



Exceptional service in the national interest

Oxygen vacancy migration and impact on high voltage DC polarization in $\text{BaTiO}_3\text{-Bi}(\text{Zn,Ti})\text{O}_3$

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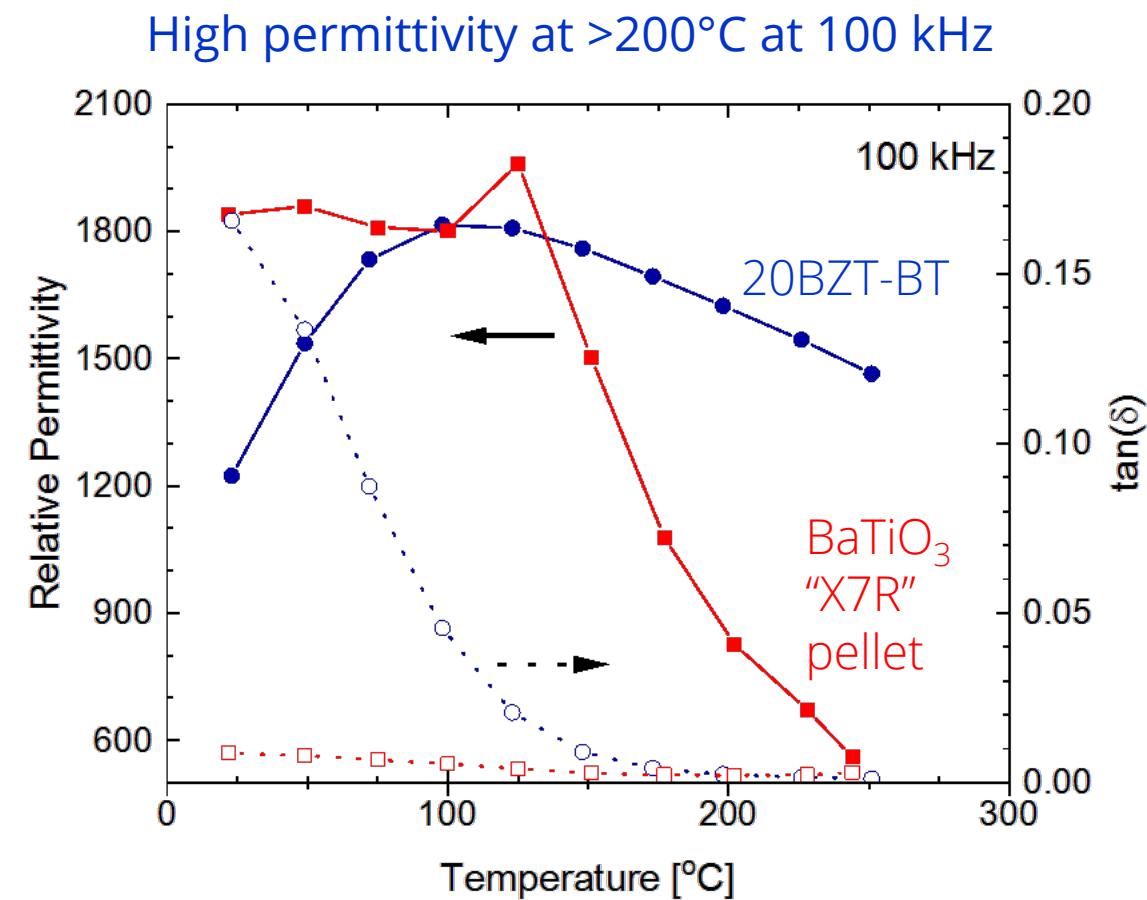
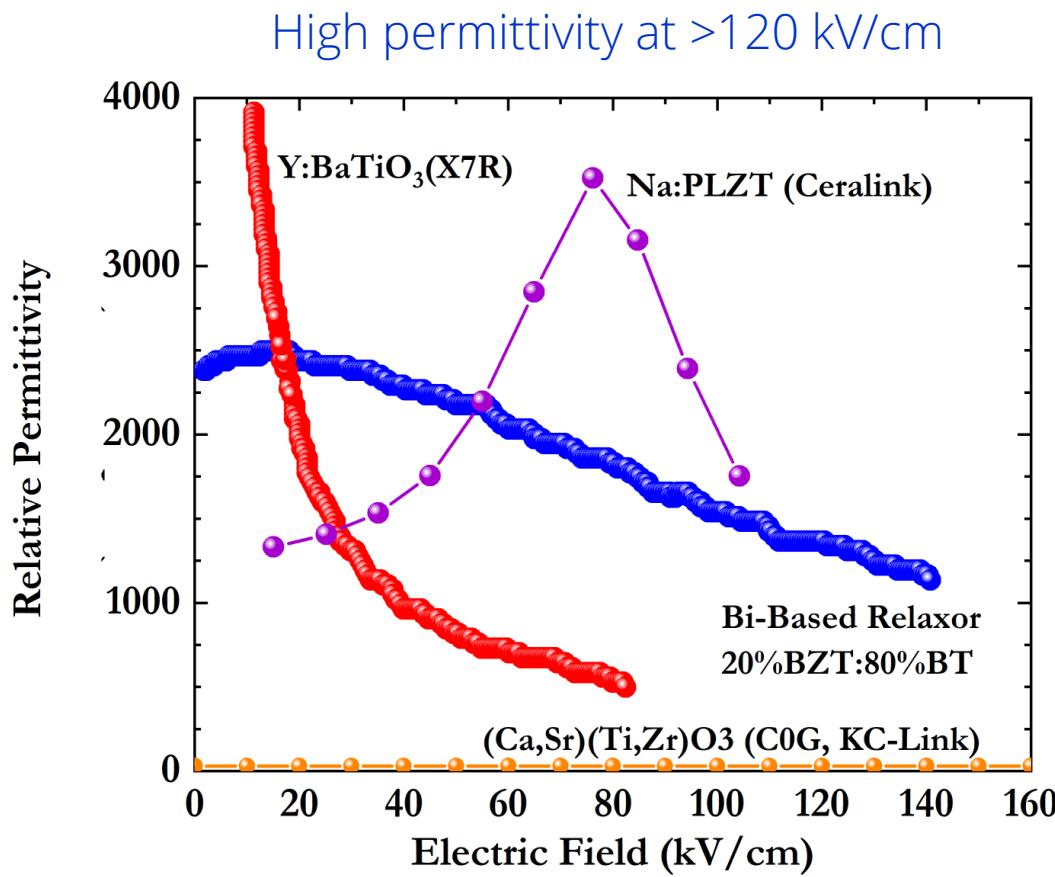
Sandia National Laboratories, Albuquerque, NM USA

January 18, 2023
ACerS EMA 2023 – Orlando, FL
S10: Structure of Defects and Defect Mediated Properties
EMA-101-2023: 3:15 – 3:30 pm

