Indication Systems | Electrical wiring, insulation, connectors, semi-conductor devices, and electro-mechanical components | Not stated | FAT | Cumulative fatigue damage |

Document: NUREG/CR-5558, Generic Issue 87: Flexible Wedge Gate Valve Test Program, Phase II Results and Analysis

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--|--|---|-----------|--------------|---------------|-------------|
| 1 | BWR water cleanup system and the high-pressure coolant injection (HPCI) steam line | Motor-operated flexible wedge gate valve | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: NUREG/CR-5555, Aging Assessment of the Westinghouse PWR Control Rod Drive System

Reviewed by: John W. Holland, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-----------------------|--------------------------|--|------------|------|
| Rupture of control rod cladding. | Frequent | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 18 |
| Dropped and/or stuck control rod. | Occasional | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 19 |
| Dropped and/or stuck control rod. | Frequent | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 20 |
| Dropped and/or stuck control rod. | Occasional | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 21 |
| Single/multiple rod drop, inability to move rods on demand, erroneous rod movement, incorrect or spurious rod control system failure alarms, and incorrect rod position indication. | Occasional | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 22 |
| Single/multiple rod drop, inability to move rods on demand, erroneous rod movement, incorrect or spurious rod control system failure alarms, and incorrect rod position indication. | Occasional | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 23 |
| Single/multiple rod drop, inability to move rods on demand, erroneous rod movement, incorrect or spurious rod control system failure alarms, and incorrect rod position indication. | Frequent | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 24 |
| Incorrect/inaccurate rod position information and possibly a false dropped rod indication. | Occasional | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 25 |
| Incorrect/inaccurate rod position information and possibly a false dropped rod indication. | Moderate | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 26 |
| Incorrect/inaccurate rod position information and possibly a false dropped rod indication. | Moderate | ASME Sect. III Div. 1 | PS S&T Req. & PS TS Req. | System redesign and selection of alternate materials, improve ventilation to electronics, and improve monitoring and maintenance [2] | 3-12, 3-13 | 27 |

Document: NUREG/CR-5558, Generic Issue 87: Flexible Wedge Gate Valve Test Program, Phase II Results and Analysis

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: NUREG/CR-5583, Prediction of Check Valve Performance and Degradation in Nuclear Power Plant Systems - Wear and Impact Tests

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|---------------------------|--------------|---|---------------------------|---------------|---------------------------|
| 1 | PWR core discharge system | Swing check valves | Hinge pin | The hinge pin and the bushing are made of cobalt-based alloys (Haynes Stellite #25 and Stoodly #6 respectively) | Not stated | WEAR | Attrition |
| 2 | Auxiliary feedwater turbine steam supply system | Tilting disc check valves | Hinge pin | 410 stainless steel hinge pin and Stellite-6 bushing | Not stated | WEAR | Attrition |
| 3 | PWR feedwater system | Swing check valves | Disc stud | A217 | MCC Pacific Valve Company | FAT | Cumulative fatigue damage |

Document: NUREG/CR-5587, Approaches for Age-Dependent Probabilistic Safety Assessments with Emphasis on Prioritization and Sensitivity Studies

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|--|---|-----------|--------------|---------------|-------------|
| 1 | Accumulators, auxiliary feedwater, high/low pressure injection, safety injection system, low pressure recirculation, primary pressure relief, onsite emergency power, main steam system | Actuator, check valve, diesel generator, motor driven pump, motor operated valve, safety relief valve, turbine driven pump | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: NUREG/CR-5612, Degradation Modeling with Applications to Aging and Maintenance Effectiveness Evaluations

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|----------------|---|-----------|--------------|---------------|-------------|
| 1 | Various | Various | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: NUREG/CR-5643, Insights Gained From Aging Research

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|---------------------------|----------------------------------|------------|--------------|---------------|--|
| 1 | Various | Auxiliary feedwater pumps | Pump parts | Not stated | Not stated | WEAR | Attrition |
| 2 | Various | Auxiliary feedwater pumps | Turbine steam supply valve stems | Not stated | Not stated | CORR | Loss of material and corrosion product buildup |
| 3 | Various | Auxiliary feedwater pumps | Diesel fuel oil line | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 4 | Various | Auxiliary feedwater pumps | Bearings | Not stated | Not stated | WEAR | Attrition |

Document: NUREG/CR-5583, Prediction of Check Valve Performance and Degradation in Nuclear Power Plant Systems - Wear and Impact Tests

Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|-----------------------------------|------------------------|-------------|------|
| Excessive wear of the hinge pin bushings had caused some of the bushings to completely wear through, and the debris of the worn-through bushings for some valves were found downstream, resulting in massive change-out of components. | Frequent | Not discussed in report | ASME Sec XI IWB & IWV | Not stated | 41, 42 | 1 |
| The 410 SS hinge pins had almost completely worn through due to the disc oscillation caused by the low rate of steam flow, resulting in material modifications to Stellite-6 vs. Stellite-6. | Frequent | Not discussed in report | ASME Sec XI IWB, IWV & PS TS Req. | Not stated | 44, 45 | 2 |
| The disc stud/nut connection had fractured due to repeated impact against the open stop, which had allowed the disc to separate from the hinge and subsequently, a water hammer event occurred in the horizontal feedwater line caused by failed check valves. | Frequent | Not discussed in report | ASME Sec XI IWB & IWV | Not stated | 45, 46, C.1 | 3 |

Document: NUREG/CR-5587, Approaches for Age-Dependent Probabilistic Safety Assessments with Emphasis on Prioritization and Sensitivity Studies

Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: NUREG/CR-5612, Degradation Modeling with Applications to Aging and Maintenance Effectiveness Evaluations

Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: NUREG/CR-5643, Insights Gained From Aging Research

Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|-------------------------|------------------------------------|--|----------|------|
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWP, & PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 1 | 1 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWP, & PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 1 | 2 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWP, & PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 1 | 3 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWP, & PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 2 | 4 |

Document: NUREG/CR-5643, Insights Gained From Aging Research

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|---------------------------|---|------------|--------------|---------------|---------------------------------|
| 5 | Various | Auxiliary feedwater pumps | Bearings | Not stated | Not stated | CORR | Loss of material |
| 6 | Various | Auxiliary feedwater pumps | Impellers | Not stated | Not stated | WEAR | Attrition |
| 7 | Various | Auxiliary feedwater pumps | Thrust balancer | Not stated | Not stated | WEAR | Attrition |
| 8 | Various | Auxiliary feedwater pumps | Thrust balancer | Not stated | Not stated | WEAR/GALL | Attrition |
| 9 | Various | Check valves | Body assembly, hinge pins, discs and seats | Not stated | Not stated | WEAR | Attrition |
| 10 | Various | Check valves | Body assembly, hinge pins, discs and seats | Not stated | Not stated | ERO | Wall thinning; loss of material |
| 11 | Various | Check valves | Body assembly, hinge pins, discs and seats | Not stated | Not stated | CORR | Loss of material |
| 12 | Various | Check valves | Hinge arms | Not stated | Not stated | WEAR | Attrition |
| 13 | Various | Motor-operated valves | Gear, shaft, stem nut, drive sleeve, seal, clutch mechanism, motor operator switch gear/cam, yoke bushing, valve stem, and stem packing | Not stated | Not stated | WEAR | Attrition |
| 14 | Various | Motor-operated valves | Bearings, valve obturator, obturator guide, and valve seat | Not stated | Not stated | WEAR | Attrition |
| 15 | Various | Motor-operated valves | Bearings, valve obturator, obturator guide, and valve seat | Not stated | Not stated | CORR | Loss of material |
| 16 | Various | PORVs and block valves | Valve disks and seats | Not stated | Not stated | WEAR | Attrition |
| 17 | Various | PORVs and block valves | Valve disks and seats | Not stated | Not stated | WEAR/GALL | Attrition |
| 18 | Various | Snubbers | "Blank" | Not stated | Not stated | WEAR/FRET | Attrition |
| 19 | Various | Snubbers | "Blank" | Not stated | Not stated | CORR | Loss of material |
| 20 | Various | Solenoid-operated valves | Insulating material | Polymer | Not stated | EMBR/IR | Loss of fracture toughness |

Document: NUREG/CR-5643, Insights Gained From Aging Research

Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|---|--|----------|------|
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWP, & PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 2 | 5 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWP, & PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 2 | 6 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWP, & PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 2 | 7 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWP, & PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 2 | 8 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWV or PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 1 | 9 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWV or PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 1 | 10 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWV or PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 1 | 11 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWV or PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1 | 12 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWV, & GL 89-10 & Suppl. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1 | 13 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWV, & GL 89-10 & Suppl. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1 | 14 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWV, & GL 89-10 & Suppl. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1 | 15 |
| PORVs stuck-open or with leakage. | Not stated | Not discussed in report | ASME Sec XI IWB & IWV | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1 | 16 |
| PORVs stuck-open or with leakage. | Not stated | Not discussed in report | ASME Sec XI IWB & IWV | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1 | 17 |
| Loosening of fasteners and an increase in clearances between mating parts. | Not stated | Not discussed in report | ASME Sec XI ISTD | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 18 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI ISTD | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 19 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWV | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1 | 20 |

Document: NUREG/CR-5643, Insights Gained From Aging Research

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------------------------|--------------------------|---|------------|--------------|---------------|-----------------------------------|
| 21 | Various | Solenoid-operated valves | Insulating material | Polymer | Not stated | ELE-TEMP | Chemical and physical degradation |
| 22 | Various | Solenoid-operated valves | O-rings, diaphragms, gaskets, seals, core seats | Not stated | Not stated | AGRCHEM | Chemical degradation |
| 23 | Various | Solenoid-operated valves | O-rings, diaphragms, gaskets, seals, core seats | Not stated | Not stated | EMBR/IR | Loss of fracture toughness |
| 24 | Various | Solenoid-operated valves | O-rings, diaphragms, gaskets, seals, core seats | Not stated | Not stated | ELE-TEMP | Chemical and physical degradation |
| 25 | Various | Solenoid-operated valves | Metallic parts | Not stated | Not stated | WEAR | Attrition |
| 26 | Various | Solenoid-operated valves | Metallic parts | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 27 | Various | Solenoid-operated valves | Valve orifice | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 28 | Component cooling water system (PWR) | Valves | Valve seats and operators | Not stated | Not stated | WEAR | Attrition |
| 29 | Component cooling water system (PWR) | Pumps | Seals and bearings | Not stated | Not stated | WEAR | Attrition |
| 30 | CRD system (Westinghouse) | RCAA | Cladding, RCAA to CRDM coupling | Not stated | Westinghouse | WEAR | Attrition |
| 31 | CRD system (Westinghouse) | RCAA | Spider assembly vane weld | Not stated | Westinghouse | FAT | Cumulative fatigue damage |
| 32 | CRD system (Westinghouse) | RCAA | Reactor internal components | Not stated | Westinghouse | CORR/SCC | Crack initiation and growth |
| 33 | CRD system | CRDM | Operating coil | Not stated | Not stated | ELE-TEMP | Chemical and physical degradation |
| 34 | CRD system | CRDM | Cast housings | Not stated | Not stated | EMBR | Loss of fracture toughness |
| 35 | CRD system | CRDM | Latch assembly | Not stated | Not stated | CONTAM | Buildup of deposits |
| 36 | CRD system | Power and logic cabinets | Temperature sensitive components and heat sinks | Not stated | Not stated | CONTAM | Buildup of deposits |
| 37 | CRD system | Power and logic cabinets | Temperature sensitive components and heat sinks | Not stated | Not stated | ELE-TEMP | Chemical and physical degradation |

Document: NUREG/CR-5643, Insights Gained From Aging Research

Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|-------------------------|-----------------------------|--|----------|------|
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWV | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1 | 21 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWV | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1 | 22 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWV | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1 | 23 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWV | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1 | 24 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWV | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 2 | 25 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWV | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 2 | 26 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, IWV | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 2 | 27 |
| Leakage. | Not stated | Not discussed in report | ASME Sec XI IWV, PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1 | 28 |
| Leakage. | Not stated | Not discussed in report | ASME Sec XI IWP, PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1 | 29 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 2 | 30 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB, PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 2 | 31 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 2 | 32 |
| Not stated. | Not stated | Not discussed in report | PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [3] | 2 | 33 |
| Not stated. | Not stated | Not discussed in report | PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 2 | 34 |
| Not stated. | Not stated | Not discussed in report | PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 2 | 35 |
| Not stated. | Not stated | Not discussed in report | PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 2 | 36 |
| Not stated. | Not stated | Not discussed in report | PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 2 | 37 |

Document: NUREG/CR-5643, Insights Gained From Aging Research

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|------------------------------|-----------------------|------------|--------------|---------------|--|
| 38 | CRD system | RPI | Detector coil | Not stated | Not stated | ELE-TEMP | Chemical and physical degradation |
| 39 | CRD system | Cable and connectors | Connectors | Not stated | Not stated | CORR | Corrosion product buildup |
| 40 | CRD system | Cable and connectors | In-containment cables | Not stated | Not stated | ELE-TEMP | Chemical and physical degradation |
| 41 | CRD system | Cable and connectors | Connector mating pins | Not stated | Not stated | WEAR | Attrition |
| 42 | BWR high pressure injection systems (HPCI and HPCS) | Valves and valve operators | Not stated | Not stated | Not stated | WEAR | Attrition |
| 43 | BWR high pressure injection systems (HPCI and HPCS) | Turbines | Not stated | Not stated | Not stated | WEAR | Attrition |
| 44 | BWR high pressure injection systems (HPCI and HPCS) | Turbines | Not stated | Not stated | Not stated | CONTAM | Buildup of deposits |
| 45 | BWR high pressure injection systems (HPCI and HPCS) | Turbines | Not stated | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 46 | BWR high pressure injection systems (HPCI and HPCS) | Instrumentation and controls | Not stated | Not stated | Not stated | CORR | Loss of material and corrosion product buildup |
| 47 | BWR high pressure injection systems (HPCI and HPCS) | Instrumentation and controls | Not stated | Not stated | Not stated | CONTAM | Buildup of deposits |
| 48 | BWR high pressure injection systems (HPCI and HPCS) | Pumps | Not stated | Not stated | Not stated | WEAR | Attrition |
| 49 | BWR high pressure injection systems (HPCI and HPCS) | Pipe | Not stated | Not stated | Not stated | CORR | Loss of material |
| 50 | BWR high pressure injection systems (HPCI and HPCS) | Pipe | Not stated | Not stated | Not stated | ENVIR | Degradation |
| 51 | BWR high pressure injection systems (HPCI and HPCS) | Pipe | Not stated | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 52 | BWR high pressure injection systems (HPCI and HPCS) | Pipe | Not stated | Not stated | Not stated | CONTAM | Buildup of deposits |
| 53 | BWR high pressure injection systems (HPCI and HPCS) | Pipe supports | Not stated | Not stated | Not stated | ENVIR | Degradation |
| 54 | High pressure injection system (PWR) | HPIS components | Not stated | Not stated | Not stated | CORR | Loss of material; corrosion product buildup |

Document: NUREG/CR-5643, Insights Gained From Aging Research

Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|-------------------------|--|--|----------|------|
| Not stated. | Not stated | Not discussed in report | PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 2 | 38 |
| Not stated. | Not stated | Not discussed in report | PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 2 | 39 |
| Not stated. | Not stated | Not discussed in report | PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 2 | 40 |
| Not stated. | Not stated | Not discussed in report | PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 2 | 41 |
| Degraded operation. | Frequent | Not discussed in report | ASME Sec. XI IWB, IWV, GL 89-10 & Suppl. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 42 |
| Degraded operation. | Infrequent | Not discussed in report | PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 43 |
| Degraded operation. | Rare | Not discussed in report | PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 44 |
| Degraded operation. | Rare | Not discussed in report | PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 45 |
| Loss of function. | Occasional | Not discussed in report | PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 1, 2 | 46 |
| Loss of function. | Infrequent | Not discussed in report | PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 1, 2 | 47 |
| Low injection flow. | Frequent | Not discussed in report | ASME Sec XI IWB & IWP | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 48 |
| Leakage. | Frequent | Not discussed in report | ASME Sec XI IWB | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 1, 2 | 49 |
| Leakage. | Infrequent | Not discussed in report | ASME Sec XI IWB | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 50 |
| Leakage. | Infrequent | Not discussed in report | ASME Sec XI IWB | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 51 |
| Leakage. | Infrequent | Not discussed in report | ASME Sec XI IWB | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 1, 2 | 52 |
| Failure to operate. | Infrequent | Not discussed in report | ASME Sec XI | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 53 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 1, 2 | 54 |

Document: NUREG/CR-5643, Insights Gained From Aging Research

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------------------------|-----------------------------|--------------|------------|--------------|---------------|--|
| 55 | High pressure injection system (PWR) | Thermal sleeves and nozzles | Not stated | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 56 | High pressure injection system (PWR) | Elbows | Not stated | Not stated | Not stated | FAT/THERM | Cumulative fatigue damage |
| 57 | Instrument air system | Compressors | Not stated | Not stated | Not stated | WEAR | Attrition |
| 58 | Instrument air system | Compressors | Not stated | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 59 | Instrument air system | Air dryers | Not stated | Not stated | Not stated | CLOG | Blockage of flow passages |
| 60 | Instrument air system | Air dryers | Not stated | Not stated | Not stated | CORR | Loss of material and corrosion product buildup |
| 61 | Instrument air system | Air dryers | Not stated | Not stated | Not stated | CONTAM | Buildup of deposits |
| 62 | Instrument air system | Filters | Not stated | Not stated | Not stated | CLOG | Blockage of flow passages |
| 63 | Instrument air system | Filters | Not stated | Not stated | Not stated | WEAR | Attrition |
| 64 | Instrument air system | Valves | Not stated | Not stated | Not stated | WEAR | Attrition |
| 65 | Instrument air system | Valves | Not stated | Not stated | Not stated | CORR | Loss of material and corrosion product buildup |
| 66 | Instrument air system | Piping | Not stated | Not stated | Not stated | ERO/CORR | Wall thinning; loss of material |
| 67 | Service water system (open) | Piping | Not stated | Not stated | Not stated | CORR | Loss of material and corrosion product buildup |
| 68 | Service water system (open) | Piping | Not stated | Not stated | Not stated | BIO | Buildup of deposits |
| 69 | Service water system (closed) | Heat exchangers | Not stated | Not stated | Not stated | BIO | Buildup of deposits |
| 70 | Service water system (closed) | Heat exchangers | Not stated | Not stated | Not stated | CORR | Loss of material and corrosion product buildup |
| 71 | Service water system (closed) | Valves | Not stated | Not stated | Not stated | CORR | Loss of material and corrosion product buildup |

Document: NUREG/CR-5643, Insights Gained From Aging Research

Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|----------------------------------|--|----------|------|
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 55 |
| Not stated. | Not stated | Not discussed in report | ASME Sec XI IWB | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 56 |
| Degraded operation, failure to load/unload, leaks (air and oil). | Moderate | Not discussed in report | PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 1, 2 | 57 |
| Degraded operation, failure to load/unload, leaks (air and oil). | Infrequent | Not discussed in report | PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 1, 2 | 58 |
| Delivery of compressed air with a higher dew point than specified, desiccant and moisture carry-over. | Occasional | Not discussed in report | PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 59 |
| Delivery of compressed air with a higher dew point than specified, desiccant and moisture carry-over. | Infrequent | Not discussed in report | PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 60 |
| Delivery of compressed air with a higher dew point than specified, desiccant and moisture carry-over. | Infrequent | Not discussed in report | PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 61 |
| Reduced air flow. | Frequent | Not discussed in report | PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 62 |
| Reduced air flow. | Rare | Not discussed in report | PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 63 |
| Fail to open/close valves. | Occasional | Not discussed in report | PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 64 |
| Fail to open/close valves | Occasional | Not discussed in report | PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 65 |
| Plugged piping, leaks | Not stated | Not discussed in report | PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [2] | 1, 2 | 66 |
| Not stated | Not stated | Not discussed in report | PS S&T Req., PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 67 |
| Not stated | Not stated | Not discussed in report | PS S&T Req., PS TS Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 68 |
| Not stated | Not stated | Not discussed in report | ASME Sec XI or PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 69 |
| Not stated | Not stated | Not discussed in report | ASME Sec XI or PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 70 |
| Not stated | Not stated | Not discussed in report | ASME Sec XI or PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 71 |

Document: NUREG/CR-5643, Insights Gained From Aging Research

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------|--------------------|--------------|------------|--------------|---------------|--|
| 72 | Recirculating SWS | Valves and sensors | Not stated | Not stated | Not stated | CORR | Loss of material and corrosion product buildup |

Document: NUREG/CR-5646, Piping System Response During High Level Simulated Seismic Tests at the Heissdampfreaktor Facility (SHAM Test Facility)

Reviewed by: David C. Ma, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------|---|--------------|------------|--|---------------|-------------|
| 1 | Piping System | Motor Operated Gate Valve, Snubbers, Rigid Struts, Piping | Not stated | Not stated | Mov-Limitorque; snubbers-Pacific Scientific; Rigid struts & piping-ITTGrinnell | Not stated | Not stated |

Document: NUREG/CR-5693, Vol. 2, Aging Assessment of Component Cooling Water Systems in Pressurized Water Reactors

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|----------------|----------------------|--|--------------|---------------|------------------------------------|
| 1 | Component cooling water systems in pressurized water reactors | Heat exchanger | Tubes | Admiralty metals, brass, bronze or copper-nickel | Not stated | CORR | Loss of material |
| 2 | Component cooling water systems in pressurized water reactors | Heat exchanger | Tubes | Admiralty metals, brass, bronze or copper-nickel | Not stated | ERO | Loss of material |
| 3 | Component cooling water systems in pressurized water reactors | Heat exchanger | Tubes | Admiralty metals, brass, bronze or copper-nickel | Not stated | WEAR | Loss of material |
| 4 | Component cooling water systems in pressurized water reactors | Heat exchanger | Tubes | Admiralty metals, brass, bronze or copper-nickel | Not stated | CLOG | Flow blockage |
| 5 | Component cooling water systems in pressurized water reactors | Heat exchanger | Tubesheets | Admiralty metals, brass, bronze or copper-nickel | Not stated | CORR | Loss of material |
| 6 | Component cooling water systems in pressurized water reactors | Heat exchanger | Tubesheets | Admiralty metals, brass, bronze or copper-nickel | Not stated | ERO | Loss of material |
| 7 | Component cooling water systems in pressurized water reactors | Heat exchanger | Channel/bonnet heads | Carbon steels | Not stated | CORR | Loss of material |
| 8 | Component cooling water systems in pressurized water reactors | Heat exchanger | Channel/bonnet heads | Carbon steels | Not stated | ERO | Loss of material |
| 9 | Component cooling water systems in pressurized water reactors | Valves | Seats | Bronze, SS316, SS410, stellite, elastomers | Not stated | CORR | Loss of material |
| 10 | Component cooling water systems in pressurized water reactors | Valves | Seats | Bronze, SS316, SS410, stellite, elastomers | Not stated | ERO | Loss of material |
| 11 | Component cooling water systems in pressurized water reactors | Valves | Seats | Bronze, SS316, SS410, stellite, elastomers | Not stated | CONTAM | Loss of desired surface properties |
| 12 | Component cooling water systems in pressurized water reactors | Valves | Plugs | Bronze, SS316, SS410, stellite | Not stated | CORR | Loss of material |

Document: NUREG/CR-5643, Insights Gained From Aging Research

Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|-------------------------|-------------|--|----------|------|
| Not stated | Not stated | Not discussed in report | PS S&T Req. | Recommendations for research, inspection, maintenance, operations, and design/test are listed on p. 2-6. [4] | 1, 2 | 72 |

Document: NUREG/CR-5646, Piping System Response During High Level Simulated Seismic Tests at the Heissdampfreaktor Facility (SHAM Test Facility)

Reviewed by: David C. Ma, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|---|------------------------|----------|------|
| This report discusses the effects of increasing levels of seismic excitation on a full scale, in situ piping system containing a naturally aged motor operated valve. (More) | Not stated | Not stated | ASME Sec XI IWB, IWV, ISTD, GL 89-10 & Suppl. | Not stated | 10 | 1 |

Document: NUREG/CR-5693, Vol. 2, Aging Assessment of Component Cooling Water Systems in Pressurized Water Reactors

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|------------------------------|---|----------------|------|
| Causes tube leakage and possible radiation release. | Moderate | Not discussed in report | ASME Sec XI, PS TS Req. | More study of preventative measures [4] | 3-5, 3-6 | 1 |
| Causes tube leakage and possible radiation release. | Moderate | Not discussed in report | ASME Sec XI, PS TS Req. | More study of preventive measures [3] | 3-5, 3-6, 7-7 | 2 |
| Causes tube leakage and possible radiation release. | Moderate | Not discussed in report | ASME Sec XI, PS TS Req. | More study of preventive measures [3] | 3-5, 3-6, 7-7 | 3 |
| Cause reduced flow and heat transfer. | Frequent | Not discussed in report | ASME Sec XI, PS TS Req. | More study of preventive measures [3] | 3-5, 3-6, 7-7 | 4 |
| Loss of material can cause wall thinning and with time leakage or corrosion products fouling tubes. | Occasional | Not discussed in report | ASME Sec XI, PS TS Req. | More study of preventive measures [3] | 3-5, 3-6, 7-7 | 5 |
| Loss of material can cause wall thinning and leakage. | Occasional | Not discussed in report | ASME Sec XI, PS TS Req. | More study of preventive measures [3] | 3-5, 3-6, 7-7 | 6 |
| Corrosion products an cause tube fouling and reduced heat transfer or wall thinning leading to leakage. | Occasional | Not discussed in report | ASME Sec XI, PS TS Req. | More study of preventive measures [3] | 3-5, 3-6, 7-7 | 7 |
| Loss of material causes wall thinning and possible leakage. | Occasional | Not discussed in report | ASME Sec XI, PS TS Req. | More study of preventive measures [3] | 3-5, 3-6, 7-7 | 8 |
| Causes valve leakage due to change in seat geometry. | Moderate | Not discussed in report | ASME Sec XI IWV & PS TS Req. | More study of preventive measures [3] | 1-7, 3-12, 7-6 | 9 |
| Causes valve leakage due to change in seat geometry. | Moderate | Not discussed in report | ASME Sec XI IWV & PS TS Req. | More study of preventive measures [3] | 1-7, 3-12, 7-6 | 10 |
| Foreign contaminants accumulate on seat causing valve to stick or failure to seat producing leakage. | Moderate | Not discussed in report | ASME Sec XI IWV & PS TS Req. | More study of preventive measures [3] | 1-9, 3-12, 7-6 | 11 |
| Causes failure of valve to seat and leakage. | Occasional | Not discussed in report | ASME Sec XI IWV & PS TS Req. | More study of preventive measures [3] | 1-7, 3-10, 7-6 | 12 |

Document: NUREG/CR-5693, Vol. 2, Aging Assessment of Component Cooling Water Systems in Pressurized Water Reactors

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|------------------------------------|------------------|--|--------------|---------------|------------------------------------|
| 13 | Component cooling water systems in pressurized water reactors | Valves | Plugs | Bronze, SS316, SS410, stellite | Not stated | ERO | Loss of material |
| 14 | Component cooling water systems in pressurized water reactors | Valves | Packing | Asbestos, PTFE, aramid, graphite | Not stated | WEAR | Loss of material |
| 15 | Component cooling water systems in pressurized water reactors | Valves | Body | Carbon steel or stainless steel | Not stated | CORR | Loss of material |
| 16 | Component cooling water systems in pressurized water reactors | Pneumatic valve operator actuators | Diaphragms | Neoprene or other natural and synthetic rubbers reinforced with fibers | Not stated | EMBR | Loss of fracture toughness |
| 17 | Component cooling water systems in pressurized water reactors | Pneumatic valve operator actuators | Diaphragms | Neoprene or other natural and synthetic rubbers reinforced with fibers | Not stated | FAT | Cumulative fatigue damage |
| 18 | Component cooling water systems in pressurized water reactors | Pneumatic valve operator actuators | O-rings | Neoprene or other natural or synthetic rubbers reinforced with fibers | Not stated | EMBR | Loss of fracture toughness |
| 19 | Component cooling water systems in pressurized water reactors | Pneumatic valve operator actuators | O-rings | Neoprene or other natural or synthetic rubbers reinforced with fibers | Not stated | WEAR | Causes structural deterioration |
| 20 | Component cooling water systems in pressurized water reactors | Centrifugal pumps | Mechanical seals | Stainless steel, tungsten carbide, lead bronze, carbon and many others including rubber in secondary seals | Not stated | WEAR | Causes loss of seal material |
| 21 | Component cooling water systems in pressurized water reactors | Centrifugal pumps | Mechanical seals | Stainless steel, tungsten carbide, lead bronze, carbon and many others including rubber in secondary seals | Not stated | ELE-TEMP | Causes seal distortion or cracking |
| 22 | Component cooling water systems in pressurized water reactors | Centrifugal pumps | Bearings | Tin bronze, steel, lead-bronze, or aluminum alloy | Not stated | WEAR | Causes loss of bearing material |
| 23 | Component cooling water systems in pressurized water reactors | Centrifugal pumps | Bearings | Tin bronze, steel, lead-bronze, or aluminum alloy | Not stated | FAT | Cumulative fatigue damage |
| 24 | Component cooling water systems in pressurized water reactors | Centrifugal pumps | Bearings | Tin bronze, steel, lead-bronze, or aluminum alloy | Not stated | ELE-TEMP | Causes distortion |
| 25 | Component cooling water systems in pressurized water reactors | Centrifugal pumps | Packings | Asbestos, PTFE, aramid/PTFE, graphite | Not stated | WEAR | Causes loss of material |
| 26 | Component cooling water systems in pressurized water reactors | Centrifugal pumps | Gaskets | Non-asbestos in newer pumps | Not stated | Not stated | Causes leakage |

Document: NUREG/CR-5699, ORNL-6666/V1, Vol. 1, Aging and Service Wear of Control Rod Drive Mechanisms for BWR Nuclear Plants

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------------------|-----------------------------|------------------|----------------------|--------------|---------------|-------------|
| 1 | BWR Control Rod Drive System | Control Rod Drive Mechanism | Flange and plugs | Gauge F304 Stainless | GE | Not stated | Not stated |

Document: NUREG/CR-5693, Vol. 2, Aging Assessment of Component Cooling Water Systems in Pressurized Water Reactors

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|--|--|----------------------------------|------|
| Causes failure of valve to seat and leakage. | Occasional | Not discussed in report | ASME Sec XI IWW & PS TS Req. | More study of preventive measures [3] | 1-7, 3-10, 7-6 | 13 |
| Relative motion between stem and packing causes loss of material and leaking which can result in a radiation release. | Moderate | Not discussed in report | ASME Sec XI IWW & PS TS Req. | More study of preventative measures [2] | 1-7, 1-8, 1-9, 3-9, 3-10, 7-6 | 14 |
| Corrosion can cause wall thinning through loss of material in body resulting in leakage. | Not stated | Not discussed in report | ASME Sec XI IWB or IWC, IWW & PS TS Req. | Need for improved monitoring to detect aging and preventive measures [2] | 3-11, 8-4, 7-6 | 15 |
| Contamination of air supply with dirt or moisture and elevated temperatures cause diaphragm to deteriorate and actuator to malfunction. | Frequent | Not discussed in report | ASME Sec XI IWW & PS TS Req. | Improved surveillance and better choice of materials to reduce aging [2] | 1-7, 1-10, 3-15, 3-17 | 16 |
| Repeated cycling of actuator causes fatigue of diaphragm and failure resulting in loss of actuator control of valves. | Frequent | Not discussed in report | ASME Sec XI IWW & PS TS Req. | Improved surveillance and better choice of materials to reduce aging [2] | 1-7, 1-10, 3-15, 3-17 | 17 |
| Contamination of air supply or elevated temperatures cause loss of O-ring integrity and air leakage resulting in erratic actuator control or loss of control. | Moderate | Not discussed in report | ASME Sec XI IWW & PS TS Req. | Improved surveillance and better choice of materials to reduce aging [2] | 1-7, 1-10, 3-15, 3-17 | 18 |
| Wear of O-ring causes air leakage and actuator sluggishness to respond or lack of response. | Moderate | Not discussed in report | ASME Sec XI IWW & PS TS Req. | Improved surveillance and better choice of materials to reduce aging [2] | 1-7, 1-10, 3-15, 3-17 | 19 |
| Wear of seals causes leakage of water and excessive shaft play. | Frequent | Not discussed in report | ASME Sec XI IWP & PS TS Req. | Improved surveillance and better choice of materials [4] | 1-6, 1-9, 3-23, 3-24, 3-25, 3-26 | 20 |
| Seal distortion or cracking causes water leakage. | Frequent | Not discussed in report | ASME Sec XI IWP & PS TS Req. | Improved surveillance and better choice of materials [4] | | 21 |
| Excessive bearing wear resulting from shaft alignment problems, loss of lubricant or dirt can cause pump seizure. | Moderate | Not discussed in report | ASME Sec XI IWP & PS TS Req. | Improved surveillance and better materials [4] | 1-6, 1-9, 3-23, 3-27, 3-24 | 22 |
| Cyclic stressing or operating for long periods outside optimum design flow limits can cause bearing breakage. | Moderate | Not discussed in report | ASME Sec XI IWP & PS TS Req. | Improved surveillance [2] | 1-6, 1-9, 3-23, 3-27, 3-24 | 23 |
| Loss of bearing coolant or lubricant can cause thermal distortion of bearing and possible seizure. | Occasional | Not discussed in report | ASME Sec XI IWP & PS TS Req. | Not stated | | 24 |
| Wear of packing by rotating shaft can lead to pump leakage and possible release of radioactive water. | Moderate | Not discussed in report | ASME Sec XI IWP & PS TS Req. | Use improved packing materials and monitor for leaks [2] | 1-6, 1-9, 3-23 | 25 |
| Faulty gasket can lead to leakage of water which may be radioactive. | Infrequent | Not discussed in report | ASME Sec XI IWP & PS TS Req. | Not stated | 1-6, 1-9, 3-23 | 26 |

Document: NUREG/CR-5699, ORNL-6666/V1, Vol. 1, Aging and Service Wear of Control Rod Drive Mechanisms for BWR Nuclear Plants

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|--------------------------|------------------------|----------|------|
| None stated. | Rare | None stated | PS TS Req. & PS S&T Req. | None given | 5 | 1 |

Document: NUREG/CR-5699, ORNL-6666/V1, Vol. 1, Aging and Service Wear of Control Rod Drive Mechanisms for BWR Nuclear Plants

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------------------|------------------------------|--|---|------------------|---------------|---------------------------------------|
| 2 | BWR Control Rod Drive System | Control Rod Drive Mechanism | Cylinder, tube, and flange assembly | Wrought 304 stainless in earlier designs; Cast 304L collet retainer tube; stainless steel in replacements and newer designs | GE | CORR/IGSCC | Crack initiation and growth |
| 3 | BWR Control Rod Drive System | Control Rod Drive Mechanism | Piston tube | Type 304 stainless in earlier designs; ASME SA-249 or SA-479 Grade XM-19 stainless in late designs | GE | Not stated | Not stated |
| 4 | BWR Control Rod Drive System | Control Rod Drive Mechanism | Index tube | Type 304 stainless in earlier designs; ASME SA-249 or SA-479 Grade XM-19 stainless in late designs | GE | Not stated | Not stated |
| 5 | BWR Control Rod Drive System | Control Rod Drive Mechanism | Collet piston | Type 304 stainless | GE | Not stated | Not stated |
| 6 | BWR Control Rod Drive System | Control Rod Drive Mechanism | Collet fingers, coupling spud, collet spring | Inconel alloy X-750 | GE | Not stated | Not stated |
| 7 | BWR Control Rod Drive System | Control Rod Drive Mechanism | Drive and stop piston seals and bushings | Graphitar | GE | WEAR; EMBR/TE | Attrition; Loss of fracture toughness |
| 8 | BWR Control Rod Drive Mechanism | Control Rod Drive Mechanism | Piston seal C-springs | Inconel alloy X-750 | GE | Not stated | Not stated |
| 9 | BWR Control Rod Drive Mechanism | Control Rod Drive Mechanism | Piston rings | Haynes 25 | GE | Not stated | Not stated |
| 10 | BWR Control Rod Drive Mechanism | Control Rod Drive Mechanism | Ball check valve | Haynes stellite or tungsten carbide base alloy | GE | Not stated | Not stated |
| 11 | BWR Control Rod Drive Mechanism | Control Rod Drive Mechanism | Elastomeric O-ring seals | Ethylene propylene | Not stated | Not stated | Not stated |
| 12 | BWR Control Rod Drive Mechanism | Control Rod Drive Mechanism | Drive piston head | 17-4PH (precipitation hardened) stainless steel | GE | Not stated | Not stated |
| 13 | BWR Control Rod Drive Mechanism | Control Rod Drive Mechanism | O-rings | Teflon-coated, type 304 stainless steel | Not stated | Not stated | Not stated |
| 14 | BWR Control Rod Drive Mechanism | Control Rod Drive Mechanism | Inner Filter | Not stated | GE | Not stated | Not stated |
| 15 | BWR Control Rod Drive Mechanism | Hydraulic Control Unit (HCU) | Accumulator nitrogen charging valve packing | Not stated | GE | WEAR | Attrition |
| 16 | BWR Control Rod Drive Mechanism | Hydraulic Control Unit (HCU) | Accumulator nitrogen charging valve stem | Not stated | GE | WEAR | Attrition |
| 17 | BWR Control Rod Drive Mechanism | Hydraulic Control Unit (HCU) | Scram discharge rise isolation valve stem and disks | Not stated | Dresser and Vogt | CORR/IGSCC | Crack initiation and growth |
| 18 | BWR Control Rod Drive Mechanism | Hydraulic Control Unit (HCU) | Scram water accumulator tank | Carbon Steel w/ chromium inner plating | GE | CORR | Loss of inner plating material |
| 19 | BWR Control Rod Drive System | Hydraulic Control Unit (HCU) | Scram water accumulator tank inlet and outlet valve seats | Teflon | GE | ERO | Loss of material |
| 20 | BWR Control Rod Drive System | Hydraulic Control Unit (HCU) | Scram water accumulator tank inlet and outlet valve diaphragms | Buna-N rubber reinforced with nylon | GE | WEAR | Attrition |

Document: NUREG/CR-5699, ORNL-6666/V1, Vol. 1, Aging and Service Wear of Control Rod Drive Mechanisms for BWR Nuclear Plants

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|--------------------------|---|----------|------|
| IGSCC leads to cracks in the collet housing region of flow holes, near the internal section change, and in the vicinity of the attachment weld. Circumferential separation of the tube is possible but not likely. | Rare | None stated | PS TS Req. & PS S&T Req. | Weekly surveillance testing. Successful response of a CRD to a normal withdrawal signal at normal drive operating pressures is a conclusive test of collet retainer tube integrity at all reactor operating conditions. [4] | 55 | 2 |
| Not stated. | Not stated | None stated | PS TS Req. & PS S&T Req. | None stated | 5 | 3 |
| Not stated. | Not stated | None stated | PS TS Req. & PS S&T Req. | None stated | 5 | 4 |
| Not stated. | Not stated | None stated | PS TS Req. & PS S&T Req. | None stated | 5 | 5 |
| Not stated. | Not stated | None stated | PS TS Req. & PS S&T Req. | None stated | 5 | 6 |
| Seal degradation leads to increase in pressure required to move the drive. | Moderate | None stated | PS TS Req. & PS S&T Req. | GE has improved graphitar seals available as of 1992 [1] | 28 | 7 |
| Not stated. | Not stated | None stated | PS TS Req. & PS S&T Req. | None stated | 5 | 8 |
| Not stated. | Not stated | None stated | PS TS Req. & PS S&T Req. | None stated | 5 | 9 |
| Not stated. | Not stated | None stated | PS TS Req. & PS S&T Req. | None stated | 5 | 10 |
| Not stated. | Not stated | None stated | PS TS Req. & PS S&T Req. | None stated | 5 | 11 |
| Not stated. | Not stated | None stated | PS TS Req. & PS S&T Req. | None stated | 5 | 12 |
| Not stated. | Not stated | None stated | PS TS Req. & PS S&T Req. | None stated | 5 | 13 |
| Not stated. | Not stated | None stated | PS TS Req. & PS S&T Req. | None stated | 31 | 14 |
| Wear of the valve packing can cause leakage of the nitrogen accumulator and loss of driving pressure for CRD. | Infrequent | None stated | PS TS Req. & PS S&T Req. | Use GE supplied packing tool when installing. [4] | 27 | 15 |
| Wear of the valve stem can cause leakage of the nitrogen accumulator and loss of driving pressure for CRD. | Rare | None stated | PS TS Req. & PS S&T Req. | Correct practice of operating valve with foot instead of hand [4] | 27 | 16 |
| IGSCC can cause separation of the disk from the stem and loss of valve function. This can cause failure for the CRD to scram. | Rare | None stated | PS TS Req. & PS S&T Req. | None stated | 27 | 17 |
| Corrosion of the chromium plating by high-chloride, low-PH water conditions can lead to water seepage and corrosion of the tank. Loss of function of this subcomponent can lead to control rod insertion. | Infrequent | None stated | PS TS Req. | None stated | 27 | 18 |
| Erosion by flakes of plating from a corroded accumulator can collect and erode the seat. This will cause leakage and control rod insertion. | Rare | None stated | PS TS Req. | None stated | 27 | 19 |
| Increased wear caused by improper installation and will cause eventual leakage. This will cause control rod insertion. | Infrequent | None stated | PS TS Req. | None stated | 27 | 20 |

Document: NUREG/CR-5699, ORNL-6666/V1, Vol. 1, Aging and Service Wear of Control Rod Drive Mechanisms for BWR Nuclear Plants

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------------------|-------------------------------------|----------------------------------|---------------|--------------|----------------|--|
| 21 | BWR Control Rod Drive System | Hydraulic Control Unit (HCU) | Scram pilot valve seats | Buna-N rubber | GE | ELE-TEMP; WEAR | Physical degradation; Attrition |
| 22 | BWR Control Rod Drive System | Hydraulic Control Unit (HCU) | Scram pilot valve solenoid coils | Not stated | GE | ELE-TEMP | Physical degradation; Thermal distortion |
| 23 | BWR Control Rod Drive System | Balance of control rod drive system | Pump bearings | Not stated | Not stated | VIBR | Loosening |
| 24 | BWR Control Rod Drive System | Balance of control rod drive system | Electrical Components | Not stated | Not stated | WEAR | Attrition |
| 25 | BWR Control Rod Drive System | Balance of control rod drive system | Pump gaskets and seals | Not stated | Not stated | WEAR | Attrition |

Document: NUREG/CR-5706, Potential Safety-Related Pump Loss: An Assessment of Industry Data

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|---|-----------|--------------|---------------|-------------|
| 1 | Safety | Pump | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: NUREG/CR-5720, Motor-Operated Valve Research Update

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|-----------------------|---|-----------|--------------|---------------|-------------|
| 1 | Various | Motor-operated valves | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: NUREG/CR-5754, Boiling Water Reactor Internals Aging Degradation Study, Phase 1

Reviewed by: Ali Erdemir, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------|---------------------------------|---------------------|------------------------|--------------|-----------------|--|
| 1 | Reactor internals | Jet pump assembly | Pump holddown beams | Inconel X-750 | Not stated | CORR/IGSCC | Crack initiation and growth |
| 2 | Reactor internals | Core spray system | Spray sparger | Type 304 SS | Not stated | CORR/IGSCC | Crack initiation and growth |
| 3 | Reactor internals | Shroud support | Access hole cover | Inconel 600 | Not stated | CORR/IGSCC | Crack initiation and growth |
| 4 | Reactor internals | Feedwater sparger | Not stated | Types 304 and 316NG SS | Not stated | VIBR; FAT/THERM | Crack initiation and growth; Cumulative fatigue damage |
| 5 | Reactor internals | Jet pump assembly | Jet pump | Inconel X-750 | Not stated | VIBR | Crack initiation and growth |
| 6 | Pressure vessel | Control rod drive (CRD) housing | Stub tube | Type 304 SS | Not stated | CORR/IGSCC | Crack initiation and growth |

Document: NUREG/CR-5699, ORNL-6666/V1, Vol. 1, Aging and Service Wear of Control Rod Drive Mechanisms for BWR Nuclear Plants

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|------------|---|----------|------|
| Prolonged exposure to service temperature causes degradation and increases in CRD scram times. | Infrequent | None stated | PS TS Req. | None stated | 28 | 21 |
| Prolonged exposure to service temperature causes degradation and increases in CRD scram times. | Infrequent | None stated | PS TS Req. | Periodic monitoring of surface temperatures with industrial pyrometers. [2] | 28 | 22 |
| Not stated. | Occasional | None stated | PS TS Req. | None stated | 31 | 23 |
| Loss of device setpoint and calibration. | Occasional | None stated | PS TS Req. | None stated | 36 | 24 |
| Loss of seal capability and pump head. | Infrequent | None stated | PS TS Req. | None stated | 31 | 25 |

Document: NUREG/CR-5706, Potential Safety-Related Pump Loss: An Assessment of Industry Data

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: NUREG/CR-5720, Motor-Operated Valve Research Update

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: NUREG/CR-5754, Boiling Water Reactor Internals Aging Degradation Study, Phase 1

Reviewed by: Ali Erdemir, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------------------------|-----------------|--|----------|------|
| A combination of low heat treatment temperature (which led to the sensitization of the beam material) and high preloads on the beam bolt led to IGSCC of jet pump holddown beams. | Not stated | ASME B&PV Code, Section XI | ASME Sec XI-IWB | Solution heat-treat at higher temperature, reduce preloads in the beam bolts [4] | 30 | 1 |
| Cold working and sensitization during fabrication of the spargers and stresses incurred during installation were the major factors leading to the IGSCC of core spray spargers. | Not stated | ASME B&PV Code, Section II & XI | ASME Sec XI-IWB | Not stated | 30 | 2 |
| Welding induced residual stresses and crevice conditions on the welded area led to the formation of through-the-wall cracks in the welds through IGSCC. | Not stated | ASME B&PV Code, Section XI | ASME Sec XI-IWB | Not stated | 30 | 3 |
| Flow induced vibration and rapid thermal cycling led to the development of fatigue cracks in the vicinity of the feedwater nozzle corner and sparger. | Not stated | ASME B&PV Code, Section III | ASME Sec XI-IWB | Use new sparger with a thigh slip-fit joint. [4] | 31 | 4 |
| Flow induced vibration led to the development of fatigue cracks in the pump support system. | Not stated | ASME B&PV Code, Section III | ASME Sec XI-IWB | Redesign and use a stronger holddown beam [4] | 32 | 5 |
| Welding induced residual stresses led to the development of through-the-wall cracks in the HAZ of the J-welds that join the CRD housing to the top of the stub tube. | Not stated | ASME B&PV Code, Section III & XI | PS TS Req. | Not stated | 31 | 6 |

Document: NUREG/CR-5754, Boiling Water Reactor Internals Aging Degradation Study, Phase 1

Reviewed by: Ali Erdemir, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------|------------------------------|------------------------------------|-----------------------|--------------|---------------------------------|--|
| 7 | Pressure vessel | In-core neutron flux monitor | Guide tube | Type 304 SS | Not stated | CORR/IASCC | Crack initiation and growth |
| 8 | Pressure vessel | In-core neutron flux monitor | Local power range monitor dry tube | Type 304 SS | Not stated | VIBR | Loosening, crack initiation and growth |
| 9 | Reactor internals | Multiple | Various | Typically Type 304 SS | Not stated | CORR/SCC | Crack initiation and growth |
| 10 | Reactor internals | Multiple | Various | Typically Type 304 SS | Not stated | FAT | Cumulative fatigue damage |
| 11 | Reactor internals | Multiple | Various | Typically Type 304 SS | Not stated | CORR/SCC; FAT; EMBR; ERO; CREEP | Crack initiation and growth, cumulative fatigue damage, loss of fracture toughness, (More) |

Document: NUREG/CR-5779, Aging of Non Power Cycle Heat Exchangers Used in Nuclear Power Plants

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------------------|--|---------------|--------------|--------------|---------------|---------------------------|
| 1 | Non-Power-Cycle heat exchangers | Emergency diesel generator heat exchanger (mainly shell-and tube type) | Shell | Not stated | Not stated | ERO/CORR | Wall thinning |
| 2 | Non-Power-Cycle heat exchangers | Emergency diesel generator heat exchanger (mainly shell-and tube type) | Tubes | Not stated | Not stated | ERO/ CORR | Wall thinning |
| 3 | Non-Power-Cycle heat exchangers | Emergency diesel generator heat exchanger (mainly shell-and tube type) | Tubes | Not stated | Not stated | CONTAM | Buildup of deposits |
| 4 | Non-Power-Cycle heat exchangers | Emergency diesel generator heat exchanger (mainly shell-and tube type) | Tubes | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 5 | Non-Power-Cycle heat exchangers | Emergency diesel generator heat exchanger (mainly shell-and tube type) | Tubesheet | Not stated | Not stated | CORR | Loss of material |
| 6 | Non-Power-Cycle heat exchangers | Emergency diesel generator heat exchanger (mainly shell-and tube type) | Heads/nozzles | Not stated | Not stated | ERO/CORR | Wall thinning |
| 7 | Non-Power-Cycle heat exchangers | Containment cooling heat exchanger (mainly shell- and tube type) | Shell | Carbon steel | Not stated | ERO/CORR | Wall thinning |
| 8 | Non-Power-Cycle heat exchangers | Containment cooling heat exchanger (mainly shell- and tube type) | Shell | Carbon steel | Not stated | CONTAM | Buildup of deposits |

Document: NUREG/CR-5754, Boiling Water Reactor Internals Aging Degradation Study, Phase 1

Reviewed by: Ali Erdemir, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------------------------|-----------------------|------------------------------|----------|------|
| Combination of a high level of neutron irradiation and the presence of high tensile stresses due to crud and oxides that accumulated in crevices between the guide plug and the thin tube segment are considered as the major causes of the IASCC of tubes. | Not stated | ASME B&PV Code, Section III & XI | PS TS Req. | Not stated | 31 | 7 |
| Flow induced vibration generated by the low-pressure coolant flow resulted in fatigue failures in dry tubes. | Not stated | ASME B&PV Code, Section III | PS TS Req. | Install a flow deflector [4] | 32-33 | 8 |
| This report lists several other BWR internal components (e.g., shroud head bolts, access hole cover, core spray line internal piping, steam dryer support ring, jet pump assembly riser pipe, control plates, IRM/SRM dry tubes, neutron source holder) (More) | Not stated | ASME B&PV Code, Section III | ASME Sec III & XI IWB | Install a flow deflector [4] | 32 | 9 |
| This report lists several other BWR internal components (e.g., steam dryer, steam dryer sensing line, jet pump restrainer gate, in-core neutron flux monitor dry tube, feedwater sparger) with reported fatigue failures. | | | ASME Sec III & XI IWB | | 33 | 10 |
| This report lists several BWR internal components by name as being susceptible to SCC, creep, fatigue, embrittlement, and erosion. however, it does not provide an in-depth discussion of these aging processes for any of the components listed. | | | ASME Sec III & XI IWB | | 27 | 11 |

Document: NUREG/CR-5779, Aging of Non Power Cycle Heat Exchangers Used in Nuclear Power Plants

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|--------------------------------------|------------------------|----------|------|
| Leakage in shell wall could jeopardize cooling of emergency diesel generators. | Occasional | Not stated | PS S&T Req. | Not stated | 18, 21 | 1 |
| Leakage across tubes can produce contamination of shell and tube side fluids. | Occasional | Not stated | PS S&T Req. | Not stated | 19, 23 | 2 |
| Buildup of foreign contaminants in tubes such as scale, silt, debris, and biological organisms can cause partial or complete blockage of flow and reduced heat transfer. | Occasional | Not stated | PS S&T Req. | Not stated | 18, 21 | 3 |
| Fluctuating loads caused by flow induced vibration or thermal cycling can crack tubes and produce contamination of shell and tube side fluids. | Infrequent | Not stated | PS S&T Req. | Not stated | 19, 23 | 4 |
| Corrosion of the tube-to-tubesheet welds can cause leakage between the primary and secondary fluids. | Infrequent | Not stated | PS S&T Req. | Not stated | 19, 23 | 5 |
| Wall thinning caused by erosion/corrosion can lead to external leakage. | Occasional | Not stated | PS S&T Req. | Not stated | 18, 23 | 6 |
| Leakage in shell wall could jeopardize post-accident containment cooling through degrading of spray headers water supply. | Not stated | Not stated | ASME Sec XI, PS S&T Req., PS TS Req. | Not stated | 4, 6, 18 | 7 |
| Buildup of foreign contaminants in shell such as scale, silt, debris, and biological organisms can cause partial or complete blockage of flow | Occasional | Not stated | ASME Sec XI, PS S&T Req., PS TS Req. | Not stated | 18 | 8 |

Document: NUREG/CR-5779, Aging of Non Power Cycle Heat Exchangers Used in Nuclear Power Plants

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------------------|--|---------------|---|--------------|---------------|----------------------------------|
| 9 | Non-Power-Cycle heat exchangers | Containment cooling heat exchanger (mainly shell- and tube type) | Tubes | Austenitic stainless steel | Not stated | ERO/CORR | Wall thinning |
| 10 | Non-Power-Cycle heat exchangers | Containment cooling heat exchanger (mainly shell- and tube type) | Tubes | Austenitic stainless steel | Not stated | CONTAM | Buildup of deposits |
| 11 | Non-Power-Cycle heat exchangers | Containment cooling heat exchanger (mainly shell- and tube type) | Tubes | Austenitic stainless steel | Not stated | FAT | Cumulative fatigue damage |
| 12 | Non-Power-Cycle heat exchangers | Containment cooling heat exchanger (mainly shell- and tube type) | Tubesheet | Not stated | Not stated | CORR | Loss of material |
| 13 | Non-Power-Cycle heat exchangers | Containment cooling heat exchanger (mainly shell- and tube type) | Heads/nozzles | Not stated | Not stated | ERO/CORR | Wall thinning |
| 14 | Non-Power-Cycle heat exchangers | Residual heat removal heat exchanger (mainly shell- and tube type) | Shell | Carbon steel | Not stated | ERO/CORR | Wall thinning |
| 15 | Non-Power-Cycle heat exchangers | Residual heat removal heat exchanger (mainly shell- and tube type) | Gasket | Not stated | Not stated | ELE-TEMP | Chemical or physical degradation |
| 16 | Non-Power-Cycle heat exchangers | Residual heat removal heat exchanger (mainly shell- and tube type) | Tubes | Austenitic stainless steel | Not stated | ERO/CORR | Wall thinning |
| 17 | Non-Power-Cycle heat exchangers | Residual heat removal heat exchanger (mainly shell- and tube type) | Tubes | Austenitic stainless steel | Not stated | CONTAM | Buildup of deposits |
| 18 | Non-Power-Cycle heat exchangers | Residual heat removal heat exchanger (mainly shell- and tube type) | Tubes | Austenitic stainless steel | Not stated | FAT | Cumulative fatigue damage |
| 19 | Non-Power-Cycle heat exchangers | Residual heat removal heat exchanger (mainly shell- and tube type) | Tubesheet | Carbon steel | Not stated | CORR | Loss of material |
| 20 | Non-Power-Cycle heat exchangers | Residual heat removal heat exchanger (mainly shell- and tube type) | Heads/nozzles | Not stated | Not stated | ERO/CORR | Wall thinning |
| 21 | Non-Power-Cycle heat exchangers | Component cooling water heat exchanger (mainly shell- and tube type) | Shell | Carbon steel | Not stated | ERO/CORR | Wall thinning |
| 22 | Non-Power-Cycle heat exchangers | Component cooling water heat exchanger (mainly shell- and tube type) | Gasket | Not stated | Not stated | ELE-TEMP | Chemical or physical degradation |
| 23 | Non-Power-Cycle heat exchangers | Component cooling water heat exchanger (mainly shell- and tube type) | Tubes | Admiralty, 90-10 Cu-Ni, aluminum-brass, or titanium | Not stated | ERO/CORR | Wall thinning |
| 24 | Non-Power-Cycle heat exchangers | Component cooling water heat exchanger (mainly shell- and tube type) | Tubes | Admiralty, 90-10 Cu-Ni, aluminum-brass, or titanium | Not stated | CONTAM | Buildup of deposits |

Document: NUREG/CR-5779, Aging of Non Power Cycle Heat Exchangers Used in Nuclear Power Plants

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|--|------------------------|------------|------|
| Leakage across tubes can cause reduced flow for emergency cooling | Moderate | Not stated | ASME Sec XI, PS S&T Req., PS TS Req. | Not stated | 18, 23 | 9 |
| Buildup of foreign contaminants in tubes such as scale, silt, debris, and biological organisms can cause partial or complete blockage of flow and reduced heat transfer | Occasional | Not stated | ASME Sec XI, PS S&T Req., PS TS Req. | Not stated | 18, 21 | 10 |
| Fluctuating loads caused by flow induced vibration or thermal cycling can crack tubes and produce contamination of shell and tube side fluids | Occasional | Not stated | ASME Sec XI, PS S&T Req., PS TS Req. | Not stated | 18 | 11 |
| Corrosion of the tube-to-tubesheet welds can cause leakage between the primary and secondary fluids | Infrequent | Not stated | ASME Sec XI, PS S&T Req., PS TS Req. | Not stated | 19 | 12 |
| Erosion/corrosion caused wall thinning can cause leakage external to the heat exchanger | Infrequent | Not stated | PS S&T Req., PS TS Req. | Not stated | 18, 19 | 13 |
| Leakage in shell wall could reduce shutdown coolant effectiveness | Infrequent | Not stated | PS S&T Req., PS TS Req. | Not stated | 4, 18 | 14 |
| Gasket failure from elevated temperature causes leakage | Moderate | Not stated | PS S&T Req., PS TS Req. | Not stated | 18, 22 | 15 |
| Leakage across tubes can cause reduced flow for emergency cooling | Moderate | Not stated | ASME Sec XI, PS S&T Req., PS TS Req. | Not stated | 19, 21, 23 | 16 |
| Buildup of foreign contaminants in tubes such as scale, silt, debris, and biological organisms can cause partial or complete blockage of flow and reduced heat transfer | Occasional | Not stated | ASME Sec XI, PS S&T Req., PS TS Req. | Not stated | 18, 21 | 17 |
| Fluctuating loads caused by flow induced vibration or thermal cycling can crack tubes and produce contamination of shell and tube side fluids | Infrequent | Not stated | ASME Sec XI, PS S&T Req., PS TS Req. | Not stated | 18, 19 | 18 |
| Corrosion of the tube-to-tubesheet welds can cause leakage between the primary and secondary fluids | Infrequent | Not stated | ASME Sec XI, PS S&T Req., PS TS Req. | Not stated | 19 | 19 |
| Erosion/corrosion caused wall thinning can cause leakage external to the heat exchanger | Infrequent | Not stated | ASME Sec XI, PS S&T Req., PS TS Req. | Not stated | 18, 19 | 20 |
| Leakage in shell wall could cause contamination | Infrequent | Not stated | PS S&T Req., PS TS Req. | Not stated | 4, 18 | 21 |
| Gasket failure from elevated temperature causes leakage and possible contamination | Frequent | Not stated | PS S&T Req., PS TS Req. | Not stated | 18, 22 | 22 |
| Leakage across tubes can cause reduced flow for emergency cooling and possible contamination | Frequent | Not stated | ASME Sec XI, PS S&T Req., PS TS Req. | Not stated | 19, 21, 23 | 23 |
| Buildup of foreign contaminants in tubes such as scale, silt, debris, and biological organisms can cause partial or complete blockage of flow and reduced heat transfer | Frequent | Not stated | ASME Sec XI, PS S&T Req., PS TS Req. | Not stated | 18, 21 | 24 |

Document: NUREG/CR-5779, Aging of Non Power Cycle Heat Exchangers Used in Nuclear Power Plants

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------------------|---|---------------|---|--------------|---------------|---------------------------|
| 25 | Non-Power-Cycle heat exchangers | Component cooling water heat exchanger (mainly shell-and tube type) | Tubes | Admiralty, 90-10 Cu-Ni, aluminum-brass, or titanium | Not stated | FAT | Cumulative fatigue damage |
| 26 | Non-Power-Cycle heat exchangers | Component cooling water heat exchanger (mainly shell-and tube type) | Tubesheet | Carbon steel | Not stated | CORR | Loss of material |
| 27 | Non-Power-Cycle heat exchangers | Component cooling water heat exchanger (mainly shell-and tube type) | Heads/nozzles | Not stated | Not stated | ERO/CORR | Wall thinning |

Document: NUREG/CR-5783, BNL-NUREG-52299, Aging Assessment of the Combustion Engineering and Babcock & Wilcox Control Rod Drives

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--|---|---|---|--------------|---|---|
| 1 | Combustion Engineering (CE) Control Rod Drive System | Control Element Assemblies | Control Elements | Clad-Inconel 625 | CE | WEAR; CORR/SCC | Attrition; Crack initiation and growth |
| 2 | Combustion Engineering (CE) Control Rod Drive System | Control Element Assemblies | Fuel Assembly Guide Tubes | Zircaloy-4 | CE | WEAR | Attrition |
| 3 | Combustion Engineering (CE) Control Rod Drive System | Control Element Assemblies | Upper Guide Structure-Spider | Stainless Steel | CE | WEAR; EMBR/IR; FAT | Attrition; Loss of fracture toughness; Cumulative fatigue damage |
| 4 | Combustion Engineering (CE) Control Rod Drive System | Control Element Drive Mechanisms (CEDM) | Motor Housing Assembly | 403 Stainless Steel Ni-Cr-Fe alloy | CE | EMBR; CORR; FAT | Loss of fracture toughness; Loss of material; Cumulative fatigue damage |
| 5 | Combustion Engineering (CE) Control Rod Drive System | Control Element Drive Mechanisms (CEDM) | Motor Assembly-Latches, Links and Pins | High Cobalt Alloy | CE | WEAR; FAT; CONTAM | Attrition; Cumulative fatigue damage; Buildup of deposits |
| 6 | Combustion Engineering (CE) Control Rod Drive System | Control Element Drive Mechanisms (CEDM) | Upper Pressure Housing Assembly | Type 316 Stainless | CE | EMBR; CORR; FAT | Loss of fracture toughness; Loss of material; Loss of fracture toughness |
| 7 | Combustion Engineering (CE) Control Rod Drive System | Control Element Drive Mechanisms (CEDM) | Extension Shaft | Type 304 Stainless, Chromium plated | CE | WEAR; FAT; CORR/SCC | Attrition; Loss of fracture toughness; Crack initiation and growth |
| 8 | Combustion Engineering (CE) Control Rod Drive System | Control Element Drive Mechanisms (CEDM) | Vent Valves | Type 440 Stainless Steel, Type 316 Stainless Steel Seat | CE | CORR; FAT; WEAR; EMBR/TE | Corrosion product buildup; Cumulative fatigue damage; Attrition; Loss of fracture toughness |
| 9 | Combustion Engineering (CE) Control Rod Drive System | Control Element Drive Mechanisms (CEDM) | Coil Stack Assembly - Coils | Copper wire insulated with high temperature enamel vacuum impregnated with high temperature varnish | CE | CORR; WEAR | Loss of material; Attrition |
| 10 | Combustion Engineering (CE) Control Rod Drive System | CEDM Control Systems | Control Element Drive Control System and Control Power Programmer | Not stated | CE | These components are referred to INEL for review. | |
| 11 | Combustion Engineering (CE) Control Rod Drive System | CEDM Control Systems | Rack and Pinion Control System | Not stated | CE | These components are referred to INEL for review. | |
| 12 | Combustion Engineering (CE) Control Rod Drive System | CEA Rod Position Indication | Reed Switch Position Transmitter Assembly | Not stated | CE | These components are referred to INEL for review. | |

Document: NUREG/CR-5779, Aging of Non Power Cycle Heat Exchangers Used in Nuclear Power Plants

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|--|------------------------|----------|------|
| Fluctuating loads caused by flow induced vibration or thermal cycling can crack tubes and produce contamination of shell and tube side fluids | Occasional | Not stated | ASME Sec XI, PS S&T Req., PS TS Req. | Not stated | 18, 19 | 25 |
| Corrosion of the tube-to-tubesheet welds can cause leakage between the primary and secondary fluids and contamination | Infrequent | Not stated | ASME Sec XI, PS S&T Req., PS TS Req. | Not stated | 19 | 26 |
| Erosion/corrosion caused wall thinning can cause leakage external to the heat exchanger and contamination | Moderate | Not stated | ASME Sec XI, PS S&T Req., PS TS Req. | Not stated | 18, 19 | 27 |

Document: NUREG/CR-5783, BNL-NUREG-52299, Aging Assessment of the Combustion Engineering and Babcock & Wilcox Control Rod Drives

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|----------------------------|--|----------|------|
| Clad cracking and wash out of the poison. | Occasional | None stated | PS S&T Req., PS TS Req. | Rod exposure tracking; Increased visual inspection [2] | 5-13 | 1 |
| Cracking of the tube wall. | Frequent | None stated | PS S&T Req., PS TS Req. | Add guide tube sleeving; Increase inspection [2] | 5-13 | 2 |
| Cracking of the guide causing rod drops. | Rare | None stated | PS S&T Req., PS TS Req. | None given | 5-13 | 3 |
| Housing cracking leads to primary coolant leakage (SBLOCA) and jamming of the drive mechanism. | Frequent | None stated | PS S&T Req., PS TS Req. | Improve leakage monitoring [2] | 5-13 | 4 |
| Failure of these sub-components will lead to dropping or locking of the control element. | Rare | None stated | PS S&T Req., PS TS Req. | Increase inservice inspection [2] | 5-13 | 5 |
| Housing cracking leads to primary coolant leakage (SBLOCA) and jamming of the drive mechanism. | Frequent | None stated | PS S&T Req., PS TS Req. | Improve leakage monitoring [2] | 5-13 | 6 |
| Shaft cracking will lead to locking of the mechanical operation. | Occasional | None stated | PS S&T Req., PS TS Req. | Increase inservice inspection [2] | 5-13 | 7 |
| Loss of valve function and primary coolant leakage. | Rare | None stated | PS S&T Req., PS TS Req. | Increase inservice inspection [2] | 5-13 | 8 |
| Loss of coil function will lead to dropped, slipped or immovable control elements. | Rare | None stated | PS S&T Req., PS TS Req. | Increase inservice inspection [2] | 5-13 | 9 |
| | | | PS S&T Req., PS TS Req. | | | 10 |
| | | | PS S&T Req., PS TS Req. | | | 11 |
| | | | PS S&T Req., PS TS Req. | | | 12 |

Document: NUREG/CR-5783, BNL-NUREG-52299, Aging Assessment of the Combustion Engineering and Babcock & Wilcox Control Rod Drives

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--|-------------------------------------|---|--|--------------|---|---|
| 13 | Combustion Engineering (CE) Control Rod Drive System | CEA Rod Position Indication | Pulse Count Position Indication System | Not stated | CE | These components are referred to INEL for review. | |
| 14 | Combustion Engineering (CE) Control Rod Drive System | CEDM Cooling System | Fans | Not stated | CE | Not stated | Not stated |
| 15 | Combustion Engineering (CE) Control Rod Drive System | CEDM Cooling System | Cooling Shroud | Sheet metal | CE | CORR/BA | Loss of material |
| 16 | Combustion Engineering (CE) Control Rod Drive System | CEDM Cooling System | Instrumentation | Not stated | CE | Not stated | Not stated |
| 17 | Babcock & Wilcox (B&W) Control Rod Drive System | Control Rod Assemblies | Control Rod Cladding | Type 304 Stainless | B&W | CORR/SCC; WEAR | Crack initiation and growth; Attrition |
| 18 | Babcock & Wilcox (B&W) Control Rod Drive System | Control Rod Assemblies | Fuel Assembly Guide Tubes | Zircaloy-4 | B&W | WEAR | Attrition |
| 19 | Babcock & Wilcox (B&W) Control Rod Drive System | Control Rod Assemblies | Upper Internal Brazement Assemblies-Spider | Grade CF3M Stainless | B&W | CORR/SCC; WEAR; EMBR/IR; FAT | Crack initiation and growth; Attrition; Loss of fracture toughness; Cumulative fatigue damage |
| 20 | Babcock & Wilcox (B&W) Control Rod Drive System | Control Rod Drive Mechanisms (CRDM) | Motor Tube | Low alloy steel clad with Inconel or Type 403 stainless | B&W | EMBR/TE; CORR; FAT | Loss of fracture toughness; Loss of material; Cumulative fatigue damage |
| 21 | Babcock & Wilcox (B&W) Control Rod Drive System | Control Rod Drive Mechanisms (CRDM) | Stator Coils | Copper Wire, Dow Corning 997 Varnish, Kapton, Nomex, Silicone Rubber | B&W | Referred to INEL for review. | |
| 22 | Babcock & Wilcox (B&W) Control Rod Drive System | Control Rod Drive Mechanisms (CRDM) | Vent Valve O-rings | Stainless Steel | B&W | CORR; WEAR; FAT; EMBR/TE | Corrosion product buildup; Attrition; Cumulative fatigue damage; Loss of fracture toughness |
| 23 | Babcock & Wilcox (B&W) Control Rod Drive System | Control Rod Drive Mechanisms (CRDM) | Rotor Assembly-roller nuts, segment arms, springs | Stellite Ni-Cr-Fe Alloy, Type 403 Stainless Steel | B&W | WEAR; FAT; CONTAM | Attrition; Cumulative fatigue damage; Buildup of deposits |
| 24 | Babcock & Wilcox (B&W) Control Rod Drive System | Control Rod Drive Mechanisms (CRDM) | Leadscrew | 17-4 PH Stainless Steel | B&W | WEAR; FAT; CORR/SCC | Attrition; Cumulative fatigue damage; Crack initiation and growth; |
| 25 | Babcock & Wilcox (B&W) Control Rod Drive System | CRDM Power and Control Systems | Power Supplies | Not stated | B&W | Referred to INEL for review. | |
| 26 | Babcock & Wilcox (B&W) Control Rod Drive System | CRDM Power and Control Systems | Programmers | Not stated | B&W | Referred to INEL for review. | |
| 27 | Babcock & Wilcox (B&W) Control Rod Drive System | CRDM Power and Control Systems | Trip Breakers | Not stated | B&W | Referred to INEL for review. | |
| 28 | Babcock & Wilcox (B&W) Control Rod Drive System | CRDM Power and Control Systems | Programmer Drive Motors | Not stated | B&W | Referred to INEL for review. | |
| 29 | Babcock & Wilcox (B&W) Control Rod Drive System | CRA Rod Position Indication | Absolute Position Indication System | Not stated | B&W | Referred to INEL for review. | |
| 30 | Babcock & Wilcox (B&W) Control Rod Drive System | CRA Rod Position Indication | Relative Rod Position Indication | Not stated | B&W | Referred to INEL for review. | |

Document: NUREG/CR-5783, BNL-NUREG-52299, Aging Assessment of the Combustion Engineering and Babcock & Wilcox Control Rod Drives

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|----------------------------|--|----------|------|
| | | | PS S&T Req., PS TS Req. | | | 13 |
| Loss of rod drive mechanism cooling capacity leading to inoperable CRDM or rod drops. | Not stated | None stated | PS S&T Req., PS TS Req. | Improve leakage monitoring [2] | 5-13 | 14 |
| Loss of rod drive mechanism cooling capacity leading to inoperable CRDM or rod drops. | Not stated | None stated | PS S&T Req., PS TS Req. | Improve leakage monitoring [2] | 5-13 | 15 |
| Loss of rod drive mechanism cooling capacity leading to inoperable CRDM or rod drops. | Not stated | None stated | PS S&T Req., PS TS Req. | Improve leakage monitoring [2] | 5-13 | 16 |
| Clad cracking and wash out of the poison. | Occasional | None stated | PS S&T Req., PS TS Req. | Rod exposure tracking; Increased visual inspection [2] | 5-14 | 17 |
| Cracking of the tube wall. | Rare | None stated | PS S&T Req., PS TS Req. | Component design modification [2] | 5-14 | 18 |
| Cracking of the guide causing rod drops. | Rare | None stated | PS S&T Req., PS TS Req. | None given | 5-14 | 19 |
| Housing cracks causing primary coolant leakage (SBLOCA) and jamming of the drive mechanism. | Rare | None stated | PS S&T Req., PS TS Req. | Improved leakage monitoring; Improved visual inspection [2] | 5-14 | 20 |
| | | | PS S&T Req., PS TS Req. | | | 21 |
| Loss of valve function and primary coolant leakage. | Occasional | None stated | PS S&T Req., PS TS Req. | Improved leakage monitoring; Improved visual inspection [2] | 5-14 | 22 |
| Failure of these sub-components will lead to dropping or locking of the control rod assembly. | Rare | None stated | PS S&T Req., PS TS Req. | None stated | 5-14 | 23 |
| Cracking of the leadscrew will cause a dropped or immovable control rod. | Rare | None stated | PS S&T Req., PS TS Req. | Periodic wear measurements [2] | 5-14 | 24 |
| | | | PS S&T Req., PS TS Req. | | | 25 |
| | | | PS S&T Req., PS TS Req. | | | 26 |
| | | | PS S&T Req., PS TS Req. | | | 27 |
| | | | PS S&T Req., PS TS Req. | | | 28 |
| | | | PS S&T Req., PS TS Req. | | | 29 |
| | | | PS S&T Req., PS TS Req. | | | 30 |

Document: NUREG/CR-5783, BNL-NUREG-52299, Aging Assessment of the Combustion Engineering and Babcock & Wilcox Control Rod Drives

