


# Multi-Parameter Optical Fiber Sensing of Humidity, CH<sub>4</sub>, CO<sub>2</sub>, and Corrosion



*Badri Mainali*

*Research Scientist/NETL Support Contractor*

A large, silver industrial pipeline runs horizontally across the middle of the image, supported by several dark wooden posts. The ground is covered in a layer of snow, and the background shows a line of bare trees under a clear, blue sky. The pipeline has several joints and a small blue box is attached to it.

**SPIE Defense + Commercial Sensing  
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# Disclaimer



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*Badri Mainali<sup>1,2</sup>; Alexander Shumski<sup>1,2</sup>; Sandeep Bukka<sup>1,2</sup>; Nathan Diemler<sup>1,2</sup>; Ruishu Wright<sup>1</sup>*

*<sup>1</sup>National Energy Technology Laboratory, 626 Cochran Mill Road, Pittsburgh, PA 15236, USA*

*<sup>2</sup>NETL Support Contractor, 626 Cochran Mill Road, Pittsburgh, PA 15236, USA*

- **Introduction**

- Background
- Essence of Optical Fiber Sensing

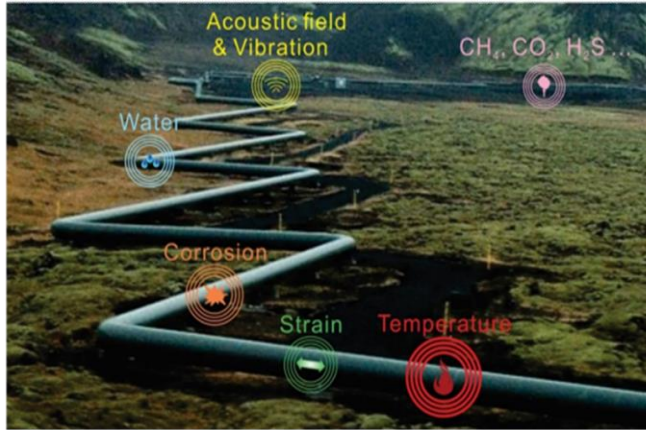
- **Experimental**

- **Results and Discussion**

- Monitoring Humidity with Change of Microstrain in  $N_2$
- Monitoring Humidity with Change of Microstrain in  $CH_4$ ,  $CO_2$ , and Mixed Gas Composition
- Gas Sensing
- Statistical Data Analysis
- Monitoring Corrosion

- **Conclusion**

# Background



[https://encryptedtbn0.gstatic.com/images?q=tbn:usqpAND9GcTUHaf3UdOBqd3\\_BSU3W\\_HmTIDeeGxWRChMUw&](https://encryptedtbn0.gstatic.com/images?q=tbn:usqpAND9GcTUHaf3UdOBqd3_BSU3W_HmTIDeeGxWRChMUw&)

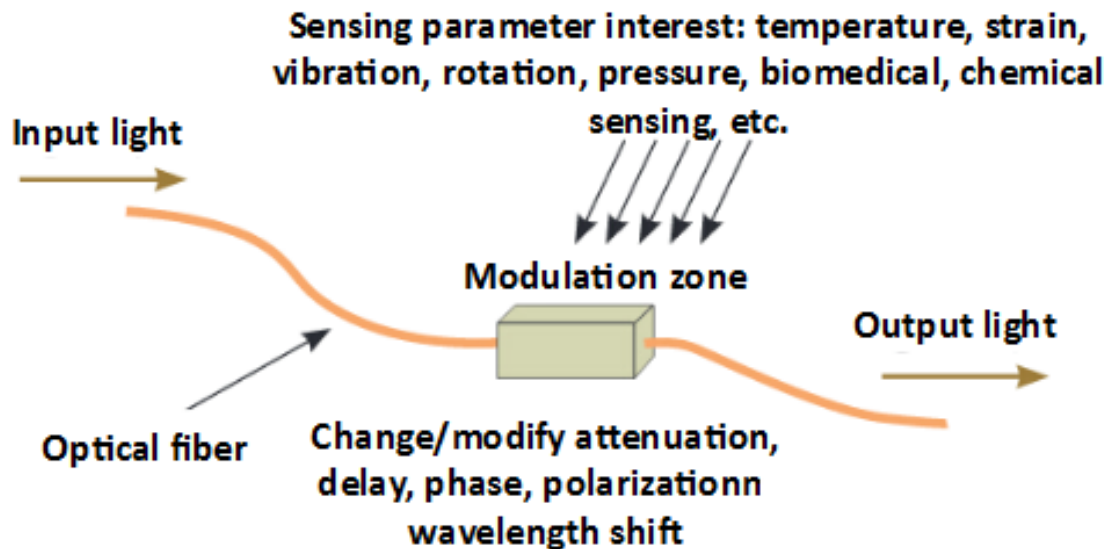
Sensors 2019, 19, 3964

- Annual loss of ~\$14.0 billion occurs in the domestic oil and gas sector due to corrosion across pipelines and exploration.
- Monitoring of corrosion requires identification and quantification of factors such as water, CO<sub>2</sub>, and H<sub>2</sub>S which cause corrosion.
- Conventional monitoring techniques identify leaks and events once they have occurred but are limited in capability to identify failures before they occur.
- Real-time monitoring is needed to detect and mitigate pipeline risks.



