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Aerospace Engineering

# Characterization of Dynamic Strength of Alumina-Epoxy Formulations Under Shock Loading

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# About Me

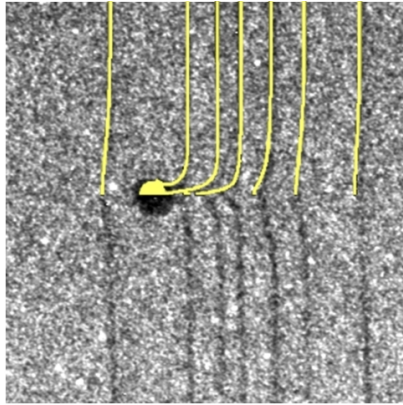


- B.S. in Aerospace Engineering at Embry-Riddle Aeronautical University (2021)
  - Concentration in Jet Propulsion
- 3<sup>rd</sup> Year Ph.D. Student in Aerospace Engineering at Texas A&M University
  - Detonation Physics Lab
- Research Interests include Shock and Detonation Physics, Energetics, and Propulsion

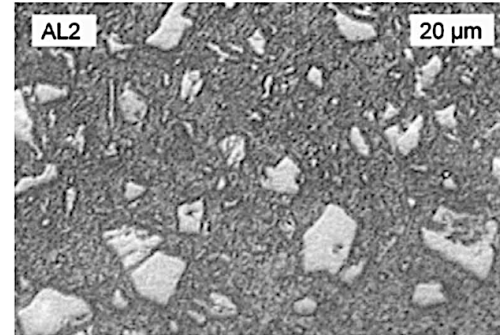
# The Dynamic Strength of Composites and Polymers are not well characterized



- Little work done regarding strength in the shock regime
- Previously polymers have been modeled as having no strength
- Recent particle tracking experiments performed by Bober et al indicated that silicone has a flow strength of 500 to 750 MPa, stronger than some metals
  - Found that the simulations of the silicone composites could only match experiments if the silicone strength was added



Particle Tracking Experiments in Silicone  
[Bober et al (2019)]



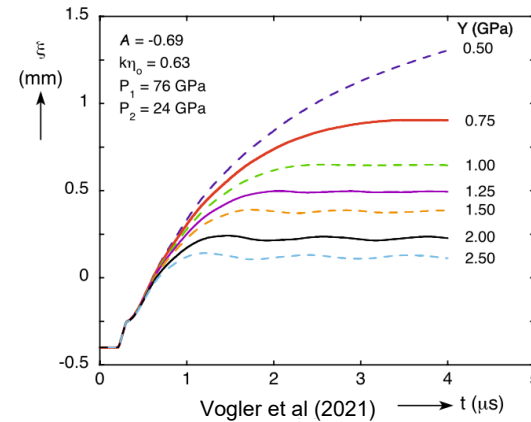
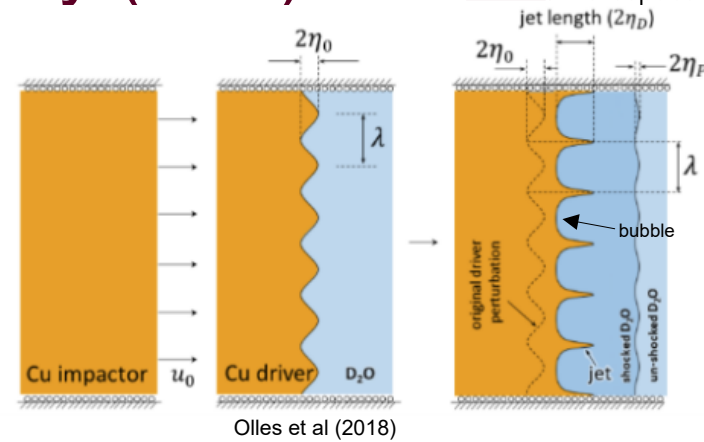
$\text{Al}_2\text{O}_3$ -Epoxy composite matrix  
[Setchell et al (2007)]

# Richtmyer-Meshkov Instability (RMI)



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- RMI occurs when two materials of different densities are subjected to shock loading
- Tamped RMI experiments can be used for constitutive model calibration
- RMI inversion behavior is affected by
  - Driver strength,  $Y_p$
  - Tamper strength,  $Y_T$
  - Shock stress,  $\sigma$
  - Atwood Number,  $A = \frac{\rho_T - \rho_D}{\rho_T + \rho_D}$
  - Corrugation aspect ratio  $k\eta_0$ 
    - $k\eta_0 = \frac{2\pi}{\lambda}\eta_0$



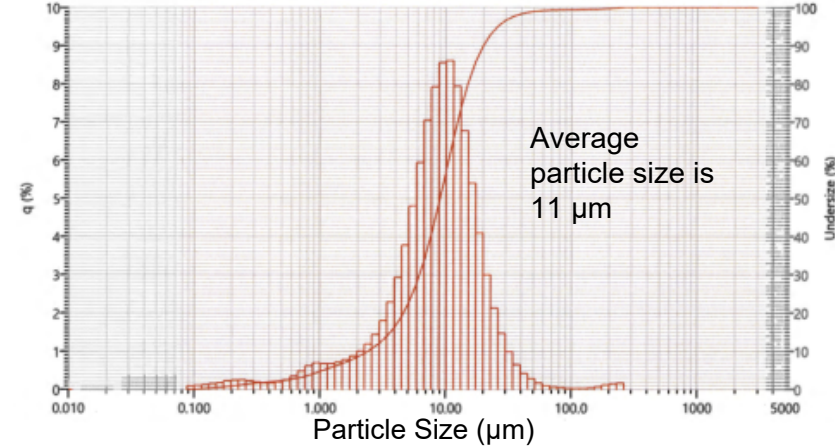
# Study Objectives



- Alumina-Epoxy matrix (ALOX)
  - $\text{Al}_2\text{O}_3$  Loaded Epoxy

Goal: Characterize the dynamic strength of the ALOX matrix at different volumetric fractions

- 44%  $\text{Al}_2\text{O}_3$
- 21.5%  $\text{Al}_2\text{O}_3$
- 0%  $\text{Al}_2\text{O}_3$  (Neat Epon828 epoxy resin cured with DEA)
- The corrugation aspect ratio  $k\eta_0$  and impact velocity (stress) were also varied to promote jet formation



