



PNNL-11282
UC-900

Final Project Report

CRADA with the Belhaven Group and Pacific Northwest National Laboratory (PNL-081): Automated Soil Moisture Measuring Systems

K.S. Ramesh

August 1996

**Prepared for U.S. Department of Energy
under Contract DE-AC06-76RLO**

**Pacific Northwest National Laboratory
Operated for the U.S. Department of Energy
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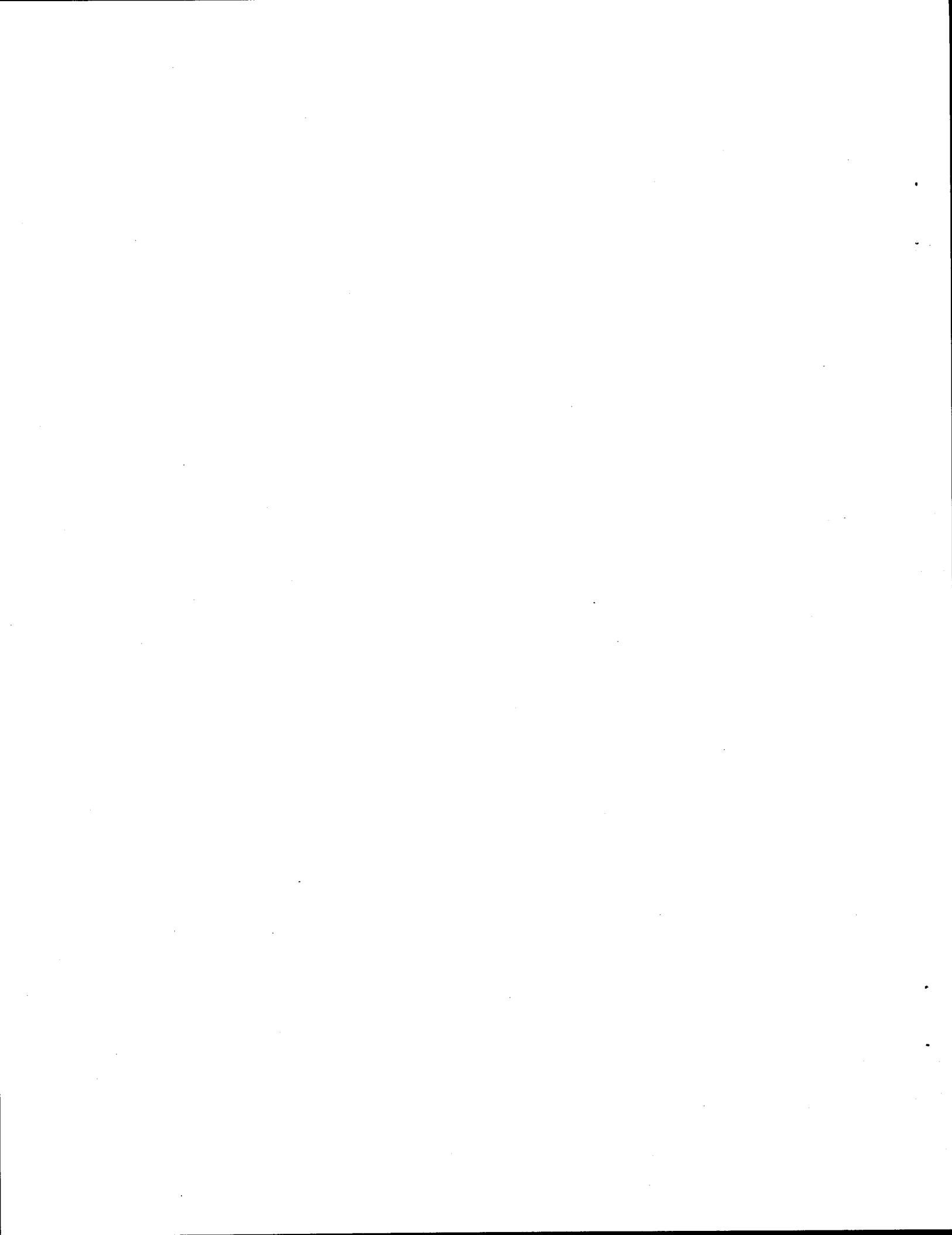
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Automated Soil Moisture Monitoring System

Purpose/Objective

The objectives of this project were as follows:

- develop an improved, full-scale, inexpensive, soil moisture sensor, using innovative porous ceramic materials as the moisture wicking component
- demonstrate the performance of the sensor in the laboratory and in field to determine its reliability and accuracy

The opportunity for this project arose as a result of an enquiry from Belhaven to whom the soil moisture sensor developed at PNNL by John Cary was licensed. The existing Cary sensor needed research and development effort in order to create the type of soil moisture sensor envisioned by the Belhaven for use in an integrated soil moisture monitoring systems in the field. PNNL was identified as being uniquely qualified to participate in this collaborative project.

Summary of Activities Performed

Project activities were initiated in May 1995 (Appendix A). Belhaven is developing an automated version of the PNNL Cary sensor to monitor soil moisture in the field that would provide the capability to optimize water usage by providing the necessary information on where water is needed, how much is needed and when it is needed. Overwatering can lead to excessive leaching of soil nutrients, and have adverse effects in groundwater quality.

The Cary sensor measures moisture content based on the amount of light transmitted through a translucent porous material. The original version of the sensor used Nylon filter which wicks moisture from the soil and becomes increasingly translucent when saturated with water. The increase in light transmittance through the filter is observed from the response of an electro-optical switch. Because the Nylon filters have a single pore size, which is indicative of a single moisture range, it was basically an "on-off" instrument that was incapable of measuring the dynamic range of moisture contents in the soil. It was felt that the sensor's response and accuracy could be improved by replacing the nylon filters with a porous ceramic material with a varied (but known) poresize distribution that will have the hydrophilic properties necessary for drawing water from the soil into the ceramic's interior. The saturation of pore spaces in the ceramic with water will provide a light path that will result in a detectable increase in light transmittance.

Belhaven tasks for this CRADA were;

- develop improved electronic design for the soil moisture sensor figure 1 (Appendix B)

- evaluate the response to light with layers of nylon material with different pore sizes placed in a layer-cake configuration that would result in a full scale response to soil moisture content
- evaluate the response to light using a ceramic that would have a well-controlled and narrow range of pore sizes in which case sandwich of multiple ceramic disks could be placed in the sensor.
- evaluate the ceramic having a known distribution of pore sizes that covered the range needed for measuring soil moisture content in which case a single disk could be placed in the sensor.

The tasks performed by PNNL were

- Identify porous ceramic materials with required characteristics having well defined porosity and pore size distribution as shown in figure 2 (Appendix C). Pore size is determined by the capillary rise equation as given below:

Measurement of ΔP (difference in pressure) can be measurement by the following thermodynamic equation: $\Delta P = 2\sigma/r \cos\theta$

ΔP is given by $RT/r P/P_0$ (Osmotic pressure)
or using pressure extraction membrane apparatus
or by Mercury (Hg) intrusion porosimeter

PNNL's primary responsibilities were to identify suitable porous ceramic materials having a well defined porosity with a range of pore size distribution as shown figure 2.

A thorough literature search was made to identify suitable ceramic material that would be hydrophilic. A lists of bibliography is provided (Appendix D). Information regarding properties of porous ceramic materials and their availability was gathered from a variety of sources. Attempts were made to obtain information from key people involved in the area of moisture sensors.

Ceramic materials in the form of spinels ($MgAl_2O_4$, $MgFe_2O_4$) and Alumina were identified as the possible ceramic materials for evaluation in the automated sensor system. The humidity-dependent electrical properties of porous ceramic are mainly influenced by adsorption and by the capillary condensation of water. The electrical conduction of ceramic materials in most environments is related to proton hoping between water molecules chemisorbed or physisorbed on the ceramic surface. The microstructure of the porous compacts, particularly their pore-size distribution is the primary factor affecting the type and the quality of their electrical behavior. Both total open porosity and pore-size distribution have a great influence on the resistance versus relative humidity sensitivity of the ceramic material.