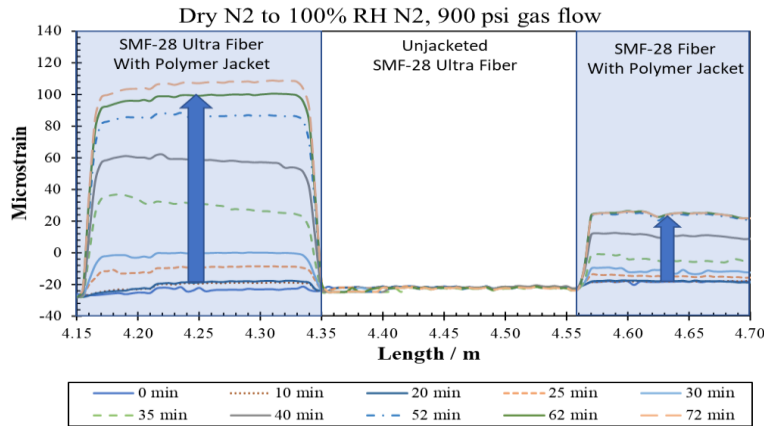
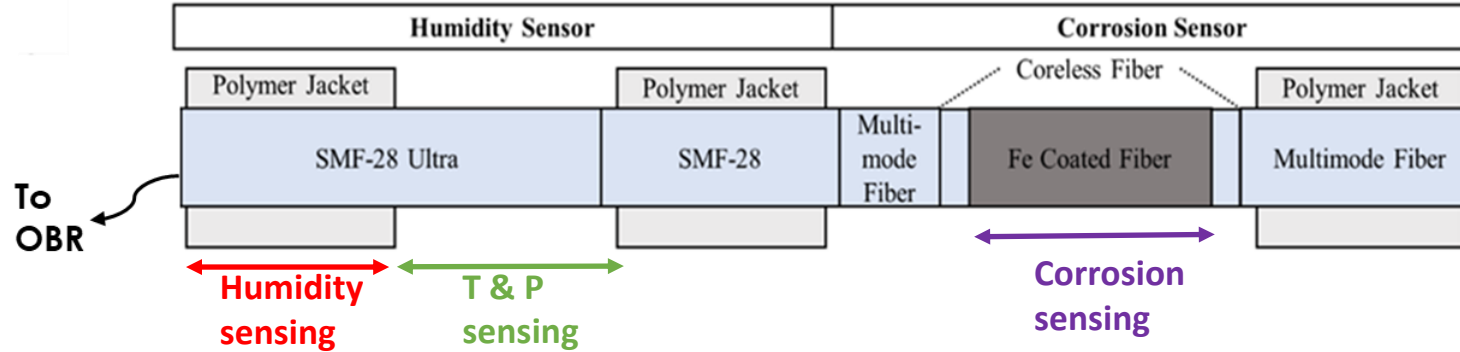
## Advantages of Optical Fiber Sensing (OFS)

- Capable of nondestructive and in-situ distributed measurement
- Small size, light weight, and flexibility
- High sensitivity and accuracy
- Improved safety in the presence of inflammable gases
- Inherent immunity to electromagnetic interference
- Compatible with optical fiber data communication systems



