



Exceptional service in the national interest

Verification and Validation of a Variational Cohesive Phase-Field Fracture Model

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### **Presentation Overview**

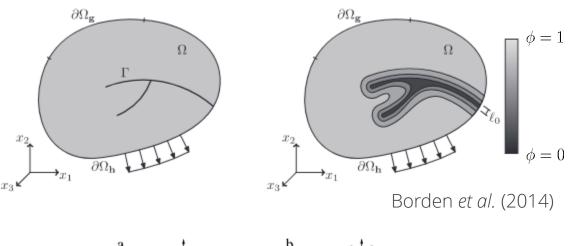
- Phase Field Fracture Model
- Characterization Data
- Calibration Strategy
- Validation Problem
- Preliminary Results
- Next Steps

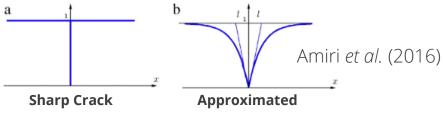


## Phase field model for fracture

## Concept:

- Derived from Griffith brittle fracture, G<sub>c</sub>
- Represent discrete cracks as "smeared" continuum damage fields
- Inject length scale: infinitesimal → finite-width
- Variational: minimize energy functional
- Reformulate fracture problem as a coupled system of PDEs, greatly simplifying solving
- Inherently captures crack nucleation, propagation, bifurcation; mesh-independent
- Approximates fracture for length scale  $\ell_0 \rightarrow 0^+$





$$\hat{\psi}^* = \min_{u,z} \left( \int_{\Omega} \hat{\psi}_{\text{mech}}(u,z) d\Omega + \int_{\Gamma} G_c d\Gamma \right)$$

$$\hat{\psi}^* = \min_{u,z,\phi} \left( \int_{\Omega} \hat{\psi}_{\text{mech}}(u,z,\phi) + \hat{\psi}_{\text{frac}}(G_c,\phi,\nabla\phi) d\Omega \right)$$



### Phase Field models from literature

### Classical model / AT-2

### Total Energy Functional:

$$\hat{\psi}^* = \min_{u,z,\phi} \left( \int_{\Omega} \hat{\psi}_{\text{mech}}(u,z,\phi) + \hat{\psi}_{\text{frac}}(G_c,\phi,\nabla\phi) d\Omega \right)$$

#### **Euler-Lagrange Equations:**

$$\nabla \cdot \frac{\partial \psi}{\partial \nabla u} - \frac{\partial \psi}{\partial u} = 0$$
  $\nabla \cdot \frac{\partial \psi}{\partial z} - \frac{\partial \psi}{\partial z} = 0$ 

$$\nabla \cdot \frac{\partial \psi}{\partial \nabla \phi} - \frac{\partial \psi}{\partial \phi} = 0$$

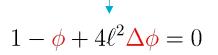
#### Phase-Field Evolution

$$2G_c\ell\Delta\phi - 2\phi(\psi^e + \psi^p) + \frac{G_c}{2\ell}(1 - \phi) = 0$$

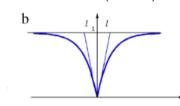
### Driving Energies & Degradation Functions:

$$\hat{\psi}_{\text{mech}}(u, z, \phi) = g(\phi)\psi^{e}(u, z) + h(\phi)\psi^{p}(z)$$
$$g(\phi) = h(\phi) = \phi^{2}$$

Fracture Energy Approximation Functional: 
$$\hat{\psi}_{\text{frac}}(G_c, \phi, \nabla \phi) = G_c \frac{1}{4\ell} \left( (1 - \phi)^2 + 4\ell^2 \nabla \phi \cdot \nabla \phi \right)$$



Amiri *et al.* (2016)



$$\phi(x) = 1 - \exp\left(\frac{|x|}{2\ell}\right)$$



### Phase Field models from literature

### Threshold model / AT-1

#### Total Energy Functional:

$$\hat{\psi}^* = \min_{u,z,\phi} \left( \int_{\Omega} \hat{\psi}_{\text{mech}}(u,z,\phi) + \hat{\psi}_{\text{frac}}(G_c,\phi,\nabla\phi) d\Omega \right)$$

#### **Euler-Lagrange Equations:**

$$\nabla \cdot \frac{\partial \psi}{\partial \nabla u} - \frac{\partial \psi}{\partial u} = 0 \qquad \nabla \cdot \frac{\partial \psi}{\partial z} - \frac{\partial \psi}{\partial z} = 0$$

$$\nabla \cdot \frac{\partial \psi}{\partial \nabla \phi} - \frac{\partial \psi}{\partial \phi} = 0$$

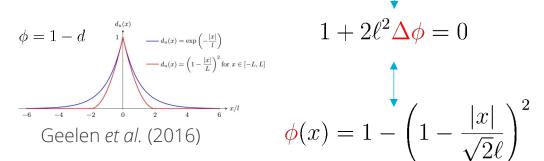
#### Phase-Field Evolution

$$\frac{3G_c\ell}{8}\Delta\phi - 2\phi(\psi^e + \psi^p) + \frac{3G_c\ell}{8} = 0$$

### Driving Energies & Degradation Functions:

$$\hat{\psi}_{\text{mech}}(u, z, \phi) = g(\phi)\psi^{e}(u, z) + h(\phi)\psi^{p}(z)$$
$$g(\phi) = h(\phi) = \phi^{2}$$

