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**ASSOCIATED-PARTICLE SEALED-TUBE NEUTRON PROBE  
FOR NONINTRUSIVE INSPECTION**

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# ASSOCIATED-PARTICLE SEALED-TUBE NEUTRON PROBE FOR NONINTRUSIVE INSPECTION\*

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The development and investigation of a small associated-particle sealed-tube neutron generator (APSTNG) show potential to allow the associated-particle method to be moved out of the laboratory into field applications. Alpha particles associated with 14-MeV neutrons generated from the D-T reaction travel in the opposite direction and are detected inside the sealed tube. Gamma-ray spectra of resulting neutron reactions in the inspected volume encompassed by the alpha-detector solid angle identify many nuclides. Flight-times determined from detection times of the gamma-rays and alpha-particles not only separate the prompt and delayed gamma-rays but can also yield a separate coarse tomographic image of each identified nuclide, from a single orientation without collimation. A continuous ion beam allows data acquisition by relatively low-bandwidth commercial electronics. This efficient collection of maximum information from each detected neutron by the associated-particle method can allow a much lower source intensity than pulsed accelerator methods, provided a sufficient usable signal rate is obtained. When this method is coupled with a compact sealed-tube neutron generator, a relatively small, inexpensive, reliable, and easily maintainable inspection system can be developed, that is rugged enough to be transportable. Proof-of-concept laboratory experiments have been performed for simulated explosives, drugs, special nuclear materials, and chemical warfare agents. Based on lessons learned with the present APSTNG system, an advanced APSTNG system is being designed and built that will be transportable, yield a substantial neutron output increase, and provide a substantially improved target lifetime.

## INTRODUCTION

A recently developed neutron diagnostic probe has potential for a range of van-mobile and fixed-portal applications for NDA (nondestructive analysis). The inspected volume is irradiated by neutrons from a small continuous-beam accelerator. The associated-particle method with flight-time correlation is used to separate the gamma-ray spectra resulting from neutron capture and inelastic scattering in the inspected volume and to provide coarse depth discrimination of the neutron reactions. A position-sensitive associated-particle detector can yield a coarse 3D distribution of materials. The development of a small reliable associated-particle sealed-tube neutron generator (APSTNG) based on the D-T reaction, that provides ion-beam focusing and an interior alpha-particle detector, promises to allow deployment of a fieldable NDA system.

Investigations of applications for verification of chemical and nuclear weapons (1), detection of explosives and drugs (1,2), and extension to large interrogation volumes (2,3) are covered in previous publications. Most recently, application studies have been conducted for detection of cocaine in

propane tanks, monitoring for smuggled plutonium and uranium, and characterization of radioactive and toxic waste (4). Land-mine detection is another possible application. A new advanced APSTNG (along with improved high voltage supply and control unit) has been designed and is being constructed. This paper is a review of ANL investigations of this technology.

## APSTNG PRINCIPLES OF OPERATION

The neutron diagnostic probe used by Argonne was developed primarily by Nuclear Diagnostic Systems (NDS) (5). Similar associated-particle systems have been developed by others (6,7). The probe operation can be understood from Fig. 1, which sketches a "general purpose" APSTNG system. Deuterons are shown accelerated into a tritium target, producing 14-MeV neutrons isotropically. Each neutron is accompanied by an associated alpha-particle travelling in the opposite direction (in center-of-mass coordinates). The gamma-ray and neutron detectors are time-gated by pulses from the alpha detector, forming a cone of flight-time-correlated neutrons through the object.

