



Characterization Techniques (in-situ and ex-situ) for Polymers in H-MAT: Raman and X-Ray Scattering

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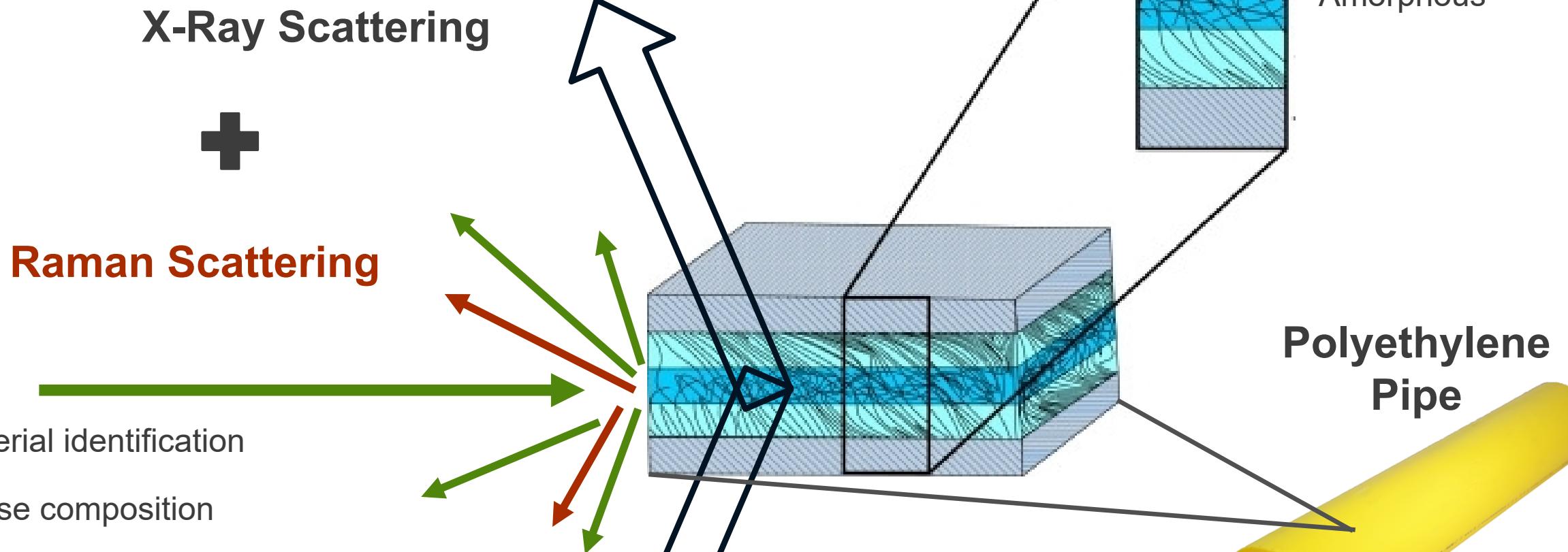


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2 Raman and X-ray Scattering

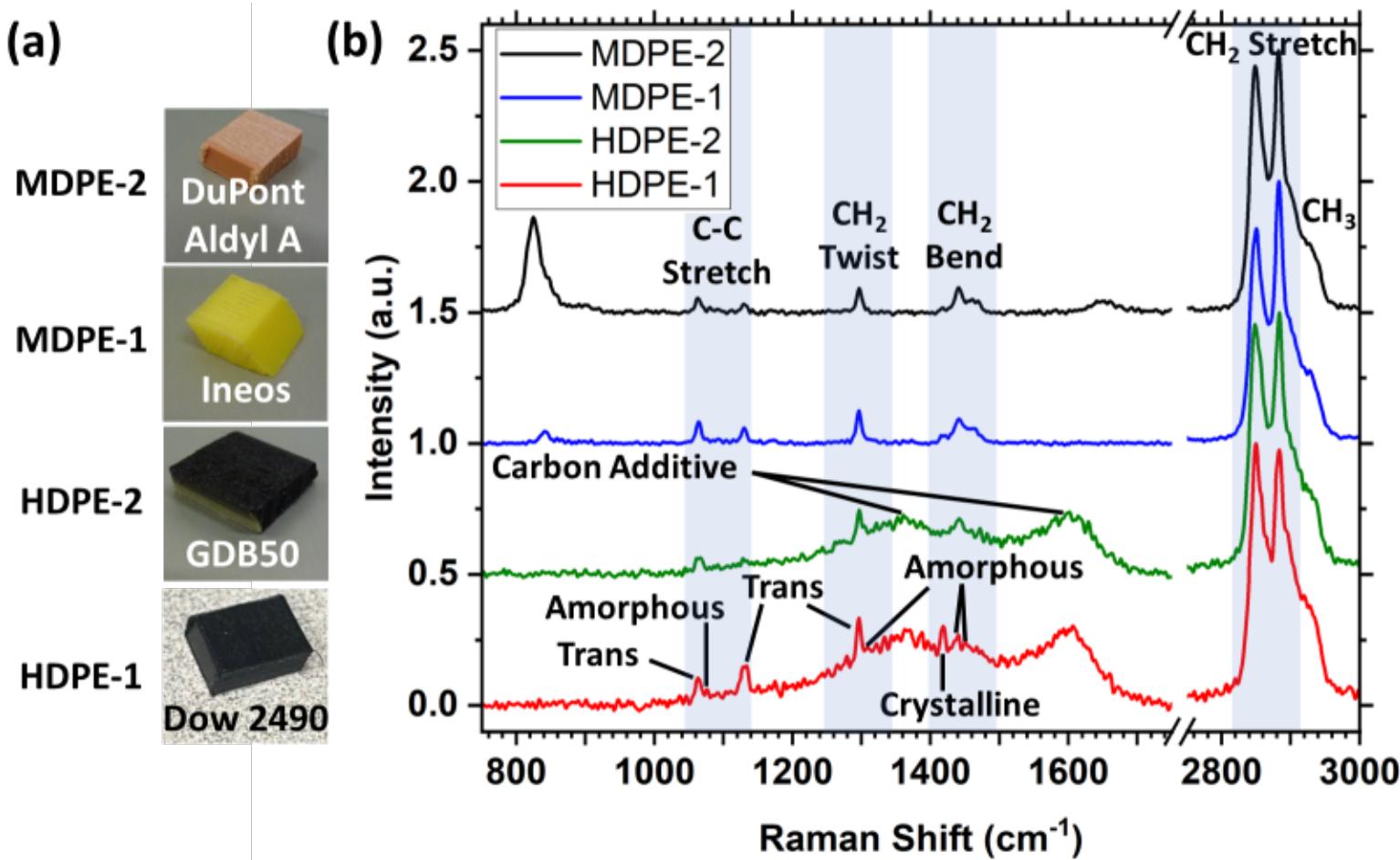


Crystalline
Interphase
Amorphous

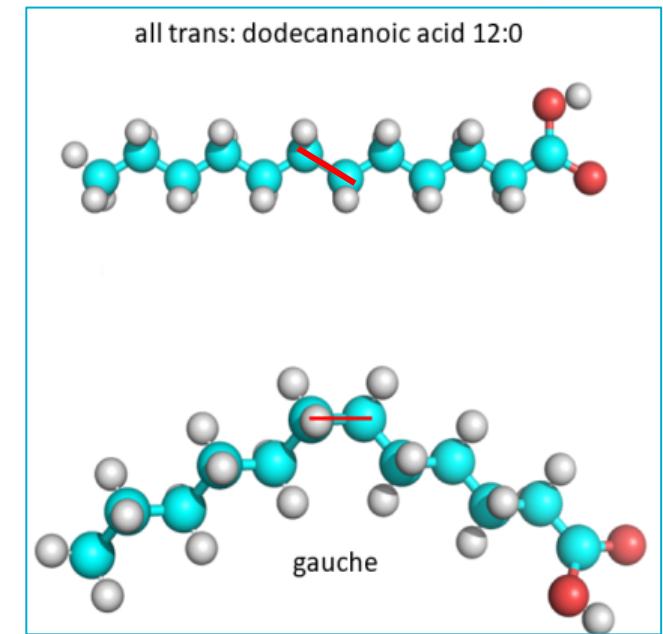


- Material identification
- Phase composition
- Degree of crystallinity
- Surface mapping
- In-situ measurements