Define  
Geometry

Execute  
Experiments

Epon828/DEA  
Analysis

ALOX  
Analysis



# The Dynamic Compression Sector (DCS)



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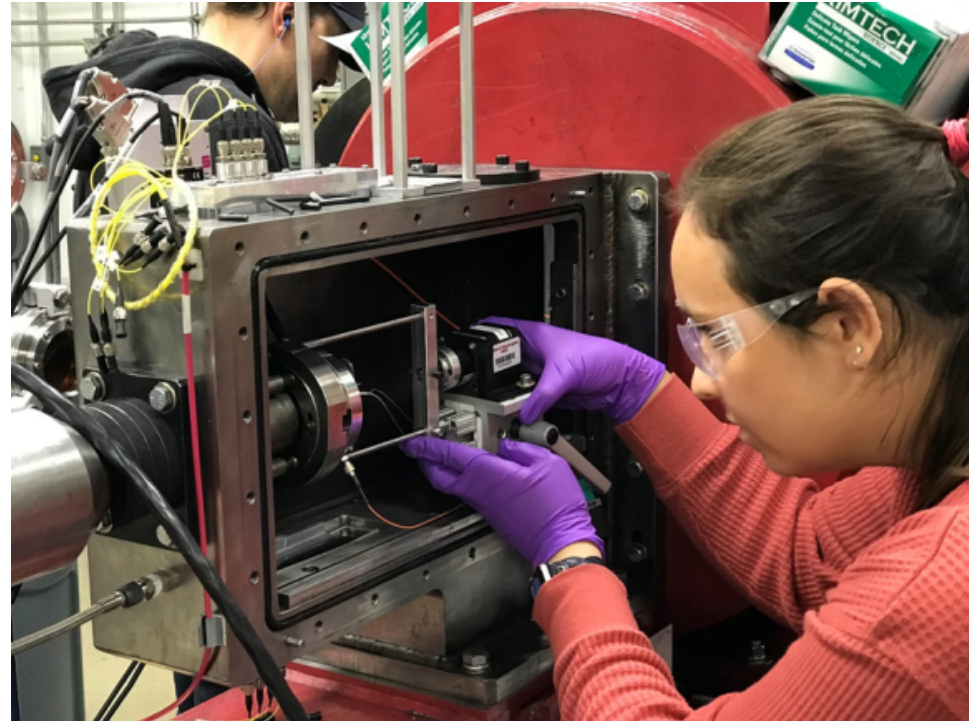
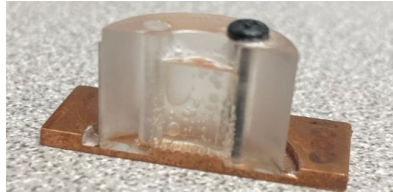
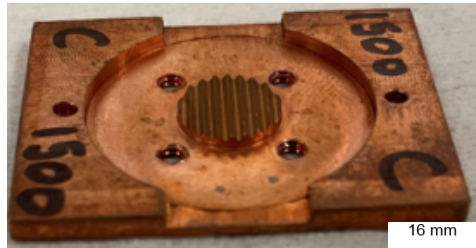
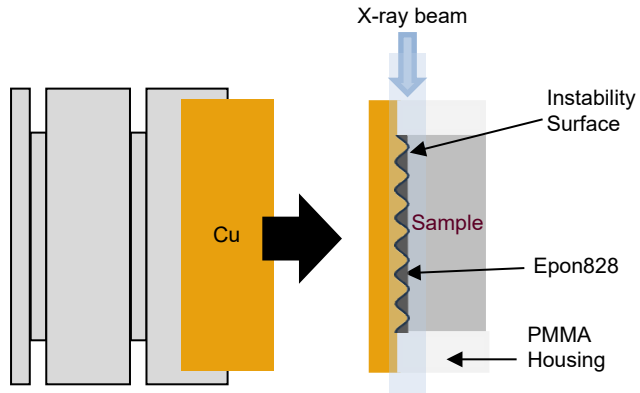
- Experimental Facility at the Advanced Photon Source (APS) Facility at Argonne National Laboratory
- Energy range from 7-36 keV – with energies to 100 keV for imaging



# Experimental Details



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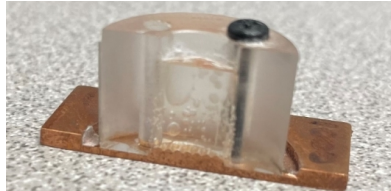
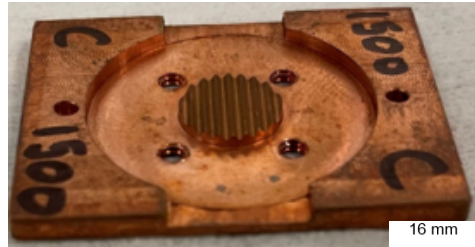
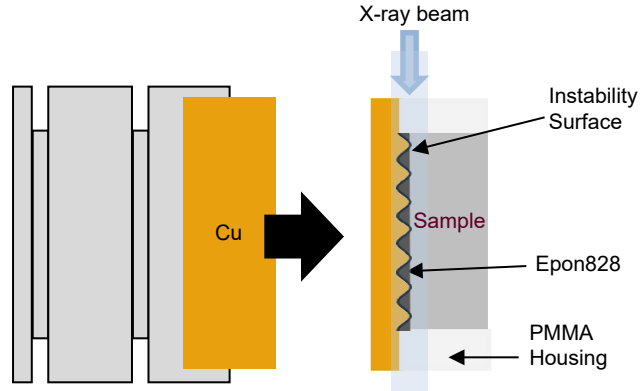




# Experimental Details



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- Experiments performed using a single stage powder gun
- Samples were impacted from 0.8 to 2.5 km/s
- Pressures estimated to be from 5 to 28 GPa
- Shots were captured using X-ray phase contrast imaging
- Frame rate of 154 ns
- 1024 x 1024 pixels



# Experimental Overview



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Neat Epon828 Epoxy

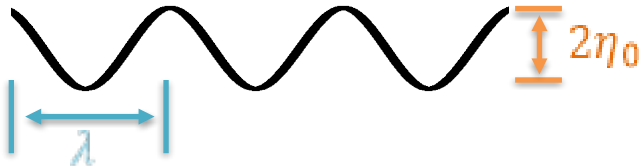
21.5%  $\text{Al}_2\text{O}_3$

44%  $\text{Al}_2\text{O}_3$

$k\eta_0$	Stress (GPa)
1.000	5.2
1.500	8.2
0.750	12.8

$k\eta_0$	Stress (GPa)
1.500	7.3
1.000	10.9
1.750	12.1

$k\eta_0$	Stress (GPa)
1.750	6.4
1.750	9.8
1.750	11.1
1.750	17.2
0.750	24.7
1.500	28.1