No clear conclusion was reached as to what should be the total percent porosity. However, from the figure 2 it was decided to evaluate ceramic materials with 20 - 40 percent total porosity having following pore size distribution:

Total percent pores	range (micron)
20 - 25	0.01 - 0.1
15 - 25	0.1 - 1
30 - 25	1 - 10 μm
35 - 25	10 - 100 μm

Based on the market search, a suitable ceramic material with total porosity of 20 - 40 percent having the desired pore size distribution was not available. However, Coors Technical Ceramics Co., assured to provide Alumina material with 40 percent apparent porosity and having pore diameter in the range of 2.6 - 3.4 μm (Appendix E). A range of alumina insulation ceramics having porosities of 80%, 70%, 60% and 40% were obtained from Thermal Ceramics Inc. But the pore size distribution range was not in defined range.

No evaluation of the response to light on a simple ceramic disk or by sandwiching multiple nylon disks, which would have a well-controlled and narrow range of pore sizes, was performed by Belhaven.

Discussions with the Coors Technical Ceramics indicated that they are willing to develop a ceramic material having the desired porosity with the pore size distribution range. A developmental project is envisaged to be a two year program with a total budget of \$250K.

Significant Accomplishments

The significant accomplishment of this project were:

- identification of the desired porosity and pore size distribution range for an automated moisture sensor system
- identification of Coors Technical Ceramics Co Ltd as a potential source for developing custom made ceramic material having the desired porosity and pore size distribution. The total budget envisaged is on the order of \$250K.

Significant Problems

The major problem in executing this CRADA was non availability of off-the-shelf ceramic material having the desired porosity and pore size distribution. Another question never pursued by Belhaven was whether a significant amount of visible or infrared light can pass through a ceramic material having the defined porosity and pore size distribution.

Industry Benefits Realized

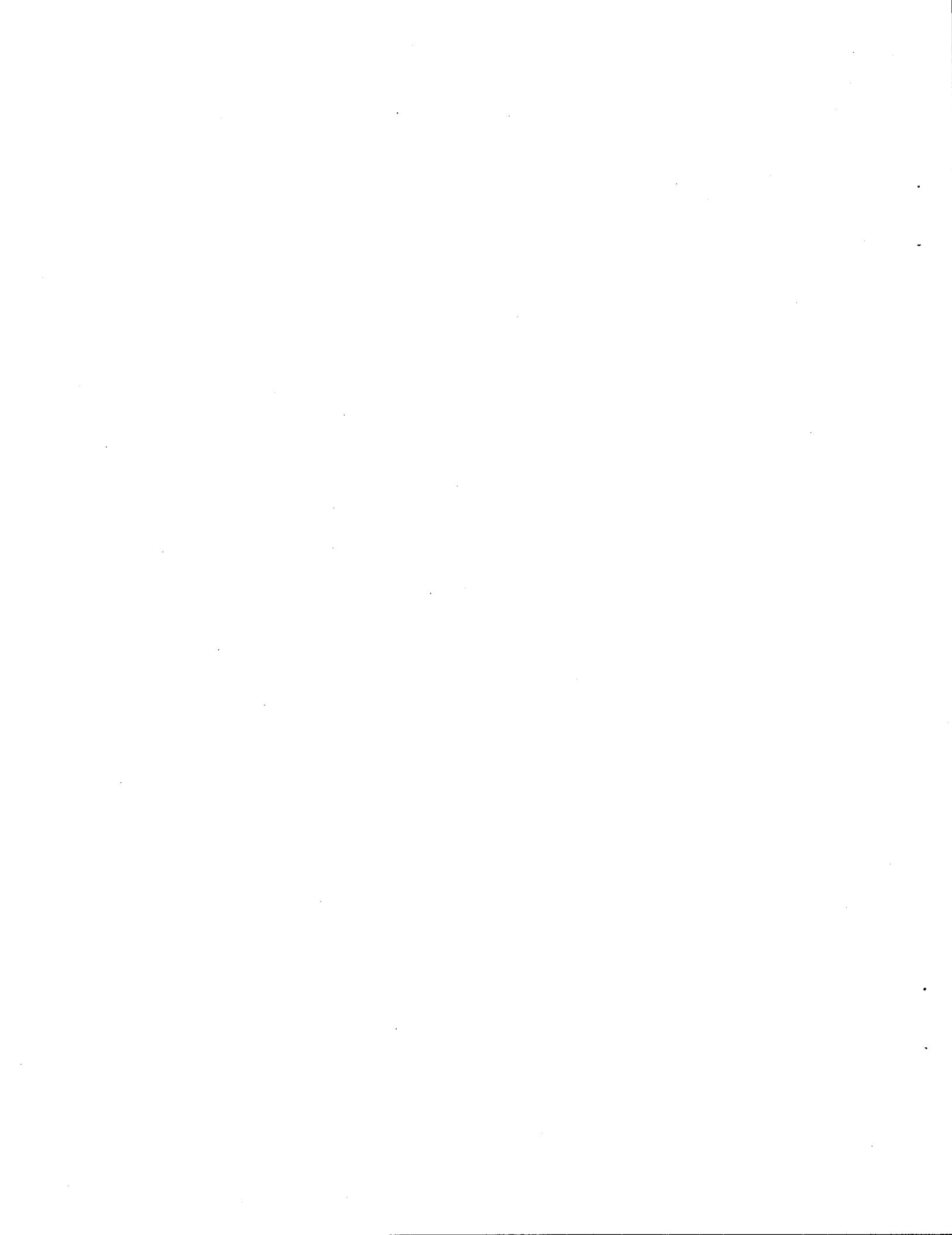
Belhaven now has the knowledge of ceramic materials required for improving the automated moisture sensor systems. Additionally, the company can jointly work with the Coors Technical Ceramics in developing the material.

Recommended Follow-On Work

Important regional crops such as potatoes, onions, and tree fruits are sensitive to not only soil moisture but also nitrate level in the soil. It is possible this sensor can be modified to estimate both moisture and nitrate in the soil. Such a modification would make the instrument much more useful. This should be pursued.

APPENDIX A

Belhaven, PNL Form CRADA (Press Release Ceramic Industry)



REFRACTORIES

1995 UNITECR Congress

By: Charles Marvin

The 4th Unified Int'l Technical Conference of Refractories (UNITECR) will be held at Kyoto Int'l Conference Hall, Kyoto, Japan, Nov. 19-22, 1995 in conjunction with the 8th Annual Colloquium of Refractories, Japan.

The plenary session is scheduled for Monday, Nov. 20, following the opening ceremony. Overviews on Refractories for Steel Making in Japan, the Int'l Market—A Borderless World, Latin American Refractories Requirements and Refractory Application Challenges of the 21st Century will be presented. The remainder of the three-day program will include 198 papers on global refractory development presented by representatives of more than 30 countries.

Refractories for Steel Making sessions include:

- Blast furnace, coke oven and Torpedo cars (12 papers)
- Tundish and continuous casting (12 papers);
- Degassing and secondary refining (eight papers);
- EAF, BOF and magnesia-carbon (19 papers);
- Steel ladles (18 papers).

General topics include:

- Refractories for glass, cement and hydrocarbon industries (12 papers);
- Refractories for nonferrous metal industries (four papers);
- Raw materials (13 papers);
- Raw materials—China (eight papers);
- Basic science (43 papers);
- Monolithic refractories (17 papers);
- Refractories engineering (13 papers);
- New tests and testing developments (19 papers).

The Technical Association of Refractories, Japan, host for UNITECR 1995, has provided copies of the program and registration information to the American Ceramic Society and The Refractories Institute. The deadline for registration, including hotels and tours, is Sept. 30, 1995.

Activities for those accompanying conference attendees include a tea ceremony, flower arranging, shopping, rapids shooting, an excursion to Mt. Hiei and Lake Biwa, tours of Kyoto, and pottery and kimono making.

As Japan's capital for more than thousand years, Kyoto served as its political, economic and cultural center. Kyoto remains the spiritual homeland of the Japanese people and the premier location for international culture and tourism. It hosts roughly 40 million tourists each year.

