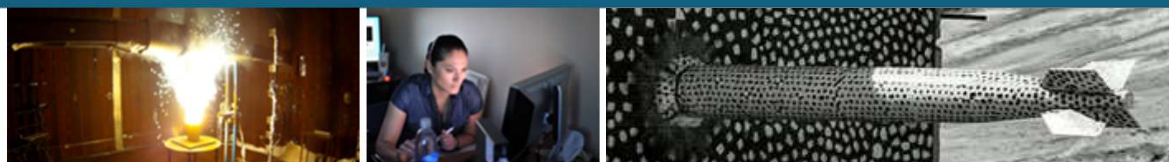




Optimizing the Current Collector for Sodium Iodide-Metal Halide Catholytes in Low-Temperature Molten Sodium Batteries



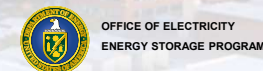
242nd Electrochemical Society Meeting, L02-2135
October 13, 2022

PRESENTED BY

Adam Maraschky

Melissa Meyerson, Stephen Percival, Amanda Peretti, Martha Gross,
Erik Spoerke, Leo Small

This work was funded by the DOE Office of Electricity,
Energy Storage Program managed by Dr. Imre Gyuk.



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SAND2022-XXXX PE

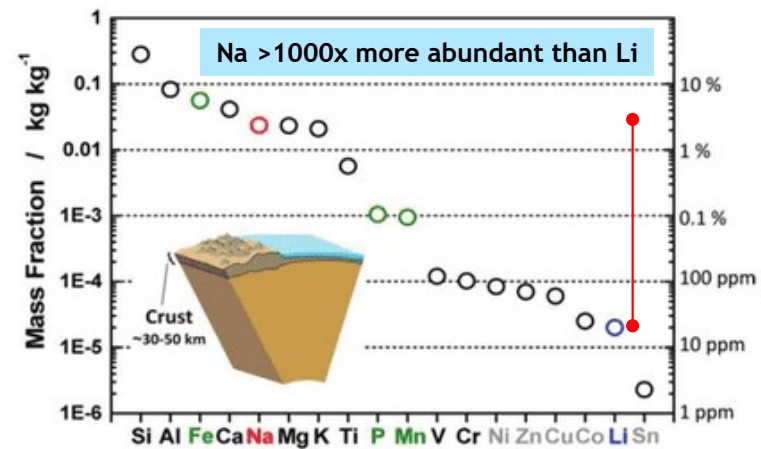
New Energy Storage Technologies are Critically Needed



- Energy storage will play an increasingly important role!
- Materials should be cost-effective, secure, and sustainable
- **Large scale batteries must be affordable and safe**



designnews.com



Y.E. Durmus et al. Adv. Energy Mater. 2000089 (2020).

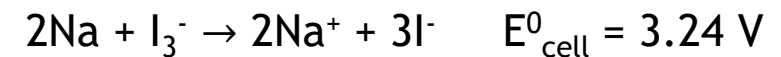
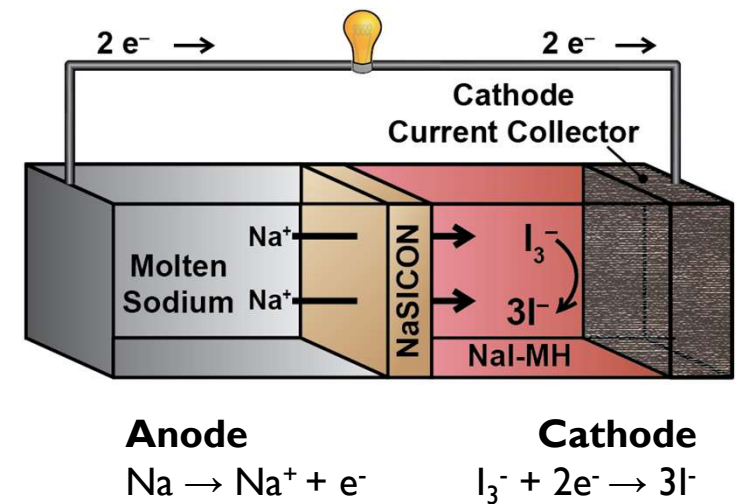
Our Approach



Develop enabling technologies for safe, low-cost, *molten sodium batteries*

Attractive for resilient and reliable grid-scale energy storage:

- Employ earth-abundant materials (Na, Al, Cl, I)
- Molten Na: no dendrites up to 100 mA cm^{-2}
- NaSICON separator, Na^+ conductor



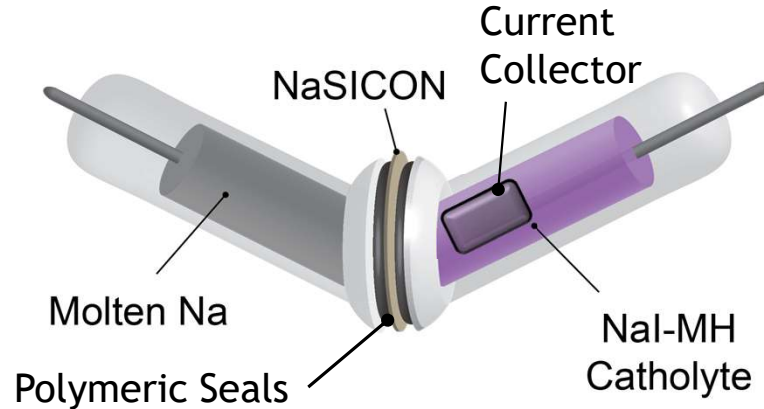
Why 'Low Temperature'?



Commercial molten sodium batteries are **HOT!** near 300 °C (Na-S) or 270 °C (ZEBRA).

This newer chemistry operates near sodium's melting point (98 °C), providing:

- Lower Cost
- Greater reliability
- Lower Start-up Energy



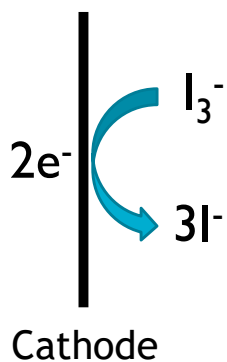
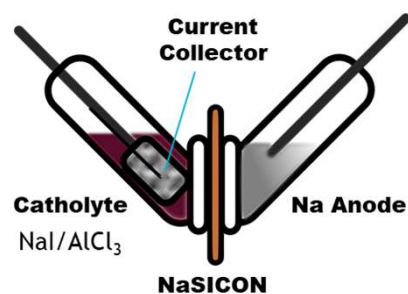
While lower temperatures can improve cost and reliability, new materials challenges arise.
Here, we focus on the catholyte current collector.

M. M. Gross, L. J. Small, A. S. Peretti, S. J. Percival, M. A. Rodriguez and E. D. Spörke. *J. Mat. Chem. A*, **8**, 17012 (2020).

M. M. Gross, S. J. Percival, L. J. Small, J. Lamb, A. S. Peretti and E. D. Spörke. *App. Energy Mat.*, **3**, 11456 (2020).

5 Molten Salt Catholyte

- Phase behavior, speciation, and Lewis acidity depend on composition of NaI/AlCl₃ mixture
- Composition changes with state of charge (SoC)



NaI/AlCl₃
Phase Diagram

Temperature (°C)	120					
	S+L	L	L	L	L + S	L + S
	110	S+L	L	L	L + S	L + S
	100	?	S + L	L	L + S	S + L
	90	?	S + L	S + L	S + L	S + L
		25	35	40	45	50
Composition (% NaI)						

Composition (% NaI)

Legend	
 Mostly Solid	 Mostly Liquid
 Liquid	

S.J. Percival, L.J. Small, and E.D. Spörke. *J. Electrochem. Soc.*, **165**, A3531 (2018).

S. J. Percival, R.Y. Lee, M.M. Gross, A.S. Peretti, L. J. Small, and E. D. Spörke. *J. Electrochem. Soc.*, **168**, 036510 (2021).

R.Y. Lee, S.J. Percival, and L.J. Small. *J. Electrochem. Soc.*, **168** 126511 (2021).

M.M. Gross, S.J. Percival, R.Y. Lee, A.S. Peretti, E.D. Spörke, and L.J. Small. *Cell Reports Physical Science* **2**, 100489 (2021).

Current Collector Optimization



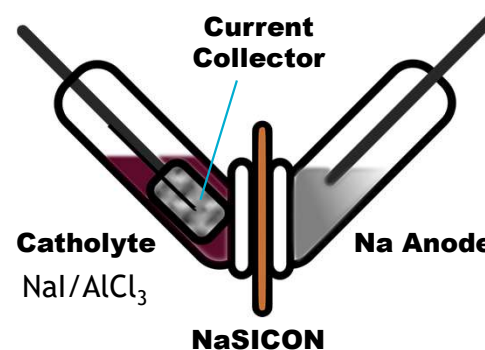
In order to increase cycling rates, redesign current collector for cathode

What material?