$$k\eta_0 = 2\pi \frac{\eta_0}{\lambda}$$

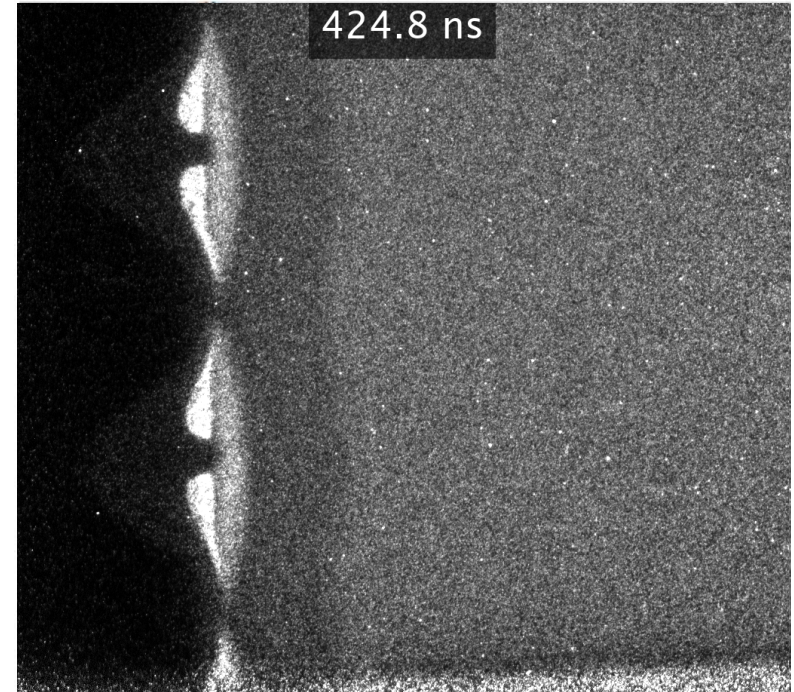
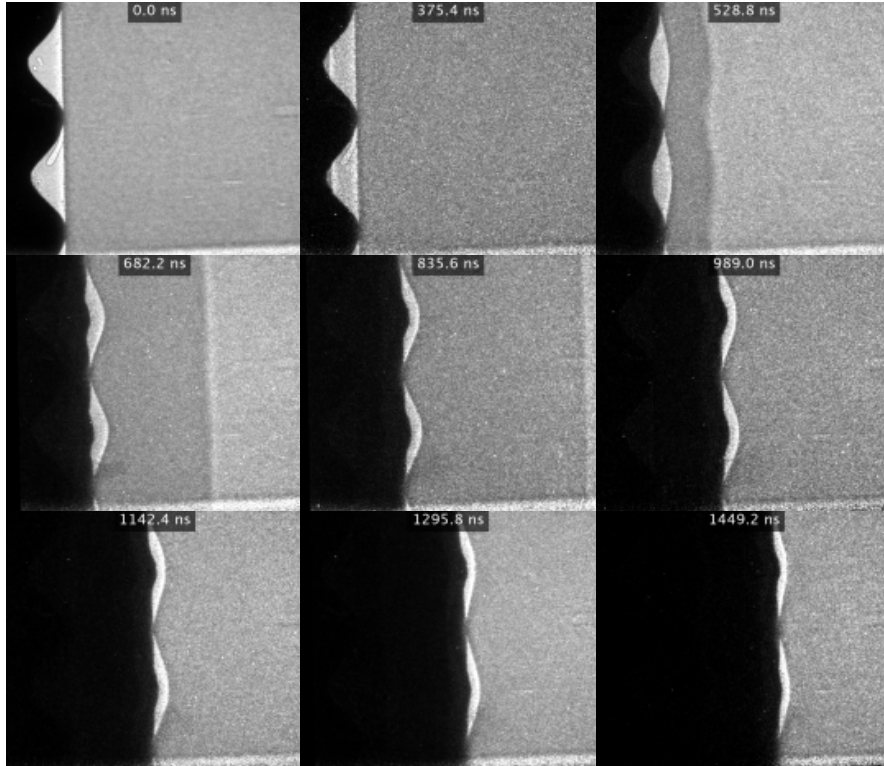
\* Stress calculated with impedance matching

# Experimental Data



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21.5%  $\text{Al}_2\text{O}_3$  encased in Epon828, 11 GPa

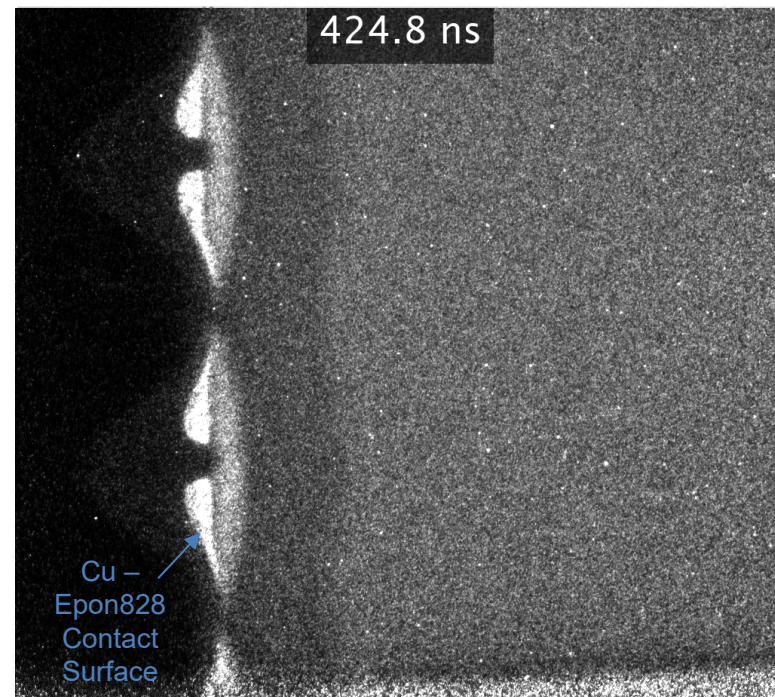
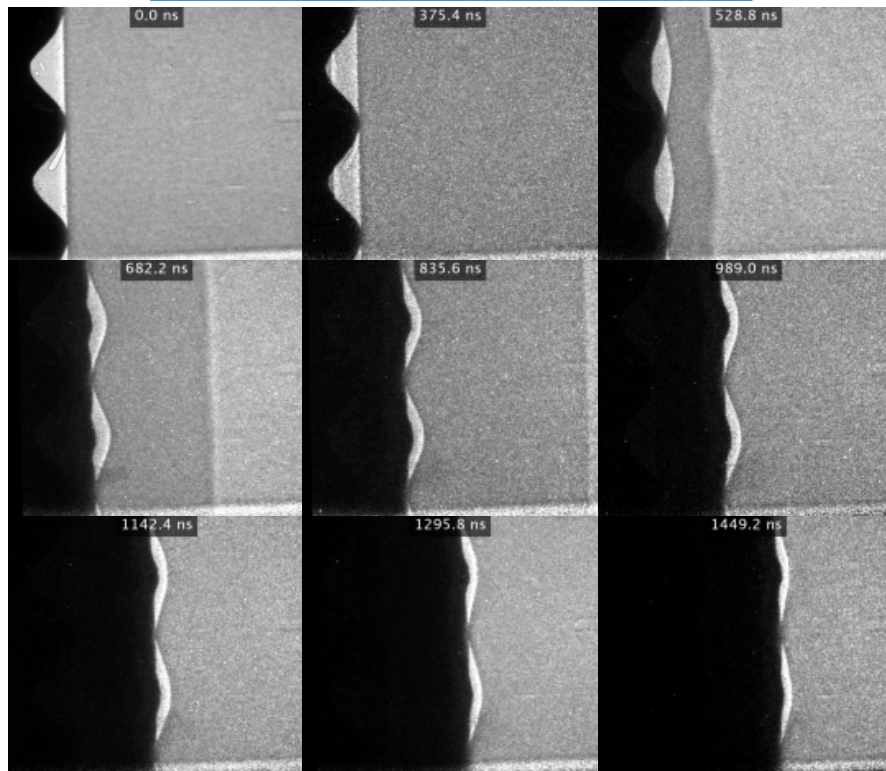


