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# Derivatization and Optimization of Iron Bipyridine Complexes for Non-Aqueous Flow Batteries

PRESENTED BY

Travis M. Anderson

DISTINGUISHED MEMBER OF TECHNICAL STAFF

November 29, 2022



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# Non-aqueous Flow Battery Chemistries

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## Why non-aqueous?

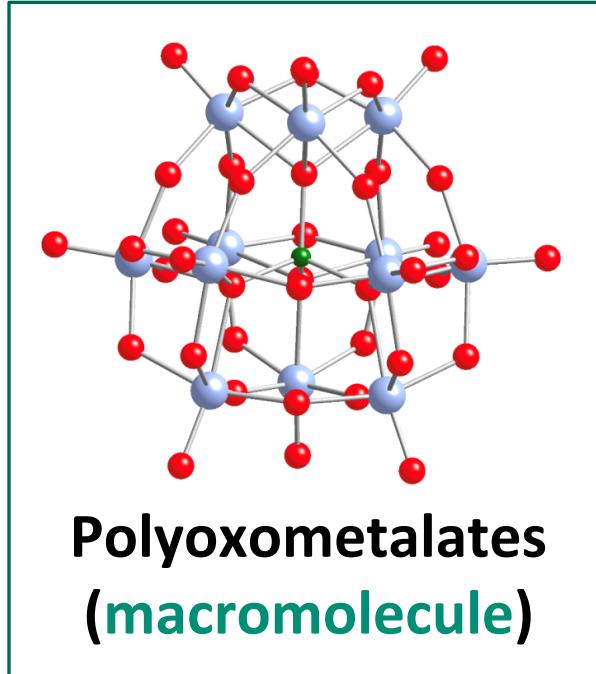
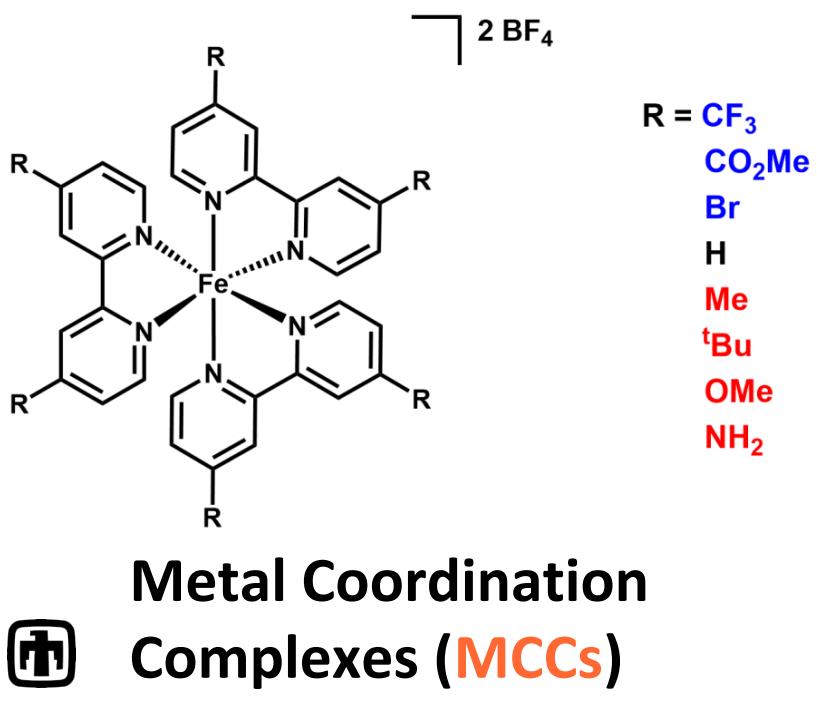
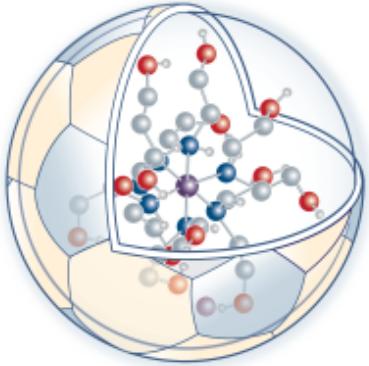
- Low concentration of electroactive species
- Viscosity
- Expensive and toxic solvents
- Poorly performing membrane/separators

## Why not?

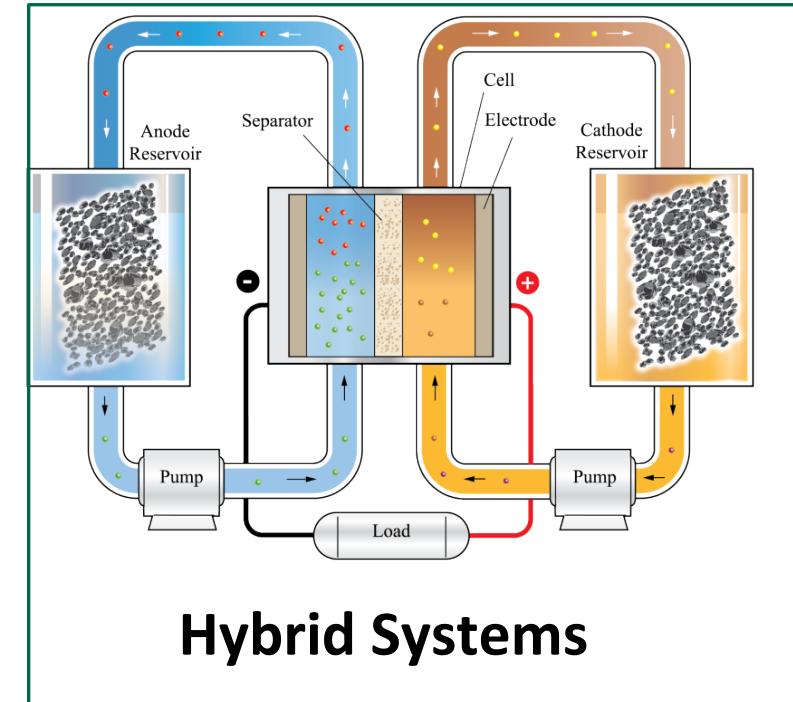
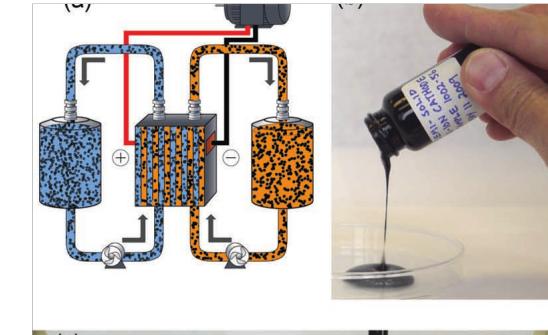
- Wider voltage window
- Higher charge cycle efficiency
- Decreased temperature sensitivity
- Increased cycle life
- Degradation mechanisms well understood

# Examples of non-aqueous flow battery chemistries

## Metal Ionic Liquids (MetILs)



## Semi-solid lithium ion



# Non-aqueous Flow Batteries

**Project Goal:** Build a better flow battery\* by targeting (1) Energy Density (2) Materials Cost (3) Mechanisms of Capacity Fade

$$\text{Energy Density}_{\text{RFB}} = \frac{1}{2}nFV_{\text{cell}}C_{\text{active}}$$

$$\text{ED}_{\text{AQ}} = \frac{1}{2}1F1.5_{\text{cell}}2_{\text{active}} = 1.5F$$

$$\text{ED}_{\text{MetIL}} = \frac{1}{2}2F2_{\text{cell}}3_{\text{active}} = 6.0F$$
 **Low-Cost Materials** **Viscosity** 

$$\text{ED}_{\text{MacM}} = \frac{1}{2}2F2_{\text{cell}}0.1_{\text{active}} = 0.2F$$

$$\text{ED}_{\text{RedTarg}} = \frac{1}{2}1F3_{\text{cell}}5_{\text{active}} = 7.5F$$