High Permittivity in High Electric Field and Temperature

20BZT-BT: 20% $\text{Bi}(\text{Zn}_{0.5}\text{Ti}_{0.5})\text{O}_3$ -80% BaTiO_3

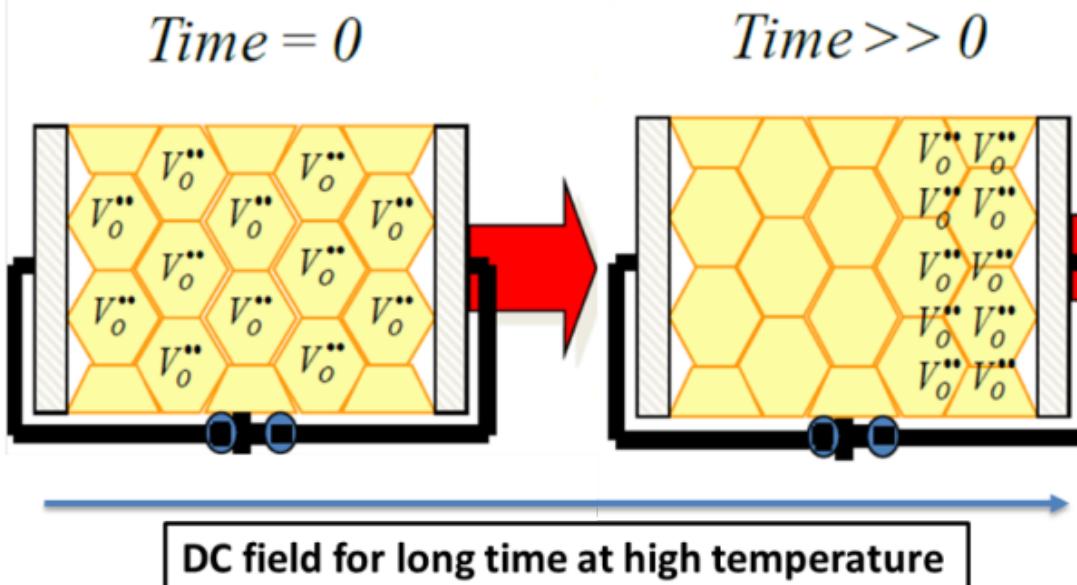
High and less variable permittivity at high electric field and temperature, desirable for high power conversion applications



Oxygen Vacancy Migration Can Limit DC Lifetime

DC bias \rightarrow oxygen vacancy ($V_O^{..}$) migration

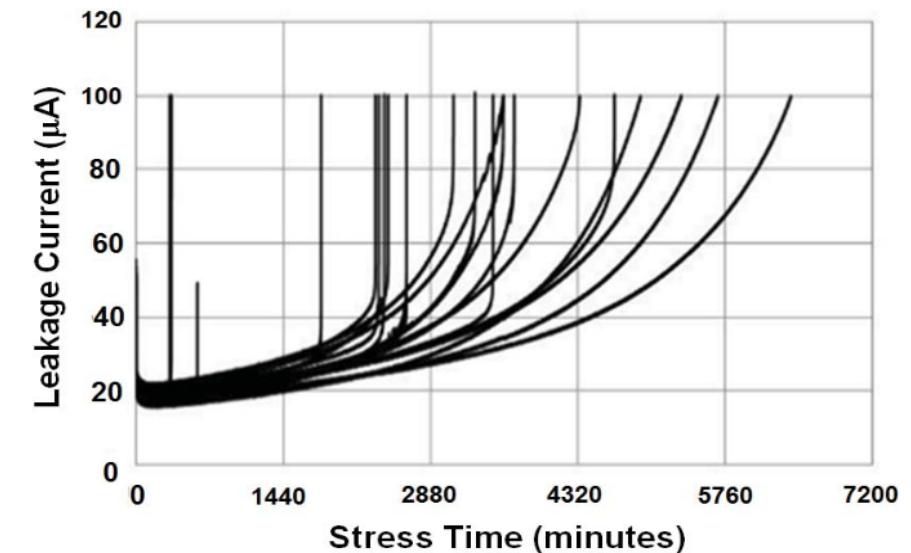
- Change in electron and hole concentration
- Increase in bulk and or electrode leakage current