Kyoto suffered little damage in the Jan. 17, 1995 earthquake, so conference facilities, hotels and airports are operating as usual. All bullet trains to and from Kyoto were scheduled to be completely repaired by last month, assuring safe passage of visitors. The bureau also reports autumn foliage will be at its peak during the conference. □

Charles G. Marvin is executive vice president of The Refractories Institute, Pittsburgh.

The views expressed in this column are those of the author. Their publication does not imply endorsement by this magazine.

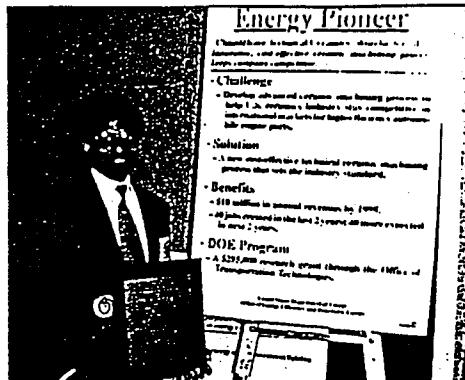


NEWS

afternoon.

For more information, contact Vickie Weidler, Conference Planner, 2029 Cato Avenue, Edward Building, State College, Pa. 16801; telephone (814) 863-1738, fax (814) 865-3749. □

Chand Kare honored as energy pioneer



Ron H. Chand, president of Chand Kare Technical Ceramics, receives the Energy Pioneer Award from Christine Ervin, Assistant Secretary for Energy Efficiency & Renewable Energy.

DOE has presented Chand Kare Technical Ceramics with its Energy Pioneer Award. The award is presented to private sector companies for leadership in partnering with the DOE to commercialize new energy technologies that enhance U.S. productivity and environmental quality.

With the help of a \$295,000 DOE grant, the machining services company based at

Worcester, Mass., developed ceramic engine parts that hold the promise of reducing consumers' repair costs and vehicle fuel consumption. Chand Kare developed a standard for determining the grindability of new age technical ceramics and created close to 50 new jobs in the states of Massachusetts, Arizona and Maine. □

Belhaven, PNL form CRADA

The Belhaven Group, Kennewick, Washington, and Pacific Northwest Laboratory (PNL) have entered into a CRADA to develop a new system for automatically monitoring soil moisture.

The project, which is expected to last a year, will require coordinated efforts to produce sensors for measuring soil moisture as a function of light transmitted through porous ceramic membranes. The final objec-

tive is to demonstrate an integrated system using such sensors under field conditions to collect, store and display real-time data.

Current technology for measuring soil moisture is reportedly unable to deliver consistent precise results at low cost. The project team will work to create a cost-effective practical solution to these needs. The team expects to find commercial markets for the new technol-

NEWS

ogy in the fields of civil engineering, environmental monitoring and advanced intelligent agriculture.

The fundamental patented technology for this project was invented by Dr. John Cary during his employment at PNL. In the current project, Cary will work with Belhaven's director of tech-

nology, Gene Silvermail, to create prototypes robust enough for long-term field deployment. Dr. K.S. Ramesh of PNL will be responsible for the screening and selection of advanced ceramic materials to be incorporated in the final sensor design. □

Thermal conductivity call for papers

Oak Ridge Nat'l Laboratory, Oak Ridge, Tenn., will host the 23rd Annual Int'l Thermal Conductivity Conference at Nashville, Tenn., from Oct. 29-Nov. 1, 1995.

Papers are being solicited on all aspects of the theory and measurement of thermal conductivity and re-

lated thermophysical properties and thermal phenomena. Abstracts may be sent to Dr. Ralph B. Dinwiddie, Oak Ridge Nat'l Laboratory, Bldg. 4515, MS 6064, Oak Ridge, Tenn. 37831; telephone (615) 574-7599, fax (615) 574-4913. □

Guardian gears up for new plant

Guardian Industries Corp., Northville, Mich., began construction on its 15th worldwide glass manufacturing plant at DeWitt, Iowa. The \$10 million facility will manufacture float glass as well as tempered glass, with the possibility of other fabricated glass products being

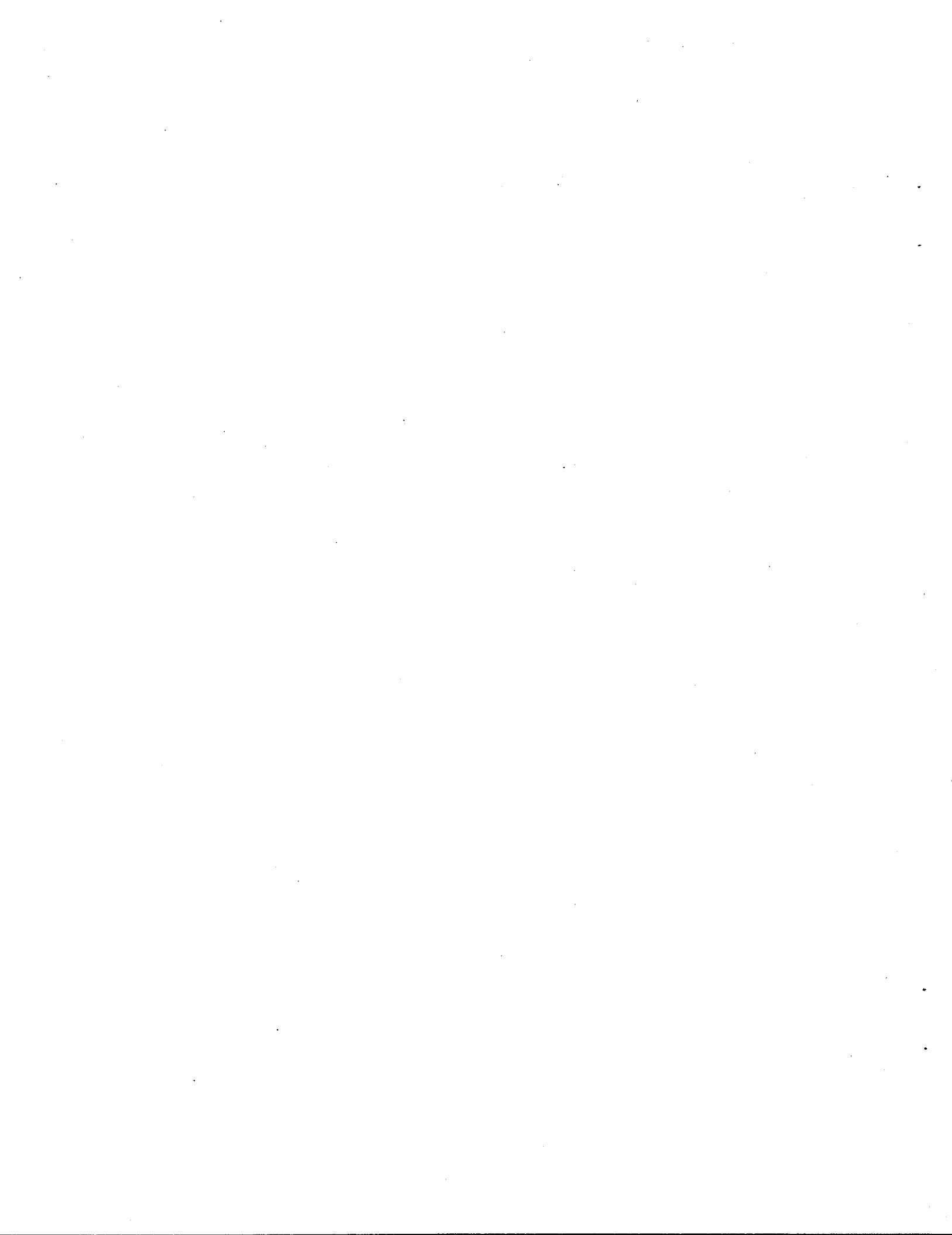
added in the future. Glass produced at the new plant will be utilized by customers in the manufacture of windows, doors, tabletops, mirrors, skylights and curtain walls for commercial buildings. The plant is expected to create 250-300 jobs. □

American Superconductor to develop prototype power converter

American Superconductor Corp., Westborough, Mass., announced plans to demonstrate a 75-kW prototype power converter in early 1996 as a step toward developing a commercial version for the market in 1997. The company's CryoPower™ devices integrate high-temperature superconducting inductor coils with cryocooled power semiconductors and are said to produce more efficient, compact and cost-effective power converters.