Raman Spectroscopy of Polyethylenes

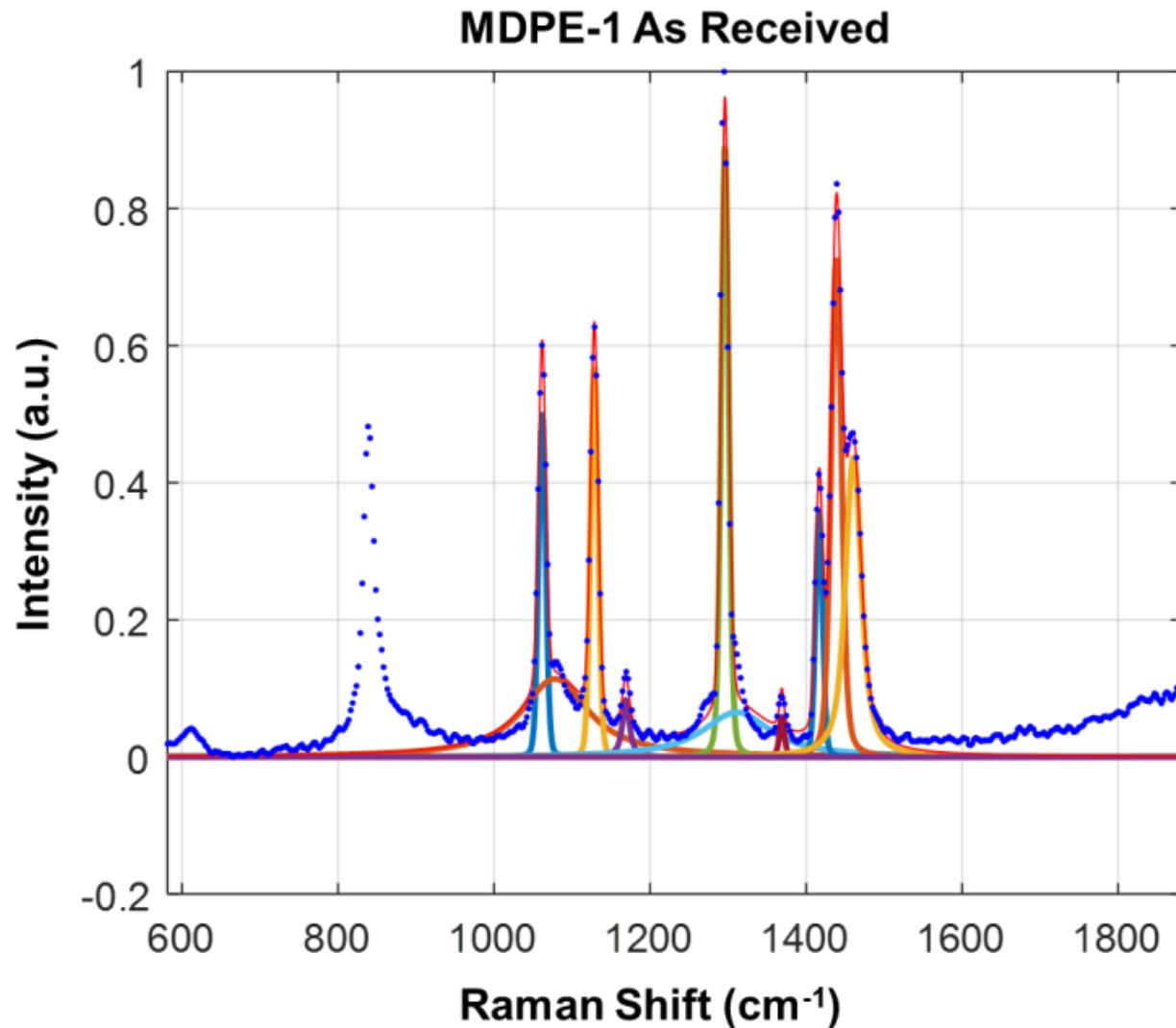


- Raman shift sensitive to molecular bond and chain conformation
- Trans chains found in crystalline and interphase regions
- Additives appear in spectra



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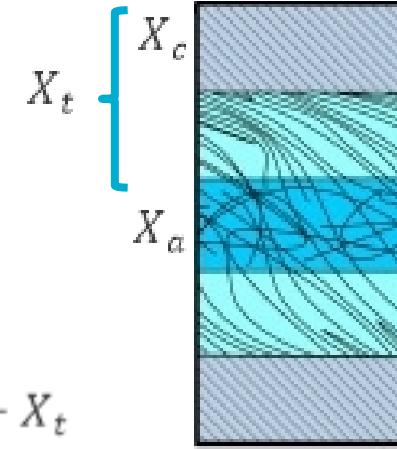
Raman Analysis – Peak Fitting and Intensity Ratios



$$X_c = \frac{I_{1418}}{A(I_{1298} + I_{1305})}$$

$$X_t = \frac{I_{1298}}{(I_{1298} + I_{1305})}$$

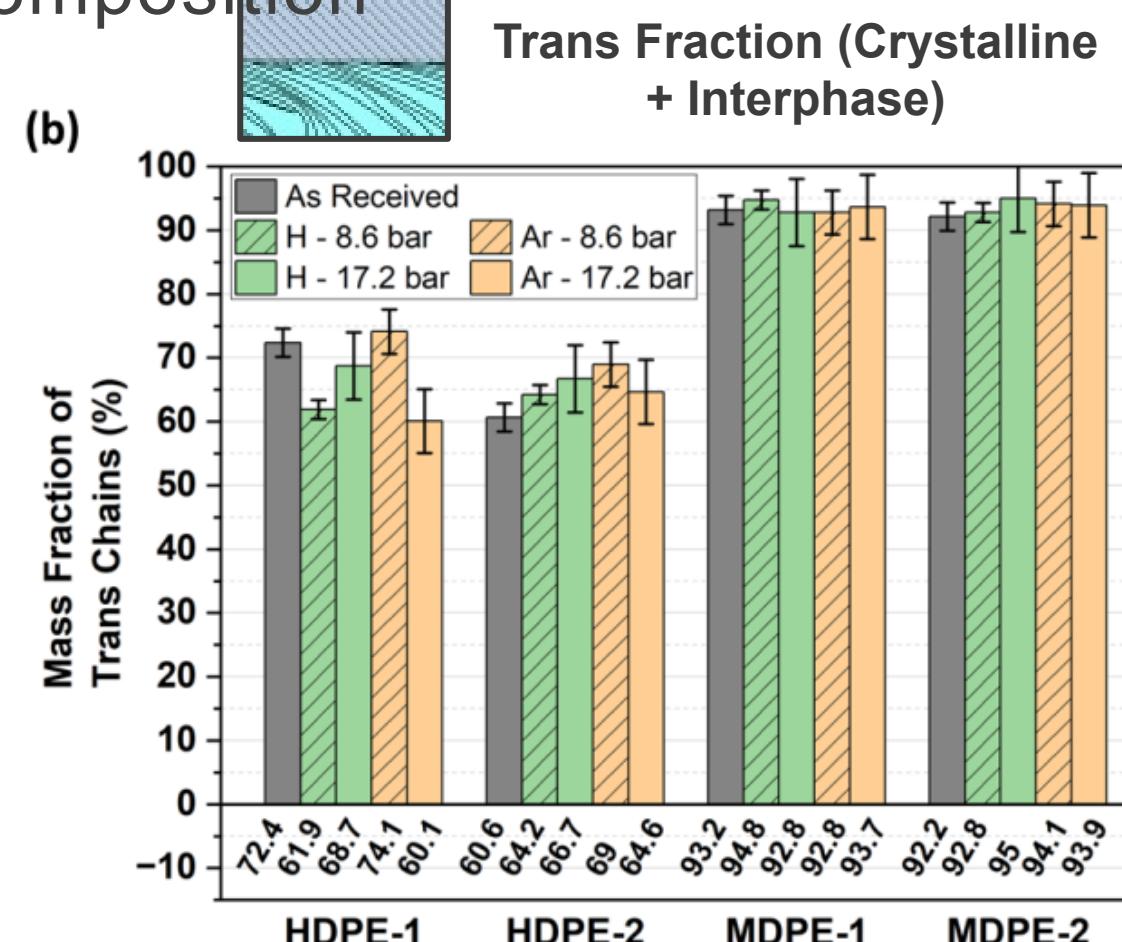
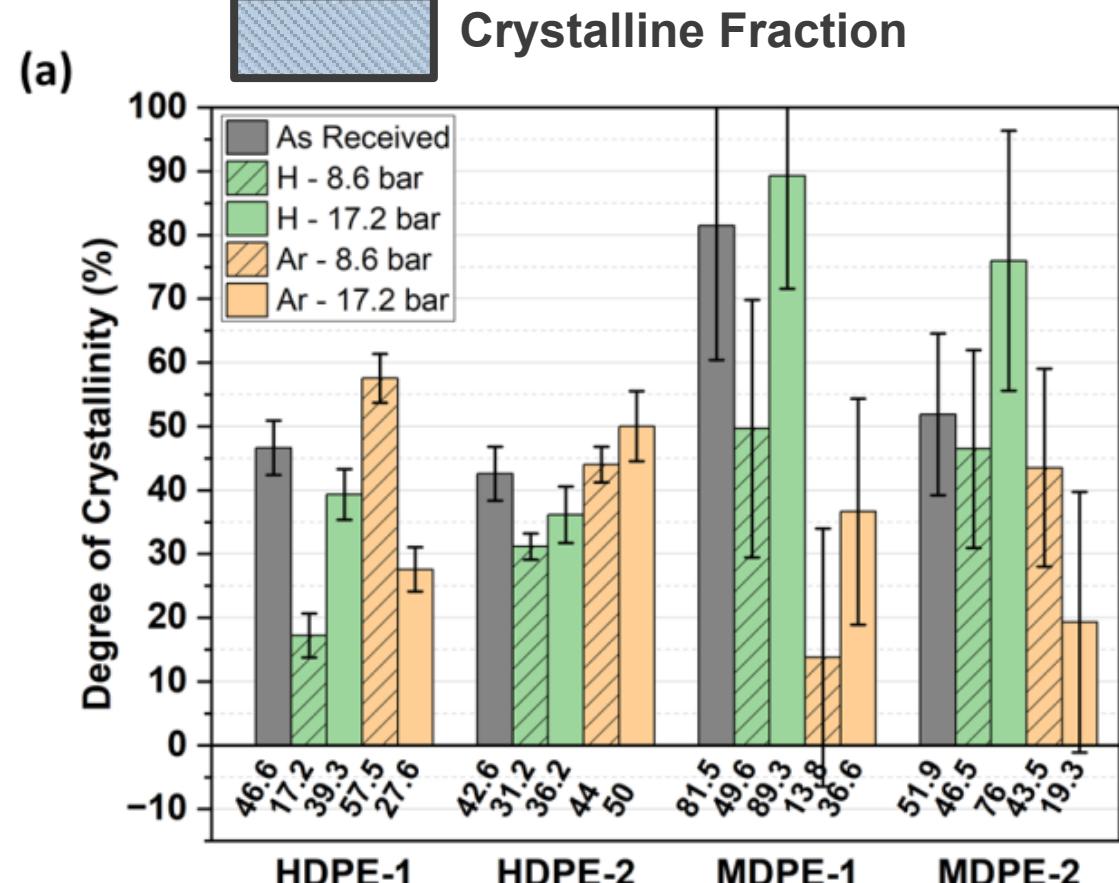
$$X_a = \frac{I_{1305}}{(I_{1298} + I_{1305})} = 1 - X_t$$