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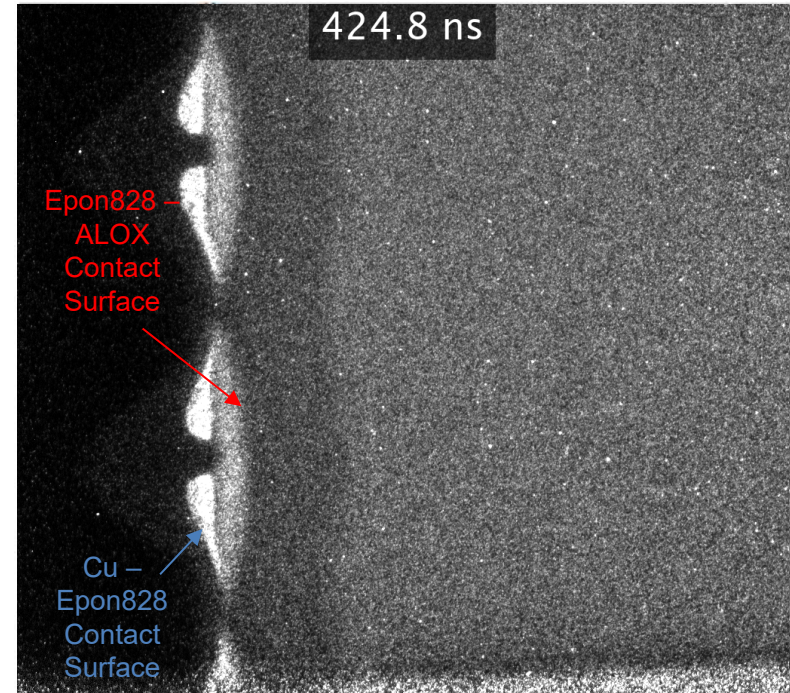
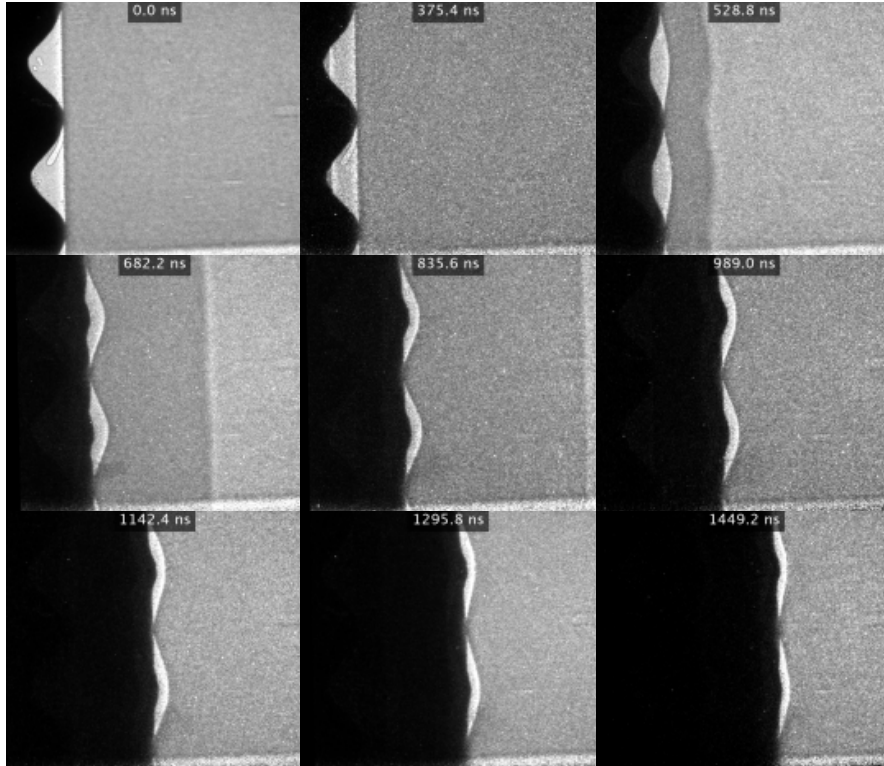


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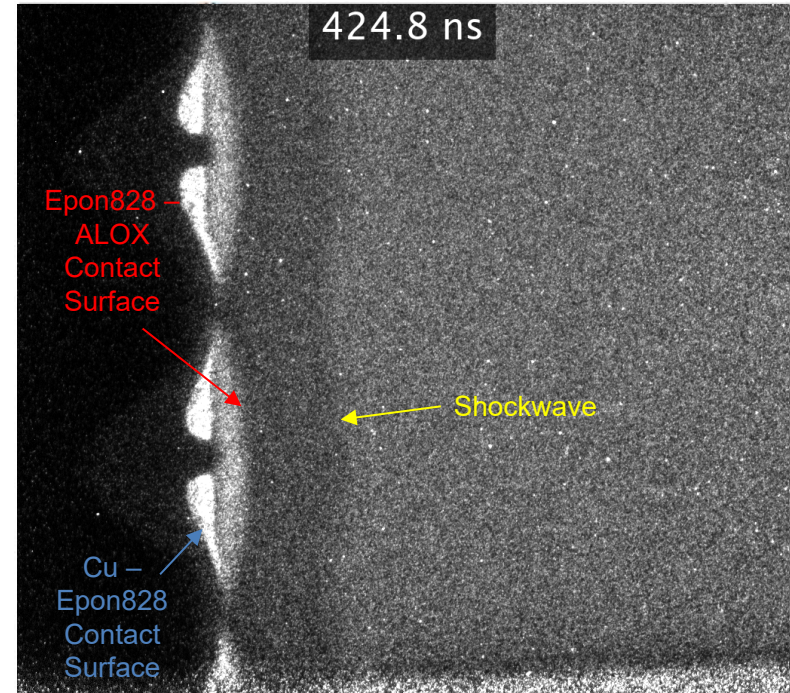
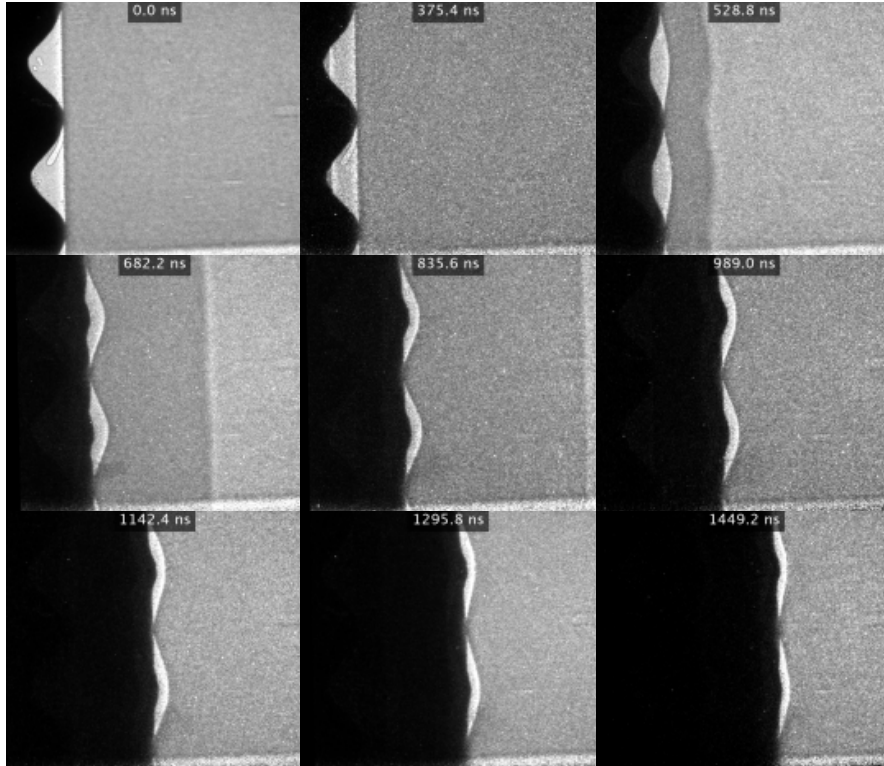