R. Maier, Penn. State PhD Thesis (2014)

DC lifetime and degradation modes uncharacterized in BZT-BT

Accelerated DC Lifetime for BME X7R MLCC's

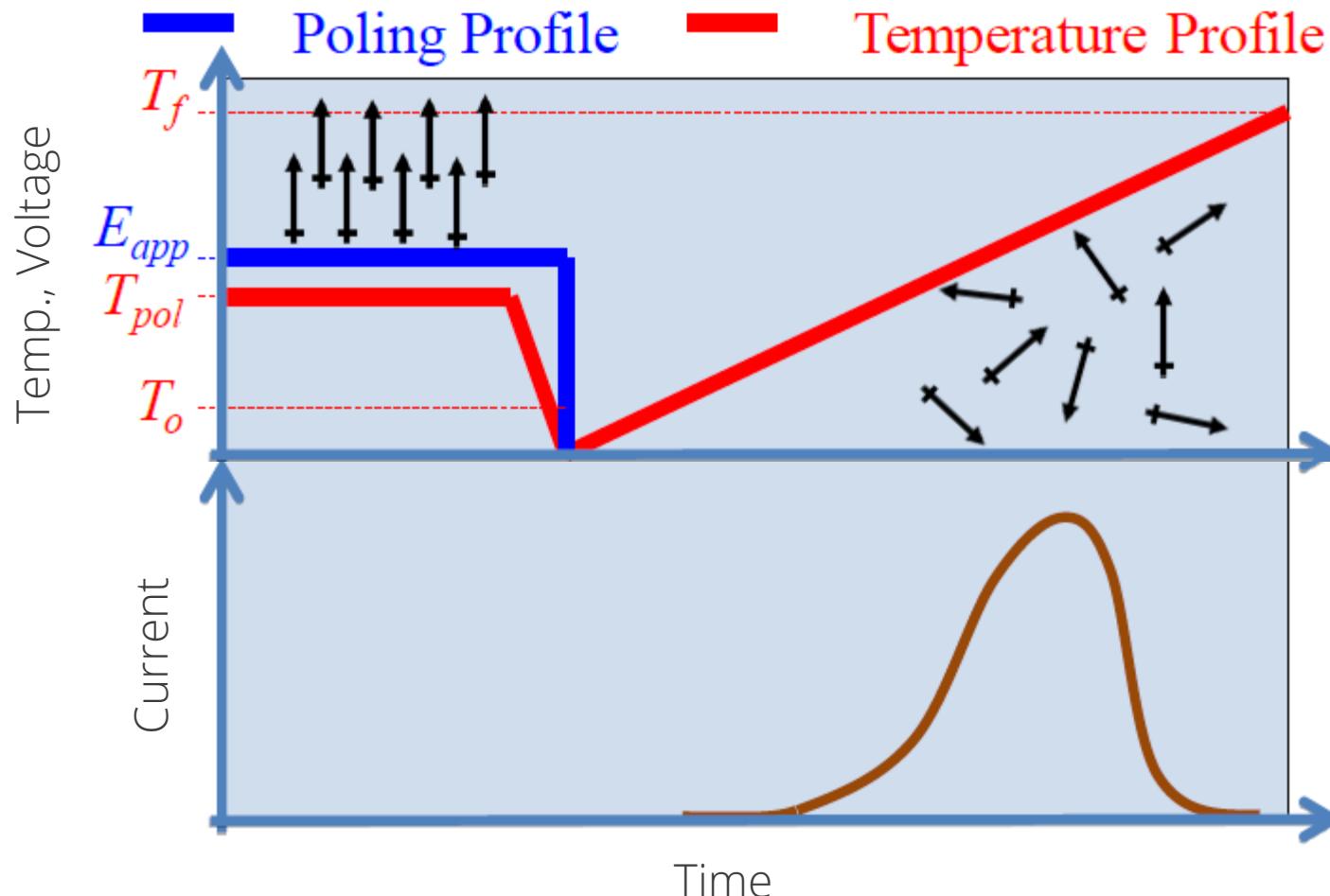


Accelerated test (5x V_r)
0.47 uF, 50 V Rated, 0805, 250 V, 155 °C

D. Liu, IEEE Tran. Comp. Pack. Man. Tech. 5 (2015) 40

Thermally Stimulated Depolarization Current (TSDC)

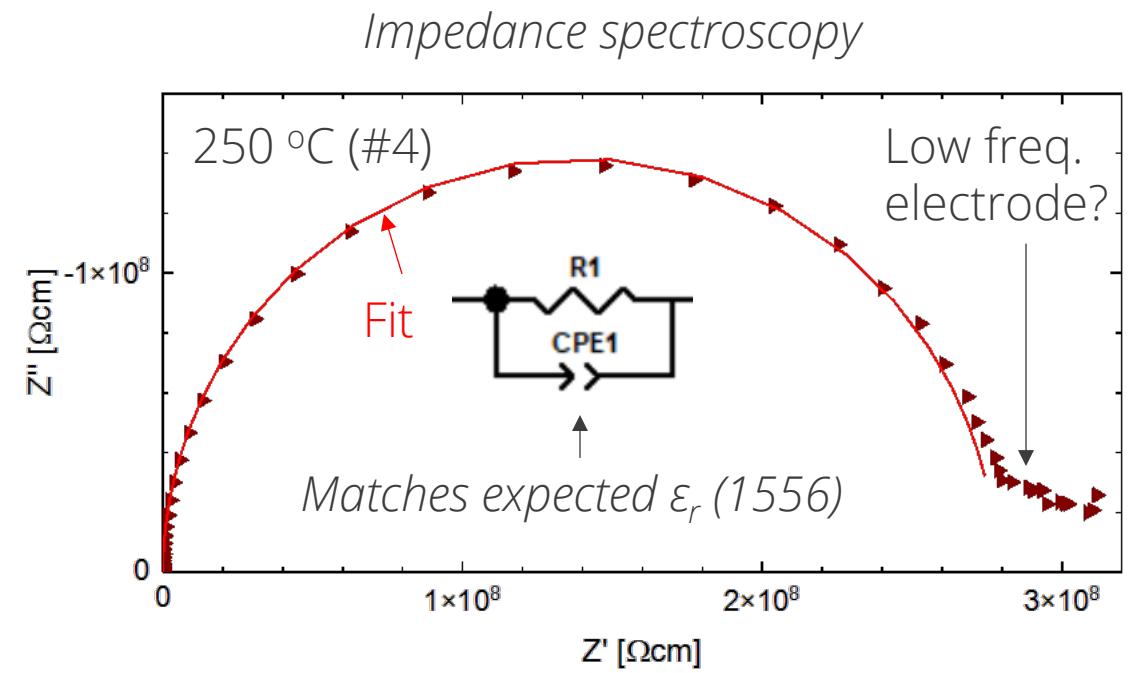
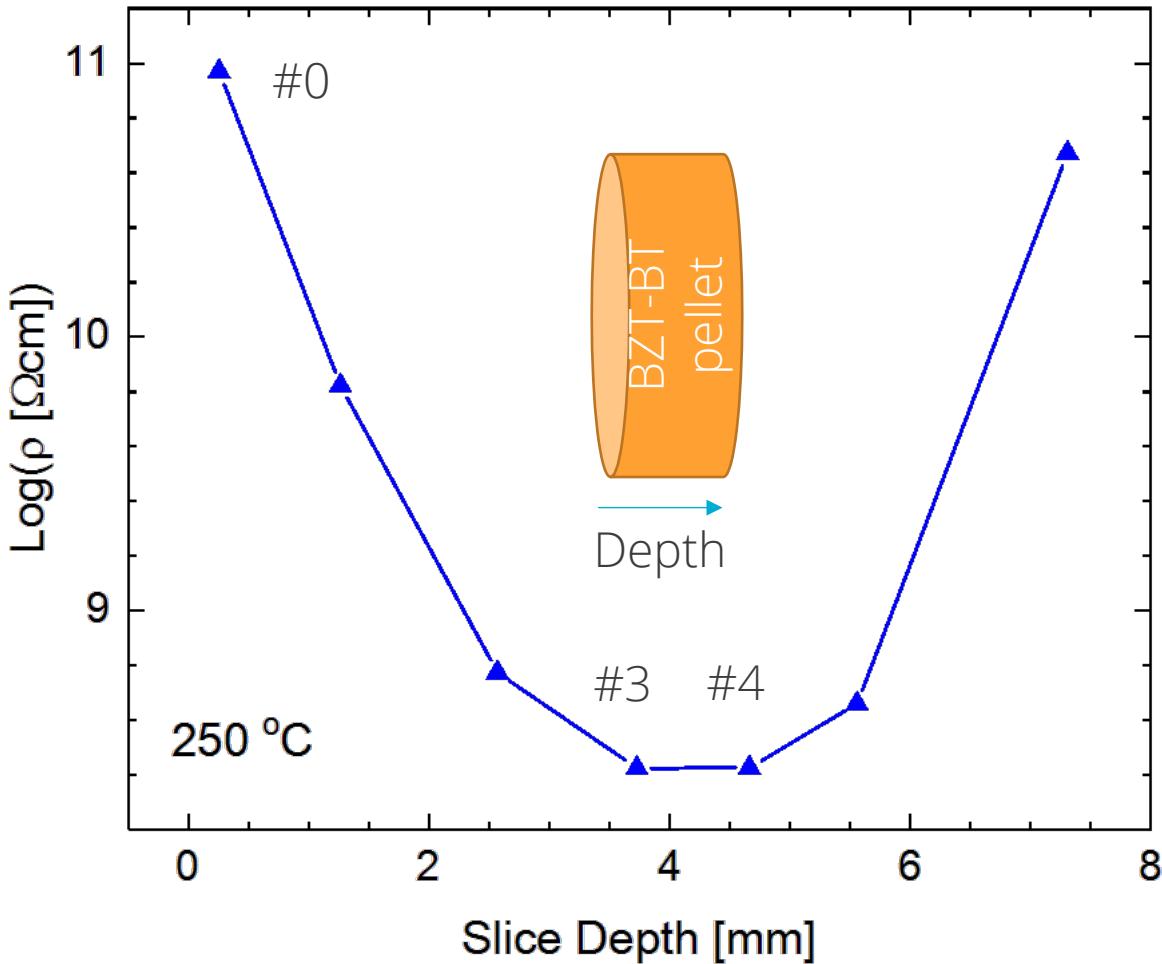
$V_0^{\cdot\cdot}$ are typically not majority charge carriers → probe mobile point defects with TSDC