Crystalline
Interphase
Amorphous

Fitting Raman data allows us to calculate the mass fraction of crystalline, interphase, and amorphous regions

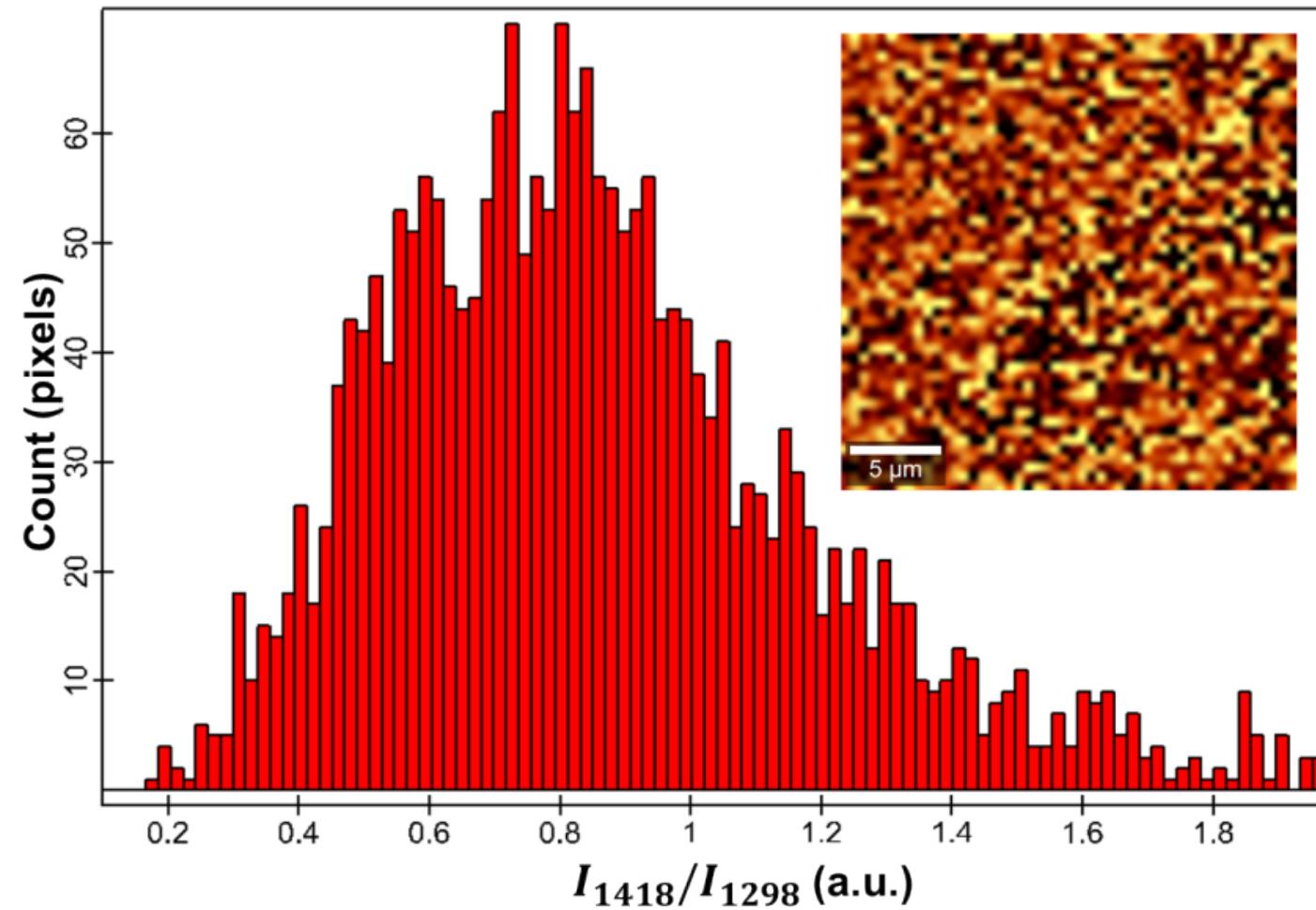
Raman Analysis – Phase Composition



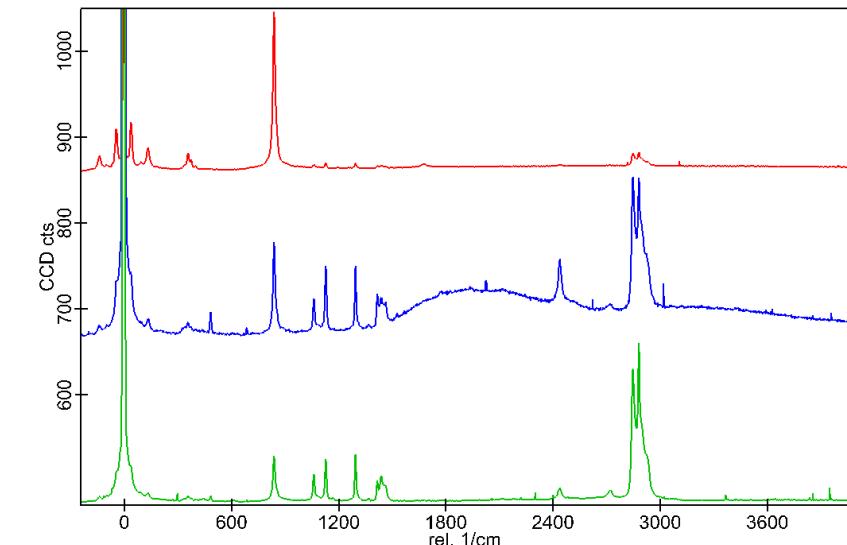
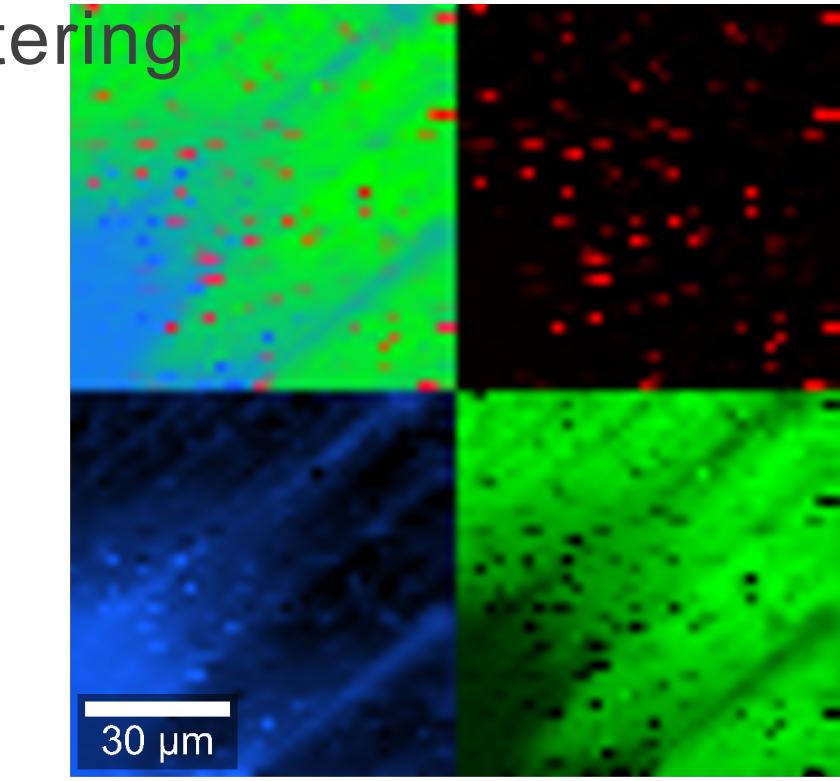
- Absolute DOC values inconsistent with DSC, need mapping to better characterize bulk
- No trend with gas exposure

Variation in crystallinity (exchange with interphase), potentially a surface property rather than gas effect, requiring surface mapping