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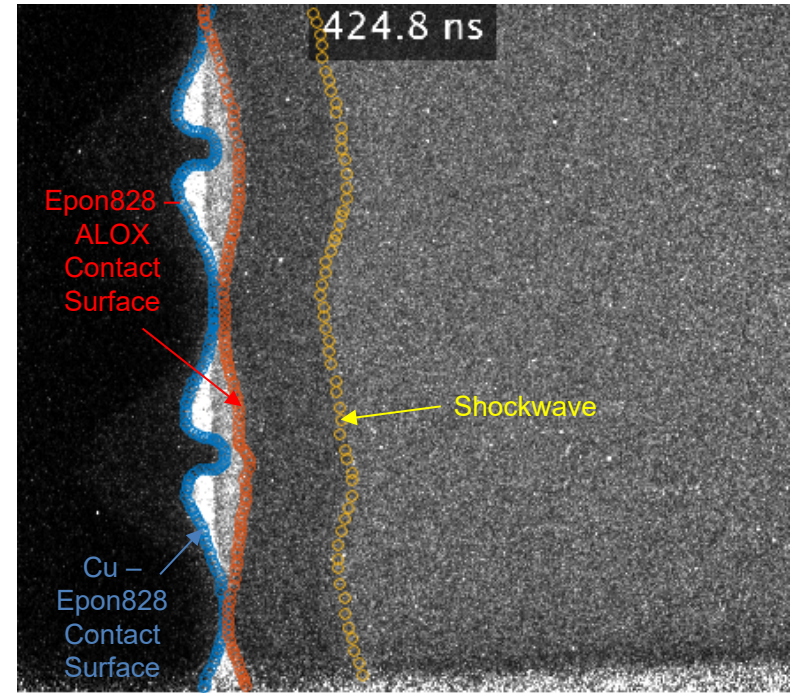
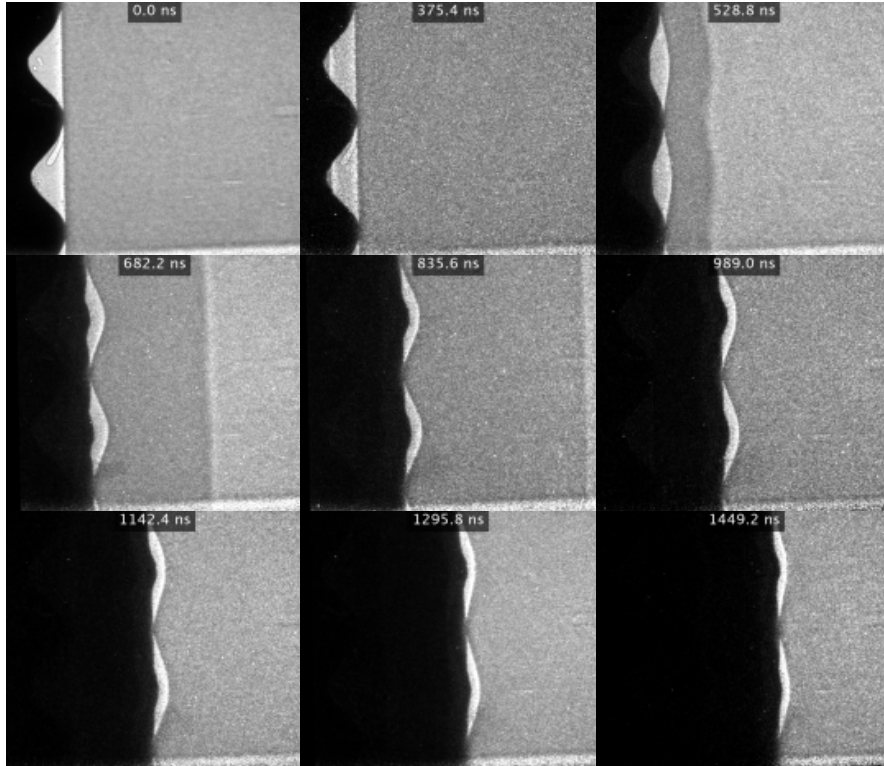


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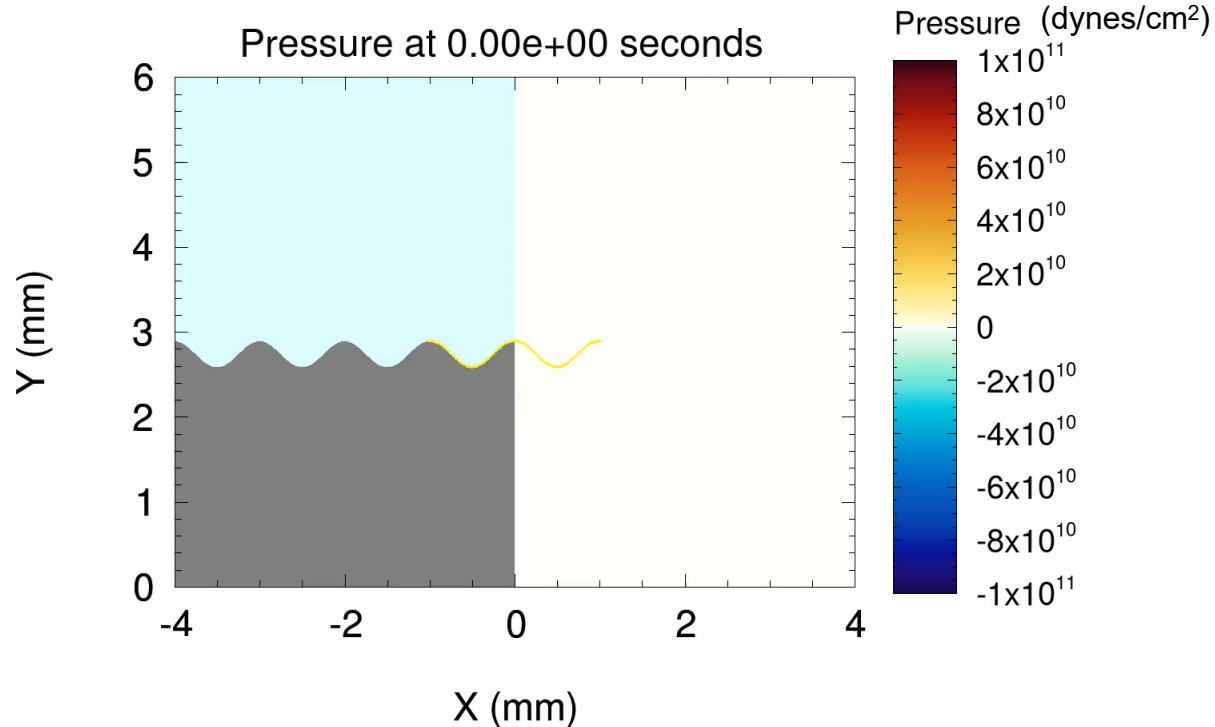


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21.5%  $\text{Al}_2\text{O}_3$  encased in Epon828, 11 GPa



# Simulations

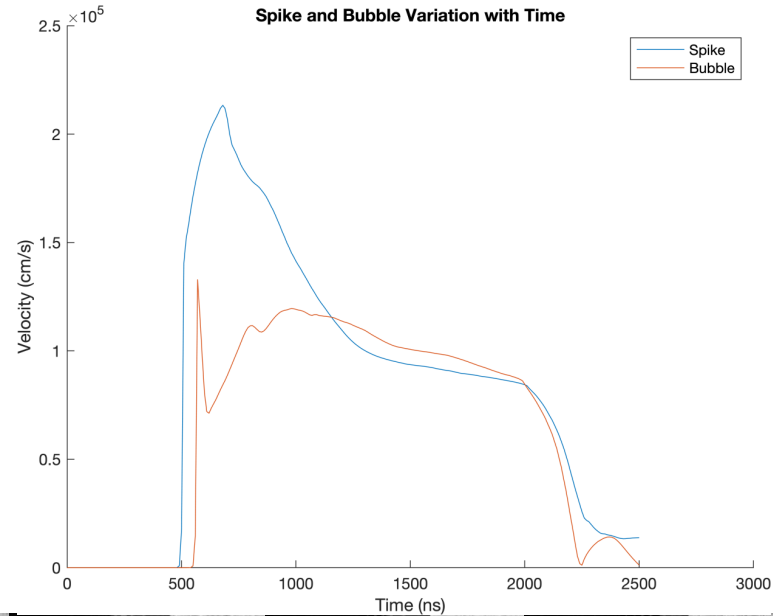


- Simulations were performed using the Sandia Eulerian hydrocode CTH
- CTH uses a fixed mesh that allows the material to move through it

