

# Monitoring the Reaction Dynamics of $\text{UF}_6$ by Cryogenic Layering and FTIR Spectroscopy

Louis E. McNamara, Abigail M. Waldron, John T. Kelly, Samuel Uba, Eliel Villa-Aleman,  
Kimberly A. S. Fessler  
Savannah River National Laboratory, Aiken, SC, USA 29808-0001

## ABSTRACT

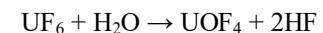
Uranium hexafluoride ( $\text{UF}_6$ ) is a commonly used material feedstock for uranium enrichment processes. When introduced to water in the atmosphere, it reacts rapidly to form uranyl fluoride ( $\text{UO}_2\text{F}_2$ ). Here, we investigate the  $\text{UF}_6$  hydrolysis reaction by cryogenically trapping reaction intermediates and characterizing the trapped species by FTIR. The reactant species are sequentially layered onto a diamond substrate held at 10K by a closed cycle liquid helium cryostat. At this temperature, the hydrolysis reaction is not spontaneous and can be catalyzed by the introduction of heat. Upon heating, the reaction moves through several intermediate compounds before proceeding to the final  $\text{UO}_2\text{F}_2$  product. Several previously unobserved bands appear while the reaction progresses which may help to elucidate the mechanism behind  $\text{UF}_6$  hydrolysis.

**Keywords:** Uranium hexafluoride, kinetics, cryogenic, FTIR

## 1. INTRODUCTION

Uranium enrichment is the process of increasing the relative isotopic composition of  $^{235}\text{U}$  from naturally occurring to the level needed for nuclear fuel. Popular enrichment techniques such as gas diffusion, gas centrifuge, and laser enrichment all utilize uranium hexafluoride ( $\text{UF}_6$ ) as the material feedstock for the enrichment process.  $\text{UF}_6$  is an ideal candidate for uranium enrichment due to its advantageous material properties. It is a solid at room temperature but possess a large vapor pressure which allows it to be easily sublimated through heating. Since there is only one naturally abundant fluorine isotope, all of the mass separating is achieved by the different isotopes of uranium. Working with  $\text{UF}_6$  has one major limitation, it is highly reactive. This means it must be kept under vacuum or inert atmosphere. At elevated temperatures, even stainless steel is known to quickly corrode upon exposure to  $\text{UF}_6$ .  $\text{UF}_6$  release to the atmosphere results in the rapid and spontaneous hydrolysis reaction  $\text{UF}_6 + 2\text{H}_2\text{O} \rightarrow \text{UO}_2\text{F}_2 + 4\text{HF}$ . The uranyl fluoride hydrate produced by the reaction plays a critical role in nuclear nonproliferation and safeguards efforts. Despite a vast amount of knowledge being developed over the last 70 years from the industrial uses of  $\text{UF}_6$ , there is still much debate over the reaction dynamics governing its hydrolysis.

Investigations into the hydrolysis of  $\text{UF}_6$  began as early as 1943 by H. E. Eduljee at the Imperial Chemical Industries, Ltd.<sup>1</sup> who was able to obtain different  $\text{UO}_2\text{F}_2$  hydrate complexes by varying the relative concentrations of water and  $\text{UF}_6$ . Eduljee's work was quickly followed by several X-ray diffraction studies which corroborated Eduljee's finding and observed multiple forms of  $\text{UO}_2\text{F}_2$  hydrate as the product of  $\text{UF}_6$  hydrolysis.<sup>2-4</sup> In 1956, the intermediate compound  $\text{UOF}_4$  was proposed by Brooks et al. as the product of the first half reaction in the hydrolysis:<sup>5</sup>