Raman Analysis – Mapping and Clustering



Raman mapping allows us capture surface variation, analyze homogenous regions and look for gas trends



In-situ Raman

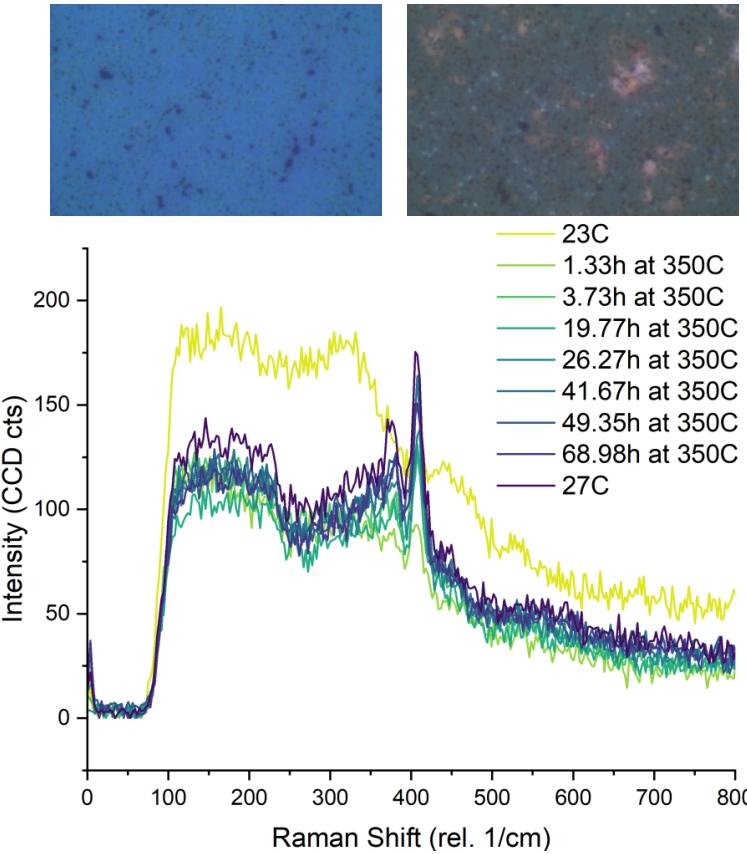
Linkam FTIR600 Stage

- Gas environment and temperature control with simultaneous imaging or Raman collections

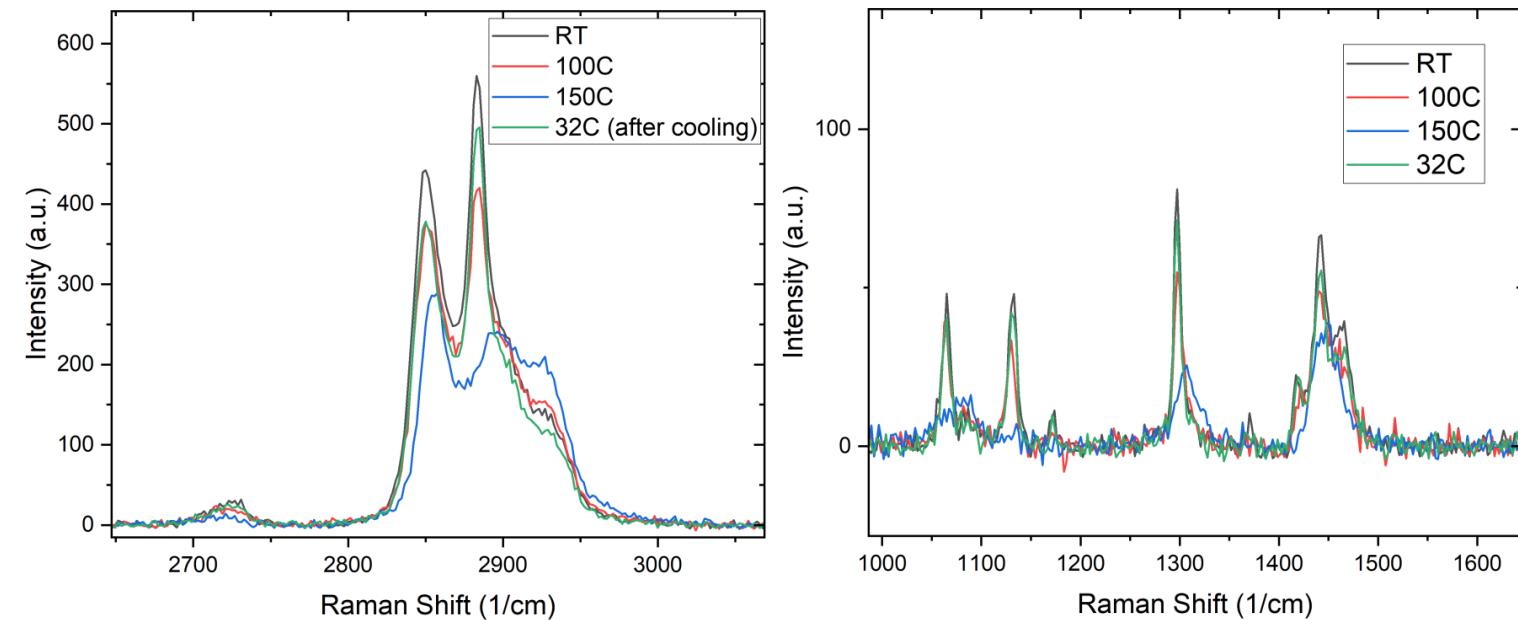
Linkam stage allows us to collect Raman data up to 600 C in different gas environments