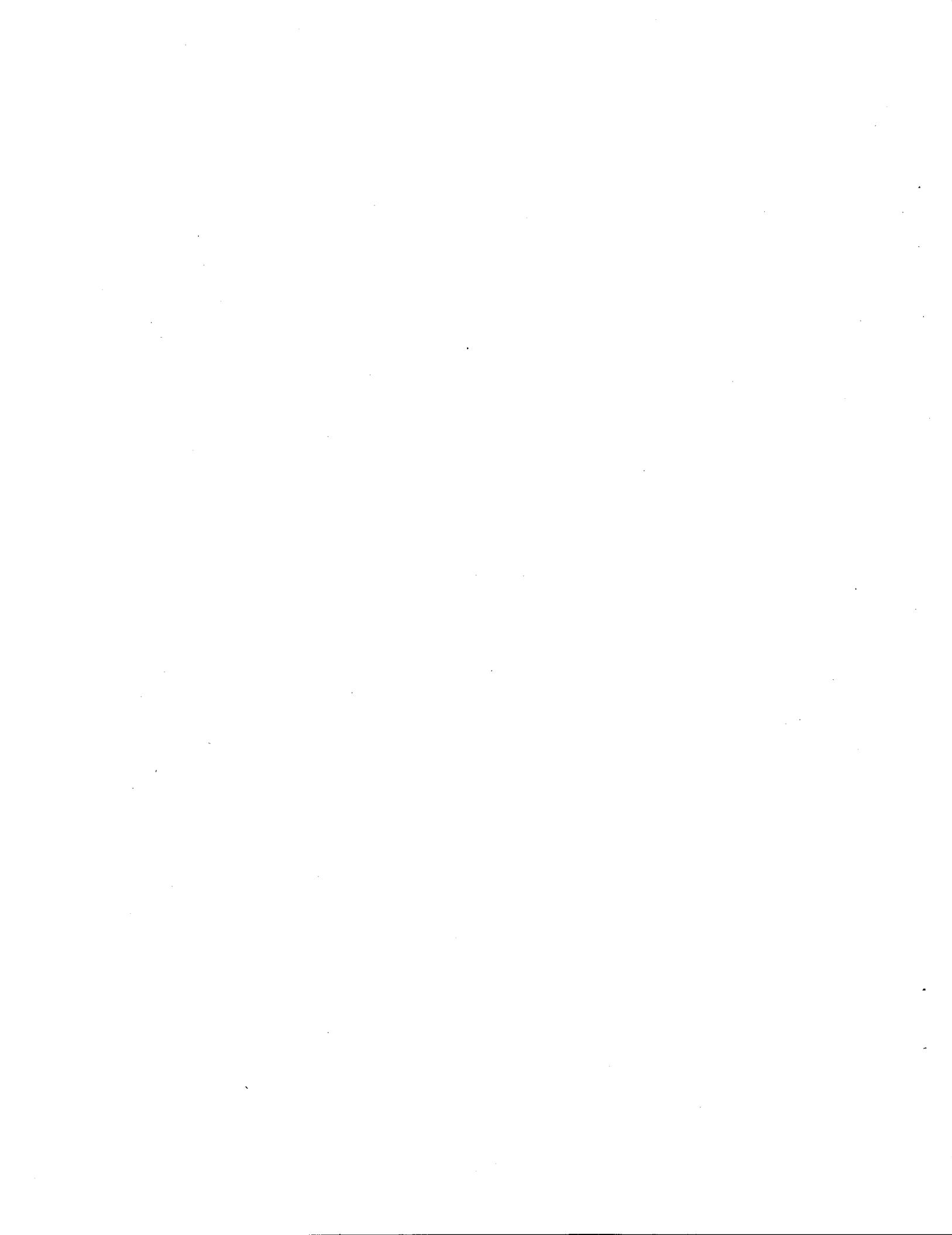
Benefits of these devices

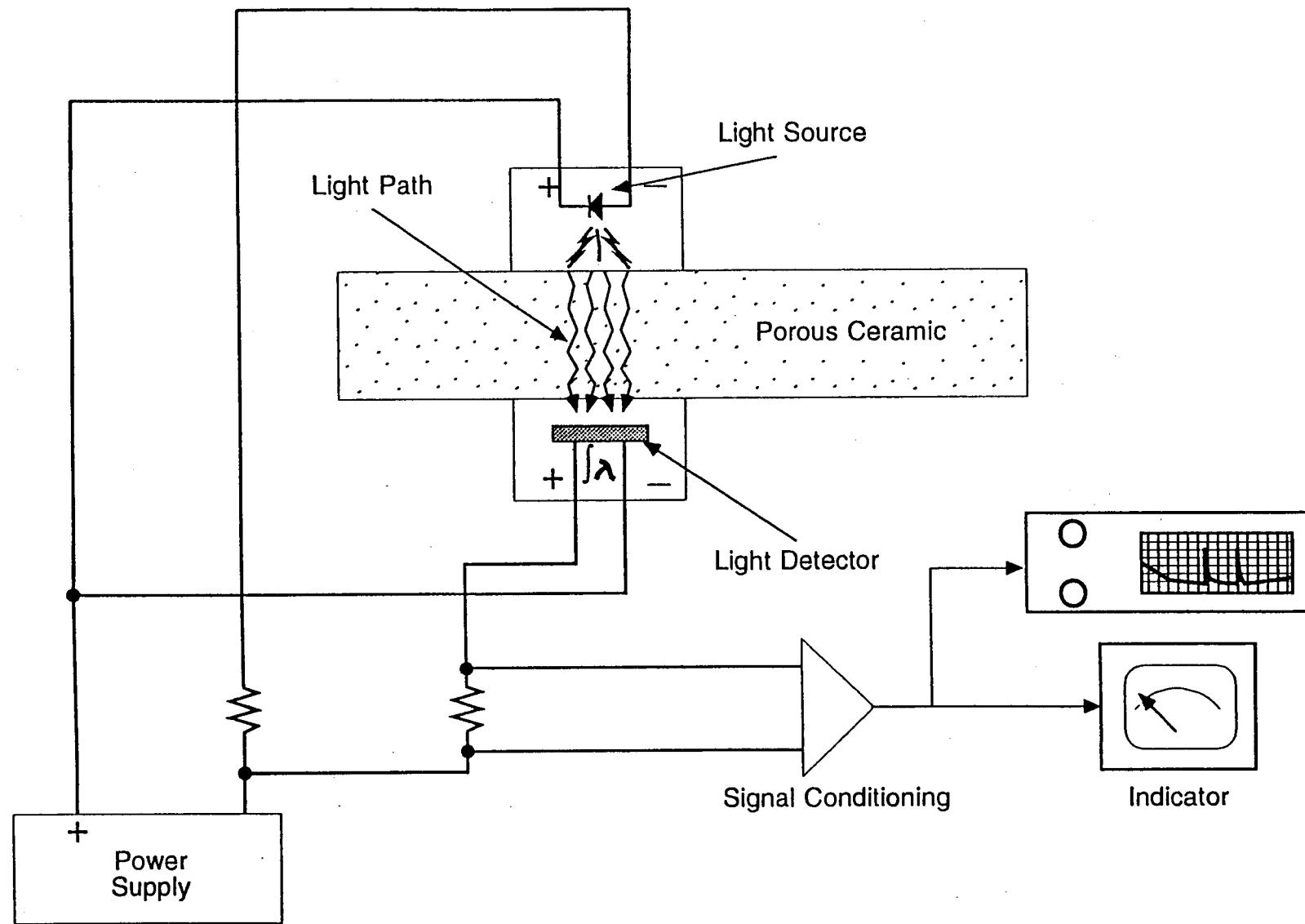
are expected to be realized in situations where large amounts of power (>100 kW) need to be controlled and equipment size and weight are major concerns. Applications may include adjustable-speed drives for large industrial motors; static VAR compensators used by utilities to control power flow and quality; high-current rectifiers for metal-melting and electrolysis plants; and transportation and military applications where size and weight are a primary concern. □



