



Exceptional service in the national interest

# An Introduction to Machine Learning for Mechanics

Sandia National Laboratories

Charlotte Kramer

Society of Experimental Mechanics Annual Conference 2023

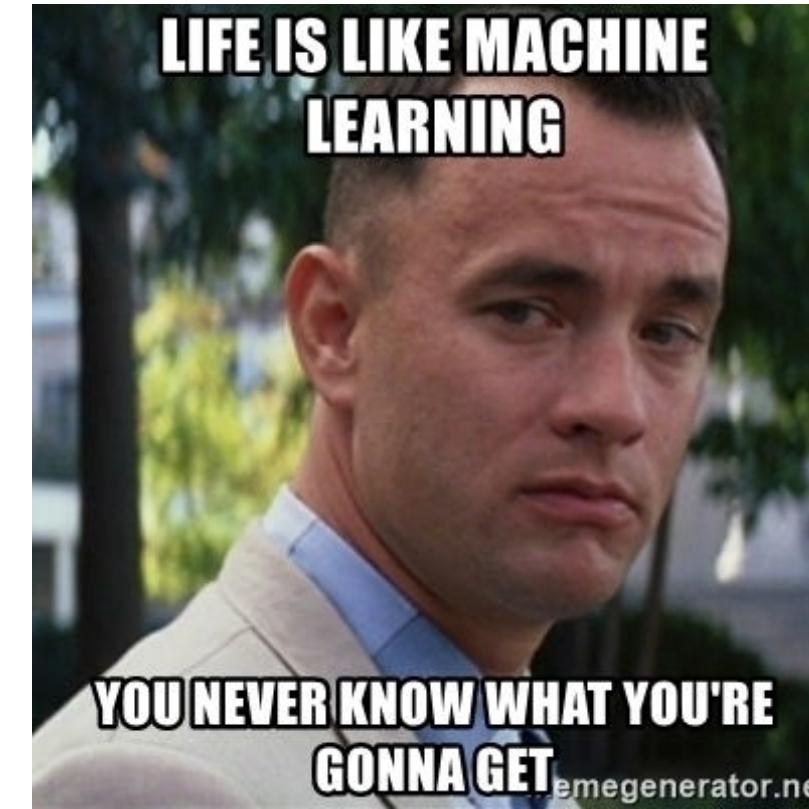
Orlando, FL

June 5, 2023

Machine Learning (ML) may appear to just be hype and lack rigor and accuracy.



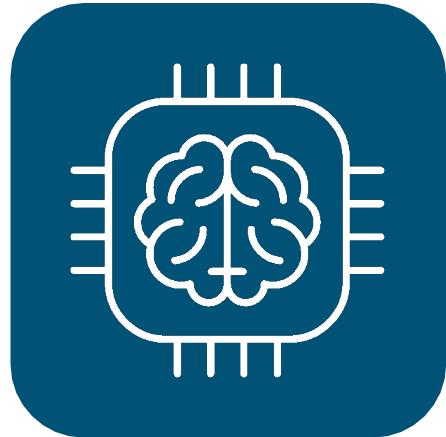
<https://analyticsindiamag.com/wp-content/uploads/2017/06/20.jpg>



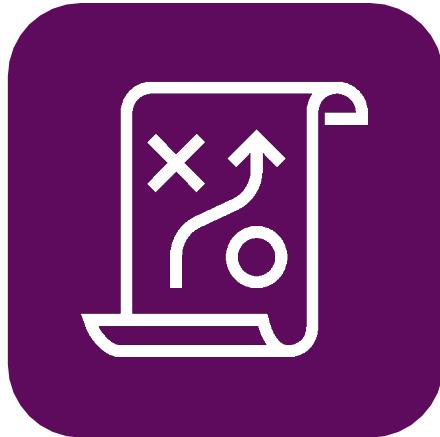
<https://medium.com/@krishamehta/10-a-few-useful-things-about-machine-learning-758e2c0149f0>

We need some basic understanding of ML to ascertain its value.

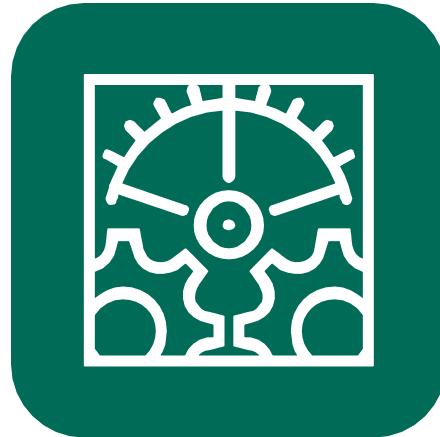
The goal of this presentation is to provide a brief introduction to ML for mechanics so you can appreciate and evaluate ML research.



Basic Terms  
and ML Tasks

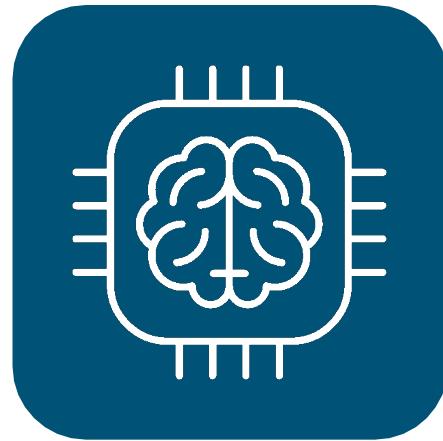


Evaluation  
Approaches

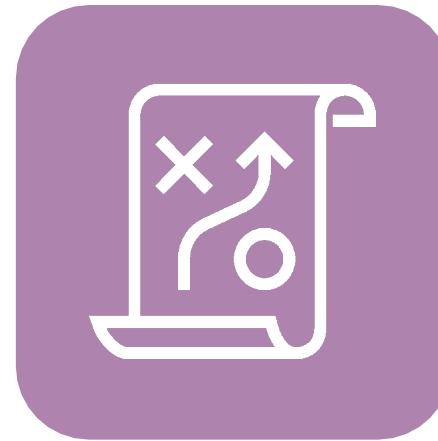


Mechanics  
Example

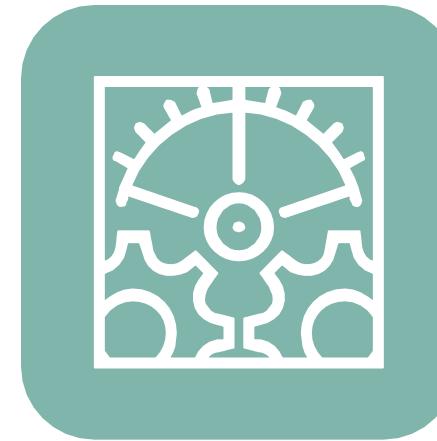
# Introduction to ML for Mechanics Topics



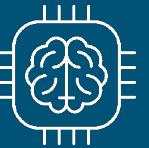
Basic Terms  
and ML Tasks



Evaluation  
Approaches



Mechanics  
Example



# What is Machine Learning?

*- Tom Mitchell,*

Machine Learning, 1997

**A computer program is said to learn from experience  $E$  with respect to some class of tasks  $T$  and performance measure  $P$ , if its performance at tasks in  $T$ , as measured by  $P$ , improves with experience  $E$ .**