Ex. Raman spectra during MoS₂ annealing in nitrogen



Ex. Comparing Raman spectrum of MDPE with the melt



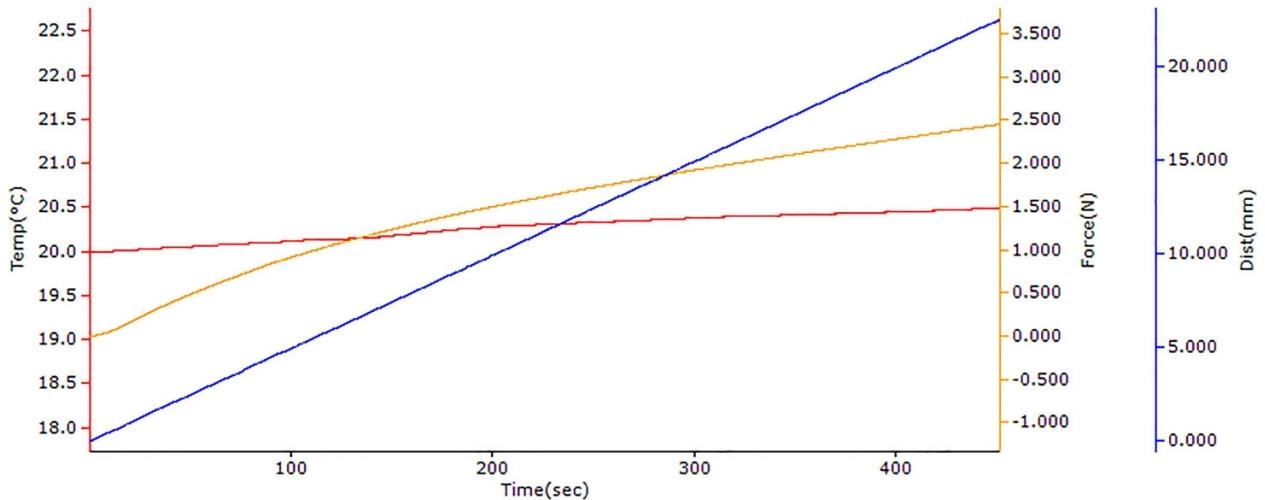
In-situ Raman



Modular Force Stage

- Tension, compression, multi-point bend
- Temp., humidity, gas environment

New stage allows us to simultaneously collect stress/strain curves and Raman data up to 600 C in different gas environments



Tensile Tests of MDPE Pipe After 250psi H₂ for 1 Month



Room Temperature

Comparable stiffness

Comparable peak stress

Variation in strain at onset of non-uniform deformation

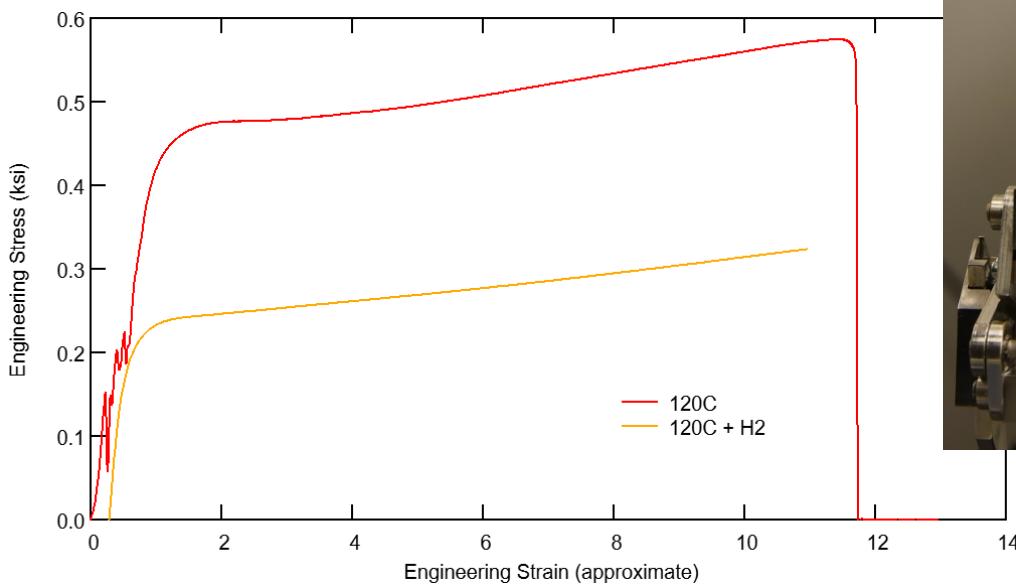
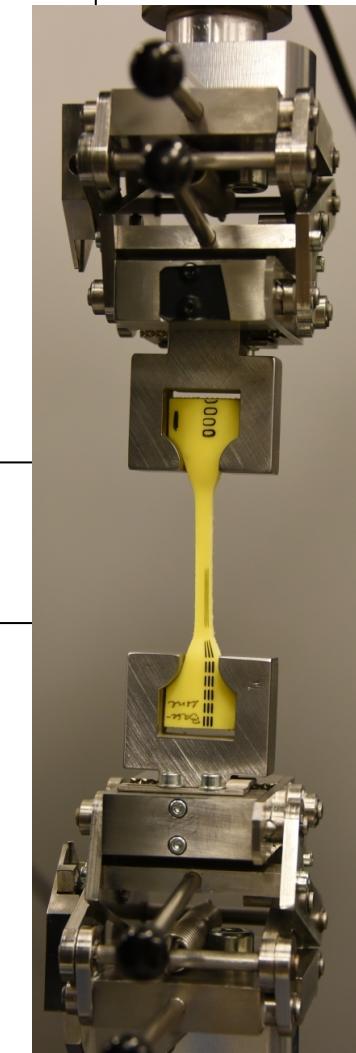
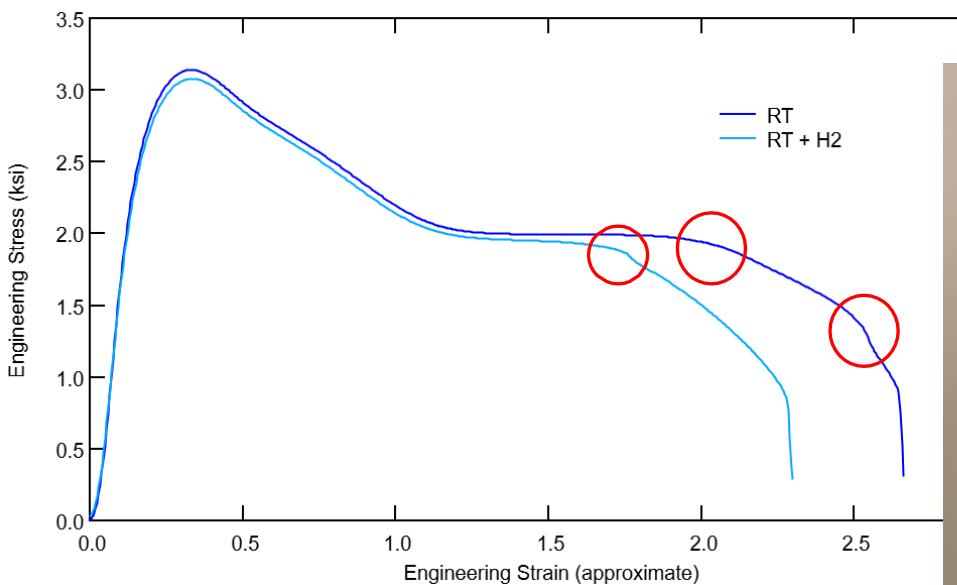
120 °C

Comparable stiffness (both elastic and plastic)

Stress is about halved in H₂ exposed specimen

*Time after decompression: 24h

Initial tests in study on the influence of strain rate and temperature on tensile performance of MDPE pipes exposed to hydrogen and hydrogen/methane gas blends

