



# Regenerable catalysts

*Formerly known as: solar dry reforming of methane*

## Energy I-Corps

**Christopher Riley (PI), Judy Hendricks (EL), and  
Robert Delcampo (IM)**

**Team 182**

November 15th, 2022



**61** Interviews completed

# Our progression from dry reforming to emission catalysis



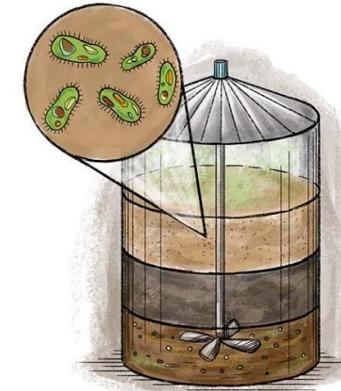
**Dry reform methane instead of flaring**

“Without strict regulations, flaring will continue

*- retired Shell employee*

“Dry reforming market share will remain small  
*- Linde*

**Upgrade methane from anaerobic digestion**



“CA market pays 10x for green natural gas

*- R Cubed*

“Methane from AD isn't wasted or emitted

*- Living Art Systems*

**Palladium-free diesel catalytic converters**

“Meeting regulations while minimizing cost is the game

*- General Motors*



**Provide regenerable catalyst for chemical production**

“Processes haven't changed, the catalyst does

*- Eastman Chemical*

“Cost of catalyst is negligible

*- Dow Chemical*





# **Value Propositions for Regenerable Catalyst**

**We provide a low-cost emission treatment catalyst for  
diesel vehicle manufacturers through a viable  
palladium-free catalyst design that meets strict emission  
regulations.**

## Value propositions for our catalyst



Lowering  
catalyst cost



Reducing price  
volatility



Reducing precious  
metal use



## Customer segments



Automotive  
manufacturers



Diesel truck  
manufacturers



Off-road diesel vehicle  
manufacturers



# Value Proposition Canvas

## Product

### Benefits

- Reduced catalyst cost
- Reduced price volatility
- Reduced dependence on strained supply chains

### Experience

- Meeting stricter emission regulations
- Better product reliability
- Improved supply chain surety

### Features

- Palladium-free catalyst formulation
- Inherent catalyst self-regeneration mechanism preventing degradation



### Product

Palladium-free diesel vehicle emission catalyst which structurally regenerates

### Ideal Customer

Diesel engine manufacturers and operators looking to lower catalyst cost

## Customer

### Wants

- Avoid use of expensive catalytic metals
- Reduce catalyst cost
- Avoid reliance on strained supply chains for catalytic metals

### Fears

- Paying high catalyst prices
- Regulatory penalties

### Needs

- Need to produce vehicles that meet emission standards

### Substitutes

Increasing catalyst content of other PGMs to make up for catalyst degradation or unavailability



## Customer discovery findings

### Assumptions Confirmed

---



Lowering catalyst cost is important



Reducing precious metal use is important



Use of rare precious metals may create supply chain issues



# Business Model Canvas



## Key Partners

- Catalyst manufacturers
- R&D MGMT
- Customer catalysis dept.
- Process release engineer
- IP, licensing dept.



## Key Activities

- Partner development with catalyst manufacturers
- Technical discussions
- Scale up and validation runs
- Marketing



## Key Resources

- Lab expertise in catalysis
- Testing expertise
- IP



## Value Propositions

- Providing a lower-cost diesel oxidation, palladium-free, catalyst which meets strict emission standards



## Customer Relationships

- CRADAs
- Technical discussions
- Catalyst validation



## Customer Segments

- Diesel semi truck manufacturers
- Construction vehicle manufacturers
- Agricultural vehicle manufacturers



## Channels

- Conferences
- Publications
- Existing customer relationships



## Cost Structure

- Initial costs: scale up, validation experiments
- Fixed costs: Salaries, equipment, lab facilities
- Variable costs: Production runs, Raw material (PRM)
- Reduced costs: ~\$1100 lower cost for semi truck oxidation catalyst