# Epon828 Resin Cured with DEA

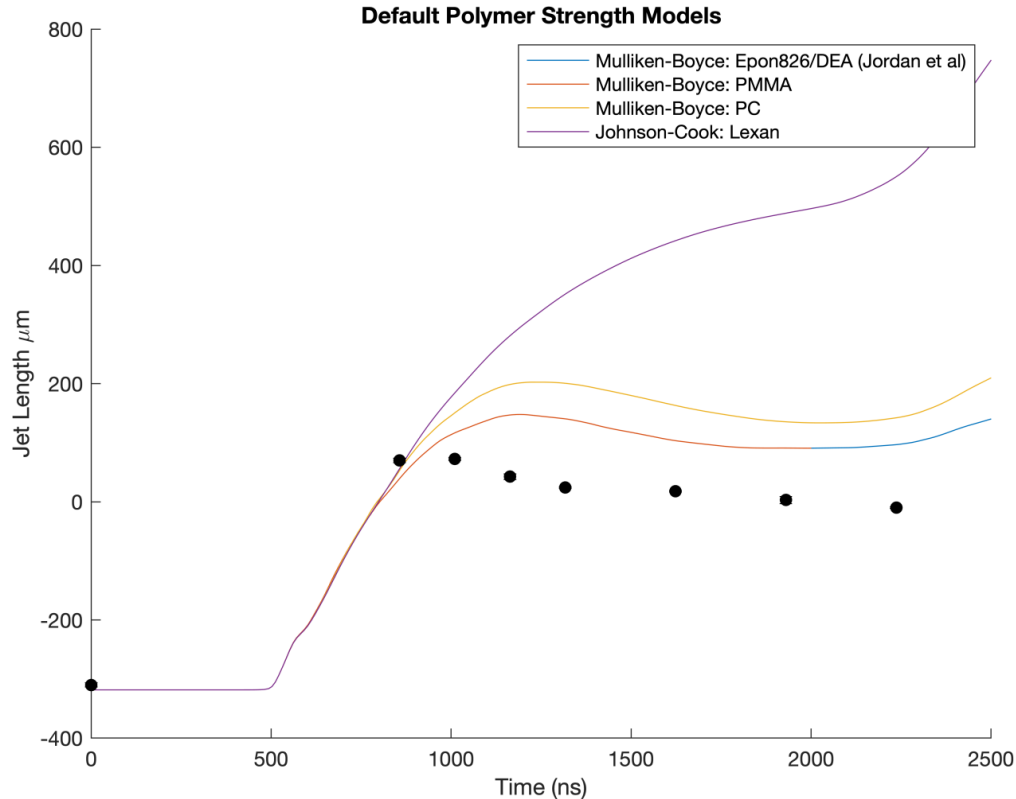


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# Default Strength Models for Similar Polymers Cannot Capture RMI Deformation

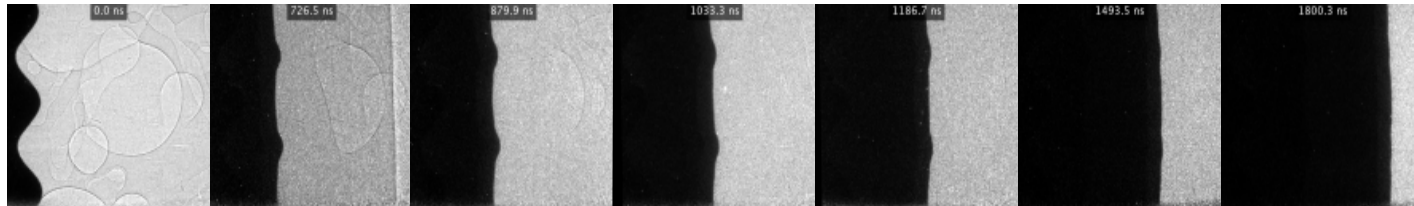
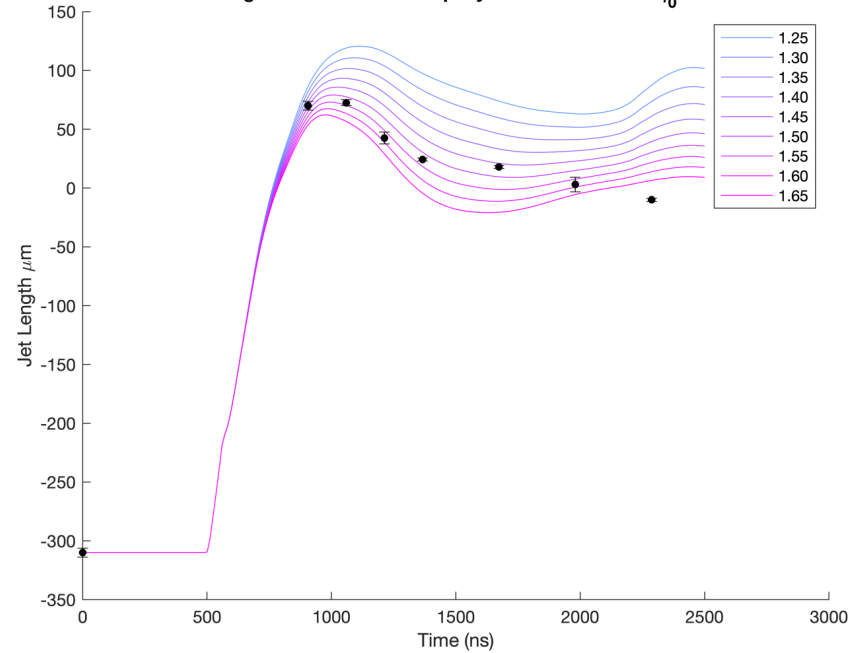