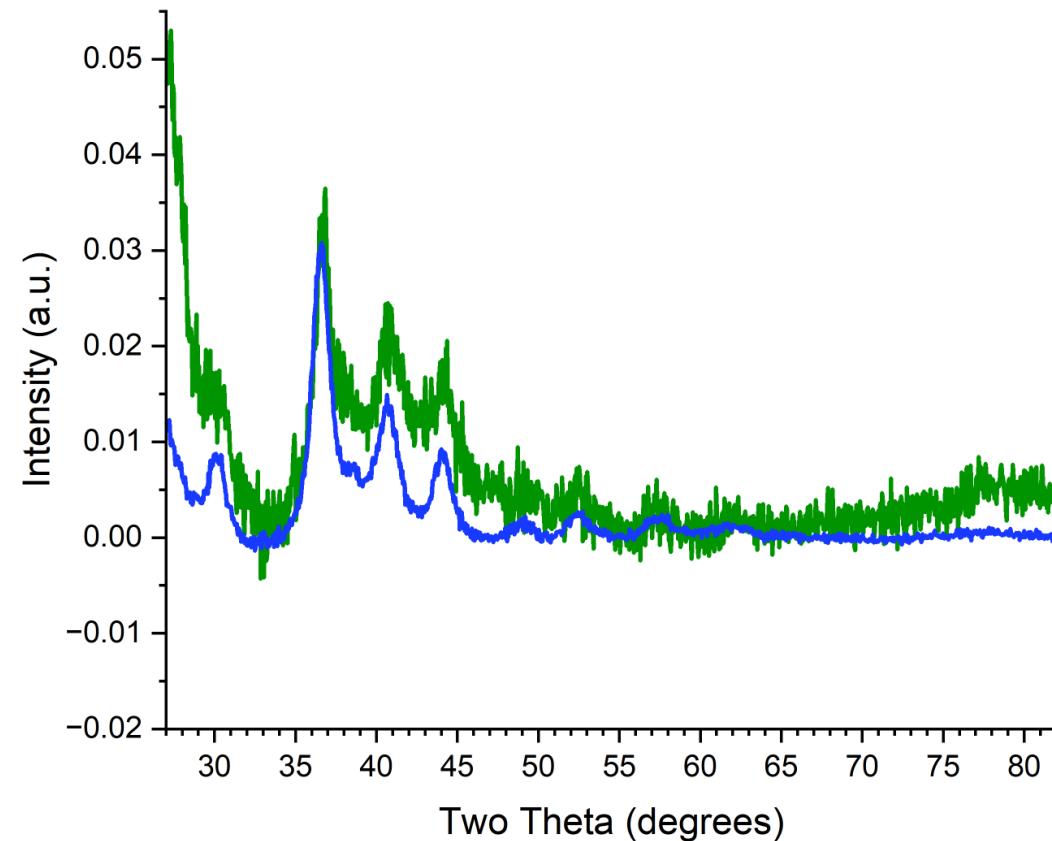
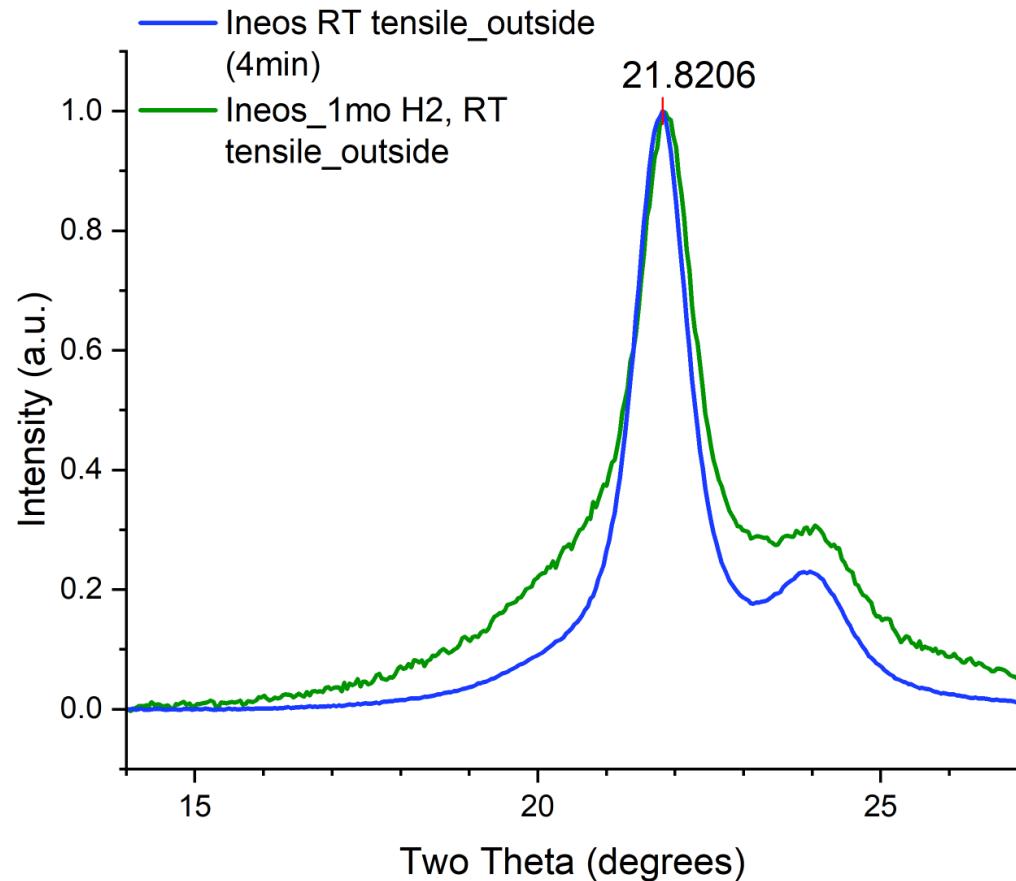


XRD of MDPE After Hydrogen Exposure and Tensile Testing



- Room temperature tensile tests
- As received vs 1mo 250psi H₂

Hydrogen exposed samples appear less crystalline after RT tensile tests

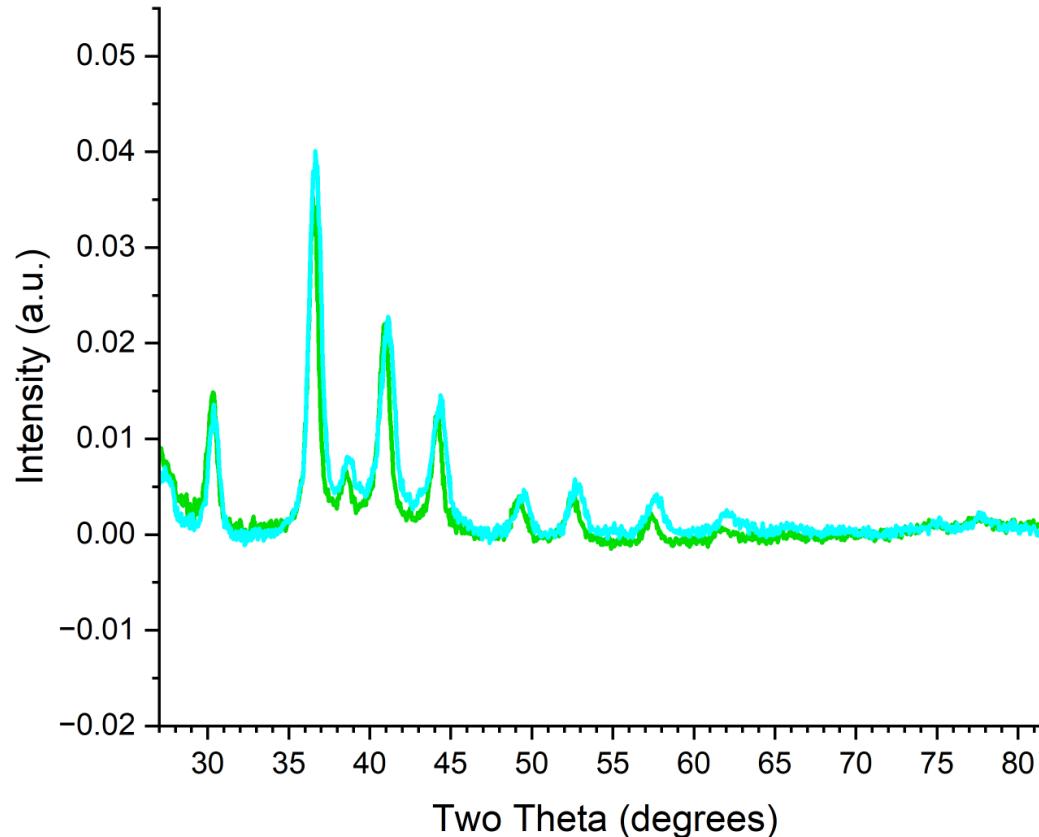
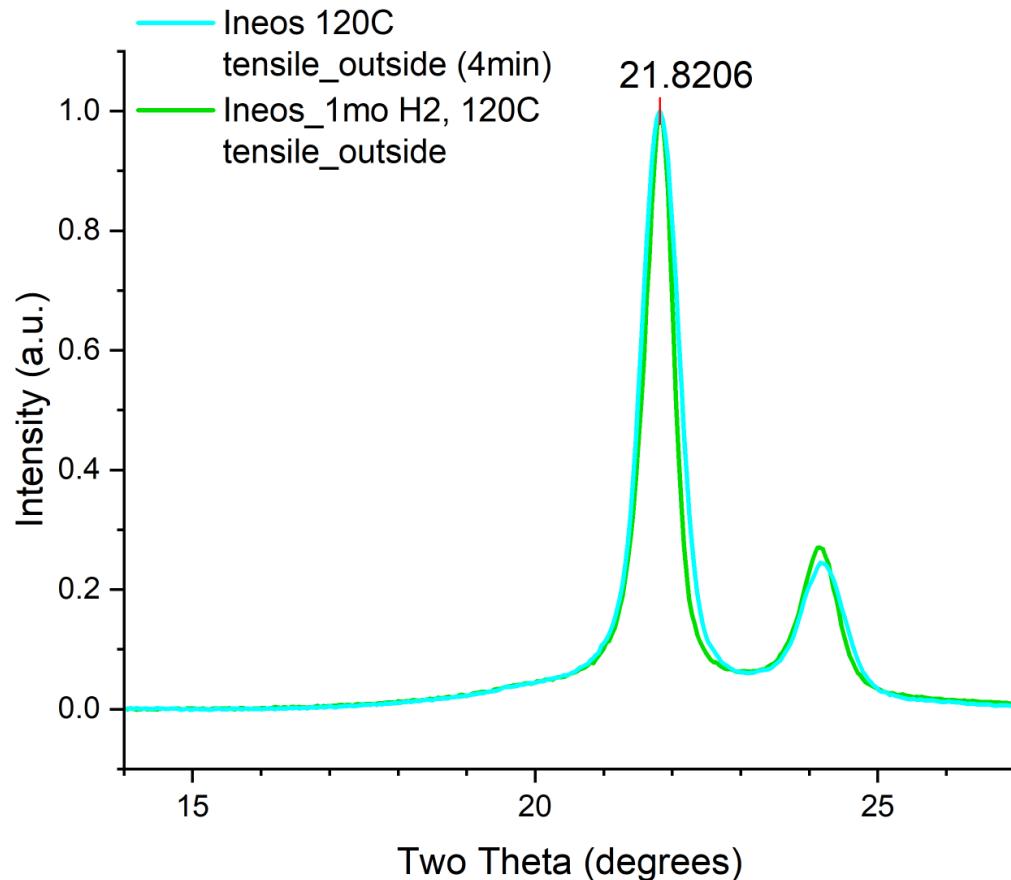