Desired: inert in molten salt and cost-effective:

- Molybdenum (Mo)
- Tungsten (W)
- Tantalum (Ta)
- Glassy Carbon (GC)

More catalytic?
Or...
More stable?



Will show:

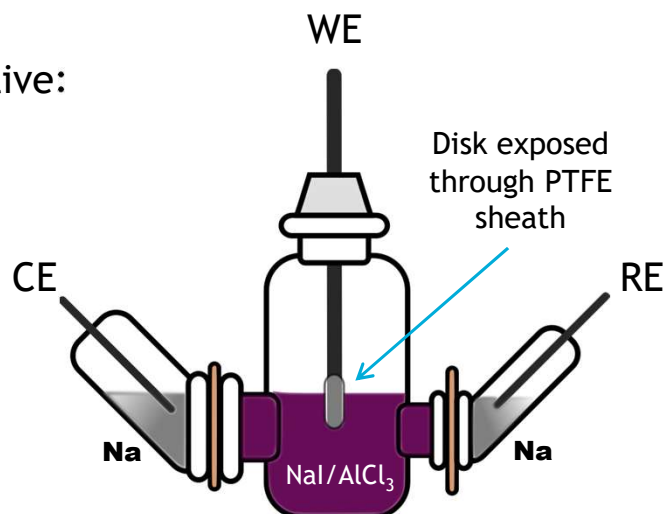
Differences in charge transfer kinetics are minor compared to surface stability.

7 3-Electrode Cell Design



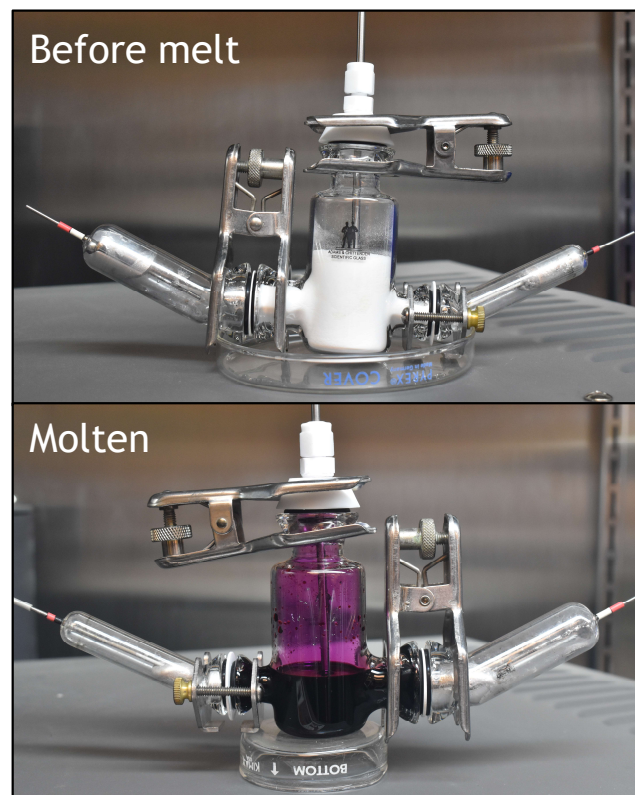
In a battery: difficult to tell what component contributes most to overpotential.

Alternative:

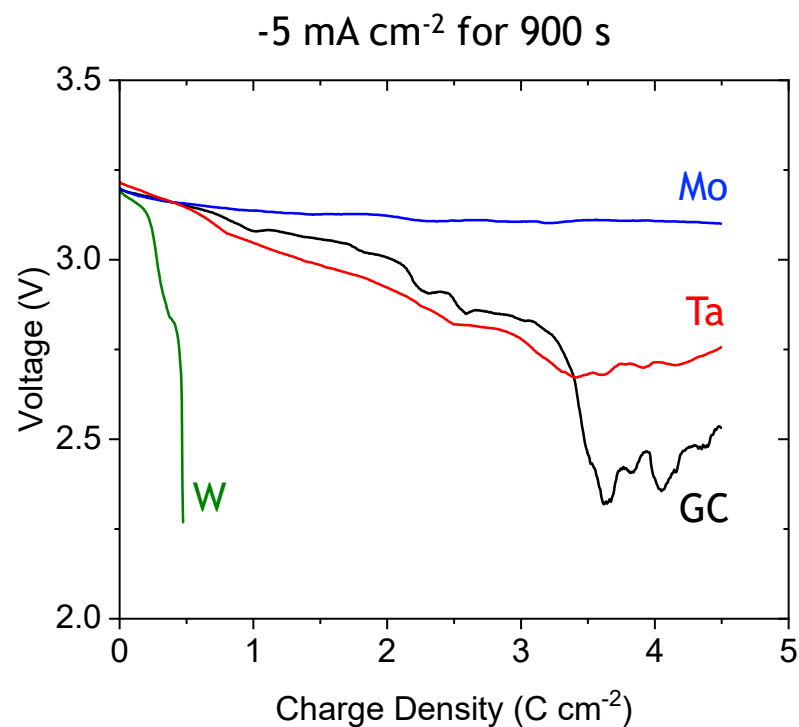
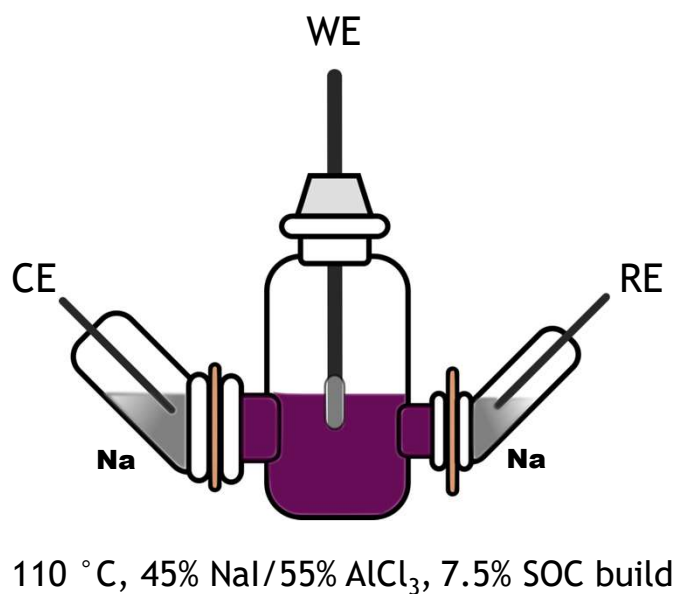


Benefits:

- Interchangeable electrodes; control area & material
- Probe specific interfaces
- Stable composition (excess salt volume, capacity)

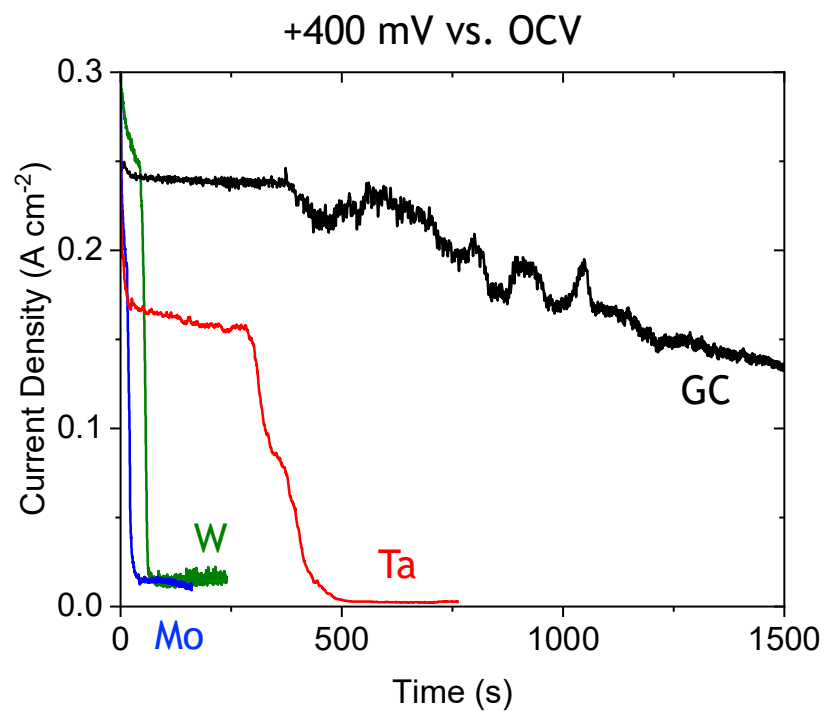
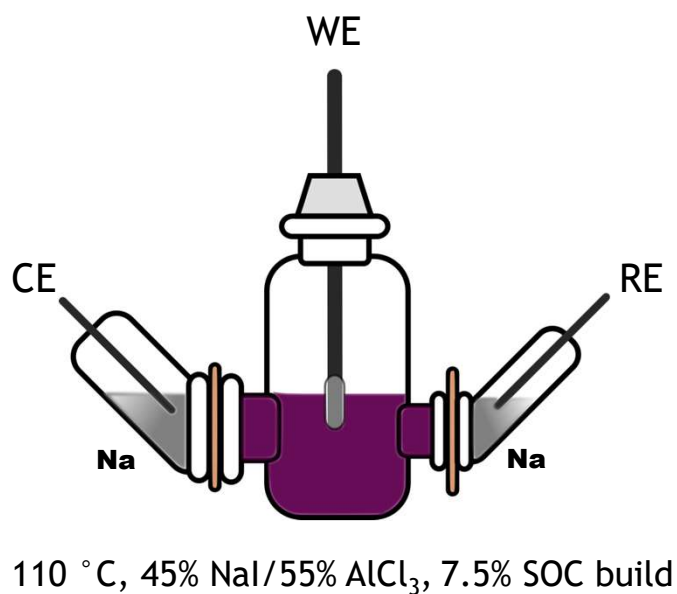


Materials Selection: Discharge on Disk Electrodes



In acidic catholyte, Mo had the most stable voltage on discharge.