Brooks et al. attempted to isolate  $\text{UOF}_4$  by reacting small quantities of water with large amounts of  $\text{UF}_6$  over varying time frames but were unable to observe compounds other than hydrates of  $\text{UO}_2\text{F}_2$ . Attempts to isolate  $\text{UOF}_4$  by reacting sub stoichiometric quantities of water and  $\text{UF}_6$  were continued by Otey and LeDoux in 1967. Ratios as low as 9 grams of water to almost one ton of  $\text{UF}_6$  were attempted without success.<sup>6</sup>  $\text{UOF}_4$  had been synthesized by a  $\text{SeF}_4\text{-UO}_3$  reaction,<sup>7</sup> but Otey and LeDoux concluded  $\text{UOF}_4$  could not be synthesized by controlling the stoichiometry between water and  $\text{UF}_6$ . However, under the reaction conditions of their experiment, Otey and LeDoux were able to isolate  $\text{U}_2\text{O}_3\text{F}_6$  and  $\text{U}_3\text{O}_5\text{F}_8$  as intermediate compounds formed during the hydrolysis.  $\text{U}_2\text{O}_3\text{F}_6$  would later be prepared and further characterized by Wilson in 1974 and another compound,  $\text{U}_2\text{O}_2\text{F}_7$ , would be prepared and characterized by Asada et al. in

1987.<sup>8, 9</sup> The  $\text{U}_3\text{O}_5\text{F}_8$  compound does not appear to have been further characterized in the literature. Around the same time as Otey and LeDoux, attempts to study the reaction in reverse by reacting  $\text{UO}_2\text{F}_2$  with HF,  $\text{ClF}_3$  and  $\text{SF}_4$  were performed in order to better understand  $\text{UO}_2\text{F}_2$  chemistry.<sup>10-12</sup> These reactions were successful in turning  $\text{UO}_2\text{F}_2$  back into  $\text{UF}_6$  and generating various new uranyl fluoride hydrates, but  $\text{UOF}_4$  was not observed. Three papers published in the early 1970 successfully synthesized  $\text{UOF}_4$  through the use of liquid HF and were able to obtain Raman, infrared, and x-ray crystallographic data on the synthesized compound.<sup>13-15</sup>

Work studying the hydrolysis of  $\text{UF}_6$  continued through the early 1990s at the Oak Ridge Gaseous Diffusion Plant where several studies were performed by controlled release of  $\text{UF}_6$  gas into different atmospheric conditions.<sup>16-20</sup> From these studies, the group at Oak Ridge was able to study the kinetics and thermodynamics of the reaction and the resulting  $\text{UO}_2\text{F}_2$  formation. Progress on capturing the elusive  $\text{UOF}_4$  intermediate culminated in 1992 in a seminal manuscript by Sherrow and Hunt.<sup>21</sup> Sherrow and Hunt performed gas deposition and matrix isolation experiments at 12K in order to isolated intermediate complexes during the hydrolysis of  $\text{UF}_6$ . The isolated compounds were reacted through a combination of annealing and photolysis by 254 nm light source. They observed little affect due to annealing up to 60K in the case of the matrix isolated experiments, but were able to catalyze the reaction by UV induced photolysis of  $\text{UF}_6$ . Photolysis resulted in the formation of a new doublet in the IR spectrum at 567 and 868  $\text{cm}^{-1}$ , which they attributed to the formation of  $\text{UOF}_4$ . These results were corroborated by their solid deposition experiments where a doublet was also observed and could be produced through annealing up to 172K. Identification of the  $\text{UOF}_4$  mode was also supported by isotopic substitution experiments.

Sherrow and Hunt assigned initial absorption bands to a 1:1 complex with the anti-hydrogen-bonded structure  $\text{UF}_6\text{-OH}_2$ . This proposed structure was anticipated due to the high affinity of U(VI) for oxygen ligands and the Lewis acidity of  $\text{UF}_6$ . Sherrow and Hunt concluded that the hydrolysis reaction could only be initiated through  $\text{UF}_6\text{-n(OH}_2)$  ( $n \geq 1$ ) complexes. The  $\text{UOF}_4$  bands then appeared only after catalyzing the reaction through  $\text{UF}_6\text{-n(OH}_2$ ) complexes and no other bands for other possible intermediate complexes were reported. This growth pattern would be anticipated for the first step in the hydrolysis reaction. The  $\text{UO}_2\text{F}_2$  absorption band grew in at the expense of the assigned  $\text{UOF}_4$  bands, which suggests the product species is due to the further hydrolysis of  $\text{UOF}_4$ . Sherrow and Hund concluded the  $\text{UF}_6\text{-OH}_2$  complex reacts spontaneously with excess water to form  $\text{UOF}_4$ , even at temperatures below 30K. However, this complex was required to be formed in the gas phase.