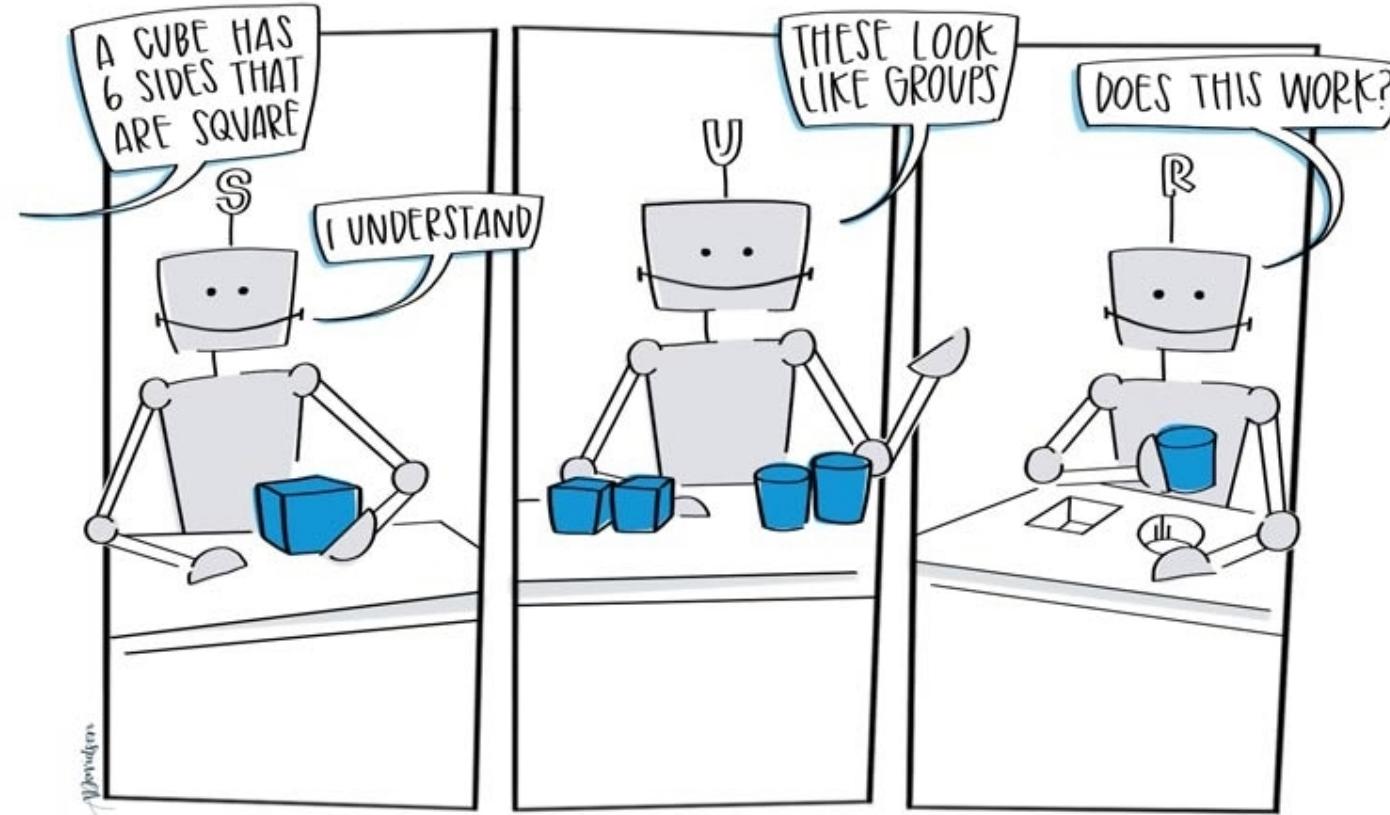
**Task (T):** Recognizing and classifying defects within SEM images

**Performance measure (P):** Percent of defects correctly classified

**Experience (E):** A database of defects with labeled classifications in SEM images



# The three main types of ML



Experience:

Labeled  
Data

Unlabeled  
Data

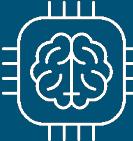
Interaction  
with Its  
Environment

**SUPERVISED**

**UNSUPERVISED**

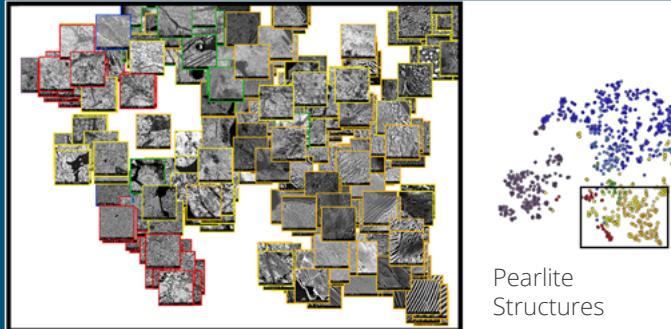
**REINFORCEMENT**

Image:  
<https://www.ceralytics.com/3-types-of-machine-learning/>



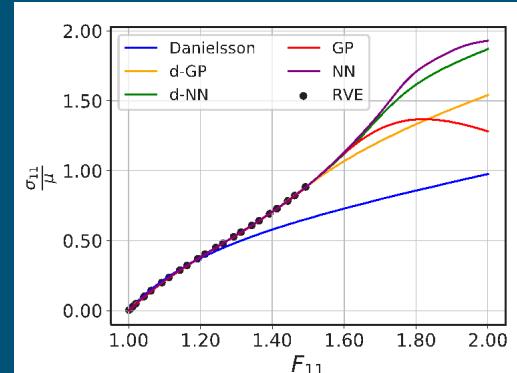
# Common ML Tasks

## Classification



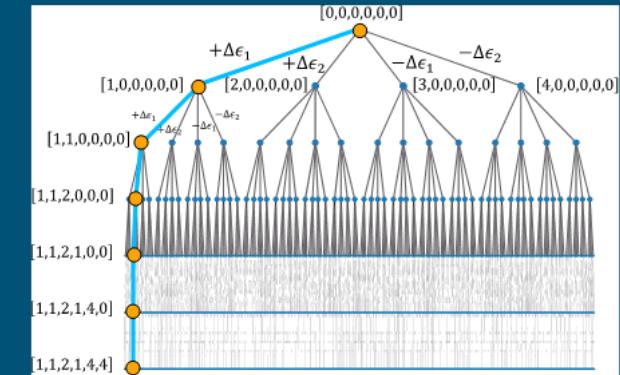
DeCost, et. al. Acta Materialia 2017

## Regression



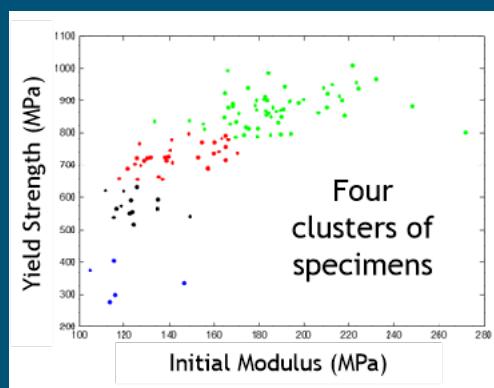
Frankel, et. al. CMAME 2022

## Decision-Making



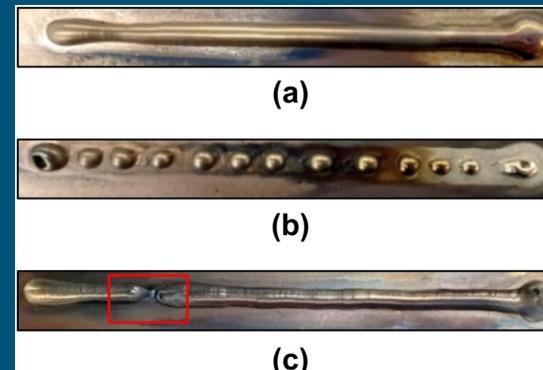
Villarreal, et. al. CMAME 2023

## Clustering



L-PBF Metal Properties  
Courtesy of Laura Swiler, SNL

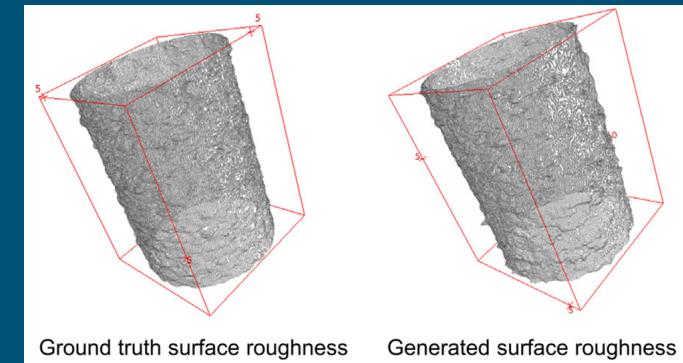
## Anomaly Detection



WAAM Build Defects

Cho, et. al. J. Mater Process Tech, 2022

## Data Generation



Ground truth surface roughness      Generated surface roughness  
L-PBF Surface  
Ogoke, et. al. Additive Manufacturing 2022



# Many ML Methods (and Counting)



Decision Trees



Neural Networks



Support Vector Machines



Genetic Algorithms



Bayesian Methods

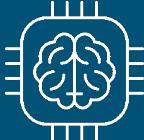


K-means Clustering



Random Forest Algorithms





# Common Features of ML Approaches

Data / Experience

$X = \{x_1, x_2, \dots, x_n\}$	$Y$

Model

$$Y=f(x)$$

Loss Function

$$\varepsilon = \frac{1}{N} \sum_{i=0}^n g(f(x_i) - Y_i)$$

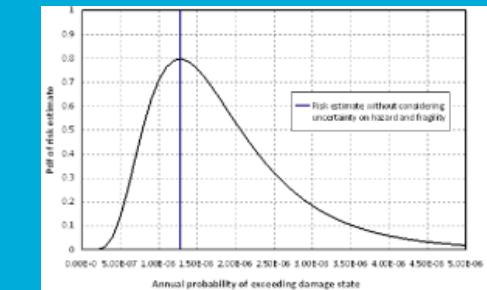
Learning Algorithm

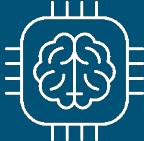
```
if (settings[0].compareTo("s")==0) {  
    if (name.compareTo("") !=0) {  
        name += "_";  
    }  
    name+= etr.getString(settings[1]);  
} else if (setting [0].compareTo("d") == 0){  
    if (name.compareTo("") !=0) {  
        name += "_";  
    }  
    name += DateUtils.format(etr.getDate(settings[ 1]))  
} else if (setting [0].compareTo("c") == 0){  
    if (name.compareTo("") !=0) {  
        name += "_";  
    }  
}
```