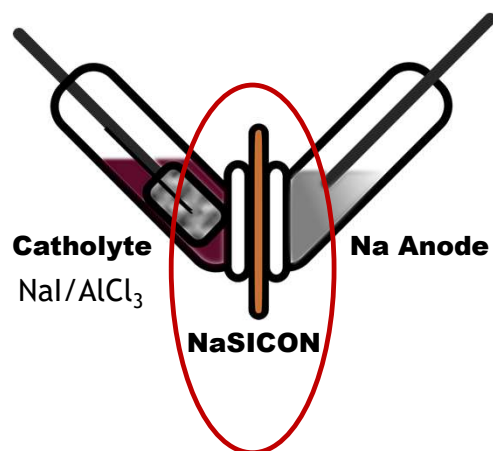
Materials Selection: Charge on Disk Electrodes



In acidic catholyte, GC had the highest, most stable current at positive potential.

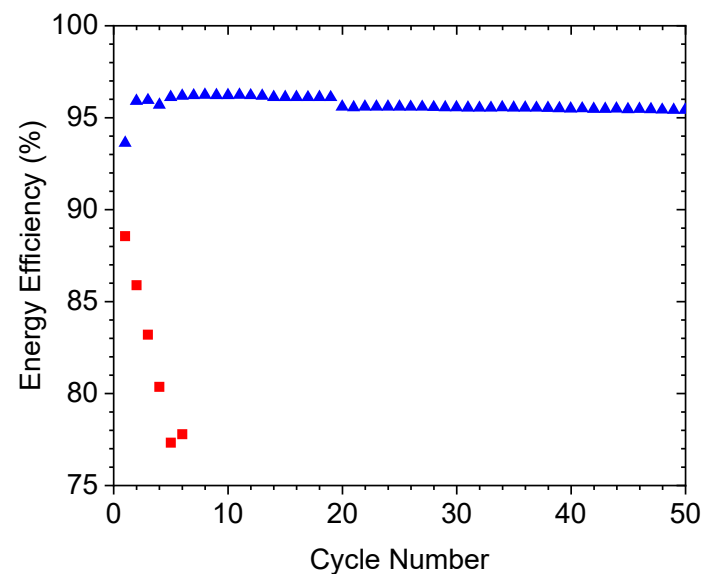
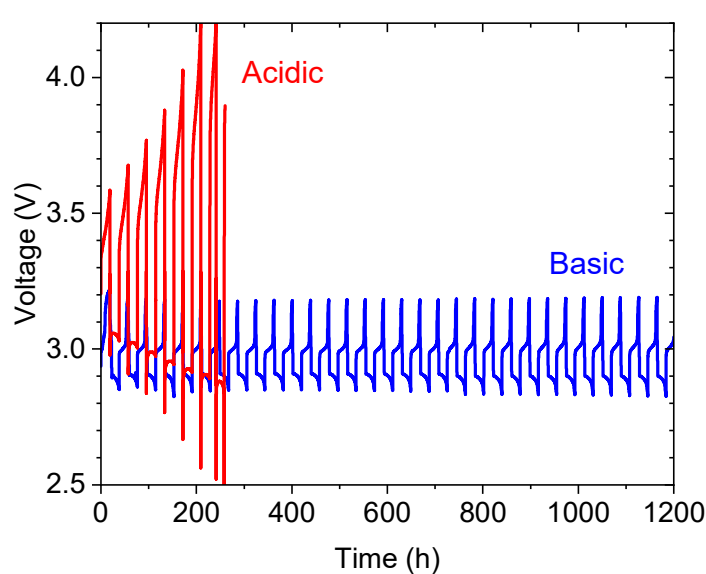
Basic Catholyte: Better for NaSICON Separator

For batteries, salt composition had a big impact on performance



Acidic: >50 mol% AlCl_3

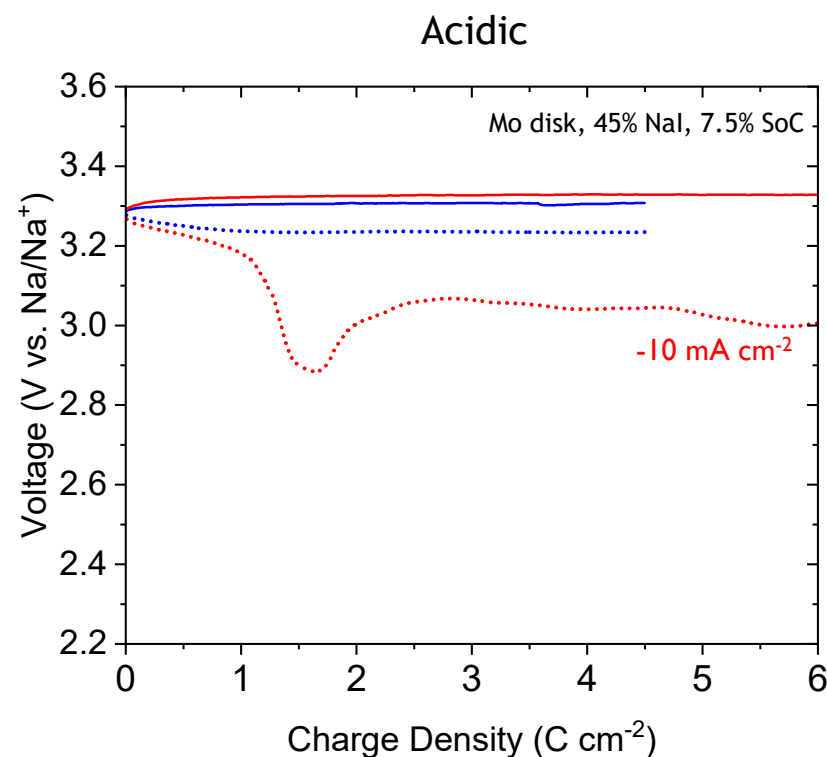
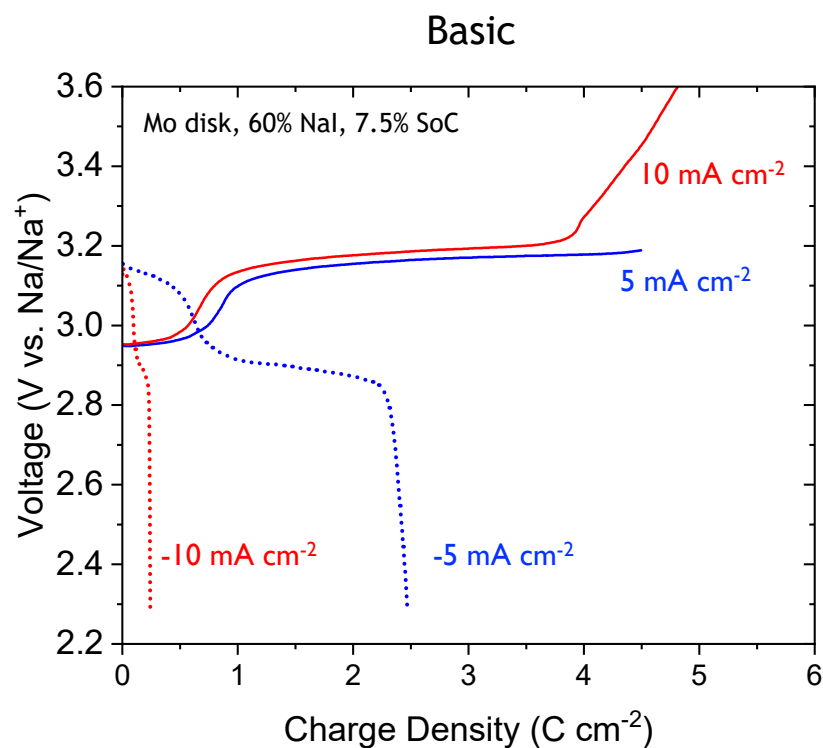
Basic: <50 mol% AlCl_3



110 °C, 2.5 mA cm⁻², 7.5% SOC build, GFD current collector

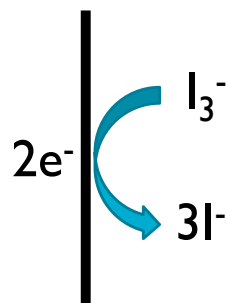
Cycling life is longer when catholyte is Lewis Basic.
Basic catholyte is less aggressive to NaSICON.