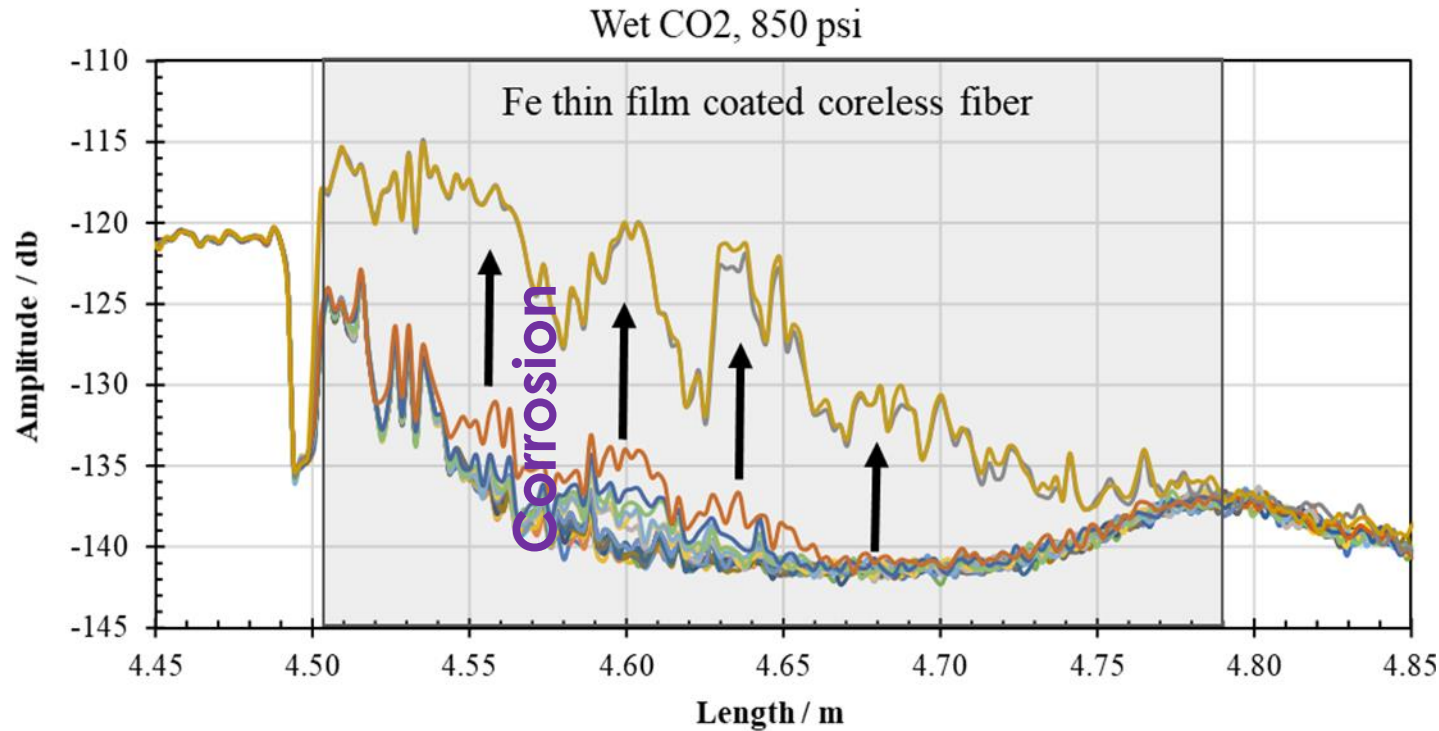
# Multi-Parameter OFS for Monitoring Humidity and Corrosion

Design of OFS for humidity and corrosion sensing



Strain-based humidity sensing using single-mode fiber (SMF) interrogated with optical backscattered reflectometer (OBR)

- Jacketed SMF-28 ultra fiber undergoes swelling upon absorption of H<sub>2</sub>O resulting strain development
- Humidity is monitored based on the strain developed along the jacketed SMF
- Unjacketed SMFs are insensitive to humidity but sensitive to temperature (T) and pressure (P)



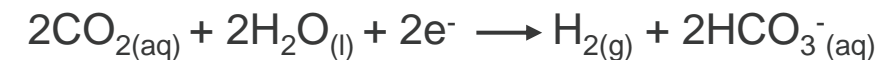
Backscattered light intensity amplitude along the Fe thin film-coated coreless fiber section in wet CO<sub>2</sub> gas.

- Fe undergoes corrosion/oxidative dissolution when exposed to corrosive environment (e.g., dissolved CO<sub>2</sub>)

Anode:



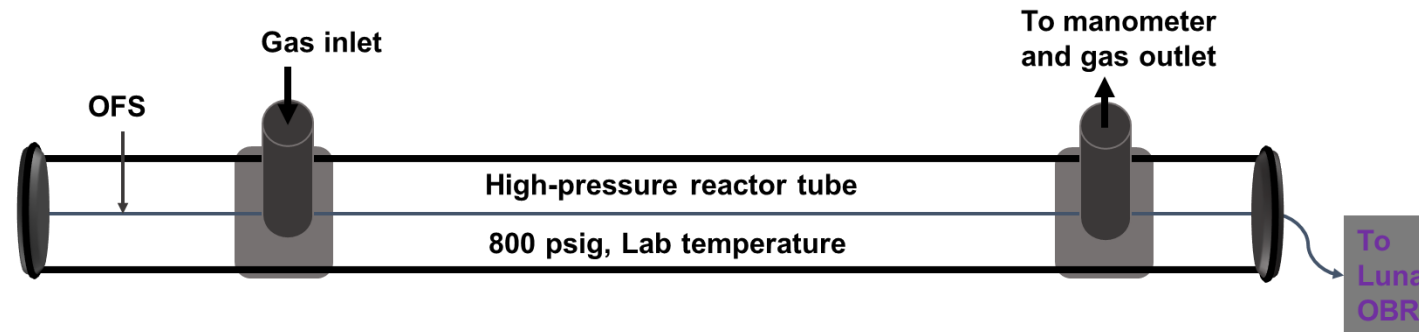
Cathode:



- Corrosion is monitored based on the change in backscattered light intensity amplitude before and after corrosion of Fe as corrosion proxy

# Key Objectives and Experimental Setup-I

**Objective A:** Extending the capability of the OFS for calibrating strain response of SMF under controlled humidity and gas composition conditions



- Humidity was maintained by controlled dilution of 100% humid gas ( $N_2$ ,  $CH_4$ , or  $CO_2$ ) with respective dry gas (verified by humidity sensor)

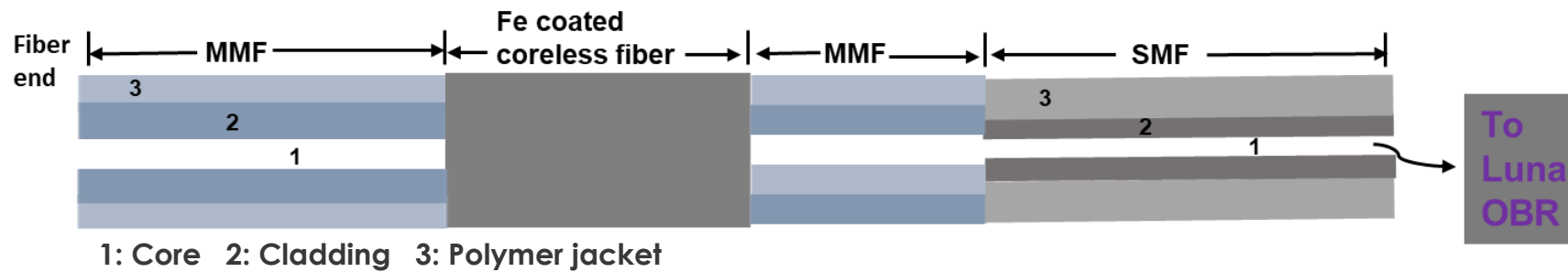
RH% studied: 100, 75.0, 46.8, and 23.4%

- Gas composition was maintained by proportional mixing of the respective gases based on their partial pressures (as mentioned subsequently)

# Key Objectives and Experimental Setup-II

**Objective B:** Extending the capability of the Fe coated OFS for monitoring corrosion rate under harsh corrosive environment

## Design of OFS for monitoring corrosion

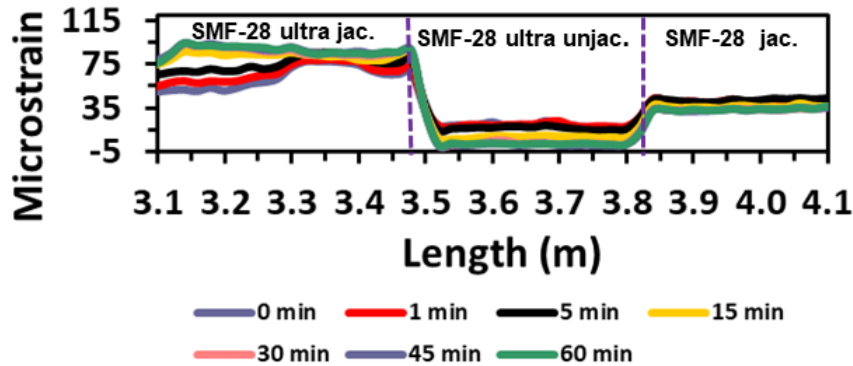


- Electroless coating of Fe onto the coreless fiber section with controlled film thickness ( ~25-225 nm)
- Corrosion was studied in CO<sub>2</sub> saturated 3.5% aq. NaCl + HCl, pH = 3.2

- Corrosion rate of Fe =  $\frac{\text{Fe film thickness (nm)}}{\text{Time for attaining steady state backscattered intensity amplitude of the light upon complete corrosion of Fe (min)}}$

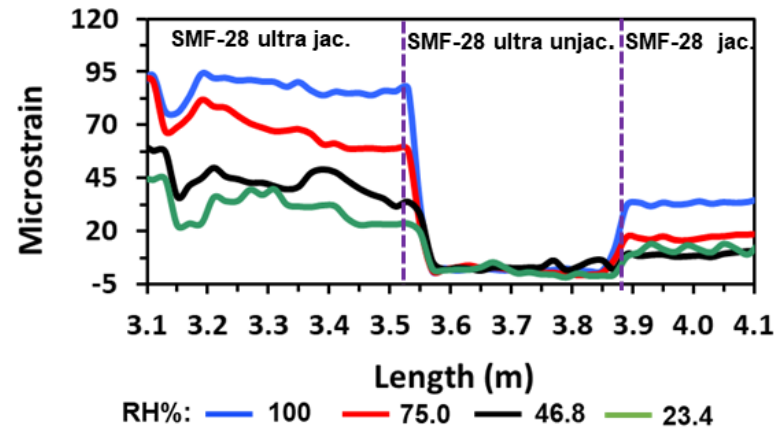
# Monitoring Microstrain with Humidity in N<sub>2</sub>