Parameterized Model

$$f(x) = \theta_1 x_1 + \theta_2 x_2 + \dots$$

Predictions & Evaluation





## Common Terminology

### Loss Function

- Performance metric (notion of error between data and output)

### Epoch

- Number of cycles the algorithm takes during training

### Training Data

- Data used to train the ML algorithm parameters

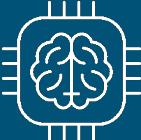
### Validation Data

- Data used to tune hyperparameters of the algorithm (e.g. number of hidden layers in the neural network)

### Test Data

- Data not used during training or tuning that is used to evaluate the error of the trained ML algorithm

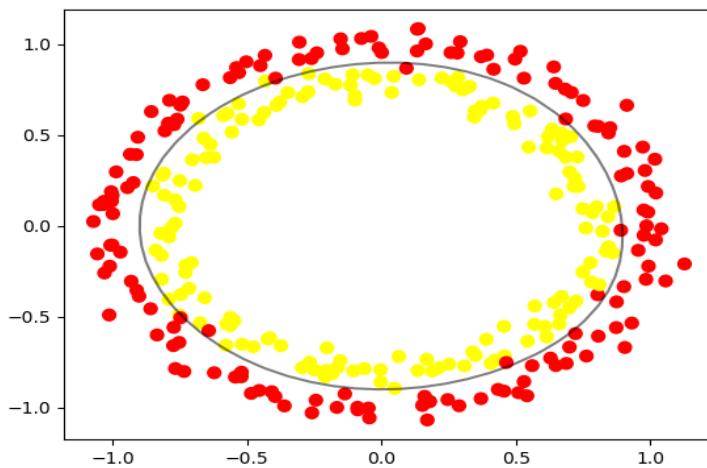




# Common Algorithms: Support Vector Machine (SVM) and K-Means Clustering

## SVM

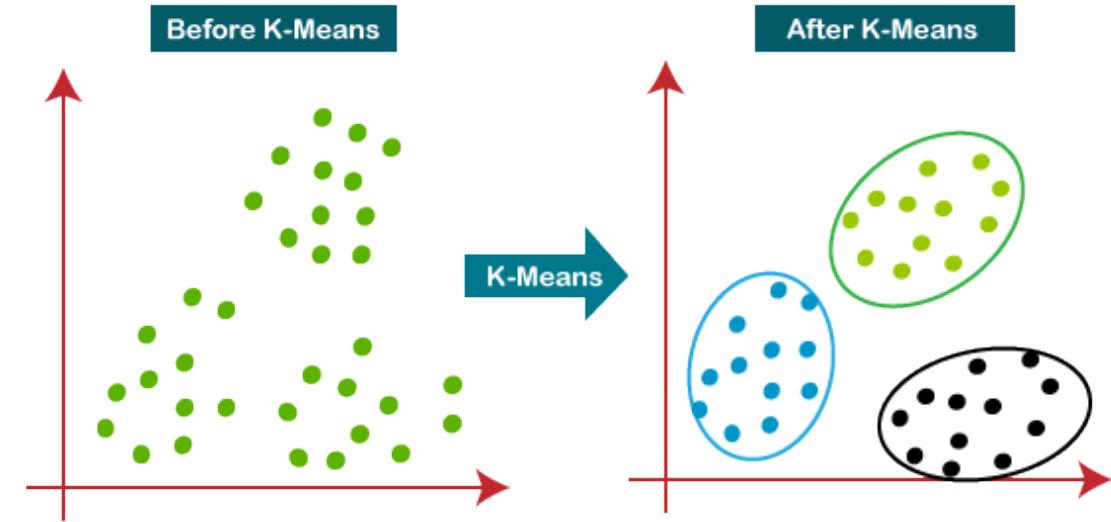
- Finding the “decision boundary” that maximizes the distance from the nearest data points of all the classes
- Can be linear or nonlinear (using kernels)
- Supervised learning



<https://www.freecodecamp.org/news/svm-machine-learning-tutorial-what-is-the-support-vector-machine-algorithm-explained-with-code-examples/#:~:text=SVMs%20are%20used%20in%20applications.use%20SVMs%20in%20machine%20learning.>

## K-Means Clustering

- Grouping similar data points together in k-number of clusters as to minimize the distance of each point to the centroid of a cluster
- The number of clusters k is a hyperparameter
- Unsupervised learning



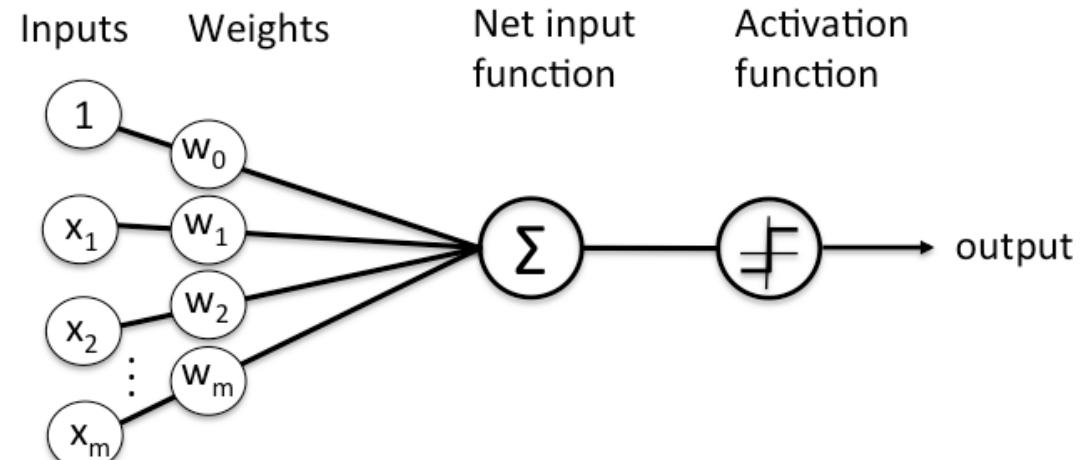
<https://www.javatpoint.com/k-means-clustering-algorithm-in-machine-learning>



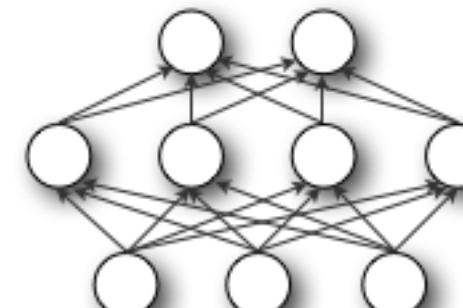
# Common Algorithms: Artificial Neural Networks

- A collection of neurons / nodes / perceptrons that each evaluate their local inputs and provides an output evaluation
- Terms:
  - **Weights**: relative importance of an input
  - **Net Input function**: sum of the weighted inputs
  - **Activation function**: evaluates the input for an output (could be evaluated to 0)
  - **Layer**: collection of nodes
  - **Hidden layer**: the layers between the input and out layers
  - **Deep NN**: more than three layers (including the input and output layers)
  - **Bias**: a node added to each layer to correct systematic biases; only one per layer; a tuned parameter
- Supervised learning, but can be a element of a reinforcement learning algorithm