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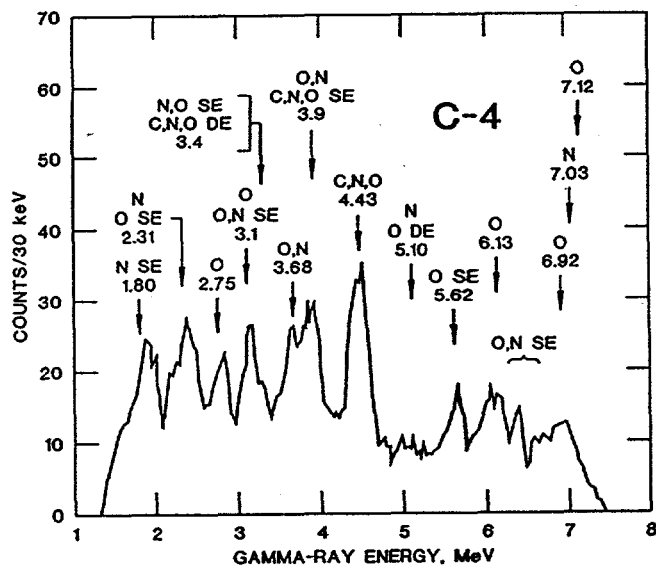


FIGURE 2. EGRIS gamma-ray spectrum of C-4 explosive.

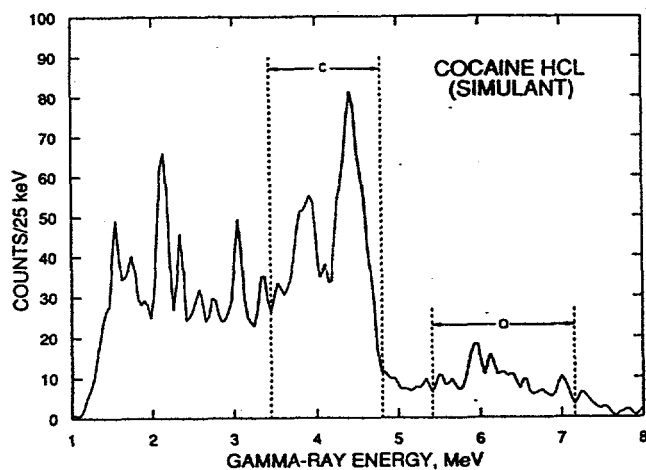


FIGURE 3. EGRIS gamma-ray spectrum of cocaine HCl simulant.

Slow-neutron capture is not time-correlated with the alpha pulses, but provides nonimaging gamma-ray spectra that can aid nuclide identification. Use of non-correlated gamma-ray spectra with the neutron generator on is termed the CGRS (capture gamma-ray spectroscopy) mode. CGRS data can be collected simultaneously with EGRIS data by using a multi-channel analyzer board inside the PC. The thermal neutron capture cross section is small for most nuclides, but is large for nuclides of interest in some applications. The gamma-ray spectra are generally more complex than for EGRIS mode, with much more background. Neutron moderator material may need to be placed between the APSTNG and the interrogated object to get sufficient intensity.

Another detection mode of use is the PGRS (passive gamma-ray spectroscopy) mode, for which the neutron

generator is turned off, allowing detection of gamma-ray radioactivity present in the interrogated object and in its vicinity by the sensitive large detector volume, including any activity induced in the object by the neutrons as well as uncorrelated background. Because cross sections for inducing activity with a finite half-life (several seconds or more) are usually very small, the PGRS mode is generally used only when gamma-ray radioactivity is known to be present (as for radioactive waste or nuclear weapons).

As shown in Fig. 1, by discarding detected neutrons not having the proper flight time to be uncollided, one can perform fast-neutron 2D transmission imaging without a collimator (by scanning, using a neutron detector hodoscope array, or using 2D neutron detectors), since scattered neutrons are removed by "electronic collimation". This is called the FNTI (fast-neutron transmission imaging) mode. By measuring at a sufficient number of views around 180 degrees, 3D tomography with relatively coarse spatial resolution is feasible. Transmission imaging (FNTI) can be done along with or instead of emissive reaction-density imaging (EGRIS). No spectral distinction between nuclides is provided, but the neutron attenuation coefficient is mapped over the interrogated object. The FNTI mode is currently used to map and position the neutron correlation cone, and may find use for neutron attenuation corrections or for inspecting extended or highly absorbing objects (2,3).