Maier, Penn State PhD Thesis (2014)

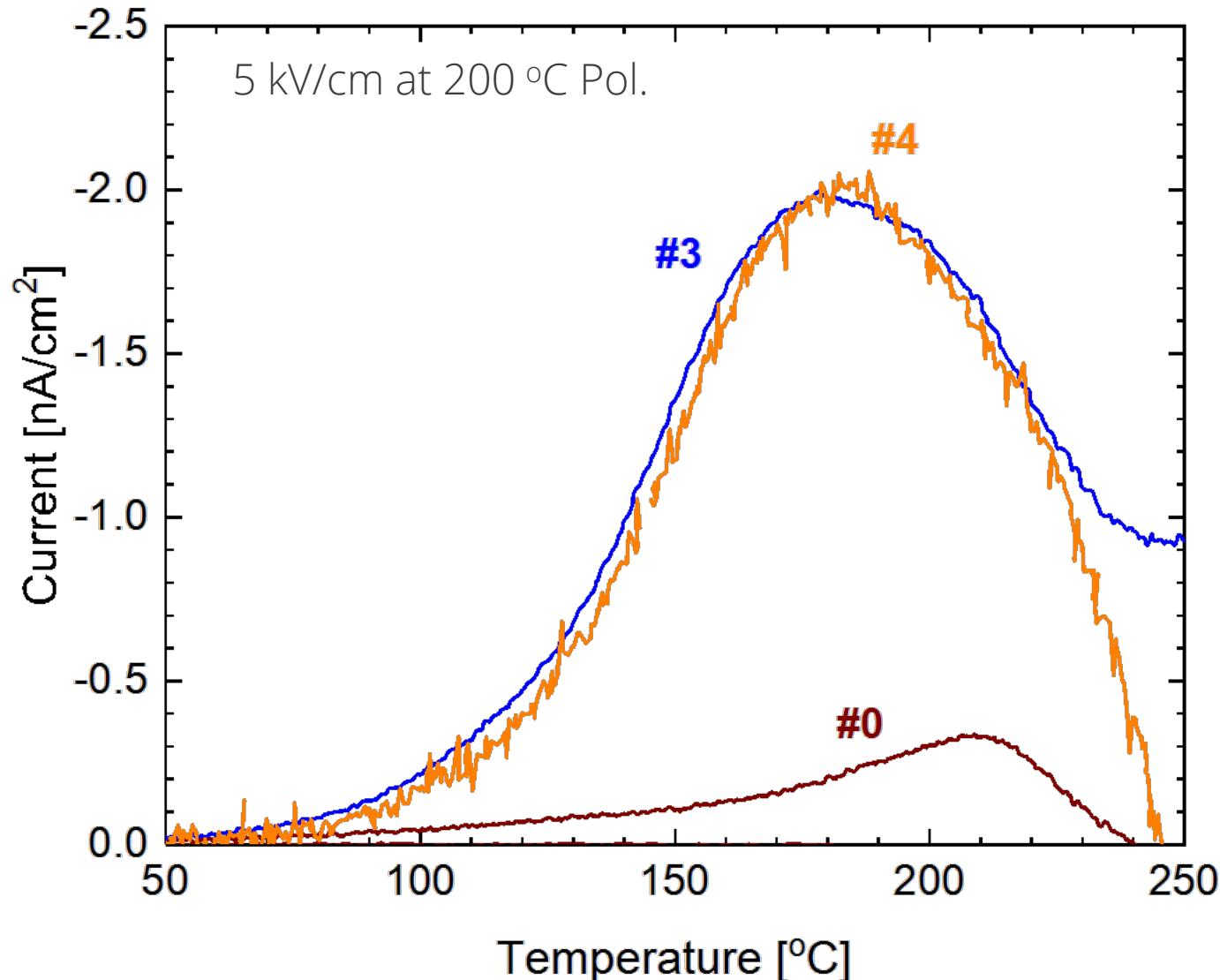
Large Resistivity Change Across Thickness $\rightarrow \Delta V_O^{\bullet\bullet}$?

Bi-rich BZT-BT: $(\text{Bi}_{0.22}\text{Ba}_{0.78})(\text{Zn}_{0.1}\text{Ti}_{0.9})\text{O}_3$ (Donor doped to suppress $[\text{V}_O^{\bullet\bullet}]$)



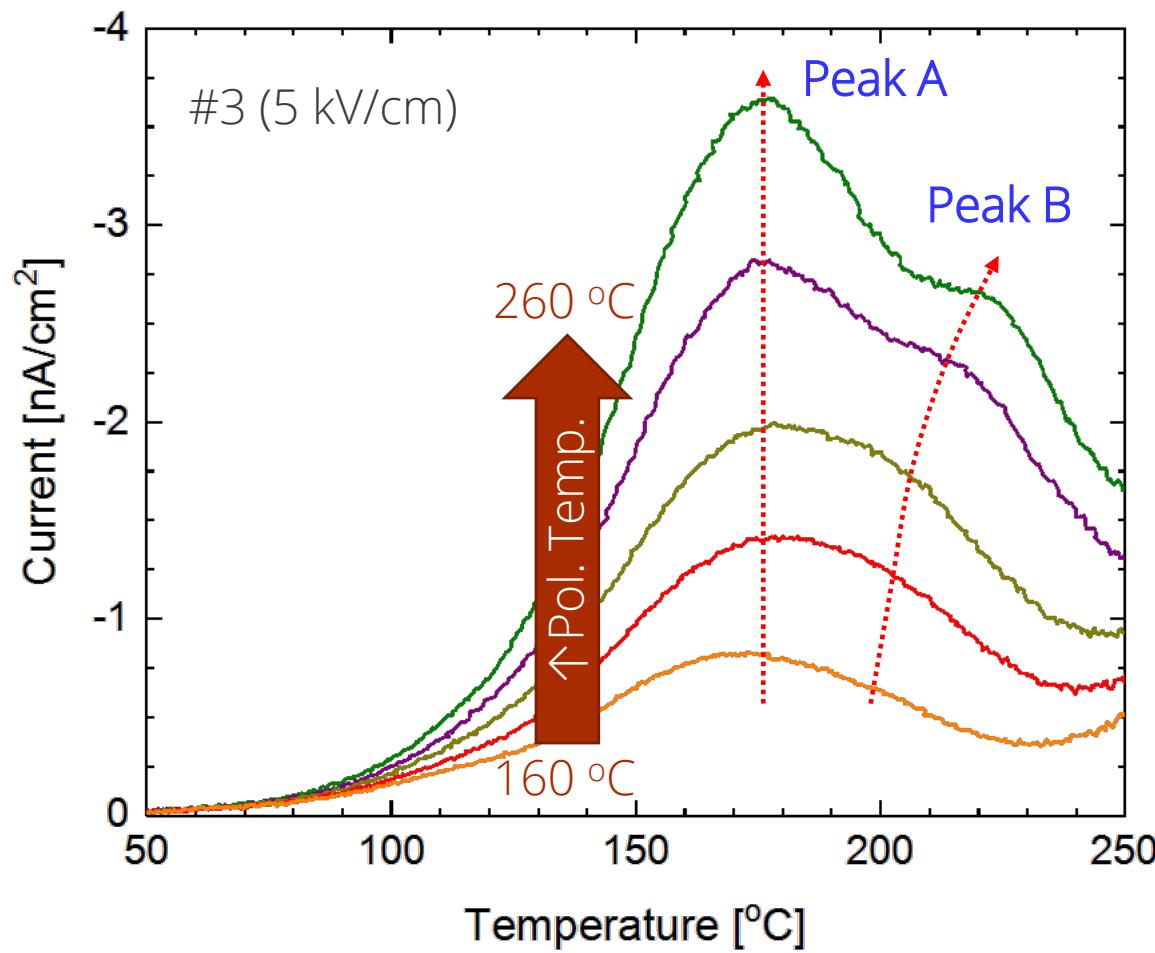
→ Opportunity to examine $\text{V}_O^{\bullet\bullet}$ impact on TSDC and DC lifetime!