Fracture Energy Approximation Functional: 
$$\hat{\psi}_{\text{frac}}(G_c, \phi, \nabla \phi) = G_c \frac{3}{8\ell} \left( (1 - \phi) + \ell^2 \nabla \phi \cdot \nabla \phi \right)$$

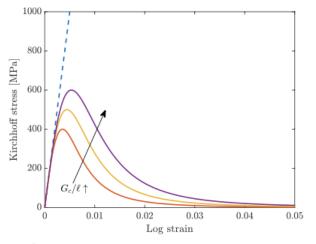


$$1 + 2\ell^2 \frac{1}{\Delta \phi} = 0$$

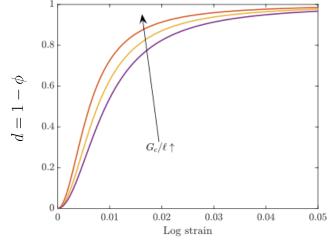
$$\frac{1}{\phi}(x) = 1 - \left(1 - \frac{|x|}{\sqrt{2}\ell}\right)^2$$

### Phase Field models from literature

### Classical model



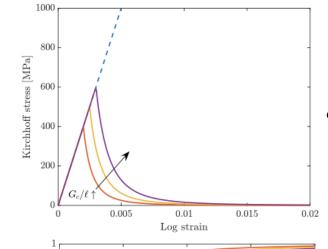
$$\sigma_{max} = \sqrt{\frac{27G_c E}{256\ell}}$$

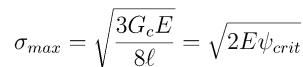


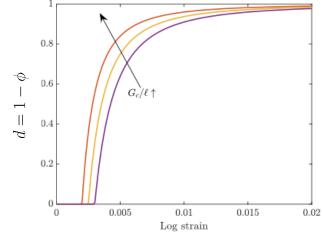
Damage begins at any level of deformation

### Threshold model









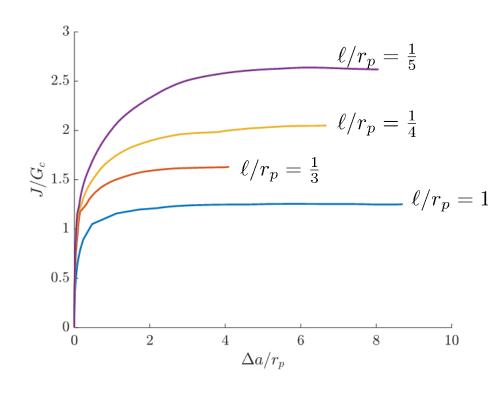
Damage begins after energy threshold is reached

$$\psi_{crit} = \frac{3G_c}{16\ell}$$

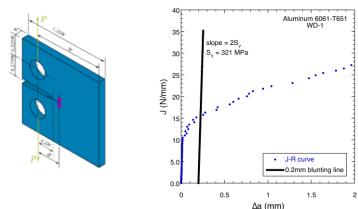
- Critical stress depends on length scale  $\ell$ . This has been proven to work well on brittle materials.
- It is inappropriate for plastic materials, where a finite yield stress determines non-trivial material behavior.

# Crack growth resistance predictions

Stershic et al. (2018)



- ℓ is indeed a material parameter!
- Serves a similar role as cohesive strength in cohesive zone models
- Can calibrate ℓ to standard fracture tests



Data courtesy of Chris San Marchi (SNL)

### **New Phase Field Model**

# Cohesive / Lorentz Model – new parameter $\psi_{crit}$

Talamini *et al.* (2021)

### Total Energy Functional:

$$\hat{\psi}^* = \min_{u,z,\phi} \left( \int_{\Omega} \hat{\psi}_{\text{mech}}(u,z,\phi) + \hat{\psi}_{\text{frac}}(G_c,\phi,\nabla\phi) d\Omega \right)$$

#### **Euler-Lagrange Equations:**

$$\nabla \cdot \frac{\partial \psi}{\partial \nabla u} - \frac{\partial \psi}{\partial u} = 0$$
  $\nabla \cdot \frac{\partial \psi}{\partial z} - \frac{\partial \psi}{\partial z} = 0$ 

$$\nabla \cdot \frac{\partial \psi}{\partial \nabla \phi} - \frac{\partial \psi}{\partial \phi} = 0$$

#### Phase-Field Evolution

$$\frac{3G_c\ell}{8}\Delta\phi - (g'(\phi)\psi^e + h'(\phi)\psi^p) + \frac{3G_c\ell}{8} = 0$$

(nonlinear PDE!, generally)

### Driving Energies & Degradation Functions:

$$\hat{\psi}_{\text{mech}}(u, z, \phi) = g(\phi)\psi^{e}(u, z) + h(\phi)\psi^{p}(z)$$

$$g(\phi) = h(\phi) = \frac{\phi^{2}}{\left(1 - \left(\frac{3G_{c}}{16\ell\psi_{crit}} - 1\right)(1 - \phi)\right)^{2}}$$

If 
$$\psi_{crit}=rac{3G_c}{16\ell}$$
 , threshold model recovered:  $g(\pmb{\phi})=h(\pmb{\phi})=\pmb{\phi^2}$ 