Microstrain with time in 100% RH N<sub>2</sub>

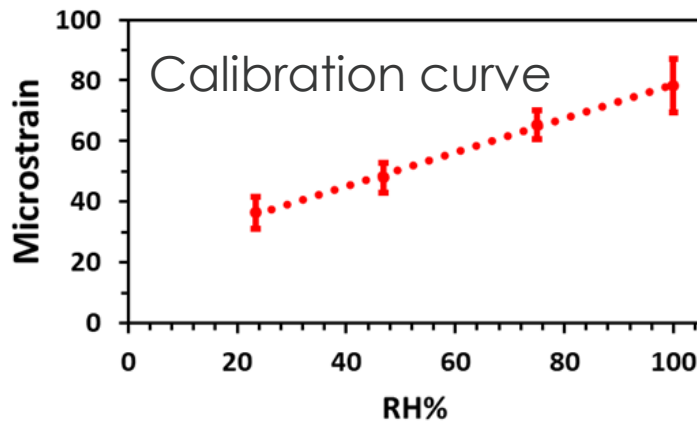


Reference trace: 800 psig dry N<sub>2</sub>

Microstrain with change in RH%



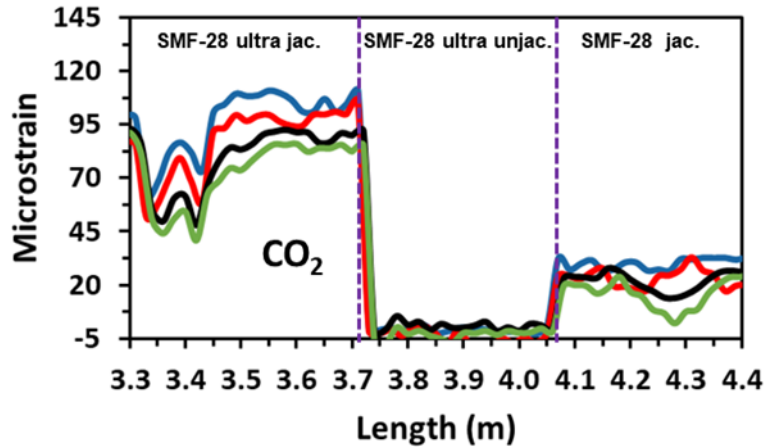
- Microstrain was measured under equilibrium (1 hr)
- Microstrain increases with increasing RH%



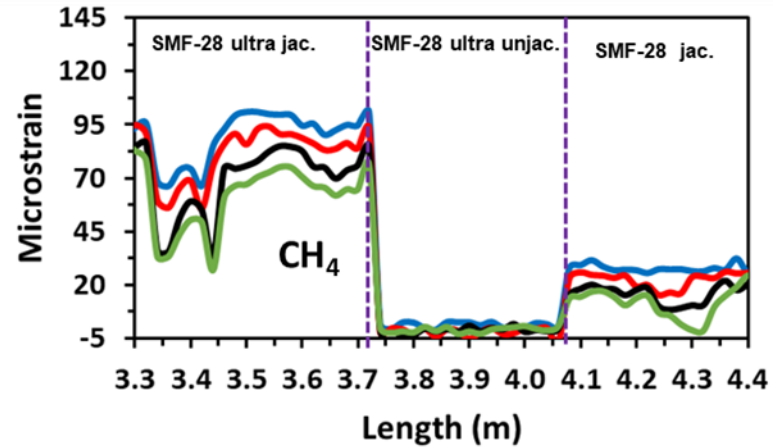
- Calibration curve shows good linear response of microstrain ( $R^2 = 0.998$ ) with RH% change

# Monitoring Microstrain with Humidity in CO<sub>2</sub> and CH<sub>4</sub>

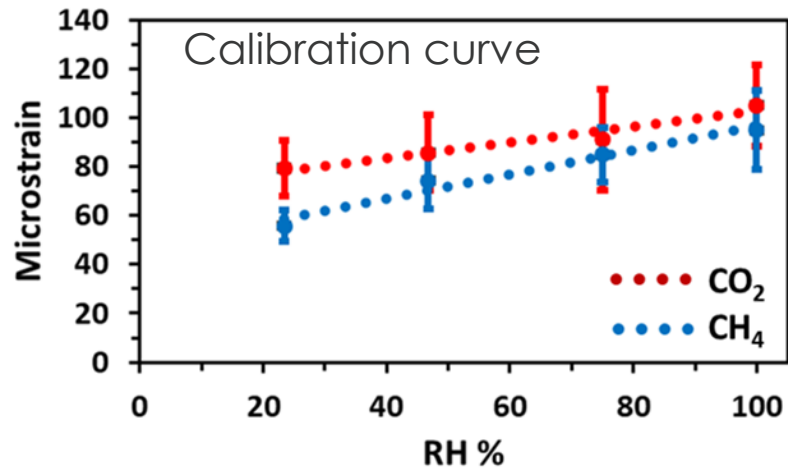
Microstrain with change in RH% in CO<sub>2</sub>