XRD of MDPE After Hydrogen Exposure and Tensile Testing



- Heated tensile tests
- As received vs 1mo 250psi H₂

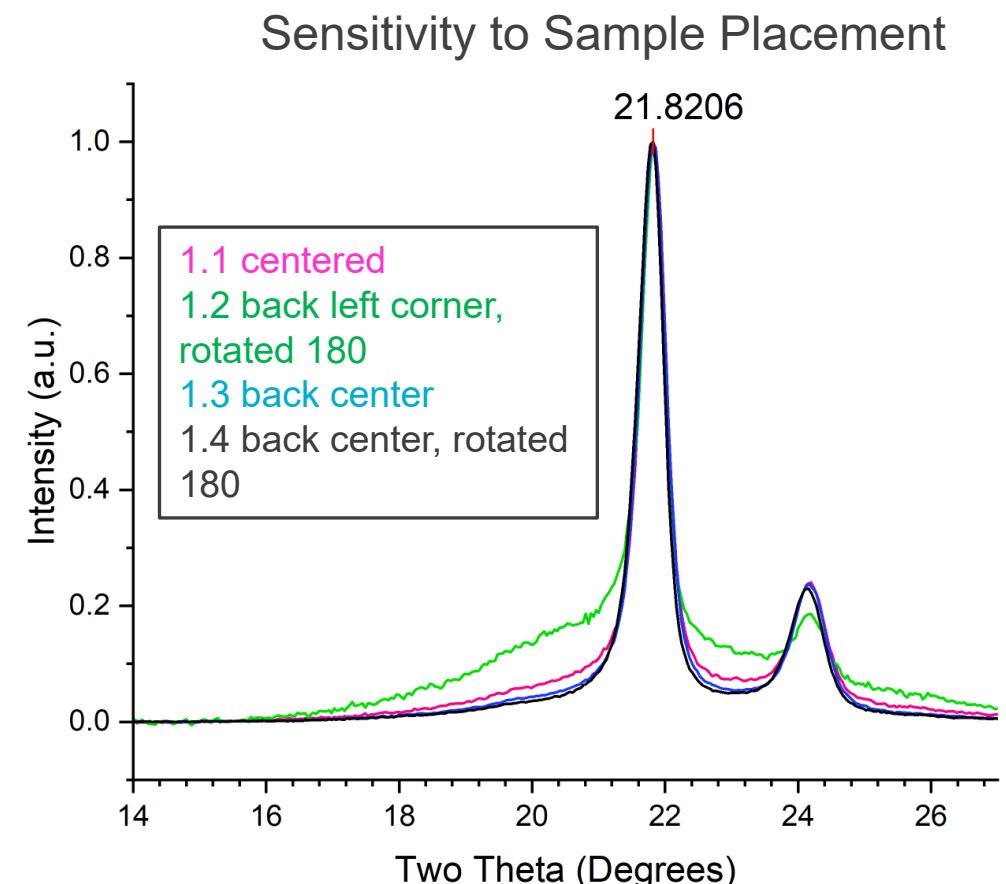
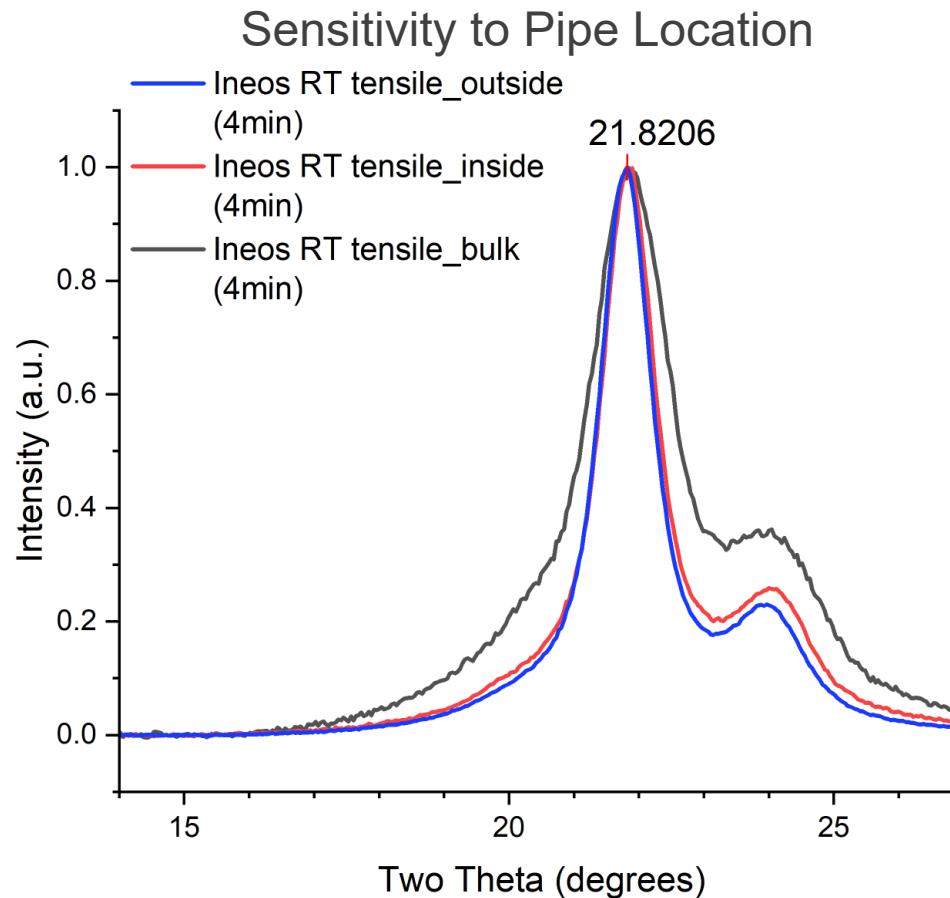
Hydrogen exposure has no affect on crystallinity after high temp. tensile tests