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|---------------------|-------------------|------------|--------------|---------------|------------------|
| 31 | Babcock & Wilcox (B&W) Control Rod Drive System | CRDM Cooling System | Centrifugal Pumps | Not stated | B&W | CORR/BA | Loss of material |
| 32 | Babcock & Wilcox (B&W) Control Rod Drive System | CRDM Cooling System | Heat Exchangers | Not stated | B&W | CORR/BA | Loss of material |
| 33 | Babcock & Wilcox (B&W) Control Rod Drive System | CRDM Cooling System | Surge Tank | Not stated | B&W | CORR/BA | Loss of material |

Document: NUREG/CR-5807, Improvements in Motor Operated Gate Valve Designs and Prediction Models for Nuclear Power Plant Systems

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|----------------------------|---|-----------|--------------|---------------|-------------|
| 1 | Various | Motor operated gate valves | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: NUREG/CR-5848, Recordkeeping Needs to Mitigate the Impact of Aging Degradation

Reviewed by: Dwight R. Diercks, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------|----------------|---|-----------|--------------|---------------|-------------|
| 1 | Multiple | Multiple | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: NUREG/CR-5870, Results of LWR Snubber Aging Research

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|---------------------|---|------------|--------------|-----------------------|---|
| 1 | PWR and BWR cooling and emergency cooling systems | Mechanical snubbers | Lead screw, thrust bearing, capstan spring, pins, and attachment lugs | Not stated | Not stated | VIBR (high-amplitude) | Loosening, wear |
| 2 | PWR and BWR cooling and emergency cooling systems | Mechanical snubbers | Fasteners, clevis pins, and attachments | Not stated | Not stated | VIBR (low-amplitude) | Loosening, wear |
| 3 | PWR and BWR cooling and emergency cooling systems | Mechanical snubbers | Lubricants | Not stated | Not stated | ELE-TEMP | Chemical or physical degradation |
| 4 | PWR and BWR cooling and emergency cooling systems | Mechanical snubbers | Capstan and capstan spring | Not stated | Not stated | CORR | Loss of material; corrosion product buildup |

Document: NUREG/CR-5783, BNL-NUREG-52299, Aging Assessment of the Combustion Engineering and Babcock & Wilcox Control Rod Drives
 Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|----------------------------|------------------------|----------|------|
| Loss of cooling leading to inoperable CRDM. | Rare | None stated | PS S&T Req., PS TS Req. | None stated | | 31 |
| Loss of cooling leading to inoperable CRDM. | Rare | None stated | PS S&T Req., PS TS Req. | None stated | | 32 |
| Loss of cooling leading to inoperable CRDM. | Rare | None stated | PS S&T Req., PS TS Req. | None stated | | 33 |

Document: NUREG/CR-5807, Improvements in Motor Operated Gate Valve Designs and Prediction Models for Nuclear Power Plant Systems
 Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: NUREG/CR-5848, Recordkeeping Needs to Mitigate the Impact of Aging Degradation
 Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: NUREG/CR-5870, Results of LWR Snubber Aging Research
 Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|---------------------|---|----------|------|
| High-amplitude vibration can result in localized fretting and wear of mating parts. It can also result in an increase in drag force, an increase in mechanical clearances, jamming, and/or an increase in the acceleration threshold. | Not stated | Not discussed in report | ASME Sec XI ISTD | Monitor service-life to include determination of snubber failure or degradation causes, operating environment, managing snubbers in severe environments, augmented surveillance, trending degradation parameters & testing. [2] | 17,19 | 1 |
| Low-amplitude vibration can lead to loosening of fasteners and, in combination with the weight of the snubber, can cause wear of clevis pins and attachments, resulting in elongated attachment holes, and can cause internal wear. | Not stated | Not discussed in report | ASME Sec XI ISTD | Monitor service-life to include determination of snubber failure or degradation causes, operating environment, managing snubbers in severe environments, augmented surveillance, trending degradation parameters & testing. [2] | 17,19 | 2 |
| Solidification of lubricants increases friction and results in an increase in drag force. | Not stated | Not discussed in report | ASME Sec XI ISTD | Monitor service-life to include determination of snubber failure or degradation causes, operating environment, managing snubbers in severe environments, augmented surveillance, trending degradation parameters & testing. [2] | 17,19 | 3 |
| Internal corrosion can lead to increasing drag force, jamming, and/or a decrease in the snubber's acceleration threshold as a result of a buildup of rust. | Not stated | Not discussed in report | ASME Sec XI ISTD | Monitor service-life to include determination of snubber failure or degradation causes, operating environment, managing snubbers in severe environments, augmented surveillance, trending degradation parameters & testing. [2] | 17,19 | 4 |

Document: NUREG/CR-5870, Results of LWR Snubber Aging Research

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|--------------------|---|------------|--------------|---------------|---|
| 5 | PWR and BWR cooling and emergency cooling systems | Hydraulic snubbers | Seals | Not stated | Not stated | ELE-TEMP | Chemical or physical degradation |
| 6 | PWR and BWR cooling and emergency cooling systems | Hydraulic snubbers | Plastic hydraulic reservoirs | Not stated | Not stated | ELE-TEMP | Chemical or physical degradation |
| 7 | PWR and BWR cooling and emergency cooling systems | Hydraulic snubbers | Control valve | Not stated | Not stated | CORR | Loss of material; corrosion product buildup |
| 8 | PWR and BWR cooling and emergency cooling systems | Hydraulic snubbers | Control valve | Not stated | Not stated | VIBR | Loosening, wear |
| 9 | PWR and BWR cooling and emergency cooling systems | Hydraulic snubbers | Threaded fasteners, clevis pins, attachment holes | Not stated | Not stated | VIBR | Loosening, wear |
| 10 | PWR and BWR cooling and emergency cooling systems | Hydraulic snubbers | Hydraulic fluid | Not stated | Not stated | VIBR | Gelation |

Document: NUREG/CR-5944, A Characterization of Check Valve Degradation and Failure Experience in the Nuclear Power Industry

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------|----------------|--------------------|------------|--------------|---------------|-----------------------------|
| 1 | Reactor flow control | Check valves | Hinge pin/bushings | Not stated | Not stated | CORR; WEAR | Loss of material, attrition |
| 2 | Reactor flow control | Check valves | Disk stud | Not stated | Not stated | FAT; VIBR | Cumulative fatigue damage |
| 3 | Reactor flow control | Check valves | Hinge arm | Not stated | Not stated | FAT; VIBR | Cumulative fatigue damage |
| 4 | Reactor flow control | Check valves | Seat | Not stated | Not stated | CORR; ERO | Loss of material |
| 5 | Reactor flow control | Check valves | Valve body | Not stated | Not stated | WEAR | Attrition |

Document: NUREG/CR-5870, Results of LWR Snubber Aging Research

Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|------------------|---|----------|------|
| Seal leaks would result in loss of fluid from the snubber. | Not stated | Not discussed in report | ASME Sec XI ISTD | Monitor service-life to include determination of snubber failure or degradation causes, operating environment, managing snubbers in severe environments, augmented surveillance, trending degradation parameters & testing. [2] | 3,11 | 5 |
| Elevated temperature can lead to deformation of plastic hydraulic reservoirs. | Not stated | Not discussed in report | ASME Sec XI ISTD | Monitor service-life to include determination of snubber failure or degradation causes, operating environment, managing snubbers in severe environments, augmented surveillance, trending degradation parameters & testing. [2] | 3,11 | 6 |
| Internal corrosion resulting in the generation of corrosion products can cause a malfunction of the snubber control valve. | Not stated | Not discussed in report | ASME Sec XI ISTD | Monitor service-life to include determination of snubber failure or degradation causes, operating environment, managing snubbers in severe environments, augmented surveillance, trending degradation parameters & testing. [2] | 3,11 | 7 |
| Wear due to high-amplitude vibration can result in particle generation, potentially affecting control valve performance. | Not stated | Not discussed in report | ASME Sec XI ISTD | Monitor service-life to include determination of snubber failure or degradation causes, operating environment, managing snubbers in severe environments, augmented surveillance, trending degradation parameters & testing. [2] | 3,12 | 8 |
| High- or low-amplitude vibration can result in loosening of threaded fasteners and/or wear or deformation of clevis pins and attachment holes. | Not stated | Not discussed in report | ASME Sec XI ISTD | Monitor service-life to include determination of snubber failure or degradation causes, operating environment, managing snubbers in severe environments, augmented surveillance, trending degradation parameters & testing. [2] | 3,12,J.6 | 9 |
| Extreme high-amplitude vibration can result in gelated, blackened hydraulic fluid. | Not stated | Not discussed in report | ASME Sec XI ISTD | Monitor service-life to include determination of snubber failure or degradation causes, operating environment, managing snubbers in severe environments, augmented surveillance, trending degradation parameters & testing. [2] | 3,12,J.2 | 10 |

Document: NUREG/CR-5944, A Characterization of Check Valve Degradation and Failure Experience in the Nuclear Power Industry

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|--|----------------------|------------------------|-----------|------|
| Corrosion and wear of hinge pins and bushings can cause valve to open or close sluggishly or not move, resulting in leakage or reduced flow. | Rare | ASME Working Group on Check Valves (OM 22) | ASME Sec XI IWV | Not stated | 10, 21 | 1 |
| Fatigue due to flow impact and vibration can cause misalignment of valve disk and seat, resulting in leakage. | Occasional | ASME Working Group on Check Valves (OM 22) | ASME Sec XI IWV | Not stated | 7, 17 | 2 |
| Fatigue due to flow impact and vibration can cause misalignment of valve disk and seat, resulting in leakage. | Occasional | ASME Working Group on Check Valves (OM 22) | ASME Sec XI IWV | Not stated | 7, 17 | 3 |
| Erosion and/or corrosion causes valve to seat improperly, resulting in minor or major fluid leakage. The impact depends on where valve is located in plant, and can lead to important safety related events. This degradation is prevalent in large valves. | Moderate | ASME Working Group on Check Valves (OM 22) | ASME Sec XI IWV | Not stated | 7, 21, 32 | 4 |
| Degradation of a body penetration, such as packing or a valve stem, due to wear interferes with proper valve functioning and causes possible leakage. | Moderate | ASME Working Group on Check Valves (OM 22) | ASME Sec XI IWB, IWV | Not stated | 10 | 5 |

Document: NUREG/CR-6001, Aging Assessment of BWR Standby Liquid Control Systems

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------------|-----------------|----------------|------------|--------------|---------------|---|
| 1 | Standby liquid control in BWR | Relief valves | Not delineated | Not stated | Not stated | WEAR | Attrition |
| 2 | Standby liquid control in BWR | Relief valves | Not delineated | Not stated | Not stated | CORR | Loss of material; corrosion product buildup |
| 3 | Standby liquid control in BWR | Relief valves | Not delineated | Not stated | Not stated | CONTAM | Buildup of deposits |
| 4 | Standby liquid control in BWR | Accumulators | Not delineated | Not stated | Not stated | Not stated | Nitrogen blanket pressure reduction |
| 5 | Standby liquid control in BWR | Pumps | Not delineated | Not stated | Not stated | Not stated | Aging degradation of packing, seals and internal valves |
| 6 | Standby liquid control in BWR | Instrumentation | Not delineated | Not stated | Not stated | Not stated | Impaired ability to monitor system |

Document: NUREG/CR-6029, Vol. 1, Aging Assessment of Nuclear Air-Treatment System HEPA Filters and Adsorbers, Phase I

Reviewed by: Dwight R. Diercks, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------|--------------------------------|---|---|--------------|-----------------|--|
| 1 | Air-treatment system | HEPA filters | Filtering media | Glass fiber filter "paper," possibly with organic additions | Not stated | PART | Increased pressure drop |
| 2 | Air-treatment system | HEPA filters | Filtering media | Glass fiber filter "paper," possibly with organic additions | Not stated | MOIST | Increased pressure drop and reduced strength |
| 3 | Air-treatment system | HEPA filters | Filtering media | Glass fiber filter "paper," possibly with organic additions | Not stated | ENVIR | Physical degradation |
| 4 | Air-treatment system | HEPA filters | Frames and separators | Aluminum and other metals | Not stated | CORR | Loss of material |
| 5 | Air-treatment system | HEPA filters | Sealants, gaskets, and water repellents | Unidentified organic materials | Not stated | ELE-TEMP; ENVIR | Chemical and physical degradation |
| 6 | Air-treatment system | Air treatment system adsorbers | Adsorber medium | Activated charcoal (carbon) | Not stated | WEATH | Loss of capacity |
| 7 | Air-treatment system | Air treatment system adsorbers | Adsorber medium | Activated charcoal (carbon) | Not stated | ENVIR | Chemical and physical degradation |

Document: NUREG/CR-6001, Aging Assessment of BWR Standby Liquid Control Systems

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|-----------------|------------------------|---------------|------|
| Wear can cause valve setpoint to drift. Higher value results in a loss of system overpressure protection; a decrease could reduce the rate of boron injection effecting reactivity control. | Moderate | Not discussed in report | ASME Sec XI IWW | Not stated | 6, 13, 14, 23 | 1 |
| Improper concentrations of boric acid causes corrosion of valve internals and reduced valve function. | Occasional | Not discussed in report | ASME Sec XI IWW | Not stated | 6, 13, 14, 23 | 2 |
| Buildup of sodium pentaborate precipitates on valve internals causes changes in valve opening characteristics and injection of borate. | Occasional | Not discussed in report | ASME Sec XI IWW | Not stated | 13, 14 | 3 |
| Loss of nitrogen pressure is caused by valve wear and failure of gas bladder. However the accumulators would stay intact and still would pass flow in times of critical need. | Not stated | Not discussed in report | ASME Sec XI IWW | Not stated | 13, 14 | 4 |
| Degradation could prevent pumps from operating within technical specifications and change borate injection characteristics. | Occasional | Not discussed in report | ASME Sec XI IWP | Not stated | 13, 14, 23 | 5 |
| Instrumentation required to monitor the system, such as component status lights, tank level sensors, temperature, pressure and flow gauges, are subject to aging but are not stated to be necessary for system operation during critical need. | Occasional | Not discussed in report | 10CFR50.49 | Not stated | 13, 14 | 6 |

Document: NUREG/CR-6029, Vol. 1, Aging Assessment of Nuclear Air-Treatment System HEPA Filters and Adsorbers, Phase I

Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|---|--------------------------------|--|---------------|------|
| Dust pickup increase the pressure drop across the filter. Dust pickup can also reduce the effectiveness of organic materials added for strengthening and water repellency. | Frequent | ASME N509-1989; ASME N510-1989;NRC RG 1.52 and RG 1.140 | PS S&T Req., RG 1.140, RG 1.52 | Monitor pressure drop across filter and change filter as required. [2] | 4.1, 5.1, 6.1 | 1 |
| Moisture incorporation into the filter medium causes increased pressure drop and reduced filter strength, and structural failure of the filter can occur even under design flow rates. | Frequent | ASME N509-1989; ASME N510-1989;NRC RG 1.52 and RG 1.140 | PS S&T Req., RG 1.140, RG 1.52 | Not stated | 4.1, 7.4 | 2 |
| Prolonged exposure to air containing normal concentrations of oxygen and oxides of nitrogen can cause embrittlement of the filter media material, resulting in possible leakage and loss of filtration. | Occasional | ASME N509-1989; ASME N510-1989;NRC RG 1.52 and RG 1.140 | PS S&T Req., RG 1.140, RG 1.52 | Not stated | 4.1 | 3 |
| Corrosive attack of metallic components in HEPA filters exposed to aggressive environments can cause structural failure and consequent leakage and loss of filtration. | Occasional | ASME N509-1989; ASME N510-1989;NRC RG 1.52 and RG 1.140 | PS S&T Req., RG 1.140, RG 1.52 | Not stated | 4.1, 5.2 | 4 |
| Heat and radiation are reported to cause aging and deterioration of face gaskets, adhesives, sealants, and water repellents, resulting in filter leakage and loss of effective filtration. | Occasional | ASME N509-1989; ASME N510-1989;NRC RG 1.52 and RG 1.140 | PS S&T Req., RG 1.140, RG 1.52 | Not stated | 4.1, 5.2 | 5 |
| Airborne moisture, contaminants, and pollutants are readily absorbed by carbon bed adsorbers, thereby depleting adsorbent capacity and reducing efficiency. | Frequent | ASME N510-1989; NRC RG 1.52 and RG 1.140 | PS S&T Req., RG 1.140, RG 1.52 | Not stated | 4.2, 5.2 | 6 |
| Oxidation of the carbon adsorbent medium has been found to deplete adsorbent capacity and reduce efficiency. | Occasional | ASME N510-1989; NRC RG 1.52 and RG 1.140 | PS S&T Req., RG 1.140, RG 1.52 | Not stated | 4.2 | 7 |

Document: NUREG/CR-6029, Vol. 1, Aging Assessment of Nuclear Air-Treatment System HEPA Filters and Adsorbers, Phase I

Reviewed by: Dwight R. Diercks, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------|--------------------------------|---|-----------------|--------------|----------------|------------------|
| 8 | Air-treatment system | Air treatment system adsorbers | Unidentified stainless steel components | Stainless steel | Not stated | CORR; CORR/PIT | Loss of material |

Document: NUREG/CR-6043, Aging Assessment of Essential HVAC Chillers Used in Nuclear Power Plants

Reviewed by: Dwight R. Diercks, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|--------------------------------|---|---|--------------------------|--------------------------|--|
| 1 | Heating, ventilating and air conditioning (HVAC) | Centrifugal chiller | Compressor seals | Non-ferrous metals or carbon and elastomers | Not stated | WEAR | Attrition |
| 2 | Heating, ventilating, and air conditioning (HVAC) | Centrifugal chiller | Compressor motor bearings | Not stated | Not stated | WEAR | Attrition |
| 3 | Heating, ventilating, and air conditioning (HVAC) | Centrifugal chiller | Compressor motor | Not stated | Not stated | ELE-TEMP | Chemical and physical degradation |
| 4 | Heating, ventilating, and air conditioning (HVAC) | Centrifugal chiller | Condenser and evaporator/cooler heat exchangers | Carbon steel plate; Cu or Cu-10% Ni tubing | Carrier, Trane, and York | CORR; CORR/PIT; CORR/MIC | Loss of material and corrosion product buildup |
| 5 | Heating, ventilating, and air conditioning (HVAC) | Centrifugal chiller | Condenser and evaporator/cooler heat exchangers | Carbon steel plate; Cu or Cu-10% Ni tubing | Carrier, Trane, and York | VIBR | Loosening |
| 6 | Heating, ventilating, and air conditioning (HVAC) | Centrifugal chiller | Refrigerant lines | Cu or Cu-10% Ni tubing | Not stated | FAT; VIBR | Cumulative fatigue damage; loosening |
| 7 | Heating, ventilating, and air conditioning (HVAC) | Condenser cooling water system | Piping and tubing | Not stated | Carrier, Trane, and York | CORR | Loss of material and corrosion product buildup |
| 8 | Heating, ventilating, and air conditioning (HVAC) | Condenser cooling water system | Piping and tubing | Not stated | Carrier, Trane, and York | FAT | Cumulative fatigue damage |
| 9 | Heating, ventilating, and air conditioning (HVAC) | Lubrication system | Tubing and other components | Not stated | Carrier, Trane, and York | FAT | Cumulative fatigue damage |
| 10 | Heating, ventilating, and air conditioning (HVAC) | Lubrication system | Lubricant | Hydrocarbon | Not stated | CORR; WEAR | Loss of material; attrition |
| 11 | Heating, ventilating, and air conditioning (HVAC) | Control system | Misc. small components | Not stated | Carrier, Trane, and York | FAT | Cumulative fatigue damage |
| 12 | Heating, ventilating, and air conditioning (HVAC) | Control system | Float valve bearings and pivots | Not stated | Carrier, Trane, and York | CORR; CORR/IGSCC | Loss of material; crack initiation and growth |

Document: NUREG/CR-6029, Vol. 1, Aging Assessment of Nuclear Air-Treatment System HEPA Filters and Adsorbers, Phase I

Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|--|--------------------------------|------------------------|----------|------|
| Relatively rapid galvanic corrosion and severe pitting can occur in stainless steel adsorber components in contact with wet carbon, resulting in loss of integrity and effectiveness by the adsorber assembly. | Occasional | ASME N510-1989; NRC RG 1.52 and RG 1.140 | PS S&T Req., RG 1.140, RG 1.52 | Not stated | 4.3 | 8 |

Document: NUREG/CR-6043, Aging Assessment of Essential HVAC Chillers Used in Nuclear Power Plants

Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|---------------------------------|---|--|------|
| Components are subject to time-dependent wear and ultimate failure, resulting in loss of refrigerant through leakage. | Occasional | Not discussed in report | PS S&T Req. | Periodically (3 to 10 years) overhaul and inspect all wearing parts, with interval based on shortest material life. [4] | 31, 33, C.3 | 1 |
| Components are subject to time-dependent wear, resulting in loss of bearing function and motor failure. | Occasional | Not discussed in report | PS S&T Req. | Periodically (3 to 10 years) overhaul and inspect all wearing parts, with interval based on shortest material life. [4] | 26, 31, 32, C.3 | 2 |
| Motor insulation and internal electrical components are subject to thermal breakdown, resulting in motor failure. | Occasional | Not discussed in report | PS S&T Req., RG 1.32, RG. 1.140 | Heat scan with infrared temperature-sensing instruments. [4] | 31, 33, D.2, D.3 | 3 |
| Corrosion failures associated with moisture ingress into the refrigerant in refrigerant systems can lead to leakage and loss of refrigerant. Others include heat exchanger tube fouling and plugging, crevice corrosion at tube sheets, and bio-fouling. | Frequent | Not discussed in report | PS S&T Req. | Control water quality supplied to the condenser and evaporator; periodically examine tubes and clean of necessary. [4] | 26, 27, 28, 30, 31, 32, 33, 39, C.2, D.5, E.2, E.4 | 4 |
| Loosening of bolts by vibration has been observed to cause component failure. | Occasional | Not discussed in report | PS S&T Req. | Periodically perform vibration analysis. [4] | 31, D.3 | 5 |
| Leakage of refrigerant lines apparently caused by vibrational fatigue or loosening can lead to loss of refrigerant and system failure. | Occasional | Not discussed in report | PS S&T Req. | Periodically perform vibration analysis. [4] | 31, 33, C.2, C.3, C.4, D.7, E.2 | 6 |
| System components are subject to corrosion, fouling, and plugging if good water chemistry is not maintained, resulting in system failure. | Frequent | Not discussed in report | PS S&T Req. | Control water quality supplied to the condenser and evaporator; periodically examine tubes and clean of necessary. [4] | 31, 33, C.2, C.3, C.4, D.7, E.2 | 7 |
| Vibrational fatigue failure of cooling system piping has been reported, resulting in cooling water leakage and possible system failure. | Occasional | Not discussed in report | PS S&T Req. | Periodically perform vibration analysis. [4] | 29, 31, D.2 | 8 |
| Lubrication system leaks apparently caused by vibrational fatigue have been reported, and such leaks can lead to loss of lubricant and compressor and pump bearing failure. | Occasional | Not discussed in report | PS S&T Req. | Periodically perform vibration analysis; routinely analyze lubrication oil to ensure correct chemistry. [4] | 31, 31, C.2, D.2, D.4, E.2, E.3 | 9 |
| Leakage from corrosion can cause contamination of lubrication system by acids, leading to accelerated wear and ultimate failure of compressor and pump bearings. | Moderate | Not discussed in report | PS S&T Req. | Routinely analyze lubrication oil to ensure correct chemistry. [4] | 30, 32, E.2, E.5 | 10 |
| Small control system components such as timers, cam switches, relays, terminal and wire connectors, and lamp bulbs are subject to mechanical fatigue-related failures due to vibration. | Frequent | Not discussed in report | PS S&T Req. | Periodically perform vibration analysis; annually service and test components to ensure reliability. [4] | 29, 30, 31, 33, D.6, E.2, E.3, E.6 | 11 |
| Corrosive attack of bearings and pivots in float valves due to water ingress into the refrigerant can lead to failure. IGSCC of a valve ball float in Waterford Unit 3 has also been observed. | Rare | Not discussed in report | PS S&T Req. | Routinely analyze refrigerant to ensure correct chemistry. [4] | 31, 33, C.2, C.3, C.4, D.3 | 12 |

Document: NUREG/CR-6048, Pressurized-Water Reactor Internals Aging Degradation Study, Phase 1

Reviewed by: Ali Erdemir, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------|---|---------------------------------------|----------------------|------------------------|---------------|--|
| 1 | Reactor internals | Lower core support structure | Thermal shield | Type 304 SS | Westinghouse. | VIBR | Crack initiation and growth |
| 2 | Reactor internals | Lower core support structure | Thermal shield radial limiter pin | Type 304 SS | Westinghouse. | VIBR | Crack initiation and growth |
| 3 | Reactor internals | Lower core support structure | Thermal shield flexure support system | Type 304 SS | Westinghouse | VIBR | Crack initiation and growth |
| 4 | Reactor internals | Lower core support structure | Thermal shield | Type 304 SS | Combustion Engineering | VIBR; WEAR | Crack initiation and growth; attrition |
| 5 | Reactor internals | Lower core support structure | Hold-down ring | Type 304 SS | Combustion Engineering | VIBR; WEAR | Crack initiation and growth; attrition |
| 6 | Reactor internals | Lower core support structure | Fuel rods | Type 304 SS | Westinghouse | VIBR | Crack initiation and growth |
| 7 | Reactor internals | Lower core support structure | Thermal shield support bolts | Alloy A-286 | Babcock & Wilcox | CORR/IGSCC | Crack initiation and growth |
| 8 | Reactor internals | Lower core support structure | Barrel-to-core support shield bolts | Alloy A-286 | Babcock & Wilcox | CORR/IGSCC | Crack initiation and growth |
| 9 | Reactor internals | Core barrel | Baffle bolts | Inconel X-750 | Westinghouse | CORR/IGSCC | Crack initiation and growth |
| 10 | Reactor internals | Upper core support structure | Control rod guide tube support pins | Inconel X-750 | Westinghouse | CORR/IGSCC | Crack initiation and growth |
| 11 | Reactor internals | In-core instrumentation support structure | Flux thimbles and guide tube | Types 304 and 316 SS | Westinghouse | VIBR, WEAR | Crack initiation and growth, attrition |
| 12 | Reactor internals | In-core instrumentation support structure | Surveillance specimen holder tube | Type 304 SS | Babcock & Wilcox | VIBR, WEAR | Crack initiation and growth, attrition |

Document: ORNL/NRC/LTR-91/25, Throttled Valve Cavitation and Erosion

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------|----------------|---------------------------|---|--------------|---------------|------------------|
| 1 | Component cooling water | Valve | Internals: body/seat/plug | 316 SS, stellite over SS, cast iron, carbon steel | Not stated | ERO/CAV | Loss of material |

Document: NUREG/CR-6048, Pressurized-Water Reactor Internals Aging Degradation Study, Phase 1

Reviewed by: Ali Erdemir, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|------------------------------|---------------------------------|--|----------|------|
| Vibration of thermal shield in a shell mode caused some of the shell segments to come into contact with the core barrel. The repeated impact loadings caused failures in the core barrel support bolts and also damaged the thermal shield. | Not stated | ASME B&PV Code, Section XI | ASME Sec XI IWB & Assoc. NRC GC | Not stated | 38 | 1 |
| Flow-induced vibration caused radial limiter pins to come into contact with the sides of the keyway in the core barrel, eventually leading to cracking of the fillet welds between pins and thermal shield. | Not stated | ASME B&PV Code, Section XI | ASME Sec XI IWB & Assoc. NRC GC | Not stated | 38 | 2 |
| The top mounted flexure support system failed due to high-cycle fatigue caused by small-amplitude flow-induced vibration of the thermal shield. | Not stated | ASME B&PV Code, Section XI | ASME Sec XI IWB & Assoc. NRC GC | Not stated | 38 | 3 |
| Pump-generated pressure pulsations caused excessive wear damage and loss of some support and positioning pins. Lugs welded to the core barrel were also damaged. In one unit the damaged lugs caused a through-the-wall crack in the core barrel. | Not stated | ASME B&PV Code, Section XI | ASME Sec XI IWB & Assoc. NRC GC | Not stated | 38 | 4 |
| Flow-induced vibration caused excessive mechanical wear in the hold-down ring of a CE unit due to the insufficient levels of hold-down spring force. | Not stated | ASME B&PV Code, Section XI | ASME Sec XI IWB & Assoc. NRC GC | Use 403 SS, increase hold-down spring force. [4] | 38 | 5 |
| Baffle plate water-jetting due to pressure differential set fuel rods into whirling motions and excessive vibrations, which eventually led to cladding degradation and failures. | Not stated | ASME B&PV Code, Section XI | ASME Sec XI IWB & Assoc. NRC GC | Change design, modify downward bypass flow to an upward bypass flow scheme [4] | 38-39 | 6 |
| High tensile stresses due to preloads and poor design in the shank region of bolts led to the development of IGSCC at the bolt-head-to-bolt shank transition area. As a result, some bolts were lost and others became loose. | Not stated | Not discussed in report | ASME Sec XI IWB & Assoc. NRC GC | Change design, reduce tensile stress level, change material to X-750 [1] | 40 | 7 |
| Overtorquing on bolts and hot-head manufacturing process were the most probable cause of IGSCC in a number of bolts that join core barrel to core support shield. | Not stated | Not discussed in report | ASME Sec XI IWB & Assoc. NRC GC | Reduce torque to bolts, change fabrication practice, use bolts made by machining [1] | 41 | 8 |
| Routine inspections detected signs of cracks in core baffle bolts, and the failures were attributed to IGSCC possibly due to sensitization of the Inconel X-750 bolts. | Not stated | Not discussed in report | ASME Sec XI IWB & Assoc. NRC GC | Use austenitic stainless steel bolts [4] | 42 | 9 |
| Crevice conditions, improper heat treatment, and overtorquing of nuts during installation of the support pins may have contributed to IGSCC. | Not stated | NRC Information Notice 82-29 | ASME Sec XI IWB & Assoc. NRC GC | Solution heat treat at a higher temperature, increase pin size, reduce preloads during installation. [4] | 41 | 10 |
| Fretting and mechanical wear resulted in thinning and eventual leakage of the thimble and guide tubes. Flow-induced vibration was identified as the leading contributor to fretting and wear. | Not stated | NRC Information Notice 87-44 | ASME Sec XI IWB & Assoc. NRC GC | Move thinned segments away from the vibrating region. Use thicker-walled tubes [4] | 43 | 11 |
| Flow induced vibration due to pump-generated pressure pulsations caused excessive wear on tubes. | Not stated | Not discussed in report | ASME Sec XI IWB & Assoc. NRC GC | Change stiffness of tubes [4] | 43 | 12 |

Document: ORNL/NRC/LTR-91/25, Throttled Valve Cavitation and Erosion

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|------------------------------------|---|-----------------|------|
| Valves used under throttled service can experience cavitation, which can remove material. For butterfly type valves, wall thinning can occur in adjacent downstream pipe. Cavitation can cause vibration damage. | Occasional | Not discussed in report | ASME Sec XI IWV, GL 89-10 & Suppl. | More carefully select valve type, trim and materials appropriate for operating conditions [4] | 3, 4, 8, 10, 18 | 1 |

Document: ORNL/NRC/LTR-91/25, Throttled Valve Cavitation and Erosion

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-----------------------------|-----------------|------------------------------|---|--------------|---------------|------------------|
| 2 | Condensate/feedwater | Valve | Internals: body/seat/plug | 316 SS, stellite over SS, cast iron, carbon steel | Not stated | ERO/CAV | Loss of material |
| 3 | Chemical volume and control | Valve | Internals: body/seat/plug | 316 SS, stellite over SS, cast iron, carbon steel | Not stated | ERO/CAV | Loss of material |
| 4 | Service water | Valve | Internals: body/seat/plug | 316 SS, stellite over SS, cast iron, carbon steel | Not stated | ERO/CAV | Loss of material |
| 5 | Main steam | Valve | Internals: body/seat/plug | 316 SS, stellite over SS, cast iron, carbon steel | Not stated | ERO/CAV | Loss of material |
| 6 | Residual heat removal | Globe valve | Internals: body/seat/plug | 316 SS, stellite over SS, cast iron, carbon steel | Not stated | ERO/CAV | Loss of material |
| 7 | Residual heat removal | Butterfly valve | Internals: body/seat/plug | 316 SS, stellite over SS, cast iron, carbon steel | Not stated | ERO/CAV | Loss of material |

Document: PNL-5722, Operating Experience and Aging Assessment of ECCS Pump Room Coolers

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|------------------------|-------------------------|--|--------------|---------------|---|
| 1 | All systems in general and RHR system in particular | ECCS pump room coolers | Fan V-Belts/Sheaves | Cord (cotton, rayon, synthetic, steel) fiber, rubber/steel | Not stated | VIBR | Loosening; crack initiation and growth |
| 2 | All systems in general and RHR system in particular | ECCS pump room coolers | Fan V-Belts/Sheaves | Cord (cotton, rayon, synthetic, steel) fiber, rubber/steel | Not stated | WEAR | Attrition |
| 3 | All systems in general and RHR system in particular | ECCS pump room coolers | Motor- and fan-bearings | Steel, brass, bronze, grease, lube oil | Not stated | WEAR | Attrition |
| 4 | All systems in general and RHR system in particular | ECCS pump room coolers | Motor- and fan-bearings | Steel, brass, bronze, grease, lube oil | Not stated | CORR | Loss of material; corrosion product buildup |

Document: ORNL/NRC/LTR-91/25, Throttled Valve Cavitation and Erosion

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|---|---|-------------------------|------|
| Valves used under throttled service can experience cavitation, which can remove material. For butterfly type valves, wall thinning can occur in adjacent downstream pipe. Cavitation can cause vibration damage. | Moderate | Not discussed in report | ASME Sec XI IWB, GL 89-10 & Suppl. | More carefully select valve type, trim and materials appropriate for operating conditions [4] | 3, 4, 8, 10, 18 | 2 |
| Valves used under throttled service can experience cavitation, which can remove material. For butterfly type valves, wall thinning can occur in adjacent downstream pipe. Cavitation can cause vibration damage. | Occasional | Not discussed in report | ASME Sec XI IWB, GL 89-10 & Suppl. | More carefully select valve type, trim and materials appropriate for operating conditions [4] | 3, 4, 8, 10, 18 | 3 |
| Valves used under throttled service can experience cavitation, which can remove material. For butterfly type valves, wall thinning can occur in adjacent downstream pipe. Cavitation can cause vibration damage. | Moderate | Not discussed in report | ASME Sec XI IWB, GL 89-10 & Suppl. | More carefully select valve type, trim and materials appropriate for operating conditions [4] | 3, 4, 8, 10, 18 | 4 |
| Valves used under throttled service can experience cavitation, which can remove material. For butterfly type valves, wall thinning can occur in adjacent downstream pipe. Cavitation can cause vibration damage. | Occasional | Not discussed in report | ASME Sec XI IWB, GL 89-10 & Suppl. | More carefully select valve type, trim and materials appropriate for operating conditions [4] | 3, 4, 8, 10, 18 | 5 |
| Valves used under throttled service can experience cavitation, which can remove material. For butterfly type valves, wall thinning can occur in adjacent downstream pipe. Cavitation can cause vibration damage. | Occasional | Not discussed in report | ASME Sec XI IWB, IWB, GL 89-10 & Suppl. | More carefully select valve type, trim and materials appropriate for operating conditions [4] | 3, 4, 8, 10, 12, 13, 18 | 6 |
| Valves used under throttled service can experience cavitation, which can remove material. For butterfly type valves, wall thinning can occur in adjacent downstream pipe. Cavitation can cause vibration damage. | Moderate | Not discussed in report | ASME Sec XI IWB, IWB, GL 89-10 & Suppl. | More carefully select valve type, trim and materials appropriate for operating conditions [4] | 3, 4, 8, 10, 12, 13, 18 | 7 |

Document: PNL-5722, Operating Experience and Aging Assessment of ECCS Pump Room Coolers

Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|-------------------------|----------------------|---|----------|------|
| Not stated. | Frequent | Not discussed in report | PS S&T Req. | Follow mfg. recommendations for installation, surveillance, and maintenance, add vibration isolation mounts, use acoustic and temp. monitoring techniques, regularly check vibration amplitudes and frequencies, use strip heaters to control humidity. [4] | 2.4, 5.3 | 1 |
| Not stated. | Not stated | Not discussed in report | PS S&T | Follow mfg. recommendations for installation, surveillance, and maintenance, add vibration isolation mounts, use acoustic and temp. monitoring techniques, regularly check vibration amplitudes and frequencies, use [4] | 5.4 | 2 |
| Not stated. | Frequent | Not discussed in report | PS S&T Req., RG 1.32 | Follow mfg. recommendations for installation, surveillance, and maintenance, add vibration isolation mounts, use acoustic and temp. monitoring techniques, regularly check vibration amplitudes and frequencies, use [4] | 2.4,5.4 | 3 |
| Not stated. | Not stated | Not discussed in report | PS S&T Req., RG 1.32 | Follow mfg. recommendations for installation, surveillance, and maintenance, add vibration isolation mounts, use acoustic and temp. monitoring techniques, regularly check vibration amplitudes and frequencies, use [4] | 6.5 | 4 |

Document: PNL-5722, Operating Experience and Aging Assessment of ECCS Pump Room Coolers

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|------------------------|--|--|--------------|---------------|--|
| 5 | All systems in general and RHR system in particular | ECCS pump room coolers | Couplings/fans | Not stated/Galvanized, carbon and stainless steel, aluminum | Not stated | VIBR | Loosening; crack initiation and growth |
| 6 | All systems in general and RHR system in particular | ECCS pump room coolers | Cooling coils | Copper, copper-nickel, aluminum | Not stated | VIBR | Loosening; crack initiation and growth |
| 7 | All systems in general and RHR system in particular | ECCS pump room coolers | Cooling coils | Copper, copper-nickel, aluminum | Not stated | CORR | Loss of material;corrosion product buildup |
| 8 | All systems in general and RHR system in particular | ECCS pump room coolers | Fan motors | Copper, steel, silicon steel, aluminum, insulating materials, cast iron, brass, mica, plastics, graphite, cable, seals and gaskets | Not stated | VIBR | Loosening; crack initiation and growth |
| 9 | All systems in general and RHR system in particular | ECCS pump room coolers | Fan motors | Copper, steel, silicon steel, aluminum, insulating materials, cast iron, brass, mica, plastics, graphite, cable, seals and gaskets | Not stated | ELE-TEMP | Degradation |
| 10 | All systems in general and RHR system in particular | ECCS pump room coolers | Fan motor mounting bolts, lead connection, conduit boxes, housing enclosures | Not stated | Not stated | CORR | Loss of material;corrosion product buildup |

Document: PNL-6287, Study Group Review of Nuclear Service Diesel Generator Testing and Aging Mitigation

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|----------------|---|-----------|--------------|---------------|-------------|
| 1 | Diesel Generator | Various | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: PNL-7516, Emergency Diesel Generator Technical Specifications Study Results

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|----------------|---|-----------|--------------|---------------|-------------|
| 1 | Diesel Generator | Various | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: PNL-5722, Operating Experience and Aging Assessment of ECCS Pump Room Coolers

Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|-------------------------|----------------------|--|--------------|------|
| Not stated. | Not stated | Not discussed in report | PS S&T Req. | Follow mfg. recommendations for installation, surveillance, and maintenance, add vibration isolation mounts, use acoustic and temp. monitoring techniques, regularly check vibration amplitudes and frequencies, use [4] | 2.4, 6.1-6.3 | 5 |
| Not stated. | Not stated | Not discussed in report | PS S&T Req. | Follow mfg. recommendations for installation, surveillance, and maintenance, add vibration isolation mounts, use acoustic and temp. monitoring techniques, regularly check vibration amplitudes and frequencies, use [4] | 2.4, 6.3 | 6 |
| Not stated. | Not stated | Not discussed in report | PS S&T Req. | Follow mfg. recommendations for installation, surveillance, and maintenance, add vibration isolation mounts, use acoustic and temp. monitoring techniques, regularly check vibration amplitudes and frequencies, use [4] | 6.6 | 7 |
| Not stated. | Not stated | Not discussed in report | PS S&T Req., RG 1.32 | Follow mfg. recommendations for installation, surveillance, and maintenance, add vibration isolation mounts, use acoustic and temp. monitoring techniques, regularly check vibration amplitudes and frequencies, use [4] | 2.4, 6.1 | 8 |
| Not stated. | Not stated | Not discussed in report | PS S&T Req. | Follow mfg. recommendations for installation, surveillance, and maintenance, add vibration isolation mounts, use acoustic and temp. monitoring techniques, regularly check vibration amplitudes and frequencies, use [4] | 6.4 | 9 |
| Not stated. | Not stated | Not discussed in report | PS S&T Req. | Follow mfg. recommendations for installation, surveillance, and maintenance, add vibration isolation mounts, use acoustic and temp. monitoring techniques, regularly check vibration amplitudes and frequencies, use [4] | 6.5 | 10 |

Document: PNL-6287, Study Group Review of Nuclear Service Diesel Generator Testing and Aging Mitigation

Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: PNL-7516, Emergency Diesel Generator Technical Specifications Study Results

Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: PNL-7823, Maintenance Practices to Manage Aging: A Review of Several Technologies

Reviewed by: Ken E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|----------------------|---|-----------|--------------|---------------|-------------|
| 1 | Reactor | All major components | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: PNL-SA-18407, Understanding and Managing Corrosion in Nuclear Power Plants

Reviewed by: John W. Holland, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------|---------------------------------|------------------------|-----------------|--------------|---------------|-----------------------------|
| 1 | Containment | Metal containment | Drywell base | Not stated | Not stated | CORR | Loss of material |
| 2 | Containment | Metal containment | Drywell base | Not stated | Not stated | CORR/CREV | Loss of material |
| 3 | Containment | Metal containment | Drywell base | Not stated | Not stated | CORR/MIC | Loss of material |
| 4 | Containment | Metal containment | Embedded shell | Not stated | Not stated | CORR/CREV | Loss of material |
| 5 | Containment | Metal containment | Embedded shell | Not stated | Not stated | CORR/PIT | Loss of material |
| 6 | Containment | Metal containment | Embedded shell | Not stated | Not stated | CORR | Loss of material |
| 7 | Containment | Metal containment | Bellows | Stainless steel | Not stated | CORR/IGSCC | Crack initiation and growth |
| 8 | Containment | Metal containment | Bellows | Stainless steel | Not stated | CORR/TGSCC | Crack initiation and growth |
| 9 | Containment | Metal containment | Suppression pool | Not stated | Not stated | CORR | Loss of material |
| 10 | Containment | Metal containment | Suppression pool | Not stated | Not stated | CORR/MIC | Loss of material |
| 11 | Containment | Metal containment | Suppression pool | Not stated | Not stated | CORR/PIT | Loss of material |
| 12 | Containment | Metal containment | Dissimilar metal welds | Not stated | Not stated | CORR | Loss of material |
| 13 | Containment | Reinforced concrete containment | Reinforcing bars | Not stated | Not stated | CORR | Loss of material |
| 14 | Containment | Reinforced concrete containment | Suppression pool liner | Steel | Not stated | CORR | Loss of material |

Document: PNL-7823, Maintenance Practices to Manage Aging: A Review of Several Technologies

Reviewed by: Ken E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: PNL-SA-18407, Understanding and Managing Corrosion in Nuclear Power Plants

Reviewed by: John W. Holland, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|---------------------------------|----------------------------------|---|----------|------|
| Leakage of radioactive gases. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWE & 10CFR50 App. J | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 17 | 1 |
| Leakage of radioactive gases. | Occasional | ASME B&PV Code Sect. III and XI | ASME Sec XI IWE & 10CFR50 App. J | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 17 | 2 |
| Leakage of radioactive gases. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWE & 10CFR50 App. J | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 17 | 3 |
| Loss of structural integrity. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWE & 10CFR50 App. J | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 17 | 4 |
| Loss of structural integrity. | Occasional | ASME B&PV Code Sect. III and XI | ASME Sec XI IWE & 10CFR50 App. J | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 17 | 5 |
| Loss of structural integrity. | Occasional | ASME B&PV Code Sect. III and XI | ASME Sec XI IWE & 10CFR50 App. J | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 17 | 6 |
| Leakage of radioactive gases. | Frequent | ASME B&PV Code Sect. III and XI | ASME Sec XI IWE & 10CFR50 App. J | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 17 | 7 |
| Leakage of radioactive gases. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWE & 10CFR50 App. J | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 17 | 8 |
| Leakage of radioactive gases. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWE & 10CFR50 App. J | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 17 | 9 |
| Leakage of radioactive gases. | Occasional | ASME B&PV Code Sect. III and XI | ASME Sec XI IWE & 10CFR50 App. J | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 17 | 10 |
| Leakage of radioactive gases. | Occasional | ASME B&PV Code Sect. III and XI | ASME Sec XI IWE & 10CFR50 App. J | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 17 | 11 |
| Leakage of radioactive gases. | Frequent | ASME B&PV Code Sect. III and XI | ASME Sec XI IWE & 10CFR50 App. J | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 18 | 12 |
| Loss of structural integrity. | Infrequent | ASME B&PV Code Sect. III and XI | ASME Sec XI IWL | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 18 | 13 |
| Leakage of radioactive gases. | Occasional | ASME B&PV Code Sect. III and XI | ASME Sec XI IWL & 10CFR50 App. J | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 18 | 14 |

Document: PNL-SA-18407, Understanding and Managing Corrosion in Nuclear Power Plants

Reviewed by: John W. Holland, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------|-------------------------------------|------------------------------------|------------|------------------|---------------|-----------------------------|
| 15 | Containment | Reinforced concrete containment | Suppression pool liner | Steel | Not stated | CORR/MIC | Loss of material |
| 16 | Containment | Prestressed concrete containment | Posttensioning system anchor | Not stated | Not stated | CORR | Loss of material |
| 17 | Containment | Prestressed concrete containment | Posttensioning wire or strand | Not stated | Not stated | CORR/PIT | Loss of material |
| 18 | Containment | Prestressed concrete containment | Posttensioning wire or strand | Not stated | Not stated | CORR/MIC | Loss of material |
| 19 | Containment | Prestressed concrete containment | Suppression pool liner | Steel | Not stated | CORR | Loss of material |
| 20 | Containment | Prestressed concrete containment | Suppression pool liner | Steel | Not stated | CORR/MIC | Loss of material |
| 21 | Containment | Prestressed concrete containment | Drywall liner | Steel | Not stated | CORR | Loss of material |
| 22 | Containment | Prestressed concrete containment | Reinforcing bar | Not stated | Not stated | CORR | Loss of material |
| 23 | Containment | Prestressed and reinforced concrete | Liner over wall dome and base slab | Steel | Not stated | CORR | Loss of material |
| 24 | BWR cooling system | Reactor pressure vessel | Nozzles | Not stated | Not stated | CORR/IGSCC | Crack initiation and growth |
| 25 | BWR cooling system | Recirculation piping | Weld heat-affected zones | Not stated | Not stated | CORR/IGSCC | Crack initiation and growth |
| 26 | BWR cooling system | Feedwater and main steam lines | Near fittings and discontinuities | Not stated | Not stated | CORR | Loss of material |
| 27 | BWR cooling system | Feedwater and main steam lines | Near fittings and discontinuities | Not stated | Not stated | ERO/CORR | Loss of material |
| 28 | BWR cooling system | Control rod drive mechanisms | Pressure housing & stub tube | Not stated | Not stated | CORR/IGSCC | Crack initiation and growth |
| 29 | BWR cooling system | Reactor internals | Attachment welds | Not stated | Not stated | CORR/IGSCC | Crack initiation and growth |
| 30 | BWR cooling system | Reactor internals | Jet pumps | Not stated | Not stated | CORR/IGSCC | Crack initiation and growth |
| 31 | PWR cooling system | Reactor pressure vessel | Vessel flange and studs | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 32 | PWR cooling system | Recirculation steam generator tubes | Hot-leg tubes and U-bends | Not stated | Not stated | CORR/IGSCC | Crack initiation and growth |
| 33 | PWR cooling system | Recirculation steam generator tubes | Cold-leg side in sludge pile | Not stated | Not stated | CORR/PIT | Loss of material |
| 34 | PWR cooling system | Recirculation steam generator tubes | Tubing O.D. above tube sheet | Not stated | Not stated | CORR/UA | Loss of material |
| 35 | PWR cooling system | Once-through steam generators | Steam generator tubes | Not stated | Babcock & Wilcox | ERO/CORR | Loss of material |

Document: PNL-SA-18407, Understanding and Managing Corrosion in Nuclear Power Plants

Reviewed by: John W. Holland, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|---------------------------------|----------------------------------|---|----------|------|
| Leakage of radioactive gases. | Occasional | ASME B&PV Code Sect. III and XI | ASME Sec XI IWL & 10CFR50 App. J | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 18 | 15 |
| Reduction of load-carrying capacity. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWL | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 18 | 16 |
| Reduction of load-carrying capacity. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWL & 10CFR50 App. J | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 18 | 17 |
| Reduction of load-carrying capacity. | Infrequent | ASME B&PV Code Sect. III and XI | ASME Sec XI IWL | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 18 | 18 |
| Leakage of radioactive gases. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWL & 10CFR50 App. J | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 19 | 19 |
| Leakage of radioactive gases. | Occasional | ASME B&PV Code Sect. III and XI | ASME Sec XI IWL & 10CFR50 App. J | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 19 | 20 |
| Leakage of radioactive gases. | Occasional | ASME B&PV Code Sect. III and XI | ASME Sec XI IWL & 10CFR50 App. J | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 19 | 21 |
| Loss of structural integrity. | Infrequent | ASME B&PV Code Sect. III and XI | ASME Sec XI IWL | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 19 | 22 |
| Leakage of radioactive gases and interaction of liner and concrete. | Infrequent | ASME B&PV Code Sect. III and XI | ASME Sec XI IWL & 10CFR50 App. J | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 19-20 | 23 |
| Ductile overload leading to leakage. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWB | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 21 | 24 |
| Cracking and leakage. | Occasional | ASME B&PV Code Sect. III and XI | ASME Sec XI IWB | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 21 | 25 |
| Cracking, large deformations, rupture, and leakage. | Frequent | ASME B&PV Code Sect. III and XI | ASME Sec XI IWB | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 21 | 26 |
| Cracking, large deformations, rupture, and leakage. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWB | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 21 | 27 |
| Cracking leading to leakage. | Occasional | ASME B&PV Code Sect. III and XI | ASME Sec XI IWB | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 21 | 28 |
| Crack growth progressing into reactor vessel, | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWB | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 21 | 29 |
| Loss of adequate core flow. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWB | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 22 | 30 |
| Eventual ductile overload failure. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec III & XI IWB | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 23 | 31 |
| Possible eventual cracking. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWB & PS TS Req. | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 23 | 32 |
| Possible eventual perforation, resulting in leakage. | Occasional | ASME B&PV Code Sect. III and XI | ASME Sec XI IWB & PS TS Req. | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 23 | 33 |
| Tube thinning, possibly leading to penetration and leakage. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWB & PS TS Req. | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 23 | 34 |
| Tube thinning, possibly leading to penetration and leakage. | Frequent | ASME B&PV Code Sect. III and XI | ASME Sec XI IWB & PS TS Req. | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 24 | 35 |

Document: PNL-SA-18407, Understanding and Managing Corrosion in Nuclear Power Plants

Reviewed by: John W. Holland, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------|-----------------------------|--|------------|--------------|---------------|-----------------------------|
| 36 | PWR cooling system | Pressurizer sleeve | Heater sheaths | Not stated | Not stated | CORR/SCC | Crack initiation and growth |
| 37 | PWR cooling system | Pressurizer sleeve | Heater sheaths | Not stated | Not stated | WEAR | Attrition |
| 38 | PWR cooling system | Pressurizer sleeve | Manway bolts | Not stated | Not stated | CORR/SCC | Crack initiation and growth |
| 39 | PWR cooling system | Reactor internals | Thermal shield, bolts, core barrel, and core support structure | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 40 | PWR cooling system | Reactor internals | Thermal shield, bolts, core barrel, and core support structure | Not stated | Not stated | CORR/IGSCC | Crack initiation and growth |
| 41 | PWR cooling system | Reactor internals | Thermal shield, bolts, core barrel, and core support structure | Not stated | Not stated | EMBR/IR | Loss of fracture toughness |
| 42 | PWR cooling system | Reactor internals | Thermal shield, bolts, core barrel, and core support structure | Not stated | Not stated | EMBR/TE | Loss of fracture toughness |
| 43 | PWR cooling system | Feedwater piping and nozzle | Piping and nozzle inside containment | Not stated | Not stated | ERO/CORR | Loss of material |
| 44 | PWR cooling system | Feedwater piping and nozzle | Piping and nozzle inside containment | Not stated | Not stated | FAT | Cumulative fatigue damage |

Document: PNL-SA-20219, ASME Subsection ISTD Recommendations based upon NPAR Snubber Aging Research Results

Reviewed by: Steve U. Choi, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|---|-----------|--------------|---------------|-------------|
| 1 | Piping | Snubber | This report does not provide specific detailed information on age-related degradation processes for specific nuclear components or systems. | | | | |

Document: TR-3270, 9-90, An Operational Assessment of the Combustion Engineering and Babcock & Wilcox Control Rod Drives

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--|---|--|------------------------------------|--------------|--------------------|---|
| 1 | Combustion Engineering (CE) Control Rod Drive System | Control Element Assemblies | Control Elements | Clad-Inconel 625 | CE | WEAR; CORR/SCC | Attrition; Crack initiation and growth |
| 2 | Combustion Engineering (CE) Control Rod Drive System | Control Element Assemblies | Fuel Assembly Guide Tubes | Zircaloy-4 | CE | WEAR | Attrition |
| 3 | Combustion Engineering (CE) Control Rod Drive System | Control Element Assemblies | Upper Guide Structure-Spider | Stainless Steel | CE | WEAR; EMBR/IR; FAT | Attrition; Loss of fracture toughness; Cumulative fatigue damage |
| 4 | Combustion Engineering (CE) Control Rod Drive System | Control Element Drive Mechanisms (CEDM) | Motor Housing Assembly | 403 Stainless Steel Ni-Cr-Fe alloy | CE | EMBR; CORR; FAT | Loss of fracture toughness; Loss of material; Cumulative fatigue damage |
| 5 | Combustion Engineering (CE) Control Rod Drive System | Control Element Drive Mechanisms (CEDM) | Motor Assembly-Latches, Links and Pins | High Cobalt Alloy | CE | WEAR; FAT; CONTAM | Attrition; Cumulative fatigue damage; Buildup of deposits |

Document: PNL-SA-18407, Understanding and Managing Corrosion in Nuclear Power Plants

Reviewed by: John W. Holland, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|---------------------------------|---------------------------|---|----------|------|
| Cracking leading to leakage. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWB | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 24 | 36 |
| Metal loss leading to leakage. | Occasional | ASME B&PV Code Sect. III and XI | ASME Sec XI IWB | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 24 | 37 |
| Bolt breakage leading to leakage. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWB | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 24 | 38 |
| Broken bolts, cracks, and loose parts. | Frequent | ASME B&PV Code Sect. III and XI | ASME Sec XI & XI IWB | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 24 | 39 |
| Broken bolts, cracks, and loose parts. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI IWB | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 24 | 40 |
| Broken bolts, cracks, and loose parts. | Occasional | ASME B&PV Code Sect. III and XI | ASME Sec XI IWB | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 24 | 41 |
| Broken bolts, cracks, and loose parts. | Infrequent | ASME B&PV Code Sect. III and XI | ASME Sec XI IWB | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 24 | 42 |
| Rupture caused by water pressure. | Moderate | ASME B&PV Code Sect. III and XI | ASME Sec XI & PS S&T Req. | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 24 | 43 |
| Leakage through fatigue cracks. | Occasional | ASME B&PV Code Sect. III and XI | ASME Sec XI & PS S&T Req. | Effective application of maintenance, refurbishment, and replacement on a timely basis. [4] | 24 | 44 |

Document: PNL-SA-20219, ASME Subsection ISTD Recommendations based upon NPAR Snubber Aging Research Results

Reviewed by: Steve U. Choi, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-----------|------------------------|----------|------|
| | | | | | | 1 |

Document: TR-3270, 9-90, An Operational Assessment of the Combustion Engineering and Babcock & Wilcox Control Rod Drives

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|--------------------------------------|------------------------|----------|------|
| Clad cracking and wash out of the poison. | Occasional | None stated | ASME Sec XI IWB & PS Tech Spec. Req. | None given | | 1 |
| Cracking of the tube wall. | Frequent | None stated | ASME Sec XI IWB & PS Tech Spec. Req. | None given | | 2 |
| Cracking of the guide causing rod drops. | Rare | None stated | ASME Sec XI IWB & PS Tech Spec. Req. | None given | | 3 |
| Housing cracking leads to primary coolant leakage (SBLOCA) and jamming of the drive mechanism. | Frequent | None stated | ASME Sec XI IWB & PS Tech Spec. Req. | None given | | 4 |
| Failure of these sub-components will lead to dropping or locking of the control element. | Rare | None stated | ASME Sec XI IWB & PS Tech Spec. Req. | None given | | 5 |

Document: TR-3270, 9-90, An Operational Assessment of the Combustion Engineering and Babcock & Wilcox Control Rod Drives

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--|---|---|---|--------------|---|---|
| 6 | Combustion Engineering (CE) Control Rod Drive System | Control Element Drive Mechanisms (CEDM) | Upper Pressure Housing Assembly | Type 316 Stainless | CE | EMBR; CORR; FAT | Loss of fracture toughness; Loss of material; Loss of fracture toughness |
| 7 | Combustion Engineering (CE) Control Rod Drive System | Control Element Drive Mechanisms (CEDM) | Extension Shaft | Type 304 Stainless, Chromium plated | CE | WEAR; FAT; CORR/SCC | Attrition; Loss of fracture toughness; Crack initiation and growth |
| 8 | Combustion Engineering (CE) Control Rod Drive System | Control Element Drive Mechanisms (CEDM) | Vent Valves | Type 440 Stainless Steel, Type 316 Stainless Steel Seat | CE | CORR; FAT; WEAR; EMBR/TE | Corrosion product buildup; Cumulative fatigue damage; Attrition; Loss of fracture toughness |
| 9 | Combustion Engineering (CE) Control Rod Drive System | Control Element Drive Mechanisms (CEDM) | Coil Stack Assembly - Coils | Copper wire insulated with high temperature enamel vacuum impregnated with high temperature varnish | CE | CORR; WEAR | Loss of material; Attrition |
| 10 | Combustion Engineering (CE) Control Rod Drive System | CEDM Control Systems | Control Element Drive Control System and Control Power Programmer | Not stated | CE | These components are referred to INEL for review. | |
| 11 | Combustion Engineering (CE) Control Rod Drive System | CEDM Control Systems | Rack and Pinion Control System | Not stated | CE | These components are referred to INEL for review. | |
| 12 | Combustion Engineering (CE) Control Rod Drive System | CEA Rod Position Indication | Reed Switch Position Transmitter Assembly | Not stated | CE | These components are referred to INEL for review. | |
| 13 | Combustion Engineering (CE) Control Rod Drive System | CEA Rod Position Indication | Pulse Count Position Indication System | Not stated | CE | These components are referred to INEL for review. | |
| 14 | Combustion Engineering (CE) Control Rod Drive System | CEDM Cooling System | Fans | Not stated | CE | Not stated | Not stated |
| 15 | Combustion Engineering (CE) Control Rod Drive System | CEDM Cooling System | Cooling Shroud | Sheet metal | CE | CORR/BA | Loss of material |
| 16 | Combustion Engineering (CE) Control Rod Drive System | CEDM Cooling System | Instrumentation | Not stated | CE | Not stated | Not stated |
| 17 | Babcock & Wilcox (B&W) Control Rod Drive System | Control Rod Assemblies | Control Rod Cladding | Type 304 Stainless | B&W | CORR/SCC; WEAR | Crack initiation and growth; Attrition |
| 18 | Babcock & Wilcox (B&W) Control Rod Drive System | Control Rod Assemblies | Fuel Assembly Guide Tubes | Zircaloy-4 | B&W | WEAR | Attrition |
| 19 | Babcock & Wilcox (B&W) Control Rod Drive System | Control Rod Assemblies | Upper Internal Brazement Assemblies-Spider | Grade CF3M Stainless | B&W | CORR/SCC; WEAR; EMBR/IR; FAT | Crack initiation and growth; Attrition; Loss of fracture toughness; Cumulative fatigue damage |
| 20 | Babcock & Wilcox (B&W) Control Rod Drive System | Control Rod Drive Mechanisms (CRDM) | Motor Tube | Low alloy steel clad with Inconel or Type 403 stainless | B&W | EMBR/TE; CORR; FAT | Loss of fracture toughness; Loss of material; Cumulative fatigue damage |

Document: TR-3270, 9-90, An Operational Assessment of the Combustion Engineering and Babcock & Wilcox Control Rod Drives

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|---|------------------------|----------|------|
| Housing cracking leads to primary coolant leakage (SBLOCA) and jamming of the drive mechanism. | Frequent | None stated | ASME Sec XI IWB & PS Tech Spec. Req. | None given | | 6 |
| Shaft cracking will lead to locking of the mechanical operation. | Occasional | None stated | ASME Sec XI IWB & PS Tech Spec. Req. | None given | | 7 |
| Loss of valve function and primary coolant leakage. | Rare | None stated | ASME Sec XI IWB & PS Tech Spec. Req. | None given | | 8 |
| Loss of coil function will lead to dropped, slipped or immovable control elements. | Rare | None stated | ASME Sec XI IWB & PS Tech Spec. Req. | None given | | 9 |
| Referred to INEL for review. | Rare | | | | | 10 |
| | | | | None given | | 11 |
| | Rare | | | | | 12 |
| | | | | | | 13 |
| Loss of rod drive mechanism cooling capacity leading to inoperable CRDM or rod drops. | Not stated | None stated | ASME Sec XI and PS Tech Spec. Req. | None given | | 14 |
| Loss of rod drive mechanism cooling capacity leading to inoperable CRDM or rod drops. | Not stated | None stated | ASME Sec XI and PS Tech Spec. Req. | None given | | 15 |
| Loss of rod drive mechanism cooling capacity leading to inoperable CRDM or rod drops. | Not stated | None stated | If Class 1E 10CFR 50.49 otherwise PS S&T Req. | None given | | 16 |
| Clad cracking and wash out of the poison. | Occasional | None stated | ASME Sec XI IWB and PS Tech Spec. Req. | None given | | 17 |
| Cracking of the tube wall. | Rare | None stated | ASME Sec XI IWB & PS Tech Spec. Req. | None given | | 18 |
| Cracking of the guide causing rod drops. | Rare | None stated | ASME Sec XI IWB & PS Tech Spec. Req. | None given | | 19 |
| Housing cracks causing primary coolant leakage (SBLOCA) and jamming of the drive mechanism. | Rare | None stated | ASME Sec XI IWB & PS Tech Spec. Req. | None given | | 20 |

Document: TR-3270, 9-90, An Operational Assessment of the Combustion Engineering and Babcock & Wilcox Control Rod Drives

Reviewed by: Jeffrey L. Binder, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|-------------------------------------|---|--|--------------|------------------------------|---|
| 21 | Babcock & Wilcox (B&W) Control Rod Drive System | Control Rod Drive Mechanisms (CRDM) | Stator Coils | Copper Wire, Dow Corning 997 Varnish, Kapton, Nomex, Silicone Rubber | B&W | Referred to INEL for review. | |
| 22 | Babcock & Wilcox (B&W) Control Rod Drive System | Control Rod Drive Mechanisms (CRDM) | Vent Valve O-rings | Stainless Steel | B&W | CORR; WEAR; FAT; EMBR/TE | Corrosion product buildup; Attrition; Cumulative fatigue damage; Loss of fracture toughness |
| 23 | Babcock & Wilcox (B&W) Control Rod Drive System | Control Rod Drive Mechanisms (CRDM) | Rotor Assembly-roller nuts, segment arms, springs | Stellite Ni-Cr-Fe Alloy, Type 403 Stainless Steel | B&W | WEAR; FAT; CONTAM | Attrition; Cumulative fatigue damage; Buildup of deposits |
| 24 | Babcock & Wilcox (B&W) Control Rod Drive System | Control Rod Drive Mechanisms (CRDM) | Leadscrew | 17-4 PH Stainless Steel | B&W | WEAR; FAT; CORR/SCC | Attrition; Cumulative fatigue damage; Crack initiation and growth; |
| 25 | Babcock & Wilcox (B&W) Control Rod Drive System | CRDM Power and Control Systems | Power Supplies | Not stated | B&W | Referred to INEL for review. | |
| 26 | Babcock & Wilcox (B&W) Control Rod Drive System | CRDM Power and Control Systems | Programmers | Not stated | B&W | Referred to INEL for review. | |
| 27 | Babcock & Wilcox (B&W) Control Rod Drive System | CRDM Power and Control Systems | Trip Breakers | Not stated | B&W | Referred to INEL for review. | |
| 28 | Babcock & Wilcox (B&W) Control Rod Drive System | CRDM Power and Control Systems | Programmer Drive Motors | Not stated | B&W | Referred to INEL for review. | |
| 29 | Babcock & Wilcox (B&W) Control Rod Drive System | CRA Rod Position Indication | Absolute Position Indication System | Not stated | B&W | Referred to INEL for review. | |
| 30 | Babcock & Wilcox (B&W) Control Rod Drive System | CRA Rod Position Indication | Relative Rod Position Indication | Not stated | B&W | Referred to INEL for review. | |
| 31 | Babcock & Wilcox (B&W) Control Rod Drive System | CRDM Cooling System | Centrifugal Pumps | Not stated | B&W | CORR/BA | Loss of material |
| 32 | Babcock & Wilcox (B&W) Control Rod Drive System | CRDM Cooling System | Heat Exchangers | Not stated | B&W | CORR/BA | Loss of material |
| 33 | Babcock & Wilcox (B&W) Control Rod Drive System | CRDM Cooling System | Surge Tank | Not stated | B&W | CORR/BA | Loss of material |

Document: TR-3270, 9-90, An Operational Assessment of the Combustion Engineering and Babcock & Wilcox Control Rod Drives

Reviewed by: Jeffrey L. Binder, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|--------------------------------------|------------------------|----------|------|
| | | | | | | 21 |
| Loss of valve function and primary coolant leakage. | Occasional | None stated | ASME Sec XI IWB & PS Tech Spec. Req. | None given | | 22 |
| Failure of these sub-components will lead to dropping or locking of the control rod assembly. | Rare | None stated | ASME Sec XI IWB & PS Tech Spec. Req. | None given | | 23 |
| Cracking of the leadscrew will cause a dropped or immovable control rod. | Rare | None stated | ASME Sec XI IWB & PS Tech Spec. Req. | None given | | 24 |
| | | | | | | 25 |
| | | | | | | 26 |
| | | | | | | 27 |
| | | | | | | 28 |
| | | | | | | 29 |
| | | | | | | 30 |
| Loss of cooling leading to inoperable CRDM. | Rare | None stated | ASME Sec XI IWB & PS Tech Spec. Req. | None given | | 31 |
| Loss of cooling leading to inoperable CRDM. | Rare | None stated | ASME Sec XI IWB & PS Tech Spec. Req. | None given | | 32 |
| Loss of cooling leading to inoperable CRDM. | Rare | None stated | ASME Sec XI IWB & PS Tech Spec. Req. | None given | | 33 |

Document: GL Letters, NRC Generic Letters, 1989-1994

Reviewed by: Dwight R. Diercks, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------|---|--------------|--------------------------|----------------------|---------------|-----------------------------|
| 1 | Cooling System | Feedwater piping | Not stated | Carbon steel | Not stated | ERO/CORR | Wall thinning |
| 2 | Cooling System | Feedwater piping | Nozzles | Not stated | General Electric Co. | FAT/THERM | Cumulative fatigue damage |
| 3 | Cooling System | Steam generator and coolant pump | Supports | Not stated | Not stated | EMBR/IR | Loss of fracture toughness |
| 4 | Cooling System | BWR primary system piping | Not stated | Type 304 stainless steel | General Electric Co. | CORR/IGSCC | Crack initiation and growth |
| 5 | Cooling System | Piping, heat exchangers, and other components | Not stated | Various | Not stated | BIO | Buildup of deposits |
| 6 | Containment system | Reactor pressure vessel | Not stated | Not stated | Not stated | EMBR/IR | Loss of fracture toughness |

Document: GL Letters, NRC Generic Letters, 1989-1994

Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item | |
|---|-------------------|---|------------------------|---|-----------------------------------|---|
| Erosion/corrosion caused by high-velocity flow of water through piping has caused several incidents of piping failure or wall thinning below ASME Code allowables. | Moderate | NUREG-1344 | | Implement long-term erosion-corrosion monitoring programs. [4] | 89-08 | 1 |
| Fluctuations in water temperature within BWR vessel in nozzle region produces high-cycle fatigue and resulting crack initiation and growth in nozzles. | Frequent | NUREG-0619 | | Not stated | 89-21, p. 5 | 2 |
| Fracture toughness of support materials may be inadequate, creating the potential for fracture or lamellar tearing in service. | Not stated | NUREG-0577 | | Maintain minimum temperature above fracture transition temperature; replace supports if necessary [4] | 89-21, pp. 6 | 3 |
| The gradual buildup of macroscopic biological fouling organisms (e.g., blue mussels, American oysters, Zebra mussels, and Asiatic clams) inhibits coolant flow, ultimately resulting in flow rates below technical specifications. | Frequent | NUREG/CR-5210; NUREG/CR-5234 | | Implement surveillance and control program outlined in Generic Letter 89-13[4] | 89-13; 89-13, Suppl. 1 | 4 |
| Combination of residual or service stresses, sensitization from welding, and oxygenated cooling water can cause IGSCC of piping, resulting in leakage. | Formerly frequent | NUREG-0313 | | Follow recommendations in NUREG-0313. [4] | 89-21, p. 11 | 5 |
| Neutron irradiation over extended time periods can cause embrittlement of the reactor pressure vessel material, particularly near the beltline, resulting in loss of impact resistance and possible failure in a severe pressurized overcool event. | Not stated | NUREG-0744; ASTM E-185; Reg. Guide 1.99, Rev. 2 | | Follow NUREG-0744 methods for evaluating Charpy upper shelf impact strength. [4] | 89-21, pp. 5-6, 16; 92-01, Rev. 1 | 6 |

Document: IN&B 1989, 1989 NRC Information Notices and Bulletins

Reviewed by: Dwight R. Diercks, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------------|-----------------------------------|---|---|--------------------------|---------------|------------------------------------|
| 1 | Cooling system | Valves | Carbon steel valve bodies | Carbon steel | Not stated | ERO/CAV | Loss of material |
| 2 | Cooling system | Coolant pump | Pump shaft | A-286 | Byron Jackson | FAT | Cumulative fatigue damage |
| 3 | Cooling system | Coolant pump | Ring surrounding bearing housing | Not stated | Byron Jackson | Not stated | Not stated |
| 4 | Cooling system | Steam generator | Tubing mechanical plugs | Inconel 600 | Westinghouse | CORR/PWSCC | Crack initiation and growth |
| 5 | Cooling system | Steam generator | Tubing mechanical plugs | Inconel 600 | Babcock & Wilcox | CORR/PWSCC | Crack initiation and growth |
| 6 | Cooling system | Steamlines | Atmospheric dump valves | Not stated | Control Components, Inc. | CONTAM | Loss of desired surface properties |
| 7 | (Various water systems) | Pumps | Impeller, bushings, and other internal components | Brass bushings; other materials not stated. | Not stated | ERO/CAV; VIBR | Loss of material; physical damage |
| 8 | Electrical control system | | Electrical cable insulation | Neoprene chloroprene and other organic polymers | Not stated | ELE-TEMP | Chemical and physical degradation |
| 9 | Turbine | High-press. steam extraction line | 14-in. piping | Carbon steel | Not stated | ERO/CORR | Wall thinning |
| 10 | Containment system | Containment structure | Steel shell | (Carbon?) steel | Not stated | CORR/BA | Loss of material |

Document: IN&B 1990, 1990 NRC Information Notices

Reviewed by: Dwight R. Diercks, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------|--------------------------------|--------------|--|--------------------------|---------------|-----------------------------|
| 1 | Service water system | Check valve | Swing arm | 17-4 PH stain-less steel, H1100 heat treatment | Borg-Warner | CORR/SCC | Crack initiation and growth |
| 2 | Service water system | Motor-operated butterfly valve | Valve seat | Not stated | BIF/General Signal Corp. | ENVIR | Physical degradation |
| 3 | Service water system | Piping and heat exchangers | Valve seat | Not stated | Not stated | CONTAM | Buildup of deposits |