Fracture Energy Approximation Functional: 
$$\hat{\psi}_{\mathrm{frac}}(G_c,\phi,\nabla\phi) = G_c \frac{3}{8\ell} \left( (1-\phi) + \ell^2 \nabla \phi \cdot \nabla \phi \right)$$

$$1 + 2\ell^2 \Delta \phi = 0$$

$$\phi = 1 - d$$

$$-d_{u(x)} = (1 - \frac{|x|}{\ell})^2 \text{ for } x \in [-L,L]$$

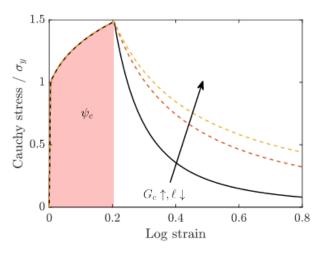
$$\phi(x) = 1 - \left( 1 - \frac{|x|}{\sqrt{2}\ell} \right)^2$$



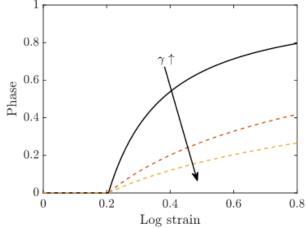
### **New Phase Field Model**

## Cohesive / Lorentz Model

Talamini *et al.* (2021)



$$\sigma_{max} = \sqrt{2E\psi_{crit}}$$



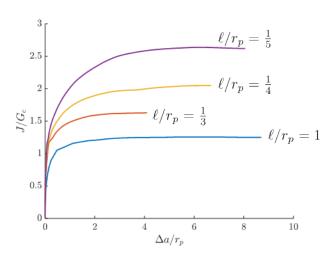
Damage begins after energy threshold is reached

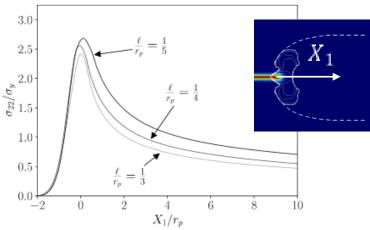
- Critical strength now independent of length scale
- $\psi_{crit}$  is a material parameter with physical interpretation energy threshold
- $\ell$  is a numerical parameter



### New Phase Field Model

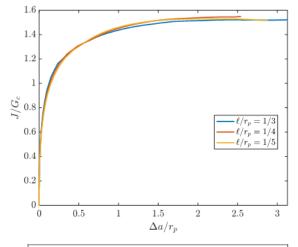
### Threshold model

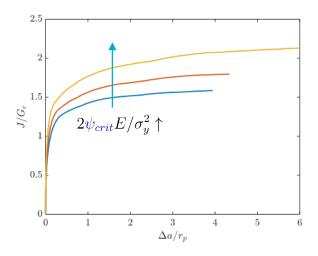


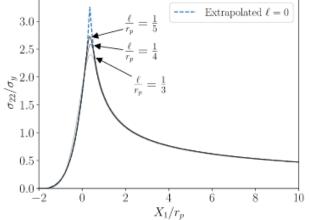


### Cohesive / Lorentz Model

Talamini et al. (2021)







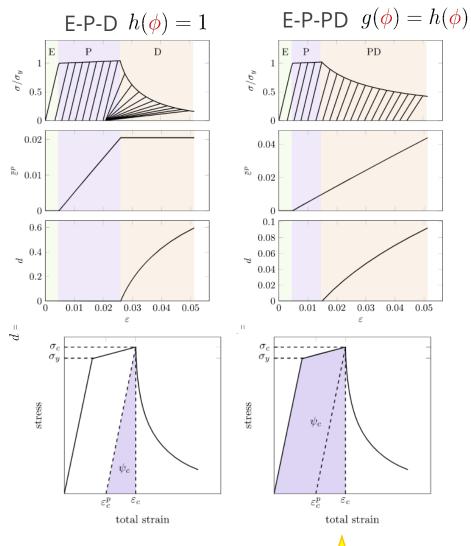
- Yields convergent R-curve behavior (wrt length scale)
- Can now adjust length scale to problem size
- Can increase process zone size (engineering approximation) to ease mesh requirements

### Hu et al. (2021)

# **Plastic-Damage Coupling**

Consider Plastic-Damage Coupling:

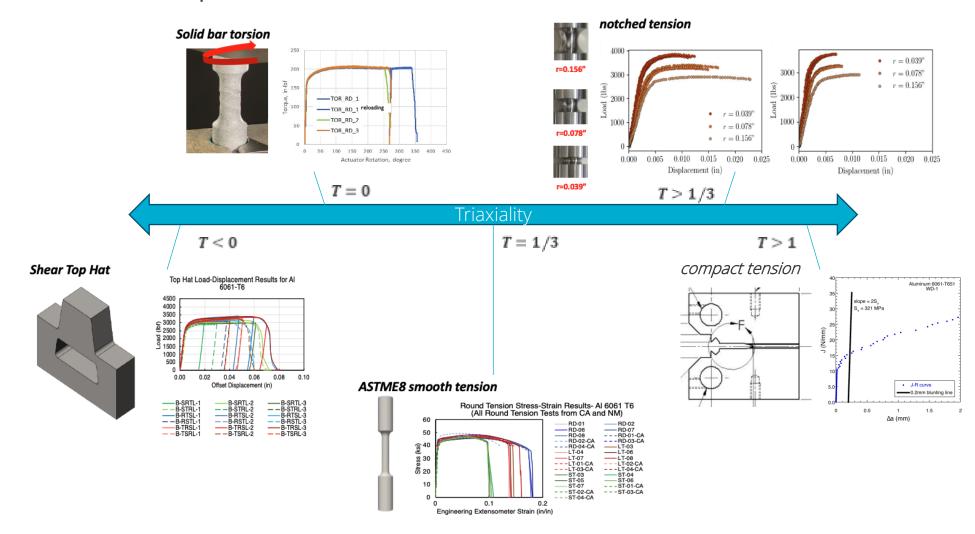
- Plastic Yield Surface (from  $\nabla \cdot \frac{\partial \overline{\psi}}{\partial z} \frac{\partial \psi}{\partial z} = 0$ ):  $\Rightarrow g(\phi)\sigma_{eff}(u,z) = h(\phi)\sigma_y(z)$
- Full plastic contribution (E-P-PD),  $h(\phi) = g(\phi)$ 
  - fracture driving energy =  $\psi^e + \psi^p$
  - yield surface:  $\sigma_{eff}(u,z) = \sigma_y(z)$  (usual)
- No plastic contribution (E-P-D),  $h(\phi) = 1$ 
  - fracture driving energy =  $\psi^e$
  - yield surface:  $g(\phi) \sigma_{eff}(u,z) = \sigma_y(z)$  $\rightarrow$  no yielding after damage





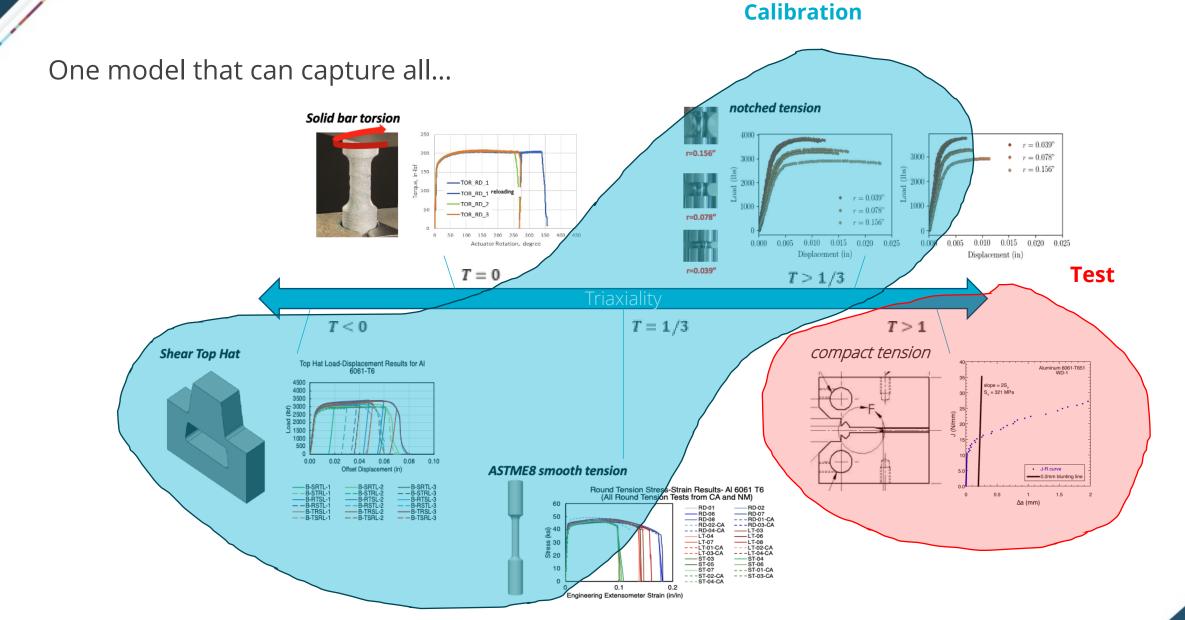
# **Model Objective**

One model that can capture all...