## Revenue Streams

- Catalyst IP licensing Fees
- Royalties

# Ecosystem diagram

61 Total interviews



## Partnership

US

IP

Licensing fees

Customer catalysis division

EPA

CARB

## Regulators

## R&D MGMT

Product development

BASF

Umicore

Johnson Matthey

## Catalyst manufacturer

## Diesel vehicle manufacturer

Ford	GM	Chrysler
John Deere		Peterbilt
Caterpillar		Volvo

## Legend:

→ Material

→ Money

→ Info

## Decision makers:

R&D MGMT, finance, safety, product release eng., regulatory, production MGMT

Precious metal suppliers

Catalyst Canner

Substrate manufacturer

## Material suppliers



# Catalysis market analysis

---

*Heavy duty diesel catalyst market*

TAM

SAM

**SOM**  
\$4.7M

\$1.5B  
Global  
Heavy duty  
diesel cat  
market

**\$471M**  
US heavy duty  
diesel market

*Diesel automotive catalysts*

TAM

SAM

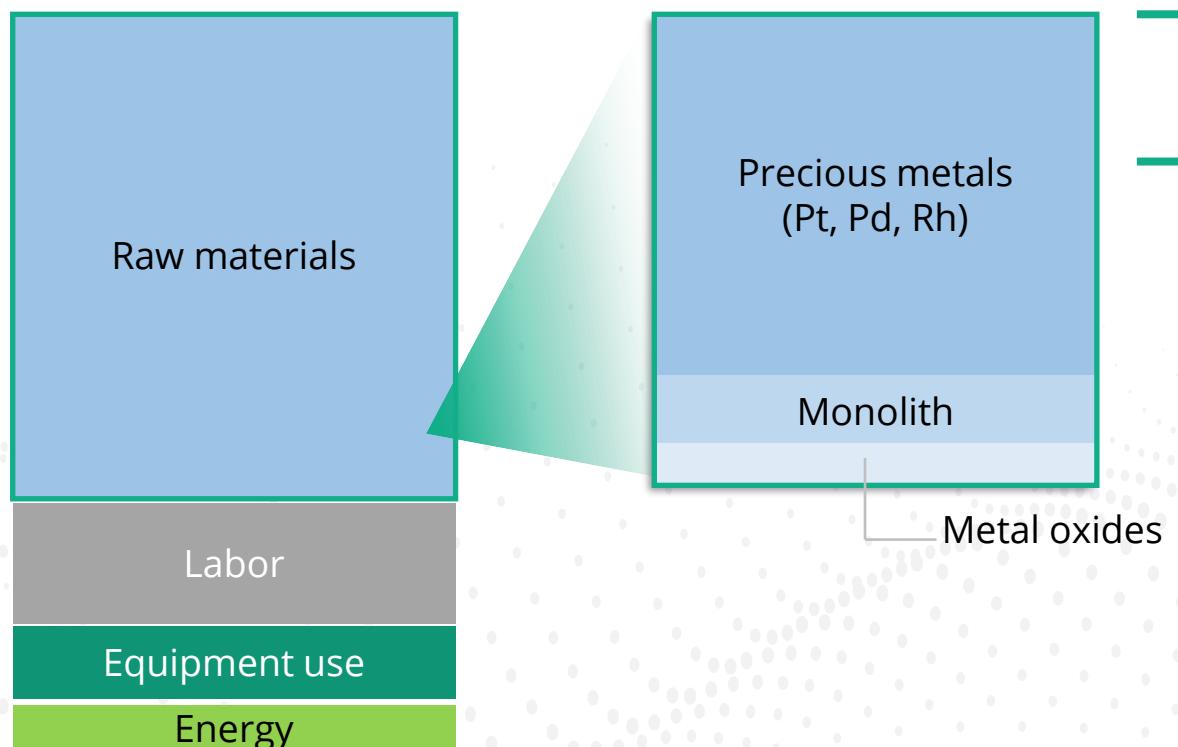
**SOM**  
\$45M

\$1.4B  
Global diesel  
oxidation  
catalyst  
market

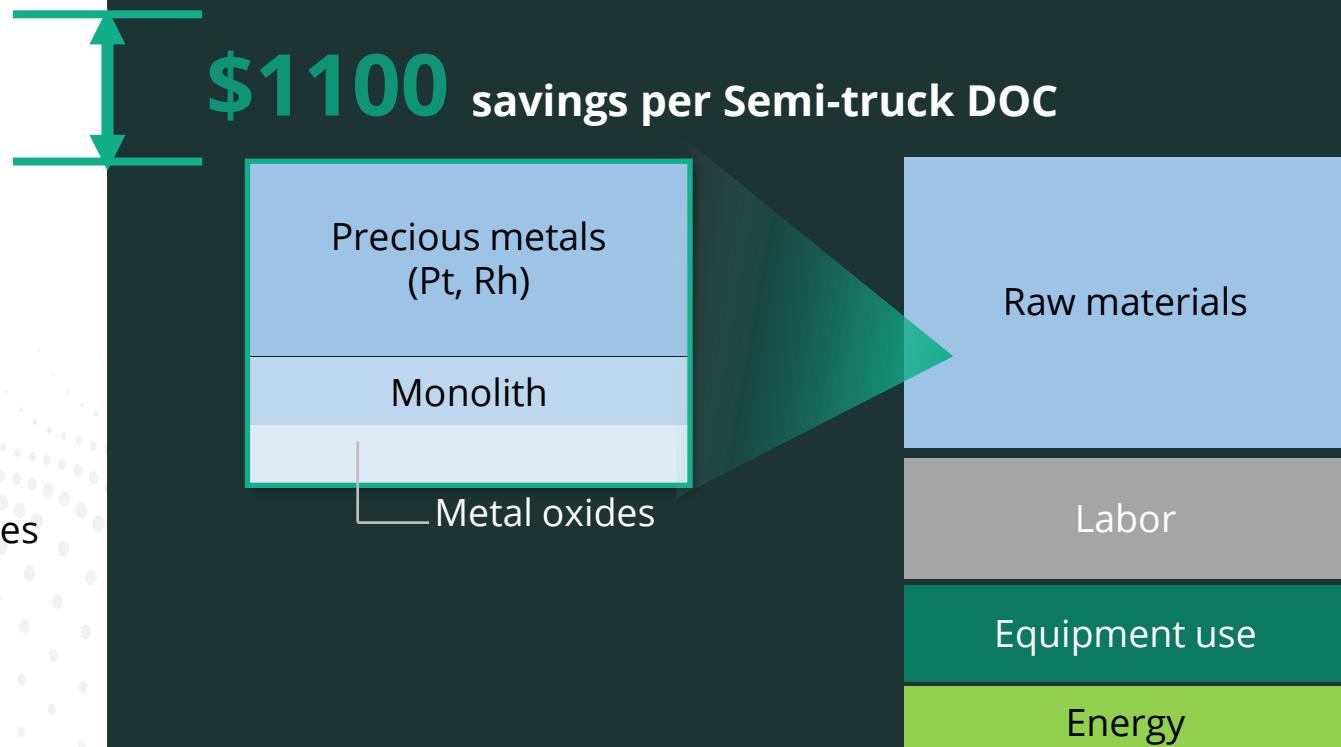
**\$454M**  
US diesel  
auto market

# Comparison of conventional and proposed diesel oxidation catalyst cost structure

## Estimated conventional DOC cost structure



## Our estimated cost structure



**\$1100 savings per Semi-truck DOC**

# Potential competition and partnerships



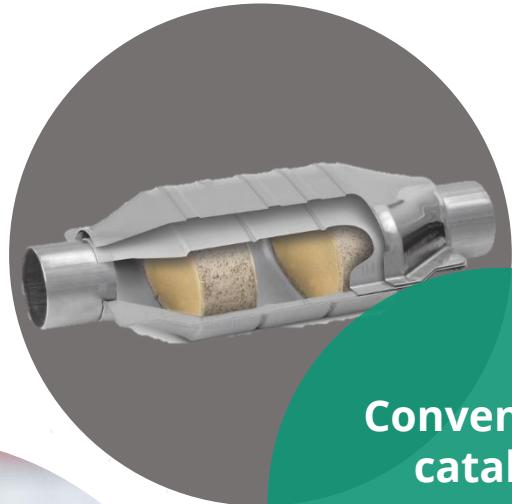
## Competitors

**Hydrogen & Electric vehicles**

*(Tesla, GM, etc.)*

**Conventional catalytic converters**

*(auto manufacturers)*



## Partners

**Catalyst manufacturers**

*(BASF, Johnson Matthey, Umicore, etc.)*