Largest TSDC Response for Lowest Resistance Samples

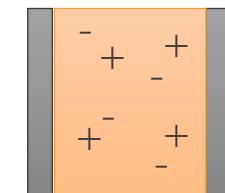


Very large TSDC near center of sample, consistent with significant $V_O^{\bullet\bullet}$ concentration

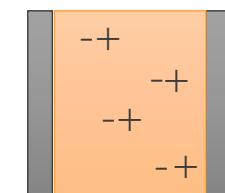
Polarization Temperature Dependence of TSDC



Peak A
Dipole defects
(e.g., $V_O^{\cdot\cdot\cdot} - V_{Ba}^{\cdot\cdot\cdot}$)



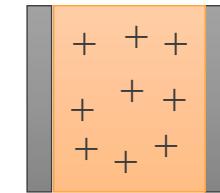
Polarize



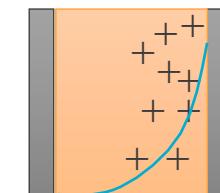
Defects “depolarize” at single temperature

→ No *T* dependence¹

Peak B
Space charge defects
(e.g., $V_O^{\cdot\cdot\cdot}$)



Polarize

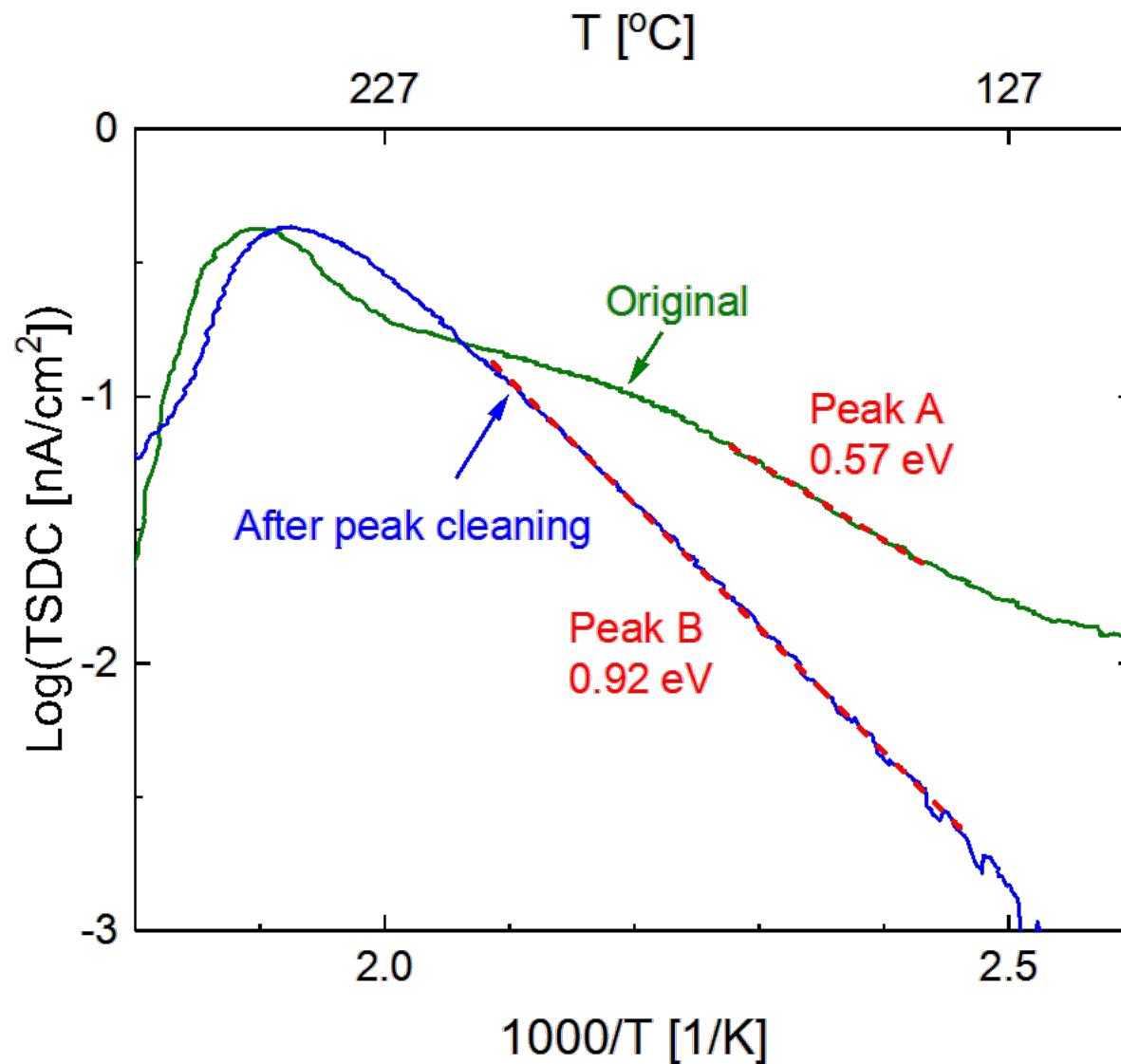


Greater concentration gradient → more time/temp. to depolarize

→ *T* dependence¹

Max. peak area = ~80 $\mu\text{C}/\text{cm}^3 \rightarrow \sim 0.006 \text{ ppm } [V_O^{\cdot\cdot\cdot}]$