As computational chemistry developed, there were many theoretical studies performed on  $\text{UF}_6$  due to its importance in the nuclear industry, as well as the abundance of experimental data which made it an excellent test case for new methods.<sup>22</sup> Calculations on the mechanism behind the hydrolysis of  $\text{UF}_6$  did not begin until the early 2000s. In 2002 Privalov et al. published work comparing the thermodynamic properties of various uranium oxyfluoride compounds theoretical and experimental values.<sup>23</sup> Interestingly, the results of Privalov's work predicted that the hydrolysis of  $\text{UF}_6$  should be endothermic, in direct contrast with experimental data. Over the next 2 decades several computational studies would be performed in order to try and rectify the discrepancies between theory and experiment.<sup>24-29</sup> These studies all suggest the  $\text{UF}_6$  hydrolysis mechanism is more complicated than previously believed. In particular, the proposed mechanisms rely on the generation of an elusive  $\text{UF}_5\text{OH}$  intermediate, which has never been observed experimentally.

Since the hydrolysis reaction of  $\text{UF}_6$  is of recurring fundamental concern, further examination of this reaction mechanism is of interest. Here we present new data collected on the hydrolysis of  $\text{UF}_6$  by cryogenically layering reactants and trapping intermediate compounds then characterizing the compounds with FTIR spectroscopy.