Document: IN&B 1989, 1989 NRC Information Notices and Bulletins

Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-----------------------------------|-----------|--|--|------|
| Significant localized wall thinning of 16- and 24-in. valve bodies apparently caused by cavitation can lead to rupture. | Not stated | Not discussed in report | | Not stated | 89-01 | 1 |
| Abrupt decoupling of pump shaft and impeller probably caused by shaft fracture or failure of cap screws and drive pins, resulting in pump failure. Root cause is undetermined, but possibly fatigue. | Not stated | Not discussed in report | | Use improved vibration monitoring system to detect growing cracks in shaft [2] | 89-15 | 2 |
| Failure of attachment weld was repaired by fillet welds that failed four years later, resulting in pump failure and loose parts in the recirculation loop. | Not stated | Not discussed in report | | Repair with full-penetration welds and realignment of ring. [2] | 89-20 | 3 |
| Intergranular cracking, apparently associated with improper heat treatment and/or susceptible heats of material, can cause mechanical tube plugs to loosen, leak, and sometimes be forcibly ejected, causing additional tube damage. | Not stated | Not discussed in report | | Replace plugs from suspect heats of material; discontinue use of Westinghouse plugs. [4] | 89-33; Bull. 89-01, 89-01, Suppl. 1 & 2. | 4 |
| Intergranular cracking, apparently associated with intragranular carbides and relatively little intergranular precipitation improper heat treatment and susceptible heats of material, could lead to possible plug failure. | Not stated | NRC Bull. 89-01 | | Conduct eddy current inspections of installed plugs. [4] | 89-65 | 5 |
| Foreign particles from steamlines lodge in valve clearance areas and on sealing surfaces, resulting in leakage past valve plug piston ring and consequent valve malfunctioning. | Not stated | Not discussed in report | | Design modifications have been implemented by the manufacturer [1] | 89-38 | 6 |
| Repeated operation of the pumps at 60% or less of their design flow resulted in slow deterioration of internal components, causing eventual loss of pump function. | Not stated | Not discussed in report | | Avoid sustained operation of pumps at low flow rates [4] | 89-08 | 7 |
| Prolonged exposure of electrical cable insulation to temperatures above their environmental qualification (EQ) design temperature, e.g., in reactor containment, can lead to insulation breakdown and failure. | Not stated | NRC Temporary Instruction 2515/98 | | Provide better containment cooling to maintain temperatures below the EQ temperature [4] | 89-30 | 8 |
| Abrupt change in I.D. at nozzle-to-pipe connection apparently causes flow turbulence, leading to accelerated erosion-corrosion of adjacent piping. | Not stated | NRC Bull. 87-01 | | Not stated | 89-53 | 9 |
| Boric acid leaking from instrument line compression fittings condenses on the outer surface of the containment steel shell, resulting in general and pitting corrosion. | Not stated | 10CFR50, Appendix J | | Containment in-service inspection for wall thinning by corrosion [4] | 89-79; 89-79, Suppl. 1 | 10 |

Document: IN&B 1990, 1990 NRC Information Notices

Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|---|-----------|--|----------|------|
| Preexisting casting defects, including porosity, hot cracks, and weld repairs, plus improper heat treatment, resulted in propagating cracks in the high chloride service water that caused fracture and loss of function. | Not stated | Aerospace Materials Spec. 5398A and Mil. Spec. MIL-H-6875 | | Replace with parts from another vendor; inspect parts for flaws before installation. [4] | 90-03 | 1 |
| Valve seat material hardens with time under service conditions, causing increase in coefficient of friction and possible failure of valve to open. | Not stated | GL 89-10 | | Set open torque switch to maximum value; test and inspect valves. [4] | 90-21 | 2 |
| Accumulation of silt and corrosion products in piping reduced emergency water flows to levels below design basis conditions. | Not stated | 10CFR50, Append. A and B | | Cleaning of contamination and adjustments in flow distribution [4] | 90-39 | 3 |

Document: IN&B 1990, 1990 NRC Information Notices

Reviewed by: Dwight R. Diercks, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------|----------------------------|---|-----------------------------|--|-----------------|---|
| 4 | Service water system | Containment air coolers | Tubes | Not stated | Not stated | CONTAM | Buildup of deposits |
| 5 | Service water system | Service water lines | Check valves | Not stated | Not stated | CONTAM | Buildup of deposits |
| 6 | Service water system | Piping | | Not stated | Not stated | CORR; CORR/MIC | Loss of material; corrosion product buildup |
| 7 | Cooling system | Steam generator | Upper shell-to-transition cone girth welds | Not stated | Westinghouse and Combustion Engineering | CORR; FAT/THERM | Loss of material; cumulative fatigue damage |
| 8 | Cooling system | Steam generator | Tubes | Not stated | Westinghouse and Combustion Engineering | CORR/SCC | Crack initiation and growth |
| 9 | Cooling system | Pressurizer | Pressurizer heater thermal sleeves | Inconel 600 | Not stated | CORR/PWSCC | Crack initiation and growth |
| 10 | Cooling system | Coolant pumps | Bolts fastening turning vanes | A453, Gr. 660 (Alloy A-286) | Not stated, but similar to Westinghouse design | CORR/IGSCC | Crack initiation and growth |
| 11 | Pressure vessel | Pressure vessel upper head | Weld cladding and base-metal heat-affected zone | Not stated | Not stated | CORR/SCC | Crack initiation and growth |

Document: IN&B 1991, 1991 NRC Information Notices

Reviewed by: Dwight R. Diercks, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------|--|---------------------------------------|--------------|------------------------|----------------------|--|
| 1 | Cooling system | Moisture separator drain | 6-inch, schedule 40 piping | Carbon steel | Not stated | ERO/CORR | Wall thinning |
| 2 | Cooling system | Feedwater regulating valve bypass line | 6-inch piping | Carbon steel | Not stated | ERO/CORR | Wall thinning |
| 3 | Cooling system | Low-pressure drain system | Piping | Carbon steel | Not stated | ERO/CORR | Wall thinning |
| 4 | Cooling system | Flow-measuring-orifice | Orifice flange | Carbon steel | Not stated | ERO/CORR | Wall thinning |
| 5 | Cooling system | Moisture separator reheater | 8-inch elbow | Carbon steel | Not stated | ERO/CORR | Wall thinning |
| 6 | Cooling system | Steam generators | Feedwater distribution feeding piping | Carbon steel | Combustion Engineering | FAT/THERM; ERO/ CORR | Cumulative fatigue damage; wall thinning |

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Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------------------|-----------|--|----------|------|
| Buildup of silt and corrosion products in containment air cooler tubes reduced service water flow rates to unacceptable levels. | Not stated | 10CFR50, Append. A and B | | Remove deposits [4] | 90-39 | 4 |
| Buildup of silt in emergency water service line check valve could have prevented system from functioning. | Not stated | 10CFR50, Append. A and B | | Remove deposits [4] | 90-39 | 5 |
| Acidic well water and MIC have resulted in a corrosion pitting rate of 24 mils per year in the affected components. | Not stated | 10CFR50, Append. A and B | | Chemically clean system and/or replace pipe [4] | 90-39 | 6 |
| Corrosion fatigue from thermal cycling, dissolved oxygen in feedwater, and Cu alloys in feedwater system result in crack initiation at surface corrosion pits and subsequent crack growth into girth welds. | Not stated | Not discussed in report | | Perform more frequent inspections of affected region. [4] | 90-04 | 7 |
| Secondary side-initiated cracking of steam generator tubes, typically in the expansion transition near the tubesheet or at the support plate, has resulted in leaking cracks in several PWRs. | Not stated | Not discussed in report | | Plug leaking tubes; develop improved NDE techniques to detect cracks [4] | 90-49 | 8 |
| Residual stresses from reaming or roll joining plus a susceptible Inconel 600 microstructure and the PWR coolant environment lead to PWSCC and leakage. | Not stated | Not discussed in report | | Implement augmented inspection program. [4] | 90-10 | 9 |
| Alloy A-286 is subject to IGSCC at peak stresses >100 ksi, depending upon Cr content, fabrication practice, and environment. The present failures occurred in foreign reactors and threatened coolant pump function. | Not stated | B&W Owner's Group Report BAW-1842 | | Discontinue the use of Alloy A-286 as a reactor structural material. [4] | 90-68 | 10 |
| Grinding residual stresses, low delta-ferrite content, and high dissolved-oxygen in the coolant induce intergranular SCC of weld cladding, and resulting cracks propagate into underlying base metal, possibly threatening structural integrity. | Not stated | General Electric Co. RICSIL No. 050 | | PT of back-clad region for surface cracks and enhanced UT for subsurface cracks. [4] | 90-29 | 11 |

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Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|-----------|---|-----------------|------|
| High-velocity turbulent flow of water through piping caused wall thinning by erosion/corrosion and resulted in pipe rupture and actuation of fire-protection deluge system. | Not stated | Not discussed in report | | System found to be susceptible by EPRI CHEC code and should have been inspected [4] | 91-18 | 1 |
| High-velocity turbulent flow of water through piping caused wall thinning by erosion/corrosion and resulted in steam leak and repair outage. | Not stated | Not discussed in report | | Failed piping replaced [4] | 91-18 | 2 |
| High-velocity turbulent flow of water through piping caused wall thinning by erosion/corrosion and resulted in piping rupture. | Not stated | Not discussed in report | | Failed piping temporarily replaced with A106, Gr. B; permanent replacement to be A335-P22. [4] | 91-18 | 3 |
| High-velocity turbulent flow of water through piping caused wall thinning by erosion/corrosion and resulted in flange rupture. | Not stated | Not discussed in report | | Failed flanges temporarily replaced with same material; more-resistant material being considered for permanent replacement. [4] | 91-18 | 4 |
| High-velocity turbulent flow of water through piping caused wall thinning by erosion/corrosion and resulted in elbow rupture and actuation of fire-protection deluge system. | Not stated | Not discussed in report | | System found to be susceptible by CHECMATE code and should have been inspected [4] | 91-18, Suppl. 1 | 5 |
| Cracking and wall thinning resulted in component failure and introduction of loose parts into secondary side of steam generator. | Not stated | Not discussed in report | | Component redesigned for increased strength and erosion resistance. [4] | 91-19 | 6 |

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Reviewed by: Dwight R. Diercks, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------|------------------------------|---------------------|------------|---|---------------|--|
| 7 | Cooling system | Steam generators | Tubing | Not stated | Mitsubishi (based on Westinghouse design) | FAT | Cumulative fatigue damage |
| 8 | Cooling system | Steam generators | Tubing | Not stated | Combustion Engineering | Not stated | Not stated |
| 9 | Cooling system | Steam generators | Tubing | Not stated | Babcock & Wilcox | FAT | Cumulative fatigue damage |
| 10 | Cooling system | 1-inch accumulator fill line | Nozzle-to-pipe weld | Not stated | Not stated | FAT; VIBR | Cumulative fatigue damage; crack initiation and growth |
| 11 | Cooling system | Condensate storage tanks | Diaphragm | Not stated | Goodyear Co.; Lorel Corp. | ENVIR | Chemical or physical degradation |

Document: IN&B 1992, 1992 NRC Information Notices

Reviewed by: Dwight R. Diercks, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------------------------|--|--------------------------------------|--|---|---------------|-----------------------------|
| 1 | Cooling system | Steam generators | 4-inch, schedule 80 feedwater piping | A106B carbon steel | Westinghouse | ERO/CORR | Wall thinning |
| 2 | Cooling system | Primary coolant loop | Reducing tee riser | Not stated | Not stated | ERO/CORR | Wall thinning |
| 3 | Cooling system | Pressurizer power-operated relief valves | Valve stems | SA 564, Type 630, H900-H1150 (17-4 PH) stainless steel | Rockwell International (now Edward Valve Co.) | EMBR/TE | Loss of fracture toughness |
| 4 | Emergency condenser system | Manual gate valves | Valve bodies | CF8M cast stainless steel | Not stated | FAT | Cumulative fatigue damage |
| 5 | Reactor internal support structure | Core shroud support plate | Welded access hole | Inconel 600 with Inconel 82 or 182 weld filler metal | General Electric | CORR/IGSCC | Crack initiation and growth |

Document: IN&B 1993, 1993 NRC Information Notices

Reviewed by: Dwight R. Diercks, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------------|----------------------------|--|--|---------------------------|---------------|---------------------------|
| 1 | Emergency Core Cooling system | Residual heat removal pump | Thrust bearing | Not stated | Ingersoll-Rand | WEAR | Attrition |
| 2 | Emergency Core Cooling system | Residual heat removal pump | Discharge check valve lock wire | Not stated | Copes-Vulcan | FAT | Cumulative fatigue damage |
| 3 | Emergency Core Cooling system | Residual heat removal pump | Discharge check valve disk and hanger assembly | Stainless steel locking device; other parts not stated | Pacific Valve Engineering | VIBR | Loosening |

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Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|-----------|--|----------|------|
| High-cycle fatigue failure of steam generator tube at uppermost support plate resulted in excessive primary-to-secondary leak rate. | Not stated | Not discussed in report | | Incorrect insertion of antivibration corrected [4] | 91-43 | 7 |
| Cracking of steam generator tube at U-bend at a location where flow conditions permit contaminants to be deposited on the tube surface resulted in excessive primary-to-secondary leak rate. | Not stated | NRC Bull. 88-02, Fig. 1 | | Not stated | 91-43 | 8 |
| Tube cracking at lower face of upper tubesheet resulted in excessive primary-to-secondary leak rate. | Not stated | NRC Bull. 88-02, Fig. 1 | | Not stated | 91-43 | 9 |
| Two ruptures of the nozzle-to-pipe weld in the accumulator fill line during filling were caused by flow-induced vibration and resulted in spillage of coolant. | Not stated | Not discussed in report | | Revise operation procedures [4] | 91-50 | 10 |
| Long-term deterioration of diaphragms in contact with their service environment results in the development of holes and tears, with consequent leaks and possible clogging of equipment. | Not stated | Not discussed in report | | Replace diaphragms after 9 years or more frequently if indicated by inspections. [4] | 91-82 | 11 |

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Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------------|-----------|--|----------|------|
| High-velocity flow of water through piping caused wall thinning by erosion/corrosion and necessitated the replacement of 90 feet of piping for which the wall thickness was at or near the minimum allowable. | Not stated | Not discussed in report | | Redesign piping to reduce flow velocity. [4] | 92-07 | 1 |
| High-velocity flow of water through reducing tee riser caused wall thinning by erosion/corrosion and necessitated component replacement because wall thickness was near the minimum allowable. | Not stated | NRC Bull. 87-01; NRC GL 89-08 | | Not stated | 92-35 | 2 |
| Valve stems are subject to secondary aging after several thousand hours at 600 F, resulting in increased susceptibility to fracture when subjected to excessive torque from power actuator. | Not stated | Not discussed in report | | Not stated | 92-60 | 3 |
| Fatigue (possibly thermal) resulted in leaking cracks in at least one gate valve and partially through-wall cracks in several other valves. | Not stated | Not discussed in report | | Not stated | 92-50 | 4 |
| Apparent IGSCC of welds joining access hole covers to shroud support plates resulted in circumferential cracking in weld region, with some cracks possibly propagating into the adjacent base metal. | Not stated | GE SIL No. 462, Súpl. 3 | | Perform periodic visual and UT examinations of region; repair procedures being developed [4] | 92-57 | 5 |

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Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|-----------|--|----------|------|
| Thrust load during normal operation exceeded design value, resulting in abnormally high wear of bearing and failure after approx. eight fuel cycles. | Not stated | Not discussed in report | | Redesign pump to reduce bearing load; replace periodically. [4] | 93-08 | 1 |
| Inadequate disk nut torquing allowed nut to rotate back and forth. Resulting cyclic loading caused high-cycle fatigue failure of lock wire, loss of disk nut and washer, and check valve failure. | Not stated | Not discussed in report | | Replace lock wire with 1/8-in. cotter pin [4] | 93-16 | 2 |
| Inadequate capscrew torquing, missing capscrews, and improper reuse of locking device results in capscrew loosening, loss of disk and hanger assembly, and check valve failure. | Not stated | Not discussed in report | | Revise maintenance procedure to ensure correct installation. [4] | 93-16 | 3 |

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Reviewed by: Dwight R. Diercks, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------------|--------------------------------------|---|---|---|-----------------|--|
| 4 | Emergency Core Cooling system | Residual heat removal pump | Coolant pump strainers and containment sump screens | Not stated | Not stated | CLOG | Blockage of flow passages |
| 5 | Emergency Core Cooling system | High-pressure coolant injection pump | Steam exhaust rupture disk | Stainless steel | Black Sivalls & Bryson, Inc. | Not stated | Not stated |
| 6 | Cooling system | Steam generators | Feedwater piping | Not stated | Westinghouse and Combustion Engineering | FAT/THERM | Cumulative fatigue damage |
| 7 | Cooling system | Piping | Feedwater piping and other components | Carbon steel | Not stated | ERO/CORR | Wall thinning |
| 8 | Cooling system | Turbine-driven feedwater pumps | Turbine stop valve | Not stated | Not stated | CONTAM | Loss of lubricant properties |
| 9 | Cooling system | Motor-operated gate and globe valves | Valve yoke | Case carbon steel | Walworth | FAT | Cumulative fatigue damage |
| 10 | Cooling system | Jet pump | Hold-down beam | Not stated | General Electric Co. | CORR/IGSCC; FAT | Crack initiation and growth; cumulative fatigue damage |
| 11 | Spent fuel storage system | Spent fuel storage racks | Boraflex neutron absorbing material | Polymer base with silica filler and neutron absorber (boron?) | Brand Industrial Services, Inc. | ENVIR | Physical degradation |
| 12 | Reactor internals | Core shroud | Beltline region welds | Stainless steel | General Electric Co. | CORR/IGSCC | Crack initiation and growth |
| 13 | Reactor internals | Fuel rods | Fuel rod cladding | Zircaloy | Westinghouse, Siemens, General Electric Co. | WEAR/FRET | Attrition |

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Reviewed by: Dwight R. Diercks, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------------------|---|---------------------------------|------------------------------|----------------------|---------------|-----------------------------|
| 1 | Electrical generating system | Turbines | Turbine blades | Not stated | General Electric Co. | FAT | Cumulative fatigue damage |
| 2 | Electrical generating system | Turbine low auto stop oil pressure switch | Plunger rod, bushing, and case | stainless steel and aluminum | Not stated | CORR | Corrosion product buildup |
| 3 | Cooling system | Steam generator | Kinetically weld-repaired tubes | Inconel 600 | Babcock & Wilcox | CORR/PWSCC | Crack initiation and growth |

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Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|------------------------------------|-----------|---|---------------------------|------|
| Foreign debris can block emergency core cooling screens and sumps, resulting in possible reduced emergency core cooling in and accident situation. | Not stated | Not discussed in report | | Remove debris [4] | 93-34 and 93-34, Suppl. 1 | 4 |
| Rupture disk failed unexpectedly after 20 years of service, resulting in personal injuries. Cause of failure is unclear, but vendor speculated that an unspecified aging process may have caused the strength to degrade. | Not stated | Not discussed in report | | Replace 20-year-old rupture disks with new ones. [4] | 93-67 | 5 |
| Thermal stratification in feedwater lines, particularly during cold, low-flow conditions, leads to rapid thermal fatigue loading, resulting in cracking and leakage. | Frequent | NUREG/CR-0691 | | Reduce severity of thermal cycles. [4] | 93-20 | 6 |
| Erosion/corrosion has been observed to cause excessive wall thinning and possible piping failure in numerous plants. Inspection and repair procedures are often inadequate. | Frequent | ASME Section XI, IWA 4100 and 4300 | | Develop improved inspection and repair procedures in accordance with ASME Section XI. [4] | 93-21 | 7 |
| Gradual buildup of contaminants in the control oil for the stop valve on the turbine-driven feed water pump caused the valve to stick open when the main turbine tripped, resulting in overfill of the pressure vessel. | Not stated | Not discussed in report | | Flush oil system [4] | 93-48 | 8 |
| Preexisting defects, component design, and insufficient bolt torque can lead to the initiation and growth of fatigue cracks that could cause eventual component failure. | Not stated | Not discussed in report | | Weld repair cracks; torque bolts sufficiently when reinstalling yokes. [4] | 93-97 | 9 |
| IGSCC that initiated at a machined radius propagated over ~80% of the cross-sectional area. The resulting loss of preload apparently led to fatigue crack growth and eventual component failure. | Not stated | Not discussed in report | | Replace beams of similar design if in service for more than 8 years. [4] | 93-101 | 10 |
| Surveillance coupons of Boraflex tested after five years had degraded substantially. Similar degradation of the Boraflex used in the high-density spent fuel storage racks would result in loss of subcriticality margin in the pool. | Not stated | EPRI TR-101986 | | Not stated | 93-70 | 11 |
| IGSCC in the HAZ of core shroud circumferential welds near the bellline resulted in axial cracking that may compromise the structural integrity of the shroud. | Not stated | GE RICSIL 054, Rev. 1 | | Add stiffening braces to the top portion of the shroud. [4] | 93-79 | 12 |
| Debris-induced fretting and grid-to-rod flow-induced vibrational fretting can lead to cladding perforation and fuel rod failure. | Not stated | Not discussed in report | | Install vibration damping; redesign core to reduce vibration. [4] | 93-82 | 13 |

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Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|-----------|---|----------|------|
| Torsional excitation of the turbine-generator shaft from an electrical system disturbance causes vibration, resulting in separation of turbine blades by high-cycle fatigue. | Not stated | Not discussed in report | | Not stated | 94-01 | 1 |
| Apparent galvanic corrosion between the SS plunger rod and the remaining Al parts caused corrosion product buildup and switch malfunction, resulting in an erroneous signal to the control computer and turbine overspeed. | Not stated | Not discussed in report | | Not stated | 94-11 | 2 |
| Tubes repaired with kinetically welded sleeves may be susceptible to PWSCC adjacent to the sleeve because of residual stresses introduced, despite the post-weld heat treatment. Result is tube leakage. | Not stated | Not discussed in report | | Not stated; problem still under investigation [4] | 94-05 | 3 |

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Reviewed by: Dwight R. Diercks, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------------|--|--|--|---|---------------------|---|
| 4 | Cooling system | Main steam isolation valve | Guide ribs | Not stated | Atwood & Morrill Co., Inc. | WEAR | Attrition |
| 5 | Cooling system | Standby service water pump | Bolts and lockwashers in shaft coupling assemblies | Carbon steel | Not stated | CORR | Loss of material |
| 6 | Cooling system | Pipe snubbers | Internal lubricant | Hydrocarbon grease | Pacific Scientific | ELE-TEMP | Chemical and physical degradation |
| 7 | Emergency core cooling system | Air dampers and solenoid valves | Elastomer seals | Buna-N | Not stated | ELE-TEMP | Chemical and physical degradation |
| 8 | Emergency core cooling system | Shutdown cooling suction isolation valves | Sealing surfaces of valve disk and slide seat ring | Stellite | Anchor-Darling | RESID; FAT/THERM | Crack initiation; cumulative fatigue damage |
| 9 | Emergency core cooling system | High-pressure coolant injection motor-operated valve | Torque switch drive pinion gear roll pin | AISI 1070 carbon steel | Limitorque | EMBR; ENVIR | Loss of fracture toughness; chemical and physical degradation |
| 10 | Emergency core cooling system | High head safety injection pump | Pump casing | Carbon steel clad with stainless steel | Dresser Industries, Pacific Pump Division | Not stated; CORR/BA | Crack initiation and growth; loss of material |
| 11 | Reactor internals | Core shroud | Core plate support ring weldment | Stainless steel | General Electric Company | CORR/IGSCC | Crack initiation and growth |

Document: IN&B 1994, 1994 NRC Information Notices

Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------|------------------------------------|------------------------|---|----------|
| Improper clearances between valve poppet and body can cause excessive wear of guide ribs, resulting in failure of valve to close properly. | Not stated | NRC Inspect. Rept. 50-458/93-18 | | Install anti-rotation modification from manufacturer [4] | 94-08 4 |
| Extensive general corrosion of the bolts and lockwashers in the pump shaft coupling assemblies caused shifting of internal parts and damage to impellers and bowls, resulting in degraded vibration performance. | Not stated | Not discussed in report | | Rebuild pumps; modify testing procedure to detect internal changes before severe damage occurs. [4] | 94-45 5 |
| Prolonged exposure to temperatures of 38 to 93 deg. C caused the internal lubricant grease to bake and dry out, resulting in insufficient drag resistance during testing. | Common | Not discussed in report | | Replace failed snubbers; develop criteria for service life program. [4] | 94-48 6 |
| Prolonged exposure to elevated temperatures causes the Buna-N elastomer seal material to break down, resulting in leakage of the nitrogen supply for the automatic depressurization valves and possible failure of these valves in a LOCA situation. | Not stated | Not discussed in report | | Replace affected components with qualified replacements. [4] | 94-06 7 |
| High residual stresses from inadequate stress relief or thermal fatigue led to the initiation and growth of cracks in the sealing surfaces of the valves, resulting in excessive valve leakage. | Not stated | Not discussed in report | | Not stated | 94-30 8 |
| Brittleness of roll pin material, possibly combined with hardening of grease in drive mechanism in one case, caused shear fracture of pin under load, resulting in failure of valve. | Not stated | Not discussed in report | | Replace with larger diameter pin fabricated of Type 416 stainless steel for better ductility and impact resistance. [4] | 94-49 9 |
| Cracking of the stainless steel cladding from an unidentified cause leads to exposure of the underlying carbon steel, which corrodes relatively rapidly in contact with boric acid in the coolant. | Not stated | Pacific Pump Bulletin 037-0-0104-0 | | Perform field inspections described in Pacific Pump Bulletin 037-0-0104-0. [4] | 94-63 10 |
| IGSCC in and near the HAZ of the outside circumference of the core plate support ring weldment resulted in a 360 circumferential crack with a max. depth of ~2.13 cm in two different reactors. | Not stated | GE RICSIL 054, Rev. 1 | | Safety implications under investigation by NRC. [4] | 94-42 11 |

Document: LER's, Licensee Event Reports (LERs)

Reviewed by: Ma and K. E. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------------------|--|-----------------------------------|--|----------------------------------|----------------------|--|
| 1 | Control Rod Drive | Scram Solenoid Pilot Valves | Pressure and Exhaust Diaphragms | Rubber | Automatic Switch Company | ELE-TEMP | Hardening, cracking |
| 2 | Control rod drive | Scram solenoid pilot valves | Diaphragm | Buna-N | General Electric | EMBR | Loss of fracture toughness |
| 3 | Containment | Personal Airlock | Door Shaft Seal Flange Bolts | Not stated | Not stated | WEAR | Attrition |
| 4 | Containment | Main Steam Isolation Valves | Seat Surfaces, Actuator Spring | Not stated | Not stated | WEAR, RATCH | Attrition, change in dimension |
| 5 | Containment | Vent Valve | Seal | Nitrile Elastomer | Atwood and Morrill Co. | WEATH | Loss of capacity |
| 6 | Containment | H2/O2 gas analyzer | Analyzer pump diaphragm | Not stated | Teledyne | Not stated | Not stated |
| 7 | Penetration Pressurization System | Inboard Containment Purge Exhaust Valves | Boot Seal | Not stated | Not stated | ENVIR | Chemical or physical degradation |
| 8 | Condenser System | Low Pressure Turbines | Exhaust Boot Seal | Fabric Reinforced Rubber | Uniroyal | FAT | Cumulative Fatigue Damage |
| 9 | Feedwater | Check Valve | Seal | Rubber (Parker E692) | Not stated | ELE-TEMP/ERO | Physical degradation, loss of material |
| 10 | Hot Leg Loop | Isolation Valve | Valve Stem | 17 4PH Stainless Steel (ASTM A 56M Type 630) | Not stated | CORR/SCC | Crack initiation and growth |
| 11 | Auxiliary Feedwater | Pump Pneumatic Speed Control Loop | Different Pressure Transmitter | Not stated | Not stated | EDS (setpoint drift) | Loss of function |
| 12 | Emergency diesel generator | Fuel oil injector pump | Injector screw | Not stated | Nordberg | Not stated | Not stated |
| 13 | Spent fuel pool exhaust ventilation | Charcoal absorber | Seal on bypass damper blade edge | Rubber | Johnson Controls | Not stated | Not stated |
| 14 | Spent fuel pool exhaust ventilation | Charcoal absorber | Damper blades | Not stated | Johnson Controls | Not stated | Not stated |
| 15 | Fail-safe accumulator | 2 way solenoid valve | Seal O-ring | Not stated | Versa Product Co. | FAT | Cumulative fatigue damage |
| 16 | Power system | Steam generator | Tube | Not stated | Combustion Engineering System-80 | CORR/IGSCC | Crack initiation and growth |

Document: LER's, Licensee Event Reports (LERs)

Reviewed by: Ma and K. E. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-----------------------------------|------------------------------|--|-----------|------|
| Control rod failed to scram due to degradation of pilot valve elastomers (hardening, cracking and permanent set) caused by high temperature produced by the energized solenoid coils. | Frequent | Not discussed in report | PS TS Req. | Use of new diaphragm material [2] | 94-005-01 | 1 |
| Control air leakage through degraded solenoid diaphragms rendered valve inoperable and failure to scram a control rod resulted. | Not applicable | Not discussed in report | PS TS Req. | Not stated | 94-005-00 | 2 |
| Excessive force to support shaft bearing and increased use of the airlock caused the shaft seal flange to loosen and move away from its seating, resulting in test pressure drop below criteria of containment airlock leakage test. | Moderate | Not discussed in report | 10CFR50 App. J & PS TS Req. | Including inspection of the shaft seal gasket bolts in plant maintenance and inspection [4] | 92-026-00 | 3 |
| During local leak rate testing, the leak rate limit was exceeded due to degraded valve seal seat surfaces (misalignment of the poppet seat caused by wear of the guide ribs.) | Frequent | Not discussed in report | PS TS Req. | Replace springs on regular basis [4] | 92-013-01 | 4 |
| Leakage of rubber seal attributed to weather checking on exposed surface and storage causing unacceptable leakage in an Appendix J Type B leakrate test. | Not stated | Not discussed in report | PS TS Req. | The failed seal was replaced and the leak rate met acceptance criteria. To prevent recurrence, both shelf life and durometer testing requirements shall be considered in the procurement documents [4] | 89-005-00 | 5 |
| Incorrect readings of oxygen concentration because of air leak into analyzer. | Not applicable | Not discussed in report | PS TS Req. | Not stated | 92-009-00 | 6 |
| Environmental aging of seal material caused leakage of PPS exceeding allowable rate. Seating area was cleaned and the leakage stopped. | Not stated | Not discussed in report | ASME Sec XI & PS TS Req. | Not stated | 93-001-00 | 7 |
| Loss of condenser vacuum due to fatigue failure of the north low pressure turbine exhaust boot seal (a fabric reinforced rubber expansion joint), causing an automatic turbine trip and reactor trip. | Moderate | Not discussed in report | PS TS Req. | Replace entire boot seal rather than performing local repair [2] | 92-010-00 | 8 |
| Leakage of rubber seal due to thermal aging and erosive wear, causing excessive leak rate of the check valves. | Frequent | Not discussed in report | ASME Sec XI IWV & PS TS Req. | Replace the soft seal material (Parker E692) with a new material more resistive to thermal aging and erosive wear than the original [4] | 86-017-01 | 9 |
| Crack due to tensile stress on the stem and entrapped water propagated through the valve stem diameter, resulting in the valve gate being in a partially closed position. | Infrequent | Not discussed in report | ASME Sec XI IWV & PS TS Req. | To minimize the in service stresses, the valves will be soft back seated during plant heatup and hard back seated only when operating temperature is reached [4] | 86-008-01 | 10 |
| Inoperability of the pump pneumatic speed control loop due to leaking bellows, setpoint drift, limited pump speed and discharge pressure below that needed to inject water into the steam generators under some accident conditions. | Not stated | Not discussed in report | PS TS Req. | Record turbine steam bowl pressures, including the speed control loop. In the preventive maintenance/calibration program at initial plant startup, perform periodic full flow test [4] | 89-016-02 | 11 |
| Emergency diesel generator not operable to allow fixing of injector pump. | Not applicable | Not discussed in report | PS TS Req. | Not stated | 92-009-00 | 12 |
| Over time the rubber seals lose pliability and allow leakage in the ventilation system. | Not applicable | Not discussed in report | PS TS Req. | Not stated | 92-008-00 | 13 |
| Bent damper blades prevented sealing and caused leakage in the ventilation system. | Not applicable | Not discussed in report | PS TS Req. | Not stated | 92-008-00 | 14 |
| Deterioration of O-ring caused control air leakage and failure of solenoid to meet specs. | Not applicable | Not discussed in report | PS TS Req. | Not stated | 93-005-00 | 15 |
| Rupture of tube causes leakage leading to low pressurizer level and pressure causing reactor trip and radiation in secondary system. | Not applicable | Steam Generator Task Force formed | ASME Sec XI IWB & PS TS Req. | Not stated | 93-001-02 | 16 |

Document: LER's, Licensee Event Reports (LERs)

Reviewed by: Ma and K. Kasza, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|---|---------------------------------|----------------------------|---------------------------------|--|---|
| 17 | Main steam line | Isolation valve (globe valve) | Seat | Not stated | Atwood and Morrill Company Inc. | CORR/PIT | Local loss of material |
| 18 | Main steam line | Isolation valve (globe valve) | Seat | Not stated | Atwood and Morrill Company Inc. | CREEP | Change in dimension |
| 19 | Essential cooling water | Traveling screen filter | Flexible coupling | Elastomeric | Rexnord | ENVIR | Chemical or physical degradation |
| 20 | Not stated | High Pressure Turbine Stop Valve | Auto Stop Oil Line | Not stated | Not stated | RESID/FAT | Crack initiation, cumulative fatigue damage |
| 21 | Penetration Pressurization System | Inboard Containment Purge Exhaust Valves | Seal Seat | Not stated | Not stated | ENVIR | Chemical or Physical Degradation |
| 22 | Emergency Power System | Diesel Generator | Fuel Oil | Not stated | Not stated | OX | Buildup of Deposit |
| 23 | Emergency Power System | Diesel Generator | Fuel Oil | Not stated | Not stated | OX | Buildup of Deposit |
| 24 | Containment Spray System | Heading Piping | Spray Nozzle | Piping: Carbon Steel | Not stated | CLOG | Blockage of flow passages |
| 25 | Fire Protection | 3-hour Fire-rated Barriers | Penetration Fire Seal | Silicone Foam | Not stated | Improper installation/lack of inspection rqmt. | Loss of Function |
| 26 | Steam Generator Blowdown Outlet | Air-operated Isolation Valve | Valve Actuator Rubber Diaphragm | Rubber | Not stated | ENVIR | Physical Degradation |
| 27 | Not stated | Main Condenser | Expansion Joint | Rubber | Not stated | ENVIR | Physical Degradation |
| 28 | Not stated | Turbine | Low Pressure Exhaust Boot Seal | Rubber | Uniroyal | FAT | Cumulative Fatigue Damage |
| 29 | Emergency Cooling System and Containment Spray System | Motor-operated Valves | Not stated | Not stated | Not stated | Improper Switch Setting | Loss of Function |
| 30 | Primary Containment Isolation System | Isolation Valves, Reactor Vessel Stabilizer Hatch | O-rings, Seat Rings, Gaskets | Ethylene-propylene, Rubber | Various | ENVIR/WEAR | Physical Degradation, Attrition |
| 31 | Containment Penetration | Electric Penetration Assemblies | Seals | Polyurethane | Bunker Ramo | Hydrolysis | Physical Degradation, Attrition |

Document: LER's, Licensee Event Reports (LERs)

Reviewed by: Ma and K. Kasza, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|-------------------------------|--|-------------------|------|
| Technical specifications for leakage limits on valves is exceeded. | Moderate | Not discussed in report | ASME Sec XI & PS TS Req. | Not stated | 93-003-01; 003-02 | 17 |
| Technical specification for leakage limits on valves is exceeded. | Infrequent | Not discussed in report | ASME Sec XI & PS S&T Req. | Not stated | 93-003-01 | 18 |
| Aging of elastomeric couplings resulted in their cracking and failure of traveling screen filter to operate. | Not applicable | Not discussed in report | PS S&T Req. | Not stated | 93-010-00 | 19 |
| Turbine stop valve closure due to auto stop oil line weld leak resulted in a manual reactor trip and a manual safety injection. The weld failure was due to inadequate field installation (overlapping welds) and fatigue. | Rare | Not stated | PS S&T Req. | Perform visual inspection of the accessible welds, measure vibration of the auto stop oil line during plant startup [4] | 89-011-00 | 20 |
| Environmental aging of seal material caused leakage of PPS exceeding allowable rate. Seating area was cleaned and the leakage stopped. | Not stated | Not stated | PS S&T Req. | Not stated | 93-013-01 | 21 |
| Oxidation of fuel oil due to a high concentration of insolubles clogging the sample filter, causing inoperability of diesel generator. | Infrequent | Not stated | RG 1.9, RG 1.108 & PS TS Req. | Periodic replacement of the fuel oil and use of a higher grade diesel fuel oil which has a longer shelf life [4] | 89-001-00 | 22 |
| Oxidation of fuel oil due to a high concentration of insolubles clogging the sample filter, causing inoperability of diesel generator. | Infrequent | Not stated | RG 1.9, RG 1.108 & PS TS Req. | Periodic replacement of the fuel oil and use of a higher grade diesel fuel oil which has a longer shelf life. Add a biocide, a dispersant and a stabilizer to extend the shelf life. [4] | 89-001-01 | 23 |
| Nozzle blockage due to accumulation of the deteriorated coating of the CSS piping inner surface could block the CSS flow. | Frequent | Not stated | PS S&T Req. & PS TS Req. | Replacement of the CSS nozzles with clog resistant nozzles [4] | 90-021-00 | 24 |
| Gaps, tears, or splits due to improper installation and lack of inspection requirements were found in the seals. Propagation of a fire across boundary would affect the plant safe shutdown. | Frequent | Not stated | PS S&T Req. | Use a different type of foam and different installation techniques [4] | 90-002-00 | 25 |
| Failure of rubber diaphragm resulting in air leakage and failure of the valve closure. | Not stated | Not stated | ASME Sec XI IWV & PS S&T Req. | Not stated | 92-001-00 | 26 |
| The air leakage through the torn expansion joint rubber belt caused low vacuum in the main condenser and subsequent manual reactor and main turbine trip. | Infrequent | Not stated | PS S&T Req. & PS TS Req. | Periodic replacement of the expansion joints [2] | 92-003-00 | 27 |
| Failure of the north low pressure turbine boot seal due to fatigue caused condenser low vacuum and subsequent automatic reactor and turbine trip. | Not stated | Not stated | PS S&T Req. | Not stated | 92-007-00 | 28 |
| Isolation valves were not capable of full closure under design basis conditions due to improper drive gear sets and torque switch settings. | Frequent | GL89-10 | ASME | Reconfigure and test the MOVs to satisfy the GL89 10 criteria [4] | 92-006-00 | 29 |
| Brittle and broken O-ring seals of the reactor vessel stabilizer hatch indicated that the ethylene propylene (EP) material is generally unable to resist harsh environments. O-rings made of silicone rubber were in good condition. | Frequent | Not stated | 10CFR50 App. J | Periodic replacement of the O-rings [4] | 88-014-00 | 30 |
| Degradation of seal material, polyurethane, due to hydrolysis would allow moisture intrusion into the electrical penetration assembly during a LOCA event, potentially resulting in discontinuity of off-site power. | Frequent | Not stated | PS S&T Req | Use a more durable material, ethylene propylene rubber; install a silicone rubber O-ring as a backup seal; upgrade the nitrogen supply system to safety-grade system [4] | 91-011-02 | 31 |

Document: BL 89-01, 1989 NRC Information Notices and Bulletins

Reviewed by: Dwight R. Diercks, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------|-----------------|-------------------------|-------------|--------------|---------------|-----------------------------|
| 1 | Cooling system | Steam generator | Tubing mechanical plugs | Inconel 600 | Westinghouse | CORR/PWSCC | Crack initiation and growth |

Document: BL 89-02, 1989 NRC Information Notices and Bulletins

Reviewed by: Dwight R. Diercks, ANL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------------------|-------------------|-----------------------------|---|----------------|---------------|-----------------------------|
| 1 | Residual heat-removal system | Swing check valve | Retaining block stud (bolt) | Type 410 stainless steel (A193, Gr B6, Type 410 SS) | Anchor Darling | CORR/SCC | Crack initiation and growth |

Document: BL 89-01, 1989 NRC Information Notices and Bulletins

Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|-----------|--|---|------|
| Intergranular cracking, apparently associated with improper heat treatment and/or susceptible heats of material, can cause mechanical tube plugs to loosen, leak, and sometimes be forcibly ejected, causing additional tube damage. | Not stated | Not discussed in report | | Replace plugs from suspect heats of material; discontinue use of Westinghouse plugs. [4] | 89-33; Bull. 89-01, 89-01, Suppl. 1 & 2. | 1 |

Document: BL 89-02, 1989 NRC Information Notices and Bulletins

Reviewed by: Dwight R. Diercks, ANL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|-----------|---|----------|------|
| Susceptibility to SCC was apparently enhanced by improper heat treatment (hardness too high), coupled with presence of borated water. Resulting cracking led to bolt fracture. | Not stated | ASME SA193-B6 | | Inspect bolts for cracks; replace defective bolts with bolts having Rc hardness ≤ 26 . [4] | BL 89-02 | 1 |



A.2 Electrical Components and Systems

Document: BNL A-3270-11-85, Seismic Endurance Tests of Naturally Aged Small Electric Motors

Reviewed by: Jerry Edson, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|-----------------|----------------------|------------|--------------|---------------|---------------------------------------|
| 1 | | Electric Motors | Terminal Boxes | Not stated | Not stated | CORR | Improper sealing of the cover gaskets |
| 2 | | Electric Motors | Stator Winding | Not stated | Not stated | Not stated | Break down of varnish and insulation |
| 3 | | Electric Motors | All Other Components | Not stated | Not stated | Not stated | Not stated |

Document: BNL A-3270-3-86, Testing Program For The Monitoring of Degradation in a Continuous Duty 460 volt Class "B", 10 hp Electric Motor

Reviewed by: Jerry Edson, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------------------|-----------------------------------|--------------|--|--|
| 1 | | Electric Motor | Dielectrics (Insulation) | Organic insulation materials | Not stated | ELETEMP, MOIST-EL, RAD, VIBR, CURSTR, VOLSTR, CONTAM | Insulation degradation causes leakage through the insulation |
| 2 | | Electric Motor | Bearings | Not stated | Not stated | Not stated | Ball or roller surface defects cause vibration |
| 3 | | Electric Motor | Cage (Rotor) | Not stated | Not stated | Not stated | Damaged or defective cage |
| 4 | | Electric Motor | Stator | Steel, Copper, Organic insulation | Not stated | THERM-CY, FAT | Stress caused by differences in thermal expansion rates |

Document: CHAPTER 24 CABLES, Aging and Life Extension of Major Light Water Reactor Components

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--|---|--------------|----------------------------------|--|
| 1 | | | Non-Shielded Single & Multi-Conductor Jacketed | Polymers, Rubber, Sicicon, Copper, Kapton | Not stated | ELETEMP, MOIST-EL, OXIDAT, & RAD | Jacket embrittlement & cracking, propagating thru insulation |
| 2 | | | Shielded Pair Multi-Conductor Jacketed | Polymers, Rubber, Silicon & Copper | Not stated | ELETEMP, MOIST-EL, OXIDAT, & RAD | Jacket & cracking-moisture diffuses through jacket and cond. |
| 3 | | | Connections - Non-Sealed | Not stated | Not stated | ELETEMP & MOIST-EL | Moisture diffuses into cables and connection internals |
| 4 | | | Connections - Compression Sealed | Polymers | Not stated | ELETEMP, RAD, & VIBR | Seals not hermetic |
| 5 | | | Cables, Halogenation of Filled Polymers | Polymers | Not stated | ELETEMP, RAD, & MOIST-EL | Electrolytes that increase leakage or losses |
| 6 | | | Mineral Insulated Cable | Not stated | Not stated | THERMO-CY & VIBR | Open hermetic seals |
| 7 | | | Terminal Strips | Not stated | Not stated | CONTAM | Increase leakage or losses |

Document: Letter Report/INEL, Summaries of Research Reports Submitted in Connection With the Nuclear Aging RESEARCH (NPAR) PROGRAM

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------------------|------------------|----------------------------------|------------|--------------|---------------|---|
| 1 | Battery Chargers and Inverters | Circuit Breakers | Contacts, Coil, Linkages, & Case | Not stated | Not stated | WEAR & LOSLUB | Bearing wear & solidification of lubrication |
| 2 | Battery Chargers and Inverters | Circuit Breakers | Contacts, Coil, Linkages, & Case | Not stated | Not stated | FAT, OXIDAT | Metal fatigue, embrittlement & cracking of insulation |
| 3 | Battery Chargers and Inverters | Circuit Breakers | Contacts, Coil, Linkages, & Case | Not stated | Not stated | OXIDAT & WEAR | Oxidation and pitting of contact surfaces |

Document: BNL A-3270-11-85, Seismic Endurance Tests of Naturally Aged Small Electric Motors

Reviewed by: Jerry Edson, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|---------------------|------------------------|----------|------|
| Leakage of moisture into the box could lead to termination corrosion and overheating which could cause degraded performance or failure to operate | Not stated | Not discussed in report | No specific program | Not stated | 3, 4 | 1 |
| Excessive leakage current and decreased performance or failure to operate | Not stated | Not discussed in report | No specific program | Not stated | 4 | 2 |
| Not stated | Not stated | Not discussed in report | No specific program | Not stated | A-6 | 3 |

Document: BNL A-3270-3-86, Testing Program For The Monitoring of Degradation in a Continuous Duty 460 volt Class "B", 10 hp Electric Motor

Reviewed by: Jerry Edson, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|--------------------------|------------------------|----------|------|
| Leakage through the insulation causes imbalances between phases, phases with below normal current, and overheating in phases with above normal current. Results in decreased output. | Not stated | Not discussed in report | IEEE 334-1974 Section 14 | Not stated | 1, 3, 12 | 1 |
| Increased friction and reduced output | Not stated | Not discussed in report | IEEE 334-1974 Section 14 | Not stated | 3, 15 | 2 |
| Decreased speed or torque | Not stated | Not discussed in report | IEEE 334-1974 Section 14 | Not stated | 15 | 3 |
| Additional aging stress to the windings | Not stated | Not discussed in report | IEEE 334-1974 Section 14 | Not stated | 3 | 4 |

Document: CHAPTER 24 CABLES, Aging and Life Extension of Major Light Water Reactor Components

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|---------------------|--|-------------------------------|------|
| Circuit ground or short | Frequent | Limited | No specific program | Utilities (1) monitor temp/rad determine hot spots, (2) perform periodic inspections, & (3) don't disturb cables [4] | 845,848,8 54,863, & 865 | 1 |
| Circuit opens, grounds, total loss of function | Frequent | Limited | No specific program | Utilities adopt improved failure analysis & recording [4] | 845,848,8 54,863, 865 | 2 |
| Circuit opens, grounds, total loss of function | Not stated | Not discussed in report | No specific program | Not stated | 845,848,8 63, 865 | 3 |
| During DBE moisture enters through connection, contacts corrode, circuit grounds or shorts | Not stated | Not discussed in report | No specific program | Not stated | 845,848,8 50,863, & 865 | 4 |
| Disable function during dbe | Not stated | Not discussed in report | No specific program | Not stated | 845,848,8 63, & 865 | 5 |
| DBE-excessive leakage disables cable | Not stated | Not discussed in report | No specific program | Not stated | 845,848,8 51, & 865 | 6 |
| DBE-excessive leakage disables cable | Not stated | Not discussed in report | No specific program | Not stated | 833,845,8 48, & 865 | 7 |

Document: Letter Report/INEL, Summaries of Research Reports Submitted in Connection With the Nuclear Aging RESEARCH (NPAR) PROGRAM

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|---|------------------------|----------|------|
| Failure to operate | Occasional | Not discussed in report | Vendor specific program, Tech. Spec. surveil. | Not stated | 4-18 | 1 |
| Fails to open - trip coil force becomes less than spring force. | Occasional | Not discussed in report | Vendor specific program, Tech. Spec. surveil. | Not stated | 4-18 | 2 |
| Fails to open - loss of continuity across contacts. | Rare | Not discussed in report | Vendor specific program, Tech. Spec. surveil. | Not stated | 4-18 | 3 |

Document: Letter Report/INEL, Summaries of Research Reports Submitted in Connection With the Nuclear Aging RESEARCH (NPAR) PROGRAM

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------------------|------------------------------|-----------------|------------|--------------|--------------------------|--|
| 4 | Battery Chargers and Inverters | Fuse | | Not stated | Not stated | FAT | Metal fatigue |
| 5 | Battery Chargers and Inverters | Fuse | | Not stated | Not stated | ELE-TEMP | Melting of link |
| 6 | Battery Chargers and Inverters | Relay | Contacts | Not stated | Not stated | OXIDAT & WEAR | Oxidation & pitting of contact surfaces |
| 7 | Battery Chargers and Inverters | Relay | Coil | Not stated | Not stated | CORR | Electromechanical action causing corrosion of fine wires. |
| 8 | Battery Chargers and Inverters | Electrolytic Capacitors | | Not stated | Not stated | ELETEMP | Over heating by internal stresses causes loss of electrolyte |
| 9 | Battery Chargers and Inverters | Electrolytic Capacitors | | Not stated | Not stated | VIB | Failure of leads |
| 10 | Battery Chargers and Inverters | Oil Filled Capacitors | | Not stated | Not stated | ELETEMP | Over heating forms gasses and dielectric breakdown |
| 11 | Battery Chargers and Inverters | Oil Filled Capacitors | | Not stated | Not stated | VIB | Failure of leads |
| 12 | Battery Chargers and Inverters | Transformer | Wire | Not stated | Not stated | THERM-CY & ELETEMP | Cracking of insulation |
| 13 | Battery Chargers and Inverters | Transformer | Wire | Not stated | Not stated | LOTEMP | Cracking of moisture seals |
| 14 | Battery Chargers and Inverters | Transformer | Wire | Not stated | Not stated | VOLSTR | Insulation material deterioration |
| 15 | Battery Chargers and Inverters | Transformer | Wire | Not stated | Not stated | VIB & ELETEMP | Fracture of connecting wires and changes in shunting. |
| 16 | Battery Chargers and Inverters | Silicon Controlled Rectifier | | Not stated | Not stated | VOLSTR & CURSTR | Transients resulting in over voltage & current & overheating |
| 17 | Battery Chargers and Inverters | Resistor | | Not stated | Not stated | VIB | Lead fails |
| 18 | Battery Chargers and Inverters | Resistor | | Not stated | Not stated | ELETEMP | Decrease in resistance values as temperature increases |
| 19 | Battery Chargers and Inverters | Printed Circuit Boards | | Not stated | Not stated | THERM-CY | Cracking of input lines |
| 20 | Battery Chargers and Inverters | Printed Circuit Boards | | Not stated | Not stated | CORR | Loss of material |
| 21 | Battery Chargers and Inverters | Printed Circuit Boards | | Not stated | Not stated | VIB | Loose or open connection |
| 22 | Battery Chargers and Inverters | Surge Suppressor | | Not stated | Not stated | VOLSTR OR CURSTR | Semiconductor barrier breakdown due to overheating. |
| 23 | Battery Chargers and Inverters | Connectors | | Not stated | Not stated | FAT & VIB | Fatigue of wires at terminals |
| 24 | Battery Chargers and Inverters | Meters | | Not stated | Not stated | CONTAM | Dirt on movement and increase in bearing friction |
| 25 | Battery Chargers and Inverters | Meters | Coil Insulation | Not stated | Not stated | ELETEMP | Coil insulation degrades causing shorting |
| 26 | Battery Chargers and Inverters | Meters | Contacts | Not stated | Not stated | WEAR & CORR | Contacts pitting or corrosion |
| 27 | | Cable | Insulation | Not stated | Not stated | ELETEMP, RAD, & MOIST-EL | Loss of dielectric properties & changes in structure |

Document: Letter Report/INEL, Summaries of Research Reports Submitted in Connection With the Nuclear Aging RESEARCH (NPAR) PROGRAM
 Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|---|------------------------|----------|------|
| Fails open due to equipment load cycling | Occasional | Not discussed in report | Vendor specific program, Tech. Spec. surveil. | Not stated | 4-18 | 4 |
| Fails open due to heat generated by surrounding components. | Rare | Not discussed in report | Vendor specific program, Tech. Spec. surveil. | Not stated | 4-18 | 5 |
| Contacts open - loss of continuity across contacts | Rare | Not discussed in report | Tech. Spec. surveillance | Not stated | 4-18 | 6 |
| Open circuit of coil - loss of continuity through coil wires. | Rare | Not discussed in report | Vendor specific program | Not stated | 4-18 | 7 |
| Loss of capacitance and degraded system operation. | Occasional | Not discussed in report | Vendor specific program | Not stated | 4-18 | 8 |
| Open circuit | Rare | Not discussed in report | Vendor specific program | Not stated | 4-18 | 9 |
| Loss of capacitance | Occasional | Not discussed in report | Vendor specific program | Not stated | 4-18 | 10 |
| Open circuit | Rare | Not discussed in report | Vendor specific program | Not stated | 4-18 | 11 |
| Short circuit - turn to turn or to ground | Occasional | Not discussed in report | Vendor specific program | Not stated | 4-19 | 12 |
| Short circuit - turn to turn or to ground | Occasional | Not discussed in report | Vendor specific program | Not stated | 4-19 | 13 |
| Short circuit - turn to turn or to ground | Occasional | Not discussed in report | Vendor specific program | Not stated | 4-19 | 14 |
| Change in inductance | Rare | Not discussed in report | Vendor specific program | Not stated | 4-19 | 15 |
| Short or open circuit | Occasional | Not discussed in report | Vendor specific program | Not stated | 4-19 | 16 |
| Open circuit | Rare | Not discussed in report | Vendor specific program | Not stated | 4-19 | 17 |
| Change in resistance value and degraded circuit operation. | Rare | Not discussed in report | Vendor specific program | Not stated | 4-19 | 18 |
| Change in output | Rare | Not discussed in report | Vendor specific program | Not stated | 4-19 | 19 |
| Open circuit at terminals or within printed circuit board. | Rare | Not discussed in report | Vendor specific program | Not stated | 4-19 | 20 |
| Change in output | Occasional | Not discussed in report | Vendor specific program | Not stated | 4-19 | 21 |
| Short circuit | Rare | Not discussed in report | Vendor specific program | Not stated | 4-19 | 22 |
| Open or short circuit | Occasional | Not discussed in report | Vendor specific program | Not stated | 4-19 | 23 |
| No response (stuck) | Occasional | Not discussed in report | Vendor specific program | Not stated | 4-19 | 24 |
| No response from meter | Rare | Not discussed in report | Vendor specific program | Not stated | 4-19 | 25 |
| Fails to open or close | Occasional | Not discussed in report | Vendor specific program | Not stated | 4-19 | 26 |
| Cracks when flexed & loss of flexibility, loss of imperviousness, failure frequently coupled with presence of moisture or water. | Rare | Not discussed in report | No specific program | Not stated | 3-33 | 27 |

Document: Letter Report/INEL, Summaries of Research Reports Submitted in Connection With the Nuclear Aging RESEARCH (NPAR) PROGRAM

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------|-------------------------------|-----------------------------|------------|--------------|--------------------------|--|
| 28 | | Cable | Insulation | Not stated | Not stated | ELETEMP, RAD, & MOIST-EL | Loss of dielectric properties & changes in structure |
| 29 | | Cable | Insulation | Not stated | Not stated | ELETEMP, RAD, & MOIST-EL | Loss of dielectric properties & changes in structure |
| 30 | (Pressure Transmitters) | Force Balance Type | Force Bar & Linkage | Not stated | Not stated | WEAR & VIB | Wear of pivot points |
| 31 | (Pressure Transmitters) | Force Balance Type | Force Motor (Feedback Coil) | Not stated | Not stated | VOLSTR ELETEMP | Insulation failure & coil burnout |
| 32 | (Pressure Transmitters) | Force Balance Type | Amplifier | Not stated | Not stated | THER-CY & VOLSTR | Shorting or opening of electronic components |
| 33 | (Pressure Transmitters) | Force Balance Type | Housing Seals | Not stated | Not stated | ELETEMP, RAD, OR EMBR | Compressive set or cracking |
| 34 | (Pressure Transmitters) | Force Balance Type | Diaphragm | Not stated | Not stated | CORR | Perforation of diaphragm from corrosion |
| 35 | (Pressure Transmitters) | Force Balance Type | Diaphragm Seal | Not stated | Not stated | Not stated | Seal deterioration from decomposition |
| 36 | (Pressure Transmitters) | Capacitance Type Transmitters | Sensing Cell | Not stated | Not stated | Not stated | Perforation in cell allowing leakage of fluid |
| 37 | (Pressure Transmitters) | Capacitance Type Transmitters | Terminal Cover Plate Seal | Not stated | Not stated | EMBR, ELETEMP, & RAD | Embrittlement and seal cracking |
| 38 | (Pressure Transmitters) | Capacitance Type Transmitters | Electronics | Not stated | Not stated | OXIDAT & CONTAM | Circuit continuity lost and bridging of circuits |
| 39 | (Pressure Transmitters) | Capacitance Type Transmitters | Electronics | Not stated | Not stated | VOLSTR & ELETEMP | Shorting or opening of component |
| 40 | (Pressure Transmitters) | Capacitance Type Transmitters | Sensing Cell | Not stated | Not stated | ELETEMP OR RAD | Chemical changes in fill-oil |
| 41 | (Pressure Transmitters) | Capacitance Type Transmitters | Electronics | Not stated | Not stated | RAD, ELETEMP, OR VOLSTR | Change in component parameters |

Document: Letter Report/INEL, Summaries of Research Reports Submitted in Connection With the Nuclear Aging RESEARCH (NPAR) PROGRAM

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|--|------------------------|----------|------|
| Cracks when flexed & loss of flexibility, loss of imperviousness, failure frequently coupled with presence of moisture or water. | Rare | Not discussed in report | No specific program | Not stated | 3-34 | 28 |
| Cracks when flexed & loss of flexibility, loss of imperviousness, failure frequently coupled with presence of moisture or water. Adverse changes in insulation resistance may cause attenuation of signals. | Rare | Not discussed in report | No specific program | Not stated | 3-34 | 29 |
| Failure to operate - decreased accuracy or complete failure. Zero shift may result from bent components causing transmitter failure to operate as required. | Occasional | Not discussed in report | RG 1.118, IEEE 338-1987, ISA 67.06, Tech Spec | Not stated | 4-43 | 30 |
| Failure to operate - loss of output | Rare | Not discussed in report | RG 1.118, IEEE 338-1987, ISA 67.06, Tech Spec | Not stated | 4-43 | 31 |
| Failure to operate - may fail high, low, lose accuracy, or fail with steady output. | Occasional | Not discussed in report | RG 1.118, IEEE 338-1987, ISA 67.06, Tech Spec | Not stated | 4-43 | 32 |
| Failure to operate - inability of seal to provide moisture and pressure barrier results in failure of electronics due to shorting and corrosion from ingress of environmental contaminants. | Occasional | Not discussed in report | RG 1.118, IEEE 338-1987, ISA 67.06, Tech Spec | Not stated | 4-43 | 33 |
| Failure to operate as required - zero shift or leakage through diaphragm causing variable instrument drift as pressures across diaphragm equalize | Occasional | Not discussed in report | RG 1.118, IEEE 338-1987, ISA 67.06, 10 CFR 50.49 | Not stated | 4-43 | 34 |
| Failure to operate as required - leakage through diaphragm causing variable instrument drift as pressures across diaphragm equalize | Occasional | Not discussed in report | RG 1.118, IEEE 338-1987, ISA 67.06, Tech Spec | Not stated | 4-43 | 35 |
| Failure to operate or loss of accuracy or drift | Rare | Not discussed in report | RG 1.118, IEEE 338-1987, ISA 67.06, Bul 90-01 | Not stated | 4-44 | 36 |
| Failure to operate - inability to provide moisture and pressure boundary resulting in loss of electronics due to ingress of environmental contaminants | Rare | Not discussed in report | RG 1.118, IEEE 338-1987, ISA 67.06, 10 CFR 50.49 | Not stated | 4-44 | 37 |
| Failure to operate or loss of signal or sporadic operation | Occasional | Not discussed in report | RG 1.118, IEEE 338-1987, ISA 67.06, Tech Spec | Not stated | 4-44 | 38 |
| Failure to operate - loss of output, may fail high or low. | Occasional | Not discussed in report | RG 1.118, IEEE 338-1987, ISA 67.06, Tech Spec | Not stated | 4-44 | 39 |
| Failure to operate as required such as zero shift, reduced accuracy, or changes in response time. | Rare | Not discussed in report | RG 1.118, IEEE 338-1987, ISA 67.06, IN 95-20 | Not stated | 4-45 | 40 |
| Failure to operate as required - loss of accuracy, drift, or zero shift. | Occasional | Not discussed in report | RG 1.118, IEEE 338-1987, ISA 67.06, Tech Spec | Not stated | 4-45 | 41 |

Document: Letter Report/INEL, Summaries of Research Reports Submitted in Connection With the Nuclear Aging RESEARCH (NPAR) PROGRAM

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------|------------------|-----------------|------------|--------------|-------------------------------|---|
| 42 | (Pressure Transmitters) | Strain Gage Type | Strain Gage | Not stated | Not stated | Not stated | Loss of continuity in bridge circuit related to aging |
| 43 | (Pressure Transmitters) | Strain Gage Type | Seals | Not stated | Not stated | CONTAM, EMBR, ELETEMP, OR RAD | Embrittlenment or cracking |
| 44 | (Pressure Transmitters) | Strain Gage Type | Potentiometer | Not stated | Not stated | CORR & ELETEMP | Corrodes open due to thermal stress |
| 45 | (Pressure Transmitters) | Strain Gage Type | Electric Module | Not stated | Not stated | Not stated | Component deterioration or change in parameters |
| 46 | (Pressure Transmitters) | Strain Gage Type | Bourdon Tube | Not stated | Not stated | CORR | Perforation of tube allowing leaks to transmitter housing |

Document: NISTIR 4485, Annotated Bibliography - Diagnostic Methods and Measurement Approached to Detect Incipient Defects Due to Aging of Cables

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|------------|--------------|---------------|-------------|
| 1 | | Cable | Not stated | Not stated | Not stated | Not stated | Not stated |

Document: NISTIR 4487, Detection of Incipient Defects in Cables by Partial Discharge Signal Analysis

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|------------|--------------|----------------------------------|---------------------------------------|
| 1 | | Cable | Insulation | Not stated | Not stated | MOIST-EL, OXIDAT, ELETEMP, & RAD | Defects develop from these mechanisms |

Document: NISTIR 4787, The Use of Time-Domain Dielectric Spectroscopy to Evaluate the Lifetime of Nuclear Power Station Cables

Reviewed by: Jerry Edson, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|------------------|--------------|----------------|--------------|---------------------------|--|
| 1 | | Electrical Cable | Jacket | Vinyl | Not stated | Not stated | Not stated |
| 2 | | Electrical Cable | Insulation | PE, XLPE, XLPO | Not stated | ELETEMP & RAD | Chemical reactions, crosslinking, ionization |
| 3 | | Electrical Cable | Insulation | PE, XLPE, XLPO | Not stated | ELETEMP COMBINED WITH RAD | Chemical reactions, crosslinking, ionization |

Document: NUREG-1377 R3, NRC Research Program on Plant Aging: Listing and Summaries of Reports Issued Through July 1992

Reviewed by: Jerry Edson, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|----------------|--------------|-----------|--------------|--|-------------|
| 1 | Listing and Summaries of 123 NPAR Reports | | | | | NOT SPECIFICALLY ADDRESSED IN THE REPORT | |

Document: Letter Report/INEL, Summaries of Research Reports Submitted in Connection With the Nuclear Aging RESEARCH (NPAR) PROGRAM

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|--|------------------------|----------|------|
| Failure to operate - loss of output. | Rare | Not discussed in report | RG 1.118, IEEE 338-1987, ISA 67.06, Tech Spec | Not stated | 4-45 | 42 |
| Failure to operate - inability to provide moisture and pressure barrier leading to failure of electronics due to contamination. | Occasional | Not discussed in report | RG 1.118, IEEE 338-1987, ISA 67.06, 10 CFR 50.49 | Not stated | 4-45 | 43 |
| Failure to operate - fails over range, wire-wound potentiometer corrosion of resistive elements leads to failure | Occasional | Not discussed in report | RG 1.118, IEEE 338-1987, ISA 67.06, Tech Spec | Not stated | 4-45 | 44 |
| Failure to operate or loss of full output | Occasional | Not discussed in report | RG 1.118, IEEE 338-1987, ISA 67.06, Tech Spec | Not stated | 4-45 | 45 |
| Failure to operate as required - drift, contamination of transmitter internals, and failure to respond | Rare | Not discussed in report | RG 1.118, IEEE 338-1987, ISA 67.06, Tech Spec | Not stated | 4-45 | 46 |

Document: NISTIR 4485, Annotated Bibliography - Diagnostic Methods and Measurement Approached to Detect Incipient Defects Due to Aging of Cables

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|---------------------|------------------------|----------|------|
| This is a collection of 156 reviewed abstracts of reports and papers related to cable aging and defect assessment covering the 1970-1986 period. An additional list of 850 citations was compiled from references given in the reviewed papers. | Not stated | Not discussed in report | No specific program | Not stated | NA | 1 |

Document: NISTIR 4487, Detection of Incipient Defects in Cables by Partial Discharge Signal Analysis

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|---------------------|---|-----------|------|
| The defects will degrade insulating properties of cable insulation. | Occasional | Not discussed in report | No specific program | Six recommendations each for partial discharge research and hardware development. Three for software. [4] | 1 and 120 | 1 |

Document: NISTIR 4787, The Use of Time-Domain Dielectric Spectroscopy to Evaluate the Lifetime of Nuclear Power Station Cables

Reviewed by: Jerry Edson, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|---------------------|------------------------|------------------------------|------|
| Not stated | Not stated | Not discussed in report | No specific program | Not stated | 15 | 1 |
| Embrittlement, softening, loss of elongation and reduced dielectric strength could cause failure to accurately transmit voltage or current. | Not stated | Not discussed in report | No specific program | Not stated | 1, 2, 4, 7, 8, 15, 17, 22-38 | 2 |
| Embrittlement, softening, loss of elongation and reduced dielectric strength could cause failure to accurately transmit voltage or current. | Not stated | Not discussed in report | No specific program | Not stated | 1, 2, 4, 7, 8, 15, 17, 22-38 | 3 |

Document: NUREG-1377 R3, NRC Research Program on Plant Aging: Listing and Summaries of Reports Issued Through July 1992

Reviewed by: Jerry Edson, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-----------------------------|---------------------|------------------------|----------|------|
| The purpose of the report is to present a listing and summaries of 123 NPAR reports. Specific aging effects and recommendations are addressed by the individual reports. | | Not discussed in the report | No specific program | Not stated | | 1 |

Document: NUREG/CP-0100, Proceedings of the International Nuclear Aging Symposium, Session 3

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|--------------------------------|----------------------------|---|---------------------|--------------------------|---|
| 17 | | Resistance Temperature Devices | | Not stated | Not stated | THERM-CY | Conductive compounds become insulative |
| 18 | | Electrical Wiring | Insulation | Kapton (Aeromatic polyimide) | Not stated | MOIST-EL & ELE-TEMP | Insulation cracking and loss of mechanical properties |
| 19 | | Pressure Transducers | Force Balance Type Sensors | Not stated | Foxboro | CONTAM & FRZ-THAW | Blockage of sensing lines |
| 20 | | Pressure Transducers | Not stated | Not stated | Rosemount | CONTAM & FRZ-THAW | Blockage of sensing lines |
| 21 | | Micro Processor & ICs | IC DIE | Silicon, Silicon oxide, & interfaces | Not stated | CONTAM, VOTSTR, CURSTR | Contamination causes shorts, V & I stresses cause burnout |
| 22 | | Micro Processor & ICs | IC DIE | Metalization | Not stated | CORR | Corrosion from adjacent materials |
| 23 | | Micro Processor & ICs | IC Package | Metalic leads & container and glass seals | Not stated | FAT, CORR, VIB, & CONTAM | Corr from adjacent materials, vib causes fat, contam shorts |
| 24 | Diesel Generator | Not stated | Not stated | Not stated | Not stated | WEAR & LOSLUB | Wear from lack of lubrication during fast starts |
| 25 | | Cable | Insulation | EPR, CSPE, & XLPE | Four vendors listed | RAD, ELETEMP, & MOIST-EL | Insulation degradation from all three mechanisms |

Document: NUREG/CP-0105, Seventeenth Water Reactor Safety Information Meeting (Electrical Parts)

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------|---------------------|--------------|-------------------------|--------------------------|------------------------|---|
| 14 | Auxiliary Feedwater System | | Not stated | Not stated | Not stated | Not stated | |
| 15 | Auxiliary Feedwater System | Cable | | Various cable materials | Seven vendors identified | RAD AND ELETEMP | Not stated |
| 16 | Auxiliary Feedwater System | Steam Generator | Tubes | Not stated | Westinghouse | FAT, EROS, CORR | Primary water stress corrosion cracking (PWSCC) |
| 17 | Auxiliary Feedwater System | Circuit Breakers | | Not stated | Not stated | Not stated | Not stated |
| 18 | Auxiliary Feedwater System | Turbine Driven Pump | | Not stated | Not stated | Not stated | Not stated |
| 19 | Auxiliary Feedwater System | Compressors | | Not stated | Not stated | WEAR, CONTAM, & VIB | Set point drift, degraded parts, & loose connections |
| 20 | Auxiliary Feedwater System | Dryers | | Not stated | Not stated | CORR & CONTAM | Blockage, deterioration of components |
| 21 | Auxiliary Feedwater System | Valve | | Not stated | Not stated | WEAR, CONTAM, AND CORR | Set point drift, fracture/cracking, component deterioration |

Document: NUREG/CP-0100, Proceedings of the International Nuclear Aging Symposium, Session 3

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|--|--|--|----------|------|
| Never-seez usd in thermal wells lose conductivity with age and effects response time of RTD. | Not stated | Reg Guides 1.118 and 1.105 | Reg Guides 1.118 and 1.105 | Not stated | 363-366 | 17 |
| Cracking can result in contamination intrusion and improper output. | Occasional | Not discussed in report | No specific program | Not stated | 130-131 | 18 |
| Partial or full blockage of sensing lines effects the transducer response time. | Not stated | IEEE-Std 338, Reg Guide 1.118, & ISA Std 67.06 | IEEE 338, Reg Guide 1.118, ISA 67.06 | Not stated | 137-139 | 19 |
| Partial or full blockage of sensing lines effects the transducer response time. | Not stated | IEEE-Std 338, Reg Guide 1.118, & ISA Std 67.06 | IEEE 338, Reg Guide 1.118, ISA 67.06 | Not stated | 138-139 | 20 |
| Contamination enters by cracks or from MFG process and if moved by handling can short gate elements, voltage and current spikes may overstress leads or connections weakened by manufacturing process or chemical reactions of materials used in IC. | Not stated | IEEE-323-1983 | No specific program | As new vendors & technologies emerge, their aging sensitivity should be addressed. [2] | 146-152 | 21 |
| Metalization may fail because of corrosion from adjacent materials | Not stated | IEEE-323-1983 | No specific program | As new vendors & technologies emerge, their aging sensitivity should be addressed. [2] | 146-152 | 22 |
| Vibration may crack glass seals allowing contamination to enter case, corr from moisture entering cracked seals or adjacent materials, contamination left from mfg process or entering through seal cracks may cause component shorting. | Not stated | IEEE-323-1983 | No specific program | As new vendors & technologies emerge, their aging sensitivity should be addressed. [2] | 146-152 | 23 |
| Decreases reliable life of diesels | Not stated | Not discussed in report | IEEE 387-1984 Section 7.5, IEEE 749-1983 | Not stated | 153-157 | 24 |
| The report is not an aging evaluation, but only describes long term tests to determine the amount of insulation degraation from radiation, elevated temperature, pwr atmospheres, and inerted BWR atmospheres. | Not stated | IEEE Std-74 & IEEE STD-383-1974 | No specific program | Not stated | 158-166 | 25 |

Document: NUREG/CP-0105, Seventeenth Water Reactor Safety Information Meeting (Electrical Parts)

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|---------------------|--|----------|------|
| This report develops an aging risk assesment methodology using the aPWR AFW system to demonstrate method | Not stated | Not discussed in report | No specific program | Not stated | 377-398 | 14 |
| This report covered loca testing of aged cables. Aging information provided in other Sandia reports on cable aging | Not stated | Not discussed in report | No specific program | Not stated | 399-410 | 15 |
| PWSCC damages steam tubes at three locations; roll transition regions, U-bends, and tube dents. Leaks at these locations can lead to shutting down the reactor. | Rare | Not discussed in report | No specific program | Not stated | 411-431 | 16 |
| This report covers NPAR phase 2 tasks related to resolving technical safety issues | Not stated | NPAR | No specific program | Not stated | 433-437 | 17 |
| This report only provides an overview and identifies the turbine driven pump as historically having the most failures with the turbine i&c/governor control system having half of these failures. Does not have specific aging data. | Not stated | Not discussed in report | No specific program | Comprehensive testing of components and i&c. [2] | 439-451 | 18 |
| Degraded operation or failure | Occasional | Not discussed in report | No specific program | Not stated | 453-471 | 19 |
| Failure or degraded operation | Occasional | Not discussed in report | No specific program | Not stated | 453-471 | 20 |
| Failure to operate, failure to open or close, or degraded operation | Occasional | Not discussed in report | No specific program | Not stated | 453-471 | 21 |

Document: NUREG/CP-0105, Seventeenth Water Reactor Safety Information Meeting (Electrical Parts)

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------|------------------|--------------|------------|--------------|---------------|-------------|
| 22 | Auxiliary Feedwater System | Diesel Generator | | Not stated | Not stated | Not stated | Not stated |
| 23 | Auxiliary Feedwater System | Circuit Breakers | Not stated | Not stated | Not stated | Not stated | Not stated |
| 24 | Auxiliary Feedwater System | Not stated | Not stated | Not stated | Not stated | Not stated | Not stated |
| 25 | Auxiliary Feedwater System | Not stated | Not stated | Not stated | Not stated | Not stated | Not stated |

Document: NUREG/CR-3956, In Situ Testing of the Shippingport Atomic Power Station Electrical Circuits

