

U.S. Domestic Liquid Metal Plasma Facing Components Development Program

Final Technical Report
DE-SC0020642
06/01/2020 – 05/31/2023

LMPFC

Liquid Metal PFC Program Report for the University of Illinois Urbana-Champaign

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CPMI

Center for Plasma-Material Interactions

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ILLINOIS

Nuclear, Plasma &
Radiological Engineering

GRAINGER COLLEGE OF ENGINEERING

Outline

- Goals
- Distribution and Wetting
 - MEME
 - Lithium Distribution
 - Loop setup
 - Initial tests
 - Capped Distributor
 - Stream Formation
 - Velocity measurements
- Vapor Shielding
 - DIFFER experiments
 - ZAPDOS-CRANE Model
- Helium retention and low recycling operation
- Summary and Conclusions

Goals

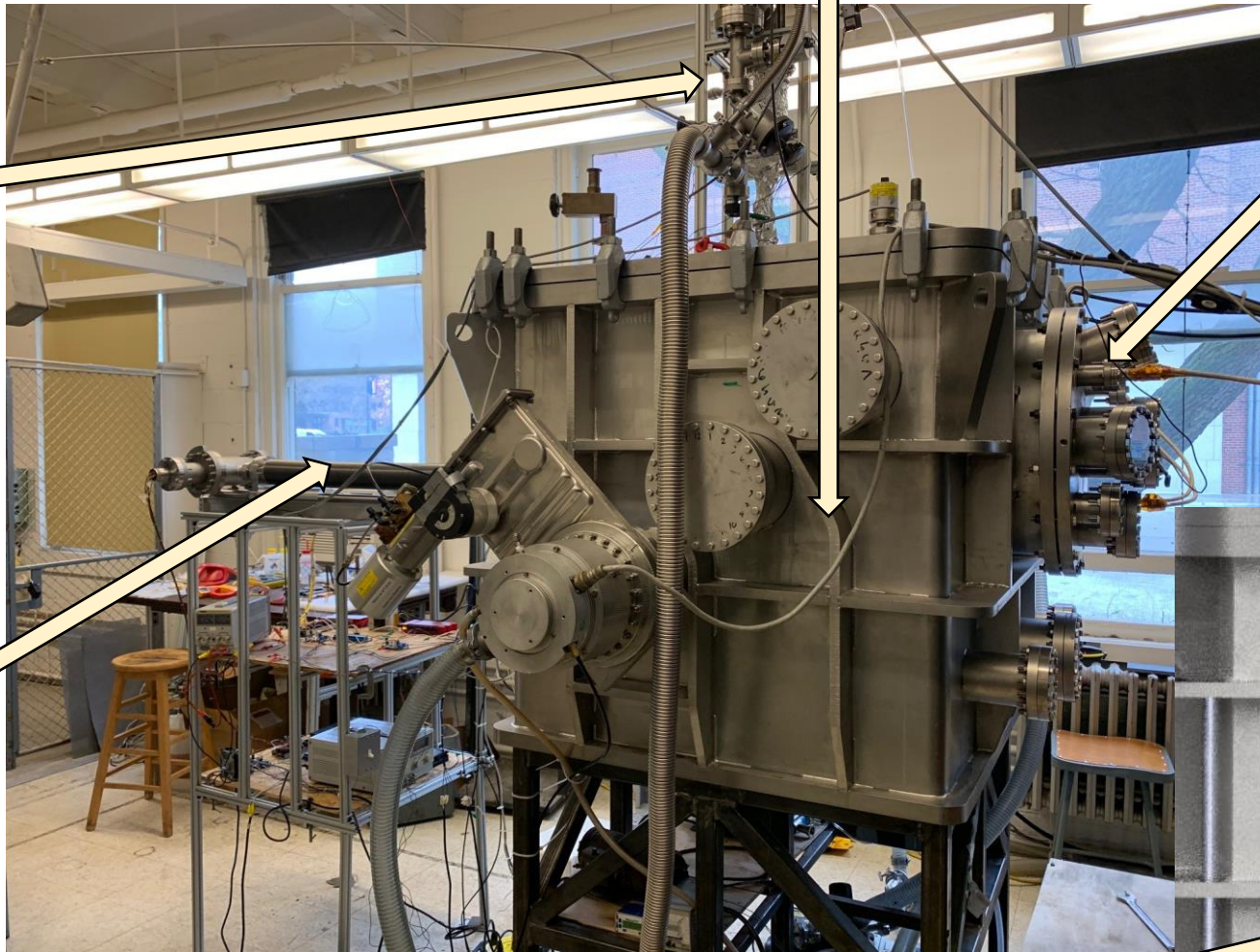
- Single effect experiments being undertaken by UIUC
- Liquid lithium loop and wetting of surfaces
 - Development of loading systems
 - EM pumps for loop
 - Flow velocity
 - Wetting of surfaces
 - Distribution design
- Vapor Shielding in the presence of impurities
 - Performed on MAGNUM-PSI
 - Helium
 - Neon
- If there was time
 - Compatibility testing of different materials
 - Helium and hydrogen retention and pumping by lithium

Mock-up Entry Module in EAST (MEME): Flowing liquid lithium wetting experiments

1 m^3 cubed volume: Base pressure $\sim 10^{-8}$ torr

Lithium loader:
equipped with
load lock to allow
for reloading
under vacuum.
Reservoir volume
 1650 cm^3

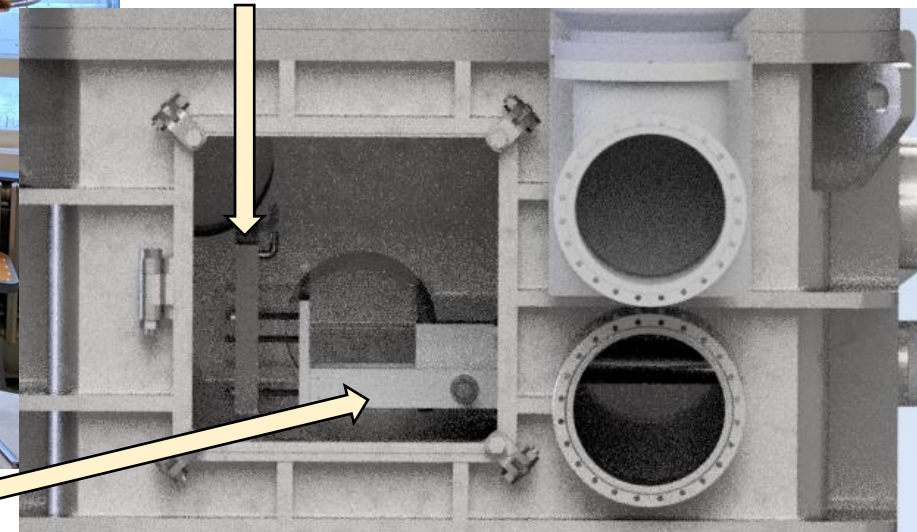
1 m stroke
transfer arm



50 cm circular flange: 9 flanges for
front-on plate diagnostics (CCD, IR
cameras)

PFC: modularly designed components
allow for easy swap out. Attached to
TA for easy maintenance/installation

TA attachment: allows for rotation of PFC.