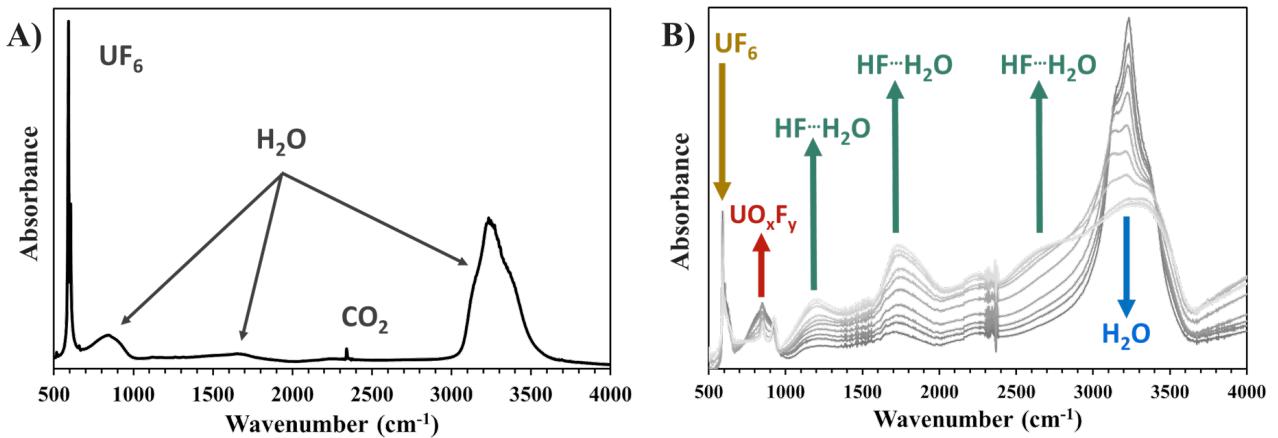
## 2. EXPERIMENT

The experimental design has been previously reported for studies of  $\text{MoF}_6$  and  $\text{UF}_6$  hydrolysis.<sup>30, 31</sup> A Jasco FT-IR 6300 (Jasco Inc, Easton, MD, USA) was employed for the acquisition of infrared spectra. To control the initiation of the hydrolytic reaction, the  $\text{UF}_6$  and water vapor were cryogenically condensed under vacuum by means of a closed cycle liquid helium cryostat (Janis Research, VPF Series). The cryogenic layers were held under a vacuum of 100 mTorr (13 Pa) during the duration of the entire experiment. The cell was constructed with 2-inch diameter uncoated zinc selenide windows (Edmund Optics, ZC-W-50-2) with a thin polished polycrystalline diamond window for cryogenic layering (Applied Diamond, Inc., 18 mm diameter, 150 microns thin). The cell was brought under vacuum (Edwards Oil-Free Scroll Pump) to evacuate air and water vapor prior to and while achieving cryogenic conditions. A scan was taken periodically with a 2  $\text{cm}^{-1}$  resolution, 8 averages, and a 500 to 4000  $\text{cm}^{-1}$  spectral range while the cell warmed to room

temperature.  $\text{UF}_6$  was obtained from Oak Ridge National Laboratory with natural isotopic distribution of uranium.  $\text{D}_2\text{O}$  and  $\text{H}_2^{18}\text{O}$  were purchased from Sigma Aldrich and used without further purification.  $\text{H}_2\text{O}$  was pulled from the atmosphere.