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--|-------------------------------|---|--|--------------------|-------------------|---|
| 1 | Pressurizer Heater Feeder Circuit | Cable | Conductor | NO. 6 AWG, single copper conductor | Okonite | CORR | Increased loop resistance |
| 2 | Pressurizer Heater Feeder Circuit | Cable | Insulation | 1/16 IN. thick oil base | Okonite | Not stated | Low insulation resistance |
| 3 | Pressurizer Heater Feeder Circuit | Cable | Jacket | 1/32-IN. black neoprene | Okonite | Not stated | Not stated |
| 4 | Pressurizer Heater Main Feeder Circuit | Cable | Conductor | NO. 10 AWG Copper | Not stated | CORR | Not stated |
| 5 | Pressurizer Heater Main Feeder Circuit | Cable | Insulation | Silicon rubber with glass braid | Not stated | OXIDAT | Degraded insulation resistance |
| 6 | Pressurizer Heater Main Feeder Circuit | Cable | Jacket | Silicon rubber | Not stated | Not stated | Not stated |
| 7 | Instrumentation and Control | Heater, MOV, and RTD Circuits | Stop Joint, Splices, and Terminals | Not stated | Not stated | MOIST-EL AND CORR | Loss of material, and corrosion product buildup |
| 8 | Rod Control Position Indicator Cables | Cable | 33 Conductor, NO. 16 AWG, Stranded Wire | Copper | Okonite | Not stated | Not stated |
| 9 | Rod Control Position Indicator Cables | Cable | Insulation | Oil base insulation | Okonite | Not stated | Not stated |
| 10 | Rod Control Position Indicator Cables | Cable | Jacket | Neoprene | Okonite | Not stated | Not stated |
| 11 | Resistance Temperature Detector Circuits | Cable | Insulation | NO. 18 AWG, tinned copper stranded, spiral wrapped and shielded with a chrome vinyl jacket | Not stated | Not stated | Not stated |
| 12 | Resistance Temperature Detector Circuits | RTDs | Sensing Element | Platinum | Leeds and Northrup | Not stated | Not stated |
| 13 | Resistance Temperature Detector Circuits | Terminals and Stop Joints | Not stated | Not stated | Not stated | CORR AND MOIST-EL | Increase in resistance, open circuit, and film on terminals |
| 14 | Nuclear Instrumentation | RG-149U Cables | Insulation | NO. 18 AWG copper center conductor and polyethylene insulation | Not stated | Not stated | Not stated |
| 15 | Motor Operated Valves | Limit Switches | Contacts | Not stated | Not stated | CORR | Material buildup on contacts |
| 16 | Motor Operated Valves | Cable | Not stated | Not stated | Not stated | Not stated | Not stated |
| 17 | Motor Operated Valves | Motor | Not stated | Not stated | Not stated | Not stated | Not stated |

Document: NUREG/CP-0105, Seventeenth Water Reactor Safety Information Meeting (Electrical Parts)

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|--|------------------------|----------|------|
| Failure to start | Occasional | Not discussed in report | IEEE 387-1984 Section 7.5, IEEE 749-1983 | Not stated | 473-495 | 22 |
| Failure to transfer | Occasional | Not discussed in report | IEEE 741-1986 Section 7 | Not stated | 473-495 | 23 |
| This report only covers the use of NPAR results in inspection activities. Aging summaries are covered in other npar reports | Not stated | Not discussed in report | N/A | Not stated | 497-407 | 24 |
| This report covers a methodology for managing aging in nuclear power plants | Not stated | Not discussed in report | N/A | Not stated | 509-529 | 25 |

Document: NUREG/CR-3956, In Situ Testing of the Shippingport Atomic Power Station Electrical Circuits

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------------------|---------------------------------------|---|----------------|------|
| The effect was a small decrease in available wattage to heaters | Rare | Plant specific maintenance | No specific program | Keep moisture out [2] | 5, 6, & 7 | 1 |
| Degraded heater operation, one circuit failed because of low insulation resistance | Rare | Plant specific maintenance | No specific program | Keep moisture out of cables [2] | 5, 6, 7, & 21 | 2 |
| Not stated | Rare | Not discussed in report | No specific program | Not stated | 6 | 3 |
| Marginal operation | Rare | Not discussed in report | No specific program | Not stated | 6 | 4 |
| Marginal operation of heaters | Rare | Not discussed in report | No specific program | Not stated | 6 | 5 |
| Not stated | Rare | Not discussed in report | No specific program | Not stated | 6 | 6 |
| Nonenvironmentally sealed splices and terminals presents vulnerable areas for oxidation, corrosion, dust, and moisture contamination to set in. | Occasional | Not discussed in report | No specific program | Periodic plant maintenance to clean terminals and check seals and to use ECCAD to check circuits before failure [2] | 7 and 21 | 7 |
| None | Rare | Not discussed in report | No specific program | Not stated | 7, 8, and 21 | 8 |
| None | Rare | Not discussed in report | No specific program | Not stated | 7, 8, and 21 | 9 |
| None | Rare | Not discussed in report | No specific program | Not stated | 7, 8, and 21 | 10 |
| None | Rare | Not discussed in report | No specific program | Not stated | 7, 8, and 21 | 11 |
| One circuit shorted to ground at the instrument end | Rare | Not discussed in report | ANSI/IEEE 338-1987 | Not stated | 8, 9, and 21 | 12 |
| Circuits had higher than expected loop resistance, four circuits had a series resistance occurring at the stop joints, resistance problem also observed at termination points in the control room, one circuit was shorted to ground at the instrument end | Occasional | Not discussed in report | No specific program | Not stated | 9, 10, and 21 | 13 |
| None | Rare | Not discussed in report | ANSI N42.4-1971 | Not stated | 12, 13, and 21 | 14 |
| Insulation resistance exceeded the standard recommended minimum, although not serious enough to alter the intended limit switch function | Rare | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Not stated | 12, 20, and 21 | 15 |
| None | Rare | Not discussed in report | No specific program | Not stated | 12, 20, and 21 | 16 |
| None except two movs located outside, exposed to weather were inoperable. | Rare | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Not stated | 12, 20, and 21 | 17 |

Document: NUREG/CR-3956, In Situ Testing of the Shippingport Atomic Power Station Electrical Circuits

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-----------------------|----------------|--------------|------------|--------------|---------------|-------------|
| 18 | Motor Operated Valves | Not stated | Not stated | Not stated | Not stated | WEATH | Not stated |

Document: NUREG/CR-4156, Operating Experience and Aging-Seismic Assessment of Electric Motors

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|--|---|--|--------------|--|--|
| 1 | | 3 Phase Induction & Synchronous Motors | Stator - Conductors and Structural Components | Copper | Not stated | VIB, THERM, AND SHRINK | Loosening of laminations and locking devices |
| 2 | | 3 Phase Induction & Synchronous Motors | Stator - Insulation | Mica, glass, resins, enamels, mylars, fiber, varnish, and nonhygroscopic materials | Not stated | THERM, OXIDAT, MOIST-EL, AND RAD | Degraded dielectric properties & tensile strength, brittle |
| 3 | | 3 Phase Induction & Synchronous Motors | Rotor - Conductors and Structural Components | Copper | Not stated | VIB & THERM | Rotor imbalance, loose parts, and overheating |
| 4 | | 3 Phase Induction & Synchronous Motors | Rotor - Insulating Materials | Mica, glass, resins, enamels, mylars, fiber, varnish, and nonhygroscopic materials | Not stated | CURSTR, THERM, RAD, AND MOIST-EL | Insulation damage, winding short, overheating of rotor coils |
| 5 | | 3 Phase Induction & Synchronous Motors | Rotor - Commutator and Brushes | Mica, copper, carbon, and steel in spring mechanism | Not stated | WEAR, FAT, DIRT, CONTAM, AND OXIDAT | Brush wearout, relaxed spring, oil deposits, & loose contact |
| 6 | | 3 Phase Induction & Synchronous Motors | Bearings | Steel, brass, and bronze | Not stated | VIB, THERM, WEAR, CONTAMIN, AND LOSLUBE | Material attrition, cracking of bearings, scoring of surface |
| 7 | | 3 Phase Induction & Synchronous Motors | Bolts, Flanges, and Housing | Steel, cast iron, brass, and copper | Not stated | VIB, CORR, FAT, THERM, AND MECHSTR | Sheared bolts, cracked flanges or housing, overheated frame |
| 8 | | 3 Phase Induction & Synchronous Motors | Seals and Gaskets | Polymers | Not stated | THERM, VIB, AND RAD | Cracking, shrinking, leaking of oil or water, embrittlement |
| 9 | | 3 Phase Induction & Synchronous Motors | MOV's Break Coils | Copper | Not stated | THERM, CORR, CURSTR | Corrosion product buildup, current overload, & misoperation |
| 10 | | 3 Phase Induction & Synchronous Motors | Conduit Box, Leads, and Connections | Copper | Not stated | VIB AND CORR, CONTAM, MOIST-EL | Leak, poor electrical contact, loose leads, improper seals |
| 11 | | 3 Phase Induction & Synchronous Motors | Motor | See sub-components | Not stated | WEAR, THERM, VIB, CURSTR, RAD, FAT, AND MOIST-EL | Misaligned parts, burned out motor, & disengaged motor |

Document: NUREG/CR-4234 V2, Aging and Service Wear of Electric Motor-Operated Valves Used in Engineered Safety-Feature Systems of Nuclear Power Plant

Reviewed by: Jerry Edson, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------------|-----------------|------------|-------------------------|---------------|-------------|
| 1 | | Motor Operated Valve | Gearbox - Gears | Not stated | EIM, Limitorque, Rotork | WEAR | Not stated |

Document: NUREG/CR-3956, In Situ Testing of the Shippingport Atomic Power Station Electrical Circuits

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|-------------------------|-----------|------------------------|----------------|------|
| Inoperable | Rare | Not discussed in report | N/A | Not stated | 12, 20, and 21 | 18 |

Document: NUREG/CR-4156, Operating Experience and Aging-Seismic Assessment of Electric Motors

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|---------------------------------------|---|--|------|
| Not stated | Occasional | Not discussed in report | IEEE 334-1974 Section 14 | Preventive maintenance programs, operational readiness acceptance criteria, in-situ testing and monitoring programs [2] | S-2, 2-15, and 4-23 | 1 |
| Degraded operation or failure to function | Occasional | Not discussed in report | IEEE 334-1974 Section 14 | Preventive maintenance programs, operational readiness acceptance criteria, in-situ testing and monitoring programs [2] | S-2, 2-15, & 4-23 | 2 |
| Frame distortion, shift in rotor center of gravity, insufficient cooling, winding short short or overheating of rotor coils leading to burnt motor and failure to function. | Occasional | Not discussed in report | IEEE 334-1974 Section 14 | Preventive maintenance programs, operational readiness acceptance criteria, in-situ testing and monitoring programs [2] | S-2, 2-20, 4-23 | 3 |
| Excess current due to aging from many starts, cage winding failure due to jogging, over heating of rotor coils leading to burnt motor, winding shorts, insulation shrinkage results in decreased output or failure to function. | Occasional | Not discussed in report | IEEE 334-1974 Section 14 | Preventive maintenance programs, operational readiness acceptance criteria, in-situ testing and monitoring programs [2] | 2-15, S-2, 4-24 | 4 |
| Loose brush connection, dirt & foreign particles, wear out of carbon brushes, relaxed spring load in the brush holder mechanisms, dirt/ moisture on commutator and oxidation effects results in decreased output or failure to function. | Occasional | Not discussed in report | IEEE 334-1974 Section 14 | Preventive maintenance programs, operational readiness acceptance criteria, in-situ testing and monitoring programs [2] | 2-22, S-2, 4-25 | 5 |
| Seized bearings, and overheating, excessive vibration could cause fracture and bearing scoring, corrosion due to exposure to air. | Occasional | Not discussed in report | IEEE 334-1974 Section 14 | Preventive maintenance programs, operational readiness acceptance criteria, in-situ testing and monitoring programs [2] | 2-15, 4-22, 4-23, 4-25, 4-26, and 4-27 | 6 |
| Failure to function or degraded operation | OCCASIONAL | Not discussed in report | IEEE 334-1974 Section 14 | Preventive maintenance programs, operational readiness acceptance criteria, in-situ testing and monitoring programs [2] | 2-15, 4-24, 4-25, 4-25, 4-27, and 4-28 | 7 |
| Decreased output or failure to function. | Occasional | Not discussed in report | IEEE 334-1974 Section 14 | Preventive maintenance programs, operational readiness acceptance criteria, in-situ testing and monitoring programs [2] | 5-15 & 4-28 | 8 |
| Burning of motor windings, jamming of break coil, overload the motor drawing large currents into the windings results in failure to operate. | Rare | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Preventive maintenance programs, operational readiness acceptance criteria, in-situ testing and monitoring programs [2] | 5-15 & 4-28 | 9 |
| Degraded insulation, shorts, or open circuits result in decreased output or failure to function. | Occasional | Not discussed in report | No specific program | Preventive maintenance programs, operational readiness acceptance criteria, in-situ testing and monitoring programs [2] | 4-28 | 10 |
| Burned or dead motor, disengaged motor, & overcurrent results in decreased output or failure to function. | Rare | Not discussed in report | IEEE 334-1974 Section 14 | Preventive maintenance programs, operational readiness acceptance criteria, in-situ testing and monitoring programs [2] | 4-29 | 11 |

Document: NUREG/CR-4234 V2, Aging and Service Wear of Electric Motor-Operated Valves Used in Engineered Safety-Feature Systems of Nuclear Power Plants

Reviewed by: Jerry Edson, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|---------------------------------------|--|---------------------|------|
| Failure to open or close, failure to operate as required | Not stated | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Accurate and consistent mov testing should be performed. Good records should be maintained [4] | 5 - 12, 15, 72, 167 | 1 |

Document: NUREG/CR-4234 V2, Aging and Service Wear of Electric Motor-Operated Valves Used in Engineered Safety-Feature Systems of Nuclear Power Plants
 Reviewed by: Jerry Edson, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------------|---|------------|-------------------------|----------------|--------------------------|
| 2 | | Motor Operated Valve | Gearbox - Fasteners | Not stated | EIM, Limitorque, Rotork | Not stated | Fastener loosening |
| 3 | | Motor Operated Valve | Gearbox - Stem Nut | Not stated | EIM, Limitorque, Rotork | WEAR | Not stated |
| 4 | | Motor Operated Valve | Gearbox - Drive Sleeve | Not stated | EIM, Limitorque, Rotork | WEAR | Not stated |
| 5 | | Motor Operated Valve | Gearbox - Bearings | Not stated | EIM, Limitorque, Rotork | WEAR | Not stated |
| 6 | | Motor Operated Valve | Gearbox - Lubricant | Not stated | EIM, Limitorque, Rotork | Not stated | Hardening |
| 7 | | Motor Operated Valve | Gearbox - Shaft | Not stated | EIM, Limitorque, Rotork | WEAR, MECHSTR | Tapering of the shaft |
| 8 | | Motor Operated Valve | Gearbox - Clutch | Not stated | EIM, Limitorque, Rotork | WEAR | Not stated |
| 9 | | Motor Operated Valve | Gearbox - Spring Pack and Torque Switch | Not stated | EIM, Limitorque, Rotork | Not stated | Response change |
| 10 | | Motor Operated Valve | Gearbox - Stem Lock Nut | Not stated | EIM, Limitorque, Rotork | Not stated | Loosening |
| 11 | | Motor Operated Valve | Gearbox - Seal | Not stated | EIM, Limitorque, Rotork | WEAR | Deterioration |
| 12 | | Motor Operated Valve | Motor | Not stated | EIM, Limitorque, Rotork | CORR, WEAR | Not stated |
| 13 | | Motor Operated Valve | Motor | Not stated | EIM, Limitorque, Rotork | ELETEMP | Break down of insulation |
| 14 | | Motor Operated Valve | Switches - Contacts | Not stated | EIM, Limitorque, Rotork | CORR, CORR/PIT | Not stated |
| 15 | | Motor Operated Valve | Switches - Insulation | Not stated | EIM, Limitorque, Rotork | ELETEMP | Insulation breakdown |
| 16 | | Motor Operated Valve | Switches - Grease | Not stated | EIM, Limitorque, Rotork | Not stated | Hamening |
| 17 | | Motor Operated Valve | Switches - Gear and Cam | Not stated | EIM, Limitorque, Rotork | WEAR | Not stated |
| 18 | | Motor Operated Valve | Switches - Fastener | Not stated | EIM, Limitorque, Rotork | Not stated | Loosening |

Document: NUREG/CR-4234 V2, Aging and Service Wear of Electric Motor-Operated Valves Used in Engineered Safety-Feature Systems of Nuclear Power Plants
 Reviewed by: Jerry Edson, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|---------------------------------------|--|---------------------|------|
| Failure to open or close, failure to operate as required | Not stated | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Accurate and consistent mov testing should be performed. Good records should be maintained [4] | 5 - 12, 15, 72, 167 | 2 |
| Failure to open or close, failure to operate as required | Not stated | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Accurate and consistent mov testing should be performed. Good records should be maintained [4] | 5 - 12, 15, 72, 167 | 3 |
| Failure to open or close, failure to operate as required | Not stated | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Accurate and consistent mov testing should be performed. Good records should be maintained [4] | 5 - 12, 15, 72, 167 | 4 |
| Failure to open or close, failure to operate as required | Not stated | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Accurate and consistent mov testing should be performed. Good records should be maintained [4] | 5 - 12, 15, 72, 167 | 5 |
| Failure to open or close, failure to operate as required | Not stated | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Accurate and consistent mov testing should be performed. Good records should be maintained [4] | 5 - 12, 15, 72, 167 | 6 |
| Failure to open or close, failure to operate as required | Not stated | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Accurate and consistent mov testing should be performed. Good records should be maintained [4] | 5 - 12, 15, 72, 167 | 7 |
| Failure to open or close, failure to operate as required | Not stated | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Accurate and consistent mov testing should be performed. Good records should be maintained [4] | 5 - 12, 15, 72, 167 | 8 |
| Failure to open or close, failure to operate as required | Not stated | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Accurate and consistent mov testing should be performed. Good records should be maintained [4] | 5 - 12, 15, 72, 167 | 9 |
| Failure to open or close, failure to operate as required | Not stated | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Accurate and consistent mov testing should be performed. Good records should be maintained [4] | 5 - 12, 15, 72, 167 | 10 |
| Leakage of lubricant out from gearbox or leakage of contaminants into the gear box resulting in failure to open or close or failure to operate as required | Not stated | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Accurate and consistent mov testing should be performed. Good records should be maintained [4] | 5 - 12, 15, 72, 167 | 11 |
| Failure to open or close or failure to operate as required | Not stated | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Accurate and consistent mov testing should be performed. Good records should be maintained [4] | 5 - 12, 15, 72, 167 | 12 |
| Failure to open or close or failure to operate as required | Not stated | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Accurate and consistent mov testing should be performed. Good records should be maintained [4] | 5 - 12, 15, 72, 167 | 13 |
| Failure to open or close or failure to operate as required | Not stated | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Accurate and consistent mov testing should be performed. Good records should be maintained [4] | 5 - 12, 15, 72, 167 | 14 |
| Failure to open or close or failure to operate as required | Not stated | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Accurate and consistent mov testing should be performed. Good records should be maintained [4] | 5 - 12, 15, 72, 167 | 15 |
| Failure to open or close or failure to operate as required | Not stated | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Accurate and consistent mov testing should be performed. Good records should be maintained [4] | 5 - 12, 15, 72, 167 | 16 |
| Failure to open or close or failure to operate as required | Not stated | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Accurate and consistent mov testing should be performed. Good records should be maintained [4] | 5 - 12, 15, 72, 167 | 17 |
| Failure to open or close or failure to operate as required | Not stated | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Accurate and consistent mov testing should be performed. Good records should be maintained [4] | 5 - 12, 15, 72, 167 | 18 |

Document: NUREG/CR-4234 V2, Aging and Service Wear of Electric Motor-Operated Valves Used in Engineered Safety-Feature Systems of Nuclear Power Plant
 Reviewed by: Jerry Edson, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------------|-----------------------|------------|---------------------------|---------------|-----------------------|
| 19 | | Motor Operated Valve | Valves - Operator | Not stated | Anchor Darling, Velan, ET | WEAR, CORR | Not stated |
| 20 | | Motor Operated Valve | Valves - Yoke Bushing | Not stated | Anchor Darling, Velan, ET | WEAR | Not stated |
| 21 | | Motor Operated Valve | Valves - Valve Stem | Not stated | Anchor Darling, Velan, ET | WEAR, MECHSTR | Tapering of the shaft |
| 22 | | Motor Operated Valve | Valves - Fasteners | Not stated | Anchor Darling, Velan, ET | Not stated | Loosening |
| 23 | | Motor Operated Valve | Valves - Valve Seat | Not stated | Anchor Darling, Velan, ET | WEAR, CORR | Not stated |
| 24 | | Motor Operated Valve | Valves - Bonnet Seal | Not stated | Anchor Darling, Velan, ET | Not stated | Deterioration |
| 25 | | Motor Operated Valve | Valves - Stem Packing | Not stated | Anchor Darling, Velan, ET | Not stated | Deterioration |

Document: NUREG/CR-4257, Inspection, Surveillance, and Monitoring of Electrical Equipment Inside Containment of Nuclear Power Plants - With Applications to
 Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|---|--|--------------|--------------------------------|---|
| 1 | | Cable | 600 V, 4 kV, and 13 kV Power Cable Insulation | Cross-linked polyethylene (XLPE) | Not stated | THERM, RAD, CHEM, AND MOIST-EL | Chemical changes, dielectric degradation, & cracks |
| 2 | | Cable | 600 V, 4 kV, and 13 kV Power Cable Insulation | Ethylene propylene | Not stated | THERM, RAD, CHEM, AND MOIST-EL | Chemical changes, dielectric degradation, & cracks |
| 3 | | Cable | 600 V, 4 kV, and 13 kV Power Cable Insulation | Polyvinyl chloride (PVC) | Not stated | THERM, RAD, CHEM, AND MOIST-EL | Radiation deterioration, dielectric degradation, & cracks |
| 4 | | Cable | Cable Sheathing and Jacket | Chlorosulfonated polyethylene (CSP) and Kapton | Not stated | THERM, RAD, & CHEM. | Radiation deterioration, dielectric degradation, & cracks |
| 5 | | Cable | Control Cable | Cross-linked polyethylene (XLPE) | Not stated | THERM, RAD, & CHEM. | Radiation deterioration, dielectric degradation, & cracks |
| 6 | | Cable | Coaxial Cable | Cross-linked polyethylene (XLPE) | Not stated | THERM, RAD, & CHEM. | Radiation deterioration, dielectric degradation, & cracks |
| 7 | | Cable | Mineral Insulation Metal Jacket Cable | Not stated | Not stated | RAD & VIB | Wear |

Document: NUREG/CR-4234 V2, Aging and Service Wear of Electric Motor-Operated Valves Used in Engineered Safety-Feature Systems of Nuclear Power Plants
 Reviewed by: Jerry Edson, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|---------------------------------------|--|---------------------|------|
| Failure to open or close or failure to operate as required | Not stated | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Accurate and consistent mov testing should be performed. Good records should be maintained [4] | 5 - 12, 15, 72, 167 | 19 |
| Failure to open or close or failure to operate as required | Not stated | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Accurate and consistent mov testing should be performed. Good records should be maintained [4] | 5 - 12, 15, 72, 167 | 20 |
| Failure to open or close or failure to operate as required | Not stated | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Accurate and consistent mov testing should be performed. Good records should be maintained [4] | 5 - 12, 15, 72, 167 | 21 |
| Failure to open or close or failure to operate as required | Not stated | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Accurate and consistent mov testing should be performed. Good records should be maintained [4] | 5 - 12, 15, 72, 167 | 22 |
| Failure to open or close or failure to operate as required | Not stated | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Accurate and consistent mov testing should be performed. Good records should be maintained [4] | 5 - 12, 15, 72, 167 | 23 |
| Leakage | Not stated | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Accurate and consistent mov testing should be performed. Good records should be maintained [4] | 5 - 12, 15, 72, 167 | 24 |
| Leakage | Not stated | Not discussed in report | Vendor specific, GL 89-10, NUREG-1352 | Accurate and consistent mov testing should be performed. Good records should be maintained [4] | 5 - 12, 15, 72, 167 | 25 |

Document: NUREG/CR-4257, Inspection, Surveillance, and Monitoring of Electrical Equipment Inside Containment of Nuclear Power Plants - With Applications to I
 Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|---------------------|--|------------------|------|
| Chemical changes in polymer resulting from aging, loss of dielectric generally occurs after deterioration of mechanical properties, treeing may cause rapid breakdown of dielectric capabilities. loss of flexibility, can't withstand voltage stress | Rare | Not discussed in report | No specific program | Testing to be based on safety importance, determine root cause of failures, remove samples after 5 to 10 years for tests [4] | 26,38, 40, & 53 | 1 |
| Loss of dielectric generally occurs after deterioration of mechanical properties, treeing may cause rapid breakdown of dielectric capabilities. loss of flexibility, can't with stand voltage stress | Rare | Not discussed in report | No specific program | Testing to be based on safety importance, determine root cause of failures, remove samples after 5 to 10 years for tests [4] | 26,38, 40, & 53 | 2 |
| Subject to deterioration from radiation, loss of dielectric generally occurs after deterioration of mechanical properties. | Rare | Not discussed in report | No specific program | Testing to be based on safety importance, determine root cause of failures, remove samples after 5 to 10 years for tests [4] | 26,38, 40, & 53 | 3 |
| Major failure modes for sheathing are loss of flexibility and imperviousness. teflon glue fails at low radiaon doses resulting in inability to protect conductor insulation. | Rare | Not discussed in report | No specific program | Testing to be based on safety importance, kapton not recommended for applications subject to radiation doses > 0.01 mrad [4] | 26,38, 40, & 53 | 4 |
| Loss of dielectric generally occurs after deterioration of mechanical properties, loss of flexibility, loss of imperviousness, aging similar to power cable. Results in failure to properly transmit voltage or current. | Rare | Not discussed in report | No specific program | Testing to be based on safety importance, determine root cause of failures, remove samples after 5 to 10 years for tests [4] | 26, 39, 40, & 53 | 5 |
| Loss of dielectric generally occurs after deterioration of mechanical properties, loss of flexibility, loss of imperviousness, aging similar to power cable. Results in failure to properly transmit voltage or current. | Rare | Not discussed in report | No specific program | Testing to be based on safety importance, determine root cause of failures, remove samples after 5 to 10 years for tests [4] | 26, 39, 40, & 53 | 6 |
| Conductor wear through insulation due to bending or vibration. Results in failure to ransmit voltage or current. | Rare | Not discussed in report | No specific program | Testing to be based on safety importance, determine root cause of failures. [4] | 26, 30, | 7 |

Document: NUREG/CR-4257 V2, Inspection, Surveillance, and Monitoring of Electrical Equipment in Nuclear Power Plants - Pressure Transmitters
 Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|--------------------------------|---|---|------------------------|---------------------------|---|
| 1 | | Force Balance Type Transmitter | Force Balance Bar & Linkage | 316 stainless steel | The Foxboro Company | VIB AND WEAR | Wear, failure to operate, bending component, zero shift |
| 2 | | Force Balance Type Transmitter | Feedback Coil | Copper | The Foxboro Company | THERM, | Burnout |
| 3 | | Force Balance Type Transmitter | Amplifier | Carbon resistors, transistors, OP amps, capacitors & diodes | The Foxboro Company | THERM, RAD, VOLSTR | Degradation of insulation, insulation breakdown, & cracks |
| 4 | | Force Balance Type Transmitter | Housing Seals | Viton | The Foxboro Company | THERM, RAD, & CONTAM | Embrittlement, cracking, and inability to seal |
| 5 | | Force Balance Type Transmitter | Diaphragm Capsule | 316 stainless steel | The Foxboro Company | CORR | Leakage or perforation |
| 6 | | Force Balance Type Transmitter | Diaphragm Seal | 316 stainless steel | The Foxboro Company | THERM OR RAD | Inability to maintain pressure barrier, variable instrument |
| 7 | | Capacitance Type Transmitter | Sensing Cell | 316 stainless steel | Rosemount | THERM AND RAD | Leakage, rupture, oil breakdown, or perforation |
| 8 | | Capacitance Type Transmitter | Terminal Cover Seal | Ethylene propylene | Rosemount | THERM AND RAD | Embrittlement and cracking |
| 9 | | Capacitance Type Transmitter | Electronics Cover Seal | Ethylene propylene | Rosemount | THERM AND RAD | Embrittlement and cracking |
| 10 | | Capacitance Type Transmitter | Electronics Parts - Misc Small Components | Not stated | Rosemount | OXIDAT, THERM, AND VOLSTR | Degradation of insulation, arcing, shorts and open circuits |
| 11 | | Strain Gage Type | Strain Gage | Resistive material | ITT Barton Instruments | VIB | Loss of continuity or open resistor |
| 12 | | Strain Gage Type | Housing Seal | Ethylene propylene | ITT Barton Instruments | THERM AND RAD | Embrittlement or cracking |
| 13 | | Strain Gage Type | Potentiometer | Phenolic body, nylon rotor, and slider | ITT Barton Instruments | CORR AND THERM | Corrosion material buildup lubricant loss |
| 14 | | Strain Gage Type | Electric Module | Carbon resistor, transistors, operational amplifier, capacitors, and diodes | ITT Barton Instruments | VIB, THERM, OR RAD | Component deterioration or change in component parameters. |
| 15 | | Strain Gage Type | Bourdon Tube | Haynes alloy NO 25 | ITT Barton Instruments | CORR | Contamination build up and material loss. |

Document: NUREG/CR-4257 V2, Inspection, Surveillance, and Monitoring of Electrical Equipment in Nuclear Power Plants - Pressure Transmitters
 Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|---|------------------------|----------------|------|
| Wear of pivot points, decreased accuracy, complete failure, zero shift, bending of components in level system, | Rare | Not discussed in report | IEEE 338-1987 | Not stated | 9, 18 & 21 | 1 |
| Loss of output | Rare | Not discussed in report | IEEE 338-1987 | Not stated | 9, 18 & 21 | 2 |
| Shorting or opening of electronic components, loss of accuracy, drift, zero shift, loss of signal, may fail high or low, lose accuracy, or fail with steady output. | Occasional | Not discussed in report | IEEE 338-1987 | Not stated | 9, 18 & 21 | 3 |
| Inability of seal to provide moisture and pressure barrier, ingress of environmental contaminants, and loss of pressure barrier results in transmitter drift or failure to respond. | Occasional | Not discussed in report | 10 CFR 50.49 | Not stated | 9, 18 & 21 | 4 |
| Perforation of diaphragm from corrosion or flaw, variable instrument drift as pressures across diaphragm equalize, and leakage through diaphragm, permanent deformation of diaphragm, and zero shift. | Rare | Not discussed in report | IEEE 338-1987 | Not stated | 9, 18 & 21 | 5 |
| Variable instrument drift as pressures across diaphragm equalize, and inability to maintain pressure barrier. | Rare | Not discussed in report | IEEE 338-1987 | Not stated | 9, 18 & 21 | 6 |
| Leakage of cell fluid through diaphragm, loss of accuracy and drift, rupture allows equalization of forces on diaphragm, drastic change in sensing cell characteristics, oil breakdown due to thermal or radiation stress. | Rare | Not discussed in report | Enhanced Surveillance - GL 90-01 Suppl. 1 | Not stated | 9, 11, 19 & 21 | 7 |
| Inability of seal to provide moisture and pressure boundary, cracking due to thermal or radiation stresses, and loss of electronics due to ingress of environmental contaminants. Results in transmitter drift or failure to respond. | Occasional | Not discussed in report | 10 CFR 50.49 | Not stated | 9, 11, 19 & 21 | 8 |
| Inability of seal to provide moisture and pressure boundary, cracking due to thermal or radiation stresses, and loss of electronics due to ingress of environmental contaminants. Results in transmitter drift or failure to respond. | Occasional | Not discussed in report | 10 CFR 50.49 | Not stated | 9, 11, 19 & 21 | 9 |
| Loss of signal, sporadic operation, shorting or opening of components, oxidation of contacts, bridging of circuits. | Occasional | Not discussed in report | IEEE 338-1987 | Not stated | 9, 11, 19 & 21 | 10 |
| Loss of continuity in bridge circuit, loss of output, loss of response to input pressure, and failure of instrument. | Occasional | Not discussed in report | IEEE 338-1987 | Not stated | 6, 7, 20 & 22 | 11 |
| Inability to provide moisture and pressure barrier, failure of electronics due to contamination. Results in instrument drift or failure to respond. | Occasional | Not discussed in report | 10 CFR 50.49 | Not stated | 6, 7, 20 & 22 | 12 |
| Corrosion of resistive elements in potentiometer, wirewound potentiometer corrodes open due to thermal stress and corrosive lubricant, fails over range, and loss of span adjustment. | Occasional | Not discussed in report | IEEE 338-1987 | Not stated | 6, 7, 20 & 22 | 13 |
| Loss of full output, calibration shift, component parameters change. | Occasional | Not discussed in report | IEEE 338-1987 | Not stated | 6, 7, 20 & 22 | 14 |
| Permanent deformation of tube, zero shift, leaks in bourdon tube to transmitter housing, perforation due to corrosion, drift of transmitter, failure of transmitter to respond. | Occasional | Not discussed in report | IEEE 338-1987 | Not stated | 6, 7, 20 & 22 | 15 |

Document: NUREG/CR-4457, Aging of Class 1E Batteries in Safety Systems of Nuclear Power Plants

Reviewed by: Jerry Edson, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|---------------------|---------------------|--|-----------------------|---------------------|--|
| 1 | | Batteries - General | | | GNB/Gould, Exide, C&D | | |
| 2 | | Batteries | Grids | Lead-calcium alloy | GNB/Gould, Exide, C&D | ELETEMP | Plate growth, loss of contact with active material |
| 3 | | Batteries | Active Material | Lead, lead dioxide | GNB/Gould, Exide, C&D | GAS, CONTAM | Dislodging or shedding of active material from the grid |
| 4 | | Batteries | Separators | Rubber/glass mat, polyethylene sheets | GNB/Gould, Exide, C&D | ELETEMP | Decreased electrical insulation |
| 5 | | Batteries | Electrolyte | Sulfuric acid and water | GNB/Gould, Exide, C&D | CONTAM | Chemical reactions, hydrolysis |
| 6 | | Batteries | Vents | Fused Alumina | GNB/Gould, Exide, C&D | MECHSTR | Vent breaks allowing contamination to enter |
| 7 | | Batteries | Top Conductors | Lead-calcium alloy | GNB/Gould, Exide, C&D | ELETEMP, CORR, EMBR | Low electrolyte level causes corrosion and embrittlement |
| 8 | | Batteries | Terminals | Lead-calcium alloy, lead-calcium with copper insert | GNB/Gould, Exide, C&D | CORR/OX, CORR | Poor electrical contact with external busses |
| 9 | | Batteries | Container and Cover | Polycarbonate, styrene acrylonitrile, acrylo butadiene styrene | GNB/Gould, Exide, C&D | MECHSTR, CORR/OX | Oxidation of the lead causes plate growth |

Document: NUREG/CR-4564, Operating Experience and Aging-Seismic Assessment of Battery Chargers and Inverters

Reviewed by: Jerry Edson, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|------------------------|-----------------------------------|---|--------------|---|---|
| 1 | | Chargers and Inverters | General | | | | |
| 2 | | Chargers and Inverters | Circuit Breakers | Not stated | PCP, Elgar | CONTAM, WEAR, EMBR, FAT, CORR/PIT, LOSLUB | Increased friction, binding, loss of continuity |
| 3 | | Chargers and Inverters | Fuse | Not stated | PCP, Elgar | FAT, ELETEMP | Metal fatigue and melting of the fuse material |
| 4 | | Chargers and Inverters | Relay | Not stated | PCP, Elgar | CORR/PIT, CORR | Loss of continuity across contacts and thru coil |
| 5 | | Chargers and Inverters | Electrolytic Capacitors | Not stated | PCP, Elgar | ELETEMP, VIBR | Loss of electrolyte, failure of leads |
| 6 | | Chargers and Inverters | Oil Filled Capacitors | Not stated | PCP, Elgar | ELETEMP, VIBR | Dielectric breakdown, failure of leads |
| 7 | | Chargers and Inverters | Magnetics (Transformer, Inductor) | Copper, polyamide polymer, mylar tape, ferite steel | PCP, Elgar | ELETEMP, THERM-CY, VIBR, LOTEMP, VOLSTR | Cracking/degr. of insulation and seals, wire fracture |
| 8 | | Chargers and Inverters | Silicon Controlled Rectifier | Not stated | PCP, Elgar | ELETEMP, VOLSTR, CURSTR | Over heating due to transients |

Document: NUREG/CR-4457, Aging of Class 1E Batteries in Safety Systems of Nuclear Power Plants

Reviewed by: Jerry Edson, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|--------------------|--|------------------------------|------|
| | | Not discussed in report | N/A | A Phase 2 study of seismic vulnerability and advanced surveillance methods for identifying seismic vulnerability [1] | 31 | 1 |
| Increased temp. from overcharging, ac ripple, and the environment accelerates oxidation. Poor electrical contact and breaking of the container with subsequent loss of electrolyte results in reduced capacity or failure | Frequent | IEEE 450, RG 1.129 | IEEE 450, RG 1.129 | Not stated | 8, 12, 13, 14, 24-26, 32, 33 | 2 |
| Gassing caused by overcharging or contamination introduced into the electrolyte deteriorates the active material resulting in reduced capacity | Occasional | IEEE 450, RG 1.129 | IEEE 450, RG 1.129 | Not stated | 8, 12, 13, 14, 24-26, 32, 33 | 3 |
| Decreased electrical insulation resulting in internal shorts and failure of the battery | Not stated | IEEE 450, RG 1.129 | IEEE 450, RG 1.129 | Not stated | 8, 12, 13, 14, 24-26, 32, 33 | 4 |
| Chemical reactions and hydrolysis causes loss of electrolyte and loss of sulfuric acid resulting in reduced battery capacity | Not stated | IEEE 450, RG 1.129 | IEEE 450, RG 1.129 | Not stated | 8, 12, 13, 14, 24-26, 32, 33 | 5 |
| Contaminates in the electrolyte result in reduced capacity | Not stated | IEEE 450, RG 1.129 | IEEE 450, RG 1.129 | Not stated | 8, 12, 13, 14, 24-26, 32, 33 | 6 |
| Embrittled top conductors are susceptible to breaking and causes loss of capacity | Occasional | IEEE 450, RG 1.129 | IEEE 450, RG 1.129 | Not stated | 8, 12, 13, 14, 24-26, 32, 33 | 7 |
| Poor electrical contact results in loss of capacity and may result in total battery failure | Not stated | IEEE 450, RG 1.129 | IEEE 450, RG 1.129 | Not stated | 8, 12, 13, 14, 24-26, 32, 33 | 8 |
| Plate growth and handling stresses results in cracked containers which allow electrolyte to escape resulting in reduced capacity or total failure | Frequent | IEEE 450, RG 1.129 | IEEE 450, RG 1.129 | Not stated | 8, 12, 13, 14, 24-26, 32, 33 | 9 |

Document: NUREG/CR-4564, Operating Experience and Aging-Seismic Assessment of Battery Chargers and Inverters

Reviewed by: Jerry Edson, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|--|---------------------------------------|---|--------------------------------|------|
| | | Not discussed in report | N/A | A comprehensive PM and testing program supported by personnel training should be implemented. Procedures are needed [2] | 6-7 | 1 |
| Failure to operate, fails open | Occasional | IEEE-650, NEMA PE 5, IEC 146-2, IEEE-944 | ANSI/IEEE 741-1986 Section 7.3 | Not stated | 4-25, 4-27, 5-4 thru 5-9 | 2 |
| Fuse fails open. Failure to operate | Occasional | IEEE-650, NEMA PE 5, IEC 146-2, IEEE-944 | ANSI/IEEE 741-1986 Section 7.3 | Pursue fuse failures due to thermal fatigue [2] | 4-25, 4-27, 5-4 thru 5-9, 6-7 | 3 |
| Contacts open, open circuit of the coil, and relay fails to operate | Occasional | IEEE-650, NEMA PE 5, IEC 146-2, IEEE-944 | Vendor specific, NEMA PE 5, IEC 142-2 | Not stated | 4-25, 4-27, 5-4 thru 5-9 | 4 |
| Loss of capacitance and open circuit resulting in improper output or failure to operate | Frequent | IEEE-650, NEMA PE 5, IEC 146-2, IEEE-944 | Vendor specific, NEMA PE 5, IEC 142-2 | Not stated | 4-25, 4-27, 5-4 thru 5-9 | 5 |
| Loss of capacitance and open circuit resulting in improper output or failure to operate | Frequent | IEEE-650, NEMA PE 5, IEC 146-2, IEEE-944 | Vendor specific, NEMA PE 5, IEC 142-2 | Not stated | 4-25, 4-27, 5-4 thru 5-9 | 6 |
| Short circuits (turn to turn or to ground) or change in inductance resulting in improper output. | Occasional | IEEE-650, NEMA PE 5, IEC 146-2, IEEE-944 | Vendor specific, NEMA PE 5, IEC 142-2 | Not stated | 2-19, 4-25, 4-28, 5-4 thru 5-9 | 7 |
| Short or open circuit resulting in improper or no output | Occasional | IEEE-650, NEMA PE 5, IEC 146-2, IEEE-944 | Vendor specific, NEMA PE 5, IEC 142-2 | Not stated | 4-25, 4-28, 5-4 thru 5-9 | 8 |

Document: NUREG/CR-4564, Operating Experience and Aging-Seismic Assessment of Battery Chargers and Inverters

Reviewed by: Jerry Edson, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|------------------------|------------------------|------------|--------------|-------------------------|--|
| 9 | | Chargers and Inverters | Resistors | Not stated | PCP, Elgar | ELETEMP, VIBR | Lead fails, decrease in resistance |
| 10 | | Chargers and Inverters | Printed Circuit Boards | Not stated | PCP, Elgar | THERM-CY, CORR, VIBR | Cracking of circuit lines, open/loose at terminals |
| 11 | | Chargers and Inverters | Surge Suppressors | Not stated | PCP, Elgar | ELETEMP, VOLSTR, CURSTR | Semiconductor barrier breakdown |
| 12 | | Chargers and Inverters | Connectors | Not stated | PCP, Elgar | FAT | Wire breaks |
| 13 | | Chargers and Inverters | Meters | Not stated | PCP, Elgar | CONTAM, ELETEMP | Increase in bearing friction, coil degrades |
| 14 | | Chargers and Inverters | Switches | Not stated | PCP, Elgar | CORR, CORR/PIT | Loss of continuity across contacts |
| 15 | | Chargers and Inverters | Potentiometer | Not stated | PCP, Elgar | ELETEMP | Loss of continuity across wiper arm and coil |

Document: NUREG/CR-4715, An Aging Assessment of Relays and Circuit Breakers and System Interactions

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|---|-------------------------------|---|-------------------|----------------|--|
| 1 | | Protective, Auxiliary, and Control Relays | Relay | Steel, aluminum, lexan, and phenolic | GE & Westinghouse | THERM | Shape changes for lexan, no effect for steel, al., or phnol. |
| 2 | | Protective, Auxiliary, and Control Relays | Coil Wire, Spools, & Coatings | polyamide-imide insulated wire, copper magnet wire, and nylon bobbins | Not stated | THERM & VOLSTR | Thermally caused failures, open circuits, and shorts |
| 3 | | Protective, Auxiliary, and Control Relays | Coil Spools | Nylon, Zytel & lexan | Not stated | THERM | Thermally caused failures |
| 4 | | Protective, Auxiliary, and Control Relays | Coil Coating | Polyester tape, fiber glass tape, & varnish | Not stated | THERM | Thermally caused failures |
| 5 | | Protective, Auxiliary, and Control Relays | Contact Carriers | Phenolic, Zytel, delrin, & nylon | Not stated | THERM | Nylon may change in shape |
| 6 | | Protective, Auxiliary, and Control Relays | Contacts | Silver alloy | Not stated | WEAR, CHEM | Oxidation when exposed to air & material attrition |
| 7 | | Protective, Auxiliary, and Control Relays | Lead Wires | Copper | Not stated | VIB | Loose terminals |
| 8 | | Protective, Auxiliary, and Control Relays | Coil Lead Wire Insulation | Teflon, silicon rubber, and Tefzel | Not stated | THERM & RAD | Slow aging effects, degradation in insulation |

Document: NUREG/CR-4564, Operating Experience and Aging-Seismic Assessment of Battery Chargers and Inverters

Reviewed by: Jerry Edson, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|--|---------------------------------------|------------------------|--------------------------|------|
| Open circuits, change in resistance values resulting in improper or no output | Rare | IEEE-650, NEMA PE 5, IEC 146-2, IEEE-944 | Vendor specific, NEMA PE 5, IEC 142-2 | Not stated | 4-25, 4-28, 5-4 thru 5-9 | 9 |
| Change in output of the charger/inverter | Occasional | IEEE-650, NEMA PE 5, IEC 146-2, IEEE-944 | Vendor specific, NEMA PE 5, IEC 142-2 | Not stated | 4-25, 4-28, 5-4 thru 5-9 | 10 |
| Short circuit within the surge arrestor and failure to operate | Rare | IEEE-650, NEMA PE 5, IEC 146-2, IEEE-944 | Vendor specific, NEMA PE 5, IEC 142-2 | Not stated | 4-25, 4-28, 5-4 thru 5-9 | 11 |
| Fatigue caused by installation stress causes wires to break resulting in open or short circuits and failure to operate | Occasional | IEEE-650, NEMA PE 5, IEC 146-2, IEEE-944 | Vendor specific, NEMA PE 5, IEC 142-2 | Not stated | 4-25, 4-28, 5-4 thru 5-9 | 12 |
| No or improper response from the meter | Occasional | IEEE-650, NEMA PE 5, IEC 146-2, IEEE-944 | Vendor specific, NEMA PE 5, IEC 142-2 | Not stated | 4-25, 4-28, 5-4 thru 5-9 | 13 |
| Switch fails open or closed | Occasional | IEEE-650, NEMA PE 5, IEC 146-2, IEEE-944 | Vendor specific, NEMA PE 5, IEC 142-2 | Not stated | 4-25, 4-28, 5-4 thru 5-9 | 14 |
| Thermal degradation results in open or short circuit and improper output | Frequent | IEEE-650, NEMA PE 5, IEC 146-2, IEEE-944 | Vendor specific, NEMA PE 5, IEC 142-2 | Not stated | 4-25, 4-28, 5-4 thru 5-9 | 15 |

Document: NUREG/CR-4715, An Aging Assessment of Relays and Circuit Breakers and System Interactions

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|--------------------------------|--|---------------------|------|
| Binding of control relays, have been noted for continuously energized compact relays with plastic cases resulting in improper operation or failure to operate | Rare | Not discussed in report | Protection: IEEE 741, IEEE 338 | Perform root cause failure evaluation, develop test method for thermally induced failure cause, see report for more rec. [2] | 28, 29, 35, and 160 | 1 |
| The higher temperatures associated with continuously energized coils have caused failures of relay coils and bobbins resulting in improper operation or failure to operate. | Rare | Not discussed in report | Protection: IEEE 741, IEEE 338 | Perform root cause failure evaluation, develop test method for thermally induced failure cause, see report for more rec. [2] | 28, 29, 35, and 160 | 2 |
| The higher temperatures associated with continuously energized coils have caused failures of relay bobbins resulting in relay having improper operation or failure to operate. | Rare | Not discussed in report | Protection: IEEE 741, IEEE 338 | Perform root cause failure evaluation, develop test method for thermally induced failure cause, see report for more rec. [2] | 28, 29, 35, and 160 | 3 |
| The higher temperatures associated with continuously energized coils have caused failures of relay coils (assumed it includes coatings) resulting in improper operation or failure of relay. | Rare | Not discussed in report | Protection: IEEE 741, IEEE 338 | Perform root cause failure evaluation, develop test method for thermally induced failure cause, see report for more rec. [2] | 28, 29, 35, and 160 | 4 |
| Change in shape due to thermal aging can cause binding or improper contact mating resulting in improper operation or failure of relay. | Rare | Not discussed in report | Protection: IEEE 741, IEEE 338 | Perform root cause failure evaluation, develop test method for thermally induced failure cause, see report for more rec. [2] | 28, 29, 35, and 160 | 5 |
| Wear due to use and testing resulting in failure to make proper contact. | Rare | Not discussed in report | Protection: IEEE 741, IEEE 338 | Perform root cause failure evaluation, develop test method for thermally induced failure cause, see report for more rec. [2] | 28, 29, 35, and 160 | 6 |
| Loose terminations can cause ohmic heating and burnout | Rare | Not discussed in report | Protection: IEEE 741, IEEE 338 | Perform root cause failure evaluation, develop test method for thermally induced failure cause, see report for more rec. [2] | 28, 29, 35, and 160 | 7 |
| Improper operation or failure to operate. | Rare | Not discussed in report | Protection: IEEE 741, IEEE 338 | Perform root cause failure evaluation, develop test method for thermally induced failure cause, see report for more rec. [2] | 28, 29, 35, and 160 | 8 |

Document: NUREG/CR-4715, An Aging Assessment of Relays and Circuit Breakers and System Interactions
 Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|---|--|---|---------------------------|------------------------------------|--|
| 9 | | Protective, Auxiliary, and Control Relays | Slip Motor Rotor | Aluminum disc & stainless steel shaft | Not stated | CONTAM | Metallic iron based particles can prevent operation |
| 10 | | Time Delay Relays | Case | Steel, Lexan, and phenolic | Not stated | THERM | Shape changes for lexan & phenolic |
| 11 | | Time Delay Relays | timing Motor | Magent wire with formal varnish | Not stated | THERM | Same as other insulation varnish |
| 12 | | Time Delay Relays | Relay | Silver | Not stated | WEAR | Wear with use |
| 13 | | Time Delay Relays | Relay | Delrin, Zytel, phenolic, & nylon. | Not stated | THERM | Oxidation of contacts |
| 14 | | Time Delay Relays | Cams | Delrin & metal | Not stated | THERM & WEAR | Delrin may change shape, metal may wear |
| 15 | | Time Delay Relays | Timing Circuits | Resistance and capacitance networks with solid state components | Not stated | Not stated | Not stated |
| 16 | | Time Delay Relays | Timing Diaphragm (Applies to Pneumatic Relay Only) | Silicon rubber | Not stated | THERM | Material may take a set if not exercised periodically. |
| 17 | | Solid State Relays | Solid state Components - SCRs & TRIAC | Not stated | Not stated | THERM, RAD, VOLSTR, CURSTR, & VIB. | Insulation degradation from therm & rad, fatigue from vib. |
| 18 | | Molded Case Circuit Breakers | Contacts, Trip Device, Spring, and Case | Not stated | GE, Westinghouse, & Gould | THERM, ELECT, MECH, & ENV. | Material vaporized, annealing bimetal, wear, friction & fat |
| 19 | | Metal-Clad Circuit Breakers | Housing, Doors, Frame & Mechanisms | Steel, electroplated steel, & cast bronze | GE, Westinghouse, & Gould | CURSTR, VIB, FAT, & CORR. | Loose parts, component failure, stiffening of joints. |
| 20 | | Metal-Clad Circuit Breakers | Mechanisms Lubricants | Molybenium disulfide & petroleum-based grease | Not stated | LOSLUB AND THERM | Dryout and hardening of lubricants |
| 21 | | Metal-Clad Circuit Breakers | Contacts | Silver Alloy on copper base | GE, Westinghouse, & Gould | CURSTR, WEAR, THERM, AND CONTAM | Loss of material, wear, and contamination |
| 22 | | Metal-Clad Circuit Breakers | Insulating Materials for Power Path | Polyester, glass fiber-filled epoxy resin, & phenolic | GE, Westinghouse, & Gould | THERM, EMBR, AND VOLSTR | Contamination, loss of dielectric properties, & leakage path |
| 23 | Safety Injection | Relays | See relay Subcomponent Descriptions | See relay material descriptions | GE & Agastat | VOLSTR, THERM, VIB, AND WEAR | Thermal stress, coil burnout, set point drift, & con. wear |
| 24 | Safety Injection | Circuit Breakers | Molded Case and Metal-Clad Circuit Breakers | See CB detail descriptions | GE, Westinghouse, & Gould | ELECT, THERM, VIB, WEAR, & ENV | Loss of material, corr, & arcing evaporation of contacts |

Document: NUREG/CR-4715, An Aging Assessment of Relays and Circuit Breakers and System Interactions

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|---|--|----------------------------------|------|
| Metallic iron based particles can lodge between the disc and magnet preventing operation. | Rare | Not discussed in report | IEE 741-1986 Section 7, IEEE 338-1987 | Perform root cause failure evaluation, develop test method for thermally induced failure cause, see report for more rec. [2] | 28, 29, 35, and 160 | 9 |
| Some rare instances of case shape changes resulting in binding of contacts resulting in failure to operate. | Rare | Not discussed in report | Safety related: IEEE 741, IEEE 338 | Perform root cause failure evaluation, develop test method for thermally induced failure cause, see report for more rec. [2] | 28, 30, 35, & 36. | 10 |
| Insulation failure may cause shorts and failure to provide timing delay function. | Rare | Not discussed in report | Safety related: IEEE 741, IEEE 338 | Not stated | 30, 35, & 36. | 11 |
| Contacts wear with cycling and making and breaking load resulting in failure to make proper contact. | Rare | Not discussed in report | Safety related: IEEE 741, IEEE 338 | Not stated | 30, & 35 | 12 |
| Failure to make proper contact. | Rare | Not discussed in report | Safety related: IEEE 741, IEEE 338 | Not stated | 30, & 35 | 13 |
| Cams may wear and high temperature may deform delrin cams resulting in degraded operation or relay failure. | Rare | Not discussed in report | Safety related: IEEE 741, IEEE 338 | Not stated | 30, & 35 | 14 |
| Not stated | Rare | Not discussed in report | Safety related: IEEE 741, IEEE 338 | Not stated | 30 | 15 |
| The first operation of relay after a long period will have an improper time delay. | Rare | Not discussed in report | Safety related: IEEE 741, IEEE 338 | Not stated | 30 & 36 | 16 |
| Breakdown of insulation, ohmic heating lead to insulation and component failure, vib. may loosen sockets/pins causing opens, shorts resulting relay failure. | Occasional | Not discussed in report | Safety related: IEEE 741, IEEE 338 | Not stated | 26, 27, 28, & 30. | 17 |
| Damage contacts & arc chute materials, annealed bimetal strips causes nuisance trips, vaporized material deposits on insulation, loose connections, leakage paths, component failure, hardening of lubricants, stiffening of joints, & loss of operability. | Occasional | Not discussed in report | Safety related: IEEE 741. Others: No specific | Replace after two nuisance trips, develop diagnostic techniques for early detection of component failures. [2] | 78, 83, 91, 97, 99, 113, and 163 | 18 |
| Freezing of joints, increased friction, & loss of operability | Rare | Not discussed in report | Safety related: IEEE 741. Others: No specific | Inspection and cleaning after each interruption of a major fault. [2] | 85, 98, 99, 100, & 163 | 19 |
| Evaporation of petroleum based grease may leave a nonlubricating soap base & high temperatures may cause hardening of lubricants resulting in loss of operability. | Occasional | Not discussed in report | Vendor specific programs | Inspection and cleaning after each interruption of a major fault. [2] | 85, 98, 99, 100, & 163 | 20 |
| Failure to operate as required. | Occasional | Not discussed in report | Vendor specific programs | Inspection and cleaning after each interruption of a major fault. [2] | 85, 98, 99, 100, 101, & 163. | 21 |
| Failure to provide insulation results in circuit failure. | Occasional | Not discussed in report | Vendor specific programs | Inspection and cleaning after each interruption of a major fault. [2] | 85, 98, 99, 100, 101, & 163. | 22 |
| Coil failures, binding, and electrical component failures increase with age. Protection relays may also fail due to drift | Occasional | Not discussed in report | IEE 741-1986 Section 7, IEEE 338-1987 | Desirable to have incipient failure detection technique to detect both old and new failure modes [2] | 142, 159, & 160 | 23 |
| Loss of operability. | Occasional | Plant maintenance | IEEE 741-1986 Section 7 | Dagnostic techniques should be developed for use with physical inspections to determine condition of circuit breakers. [2] | 142, 161, 162, & 163. | 24 |

Document: NUREG/CR-4740, Nuclear Plant-Aging Research on Reactor Protection Systems

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------------|---------------------------------|---|---|--------------|--------------------------------|---|
| 1 | Reactor Protection System | Pressure Transmitter | Seals | Ethylene propylene | Not stated | THERM, RAD, MOIST-EL | Leaks |
| 2 | Reactor Protection System | Pressure Transmitter | Fill-Oil | Silicon | Not stated | THERM & RAD | Oil degradation |
| 3 | Reactor Protection System | Pressure Transmitter | Electronic Components | Epoxy glass laminate, seats, & insulation materials | Not stated | THERM, RAD, MOIST-EL | Drift and subcomponent degradation |
| 4 | Reactor Protection System | Pressure Transmitter | Piping & Valves | Stainless steel | Not stated | CORR | Blockage, leaks |
| 5 | Reactor Protection System | Pressure Transmitter | Valve Packing | Not stated | Not stated | WEAR | Leaks |
| 6 | Reactor Protection System | Strain Gage Pressure Transducer | Bourdon Tube, Electronic Components, Seals & Wire | EDPM, Nylon, copper, tefzel, & steel | Not stated | RAD, THERM, MOIST-EL, & CONTAM | Resistance change, tube blockage, and shunting |
| 7 | Reactor Protection System | Pressure Switch | Bellows, Switch Contacts, Seals & Wire | Copper | Not stated | THERM, MOIST-EL, CONTAM, WEAR | Wear, tube blockage, and contact resistance change |
| 8 | Reactor Protection System | Resistance Temperature Device | Sensing Wire, Insulator & Sheath | Platinum, aluminum oxide powder, and inconel X750 or stainless steel sheath | Not stated | RAD, THERM, AND MOIST-EL | Resistance change and shunting |
| 9 | Reactor Protection System | Nuclear Instrument | Nuclear Sensitive Ion Chamber | Not stated | Not stated | THERMAL-CY AND MOIST-EL | Degrades sensor, low resistance, and erratic output |
| 10 | Reactor Protection System | Electronic Modules | Various Electronic Components | Not stated | Not stated | FAT & VIB | Loss of fatigue resistance |
| 11 | Reactor Protection System | Relays | Coils and Contacts | Not stated | Not stated | WEAR, CONTAM, CORR, AND CURSTR | Contacts wear, foreign material build up causes short ckt. |
| 12 | Reactor Protection System | Scram Breakers | Contacts, Under Voltage & Shunt Trip Attachments | Not stated | Westinghouse | WEAR | Contact wear, pin binding in uv attachment, lack of lubricant |
| 13 | Reactor Protection System | Control Cable | Conductor | #16 AWG copper except nuclear instruments sue RG11/CU Coax | Not stated | CORR, MOIST-EL, RAD, & WEAR | Mechanical damage & corrosion on terminations |
| 14 | Reactor Protection System | Control Cable | Insulation | Cross linked polyethylene and polyethylene | Not stated | MOIST-EL, RAD, & WEAR | Mechanical damage, insulaton degradation, and low ir |

Document: NUREG/CR-4740, Nuclear Plant-Aging Research on Reactor Protection Systems

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|---|---|--|------|
| Seal failure allows leaks leading to transmitter drift and moisture intrusion. | Occasional | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | 15, 18, 61, 65, & 69 | 1 |
| Degradation or loss of fill-oil causes transmitter drift and signal variance from other channels. | Rare | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | 18, & 62 | 2 |
| Components are subject to drift of zero & span set points, and ultimate failure, resulting in loss of data channel. | Occasional | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | 18, 65, & 70 | 3 |
| Blockage causes degraded channel operation, components are subject to loss of calibration, resulting in loss of data channel. | Occasional | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | 17, 19, 28, 42, & 69 | 4 |
| Components are subject to loss of calibration, resulting in loss of data channel. | Occasional | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | 65 | 5 |
| Sensing element resistance change due to radiation, seal failure allows moisture to get into connectors that lead to shunting signal, foreign material blocks sensing tube. | Occasional | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | 15, 17, 48, & 69 | 6 |
| Wear leads to switch failure, seal failure allows moisture to get into connectors that lead to shunting signal, foreign material blocks sensing tube. | Occasional | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | 17, 34, 37, 49, & 65 | 7 |
| Sensing element resistance change due to radiation, seal failure allows moisture to get into sensor and moisture causes shunting of signal. | Rare | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | 17, 19, 27, 32, & 70 | 8 |
| Transmitter becomes noisy or erratic, also low insulation resistance (few problems reported). | Rare | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | 19, 20, 27, 33, 65, & 66 | 9 |
| Small system components such as transistors, capacitors, logic elements, terminals and wire connectors are subject to mechanical fatigue-related failures due to vibration, most failures are catastrophic with unknown cause. | Occasional | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | 27, 29-33, 35-37, 42-45, 47-49, 65, & 70 | 10 |
| Sticking armature, open or short circuits in the coil of the electromagnet, and contact degradation causes failure to function. | Occasional | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | 11, 13, B-7, & C-3 | 11 |
| Increased friction, nicking of latch surfaces caused by repeated operations, binding and friction causes degraded operation or failure to operate. | Occasional | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | 66, 70, and Appendix B | 12 |
| Increase in series resistance and loose connections cause failure to accurately conduct current. | Rare | Not discussed in report | No specific program | Further research is needed to determine if improved maintenance and new predictive techniques are needed. [4] | 20, 21, 23, 48, & 70 | 13 |
| Decreased insulation resistance damage due to handling will accelerate aging and result in cable failing to accurately transmit voltage and current. | Rare | Not discussed in report | No specific program | Further research is needed to determine if improved maintenance and new predictive techniques are needed. [4] | 20, 21, 23, 48, & 70 | 14 |

Document: NUREG/CR-4740, Nuclear Plant-Aging Research on Reactor Protection Systems

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------------|--------------------|--|---|--------------|---|---|
| 15 | Reactor Protection System | Control Cable | Jacket | Neoprene and galvanized steel except nuclear cable had PVC and galvanized steel | Not stated | CORR, MOIST-EL, RAD, EMBR, & WEAR | Loss of material, attrition, and insulation degradation |
| 16 | Reactor Protection System | Cable Penetrations | Assembly, Seals, Cable, Connectors, & Inert Gas | SS, brass, elastomer, insul. Matl, polysulfone, polyolefin, gold plated copper | Not stated | CORR, MOIST-EL, & RAD | Loss of material, insulation degradation, loss of fill gass |
| 17 | Reactor Protection System | | Transmitters, Electronic Modules, Cables, Breakers | See components | B & W | CORR, RAD, VIB, CURSTR, THERM, & CONTAM | See components |

Document: NUREG/CR-4747 V1, An Aging Failure Survey of LWR Safety Systems and Components

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|----------------|--------------|------------|--------------|---------------|-------------|
| 1 | Four Systems Covered (Same as Volume 2) | | | Not stated | Not stated | Not stated | |

Document: NUREG/CR-4747 V2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components (Electrical)

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------|------------------------|--------------|------------|--------------|---------------|---|
| 1 | Auxiliary Feedwater System | AC Circuit Breakers | Not stated | Not stated | Not stated | CONTAM | Buildup of deposits |
| 2 | Auxiliary Feedwater System | AC Circuit Breakers | Not stated | Not stated | Not stated | WEAR | Attrition |
| 3 | Auxiliary Feedwater System | AC Circuit Breakers | Not stated | Not stated | Not stated | VIBR | Loosening |
| 4 | Auxiliary Feedwater System | Flow Controllers | Not stated | Not stated | Not stated | CLOG | Flow blockage |
| 5 | Auxiliary Feedwater System | Flow Controllers | Not stated | Not stated | Not stated | Not stated | Loss of performance |
| 6 | Auxiliary Feedwater System | Flow Controllers | Not stated | Not stated | Not stated | Not stated | Drift, contact failure, module failure, or elect. failure |
| 7 | Auxiliary Feedwater System | Flow Control Recorders | Not stated | Not stated | Not stated | WEAR | Attrition |
| 8 | Auxiliary Feedwater System | Flow Control Recorders | Not stated | Not stated | Not stated | Not stated | Loss of performance |
| 9 | Auxiliary Feedwater System | Flow Transmitters | Not stated | Not stated | Not stated | CONTAM | Buildup of deposits causing erroneous/erratic signals |
| 10 | Auxiliary Feedwater System | Flow Transmitters | Not stated | Not stated | Not stated | Not stated | Out of calibration, drift, or module faulty |

Document: NUREG/CR-4740, Nuclear Plant-Aging Research on Reactor Protection Systems

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|---|---|----------------|------|
| Failure to protect cable insulation and conductors. | Occasional | Not discussed in report | No specific program | Further research is needed to determine if improved maintenance and new predictive techniques are needed. [4] | 20, 21, & 48 | 15 |
| Radiation causes embrittlement and insulation degradation, corrosion causes material degradation and material build up, leaking seal allow loss of fill gas and then moisture intrusion resulting in failure to accurately transmit voltage and current. | Rare | Not discussed in report | No specific program | Further research is needed to determine if improved maintenance and new predictive techniques are needed. [2] | 20 & 23 | 16 |
| See components | Rare | Not discussed in report | IEE 338-1987, RG 1.118, ISA 67.06, Tech. Spec | Further research is needed to determine if improved maintenance and new predictive techniques are needed. [2] | IV, 69, & A-16 | 17 |

Document: NUREG/CR-4747 V1, An Aging Failure Survey of LWR Safety Systems and Components

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|-----------|------------------------|----------|------|
| The aging information in Volume 1 is the same as that covered in the Volume 2 review. | Not stated | Not discussed in report | N/A | Not stated | | 1 |

Document: NUREG/CR-4747 V2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components (Electrical)

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|---|------------------------|----------|------|
| Fails to close | Rare | Not discussed in report | IEE 741-1986 Section 7 | Not stated | F-20 | 1 |
| Failure to operate - the circuit breaker does not function properly, either fails to open or fails to close on demand. | Occasional | Not discussed in report | IEE 741-1986 Section 7 | Not stated | F-20 | 2 |
| Failure to operate - the circuit breaker does not function properly, either fails to open or fails to close on demand. | Rare | Not discussed in report | IEE 741-1986 Section 7 | Not stated | F-20 | 3 |
| Erroneous or erratic signals - erroneous or erratic signals are produced by the instrument because of foreign material intrusion. | Rare | Not discussed in report | IEEE 338-1987, Tech. Spec. requirements | Not stated | F-21 | 4 |
| Erroneous or erratic signals - erroneous or erratic signals are produced by the instrument due to faulty module or loss of calibration. | Rare | Not discussed in report | IEEE 338-1987, Tech. Spec. requirements | Not stated | F-21 | 5 |
| Failure to operate | Rare | Not discussed in report | IEEE 338-1987, Tech. Spec. requirements | Not stated | F-21 | 6 |
| Erroneous/erratic signals - erroneous erratic signals are produced by the instrument. | Rare | Not discussed in report | IEEE 338-1987, Tech. Spec. requirements | Not stated | F-22 | 7 |
| Erroneous/erratic signals - erroneous erratic signals are produced by the instrument being out of calibration. | Rare | Not discussed in report | IEEE 338-1987, Tech. Spec. requirements | Not stated | F-22 | 8 |
| Erroneous or erratic signals are produced by the instrument | Rare | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | F-23 | 9 |
| Loss of performance | Occasional | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | F-23 | 10 |

Document: NUREG/CR-4747 V2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components (Electrical)

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------|--------------------------|--------------|------------|--------------|---------------|---|
| 11 | Auxiliary Feedwater System | Flow Transmitters | Not stated | Not stated | Not stated | WEAR | Attrition |
| 12 | Auxiliary Feedwater System | Level Control Indicators | Not stated | Not stated | Not stated | Not stated | Erroneous/erratic signals |
| 13 | Auxiliary Feedwater System | Level Control Indicators | Not stated | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 14 | Auxiliary Feedwater System | Level Control Indicators | Not stated | Not stated | Not stated | WEAR | Attrition |
| 15 | Auxiliary Feedwater System | Level Control Indicators | Not stated | Not stated | Not stated | Not stated | Loss of performance or end of life |
| 16 | Auxiliary Feedwater System | Level Controllers | Not stated | Not stated | Not stated | Not stated | Erroneous/erratic signals |
| 17 | Auxiliary Feedwater System | Level Controllers | Not stated | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 18 | Auxiliary Feedwater System | Level Controllers | Not stated | Not stated | Not stated | Not stated | Loss of performance |
| 19 | Auxiliary Feedwater System | Pressure Switch | Not stated | Not stated | Not stated | CONTAM | Buildup of deposits |
| 20 | Auxiliary Feedwater System | Pressure Switch | Not stated | Not stated | Not stated | Not stated | Loss of performance |
| 21 | Auxiliary Feedwater System | Pressure Switch | Not stated | Not stated | Not stated | WEAR | Attrition |
| 22 | Auxiliary Feedwater System | Pressure Switch | Not stated | Not stated | Not stated | CORR | Loss of material |
| 23 | Auxiliary Feedwater System | Pressure Switch | Not stated | Not stated | Not stated | CURSTR | Arcing, material attrition, and carbon deposits |
| 24 | Auxiliary Feedwater System | Pressure Transmitter | Not stated | Not stated | Not stated | Not stated | Loss of performance |

Document: NUREG/CR-4747 V2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components (Electrical)

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|---|------------------------|----------|------|
| Failure to operate | Rare | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | F-23 | 11 |
| Out of calibration or faulty module related to aging. | Rare | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | F-27 | 12 |
| Failure to operate | Rare | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | F-27 | 13 |
| Failure to operate | Rare | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | F-27 | 14 |
| Failure to operate because of end of life or faulty module related to aging. | Rare | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | F-27 | 15 |
| Loss of performance due to out of calibration or faulty module | Rare | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | F-28 | 16 |
| Failure to operate | Rare | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | F-28 | 17 |
| Failure to operate due to faulty module related to aging. | Rare | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | F-28 | 18 |
| Erroneous or erratic signals are produced by the instrument. | Rare | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | F-38 | 19 |
| Erroneous signals are produced by the instrument because of out of calibration | Occasional | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | F-38 | 20 |
| Failure to operate | Rare | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | F-38 | 21 |
| Failure to operate | Rare | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | F-38 | 22 |
| Failure to operate | Rare | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | F-38 | 23 |
| Erroneous signals are produced by the instrument due to out of calibration or faulty module. | Rare | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | F-39 | 24 |

Document: NUREG/CR-4747 V2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components (Electrical)

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------------------------|----------------------|--------------|------------|--------------|---------------|--|
| 25 | Auxiliary Feedwater System | Pressure Transmitter | Not stated | Not stated | Not stated | WEAR | Attrition |
| 26 | Auxiliary Feedwater System | Pressure Transmitter | Not stated | Not stated | Not stated | Not stated | Open circuit |
| 27 | Auxiliary Feedwater System | Relays | Not stated | Not stated | Not stated | WEAR | Attrition |
| 28 | Auxiliary Feedwater System | Relays | Not stated | Not stated | Not stated | Not stated | Loss of function |
| 29 | Auxiliary Feedwater System | Relays | Not stated | Not stated | Not stated | WEAR | Attrition |
| 30 | Chemical and Volume Control System | AC Circuit Breakers | Not stated | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 31 | Chemical and Volume Control System | Heat Tracing Heaters | Not stated | Not stated | Not stated | CORR | Loss of material |
| 32 | Chemical and Volume Control System | Heat Tracing Heaters | Not stated | Not stated | Not stated | Not stated | Abnormal resistance or aging related set point drift. |
| 33 | Chemical and Volume Control System | Level Controllers | Not stated | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 34 | Chemical and Volume Control System | Level Controllers | Not stated | Not stated | Not stated | Not stated | Loss of performance |
| 35 | Chemical and Volume Control System | Level Transmitters | Not stated | Not stated | Not stated | Not stated | Loss of performance |
| 36 | Class 1E DC Power Supply System | Batteries | Not stated | Not stated | Not stated | Not stated | Cause accelerated aging, not hold charge, or end of life |
| 37 | Class 1E DC Power Supply System | Battery | Not stated | Not stated | Not stated | WEAR | Attrition |
| 38 | Class 1E DC Power Supply System | Battery | Not stated | Not stated | Not stated | CONTAM | Buildup of deposits |
| 39 | Class 1E DC Power Supply System | Battery | Not stated | Not stated | Not stated | Not stated | Loss of performance |
| 40 | Class 1E DC Power Supply System | AC Circuit Breaker | Not stated | Not stated | Not stated | WEAR | Attrition |
| 41 | Emergency On-Site Power Supply System | Diesel Generator | Not stated | Not stated | Not stated | Not stated | Loss of performance |

Document: NUREG/CR-4747 V2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components (Electrical)

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|---|------------------------|----------|------|
| Failure to open - failure to operate | Rare | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | F-39 | 25 |
| Failure to operate | Rare | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | F-39 | 26 |
| Fails to open - failure of a normally closed relay to open upon demand because of binding, or wear | Rare | Not discussed in report | Vendor specific, NEMA PE 5, IEC 146-2 | Not stated | F-40 | 27 |
| Failure to operate because of drift or insulation breakdown related to aging. | Rare | Not discussed in report | Vendor specific, NEMA PE 5, IEC 146-2 | Not stated | F-40 | 28 |
| Failure to operate | Rare | Not discussed in report | Vendor specific, NEMA PE 5, IEC 146-2 | Not stated | F-41 | 29 |
| Failure to operate - the circuit breaker does not function properly, either fails to open or fails to close on demand. | Rare | Not discussed in report | ANSI/IEEE 741-1986 Section 7 | Not stated | F-47 | 30 |
| Loss of function | Rare | Not discussed in report | No specific program | Not stated | F-48 | 31 |
| Loss of function | Rare | Not discussed in report | No specific program | Not stated | F-48 | 32 |
| Erroneous or erratic signals are produced by the instrument. | Rare | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06 | Not stated | F-49 | 33 |
| Erroneous or erratic signals are produced by the instrument because of being out of calibration. | Occasional | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06 | Not stated | F-49 | 34 |
| Erroneous or erratic signals are produced by the instrument because of being out of calibration or faulty module. | Occasional | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06 | Not stated | F-50 | 35 |
| Loss of function - lack of specified output from batteries | Occasional | Not discussed in report | IEEE 450-1987, RG 1.129, Tech Spec Surveil. | Not stated | F-56 | 36 |
| Loss of function - inability of the charging unit to perform its function to specifications. | Rare | Not discussed in report | Vendor specific, NEMA PE 5, IEC 146-2 | Not stated | F-57 | 37 |
| Loss of function - inability of the charging unit to perform its function to specifications. | Rare | Not discussed in report | Vendor specific, NEMA PE 5, IEC 146-2 | Not stated | F-57 | 38 |
| Loss of function - inability of the charging unit to perform its function to specifications because of set point drift or faulty module. | Frequent | Not discussed in report | Vendor specific, NEMA PE 5, IEC 146-2 | Not stated | F-57 | 39 |
| Failure to operate - the circuit breaker does not function properly, either fails to open or fails to close on demand. | Occasional | Not discussed in report | IEEE 741-1986 Section 7 | Not stated | F-58 | 40 |
| Failure to perform as expected because of aging related component drift or out of calibration. | Rare | Not discussed in report | Vendor specific, RG 1.108, Tech. Specs. | Not stated | F-61 | 41 |