## Single Perceptron / Node / Neuron



## Neural Network

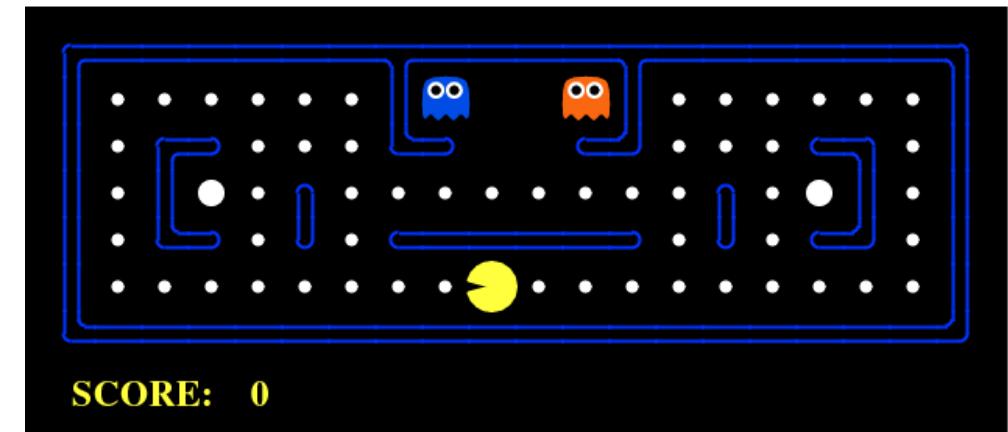
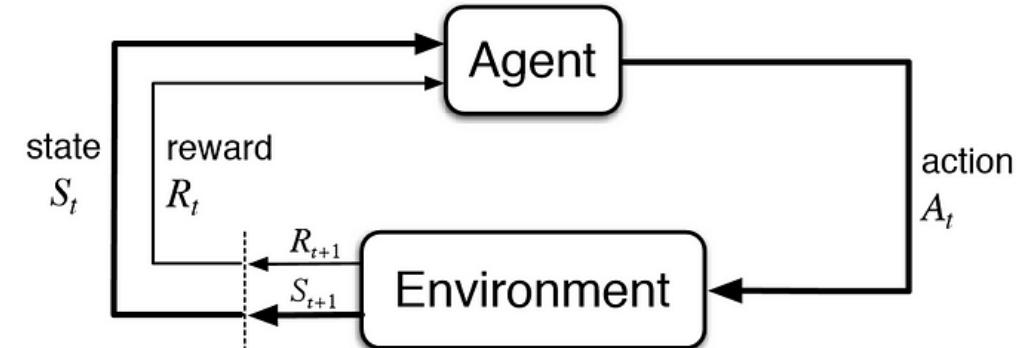


output layer  
hidden layer  
input layer

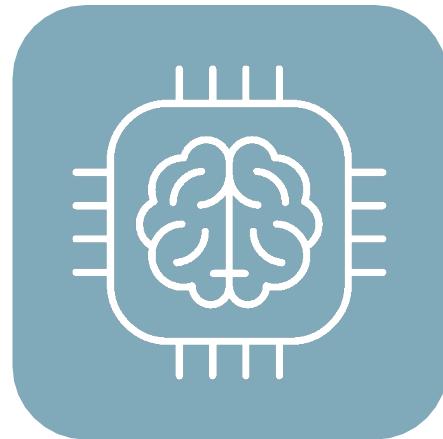


# Common Algorithms: Reinforcement Learning

- An **Agent** interacting with an **Environment** in a trial-and-error fashion to learn the outcomes or **State** from **Actions** to maximize a **Reward**
- Terms:
  - **Environment** — Physical world in which the agent operates
  - **State** — Current situation of the agent
  - **Reward** — Feedback from the environment
  - **Policy** — Method to map agent's state to actions
  - **Value** — Future reward that an agent would receive by taking an action in a particular state
- **Exploration vs Exploitation:** When training the policy, the agent must balance the exploring new actions with trying to maximize the reward. Short-term sacrifices for long-term reward.



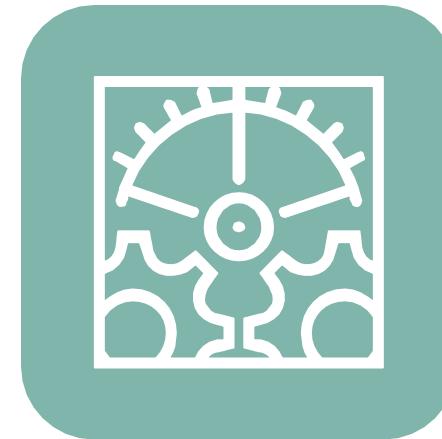
# Introduction to ML for Mechanics Topics