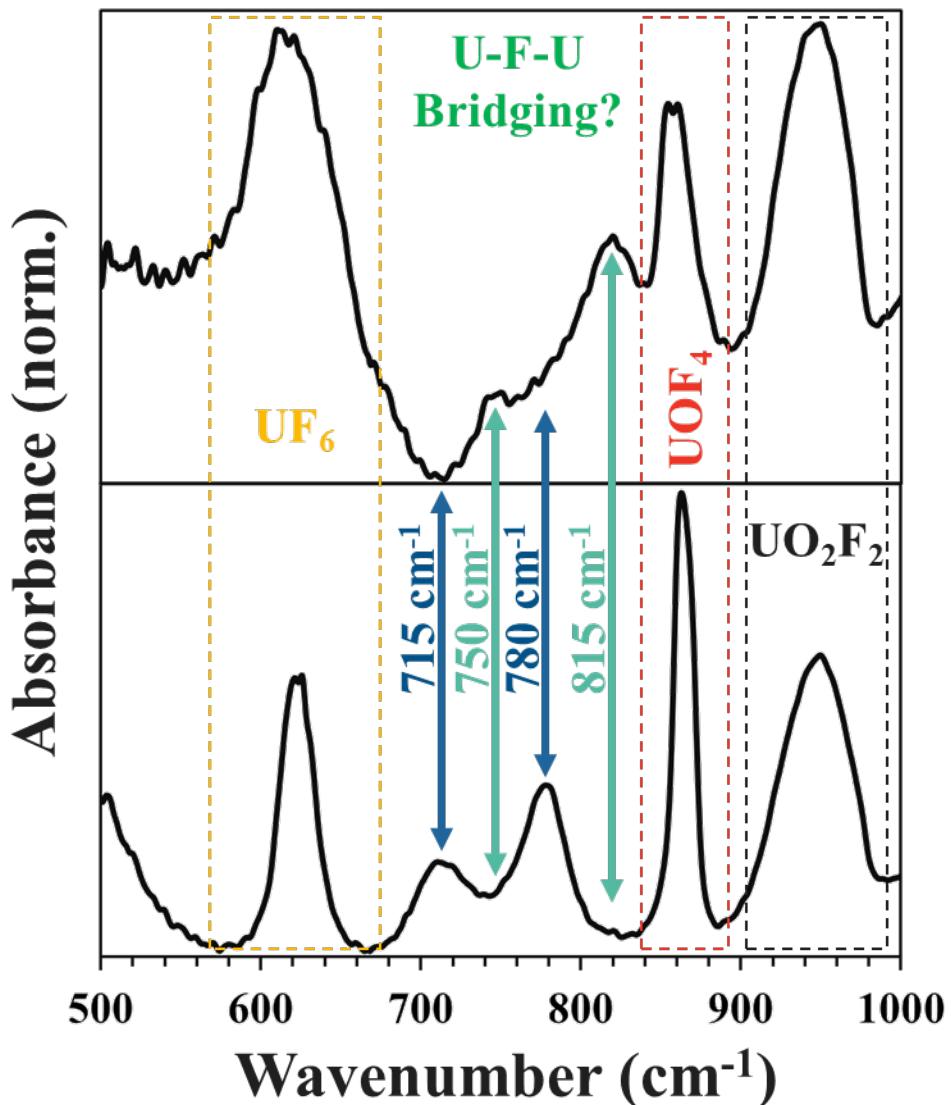
### 3. RESULTS AND DISCUSSION

Initial spectra of the sequentially layered  $\text{UF}_6$  and  $\text{H}_2\text{O}$  reactants suggest that the reaction is successfully halted at cryogenic temperatures. IR absorbance spectra of the layered reactants show the characteristic absorbance of both  $\text{UF}_6$  and  $\text{H}_2\text{O}$ , **Figure 1A**. Since the water for this experiment was drawn directly from the air, a small band for  $\text{CO}_2$  is also present. Once the layered reactants begin to warm up to room temperature, the reaction proceeds. Bands associated with  $\text{UF}_6$  begin to deplete and bands attributed to  $\text{UO}_2\text{F}_2$ ,  $\text{UOF}_4$ , and unknown intermediates grow in over time, **Figure 1B**. In addition to observable changes in the 500-1000  $\text{cm}^{-1}$  region which are associated with U-O and U-F bonding, a rich and dynamic hydrogen bonding network is observed from 1000-4000  $\text{cm}^{-1}$ , which corresponds well with previous experimental spectra of cryogenic solution of HF.<sup>32-34</sup> The presence of the extended hydrogen bonding network and structure of the bands associated with the  $\text{UO}_2\text{F}_2$  product demonstrate the level of hydration within the experiment. All off the observed bands are likely associated with hydrates of the corresponding compounds and the hydration will result in shifting of the observed bands.



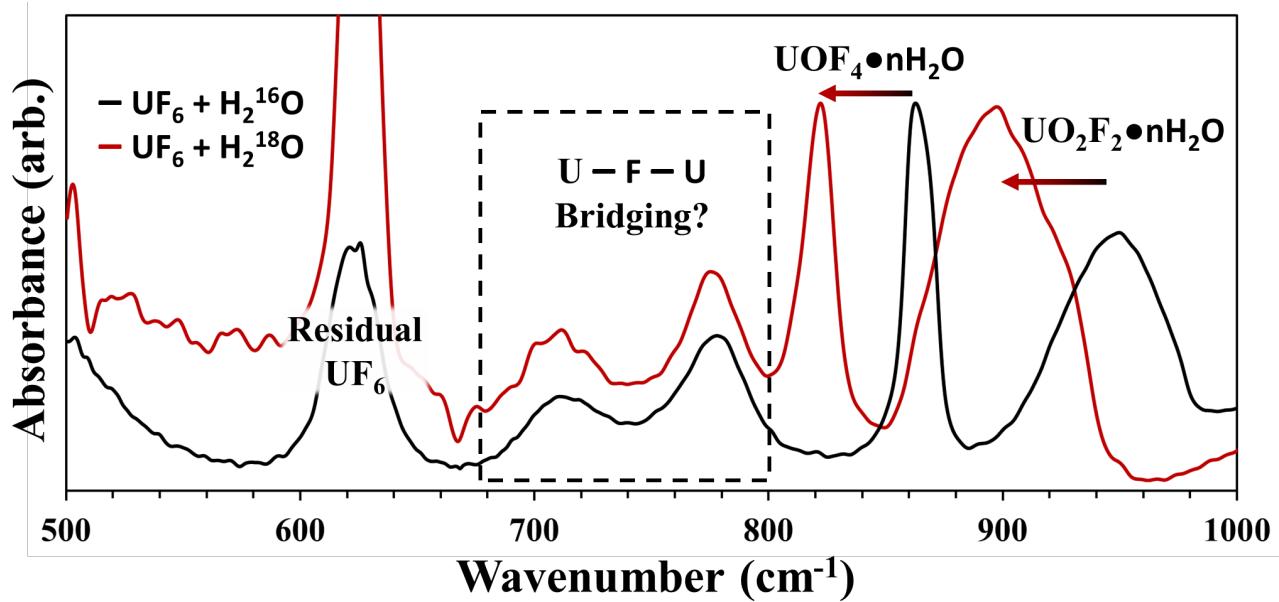
**Figure 1.** A) Initial FTIR spectra of layered  $\text{UF}_6$  and  $\text{H}_2\text{O}$  reactants on diamond substrate. This initial spectrum shows characteristic bands for  $\text{UF}_6$  and  $\text{H}_2\text{O}$  but does not contain bands associated with product or intermediate compounds. B) As the system heats, and bands associated with reactant compounds diminish while bands associated with product and intermediate compounds grow. In addition, a dynamic hydrogen bonded network appears showing the formation of HF. Color change from dark grey to light grey represents the reaction moving forward in time.