# **Model Objective**



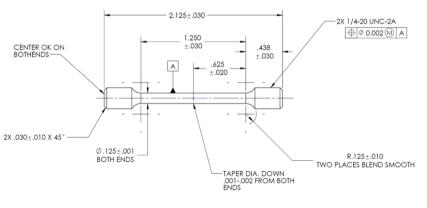


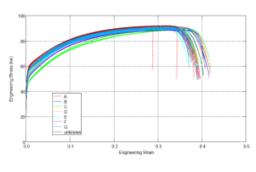
### **Characterization Data**

Material: 304L Stainless Steel

#### **Uniaxial Tension**

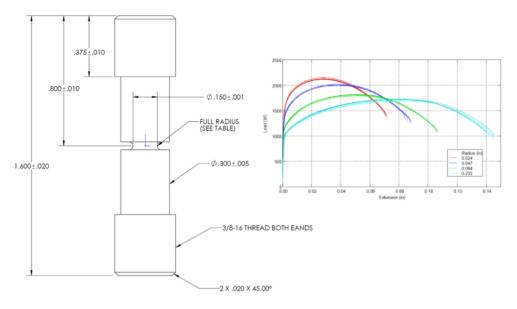
K. Mac Donald & B. Antoun

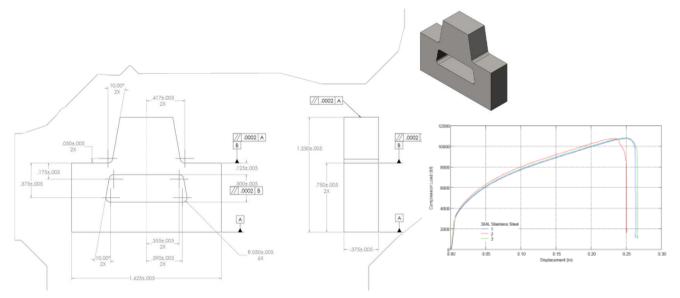




#### **Notched Tension**

### **Shear Top Hat**







### Multistage calibration process (MatCal):

- 1. Plasticity Calibration
  - Uniaxial Tension
    - Stress/strain curve (plastic hardening portion)
  - Notched Tension, R0.094"
    - Load/displacement curve (plastic hardening portion)

### 2. Phase-Field Damage Calibration

- Uniaxial Tension
  - Max. displacement
- Notched Tension, R0.094"
  - Max. displacement
- Shear Top Hat
  - Load/displacement curve
  - Max. displacement



### Multistage calibration process (MatCal):

- 1. Plasticity Calibration: Y, A, n
  - Uniaxial Tension (series A, upper bound)
    - Stress/strain curve (plastic portion)
  - Notched Tension, R0.094"
    - Load/displacement curve (plastic portion)

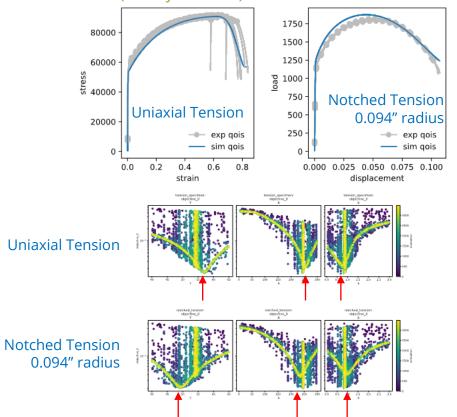
### 2. Phase-Field Damage Calibration

- Uniaxial Tension
- Max. displacement
- Notched Tension, R0.094"
  - Max. displacement
- Shear Top Hat
  - Load/displacement curve
  - Max. displacement

### Voce Hardening:

$$\sigma_y = \mathbf{Y} + \mathbf{A} \left( 1 - \exp(-\mathbf{n}\bar{\varepsilon}^p) \right)$$

MatCal Calibration – 304L, PhaseFieldFeFp plasticity 3483 evaluations x 2 models x 3 parameters (~ 3 days runtime)



The different model problems have distinct preferences... MatCal tries to balance uniaxial & notched tension data

K. Mac Donald &

B. Antoun



### Multistage calibration process:

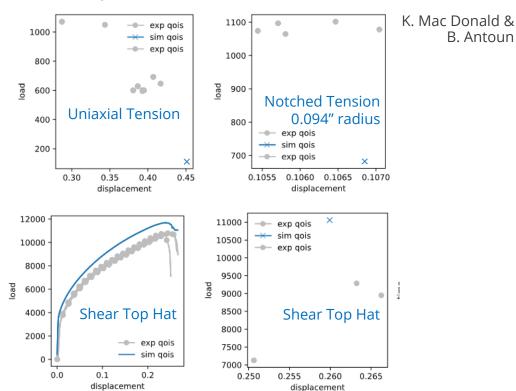
- 1. Plasticity Calibration
  - **Uniaxial Tension**
  - Stress/strain curve (plastic hardening portion)
  - Notched Tension, R0.094"
    - Load/displacement curve (plastic hardening portion)
- Phase-Field Damage Calibration:  $G_c$ ,  $\psi_c$ 
  - **Uniaxial Tension** 
    - Max. displacement
  - Notched Tension, R0.094"
    - Max. displacement
  - Shear Top Hat
    - Load/displacement curve

Cohesive Phase Field (Lorentz model):

$$g(\phi) = h(\phi) = \frac{\phi^{2}}{\left(1 - \left(\frac{3G_{c}}{16\ell\psi_{crit}} - 1\right)(1 - \phi)\right)^{2}}$$

$$\hat{\psi}_{frac}(G_{c}, \phi, \nabla\phi) = G_{c}\frac{3}{8\ell}\left((1 - \phi) + \ell^{2}\nabla\phi \cdot \nabla\phi\right)$$

MatCal Calibration – 304L, PhaseFieldFeFp plasticity 1320 evaluations x 3 models x 2 parameters (~ 6 days runtime)



B. Antoun



### Multistage calibration process:

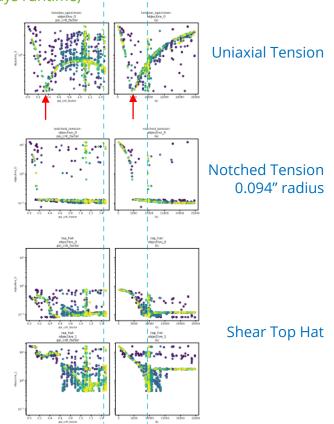
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- 2. Phase-Field Damage Calibration:  $G_c$ ,  $\psi_c$ 
  - Uniaxial Tension
    - Max. displacement
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Cohesive Phase Field (Lorentz model):

$$g(\phi) = h(\phi) = \frac{\phi^{2}}{\left(1 - \left(\frac{3G_{c}}{16\ell\psi_{crit}} - 1\right)(1 - \phi)\right)^{2}}$$

