



# A Simplified Finite Element Model for Design of a Resonant Plate



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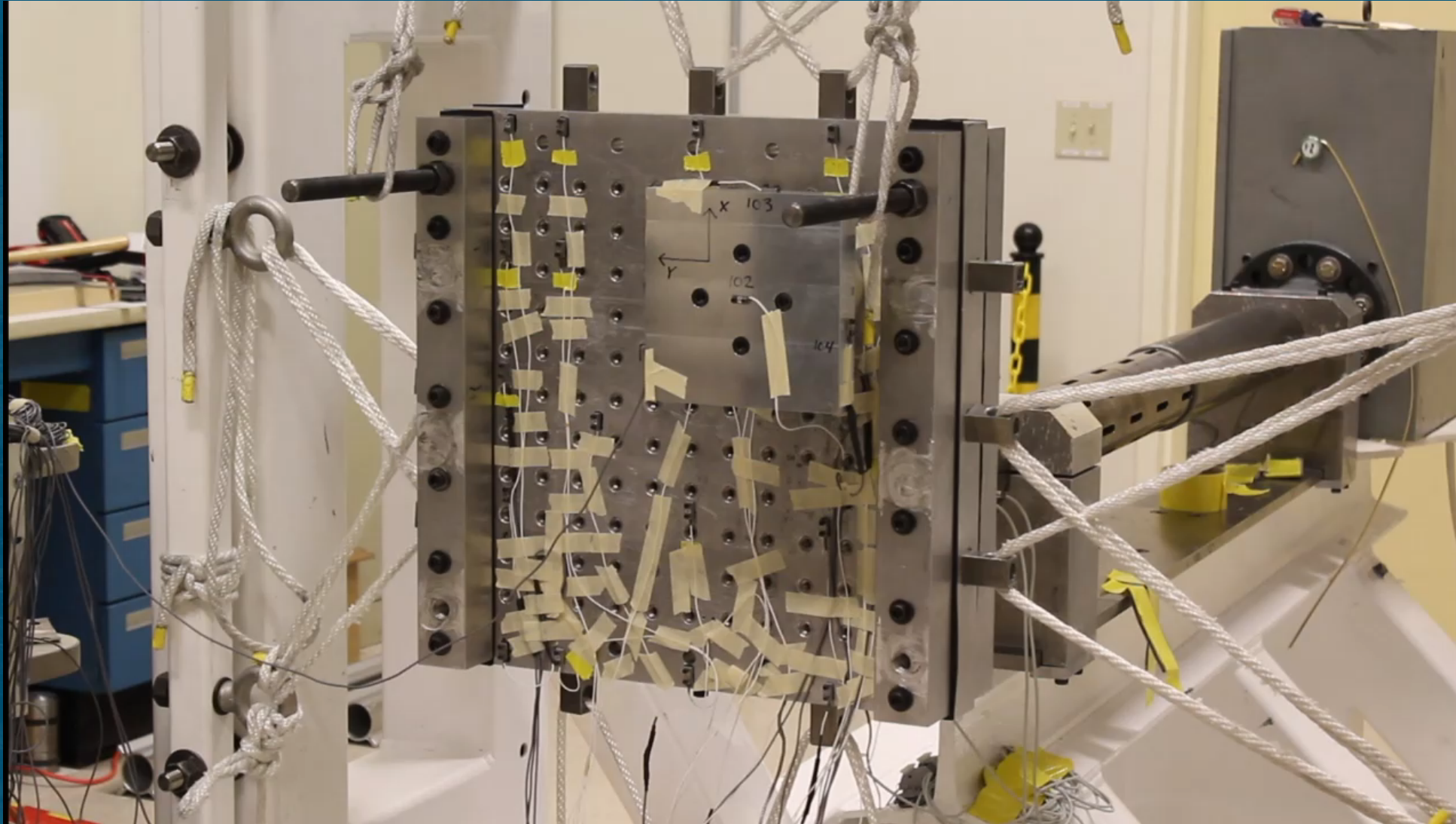




Create a **model for design** that is as **simple** as it can be and no more complicated than it must be to provide **reasonably accurate results**.



# Resonant Plate Pyroshock Testing





# How These Presentations are Laid Out



## Talk 1:

- Model Overviews & Modal Verification
  - Problem Description
  - Major Simplifications
  - Model for Bare Plate
  - Model for Plate with Damping Bars