Microstrain with change in RH% in CH<sub>4</sub>

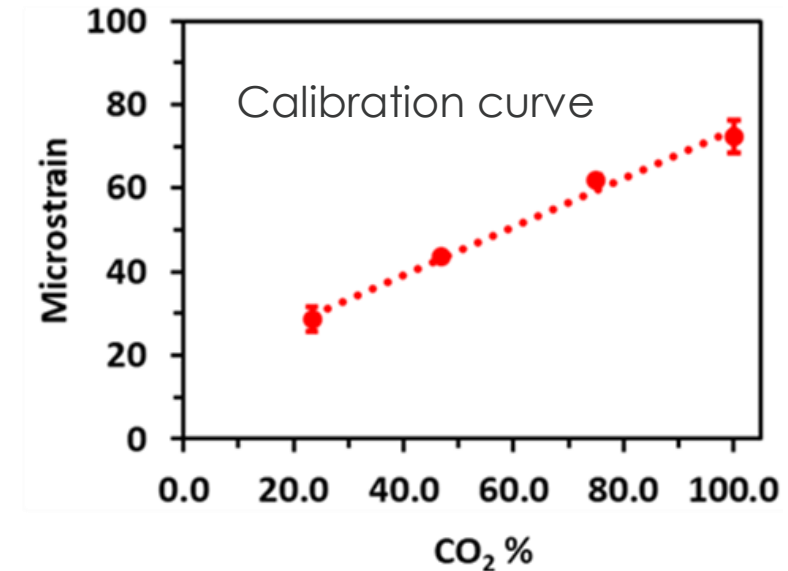
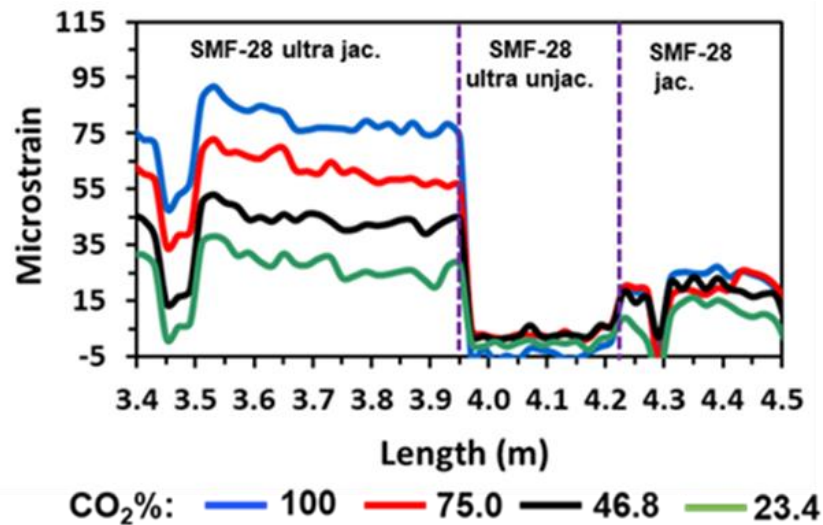


RH%: — 100 — 75.0 — 46.8 — 23.4



- Microstrain increases with increasing RH% in both CO<sub>2</sub> and CH<sub>4</sub>
- Calibration plot shows good linear response of microstrain with RH% change:  
 $R^2 = 0.967$  for CO<sub>2</sub>,  $R^2 = 0.943$  for CH<sub>4</sub>

Microstrain with change in dry CO<sub>2</sub> concentration



- CO<sub>2</sub> absorption along SMF-28 ultra causes microstrain change
- Increasing CO<sub>2</sub> concentration in CO<sub>2</sub> + N<sub>2</sub> mixture leads to an increase in microstrain
- A good linearity ( $R^2 = 0.992$ ) between microstrain and CO<sub>2</sub> concentration

# Microstrain Under Controlled Conditions

Microstrain measured under relative humidity and gas composition conditions at 800 psig (Reference trace: 800 psig dry N<sub>2</sub>)