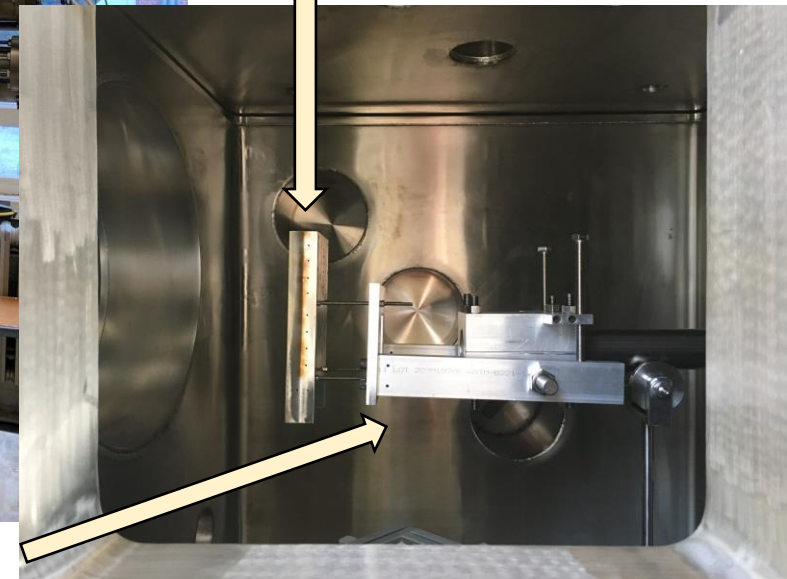
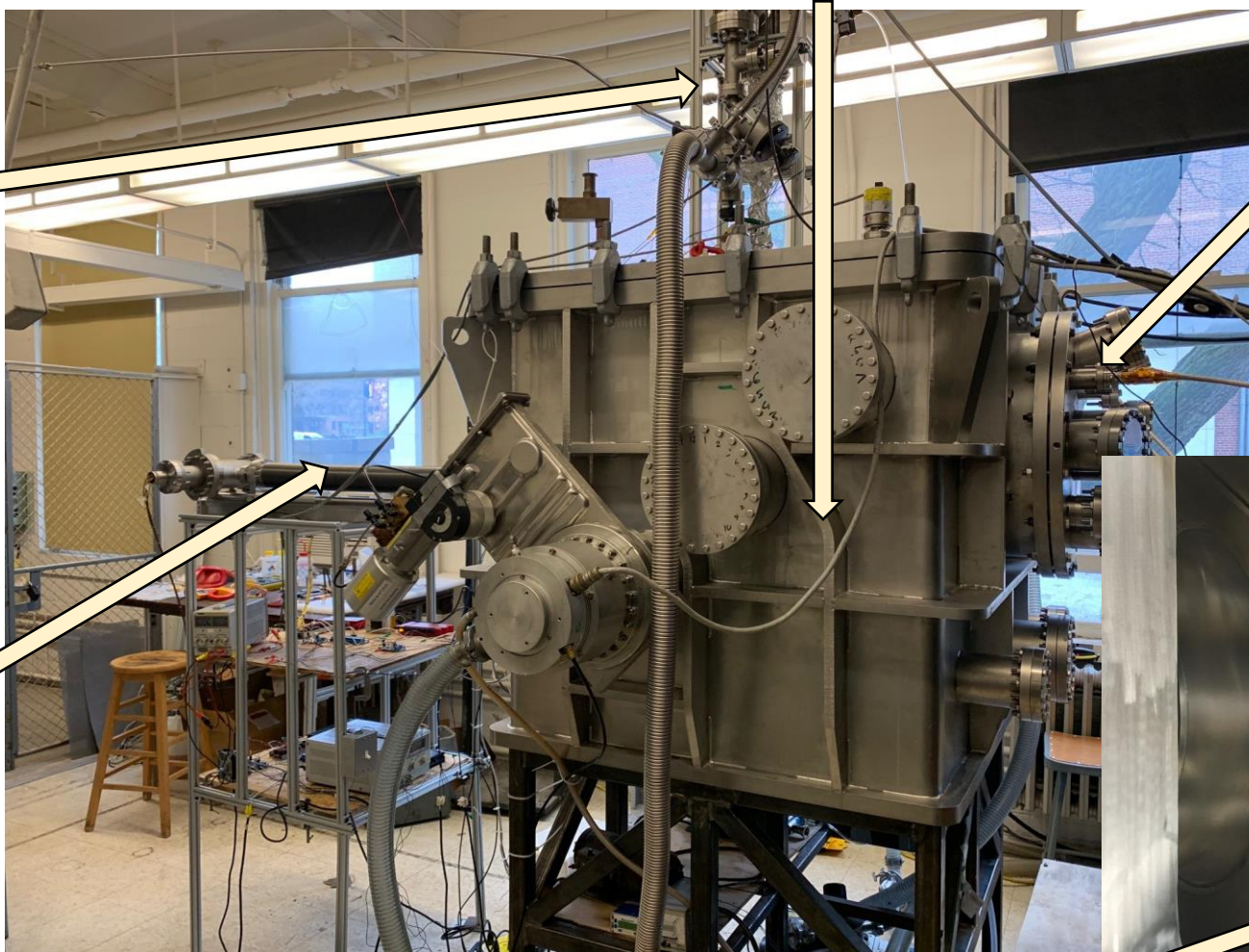
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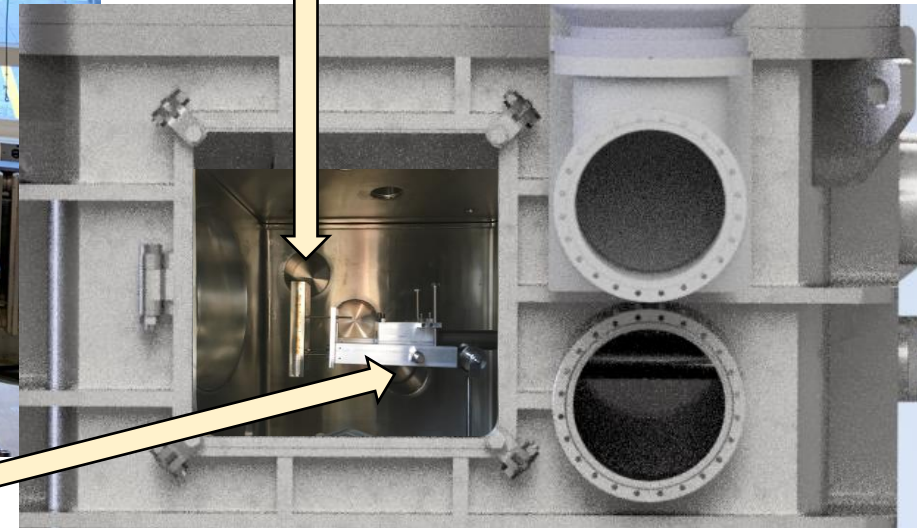
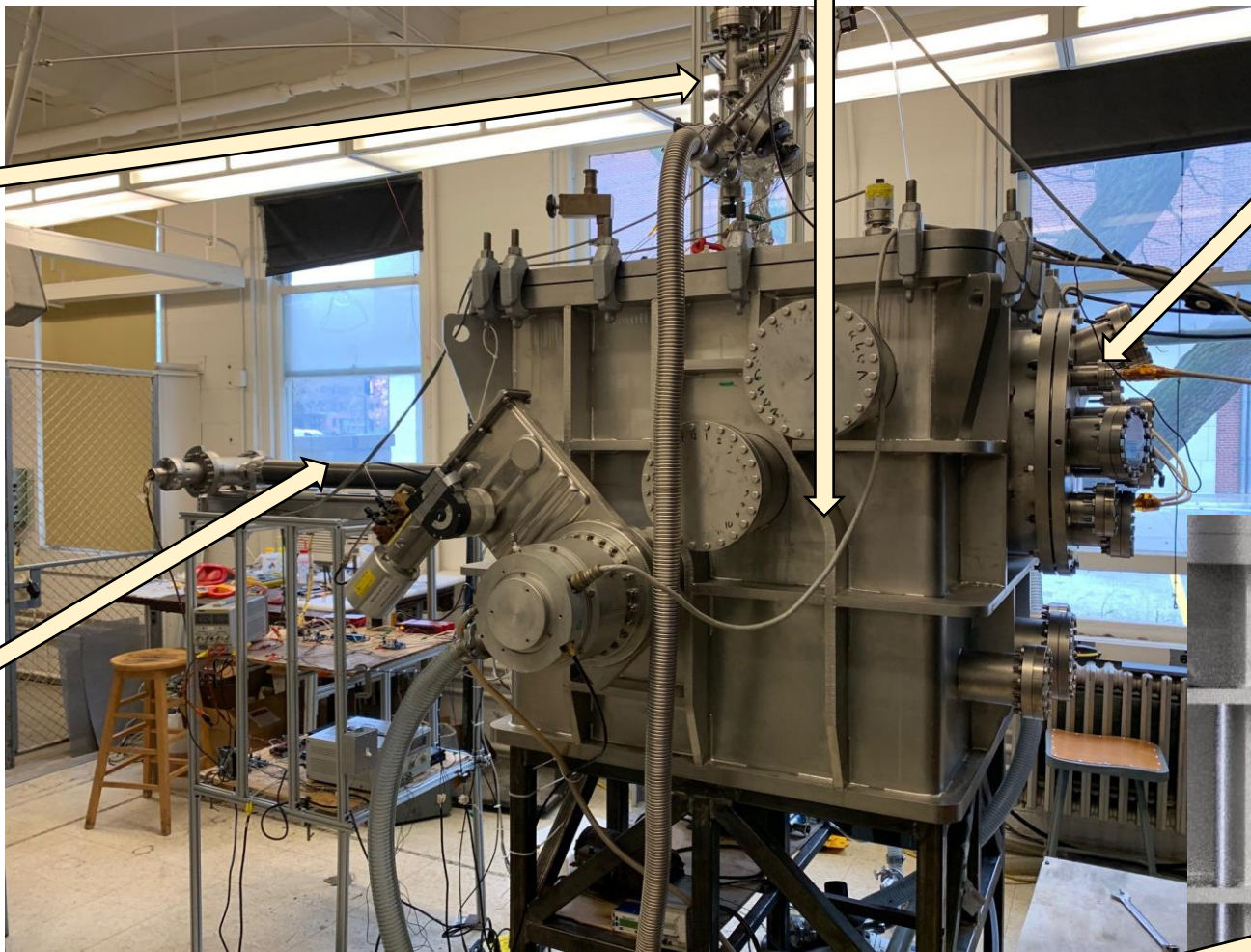
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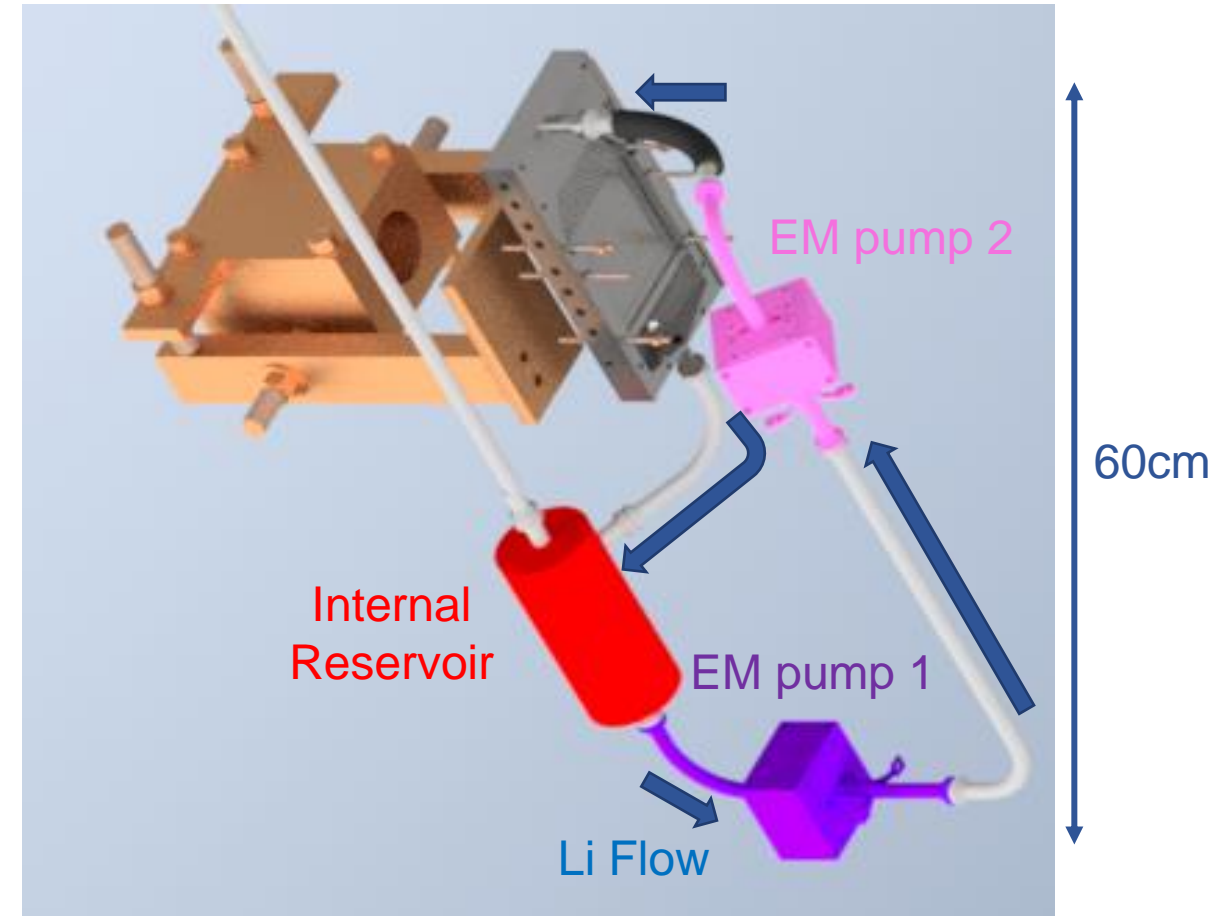
Lithium loader:
equipped with
load lock to allow
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under vacuum.
Reservoir volume
 1650 cm^3

1 m stroke
transfer arm



Lithium Distribution: Loop Setup

- Properties:
 - Base pressure: $\sim 9 \times 10^{-8}$ Torr
 - Chamber Pressure molten lithium: $\sim 9 \times 10^{-7}$ Torr
- Added second EM pump
 - Pumping requirements higher than expected
 - Lack of wetting in pipes
 - Max achievable temperature 270°C
 - Possible impurities within lithium
 - Current required to drive flow:
 - Pump1 : 129 Amps
 - Pump2 : 100 Amps
- Plate angled at 13°
 - Maximum allowed by current design
- 300g lithium loaded into an argon environment
 - Purity maintained by load lock
- Diagnostics:
 - 7 TCs on loop
 - 6 TCs on plate



Lithium Distribution: Initial Tests

- Initial test produced a lithium droplet above the distributor
 - No wetting to distributor
 - Assumed lithium was wicking on bottom surface of cap
 - 5mm gap between surface and base of plate
- Second test ran with a cooler plate temperature (220°C)
 - Below lithium wetting to subdue wetting
- Second test produced similar behavior
 - Lithium already wetted to bottom surface?
 - Flow driven due to gravity to large?
- Capped distributor to attempt to force lithium to wet to posts