# Jet Length Comparison



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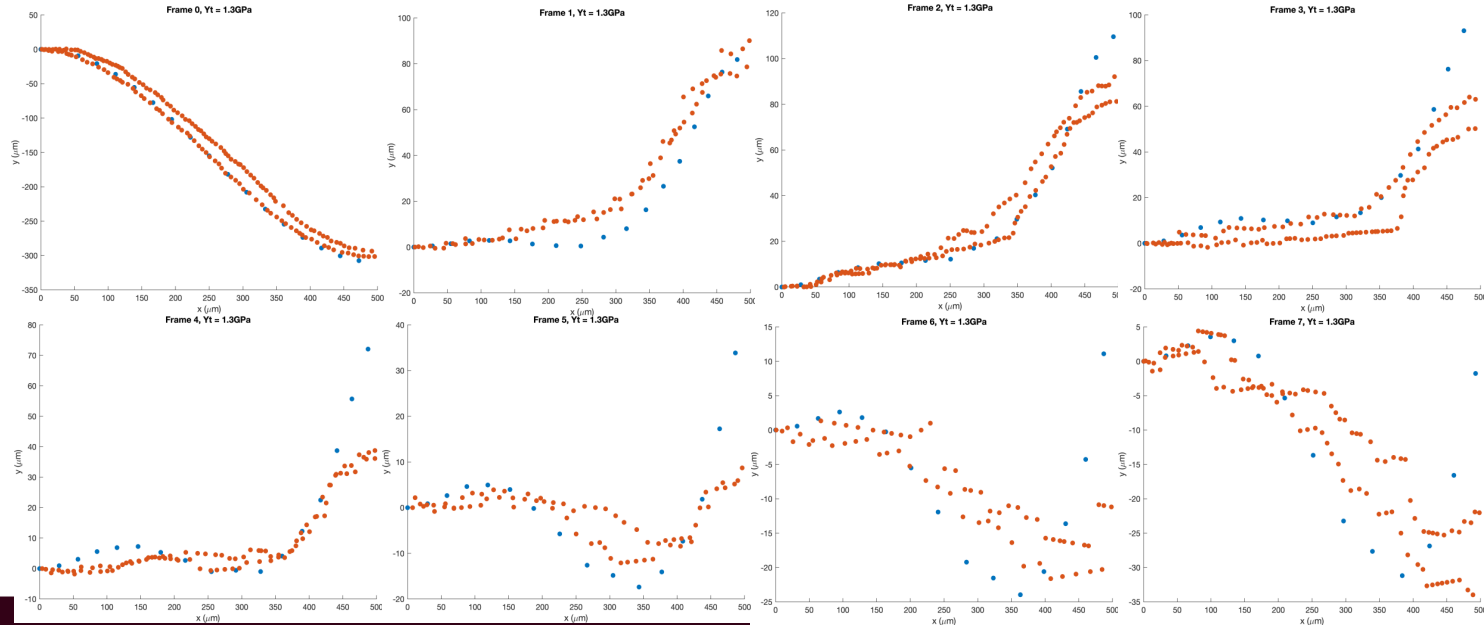
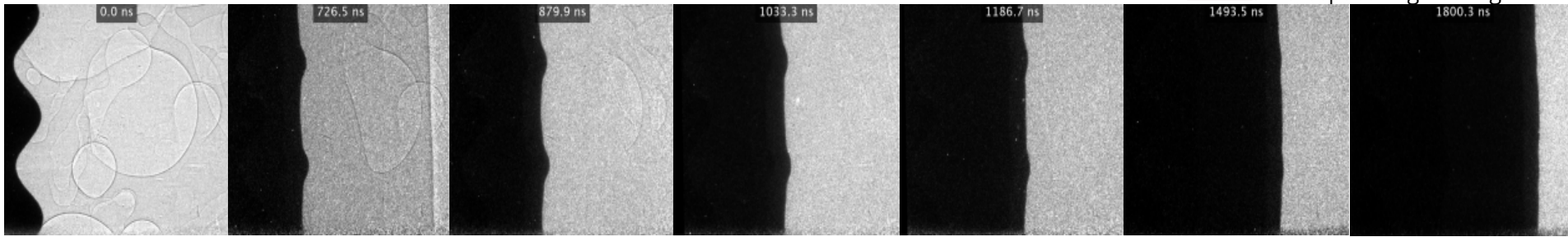
Jet Length vs Time for Neat Epoxy at  $P = 8$  GPa and  $k\eta_0 = 1.00$



# Contour Comparison



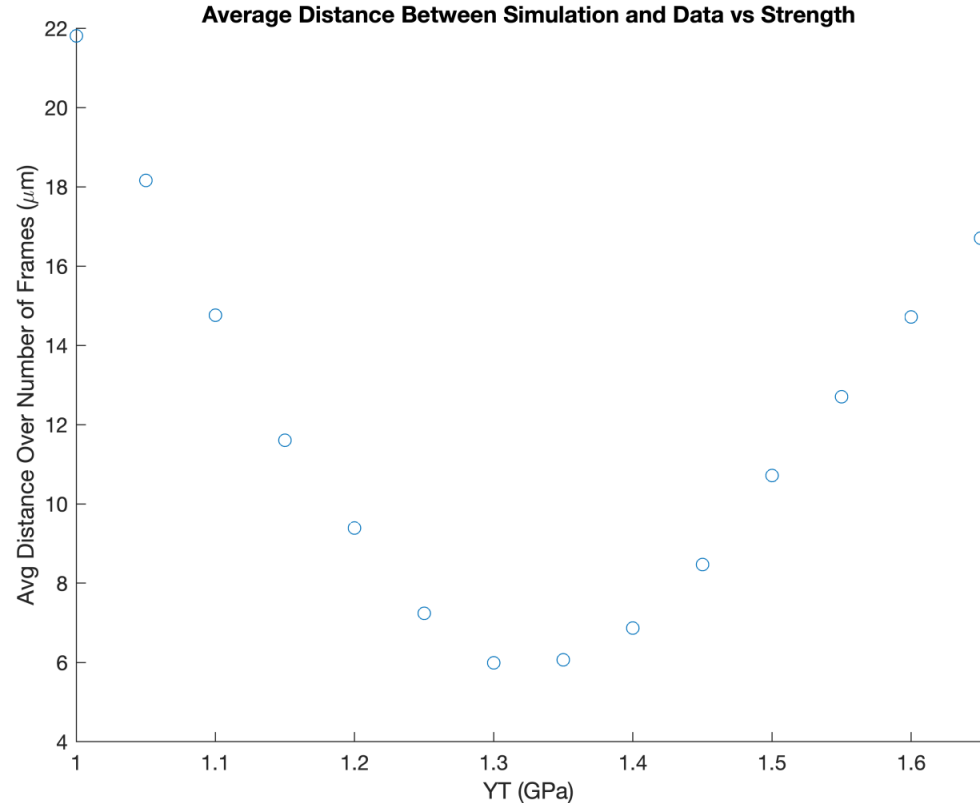
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# Elastic-Perfectly-Plastic Model



- Preliminary simulations were run using the elastic-perfectly-plastic model
- Used contour comparison to find a strength value where there was a minimum difference between the experimental data and the simulation
- Strength was estimated to be around 1.3 GPa for a stress of about 8 GPa