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MatCal Calibration – 304L, PhaseFieldFeFp plasticity 1320 evaluations x 3 models x 2 parameters (~ 6 days runtime)





### Multistage calibration process:

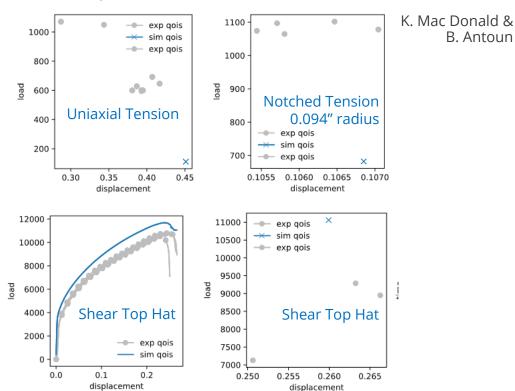
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  - Shear Top Hat
  - Load/displacement curve

Cohesive Phase Field (Talamini model):

$$g(\phi) = h(\phi) = \frac{\phi^{2}}{\left(1 - \left(\frac{3G_{c}}{16\ell\psi_{crit}} - 1\right)(1 - \phi)\right)^{2}}$$

$$\hat{\psi}_{frac}(G_{c}, \phi, \nabla\phi) = G_{c}\frac{3}{8\ell}\left((1 - \phi) + \ell^{2}\nabla\phi \cdot \nabla\phi\right)$$

MatCal Calibration – 304L, PhaseFieldFeFp plasticity 1320 evaluations x 3 models x 2 parameters (~ 6 days runtime)



B. Antoun

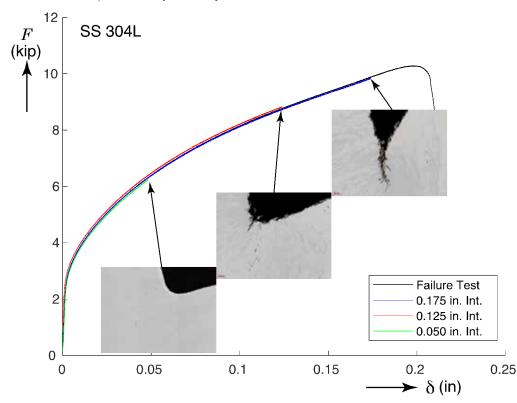


# **Calibration – Validation Comparison**

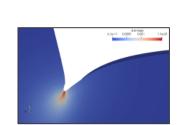
Top hat calibration – comparison to experimental imagery

- Imagery shows damage growth before peak force
- Model similarly predicts similar damage patterns / timings

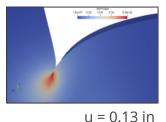
E. Corona, et al. (2021): SAND2021-1752



$$d = 1 - g(\phi) = 1 - \frac{\phi^2}{\left(1 - \left(\frac{3G_c}{16\ell\psi_{crit}} - 1\right)(1 - \phi)\right)^2}$$



u = 0.05 in



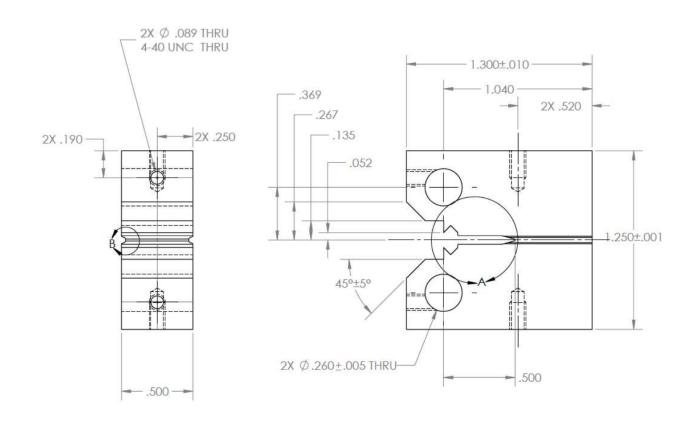
Damage magnitude is lower than expected though material too tough?

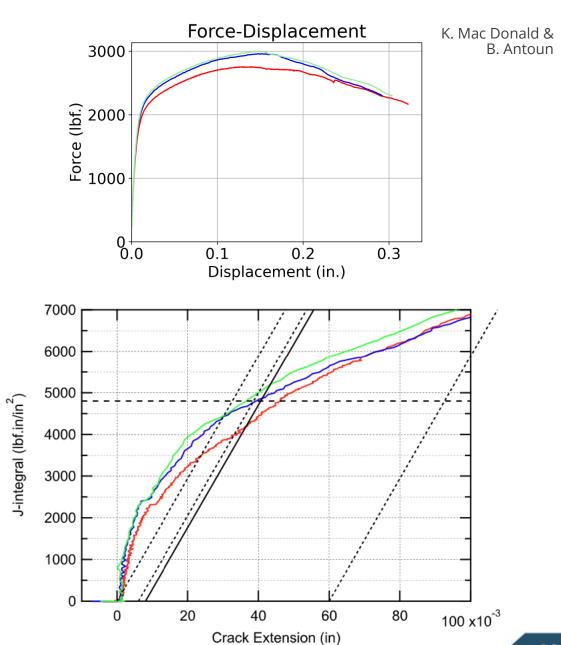
Also, note initiation of uncaptured self-contact