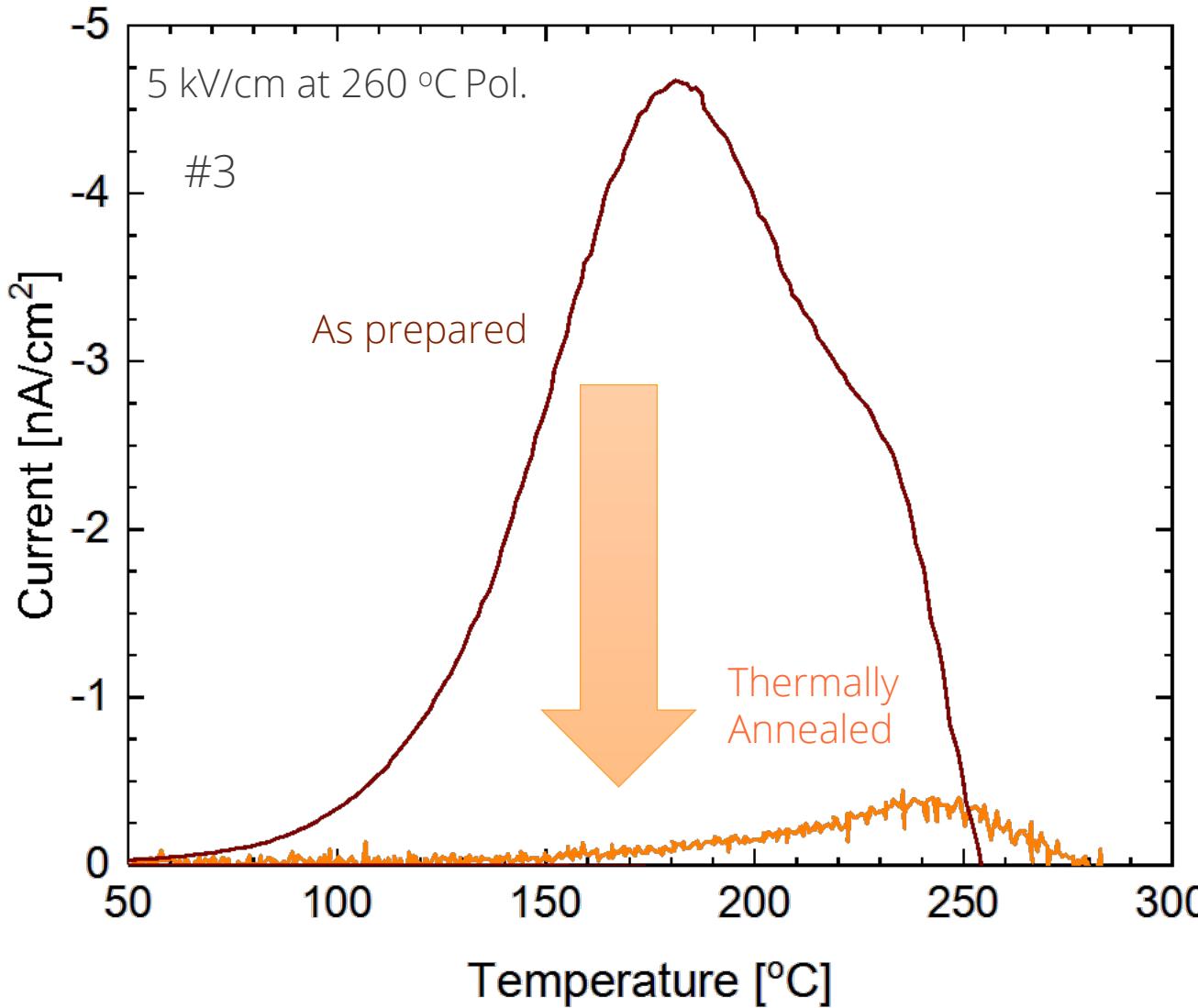
Activation Energies (E_A) Consistent with Dipolar and Space Charge



- $E_A \sim 0.7 \text{ eV}$ typical of $\text{V}_0^{\cdot\cdot}$ grain diffusion
- Low E_A of Peak A \rightarrow consistent with dipolar or grain conduction
- Larger E_A Peak B \rightarrow possible space charge boundary blocking conduction