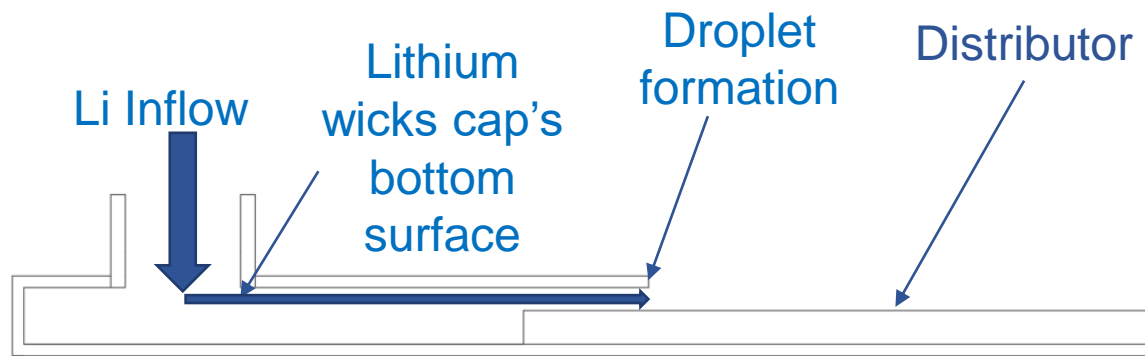


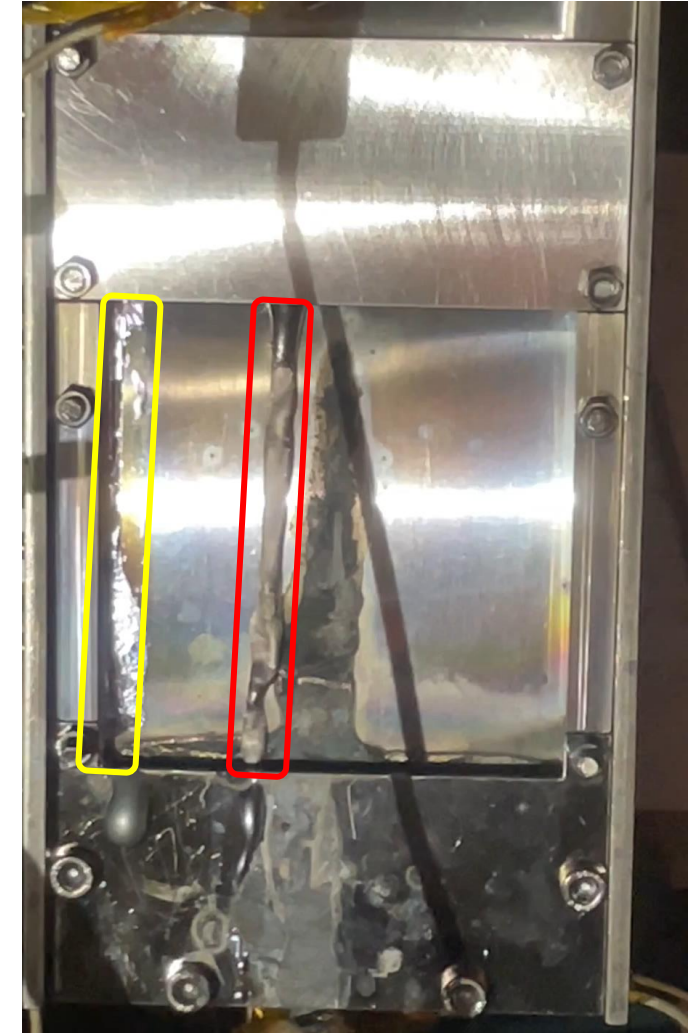
Plate at 320°C



Plate at 220°C

Lithium Distribution: Capped Distributor

- Capped Distributor produced flow upon plate
 - Sustained flow down middle of plate for $\sim 30mins$
 - TCs on loop highlighted lithium recirculation
- Initial flow on the right edge of the plate
 - Initial blockage in distributor from previous runs
 - Wetted the right-hand wall
- However, still appears distributor isn't wetting
 - Lithium running along distributor top and dropping onto plate
 - Gap of 2mm between post and cap
 - No post-mortem of distributor yet
- Plan to machine wedge piece to fill gap between cap and posts
 - Suppress lithium flow and lead to build-up in distributor



Frame by Frame of Stream Formation

Initial droplet
down plate

Slower droplet v
allows lithium to
catch plate ?

Increasing time and
pump current leads
to lithium wetting
up plate

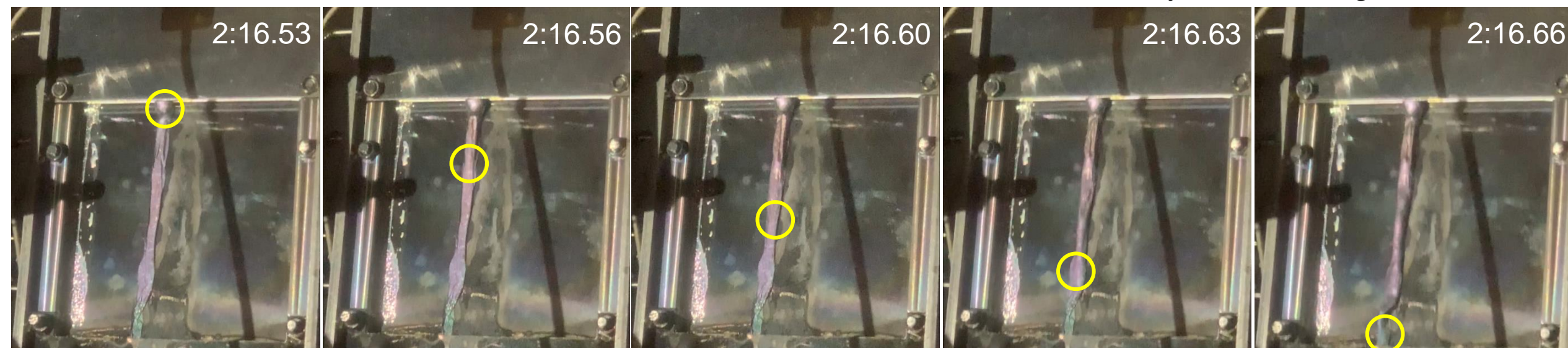
Increasing time and 2nd pump current

Results of the Flowing Liquid Lithium Loop in MEME

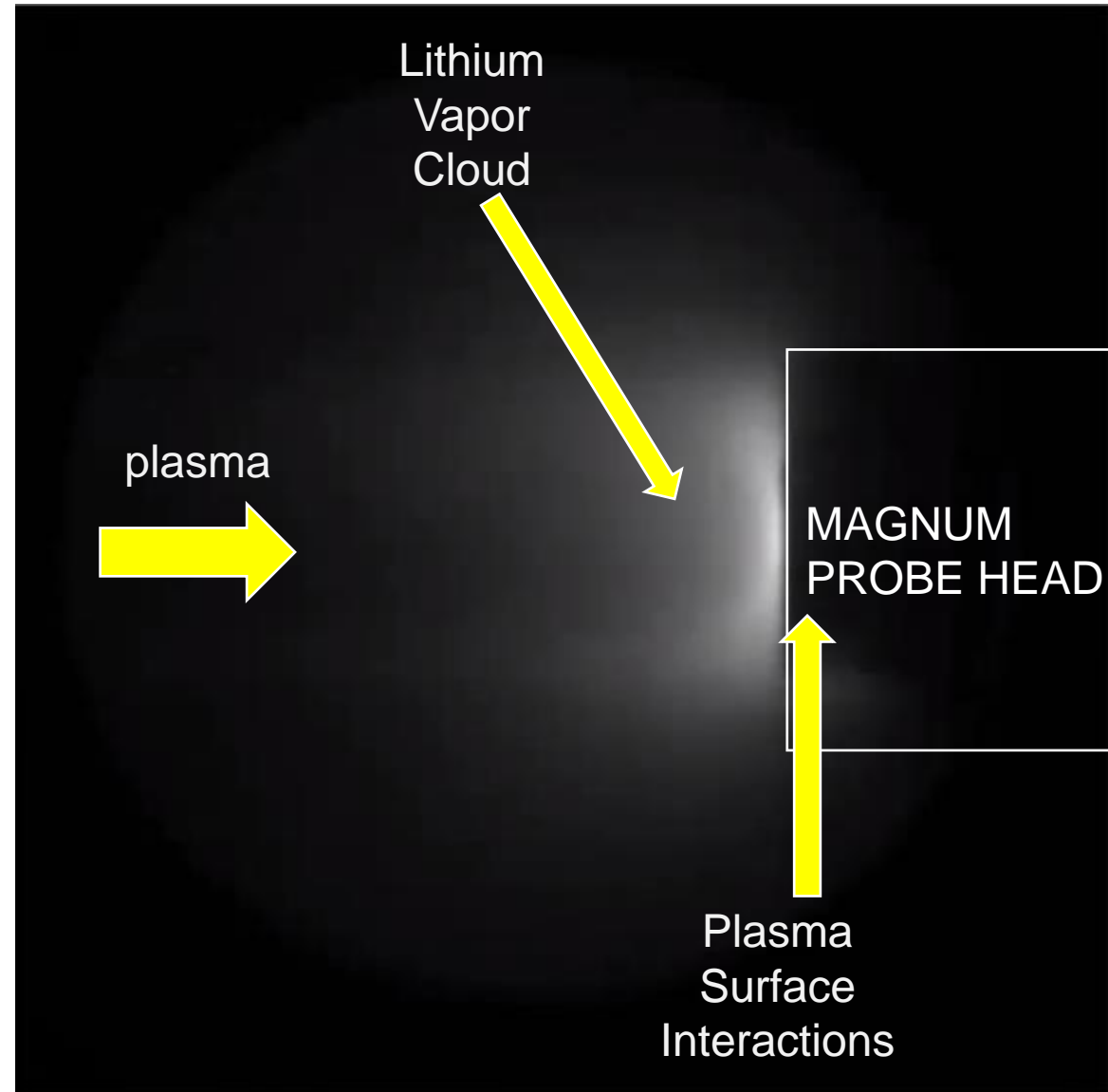
- Plate at 13.5° from the normal
- 15 cm length
- With 100 A into the EM pump get a velocity of

$$v = 1 \text{ m/s}$$

- Need to fix a design feature in the plate distributor.
 - A gap between the posts and plate allows the Li to flow down the plate rather than wick into the posts.
 - See an initial flow of Li down the edge of plate and good wetting
 - Thing flow.
 - See the big bulk, laminar flow, more indicative of what is seen probably in the loop itself.
- Still analysis of results being done and new distributor to be tested next week to try for full wetting.