But... Greater Electrode Instability in Basic Molten Salt



In basic catholyte, electrode instability on charge and discharge is much more severe.

What prevents stable discharge? Especially in basic catholyte



Possible reasons:

1. Mass transport limitations (low I_2/I_3^- concentration)
2. Electrode surface change, such as precipitation, adsorption, or passivation

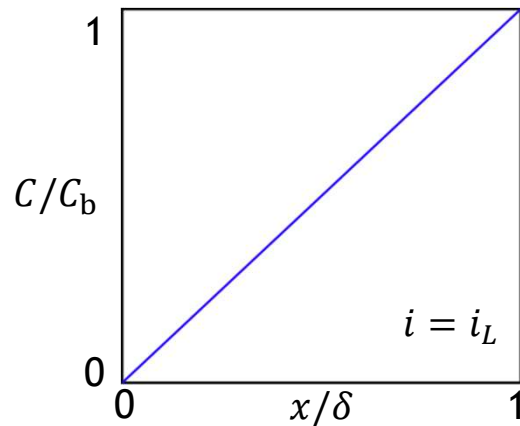
NaI/AlCl₃
Phase Diagram

Temperature (°C)	120					
	S+L	L	L	L	L+S	L+S
	110	S+L	L	L	L+S	L+S
	100	?	S+L	L	L+S	S+L
	90	?	S+L	S+L	S+L	S+L
	25	35	40	45	50	55

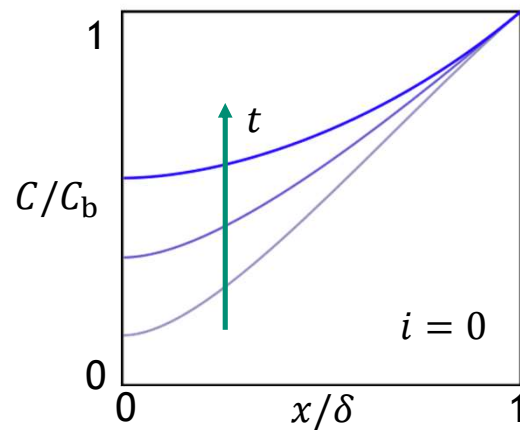
Composition (% NaI)

Legend	
 Mostly Solid	 Mostly Liquid
 Liquid	

Mass Transport Limit? Check Concentration Relaxation



If reaction is at mass transport limit...



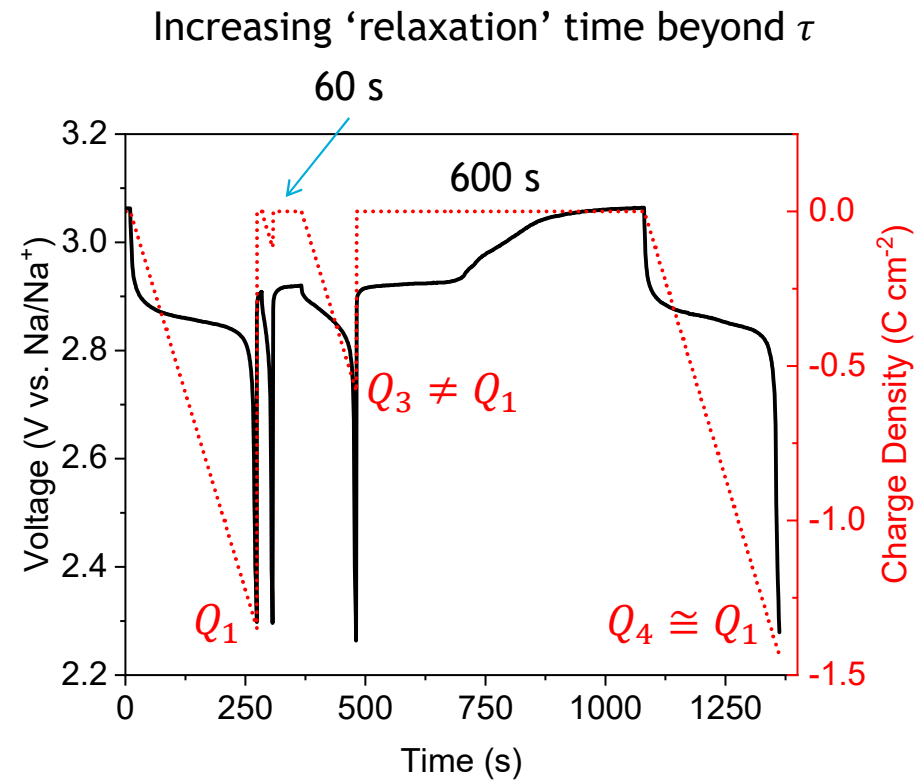
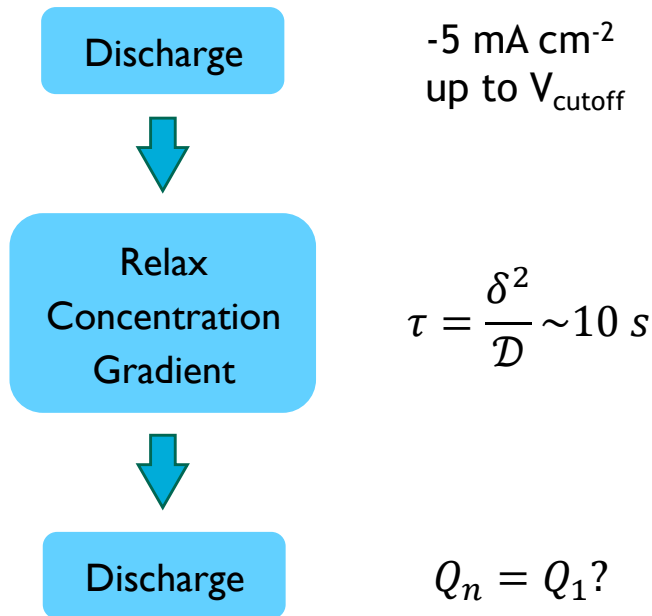
$$\tau = \frac{\delta^2}{D} \sim 10 \text{ s}$$

Transient effects should 'reset'
With concentration relaxation

$$\delta \sim 0.01 \text{ cm}$$

$$D \sim 10^{-5} \text{ cm}^2 \text{ s}^{-1}$$

Can diffusion refresh the electrode? Current interrupt

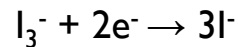


Relaxation time suggests a species is slowly removed from the electrode surface.

What prevents stable discharge? Especially in basic catholyte



Cathode



Possible reasons:

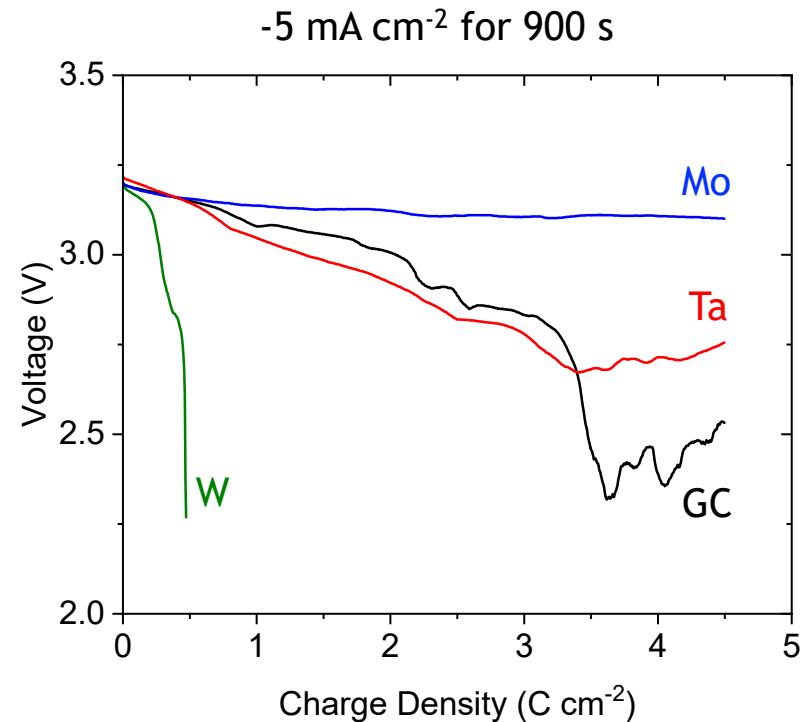
1. Mass transport limitations (low I_2/I_3^- concentration)