Document: NUREG/CR-4747 V2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components (Electrical)

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|---------------------------|--------------|------------|--------------|---------------|--|
| 42 | Emergency On-Site Power Supply System | Diesel Generator | Not stated | Not stated | Not stated | Not stated | Loss of function |
| 43 | CLASS 1E Instrumentation, Uninterruptable Power Supply System | AC Circuit Breaker | Not stated | Not stated | Not stated | WEAR | Attrition |
| 44 | CLASS 1E Instrumentation, Uninterruptable Power Supply System | Inverter | Not stated | Not stated | Not stated | WEAR | Attrition |
| 45 | CLASS 1E Instrumentation, Uninterruptable Power Supply System | Inverter | Not stated | Not stated | Not stated | Not stated | Loss of function |
| 46 | CLASS 1E Instrumentation, Uninterruptable Power Supply System | Inverter | Not stated | Not stated | Not stated | Not stated | Loss of performance |
| 47 | High Pressure Injection System | AC Circuit Breakers | Not stated | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 48 | High Pressure Injection System | AC Circuit Breakers | Not stated | Not stated | Not stated | WEAR | Attrition |
| 49 | High Pressure Injection System | AC Circuit Breakers | Not stated | Not stated | Not stated | Not stated | Loss of performance |
| 50 | High Pressure Injection System | Flow Transmitter | Not stated | Not stated | Not stated | Not stated | Cause accelerated aging |
| 51 | High Pressure Injection System | Flow Transmitter | Not stated | Not stated | Not stated | Not stated | Loss of performance |
| 52 | High Pressure Injection System | Flow Transmitter | Not stated | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 53 | High Pressure Injection System | Flow Transmitter | Not stated | Not stated | Not stated | WEAR | Attrition |
| 54 | High Pressure Injection System | Heat Tracing Heaters | Not stated | Not stated | Not stated | CORR | Loss of material |
| 55 | High Pressure Injection System | Heat Tracing Heaters | Not stated | Not stated | Not stated | Not stated | Winding failure, open, short, or high resistance |
| 56 | High Pressure Injection System | Load Sequence Controllers | Not stated | Not stated | Not stated | Not stated | End of life |
| 57 | High Pressure Injection System | Load Sequence Controllers | Not stated | Not stated | Not stated | CONTAM | Buildup of deposits |
| 58 | High Pressure Injection System | Load Sequence Controllers | Not stated | Not stated | Not stated | Not stated | Loss of performance |
| 59 | High Pressure Injection System | Level Transmitters | Not stated | Not stated | Not stated | Not stated | Loss of performance |
| 60 | High Pressure Injection System | Pressure Transmitter | Not stated | Not stated | Not stated | Not stated | Loss of performance |
| 61 | Service Water System | AC Breakers | Not stated | Not stated | Not stated | FAT | Fatigue accumulative damages |

Document: NUREG/CR-4747 V2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components (Electrical)

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|---|------------------------|----------|------|
| Failure due to open circuit. | Rare | Not discussed in report | Vendor specific, RG 1.108, Tech. Specs. | Not stated | F-61 | 42 |
| Failure to operate - the circuit breaker does not function properly, either fails to open or fails to close on demand. | Rare | Not discussed in report | IEEE 741-1986 Section 7 | Not stated | F-63 | 43 |
| Loss of function - the inverter fails to perform its intended function to specified requirements. | Occasional | Not discussed in report | Vendor specific programs. Tech. Specs. | Not stated | F-64 | 44 |
| The inverter fails to perform its intended function to specified requirements due to electrical failure, insulation breakdown, open or short circuit related to aging. | Occasional | Not discussed in report | Vendor specific programs. Tech. Specs. | Not stated | F-64 | 45 |
| The inverter has degraded operation because of aging related drift or faulty modules. | Occasional | Not discussed in report | Vendor specific programs. Tech. Specs. | Not stated | F-64 | 46 |
| Failure to operate - the circuit breaker does not function properly, either fails to open or fails to close on demand. | Occasional | Not discussed in report | IEEE 741-1986 Section 7 | Not stated | F-66 | 47 |
| Failure to operate - the circuit breaker does not function properly, either fails to open or fails to close on demand. | Occasional | Not discussed in report | IEEE 741-1986 Section 7 | Not stated | F-66 | 48 |
| Failure to operate - the circuit breaker does not function properly, either fails to open or fails to close on demand because of a faulty module. | Rare | Not discussed in report | IEEE 741-1986 Section 7 | Not stated | F-66 | 49 |
| Erroneous or erratic signals are produced by the instrument | Rare | Not discussed in report | IEEE 338-1987, RG 1.118 | Not stated | F-67 | 50 |
| Erroneous or erratic signals are produced by the instrument because out of calibration. | Occasional | Not discussed in report | IEEE 338-1987, RG 1.118 | Not stated | F-67 | 51 |
| Failure to operate | Rare | Not discussed in report | IEEE 338-1987, RG 1.118 | Not stated | F-67 | 52 |
| Failure to operate | Rare | Not discussed in report | IEEE 338-1987, RG 1.118 | Not stated | F-67 | 53 |
| Loss of function | Rare | Not discussed in report | No specific program | Not stated | F-71 | 54 |
| Loss of function | Occasional | Not discussed in report | No specific program | Not stated | F-71 | 55 |
| Erroneous or erratic signals | Rare | Not discussed in report | IEEE 338-1987, RG 1.118 | Not stated | F-72 | 56 |
| Failure to operate | Occasional | Not discussed in report | IEEE 338-1987, RG 1.118 | Not stated | F-72 | 57 |
| Failure to operate because of faulty module | Occasional | Not discussed in report | IEEE 338-1987, RG 1.118 | Not stated | F-72 | 58 |
| Erroneous or erratic signals because unit out of calibration. | Occasional | Not discussed in report | IEEE 338-1987, RG 1.118 | Not stated | F-73 | 59 |
| Erroneous or erratic signals are produced by the instrument because of set point drift due to aging. | Occasional | Not discussed in report | IEEE 338-1987, RG 1.118 | Not stated | F-82 | 60 |
| Failure to operate - the circuit breaker does not function properly, either fails to open or fails to close on demand. | Rare | Not discussed in report | IEEE 741-1986 Section 7 | Not stated | F-88 | 61 |

Document: NUREG/CR-4747 V2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components (Electrical)

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------|---------------------|--------------|------------|--------------|---------------|------------------------------|
| 62 | Service Water System | AC Breakers | Not stated | Not stated | Not stated | WEAR | Attrition |
| 63 | Service Water System | AC Breakers | Not stated | Not stated | Not stated | Not stated | Binding or out of adjustment |
| 64 | Service Water System | AC Breakers | Not stated | Not stated | Not stated | CONTAM | Buildup of deposits |
| 65 | Service Water System | AC Breakers | Not stated | Not stated | Not stated | Not stated | Coil failure |
| 66 | Service Water System | Flow Indicators | Not stated | Not stated | Not stated | Not stated | Loss of performance |
| 67 | Service Water System | Flow Swiches | Not stated | Not stated | Not stated | CONTAM | Buildup of deposits |
| 68 | Service Water System | Flow Swiches | Not stated | Not stated | Not stated | Not stated | Loss of performance |
| 69 | Service Water System | Pressure Indicators | Not stated | Not stated | Not stated | CLOG | Buildup |
| 70 | Service Water System | Pressure Indicators | Not stated | Not stated | Not stated | Not stated | Loss of performance |

Document: NUREG/CR-4819 V1, Aging and Service Wear of Solenoid-Operated Valves Used in Safety Systems of Nuclear Power Plants

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|------------------------------|---------------------------|--------------------|--------------|---------------------------|--|
| 1 | | SOV ASCO 3-Way Direct Acting | Coil | Class H insulation | ASCO | ELETEMP, CURSTR, & VOLSTR | Loss of dielectric strength and conductor short/open |
| 2 | | SOV | Core | Stainless steel | ASCO | CONTAM | Friction between core and guide |
| 3 | | SOV | Disk Holder Assy Seat | EPDM OR Vitron | ASCO | ELETEMP | Degradation of elastomers |
| 4 | | SOV | Disc Holder Spring | Steel | ASCO | CORR | Spring relaxation or failure |
| 5 | | SOV | Core Spring | Stainless steel | ASCO | CORR | Spring failure |
| 6 | | SOV | Disc Holder Assembly Seat | EPDM OR Viton | ASCO | CONTAM & ELETEMP | Seat degradation |
| 7 | | SOV 3-Way Pilot Operated | Coil | Not stated | ASCO | ELETEMP, CURSTR, & VOLSTR | Insulation failure and conductor open/short |
| 8 | | SOV | Core | Not stated | ASCO | CONTAM | Binding between core and guide |
| 9 | | SOV | Disc Holder Assy Seat | Elastomers | ASCO | CORR ELETEMP | Valve disc adheres to orifice |

Document: NUREG/CR-4747 V2, An Aging Failure Survey of Light Water Reactor Safety Systems and Components (Electrical)

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|-------------------------|------------------------|----------|------|
| Failure to operate - the circuit breaker does not function properly, either fails to open or fails to close on demand. | Rare | Not discussed in report | IEEE 741-1986 Section 7 | Not stated | F-88 | 62 |
| Failure to operate - the circuit breaker does not function properly, either fails to open or fails to close on demand. | Rare | Not discussed in report | IEEE 741-1986 Section 7 | Not stated | F-88 | 63 |
| Failure to operate - the circuit breaker does not function properly, either fails to open or fails to close on demand. | Occasional | Not discussed in report | IEEE 741-1986 Section 7 | Not stated | F-88 | 64 |
| Premature open - the opening of the circuit breaker prior to demand. | Rare | Not discussed in report | IEEE 741-1986 Section 7 | Not stated | F-88 | 65 |
| Failure to operate due to being out of calibration (aging related). | Occasional | Not discussed in report | IEEE 338-1987, RG 1.118 | Not stated | F-89 | 66 |
| Erroneous or erratic signals | Rare | Not discussed in report | IEEE 338-1987, RG 1.118 | Not stated | F-89 | 67 |
| Erroneous or erratic signals due to set point drift, insulation breakdown or out of calibration. | Frequent | Not discussed in report | IEEE 338-1987, RG 1.118 | Not stated | F-90 | 68 |
| Erroneous or erratic signals | Rare | Not discussed in report | IEEE 338-1987, RG 1.118 | Not stated | F-104 | 69 |
| Erroneous or erratic signals because of being out of calibraton. | Rare | Not discussed in report | IEEE 338-1987, RG 1.118 | Not stated | F-104 | 70 |

Document: NUREG/CR-4819 V1, Aging and Service Wear of Solenoid-Operated Valves Used in Safety Systems of Nuclear Power Plants

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|--------------------------|---|-------------------------|------|
| Valve does not operate | Occasional | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 25-26. 34-35. 41-43. 54 | 1 |
| Partial/full failure of valve to change position | Occasional | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 25-26. 34-35. 41-43. 54 | 2 |
| Valve fails to operate | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 25-26. 34-35. 41-43. 54 | 3 |
| Valve fails to operate as required | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 25-26. 34-35. 41-43. 54 | 4 |
| Seat leakage | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 25-26. 34-35. 41-43. 54 | 5 |
| Seat leakage | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 25-26. 34-35. 41-43. 54 | 6 |
| Valve fails to operate | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 25-26. 34-36. 41-43. 54 | 7 |
| Valve fails to operate | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 25-26. 34-36. 41-43. 54 | 8 |
| Valve fails to operate as required | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 25-26. 34-36. 41-43. 54 | 9 |

Document: NUREG/CR-4819 V1, Aging and Service Wear of Solenoid-Operated Valves Used in Safety Systems of Nuclear Power Plants

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|-------------------------------|----------------------------------|-------------------------|--------------|--------------------------|--|
| 10 | | SOV | Disc Holder Spring | Steel | ASCO | CORR | Spring relaxation or failure |
| 11 | | SOV | Pressure Diaphragm Bleed Hole | | ASCO | CONTAM | Blocked bleeder hole |
| 12 | | SOV | Exhaust Diaphragm Bleed Hold | | ASCO | CONTAM | Blocked bleeder hole |
| 13 | | SOV | Core Spring | Stainless steel | ASCO | CORR | Spring failure |
| 14 | | SOV | Disc Holder Assy Seat | EPDM | ASCO | CONTAM ELETEMP | Seat degradation |
| 15 | | SOV | Pressure Diaphragm | EPDM OR Nomex fabric | ASCO | CONTAM ELETEMP | Continuous exhaust |
| 16 | | SOV | Exhaust Diaphragm | EPDM OR Nomex fabric | ASCO | CONTAM ELETEMP | Leakage through exhaust port |
| 17 | | SOV 2-Way Direct Operating | Coil | Class H insulation | Valcore | ELETEMP CURSTR VOLSTR | Insulation failure short/open conductors |
| 18 | | SOV 2-Way Direct Operating | Coil | Not stated | Valcore | ELETEMP CURSTR VOLSTR | Insulation failure short/open conductors |
| 19 | | SOV 2-Way Direct Operating | Plunger Spring | Stainless steel | Valcore | CONTAM CORR | Binding in guide, spring breakage |
| 20 | | SOV 2-Way Direct Operating | Plunger Spring | Stainless steel | Valcore | CONTAM CORR | Binding in guide, spring breakage |
| 21 | | SOV 2-Way Direct Operating | Pilot Spring | Not stated | Valcore | CORR | Spring failure |
| 22 | | SOV 2-Way Direct Operating | Plunger | Stainless steel | Valcore | CONTAM | Binding in guide tube |
| 23 | | SOV 2-Way Direct Operating | Plunger | Stainless steel | Valcore | CONTAM | Binding in guide tube |
| 24 | | SOV 2-Way Direct Operating | Pilot Spring | Stainless steel | Valcore | CORR | Spring failure |
| 25 | | SOV 2-Way Direct Operating | Position Reed | Not stated | Valcore | Not stated | Contact failure |
| 26 | | SOV 2-Way Direct Operating | Poppet Seat | Elastomers | Valcore | ELETEMP CONTAM | Eroded seat |

Document: NUREG/CR-4819 V1, Aging and Service Wear of Solenoid-Operated Valves Used in Safety Systems of Nuclear Power Plants
 Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|--------------------------|---|------------------------------|------|
| Valve fails to operate as required | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 25-26. 34. 36. 41-43. 54 | 10 |
| Valve slow to respond | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 25-26. 34. 36. 41-43. 54 | 11 |
| Valve fails to operate as required | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 25-26. 34. 36. 41-43. 54 | 12 |
| Valve leakage | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 25-26. 34. 36. 41-43. 54 | 13 |
| Valve leakage | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 25-26. 34. 36. 41-43. 54 | 14 |
| Valve leakage - valve failure to operate as required | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 25-26. 34. 36. 41-43. 54 | 15 |
| Valve leakage - valve failure to operate as required | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 25-26. 34. 36. 41-43. 54 | 16 |
| Valve fails to operate | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 16. 25-28. 34. 37. 41-43. 54 | 17 |
| Valve fails to operate | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 19. 25-28. 34. 38. 41-43. 54 | 18 |
| Valve fails to operate | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 16. 25-28. 34. 37. 41-43. 54 | 19 |
| Valve fails to operate | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 19. 25-28. 34. 38. 41-43. 54 | 20 |
| Valve fails to operate | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 19. 25-28. 34. 38. 41-43. 54 | 21 |
| Valve sluggish or not operational | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 16. 25-28. 34. 37. 41-43. 54 | 22 |
| Valve sluggish or no operation | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 19. 25-28. 34. 38. 41-43. 54 | 23 |
| Slow valve closure | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 19. 25-28. 34. 38. 41-43. 54 | 24 |
| No or constant position indication | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 19. 25-28. 34. 38. 41-43. 54 | 25 |
| Valve leakage | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 16. 25-28. 34. 37. 41-43. 54 | 26 |

Document: NUREG/CR-4819 V1, Aging and Service Wear of Solenoid-Operated Valves Used in Safety Systems of Nuclear Power Plants

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------------------|-----------------|--------------------|--------------|-----------------------------|---|
| 27 | | SOV 2-Way Direct Operating | Poppet Seat | EPDM | Valcore | ELETEMP CONTAM | Eroded seat |
| 28 | | SOV 2-Way Direct Operating | Pilot Seat Seal | EPDM | Valcore | ELETEMP CONTAM | Eroded seat |
| 29 | | SOV 2-Way Direct Operating | Coil | Class H insulation | TRC | ELETEMP CURSTR VOLSTR | Insulation failure and short/open conductor |
| 30 | | SOV | Coil Diode | Not stated | TRC | Not stated | Open diode |
| 31 | | SOV | Core | Not stated | TRC | CONTAM | Binding in core tube |
| 32 | | SOV | Pilot Disc Seat | Stainless steel | TRC | ELETEMP CONTAM | Degradation of elastomers |
| 33 | | SOV | Main Disc | Stainless steel | TRC | CONTAM | Jammed disc |
| 34 | | SOV | Position Switch | Not stated | TRC | WEAR | Contact failure |
| 35 | | SOV | Position Relay | Not stated | TRC | Not stated | Coil conductor short/open |
| 36 | | SOV | Return Spring | Stainless steel | TRC | CORR | Spring breakage |
| 37 | | SOV | Main Disc Seat | Stainless steel | TRC | WEAR | Seat degradation |

Document: NUREG/CR-4819 V2, Aging and Service Wear of Solenoid-Operated Valves Used in Safety Systems of Nuclear Power Plants, Vol. 2

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|--------------------------|--|------------|------------------|------------------|--|
| 1 | | Solenoid-Operated Valves | Core Seat & Seals (Elastomeric Components) | Not stated | ASCO AND Skinner | THERM & AGR-CHEM | Prolonged temperatures degrades seals, chem attack by oils |
| 2 | | Solenoid-Operated Valves | Solenoid Coil Insulation | Not stated | Not stated | THERM | Degraded insulation |
| 3 | | Solenoid-Operated Valves | Core Spring | Not stated | Not stated | WEAR & CORR | Changes in mechanical properties. binding, or corrosion contam |
| 4 | | Solenoid-Operated Valves | Sliding Surfaces | Not stated | Not stated | WEAR & CORR | Loss of material and crud buildup |

Document: NUREG/CR-4819 V1, Aging and Service Wear of Solenoid-Operated Valves Used in Safety Systems of Nuclear Power Plants

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|-------------------------|--------------------------|---|------------------------------|------|
| Valve leakage | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 19. 25-28. 34. 38. 41-43. 54 | 27 |
| Valve leakage | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 19. 25-28. 34. 38. 41-43. 54 | 28 |
| Valve fails to operate | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 21. 25-28. 34. 39. 41-43. 54 | 29 |
| Valve fails closed | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 21. 25-28. 34. 39. 41-43. 54 | 30 |
| Valve fails to operate | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 21. 25-28. 34. 39. 41-43. 54 | 31 |
| Valve fails to operate | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 21. 25-28. 34. 39. 41-43. 54 | 32 |
| Valve fails to operate | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 21. 25-28. 34. 39. 41-43. 54 | 33 |
| Loss of position indication | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 21. 25-28. 34. 39. 41-43. 54 | 34 |
| Position indication does not change | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 21. 25-28. 34. 39. 41-43. 54 | 35 |
| Valve remains open | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 21. 25-28. 34. 39. 41-43. 54 | 36 |
| Valve does not have a tight shutoff | Not stated | Not discussed in report | Vendor specific programs | R&D to develop test methods. Testing of proposed monitoring techniques. Develop baseline data. Evaluation of failures [4] | 21. 25-28. 34. 39. 41-43. 54 | 37 |

Document: NUREG/CR-4819 V2, Aging and Service Wear of Solenoid-Operated Valves Used in Safety Systems of Nuclear Power Plants, Vol. 2

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|--------------------------|--|-------------------|------|
| Chemical attack of elastomers by oil and degradation of elastomers resulting from prolonged operation at excessively high temperatures resulting in failure to operate. | Rare | Not discussed in report | Vendor specific programs | Determine the sensitivity with which degraded elastomeric valve seats can be determined from electrical measurements [2] | 5, 7, 8, 11, & 44 | 1 |
| Electrical failure of solenoid coil, caused by high-voltage turn-off transients in combination with insulation weakened by prolonged operation at high temperatures, electrical failure due to short circuit, conductor burnout. | Occasional | Not discussed in report | Vendor specific programs | Visual inspections and electrical resistance tests [2] | 5, 7, 8, 11, & 44 | 2 |
| Changes in mechanical properties of materials, binding in operation, hum or chatter, worn spring, & wear, change in valve operating time or in rush current. | Rare | Not discussed in report | Vendor specific programs | Visual inspections and electrical characterization of inrush currents [2] | 5, 7, 8, 11, & 44 | 3 |
| Mechanical binding and sluggish shifting caused by worn or improper parts or the presence of foreign materials inside the valve, increase in frictional force | Occasional | Not discussed in report | Vendor specific programs | Visual inspections and electrical characterization of inrush currents and valve actuation times. [2] | 5, 7, 8, 11, & 44 | 4 |

Document: NUREG/CR-4928, Degradation of Nuclear Plant Temperature Sensors

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|---------------------|--------------------------|--|--------------|---------------------------------|---|
| 1 | | Temperature Sensors | RTD Sensing Wire or Film | Platinum | Not stated | OXIDAT, VIB, CONTAM, & ELE-TEMP | Platinum oxide build up, fat, ion migration, & strain |
| 2 | | Temperature Sensors | RTD Insulation | Powder or cement (material not identified in report) | Not stated | MOIST-EL | Moisture decreases resistance |
| 3 | | Temperature Sensors | RTD Sheath | Stainless steel | Not stated | VIB | Cold working in metals |

Document: NUREG/CR-4939 V1, Improving Motor Reliability in Nuclear Power Plants - Performance Evaluation and Maintenance Practices

Reviewed by: Jerry Edson, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|-----------------|------------------------------------|------------|--------------|---------------|---|
| 1 | | Electric Motors | Dielectric, Rotational, Mechanical | Not stated | Not stated | Not stated | Insulation is most affected by aging mechanisms |

Document: NUREG/CR-4939 V2, Improving Motor Reliability in Nuclear Power Plants

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|---|--------------|---------------|--|
| 1 | | Motor | Insulation | Glass, mylar, dacron w/poly binder, epoxy, poly fibers & poly varnish | Westinghouse | ELETEMP | Slot wedge developed hole(s), arcing to ground |
| 2 | | Motor | Bearing | Not stated | Westinghouse | ELETEMP WEAR | Bearing failure |

Document: NUREG/CR-4939 V3, Failure Analysis and Diagnostic Tests on A Naturally Aged Large Electric Motor

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|---------------------|------------|--------------|---------------|----------------------|
| 1 | | | 400HP, 2400 V Motor | Not stated | Not stated | VOLSTR | Insulation breakdown |

Document: NUREG/CR-4967, Nuclear Plant Aging Research on High Pressure Injection Systems

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------------------------|--------------------------------|-----------------------------|-----------------|--------------|---------------------------------|--|
| 15 | PWR high pressure injection system | Air Operated Valves | | Not stated | Not stated | CONTAM | Parts degrade from oil in air supply |
| 16 | PWR high pressure injection system | HPI Nozzles and Thermal Sleeve | | Stainless steel | Not stated | THERM FAT | Crack initiation and propagation |
| 17 | PWR high pressure injection system | I & C Electronics | Small Electronic Components | Not stated | Not stated | CORR | Opens, shorts, and loose connections |
| 18 | PWR high pressure injection system | PIPING | | Stainless steel | Not stated | THERM FAT, WEAR, VIB, & MECHSTR | Cracking & abrasive wear |
| 19 | PWR high pressure injection system | Valve | | Stainless steel | Not stated | WEAR & CONTAM | Leakage, blockage, & mechanical linkage faults |
| 20 | PWR high pressure injection system | Pump | | Stainless steel | Not stated | THERM-CY, WEAR, VIB, & FAT | Wear on parts and seal leaks |
| 21 | PWR high pressure injection system | Pipe Supports | | Not stated | Not stated | VIB AND FAT | Loosening of connections or breaking loose |
| 22 | PWR high pressure injection system | Motor Operated Valve | | Stainless steel | Not stated | WEAR AND VOLSTR | Loose connections, wear on moving parts, motor failure |

Document: NUREG/CR-4928, Degradation of Nuclear Plant Temperature Sensors

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|-------------------------|---|-----------------------|------|
| Changes in resistance causes calibration changes | Not stated | Not discussed in report | RG 1.118, IEEE 338-1987 | Burn-in program for new sensors, develop a data base for degradation mechanisms, and simple tests to check sensor prob. [2] | A-9, and A-31 to A-36 | 1 |
| Shunting of sensing element occurs when insulating powder gets wet. moisture intrusion occurs when the seals dry out, shrink, crack, or leak resulting in calibration shift or failure to function. | Not stated | Not discussed in report | No specific program | Burn-in program for new sensors, develop a data base for degradation mechanisms, and simple tests to check sensor prob. [2] | A-9, and A-31 to A-36 | 2 |
| Mechanical shock and vibration can cause cold working in metal that leads to failure of the sheath and moisture intrusion. | Not stated | Not discussed in report | No specific program | Burn-in program for new sensors, develop a data base for degradation mechanisms, and simple tests to check sensor prob. [2] | A-9, and A-31 to A-36 | 3 |

Document: NUREG/CR-4939 V1, Improving Motor Reliability in Nuclear Power Plants - Performance Evaluation and Maintenance Practices

Reviewed by: Jerry Edson, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|---|---|--|------------------------------------|------|
| This report references a phase I study that investigated aging effects. This report only addresses motor evaluation and maintenance practices | Not stated | EPRI; IEEE 4,43,85,95,112,117,286,429,432,522 | EPRI; IEEE 4, 43, 85, 95, 112, 117, 286, 429, | Motors important to safety should undergo cost-effective PM programs [2] | 1-6; 2-7; 4-1; 5-9,10,11,& 12; 7-1 | 1 |

Document: NUREG/CR-4939 V2, Improving Motor Reliability in Nuclear Power Plants

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|-------------------------|------------------------------|---|---------------|------|
| Motor failure | Not stated | Not discussed in report | IEEE 334-1974 Section 14.2.3 | The "plug reversal life test" is recommended for motor qualification. [2] | 2-1, 6-1 | 1 |
| Motor failure | Not stated | Not discussed in report | IEEE 334-1974 Section 14.2.3 | Not stated | 4-1, 5-1, 6-1 | 2 |

Document: NUREG/CR-4939 V3, Failure Analysis and Diagnostic Tests on A Naturally Aged Large Electric Motor

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|---------------------------------------|------------------------------|---|----------|------|
| Motor failure | Frequent | DC insulation &/or polarization tests | IEEE 334-1974 Section 14.2.3 | Install effective grnd or grnd detectors on 3 Ph "capacitance" grnded (delta) PWR syst. [2] | 3-4 | 1 |

Document: NUREG/CR-4967, Nuclear Plant Aging Research on High Pressure Injection Systems

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|--|------------------------|----------|------|
| Fail to operate | Rare | Not discussed in report | Vendor specific program. Tech Spec surveill. | Not stated | 36 | 15 |
| Nozzle leaks and loose parts resulting in degraded HPI system | Rare | Not discussed in report | Dye penetrant, ultrasonic, radiography | Not stated | 36 & 53 | 16 |
| Failure to operate | Occasional | Not discussed in report | IEEE 338-1987 | Not stated | 36 | 17 |
| Through the pipe wall leakage resulting in HPIS degraded operation or failure to function. | Rare | Not discussed in report | Dye penetrant, ultrasonic, radiography | Not stated | 36 & 53 | 18 |
| Failure to operate resulting in HPIS failure. Valve failure allows cold water to flow back into primary system resulting piping cracks. | Rare | Not discussed in report | Vendor specific programs | Not stated | 36 & 53 | 19 |
| Fail to start or run | Rare | Not discussed in report | Vendor specific programs | Not stated | 36 | 20 |
| Lose of pipe supports stresses piping leading to potential pipe failure and HPIS failure. | Rare | Not discussed in report | Plant specific program | Not stated | 36 | 21 |
| Valve failure to operate results in HPIS failure. | Rare | Not discussed in report | Vendor specific programs | Not stated | 36 | 22 |

Document: NUREG/CR-4992 V1, Aging and Service Wear of Multistage Switches Used in Safety Systems of Nuclear Power Plants

Reviewed by: Jerry Edson, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|---------------------|-------------------------|---------------------------------------|-----------------------------------|---|--|
| 1 | | Multistage Switches | General | | GE, Westinghouse, Electro., Micro | | |
| 2 | | Multistage Switches | Cam Shaft | Steel, Al, brass | GE, Westinghouse, Electro., Micro | EXFORCE, WEAR | Bent or twisted shaft |
| 3 | | Multistage Switches | Cam Shaft | Steel, Al, brass | GE, Westinghouse, Electro., Micro | MECHSTR, WEAR | Broken camshaft |
| 4 | | Multistage Switches | Contacts | Silver or silver alloy | GE, Westinghouse, Electro., Micro | CORR, FAT, FAT/THERM, VIBR, CONTAM, ELETEMP, WEAR | Broken or distorted contact, sticking, loose contact |
| 5 | | Multistage Switches | Contacts | Silver or silver alloy | GE, Westinghouse, Electro., Micro | ELETEMP, CURSTR, VOLSTR, | Pitted, worn, or welded contact |
| 6 | | Multistage Switches | Contact Block | Phenolic | GE, Westinghouse, Electro., Micro | VIBR | Loose contact bank |
| 7 | | Multistage Switches | Moving Contact Spring | Steel, Al, brass | GE, Westinghouse, Electro., Micro | FAT | Spring breaks |
| 8 | | Multistage Switches | Moving contact Assembly | Not stated | GE, Westinghouse, Electro., Micro | FAT | Gear breaks |
| 9 | | Multistage Switches | Moving Contact Pin | Not stated | GE, Westinghouse, Electro., Micro | ELETEMP, FAT, THERM-CY | Pin breaks |
| 10 | | Multistage Switches | Cams | Polyphenylene oxide, acetal, phenolic | GE, Westinghouse, Electro., Micro | ELETEMP, RAD, THERM-CY, WEAR | Closing or opening cam failure |
| 11 | | Multistage Switches | Cam Follower | Polycarbonate | GE, Westinghouse, Electro., Micro | ELETEMP, RAD, VIBR | Broken or warped follower |
| 12 | | Multistage Switches | Cam Follower | Polycarbonate | GE, Westinghouse, Electro., Micro | WEAR | Slipping of cam follower |
| 13 | | Multistage Switches | Switch Handle | Polycarbonate | GE, Westinghouse, Electro., Micro | VIBR | Broken or loose set screws |
| 14 | | Multistage Switches | Shaft Bearings | Not stated | GE, Westinghouse, Electro., Micro | LOSLUB, WEAR, CONTAM | Bearing freezes up |
| 15 | | Multistage Switches | Gear | Not stated | GE, Westinghouse, Electro., Micro | FAT, WEAR | Gear failure |
| 16 | | Multistage Switches | Detent Mechanism | Steel, Al, brass, vulcanized fiber | GE, Westinghouse, Electro., Micro | FAT, WEAR | Worn detent mechanism, loose detent roller pin |
| 17 | | Multistage Switches | Detent Stop Arm | Steel, Al, brass | GE, Westinghouse, Electro., Micro | EXFORCE | Bent stop arm |

Document: NUREG/CR-4992 V1, Aging and Service Wear of Multistage Switches Used in Safety Systems of Nuclear Power Plants

Reviewed by: Jerry Edson, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|--|--------------------------------------|---|-------------------------|------|
| | Not stated | Not discussed in report | No specific/vendor specific programs | Operators provide feedback on problems, failures should be analyzed, no further consideration by NPAR [2] | 2, 10, 52 | 1 |
| Bent or twisted shaft causes incorrect contact alignment and failure to operate as required | Not stated | General - none specifically for switches | No specific/vendor specific programs | Not stated | 2, 10, 31-37, 41-44, 52 | 2 |
| Switch will not change state resulting in failure to operate | Not stated | General - none specifically for switches | No specific/vendor specific programs | Not stated | 2, 10, 31-37, 41-44, 52 | 3 |
| Contacts do not close or change state, open or short circuit, high electrical resistance resulting in failure to operate | Frequent | General - none specifically for switches | No specific/vendor specific programs | Not stated | 2, 10, 31-37, 41-44, 52 | 4 |
| High contact resistance resulting in failure to operate as required | Frequent | General - none specifically for switches | No specific/vendor specific programs | Not stated | 2, 10, 31-37, 41-44, 52 | 5 |
| Contacts do not mate properly resulting in failure to operate | Not stated | General - none specifically for switches | No specific/vendor specific programs | Not stated | 2, 10, 31-37, 41-44, 52 | 6 |
| No positive return of cam followers, contacts may open or close randomly resulting in failure to operate | Not stated | General - none specifically for switches | No specific/vendor specific programs | Not stated | 2, 10, 31-37, 41-44, 52 | 7 |
| Contacts to not change state resulting in failure to operate | Not stated | General - none specifically for switches | No specific/vendor specific programs | Not stated | 2, 10, 31-37, 41-44, 52 | 8 |
| Contacts will tend to remain closed during opening cam action resulting in failure to operate | Not stated | General - none specifically for switches | No specific/vendor specific programs | Not stated | 2, 10, 31-37, 41-44, 52 | 9 |
| Contacts to not change state resulting in failure to operate | Not stated | General - none specifically for switches | No specific/vendor specific programs | Not stated | 2, 10, 31-37, 41-44, 52 | 10 |
| Contacts do not change state resulting in failure to operate | Not stated | General - none specifically for switches | No specific/vendor specific programs | Not stated | 2, 10, 31-37, 41-44, 52 | 11 |
| Incomplete contact closure resulting in failure to operate as required | Not stated | General - none specifically for switches | No specific/vendor specific programs | Not stated | 2, 10, 31-37, 41-44, 52 | 12 |
| Switch will not change state resulting in failure to operate | Not stated | General - none specifically for switches | No specific/vendor specific programs | Not stated | 2, 10, 31-37, 41-44, 52 | 13 |
| Switch will not change state resulting in failure to operate | Not stated | General - none specifically for switches | No specific/vendor specific programs | Not stated | 2, 10, 31-37, 41-44, 52 | 14 |
| Switch will not maintain position resulting in failure to operate | Not stated | General - none specifically for switches | No specific/vendor specific programs | Not stated | 2, 10, 31-37, 41-44, 52 | 15 |
| False indication of position change, contacts do not properly line up resulting in failure to operate as required | Frequent | General - none specifically for switches | No specific/vendor specific programs | Not stated | 2, 10, 31-37, 41-44, 52 | 16 |
| Overtravel of cams at end stop resulting in failure to operate as required | Not stated | General - none specifically for switches | No specific/vendor specific programs | Not stated | 2, 10, 31-37, 41-44, 52 | 17 |

Document: NUREG/CR-5008, Development of A Testing and Analysis Methodology to Determine the Functional Condition of Solenoid Operated Valves

Reviewed by: Jerry Edson, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|-----------------|--------------|------------|--------------|---------------|------------------|
| 1 | | Solenoid Valves | General | | Not stated | | |
| 2 | | Solenoid Valves | Spring | Not stated | Not stated | Not stated | Weakened spring |
| 3 | | Solenoid Valves | Valve Seat | Not stated | Not stated | CONTAM | Not stated |
| 4 | | Solenoid Valves | Plunger | Not stated | Not stated | Not stated | Sticking plunger |

Document: NUREG/CR-5051, Detecting and Mitigating Battery Charger and Inverter Aging

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--|---|--------------|----------------------|--|
| 1 | | Inverter | Automatic Transfer Switch (Two Pairs of SCR's) | Not stated | Not stated | ELETEMP & CURSTR | Degraded component or burn out |
| 2 | | Battery | Electrolytic Capacitors | Not stated | Not stated | ELETEMP | Reduced capacitor life |
| 3 | | Battery | Semi-Conductors | | Not stated | VIB, THERM, & CURSTR | Vibration loosens connections & heat degrades operation |
| 4 | | Battery | Magnetics - Transformers | High permeability alloys, copper windings, & insulation | Not stated | ELETEMP AND CURSTR | Aging degradation resulting from over heating & elec. stress |
| 5 | | Battery | Complete Assembly | Enclosures and electrical components | Seven listed | ELETEMP & CURSTR, | Overheating & electrical transients from stresses |

Document: NUREG/CR-5053, Operating Experience and Aging Assessment of Motor Control Centers

Reviewed by: Jerry Edson, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------------|------------------------------|---|--------------|------------------------------------|--|
| 1 | | Motor Control Center | General | | | | |
| 2 | | Motor Control Center | Molded Case Circuit Breakers | Lubr., adhes., neoprene, silicone, polyester, phenolic, rubber, silver alloy, copper, stainless steel | Not stated | FAT, WEAR, CONTAM, CORR, CORR/PIT, | Mech. stress, sticking, surface deterioration, low torque |
| 3 | | Motor Control Center | Molded Case Circuit Breakers | Lubr., adhes., neoprene, silicone, polyester, phenolic, rubber, silver alloy, copper, stainless steel | Not stated | WEAR, | Out of adjustment, defective latch, short/ground, stresses |
| 4 | | Motor Control Center | Relay | Phenolic, vulcanized rubber, silver alloy, copper, steel | Not stated | ELETEMP, CORR, CORR/PIT | Breakdown of insulation, contact surface degradation |
| 5 | | Motor Control Center | Relay | Phenolic, vulcanized rubber, silver alloy, copper, steel | Not stated | CONTAM, CORR, CORR/PIT, VIBR, FAT | Foreign mat'l accumulation, surface degradation, misalign. |
| 6 | | Motor Control Center | Relay | Phenolic, vulcanized rubber, silver alloy, copper, steel | Not stated | WEAR | Out of calibration |
| 7 | | Motor Control Center | Transformer | Phenolic, fiberglass, copper wire, teflon | Not stated | ELETEMP, CURSTR, VOLSTR | Overheating, deterioration and breakdown of insulation |

Document: NUREG/CR-5008, Development of A Testing and Analysis Methodology to Determine the Functional Condition of Solenoid Operated Valves
 Reviewed by: Jerry Edson, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|--------------------------|---|----------|------|
| This report is not an aging assessment of sovs. The report investigates testing and analysis methodologies. | Not stated | Not discussed in report | Vendor specific programs | Explore alternative analytical techniques. Further develop and validate coherency model [2] | 23 | 1 |
| Not stated | Not stated | Not discussed in report | Vendor specific programs | Not stated | 13 | 2 |
| Not stated | Not stated | Not discussed in report | Vendor specific programs | Not stated | 13 | 3 |
| Not stated | Not stated | Not discussed in report | Vendor specific programs | Not stated | 13 | 4 |

Document: NUREG/CR-5051, Detecting and Mitigating Battery Charger and Inverter Aging

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|--------------------------|---|-----------------------|------|
| Inverter fails and vital bus loads are automatically transferred to alternate source if failure occurs. | Not stated | Not discussed in report | Vendor specific programs | Not stated | 3-15 TO 3-22 | 1 |
| Aging due to high temperature leads to capacitor failure resulting in improper output. | Frequent | Not discussed in report | Vendor specific programs | Improve thermal efficiency by using forced air cooling. Manufacture improvements such as adding a fuse module. [2] | 3-4 TO 3-6 | 2 |
| Aging due to local heat buildup results in short circuit of the SCR and an inverter failure. | Occasional | Not discussed in report | Vendor specific programs | Improved maintenance and testing done more often. [2] | 3-7, 4-13, & 5-7 | 3 |
| Transformer aging caused by over heating, electrical transients, and personnel error results in charger/inverter failure. | Not stated | Not discussed in report | Vendor specific programs | Improved maintenance and testing done more often. [2] | XIII, 1-6, 3-9, & 5-6 | 4 |
| Electrolytic capacitors, fuses, magnetics (inductors and transformers) and semiconductors failure results in charger/inverter failure. | Not stated | Plant maintenance | Vendor specific programs | Establish a comprehensive maintenance program that addresses inspection, testing, predictive and corrective maintenance [2] | XIII, 4-15, & 7-4 | 5 |

Document: NUREG/CR-5053, Operating Experience and Aging Assessment of Motor Control Centers

Reviewed by: Jerry Edson, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|------------------------|---|--|---|-------------------------------------|------|
| | Not stated | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Detailed survey of PM, surveillance techniques, and oper. exp. review maintenance data. PRA to determine importance [2] | 5-1 thru 5-13, 6-5 thru 6-7 | 1 |
| Failure to open or failure to close | Frequent | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Not stated | 3-4, 4-6, 4-20, 4-21, 5-1 thru 5-13 | 2 |
| Inadvertent trip, failure to trip | Occasional to Frequent | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Not stated | 3-4, 4-6, 4-20, 4-21, 5-1 thru 5-13 | 3 |
| Open circuits | Frequent | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Not stated | 3-4, 4-6, 4-20, 4-21, 5-1 thru 5-13 | 4 |
| Failure to open or failure to close | Occasional | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Not stated | 3-4, 4-6, 4-20, 4-21, 5-1 thru 5-13 | 5 |
| Response on incorrect signal | Frequent | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Not stated | 3-4, 4-6, 4-20, 4-21, 5-1 thru 5-13 | 6 |
| Open or short circuits | Occasional | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Not stated | 3-4, 4-6, 4-22, 5-1 thru 5-13 | 7 |

Document: NUREG/CR-5053, Operating Experience and Aging Assessment of Motor Control Centers

Reviewed by: Jerry Edson, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------------|-------------------|---|--------------|-----------------------------|---|
| 8 | | Motor Control Center | TERMINAL BLOCK | Phenolic | Not stated | VIBR, WEAR | Mechanical stresses |
| 9 | | Motor Control Center | Terminal Block | Phenolic | Not stated | ELETEMP | Conduction paths are formed |
| 10 | | Motor Control Center | Thermal Overloads | Phenolic, silver plating, copper, vulcanized rubber | Not stated | ELETEMP, FAT | Overheating |
| 11 | | Motor Control Center | Thermal Overloads | Phenolic, silver plating, copper, vulcanized rubber | Not stated | CORR, CORR/PIT | Surface degradation |
| 12 | | Motor Control Center | Thermal Overloads | Phenolic, silver plating, copper, vulcanized rubber | Not stated | WEAR, CONTAM | Out of calibration, sticking |
| 13 | | Motor Control Center | Starter/Contactor | Lubricant, adhesive, neoprene, silicone, polyester, phenolic, rubber, silver alloy, copper, stainless steel | Not stated | FAT, CORR, CORR/PIT, CONTAM | Mech. stresses, surface degradation, foreign substance |
| 14 | | Motor Control Center | Fuse | Not stated | Not stated | Not stated | Material degradation causes open circuits |
| 15 | | Motor Control Center | Coils | Phenolic, fiberglass, copper wire, teflon | Not stated | CURSTR | Overcurrent causes overheating and insulation breakdown |
| 16 | | Motor Control Center | Trip and Control | Not stated | Not stated | Not stated | Drifting of setpoint, out of calibration |
| 17 | | Motor Control Center | Trip and Control | Not stated | Not stated | CONTAM | Degradation of contact surfaces, buildup of grease and dirt |
| 18 | | Motor Control Center | Cabinets | Steel | Not stated | Not stated | Not stated |

Document: NUREG/CR-5141, Aging and Qualification Research on Solenoid Operated Valves

Reviewed by: Jerry Edson, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|-------------------------------|--------------|-------------------|--|
| 1 | | SOV - ASCO | Coils | Elastomers | ASCO | MOIST-EL, ELETEMP | Decreased insulation and coil resistance |
| 2 | | SOV - ASCO | Core Disc | Buna-N, EPDM | ASCO | ELETEMP, RAD | Hardening, decreased elongation |
| 3 | | SOV - ASCO | Seat | Buna-N and nylon metal and EP | ASCO | ELETEMP, RAD | Hardening, decreased elongation |
| 4 | | SOV - ASCO | Body O-Rings | Buna-N, EPDM | ASCO | ELETEMP, RAD | Hardening, decreased elongation |

Document: NUREG/CR-5053, Operating Experience and Aging Assessment of Motor Control Centers

Reviewed by: Jerry Edson, INEL

| Effect of Aging on Component | Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|------------|--------------------|---|---|------------------------|---|------|
| Poor connection/open circuit | Occasional | | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Not stated | 3-4, 4-6, 4-22, 5-1 thru 5-13 | 8 |
| Ground/short | Occasional | | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Not stated | 3-4, 4-6, 4-22, 5-1 thru 5-13 | 9 |
| Open circuit | Frequent | | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Not stated | 3-4, 4-6, 4-23, 4- 24, 5-1 thru 5-13 | 10 |
| Would not operate | Occasional | | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Not stated | 3-4, 4-6, 4-23, 4- 24, 5-1 thru 5-13 | 11 |
| Tripped and response on incorrect signal | Occasional | | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Not stated | 3-4, 4-6, 4-23, 4- 24, 5-1 thru 5-13 | 12 |
| Failure to open or close | Frequent | | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Not stated | 3-4, 4-6, 4-23, 4- 24, 5-1 thru 5-13 | 13 |
| Premature operation | Frequent | | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Not stated | 4-6, 4-23, 5-1 thru 5- 13 | 14 |
| Open circuit, short/ground | Occasional | | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Not stated | 3-4, 4-6, 4-24, 5-1 thru 5-13 | 15 |
| Response on incorrect signal | Occasional | | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Not stated | 4-6, 4-24, 5-1 thru 5- 13 | 16 |
| Sticking and material degradation result in failure to operate | Rare | | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Not stated | 4-6, 4-24, 5-1 thru 5- 13 | 17 |
| Not stated | Not stated | | IEEE 308,279,317; RG 1.106,1.63; NEMA; UL | IEEE 308, 279, 317; RG 1.106, 1.63; NEMA; UL | Not stated | 3-4, 5-1 thru 5-13 | 18 |

Document: NUREG/CR-5141, Aging and Qualification Research on Solenoid Operated Valves

Reviewed by: Jerry Edson, INEL

| Effect of Aging on Component | Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------|--------------------|-------------------------|---|------------------------|-----------------------------|------|
| Water enters during MSLB/LOCA conditions. Failure to operate | Frequent | | Not discussed in report | 10 CFR 50.49 if EQ'd, plant specific programs | Not stated | 6-7, 9, 28-31, 41-48, 75-78 | 1 |
| Leakage | Frequent | | Not discussed in report | 10 CFR 50.49 if EQ'd, plant specific programs | Not stated | 6-7, 9, 28-31, 73, 75-78 | 2 |
| Leakage. Laquer like organic deposits surrounding the metal to metal seats caused failure to transfer. | Frequent | | Not discussed in report | 10 CFR 50.49 if EQ'd, plant specific programs | Not stated | 6-7, 9, 28-31, 75-78 | 3 |
| Failure to transfer | Frequent | | Not discussed in report | 10 CFR 50.49 if EQ'd, plant specific programs | Not stated | 6-7, 9, 28-31, 74, 75-78 | 4 |

Document: NUREG/CR-5141, Aging and Qualification Research on Solenoid Operated Valves

Reviewed by: Jerry Edson, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|---|------------|--------------|-------------------|--|
| 5 | | SOV - ASCO | Housings, Washers, Core Spring, Gaskets | Not stated | ASCO | Not stated | Not stated |
| 6 | | SOV - VALCOR | Coils | Elastomers | Valcor | MOIST-EL, ELETEMP | Decreased coil and insulation resistance |
| 7 | | SOV - VALCOR | Seats | EPR | Valcor | ELETEMP, RAD | Hardening and decreased elongation |
| 8 | | SOV - VALCOR | Shaft Seal O-Ring | EPR | Valcor | ELETEMP, RAD | Hardening and decreased elongation |
| 9 | | SOV - VALCOR | Upper Assembly Seal O-Ring | EPR | Valcor | ELETEMP, RAD | Hardening and decreased elongation |
| 10 | | SOV - VALCOR | Shaft, Cage, Ports | Not stated | Valcor | Not stated | Not stated |

Document: NUREG/CR-5181, Nuclear Plant Aging Research: The 1E Power System

Reviewed by: Jerry Edson, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------|----------------|--------------------------------------|---|--------------|--|---|
| 1 | 1E Power | General | | | | | |
| 2 | 1E Power | Transformer | General | | | | |
| 3 | 1E Power | Transformer | Insulating Oil | Mineral oil, sythetic chlorinated aromatic hydrocarbon | Not stated | MOIST-EL, ELETEMP | Degraded insulation value |
| 4 | 1E Power | Transformer | Core (Magnetic Circuit and Windings) | Copper, aluminum, silicon steel, cellulose, phenolics, fiberglass, varnish, epoxy | Not stated | FAT, ELETEMP | Magnetic core deformation |
| 5 | 1E Power | Transformer | Core (Magnetic Circuit and Windings) | Copper, aluminum, silicon steel, cellulose, phenolics, fiberglass, varnish, epoxy | Not stated | ELETEMP, VIBR, MOIST-EL, VOLSTR, CURSTR, CORR/OX | Arcing, hot spots, winding insulation degradation |
| 6 | 1E Power | Transformer | Case (Tank) | Structural steel, paints | Not stated | FAT | Failure of tank welds, moisture seal cracking |
| 7 | 1E Power | Transformer | Insulating Gas | Nitrogen, air, flouocarbon | Not stated | MOIST-EL | Insulation breakdown |
| 8 | 1E Power | Transformer | Core (Magnetic Circuit and Windings) | Copper, aluminum, silicon steel, cellulose, phenolics, figerglass, varnish, epoxy | Not stated | FAT, ELETEMP | Magnetic core deformation |
| 9 | 1E Power | Transformer | Core (Magnetic Circuit and Windings) | Copper, aluminum, silicon steel, cellulose, phenolics, figerglass, varnish, epoxy | Not stated | MOIST-EL, ELETEMP, CORR/OX, CURSTR, VIBR, VOLSTR | Arcing, hot spots, winding insulation degradation |
| 10 | 1E Power | Transformer | Case (Tank) | Structural steel, paint | Not stated | FAT | Failure of tank welds, moisture seal cracking |

Document: NUREG/CR-5141, Aging and Qualification Research on Solenoid Operated Valves

Reviewed by: Jerry Edson, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|---|------------------------|------------------------------|------|
| Not stated | Not stated | Not discussed in report | 10 CFR 50.49 if EQ'd, plant specific programs | Not stated | 9 | 5 |
| Water enters during MSLB/LOCA conditions. Failure to operate | Frequent | Not discussed in report | 10 CFR 50.49 if EQ'd, plant specific programs | Not stated | 6-7, 11, 20-28, 41-48, 75-78 | 6 |
| Not stated | Frequent | Not discussed in report | 10 CFR 50.49 if EQ'd, plant specific programs | Not stated | 6-7, 11, 20-28, 41-48, 75-78 | 7 |
| O-rings adhered to the guide tube - caused sticking and failure to transfer | Frequent | Not discussed in report | 10 CFR 50.49 if EQ'd, plant specific programs | Not stated | 6-7, 11, 20-28, 41-48, 73-78 | 8 |
| O-rings adhered to seat - caused sticking and failure to transfer | Frequent | Not discussed in report | 10 CFR 50.49 if EQ'd, plant specific programs | Not stated | 6-7, 11, 20-28, 41-48, 73-78 | 9 |
| Not stated | Not stated | Not discussed in report | 10 CFR 50.49 if EQ'd, plant specific programs | Not stated | 11 | 10 |

Document: NUREG/CR-5181, Nuclear Plant Aging Research: The 1E Power System

Reviewed by: Jerry Edson, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|------------------------------|--|---|----------------|------|
| | Not stated | RG 1.118, IEEE-338, IEEE,943 | RG 1.108, 1.118, 1.129; IEEE 338, 387, 450 | Eval. surveillance & monitoring practices. Determine which components contribute most to system unavailability [4] | 49, 51, 54, 71 | 1 |
| | Not stated | Representative plant | Vendor specific programs | Industry continue developing monitoring techniques. Transf. and surge suppressor aging studies should be performed [4]. | 66, 70 | 2 |
| Reduction in dielectric strength resulting in internal shorts and winding failures | Not stated | Not discussed in report | Vendor specific programs | Not stated | 20, 21, 22 | 3 |
| Vibration and excessive temperature cause the magnetic core circuit to become deformed and loosen and can result in failure of the windings | Not stated | Not discussed in report | Vendor specific programs | Not stated | 20, 21, 22 | 4 |
| Winding-to-winding short circuit, winding-to-case short circuit | Not stated | Not discussed in report | Vendor specific programs | Not stated | 20, 21, 22 | 5 |
| Leakage, moisture intrusion resulting in degradation of the insulating oil | Not stated | Not discussed in report | Vendor specific programs | Not stated | 21, 22 | 6 |
| Reduction in dielectric strength resulting in internal shorts and winding failures | Not stated | Not discussed in report | Vendor specific programs | Not stated | 21, 22 | 7 |
| Deformation and loosening of the magnetic core resulting in winding failures | Not stated | Not discussed in report | Vendor specific programs | Not stated | 21, 22 | 8 |
| Winding-to-winding short circuit, winding-to-case short circuits | Not stated | Not discussed in report | Vendor specific programs | Not stated | 21, 22 | 9 |
| Moisture intrusion and leakage of the gas coolant/insulation resulting in failure of the winding insulation | Not stated | Not discussed in report | Vendor specific programs | Not stated | 21, 22 | 10 |

Document: NUREG/CR-5181, Nuclear Plant Aging Research: The 1E Power System

Reviewed by: Jerry Edson, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------|------------------------------|-------------------------------|--|--------------|---------------------------------|--------------------------------------|
| 11 | 1E Power | Cable | Insulation | XLPE, EPR, silicon or butyl rubber, Kapton, PE, PVC, teflon, CSP | Not stated | ELETEMP, RAD, MOIST-EL, AGRCHEM | Embrittlement of insulation, treeing |
| 12 | 1E Power | Cable | Jacket | CSP | Not stated | ELETEMP, RAD, MOIST-EL, AGRCHEM | Embrittlement of insulation |
| 13 | 1E Power | Connections and Terminations | Not stated | Not stated | Not stated | FAT | Cracking |
| 14 | 1E Power | Electrical Cable | Cable Clamp | Stainless steel | Not stated | Not stated | Not stated |
| 15 | 1E Power | Electrical Cable | Terminal Strip Assembly | Glass filled phenolic | Not stated | Not stated | Not stated |
| 16 | 1E Power | Electrical Cable | Shrink Tubing | Polyolefin | Not stated | Not stated | Not stated |
| 17 | 1E Power | Electrical Cable | Plug Sleeve and Coupling Ring | Bronze | Not stated | Not stated | Not stated |
| 18 | 1E Power | Electrical Cable | O-Ring Seal | Elastomer | Not stated | Not stated | Not stated |
| 19 | 1E Power | Electrical Cable | Contact Socket | Copper | Not stated | Not stated | Not stated |
| 20 | 1E Power | Electrical Cable | Interfacial Seal | Dow Corning Sylgard | Not stated | Not stated | Cracking |
| 21 | 1E Power | Electrical Cable | Insulator, Plug Skirt | Polysulfone | Not stated | Not stated | Cracking |
| 22 | 1E Power | Electrical Cable | Washer | Stainless steel | Not stated | Not stated | Not stated |
| 23 | 1E Power | Electrical Cable | Module Assembly | Brass | Not stated | Not stated | Not stated |
| 24 | 1E Power | Circuit Breaker | Insulation | Polyester, glassfiber-filled epoxy resins, phenolic | Not stated | ELETEMP | Reduced insulation value |
| 25 | 1E Power | Circuit Breaker | Contacts | Silver alloy in copper base | Not stated | CURSTR, VOLSTR | Poor electrical contact |
| 26 | 1E Power | Circuit Breaker | Arc Chutes | Not stated | Not stated | ELETEMP | Structural damage to the arc chutes |
| 27 | 1E Power | Circuit Breaker | Overload Mechanism | Not stated | Not stated | ELETEMP | Reduced overload rating |
| 28 | 1E Power | Circuit Breaker | Connections | Not stated | Not stated | VIBR | Loose connections |
| 29 | 1E Power | Circuit Breaker | Lubricant | Not stated | Not stated | ELETEMP, AGRCHEM, CONTAM | Hardening of the lubricant |
| 30 | 1E Power | Circuit Breaker | Frame | Painted or electroplated steel | Not stated | Not stated | Not stated |

Document: NUREG/CR-5181, Nuclear Plant Aging Research: The 1E Power System

Reviewed by: Jerry Edson, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|---|------------------------|----------------|------|
| Embrittlement results in cracking which permits moisture to enter and result in conductor-to-conductor and conductor-to-ground shorts. Treeling results in conductor-to-conductor and conductor-to-ground shorts | Occasional | Not discussed in report | No specific program | Not stated | 22, 23, 25, 41 | 11 |
| Embrittlement results in cracking and moisture intrusion | Occasional | Not discussed in report | No specific program | Not stated | 22, 23, 25, 41 | 12 |
| Not stated | Not stated | Not discussed in report | Plant specific programs | Not stated | 23,24 | 13 |
| Not stated | Not stated | RG 1.63, IEEE-317 | 10 CFR 50.49, Vendor specific programs | Not stated | 22, 25, 49, 56 | 14 |
| Not stated | Not stated | RG 1.63, IEEE-317 | 10 CFR 50.49, Vendor specific programs | Not stated | 24, 25, 49, 56 | 15 |
| Not stated | Not stated | RG 1.63, IEEE-317 | 10 CFR 50.49, Vendor specific programs | Not stated | 24, 25, 49, 56 | 16 |
| Not stated | Not stated | RG 1.63, IEEE-317 | 10 CFR 50.49, Vendor specific programs | Not stated | 24, 25, 49, 56 | 17 |
| Pressure leak | Not stated | RG 1.63, IEEE-317 | 10 CFR 50.49, Vendor specific programs | Not stated | 24, 25, 49, 56 | 18 |
| Not stated | Not stated | RG 1.63, IEEE-317 | 10 CFR 50.49, Vendor specific programs | Not stated | 24, 25, 49, 56 | 19 |
| Not stated | Not stated | RG 1.63, IEEE-317 | 10 CFR 50.49, Vendor specific programs | Not stated | 24, 25, 49, 56 | 20 |
| Not stated | Not stated | RG 1.63, IEEE-317 | 10 CFR 50.49, Vendor specific programs | Not stated | 24, 25, 49, 56 | 21 |
| Not stated | Not stated | RG 1.63, IEEE-317 | 10 CFR 50.49, Vendor specific programs | Not stated | 24, 25, 49, 56 | 22 |
| Not stated | Not stated | RG 1.63, IEEE-317 | 10 CFR 50.49, Vendor specific programs | Not stated | 24, 25, 49, 56 | 23 |
| Excessive temperature caused by poor contact, large currents, or elevated environment degrades the insulation resulting in shorts and arcing | Not stated | Not discussed in report | ANSI/IEEE 741-1986 Section 7, vendor specific | Not stated | 25, 26, 27 | 24 |
| Degraded/poor contacts result in degraded or open circuits | Not stated | Not discussed in report | ANSI/IEEE 741-1986 Section 7, vendor specific | Not stated | 25, 26, 27 | 25 |
| Flashover/arcing, failure to extinguish the arc | Not stated | Not discussed in report | ANSI/IEEE 741-1986 Section 7, vendor specific | Not stated | 25, 26, 27 | 26 |
| Premature trip at low current | Not stated | Not discussed in report | ANSI/IEEE 741-1986 Section 7, vendor specific | Not stated | 25, 26, 27 | 27 |
| Improper operation and open circuits | Not stated | Not discussed in report | ANSI/IEEE 741-1986 Section 7, vendor specific | Not stated | 25, 26, 27 | 28 |
| Improper operation, failure to open or close | Not stated | Not discussed in report | ANSI/IEEE 741-1986 Section 7, vendor specific | Not stated | 25, 26, 27 | 29 |
| Not stated | Not stated | Not discussed in report | ANSI/IEEE 741-1986 Section 7, vendor specific | Not stated | 25, 26, 27 | 30 |

Document: NUREG/CR-5181, Nuclear Plant Aging Research: The 1E Power System

Reviewed by: Jerry Edson, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------|------------------------|-----------------------------------|--------------------------------------|--------------|--|---|
| 31 | 1E Power | Circuit Breaker | Housing, Doors | Painted sheet steel | Not stated | Not stated | Not stated |
| 32 | 1E Power | Circuit Breaker | Mechanisms | Cast bronze and steel, stamped steel | Not stated | CORR, AGRCHEM, WEAR, VIBR, FAT, CONTAM | Reduced force, increased friction, embrittled mat. |
| 33 | 1E Power | Relays | Coil Insulation | Not stated | Not stated | VOLSTR, ELETEMP | Reduced insulation value |
| 34 | 1E Power | Relays | Moving Parts | Not stated | Not stated | WEAR, FAT | Increased friction, binding |
| 35 | 1E Power | Relays | Contacts | Not stated | Not stated | WEAR, CORR, VIBR, CONTAM | Poor electrical contact |
| 36 | 1E Power | Relays | Connections | Not stated | Not stated | VIBR, ELETEMP | Loose or poor electrical connections |
| 37 | 1E Power | Relays | Coil Bobbin | Not stated | Not stated | ELETEMP | Accelerate aging |
| 38 | 1E Power | Chargers and Inverters | Circuit Breaker | Not stated | Not stated | CONTAM, LOSLUB, WEAR, CORR/PIT | Increased friction, binding, loss of continuity |
| 39 | 1E Power | Chargers and Inverters | Fuse | Not stated | Not stated | THERM-CY, FAT | Metal fatigue, melting of link |
| 40 | 1E Power | Chargers and Inverters | Relay | Not stated | Not stated | CORR/PIT, CORR/OX | Loss of continuity |
| 41 | 1E Power | Chargers and Inverters | Electrolytic Capacitors | Not stated | Not stated | ELETEMP, VIBR | Loss of electrolyte, failure of leads |
| 42 | 1E Power | Chargers and Inverters | Oil Filled Capacitors | Not stated | Not stated | ELETEMP, VIBR | Dielectric breakdown, failure of leads |
| 43 | 1E Power | Chargers and Inverters | Magnetics (Transformer, Inductor) | Not stated | Not stated | ELETEMP, LOW TEMP, VOLSTR, VIBR | Degraded insulation, cracked moisture seals, broken wires |
| 44 | 1E Power | Chargers and Inverters | Silicon Controlled Rectifiers | Not stated | Not stated | ELETEMP | Over voltage or over current caused by transients |
| 45 | 1E Power | Chargers and Inverters | Resistor | Not stated | Not stated | VIBR, ELETEMP | Decrease in resistance, lead fails |
| 46 | 1E Power | Chargers and Inverters | Printed Circuit Boards | Not stated | Not stated | TEMP, THERM-CY, CORR, VIBR | Cracking of circuit lines, open circuits, loose connections |

Document: NUREG/CR-5181, Nuclear Plant Aging Research: The 1E Power System

Reviewed by: Jerry Edson, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|--|---|------------------------|------------------|------|
| Not stated | Not stated | Not discussed in report | ANSI/IEEE 741-1986 Section 7, vendor specific | Not stated | 25, 26, 27 | 31 |
| Improper operation, failure to open or close | Not stated | Not discussed in report | ANSI/IEEE 741-1986 Section 7, vendor specific | Not stated | 25, 26, 27 | 32 |
| Excessive temperature from ohmic heating or the environment causes insulation failure and results in failure of the relay to operate | Not stated | Not discussed in report | RG 1.118, IEEE 338-1987 | Not stated | 25, 26, 27, 28 | 33 |
| Misoperation, failure to operate, slow or sluggish operation, inadvertent contact closure | Not stated | Not discussed in report | RG 1.118, IEEE 338-1987 | Not stated | 25, 26, 27, 28 | 34 |
| Open circuit, failure to close, arcing, increased temperature due to ohmic heating | Not stated | Not discussed in report | RG 1.118, IEEE 338-1987 | Not stated | 25, 26, 27, 28 | 35 |
| Open circuit, heating at the socket/pin interface | Not stated | Not discussed in report | RG 1.118, IEEE 338-1987 | Not stated | 25, 26, 27, 28 | 36 |
| Coil failure | Not stated | Not discussed in report | RG 1.118, IEEE 338-1987 | Not stated | 25, 26, 27, 28 | 37 |
| Failure to operate, failure to open | Occasional | IEEE-446, NEMA PE5, IEC 146-2, ANSI/IEEE-944 | IEEE 446, NEMA PE5, IEC 146-2, ANSI/IEEE 944, | Not stated | 29-36, 55, 60-64 | 38 |
| Fails open (opens prematurely) | Occasional | IEEE-446, NEMA PE5, IEC 146-2, ANSI/IEEE-944 | IEEE 446, NEMA PE5, IEC 146-2, ANSI/IEEE 944, | Not stated | 29-36, 55, 60-64 | 39 |
| Open circuit or coil, contacts open | Occasional | IEEE-446, NEMA PE5, IEC 146-2, ANSI/IEEE-944 | IEEE 446, NEMA PE5, IEC 146-2, ANSI/IEEE 944, | Not stated | 29-36, 55, 60-64 | 40 |
| Loss of capacitance or open circuit causes the charger/inverter to have improper output | Frequent | IEEE-446, NEMA PE5, IEC 146-2, ANSI/IEEE-944 | IEEE 446, NEMA PE5, IEC 146-2, ANSI/IEEE 944, | Not stated | 29-36, 55, 60-64 | 41 |
| Loss of capacitance or open circuit causes the charger/inverter to have improper output | Frequent | IEEE-446, NEMA PE5, IEC 146-2, ANSI/IEEE-944 | IEEE 446, NEMA PE5, IEC 146-2, ANSI/IEEE 944, | Not stated | 29-36, 55, 60-64 | 42 |
| Failure of device due to short circuit (turn-to-turn or turn-to-ground) or change in inductance | Occasional | IEEE-446, NEMA PE5, IEC 146-2, ANSI/IEEE-944 | IEEE 446, NEMA PE5, IEC 146-2, ANSI/IEEE 944, | Not stated | 29-36, 55, 60-64 | 43 |
| Failure of device due to open or short circuits | Occasional | IEEE-446, NEMA PE5, IEC 146-2, ANSI/IEEE-944 | IEEE 446, NEMA PE5, IEC 146-2, ANSI/IEEE 944, | Not stated | 29-36, 55, 60-64 | 44 |
| Failure of device due to open circuit or change in value of resistor | Rare | IEEE-446, NEMA PE5, IEC 146-2, ANSI/IEEE-944 | IEEE 446, NEMA PE5, IEC 146-2, ANSI/IEEE 944, | Not stated | 29-36, 55, 60-64 | 45 |
| Output changes from desired value | Frequent | IEEE-446, NEMA PE5, IEC 146-2, ANSI/IEEE-944 | IEEE 446, NEMA PE5, IEC 146-2, ANSI/IEEE 944, | Not stated | 29-36, 55, 60-64 | 46 |

Document: NUREG/CR-5181, Nuclear Plant Aging Research: The 1E Power System

Reviewed by: Jerry Edson, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------|------------------------|-------------------------|--|--------------|--------------------------|--|
| 47 | 1E Power | Chargers and Inverters | Surge Suppressor | Not stated | Not stated | VOLSTR, CURSTR | Semiconductor breakdown |
| 48 | 1E Power | Chargers and Inverters | Connections | Not stated | Not stated | MECHSTR | Fatigue failure of wire at terminals |
| 49 | 1E Power | Chargers and Inverters | Meters | Not stated | Not stated | CONTAM | Increase in bearing friction |
| 50 | 1E Power | Chargers and Inverters | Switch | Not stated | Not stated | CORR, CORR/PIT | Loss of continuity across contacts |
| 51 | 1E Power | Chargers and Inverters | Potentiometer | Not stated | Not stated | ELETEMP | Loss of continuity |
| 52 | 1E Power | Batteries | Grids/Plates | Lead-calcium alloy | Not stated | OVERCHG, ELETEMP, CONTAM | Accelerates corrosion and oxidation |
| 53 | 1E Power | Batteries | Active Material | Lead dioxide and lead sulfate | Not stated | GAS | Dislodges active material |
| 54 | 1E Power | Batteries | Separator | Rubber/glass matt | Not stated | ELETEMP | Accelerates deterioration of electrical insulation |
| 55 | 1E Power | Batteries | Electrolyte | Sulfuric acid and water | Not stated | CONTAM | Hydrolysis of the water and loss of electrolyte |
| 56 | 1E Power | Batteries | Vent | Fused alumina | Not stated | MECHSTR | Vent breaks allowing contamination to enter |
| 57 | 1E Power | Batteries | Top Connectors | Lead-calcium alloy | Not stated | ELETEMP, CORR, EMBR | Low electrolyte level causes corrosion and embrittlement |
| 58 | 1E Power | Batteries | Terminals | Lead-calcium alloy | Not stated | CORR/OX, CORR | Poor electrical contact with external busses |
| 59 | 1E Power | Batteries | Container and Top Cover | Polycarbonate, styrene acrylonitrile, acrylo-butadiene styrene | Not stated | MECHSTR, CORR/OX | Oxidation of lead causes plate growth |

Document: NUREG/CR-5192, Testing of A Naturally Aged Nuclear Power Plant Inverter and Battery Charger

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|--------------------|--------------|-----------------|---|
| 1 | | Inverter | Resistors | Carbon composition | Not stated | ELETEMP & MOIST | Ohms decrease - temperature, & ohms increase - moisture |
| 2 | | Inverter | Wire | Not stated | Not stated | Not stated | Turns contact |

Document: NUREG/CR-5181, Nuclear Plant Aging Research: The 1E Power System

Reviewed by: Jerry Edson, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|--|---|------------------------|-----------------------------------|------|
| Semiconductor breakdown due to overheating causes short circuits and improper output | Rare | IEEE-446, NEMA PE5, IEC 146-2, ANSI/IEEE-944 | IEEE 446, NEMA PE5, IEC 146-2, ANSI/IEEE 944, | Not stated | 29-36, 55, 60-64 | 47 |
| Improper output due to open or short circuits | Occasional | IEEE-446, NEMA PE5, IEC 146-2, ANSI/IEEE-944 | IEEE 446, NEMA PE5, IEC 146-2, ANSI/IEEE 944, | Not stated | 29-36, 55, 60-64 | 48 |
| Improper indication | Occasional | IEEE-446, NEMA PE5, IEC 146-2, ANSI/IEEE-944 | IEEE 446, NEMA PE5, IEC 146-2, ANSI/IEEE 944 | Not stated | 29-36, 55, 60-64 | 49 |
| Improper output due to switch failing open or closed | Occasional | IEEE-446, NEMA PE5, IEC 146-2, ANSI/IEEE-944 | IEEE 446, NEMA PE5, IEC 146-2, ANSI/IEEE 944 | Not stated | 29-36, 55, 60-64 | 50 |
| Improper output due to open or short circuit | Occasional | IEEE-446, NEMA PE5, IEC 146-2, ANSI/IEEE-944 | IEEE 446, NEMA PE5, IEC 146-2, ANSI/IEEE 944 | Not stated | 29-36, 55, 60-64 | 51 |
| Corrosion/oxidation causes plate growth resulting in reduced capacity and stresses the container | Frequent | RG 1.129, IEEE-450 | RG 1.129, IEEE 450-1987, Tech Spec Surveil. | Not stated | 30, 31, 36, 37, 38, 50, 54, 62-65 | 52 |
| Dislodging active material from the plates causes loss of capacity | Not stated | RG 1.129, IEEE-450 | RG 1.129, IEEE 450-1987, Tech Spec Surveil. | Not stated | 30, 31, 36, 37, 38, 50, 54, 62-65 | 53 |
| Loss of electrical insulation between plates causes short circuits and loss of capacity | Not stated | RG 1.129, IEEE-450 | RG 1.129, IEEE 450-1987, Tech Spec Surveil. | Not stated | 30, 31, 36, 37, 38, 50, 54, 62-65 | 54 |
| Loss of electrolyte results in loss of capacity | Not stated | RG 1.129, IEEE-450 | RG 1.129, IEEE 450-1987, Tech Spec Surveil. | Not stated | 30, 31, 36, 37, 38, 50, 54, 62-65 | 55 |
| Contaminates in the electrolyte result in reduced capacity | Not stated | RG 1.129, IEEE-450 | RG 1.129, IEEE 450-1987, Tech Spec Surveil. | Not stated | 30, 31, 36, 37, 38, 50, 54, 62-65 | 56 |
| Embrittled top conductors are susceptible to breaking and causes loss of capacity | Frequent | RG 1.129, IEEE-450 | RG 1.129, IEEE 450-1987, Tech Spec Surveil. | Not stated | 30, 31, 36, 37, 38, 50, 54, 62-65 | 57 |
| Poor electrical contact results in loss of capacity and may result in total battery failure | Not stated | RG 1.129, IEEE-450 | RG 1.129, IEEE 450-1987, Tech Spec Surveil. | Not stated | 30, 31, 36, 37, 38, 50, 54, 62-65 | 58 |
| Plate growth and handling stresses results in cracked containers which allow electrolyte to escape resulting in reduced capacity or total failure | Frequent | RG 1.129, IEEE-450 | RG 1.129, IEEE 450-1987, Tech Spec Surveil. | Not stated | 30, 31, 36, 37, 38, 50, 54, 62-65 | 59 |