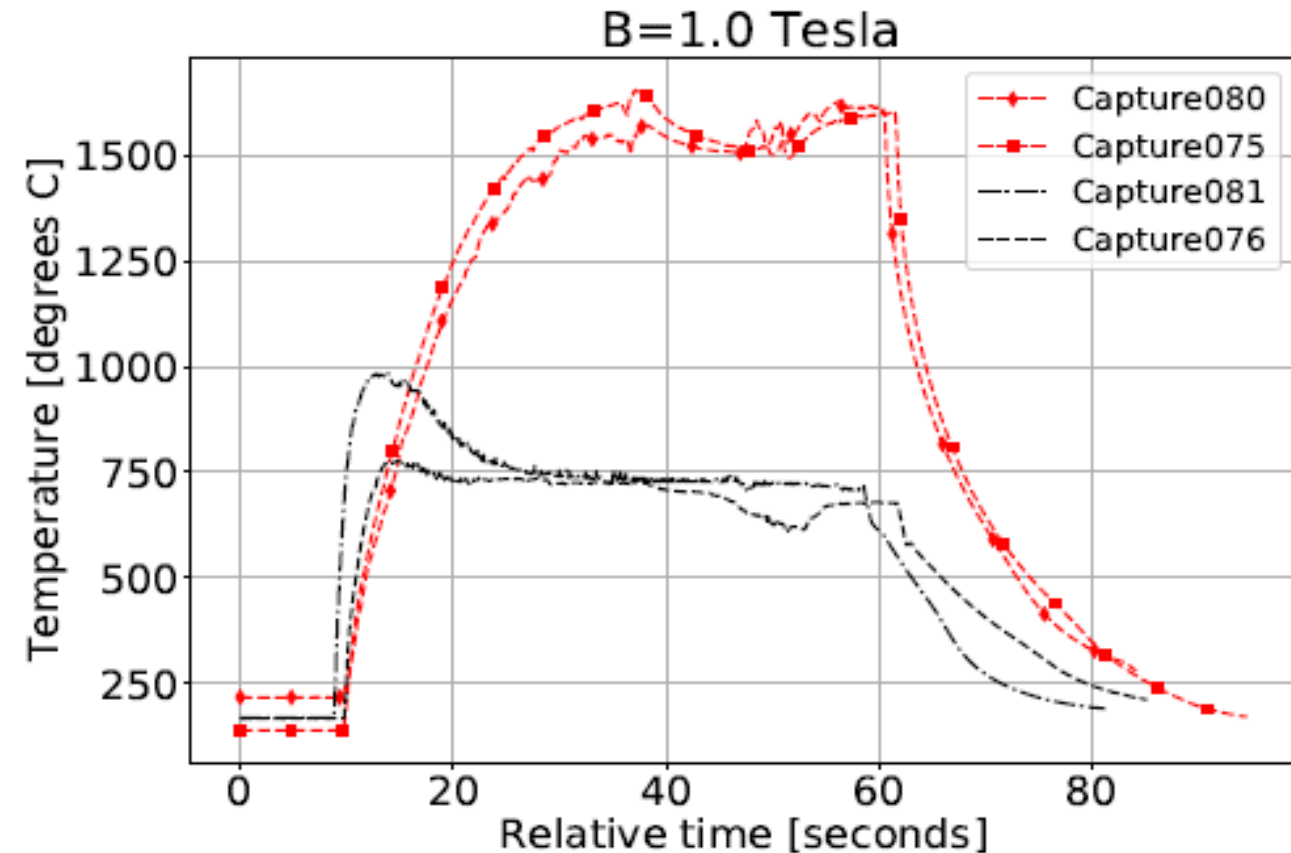


Power Dissipation in Li Vapor Shielding Experiments



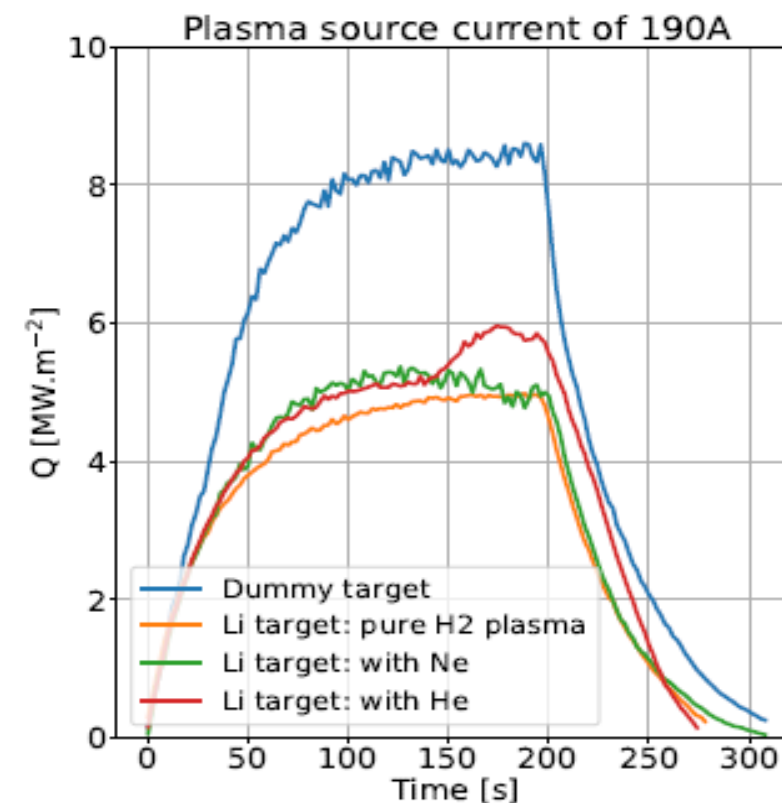
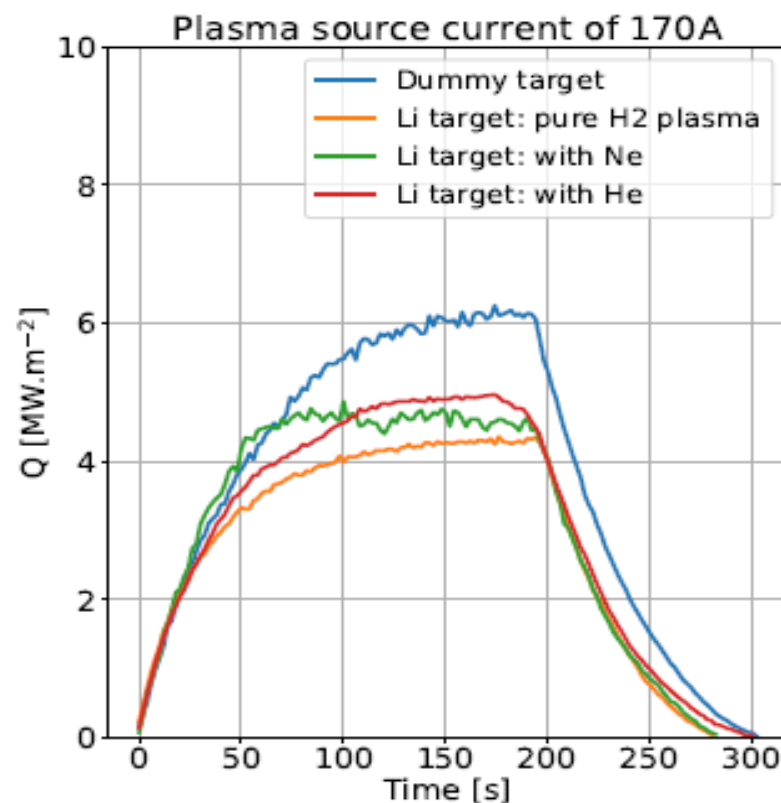
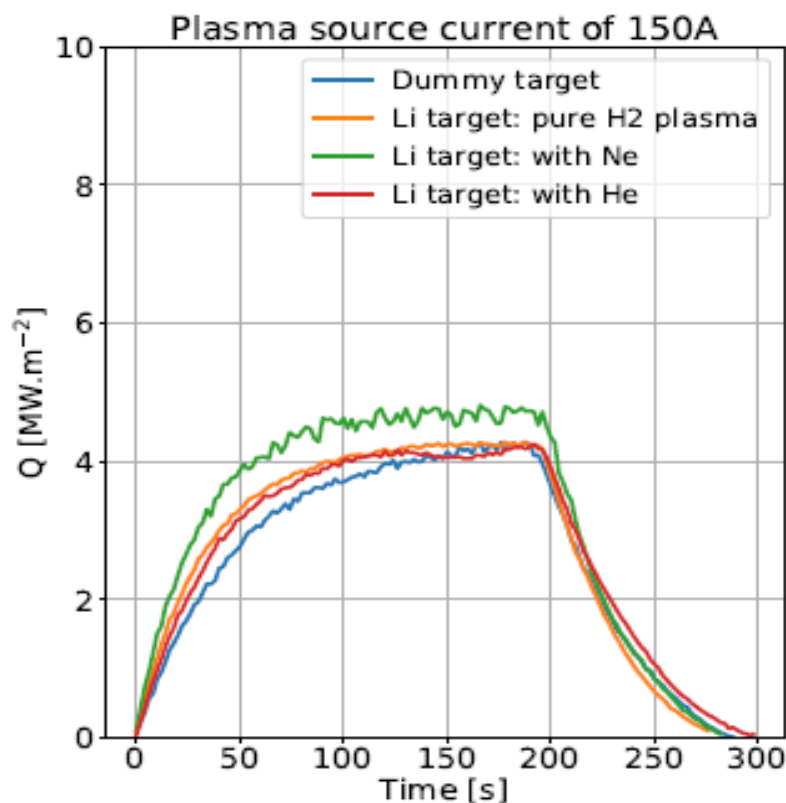
Background

- Li vapor shielding experiments performed on MAGNUM PSI have shown that when in vapor shielding regime:
 - A locking temperature is attained
 - Around 750 °C – 800 °C attained at about 6.0 MWm⁻²
 - Holds at least up to 20.0 MWm⁻²
- The picture on the right shows 15 – 20 MWm⁻² shots on solid (red) and Li (black) targets
- The incident heat flux is therefore reduced by a certain amount which equilibrates to yield that locking temperature



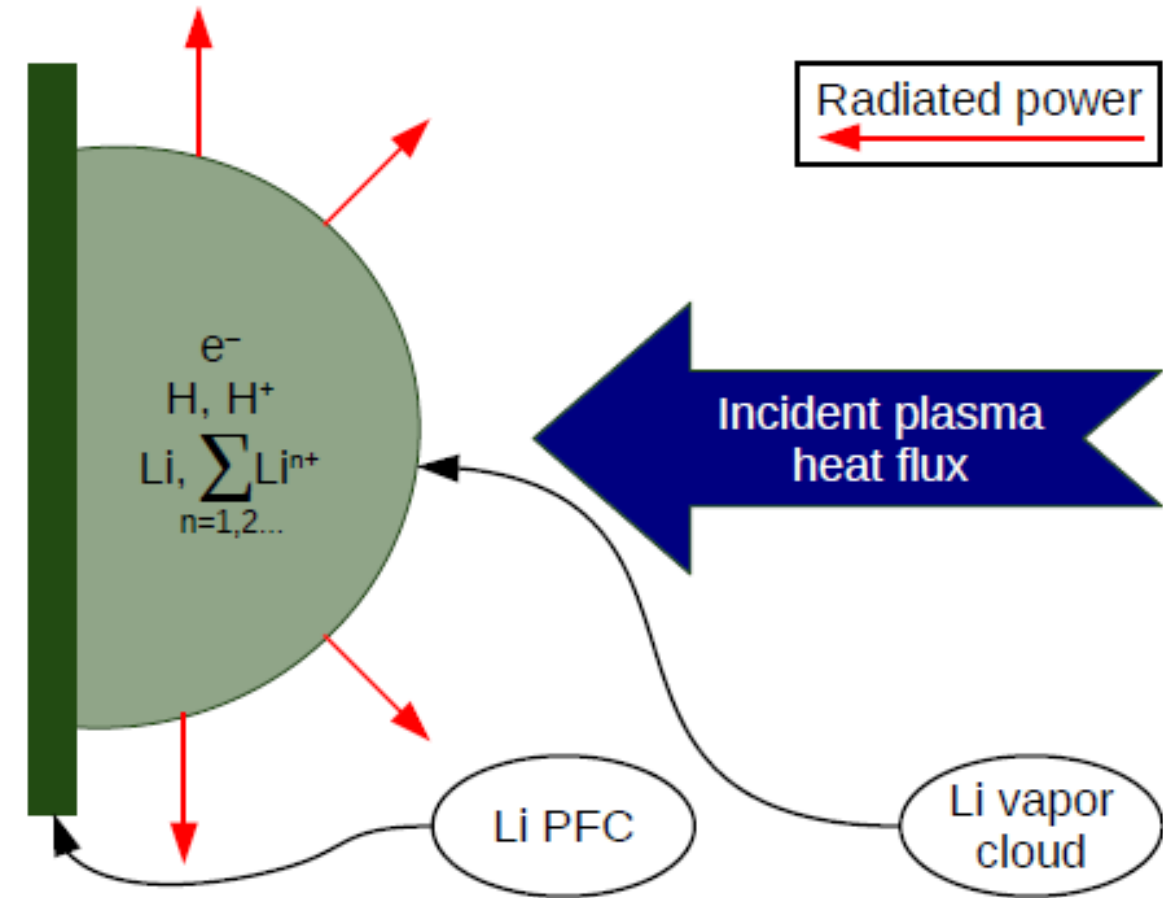
Calorimetry Data from MAGNUM-PSI Shots

- Steady state calorimetry data clearly shows the effect of Li vapor shielding for increasing plasma power
 - At low enough powers, there's no noticeable difference between the solid and Li target profiles
 - Once the heat flux is high enough, the vapor shielding effect starts to be felt



Contributing Factors

- The plasma heat flux to the target is increasingly reduced until it saturates at some equilibrium, translating into the observed surface locking temperature
- A couple of factors contribute to the heat dissipation:
 - The Li evaporative heat flux
 - The Li vapor cloud itself, radiating power away from the target via plasma chemistry



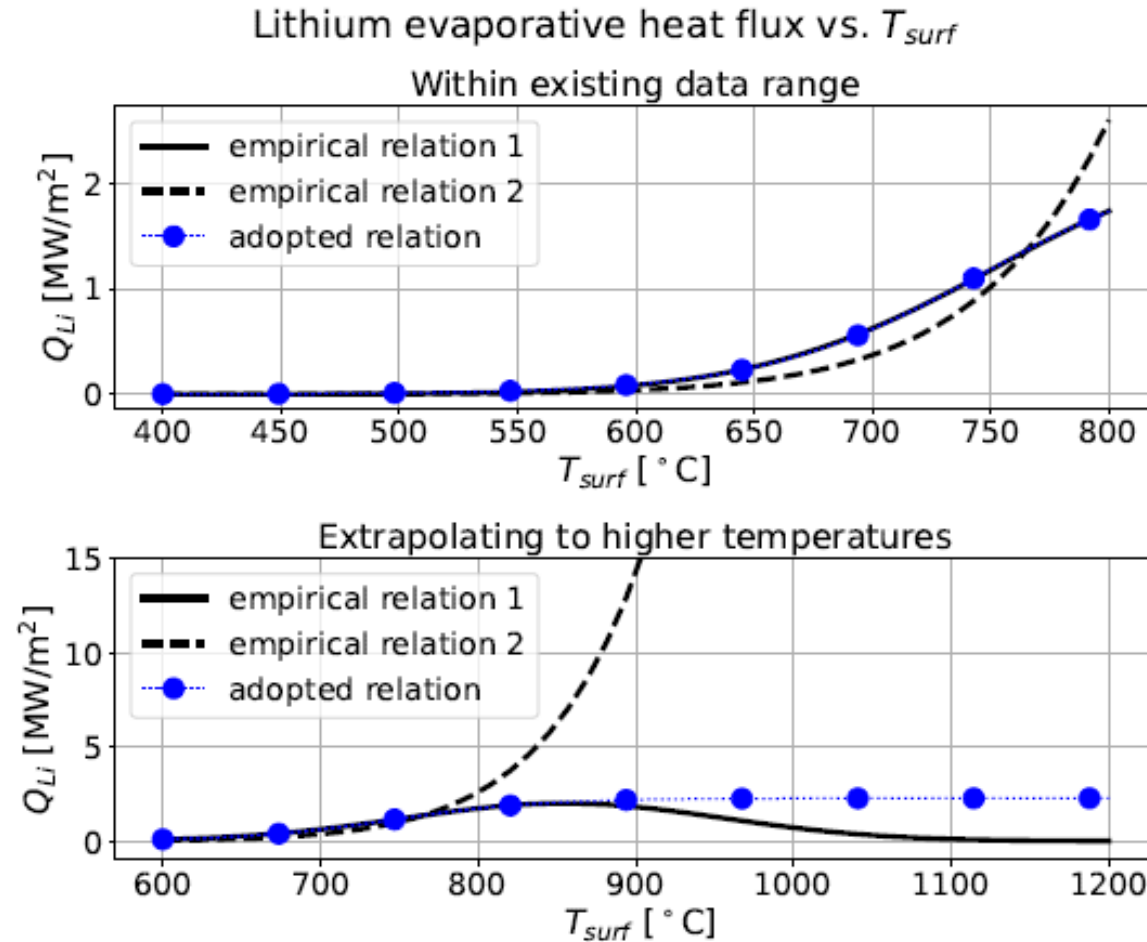
Modeling Q_{Li}^{vap}

- The evaporative Li particle flux J_{Li} can be modeled from existing data and empirical relations as:

$$J_{Li}(T_{surf}) = e^{-T_{surf}} + A \left[1 - \frac{1}{1 + e\left(\frac{T_{surf}-c}{s}\right)} \right]$$