RH%	Microstrain Under								
	N <sub>2</sub> Composition(%)	CH <sub>4</sub> Composition Mixed with N <sub>2</sub> (%)				CO <sub>2</sub> Composition Mixed with N <sub>2</sub> (%)			
	100	23.4	46.8	75.0	100	23.4	46.8	75.0	100
0	0	13.2	16.9	22.9	26.0	28.8	43.5	62.0	72.4
23.4	36.4	41.5	42.0	49.9	55.8	63.8	59.8	63.1	79.4
46.8	48.0	46.7	61.7	-	74.3	53.7	74.0	-	85.8
75.0	65.4	69.9	-	74.5	85.0	69.2	-	82.5	91.1
100	78.3	-	-	-	94.9	-	-	-	105.2
Microstrain Under Mixed Gas Composition									
Gas composition					Microstrain				
25% RH N <sub>2</sub> + 25% dry CH <sub>4</sub> + 50% dry CO <sub>2</sub>					70.1				
25% RH N <sub>2</sub> + 50% dry CH <sub>4</sub> + 25% dry CO <sub>2</sub>					63.0				
50% RH N <sub>2</sub> + 25% dry CH <sub>4</sub> + 25% dry CO <sub>2</sub>					61.1				
25% dry CH <sub>4</sub> + 75% dry CO <sub>2</sub>					64.0				
50% dry CH <sub>4</sub> + 50% dry CO <sub>2</sub>					55.2				
75% dry CH <sub>4</sub> + 25% dry CO <sub>2</sub>					39.1				

# Microstrain Dataset

Microstrain at different mole fraction (X) of H<sub>2</sub>O, N<sub>2</sub>, CH<sub>4</sub>, and CO<sub>2</sub>

X <sub>H2O</sub>	X <sub>N2</sub>	X <sub>CH4</sub>	X <sub>CO2</sub>	Microstrain	X <sub>H2O</sub>	X <sub>N2</sub>	X <sub>CH4</sub>	X <sub>CO2</sub>	Microstrain
0.01165	0.9886	0	0	36.4	0	0.2501	0	0.7502	62.0
0.01165	0.7567	0.2308	0	41.3	0	0	0	1	72.4
0.01165	0.5258	0.4628	0	42.0	0.01165	0.9884	0	0	36.4
0.01165	0.2469	0.7417	0	49.9	0.01165	0.7567	0	0.2308	61.0
0.01165	0	0.9886	0	53.6	0.01165	0.5258	0	0.4628	59.8
0.02319	0.9886	0	0	48.0	0.01165	0.2469	0	0.7417	63.1
0.02319	0.7481	0.2287	0	46.7	0.01165	0	0	0.9886	81.2
0.02319	0.5557	0.4574	0	60.4	0.02319	0.7481	0	0.2287	53.7
0.02319	0	0.9768	0	74.3	0.02319	0.5557	0	0.4574	74.5
0.03719	0.9629	0	0	65.4	0.02319	0.5119	0	0.4510	85.8
0.03719	0.7374	0.2255	0	69.9	0.03719	0.7374	0	0.2255	69.2
0.03719	0.5119	0.4510	0	73.8	0.03719	0.5119	0	0.4510	83.5
0.03719	0.2576	0.7225	0	85.0	0.03719	0.2576	0	0.7225	91.1
0.04959	0.9501	0	0	78.3	0.04959	0	0	0.9501	105.2
0.04959	0	0.9501	0	94.9	0.01240	0.2469	0.2469	0.4937	70.1
0	0.7663	0.2340	0	13.2	0.01240	0.2469	0.4937	0.2469	63.0
0	0.5322	0.4681	0	16.9	0.02319	0.4884	0.2437	0.2437	61.1
0	0.2501	0.7502	0	22.9	0	0	0.2501	0.7502	64.0
0	0	1	0	26.0	0	0	0.5002	0.5002	55.1
0	0.7663	0	0.2340	28.8	0	0	0.7502	0.2501	39.1
0	0.5322	0	0.4681	43.5	-	-	-	-	-

# Statistical Analysis of Microstrain Dataset

Table: Summary of Linear Regression Analysis (n=41)