Document: NUREG/CR-5192, Testing of A Naturally Aged Nuclear Power Plant Inverter and Battery Charger

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|--|--|----------|------|
| Resistance change causes improper output. | Not stated | Not discussed in report | Vendor specific, Tech. Spec., IEEE 446, NEMA | Individual fusing of filter capacitors to preclude a capacitor failure in the short circuit mode [2] | 3-23 | 1 |
| When turns of wire in resistor make contact it decreases total resistance of resistor resulting in improper output. | Not stated | Not discussed in report | Vendor specific, Tech. Spec., IEEE 446, NEMA | Not stated | 3-23 | 2 |

Document: NUREG/CR-5192, Testing of A Naturally Aged Nuclear Power Plant Inverter and Battery Charger

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|-------------------------------|------------|--------------|---------------|--|
| 3 | | Inverter | Electrolytic Capacitors | Not stated | Not stated | Not stated | Capacitance decreases with age |
| 4 | | Inverter | Ceramic Capacitor | Not stated | Not stated | Not stated | Unstable capacitance value |
| 5 | | Inverter | Silicon Controlled Rectifiers | Silicon | Not stated | ELETEMP | Deterioration of the thermal joint compound |
| 6 | | Inverter | Various Electrical Components | Not stated | Not stated | Not stated | No aging effects noted for 12 year old equipment |
| 7 | | Battery | Various Electrical Components | Not stated | Not stated | Not stated | No aging effects noted for 12 year old equipment |

Document: NUREG/CR-5280 V1, Age-Related Degradation of Westinghouse 480-Volt Circuit Breakers

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|--------------------------------|---|---|--------------|-------------------------------------|--|
| 1 | | DS-206/DS-416 Circuit Breakers | Power Operated Mechanisms | Spring steel | Westinghouse | WEAR, LOSLUB, CORR/UA | Wear out, loss of material, friction, & corr product buildup |
| 2 | | DS-206/DS-416 Circuit Breakers | Contacts | Contacts mounted on high strength insulating base and steel arm | Westinghouse | WEAR, CURSTR, & CORR/UA | Wear from operation, pitting, & erosion from arcs |
| 3 | | DS-206/DS-416 Circuit Breakers | Arc Chutes | Steel and arc resisting plastic plates | Westinghouse | WEAR, & CURSTR | Erosion & burned splitter plates |
| 4 | | DS-206/DS-416 Circuit Breakers | Amptector Trip Unit (Electronic Components) | Not stated | Westinghouse | VIB, CURSTR, & VOLSTR | Loose parts, component burn out or degraded operation |
| 5 | | DS-206/DS-416 Circuit Breakers | Current Magnitude and Direction Sensors | Current transformers | Westinghouse | CURSTR, & VOLSTR | Dielectric properties degraded from electrical stresses |
| 6 | | DS-206/DS-416 Circuit Breakers | Optional Accessories | Electro-mechanical devices, switch, and solid state device | Westinghouse | VIB, CURSTR, & VOLSTR | Not stated |
| 7 | | DS-206/DS-416 Circuit Breakers | Electrical and Mechanical Components in General | Not stated | Westinghouse | VIB, CURSTR, VOLSTR, LOSLUB, & WEAR | Coil burnings, binding of linkage, wear, overheating, & dust |

Document: NUREG/CR-5280 V2, Age-Related Degradation of Westinghouse 480-Volt Circuit Breakers (Mechanical Cycling)

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------------|-----------------------|---|--------------|---------------|--|
| 1 | | DS-416 Breaker/480 V | Structural Components | Steel | Westinghouse | VIB & CORR | Vibration will loosen parts, corrosion degrades metals |
| 2 | | DS-416 Breaker/480 V | Contact Assembly | Insulating material and stainless steel | Westinghouse | WEAR & CURSTR | Wear & loss of material from arcing. |

Document: NUREG/CR-5192, Testing of A Naturally Aged Nuclear Power Plant Inverter and Battery Charger

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|---|------------------------|-----------------|------|
| Distortion of signals to SCRs may result in improper putput. | Not stated | Not discussed in report | Vendor specific, Tech. Spec., IEEE 446, NEMA | Not stated | 3-23 | 3 |
| Not stated | Not stated | Not discussed in report | Vendor specific, Tech. Spec., IEEE 446, NEMA | Not stated | 3-23 | 4 |
| Over heating of SCRs may result in SCR failure and loss of output. | Not stated | Not discussed in report | Vendor specific, Tech. Spec., IEEE 446, NEMA | Not stated | 4-1 | 5 |
| None | Not stated | Not discussed in report | Vendor specific, Tech. Spec., IEEE 446, NEMA | Not stated | 4-3 | 6 |
| None. | Not stated | Not discussed in report | Vendor specific program, Tech. Spec. Surveil. | Not stated | 3-1, 4-1, & 4-3 | 7 |

Document: NUREG/CR-5280 V1, Age-Related Degradation of Westinghouse 480-Volt Circuit Breakers

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|---|--|---|------------------|------|
| Excessive force or rubbing causes distortion & wear out, rust on pivotal parts & trip gears can cause hang up, hardened or improper lubricants or lubricant application can cause sluggish operation. | Occasional | Not discussed in report | Vendor specific, IEEE 741-1986 Section 7 | Twelve recommendations given relating to three separate issues covering reliability, pole shaft welds, and maintenance. [2] | 2-7, 6-2, & 7-4 | 1 |
| Contacts wear from repeated operations, arcing causes pitting, contacts become mottled, dirty, and eroded due to arc burning. Contacts over heat from resistance due to weak springs. | Occasional | Maintenance per owner's group MPM WORGTSDS416 | Vendor specific, IEEE 741-1986 Section 7 | Filing or dressing with abrasive cloth is not recommended [2] | 2-9, 6-2, & 7-6 | 2 |
| Slots in arc chute gradually erode with arc interruptions, fault currents cause heavy erosion, and throat of the arc chute enclosure becomes burned and coated with soot from arc interruptions. | Frequent | Maintenance per owner's group MPM WORGTSDS416 | Vendor specific, IEEE 741-1986 Section 7 | Life of the DS-16 breaker should be 5000 cycles or 20 years. [2] | 2-9, 6-3, & 7-6 | 3 |
| Vibration may loosen parts, voltage and current stress may cause part burn out or insulation damage. Electrical stress reduces dielectric properties | Occasional | Maintenance per owner's group MPM WORGTSDS416 | Vendor specific, IEEE 741-1986 Section 7 | Life of the DS-16 breaker should be 5000 cycles or 20 years. [2] | 2-9, 6-3, & 7-6 | 4 |
| Not stated | Not stated | Maintenance per owner's group MPM WORGTSDS416 | Vendor specific, IEEE 741-1986 Section 7 | Not stated | 2-12 | 5 |
| Not stated | Not stated | Maintenance per owner's group MPM WORGTSDS416 | Vendor specific, IEEE 741-1986 Section 7 | Not stated | 2-12 & 2-13 | 6 |
| Most breaker problems result from control problems involving contacts, coil burnings, and trip device bindings, followed by operating mechanism problems. Loss of lubrication, erosion of contacts, burning of arc chutes, & loss of adjustment are from aging | Occasional | Owner's group recommended maintenance | Vendor specific, IEEE 741-1986 Section 7 | Twelve recommendations given related to reliability, weld failures, and maintenance [2] | 2-1, 7-1, & 7-4. | 7 |

Document: NUREG/CR-5280 V2, Age-Related Degradation of Westinghouse 480-Volt Circuit Breakers (Mechanical Cycling)

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|-------------------------|--|------------------------|-----------|------|
| Failure to operate | Rare | Not discussed in report | Vendor specific, IEEE 741-1986 Section 7 | Not stated | 3-2 & 6-2 | 1 |
| Unreliable contact | Not stated | Not discussed in report | Vendor specific, IEEE 741-1986 Section 7 | Not stated | 3-2 & 6-2 | 2 |

Document: NUREG/CR-5280 V2, Age-Related Degradation of Westinghouse 480-Volt Circuit Breakers (Mechanical Cycling)

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------------|---|--|--------------|-----------------------|---|
| 3 | | DS-416 Breaker/480 V | Power Operated Mechanism | Steel | Westinghouse | WEAR, FAT, & EX FORCE | Wear, fracture, and distortion. |
| 4 | | DS-416 Breaker/480 V | Pole Shaft | Steel | Westinghouse | FAT, & EX FORCE | Cracking, misalignment, & binding due to poor welds |
| 5 | | DS-416 Breaker/480 V | Charging System (Ratchet, Motor, Brushes, Oscillator, Spring) | Steel, carbon brush in motor, insulation varnish on motor windings | Westinghouse | WEAR, FAT, & CURSTR | Wear on moving parts & electric motor burn out |
| 6 | | DS-416 Breaker/480 V | Electrical Coils (UVTA, STA, AND Closing Coil) | Not stated | Westinghouse | CURSTR | Extended duration of current flow caused burn out |
| 7 | | DS-416 Breaker/480 V | Sensors, Amptector Trip Unit, & Arc Chutes | Not stated | Westinghouse | Not stated | Extended energization of coils. |

Document: NUREG/CR-5334, Severe Accident Testing of Electrical Penetration Assemblies

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|--------------------------------------|--|----------------|---------------|----------------------------|---|
| 1 | | D. G. O'Brien Electrical Penetration | SEALS | Silicon O-ring | D. G. O'Brien | ELETEMP, MOIST-EL, AND RAD | Seal cracks and moisture intrusion. |
| 2 | | D. G. O'Brien Electrical Penetration | Electrical Components (Wire, Insulation, and Connectors) | Not stated | Not stated | ELETEMP, MOIST-EL, AND RAD | Moisture or contaminants caused electrical shorts to ground |
| 3 | | Westinghouse Electrical Penetration | Seals | Silicon O-ring | Westinghouse | ELETEMP, MOIST-EL, AND RAD | Seal cracks and moisture intrusion |
| 4 | | Westinghouse Electrical Penetration | Electrical Components (Wire, Insulation, and Connectors) | Not stated | Westinghouse | ELETEMP, MOIST-EL, AND RAD | Insulation degradation |
| 5 | | CONAX Electrical Penetration | Seals | Viton O-rings | Conax | ELETEMP, MOIST-EL, AND RAD | Seal cracks and moisture intrusion |
| 6 | | CONAX Electrical Penetration | Electrical Components (Wire, Insulation, and Connectors) | Not stated | Conax | THERM, MOIST-EL, AND RAD | Embrittlement and cracking |

Document: NUREG/CR-5383, Effect of Aging on Response Time of Nuclear Plant Pressure Sensors

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------------------------|---------------------|------------|--------------|--------------------|--|
| 1 | | Pressure Transmitter | Diaphragm | Not stated | Not stated | VIBR FAT PRESS | Deformation, cracking, and hysteresis of diaphragm |
| 2 | | Pressure Transmitter | Mechanical Linkages | Not stated | Not stated | PRESS CORR CORR/OX | Changes in system restoration ability |
| 3 | | Pressure Transmitter Electronics | Seals | Not stated | Not stated | EMBR | Moisture on electronics |

Document: NUREG/CR-5280 V2, Age-Related Degradation of Westinghouse 480-Volt Circuit Breakers (Mechanical Cycling)**Reviewed by:** L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|-----------------------------|-------------------------|--|--|-----------|------|
| Aging degradation in parts between the motor and the poles redistributes the force transmitted from the charging motor causing large unbalanced stresses in subcomponents & wear | Occasional | Not discussed in report | Vendor specific, IEEE 741-1986 Section 7 | Monthly inspection and every 50 to 100 cycles inspect parts vulnerable to aging, maintenance & lubrication at 250 cycles [2] | 6-2 & 6-5 | 3 |
| Once cracks grow to a quarter the size of an effective weld the five levers connecting the pole contacts become misaligned and caused excessive movement leading to fracture, binding and other problems. | Not stated | Not discussed in report | Vendor specific, IEEE 741-1986 Section 7 | Monthly inspection and every 50 to 100 cycles inspect parts vulnerable to aging, maintenance & lubrication at 250 cycles [2] | 6-2 & 6-5 | 4 |
| Wear of ratchet wheel, holding pauls, motor crank, and handle dominated the aging of the charging system. Carbon brushes needed frequent maintenance. | Not stated | Not discussed in report | Vendor specific, IEEE 741-1986 Section 7 | Assure design adequacy by inspection, enhanced inspections and maintenance & install cycle counter. [2] | 6-2, 6-4 | 5 |
| Sluggish operation, binding, failure to operate, | Freq when mechanism binding | Not discussed in report | Vendor specific, IEEE 741-1986 Section 7 | Assure design adequacy by inspection, enhanced inspections and maintenance & install cycle counter. [2] | 4-18 | 6 |
| Not stated | Not stated | Not discussed in report | Vendor specific, IEEE 741-1986 Section 7 | Not stated | 3-2 | 7 |

Document: NUREG/CR-5334, Severe Accident Testing of Electrical Penetration Assemblies**Reviewed by:** L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|--|-------------------------------|---|-------------------------|------|
| Cracks in the seals from high temperature and radiation allows moisture to leak into penetration resulting in electrical faults. | Rare | IEEE 317-1976 AND IEEE 323-1974 DESIGN STD | 10 CFR 50.49, vendor specific | Each design should be tested. The leak potential is highly dependent on the temperatures to which the EPA is subject. [2] | 4-1, 4-16, and 7-1 | 1 |
| Short to ground and electrical faults due to moisture intrusion. | Not stated | IEEE 317-1976 AND IEEE 323-1974 DESIGN STD | 10 CFR 50.49, vendor specific | Not stated | C-1, 4-16, and 7-1 | 2 |
| Seal cracks allow moisture intrusion into penetration resulting in electrical faults. | Rare | IEEE 317-1976 AND IEEE 323-1974 DESIGN STD | 10 CFR 50.49, vendor specific | Each design should be tested. The leak potential is highly dependent on the temperatures to which the EPA is subject. [2] | 1-3, 5-1, 5-15, and 7-1 | 3 |
| Decreased insulation resistance results in excessive leakage currents. | Rare | IEEE 317-1976 AND IEEE 323-1974 DESIGN STD | 10 CFR 50.49, vendor specific | Not stated | 4-1, 4-16, and 7-1 | 4 |
| Seal cracks allow moisture intrusion resulting in electrical faults. | Rare | IEEE 317-1976 AND IEEE 323-1974 DESIGN STD | 10 CFR 50.49, vendor specific | Each design should be tested. The leak potential is highly dependent on the temperatures to which the EPA is subject. [2] | 6-1, 6-13, and 7-1 | 5 |
| Electrical faults due to moisture intrusion through connectors. | Occasional | IEEE 317-1976 AND IEEE 323-1974 DESIGN STD | 10 CFR 50.49, vendor specific | Look at types of cables and connectors rather than penetration design to improve future electrical penetrations. [2] | 6-1, 6-13, and 7-1 | 6 |

Document: NUREG/CR-5383, Effect of Aging on Response Time of Nuclear Plant Pressure Sensors**Reviewed by:** E. W. Roberts, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|--|--|---|----------|------|
| Response time degradation for pressure transmitter | Not stated | RG 1.118, IEEE 338, & ISA Standard 67.06 | RG 1.118, IEEE 338, Tech Spec surveillance | Revise RG and standards to take into account recent advances in testing technology and other available information. [2] | 23, 115 | 1 |
| Response time degradation for pressure transmitter | Not stated | RG 1.118, IEEE 338, & ISA Standard 67.06 | RG 1.118, IEEE 338, Tech Spec surveillance | Revise RG and standards to take into account recent advances in testing technology and other available information. [2] | 23, 115 | 2 |
| Response time degradation for pressure transmitter | Not stated | RG 1.118, IEEE 338, & ISA Standard 67.06 | RG 1.118, IEEE 338, 10 CFR 50.49, Tech Specs | Revise RG and standards to take into account recent advances in testing technology and other available information. [2] | 23, 115 | 3 |

Document: NUREG/CR-5383, Effect of Aging on Response Time of Nuclear Plant Pressure Sensors

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------------------------|-----------------------|------------|--------------|-------------------------|---|
| 4 | | Pressure Transmitter Electronics | Electronic Components | Not stated | Not stated | ELETEMP RAD MOIST-EL | Changes in value of electronic components |

Document: NUREG/CR-5448, AGING EVALUATION OF CLASS 1E BATTERIES: SEISMIC TESTING

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|------------|--------------|---------------|---------------------------|
| 1 | | | Batteries | Not stated | Not stated | SEISMIC | Plate movement or breakup |

Document: NUREG/CR-5461, Aging of Cables, Connections, and Electrical Penetration Assemblies Used in Nuclear Power Plants

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|-------------------------|--------------------------|---|----------------------------------|----------------------------|--|
| 1 | | Cable | Insulation | EPR, CSPE, EPDM, XLPE, silicon rubber, butyl rubber, polyethylene, and 13 others used less often | Ten manufactures listed | MOIST-EL, ELETEMP, AND RAD | Insulation degradation, short and open circuits |
| 2 | | Cable | Jacket | Neoprene, hypalon, XLPO, CSPE, & CPE, | Ten manufactures listed | MOIST-EL, ELETEMP, AND RAD | Jacket degradation, cracks, and discoloration |
| 3 | | Connections | Terminal Blocks | Phenolic with glass or cellulose filler with metal terminals | Seven listed | ELETEMP, RAD, & VIB | Loose connections, cracks and short circuits |
| 4 | | Connections | Splices | Crimp type ring lugs, copper conductor, nylon or kynar insulation, and Raychem heat shrink tubing | Raychem | ELETEMP, VIB, AND RAD | Loose connections and loss of dielectric isolation |
| 5 | | Connections | Coax Connectors | Metal with organic insulation such as teflon | Not stated | ELETEMP AND RAD | Insulation degradation |
| 6 | | Electrical Penetrations | Seal Material | Steel tubes, seal materials are polysulfone, metal-glass, and epoxy | Conax, O'Brien, and Westinghouse | ELTEMP & RAD | Seal leaks and cracking |
| 7 | | Electrical Penetrations | Electrical Wire or Cable | Insulations (XLPE, EPR, EPDM & Polymide) and jacket(CSPE, SPE, Hypalon, FR, and fiberglass) | Ten manufacturers listed | ELETEMP AND RAD | Change in dielectric properties, embrittlement, and cracking |

Document: NUREG/CR-5546, An Investigation of The Effects of Thermal Aging on the Fire Damageability of Electric Cables

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|-------------------|--------------|--|-----------------------|---------------|---|
| 1 | | Electrical Cables | Insulation | XPE, and interstitial material (Nylon & paper) | Rockbestos | ELETEMP | Not stated |
| 2 | | Electrical Cables | Jacket | Neoprene | Rockbestos | ELETEMP | Embrittlement and cracking |
| 3 | | Electrical Cables | Insulation | EPR, and interstitial material (Nylon & paper) | Boston Insulated Wire | ELETEMP | Not stated |
| 4 | | Electrical Cables | Jacket | Hypalon | Boston Insulated Wire | ELETEMP | Embrittlement, dielectric loss and forms cracks |

Document: NUREG/CR-5383, Effect of Aging on Response Time of Nuclear Plant Pressure Sensors

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component | Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|------------|--------------------|--|--|---|----------|------|
| Response time degradation for pressure transmitter | Not stated | | RG 1.118, IEEE 338, & ISA Standard 67.06 | RG 1.118, IEEE 338, Tech Spec surveillance | Revise RG and standards to take into account recent advances in testing technology and other available information. [2] | 23, 115 | 4 |

Document: NUREG/CR-5448, AGING EVALUATION OF CLASS 1E BATTERIES: SEISMIC TESTING

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component | Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|------------|--------------------|---|---|---|----------|------|
| No effect on bat capability if maintained to IEEE Std 450, RG 1.1.29 and MFG recommendations | Not stated | | IEEE STD 450, RG 1.129, & Mfg recommendations | RG 1.129, IEEE 450-1987, Tech Spec Surveil. | Batteries not maintained per IEEE 450, RG1.129, & MFG rec. need adv.monitoring tech. to determine seismic capability. [2] | 35 | 1 |

Document: NUREG/CR-5461, Aging of Cables, Connections, and Electrical Penetration Assemblies Used in Nuclear Power Plants

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component | Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|------------|--------------------|---|---------------------------------------|------------------------|--------------|------|
| Thermal and radiation effects cause insulation degradation leading to cracking which allows moisture to intrude and then shorts or current leakage results. Jacket/insulation interaction effect was also noted. | Not stated | | EQDB, IEEE 323-1974 & IEEE 383-1974 testing | No specific program | Not stated | 8, 24, & 40 | 1 |
| Thermal and radiation effects cause jacket material degradation leading to cracking which allows moisture to intrude into the insulation, jacket/insulation interaction effect was also noted in the sandia report. | Not stated | | EQDB, IEEE 323-1974 & IEEE 383-1974 testing | No specific program | Not stated | 8, 24, & 40 | 2 |
| Loss of dielectric isolation or loose connections to disrupt a circuit, leakage paths through moisture films, and insulation resistance decrease in presents of steam. | Not stated | | Not discussed in report | Plant specific programs | Not stated | 11, 27, & 41 | 3 |
| Insulation vulnerable to aging, loss of dielectric isolation sufficient to disrupt a circuit, or loose connections | Not stated | | Not discussed in report | 10 CFR 50.49 | Not stated | 11, 27, & 42 | 4 |
| Decreased insulation resistance results in excessive leakage current. | Not stated | | Not discussed in report | Plant specific programs | Not stated | 27 | 5 |
| Seal cracks and leaks result in moisture intrusion and electrical faults. | Not stated | | Not discussed in report | 10 CFR 50.49, vendor specific program | Not stated | 14, 28, & 42 | 6 |
| Insulation degradation and jacket cracking leading to short or open circuits and degraded signals. | Not stated | | Not discussed in report | 10 CFR 50.49, vendor specific program | Not stated | 14, 28, & 42 | 7 |

Document: NUREG/CR-5546, An Investigation of The Effects of Thermal Aging on the Fire Damageability of Electric Cables

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component | Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|------------|--------------------|-------------------------|---------------------|------------------------|----------------|------|
| None | Not stated | | Not discussed in report | No specific program | Not stated | 10, 13, and 32 | 1 |
| Failure to protect conductors and insulation. | Not stated | | Not discussed in report | No specific program | Not stated | 21, 24, and 32 | 2 |
| Reduced the thermal damage threshold. | Not stated | | Not discussed in report | No specific program | Not stated | 21, 24, and 32 | 3 |
| Reduced thermal damage threshold. | Not stated | | Not discussed in report | No specific program | Not stated | 21, 24, and 32 | 4 |

Document: NUREG/CR-5560, Aging of Nuclear Plant Resistance Temperature Detectors
 Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|---------------------------------------|-----------------|-----------------|-----------------------|------------------------------------|--------------------------------------|
| 1 | | Resistance Temperature Detector (RTD) | Seal | Not stated | Five Companies Listed | ELETEMP, MOIST-EL, VIB, & THERM-CY | Dry out, shrink, & crack |
| 2 | | Resistance Temperature Detector (RTD) | Insulation | MgO | Five Companies Listed | MOIST-EL | Moisture degrades insulation |
| 3 | | Resistance Temperature Detector (RTD) | Sensing Element | Platinum | Five Companies Listed | ELETEMP, MOIST-EL, VIB, & THERM-CY | Noisy, cal shift, & degraded element |
| 4 | | Resistance Temperature Detector (RTD) | Sheath | Stainless steel | Five Companies Listed | ELETEMP, VIB, & THERM-CY | Not stated |

Document: NUREG/CR-5619, The Impact of Thermal Aging on the Flammability of Electric Cables
 Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|-----------------|--|-----------------------|---------------|-------------|
| 1 | | | Electric Cables | Neoprene jacket, cross-linked polyethylene (XPE) insulated | Rockbestos | ELETEMP | Not stated |
| 2 | | | Electric Cables | Hypalon jacket, ethylene-propylene rubber (EPR) insulated | Boston Insulated Wire | ELETEMP | Not stated |

Document: NUREG/CR-5643, Insights Gained From Aging Research
 Reviewed by: Jerry Edson, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|-----------------------|--------------|-----------|--------------|---------------|-------------|
| 1 | | Electrical Components | | | | | |

Document: NUREG/CR-5655, Submergence and High Temperature Steam Testing of Class 1E Electrical Cables
 Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|------------------|--|--------------|-------------------------|-------------------------|
| 1 | | | Electrical Cable | EPR, XLPO, silicone, kapton, kerite, coaxial | 12 Mfg | ELETEMP RAD MOIST-EL | Insulation failure |
| 2 | | | Electrical Cable | EPR, XLPO, silicone, kapton, kerite, coaxial | 12 Mfg | ELETEMP RAD MOIST-EL | Some insulation failure |
| 3 | | | Electrical Cable | EPR, XLPO, silicone, kapton, kerite, coaxial | 12 Mfg | ELETEMP RAD MOIST-EL | Some insulation failure |

Document: NUREG/CR-5700, Aging Assessment of Reactor Instrumentation and Protection System Components
 Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|------------------------|--------------|------------|--------------|---------------|-------------------|
| 1 | | Instrumentation System | Indicator | Not stated | Not stated | ELETEMP VIBR | Indicator failure |

Document: NUREG/CR-5560, Aging of Nuclear Plant Resistance Temperature Detectors

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|---|--|----------------------|------|
| Seal may dry out, shrink, or crack allowing moisture intrusion and degraded performance of RTD. | Occasional | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | 25, & 27 | 1 |
| Moisture intrusion from a leaking seal will degrade the insulation. | Occasional | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | 28 | 2 |
| Long term high temp exposure affects material properties, vibration may cause response time degradation, and therm-cy can cause calibration shift. | Occasional | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Calibrate RTDs and perform response time tests prior to installation in a plant. [2] | 28, 167, 180, and A8 | 3 |
| Sheath not normally effected by aging during qualified life of RTD. | Rare | Not discussed in report | IEEE 338-1987, RG 1.118, ISA 67.06, Tech Spec | Not stated | 15, 25 & 27 | 4 |

Document: NUREG/CR-5619, The Impact of Thermal Aging on the Flammability of Electric Cables

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|-------------------------|---------------------|---------------------------------|----------|------|
| Reduction in flammability | Not stated | Not discussed in report | No specific program | No further investigation needed | 21 | 1 |
| Reduction in flammability | Not stated | Not discussed in report | No specific program | No further investigation needed | 21 | 2 |

Document: NUREG/CR-5643, Insights Gained From Aging Research

Reviewed by: Jerry Edson, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|-----------------------------|------------------------|----------|------|
| For electrical components, this report contains information identical to that in other NPAR reports. See the following NUREG/CR reports: 4457, 5448, 4564, 5051, 5192, 5461, 5655, 4156, 4939, 4234 v1 & v2, 5141, 4819 v1 & v2, 5181, 4747 v1, 4967, 4740 | Not stated | Not discussed in report | Component specific programs | Not stated | | 1 |

Document: NUREG/CR-5655, Submergence and High Temperature Steam Testing of Class 1E Electrical Cables

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|---------------------|------------------------|----------|------|
| Not stated | Not stated | IEEE 383 | No specific program | Not stated | 2, 35 | 1 |
| Not stated | Not stated | IEEE 383 | No specific program | Not stated | 2, 35 | 2 |
| Not stated | Not stated | IEEE 383 | No specific program | Not stated | 2, 35 | 3 |

Document: NUREG/CR-5700, Aging Assessment of Reactor Instrumentation and Protection System Components

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|-------------------------|---|--|----------------|------|
| Not stated | Frequent | Not discussed in report | RG 1.118, IEEE 338-1987, ISA 67.06, Tech Spec | Develop methods to prevent infant mortality. Testing for synergistic effects of aging. Develop industry wide data base [2] | 11, 24, 38, 65 | 1 |

Document: NUREG/CR-5700, Aging Assessment of Reactor Instrumentation and Protection System Components

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|------------------------|--------------|------------|--------------|-----------------------------------|--|
| 2 | | Instrumentation System | Sensor | Not stated | Not stated | ELETEMP VIBR PRESS-CY MOIST-EL | Sensor failure, response time degradation, drift |
| 3 | | Instrumentation System | Controller | Not stated | Not stated | ELETEMP VIBR MOIST-EL | Failure, response time degradation, drift |
| 4 | | Instrumentation System | Controller | Not stated | Not stated | ELETEMP VIBR MOIST-EL | Calibration shift slow response time |
| 5 | | Instrumentation System | Annunciators | Not stated | Not stated | ELETEMP VIBR MOIST-EL | Visual unit failure sound alarm failure |
| 6 | | Instrumentation System | Recorders | Not stated | Not stated | ELETEMP VIBR MOIST-EL | Failure to record |

Document: NUREG/CR-5762, Comprehensive Aging Assessment of Circuit Breakers and Relays

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|---|------------|------------------|---------------|---|
| 1 | | | Protective Relay - 10, 13, & 24 Years Old(GE) | Not stated | General Electric | Not stated | Oxidation on contacts, increased operating temperatures |
| 2 | | | Control Relay | Not stated | Klockner Moeller | Not stated | None |
| 3 | | | Control Relay - 2 & 12 Years Old | Not stated | Struthers Dunn | Not stated | Slight discoloration of armature and contact conn. fingers |
| 4 | | | Control Relay | Not stated | Westinghouse | Not stated | None |
| 5 | | | Electronic Relay | Not stated | Blaser Electric | Not stated | Not stated |
| 6 | | | Auxiliary Relay | Not stated | General Electric | Not stated | Worn contacts and dust inside case |
| 7 | | | Auxiliary Relay | Not stated | Westinghouse | Not stated | Contact worn, discolored and pitted with age |
| 8 | | | Timing Relay | Not stated | Agastat | Not stated | Increased pickup voltage and op. temp. with age |
| 9 | | | Molded Case Circuit Breakers | Not stated | Square D | Not stated | None - 6 year old |
| 10 | | | Molded Case Circuit Breakers | Not stated | Westinghouse | Not stated | None - 18 & 30 year old |
| 11 | | | Molded Case Circuit Breakers | Not stated | Klockner Moeller | Not stated | Overheating (discoloration) of case & splitting of tubing |
| 12 | | | Molded Case Circuit Breakers | Not stated | ITE | Not stated | Overheating/distortion/damage to thermal element & trip mec |

Document: NUREG/CR-5700, Aging Assessment of Reactor Instrumentation and Protection System Components

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|-------------------------|---|--|--------------------|------|
| Not stated | Occasional | Not discussed in report | RG 1.118, IEEE 338-1987, ISA 67.06, Tech Spec | Develop methods to prevent infant mortality. Testing for synergistic effects of aging. Develop industry wide data base [2] | 11, 13, 26, 41, 65 | 2 |
| Not stated | Occasional | Not discussed in report | RG 1.118, IEEE 338-1987, ISA 67.06 | Develop methods to prevent infant mortality. Testing for synergistic effects of aging. Develop industry wide data base [2] | 11, 13, 26, 43, 65 | 3 |
| Not stated | Occasional | Not discussed in report | RG 1.118, IEEE 338-1987, ISA 67.06, Tech Spec | Develop methods to prevent infant mortality. Testing for synergistic effects of aging. Develop industry wide data base [2] | 11, 13, 26, 47, 65 | 4 |
| Not stated | Frequent | Not discussed in report | RG 1.118, IEEE 338-1987, ISA 67.06 | Develop methods to prevent infant mortality. Testing for synergistic effects of aging. Develop industry wide data base [2] | 11, 13, 26, 48, 65 | 5 |
| Not stated | Occasional | Not discussed in report | RG 1.118, IEEE 338-1987, ISA 67.06, Tech Spec | Develop methods to prevent infant mortality. Testing for synergistic effects of aging. Develop industry wide data base [2] | 11, 13, 26, 48, 65 | 6 |

Document: NUREG/CR-5762, Comprehensive Aging Assessment of Circuit Breakers and Relays

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-----------------------------------|-------------------------|--|------------|------|
| Higher contact resistance, differences in induction pickup, significant variation in time/current characteristic. | Frequent | Yes - not specifically identified | IEEE 741-1986 Section 7 | Modify current practices to include the addition of infrared temperature measurement with cover off and relay energized. [2] | 3-1 & 7-3 | 1 |
| None | NONE | Yes - not specifically identified | IEEE 741-1986 Section 7 | Modify current practices to include the addition of infrared temperature and vibration measurements. [2] | 3-18 & 7-3 | 2 |
| Contact resistance increased with age | Rare | Yes - not specifically identified | IEEE 741-1986 Section 7 | Modify current practices to include the addition of infrared temperature and vibration measurements. [2] | 3-18 & 7-3 | 3 |
| None | Not stated | Yes - not specifically identified | IEEE 741-1986 Section 7 | Modify current practices to include the addition of infrared temperature and vibration measurements. [2] | 3-18 & 7-3 | 4 |
| Not stated | Not stated | Yes - not specifically identified | IEEE 741-1986 Section 7 | Not stated | 3-32 & 7-3 | 5 |
| Pickup voltage exceeded acceptance criteria | Not stated | Yes - not specifically identified | IEEE 741-1986 Section 7 | Add infrared temperature measurement and vibration testing to current plant practices. [2] | 3-36 & 7-3 | 6 |
| Increased contact resistance | Not stated | Yes - not specifically identified | IEEE 741-1986 Section 7 | Add infrared temperature measurement and vibration testing to current plant practices. [2] | 3-36 & 7-3 | 7 |
| Timing accuracy not within typical required accuracy | Not stated | Yes - not specifically identified | IEEE 741-1986 Section 7 | Add infrared temperature measurement, inrush current and vibration testing to current plant practices. [2] | 3-52 & 7-3 | 8 |
| None | Not stated | Yes - not specifically identified | IEEE 741-1986 Section 7 | Add infrared temperature measurement and vibration testing to current plant practices. modify instantaneous trip test. [2] | 3-65 & 7-3 | 9 |
| Exceeded typical accept. criteria for instantaneous trip (125%) time. | Rare | Yes - not specifically identified | IEEE 741-1986 Section 7 | Add infrared temperature measurement and vibration testing to current plant practices. modify instantaneous trip test. [2] | 3-65 & 7-3 | 10 |
| 300% overcurrent trip delay exceeded acceptance criteria. Damaged/misaligned trip pin caused overheating and failure to perform instantaneous trip when required. | Occasional | Yes - not specifically identified | IEEE 741-1986 Section 7 | Add infrared temperature measurement and vibration testing to current plant practices. modify instantaneous trip test. [2] | 3-65 & 7-3 | 11 |
| Instantaneous trip inoperable/out of tolerance on 2 phases. 300% overcurrent trip does not meet acceptance criteria. | Frequent | Yes - not specifically identified | IEEE 741-1986 Section 7 | Add infrared temperature measurement and vibration testing to current plant practices. modify instantaneous trip test. [2] | 3-65 & 7-3 | 12 |

Document: NUREG/CR-5762, Comprehensive Aging Assessment of Circuit Breakers and Relays

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|-----------------------------|------------|------------------|---------------|--|
| 13 | | | Metal Clad Circuit Breakers | Not stated | Westinghouse | Not stated | Main/arcing contacts pitted, insulation split, damaged parts |
| 14 | | | Metal Clad Circuit Breakers | | General Electric | Not stated | Back connections oxidized. binding of dashpot |

Document: NUREG/CR-5772 V1, Aging, Condition Monitoring, and Loss-of-Coolant Accident (LOCA) Tests of Class 1E Electrical Cables

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|--------------------------------|--------------|---|-----------------------|--------------------------|--|
| 1 | | 600 V, Single Conductor Cables | Insulation | Cross linked polyethylene and cross linked polyolefin | Four Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in electrical property - insulation resistance (IR) |
| 2 | | 600 V, Single Conductor Cables | Insulation | Cross linked polyethylene and cross linked polyolefin | Four Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in electrical property - capacitance & diss. factor |
| 3 | | 600 V, Single Conductor Cables | Insulation | Cross linked polyethylene and cross linked polyolefin | Four Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in electrical property - polarization index |
| 4 | | 600 V, Single Conductor Cables | Insulation | Cross linked polyethylene and cross linked polyolefin | Four Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in mechanical property - elongation & tens. strength |
| 5 | | 600 V, Single Conductor Cables | Insulation | Cross linked polyethylene and cross linked polyolefin | Four Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in mechanical property - hardness |
| 6 | | 600 V, Single Conductor Cables | Insulation | Cross linked polyethylene and cross linked polyolefin | Four Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in mechanical property - indenter modulus |
| 7 | | 600 V, Single Conductor Cables | Insulation | Cross linked polyethylene and cross linked polyolefin | Four Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in mechanical property - bulk density |
| 8 | | 600 V, Single Conductor Cables | Insulation | Cross linked polyethylene and cross linked polyolefin | Four Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in mechanical property - mandrel bend test |
| 9 | | 600 V, Single Conductor Cables | Insulation | Cross linked polyethylene and cross linked polyolefin | Four Suppliers Listed | MOIST-EL | Moisture absorbed into a cable acts as a plasticizer |
| 10 | | 600 V, Single Conductor Cables | Jacket | Neoprene, chlorosulfonated polyethylene (CSPE), & CPE | Four Suppliers Listed | ELETEMP, RAD, & OXIDAT | Jacket - elongation & tensil strength |
| 11 | | 600 V, Single Conductor Cables | Jacket | Neoprene, chlorosulfonated polyethylene (CSPE), & CPE | Four Suppliers Listed | ELETEMP, RAD, & OXIDAT | Jacket - hardness and indenter modulus |

Document: NUREG/CR-5772 V2, Aging, Condition Monitoring, and Loss-of-Coolant Accident (LOCA) Tests of Class 1E Electrical Cables

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|------------------|--|--------------------|-----------------------|--------------------------|---|
| 1 | | 600 V I&C Cables | Single and Multiconductor Cable Insulation | Ethylene propylene | Five Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in electrical property - insulation resistance (IR) |
| 2 | | 600 V I&C Cables | Single and Multiconductor Cable Insulation | Ethylene propylene | Five Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in electrical property - polarization index |

Document: NUREG/CR-5762, Comprehensive Aging Assessment of Circuit Breakers and Relays

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-----------------------------------|-------------------------|--|------------|------|
| Long time delay varied between 110% and 150% of setting | Rare | Yes - not specifically identified | IEEE 741-1986 Section 7 | Add infrared temperature measurement and vibration testing to current plant practices. modify instantaneous trip test. [2] | 3-89 & 7-3 | 13 |
| One phase failed to trip on long time delay overcurrent. Short timedelay overcurrent trip not within acceptance criteria. | Frequent | Yes - not specifically identified | IEEE 741-1986 Section 7 | Add infrared temperature measurement and vibration testing to current plant practices. modify instantaneous trip test. [2] | 3-89 & 7-3 | 14 |

Document: NUREG/CR-5772 V1, Aging, Condition Monitoring, and Loss-of-Coolant Accident (LOCA) Tests of Class 1E Electrical Cables

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|---------------------------|---------------------|------------------------|--------------------------|------|
| Not determined since report only addressed detection methods | Not stated | Not discussed in report | No specific program | Not stated | 6, 27, 40, and App C | 1 |
| Not determined since report only addressed detection methods | Not stated | Not discussed in report | No specific program | Not stated | 6, 28, & App D. | 2 |
| Not determined since report only addressed detection methods | Not stated | Not discussed in report | No specific program | Not stated | 6, 28, and App C | 3 |
| Not determined since report only addressed detection methods | Not stated | Not discussed in report | No specific program | Not stated | 6, 30-33, 39, and App E. | 4 |
| Not determined since report only addressed detection methods | Not stated | Not discussed in report | No specific program | Not stated | 6, 34, 56, and App F. | 5 |
| Not determined since report only addressed detection methods | Not stated | Not discussed in report | No specific program | Not stated | 33, 38, & 39 | 6 |
| Not determined since report only addressed detection methods | Not stated | Not discussed in report | No specific program | Not stated | 35 & 56 | 7 |
| Not determined since report only addressed detection methods | Not stated | Testing per IEEE 383-1974 | No specific program | Not stated | 47 TO 54, & 57. | 8 |
| Not determined since report only addressed detection methods | Not stated | Testing per IEEE 383-1974 | No specific program | Not stated | 54 & 57 | 9 |
| Not determined since report only addressed detection methods | Not stated | Testing per IEEE 383-1974 | No specific program | Not stated | 33, 39, & 56 | 10 |
| Not determined since report only addressed detection methods | Not stated | Not discussed in report | No specific program | Not stated | 39 & 56 | 11 |

Document: NUREG/CR-5772 V2, Aging, Condition Monitoring, and Loss-of-Coolant Accident (LOCA) Tests of Class 1E Electrical Cables

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|---------------------|---|--|------|
| Not determined since report only addressed detection methods. | Not stated | Not discussed in report | No specific program | Not stated | 31, 32, 52 TO 58, 73, 74, & Appendix I | 1 |
| Not determined since report only addressed detection methods. | Not stated | Not discussed in report | No specific program | The electrical measurements were not effective for monitoring aging | 13, 32, 46, & 73 | 2 |

Document: NUREG/CR-5772 V2, Aging, Condition Monitoring, and Loss-of-Coolant Accident (LOCA) Tests of Class 1E Electrical Cables
 Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|------------------|--|--------------------|-----------------------|--------------------------|--|
| 3 | | 600 V I&C Cables | Single and Multiconductor Cable Insulation | Ethylene propylene | Five Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Aging effects on capacitance and dissipation factor |
| 4 | | 600 V I&C Cables | Insulation | Ethylene propylene | Five Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in mechanical property - elongation & tens. strength |
| 5 | | 600 V I&C Cables | Insulation | Ethylene propylene | Five Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in mechanical property - hardness |
| 6 | | 600 V I&C Cables | Insulation | Ethylene propylene | Five Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in mechanical property - indenter modulus |
| 7 | | 600 V I&C Cables | Insulation | Ethylene propylene | Five Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in mechanical property - bulk density |
| 8 | | 600 V I&C Cables | Insulation | Ethylene propylene | Five Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in mechanical property - cracking |
| 9 | | 600 V I&C Cables | Insulation | Ethylene propylene | Five Suppliers Listed | MOIST-EL | Moisture absorbed into a cable acts as a plasticizer |
| 10 | | 600 V I&C Cables | Jacket | CSPE and CPE | Five Suppliers Listed | ELETEMP, RAD, & OXIDAT | Jacket - elongation & tensil strength |
| 11 | | 600 V I&C Cables | Jacket | CSPE, & CPE | Five Suppliers Listed | ELETEMP, RAD, & OXIDAT | Jacket - hardness and indenter modulus |

Document: NUREG/CR-5772 V3, Aging, Condition Monitoring, and Loss-of-Coolant Accident (LOCA) Tests of Class 1E Electrical Cables
 Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|---------------------------|--------------|---|------------------------|--------------------------|--|
| 1 | | Miscellaneous Cable Types | Insulation | FR insulation, coax, silicon rubber, & polyimide (Kapton) | Three Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in electrical property - insulation resistance (IR) |
| 2 | | Miscellaneous Cable Types | Insulation | FR insulation, coax, silicon rubber, & polyimide (Kapton) | Three Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in electrical property - capacitance & diss. factor |
| 3 | | Miscellaneous Cable Types | Insulation | FR insulation, coax, silicon rubber, & polyimide (Kapton) | Three Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in electrical property - polarization index |
| 4 | | Miscellaneous Cable Types | Insulation | FR insulation, coax, silicon rubber, & polyimide (Kapton) | Three Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in mechanical property - elongation & tens. strength |
| 5 | | Miscellaneous Cable Types | Insulation | FR insulation, coax, silicon rubber, & polyimide (Kapton) | Three Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in mechanical property - hardness |
| 6 | | Miscellaneous Cable Types | Insulation | FR insulation, coax, silicon rubber, & polyimide (Kapton) | Three Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in mechanical property - indenter modulus |
| 7 | | Miscellaneous Cable Types | Insulation | FR insulation, coax, silicon rubber, & polyimide (Kapton) | Three Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in mechanical property - bulk density |
| 8 | | Miscellaneous Cable Types | Insulation | FR insulation, coax, silicon rubber, & polyimide (Kapton) | Three Suppliers Listed | ELETEMP, RAD, AND OXIDAT | Changes in mechanical property - brittleness |
| 9 | | Miscellaneous Cable Types | Insulation | FR insulation, coax, silicon rubber, & polyimide (Kapton) | Three Suppliers Listed | MOIST-EL | Moisture absorbed decreases insulation resistance |
| 10 | | Miscellaneous Cable Types | Jacket | FR & fiberglass braided | Three Suppliers Listed | ELETEMP, RAD, & OXIDAT | Jacket - elongation & tensil strength |
| 11 | | Miscellaneous Cable Types | Jacket | FR & fiberglass braided | Three Suppliers Listed | ELETEMP, RAD, & OXIDAT | Jacket - hardness and indenter modulus |

Document: NUREG/CR-5772 V2, Aging, Condition Monitoring, and Loss-of-Coolant Accident (LOCA) Tests of Class 1E Electrical Cables

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|---------------------------|---------------------|--|------------------------|------|
| Not determined since report only addressed detection methods. | Not stated | Not discussed in report | No specific program | Not stated | 33, 36, & 46 | 3 |
| Not determined since report only addressed detection methods. | Not stated | Not discussed in report | No specific program | Not stated | 36 TO 41, & 46 | 4 |
| Not determined since report only addressed detection methods. | Not stated | Not discussed in report | No specific program | Not stated | 43, 46, and Appendix F | 5 |
| Not determined since report only addressed detection methods. | Not stated | Not discussed in report | No specific program | The Franklin indenter is recommended because it is a good indicator of aging for jacket and EPR materials. [4] | 17, 42, & 46 | 6 |
| Not determined since report only addressed detection methods. | Not stated | Not discussed in report | No specific program | Not stated | 43, 46, & Appendix F | 7 |
| Not determined since report only addressed detection methods. | Not stated | Testing per IEEE 383-1974 | No specific program | Follow IEEE 383-1974 requirements. [4] | 66, 74, & 75 | 8 |
| Not determined since report only addressed detection methods. | Not stated | Not discussed in report | No specific program | Not stated | 58 & 74 | 9 |
| Not determined since report only addressed detection methods. | Not stated | Not discussed in report | No specific program | Not stated | 73 & 75 | 10 |
| Not determined since report only addressed detection methods. | Not stated | Not discussed in report | No specific program | Not stated | 46 & 73 | 11 |

Document: NUREG/CR-5772 V3, Aging, Condition Monitoring, and Loss-of-Coolant Accident (LOCA) Tests of Class 1E Electrical Cables

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|---------------------------|---------------------|--|-----------------------|------|
| Not determined since report only addressed detector methods. | Not stated | Not discussed in report | No specific program | Not stated | 30, 38, 40, & 51 | 1 |
| Not determined since report only addressed detector methods. | Not stated | Not discussed in report | No specific program | Not stated | 32, 38, & Appendix D | 2 |
| Not determined since report only addressed detector methods. | Not stated | Not discussed in report | No specific program | Not stated | 31, 38, & Appendix C. | 3 |
| Not determined since report only addressed detector methods. | Not stated | Not discussed in report | No specific program | Not stated | 34, 35, & Appendix E | 4 |
| Not determined since report only addressed detector methods. | Not stated | Not discussed in report | No specific program | Not stated | 36 & Appendix G | 5 |
| Not determined since report only addressed detector methods. | Not stated | Not discussed in report | No specific program | The indenter is a good indicator of aging for silicon rubber and Kerite jacket materials, but not for coax jackets [4] | 36, & Appendix F | 6 |
| Not determined since report only addressed detector methods. | Not stated | Not discussed in report | No specific program | Not stated | 36 & Appendix G | 7 |
| Not determined since report only addressed detector methods. | Not stated | Testing per IEEE 383-1974 | No specific program | IEEE 383-1974 requirements. [4] | 45 TO 48, & 52. | 8 |
| Not determined since report only addressed detector methods. | Not stated | Not discussed in report | No specific program | Not stated | 52 | 9 |
| Not determined since report only addressed detector methods. | Not stated | Not discussed in report | No specific program | Not stated | 6, 13, & 35 | 10 |
| Not determined since report only addressed detector methods. | Not stated | Not discussed in report | No specific program | Not stated | 16 & 36 | 11 |

Document: NUREG/CR-6095, Aging, Loss-of-Coolant Accident (LOCA), and High Potential Testing of Damaged Cables

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|---------------------|--------------|--|--------------|------------------------------------|--|
| 1 | | #12 AWG, 1C, Cables | Insulation | Ethylene propylene | Okonite | RAD, ELTEMP, & MOIST-EL, & VOLTSTR | Cracks, degraded insulation resistance for damaged cable |
| 2 | | #12 AWG, 1C, Cables | Jacket | Chlorosulfonated polyethylene (CSPE) | Okonite | RAD, ELTEMP, & MOIST-EL, & VOLTSTR | Cracks |
| 3 | | #12 AWG, 1C, Cables | Insulation | Silicon rubber | Rockbestos | RAD, ELTEMP, & MOIST-EL, & VOLTSTR | Fragile & cracks |
| 4 | | #12 AWG, 1C, Cables | Jacket | Fiberglass braid | Rockbestos | RAD, ELTEMP, & MOIST-EL, & VOLTSTR | Not stated |
| 5 | | #12 AWG, 1C, Cables | Insulation | Cross linked polyethylene with no jacket | Brand Rex | RAD, ELTEMP, & MOIST-EL, & VOLTSTR | Voltage breakdown and moisture and high temp degradation |

Document: SAND-88-0754, Time-Temperature-Dose Rate Superpositions: A Methodology for Predicting Cable Degradation Under Ambient Nuclear Power Plant

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|------------------|--------------|--------------------------------------|--------------|---------------|---------------------------------------|
| 1 | | Electrical Cable | Jacket | Neoprene | Not stated | THERM & RAD | Drop in elongation |
| 2 | | Electrical Cable | Jacket | Hypalon | Not stated | THERM & RAD | Drop in elongation |
| 3 | | Electrical Cable | Jacket | PVC | Not stated | THERM & RAD | Elongation reduced from initial value |
| 4 | | Electrical Cable | Insulation | Low density polyethylene | Not stated | THERM & RAD | Embrittlement & discoloration |
| 5 | | Electrical Cable | Insulation | Chemically Cross linked polyethylene | Not stated | THERM & RAD | Elongation decrease |

Document: SAND93-7027, Aging Management Guideline for Commercial Nuclear Power Plants - Electrical Switchgear

Reviewed by: K. D. McCarthy, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|-----------------------|------------------------------|------------|--------------------------|-----------------------|---|
| 1 | | Electrical Switchgear | Metal Housing System | Not stated | GE, Westinghouse, ITE/BB | FAT, MECHSTR | Cracked welds, deformation of circuit breaker rails |
| 2 | | Electrical Switchgear | Metal Housing System | Not stated | GE, Westinghouse, ITE/BB | CONTAM, CORR | Rust, pitting, and corr of structural members and fasteners |
| 3 | | Electrical Switchgear | Primary Insulating System | Not stated | GE, Westinghouse, ITE/BB | EMBR | Insulation failure |
| 4 | | Electrical Switchgear | Primary Insulating System | Not stated | GE, Westinghouse, ITE/BB | CONTAM, EMBR | Decrease in surface resistance |
| 5 | | Electrical Switchgear | Primary Insulating System | Not stated | GE, Westinghouse, ITE/BB | ELETEMP, CONTAM, EMBR | Decrease in volumetric and surface resistance |
| 6 | | Electrical Switchgear | Horizontal Racking Mechanism | Not stated | GE, Westinghouse, ITE/BB | WEAR | Binding of drawout unit |
| 7 | | Electrical Switchgear | Vertical Racking Mechanism | Not stated | GE, Westinghouse, ITE/BB | WEAR | Lifting motor failure |

Document: NUREG/CR-6095, Aging, Loss-of-Coolant Accident (LOCA), and High Potential Testing of Damaged Cables

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|---------------------|------------------------|----------------|------|
| Longitudinal cracks were through to conductor and adjacent to damaged area, insulation resistance degrades until failure occurs. | Occasional | Not discussed in report | No specific program | Not stated | 4, 5, 10, & 18 | 1 |
| Jacket cracking can propagate to the insulation | OCASSIONAL | Not discussed in report | No specific program | Not stated | 4, 5, 10, & 18 | 2 |
| Some cables showed degradation during accident tests, on one cable a crack was found adjacent to the damaged area. | Rare | Not discussed in report | No specific program | Not stated | 4 & 16 | 3 |
| Not stated | Rare | Not discussed in report | No specific program | Not stated | 4 & 16 | 4 |
| No high potential effects found when insulation remaining was 7 mills, no cracks developed from aging. Failure of cables during LOCA testing were at damaged locations | Rare | Not discussed in report | No specific program | Not stated | 4 | 5 |

Document: SAND--88-0754, Time-Temperature-Dose Rate Superpositions: A Methodology for Predicting Cable Degradation Under Ambient Nuclear Power Plant

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|---------------------------|-------------------------|---------------------|------------------------|----------|------|
| Jacket failed to provide protection from moisture. | Rare | Not discussed in report | No current programs | Not stated | 28 to 34 | 1 |
| Jacket failed to provide protection from moisture. | Rare | Not discussed in report | No current programs | Not stated | 34 to 38 | 2 |
| Jacket failed to provide protection from moisture. | Occasional | Not discussed in report | No current programs | Not stated | 43 | 3 |
| Embrittlement causes cracking and allows moisture intrusion resulting in failure to accurately transmit voltage or current. | Frequent (for 1960 cable) | Not discussed in report | No current programs | Not stated | 44 | 4 |
| Embrittlement causes cracking and allows moisture intrusion resulting in failure to accurately transmit voltage or current. | Rare | Not discussed in report | No current programs | Not stated | 12 & 54 | 5 |

Document: SAND93-7027, Aging Management Guideline for Commercial Nuclear Power Plants - Electrical Switchgear

Reviewed by: K. D. McCarthy, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|--|---|------------------------|----------|------|
| Structural degradation caused by material fatigue can lead to the loss of structural integrity. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-7 | 1 |
| Contaminants and moisture can cause corrosion/rust of the metal housing system, resulting in a loss of structural integrity. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-7 | 2 |
| Insulation deterioration results from ambient temperatures with ohmic heating and can result in a loss of insulating properties and flashover of insulation. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-7 | 3 |
| Normal voltage in combination with humidity, dirt, and contaminants can lead to surface current tracking which can result in insulation failure and flashover | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-7 | 4 |
| Normal voltage in combination with thermal deterioration, humidity, dirt, and contaminants can lead to a decrease in volumetric and surface resistance which can result in bus insulation failure and flashover. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-7 | 5 |
| Wear from many racking cycles can lead to a binding of the drawout unit which can result in the inability to connect the breaker for operation. | Not stated | Various recommendations made for maintenance | Vendor specific programs | Not stated | 4-7 | 6 |
| Wear from many racking cycles can lead to a lifting motor failure which can result in the breaker not being able to be connected for operation. | Not stated | Various recommendations made for maintenance | Vendor specific programs | Not stated | 4-8 | 7 |

Document: SAND93-7027, Aging Management Guideline for Commercial Nuclear Power Plants - Electrical Switchgear

Reviewed by: K. D. McCarthy, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|-----------------------|---|------------|--------------------------|----------------------|---|
| 8 | | Electrical Switchgear | Arcing Contacts | Not stated | GE, Westinghouse, ITE/BB | CURSTR | Arcing contact burn up and vaporization |
| 9 | | Electrical Switchgear | Main Contacts | Not stated | GE, Westinghouse, ITE/BB | CURSTR | Contact burning or welding |
| 10 | | Electrical Switchgear | Main Contacts | Not stated | GE, Westinghouse, ITE/BB | VIBR, WEAR | Contact burning or welding |
| 11 | | Electrical Switchgear | Stored Energy Spring and Solenoid Operated Mech | Not stated | GE, Westinghouse, ITE/BB | CONTAM, ENVIR | Deterioration of greases |
| 12 | | Electrical Switchgear | Stored Energy Spring and Solenoid Operated Mech | Not stated | GE, Westinghouse, ITE/BB | ENVIR, MECHSTR, WEAR | High friction between moving parts |
| 13 | | Electrical Switchgear | Stored Energy Spring and Solenoid Operated Mech | Not stated | GE, Westinghouse, ITE/BB | VIBR, WEAR | Movement of components and loss of tolerances |
| 14 | | Electrical Switchgear | Stored Energy Spring and Solenoid Operated Mech | Not stated | GE, Westinghouse, ITE/BB | FAT, CONTAM | Broken welds |
| 15 | | Electrical Switchgear | Stored Energy Spring and Solenoid Operated Mech | Not stated | GE, Westinghouse, ITE/BB | WEAR | Wear of spring charging mechanism components |
| 16 | | Electrical Switchgear | Stored Energy Spring and Solenoid Operated Mech | Not stated | GE, Westinghouse, ITE/BB | ELETEMP | Trip or close coil burn out |
| 17 | | Electrical Switchgear | Solenoid Operated Mechanism | Not stated | GE, Westinghouse, ITE/BB | ELETEMP | Solenoid coil burnout |
| 18 | | Electrical Switchgear | Solenoid Operated Mechanism | Not stated | GE, Westinghouse, ITE/BB | CURSTR, ELETEMP | Insulation deterioration |
| 19 | | Electrical Switchgear | Arc-Chute | Not stated | GE, Westinghouse, ITE/BB | ELETEMP, EMBR | Material degradation |
| 20 | | Electrical Switchgear | Primary Disconnect | Not stated | GE, Westinghouse, ITE/BB | WEAR | Disconnect wear, spring relaxation |
| 21 | | Electrical Switchgear | Secondary Disconnect | Not stated | GE, Westinghouse, ITE/BB | WEAR | Spring relaxation |

Document: SAND93-7027, Aging Management Guideline for Commercial Nuclear Power Plants - Electrical Switchgear

Reviewed by: K. D. McCarthy, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|--|--|------------------------|----------|------|
| Fault current operation can cause contact deterioration and lead to contact burn up and vaporization which degrades the breaker's function. | Not stated | Various recommendations made for maintenance | IEEE 308-1980 Section 7.4 & 7.5 | Not stated | 4-8 | 8 |
| Fault current operation can lead to contact deterioration which can result in the breaker's function being degraded. | Not stated | Various recommendations made for maintenance | IEEE 308-1980 Section 7.4 & 7.5 | Not stated | 4-8 | 9 |
| Movement of components and loss of tolerances from mechanical cycling can lead to high resistance at the contact interface which in turn can lead to contact burning or welding. This can result in degraded breaker function. | Not stated | Various recommendations made for maintenance | IEEE 308-1980 Section 7.4 & 7.5 | Not stated | 4-8 | 10 |
| Ambient temperatures can cause greases to deteriorate leading to binding of latches and high friction in mechanism. These can result in slow or no open or close operation. | Not stated | Various recommendations made for maintenance | Vendor specific programs | Not stated | 4-8 | 11 |
| Mechanical cycling of the stored energy spring can cause mechanical wear of mechanism parts which leads to high friction between moving parts. This can result in binding of mechanism and latches, slow or no open or close operation. | Not stated | Various recommendations made for maintenance | Vendor specific programs | Not stated | 4-8 | 12 |
| Mechanical cycling can cause a loss of tolerances and movement of components. This can result in binding and/or failure to operate. | Not stated | Various recommendations made for maintenance | Vendor specific programs | Not stated | 4-8 | 13 |
| Mechanical cycling can lead to pole shaft weld fatigue which can lead to broken welds. This can result in jamming, slowing, or failure to operate. | Not stated | Various recommendations made for maintenance | Vendor specific programs | Not stated | 4-9 | 14 |
| Mechanical cycling can lead to wear of spring charging mechanism components which can result in failure to charge closing springs and failure to close. | Not stated | Various recommendations made for maintenance | Vendor specific programs | Not stated | 4-9 | 15 |
| Prolonged energization of the control coils can lead to elevated temperatures which can lead to trip or close coil burn out. This can result in failure to open, failure to close, or failure to operate. | Not stated | Various recommendations made for maintenance | No specific program for this sub component | Not stated | 4-9 | 16 |
| Prolonged energization of solenoid coil can cause elevated temperatures in the coil which can lead to solenoid coil burnout. This can result in the breaker failing to close. | Not stated | Various recommendations made for maintenance | No specific program for this sub component | Not stated | 4-9 | 17 |
| Electrical cycling can cause insulation deterioration which can lead to solenoid coil burn out. This can result in a failure to close. | Not stated | Various recommendations made for maintenance | No specific program for this sub component | Not stated | 4-9 | 18 |
| Fault current operation can cause elevated temperatures in the arc-chute which can lead to material degradation of the arc-chute. This can result in degraded function of the arc-chute. | Not stated | Various recommendations made for maintenance | Vendor specific programs | Not stated | 4-9 | 19 |
| Many racking cycles can cause disconnect wear and spring relaxation which can lead to high resistivity connections. This can result in degraded disconnect function. | Not stated | Various recommendations made for maintenance | No specific program for this mechanism | Not stated | 4-9 | 20 |
| Many racking cycles can cause spring relaxation which can lead to high resistivity connections. This can result in degraded disconnect function. | Not stated | Various recommendations made for maintenance | No specific program for this mechanism | Not stated | 4-10 | 21 |

Document: SAND93-7027, Aging Management Guideline for Commercial Nuclear Power Plants - Electrical Switchgear

Reviewed by: K. D. McCarthy, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|-----------------------|--|------------|--------------------------|------------------------|--|
| 22 | | Electrical Switchgear | Mechanical Interlock | Not stated | GE, Westinghouse, ITE/BB | WEAR | Wear/damage of mechanical interlock |
| 23 | | Electrical Switchgear | Auxiliary Switch | Not stated | GE, Westinghouse, ITE/BB | WEAR, MECHSTR | Burnt contacts |
| 24 | | Electrical Switchgear | Current and Potential Transformers | Not stated | GE, Westinghouse, ITE/BB | EMBR, ELETEMP | Insulation deterioration |
| 25 | | Electrical Switchgear | Undervoltage Trip Attachment | Not stated | GE, Westinghouse, ITE/BB | ELETEMP, EMBR | Insulation deterioration |
| 26 | | Electrical Switchgear | Undervoltage Trip Attachment | Not stated | GE, Westinghouse, ITE/BB | WEAR | Wear of latch |
| 27 | | Electrical Switchgear | Undervoltage Trip Attachment | Not stated | GE, Westinghouse, ITE/BB | WEAR | High friction between moving parts |
| 28 | | Electrical Switchgear | Control Wiring | Not stated | GE, Westinghouse, ITE/BB | ELETEMP, MECHSTR, VIBR | Loss of electrical and mechanical properties |
| 29 | | Electrical Switchgear | Shunt Trip Attachment | Not stated | GE, Westinghouse, ITE/BB | ELETEMP | Coil deterioration |
| 30 | | Electrical Switchgear | Shunt Trip Attachment | Not stated | GE, Westinghouse, ITE/BB | VIBR, WEAR | Loss of tolerances |
| 31 | | Electrical Switchgear | Overcurrent Trip Device (Electro-Mechanical) | Not stated | GE, Westinghouse, ITE/BB | WEAR, FAT | Spring relaxation |
| 32 | | Electrical Switchgear | Overcurrent Trip Device (Electro-Mechanical) | Not stated | GE, Westinghouse, ITE/BB | WEAR, ENVIR | Armature mechanical wear |
| 33 | | Electrical Switchgear | Overcurrent Trip Device (Electro-Mechanical) | Not stated | GE, Westinghouse, ITE/BB | CONTAM, MECHSTR | Seal degradation |

Document: SAND93-7027, Aging Management Guideline for Commercial Nuclear Power Plants - Electrical Switchgear

Reviewed by: K. D. McCarthy, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|--|---|------------------------|----------|------|
| Many racking cycles can cause wear/damage from friction. This can make it possible to remove or insert the cb into compartment with main contacts closed. This could jeopardize personnel safety. | Not stated | Various recommendations made for maintenance | Vendor specific - Mechanism not safety rel. | Not stated | 4-10 | 22 |
| Mechanical cycling of the auxiliary switch can cause contact deterioration which can lead to burnt contacts. This can result in contact failure. | Not stated | Various recommendations made for maintenance | Vendor specific - Mechanism not safety rel. | Not stated | 4-10 | 23 |
| Temperature and electrical cycling can cause insulation deterioration which can lead to shorted windings. This can result in degraded function of the transformer which can cause failure of undervoltage and control functions. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-10 | 24 |
| Constant coil energization can cause elevated temperatures which can lead to insulation deterioration. This can result in the breaker tripping open due to coil failure. | Not stated | Various recommendations made for maintenance | Vendor specific programs | Not stated | 4-10 | 25 |
| Mechanical cycling can cause wear of latch which can lead to latch failure. This can result in a failure to trip on undervoltage condition. | Not stated | Various recommendations made for maintenance | Vendor specific programs | Not stated | 4-10 | 26 |
| Mechanical cycling can cause high friction between moving parts which can lead to a lack of adequate force to trip the breaker in an undervoltage condition. | Not stated | Various recommendations made for maintenance | Vendor specific programs | Not stated | 4-10 | 27 |
| High resistance connections, damage due to maint, and vibr can cause a loss of elect and mech properties, leading to elevated temp and mech damage. This can result in insulation deterioration and short to ground resulting in failure to operate. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-10 | 28 |
| Prolonged energization can cause elevated temperatures in the coil which can lead to coil deterioration. This can cause coil failure and result in a failure of the shunt trip to operate. | Not stated | Various recommendations made for maintenance | Vendor specific programs | Not stated | 4-11 | 29 |
| Cycling and vibration can cause a loss of tolerances on its mounting leading to loosening or misalignment. This could result in the device not actuating the trip mechanism. | Not stated | Various recommendations made for maintenance | Vendor specific programs | Not stated | 4-11 | 30 |
| Prolonged spring compression can cause spring relaxation leading to metal fatigue in the spring. This could result in setpoint/time delay drift which could cause the overcurrent trip device to have improper operation or failure to operate. | Not stated | Various recommendations made for maintenance | Vendor specific programs | Not stated | 4-11 | 31 |
| Mechanical cycling and elevated temperatures can cause friction or degraded lubricant which can lead to mechanical wear in the armature. This can result in setpoint/time delay drift with the potential loss of overcurrent protection. | Not stated | Various recommendations made for maintenance | Vendor specific programs | Not stated | 4-11 | 32 |
| Mechanical cycling in conjunction with dirt or contaminants can lead to seal degradation which can result in dashpot leakage and setpoint/time delay drift. This can result in the potential loss of overcurrent protection. | Not stated | Various recommendations made for maintenance | IEEE 308-1980 Sections 7.4 & 7.5 | Not stated | 4-11 | 33 |

Document: SAND93-7027, Aging Management Guideline for Commercial Nuclear Power Plants - Electrical Switchgear

Reviewed by: K. D. McCarthy, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|-----------------------|---------------------------------------|------------|--------------------------|--------------------------|----------------------------|
| 34 | | Electrical Switchgear | Overcurrent Trip Device (Solid State) | Not stated | GE, Westinghouse, ITE/BB | ELETEMP, CURSTR, MECHSTR | Electrical component aging |

Document: SAND93-7046, Aging Management Guideline for Commercial Nuclear Power Plants - Battery Chargers, Inverters and Uninterruptable Power Supplies

Reviewed by: Michael W. Vaughn, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|--------------------------------------|------------------|------------|--------------|--------------------|--|
| 1 | | Battery Chargers, Inverters, & UPS's | Circuit Breakers | Not stated | Not stated | CORR | Contact pitting |
| 2 | | Battery Chargers, Inverters, & UPS's | Circuit Breakers | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 3 | | Battery Chargers, Inverters, & UPS's | Circuit Breakers | Not stated | Not stated | WEAR | Attrition |
| 4 | | Battery Chargers, Inverters, & UPS's | Relay | Not stated | Not stated | ENVIR | Chemical or physical degradation |
| 5 | | Battery Chargers, Inverters, & UPS's | Circuit Breakers | Not stated | Not stated | THERM-CY, ELETEMP, | Deterioration of insulation, chemical or physical degradatio |
| 6 | | Battery Chargers, Inverters, & UPS's | Circuit Breakers | Not stated | Not stated | CURRSTR | Equip temp rise, equipment degradation, |
| 7 | | Battery Chargers, Inverters, & UPS's | Relay | Not stated | Not stated | ELETEMP | Chemical or physical degradation |
| 8 | | Battery Chargers, Inverters, & UPS's | Transformer | Not stated | Not stated | CORR | Loss of material; corrosion product buildup |
| 9 | | Battery Chargers, Inverters, & UPS's | Circuit Boards | Not stated | Not stated | CORR | Loss of material; corrosion product buildup |
| 10 | | Battery Chargers, Inverters, & UPS's | Switches | Not stated | Not stated | CORR | Contact pitting |
| 11 | | Battery Chargers, Inverters, & UPS's | Relay | Not stated | Not stated | CORR | Contact pitting |
| 12 | | Battery Chargers, Inverters, & UPS's | Potentiometer | Not stated | Not stated | CORR | Contact pitting |
| 13 | | Battery Chargers, Inverters, & UPS's | Switches | Not stated | Not stated | FAT | Cumulative fatigue damage |

Document: SAND93-7027, Aging Management Guideline for Commercial Nuclear Power Plants - Electrical Switchgear

Reviewed by: K. D. McCarthy, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|--|----------------------------------|------------------------|----------|------|
| Elevated temperature, electrical transients and mechanical shock result in material degradation from component aging. This can result in erroneous solid-state device output/operation and potential loss of overcurrent protection. | Not stated | Various recommendations made for maintenance | IEEE 308-1980 Sections 7.4 & 7.5 | Not stated | 4-11 | 34 |

Document: SAND93-7046, Aging Management Guideline for Commercial Nuclear Power Plants - Battery Chargers, Inverters and Uninterruptable Power Supplies

Reviewed by: Michael W. Vaughn, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|--|--|------------------------|------------|------|
| Corrosion can result in high contact impedance, heat build-up, and signal transmission failure. | Not stated | Cleaning, visual inspection, IR scanning | No specific program for this mechanism | Not stated | 4-19, 5-15 | 1 |
| Fatigue due to high cyclic operation and vibration, resulting in contact degradation, loose connections, reduced force output and component failure. | Not stated | Tactile inspection, vibration observation, IR scanning | No specific program for this mechanism | Not stated | 4-20, 5-16 | 2 |
| Physical deterioration due to the cyclic operation caused by routine operation and periodic testing and adjustment, results in rubbing surfaces, binding of linkages, erosion of contacts and metal surfaces, burning of arc chutes, and loss of adjustment. | Not stated | Tactile inspection | No specific program for this mechanism | Not stated | 4-21, 5-16 | 3 |
| Drifting of the electronic setpoint can cause misoperation or component failure. | Not stated | Calibration, operational surveillance | No specific program for this mechanism | Not stated | 4-21, 5-14 | 4 |
| Continuous load coupled with poor contact mating, and fault currents can cause deterioration of contact support insulation, and possible phase-to-ground faults | Not stated | Cleaning, visual inspection | Vendor specific programs | Not stated | 4-22, 5-15 | 5 |
| Damage to contacts and arc chutes occurs regularly due to normal fault interruption. | Not stated | Cleaning, visual inspection | Vendor specific programs | Not stated | 4-22, 5-15 | 6 |
| Coil heating due to continuous, long-term energizing of the coil, causing material degradation due to accelerated chemical reactions/reduced dielectric strength. | Not stated | Cleaning, visual inspection | Vendor specific programs | Not stated | 4-22, 5-15 | 7 |
| Temperature and moisture create environmental stresses on transformers which could result in corrosion of the windings. A reduction of the dielectric strength or insulation resilience may occur, causing the transformer to ultimately fail. | Not stated | Visual inspection | Vendor specific programs | Not stated | 4-19, 5-14 | 8 |
| Temp and moisture create environmental stresses, and deposited contaminants may affect electronics such as printed circuit boards, resistors, and capacitors, resulting in corrosion of these components, which may lead to open/short circuits at the termin | Not stated | visual inspection, on-line monitoring | Vendor specific programs | Not stated | 4-19, 5-15 | 9 |
| Corrosion can result in high contact impedance, heat build-up, and signal transmission failure. | Not stated | Cleaning, visual inspection | No specific program | Not stated | 4-19, 5-16 | 10 |
| Corrosion can result in high contact impedance, heat build-up, and signal transmission failure. | Not stated | Cleaning, visual inspection | No specific program | Not stated | 4-19, 5-14 | 11 |
| Corrosion can result in high contact impedance, heat build-up, and signal transmission failure. | Not stated | Cleaning, visual inspection | No specific program | Not stated | 4-19, 5-16 | 12 |
| Fatigue due to high cyclic operation and vibration, resulting in contact degradation, loose connections, reduced force output and component failure. | Not stated | Tactile inspection, vibration observation, IR scan | Vendor specific surveillance | Not stated | 4-20, 5-16 | 13 |

Document: SAND93-7046, Aging Management Guideline for Commercial Nuclear Power Plants - Battery Chargers, Inverters and Uninterruptable Power Supplies