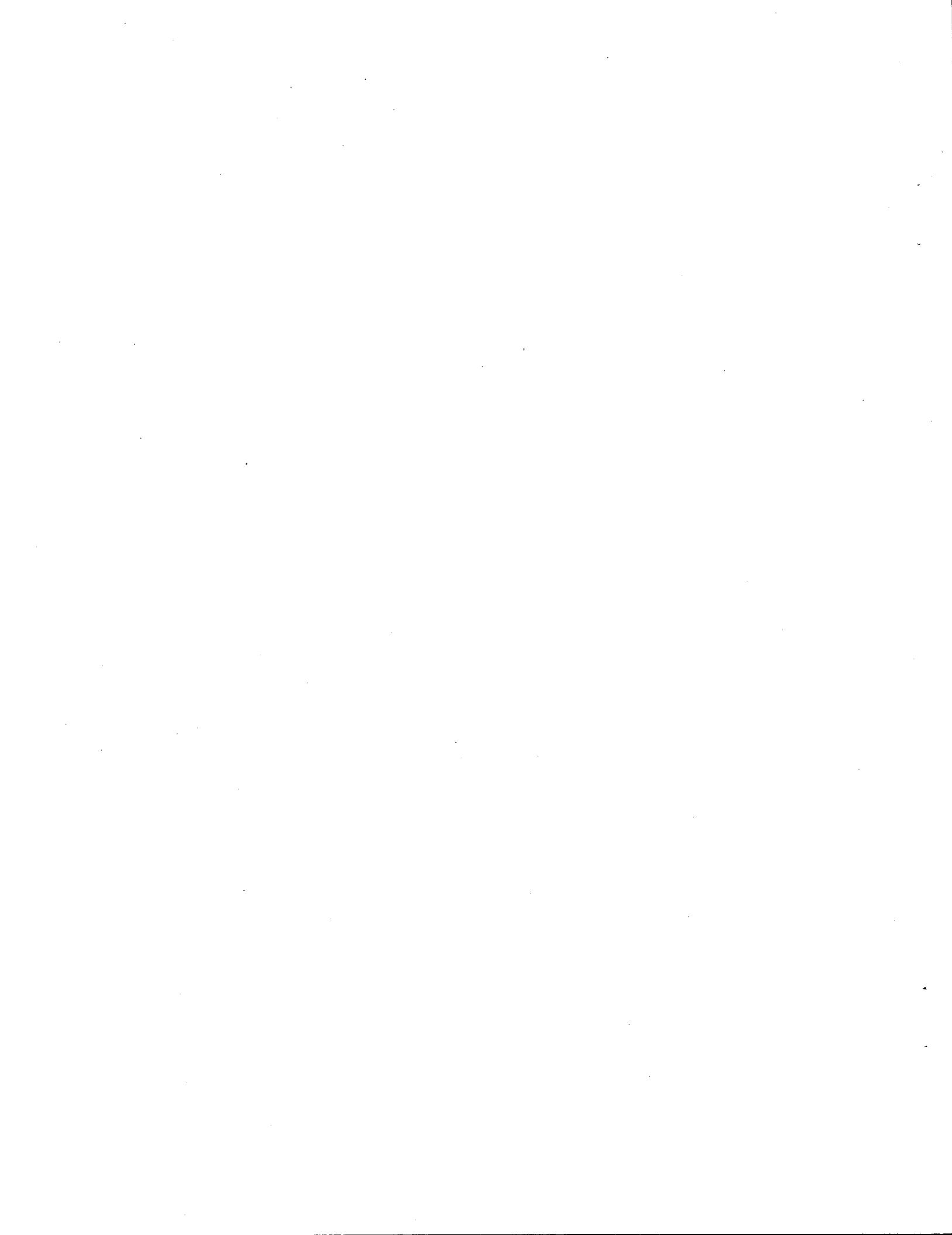
APPENDIX B

Typical Sensor Configuration



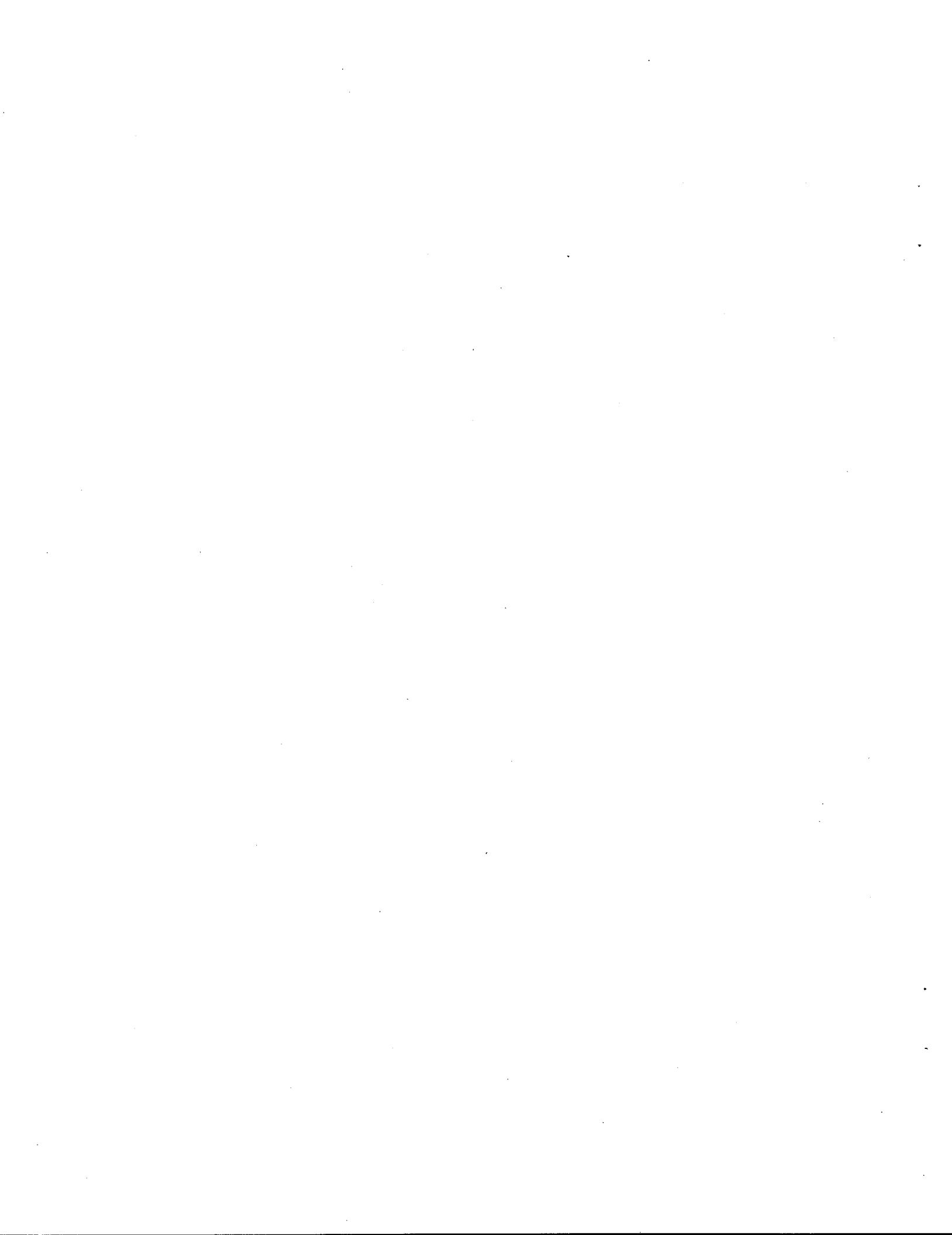


Typical Sensor Configuration



APPENDIX C

The Relation Between Pore Diameter (Microns) and Volume Fraction of Pore Space in Ceramic Material