## **Validation Problem**

### Compact tension specimen, with side groove

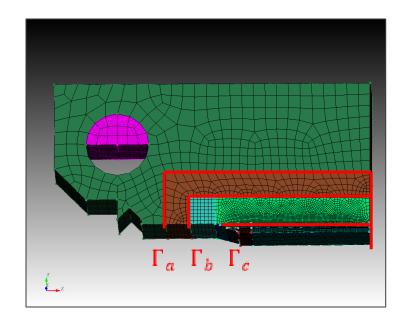






### **Validation Problem**

How to measure J-integral:



Surface integrals:

$$\int_{\Gamma} L_i \left( \psi \delta_{ij} - (F - \delta)_{ki} P_{kj} \right) n_j dA$$

2. ASTM E1820 (A2.4 – Basic Test Method)

 $J = J_{el} + J_{pl}$ 

$$J = J_{e/0} + \frac{J_{p/0}}{1 + \left(\frac{\alpha - 0.5}{\alpha + 0.5}\right) \frac{\Delta a}{b_o}}$$

$$J = \frac{K^2(1 - v^2)}{E} + J_{pl}$$

$$J_{pl} = \frac{\eta_{pl} A_{pl}}{B_N b_o}$$

$$K_{(i)} = \frac{P_{(i)}}{(BB_N W)^{1/2}} f\left(\frac{a_i}{W}\right)$$

$$f\left(\frac{a_i}{W}\right) = (A2.3)$$

$$\left\{\left(2 + \frac{a_i}{W}\right) \left[0.886 + 4.64\left(\frac{a_i}{W}\right) - 13.32\left(\frac{a_i}{W}\right)^2 + 14.72\left(\frac{a_i}{W}\right)^3 - 5.6\left(\frac{a_i}{W}\right)^4\right]\right\}$$

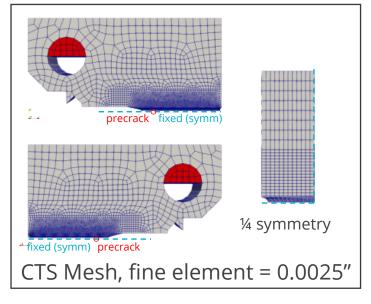
$$\left(1 - \frac{a_i}{W}\right)^{3/2}$$



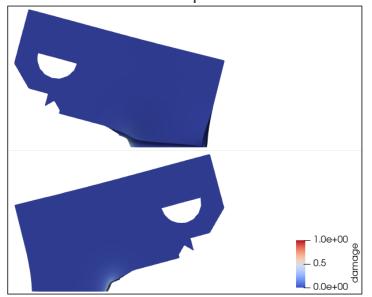
# **Preliminary Results**

2-parameter calibration: :  $G_c$ ,  $\psi_c$ 

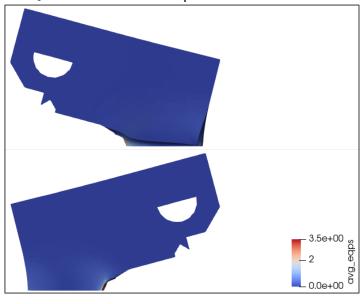
#### Model



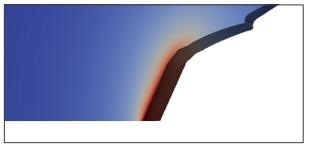
Phase @ Max. Displacement



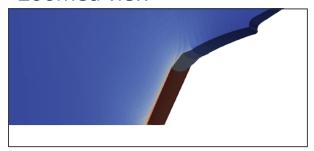
EQPS @ Max. Displacement



Zoomed view



Zoomed view



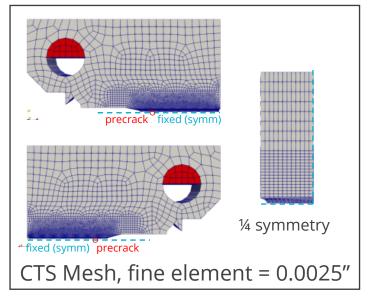
- High ductility, but concentrated in one element at sharp crack tip
- Crack isn't propagating; damage slow to develop

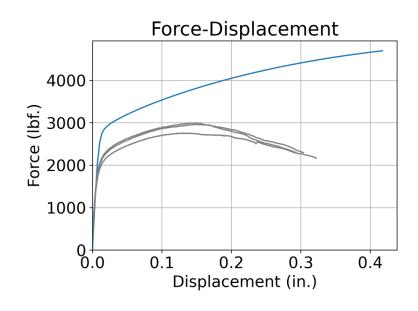


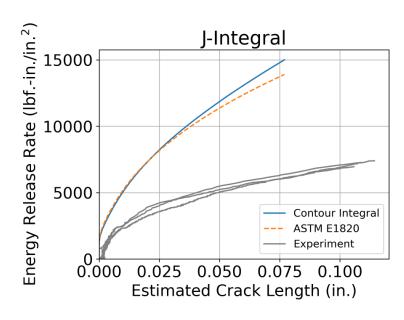
# **Preliminary Results**

## 2-parameter calibration: $G_c$ , $\psi_c$

#### Model







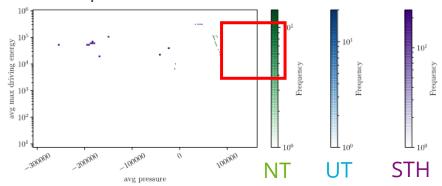
- (F/D) Small error in plasticity, now magnified
- Phase Field model too tough, over-estimating J-R curve