Reviewed by: Michael W. Vaughn, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|--------------------------------------|-------------------------------------|------------|--------------|---------------|--|
| 14 | | Battery Chargers, Inverters, & UPS's | Relay | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 15 | | Battery Chargers, Inverters, & UPS's | Potentiometer | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 16 | | Battery Chargers, Inverters, & UPS's | Switches | Not stated | Not stated | WEAR | Attrition |
| 17 | | Battery Chargers, Inverters, & UPS's | Relay | Not stated | Not stated | WEAR | Attrition |
| 18 | | Battery Chargers, Inverters, & UPS's | Potentiometer | Not stated | Not stated | WEAR | Attrition |
| 19 | | Battery Chargers, Inverters, & UPS's | Potentiometer | Not stated | Not stated | ENVIRO | Chemical or physical degradation |
| 20 | | Battery Chargers, Inverters, & UPS's | Surge Suppressors | Not stated | Not stated | ENVIRO | Chemical or physical degradation |
| 21 | | Battery Chargers, Inverters, & UPS's | Circuit Boards | Not stated | Not stated | ENVIRO | Chemical or physical degradation |
| 22 | | Battery Chargers, Inverters, & UPS's | Electronics | Not stated | Not stated | ENVIRO | Chemical or physical degradation |
| 23 | | Battery Chargers, Inverters, & UPS's | Electronics | Not stated | Not stated | CORR | Loss of material; corrosion product buildup |
| 24 | | Battery Chargers, Inverters, & UPS's | Wire | Not stated | Not stated | CORR | Loss of material; corrosion product buildup |
| 25 | | Battery Chargers, Inverters, & UPS's | Cooling Fans and Cooling Fan Motors | Not stated | Not stated | CORR/OX | Loss of material; corrosion product buildup; internal damage |
| 26 | | Battery Chargers, Inverters, & UPS's | Cabinet | Not stated | Not stated | CORR/OX | Loss of material; corrosion product buildup; internal damage |

Document: SAND93-7046, Aging Management Guideline for Commercial Nuclear Power Plants - Battery Chargers, Inverters and Uninterruptable Power Supplies
 Reviewed by: Michael W. Vaughn, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|--|---|------------------------|------------|------|
| Fatigue due to high cyclic operation and vibration, resulting in contact degradation, loose connections, reduced force output and component failure. | Not stated | Tactile inspection, vibration observation, IR scan | Vendor specific surveillance | Not stated | 4-20, 5-14 | 14 |
| Fatigue due to high cyclic operation and vibration, resulting in contact degradation, loose connections, reduced force output and component failure. | Not stated | Tactile inspection, vibration observation, IR scan | Vendor specific surveillance | Not stated | 4-20, 5-16 | 15 |
| Physical deterioration due to the cyclic operation caused by routine operation and periodic testing and adjustment, results in rubbing surfaces, binding of linkages, erosion of contacts and metal surfaces, burning of arc chutes, and loss of adjustment. | Not stated | Tactile inspection | No specific program | Not stated | 4-21, 5-16 | 16 |
| Physical deterioration due to the cyclic operation caused by routine operation and periodic testing and adjustment, results in rubbing surfaces, binding of linkages, erosion of contacts and metal surfaces, burning of arc chutes, and loss of adjustment. | Not stated | Tactile inspection | No specific program | Not stated | 4-21, 5-14 | 17 |
| Physical deterioration due to the cyclic operation caused by routine operation and periodic testing and adjustment, results in rubbing surfaces, binding of linkages, erosion of contacts and metal surfaces, burning of arc chutes, and loss of adjustment. | Not stated | Not discussed in report | No specific program | Not stated | 4-21, 5-16 | 18 |
| Drifting of the setpoint can cause misoperation or componenet failure. | Not stated | Calibration, Tech Spec, I/O logging, output | IEEE 308-1980 Section 7, Tech Spec surveil. | Not stated | 4-21, 5-16 | 19 |
| Drifting of the electronic setpoint can cause misoperation or componenet failure. | Not stated | Calibration | No specific program | Not stated | 4-21, 5-15 | 20 |
| Drifting of the electronic setpoint can cause misoperation or componenet failure. | Not stated | Calibration, Tech Spec, I/O logging, output | Tech Spec. required surveillance | Not stated | 4-21, 5-15 | 21 |
| Drifting of the electronic setpoint can cause misoperation or componenet failure. | Not stated | Calibration, Tech Spec, I/O logging, output | Tech Spec. required surveillance | Not stated | 4-21, 5-15 | 22 |
| Temp and moisture create environmental stresses, and deposited contaminants may affect electronics such as printed circuit boards, resistors and capacitors resulting in corosion of the components, which may lead to open/short circuits at the terminals. | Not stated | Visual inspection, output | Vendor specific programs | Not stated | 4-19, 5-15 | 23 |
| Temp and moisture create environmental stresses, and deposited contaminants may corrode shields or conductor strands, terminations, etc. eventually causing failure of the circuit due to overheating or dielectric insulation breakdown. | Not stated | Visual inspection, output | No specific program | Not stated | 4-19, 5-16 | 24 |
| Temp and moisture create environmental stresses, and deposited contaminants may increase contact resistance. Vibration can promote loosening connectons resulting in localized heating and more oxidation. | Not stated | Visual inspection | IEEE 334-1974 Section 14.2.3 | Not stated | 4-19, 5-16 | 25 |
| Temp and moisture create environmental stresses, and deposited contaminants may over time can degrade and give way to oxidation corrosion. | Not stated | Visual inspection | No specific program | Not stated | 4-20, 5-17 | 26 |

Document: SAND93-7046, Aging Management Guideline for Commercial Nuclear Power Plants - Battery Chargers, Inverters and Uninterruptable Power Supplies

Reviewed by: Michael W. Vaughn, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|--------------------------------------|-------------------------------------|------------|--------------|---------------|---------------------------|
| 27 | | Battery Chargers, Inverters, & UPS's | Transformer | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 28 | | Battery Chargers, Inverters, & UPS's | Inductors | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 29 | | Battery Chargers, Inverters, & UPS's | Capacitor | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 30 | | Battery Chargers, Inverters, & UPS's | SCR's | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 31 | | Battery Chargers, Inverters, & UPS's | Diodes | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 32 | | Battery Chargers, Inverters, & UPS's | Surge Suppressors | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 33 | | Battery Chargers, Inverters, & UPS's | Circuit Boards | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 34 | | Battery Chargers, Inverters, & UPS's | Electronics | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 35 | | Battery Chargers, Inverters, & UPS's | Wire | Not stated | Not stated | FAT | Cumulative fatigue damage |
| 36 | | Battery Chargers, Inverters, & UPS's | Cooling Fans and Cooling Fan Motors | Not stated | Not stated | FAT | Cumulative fatigue damage |

Document: SAND93-7046, Aging Management Guideline for Commerical Nuclear Power Plants - Battery Chargers, Inverters and Uninterruptable Power Supplies
 Reviewed by: Michael W. Vaughn, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|--|------------------------------|------------------------|------------|------|
| High frequency vibration caused by ferromagnetic resonance can cause fatigue resulting in loose parts, open circuits causing loss of signal or sporatic operation. Regular maint also moves/bends wires/connectors causing conductor or insulation failure. | Not stated | Tactile/audible inspection, vibration observation, IR scan | Vendor specific program | Not stated | 4-20, 5-14 | 27 |
| High frequency vibration caused by ferromagnetic resonance can cause fatigue resulting in loose parts, open circuits causing loss of signal or sporatic operation. Regular maint also moves/bends wires/connectors causing conductor or insulation failure. | Not stated | Tactile/audible inspection, vibration observation, IR scan | Vendor specific program | Not stated | 4-20, 5-14 | 28 |
| High frequency vibration caused by ferromagnetic resonance can cause fatigue resulting in loose parts, open circuits causing loss of signal or sporatic operation. Regular maint also moves/bends wires/connectors causing conductor or insulation failure. | Not stated | Tactile/audible inspection, vibration observation, IR scan | Vendor specific program | Not stated | 4-20, 5-14 | 29 |
| High frequency vibration caused by ferromagnetic resonance can cause fatigue resulting in loose parts, open circuits causing loss of signal or sporatic operation. Regular maint also moves/bends wires/connectors causing conductor or insulation failure. | Not stated | Tactile/audible inspection, vibration observation, IR scan | No specific program | Not stated | 4-20, 5-15 | 30 |
| High frequency vibration caused by ferromagnetic resonance can cause fatigue resulting in loose parts, open circuits causing loss of signal or sporatic operation. Regular maint also moves/bends wires/connectors causing conductor or insulation failure. | Not stated | Tactile/audible inspection, vibration observation, IR scan | No specific program | Not stated | 4-20, 5-15 | 31 |
| High frequency vibration caused by ferromagnetic resonance can cause fatigue resulting in loose parts, open circuits causing loss of signal or sporatic operation. Regular maint also moves/bends wires/connectors causing conductor or insulation failure. | Not stated | Tactile/audible inspection, vibration observation, IR scan | No specific program | Not stated | 4-20, 5-15 | 32 |
| High frequency vibration caused by ferromagnetic resonance can cause fatigue resulting in loose parts, open circuits causing loss of signal or sporatic operation. Regular maint also moves/bends wires/connectors causing conductor or insulation failure. | Not stated | Tactile/audible inspection, vibration observation, IR scan | Vendor specific program | Not stated | 4-20, 5-15 | 33 |
| High frequency vibration caused by ferromagnetic resonance can cause fatigue resulting in loose parts, open circuits causing loss of signal or sporatic operation. Regular maint also moves/bends wires/connectors causing conductor or insulation failure. | Not stated | Tactile/audible inspection, vibration observation, IR scan | Vendor specific program | Not stated | 4-20, 5-15 | 34 |
| High frequency vibration caused by ferromagnetic resonance can cause fatigue resulting in loose parts, open circuits causing loss of signal or sporatic operation. Regular maint also moves/bends wires/connectors causing conductor or insulation failure. | Not stated | Tactile/audible inspection, vibration observation, IR scan | No specific program | Not stated | 4-20, 5-16 | 35 |
| Vibration induced fatigue in motor mounts can occur due to improper sheave alignment and dynamic imbalances. | Not stated | Tactile/audible inspection, vibration observation, IR scan | IEEE 334-1974 Section 14.2.3 | Not stated | 4-20, 5-17 | 36 |

Document: SAND93-7046, Aging Management Guideline for Commerical Nuclear Power Plants - Battery Chargers, Inverters and Uninterruptable Power Supplies
 Reviewed by: Michael W. Vaughn, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|--------------------------------------|-------------------------------------|------------|--------------|---|---|
| 37 | | Battery Chargers, Inverters, & UPS's | Cooling Fans and Cooling Fan Motors | Not stated | Not stated | WEAR | Attrition |
| 38 | | Battery Chargers, Inverters, & UPS's | Transformer | Not stated | Not stated | THERM-CY, ELETEMP, VOLSTR | Deterioration of insulation, chemical or physical changes |
| 39 | | Battery Chargers, Inverters, & UPS's | Inductors | Not stated | Not stated | THERM-CY, ELETEMP, VOLSTR, CURSTR | Deterioration of insulation, chemical or physical changes |
| 40 | | Battery Chargers, Inverters, & UPS's | Capacitor | Not stated | Not stated | THERM-CY, ELETEMP, VOLSTR, CURSTR | Deterioration of insulation, chemical or physical changes |
| 41 | | Battery Chargers, Inverters, & UPS's | Diodes | Not stated | Not stated | THERM-CY, ELETEMP, VOLSTR, CURSTR | Deterioration of insulation, chemical or physical changes |
| 42 | | Battery Chargers, Inverters, & UPS's | Surge Suppressors | Not stated | Not stated | THERM-CY, ELETEMP, VOLSTR, CURSTR | Deterioration of insulation, chemical or physical changes |
| 43 | | Battery Chargers, Inverters, & UPS's | Circuit Boards | Not stated | Not stated | THERM-CY, ELETEMP, VOLSTR, CURSTR | Deterioration of insulation, chemical or physical changes |
| 44 | | Battery Chargers, Inverters, & UPS's | Electronics | Not stated | Not stated | THERM-CY, ELETEMP, VOLSTR, CURSTR | Deterioration of insulation, chemical or physical changes |
| 45 | | Battery Chargers, Inverters, & UPS's | SCR's | Not stated | Not stated | THERM-CY, ELETEMP, VOLSTR, CURSTR | Deterioration of insulation, chemical or physical changes |
| 46 | | Battery Chargers, Inverters, & UPS's | Switches | Not stated | Not stated | THERM-CY, ELETEMP, VOLSTR, CURSTR | Deterioration of insulation, chemical or physical changes |
| 47 | | Battery Chargers, Inverters, & UPS's | Wire | Not stated | Not stated | THERM-CY, ELETEMP, VOLSTR, CURSTR, EMBR | Deterioration of insulation, chemical or physical changes |
| 48 | | Battery Chargers, Inverters, & UPS's | Cooling Fan Motors | Not stated | Not stated | THERM-CY, ELETEMP, VOLSTR, CURSTR, EMBR | Deterioration of insulation, chemical or physical changes |
| 49 | | Battery Chargers, Inverters, & UPS's | Transformer | Not stated | Not stated | CONTAM | Buildup of deposits; loss of desired surface properties |
| 50 | | Battery Chargers, Inverters, & UPS's | Inductors | Not stated | Not stated | CONTAM | Buildup of deposits; loss of desired surface properties |
| 51 | | Battery Chargers, Inverters, & UPS's | SCR's | Not stated | Not stated | CONTAM | Buildup of deposits; loss of desired surface properties |

Document: SAND93-7046, Aging Management Guideline for Commerical Nuclear Power Plants - Battery Chargers, Inverters and Uninterruptable Power Supplies
 Reviewed by: Michael W. Vaughn, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|---|------------------------------|------------------------|------------|------|
| Shafts and bearings are susceptible to normal wear, and wear due to misalignment, imbalances, and inherent eccentricity of the rotor. On dc motors, brushes and commutators are also subject to wear. | Not stated | Noise observation | IEEE 334-1974 Section 14.2.3 | Not stated | 4-21, 5-17 | 37 |
| Overvoltage or turn-to-turn shorts can cause high internal temperatures, causing insulation to fail, causing local heating and deterioration of material resulting in dielectric failure. | Not stated | Cleaning, visual/tactile/audible inspection | Vendor specific program | Not stated | 4-22, 5-14 | 38 |
| Overvoltage or turn-to-turn shorts can cause high internal temperatures, causing insulation to fail, causing local heating and deterioration of material resulting in dielectric failure. | Not stated | Cleaning, visual/tactile/audible inspection | Vendor specific program | Not stated | 4-22, 5-14 | 39 |
| Overvoltage can cause voltage stress causing loss of capacitance, breakdown of dielectric, | Not stated | Cleaning, visual inspection, measuement, part replacement | Vendor specific program | Not stated | 4-22, 5-14 | 40 |
| Heat due to overcurrent conditions and internal stresses can cause dielectric breakdown resulting in change in output signal. | Not stated | Cleaning, visual inspection, temperature & input/output | Vendor specific program | Not stated | 4-22, 5-15 | 41 |
| Heat due to overcurrent conditions and internal stresses can cause dielectric breakdown and misoperation or failure of the device. | Not stated | Cleaning, visual inspection, temperature & input/output | No specific program | Not stated | 4-22, 5-15 | 42 |
| Heat due to overcurrent conditions and internal stresses can cause dielectric breakdown and misoperation or failure of components, open/shorts of circuits. | Not stated | Cleaning, visual inspection, temperature & input/output | Vendor specific program | Not stated | 4-22, 5-15 | 43 |
| Heat due to overcurrent conditions and internal stresses can cause dielectric breakdown and misoperation or failure of components, open/shorts of circuits. | Not stated | Cleaning, visual inspection, temperature & input/output | Vendor specific program | Not stated | 4-22, 5-15 | 44 |
| Heat due to overcurrent conditions and internal stresses can cause dielectric breakdown and misoperation or failure of components, open/shorts of circuits. | Not stated | Cleaning, visual inspection, temperature & input/output | Vendor specific program | Not stated | 4-22, 5-15 | 45 |
| Heat due to overcurrent conditions and normal operations, and due to contact resistance, can cause dielectric breakdown of supports and insulation, and misoperation or failure of components. | Not stated | Cleaning, visual inspection, temperature logging | No specific program | Not stated | 4-23, 5-16 | 46 |
| Thermal effects on wire and cable leading to embrittlement, and insulation failure. Ohmic heating and heat from surrounding environment degrades insulation, resulting in short circuits. | Not stated | Cleaning, visual inspection, temperature & input/output | No specific program | Not stated | 4-23 | 47 |
| Heat due to overcurrent conditions and normal operations, can cause dielectric breakdown and failure. | Not stated | Cleaning, visual inspection, temperature & input/output | IEEE 334-1974 Section 14.2.3 | Not stated | 4-23, 5-16 | 48 |
| Fouling due to accumulation of insects, dirt, and dust, can reduce heat dissipation, cause overheating, and eventual failure of components. | Not stated | Cleaning, visual inspection | Vendor specific programs | Not stated | 4-23, 5-14 | 49 |
| Fouling due to accumulation of insects, dirt, and dust, can reduce heat dissipation, cause overheating, and eventual failure of components. | Not stated | Cleaning, visual inspection | Vendor specific programs | Not stated | 4-23, 5-14 | 50 |
| Fouling due to accumulation of insects, dirt, and dust, can reduce heat dissipation, cause overheating, and eventual failure of components. | Not stated | Cleaning, visual inspection | No specific programs | Not stated | 4-23, 5-15 | 51 |

Document: SAND93-7046, Aging Management Guideline for Commercial Nuclear Power Plants - Battery Chargers, Inverters and Uninterruptable Power Supplies

Reviewed by: Michael W. Vaughn, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|--------------------------------------|---------------------|------------|--------------|---------------|---|
| 52 | | Battery Chargers, Inverters, & UPS's | Diodes | Not stated | Not stated | CONTAM | Buildup of deposits; loss of desired surface properties |
| 53 | | Battery Chargers, Inverters, & UPS's | Capacitor | Not stated | Not stated | CONTAM | Buildup of deposits; loss of desired surface properties |
| 54 | | Battery Chargers, Inverters, & UPS's | Surge Suppressors | Not stated | Not stated | CONTAM | Buildup of deposits; loss of desired surface properties |
| 55 | | Battery Chargers, Inverters, & UPS's | Circuit Boards | Not stated | Not stated | CONTAM | Buildup of deposits; loss of desired surface properties |
| 56 | | Battery Chargers, Inverters, & UPS's | Electronics | Not stated | Not stated | CONTAM | Buildup of deposits; loss of desired surface properties |
| 57 | | Battery Chargers, Inverters, & UPS's | Wire | Not stated | Not stated | CONTAM | Buildup of deposits; loss of desired surface properties |
| 58 | | Battery Chargers, Inverters, & UPS's | Relay | Not stated | Not stated | CONTAM | Buildup of deposits; loss of desired surface properties |
| 59 | | Battery Chargers, Inverters, & UPS's | Circuit Breakers | Not stated | Not stated | CONTAM | Buildup of deposits; loss of desired surface properties |
| 60 | | Battery Chargers, Inverters, & UPS's | Switches | Not stated | Not stated | CONTAM | Buildup of deposits; loss of desired surface properties |
| 61 | | Battery Chargers, Inverters, & UPS's | Potentiometers | Not stated | Not stated | CONTAM | Buildup of deposits; loss of desired surface properties |
| 62 | | Battery Chargers, Inverters, & UPS's | Cooling Fan Motoers | Not stated | Not stated | CONTAM | Buildup of deposits; loss of desired surface properties |
| 63 | | Battery Chargers, Inverters, & UPS's | Relay | Not stated | Not stated | LOSLUB | Viscosity change, loss of lubricity |
| 64 | | Battery Chargers, Inverters, & UPS's | Circuit Breakers | Not stated | Not stated | LOSLUB | Viscosity change, loss of lubricity |

Document: SAND93-7068, Aging Management Guideline for Commercial Nuclear Power Plants - Power and Distribution Transformers

Reviewed by: Michael W. Vaughn, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|----------------------------------|-----------------|--------------|---------------|---|
| 1 | | Transformer | Metal Enclosure (Tank) and Cover | Low-alloy steel | Not stated | ENVIR | Chemical/physical degradation |
| 2 | | Transformer | Metal Enclosure (Tank) and Cover | Low-alloy steel | Not stated | CORR | Loss of material; corrosion product buildup |

Document: SAND93-7046, Aging Management Guideline for Commercial Nuclear Power Plants - Battery Chargers, Inverters and Uninterruptable Power Supplies
 Reviewed by: Michael W. Vaughn, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|---------------------------------|------------------------------|------------------------|------------------|------|
| Fouling due to accumulation of insects, dirt, and dust, can reduce heat dissipation, cause overheating, and eventual failure of components. | Not stated | Cleaning, visual inspection | No specific programs | Not stated | 4-23, 5-15 | 52 |
| Fouling due to accumulation of insects, dirt, and dust, can reduce heat dissipation, cause overheating, and eventual failure of components. | Not stated | Cleaning, visual inspection | Vendor specific programs | Not stated | 4-23, 5-14 | 53 |
| Fouling due to accumulation of insects, dirt, and dust, can reduce heat dissipation, cause overheating, and eventual failure of components. | Not stated | Cleaning, visual inspection | No specific programs | Not stated | 4-23, 5-15 | 54 |
| Fouling due to accumulation of insects, dirt, and dust, can reduce heat dissipation, cause overheating, and eventual failure of components. | Not stated | Cleaning, visual inspection | Vendor specific programs | Not stated | 4-23, 5-15 | 55 |
| Fouling due to accumulation of insects, dirt, and dust, can reduce heat dissipation, cause overheating, and eventual failure of components. | Not stated | Cleaning, visual inspection | No specific programs | Not stated | 4-23, 5-15 | 56 |
| Fouling due to accumulation of insects, dirt, and dust, can reduce heat dissipation, cause overheating, and eventual failure of components. | Not stated | Cleaning, visual inspection | No specific programs | Not stated | 4-23, 5-16 | 57 |
| Fouling due to accumulation of insects, dirt, and dust, can reduce heat dissipation, cause overheating, and eventual failure of components. | Not stated | Cleaning, visual inspection | Vendor specific programs | Not stated | 4-23, 4-24, 5-14 | 58 |
| Fouling due to accumulation of insects, dirt, and dust, can reduce heat dissipation, cause overheating, and eventual failure of components. | Not stated | Cleaning, visual inspection | Vendor specific programs | Not stated | 4-23, 4-24, 5-15 | 59 |
| Fouling due to accumulation of insects, dirt, and dust, can reduce heat dissipation, cause overheating, and eventual failure of components. | Not stated | Cleaning, visual inspection | No specific programs | Not stated | 4-23, 4-24, 5-16 | 60 |
| Fouling due to accumulation of insects, dirt, and dust, can reduce heat dissipation, cause overheating, and eventual failure of components. | Not stated | Cleaning, visual inspection | No specific programs | Not stated | 4-23, 4-24, 5-16 | 61 |
| Fouling due to accumulation of insects, dirt, and dust, can reduce heat dissipation, cause overheating, and eventual failure of components. | Not stated | Cleaning, visual inspection | IEEE 334-1974 SECTION 14.2.3 | Not stated | 4-24, 5-17 | 62 |
| Material set occurs when the organic materials used as lubricants in those subcomponents harden, gel, or adhere to adjacent materials, which can cause binding of the devices, resulting in faulty operation. | Not stated | Tactile inspection, operational | Vendor specific programs | Not stated | 4-24, 5-14 | 63 |
| Material set occurs when the organic materials used as lubricants in those subcomponents harden, gel, or adhere to adjacent materials, which can cause binding of the devices, resulting in faulty operation. | Not stated | Tactile inspection, operational | Vendor specific programs | Not stated | 4-24, 5-14 | 64 |

Document: SAND93-7068, Aging Management Guideline for Commercial Nuclear Power Plants - Power and Distribution Transformers

Reviewed by: Michael W. Vaughn, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|---|---|------------------------|----------------|------|
| Chipping, cracking, or peeling of the enclosure's protective coating | Not stated | Visual inspection, cleaning, pressure testing | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-7, 5-3, 5-15 | 1 |
| Exposed metal develops rust and corrosion | Not stated | Visual inspection, cleaning, pressure testing | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-7, 5-3, 5-15 | 2 |

Document: SAND93-7068, Aging Management Guideline for Commercial Nuclear Power Plants - Power and Distribution Transformers

Reviewed by: Michael W. Vaughn, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|---|-----------------|--------------|------------------------|--|
| 3 | | Transformer | Metal Enclosure (Tank) and Cover | Low-alloy steel | Not stated | ENVIR, EMBR | Deterioration of organic components |
| 4 | | Transformer | Metal Enclosure (Tank) and Cover | Low-alloy steel | Not stated | FAT | Cumulative damage from cyclic vibration or thermal stress |
| 5 | | Transformer | Primary and Secondary Windings, Liquid-Immersed | Not stated | Not stated | ELETEMP | Chemical or physical degradation: thermal distortion |
| 6 | | Transformer | Primary and Secondary Windings, Liquid-Immersed | Not stated | Not stated | VIBR, VOLSTR, EXFORCE | Loosening, reduced tolerances, distortion or bending |
| 7 | | Transformer | Primary and Secondary Windings, Dry-Type | Not stated | Not stated | ELETEMP | Chemical or physical degradation; thermal distortion |
| 8 | | Transformer | Primary and Secondary Windings, Dry-Type | Not stated | Not stated | VIBR, VOLSTR, EXFORCE | Loosening, reduced tolerances, distortion or bending |
| 9 | | Transformer | Magnetic Core | Not stated | Not stated | VIBR, MECHSTR, EXFORCE | Loosening, distortion, deterioration of mech function |
| 10 | | Transformer | Magnetic Core | Not stated | Not stated | EMBR/TE | Loss of fracture toughness |
| 11 | | Transformer | Insulation | Not stated | Not stated | ELETEMP, VOLSTR | Chemical or physical degradation, degradation of insulation |
| 12 | | Transformer | Insulation | Not stated | Not stated | MOIST-EL, CONTAM | Loss of dielectric properties, buildup of deposits |
| 13 | | Transformer | Insulation | Not stated | Not stated | Not stated | High acidity resulting in more water retention |
| 14 | | Transformer | Insulation | Not stated | Not stated | CORR/OX | Loss of material; corrosion product buildup; internal damage |

Document: SAND93-7068, Aging Management Guideline for Commercial Nuclear Power Plants - Power and Distribution Transformers

Reviewed by: Michael W. Vaughn, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|---|---|--|-----------------------|------|
| Gaskets and other organic seals used in construction of the enclosure degrade due to exposure to heat, ultraviolet radiation, moisture, or chemicals, while under mechanical stress or compression. polymeric seal materials embrittle and harden | Not stated | Visual inspection, cleaning | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-7, 5-15 | 3 |
| Can affect areas of high local stress such as welds, tank edges, etc., resulting in tank leaks (oil or gas-filled units) and potentially a loss of structural integrity. | Not stated | visual inspection, cleaning, pressure testing | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-7, 4-8, 5-3, 5-15 | 4 |
| May induce accelerated degradation of surrounding organic materials. | Not stated | Electrical testing, visual inspection, cleaning | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-8, 5-4, 5-15 | 5 |
| Movement and vibration allow windings to change clearances/tolerances required for maintaining satisfactory dielectric strength, which can result in dielectric breakdown and localized discharge. Can cause mechanical stress on electrical connections | Not stated | Electrical testing, visual inspection, cleaning | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-9, 5-4, 5-15 | 6 |
| May induce accelerated degradation of surrounding organic materials. Degradation of winding conductor connections due to high resistance connections causing localized heating. | Not stated | Electrical testing, visual inspection, cleaning | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-9, 5-4, 5-15 | 7 |
| Movement and vibration allow winding to change clearances/tolerances required for maintaining satisfactory dielectric strength, which can result in dielectric breakdown and localized discharge. Can cause mechanical stress on electrical connections. | Not stated | Electrical testing, visual inspection, cleaning | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-9, 5-4, 5-15 | 8 |
| Loosening of the core due to vibration, shock, or severe electrical transients, can cause wear or deterioration of the insulation once dislocation occurs may lead to sufficient insulation damage to allow electrical failure | Not stated | Electrical testing, visual inspection | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-10, 5-4, 5-15 | 9 |
| A result of relatively high thermal exposure resulting from core and winding losses, causing weakening or failure of the laminations, causing increased eddy currents and core losses. | Not stated | Electrical testing, visual inspection | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-10, 4-11, 5-4, 5-15 | 10 |
| Partial or localized breakdown of the dielectric capacity of the material, which may in turn produce other deleterious effects such as the formation of additional gaseous byproducts, decomposition of the surrounding insulating fluid. | Not stated | Sampling and analysis, cleaning, replacement | Vendor specific surveillance, IEEE 308-1980 | Recommended laboratory and/or in-situ analysis to detect impending breakdown of dielectric [2] | 4-11, 5-5, 5-15, 5-22 | 11 |
| Particulates contaminants and moisture may result in blockage of passages leading to hot spots. Chemical contaminants may have adverse effects on the material properties, water reduces dielectric strength causing partial discharge or dielectric breakdown | Not stated | Sampling and analysis, cleaning, replacement | Vendor specific surveillance, IEEE 308-1980 | Recommended laboratory and/or in-situ analysis to detect impending breakdown of dielectric [2] | 4-12, 5-5, 5-16, 5-22 | 12 |
| High acidity results in more water being held in solution and therefore reduced dielectric strength. Also affects the deterioration and decomposition of solid insulating materials reducing the dielectric strength | Not stated | Sampling and analysis, cleaning, replacement | Vendor specific surveillance, IEEE 308-1980 | Recommended laboratory and/or in-situ analysis to detect impending breakdown of dielectric [2] | 4-12, 5-5, 5-16, 5-22 | 13 |
| Formation of sludge which can impede circulation creating hot spots. Dielectric properties associated with the sludge may also differ. oxygen will also increase the acidity of the insulating fluid | Not stated | Sampling and analysis, cleaning, replacement | Vendor specific surveillance, IEEE 308-1980 | Recommended laboratory and/or in-situ analysis to detect impending breakdown of dielectric [2] | 4-12, 5-5, 5-16, 5-22 | 14 |

Document: SAND93-7068, Aging Management Guideline for Commercial Nuclear Power Plants - Power and Distribution Transformers

Reviewed by: Michael W. Vaughn, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--|------------|--------------|------------------|--|
| 15 | | Transformer | Insulation | Not stated | Not stated | ELETEMP | Chemical or physical degradation; thermal distortion |
| 16 | | Transformer | Bushings | Not stated | Not stated | THERM-CY | Degradation due to exposure to elements and temp cycles |
| 17 | | Transformer | Bushings | Not stated | Not stated | CONTAM | Buildup of deposits; loss of desired surface properties |
| 18 | | Transformer | Bushings | Not stated | Not stated | ENVIRO | Chemical or physical degradation |
| 19 | | Transformer | Bushings | Not stated | Not stated | VOLSTR | Dielectric stress causing degradation of insulation |
| 20 | | Transformer | Cooling System, Liquid-Immersed and Dry-Type | Not stated | Not stated | FAT, WEAR | Attrition and cumulative fatigue damage over time |
| 21 | | Transformer | Cooling System, Liquid-Immersed and Dry-Type | Not stated | Not stated | CONTAM | Buildup of deposits; loss of desired surface properties |
| 22 | | Transformer | Oil Preservation and Sampling System | Not stated | Not stated | ENVIRO, ELETEMP | Chemical or physical degradation |
| 23 | | Transformer | Oil Preservation and Sampling System | Not stated | Not stated | WEAR | Attrition |
| 24 | | Transformer | Tap Changers | Not stated | Not stated | WEAR | Attrition |
| 25 | | Transformer | Tap Changers | Not stated | Not stated | VIBR, MECHSTR | Loosening, deterioration of mechanical function |
| 26 | | Transformer | Tap Changers | Not stated | Not stated | ELTEMP, THERM-CY | Chemical or physical degradation, insulation deterioration |
| 27 | | Transformer | Protection and Monitoring Systems | Not stated | Not stated | ENVIRO, EMBR | Chemical or physical degradation, loss or fracture toughness |
| 28 | | Transformer | Protection and Monitoring Systems | Not stated | Not stated | THERM-CY | Deterioration of insulation |

Document: SAND93-7068, Aging Management Guideline for Commercial Nuclear Power Plants - Power and Distribution Transformers

Reviewed by: Michael W. Vaughn, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|---|---|--|-----------------------|------|
| The elevated temperatures cause thermal deterioration and dielectric breakdown | Not stated | Visual inspection, insulation resistance testing, clean | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-13, 5-7, 5-16 | 15 |
| Breakdown of gaskets and seals, and all organic materials due to heat caused by current in the conductor, solar radiation, etc. | Not stated | Visual inspection, power factor testing, cleaning | Vendor specific surveillance, IEEE 308-1980 | Manage bushing flashover by controlling airborne dust and/or salt spray accumulation in combination with rain/humidity [2] | 4-14, 5-7, 5-16, 5-22 | 16 |
| The combination of dirt, dust, salt, and other contaminants, alone or with water or other liquid can form a conductive path leading to flashover of the bushing. | Not stated | Visual inspection, power factor testing, cleaning | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-14, 5-7, 5-17 | 17 |
| Factors such as ultraviolet radiation, humidity, etc. can cause degradation over time | Not stated | Visual inspection, power factor testing, cleaning | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-14, 5-7, 5-17 | 18 |
| Improper storage or loss of insulating oil, or voltage transients, can degrade the dielectric properties. Dielectric stress from potential gradient between the central conductor and other surfaces. | Not stated | Visual inspection, power factor testing, cleaning | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-14, 5-7, 5-17 | 19 |
| Bearings and other parts wear over time due to friction and other stresses placed on them. This is accelerated by such stresses as frequent motor starting and stopping, undue vibration or transverse/longitudinal load placed on the driven unit. | Not stated | Visual inspection, monitor, adjust, lubricate, clean | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-15, 5-8, 5-17 | 20 |
| Fouling of heat transfer surfaces such as radiators due to dirt, debris, or other materials | Not stated | Visual inspection, monitor, clean | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-16, 5-8, 5-17 | 21 |
| Elevated temperatures and exposure to the elements can cause thermal and wear degradation to components. | Not stated | Visual inspection, adjust, repair/replace, clean | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-16, 5-9, 5-17 | 22 |
| Wear to components such as sampling and Isolation valves, fittings, and pressure regulating valves, can result in leakage of fluids, binding and/or malfunctioning of devices. | Not stated | Visual inspection, adjust, repair/replace, clean | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-17, 5-9, 5-18 | 23 |
| Wear to components due to friction. | Not stated | Visual inspection, adjust, repair/replace, lubricate, clean | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-18, 5-9, 5-18 | 24 |
| Vibration and mechanical stresses can result in a loss of adjustment in parts | Not stated | Visual inspection, adjust, repair/replace, lubricate, clean | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-18, 5-10, 5-18 | 25 |
| Degradation of organic insulating materials in motor windings, insulators on main contacts, and materials used in related electrical components which can reduce their dielectric as well as mechanical properties. | Not stated | Visual inspection, adjust, repair/replace, clean | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-18, 5-10, 5-18 | 26 |
| Degradation of organic materials used to seal the relay, can embrittle and harden the gaskets allowing leakage, possibly leading to the component failure. | Not stated | Visual inspection, functional testing | Vendor specific surveillance, IEEE 308-1980 | Not stated | 4-19, 5-11, 5-18 | 27 |
| Repeated heating and cooling of the temperature indicator elements due to load variation induces thermal stresses which may eventually result in open-circuit failure of the element. | Not stated | Visual inspection, functional testing | No specific program | Not stated | 4-20, 5-10, 5-19 | 28 |

Document: SAND93-7069, Aging Management Guideline for Commercial Nuclear Power Plants - Power and Distribution Transformers
 Reviewed by: K. D. McCarthy, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------------|------------------------------|---|---------------------------|-------------------------|--|
| 1 | | Motor Control Center | Motor | Not stated | GE, Westinghouse, C-H, KM | THEM-CY, EMBR | Loss of electrical and mechanical properties of insulator |
| 2 | | Motor Control Center | Motor | Not stated | GE, Westinghouse, C-H, KM | MOIST-EL, CONTAM, ENVIR | Loss of surface insulating properties |
| 3 | | Motor Control Center | Motor | Not stated | GE, Westinghouse, C-H, KM | MOIST-EL, CONTAM, ENVIR | Loss of volumetric insulating properties |
| 4 | | Motor Control Center | Motor | Not stated | GE, Westinghouse, C-H, KM | WEAR, CORR/OX, CONTAM | High resistance electrical connections |
| 5 | | Motor Control Center | Motor | Not stated | GE, Westinghouse, C-H, KM | MECHSTR, VIBR | Loosening/loss of fasteners |
| 6 | | Motor Control Center | Molded-Case Circuit Breakers | Case-phenolic or glass polyester, contact- silver or tungsten | GE, Westinghouse, C-H, KM | CURSTR | Contact surface deterioration |
| 7 | | Motor Control Center | Molded-Case Circuit Breakers | Case-phenolic or glass polyester, contact- silver or tungsten | GE, Westinghouse, C-H, KM | FAT, MECHSTR | Fatigue of various circuit breaker components |
| 8 | | Motor Control Center | Molded-Case Circuit Breakers | Case-phenolic or glass polyester, contact- silver or tungsten | GE, Westinghouse, C-H, KM | WEAR, CONTAM | Wear of internal components |
| 9 | | Motor Control Center | Molded-Case Circuit Breakers | Case-phenolic or glass polyester, contact- silver or tungsten | GE, Westinghouse, C-H, KM | ELETEMP, CORR/OX, VIBR | Loose or high resistance elect connections or terminations |
| 10 | | Motor Control Center | Molded-Case Circuit Breakers | Case-phenolic or glass polyester, contact- silver or tungsten | GE, Westinghouse, C-H, KM | CURSTR | Thermal trip setpoint variations |
| 11 | | Motor Control Center | Molded-Case Circuit Breakers | Case-phenolic or glass polyester, contact- silver or tungsten | GE, Westinghouse, C-H, KM | CONTAM, ENVIR | Deterioration of lubricants |
| 12 | | Motor Control Center | Molded-Case Circuit Breakers | Case-phenolic or glass polyester, contact- silver or tungsten | GE, Westinghouse, C-H, KM | ENVIR | Current limiting fuse failure |

Document: SAND93-7069, Aging Management Guideline for Commercial Nuclear Power Plants - Power and Distribution Transformers

Reviewed by: K. D. McCarthy, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|--|---|------------------------|----------------|------|
| Exposure to ambient temps and ohmic heating can lead to loss of insulating properties and thermally induced cracking. This has the potential of causing a flashover of the component insulation and loss of structural integrity. | Not stated | Various recommendations made for maintenance | Vendor specific programs | Not stated | 4-4, 4-5, 5-15 | 1 |
| Voltage and humidity can affect energized insulation that is dirty or deteriorated and cause surface tracking paths on the insulator. This can lead to flashover. | Not stated | Various recommendations made for maintenance | Vendor specific programs | Not stated | 4-6, 4-7, 5-15 | 2 |
| Simultaneous exposure of thermally deteriorated insulation to temp, voltage, humidity, dirt and contaminants can result in loss of volumetric insulating properties, leading to increased surface and volumetric leakage currents and possible flashover | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-6, 4-7, 5-15 | 3 |
| Poor mating surface contact or sharp bends/current flow restrictions near crimps or terminations can cause high resistance elec connections which can result in excessive heating and potentially fire. | Not stated | Various recommendations made for maintenance | Vendor specific program | Not stated | 4-5, 4-8, 5-15 | 4 |
| Over-torquing of fasteners, and fasteners loosened by various external stresses (non-seismic) could cause loss of structural integrity or affect electrical connections. | Not stated | Various recommendations made for maintenance | Vendor specific program | Not stated | 4-8, 5-15 | 5 |
| High temps that accompany fault currents may cause contact material to vaporize, inducing a loss of contact surface material and pitting. This could cause the contacts to burn or weld together and result in breaker failure. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-9, 5-15 | 6 |
| Cyclic stress can cause fatigue failure of various circuit breaker components such as contact assemblies, operating mechanisms, breaker housing. Fatigue may be evidenced by progressive cracking and ultimate failure of the component. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-9, 5-15 | 7 |
| Inadequate or degraded lubrication, normal component wear, or wear caused by contaminants (from other degraded material or from external sources) can cause the breaker to malfunction. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-9, 5-15 | 8 |
| Operation of the breaker and non-seismic vibration cause loose connections. oxidation or contamination of contact surfaces and sharp bends in wiring near terminations can cause high resistance connections. These can cause excessive heating or fire. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-9, 5-15 | 9 |
| Exposure to fault currents can cause variations in the thermal trip setpoint of a circuit breaker. This can cause the CB to trip at progressively lower current levels, potentially causing nuisance tripping. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-10, 5-15 | 10 |
| Contamination, aging, evaporation, and ambient temperatures can cause lubricants to deteriorate. this can slow or completely prevent operation of a breaker. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-10, 5-15 | 11 |
| Fuses degrade slowly over time until eventually the current-carrying capability of the fuse is reached during normal/transient load operation, resulting in nuisance current interruptions. | Not stated | Various recommendations made for maintenance | Replace when inoperative | Not stated | 4-10, 5-15 | 12 |

Document: SAND93-7069, Aging Management Guideline for Commercial Nuclear Power Plants - Notor Control Centers

Reviewed by: K. D. McCarthy, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------------|------------------------------|---|---------------------------|-------------------|--|
| 13 | | Motor Control Center | Molded-Case Circuit Breakers | Case-phenolic or glass polyester, contact- silver or tungsten | GE, Westinghouse, C-H, KM | CURSTR, CONTAM | Surface current tracking/loss of insulating properties |
| 14 | | Motor Control Center | Molded-Case Circuit Breakers | Case-phenolic or glass polyester, contact- silver or tungsten | GE, Westinghouse, C-H, KM | CURSTR, ELETEMP | Thermally induced degradation |
| 15 | | Motor Control Center | Magnetic Contactors/Starters | Not stated | GE, Westinghouse, C-H, KM | ELETEMP | Insulation deterioration |
| 16 | | Motor Control Center | Magnetic Contactors/Starters | Not stated | GE, Westinghouse, C-H, KM | ELETEMP | Organic component breakdown |
| 17 | | Motor Control Center | Magnetic Contactors/Starters | Not stated | GE, Westinghouse, C-H, KM | VIB, WEAR | Cyclic fatigue |
| 18 | | Motor Control Center | Magnetic Contactors/Starters | Not stated | GE, Westinghouse, C-H, KM | WEAR, VIB, CONTAM | Wear of contactor and starter subcomponents |
| 19 | | Motor Control Center | Magnetic Contactors/Starters | Not stated | GE, Westinghouse, C-H, KM | CONTAM | Contact surface degradation |
| 20 | | Motor Control Center | Thermal Overload Relays | Not stated | GE, Westinghouse, C-H, KM | WEAR, CURSTR | Degradation of heater or bimetallic elements |
| 21 | | Motor Control Center | Thermal Overload Relays | Not stated | GE, Westinghouse, C-H, KM | CONT, WEAR | Binding of mechanical components |
| 22 | | Motor Control Center | Thermal Overload Relays | Not stated | GE, Westinghouse, C-H, KM | CONT | Contact surface degradation |
| 23 | | Motor Control Center | Thermal Overload Relays | Not stated | GE, Westinghouse, C-H, KM | ELETEMP, EMBR | Thermal degradation of organic materials |

Document: SAND93-7069, Aging Management Guideline for Commercial Nuclear Power Plants - Notor Control Centers

Reviewed by: K. D. McCarthy, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|--|--|------------------------|------------|------|
| Voltage and humidity can affect energized insulation that is dirty or deteriorated and cause surface tracking paths on the insulator. Breaker arc-chute insulation is especially susceptible to surface current tracking. This can lead to flashover. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-10, 5-15 | 13 |
| Fault currents can produce high temperatures and currents that can rapidly damage contacts, arc-chute surfaces and other organic materials. Continuous load currents can produce ohmic heating in poor connections. These can cause cb failure. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-11, 5-15 | 14 |
| During operation, the heat generated in the coil during energization could cause insulation deterioration of the coil itself. This can lead to coil failure. | Not stated | Various recommendations made for maintenance | Vendor specific program | Not stated | 4-12, 5-16 | 15 |
| Prolonged continuous energization of the contactor coil could result in excessive temperatures that cause the organic compounds that encapsulate the contactor to degrade. This could shorten life and lead to coil burnout. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-12, 5-16 | 16 |
| Cyclic fatigue can occur in magnetic contactors if subjected to extremely high cycle operation. This can lead to heat generation because of higher resistivity, misalignment of contact, binding of armature, preventing full contact mating and arcing. | Not stated | Various recommendations made for maintenance | Vendor specific program | Not stated | 4-13, 5-16 | 17 |
| Binding of the contactor assembly, binding of contactor armature, binding of the contactor mechanism are all caused by wear, vibration and contamination. These can result in poor contactor/starter operation and failure. | Not stated | Various recommendations made for maintenance | Vendor specific program, replace when failed | Not stated | 4-13, 5-16 | 18 |
| Dust, dirt, and foreign material can lead to coil burnout, pitting of contact surfaces, and breakdown of adhesives and lubricants. They can also prevent the contact from closing. All the above can cause the contactor or starter to fail. | Not stated | Various recommendations made for maintenance | Vendor specific program | Not stated | 4-13, 5-16 | 19 |
| In bimetallic devices, variations in the current flowing through the heater will result in variations in device setpoint. These variations may be caused by changes in the characteristics of the heater element. | Not stated | Various recommendations made for maintenance | Vendor specific program, replace when failed | Not stated | 4-14, 5-16 | 20 |
| Mechanical interference, dirt and friction may cause mechanical interference resulting in binding of mechanical components. | Not stated | Various recommendations made for maintenance | Replace when failed | Not stated | 4-14, 5-17 | 21 |
| Dust, dirt, and foreign material can lead to coil burnout, pitting of contact surfaces, and breakdown of adhesives and lubricants. They can also prevent the contact from closing. All the above can cause the relay to fail. | Not stated | Various recommendations made for maintenance | Vendor specific program, replace when failed | Not stated | 4-14, 5-17 | 22 |
| Elevated temperatures caused by the heaters cause aging of the heater element support material. Failure of the support block results in possible failure of the overload relay to perform its required function. | Not stated | Various recommendations made for maintenance | Vendor specific program, replace when failed | Not stated | 4-14, 5-17 | 23 |

Document: SAND93-7069, Aging Management Guideline for Commercial Nuclear Power Plants - Notor Control Centers

Reviewed by: K. D. McCarthy, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------------|-------------------------|------------|---------------------------|------------------------|--|
| 24 | | Motor Control Center | Thermal Overload Relays | Not stated | GE, Westinghouse, C-H, KM | ELETEMP, CORR/OX, VIBR | Loose or high resistance elec connections or terminations |
| 25 | | Motor Control Center | Miscellaneous Relays | Not stated | GE, Westinghouse, C-H, KM | ELETEMP | Thermal breakdown of organic materials |
| 26 | | Motor Control Center | Miscellaneous Relays | Not stated | GE, Westinghouse, C-H, KM | CONT | Contact surface degradation |
| 27 | | Motor Control Center | Miscellaneous Relays | Not stated | GE, Westinghouse, C-H, KM | WEAR, VIBR | Wear of mechanical parts |
| 28 | | Motor Control Center | Miscellaneous Relays | Not stated | GE, Westinghouse, C-H, KM | ELETEMP, CORR/OX, VIBR | Loose or high resistance elect connections or terminations |
| 29 | | Motor Control Center | Miscellaneous Relays | Not stated | GE, Westinghouse, C-H, KM | VOLTSTR | Coil dielectric breakdown |
| 30 | | Motor Control Center | Control Transformers | Not stated | GE, Westinghouse, C-H, KM | ELETEMP | Winding insulation degradation |
| 31 | | Motor Control Center | Control Transformers | Not stated | GE, Westinghouse, C-H, KM | CURSTR | Winding conductor failure |
| 32 | | Motor Control Center | Control Transformers | Not stated | GE, Westinghouse, C-H, KM | ELETEMP, CORR/OX, VIBR | Loose or high resistance elect connections or terminations |
| 33 | | Motor Control Center | Terminal Blocks | Not stated | GE, Westinghouse, C-H, KM | ELETEMP, CORR/OX, VIBR | Loose or high resistance elect connections or terminations |
| 34 | | Motor Control Center | Terminal Blocks | Not stated | GE, Westinghouse, C-H, KM | ELETEMP, EMBR, ENVIR | Degradation or organic materials |

Document: SAND93-7069, Aging Management Guideline for Commercial Nuclear Power Plants - Notor Control Centers

Reviewed by: K. D. McCarthy, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|--|---|------------------------|------------|------|
| Operation of the relay and non-seismic vibration cause loose connections. Oxidation or contamination of contact surfaces and sharp bends in wiring near terminations can cause high resistance connections. These can cause excessive heating or fire. | Not stated | Various recommendations made for maintenance | Vendor specific program | Not stated | 4-15, 5-17 | 24 |
| Prolonged continuous energization of the relay could result in excessive temperatures that cause the organic compounds that encapsulate the contactor to degrade. This could shorten life and lead to coil burnout. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-12, 5-17 | 25 |
| Dust, dirt, and foreign material can lead to coil burnout, pitting of contact surfaces, and breakdown of adhesives and lubricants. They can also prevent the contact from closing. All the above can cause the relay to fail. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-15, 5-17 | 26 |
| Wear can lead to setpoint drift, mechanical fatigue, surface burning caused by arcing, and insulation deterioration. These can result in reduced mechanical tolerances, jamming and binding of moving parts. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-17, 5-17 | 27 |
| Operation of the relay and non-seismic vibration cause loose connections. Oxidation or contamination of contact surfaces and sharp bends in wiring near terminations can cause high resistance connections. These can cause excessive heating or fire. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-17, 5-17 | 28 |
| Inductive voltage surges resulting from current interruptions can stress the relay coil. The inductive surge may cause coil dielectric breakdown at the weak points in the insulation, which can rapidly lead to insulation failure. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-18, 5-17 | 29 |
| Ohmic heating and breaker internal ambient conditions cause elevated temperatures which lead to winding insulation degradation. This can produce shorted transformer winding, resulting in faulty voltage/current transformation or open circuit conditions. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-18, 5-17 | 30 |
| Primary or secondary winding failure can result from continuous use for extended periods or from excessive current drawn through the winding from attached control power loads. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-18, 5-17 | 31 |
| Non-seismic vibration can cause loose connections, oxidation or contamination of contact surfaces and sharp bends in wiring near terminations can cause high resistance connections. These can cause excessive heating or fire. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-18, 5-17 | 32 |
| Operation of motor control center components and non-seismic vibration cause loose connections. Oxidation or contamination of surfaces and sharp bends in wiring near terminations cause high resistance connections. These can lead to heating or fire. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-19, 5-17 | 33 |
| Terminal blocks and the organic glue or agent used to mount them may degrade because of ohmic heating, ambient temperature, humidity and vibration. This can result in embrittlement of the terminal blocks and loosening from their mounting surfaces. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-19, 5-17 | 34 |

Document: SAND93-7069, Aging Management Guideline for Commercial Nuclear Power Plants - Notor Control Centers

Reviewed by: K. D. McCarthy, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------------|-----------------|---|---------------------------|---------------------------------------|--|
| 35 | | Motor Control Center | Terminal Blocks | Not stated | GE, Westinghouse, C-H, KM | EXFORCE, MECHSTR | Degradation of terminal block hardware |
| 36 | | Motor Control Center | Terminal Blocks | Not stated | GE, Westinghouse, C-H, KM | MOIST-EL, CONTAM, ENVIR | Loss of surface insulating properties |
| 37 | | Motor Control Center | Terminal Blocks | Not stated | GE, Westinghouse, C-H, KM | MOIST-EL, CONTAM, ENVIR | Loss of volumetric insulating properties |
| 38 | | Motor Control Center | Control Wiring | Copper wire insulated by ethylene propylene rubber or X-linked poly | GE, Westinghouse, C-H, KM | ELETEMP, EMBR | Insulation degradation |
| 39 | | Motor Control Center | Control Wiring | Copper wire insulated by ethylene propylene rubber or X-linked poly | GE, Westinghouse, C-H, KM | ELETEMP | Conductor degradation |
| 40 | | Motor Control Center | Control Wiring | Copper wire insulated by ethylene propylene rubber or X-linked poly | GE, Westinghouse, C-H, KM | VIBR, CORR/OX, ELETEMP, CONT, EXFORCE | Loose or high resistance elect connections or terminations |
| 41 | | Motor Control Center | Fuse | Not stated | GE, Westinghouse, C-H, KM | FAT | Cyclic failure |
| 42 | | Motor Control Center | Fuse | Not stated | GE, Westinghouse, C-H, KM | CORR/OX, CONT | High resistance contact surfaces |
| 43 | | Motor Control Center | Fuse | Not stated | GE, Westinghouse, C-H, KM | ELETEMP, CORR/OX, VIBR, CONT | Loose or high resistance elect connections or terminations |

Document: SAND93-7071, Aging Management Guideline for Commercial Nuclear Power Plants - Stationary Batteries

Reviewed by: K. D. McCarthy, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|--|-----------------|------------------------|----------------------------------|
| 1 | | Battery | Container | Polycarbonate, styrene acrylonitrile, butadiene, styrene | C&D, GNB, Exide | CORR/SCC, ELOTEMP, FAT | Cracks in container |
| 2 | | Battery | Electrolyte | Sulfuric acid and water | C&D, GNB, Exide | CONTAM | Electrolyte consumed, water loss |

Document: SAND93-7069, Aging Management Guideline for Commercial Nuclear Power Plants - Notor Control Centers

Reviewed by: K. D. McCarthy, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|--|---|------------------------|------------|------|
| Terminal block hardware degrades primarily as a result of stresses produced during normal use. Improper maintenance techniques exacerbates this degradation. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-19, 5-17 | 35 |
| Voltage and humidity can affect energized insulation that is dirty or deteriorated and cause surface tracking paths on the insulator. This can lead to flashover. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-20, 5-17 | 36 |
| Simultaneous exposure to thermally deteriorated insulation to temp, voltage, humidity, dirt and contaminants can result in loss of volumetric insulating properties, leading to increased surface and volumetric leakage currents and possible flashover. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-20, 5-17 | 37 |
| Insulation degradation can occur with exposure to elevated ambient temperature, ohmic heating of the conductor, and excessive ohmic heating that accompanies high resistivity connections. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-20, 5-17 | 38 |
| Conductor degradation may result from bending, pulling, or crimping of the conductor or from localized heating (either from an external heat source or ohmic heating within the wire). | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-20, 5-17 | 39 |
| Loose or high resistance connections or terminations may occur from bending or pulling on wire, vibration of components, inadequate torquing of fasteners, or oxidation/corrosion/contamination of contact surfaces. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-21, 5-17 | 40 |
| Cyclic fatigue of the fuse holder is primarily associated with the installation or removal of fuse elements; usually some sort of frictional arrangement is employed to keep the fuse secure and properly connected. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-21, 5-18 | 41 |
| High resistance contact surfaces may result from corrosion, oxidation, or contamination of the surfaces in contact with the fuse element itself. This condition may result in a loss of continuity or increased localized heating. | Not stated | Various recommendations made for maintenance | Vendor specific programs | Not stated | 4-21, 5-18 | 42 |
| Loose or high resistance connections or terminations may occur from vibration of components, inadequate torquing of fasteners, or oxidation/corrosion/contamination of contact surfaces. | Not stated | Various recommendations made for maintenance | No specific program for this subcomponent | Not stated | 4-21, 5-18 | 43 |

Document: SAND93-7071, Aging Management Guideline for Commercial Nuclear Power Plants - Stationary Batteries

Reviewed by: K. D. McCarthy, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|---|---|------------------------|------------------|------|
| Cracks in container caused by mishandling during maintenance/installation, seismic events, plate growth and improper use of grease or cleaning solvents lead to electrolyte leakage resulting in reduced capacity. | Not stated | IEEE Std-450,535, 10 CFR 50.49,NMAC TR-100248 | Tech Spec. surveillance, RG 1.129, IEEE 450 | Not stated | 4-17, 21, 25, 26 | 1 |
| Sulfation caused by undercharging & impurities consume electrolyte and results in reduced capacity. | Not stated | IEEE Std-450,535, 10 CFR 50.49,NMAC TR-100248 | Tech Spec. surveillance, RG 1.129, IEEE 450 | Not stated | 4-23 | 2 |

Document: SAND93-7071, Aging Management Guideline for Commercial Nuclear Power Plants - Stationary Batteries

Reviewed by: K. D. McCarthy, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|-----------------|-----------------------------------|-----------------|-----------------------|---|
| 3 | | Battery | Electrolyte | Sulfuric acid and water | C&D, GNB, Exide | GAS, ELETEMP | Gassing causes water loss from electrolyte |
| 4 | | Battery | Plates | Lead antimony, lead calcium, lead | C&D, GNB, Exide | FAT, ELETEMP, MECHSTR | Increased mechanical stress on plates |
| 5 | | Battery | Plates | Lead antimony, lead calcium, lead | C&D, GNB, Exide | GAS | Active material shedding from plates |
| 6 | | Battery | Plates | Lead antimony, lead calcium, lead | C&D, GNB, Exide | CORR/OX | Increase in battery internal resistance |
| 7 | | Battery | Plates | Lead antimony, lead calcium, lead | C&D, GNB, Exide | CONTAM | Local action at plates |
| 8 | | Battery | Cell Top Straps | Not stated | C&D, GNB, Exide | CORR/OX | Increased battery internal resistance |
| 9 | | Battery | Cell Top Straps | Not stated | C&D, GNB, Exide | FAT | Increased mechanical stress on cell top straps |
| 10 | | Battery | Separators | Rubber/glass mat, polyethylene | C&D, GNB, Exide | Not stated | Hydration caused by electrolyte low specific gravity |
| 11 | | Battery | Separators | Rubber/glass mat, polyethylene | C&D, GNB, Exide | ELETEMP | Thermal aging caused by excessive electrolyte temperature |
| 12 | | Battery | Terminal Posts | Lead alloy, copper inserts | C&D, GNB, Exide | CORR | High connection resistance and embrittlement of material |
| 13 | | Battery | Terminal Posts | Lead alloy, copper inserts | C&D, GNB, Exide | FAT | Cracked or broken terminal posts |

Document: SAND93-7071, Aging Management Guideline for Commercial Nuclear Power Plants - Stationary Batteries

Reviewed by: K. D. McCarthy, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|---|---|------------------------|----------|------|
| Gasging and electrolyte evaporation occur from overcharging and excessive temperatures. Gasging and evaporation main cause of water loss in electrolyte. Results in reduced capacity. | Not stated | IEEE Std-450,535,10 CFR 50.49, NMAC TR-100248 | Tech Spec. surveillance, RG 1.129, IEEE 450 | Not stated | 4-23 | 3 |
| Repeated thermal and mechanical stresses from battery charge/discharge cycles and seismic events can cause loss of active material or loss of electrical continuity, resulting in reduced battery capacity or total loss of battery output. | Not stated | IEEE Std-450,535,10 CFR 50.49, NMAC TR-100248 | Tech Spec. Surveillance, IEEE 450-1987 | Not stated | 4-22 | 4 |
| Active material shedding from plates results in sediment buildup at the bottom of cell. this can cause short circuits between the positive and negative plates, resulting in reduced capacity and eventually the inability to hold a charge. | Not stated | IEEE Std-450,535,10 CFR 50.49, NMAC TR-100248 | Tech Spec. Surveillance, IEEE 450-1987 | Not stated | 4-23 | 5 |
| Corrosion caused by oxidizing environment that exists at the positive plates. Plates become brittle and break down, decreasing their cross sectional area and increasing resistance. This leads to seismic vulnerability and decreased battery capacity. | Not stated | IEEE Std-450,535,10 CFR 50.49, NMAC TR-100248 | Tech Spec. Surveillance, IEEE 450-1987 | Not stated | 4-22 | 6 |
| Electrochemical reactions due to impurities in the electrolyte cause local action at the plates resulting in decreased battery capacity and potential overcharging of the positive plates. | Not stated | IEEE Std-450,535,10 CFR 50.49, NMAC TR-100248 | Tech Spec. Surveillance, IEEE 450-1987 | Not stated | 4-21 | 7 |
| Corrosion caused by oxidizing environment that exists at the positive plates. Straps become brittle and break down, decreasing their cross sectional area and increasing resistance. This leads to seismic vulnerability and decreased battery capacity. | Not stated | IEEE Std-450,535,10 CFR 50.49, NMAC TR-100248 | Tech Spec. Surveillance, IEEE 450-1987 | Not stated | 4-22 | 8 |
| Repeated thermal and mechanical stresses from battery charge/discharge cycles and seismic events can cause fatigue failure. This can cause loss of electrical continuity, resulting in reduced battery capacity or total loss of output. | Not stated | IEEE Std-450,535,10 CFR 50.49, NMAC TR-100248 | Tech Spec. Surveillance, IEEE 450-1987 | Not stated | 4-22 | 9 |
| Hydration causes material chemical changes in separators. Formation of metallic lead on surface of separators builds numerous short circuit paths between pos & neg plates, resulting in inability to hold charge. | Not stated | IEEE Std-450,535,10 CFR 50.49, NMAC TR-100248 | No program specific to this material | Not stated | 4-21 | 10 |
| Excessive electrolyte temp caused by overcharging or excessive ac ripple on the charger output reduces dielectric strength of separator mat'l and causes structural deterioration, resulting in reduced battery capacity or inability to hold charge. | Not stated | IEEE Std-450,535,10 CFR 50.49, NMAC TR-100248 | No program specific to this material | Not stated | 4-23 | 11 |
| High connection resistance and embrittlement of material in terminal posts results in decreased battery output and overheating of the posts. | Not stated | IEEE Std-450,535,10 CFR 50.49, NMAC TR-100248 | Tech. Spec. surveillance, IEEE 450-1987 | Not stated | 4-22 | 12 |
| Repeated or improper torquing of connections during instal/maint can result in cracked or broken terminal posts. This results in increased connection resistance or loss of electrical continuity, resulting in reduced capacity or loss of battery output. | Not stated | IEEE Std-450,535,10 CFR 50.49, NMAC TR-100248 | Tech. Spec. surveillance, IEEE 450-1987 | Not stated | 4-22 | 13 |

Document: SAND93-7071, Aging Management Guideline for Commercial Nuclear Power Plants - Stationary Batteries
 Reviewed by: K. D. McCarthy, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|----------------------|-------------------------------------|-----------------|---------------|--|
| 14 | | Battery | Terminal Posts | Lead alloy, copper inserts | C&D, GNB, Exide | CORR | Fouling of terminal posts |
| 15 | | Battery | Intercell Connectors | Lead plated copper bars | C&D, GNB, Exide | CORR | High connection resistance, embrittlement |
| 16 | | Battery | Intercell Connectors | Lead plated copper bars | C&D, GNB, Exide | FAT | Cracked or broken intercell connectors |
| 17 | | Battery | Intercell Connectors | Lead plated copper bars | C&D, GNB, Exide | CORR | Fouling of intercell connectors |
| 18 | | Battery | Terminal Post Seals | Not stated | C&D, GNB, Exide | FAT | Cracking of the terminal post seals |
| 19 | | Battery | Battery Racks | Steel | Not stated | CORR, FAT | Rack structure weakened |
| 20 | | Battery | Container | Polypropylene | C&D, GNB, Exide | CORR/SCC, FAT | Cracks in container |
| 21 | | Battery | Container | Polypropylene | C&D, GNB, Exide | FAT | Fatigue cracking of cover |
| 22 | | Battery | Electrolyte | Potassium Hydroxide | C&D, GNB, Exide | Not stated | Decreased conductivity of electrolyte |
| 23 | | Battery | Electrolyte | Potassium Hydroxide | C&D, GNB, Exide | GAS | Gassing causes water loss from electrolyte |
| 24 | | Battery | Plates | Nickel hydroxide, cadmium hydroxide | C&D, GNB, Exide | Not stated | Aging of active material |

Document: SAND93-7071, Aging Management Guideline for Commercial Nuclear Power Plants - Stationary Batteries

Reviewed by: K. D. McCarthy, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|---|---|------------------------|----------|------|
| Fouling of terminal posts can occur due to accumulation of dirt, dust, and leaked electrolyte. This can cause corrosion at the electrical connections, short circuits, and battery grounding, resulting in degraded battery output, discharge or overheating. | Not stated | IEEE Std-450,535,10 CFR 50.49, NMAC TR-100248 | Tech. Spec. surveillance, IEEE 450-1987 | Not stated | 4-24 | 14 |
| Excessive ambient humidity, external dust and dirt, electrolyte leaks and spills can cause corrosion of connectors. This results in high connection resistance and embrittlement resulting in decreased battery output and overheating of connectors. | Not stated | IEEE Std-450,535,10 CFR 50.49, NMAC TR-100248 | Tech. Spec. surveillance, IEEE 450-1987 | Not stated | 4-22 | 15 |
| Repeated or improper torquing of connections during install/maint can result in cracked or broken intercell connectors. This results in increased connection resistance or loss of elec continuity, resulting in reduced capacity or loss of battery output. | Not stated | IEEE Std-450,535,10 CFR 50.49, NMAC TR-100248 | Tech. Spec. surveillance, IEEE 450-1987 | Not stated | 4-22 | 16 |
| Fouling of intercell connectors can occur due to accumulation of dirt, dust, and leaked electrolyte. This can cause corrosion at the electrical connections, short circuits, and battery grounding, resulting in degraded output, discharge or overheating. | Not stated | IEEE Std-450,535,10 CFR 50.49, NMAC TR-100248 | Tech. Spec. surveillance, IEEE 450-1987 | Not stated | 4-24 | 17 |
| Fatigue failures can occur in post seals due to improper handling, plate growth, excessive corrosion which stresses the seals and covers. This can cause a loss of electrolyte and venting of gases, resulting in reduced capacity or loss of output. | Not stated | IEEE Std-450,535,10 CFR 50.49, NMAC TR-100248 | Tech. Spec. surveillance, IEEE 450-1987 | Not stated | 4-23 | 18 |
| Electrolyte leaks or spills, humidity and high temp can cause corrosion of battery rack which can weaken the structure. This can cause structural failure and loss of supported battery. | Not stated | IEEE Std-450,535,10 CFR 50.49, NMAC TR-100248 | Tech. Spec. surveillance, IEEE 450-1987 | Not stated | 4-22 | 19 |
| Damage to container is caused by improper use of greases and cleaning solvents which react with container material or weaken the structure. This can lead to reduced capacity. | Not stated | IEEE Std-1106,10 CFR 50.49,EPRI NMAC TR-10248 | Tech. Spec. surveillance, IEEE 1106-1987 | Not stated | 4-25 | 20 |
| Thermal expansion and improper handling introduce stresses to container cover which can cause cracking. This can result in gas release, possible air intrusion, and loss of electrolyte which may result in conductive paths to ground and loss of capacity. | Not stated | IEEE Std-1106,10 CFR 50.49,EPRI NMAC TR-10248 | Tech. Spec. surveillance, IEEE 1106-1987 | Not stated | 4-25 | 21 |
| Material chemical changes occur due to carbonation of potassium hydroxide electrolyte when exposed to carbon dioxide in air, which decreases conductivity of electrolyte. This increases battery internal resistance and decreases capacity. | Not stated | IEEE Std-1106,10 CFR 50.49,EPRI NMAC TR-10248 | Tech. Spec. surveillance, none for this comp. | Not stated | 4-24 | 22 |
| Gassing & electrolyte evaporation is due to overcharging and elevated temp. These cause electrolyte water loss, which will reduce battery capacity. Evaporation also contributes to water loss. | Not stated | IEEE Std-1106,10 CFR 50.49,EPRI NMAC TR-10248 | Tech. Spec. surveillance, IEEE 1106-1987 | Not stated | 4-26 | 23 |
| Recrystallization of the nickel hydroxide in the positive plates causes gradual aging of the active material. This results in reduced capacity. | Not stated | IEEE Std-1106,10 CFR 50.49,EPRI NMAC TR-10248 | Tech. Spec. surveillance, none for this comp. | Not stated | 4-24 | 24 |

Document: SAND93-7071, Aging Management Guideline for Commercial Nuclear Power Plants - Stationary Batteries

Reviewed by: K. D. McCarthy, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|-----------------------|---|-----------------|---------------|---|
| 25 | | Battery | Separators | Plastic | C&D, GNB, Exide | ELETEMP | Reduced dielectric strength of separator material |
| 26 | | Battery | Terminal Posts | Not stated | C&D, GNB, Exide | CORR | Failure of terminal posts |
| 27 | | Battery | Terminal Posts | Not stated | C&D, GNB, Exide | FAT | Cracked or broken terminal posts |
| 28 | | Battery | Terminal Posts | Not stated | C&D, GNB, Exide | CORR | Corrosion, short ckts and grounding caused by fouling |
| 29 | | Battery | Intercell Connectors | Nickel-plated copper bars with stainless steel hardware | C&D, GNB, Exide | CORR | Failure of intercell connectors |
| 30 | | Battery | Intercell Connectors | Nickel-plated copper bars with stainless steel hardware | C&D, GNB, Exide | FAT | Cracked or broken intercell connectors |
| 31 | | Battery | Intercell Connectors | Nickel-plated copper bars with stainless steel hardware | C&D, GNB, Exide | CORR | Corrosion, short ckts, grounding caused by fouling |
| 32 | | Battery | Terminal Post Seals | Not stated | C&D, GNB, Exide | FAT | Fatigue cracking of post seals |
| 33 | | Battery | Battery Racks | Steel | Not stated | CORR, FAT | Rack structure weakened |
| 34 | | Battery | Pressure Relier Valve | Not stated | Not stated | Not stated | Malfunction of valve |
| 35 | | Battery | Electrolyte | Not stated | Not stated | Not stated | Dryout of electrolyte |
| 36 | | Battery | Electrolyte | Not stated | Not stated | ELETEMP | Thermal runaway |

Document: SAND93-7071, Aging Management Guideline for Commercial Nuclear Power Plants - Stationary Batteries

Reviewed by: K. D. McCarthy, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|---|--|------------------------|----------|------|
| Overcharging or excessive ac ripple on charger output cause excessive electrolyte temp which reduces the dielectric strength of separator mat'l & deteriorates mech strength. This results in reduced capacity & eventual inability to hold charge. | Not stated | IEEE Std-1106,10 CFR 50.49,EPRI NMAC TR-10248 | No program specific to this subcomponent | Not stated | 4-26 | 25 |
| Humidity, dust, and elevated temperatures can lead to corrosion of the terminal posts. This can lead to failure of terminal posts. | Not stated | IEEE Std-1106,10 CFR 50.49,EPRI NMAC TR-10248 | Tech. Spec. required surveillance. IEEE 1106 | Not stated | 4-25 | 26 |
| Repeated or improper torquing of connections can result in cracked or broken terminal posts. This results in increased connection resistance or loss of continuity. This results in reduced capacity or total loss of output. | Not stated | IEEE Std-1106,10 CFR 50.49,EPRI NMAC TR-10248 | Tech. Spec. required surveillance. IEEE 1106 | Not stated | 2-25 | 27 |
| Fouling of terminal posts caused by accumulation of dirt, dust, and leaked electrolyte can cause corrosion, short circuits between pos and neg posts, and battery grounding. This results in degraded output, batt discharge, or overheating of connections. | Not stated | IEEE Std-1106,10 CFR 50.49,EPRI NMAC TR-10248 | Tech. Spec. required surveillance. IEEE 1106 | Not stated | 4-24 | 28 |
| Humidity, dust, and temperature can lead to corrosion of intercell connectors. This can lead to failure of the intercell connectors. | Not stated | IEEE Std-1106,10 CFR 50.49,EPRI NMAC TR-10248 | Tech. Spec. required surveillance. IEEE 1106 | Not stated | 4-25 | 29 |
| Repeated or improper torquing of connections can result in cracked or broken intercell connectors. This results in increased connection resistance or loss of continuity which reduces battery capacity or results in total loss of battery output. | Not stated | IEEE Std-1106,10 CFR 50.49,EPRI NMAC TR-10248 | Tech. Spec. required surveillance. IEEE 1106 | Not stated | 4-25 | 30 |
| Dirt, dust, and leaked electrolyte cause fouling of intercell connectors. fouling coupled with moisture condensation leads to corrosion, which causes current paths to ground. This results in degraded batt output, discharge or overheating of connections. | Not stated | IEEE Std-1106,10 CFR 50.49,EPRI NMAC TR-10248 | Tech. Spec. required surveillance. IEEE 1106 | Not stated | 4-26 | 31 |
| Excessive stresses caused by thermal expansion, corrosion of terminal posts, and improper handling can lead to fatigue cracking of terminal post seals, leading to gas release, air intrusion, loss of electrolyte. Results in conductive paths to ground. | Not stated | IEEE Std-1106,10 CFR 50.49,EPRI NMAC TR-10248 | Tech. Spec. required surveillance. IEEE 1106 | Not stated | 4-25 | 32 |
| Humidity, dust accumulation, and temperature can lead to corrosion in the battery racks. This can cause structural failure and loss of supported battery. | Not stated | IEEE Std-1106,10 CFR 50.49,EPRI NMAC TR-10248 | IEEE 1106-1987 | Not stated | 4-25 | 33 |
| Wear occurs due to relative movement between contacting internal parts and can cause malfunction of valve. This can allow gases and vapors to escape, resulting in lowered gas recombination efficiency. This can lead to dryout. | Not stated | IEEE Std-1106,10 CFR 50.49,EPRI NMAC TR-10248 | No program specific to this subcomponent | Not stated | 4-27 | 34 |
| Overcharging, elevated temperatures, failed pressure relief valve or cracked container or seal can lead to dryout of electrolyte. This can result in battery failure. | Not stated | IEEE PAR 1188, 10 CFR 50.49, NMAC TR-100248 | Tech. Spec. surveillance, IEEE 450 & 1106 | Not stated | 4-27 | 35 |
| Elevated temperature, improper (high) float voltage, or excessive ac ripple from battery charger can cause thermal runaway. This can result in battery failure. | Not stated | IEEE PAR 1188, 10 CFR 50.49, NMAC TR-100248 | Tech. Spec. surveillance, IEEE 450-1987 | Not stated | 4-28 | 36 |