- T_{surf} is the Li surface temperature and A , c and s are fitting parameters
- The evaporative heat flux is Q_{Li}^{vap} is obtained from J_{Li} , the Li heat of vaporization h_{Li} and Avogadro's number N_A as:

$$Q_{Li}^{vap} = \frac{h_{Li} \times J_{Li}}{N_A}$$

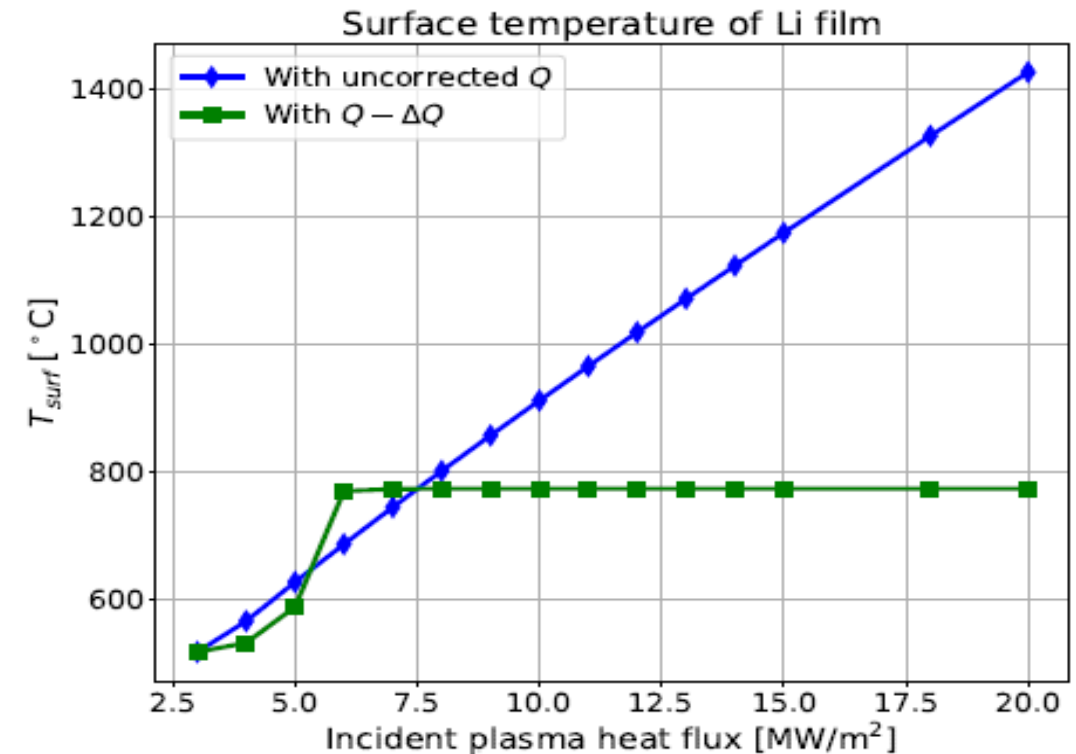
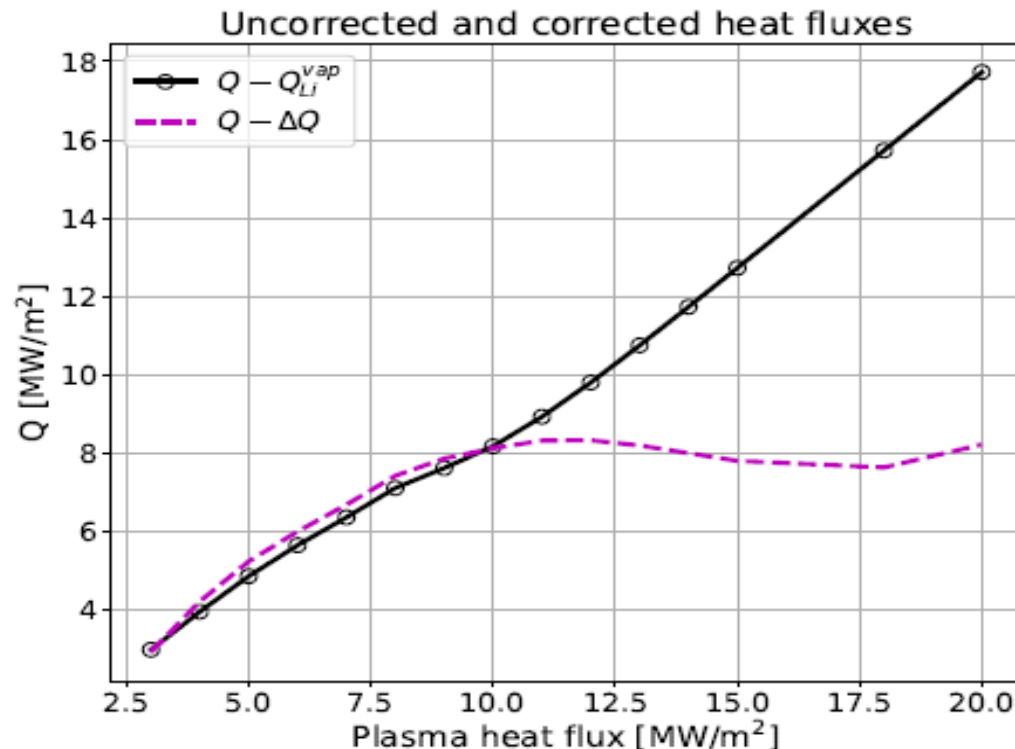


Total Power Dissipation

- The total heat dissipation, accounting for plasma chemistry, can be found by solving a heat diffusion model and correcting the heat flux by ΔQ to achieve the observed locking temperature. This gives

$$\Delta Q(T_{surf}) = A \cdot T_{surf} + B \cdot \left[1 + \operatorname{erf} \left(\frac{T_{surf} - \mu}{\sigma_m} \right) \right] + C$$

- With A , B , C , μ and σ_m fitting parameters



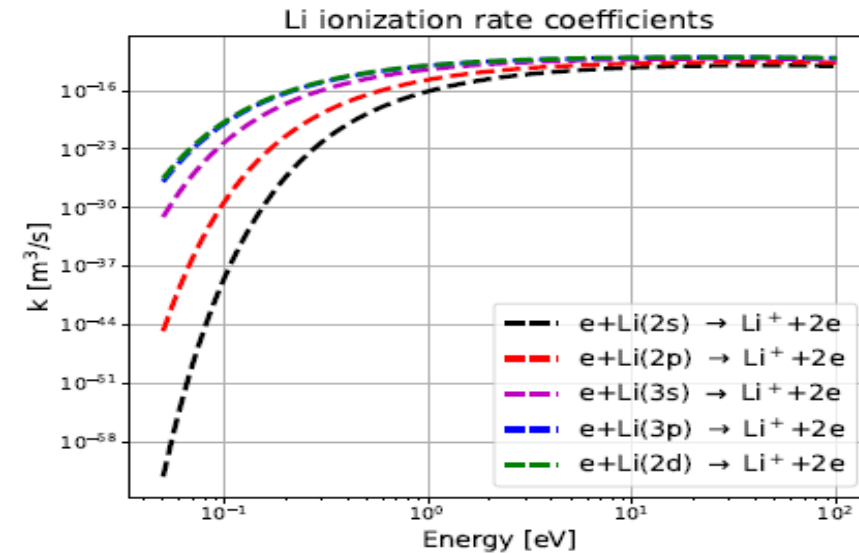
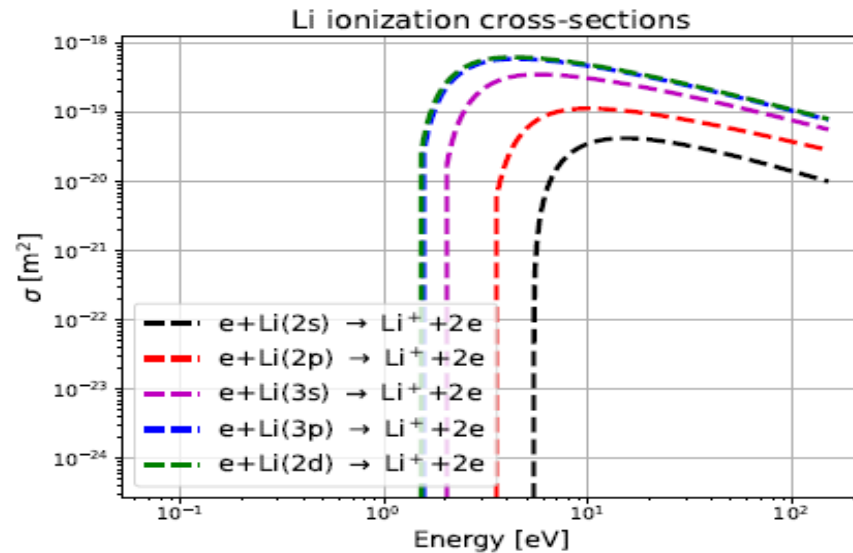
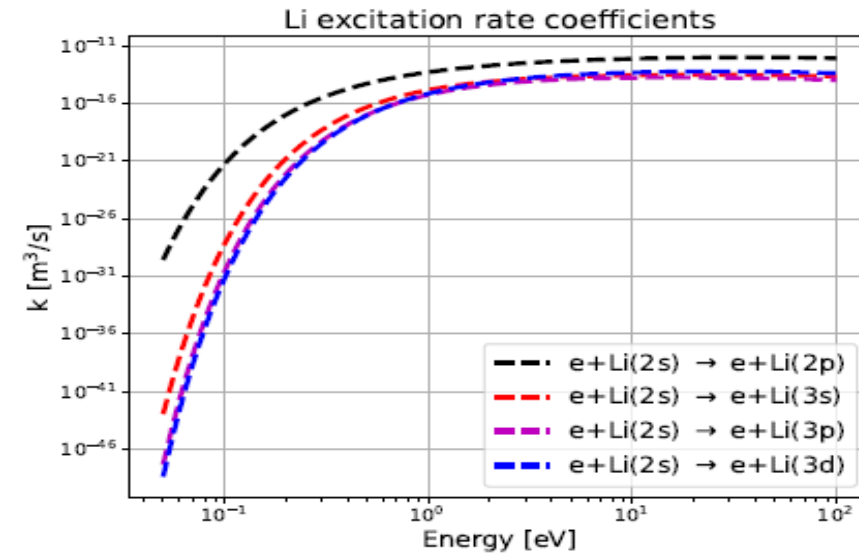
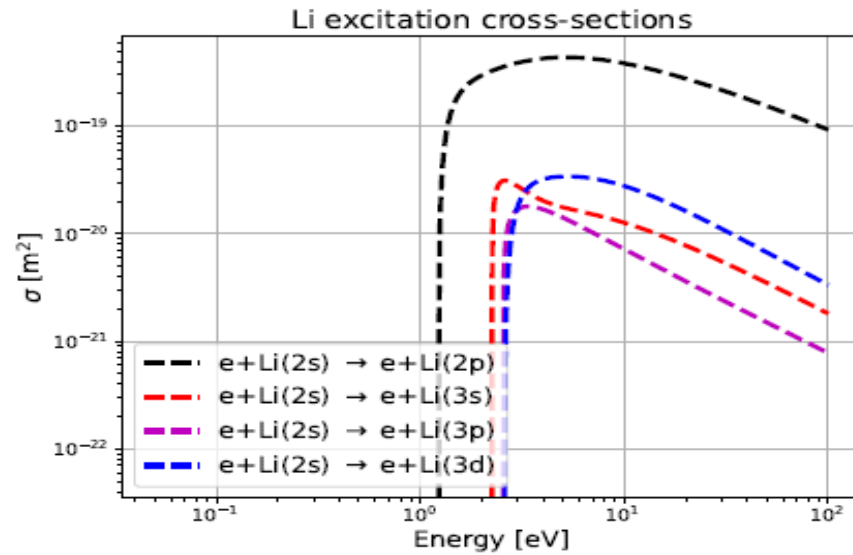
Special Case and Considered Reactions