**High Energy Density**  
**Surface Area Kinetics** 



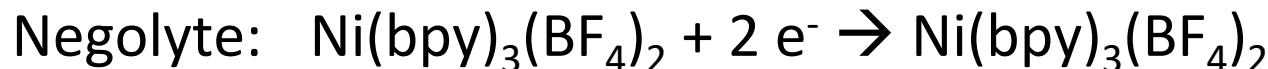
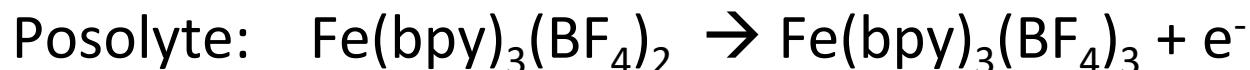
# Non-aqueous Iron-Organic Flow Batteries

$$ED_{MCC} = \frac{1}{2} 2F 2.2_{\text{cell}} 0.2_{\text{active}} = 0.4F$$

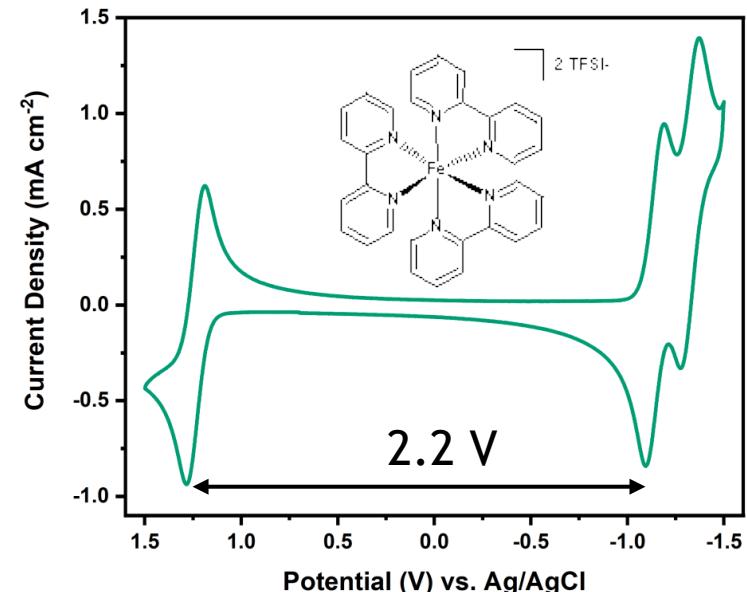
Low-Cost Materials Crossover 



**First Generation** redox reactions (2.26 V)



**Second Generation** (symmetric) all-iron battery minimizes issues with crossover and utilizes *non-innocent* ligands.



**Next Generation**

$$ED_{MCC} = \frac{1}{2} 2F 2.6_{\text{cell}} 1_{\text{active}} = 2.6F$$

Lower Symmetry, Higher Solubility

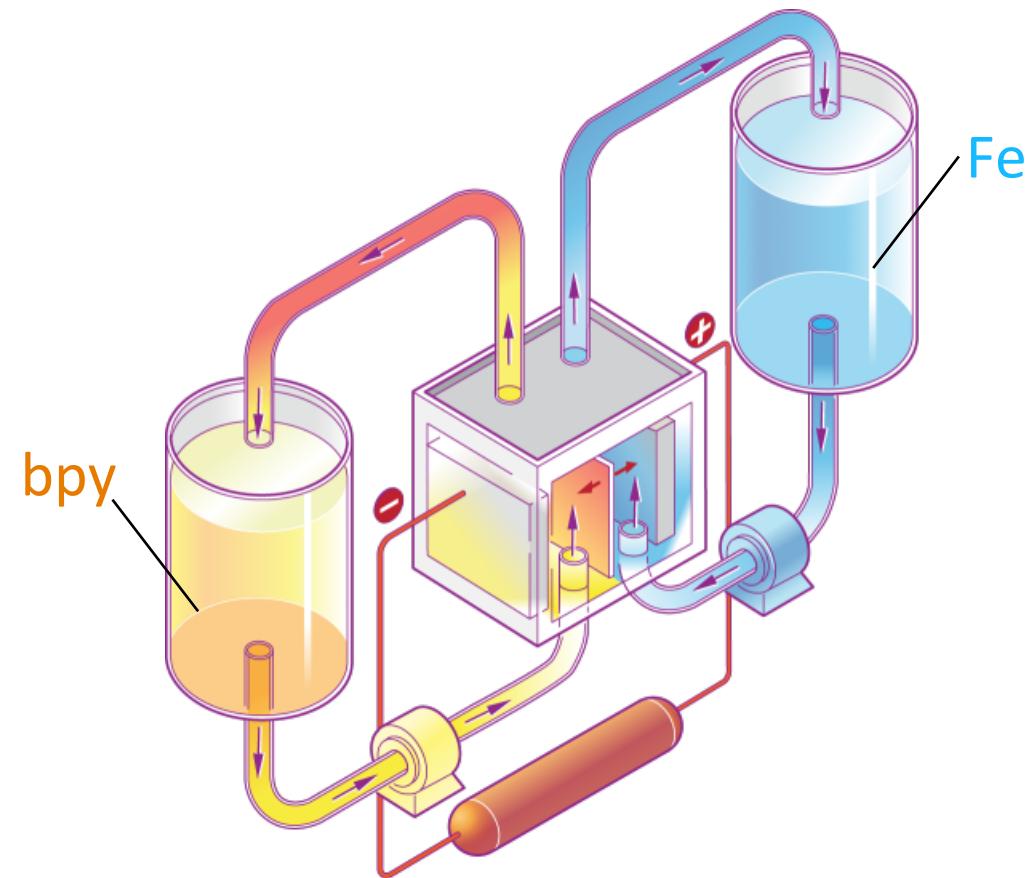
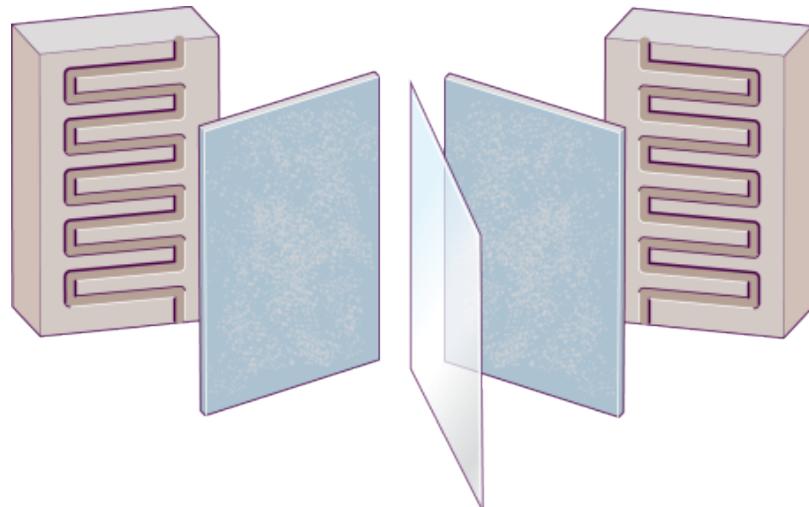
Tunable Ligands, Wider Voltage



(1) Mun, Lee, Park, Oh, Lee, & Doo, *Electrochem. Solid-State Lett.*, 2012, 6, A80-A82 (2) Mn, Oh, Park, Kwon, Kim, Jeong, Kim, & Lee, *J. Electrochem. Soc.*, 2018, 165, A215-A219 (3) Hogue & Toghill, *Curr. Op. Electrochem.*, 2019, 18, 37-45.