## Talk 2:

- Lessons Learned during Model Development

## Talk 3:

- Shock Verification & Application to Other Plates



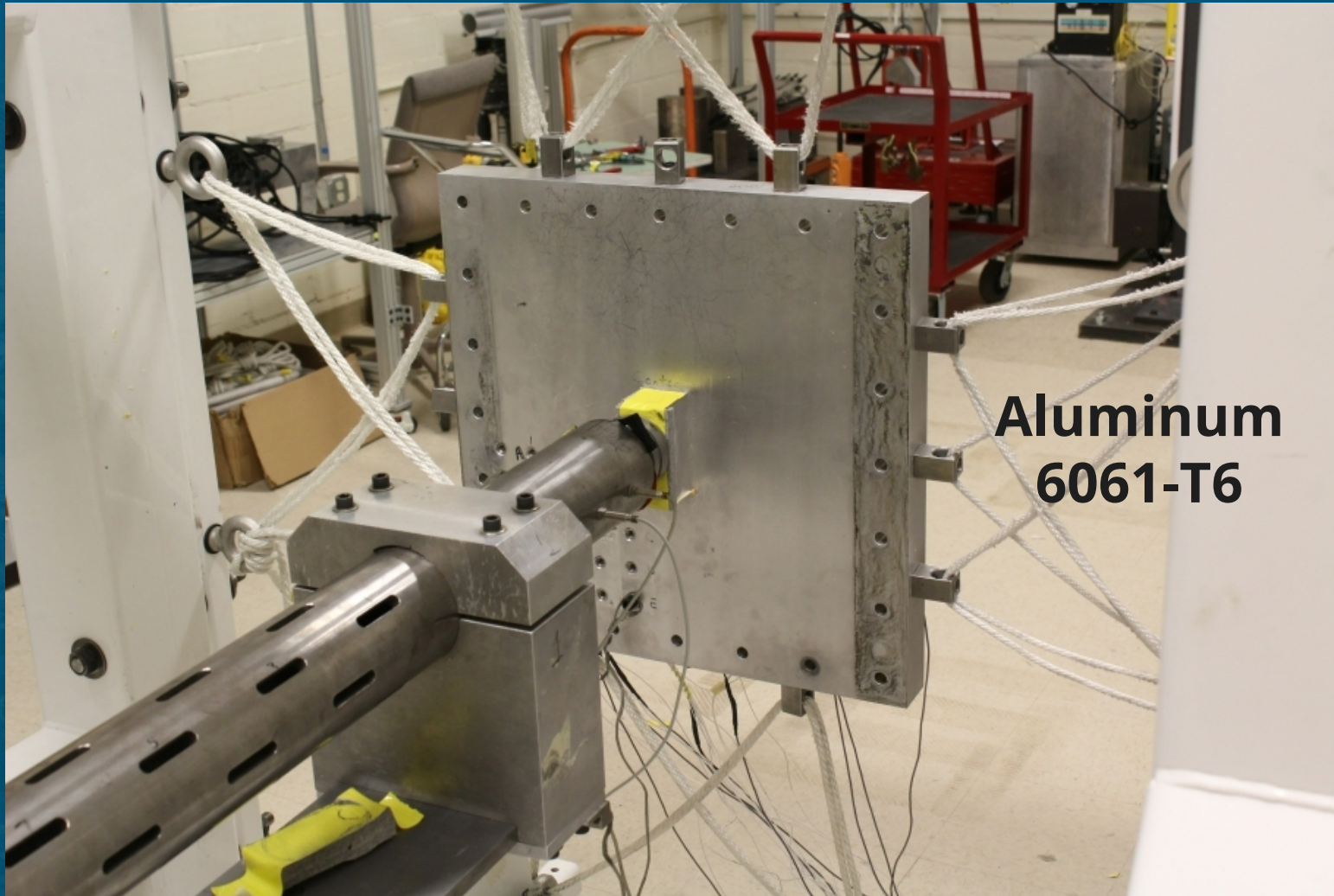


# Problem Description

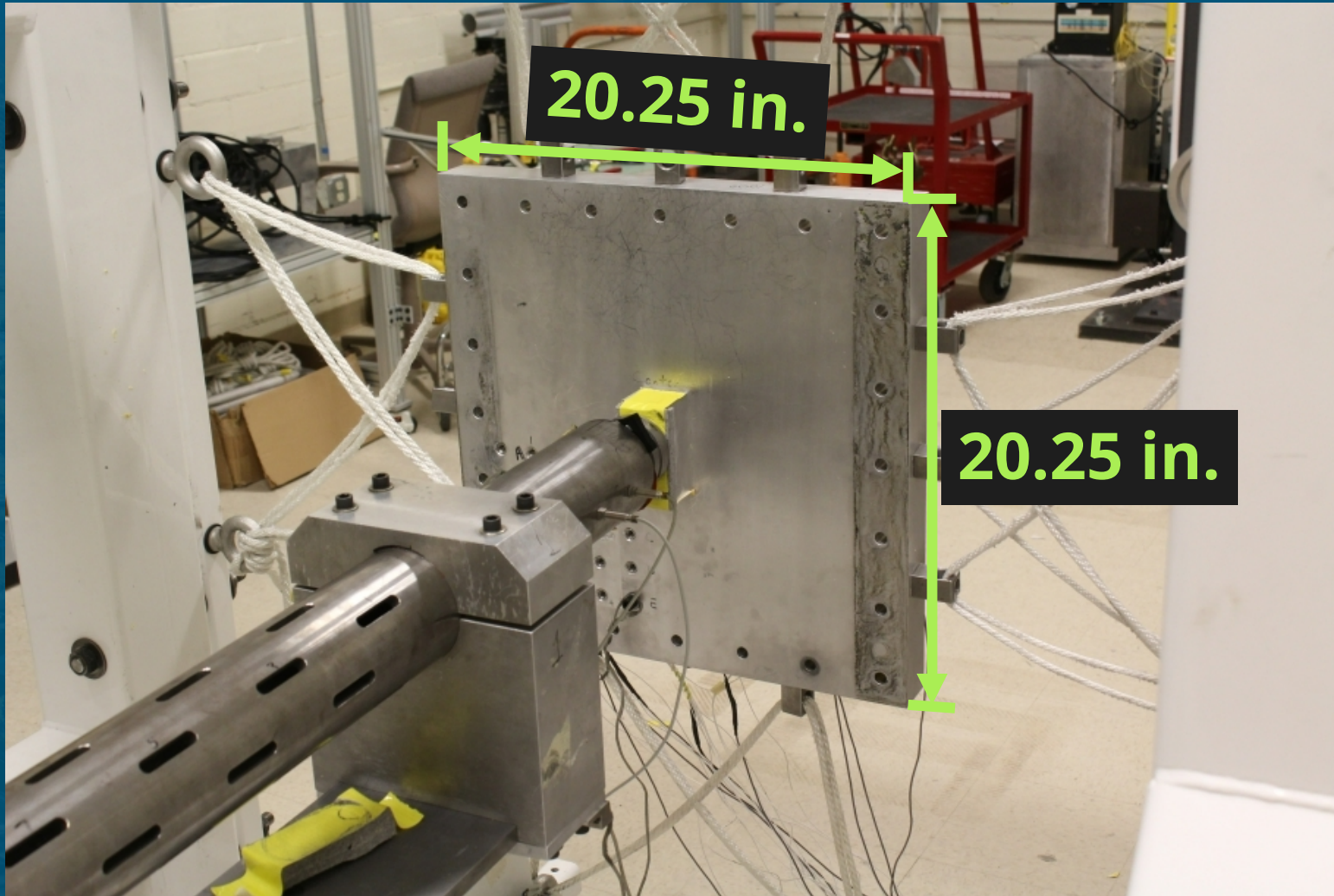
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# 1kHz Resonant Plate