- Relaxation: ~600 s
- Stability depends on electrode material

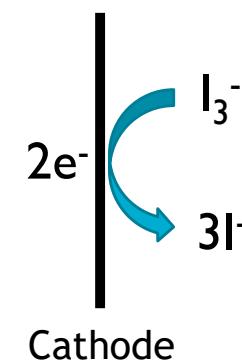
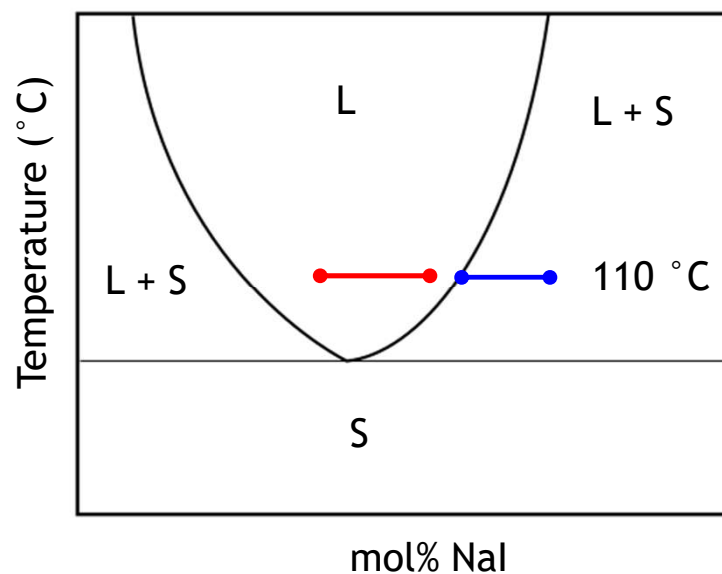
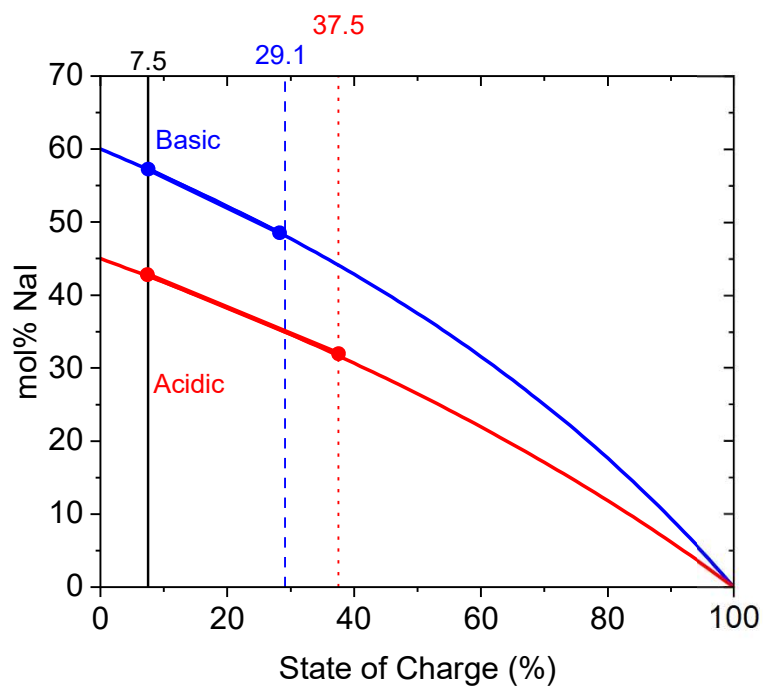
2. Adsorption or local phase instability on electrode surface

- NaI film covers surface?
- ~~Another species adsorbs?~~

Too thick ($>>100\text{s of } \mu\text{C}/\text{cm}^2$)



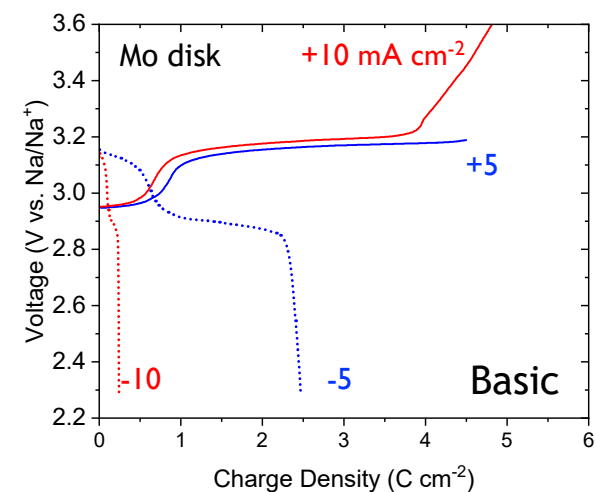
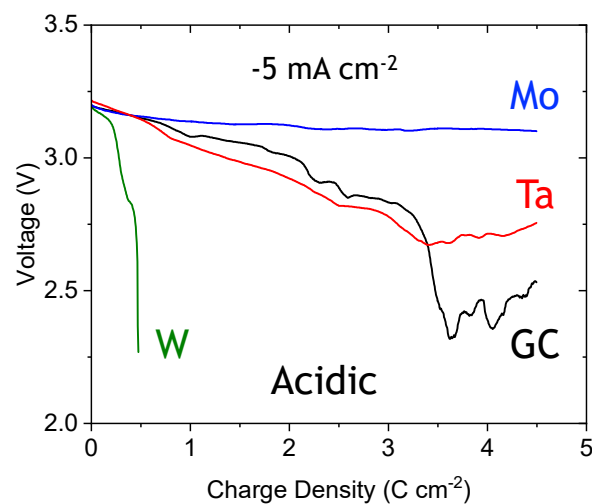
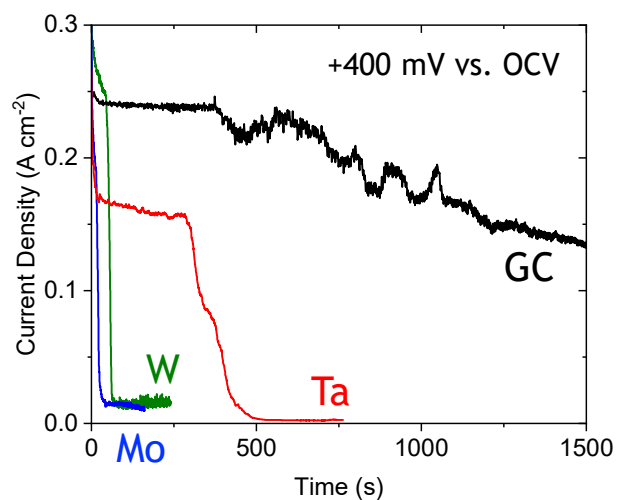
Phase Stability Depends on Composition



Discharge may precipitate locally high iodide concentrations on electrode.
Basic catholyte cycles in phase diagram where NaI solids are stable.

Conclusions

- Phase stabilities limit the current and charge that an electrode can sustain in NaI/AlCl₃
- Different materials show large differences in phase stability on electrode surfaces
- Basic catholyte shows greater local phase-instability, possibly precipitating NaI on the electrode surface during discharge



Acknowledgements



We thank the DOE Office of Electricity, Energy Storage Program managed by Dr. Imre Gyuk for funding this work!



**OFFICE OF ELECTRICITY
ENERGY STORAGE PROGRAM**

Questions?