### ADVANCED APSTNG SYSTEM

In order to meet field criteria for a number of important applications, it is necessary to develop an APSTNG system of more advanced design. Although the NDS neutron tube proved to be reliable in the laboratory, time critical applications demand higher neutron output and longer life in terms of integrated neutron output, and field use requires more rugged construction, particularly a rugged accelerator head and HV coupling. ANL is collaborating with MF Physics on a new higher-output longer-life sealed-tube neutron generator and an improved control unit with HV supply, designed to be rugged and transportable and making good use of lessons learned with the NDS APSTNG system. These components will interface directly with the existing ANL single-pixel single-detector system.

MF Physics is designing and building the basic sealed tube to be a welded metal-ceramic unit that can withstand mechanical vibrations and shocks during transportation. A drawing of this new APSTNG tube is shown in Fig. 4, where cutaways reveal the alpha window and beam forming lens configurations. The tube is being outfitted with two getters of an advanced design, with one acting as a backup for the other.

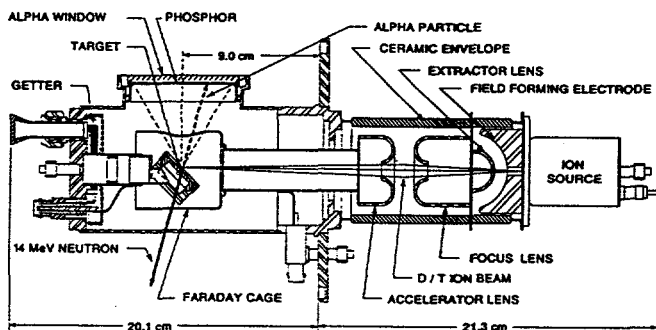


FIGURE 4. Cut-away design drawing of new advanced APSTNG constructed by MF Physics.

MF Physics will warranty the unit to provide a neutron output of at least  $10^8$  n/s without any target or ion source cooling, for a summed total operating time of at least 800 hours, and a maximum output of at least  $10^9$  n/s with externally supplied target water cooling. The maximum continuous output rate with no cooling is  $\sim 10$  times that for the NDS APSTNG tube, and the number of neutrons generated during the expected lifetime is  $\sim 40$  times that expected for an NDS APSTNG tube. More than an 8000-hour lifetime at the  $10^7$  /s output rate needed for many applications is expected. (Also, a spare tube can be kept on hand for immediate replacement, if desired.)

For the planned alpha window solid angle, alpha count rates could reach  $\sim 7 \times 10^6$  per second at  $10^8$  n/s, so that the alpha window scintillator should have an effective mean light decay on the order of 50 ns or less, with no significant long-persistence light tails. The alpha scintillator rise time should be in the subnanosecond range, in order to maximize flight-time resolution. Therefore the ZnS(Ag) used by NDS has been replaced by ZnO(Ga) as the alpha scintillator.

The HV coupling unit for the new neutron tube will mate to the flange welded onto the accelerator tube shown in Fig. 4, such that the coupling housing is the load bearing surface in a rigid mount. O-rings will seal in pressurized SF<sub>6</sub> insulating gas. The new HV supply and accelerator control system will protect the APSTNG neutron tube against voltage and current surges with limiting circuitry. The design of the new control unit and state-of-the-art HV supplies, with a separate supply for each voltage terminal, is unlikely to malfunction.

The new APSTNG should provide sufficient signal rate and target lifetime that the primary limitation will be accidental counts, which is fundamental to the method and is expected to become a significant problem for inspection volumes on the order of a cubic meter or so. For inspection of items from the size of suitcases to aircraft cargo containers, the new APSTNG can provide significant

advantages over pulsed accelerator techniques. The continuous ion beam and time correlation provides significantly higher signal rates for a given neutron source strength and substantially higher signal-to-background ratios, and allows data acquisition by relatively low-bandwidth electronics. The ability to provide coarse 3D material distributions without collimation allows a further substantial reduction in neutron source strength needed for sufficient discrimination against false positives and negatives, leading to the possibility of a significantly smaller and lower cost NDA system, with better reliability and maintainability.

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