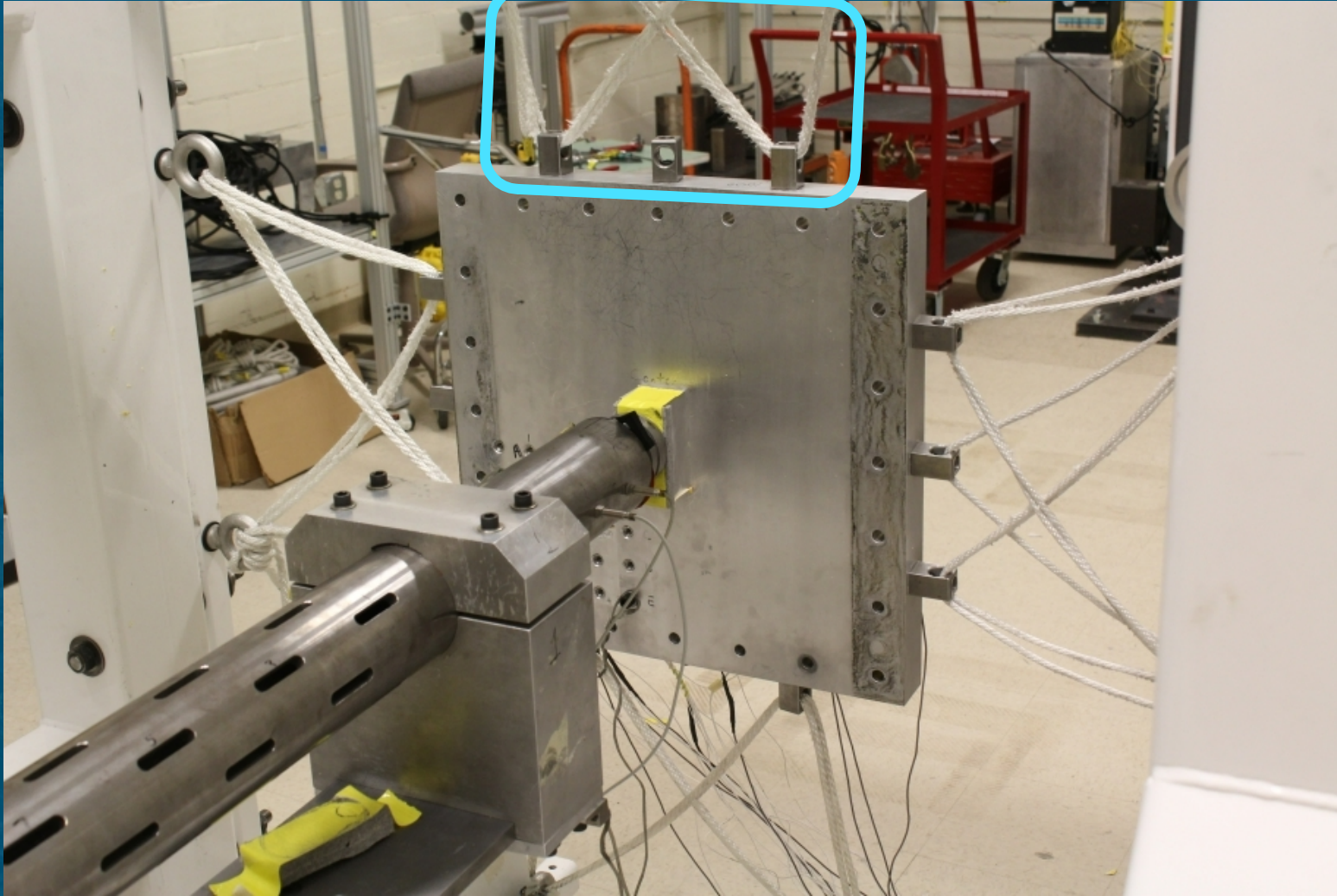




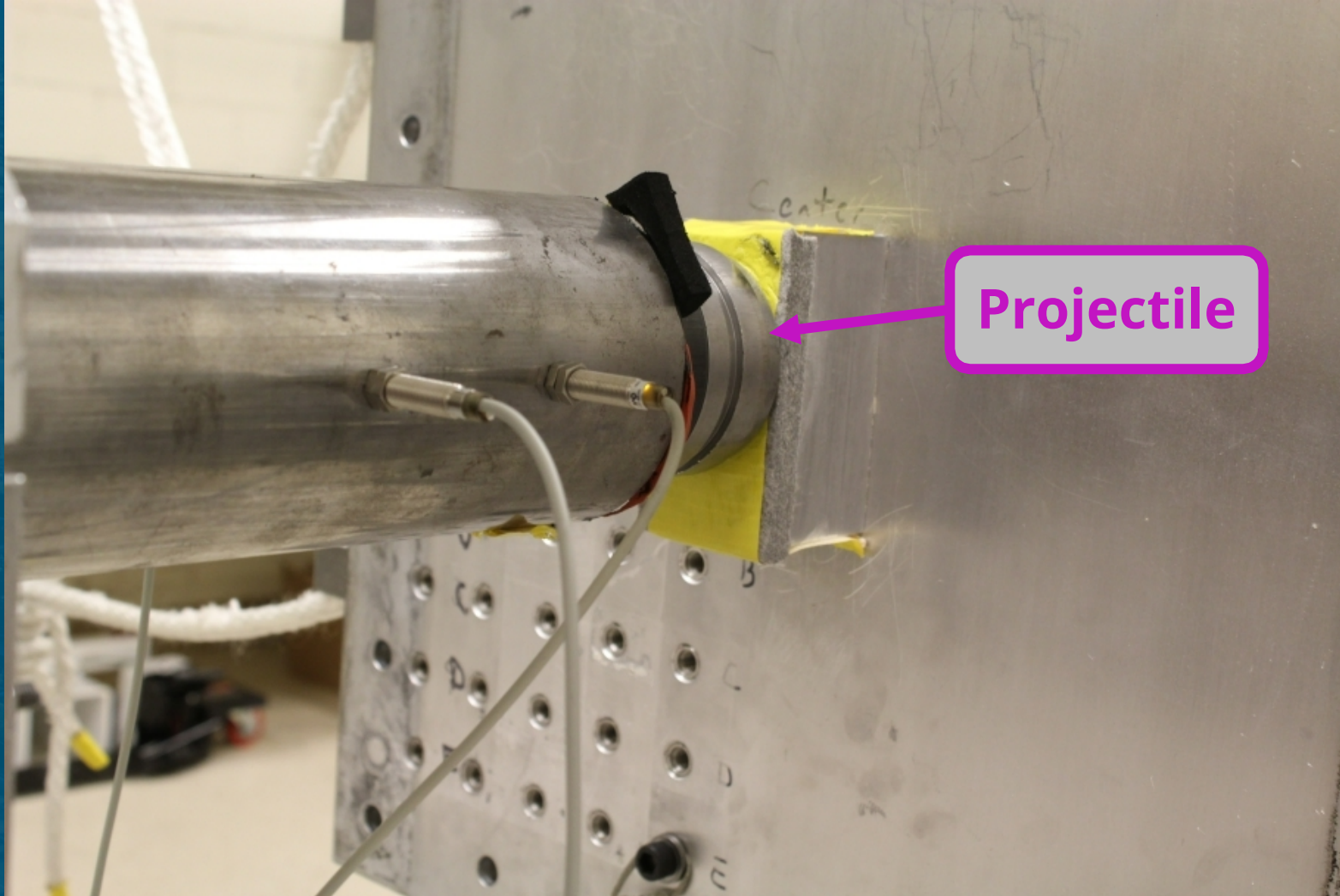
# 1kHz Resonant Plate



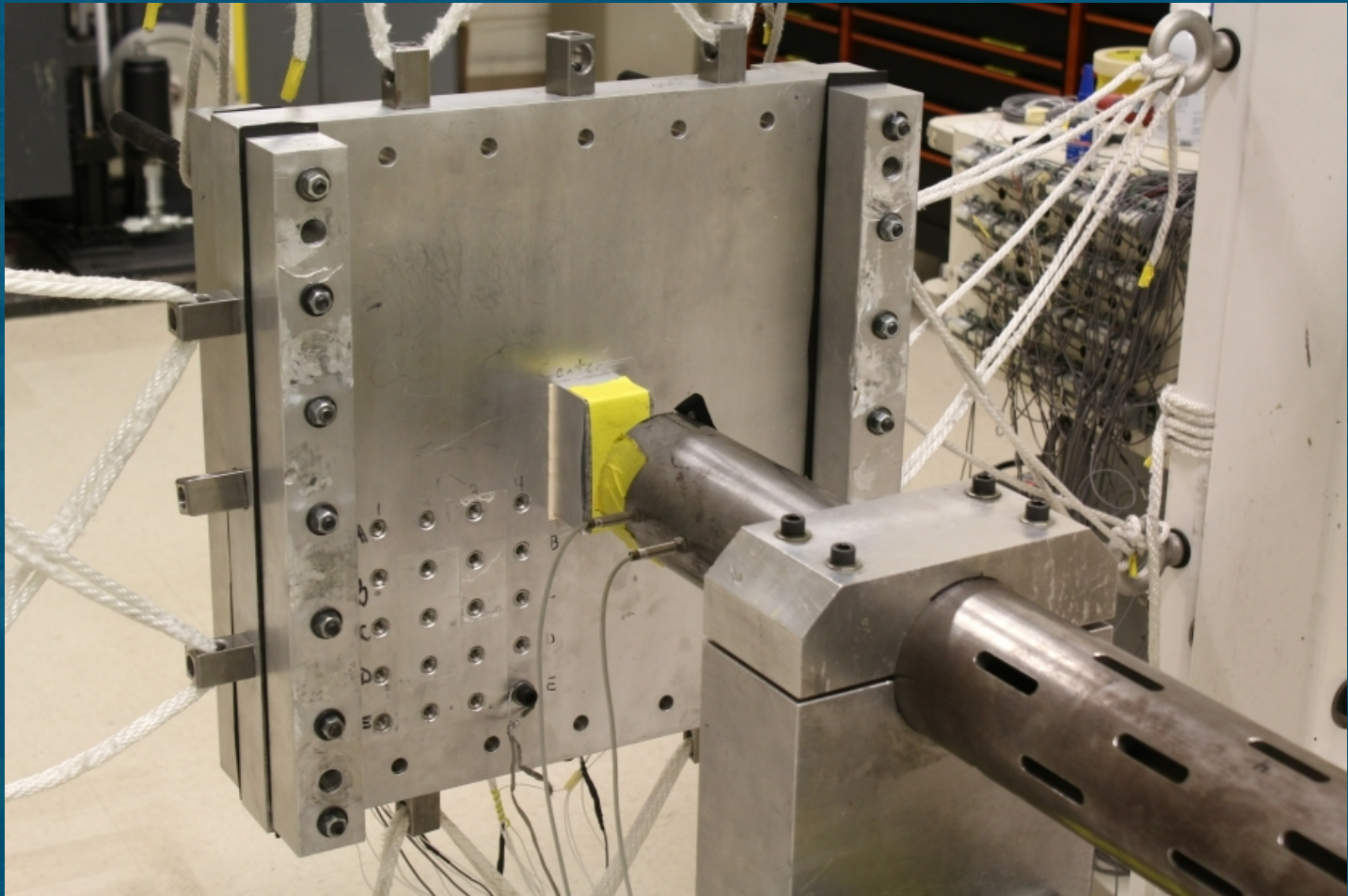
Free-Free





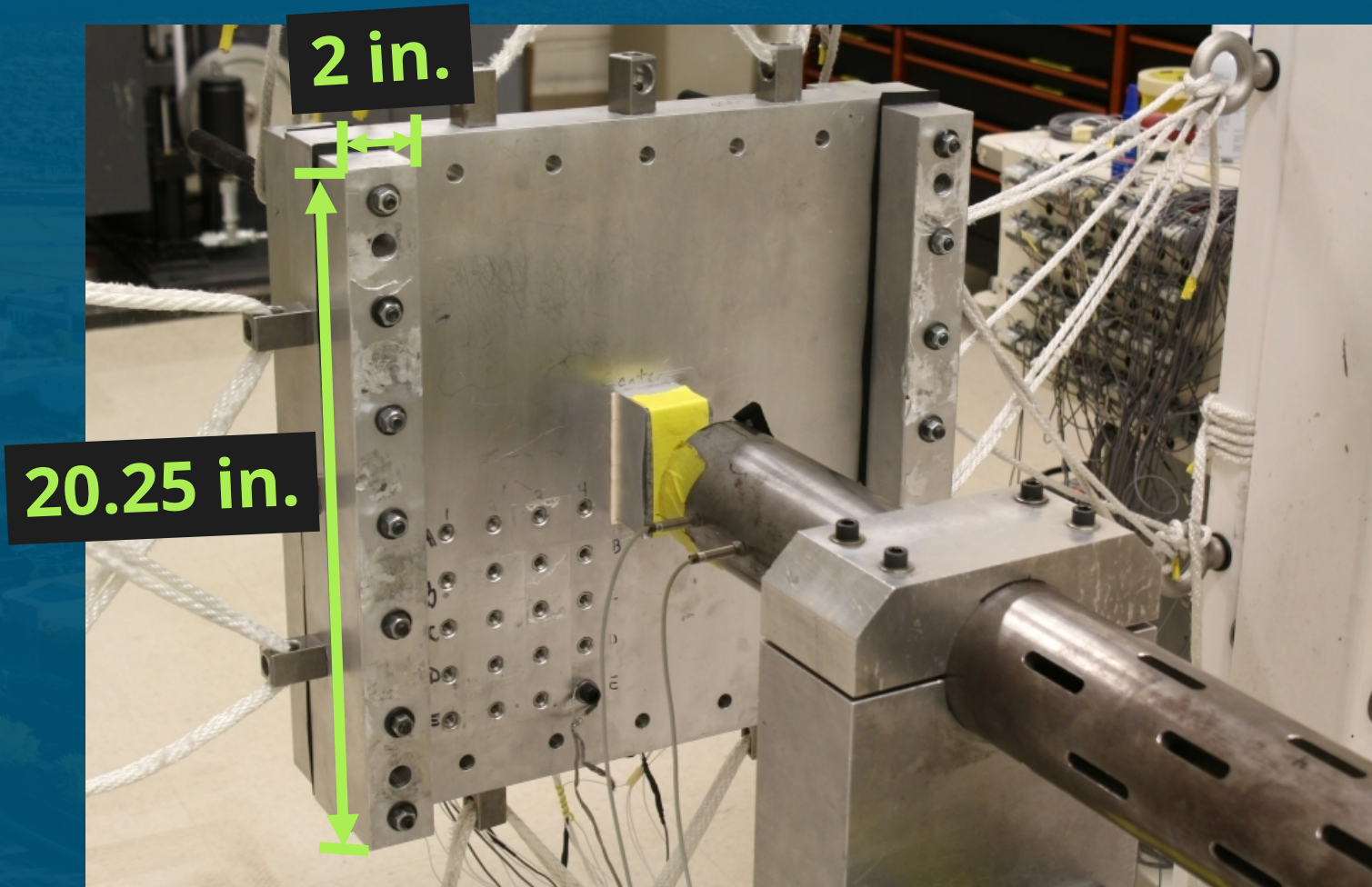