Document: SAND93-7071, Aging Management Guideline for Commercial Nuclear Power Plants - Stationary Batteries

Reviewed by: K. D. McCarthy, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|------------|--------------|---------------|---------------|
| 37 | | Battery | Electrolyte | Not stated | Not stated | Not stated | Memory effect |

Document: TIRGALEX, Plan for Integration of Aging and Life-Extension Activities

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|------------|--------------|--------------------------------|-------------|
| 1 | | Cable | Not stated | Not stated | Not stated | ELETEMP, RAD, MOIST-EL, & VIB. | Not stated |
| 2 | | Conectors | Not stated | Not stated | Not stated | ELETEMP, RAD, MOIST-EL, & VIB. | Not stated |
| 3 | | Switchgear | Not stated | Not stated | Not stated | WEAR & LOSLUB | Not stated |
| 4 | | Relays | Not stated | Not stated | Not stated | CORR, WEAR, & ELETEMP | Not stated |

Document: WYLE 60103-1, Test Plan of Molded Case Circuit Breakers for the Comprehensive Aging Assessment of Circuit Breakers and Relays for Nuclear Pl

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|------------------------------|---|------------|-------------------|---------------|-------------|
| 1 | | Molded Case Circuit Breakers | 5 Relay Types and 3 Types of Circuit Breakers | Not stated | Three mfg. listed | Not stated | Not stated |

Document: WYLE 60103-2, Test Plan of Metal Clad Circuit Breakers for the Comprehensive Aging Assessment of Circuit Breakers and Relays for ---- NPAR Pr

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|-----------------------------|--------------|------------|-------------------|---------------|-------------|
| 1 | | Metal Clad Circuit Breakers | Not stated | Not stated | GE & Westinghouse | Not stated | Not stated |

Document: WYLE 60103-3, Test Plan of Auxiliary Relays for the Comprehensive Aging Assessment of Circuit Breakers and Relays for --- (NPAR) Program Pha

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|------------------|--------------|------------|--------------|---------------|-------------|
| 1 | | Auxiliary Relays | Not stated | Not stated | Westinghouse | Not stated | Not stated |

Document: WYLE 60103-4, Test Plan of Control Relays for the Comprehensive Aging Assessment of Circuit Breakers and Relays for ---- (NPAR) Program, Pha

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|------------|--------------------|---------------|-------------|
| 1 | | Control Relays | Not stated | Not stated | Three mfg.s listed | Not stated | Not stated |

Document: WYLE 60103-5, Test Plan of Protective Relays for the Comprehensive Aging Assessment of Circuit Breakers and Relays for Nuclear Plant Aging Res

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|-------------------|--------------|------------|-------------------|---------------|-------------|
| 1 | | Protective Relays | Not stated | Not stated | GE & Westinghouse | Not stated | Not stated |

Document: SAND93-7071, Aging Management Guideline for Commercial Nuclear Power Plants - Stationary Batteries

Reviewed by: K. D. McCarthy, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|---|---|------------------------|----------|------|
| Successive small discharge cycles can lead to a memory effect in a sintered plate nickel-cadmium battery. This can result in reduced capacity. | Not stated | IEEE PAR 1188, 10 CFR 50.49, NMAC TR-100248 | Tech. Spec. surveillance, IEEE 450-1987 | Not stated | 4-28 | 37 |

Document: TIRGALEX, Plan for Integration of Aging and Life-Extension Activities

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|--|---|---|-----------|------|
| Not stated | Not stated | IBE79-01, NUREG-0588, 10CFR 50.49, & RG 1.89 | No specific program | Five recommendations are given for resolving aging and life extension issues [4] | A31-A36 | 1 |
| Not stated | Not stated | IBE79-01, NUREG-0588, 10CFR 50.49, & RG 1.89 | No specific program | Five recommendations are given for resolving aging and life extension issues [1] | A31-A36 | 2 |
| Not stated | Not stated | Generic Letter 83-28 concerns and Tech Specs | IEEE 741-1986 Section 7 | Three issues requiring followup are listed. [1] | A51 & A53 | 3 |
| Not stated | Not stated | Generic Letter 83-28 concerns and Tech Specs | Dependent upon type and function of the relay | Followup on calibration frequency for protective relays, seismic fragility, and effect of common mode failure on safety [1] | A52 & A53 | 4 |

Document: WYLE 60103-1, Test Plan of Molded Case Circuit Breakers for the Comprehensive Aging Assessment of Circuit Breakers and Relays for Nuclear Plant

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|-------------------------|--|------------------------|----------|------|
| Not stated | Not stated | Not discussed in report | No specific program, application dependent | Not stated | 1-1 | 1 |

Document: WYLE 60103-2, Test Plan of Metal Clad Circuit Breakers for the Comprehensive Aging Assessment of Circuit Breakers and Relays for ----- NPAR Pro

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|-------------------------|---|------------------------|----------|------|
| Not stated | Not stated | Not discussed in report | RG 1.118, IEEE 338-1987, TECH. SPEC. MAINT. & | Not stated | 4-1 | 1 |

Document: WYLE 60103-3, Test Plan of Auxiliary Relays for the Comprehensive Aging Assessment of Circuit Breakers and Relays for ---- (NPAR) Program Phase

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|-------------------------|---|------------------------|-----------------|------|
| Not stated | Not stated | Not discussed in report | Dependent upon application, Tech. Spec. maint | Not stated | 1-1, 1-2, & 4-1 | 1 |

Document: WYLE 60103-4, Test Plan of Control Relays for the Comprehensive Aging Assessment of Circuit Breakers and Relays for ---- (NPAR) Program, Phas

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|-------------------------|---------------------|------------------------|----------|------|
| Not stated | Not stated | Not discussed in report | No specific program | Not stated | 3-1 | 1 |

Document: WYLE 60103-5, Test Plan of Protective Relays for the Comprehensive Aging Assessment of Circuit Breakers and Relays for Nuclear Plant Aging Rese

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|-------------------------|------------------------|------------------------|----------|------|
| Not stated | Not stated | Not discussed in report | Tech Spec surveillance | Not stated | 4-1 | 1 |

Document: WYLE 60103-6, Test Plan of Timing Relays for the Comprehensive Aging Assessment of Circuit Breakers and Relays for Nuclear Plant Aging Reser
 Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|------------|--------------|---------------|--|
| 1 | | Timing Relays | Not stated | Not stated | Agastat | OXIDAT | Degradation caused by oxidation surfaces |

Document: WYLE 60103-7, Test Plan of Electronic Relays for the Comprehensive Aging Assessment of Circuit Breakers and Relays for Nuclear Plant Aging Re
 Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|-------------------|--------------|------------|--------------|---------------|-------------|
| 1 | | Electronic Relays | Not stated | Not stated | Basler | Not stated | Not stated |

Document: WYLE 60103-6, Test Plan of Timing Relays for the Comprehensive Aging Assessment of Circuit Breakers and Relays for Nuclear Plant Aging Research
 Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|--|------------------------|----------|------|
| Relay failure due to contact oxidation caused by low current application of silver alloy contacts. | Occasional | Not discussed in report | Application dependent, Tech Spec Surveill. | Not stated | 4-1 | 1 |

Document: WYLE 60103-7, Test Plan of Electronic Relays for the Comprehensive Aging Assessment of Circuit Breakers and Relays for Nuclear Plant Aging Research
 Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|-------------------------|--|------------------------|----------|------|
| Not stated | Not stated | Not discussed in report | Application dependent, likely no program | Not stated | 4-1 | 1 |

Document: GL 91-15, Operating Experience Feedback Report, Solenoid-Operated Valve Problems at U.S. Reactors

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------|----------------|--------------------------|------------|--------------|---------------|-------------|
| 1 | Not stated | Not stated | Solenoid Operated Valves | Not stated | Not stated | Not stated | Not stated |

Document: GL 91-15, Operating Experience Feedback Report, Solenoid-Operated Valve Problems at U.S. Reactors

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|-------------------------|---|----------|------|
| Reference to case report study NUREG-1275, volume 6, "Operating Experience Feedback Report--Solenoid-Operated Valve Problems," February 1991 | Not stated | Not discussed in report | Vendor specific program | Review info and consider actions as appropriate [4] | | 1 |

Document: IN NO. 89-07, Failures of Small-Diameter Tubing in Control Air, Fuel Oil, and Lube Oil Systems Which Render Emergency Diesel Generators Inoperable

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-----------------------------|----------------|-----------------------|-----------------|--------------|---------------|-----------------------------------|
| 1 | Emergency diesel generators | | Small Diameter Tubing | Stainless Steel | Not stated | VIBR | Cracks, breaks, & holes in tubing |

Document: IN NO. 89-17, Contamination and Degradation of Safety-Related Battery Cells

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|---------------------------|-----------|--------------|---------------|---|
| 2 | | | Battery Cells Connections | Copper | Not stated | CONTAM | Electrolytic transfer of copper to battery lead term/plates |

Document: IN NO. 89-20, Weld Failures in A Pump of Byron-Jackson Design

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|------------|---------------|---------------|-------------|
| 3 | | Pump | Welds | Not stated | Byron Jackson | VIBR | Weld cracks |

Document: IN NO. 89-42, Failure of Rosemount Models 1153 and 1154 Transmitters

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|-----------------------|------------|--------------|---------------|---------------------------------|
| 4 | | | Pressure Transmitters | Not stated | Rosemount | Not stated | Loss of oil from sensing module |

Document: IN NO. 89-43, Permanent Deformation of Torque Switch Helical Springs in Limitorque SMA-Type Motor Operators

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|-----------------|------------|--------------|---------------|---------------------------------------|
| 5 | | Torque Switch | Helical Springs | Not stated | Limitorque | MECHSTR | Permnet deformation of helical spring |

Document: IN NO. 89-64, Electrical Bus Bar Failures

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|------------------|------------|--------------|---------------|--|
| 6 | | Electrical Bus | Noryl insulation | Not stated | Not stated | CONTAM EMBR | Electrical ground fault, short to ground |

Document: IN NO. 89-66, Qualification Life of Solenoid Valves

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|--------------------------|----------------|---------------------------------|----------------------|-------------------|---------------------------|
| 7 | | Dual-Coil Solenoid Valve | Elastomer Seat | Ethylene Propylene Dimer (EPDM) | Automatic Switch Co. | CONTAM ELETEMP | Sticky and deformed seats |

Document: IN NO. 89-79, Degraded Coatings and Corrosion of Steel Containment Vessels

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|---------------------|--------------|------------|--------------|---------------|-----------------|
| 8 | | Containment Vessels | Coatings | Not stated | Not stated | MOIST-EL | Coating failure |

Document: IN NO. 89-84, Failure of Ingersoll Rand Air Start Motors as A Result of Pinion Gear Assembly Fitting Problems

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|-------------------------|-------------------------|------------|----------------|---------------|--|
| 9 | Diesel Generator | Air Starter Pinion Gear | Tang and Retainer Bolts | Not stated | Ingersoll Rand | WEAR VIBR | Cracking of retainer ring and loosening of bolts |

Document: IN NO. 89-07, Failures of Small-Diameter Tubing in Control Air, Fuel Oil, and Lube Oil Systems Which Render Emergency Diesel Generators Inoperativ
Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component | Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|------------------------------|------------|-------------------------|---|--|------------------------|----------|------|
| Inoperability of EDG | Not stated | Not discussed in report | Vendor specific, RG 1.108, IEEE 387, IEEE 749 | Review info and take actions as appropriate. [4] | | | 1 |

Document: IN NO. 89-17, Contamination and Degradation of Safety-Related Battery Cells

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component | Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|------------------------------|------------|---|--------------------------------------|---|------------------------|----------|------|
| Loss of battery capacity | Not stated | Tech. spec requires exam, clean, & test connections | Tech. Spec., RG 1.129, IEEE 450-1987 | Review info and take actions as appropriate [4] | | | 2 |

Document: IN NO. 89-20, Weld Failures in A Pump of Byron-Jackson Design

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component | Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|------------|-------------------------|---|---|------------------------|----------|------|
| Broken ring and impeller - fasteners in recirculation loop | Not stated | Not discussed in report | Vendor specific, may have Tech. Spec. surveil | Review info and take actions as appropriate [4] | | | 3 |

Document: IN NO. 89-42, Failure of Rosemount Models 1153 and 1154 Transmitters

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component | Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|------------------------------|------------|-------------------------|-------------------|---|------------------------|----------|------|
| Transmitter failure | Not stated | Not discussed in report | Bul 90-1 Suppl. 1 | Review info and take actions as appropriate [4] | | | 4 |

Document: IN NO. 89-43, Permanent Deformation of Torque Switch Helical Springs in Limitorque SMA-Type Motor Operators

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component | Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|------------|-------------------------|-----------------------------|------------|------------------------|----------|------|
| Operability problem with valve motor operator | Not stated | Not discussed in report | Vendor specific, NUREG-1352 | Not stated | | | 5 |

Document: IN NO. 89-64, Electrical Bus Bas Failures

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component | Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|------------------------------|------------|-------------------------|--|---|------------------------|----------|------|
| Inoperable electrical bus | Not stated | Not discussed in report | IEEE 338-1987, RG 1.118, IEEE 741-1986 | Review info and take actions as appropriate [4] | | | 6 |

Document: IN NO. 89-66, Qualification Life of Solenoid Valves

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component | Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|------------------------------------|----------|-------------------------|---|---|------------------------|----------|------|
| Valves fail to operate as required | Frequent | Not discussed in report | Application dependent, may have Tech Spec req | Review info and take actions as appropriate [4] | | | 7 |

Document: IN NO. 89-79, Degraded Coatings and Corrosion of Steel Containment Vessels

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component | Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--------------------------------------|------------|-------------------------|-----------------|---|------------------------|----------|------|
| Oxidation and pitting of steel tanks | Not stated | Not discussed in report | Vendor specific | Review info for applicability and take actions as appropriate [4] | | | 8 |

Document: IN NO. 89-84, Failure of Ingersoll Rand Air Start Motors as A Result of Pinion Gear Assembly Fitting Problems

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component | Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|-----------------------------------|----------|-------------------------|--|---|------------------------|----------|------|
| Diesel generators would not start | Frequent | Not discussed in report | RG 1.108, IEEE 387, IEEE 749, Tech. Spec. maint. | Review info and consider actions as appropriate [4] | | | 9 |

Document: IN NO. 90-41, Potential Failure of General Electric Magne-Blast Circuit Breakers and AK Circuit Breakers

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|------------------|-------------------|------------|------------------|---------------|---------------|
| 10 | | Circuit Breakers | Prop Reset Spring | Not stated | General Electric | FAT | Broken spring |

Document: IN NO. 90-51, Failures of Voltage-Resistors in the Power Supply Circuitry of Electric Governor Systems

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------|-------------------------------|---------------------------|------------|------------------|---------------|--------------------------|
| 11 | Emergency Diesel Generator | Governor Control Power Supply | Voltage Dropping Resistor | Not stated | Pacific Resistor | ENVIR ELTEMP | Loss of resistance value |

Document: IN NO. 90-51-01, Failures of Voltage-Resistors in the Power Supply Circuitry of Electric Governor Systems

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------|-------------------------------|---------------------------|------------|--------------|------------------|--------------------------|
| 12 | Emergency Diesel Generator | Governor Control Power Supply | Voltage Dropping Resistor | Not stated | Not stated | CURSTR & ELETEMP | Loss of resistance value |

Document: IN NO. 90-80, Sand Intrusion Resulting in Two Diesel Generators Becoming Inoperable

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------|----------------|-------------------------|------------|--------------|---------------|------------------------------------|
| 13 | Diesel Generators | Cylinders | Liners and Piston Rings | Not stated | Not stated | CONTAM ADH | Scoring of liners and piston rings |

Document: IN NO. 91-20, Electric Wire Insulation Degradation Caused Failure in A Safety-Related Motor Control Center

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------------|--------------|---------------------------------|--------------|---------------|---|
| 14 | | Motor Control Center | Wire | PCV - Vegetable oil plasticierR | Not stated | ELTEMP | Cond cover emits liquid which hardens on electrical contact |

Document: IN NO. 91-45, Possible Malfunction of Westinghouse ARD, BFD, and Nbfd Relays, and A200 DC and DPC 250 Magnetic Contactors

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|-----------|--------------|---------------|--|
| 15 | | Relays | Coils | Epoxy | Westinghouse | ELTEMP | Epoxy becomes fluid when coil is energized for ext. period |

Document: IN NO. 91-46, Degradation of Emergency Diesel Generator Fuel Oil Delivery Systems

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------|----------------|-----------------------|------------|--------------|---------------|---|
| 16 | Diesel Generators | | Filters and Injectors | Not stated | Not stated | CONTAM | Excessive particulate, fouled filters and injectors |

Document: IN NO. 91-62, Diesel Enging Damage Caused by Hydraulic Lockup Resulting From Fluid Leakage Into Cylinders

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------|----------------|--------------|------------|--------------|---------------|---------------------------|
| 17 | Emergency Diesel Generator | Diesel Engine | Head Gasket | Not stated | Not stated | Not stated | Water leaks into cylinder |

Document: IN NO. 91-78, Status Indication of Control Power for Circuit Breakers Used in Safety-Related Applications

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|------------------|--------------|------------|--------------|---------------|--|
| 18 | | Indicator Lights | Fuse Holders | Not stated | Not stated | FAT | Fuse holder fingers deformed resulting in poor elect contact |

Document: IN NO. 90-41, Potential Failure of General Electric Magne-Blast Circuit Breakers and AK Circuit Breakers

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component | Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------|--------------------|-------------------------|---|---|----------|------|
| Breaker would attempt to close but would trip free | Frequent | | Not discussed in report | RG 1.108, IEEE 387, IEEE 749, Tech. Spec. maint | Review info and consider actions as appropriate [4] | | 10 |

Document: IN NO. 90-51, Failures of Voltage-Resistors in the Power Supply Circuitry of Electric Governor Systems

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component | Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|------------------------------|----------|--------------------|-----------------------|------------------------------|--|----------|------|
| Edg loses speed control | Frequent | | Scheduled Replacement | RG 1.108, IEEE 387, IEEE 749 | Review info and consider actions if applicable [4] | | 11 |

Document: IN NO. 90-51-01, Failures of Voltage-Resistors in the Power Supply Circuitry of Electric Governor Systems

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component | Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------------|--------------------|-----------------------|------------------------------|--|----------|------|
| Failure of resistor leads to governor power supply. Failure in original design. resistor failure in new replacement assembly results in a backup mechanical governor taking control of speed. | Frequent - old; Rare - new | | Scheduled Replacement | RG 1.108, IEEE 387, IEEE 749 | Review info and consider actions if applicable [4] | 1 & 2 | 12 |

Document: IN NO. 90-80, Sand Intrusion Resulting in Two Diesel Generators Becoming Inoperable

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component | Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|------------|--------------------|-------------------------|---------------------|--|----------|------|
| Inoperable diesel generators - maintenance activity introduced sand into diesel cylinders | Not stated | | Not discussed in report | No specific program | Review info and consider actions if applicable [4] | | 13 |

Document: IN NO. 91-20, Electric Wire Insulation Degradation Caused Failure in A Safety-Related Motor Control Center

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component | Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|-------------------------------|------------|--------------------|-------------------------|---------------------|---|----------|------|
| Insulates electrical contacts | Not stated | | Not discussed in report | No specific program | Review info and consider actions as appropriate [4] | | 14 |

Document: IN NO. 91-45, Possible Malfunction of Westinghouse ARD, BFD, and Nbfd Relays, and A200 DC and DPC 250 Magnetic Contactors

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component | Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|-----------------------------------|------------|--------------------|-------------------------|---------------------|--|----------|------|
| Degrades or delays relay function | Not stated | | Not discussed in report | No specific program | Review info and consider actions if applicable [4] | | 15 |

Document: IN NO. 91-46, Degradation of Emergency Diesel Generator Fuel Oil Delivery Systems

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component | Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|------------------------------|------------|--------------------|-------------------------|---------------------|---|----------|------|
| Inoperable diesel generator | Not stated | | Not discussed in report | No specific program | Review info and consider actions as appropriate [4] | | 16 |

Document: IN NO. 91-62, Diesel Enging Damage Caused by Hydraulic Lockup Resulting From Fluid Leakage Into Cylinders

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component | Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|------------|--------------------|-------------------------|-------------------------|---|----------|------|
| Damage to engine will cause EDG failure | Not stated | | Not discussed in report | Vendor specific program | Review info and consider actions as appropriate [4] | | 17 |

Document: IN NO. 91-78, Status Indication of Control Power for Circuit Breakers Used in Safety-Related Applications

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component | Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|------------|--------------------|-------------------------|-------------------------|---|----------|------|
| Improper indication of motor operation | Not stated | | Not discussed in report | Vendor specific program | Review info and consider actions as appropriate [4] | | 18 |

Document: IN NO. 91-81, Switchyard Problems That Contribute to Loss of Offsite Power

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|---------------------------|--------------|------------|--------------|---------------|---------------------|
| 19 | | Switchyard Control System | Zener Diodes | Not stated | Not stated | VOLSTR | Zenor diode failure |

Document: IN NO. 91-83, Solenoid-Operated Valve Failures Resulted in Turbing Overspeed

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|----------------|---------------------------|------------|-----------------|---------------|-------------------------------------|
| 20 | Turbine | | Solenoid- Operated Valves | Not stated | Parker Hannifin | Not stated | Pilot valve assy mechanically bound |

Document: IN NO. 91-85, Potential Failures of Thermostatic Control Valves for Diesel Generator Jacket Cooling Water

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|----------------------|----------------------------|------------|--------------|---------------|---------------|
| 21 | Diesel Generator | Cooling Water System | Thermostatic Control Valve | Not stated | Not stated | Not stated | Valve failure |

Document: IN NO. 91-87, Hydrogen Embrittlement of Raychem Cryofit Couplings

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|-------------------------|------------------|-------------------------------------|--------------|-------------------|--|
| 22 | | Gas Space Sampling Line | Cryofit Coupling | Tinel (50% Titanium and 50% Nickel) | Raychem | EMBR/HY & ELETEMP | Circumferential fracture at the midpoint of coupling |

Document: IN NO. 92-04, Potter & Brumfield Model MDR Rotary Relay Failures

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|-----------|--------------------|---------------|-------------------|
| 23 | | Rotary Relay | Rotor Coil | Varnish | Potter & Brumfield | CORR | Deposits on rotor |

Document: IN NO. 92-27, Thermally Induced Accelerated Aging and Failure of ITE/GOULD A.C. Relay Used in Safety-Related Applications

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--|------------|--------------|---------------|--------------------------|
| 24 | | Relay | Plastic Armature Carrier and Coil Insulation | Not stated | ITE/Gould | ELETEMP | Brittleness and cracking |

Document: IN NO. 92-44, Problems With Westinghouse DS-206 Type Circuit Breakers

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|-----------------|--------------|------------|--------------|---------------|-----------------|
| 25 | | Circuit Breaker | Reset Spring | Not stated | Westinghouse | FAT | Weakened spring |

Document: IN NO. 92-48, Failure of Exide Batteries

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|---------------|------------|--------------|---------------|--------------------------|
| 26 | | DC Power | Battery cells | Not stated | Exide | CORR | Cracking of battery face |

Document: IN NO. 92-78, Piston to Cylinder Liner Tin Smearing On Cooper-Bessemer KSV Diesel Engines

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|----------------|--------------|------------|---------------------|---------------|--|
| 27 | Diesel Generator | Cylinders | Walls | Not stated | Cooper Bessemer KSV | CORR | Transfer of tin from cyl. walls and breakdown of lubrication |

Document: IN NO. 91-81, Switchyard Problems That Contribute to Loss of Offsite Power

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------|-------------------------|-----------------------------------|---|------|
| Loss of switchyard control | Not stated | Not discussed in report | RG 1.118, IEEE 741-1986 Section 7 | Review info and consider actions as appropriate [4] | 19 |

Document: IN NO. 91-83, Solenoid-Operated Valve Failures Resulted in Turbing Overspeed

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------|-------------------------|-------------------------|---|------|
| Valves failed to close allowing steam to cause turbine overspeed | Not stated | Not discussed in report | Vendor specific program | Review info and consider actions as appropriate [4] | 20 |

Document: IN NO. 91-85, Potential Failures of Thermostatic Control Valves for Diesel Generator Jacket Cooling Water

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------|-------------------------|-------------------------|---|------|
| Overheating of diesel generator | Not stated | Not discussed in report | Vendor specific program | Review info and consider actions as appropriate [4] | 21 |

Document: IN NO. 91-87, Hydrogen Embrittlement of Raychem Cryofit Couplings

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------|-------------------------|------------------------|------------|-------------|
| The fractured coupling allowed a reactor coolant system leak that exceeded the 1.0 gpm technical specification limit. | Rare | Not discussed in report | No specific program | Not stated | 1 & 2 22 |

Document: IN NO. 92-04, Potter & Brumfield Model MDR Rotary Relay Failures

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------|-------------------------|-------------------------|--|------|
| Mechanical binding of rotor and failure of relay to operate properly within 2 to 5 years after installation | Not stated | Not discussed in report | Vendor specific program | Review info and consider actions as applicable [4] | 23 |

Document: IN NO. 92-27, Thermally Induced Accelerated Aging and Failure of ITE/GOULD A.C. Relay Used in Safety-Related Applications

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------|-------------------------|-------------------------|---|------|
| Coil shorts and relay fails to operate | Not stated | Not discussed in report | Vendor specific program | Review info and consider actions as appropriate [4] | 24 |

Document: IN NO. 92-44, Problems With Westinghouse DS-206 Type Circuit Breakers

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------|-------------------------|-------------------------|--|------|
| Breaker fails to open when required | Not stated | Not discussed in report | Vendor specific program | Review info and consider action as appropriate [4] | 25 |

Document: IN NO. 92-48, Failure of Oxide Batteries

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------|-------------------------|---|---|------|
| Leakage of electrolytic and battery cell failure | Not stated | Not discussed in report | RG 1.129, IEEE 450-1987, Tech. Spec. Surveil. | Review info and consider action as applicable [4] | 26 |

Document: IN NO. 92-78, Piston to Cylinder Liner Tin Smearing On Cooper-Bessemer KSV Diesel Engines

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|----------------|-------------------------|------------------------|---|------|
| Crankcase explosions and diesel failure | Not stated | Not discussed in report | No specific program | Review info and consider actions as appropriate [4] | 27 |

Document: IN NO. 93-05, Storm-Related Loss of Offsite Power Events Due to Salt Buildup on Switchyard Insulators

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|------------|--------------|---------------|--------------------------------------|
| 28 | | Switch Yard | Insulators | Not stated | Not stated | CONTAM | Arcing across salt-lading insulators |

Document: IN NO. 93-22, Tripping of Klockner-Moeller Molded-Case Circuit Breakers due to Support Lever Failure

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------------------|----------------------------|---------------------------------------|------------------|---------------|-------------------------|
| 29 | | Mold-Case Circuit Breakers | Support Lever (Spring Arm) | Polycarbonate & Glass fiber composite | Klockner Moeller | CORR FAT | Fractured support lever |

Document: IN NO. 93-23, Weschler Instruments Model 252 Switchboard Meters

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|-------------------|----------------|------------|--------------|---------------|-------------------|
| 30 | | Indicating Meters | Meter Movement | Not stated | Weschler | ADH | Sticking movement |

Document: IN NO. 93-26, Grease Solidification Causes Molded-Case Circuit Breaker Failure to Close

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------------------|--------------|---------------------------------|------------------|---------------|---|
| 31 | | Mold-Case Circuit Breakers | Grease | Soap-based or clay-based grease | General Electric | ENVIR | Drying out of grease, friction, gouging of metal-to-metal |

Document: IN NO. 93-33, Potential Deficiency of Certain Class 1E Instrumentation and Control Cables

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|------------|--------------|-------------------------|-------------------------|
| 32 | | | Cables | Not stated | Not stated | REFERENCE NUREG/CR-5772 | Reference nureg/cr-5772 |

Document: IN NO. 93-64, Periodic Testing and Preventive Maintenance of Modled Case Circuit Breakers

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|----------------------------------|------------|--------------|---------------|--|
| 33 | | | Circuit Breakers Type EB and EHB | Not stated | Westinghouse | Not stated | Thermal and instantaneous trip not within specifications |

Document: IN NO. 94-04, Digital Integrated Circuit Sockets With Intermittent Contact

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|-----------------|-----------|--------------|---------------|-----------------|
| 34 | | Digital Board | Socket Contacts | Tin-lead | Augat | CORR/OX | Contact failure |

Document: IN NO. 94-33, Capacitor Failures in Westonghouse Easge 21 Plant Protection Systems

Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|-------------------------------|-------------------------|--------------|--------------|---------------|-------------------|
| 35 | Westinghouse Eagle 21 plant protection system | ASTEC America DC Power Supply | Electrolytic Capacitors | Epoxy module | AVX | ELTEMP | Capacitor failure |

Document: IN NO. 93-05, Storm-Related Loss of Offsite Power Events Due to Salt Buildup on Switchyard Insulators

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|-------------------------|---------------------------------------|---|----------|------|
| Loss of offsite ac power | Not stated | Not discussed in report | IEEE 765-1983, Plant specific program | Review info and consider actions as appropriate [4] | | 28 |

Document: IN NO. 93-22, Tripping of Klockner-Moeller Molded-Case Circuit Breakers due to Support Lever Failure

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|-------------------------|---------------------|---|----------|------|
| Breakers tripped without cause | Not stated | Not discussed in report | No specific program | Review info and consider actions as appropriate [4] | | 29 |

Document: IN NO. 93-23, Weschler Instruments Model 252 Switchboard Meters

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|-------------------------|---------------------|---|----------|------|
| Inaccurate meter indications | Not stated | Not discussed in report | No specific program | Review info and consider actions as appropriate [4] | | 30 |

Document: IN NO. 93-26, Grease Solidification Causes Molded-Case Circuit Breaker Failure to Close

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|-------------------------|---------------------|---|----------|------|
| Breaker fails to close | Not stated | Not discussed in report | No specific program | Review info and consider actions as appropriate [4] | | 31 |

Document: IN NO. 93-33, Potential Deficiency of Certain Class 1E Instrumentation and Control Cables

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|-------------------------|---------------------|---|----------|------|
| References the result of the NUREG report to evaluate plant cables | Not stated | Not discussed in report | No specific program | Review info and consider actions as appropriate [4] | | 32 |

Document: IN NO. 93-64, Periodic Testing and Preventive Maintenance of Modled Case Circuit Breakers

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|--------------------------------------|---|----------|------|
| Age, failure to exercise, and lack of maintenance caused breakers trips to go out of specifications | Not stated | Not discussed in report | Vendor specific program, Tech. Spec. | Review info and consider actions as appropriate [4] | | 33 |

Document: IN NO. 94-04, Digital Integrated Circuit Sockets With Intermittent Contact

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|-------------------------|---------------------|--|----------|------|
| Not stated | Not stated | Not discussed in report | No specific program | Review info and consider action as appropriate [4] | | 34 |

Document: IN NO. 94-33, Capacitor Failures in Westonghouse Easge 21 Plant Protection Systems

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|-------------------------|-------------------------|---|----------|------|
| Power supply failure | Not stated | Not discussed in report | Vendor specific program | Review info and consider actions as appropriate [4] | | 35 |

Document: LER 88-011-282, Auto-Start of Train A of Auxiliary Building Special Ventilation System as a result of a Radiation Monitor Spike

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------|-------------------|--------------|------------|--------------|---------------|--|
| 1 | Ventilation System | Radiation Monitor | Not stated | Not stated | Not stated | Not stated | Rad monitor spike - attributed to age of rad mon equipment |

Document: LER 88-033-02-327, Unplanned Reactor Trip Signal Due to a Reactor Protection System (RPS) Channel 1 Instrument Failure During RPS Channel 2

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------------|----------------|--------------|------------|--------------|---------------|--|
| 2 | Reactor Protection System | Not stated | Not stated | Not stated | Foxboro | Not stated | Two transistors shorted and bridge assembly open circuited |

Document: LER 89-001-280, Unplanned Auto Start of #3 EDG Due to Failed Diode

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|-----------------|--------------|------------|----------------------------|---------------|--|
| 3 | Diesel Generator | Control Circuit | Diode | Not stated | GM Electro-Motive Division | Not stated | Failed diode caused start relay to actuate |

Document: LER 89-002-331, Age-Related Failure of a Governor Printed Circuit Board Results in High Pressure Coolant Injection System Inoperability

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------------------|------------------|---------------------------------|------------|---------------------------|---------------|---|
| 4 | High Pressure Injection System | Turbine Governor | Printed Circuit Board Component | Not stated | Woodward Governor Company | ELETEMP | Intermittant electronic componet output |

Document: LER 89-003-263, Isolation of Reactor Water Cleanup System Due to Capacitor Failure in Filter/Demineralizer Inlet Temperature Indication Switch

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|---------------------------|--------------|------------|--------------|---------------|------------------|
| 5 | RWCU | Electronic Circuit Filter | Capacitor | Not stated | Seimans | Not stated | Capacitor failed |

Document: LER 89-006-261, Reactor Trip Due to Loss of Turbine E-H Control Power Supplies

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-----------------|----------------|--------------|------------|---------------------------|-----------------|---------------------------------------|
| 6 | Turbine Control | Power Supply | Transistor | Not stated | Solid State Controls Inc. | CURSTR & VOLSTR | Transistors developed leakage current |

Document: LER 89-010-362, Fuel Handling Isolation System Train "A" Actuation Due to Power Supply Failure

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------------------|----------------|--------------|------------|---------------------------|---------------|---|
| 7 | Fuel Handling Isolation System | Power Supply | Regulator | Not stated | Nuclear Measurement Corp. | ELETEMP | Nylon screw broken due to thermal aging |

Document: LER 88-011-282, Auto-Start of Train A of Auxiliary Building Special Ventilation System as a result of a Radiation Monitor Spike

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|-------------------------|------------------------|----------|------|
| Auto-start of aux building ventilation system when not called for. The electronics was 16 years old. Root cause of spike unknown. rad monitor upgrade pursued. | Not stated | 10 CFR 50.73 | Vendor specific program | Not stated | 1-3 | 1 |

Document: LER 88-033-02-327, Unplanned Reactor Trip Signal Due to a Reactor Protection System (RPS) Channel 1 Instrument Failure During RPS Channel 2 C

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|--|------------------------|----------|------|
| Failure of a rcs channel 1 delta T/Tavg loop instrument caused an unplanned reactor trip signal. Component aging was referenced as a possible failure mechanism. | Not stated | 10 CFR 50.73 | Tech. Spec. surveillance, RG 1.118, IEEE 338 | Not stated | 1-4 | 2 |

Document: LER 89-001-280, Unplanned Auto Start of #3 EDG Due to Failed Diode

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|---|------------------------|----------|------|
| The failure of the diode was attributed to normal aging. the start relay initiated the air start motors and started the diesel when no emergency existed. | Not stated | 10 CFR 50.73 | No specific surveillance for this component | Not stated | 1-3 | 3 |

Document: LER 89-002-331, Age-Related Failure of a Governor Printed Circuit Board Results in High Pressure Coolant Injection System Inoperability

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|--|--|----------|------|
| Failure to operate, reason was unanticipated age-related response of the printed circuit board's components due to long term constant energization and possibly environmental factors. Vendor indicated that long term constant current flow could reduce life | Rare | 10 CFR 50.73 | Tech. Spec. Surveillance req'd for HPI | Change out the governor printed circuit boards every eight years [4] | 1-4 | 4 |

Document: LER 89-003-263, Isolation of Reactor Water Cleanup System Due to Capacitor Failure in Filter/Demineralizer Inlet Temperature Indication Switch

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|---|------------------------|----------|------|
| Unexpected capacitor failure caused circuit to actuate a portion of the ESF system. Aging was given as the cause of the capacitor failure | Rare | 10 CFR 50.73 | No specific surveillance for this component | Not stated | 1-3 | 5 |

Document: LER 89-006-261, Reactor Trip Due to Loss of Turbine E-H Control Power Supplies

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|---|------------------------|----------|------|
| Transistor leakage current caused increased gain resulting in higher voltage on the output stage of the power supply. the over voltage protective circuitry was triggered causing the fuse to blow. degraded transistors attributed to aging. | Rare | 10 CFR 50.73 | No specific surveillance for this component | Not stated | 1-4 | 6 |

Document: LER 89-010-362, Fuel Handling Isolation System Train "A" Actuation Due to Power Supply Failure

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|---|------------------------|----------|------|
| Lost power from the power supply when the regulator shifted due to the broken screw and allowed a burr on the metal heat sink to penetrate the mica insulation. a short circuit resulted blowing a fuse. | Rare | 10 CFR 50.73 | No specific surveillance for this component | Not stated | 1-5 | 7 |

Document: LER 89-014-271, Reactor Core Isolation Cooling System Inoperable Due to Motor Burn Out

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------------------------|----------------------|--------------|------------|--------------|---------------|-------------------------|
| 8 | Reactor Core Isolation Cooling System | Motor Operated Valve | Motor | Not stated | Not stated | CURSTR | Failed armature winding |

Document: LER 89-015-327, Control Room Isolation Resulting From a Worn Set of Contacts in the 480V Motor Starter for a Main Control Room Ventilation Intake

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------------|----------------|--------------|------------|--------------|---------------|---|
| 9 | Control Room Isolation | Motor Starter | Contacts | Not stated | Not stated | WEAR | Increased contact resistance causing arcing |

Document: LER 89-019-01-325, Failure of Service Water System to Meet Design Requirements

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------|----------------|--------------------|------------|------------------|---------------|--------------------------------------|
| 10 | Service Water System | Pump | Winding Insulation | Not stated | General Electric | ELETEMP | Degraded insulation on motor winding |

Document: LER 89-020-01-528, Apparent Ground Causes Control Element Assembly Slip

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------------|----------------|----------------|------------|------------------------|---------------|-------------------|
| 11 | Control Element Assembly | Coil | Coil Lead Wire | Not stated | Combustion Engineering | Not stated | Not aging related |

Document: LER 89-031-01-302, Failure of "A" 480V Engineered Safeguards Transformer Causes Temporary Interruption of Decay Heat Cooling and a Plant Oper

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|------------------------|------------|--------------|---------------|------------------------|
| 12 | ESFAS | Transformer | Transformer Insulation | Not stated | Not stated | Not stated | Insulation degradation |

Document: LER 90-007-01-388, ESF Actuations Due to RPS EPA Breaker Spurious Trip

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------------|--------------------------------|--------------|------------|------------------|---------------|-------------------|
| 13 | Reacotr Protection System | Electrical Protection Assembly | Logic Card | Not stated | General Electric | Not stated | Logic card failed |

Document: LER 90-018-244, Dropped Control Rod During Rod Control Exercise Causes Automatic Actuation of RPS

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------------|----------------|--------------|------------|--------------|---------------|--------------------|
| 14 | Control Rod Drive System | Power Bridge | Capacitor | Not stated | Westinghouse | ELETEMP | Degraded capacitor |

Document: LER 90-022-01-344, Degraded Fire Penetration Seals as a Result of Inadewuate Construction Technique

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|--------------------|--------------|--------------|--------------|---------------|---------------------------------------|
| 15 | Various | Cable Penetrations | Seal | Silicon foam | Not stated | WEAR | Degradation of foam, splits and gaps. |

Document: LER 89-014-271, Reactor Core Isolation Cooling System Inoperable Due to Motor Burn Out

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|-------------------------|------------------------|----------|------|
| Valve failed to close because of failed motor. An incorrect upper bearing gasket thickness resulted in a motor current 20% above full rated load which is believed to have contributed to premature aging. | Rare | 10 CFR 50.73 | Vendor specific testing | Not stated | 1-4 | 8 |

Document: LER 89-015-327, Control Room Isolation Resulting From a Worn Set of Contacts in the 480V Motor Starter for a Main Control Room Ventilation Intake F

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|---|------------------------|----------|------|
| Contacts not conducting properly and current was arcing over introducing EMI into the circuitry resulting in a spurious high radiation signal that initiated the control room isolation. | Rare | 10 CFR 50.73 | No specific surveillance for this component | Not stated | 1-3 | 9 |

Document: LER 89-019-01-325, Failure of Service Water System to Meet Design Requirements

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|----------------------------|------------------------|----------|------|
| Inadequate air flow through the motor winding over a period of time resulted in thermally aged insulation that resulted in a turn to turn failure. | Rare | 10 CFR 50.73 | IEEE 334-1974 Section 14.2 | Not stated | 1-4 | 10 |

Document: LER 89-020-01-528, Apparent Ground Causes Control Element Assembly Slip

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-------------------------|------------------------|----------|------|
| Manufacturing defect | Rare | 10 CFR 50.73 | Vendor specific program | Not stated | 4 & 5 | 11 |

Document: LER 89-031-01-302, Failure of "A" 480V Engineered Safeguards Transformer Causes Temporary Interruption of Decay Heat Cooling and a Plant Opera

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|--|------------------------|----------|------|
| Transformer failed causing a cooling pump to de-energize and loss of decay heat cooling. Power was also interrupted to various plant ventilation systems. Event compounded by personnel error. | Rare | 10 CFR 50.73 | RG 1.118, IEEE 338-1987, IEEE 741-1986 | Not stated | 1 & 3 | 12 |

Document: LER 90-007-01-388, ESF Actuations Due to RPS EPA Breaker Spurious Trip

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|----------------------------|----------------|-------------------------|------------------------|----------|------|
| The logic card failure caused the trip breaker to operate and initiated other esf actuations. The card failure was attributed to aging and the aging process was found to be applicable when the epa logic card was both in service and in storage. | Occasional; (12 times/6 Y) | 10 CFR 50.73 | RG 1.118, IEEE 338-1987 | Not stated | 1-5 | 13 |

Document: LER 90-018-244, Dropped Control Rod During Rod Control Exercise Causes Automatic Actuation of RPS

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|-------------------------|------------------------|----------|------|
| Noisy incoming power to the control rod J-10 (caused the rod to drop) was attributed to the degraded capacitor. Elevated temperature at the power supply location was the cause of the decreased service life of the capacitor. | Rare | 10 CFR 50.73 | Vendor specific program | Not stated | 1-8 | 14 |

Document: LER 90-022-01-344, Degraded Fire Penetration Seals as a Result of Inadequate Construction Technique

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|-------------------------|------------------------|----------|------|
| Degradation of foam is attributed to aging and wear as noted under other defects | Occasional | 10 CFR 50.73 | Vendor specific program | Not stated | 1-6 | 15 |

Document: LER 90-023-325, Partial Group 6 Isolation Resulting From Failure of Relay I-CAC-3A

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------------|-----------------|--------------|------------|------------------|---------------|----------------|
| 16 | Containment Isolation Control | Isolation Logic | Coil | Not stated | General Electric | Not stated | Coil burned up |

Document: LER 90-023-424, Transformer Failure Results in Loss of Steam Generator Level and Manual Reactor Trip

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------|----------------|--------------|------------|------------------|---------------|--|
| 17 | Non 1-E Power System | Transformer | Not stated | Not stated | General Electric | Not stated | Internal fault in the "b" phase high side windings |

Document: LER 90-029-01-325, CBEAF SYSTEM Actuation Resulting From the Failure of the 1-D22A-K2 Relay Coil.

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--|----------------|--------------|------------|------------------|---------------|---|
| 18 | Control Building Emergency Air Filtration System | Arm Logic | Relay | Not stated | General Electric | Not stated | Cracks on epoxy coating, relay burned up (probably shorted) |

Document: LER 91-001-293, Automatic Closing of the Primary Containment System Group 5 Isolation Valves During Surveillance Testing

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------------|-------------------|------------------|------------|---------------------------|------------------------|---|
| 19 | Primary Isolation Control System | Electric Governor | Transistor | Not stated | Not stated | Not stated | Transistor failed |
| 20 | Primary Isolation Control System | Electric Governor | Cable Insulation | Not stated | Woodward Governor Company | ELETEMP, MOIST, & EMBR | Embrittlement due to past exposure to heat and humidity |

Document: LER 91-002-01-327, EGTS Inoperable Because of a Train EGTS Being Out of Service for Filter Testing and B Train Diesel Generator Being Declared

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------------------------|------------------|--------------|------------|--------------|---------------|-------------|
| 21 | Emergency Gas Treatment System (EGTS) | Diesel Generator | Fuse | Not stated | Not stated | THERM-CY | Fuse failed |

Document: LER 91-006-530, ESF Actuation Due to Loss of Power to 4.16 KV Bus

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------|-----------------|--------------|------------|--------------|---------------|--|
| 22 | 1E Power | Circuit Breaker | Trip Circuit | Not stated | Not stated | MOIST | Moisture induced short circuit in trip circuit |

Document: LER 91-007-456, Rod Control System Failure Causes Shutdown Bank Control Rods to be in a Condition Prohibited by Technical Specifications

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------|----------------|--------------|------------|--------------|---------------|-------------------|
| 23 | Rod Control System | Circuit Card | Transistor | Not stated | Not stated | Not stated | Transistor failed |

Document: LER 90-023-325, Partial Group 6 Isolation Resulting From Failure of Relay I-CAC-3A

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------------|----------------|---|------------------------|----------|------|
| Relay failure resulted in partial loss of c logic and subsequent partial group 6 isolation. This normally energized coil burned up as a result of normal end of life failure due to aging. | Occasional; (3 in 18 Mo) | 10 CFR 50.73 | RG 1.118, IEEE 338-1987, Tech Spec. surv. | Not stated | 1-3 | 16 |

Document: LER 90-023-424, Transformer Failure Results in Loss of Steam Generator Level and Manual Reactor Trip

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|---|------------------------|----------|------|
| Transformer failed resulted in loss of power to speed control circuitry of the 1B main feedwater pump. Possible premature aging of transformer. | Rare | 10 CFR 50.73 | No specific surveillance for this component | Not stated | 1-4 | 17 |

Document: LER 90-029-01-325, CBEAF SYSTEM Actuation Resulting From the Failure of the 1-D22A-K2 Relay Coil.

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|---|------------------------|----------|------|
| CBEAF system actuation resulted from the failed relay. This normally energized relay failed due to cracks in the epoxy coating on the coil. This was called a normal end of life failure due to aging. | Occasional | 10 CFR 50.73 | No specific surveillance for this component | Not stated | 1-3 | 18 |

Document: LER 91-001-293, Automatic Closing of the Primary Containment System Group 5 Isolation Valves During Surveillance Testing

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|---|------------------------|----------|------|
| Circuit failed to control governor leading to automatic closure of isolation valves. | Rare | 10 CFR 50.73 | No specific surveillance for this component | Not stated | 1-4 | 19 |
| Cable embrittlement due to thermal aging was listed as the cause. handling of cable during maintenance and surveillance activities may have contributed to the cable failure. | Rare | 10 CFR 50.73 | No specific surveillance for this component | Not stated | 1-4 | 20 |

Document: LER 91-002-01-327, EGTS Inoperable Because of a Train EGTS Being Out of Service for Filter Testing and B Train Diesel Generator Being Declared Inoperable

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|----------------------------------|------------------------|----------|------|
| Failed fuse resulted in train B EGTS being declared inoperable. Frequent cycling on and off of the air start system due to an air leak is believed to have degraded the fuse resulting in fuse failure. | Rare | 10 CFR 50.73 | Tech Spec. required surveillance | Not stated | 1-5 | 21 |

Document: LER 91-006-530, ESF Actuation Due to Loss of Power to 4.16 KV Bus

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|---|------------------------|----------|------|
| Breaker opened when it was supposed to be closed. A degraded seal around an air conditioning duct penetration allowed moisture from a rain storm to enter the plant multiplexer cabinets causing the short circuit. | Rare | 10 CFR 50.73 | RG 1.118, IEEE 338-1987, IEEE 741-1987 SECTIO | Not stated | 1-5 | 22 |

Document: LER 91-007-456, Rod Control System Failure Causes Shutdown Bank Control Rods to be in a Condition Prohibited by Technical Specifications

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|---|------------------------|----------|------|
| Transistor failure caused the circuit to fail resulting in no motion control for the group 1 control rods. Aging degradation was given as the cause of the transistor failure. | Rare | 10 CFR 50.73 | No specific surveillance for this component | Not stated | 1-4 | 23 |

Document: LER 91-008-260, Unplanned Engineered Safety Features Actuation Due to a Failed PCIS Relay

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------------------------|----------------|--------------|------------|------------------|---------------|-------------|
| 24 | Primary Containment Isolation System | Logic Relay | Coil | Not stated | General Electric | Not stated | Burned coil |

Document: LER 91-010-01-155, Reactor Protection System Pressure Switches Experiencing Setpoint Drift, Revision 1

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------------|----------------|--------------|------------|--------------|---------------|--|
| 25 | Reactor Protection System | Switches | | Not stated | Foxboro | CORR | Corrosion caused switch setpoint drift |

Document: LER 91-014-01-498, Erratic Containment Extended Range Pressure Channel Output

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|----------------------|--------------|------------|--------------|---------------|--------------------------------|
| 26 | Containment Extended Range Pressure Channel | Pressure Transmitter | Thermistor | Not stated | Barton | Not stated | Erratic behavior of instrument |

Document: LER 91-016-260, Unplanned Engineered Safety Features Actuation Due to a Blown Fuse Caused by a Failed Relay

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|------------|------------------|---------------|-------------------|
| 27 | ESFAS | Relay | Coil | Not stated | General Electric | ELETEMP | Relay coil failed |

Document: LER 91-016-424, Failure to Complete Technical Specification Required Action for Battery Cell Low Voltage

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|----------------|--------------|------------|-----------------|---------------|---|
| 28 | Various | Battery | NA | Not stated | C & D Batteries | Not stated | Low cell voltage while single cell charging |

Document: LER 91-020-237, Reactor Building Ventilation Isolation and Automatic Standby Gas Treatment Initiation Due to Radiation Monitor Power Supply Failure

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------------------|----------------|--------------|------------|------------------|---------------|---|
| 29 | Reactor Building Ventilation System | Power Supply | Wire | Not stated | General Electric | WEAR | Insulation worn and spark caused power supply failure |

Document: LER 91-021-254, RCIC Declared Inoperable Due to High Pump Flow in ISI Required Action Range

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------|----------------|--------------|------------|--------------|---------------|------------------|
| 30 | RCIC System | Tachometer | NA | Not stated | Not stated | Not stated | Instrument drift |

Document: LER 91-028-254, Loss of Power to 1A RPS Bus Caused by EPA 1A-1 Tripping on Undervoltage Due to Low M-G Set Output

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|-------------------|------------------|------------|------------------|---------------|--------------------------|
| 31 | M-G Set | Voltage Regulator | Voltage Rheostat | Insulation | General Electric | Not stated | Low voltage from m-g set |

Document: LER 91-008-260, Unplanned Engineered Safety Features Actuation Due to a Failed PCIS Relay

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|----------------------------------|------------------------|----------|------|
| The burned coil cause the normally energized relay to fail resulting in loss of logic power and an unplanned actuation of the esf. This was called a thermally aged relay coil failure. | Occasional | 10 CFR 50.73 | Tech Spec. required surveillance | Not stated | 1-3 | 24 |

Document: LER 91-010-01-155, Reactor Protection System Pressure Switches Experiencing Setpoint Drift, Revision 1

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|----------------------------------|------------------------|----------|------|
| The drift would adversely effect the RPS operation. Found during refueling outage calibration. | Rare | 10 CFR 50.73 | Tech Spec. required surveillance | Not stated | 1-2 | 25 |

Document: LER 91-014-01-498, Erratic Containment Extended Range Pressure Channel Output

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|---|------------------------|----------|------|
| A cracked thermistor was found on the control card, however the erratic behavior of the pressure transmitter cannot be positively attributed to this thermistor. | Rare | 10 CFR 50.73 | Tech Spec. surveillance, RG 1.118, IEEE 338 | Not stated | 1-4 | 26 |

Document: LER 91-016-260, Unplanned Engineered Safety Features Actuation Due to a Blown Fuse Caused by a Failed Relay

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|---------------------------------------|------------------------|----------|------|
| Unplanned ESFAS actuation due to failed relay. The failed relay coil was 15 years old and the service life for a normally-energized coil relay of this type is 15 to 20 years. This was an end of life failure. | Rare | 10 CFR 50.73 | Tech Spec. surveillance, not specific | Not stated | 1-3 | 27 |

Document: LER 91-016-424, Failure to Complete Technical Specification Required Action for Battery Cell Low Voltage

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|---|------------------------|----------|------|
| Battery failed to meet technical specification while charging. This was considered to be related to battery aging phenomena. | Rare | 10 CFR 50.73 | Tech Spec. surveillance, RG 1.118, IEEE 450 | Not stated | 1-4 | 28 |

Document: LER 91-020-237, Reactor Building Ventilation Isolation and Automatic Standby Gas Treatment Initiation Due to Radiation Monitor Power Supply Failure

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|---|------------------------|----------|------|
| The ventilation system and gas treatment system actuation resulted from the power supply failure. | Occasional | 10 CFR 50.73 | No specific surveillance for this component | Not stated | 1-4 | 29 |

Document: LER 91-021-254, RCIC Declared Inoperable Due to High Pump Flow in ISI Required Action Range

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|---|------------------------|----------|------|
| Failure due to instrument drift caused by aging | Rare | 10 CFR 50.73 | No specific surveillance for this component | Not stated | 1-4 | 30 |

Document: LER 91-028-254, Loss of Power to 1A RPS Bus Caused by EPA 1A-1 Tripping on Undervoltage Due to Low M-G Set Output

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|-------------------------|------------------------|----------|------|
| Cause of dip is unknown, but normal wear of the voltage adjustment rheostat was suspected. It was believed to have developed a flat spot or corrosion at the point of the previous adjustment due to normal wear at that point over a long period of time. | Occasional | 10 CFR 50.73 | Vendor specific program | Not stated | 1-6 | 31 |

Document: LER 91-028-325, Component Failure of a Reactor Water Cleanup System Isolation Logic Relay Resulted in an Unplanned Engineered Safety Feature
 Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|------------|------------------|---------------|--|
| 32 | RWCU | Relay | Coil | Insulation | General Electric | Not stated | Relay coil failed after insulation breakdown |

Document: LER 91-030-423, Motor Control Center Auxiliary Control Relay Failure Due to Thermal Aging
 Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------|----------------|--------------|------------|--------------|----------------|---|
| 33 | Motor Control Center | Relay | Coil | Insulation | ITE Gould | ELETEMP & EMBR | Relay coil insulation embrittlement and failure |

Document: LER 92-001-155, Brittle Motor Lead Wires Discovered in VOP-7050 (Main Steam Isolation Valve-MSIV)
 Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------|-----------------------|----------------------|--------------|--------------|----------------|--------------------------------|
| 34 | Main Steam | Isolation Valve Motor | Lead Wire Insulation | Butyl rubber | Limitorque | ELETEMP & EMBR | Brittle and cracked insulation |

Document: LER 92-001-263, Shutdown Required by Technical Specification Due to Inoperable Bellows Leak Detection System for Safety Relief Valves
 Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------------|----------------|------------------|---------------|--------------------------|---------------|---|
| 35 | Bellows Leak Detection System | Valve | Seating Material | Cast urethane | Automatic Switch Company | ELETEMP | Urethane seat material degraded due to high temperature |

Document: LER 92-001-296, Engineered Safety Feature Actuation Caused by a Failed Relay Coil
 Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--|----------------|--------------|------------|------------------|---------------|--|
| 36 | Engineered Safety Feature Actuating System (ESFAS) | Relay | Coil | Not stated | General Electric | ELETEMP | Degraded insulation causing coil failure |

Document: LER 92-001-339, Reactor Trip Caused by MFRV Closure Upon Failure of Driver Card
 Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|----------------------------|--------------|------------|--------------|---------------|------------------------------------|
| 37 | Feedwater system | Main Feed Regulating Valve | Power Supply | Not stated | Not stated | Not stated | Power supply failed on driver card |

Document: LER 92-002-247, Reactor Trip Due to Main Feedwater Regulating Valve Going Closed
 Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|------------------|----------------------------|----------------|------------|--------------|---------------|-----------------------|
| 38 | Feedwater system | Feedwater Regulating Valve | Solenoid Valve | Not stated | Not stated | Not stated | Solenoid valve failed |

Document: LER 92-004-389, Manual Reactor Trip Due to Low Steam Generator Water Level Caused by a Failed Circuit in the 2A Feedwater Regulating Control System
 Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|----------------|--------------|------------|--------------|---------------|------------------|
| 39 | Feedwater Regulating Valve Control System | Power Supply | Capacitor | Not stated | Not stated | Not stated | Capacitor failed |

Document: LER 91-028-325, Component Failure of a Reactor Water Cleanup System Isolation Logic Relay Resulted in an Unplanned Engineered Safety Feature A
Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|--|------------------------|----------|------|
| ESFAS actuation resulted from the relay failure. Component failure determined to be a normal end of life failure due to aging. This was a normally energized relay. | Occasional | 10 CFR 50.73 | Tech Spec. not specific for this component | Not stated | 1-4 | 32 |

Document: LER 91-030-423, Motor Control Center Auxiliary Control Relay Failure Due to Thermal Aging

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|-------------------------|------------------------|----------|------|
| Elevated temperature from continuous operation of relays caused embrittlement and failure. Heat also discolored other plastic parts near the coil. | Occasional | 10 CFR 50.73 | Vendor specific program | Not stated | 1-5 | 33 |

Document: LER 92-001-155, Brittle Motor Lead Wires Discovered in VOP-7050 (Main Steam Isolation Valve-MSIV)

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|---|------------------------|----------|------|
| Loss of isolation capability, the degraded wire insulation was found in the limit switch housing as a result of planned maintenance during a scheduled refueling outage. | Rare | 10 CFR 50.73 | Vendor specific program, GL 89-10, NUREG-1352 | Not stated | 1-4 | 34 |

Document: LER 92-001-263, Shutdown Required by Technical Specification Due to Inoperable Bellows Leak Detection System for Safety Relief Valves

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|-------------------------|------------------------|----------|------|
| Valve failed to seat due to degradation of the seating material from exposure to temperatures near manufacturers rated temperature. | Rare | 10 CFR 50.73 | Vendor specific program | Not stated | 1-6 | 35 |

Document: LER 92-001-296, Engineered Safety Feature Actuation Caused by a Failed Relay Coil

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|---|------------------------|----------|------|
| The coil failure initiated partial actuation of the ESFAS system. | OCCAIONAL | 10 CFR 50.73 | Vendor specific program, Tech. Spec. Surveil. | Not stated | 1-5 | 36 |

Document: LER 92-001-339, Reactor Trip Caused by MFRV Closure Upon Failure of Driver Card

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|---------------------|------------------------|----------|------|
| Power supply failure caused the MFRV valve to fail closed isolating normal feedwater and causing a reactor trip. | Occasional | 10 CFR 50.73 | No specific program | Not stated | 1-3 | 37 |

Document: LER 92-002-247, Reactor Trip Due to Main Feedwater Regulating Valve Going Closed

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|---------------------|------------------------|----------|------|
| Solenoid valve failed relieving air pressure to the diaphragm of the regulating valve which caused it to go to the closed position. | Rare | 10 CFR 50.73 | No specific program | Not stated | 1-3 | 38 |

Document: LER 92-004-389, Manual Reactor Trip Due to Low Steam Generator Water Level Caused by a Failed Circuit in the 2A Feedwater Regulating Control Sy

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|-------------------------|------------------------|----------|------|
| Because of the capacitor failure the lead lag circuit output current was low and the steam regulating valve closed. The reactor was manually tripped. | Rare | 10 CFR 50.73 | Vendor specific program | Not stated | 1-3 | 39 |

Document: LER 92-006-331, Emergency Safety Feature Actuation During Modification Acceptance Testing Due to Damaged Switchyard Cable

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------|----------------|--------------|---------------------------|--------------|----------------------|---|
| 40 | 1E Power | Cable | Insulation | Ethylene propylene rubber | Not stated | WEATH, CORR, & MOIST | Insulation degraded, galvanic corrosion rusted wire cores |

Document: LER 92-006-354, Reactor Shutdown to Comply With Technical Specification 3.6.1.1, Due to Failure of Suppression Chamber to Drywell Vacuum Bre

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|-------------------------|--------------|------------|--------------|---------------|----------------------------|
| 41 | Various | Drywell Vacuum Breakers | Seal | Not stated | Not stated | Not stated | Seal degraded due to aging |

Document: LER 92-007-01-33, Failure of Analog Transmitter Trip System (ATTS) Trip Relays Due to Thermal Aging

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------------------------------|----------------|--------------|------------|--------------|---------------|--|
| 42 | Analog Transmitter Trip System | Relay | Coil | Not stated | Amerace | ELETEMP | Relay coil wire insulation embrittlement |

Document: LER 92-009-01-499, Missed Technical Specification Required Surveillance Due to a Faulty Toxic Gas Monitoring System Modem

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|----------------|--------------|------------|-----------------------|---------------|--------------|
| 43 | Emergency Response --- Display System (ERFDADS) | Modem | NA | Not stated | Black Box Corporation | Not stated | Modem failed |

Document: LER 92-011-325, Primary Containment Monitoring System Inoperability Due to Relay Failure

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--|-----------------------------|--------------|------------|------------------|---------------|----------------------------|
| 44 | Containment Atmospheric Control (CAC) System | Containment Control - Logic | Relay | Not stated | General Electric | Not stated | Relay failed (end of life) |

Document: LER 92-021-237, Automatic Isolation of Reactor Building Ventilation Due to Radiation Monitor Trip Relay Failure

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------------------|-----------------------|--------------|------------|------------------|---------------|-----------------|
| 45 | Reactor Building Ventilation System | RBV Radiation Monitor | Relay | Not stated | General Electric | Not stated | Burned out coil |

Document: LER 92-034-01-333, Engineered Safety Feature Actuations Due to Transformer Failure

Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|----------------|--------------|------------|------------------|---------------|---------------------------------------|
| 46 | ESFAS | Transformer | NA | Not stated | General Electric | ELETEMP | Insulation degradation in transformer |

Document: LER 92-006-331, Emergency Safety Feature Actuation During Modification Acceptance Testing Due to Damaged Switchyard Cable

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|---------------------|------------------------|----------|------|
| A tear or crack in the insulation exposed wires to ambient conditions and moisture intrusion with continuous dc potential on wires may have contributed to galvanic corrosion leading to an open circuit. The failed circuit caused sf actuation during test. | Rare | 10 CFR 50.73 | No specific program | Not stated | 1-8 | 40 |

Document: LER 92-006-354, Reactor Shutdown to Comply With Technical Specification 3.6.1.1, Due to Failure of Suppression Chamber to Drywell Vacuum Break

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|---------------------|------------------------|----------|------|
| Leak in vacuum breakers was too large and violated the technical specifications resulting in reactor shut down. Two of the three leaking breakers also had seal and pallet alignment problems. | Rare | 10 CFR 50.73 | No specific program | Not stated | 1-5 | 41 |

Document: LER 92-007-01-33, Failure of Analog Transmitter Trip System (ATTS) Trip Relays Due to Thermal Aging

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|----------------------------------|------------------------|----------|------|
| Debris from the embrittled coil spool was inhibiting movement of the relay plunger resulting in sticking relay and excessive delay time. The relay had been in service 4 years which exceeded the recommended service life of 3 years | Occasional | 10 CFR 50.73 | Tech Spec. required surveillance | Not stated | 1-5 | 42 |

Document: LER 92-009-01-499, Missed Technical Specification Required Surveillance Due to a Faulty Toxic Gas Monitoring System Modem

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|---------------------|------------------------|----------|------|
| Garbled data sent to erfdads computer. Failure of modem attributed to aging. Operators were unable to meet technical specifications requiring the each chemical detection system be demonstrated operable every 12 hours. | Rare | 10 CFR 50.73 | No specific program | Not stated | 1-5 | 43 |

Document: LER 92-011-325, Primary Containment Monitoring System Inoperability Due to Relay Failure

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|----------------------------------|------------------------|----------|------|
| Failure of this relay resulted in loss of power to various containment isolation valves and inoperability of the cac system. | Occasional | 10 CFR 50.73 | Tech Spec. required surveillance | Not stated | 1-3 | 44 |

Document: LER 92-021-237, Automatic Isolation of Reactor Building Ventilation Due to Radiation Monitor Trip Relay Failure

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|---------------------|------------------------|----------|------|
| Failure of relay coil caused the RBV system to actuate. | Rare | 10 CFR 50.73 | No specific program | Not stated | 1-4 | 45 |

Document: LER 92-034-01-333, Engineered Safety Feature Actuations Due to Transformer Failure

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|-------------------------|------------------------|----------|------|
| Fault in middle phase b winding due to dielectric breakdown of insulation caused transformer failure resulting in ESFAS actuations. The dielectric breakdown due to aging resulted in multiple faults. | Rare | 10 CFR 50.73 | RG 1.118, IEEE 338-1987 | Not stated | 1-16 | 46 |

Document: LER 92-038-255, Reactor Trip Caused by a Loss of the Preferred AC BUS Y-20 Coincident With a Blown Fuse in a Second Channel of the Reactor P
Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------------|----------------|--------------|------------|--------------|---------------|--------------------------|
| 47 | Reactor Protection System | Inverter | Transformer | Not stated | Sola | ELETEMP | Transformer coils failed |

Document: LER 93-002-249, Control Valve Fast Closure Half-Scram Pressure Switches Out-of-Calibration Due to Setpoint Drift
Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------------|-----------------|--------------|------------|--------------|---------------|-----------------------------|
| 48 | Reactor Protection System | Pressure Switch | NA | Not stated | Barksdale | VIB | Wear of face of the plunger |

Document: LER 93-003-530, Emergency Diesel Generator Unable to Start and Run in Manual Test Mode
Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|----------------------------|-----------------|--------------|------------|--------------|---------------|---|
| 49 | Emergency Diesel Generator | Starting System | Relay | Not stated | Agastat | Not stated | Relay failed by fault of a suppression varistor across coil |

Document: LER 93-005-01-275, Medium Voltage Cable Failures Due to Chemical Degradation and Undkown Causes
Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------|----------------|------------------------|--|--------------|----------------------|--|
| 50 | Various | Cable | 12KV Underground Cable | Ethylene-propylene= rubber (EPR) and neoprene jacket | Okonite | CHEM, CONTAM, & CORR | Chemical degradation of jacket and corrosion of shield |
| 51 | Various | Cable | 12KV Underground Cable | Ethylene-propylene= rubber (EPR) and neoprene jacket | Okonite | Not stated | Anomalies occurred over time |

Document: LER 93-005-01-305, Annual Transmitter Calibration Finds a Shift in the Pressurizer High Pressure Reactor Trip Signal Initiation Due to Instrument Drift
Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---------------------------|----------------------|--------------|------------|--------------|---------------|-------------------|
| 52 | Reactor Protection System | Pressure Transmitter | NA | Not stated | Foxboro | Not stated | Transmitter drift |

Document: LER 93-007-249, Yarway Reactor Water Level Switch Failure
Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|----------------|--------------|------------|--------------|---------------|--------------------------|
| 53 | High Pressure Coolant Injection System (HPCI) | Level Switch | NA | Not stated | Yarway | MECHSTR | Spring force degradation |

Document: LER 93-008-237, Yarway Reactor Water Level Switch Failure
Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|---|----------------|--------------|------------|--------------|---------------|--------------------------|
| 54 | High Pressure Coolant Injection System (HPCI) | Level Switch | NA | Not stated | Yarway | MECHSTR | Spring force degradation |

Document: LER 92-038-255, Reactor Trip Caused by a Loss of the Preferred AC BUS Y-20 Coincident With a Blown Fuse in a Second Channel of the Reactor Pro
Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|---|------------------------|----------|------|
| The transformer failure resulted from accelerated aging due to improper inernal wiring in the inverter. Only one primary winding was connected resulting in operation at a higher temperature. the Y-20 bus power failure tripped the reactor. | Rare | 10 CFR 50.73 | Tech. Spec. required surveillance, RG 1.118 | Not stated | 1-8 | 47 |

Document: LER 93-002-249, Control Valve Fast Closure Half-Scram Pressure Switches Out-of-Calibration Due to Setpoint Drift

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|----------------------------------|------------------------|----------|------|
| Vibration contributed to the drift of the set point because of wear on the plunger face. | Rare | 10 CFR 50.73 | Tech Spec. required surveillance | Not stated | 1-6 | 48 |

Document: LER 93-003-530, Emergency Diesel Generator Unable to Start and Run in Manual Test Mode

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|--|--------------------|----------------|---|------------------------|----------|------|
| The starting system check circuitry relay shorted and the resulting current surge damaged other electrical components on the fiber optics card in the EDG starting circuit. The EDG would not start in the manual test mode. Component aging was the cause | Rare | 10 CFR 50.73 | RG 1.108, IEEE 387-1984 Section 7.5, IEEE 749 | Not stated | 1-9 | 49 |

Document: LER 93-005-01-275, Medium Voltage Cable Failures Due to Chemical Degradation and Undkown Causes

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|---------------------|------------------------|----------|------|
| A ground fault developed at the cable jacket degradation location (insulation breakdown). Excess chlorides and a fatty acid, ethyl ester compound, were identified as the chemical that attacked the cable jacket. Water carried chemical into conduit. | Rare | 10 CFR 50.73 | No specific program | Not stated | 1-16 | 50 |
| Ground fault occurred on cable. water was in conduit (cable was designed for wet conditions) cable removed from conduit and no root cause identified from inspections or tests conducted by utility and manufacturer. | Rare | 10 CFR 50.73 | No specific program | Not stated | 1-16 | 51 |

Document: LER 93-005-01-305, Annual Transmitter Calibration Finds a Shift in the Pressurizer High Pressure Reactor Trip Signal Initiation Due to Instrument Drift

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|-------------------------|------------------------|----------|------|
| The transmitter would not initiate a trip signal at the required point. The method of calibration was most probable cause and aging was the next most likely cause. | Occasional | 10 CFR 50.73 | RG 1.118, IEEE 338-1987 | Not stated | 1-5 | 52 |

Document: LER 93-007-249, Yarway Reactor Water Level Switch Failure

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|-------------------------|------------------------|----------|------|
| Switch tripped outside of technical specification limits. Excessive set point drifts were also found. | Frequently | 10 CFR 50.73 | RG 1.118, IEEE 338-1987 | Not stated | 1-5 | 53 |

Document: LER 93-008-237, Yarway Reactor Water Level Switch Failure

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---------------------------------------|--------------------|----------------|-------------------------|------------------------|----------|------|
| Out of tolerance | Frequently | 10 CFR 50.73 | RG 1.118, IEEE 338-1987 | Not stated | 1-6 | 54 |

Document: LER 93-009-498, Technical Specification 3.0.3 Entry Due to Potentially Undersized Fuses in the Solid State Protection System
 Reviewed by: L. C. Meyer, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|-------------------------------|----------------|--------------|------------|--------------|---------------|-------------|
| 55 | Solid State Protection System | Fuse | NA | Not stated | Not stated | Not stated | Fuse failed |

Document: LER 93-009-498, Technical Specification 3.0.3 Entry Due to Potentially Undersized Fuses in the Solid State Protection System

Reviewed by: L. C. Meyer, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|----------------|---------------------|------------------------|----------|------|
| An independent laboratory determined that the fuse did not open as the result of a high current fault. It was not possible to determine whether the fuse had a defect. LER states that the event was caused by the random age related failure of a ssps fuse. | Rare | 10 CFR 50.73 | No specific program | Not stated | 1-5 | 55 |

Document: BL 90-01, Loss of Fill-Oil in Transmitters Manufactured by Rosemount
 Reviewed by: E. W. Roberts, INEL

| Item | System | Structure/Comp | Subcomponent | Materials | Manufacturer | ARD mechanism | ARD effects |
|------|--------|---|--------------|-----------|--------------|---------------|-------------------------|
| 1 | | Pressure Transmitters Model 1153 & 1154 | O-Ring | Metal | Rosemount | Not stated | Loss of transmitter oil |

Document: BL 90-01, Loss of Fill-Oil in Transmitters Manufactured by Rosemount

Reviewed by: E. W. Roberts, INEL

| Effect of Aging on Component Function | Contrib to Failure | Reported progs | Rel.progs | Report Recommendations | Page No. | Item |
|---|--------------------|-------------------------|---|--|----------|------|
| Transmitter drift, slow response, inability to respond over full range, sustained zero/span drift, or total failure | Frequent | Not discussed in report | Bul 90-01 Suppl 1, RG 1.118, IEEE 338-1987 | Identify transmitters and take appropriate corrective action [4] | | 1 |

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10. SUPPLEMENTARY NOTES

11. ABSTRACT (200 words or less)

Argonne National Laboratory and Idaho National Engineering Laboratory in support of the License Renewal Project Directorate of the U.S. Nuclear Regulatory Commission (NRC) performed a comprehensive review of literature pertaining to nuclear power plant aging effects. This generic aging lessons learned (GALL) effort was a systematic review of plant aging information in order to assess materials and component aging issues related to continued operation and license renewal of operating reactors. Literature on mechanical, structural, thermal-hydraulic, and electrical components and systems reviewed consisted of 163 Nuclear Plant Aging Research Reports, 31 NRC Generic Letters, 265 Information Notices, 82 Licensee Event reports, 5 Bulletins, and 10 Nuclear Management and Resources Council Industry Reports. The results of these reviews were systematized using a standardized GALL tabular format and standardized definitions of aging related degradation mechanisms and effects. A computerized data base has also been developed for all review tables and can be used to search for information on structures, components, and relevant aging effects. A survey of the GALL tables reveals that all significant component and structure aging issues are currently being addressed by the regulatory process. However, aging of what are termed passive components and structures has been highlighted for continued scrutiny.

12. KEY WORDS/DESCRIPTORS (List words or phrases that will assist researchers in locating the report.)

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