Basic Terms  
and ML Tasks



Evaluation  
Approaches



Mechanics  
Example

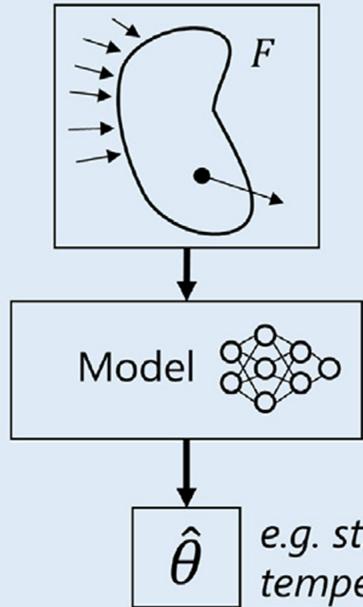


# Best Practices in ML in Mechanics



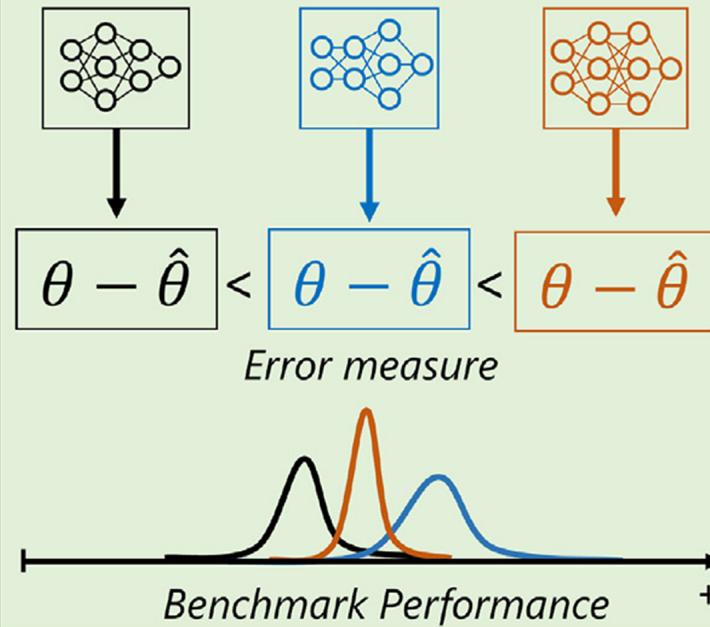
## Clear Objectives

Define model success for use case



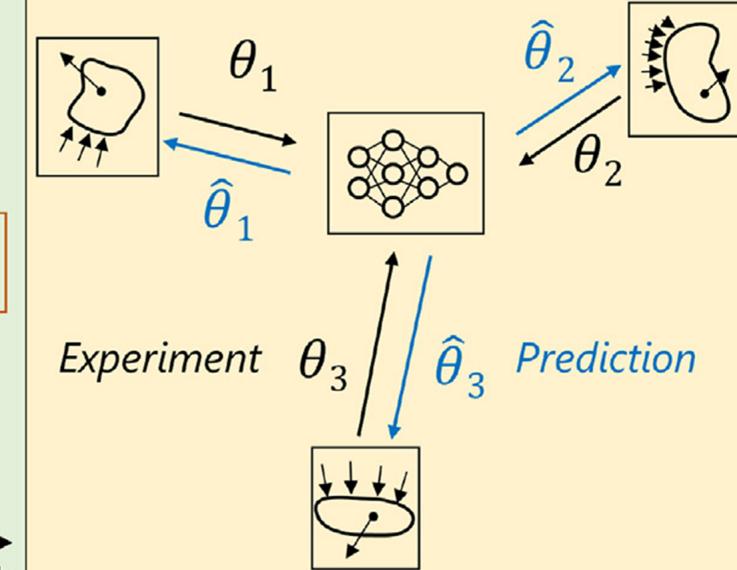
## Quantifiable Evaluation

Quantify error for model output



## Well-Defined Extensibility

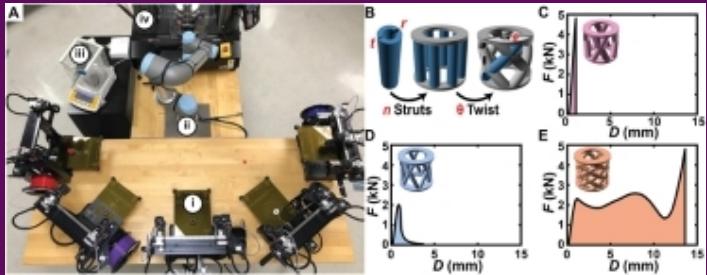
Communicate model scope and limitations





# Common Objectives in Mechanics

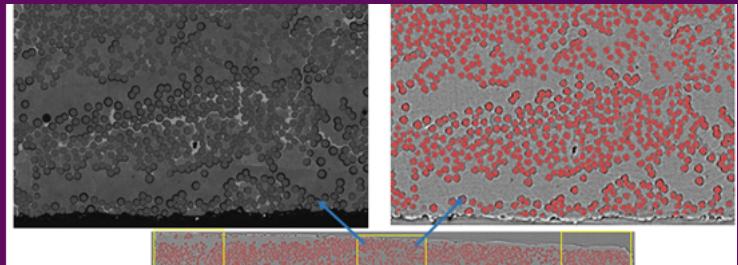
## Process Refinement



Automated Testing of AM Structures

Gongora, et. al. Science Advances 2020

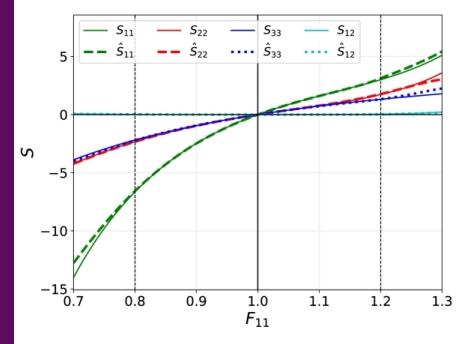
## Experiment Augmentation



Identification of Fibers in Composites

Badran, et. al. J Compos. Sci, 2021

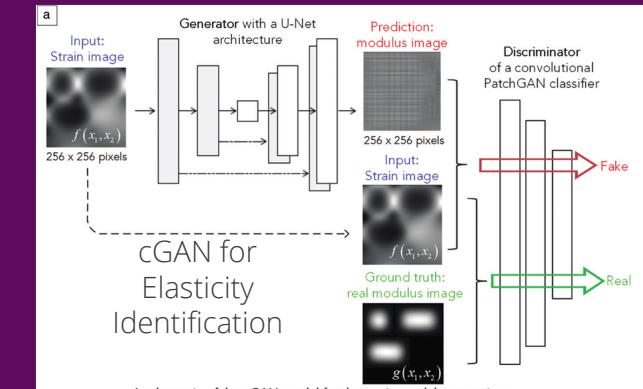
## Surrogate Models



Anisotropic Hyperelasticity Using Tensor-Basis NN

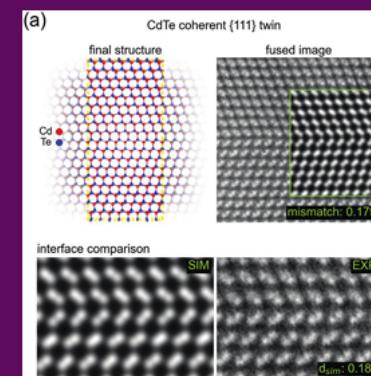
Fuhg, et. al. JMPS 2022

## Inverse Problems



Ni and Gao. MRS Bulletin 2021

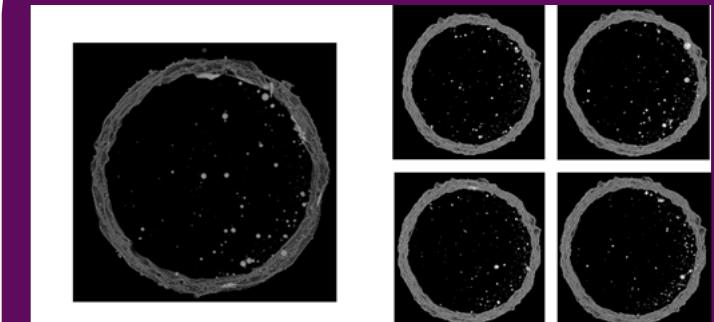
## Cross-Measurement Correlation



Fusing Simulations with Experiments

Schwenker, et. al. J. Small, 2022

## Data Generation



Original

Synthetic

L-PBF surface and Internal Voids

Ogoke, et. al. Additive Manufacturing 2022



# Quantifiable Evaluation

## Suitable Error Metrics

Error Against Ground Truth If Possible

Metric Should Quantify the Objective

## Hold-Out

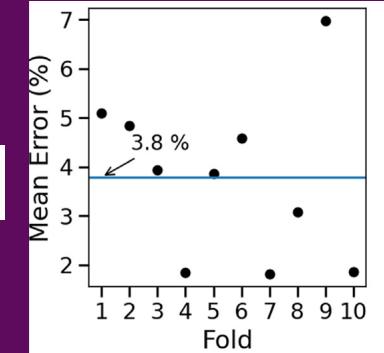
Training-Validation-Test



Error Metric

## Cross-Validation

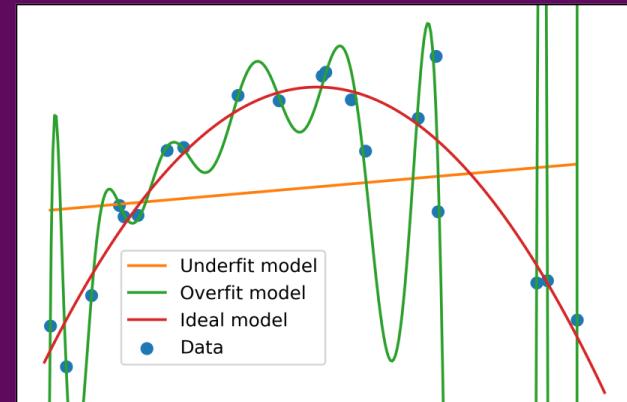
$$LOOCV = \frac{1}{n} \sum_{i=1}^n MSE_i$$



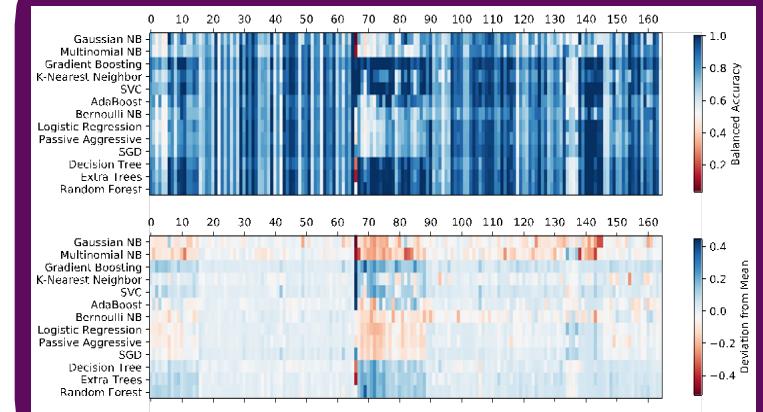
## Bootstrap

Distinct Bootstrap Datasets Sampled with Replacement Created and Used to Train the Model. Then the Original Dataset is Used to Test the Model for Error.

## Bias and Overfitting



## Benchmarking Needed



Olson, et. al. BioData Mining 2017



# Well-Defined Extensibility

## Model Scope

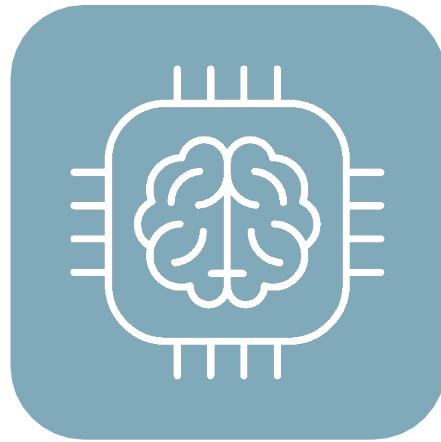
What salient features of the training data bound the use of the ML model?

Extrapolation vs.  
Interpolation

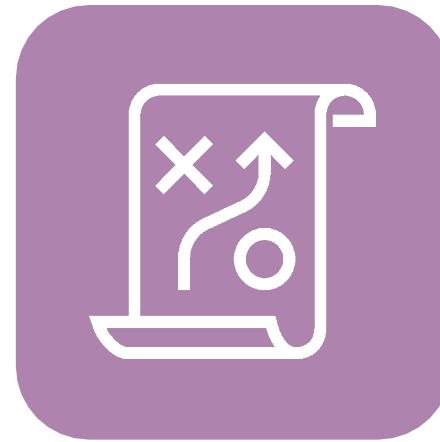
## Knowledge Transfer

Pre-training / Re-training and transfer learning may enable use of an existing ML model with additional data of a similar type to update the model.