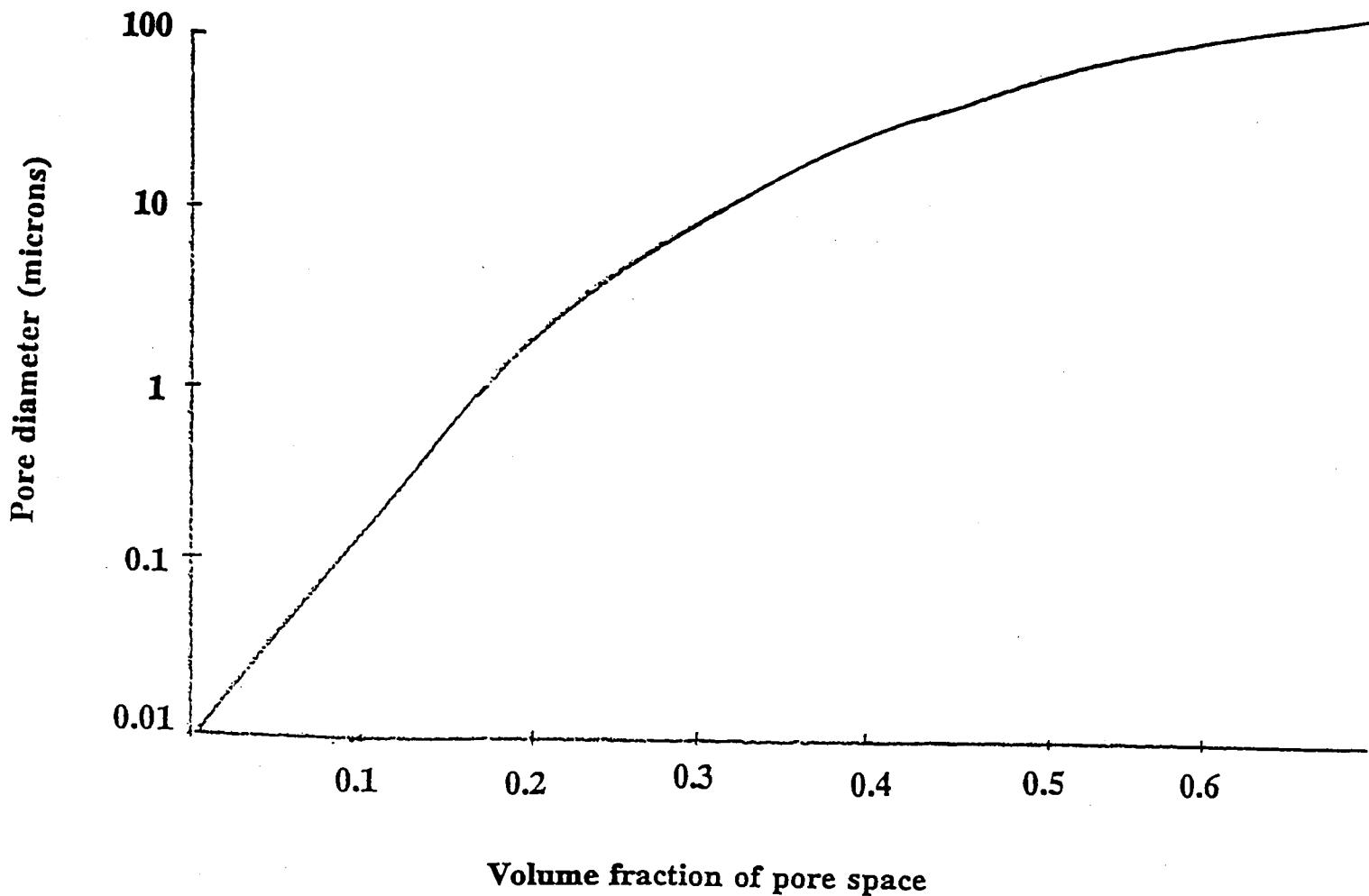
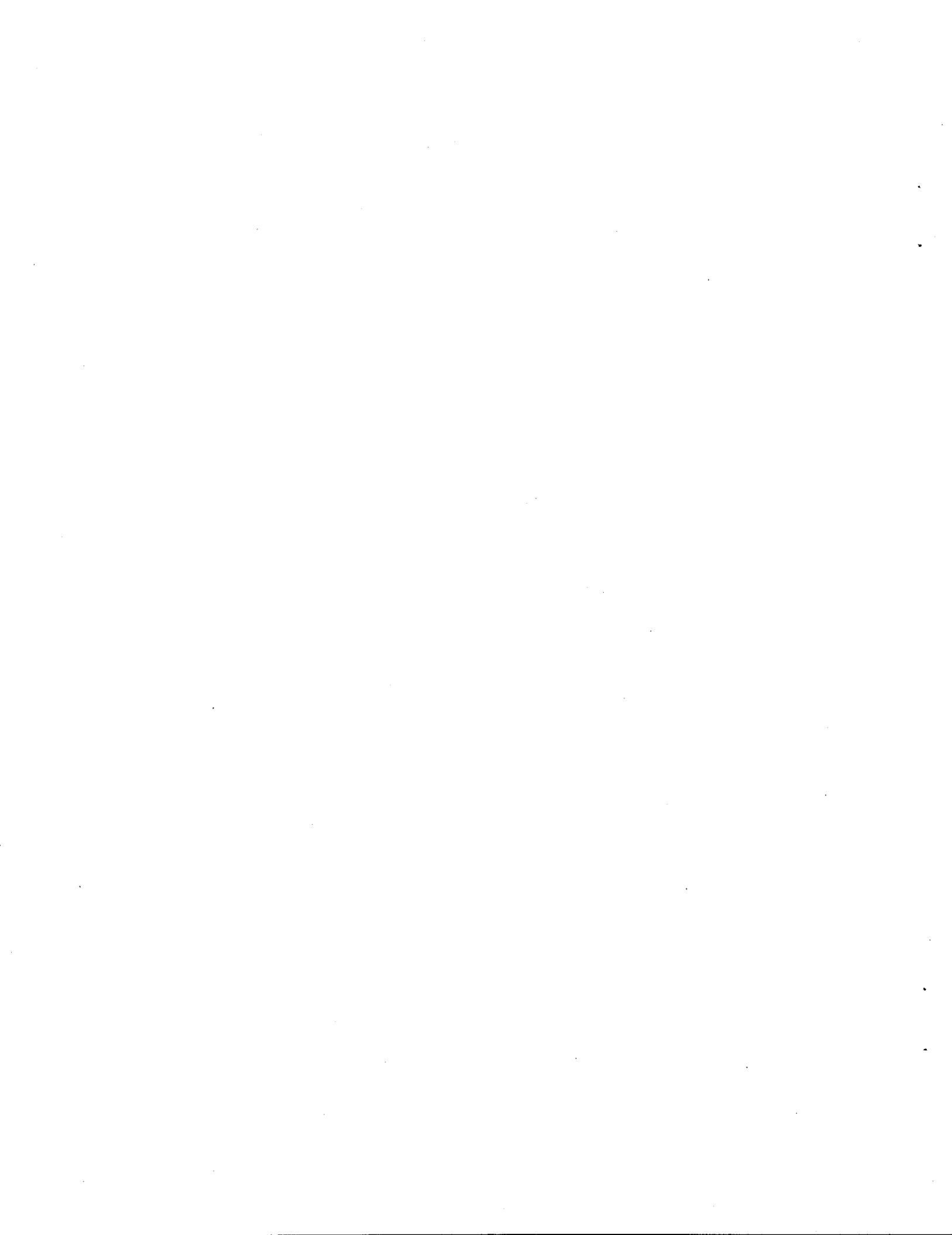
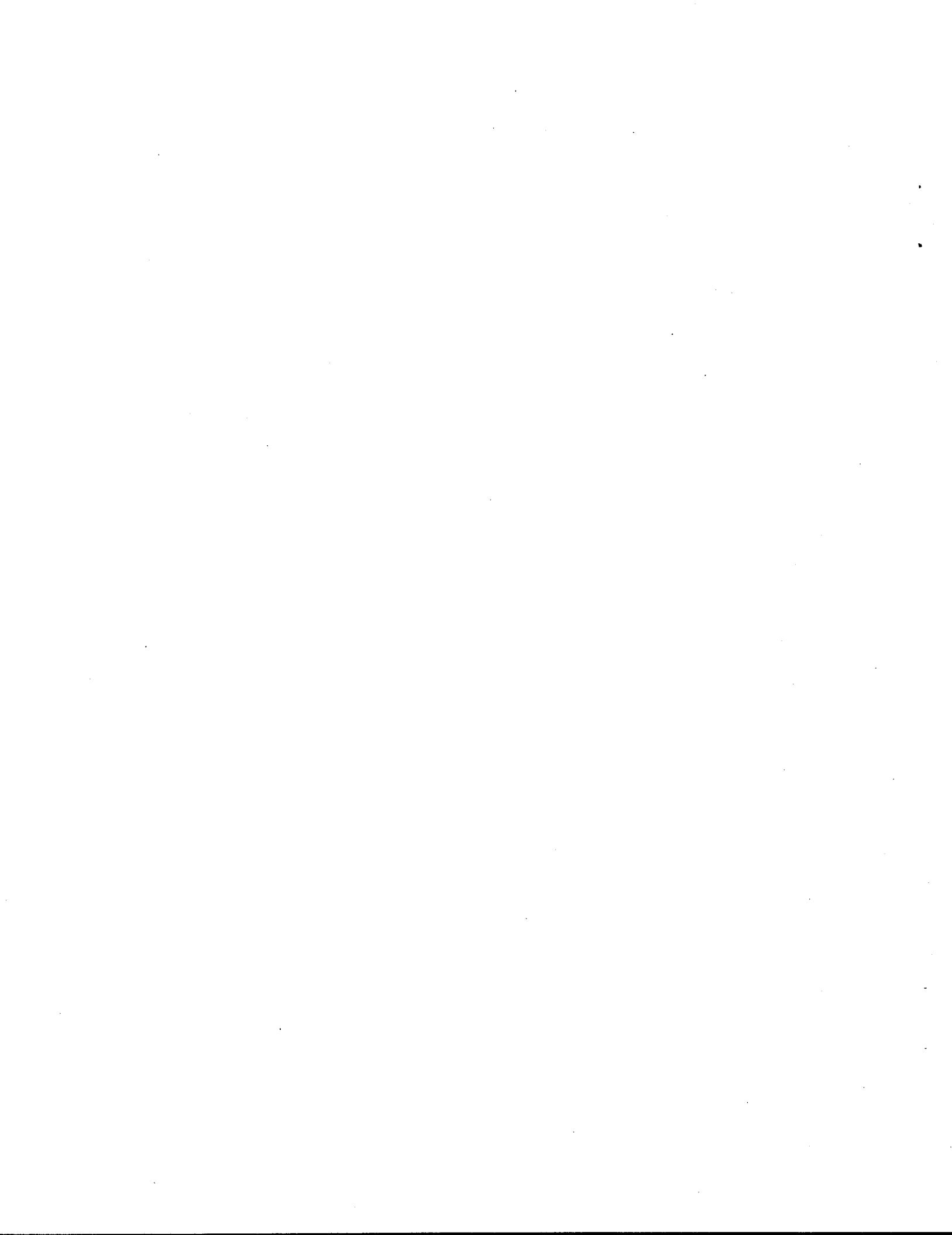