Adam Maraschky
ammaras@sandia.gov

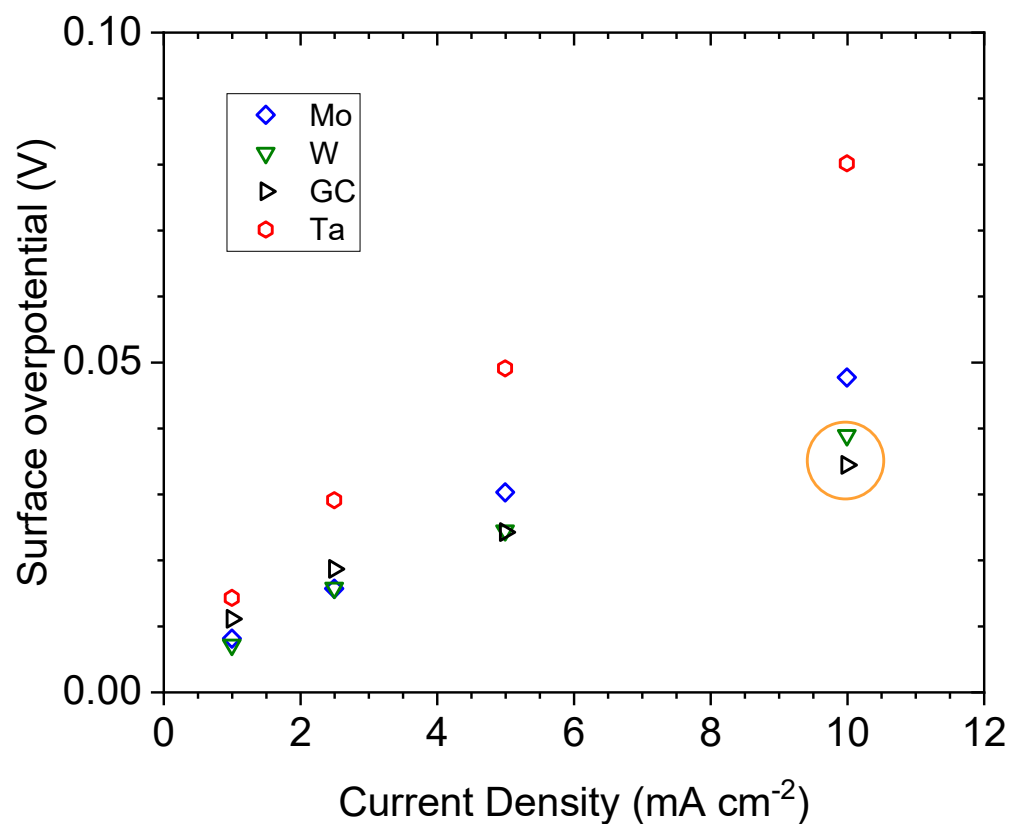
Backup Slides

Electrode Polarization on Charge



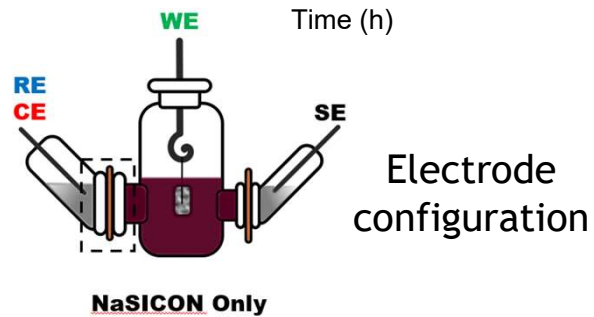
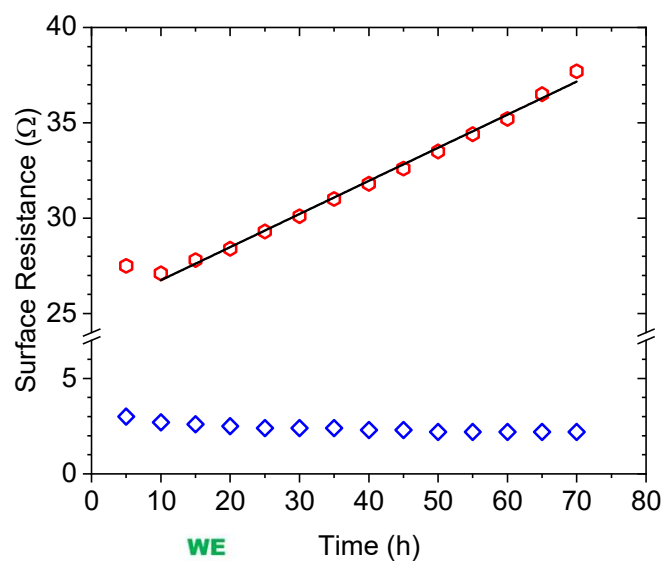
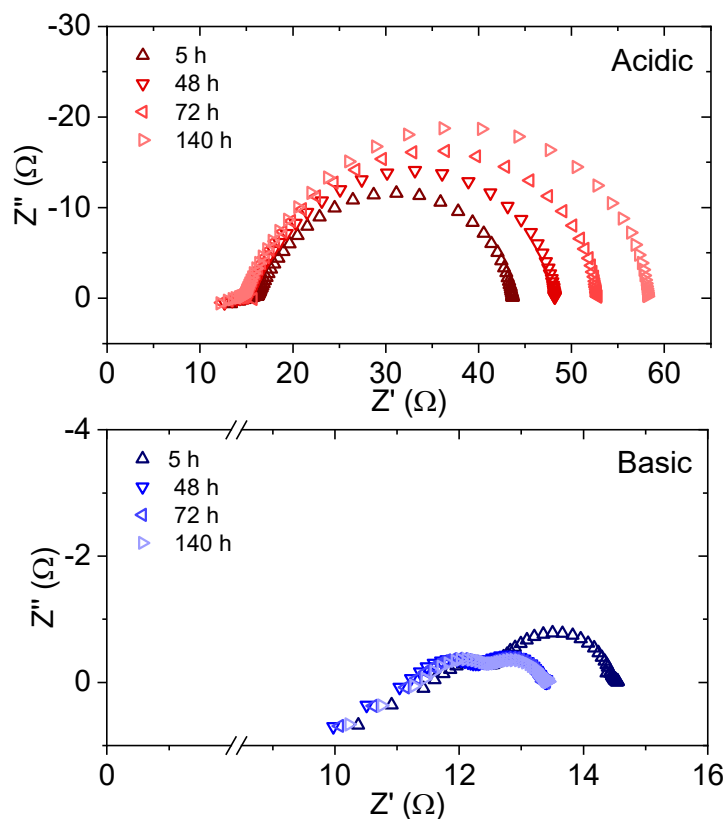
$$\eta_s = V - E_0 - iR_\Omega$$

Final V used:
After 900 s



GC had the lowest overpotential on charge at +10 mA cm⁻².

NaSICON Stability Probed with EIS in 3-Electrode Cell



Surface resistance on NaSICON interface increased only in acidic catholyte.

Current Collector Optimization



Task: redesign current collector for cathode

1. What material?

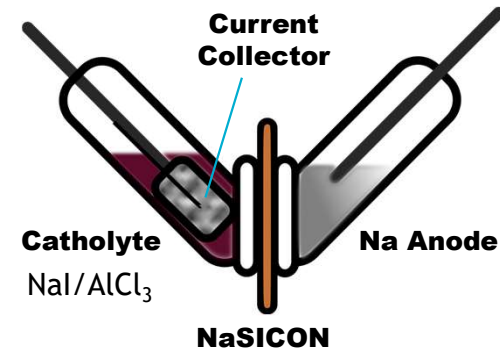
- Molybdenum (Mo)
- Tungsten (W)
- Tantalum (Ta)
- Glassy Carbon (GC)

More catalytic?