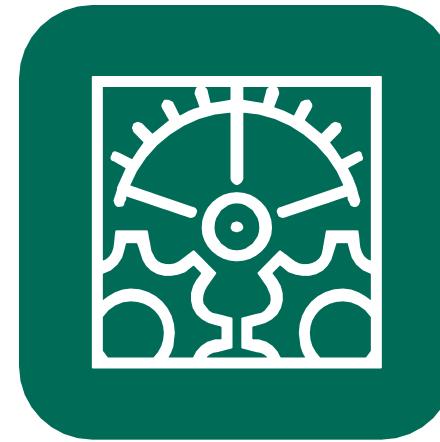
# Introduction to ML for Mechanics Topics



Basic Terms  
and ML Tasks



Evaluation  
Approaches

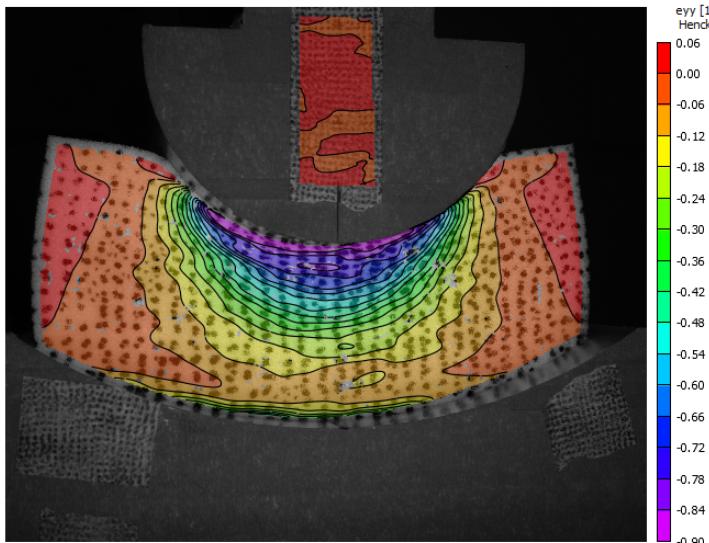


Mechanics  
Example

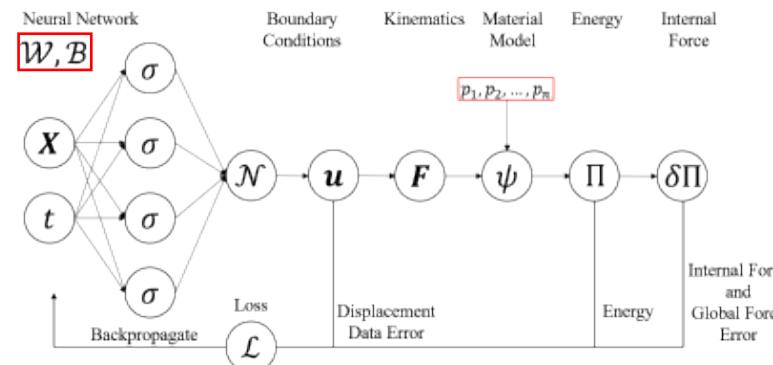


# Using Physics-Informed Neural Networks (PINNs) to Calibrate Material Models with Full-Field Displacement Data

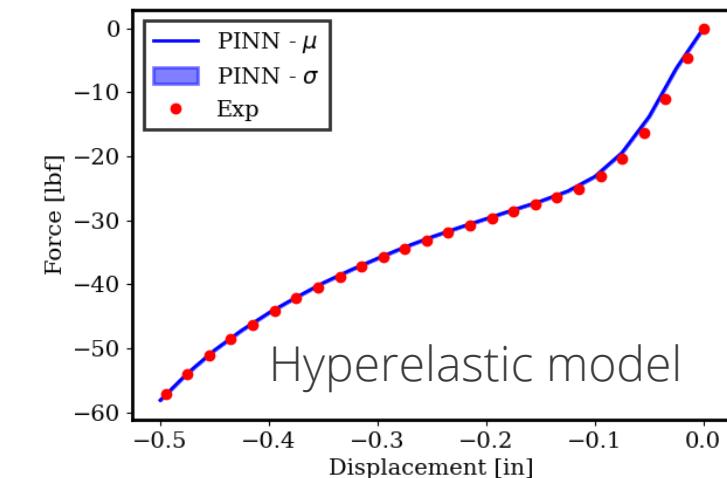
Full-Field Displacement Data



PINN Architecture



$$\psi^{eq}(\lambda_1, \lambda_2, \lambda_3) = \sum_i^N \frac{2\mu_i}{\alpha_i^2} \left[ \lambda_1^{\alpha_i} + \lambda_2^{\alpha_i} + \lambda_3^{\alpha_i} - 3 + \frac{1}{\beta_i} (J^{-\alpha_i \beta_i} - 1) \right]$$



Objective for PINNs:

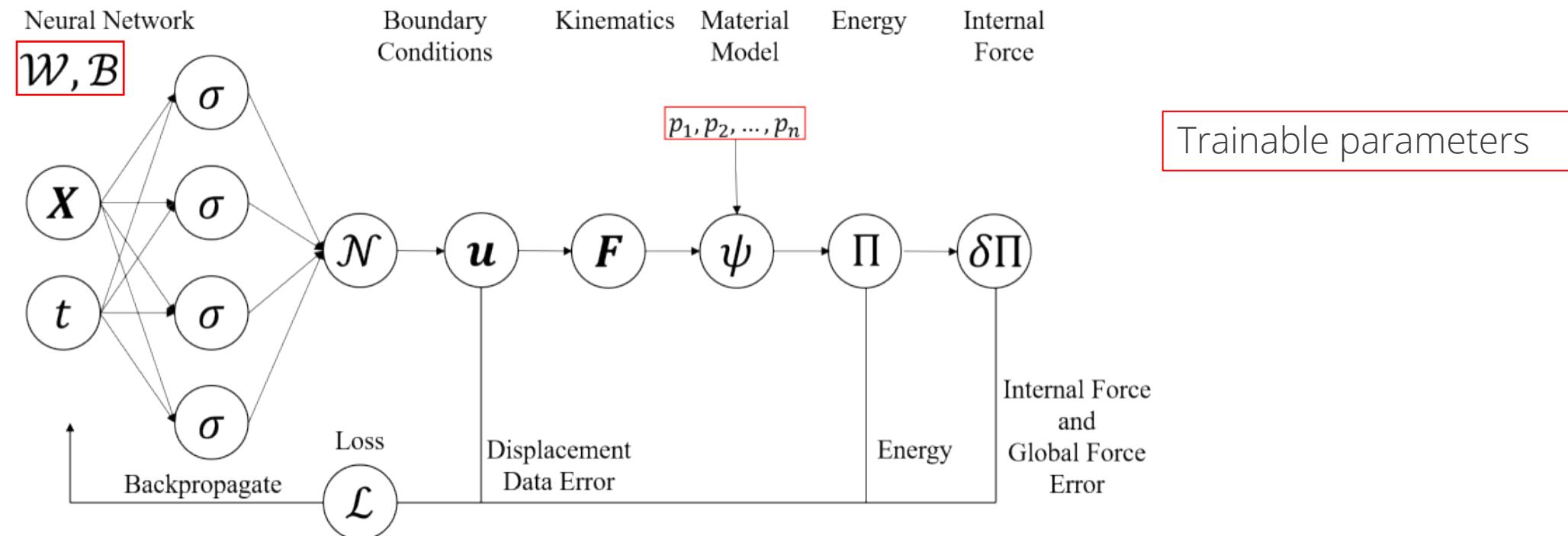
Inverse problem of calibrating hyperelastic models using full-field surface displacement data and global force-displacement measurements while satisfying kinematics and energy balance



# PINNs Architecture That Is Constrained by Mechanics

$$\min_{\mathbf{u} \in H^1(\mathcal{B}_0)} \Pi(\mathbf{u}) \longrightarrow \delta \Pi = \int_{\mathcal{B}_0} \delta \psi(\mathbf{E}) dv - \int_{\mathcal{B}_0} \mathbf{b} \cdot \delta \mathbf{u} dv - \int_{\partial \mathcal{B}_0^t} \tilde{\mathbf{t}} \cdot \delta \mathbf{u} da = 0,$$