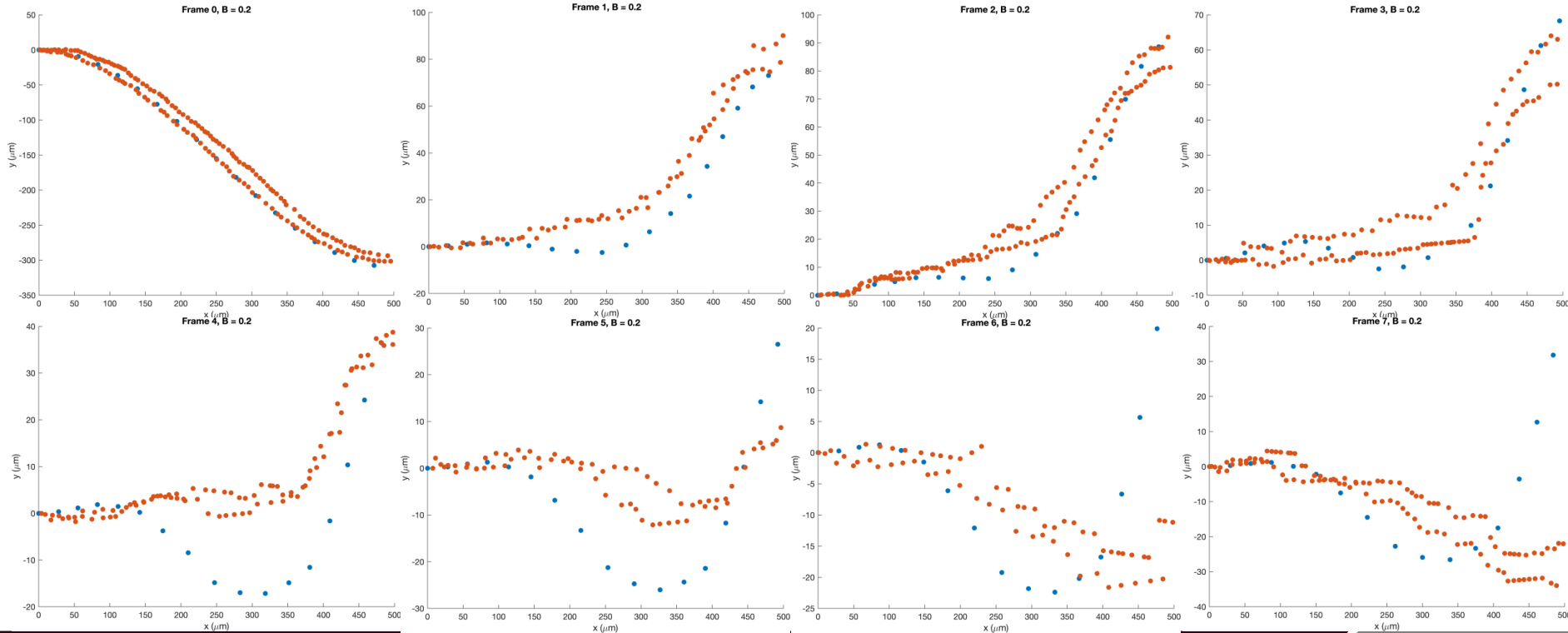




# Johnson-Cook Model

- Used strength value from the Elastic-Perfectly-Plastic model as a baseline case

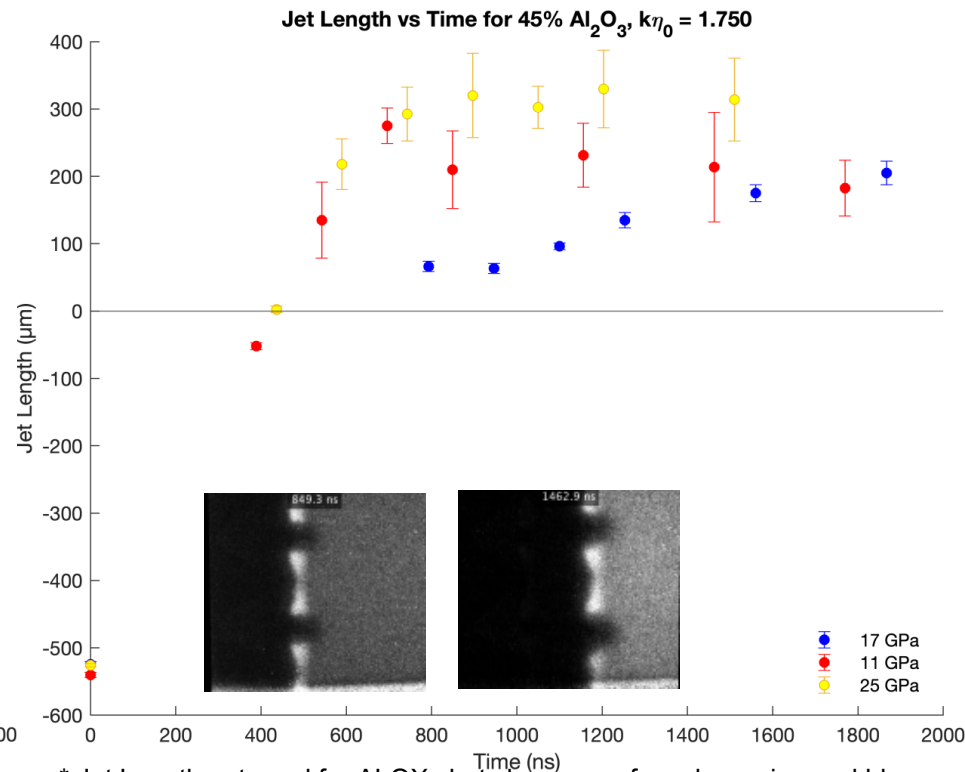
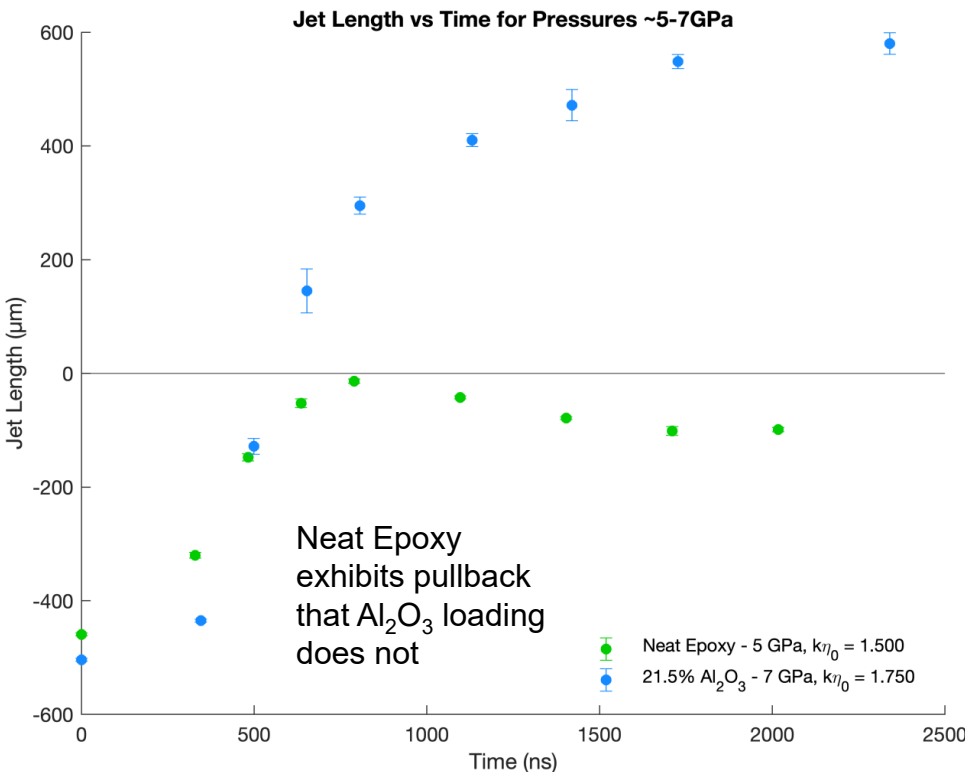
- Experiment
- Simulation



# Alumina addition promotes jetting



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\* Jet Length not used for ALOX shots because of mushrooming and blur – contour calibration is necessary

\*Bars indicate the width of the intensity gradient for the images

# Conclusions



- Conducted 12 RMI experiments with varying  $\text{Al}_2\text{O}_3$  loading and drive conditions
- Epon828/DEA experiments proved to have unexpected strength causing a sort of “pullback” behavior
  - This pullback behavior has not been seen in previous studies
- Modeling analysis indicates that this behavior due to the strength
- Using a simple strength model does not fully reproduce the experimental data
- Further steps
  - Apply a more complex strength model
  - Calibrate a polymer specific strength model like Mulliken-Boyce
  - Framework to framework solution verification
  - Move on to ALOX strength modeling

# DCS Acknowledgement



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# Uncertainty Analysis



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