2. What high-surface area configuration? (microstructure, size)

- Foam
- Mesh
- Felt

Maximize surface area

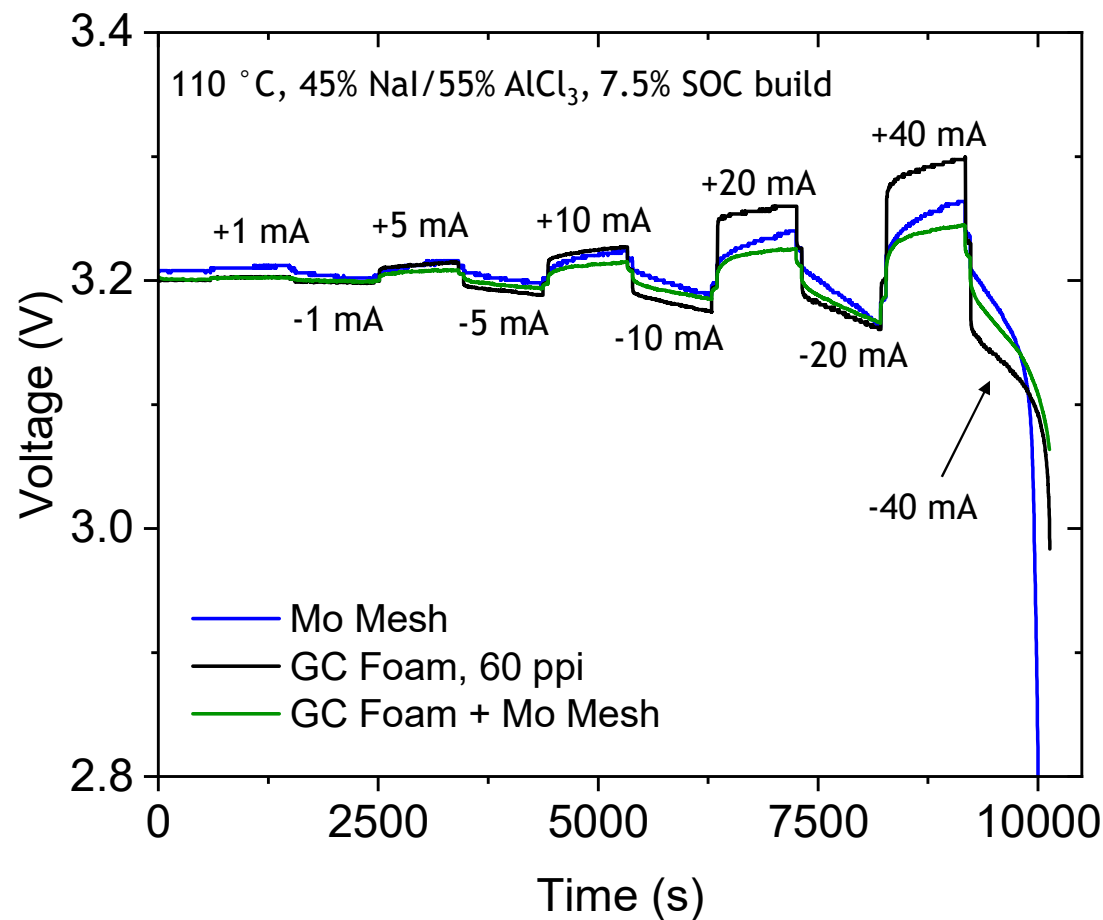
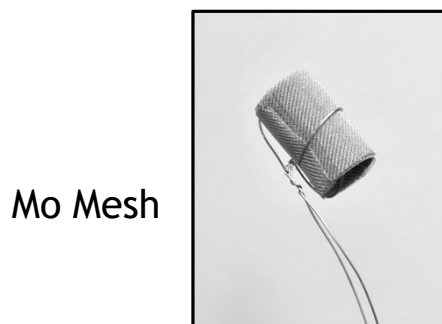
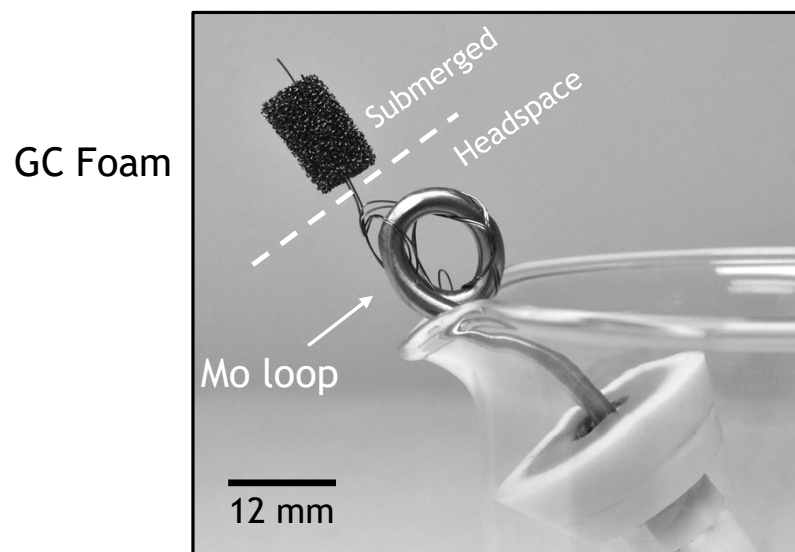


$$i = \frac{I}{A}$$

$$V_{app} = E_0 + \underbrace{iR_{\Omega} + \frac{RTi}{nFi_0} + \frac{RT}{nF} \left(1 - \frac{|i|}{i_L}\right)}_{\text{Overpotentials}}$$

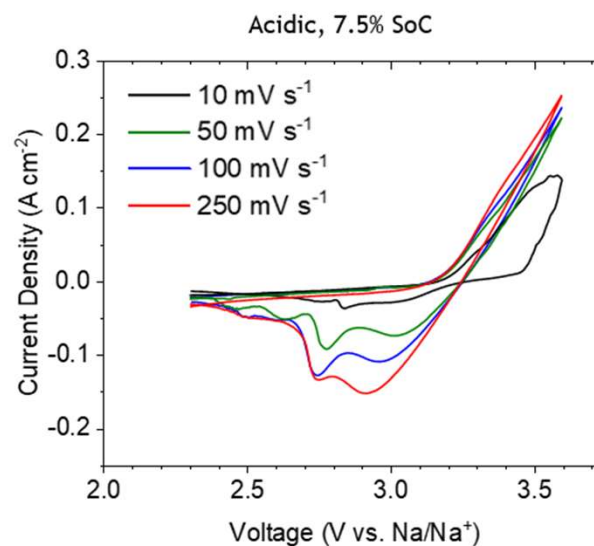
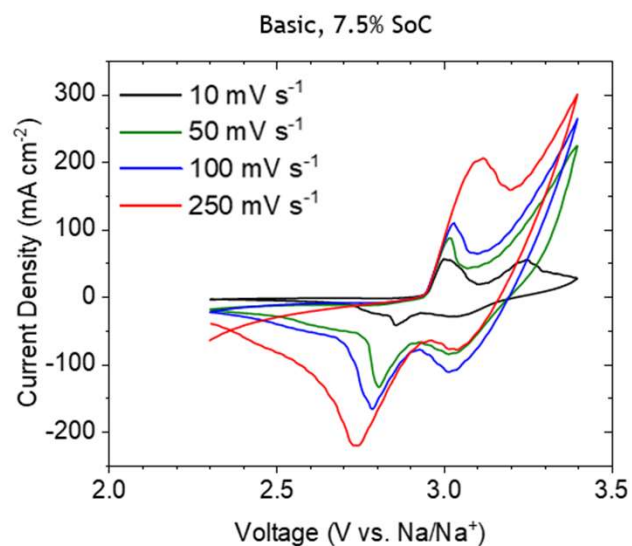
Electrochemically active surface area modulates overpotential (voltage inefficiency) for given current.

Evaluation of High Surface Area Materials



Combining GC Foam with Mo Mesh lowers charge overpotential!

Cyclic Voltammetry Reveals a New Peak



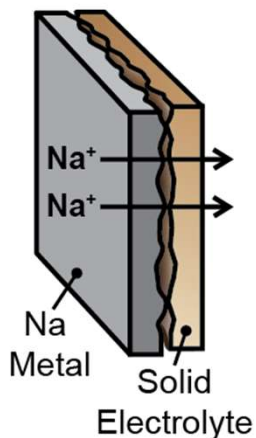
Tin Coating Improves Molten Sodium Anode



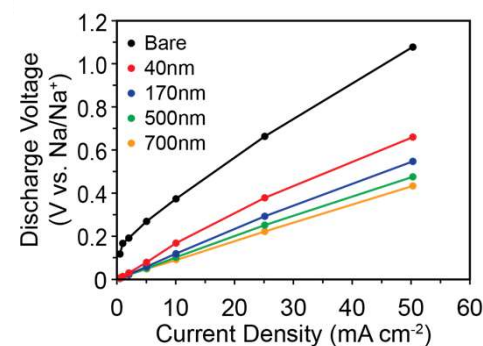
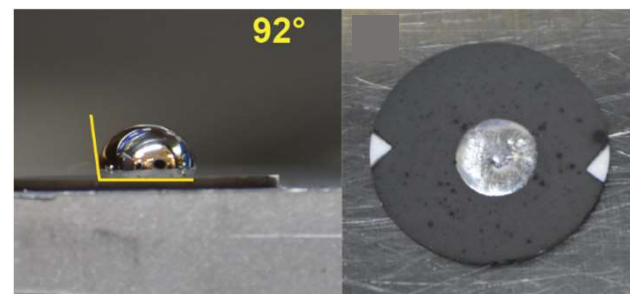
Bare NaSICON



High interfacial resistance between molten Na and solid electrolytes typically prevents low-temperature operation