Intermediate spectra of the reaction are presented in **Figure 2**. From these spectra, the initial  $\text{UF}_6$  bands are seen at 600  $\text{cm}^{-1}$  as well as the previously observed  $\text{UOF}_4$  doublet around 860  $\text{cm}^{-1}$  and the  $\text{UO}_2\text{F}_2$  hydrate product band at 950  $\text{cm}^{-1}$ . The  $\text{UOF}_4$  doublet is attributed to the axial and equatorial isomers of  $\text{UOF}_4$ . Here, the doublet is observed to transition to a singlet over time, suggesting one of the isomers becomes more dominant as the reaction progresses. In addition to the observed bands for the  $\text{UOF}_4$  intermediate, four new bands are observed at 715  $\text{cm}^{-1}$ , 750  $\text{cm}^{-1}$ , 780  $\text{cm}^{-1}$ , and 815  $\text{cm}^{-1}$ . A pair of bands observed at 750  $\text{cm}^{-1}$  and 815  $\text{cm}^{-1}$  appear after the initial formation of  $\text{UOF}_4$ . This pair of bands may form earlier, but significant overlap with the ice libration band in the initial spectra make it difficult to observe the initial formation. These bands then deplete as the two bands at 715  $\text{cm}^{-1}$  and 780  $\text{cm}^{-1}$  grow. We have previously reported three of these bands<sup>31</sup> but their intensities relative to the  $\text{UOF}_4$  and product bands has been significantly increased by altering the ratio of  $\text{UF}_6$  to  $\text{H}_2\text{O}$  to ensure a large excess of  $\text{H}_2\text{O}$  in the experiment. The relative abundance of the intermediate compounds associated with these new intermediate bands appears to be a function of the  $\text{UF}_6:\text{H}_2\text{O}$  ratio. There is little experimental evidence for what compounds these new bands could represent and due to the complex nature of the extended hydrogen bonding network and the changes in temperature, it is difficult to assign these bands from the performed experiment alone. The depletion of the bands at 750  $\text{cm}^{-1}$  and 815  $\text{cm}^{-1}$  and formation of the pair of bands at 715  $\text{cm}^{-1}$  and 780  $\text{cm}^{-1}$  is highly correlated with significant blue shifting of  $\text{UOF}_4$  and  $\text{UO}_2\text{F}_2$  bands. It does not appear that these bands are associated with any other new bands which could help elucidate the nature of the intermediate



**Figure 2.** Top: FTIR spectrum of new intermediate bands seen at 750 cm<sup>-1</sup> and 815 cm<sup>-1</sup>. As the system continues to react these bands diminish and the bottom spectrum is observed. Bottom: FTIR spectrum of intermediate bands seen at 715 cm<sup>-1</sup> and 780 cm<sup>-1</sup>. In addition to changes in the new intermediate bands, noticeable shifts in the UF<sub>6</sub>, UOF<sub>4</sub>, and UO<sub>2</sub>F<sub>2</sub> bands are also observed as the reaction progresses.