Fig. 1 Shows the relations between Pore Diameter (microns) and Volume Fraction of Pore Space in the desired ceramic material



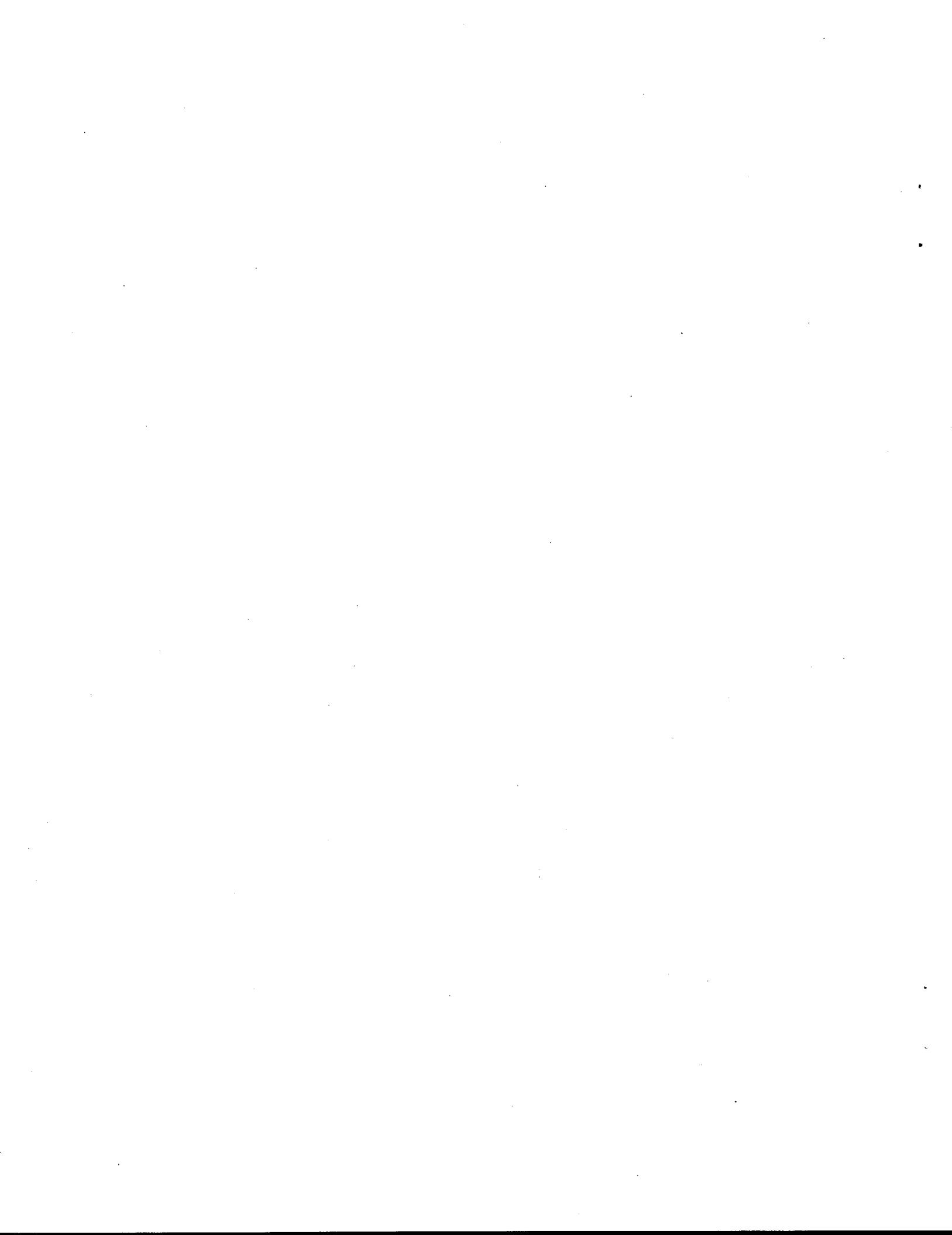
APPENDIX D

Lists of Bibliography on Humidity/Moisture Sensor Ceramic Materials



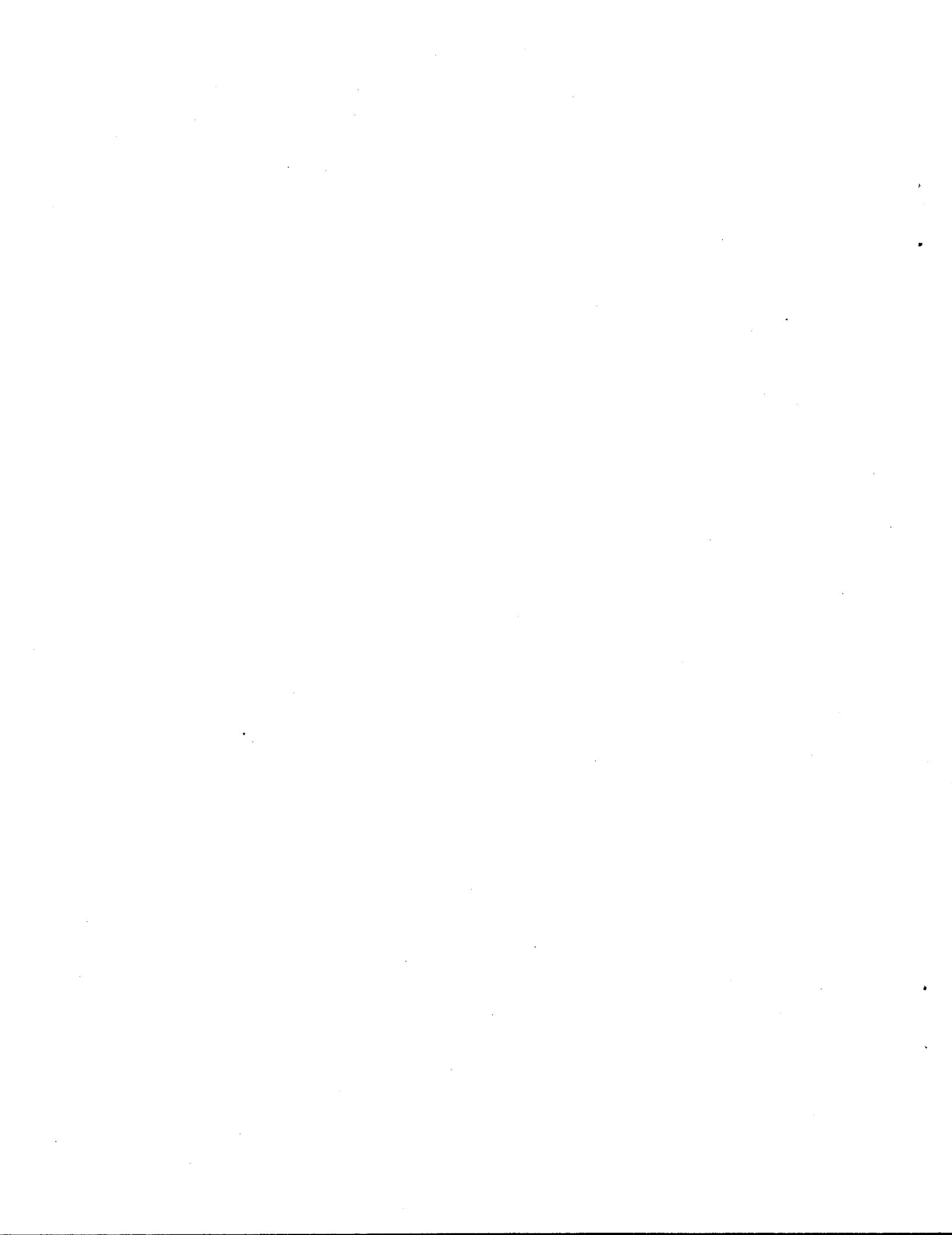
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APPENDIX E

Typical Properties of Coors Alumina Ceramics





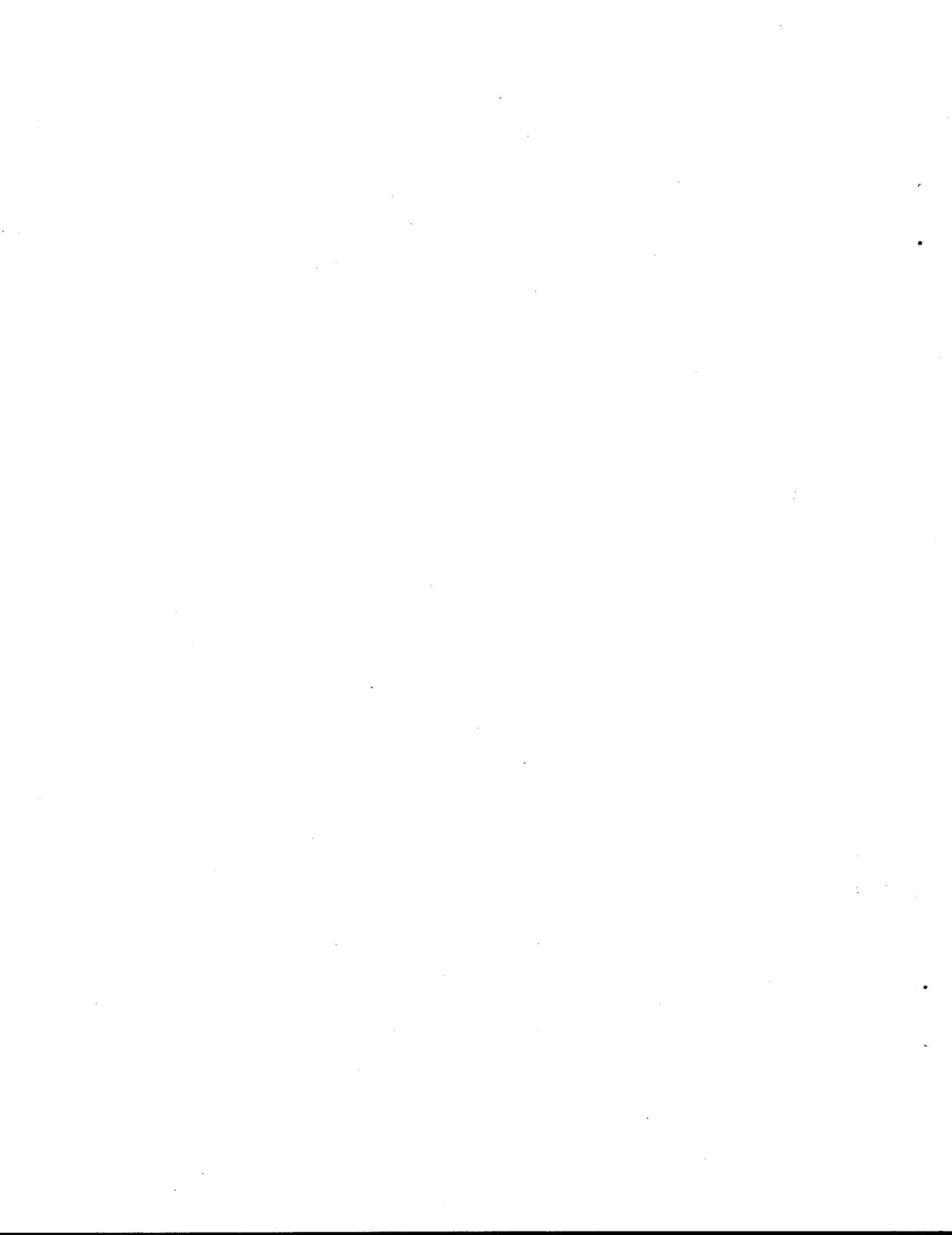
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Properties of Coors Alumina Ceramics

% ALUMINA	99.1
<u>SPECIFIC GRAVITY</u>	2.33
APPARENT POROSITY (MEAN -AVG)	40.7%
APPARENT POROSITY	40.7 % +/- 3%
ABSORPTION (typical)	17.4%
MOR (kpsi)	8.0
PORE DIAMETER RANGE (MICRON)	2.6-3.4
BUBBLE PRESSURE PSI	12-16
RATE OF FLOW ml H2 O/sec/in ² at 20 psi HEADS	0.29-0.31
PERMEABILITY RANGE (MILLIDARCY at 20 psi HEAD)	19.7-21



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