# Fe(bpy)<sub>3</sub>(BF<sub>4</sub>)<sub>2</sub> Optimization

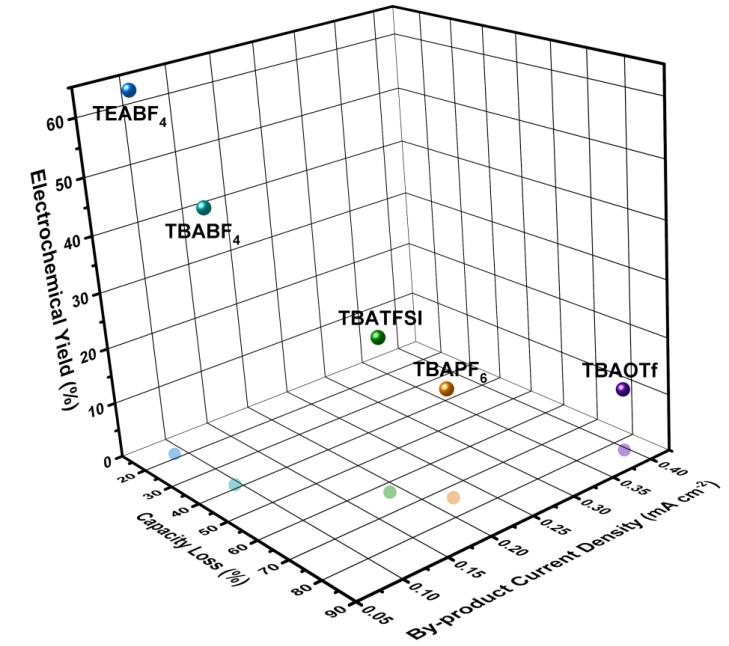
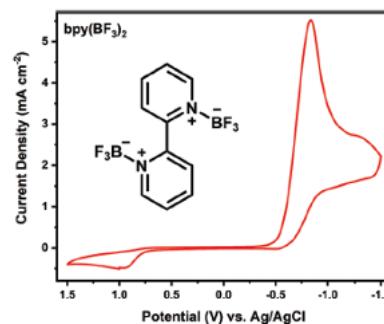
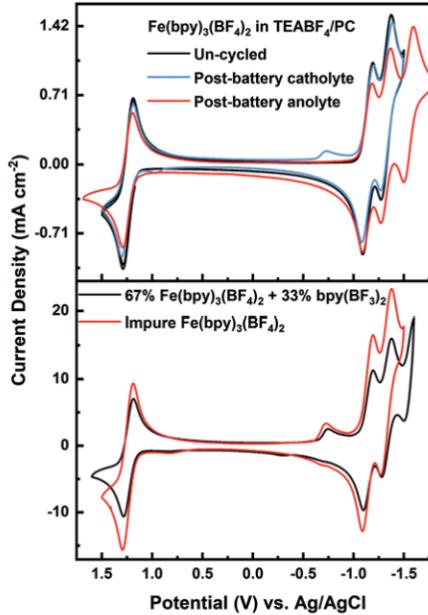
- Test materials and parameters
  - Membrane: Fumasep FAP-450 anion exchange membrane
  - Solvents: propylene carbonate and acetonitrile
  - Electrolyte Salts: TEA-BF<sub>4</sub>, TBA-OTf, TBA-TFSI, TBA-BF<sub>4</sub>, and TBA-PF<sub>6</sub>
  - 0.5 M electrolyte salt + 0.2 M Fe(Bipy)<sub>3</sub>(BF<sub>4</sub>)<sub>2</sub>
  - Argon glovebox
  - Graphite blocks/carbon felt
  - 3 mL/min flow rate
  - 20 cycles at  $\pm 10$  mA cm<sup>-2</sup>



# Fe(bpy)<sub>3</sub>(BF<sub>4</sub>)<sub>2</sub> Optimization

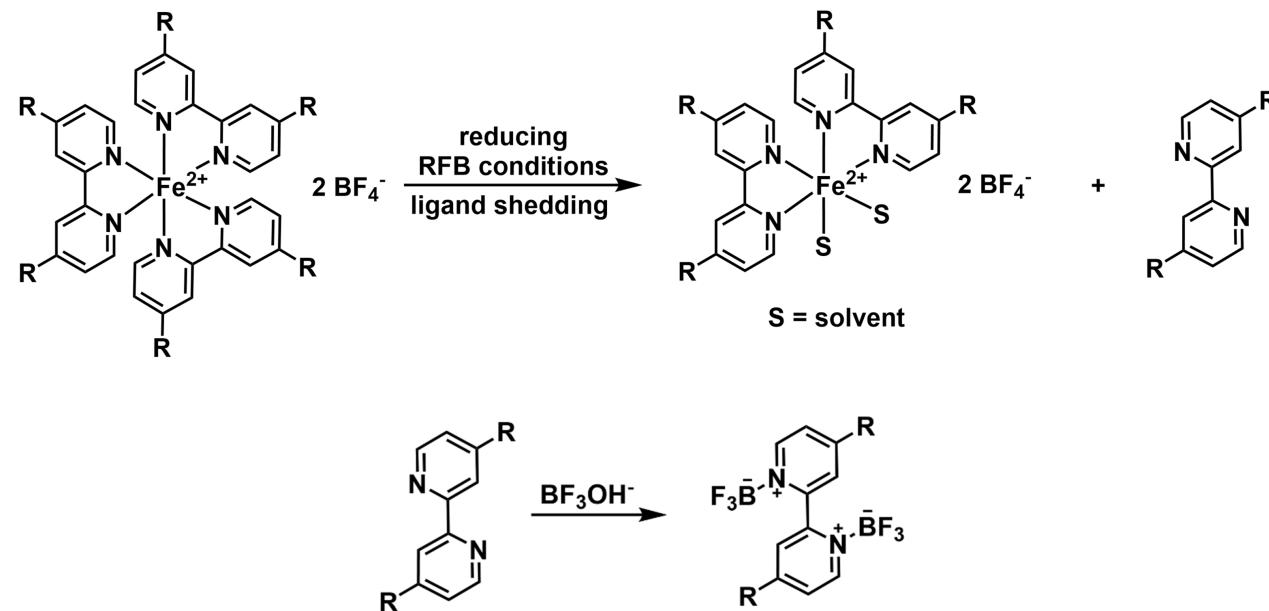
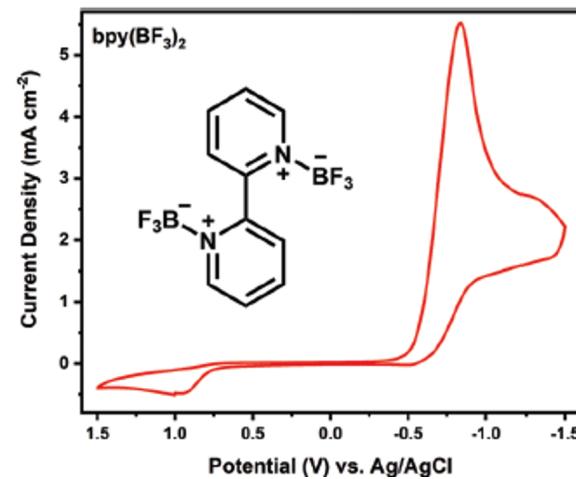
Varied supporting electrolyte to observe performance

- TEA<sup>+</sup> is superior to TBA<sup>+</sup>
- BF<sub>4</sub><sup>-</sup> is a superior anion
- Little crossover observed, but a common by-product forms upon cycling
- Found a relationship between capacity fade and by-product formation
- Negolyte ligand shedding, crossover, BF<sub>4</sub><sup>-</sup> hydrolysis, followed by nucleophilic attack
- 15-20% improvement in performance when extra drying measures and higher purity precursors were used