complexes, but other associated bands could be eclipsed by the UOF<sub>4</sub> and UO<sub>2</sub>F<sub>2</sub> signatures. The bands also do not appear to be previously reported U<sub>x</sub>O<sub>y</sub>F<sub>z</sub> complexes from the literature.<sup>8, 9</sup> Since literature for uranium oxyfluoride compounds which absorb in the 700-850 cm<sup>-1</sup> region is very limited, our previous assignment of these bands as U-O-U bridged compounds came primarily from computational studies by Hu et al. in 2008 and 2009.<sup>26, 27</sup> Hu calculated several clusters of possible reaction intermediates with U-O and U-O-U bonding which absorb roughly in the region of interest. Computational predictions of the U-O bond stretching region for UF<sub>5</sub>OH were predicted to be higher energy, ~860 cm<sup>-1</sup>, than the observed bands. Although, a UOF<sub>4</sub>•UF<sub>5</sub>OH•HF cluster was predicted to absorb at 754 cm<sup>-1</sup>. The theoretical frequency for the U-O-U stretching band in the bridged compound (UF<sub>5</sub>)<sub>2</sub>O was calculated to be at 715 cm<sup>-1</sup> and several clusters of (UF<sub>5</sub>)<sub>2</sub>O with H<sub>2</sub>O and HF were all predicted to absorb between 690 cm<sup>-1</sup> and 720 cm<sup>-1</sup>. There was no reported compound that recovered the observed pairs of band at 750/815 cm<sup>-1</sup> and 715/780 cm<sup>-1</sup>. Since these



**Figure 3.** Comparison of 500-1000 cm<sup>-1</sup> region of intermediate spectra for the hydrolysis reaction with H<sub>2</sub><sup>16</sup>O and H<sub>2</sub><sup>18</sup>O. The bands associated with U-O bond stretching shift approximately 50 cm<sup>-1</sup> but the newly observed intermediate bands do not shift.

calculated frequencies fall within the same region as the observed intermediate bands, the newly observed bands were initially attributed to similar compounds.

In order to better understand the nature of these intermediate complexes, isotopic substitution studies were performed using D<sub>2</sub>O and H<sub>2</sub><sup>18</sup>O. The results of isotopic substitution for the UOF<sub>4</sub> and product bands are as expected, D<sub>2</sub>O has no effect on band position and H<sub>2</sub><sup>18</sup>O shifts the associated bands to lower energy by about 50 cm<sup>-1</sup>, **Figure 3.**<sup>35</sup> Some amount of the spectral shift between the two isotopologues will also be due to differences in the hydrated species formed. In contrast, the newly observed intermediate bands behave unexpectedly. The pair of bands at 715 cm<sup>-1</sup> and 780 cm<sup>-1</sup> does not shift upon isotopic substitution of <sup>16</sup>O to <sup>18</sup>O, which suggests the bands are not part of a U-O-U bridged complex as previously speculated. Instead, these bands must be related to some form of U-F bonding, possibly U-F-U bridging, but there are no related compounds reported in the literature which absorb in this region. The band at 815 cm<sup>-1</sup> is not observed upon isotopic substitution of <sup>16</sup>O with <sup>18</sup>O. This could be because the band at 815 cm<sup>-1</sup> does not shift and is now eclipsed by the shifted UOF<sub>4</sub> band. The reverse is observed when D<sub>2</sub>O is used for the hydrolysis reaction. The pair of bands at 715 cm<sup>-1</sup> and 780 cm<sup>-1</sup> is not observed and the band at 815 cm<sup>-1</sup> is unshifted, though shifting is not expected in this region due to deuteration.

#### 4. CONCLUSION

Intermediates species generated during the UF<sub>6</sub> hydrolysis reaction have been successfully trapped by cryogenically layering the reactants and slowly adding heat until the reaction progresses. The observed FTIR spectra of the generated products are in good agreement with previously reported UO<sub>2</sub>F<sub>2</sub> spectra. The formation of UOF<sub>4</sub> was also observed and the associated bands are in good agreement with those reported by Sherrow and Hunt. In addition to UOF<sub>4</sub>, two additional pairs of bands were observed which are attributed to at least two new intermediate complexes which have not been previously reported. Oxygen isotopic substitution studies reveal that these bands are not U-O stretching and instead are likely due to U-F-U bridging.

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