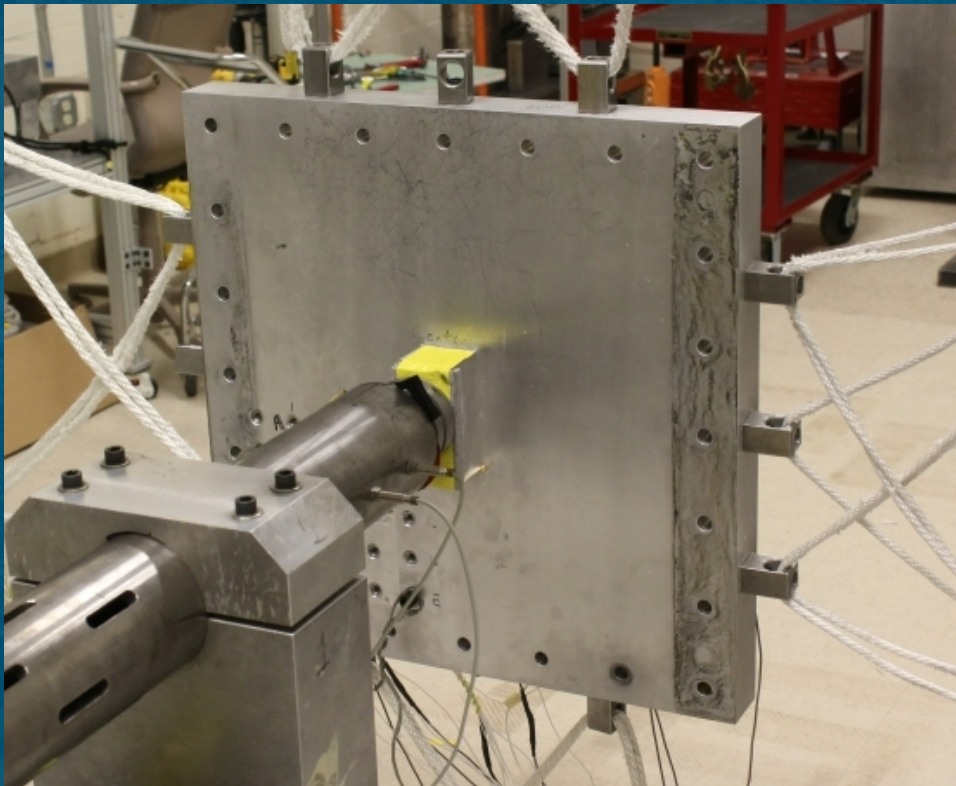


# 1kHz Resonant Plate





Model the Bare Plate

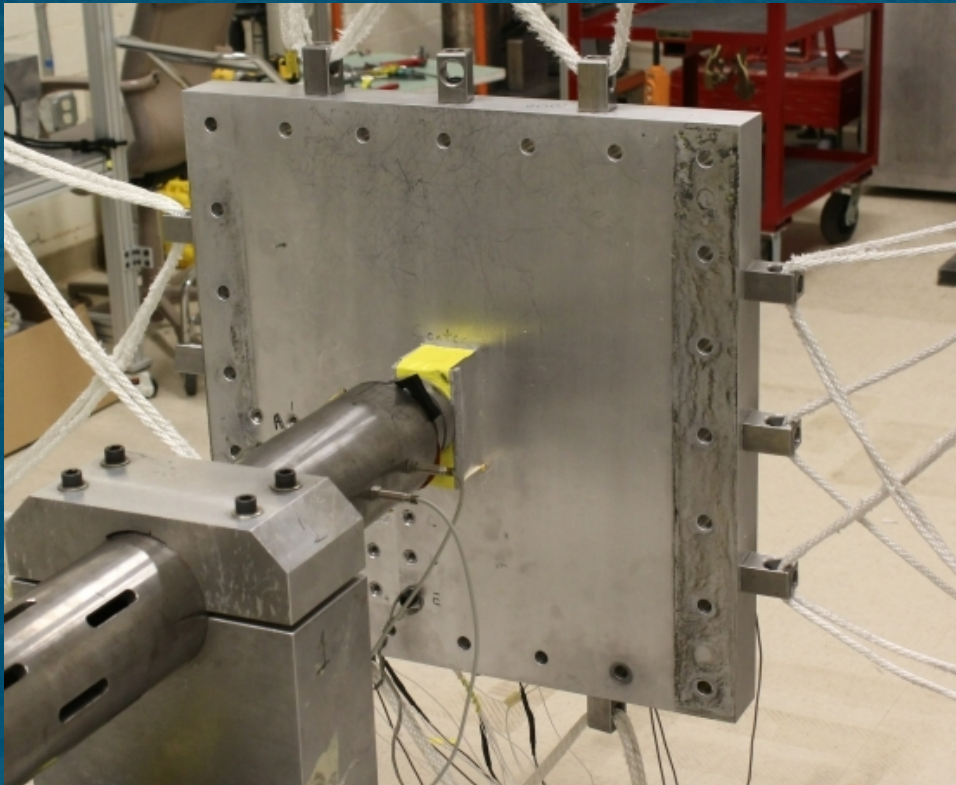




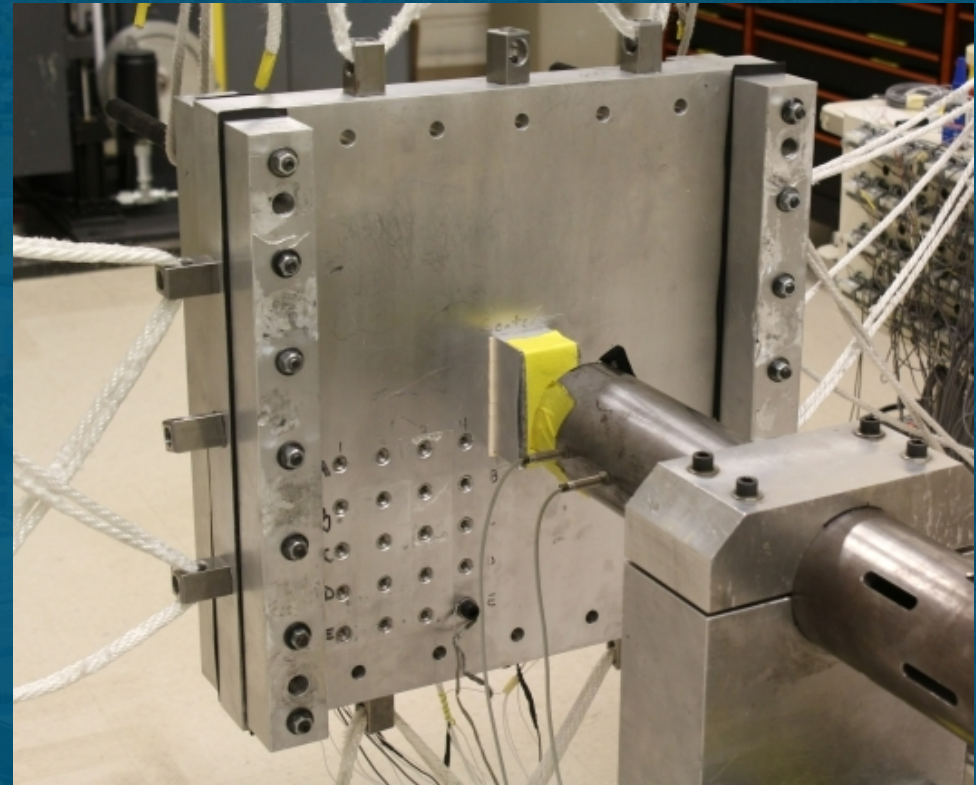