# Mechanism of Symmetric $\text{Fe}(\text{bpy})_3(\text{BF}_4)_2$ Capacity

Fondo

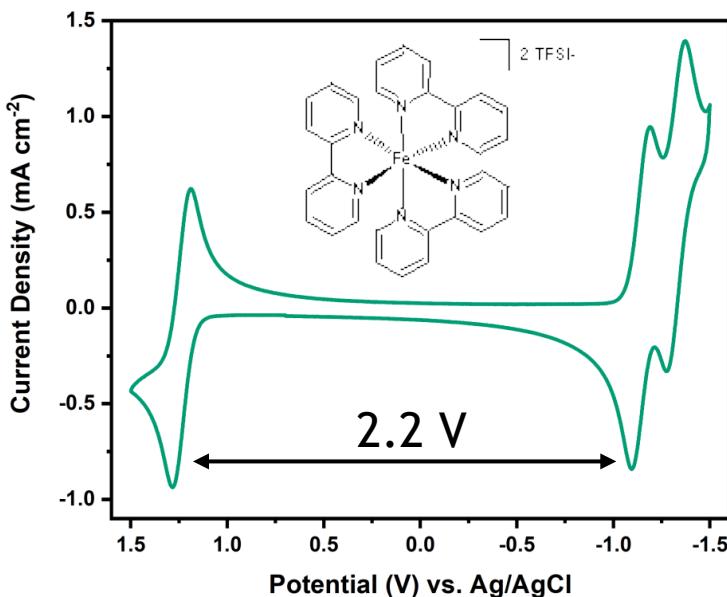


- Ligand shedding, posilyte  $\text{BF}_4^-$  crossover and hydrolysis, followed by nucleophilic attack.
- Final product was confirmed by MS
- “Mechanistic studies (e.g., molecular dynamics, decompositions, and electrode-solution interface) are essential as they can gain insights into this complex battery system and may inspire crucial factors that revolutionize control of key physicochemical properties.”

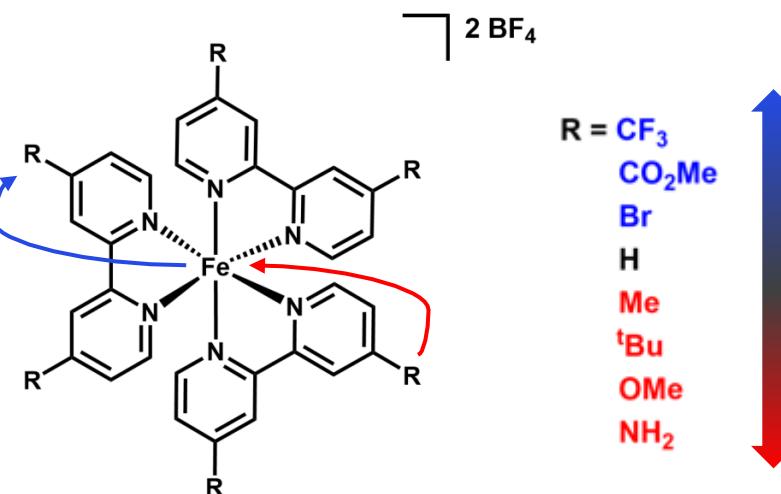
# Tuning Bipyridine Ligands

Goal: produce a higher voltage symmetric RFB using inorganic synthesis and fundamentals of coordination complex chemistry

Samsung RFB



Our complexes



Substituent inductive effects

Electron-withdrawing (EWG)

More positive  $E_{1/2}$   
More difficult to oxidize Fe(II)

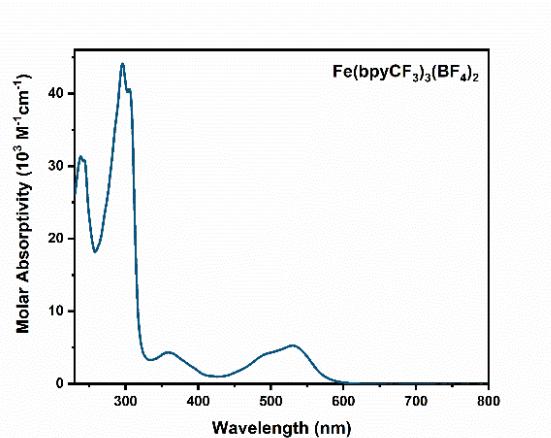
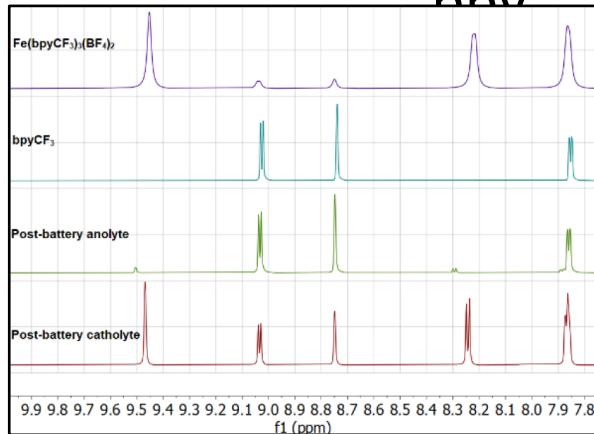
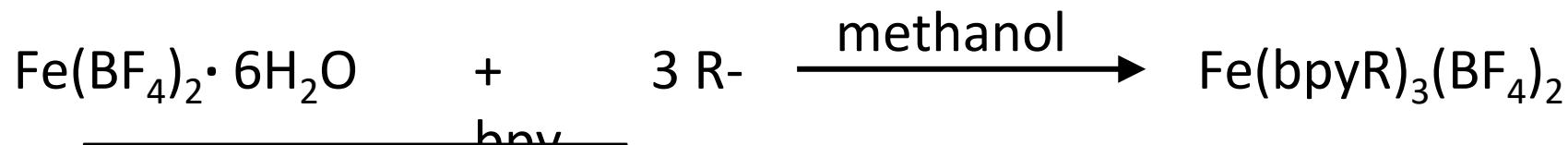
Electron-donating (EDG)

More negative  $E_{1/2}$   
Easier to oxidize Fe(II)

bipyridine: traditional  $\pi$ -acceptor ligand

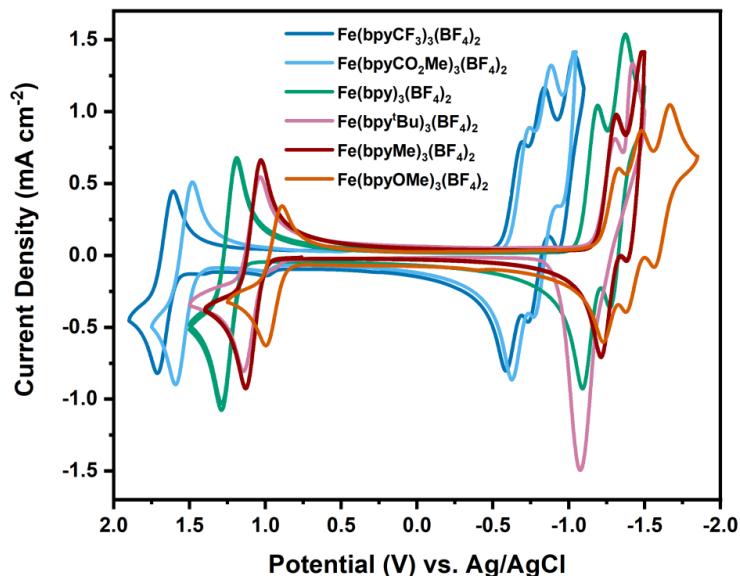
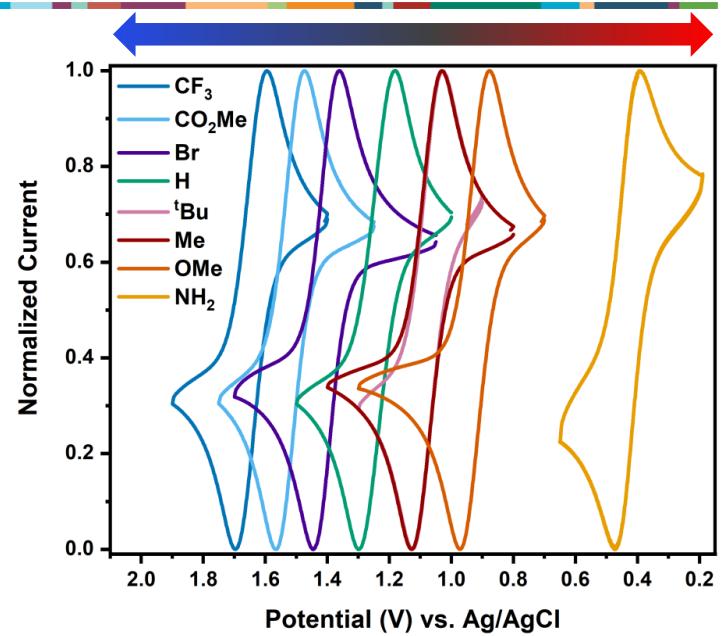