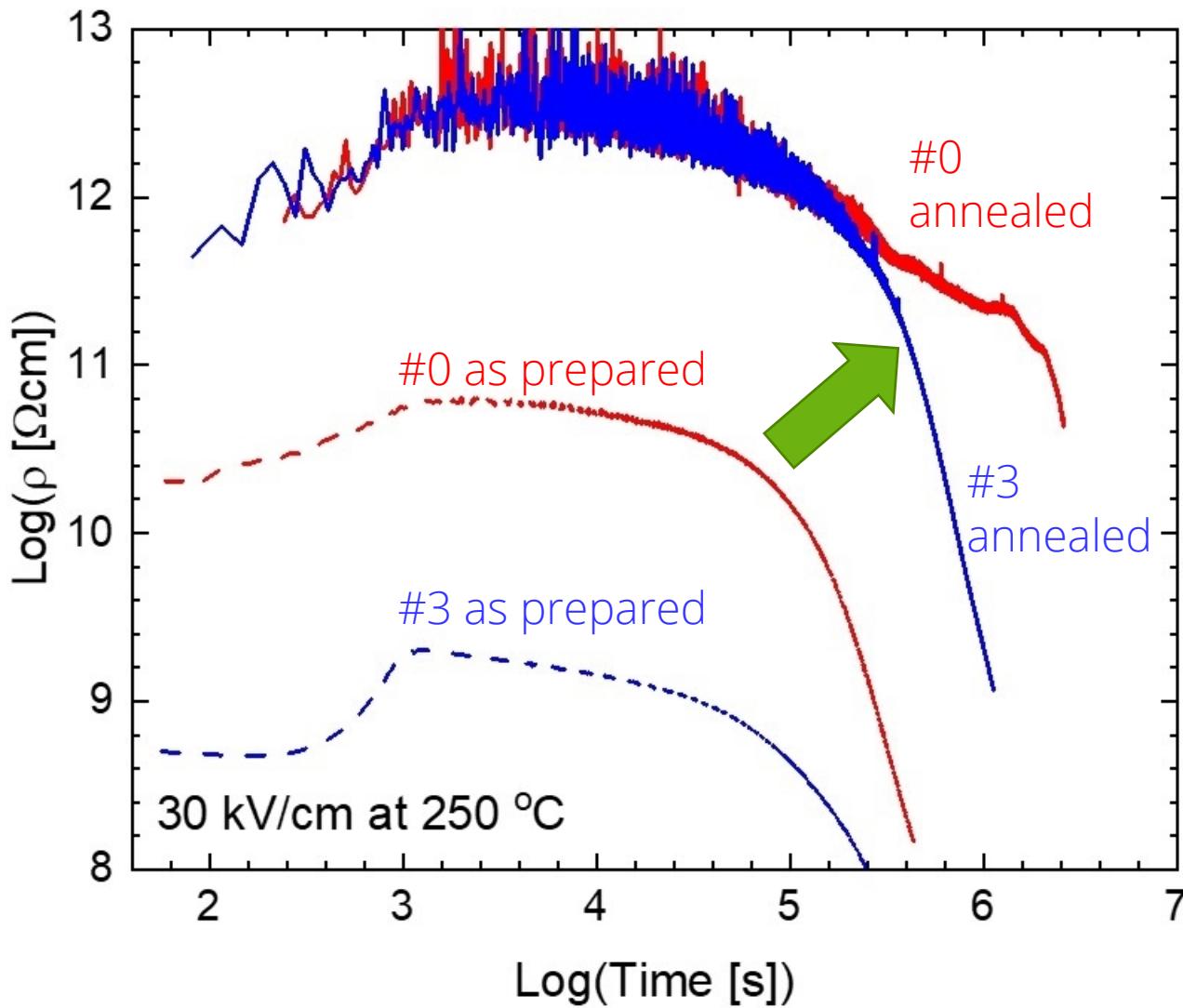
Note: Ba-deficient BZT-BT sample shown

Thermal Annealing Decreases TSDC Response

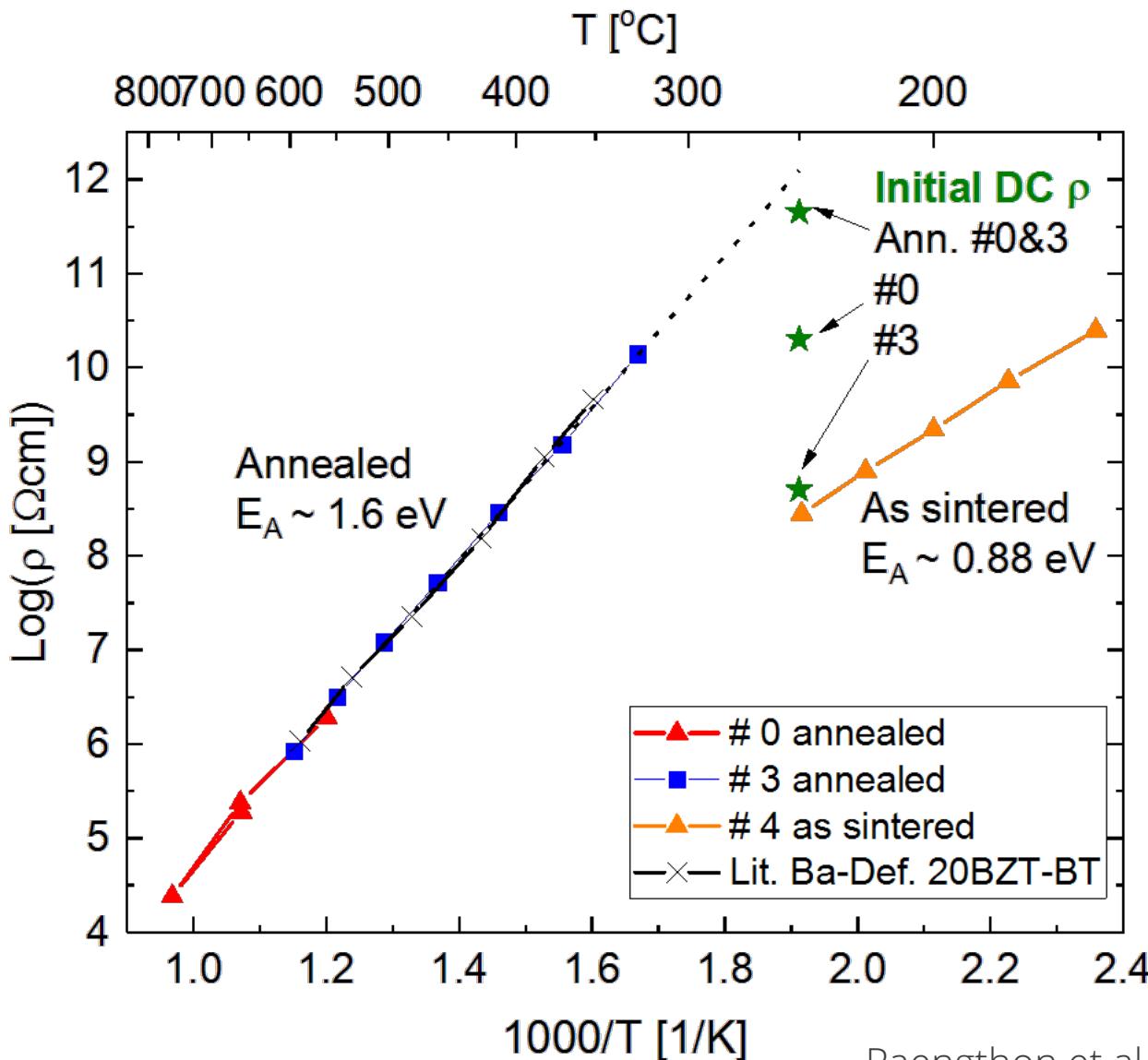


- Thermal anneal: ~1 day at 800 °C in air
- Thermal annealing dramatically reduces TSDC response, consistent with TSDC probing $V_{0\cdot\cdot}$