XRD – Challenges



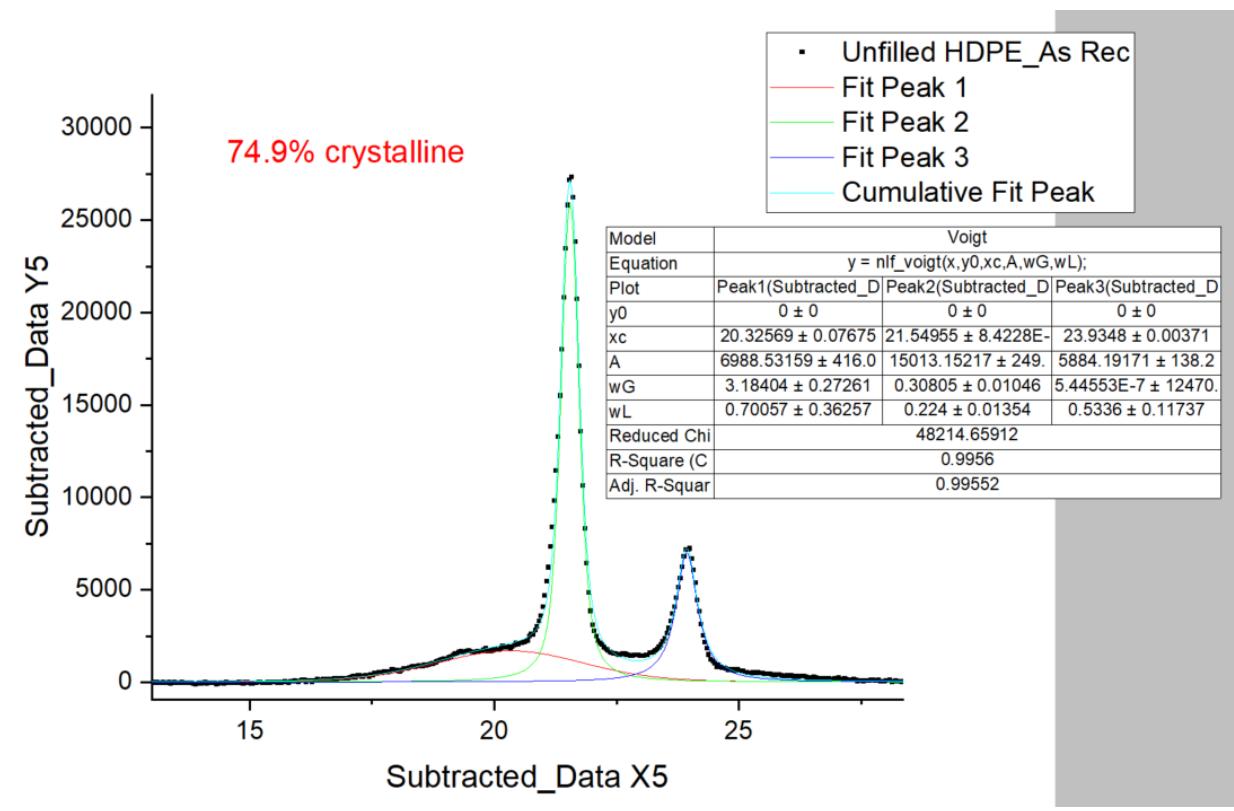
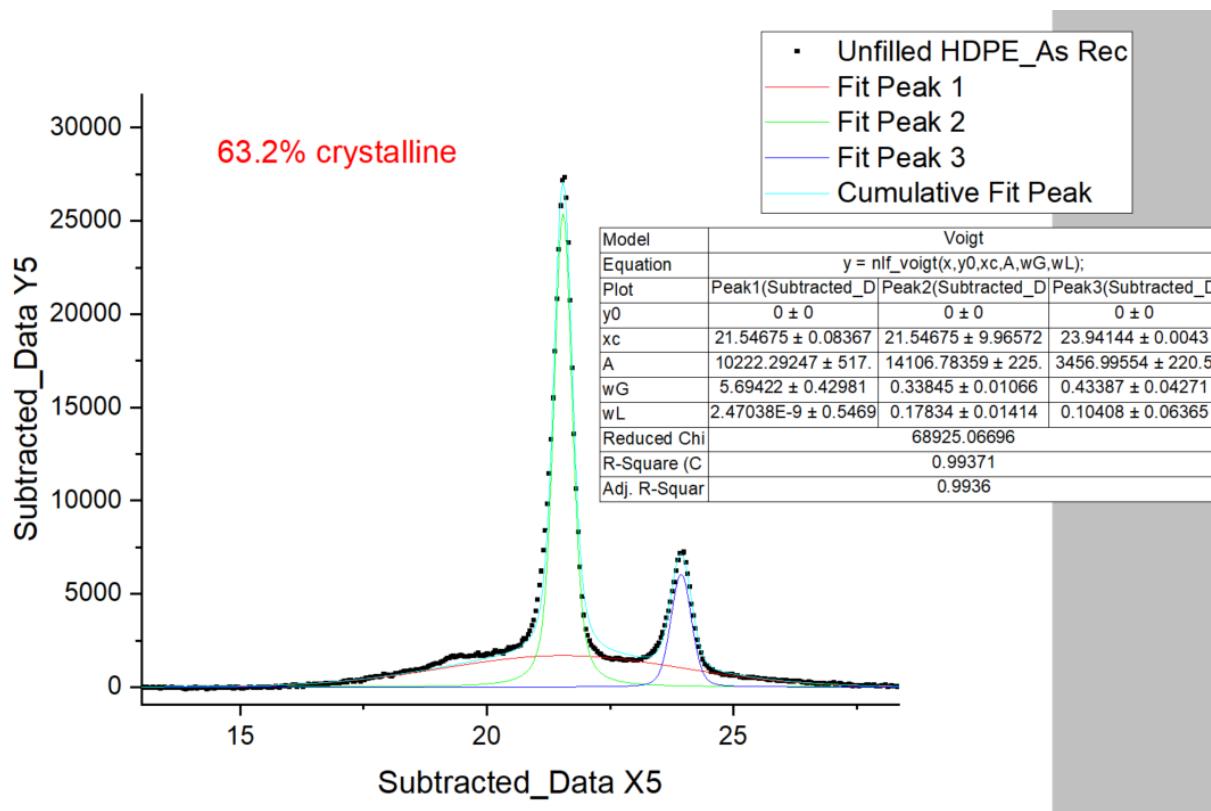
- Small adjustments of sample placement/shape affect the peak ratios and intensity
- Non-standard sample shape after tensile tests
- 3D printed nylon stage contributes to the amorphous counts
- XRD pattern (degree of crystallinity and peak ratios) dependent on pipe location



XRD – Challenges

Crystallinity very sensitive to fit

- How to choose parameters and fit properly?
- How to remove amorphous contribution from nylon stage?



In-Situ XRD



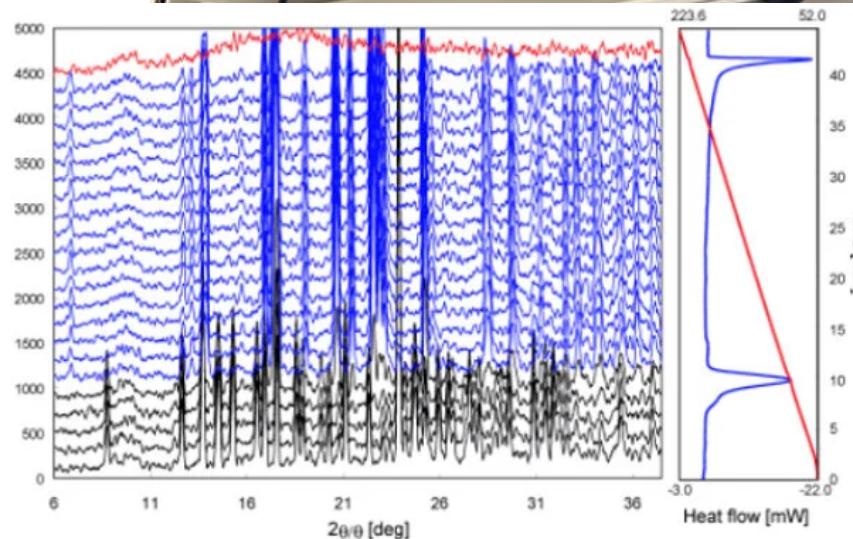
In-situ Hydrogen

- Panalytical Empyrean w/ XRK 900 chamber
- 10 bar pressure plus temperature control



In-situ temp. and humidity w/ DSC

- Rigaku Smartlab
- Simultaneous DSC-XRD





THANK YOU