# Synthesis of the Substituted Bipyridine Ligands



- High yields using earth abundant precursors
- Purity was confirmed by proton NMR (also provides information about structural integrity during battery cycling)
- EWGs shift resonances downfield as expected (and vice-versa EDGs shift resonances upfield)
- UV-Vis data suggest the bpy ligands maintain their highly conjugated electronic structure (required for the voltage separation needed for the symmetric RFB)

# Ligand Effects on Redox Potentials



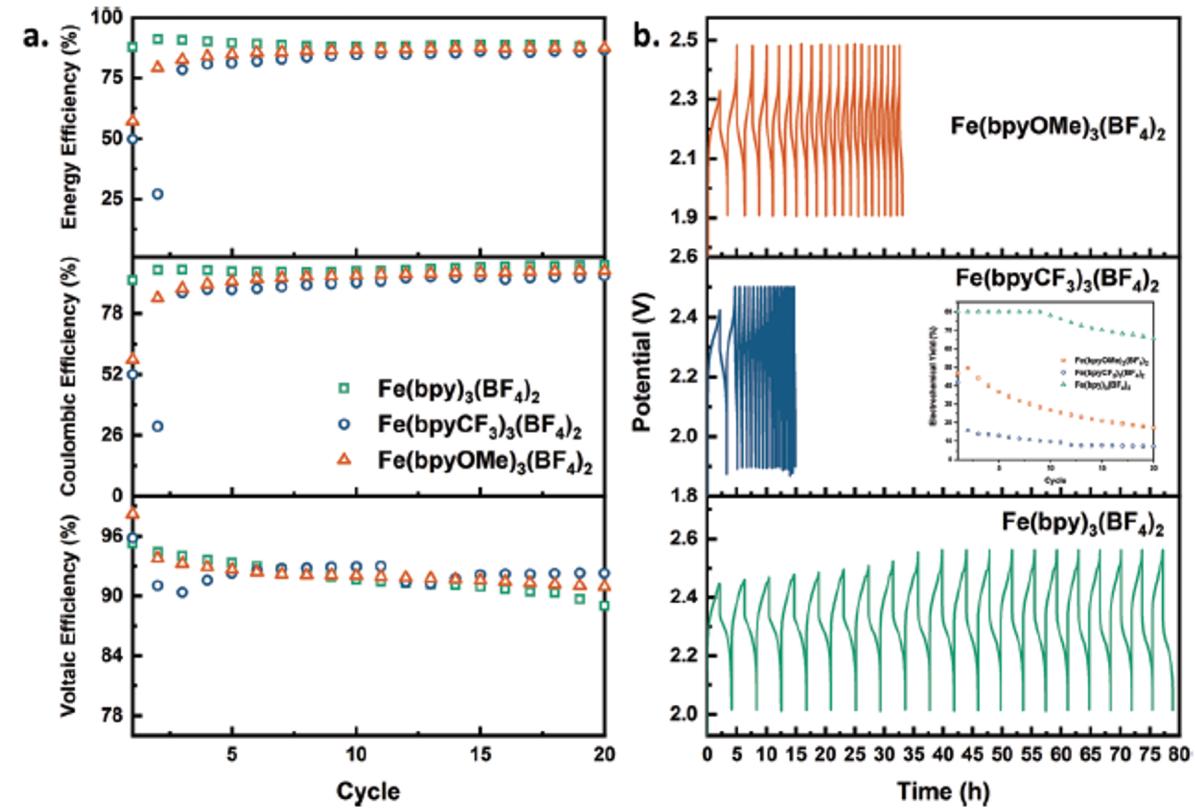
|   | $\text{Fe}^{3+/2+} E_{1/2} (\text{V})$ | $\text{Fe}^{2+/+} E_{1/2} (\text{V})$ | $\Delta E_{1/2} (\text{V})$ |
|---|--|---------------------------------------|-----------------------------|
| $\text{Fe}(\text{bpyCF}_3)_3(\text{BF}_4)_2$          | 1.65                                   | -0.63                                 | 2.28                        |
| $\text{Fe}(\text{bpyCO}_2\text{Me})_3(\text{BF}_4)_2$ | 1.53                                   | -0.68                                 | 2.21                        |
| $\text{Fe}(\text{bpyBr})_3(\text{BF}_4)_2$            | 1.43                                   | -                                     | -                           |
| $\text{Fe}(\text{bpy})_3(\text{BF}_4)_2$              | 1.25                                   | -1.12                                 | 2.37                        |
| $\text{Fe}(\text{bpy}^t\text{Bu})_3(\text{BF}_4)_2$   | 1.09                                   | -1.19                                 | 2.28                        |
| $\text{Fe}(\text{bpyMe})_3(\text{BF}_4)_2$            | 1.07                                   | -1.25                                 | 2.32                        |
| $\text{Fe}(\text{bpyOMe})_3(\text{BF}_4)_2$           | 0.94                                   | 1.27                                  | 2.21                        |
| $\text{Fe}(\text{bpyNH}_2)_3(\text{BF}_4)_2$          | 0.43                                   | -                                     | -                           |



Inductive effects change ease oxidation of Fe(II)  
 EWGs shifted **positively** by up to 0.4 V  
 EDGs shifted **negatively** by up to 0.8 V  
 Fe(II) and ligand-centered redox shifted together

# Substituted $\text{Fe}(\text{bpyR})_3(\text{BF}_4)_2$ in Symmetric RFBs

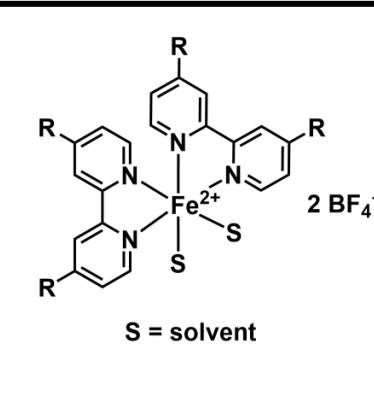
- Analyzed the effect substituents on bpy have on cycling in a RFB
- The most **EWG** and **EDG** were compared to the unsubstituted  $\text{Fe}(\text{bpy})_3$
- The unsubstituted showed greatest cycling stability, followed by the **EDG** (-OMe), then the **EWG** (-CF<sub>3</sub>)
  - Capacity fade (& electrochemical yield inset)
  - Negolyte degradation due to ligand shedding



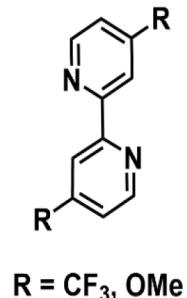
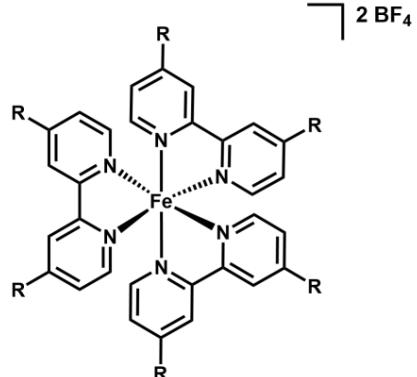
The **negolyte is unstable**. How can we fix it? Pseudo-symmetric flow batteries!