# 1kHz Resonant Plate



Model the Bare Plate



Then Add Damping Bars







# Major Simplification: Shell & Solid Elements

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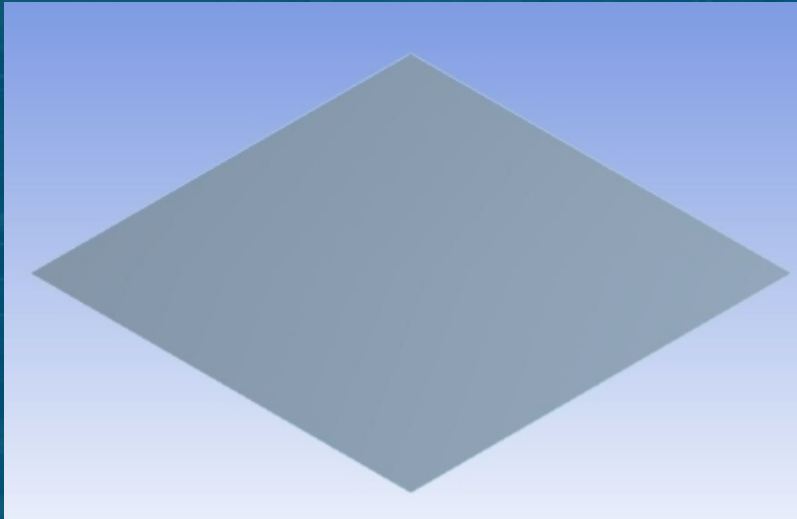