Sn Coating on NaSICON

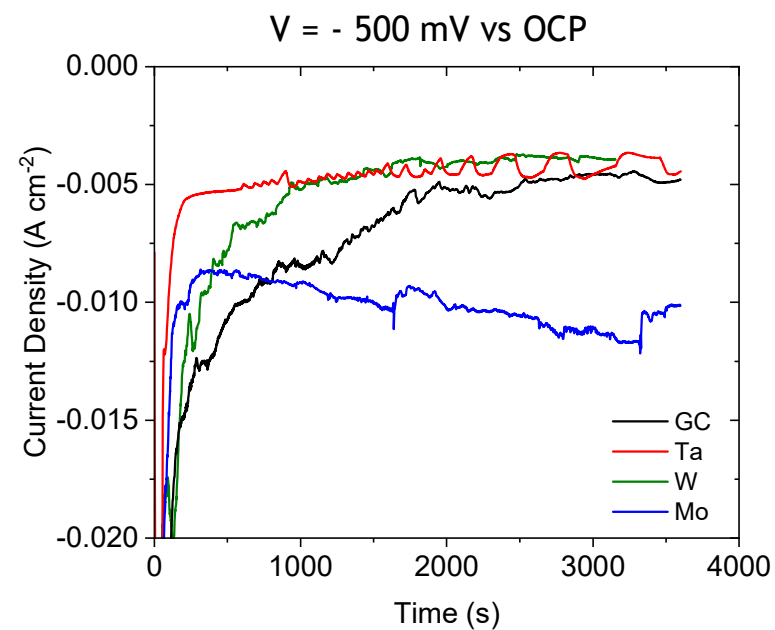
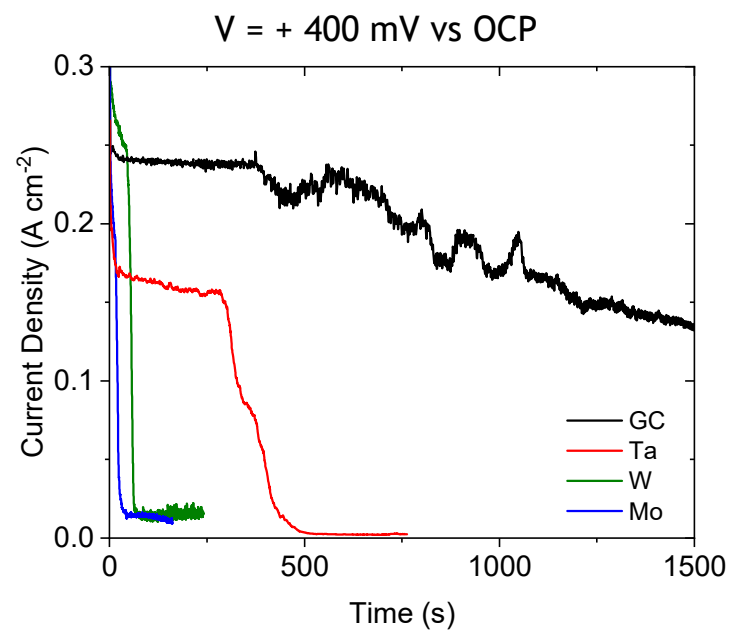


Sn coating on NaSICON decreases resistance at the sodium-separator interface.

M. M. Gross, L. J. Small, A. S. Peretti, S. J. Percival, M. A. Rodriguez and E. D. Spörke. *J. Mat. Chem. A*, **8**, 17012 (2020).

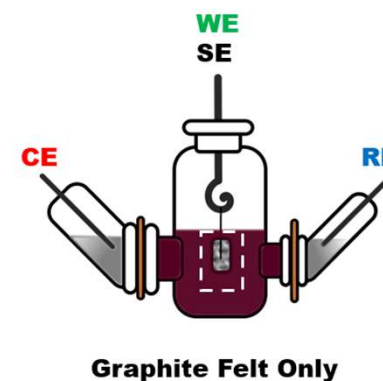
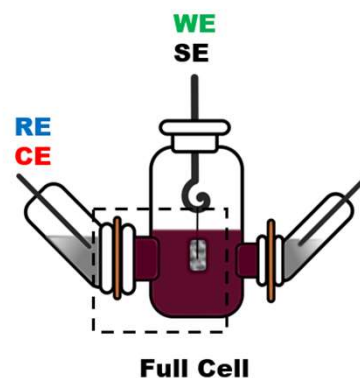
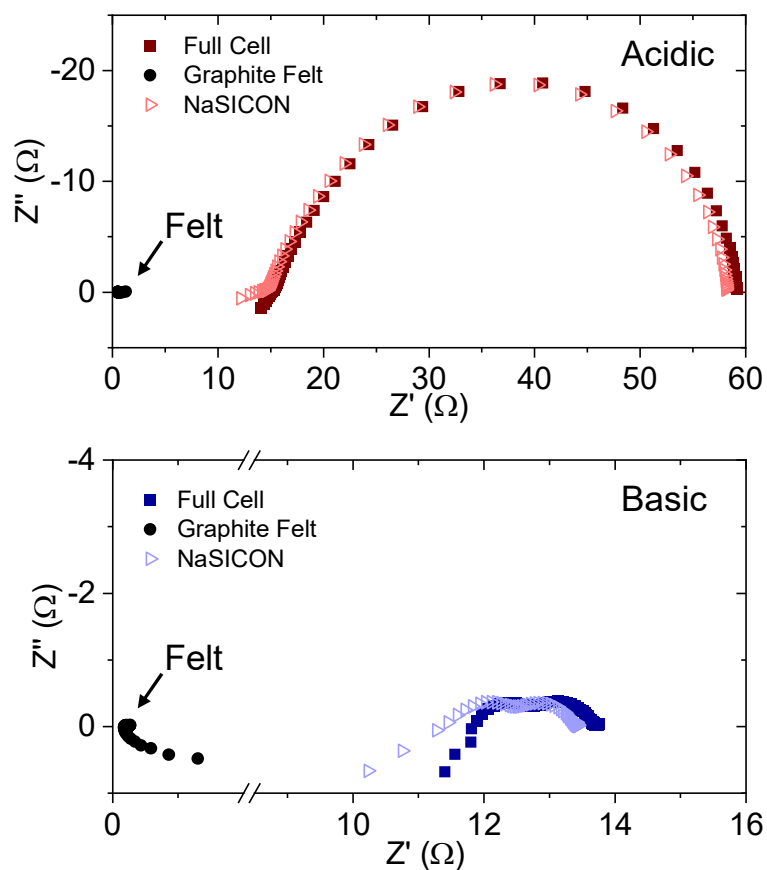
M. M. Gross, S. J. Percival, L. J. Small, J. Lamb, A. S. Peretti and E. D. Spörke. *App. Energy Mat.*, **3**, 11456 (2020).

Potentiostatic Experiments on Disk Electrodes



Glassy carbon showed very stable charge (+) current, while Mo had greatest (-) current on discharge. May be due to differences in iodine/triiodide adsorption.

Probing Different Interfaces after Salt Exposure

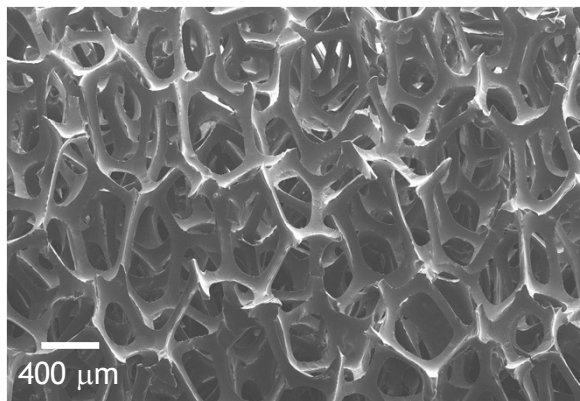


NaSICON interface is the site of the impedance increase in acidic catholyte

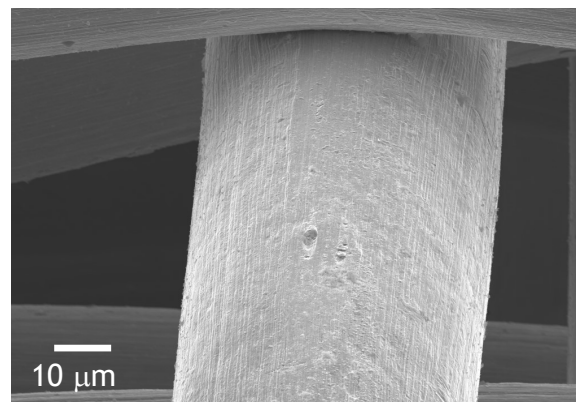
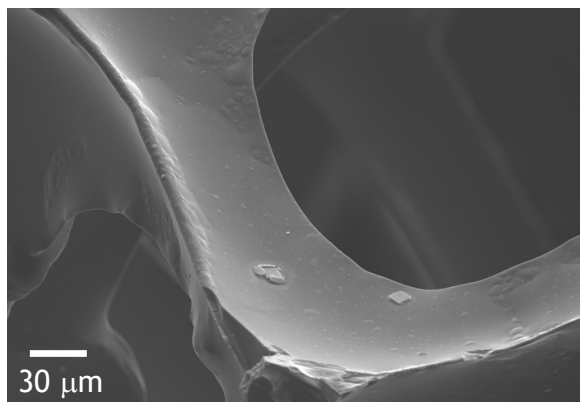
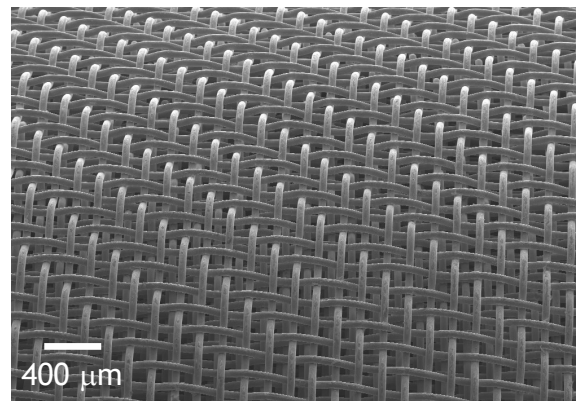
SEM Confirms Material Stability



GC Foam



Mo Mesh



After cycling and cleaning, no evidence of microstructural changes.