DC Lifetime Increased with Annealing



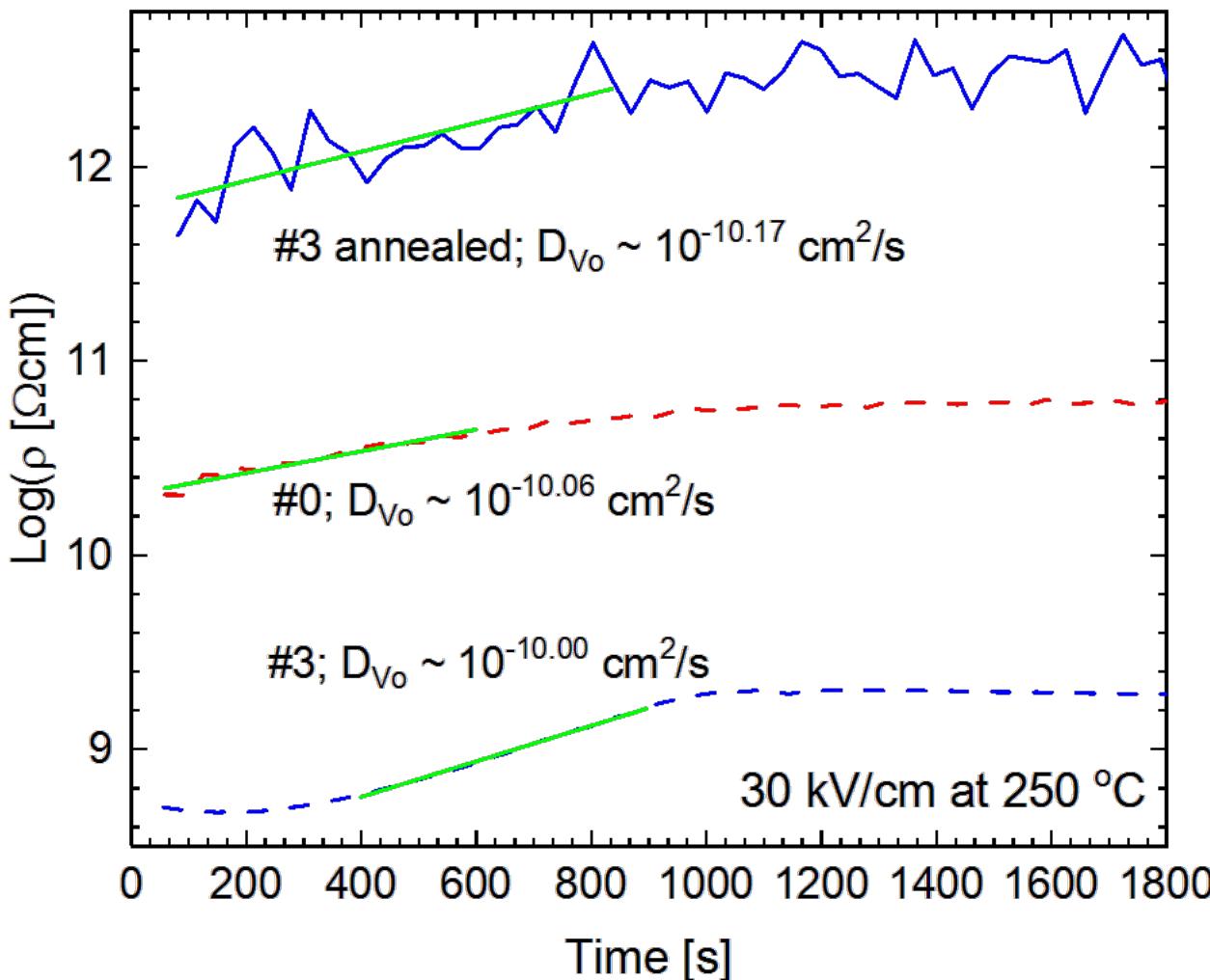
Oxide Ion Conductivity at Low Temperature



- Intrinsic electronic conduction at high temperature
- At low temp. all samples are more conductive than intrinsic electronic
 - E_A consistent with oxide ion conduction

Initial $V_O^{..}$ Polarization Current, Then Electronic

- Fit drift of $V_O^{..} \rightarrow \rho(t) = \rho_0 \exp(t/\tau)$
- Estimate $D_{V_O} \sim kT/(2q\tau E)$



D_{V_O} lower than lit. ($\text{BaTiO}_3 D_{V_O} \sim 10^{-9} (E_A = 0.7 \text{ eV})^1$)
→ *Consistent with defect association*

Estimate $[V_O^{..}] = \sigma kT/(4q^2 D_{V_O})$

$[V_O^{..}]$

#0 ~ 0.86 ppm

#3 ~ 30 ppm

Annealed #0 & 3 ~ 0.05 ppm

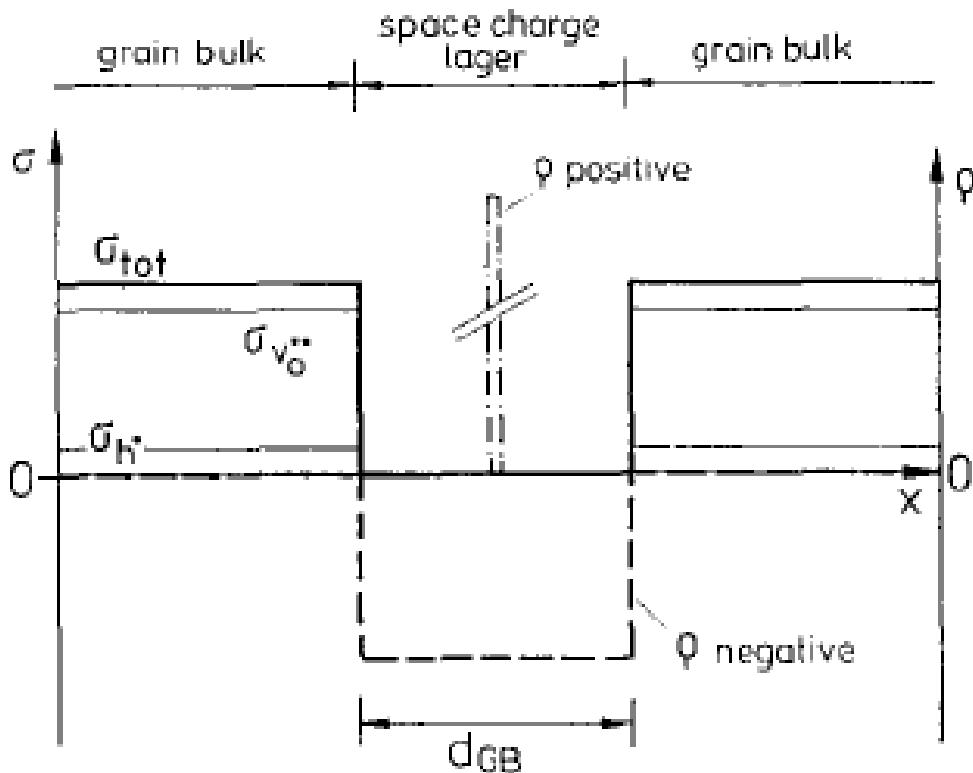
$[V_O^{..}]$ low, but not unreasonable

At longer times, formation of n and p regions → electronic conduction and ultimately shorting²

¹Kessel et al., Phys. Chem. Chem. Phys. 17 (2015) 12587

²Waser et al., J. Am. Ceram. Soc. 73 (1990) 1654

Space Charge Boundary



- Positively charged boundaries suppress $[V_O^{..}] \rightarrow$ increased ionic resistance
- As sintered samples have high $[e']$ which may screen barrier
 - \rightarrow more conductive as sintered samples
 - \rightarrow increase in resistivity with annealing

Waser, Solid State Ionics, 75 (1995) 89



Conclusions

- $V_0 \cdot \cdot$ lead to significantly shorter DC lifetimes in BZT-BT, at low estimated concentrations
- Resistivity is increased by annealing for long lifetime – role of space charge
- Annealing likely requires oxidizing atmosphere → MLCCs using base metal electrodes (e.g., Ni) are likely incompatible with BZT-BT
- The very low intrinsic electronic conductivity leads to predominant ionic conductivity in BZT-BT in typical application temperatures (atypical of other capacitor materials)



Acknowledgements

- DOE Office of Electricity: Transformer Resilience and Advanced Components (TRAC), program manager Andre Pereira
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