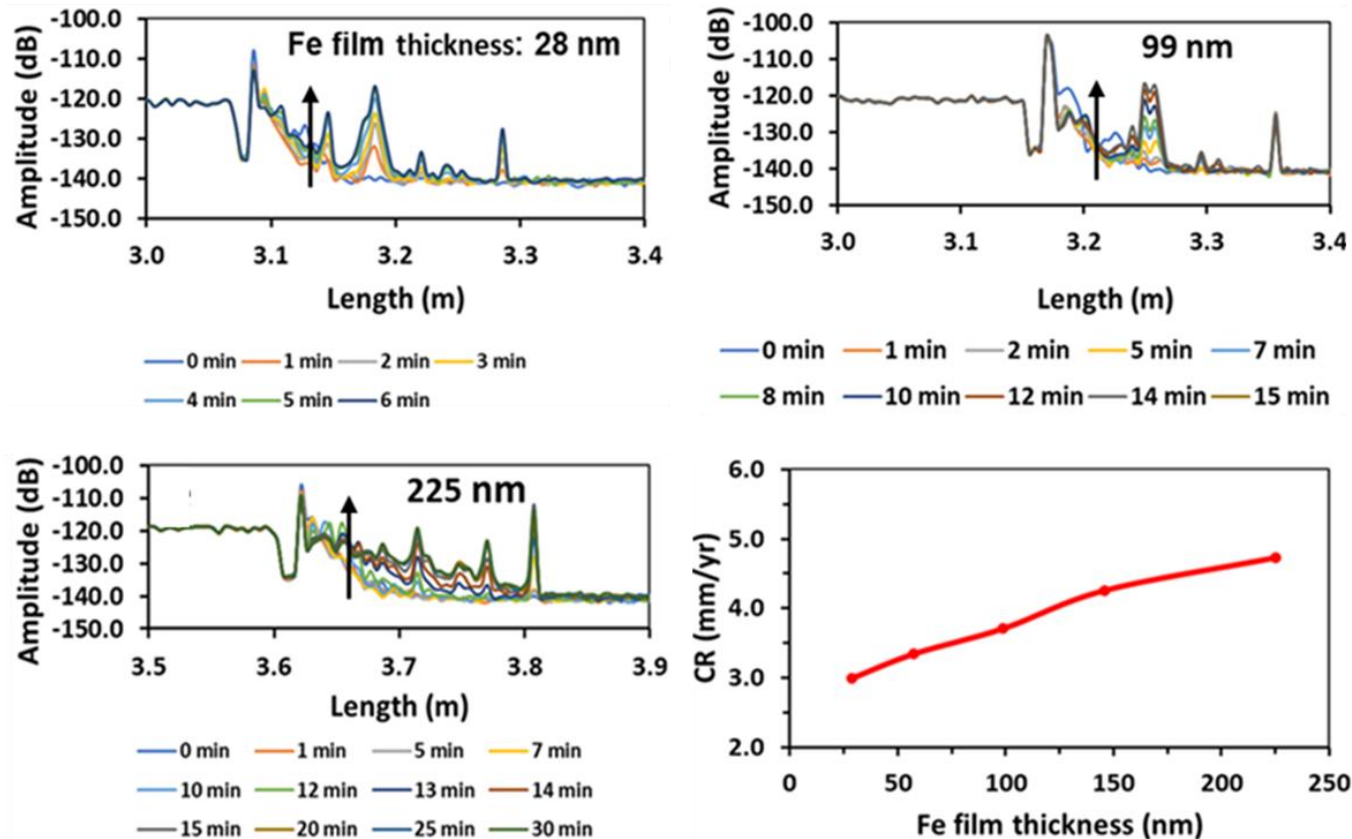
Independent Variable	Coefficients	Standard Error (%)	t-Stat	P-Value	Linearity
H <sub>2</sub> O	a = 1176.5	6.4	15.5	8.81 x 10 <sup>-18</sup>	R <sup>2</sup> = 0.959
N <sub>2</sub>	b = 21.8	13.2	7.60	5.09 x 10 <sup>-9</sup>	
CH <sub>4</sub>	c = 37.3	7.9	12.7	6.43 x 10 <sup>-16</sup>	
CO <sub>2</sub>	d = 67.9	3.1	21.8	9.96 x 10 <sup>-23</sup>	

$$a \cdot \text{H}_2\text{O} + b \cdot \text{N}_2 + c \cdot \text{CH}_4 + d \cdot \text{CO}_2 = \text{Microstrain}$$

- Order of coefficient of independent variables: H<sub>2</sub>O >> CO<sub>2</sub> > CH<sub>4</sub> > N<sub>2</sub>
- Polarity order (H<sub>2</sub>O >> CO<sub>2</sub> > CH<sub>4</sub> ≈ N<sub>2</sub>)  
Molecular size (CH<sub>4</sub> > CO<sub>2</sub> > N<sub>2</sub> > H<sub>2</sub>O)  $\implies$  Absorption coefficients determined
- Analysis of t-Stat and P-value provides evidence of positive correlation between microstrain and independent variables

# Corrosion Sensing: Monitoring Corrosion Rate

Changes in backscattered intensity amplitude of light along Fe coated OFS section



- Rate of change of Fe film thickness over time prior to reaching a steady state provides corrosion rate (CR)
- CR increases with increasing Fe film thickness possibly due to rougher film surface at higher thickness

Corrosion was studied in CO<sub>2</sub> saturated aqueous 3.5% NaCl + HCl, pH 3.2

- Optical fiber sensors provide long distance distributed sensing of humidity,  $\text{CH}_4$ ,  $\text{CO}_2$ , and corrosion in natural gas pipeline conditions.
- Calibration shows SMF provides measurable microstrain change with a good linear response upon change in humidity and gas compositions.
- Statistical analysis reveals  $\text{H}_2\text{O}$  is the strongest contributing factor toward total strain with the order  $\text{H}_2\text{O} \gg \text{CO}_2 > \text{CH}_4 > \text{N}_2$  per molar unit.
- Corrosion rate was successfully monitored by using Fe coated OFS, where Fe acts as a corrosion proxy.

# Acknowledgments

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# NETL RESOURCES

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CONTACT:

Badri Mainali

Badri.Mainali@netl.doe.gov