# Why Pseudo-Symmetric?

1. More stable under highly reducing conditions
2. Coordinatively unsaturated complex can catalyze unwanted reactions
3. Free ligand is more tunable (synthetically)
4. Improve atom economy



This entire portion of the molecule is not being used in the anode.

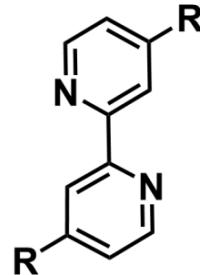
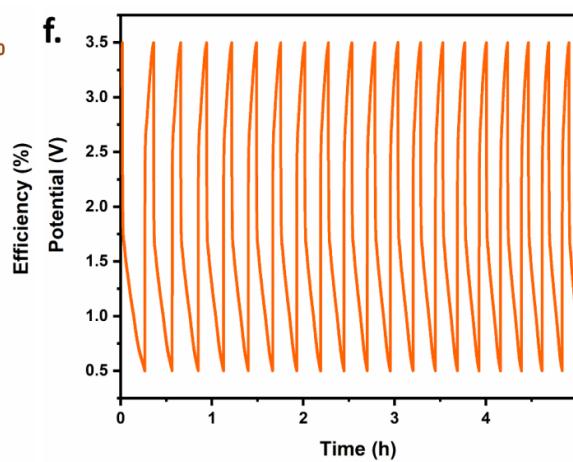
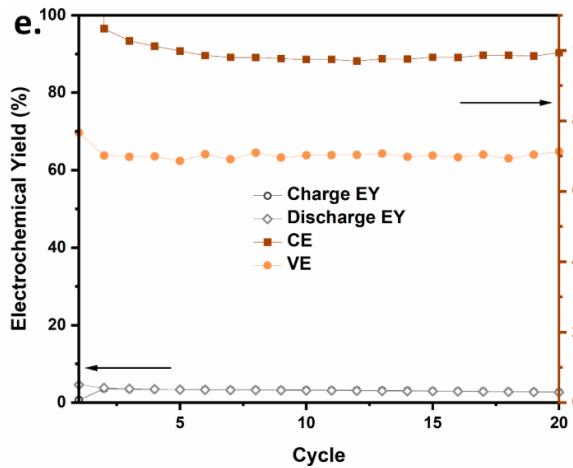
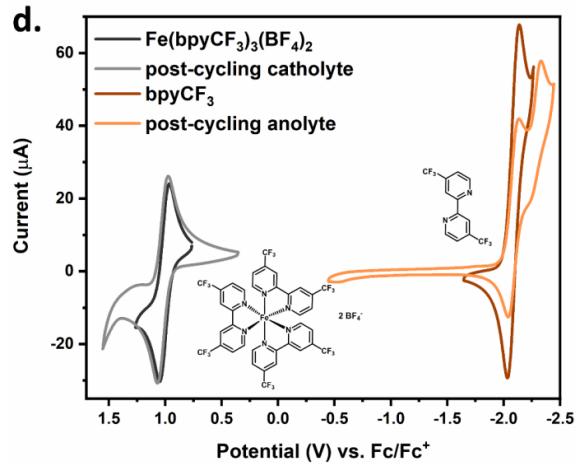
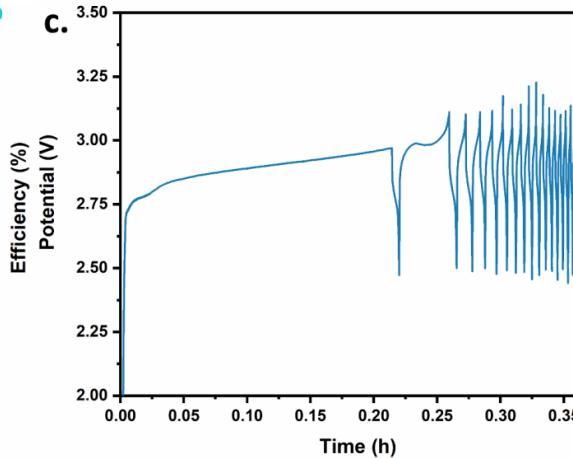
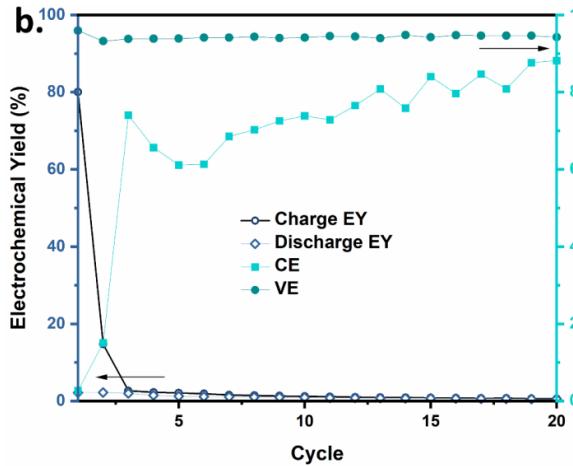
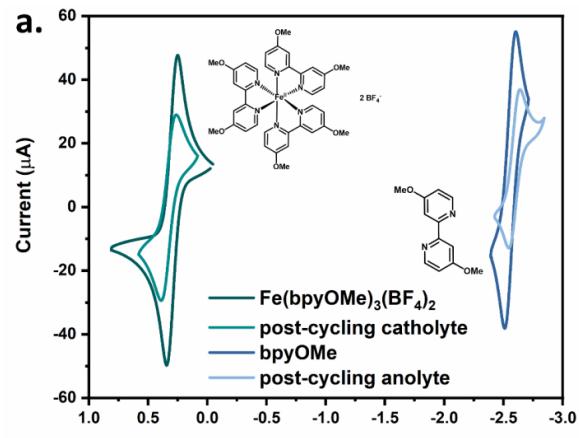


Posolyte

Negolyte

Pseudo-symmetric flow batteries will have **metal-free negolytes**.

# First Generation Pseudo-Symmetric Flow Cell Studies



$\mathbf{R} = \mathbf{CF}_3, \mathbf{OMe}$

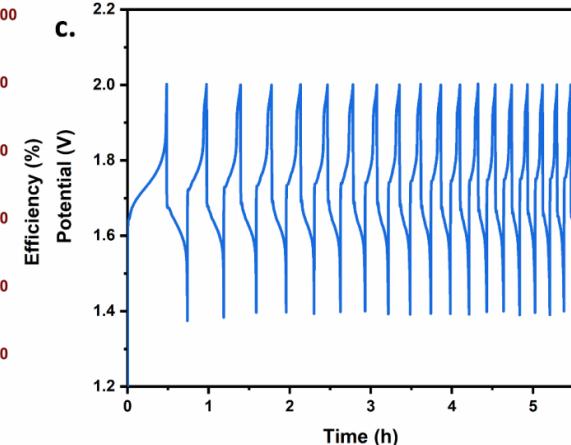
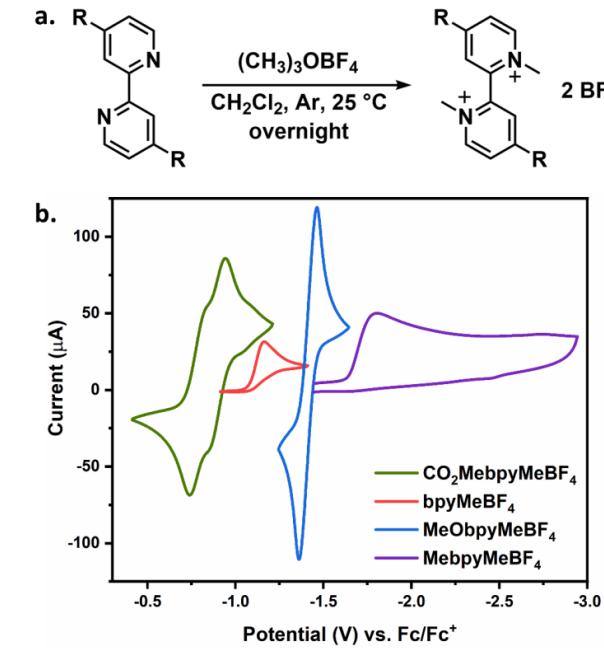
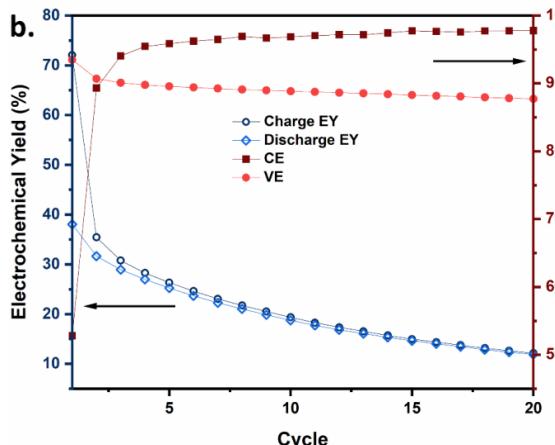
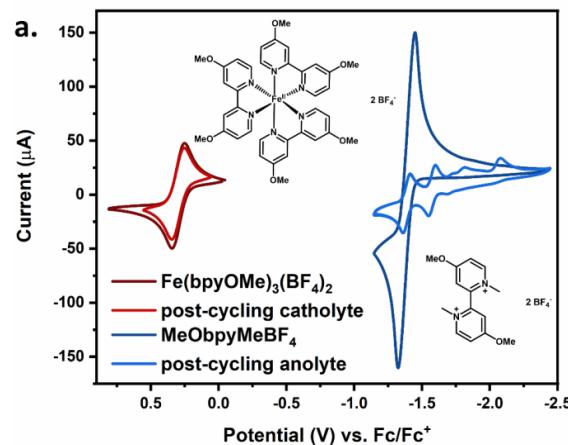