# Shell vs. Solid Elements in Ansys



## Shell (2D) Elements

- 2-Dimensional
- Best for thin structures



## Solid (3D) Elements

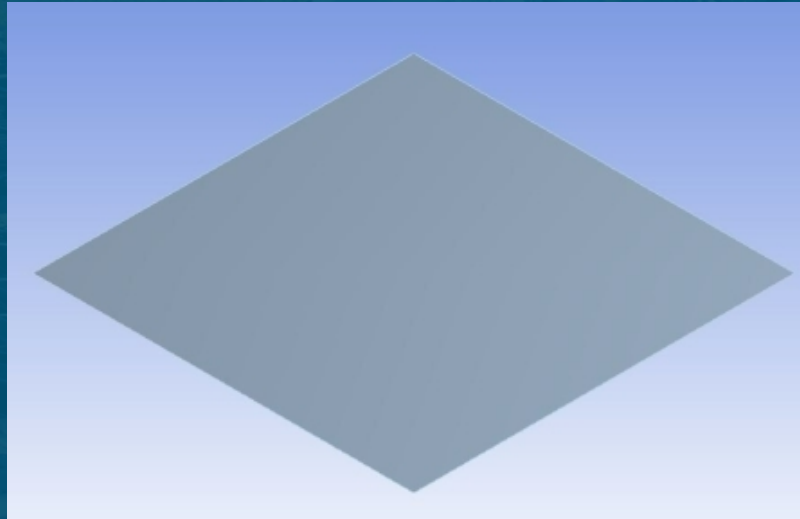


# Shell vs. Solid Elements in Ansys



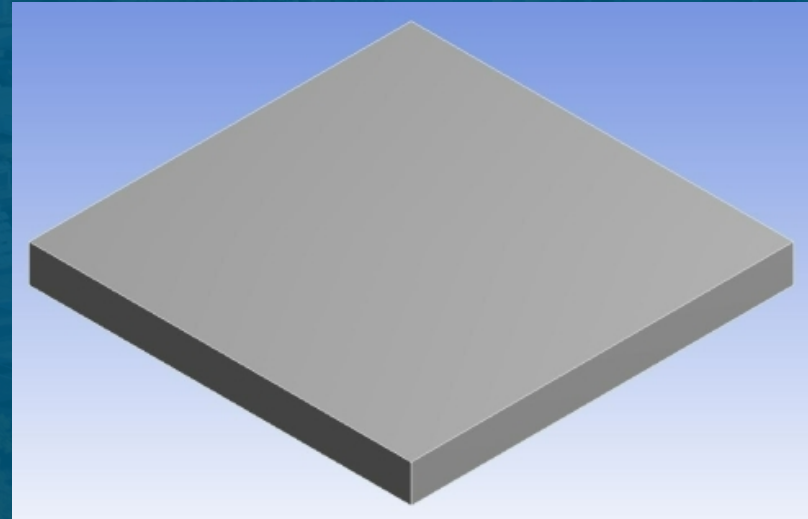
## Shell (2D) Elements

- 2-Dimensional
- Best for thin structures



## Solid (3D) Elements

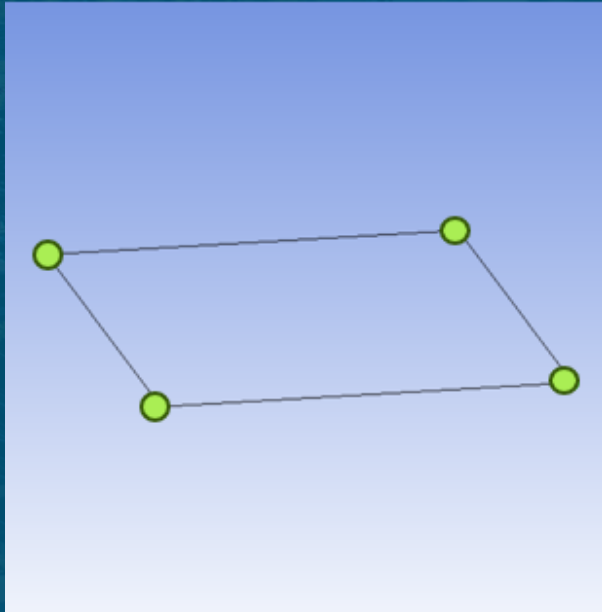
- 3-Dimensional
- Not restricted to thin structures