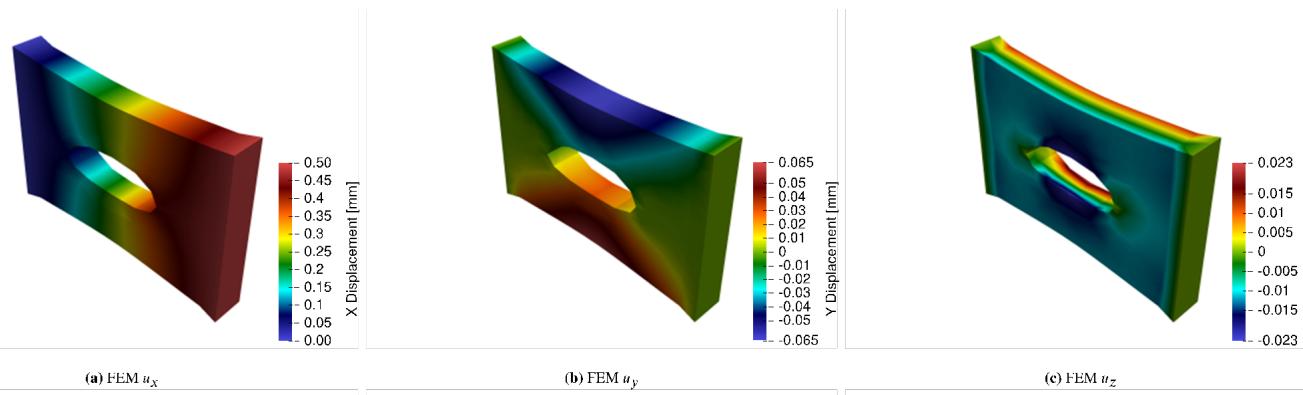
Strain energy      Energy due to body forces      Energy due to surface tractions





# Benchmarking Performance Against Synthetic Data

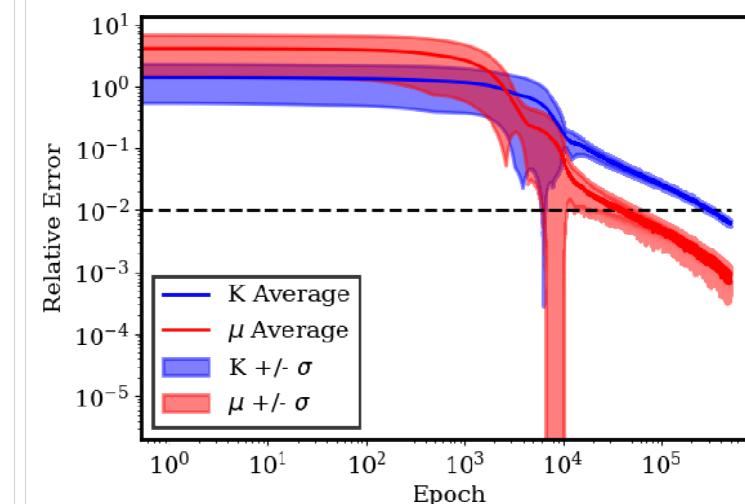
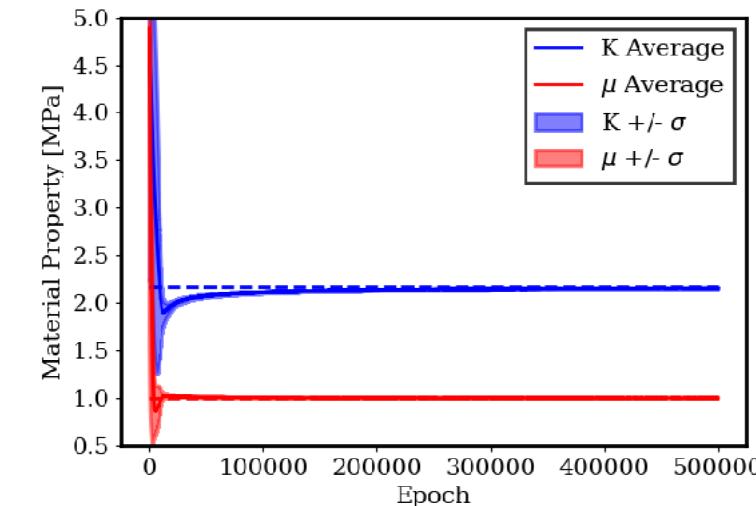
Synthetic FEM Training Data:  
Only Surface DIC-like Data Used along with  
Global Force-Displacement



Neo-Hookean Model with  
Bulk and Shear Moduli,  $K$  and  $\mu$

$$\psi(\mathbf{C}) = \frac{1}{2}K \left[ \frac{1}{2} (J^2 - 1) - \ln J \right] + \frac{1}{2}\mu (\bar{I}_1 - 3),$$

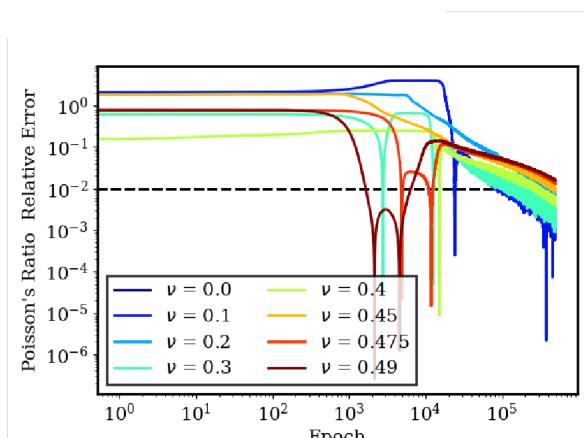
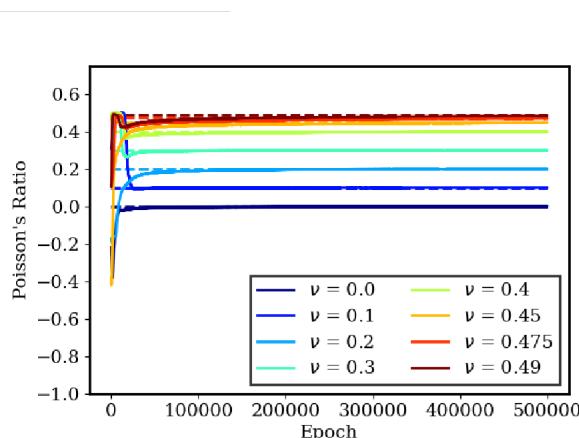
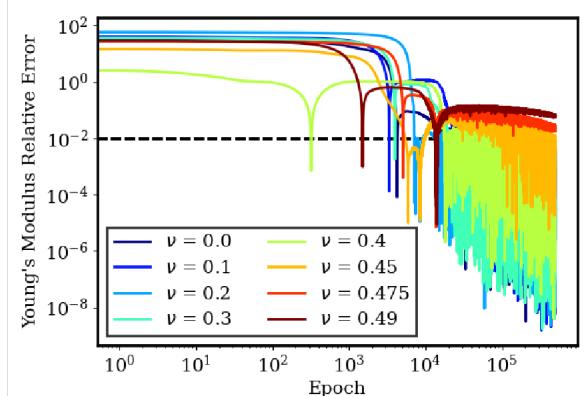
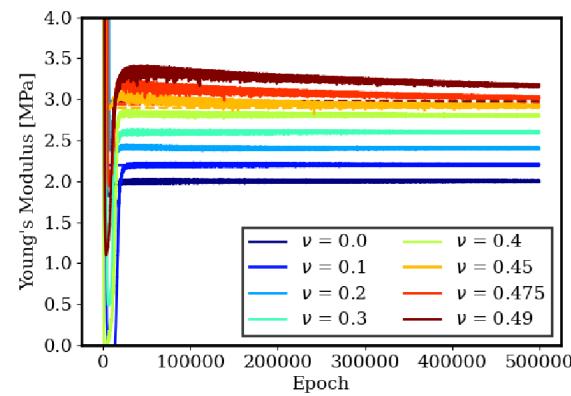
Training and Error (<0.1%)





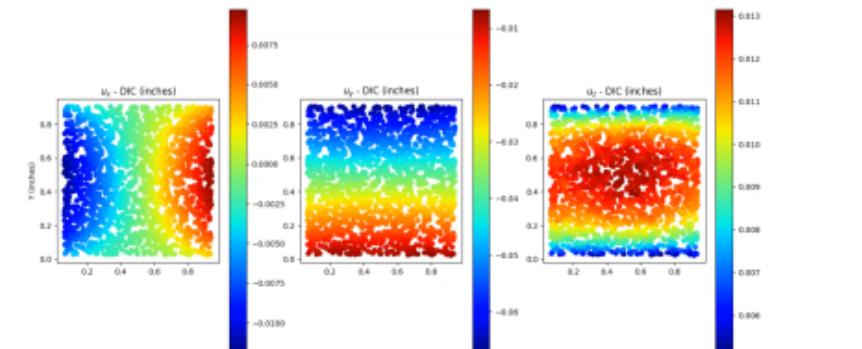
# Extensibility of the PINNs Inverse Method

Extensibility to Train for Different Values of Young's Modulus and Poisson's Ratio of a Neo-Hookean Model