- Taking one of the experimental shots from MAGNUM-PSI with a plasma current of 170 A we have:
 - $Q \approx 6.0 \text{ MWm}^{-2}$ on a solid target
 - $Q \approx 4.0 \text{ MWm}^{-2}$ on a Li target
 - Li locking temperature of $T_{surf} \approx 650 \text{ }^{\circ}\text{C}$
- This results in dissipation of 1.5 MWm^{-2} or $\Delta Q = 265 \text{ W}$ (from the surface area of the used samples) divided in:
 - $Q_{Li}^{vap} = 45 \text{ W}$
 - 220 W from plasma chemistry
- Excitation and ionization of Li atoms are accounted for as the most plausible dissipation mechanisms inside the vapor cloud
 - These reactions are driven by collisions with electrons
- Rate coefficients are obtained via integrating the cross-section over a Maxwellian

$$k = \int_E \sigma(E) \sqrt{\frac{2E}{\mu_m}} y(E) dE$$

- With σ the cross-section, μ_m the reduced mass and $y(E)$ the Maxwellian distribution

Obtained k [m^3s^{-1}]



Dissipation per atom

- The power loss per Li atoms can be found for a certain electron energy via

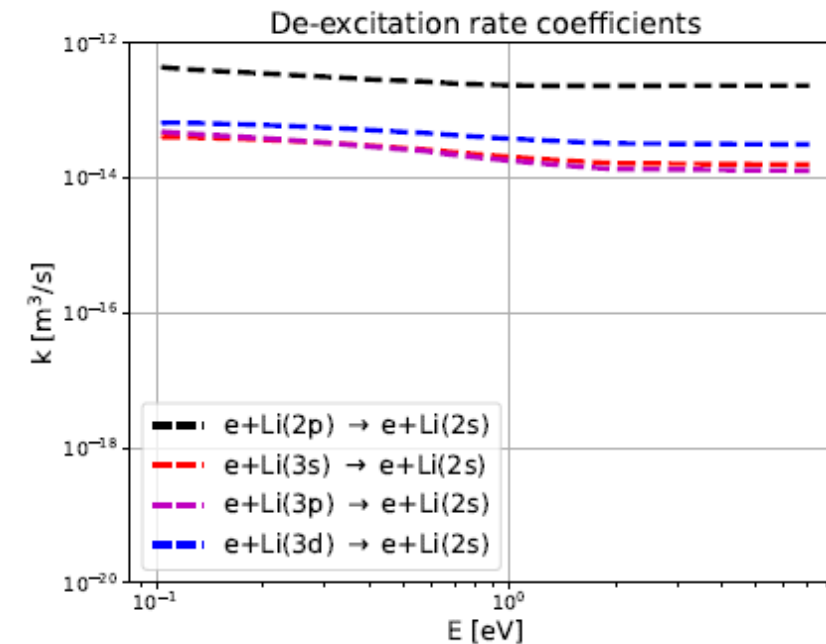
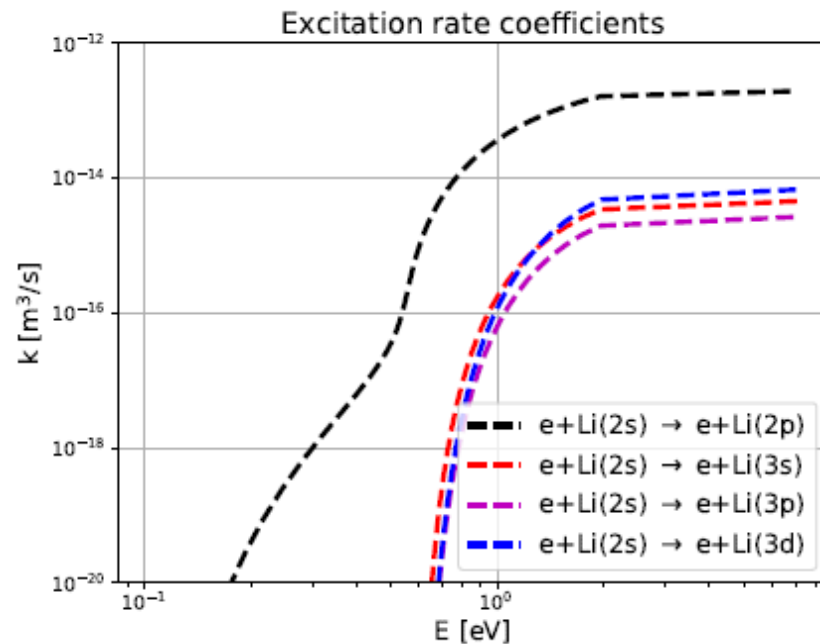
$$P_{loss} = k[m^3 s^{-1}] \cdot n_e[m^{-3}] \cdot \Delta E[eV]$$

- For the MAGNUM-PSI experiments, the electrons were around 1.2 eV, which leads to the following table

Excitation power loss		Ionization power loss	
Reaction	P_{loss} [MeV/s]	Reaction	P_{loss} [MeV/s]
$e + Li(2s) \rightarrow e + Li(2p)$	73.6914	$e + Li(2s) \rightarrow Li^+ + 2e$	0.7229
$e + Li(2s) \rightarrow e + Li(3s)$	4.4306	$e + Li(2p) \rightarrow Li^+ + 2e$	7.8615
$e + Li(2s) \rightarrow e + Li(3p)$	2.1462	$e + Li(3s) \rightarrow Li^+ + 2e$	56.4405
$e + Li(2s) \rightarrow e + Li(3d)$	2.9590	$e + Li(3p) \rightarrow Li^+ + 2e$	111.1002
		$e + Li(2d) \rightarrow Li^+ + 2e$	118.9097

Main Dissipation Mechanism

- The obtained power loss per Li atom suggests that the power dissipation is mainly achieved by
 - Excitation of ground state Li atoms
 - Ionization of excited Li atoms
- However, the de-excitation reaction rates are much higher than the excitation ones for the experimental plasma parameters



Helium Pumping by Lithium in HIDRA

- HIDRA

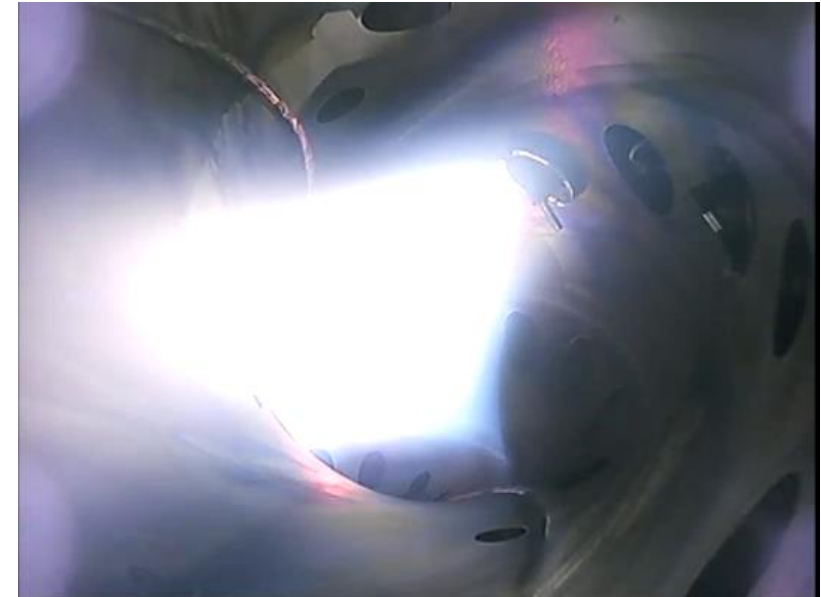
- $R_o = 0.72$ m Distance from
 - $r = 0.19$ m the plasma edge
 - $a = 0.1$ m ($D = a - 0.045$ m)
- $$S_{HIDRA} = 5.400 \text{ m}^2$$
- $$V_{HIDRA} = 0.513 \text{ m}^3$$
- $$V_{plasma} = 0.142 \text{ m}^3$$

- HIDRA is a **“dirty machine”**

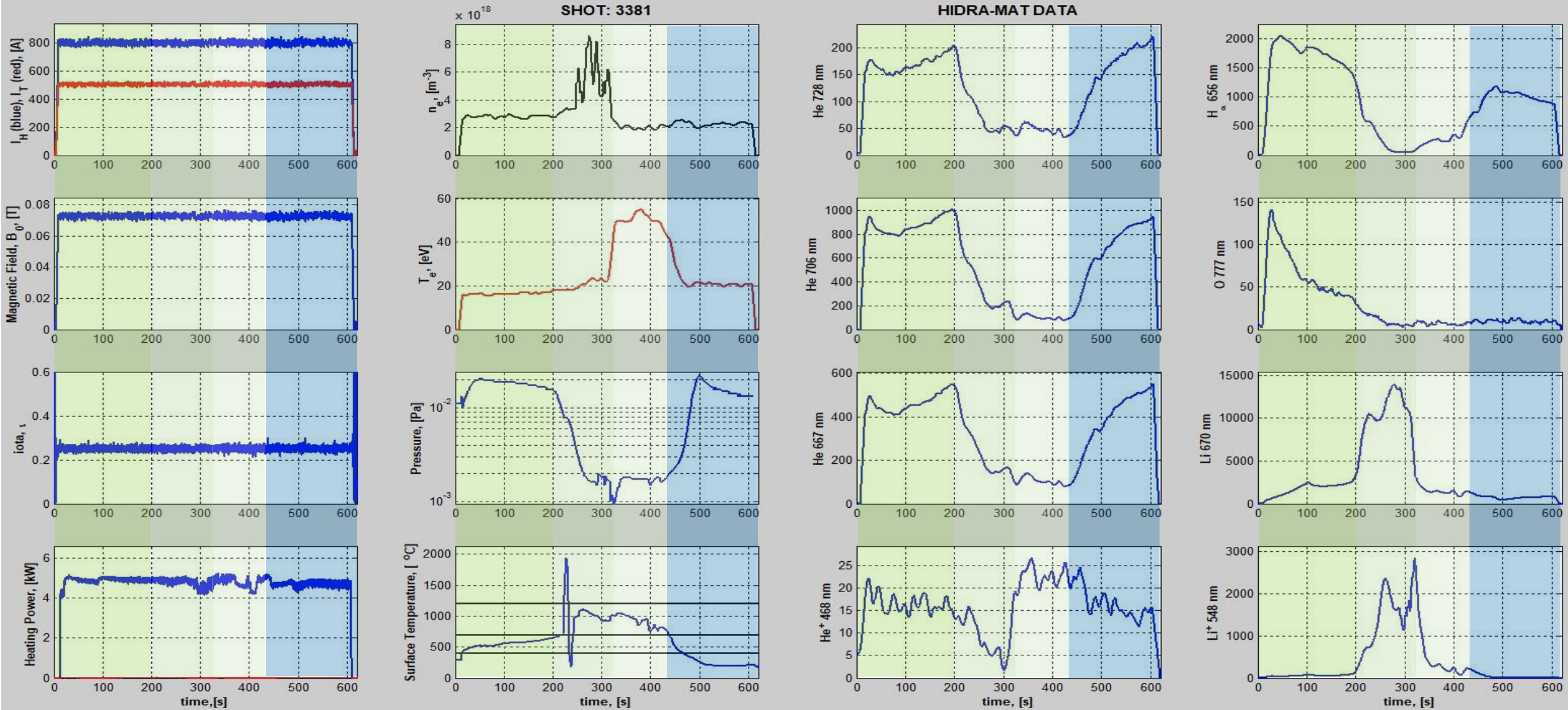
- Due to HIDRA’s design, we cannot bake the machine, we do discharge cleaning, however it still is not perfect.
 - Base pressure $5 - 9 \times 10^{-7}$ torr
 - Main impurities will be air and water vapor (plus some hydrocarbons) on the SS surface of the vessel.
- This means that the **impurity atoms/elements are hydrogen and oxygen** due to water vapor
 - **H $_{\alpha}$ – 656 nm**
 - **O – 777 nm**
 - **Other lines too**