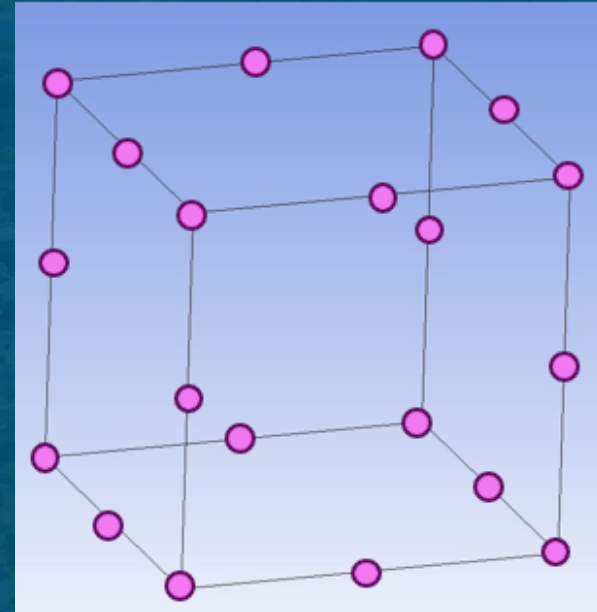
## Shell (2D) Elements

- 4 nodes on a single element
- Nodes have 6 DOF



## Solid (3D) Elements

- 20 nodes on a single element
- Nodes have 3 DOF





# How Good are Shell Elements in Ansys?



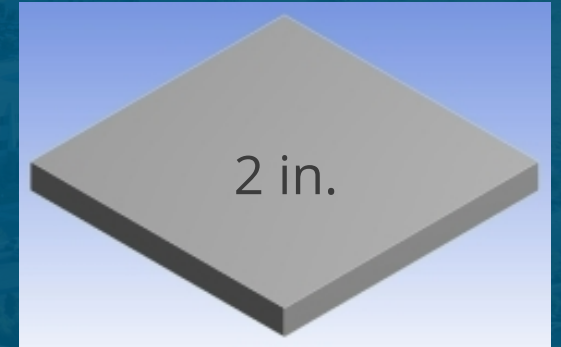
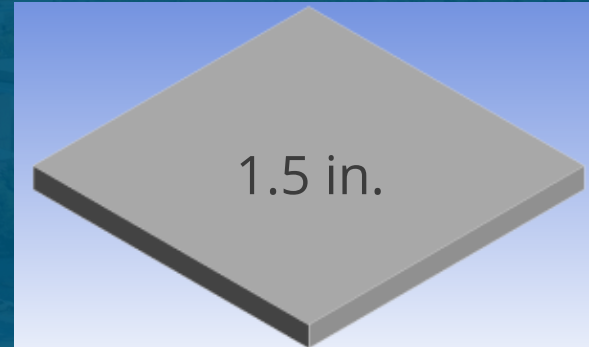
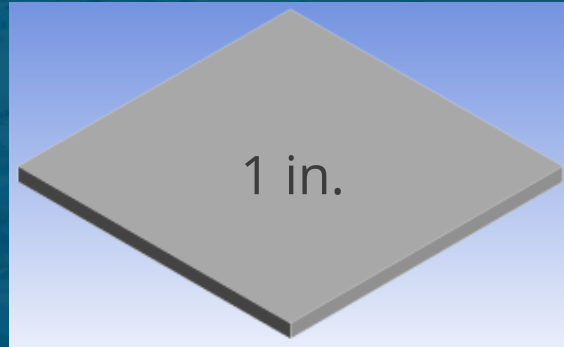
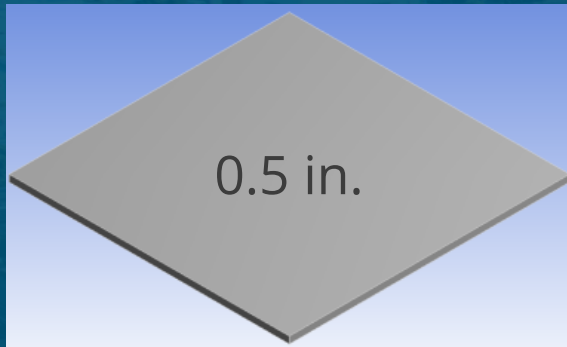
- Model our 1kHz plate with varying thickness



# How Good are Shell Elements in Ansys?



- Model our 1kHz plate with varying thickness
- Start small

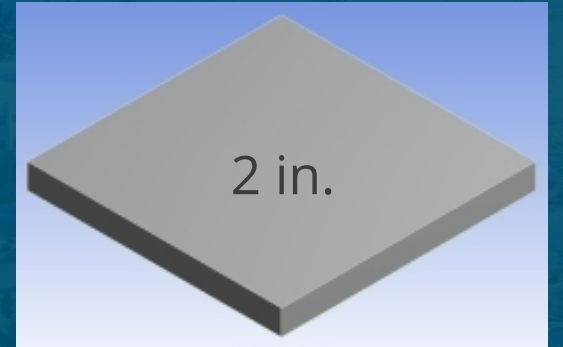
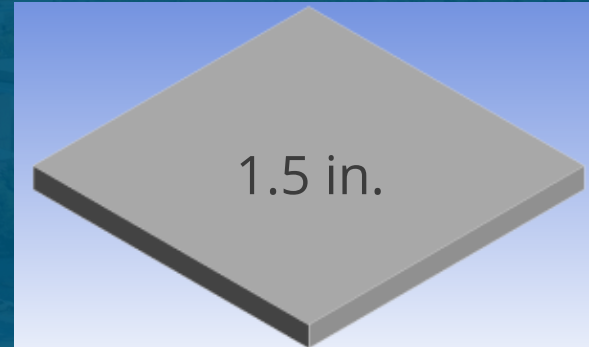
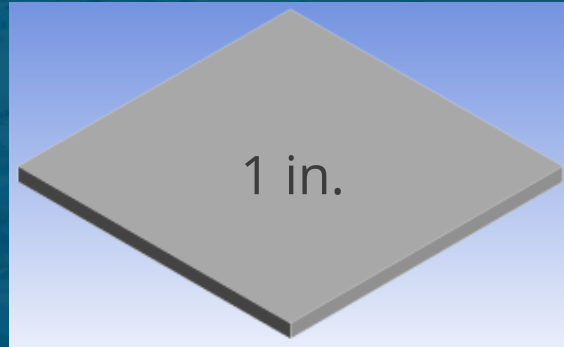
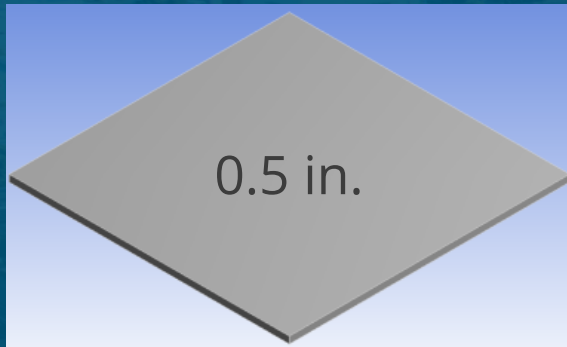




# How Good are Shell Elements in Ansys?



- Model our 1kHz plate with varying thickness
- Start small



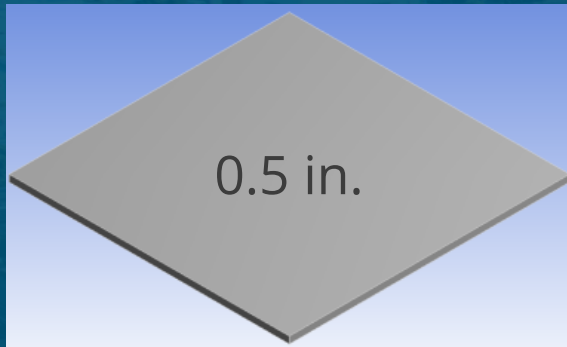
**Rule of Thumb:**  
**Thickness  $\leq$  10% Length**



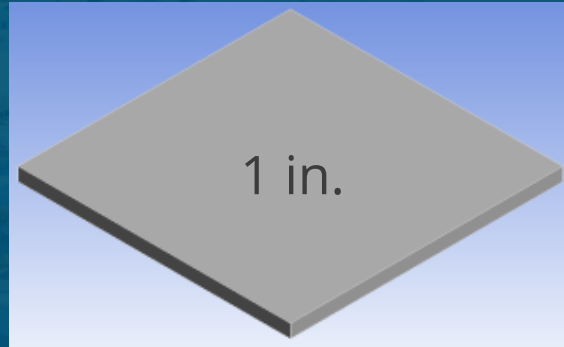
# How Good are Shell Elements in Ansys?