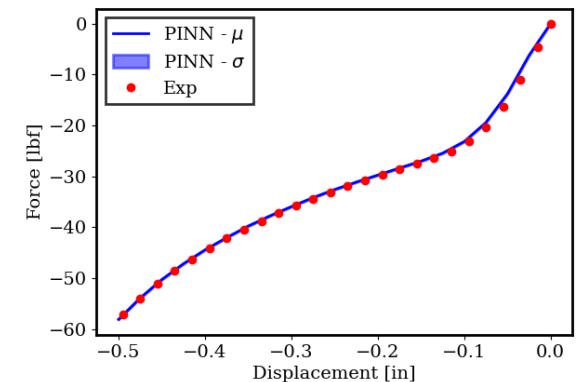


Also tested with Blatz-Ko and Gent Models

Calibration with Experimental DIC Data of Foam Under Compression



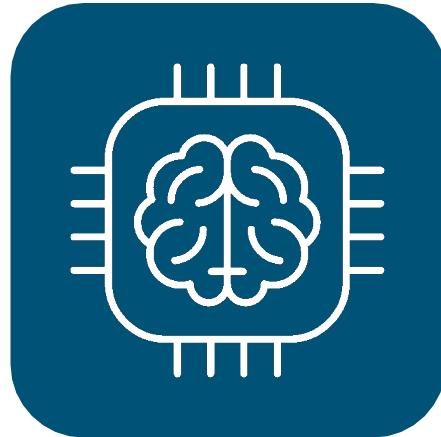
Here, ~5% of the correlated DIC points are picked at random for each image and fed into the PINN along with the global force-displacement data.



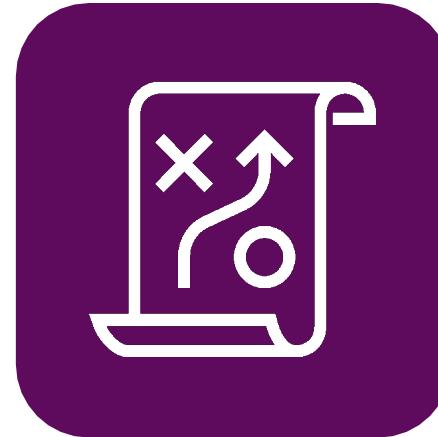
Hyperfoam Model for this Polyurethane Foam

$$\psi^{eq}(\lambda_1, \lambda_2, \lambda_3) = \sum_{i=1}^N \frac{2\mu_i}{\alpha_i^2} \left[ \lambda_1^{\alpha_i} + \lambda_2^{\alpha_i} + \lambda_3^{\alpha_i} - 3 + \frac{1}{\beta_i} (J^{-\alpha_i \beta_i} - 1) \right]$$

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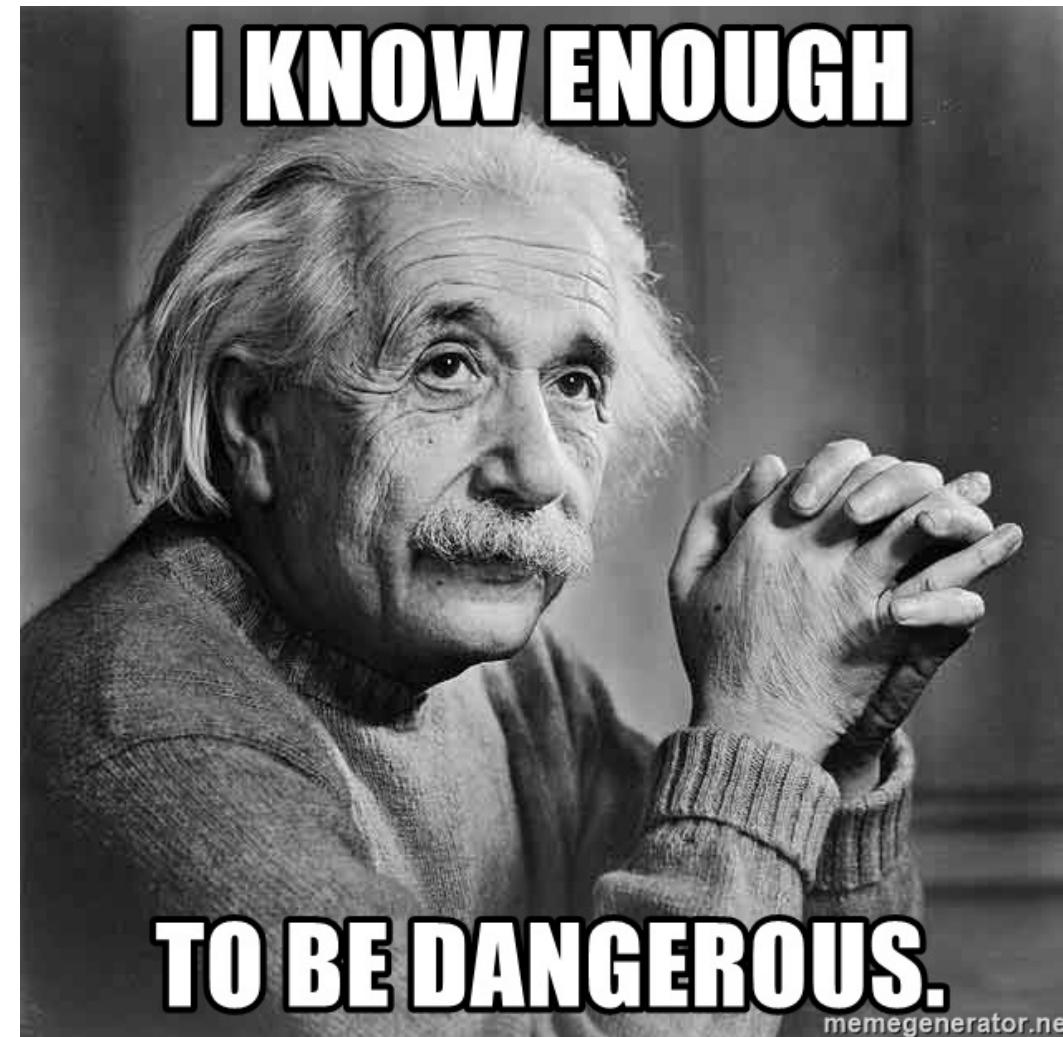


Evaluation  
Approaches



Mechanics  
Example

Thanks for your attention!



<https://www.solidsmack.com/engineering/things-to-stop-saying-i-know-enough-to-be-dangerous/>

# Backups

# Our PINNs approach to material model calibration utilizes heterogenous full-field data and global force data.

Kinematics

$$\mathbf{u}_{\mathcal{N}}(\mathbf{X}, t) \approx \tilde{\mathbf{u}}(\mathbf{X}, t) + f(\mathbf{X}) \mathcal{N}(\mathbf{X}, t)$$

$$\mathbf{F}_{\mathcal{N}}^e = \mathbf{I} + \nabla_{\mathbf{X}} \mathbf{u}_{\mathcal{N}}^e$$

Displacement BC

Neural network

$$\nabla_{\mathbf{X}} \mathbf{u}_{\mathcal{N}}^e = \sum_{I=1}^{N_{nodes}} \mathbf{u}_{\mathcal{N}}^I \otimes \nabla_{\mathbf{X}} N^I$$

Standard shape  
functions for Hex8  
elements

Total potential energy for time step n

$$\Pi_{\mathcal{N}}^n = \sum_{e=1}^{N_e} \sum_{q=1}^{N_q} w_q (\det \mathbf{J}^e) \psi^e (\mathbf{F}_{\mathcal{N}}^e)$$

Internal Force Vector

$$\mathbf{f}_{\mathcal{N}} = \delta \Pi_{\mathcal{N}} = \frac{\partial \Pi_{\mathcal{N}}}{\partial \mathbf{u}_{\mathcal{N}}}$$

Total loss function

$$\mathcal{L} = \beta \mathcal{L}_r + \gamma \mathcal{L}_{\mathbf{u}} + \delta \mathcal{L}_f$$

Loss function for potential energy

$$\mathcal{L}_r = \Pi_{\mathcal{N}} + \alpha \|\delta \Pi_{\mathcal{N}}\|_{free}^2$$

For inverse problems we have the additional error terms for experimental data

$$\mathcal{L}_{\mathbf{u}} = \frac{1}{N_{\mathbf{u}}} \sum_{i=1}^{N_{\mathbf{u}}} \|\mathbf{u}_{\mathcal{N}}(\mathbf{X}_i^*, t_i^*) - \mathbf{u}_i^*(\mathbf{X}_i^*, t_i^*)\|^2$$

Surface Displacements

$$\mathcal{L}_f = \frac{1}{N_t} \sum_{n=1}^{N_t} \|f_{net}(t_n) - f_{net}^*(t_n)\|^2$$

Global Force