- What will be shown here are helium experiments

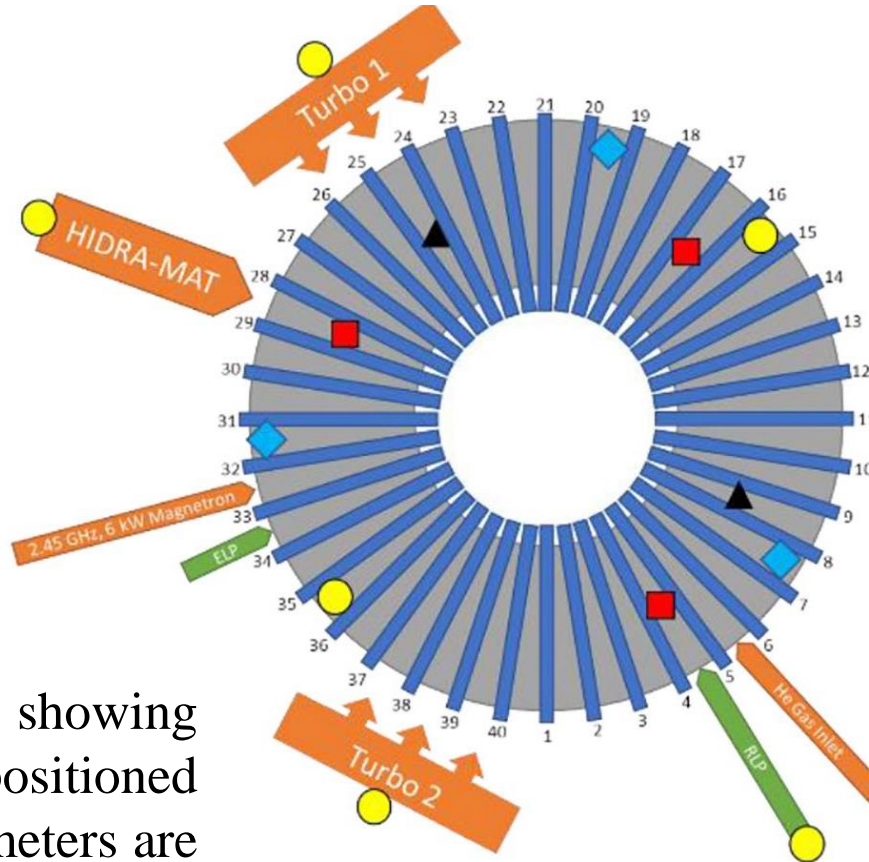
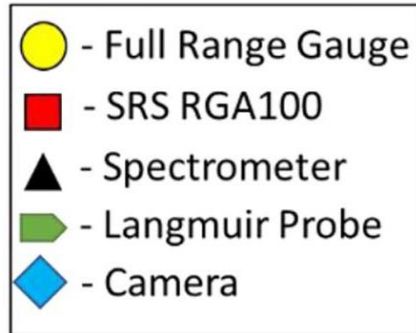
- Helium is flowing at a constant rate throughout the discharge.
 - Range of flow rates 0.50 – 1.00 sccm
 - The MFC has been calibrated to helium (this was done at the factory, in fact it has 10 separate calibrated gas settings, including H₂ and D₂)
- This means that in this case **the recycling atom is helium!**



SHOT# 3381: The Original “ZEUS” Shot

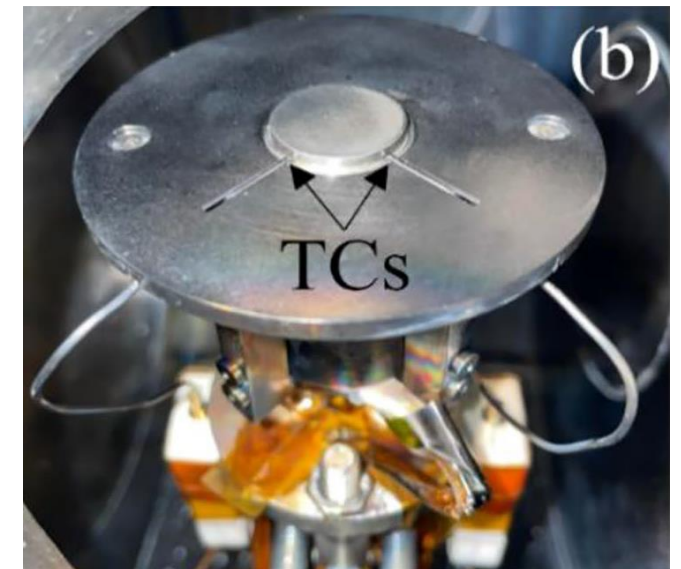
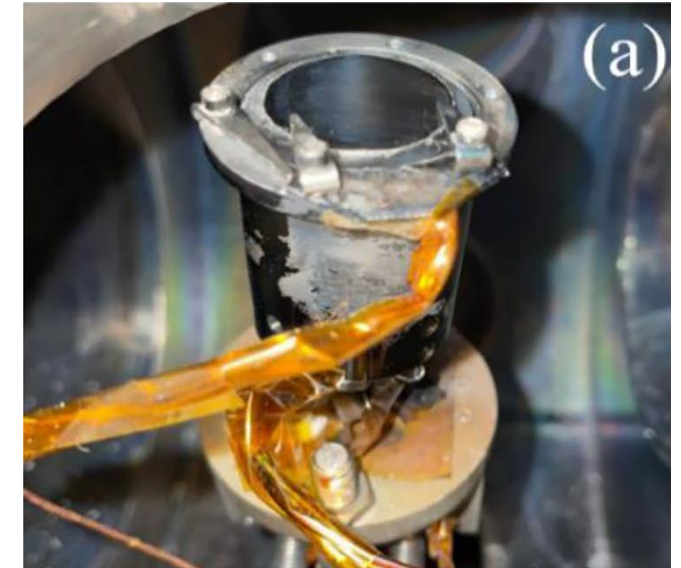


Upgrade in Diagnostics and sample holder/heater



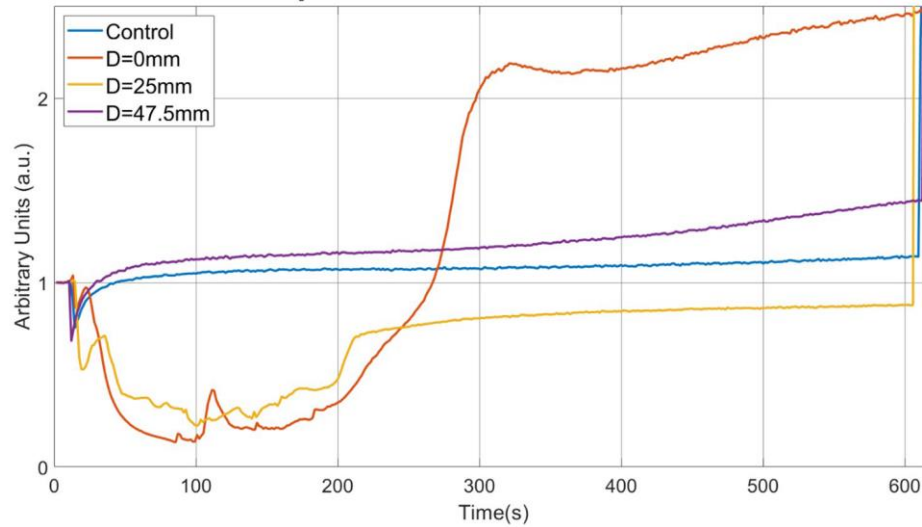
Schematic top view of HIDRA showing LEEX's diagnostics. RGA's are positioned on the upper E-ports and spectrometers are positioned on the lower E-ports. Other diagnostics and pumps are connected to other HIDRA ports.

The heater and sample holder configuration for the (a) Zeus shots and (b) LEEX campaign

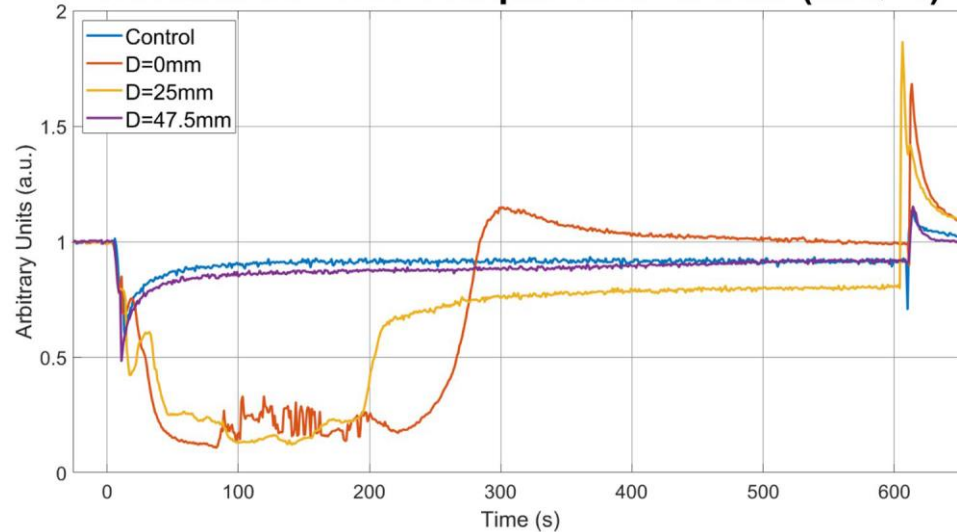


Up to an 85% drop reduction in recycling

Shot Comparison: Normalized Pressure Data

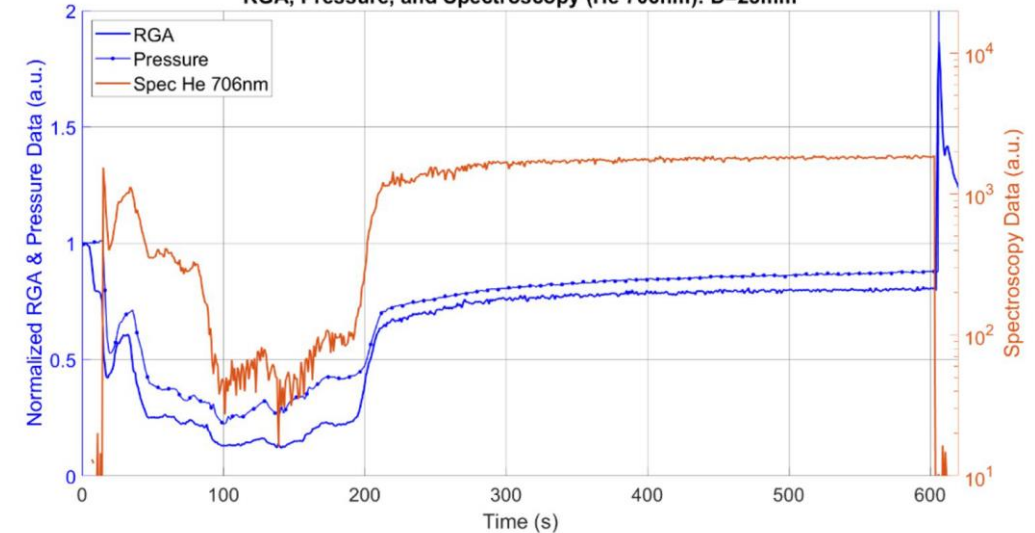


Normalized RGA Comparison: Helium (M/Q=4)

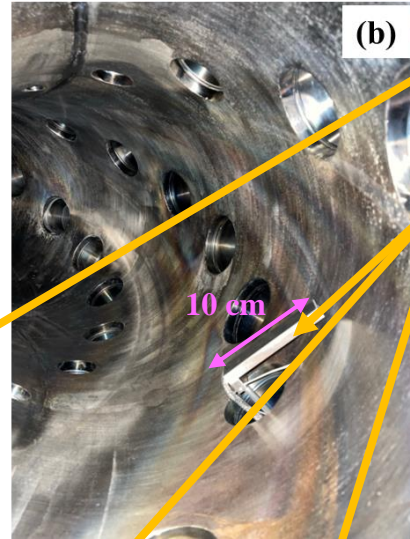


- Three different diagnostics
 - Pressure
 - RGA's
 - Spectroscopy
- All show the same behavior
- We know now that this is a real effect
- This re-confirms that what we saw in the “Zeus” shots and LERE is a real effect!