No discharge!



# Second Generation Pseudo-Symmetric Flow Cell Studies

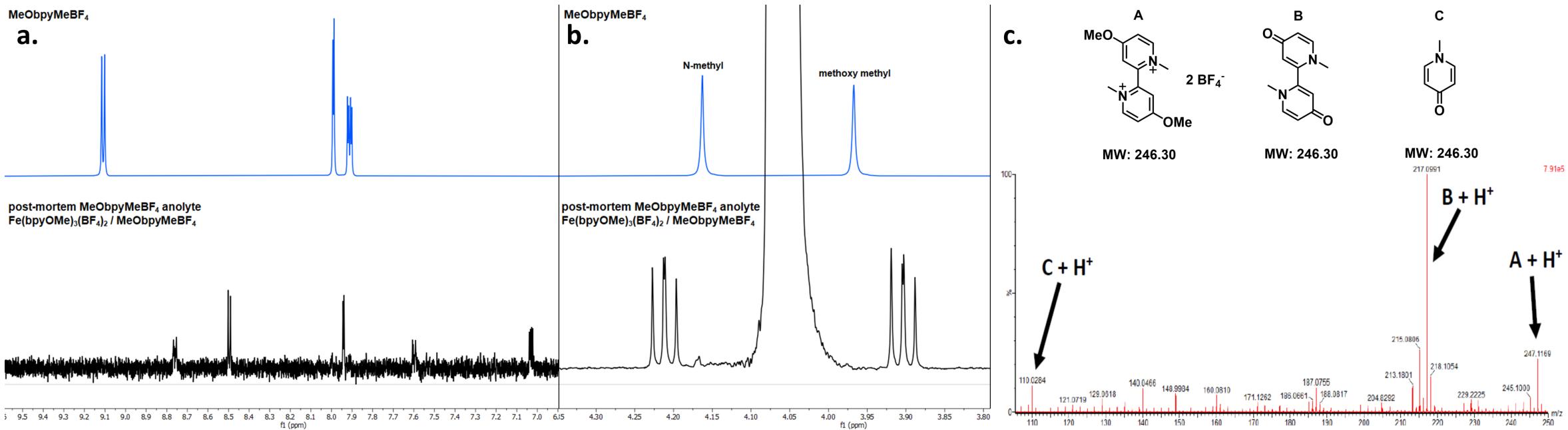
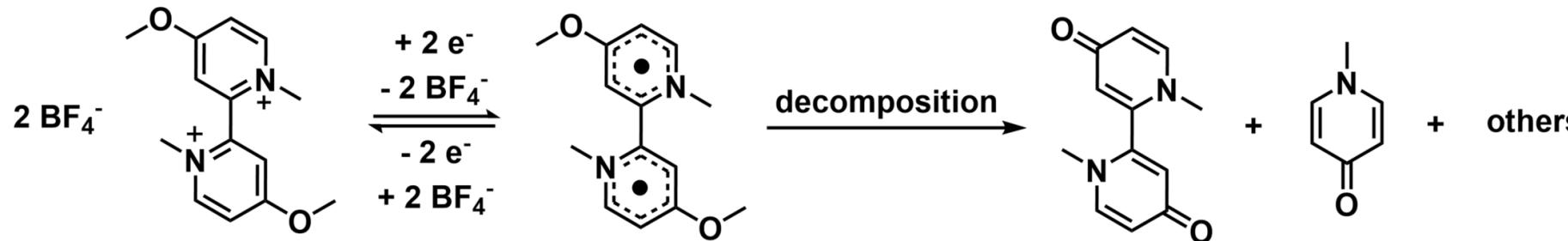
The second generation negolyte has a **methylated** nitrogen. The literature shows this significantly improves the electrochemistry.



The methylated, OMe derivative showed **improved cycling** over first generation but poor material utilization.