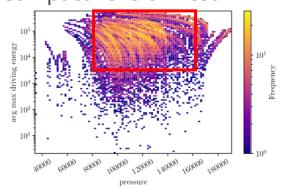
# Interpretation

- Using upper-bound uniaxial tension series seems to have biased plasticity model
  - Tangible difference in plasticity model in shear top-hat
  - Even worse for compact tension
- Difficulty of modeling plasticity at infinitely sharp crack tip
  - Majority of plasticity & damage occurs on the one-element tip
- Phase Field model too stiff!
  - Characterization data (UT, NT, STH) don't contain strong singularities like CT does
     → too much extrapolation in using calibration for CT?

### Calibration Space:



#### **Compact Tension Test**





# **Next Steps for Continued Investigation**

- Assess calibration space:
  - Compare driving energies in calibration vs CTS
- Top Hat model used in calibration is implicit, self-contact OFF
  - → consider explicit dynamics w/ mass scaling, self-contact ON
- Re-calibration:
  - Improve plasticity:
    - Incorporate all/median UT data, rather than upper bound
    - Add all NT series?
    - Add Top Hat?
  - Improve damage calibration:
    - Leave Top Hat out from damage calibration (CTS isn't shear), and include more NT series?
    - Calibrate to CTS and test on NT & Top Hat?
    - Calibrate on all models possible?
- Capture missing physics:
  - Add new plastic-damage coupling and repeat as 2- & 3-parameter calibrations



### **Reverse Calibration**

Hypothesis: too much extrapolation to use UT/NT/STH as calibration, CTS as test notched tension Test: Solid bar torsion **Test** r = 0.039" r = 0.078" r = 0.156" r = 0.039" r = 0.078" TOR RD 3 r = 0.156" 50 100 150 200 250 300 350 400 450 0.000 0.005 0.010 0.015 0.020 0.025 0.000 0.005 0.010 0.015 0.020 0.025 Actuator Rotation, degree Displacement (in) T=0**Calibration** T = 1/3T < 0compact tension Shear Top Hat Top Hat Load-Displacement Results for Al slope = 2S<sub>y</sub> S. = 321 MPa 4000 3500 (a) 3000 2500 2000 0.04 0.06 ASTME8 smooth tension Offset Displacement (in) J-R curve -0.2mm blunting line Round Tension Stress-Strain Results- Al 6061 T6 (All Round Tension Tests from CA and NM) Δa (mm) RD-01 — RD-02 — RD-06 — RD-07 — RD-08 — - - RD-01-CA - - RD-02-CA — - - RD-03-CA — - RD-04-CA — LT-03 — LT-04 — LT-06 8 30 E 20

> 0 0.1 0.2 Engineering Extensometer Strain (in/in)

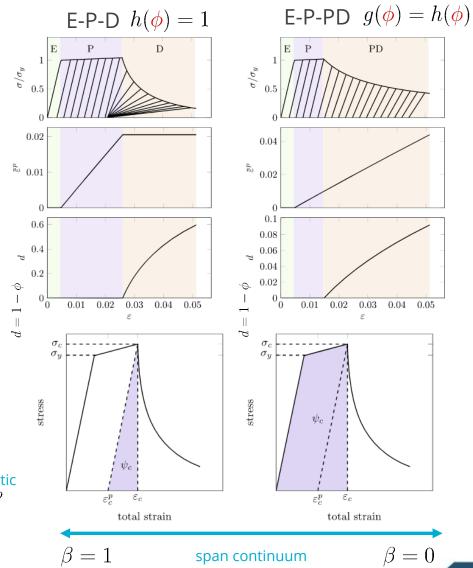


# New Proposed Model Form – Revisit Plastic-Damage Coupling Hu et al. (2021)

Consider Plastic-Damage Coupling:

- Plastic Yield Surface (from  $\nabla \cdot \frac{\partial \psi}{\partial z} \frac{\partial \psi}{\partial z} = 0$ ):  $\rightarrow g(\phi)\sigma_{eff}(u,z) = h(\phi)\sigma_y(z)$
- Full plastic contribution (E-P-PD),  $h(\phi) = g(\phi)$ 
  - fracture driving energy =  $\psi^e + \psi^p$
  - yield surface:  $\sigma_{eff}(u,z) = \sigma_{y}(z)$  (usual)
- No plastic contribution (E-P-D),  $h(\phi) = 1$ 
  - fracture driving energy =  $\psi^e$
  - yield surface:  $g(\phi) \sigma_{eff}(u, z) = \sigma_{y}(z)$ → no yielding after damage

$$h(\stackrel{\text{fracture}}{\phi})\psi^p \to (1-\beta)g(\stackrel{\text{}}{\phi})\psi^p + \beta\psi^p$$





# Thank you!

Thanks for your attention Any questions?





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