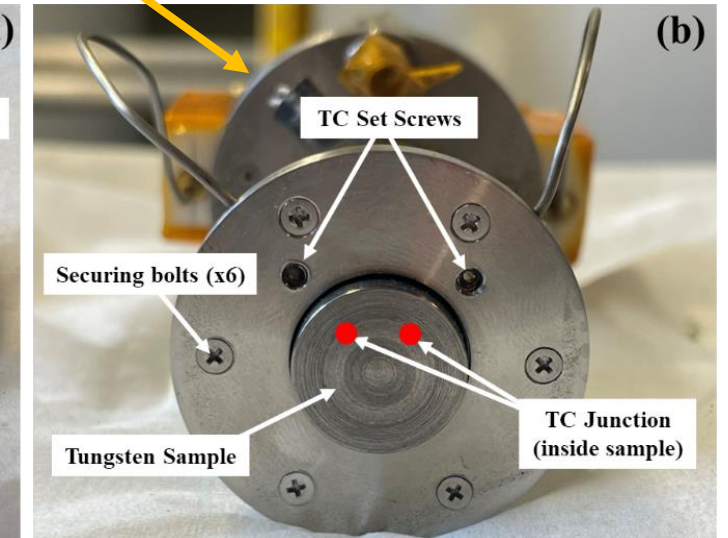
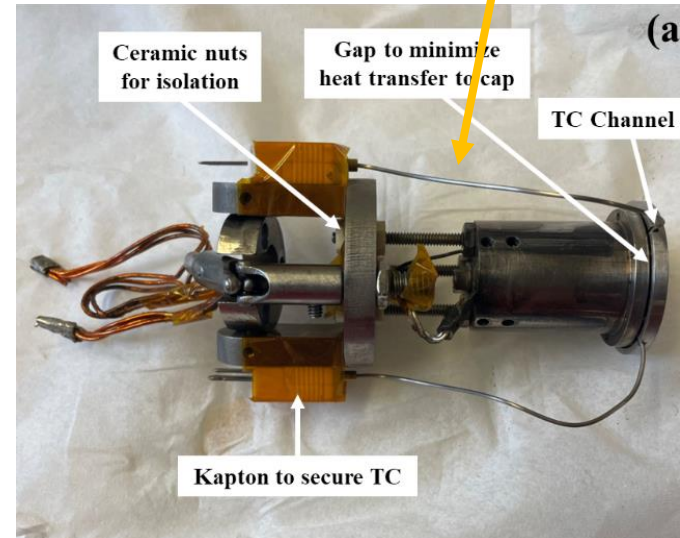
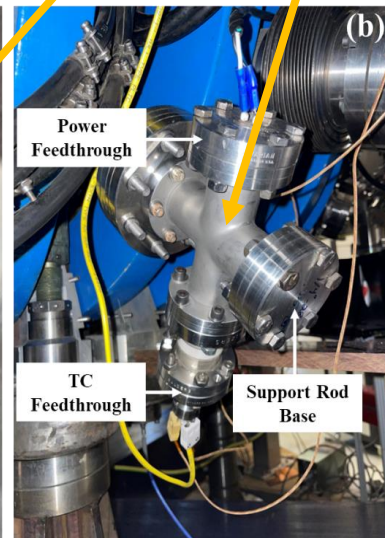
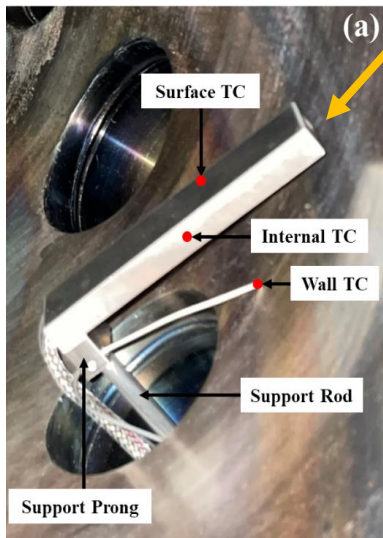
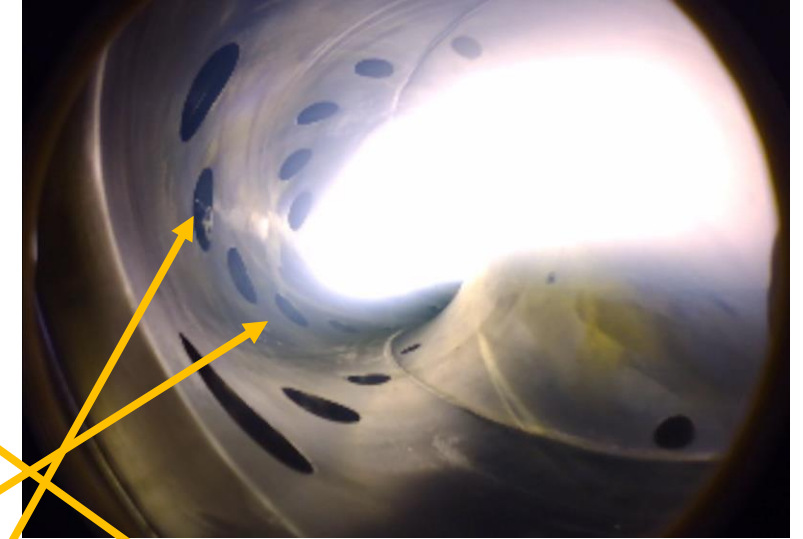
RGA, Pressure, and Spectroscopy (He 706nm): D=25mm



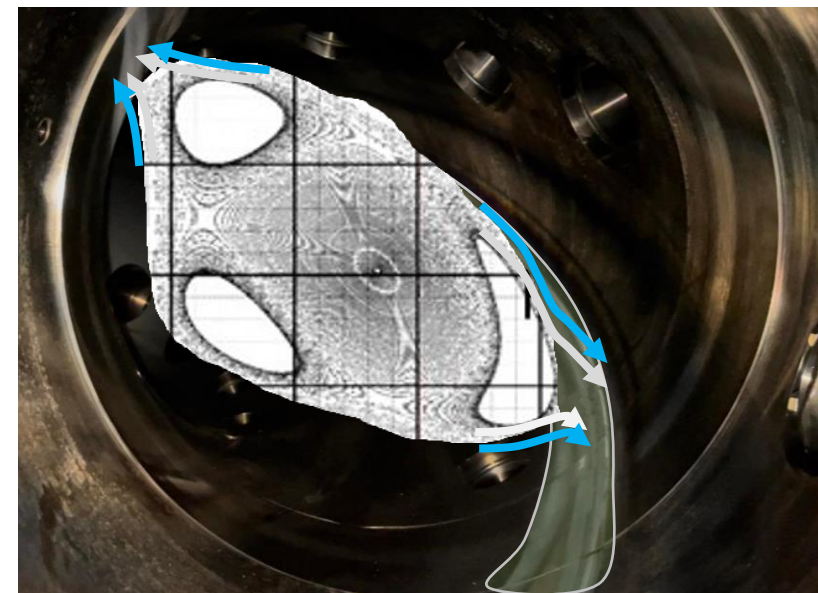
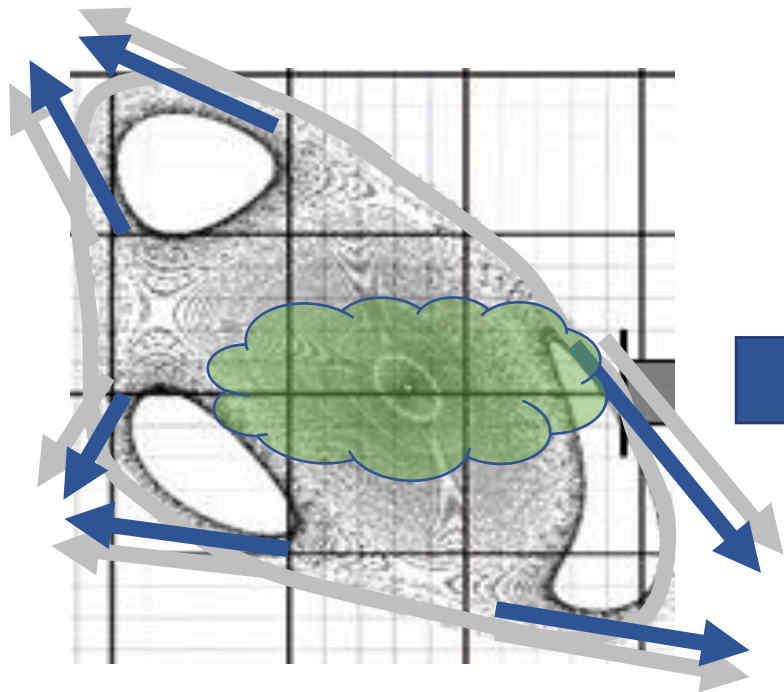
HIDRA was Opened up for Cleaning, Equipment Upgrades and Installation



- Lithium Follows the Magnetic Field Lines, Does not go “Everywhere”!
- Addition of a Wall Heater for Desorption Experiments. This is to show if the Helium is Being Trapped at the Wall
- Material Analysis Tool (HIDRA-MAT) Also received an Upgrade.
- Beautiful first plasma after cleaning.
- Can see new HIDRA-MAT head at edge



Retention Mechanism: Helium Retention at the Walls by co-deposition

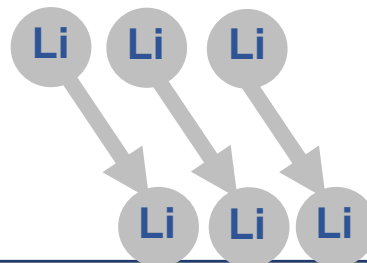


Regular He wall interaction

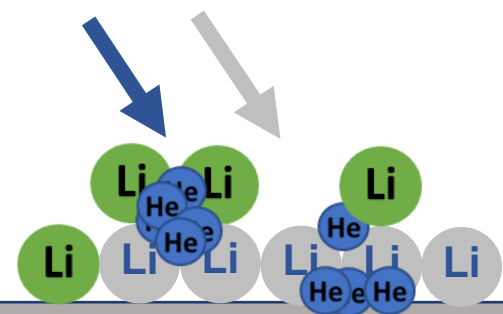


Stainless Steel

Regular Li wall interaction^[14,15]



He trapped in Li^[16]



Literature suggests that helium can cluster at vacancy and interstitial sites in the lithium lattice

- [7] H. Kleine, M. Eckhardt, and D. Fick, Surf. Sci. 329, 71 (1995).
- [8] H. Sugai et al., J. Nucl. Mater. 222, 254 (1995).
- [9] A. R. M. Iasir and K. D. Hammond, Comput. Mater. Sci. 204, (2022).

Summary and Conclusions

- Flowing liquid lithium loop is now in operation at UIUC
- Flow measurements of around 1 m/s have been measured and wetting experiments are currently underway.
 - Distributor design using posts and a “pachinko” style method being tested.
 - Surface designs will also be tested.
- From the analysis, it is therefore found that the main dissipation channel inside the Li vapor cloud is the excitation of the ground state Li atoms
 - This is true for lower electron temperatures
 - Higher T_e will naturally add to the contribution of ionization reactions as excited species live longer
- From the observed size of Li vapor cloud in the experiments and the expected dissipation of 220 W, a Li density can be inferred with $n_{Li} \approx 1.0545 \times 10^{19} \text{ m}^{-3}$
- Helium retention with lithium has been observed in HIDRA with Lin operation
 - Low recycling regime
 - Plasma temperature increased from ~25 eV to over 50 eV
 - This seems to back-up FLIRE results from 2005
- Note on the Future of the program
 - Continues surface wetting
 - New LM material corrosion
 - Vapor cloud in toroidal conditions
 - Hydrogen and helium pumping and retention