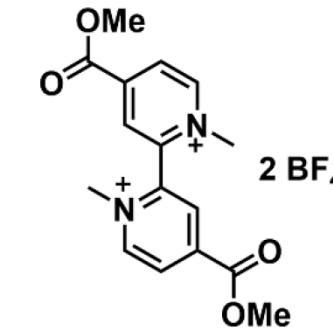
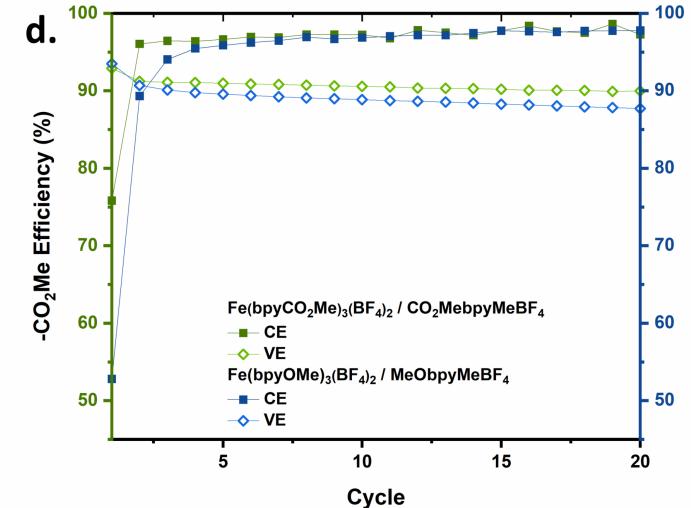
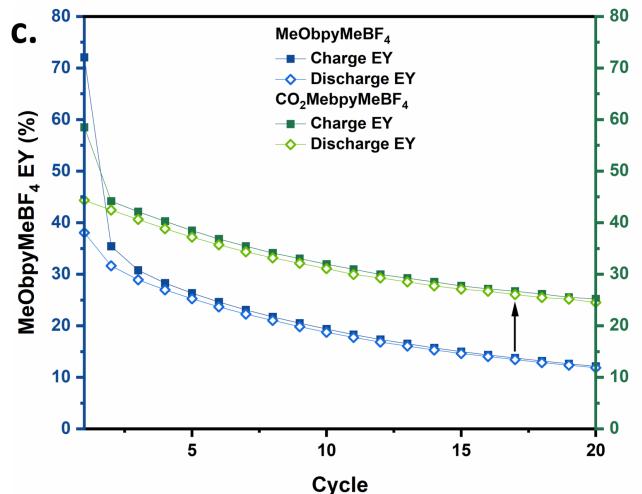
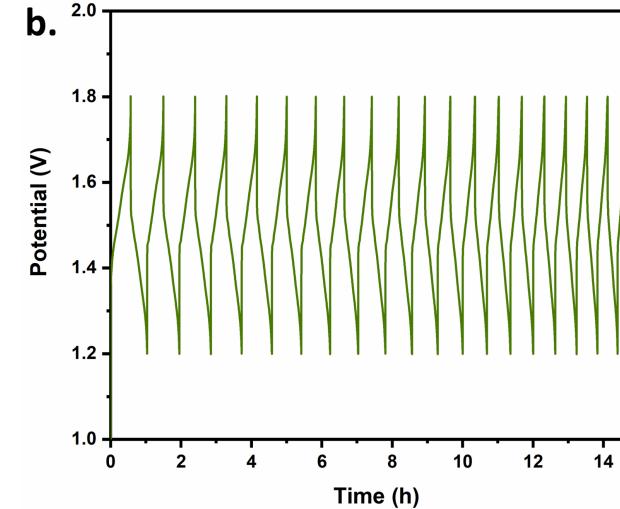
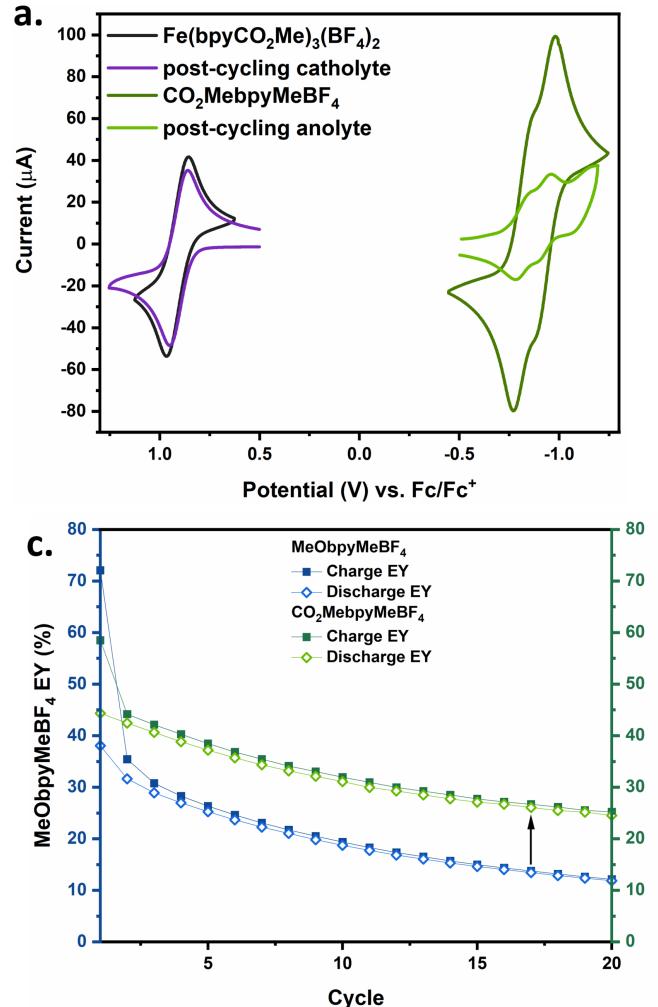
# Mechanism of Second Generation Capacity Fade

Significant degradation was observed in the first cycle, forming various by-products.



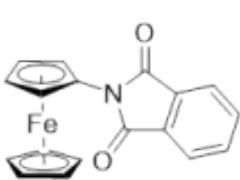
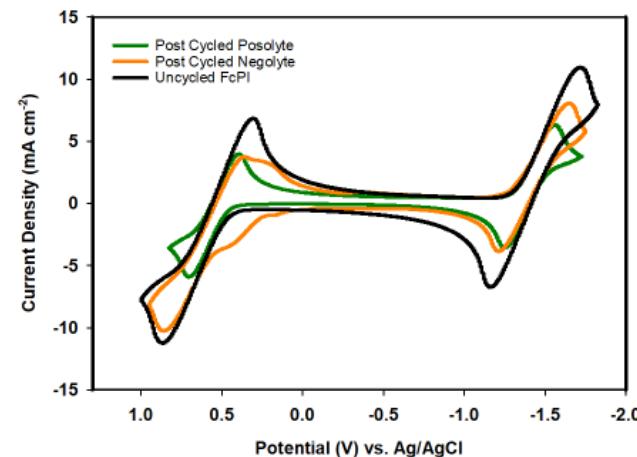
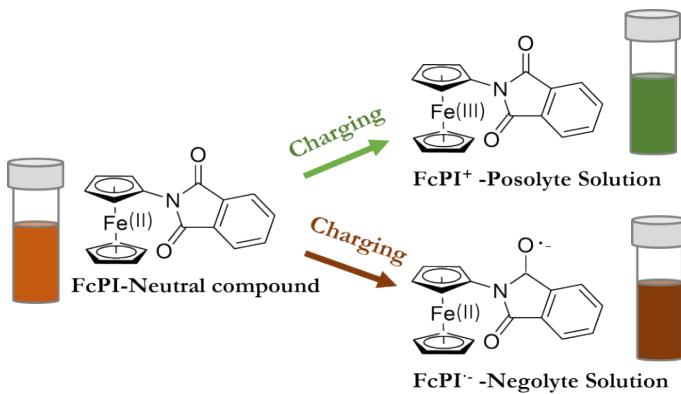
# Third Generation Pseudo-Symmetric Flow Cell Studies

The methylated,  $\text{CO}_2$  derivative showed an **18% improvement** of material utilization over second generation.

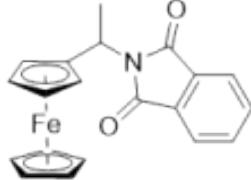


# Bipolar Redox Molecules (BRMs)

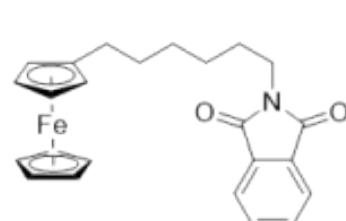
## N-ferrocenylphthalimides



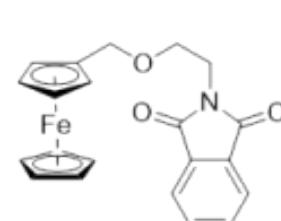
No spacer



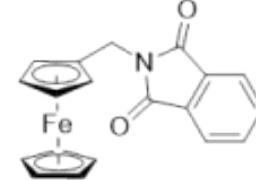
Branched methylene spacer



Hexyl spacer



Ether Spacer



Methylene spacer

# Conclusions

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- We have identified (and mitigated) the mechanism for capacity fade in the symmetric iron-bipyridine flow battery.
- We have determined that chemical substitutions can be made in MCCs to increase voltage, but this can decrease the overall stability of the system.
- We have determined that this stability is primarily centered around the negolyte and identified (and executed) a path forward involving a pseudo-symmetric system.
- The negolytes of pseudo-symmetric flow batteries can be stabilized with chemical modifications.

# Acknowledgements and Project Contacts

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THIS WORK WAS SUPPORTED THROUGH THE ENERGY STORAGE PROGRAM, MANAGED BY DR. IMRE GYUK, IN THE U.S. DEPARTMENT OF ENERGY'S OFFICE OF ELECTRICITY.

Travis Anderson, PI

Sandia National Laboratories

[tmander@sandia.gov](mailto:tmander@sandia.gov)

505-844-4766

## Project Team

Cassandria E. Poirier-Jenkins

Claudina Cammack-Kolesnichenko

Chad L. Staiger