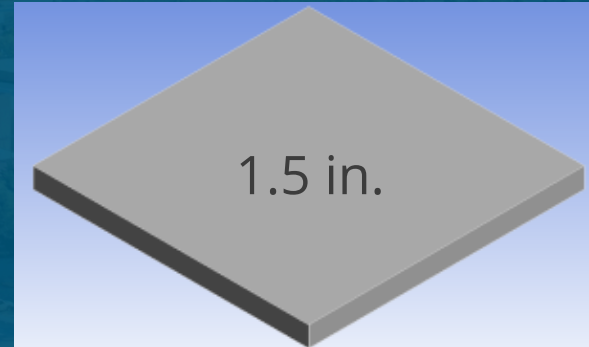
- Model our 1kHz plate with varying thickness
- Start small



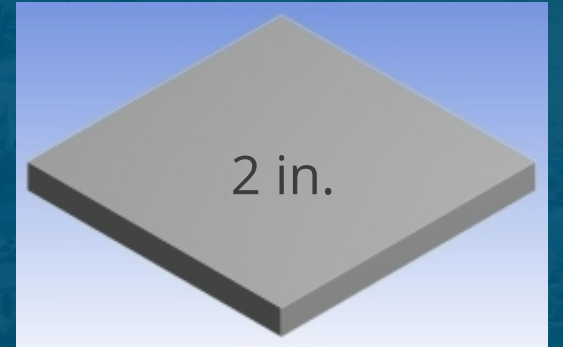
2.5%



5%



7.5%



10%

**Rule of Thumb:**  
**Thickness  $\leq$  10% Length**



# How Good are Shell Elements in Ansys?



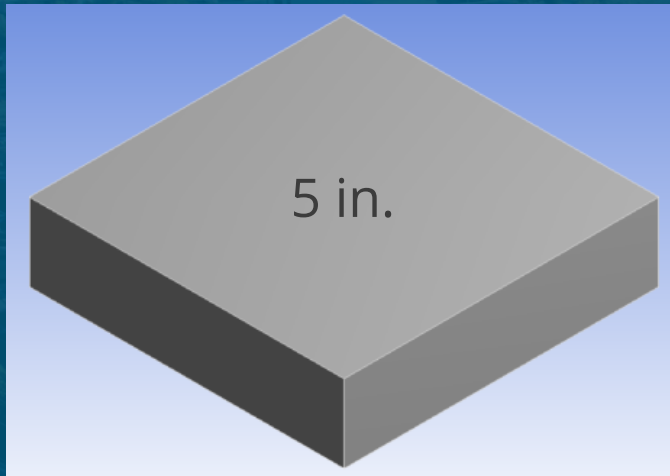
- Model our 1kHz plate with varying thickness
- Start small (  $\leq 10\%$  Length )
- Push the limits



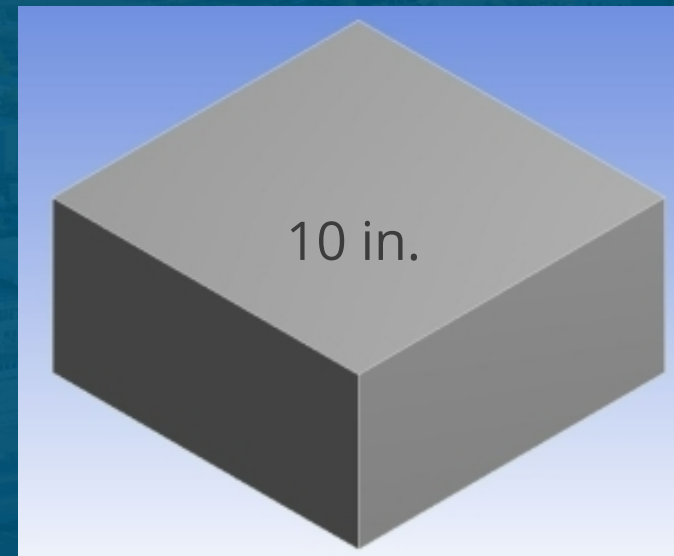
# How Good are Shell Elements in Ansys?



- Model our 1kHz plate with varying thickness
- Start small (  $\leq 10\%$  Length )
- Push the limits



25%



50%



# How Good are Shell Elements in Ansys?



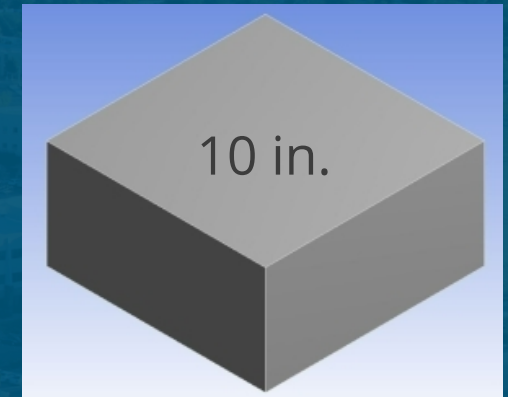
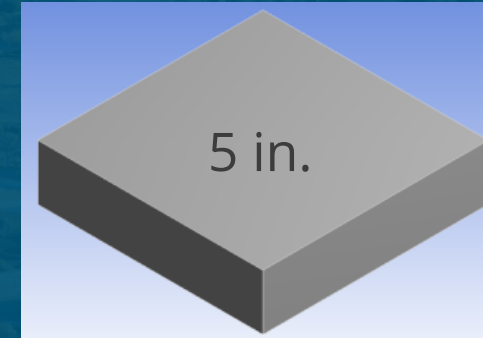
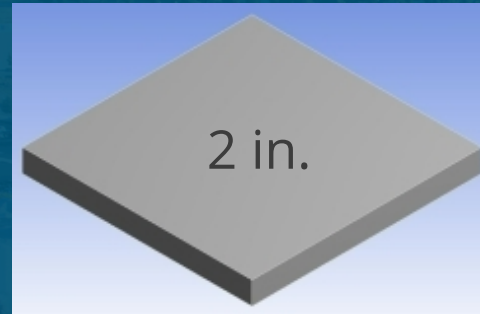
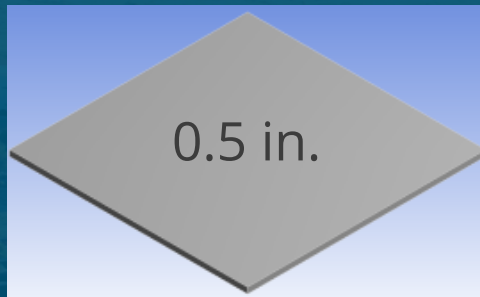
- Model our 1kHz plate with varying thickness
- Start small (  $\leq 10\%$  Length )
- Push the limits (  $> 10\%$  Length )
- Compare natural frequencies of the first 10 flexural modes



# Results: Solid vs. Shell Elements in Ansys



- Model our 1kHz plate with varying thickness
- Compare natural frequencies of the first 10 flexural modes



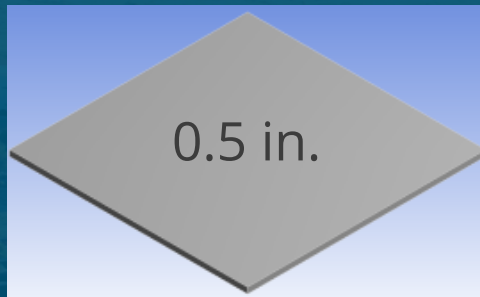
Max.  
% Difference  
in Frequency



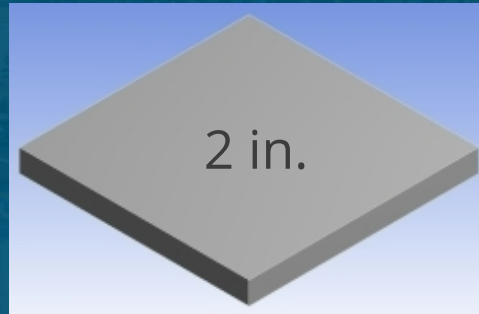
# Results: Solid vs. Shell Elements in Ansys



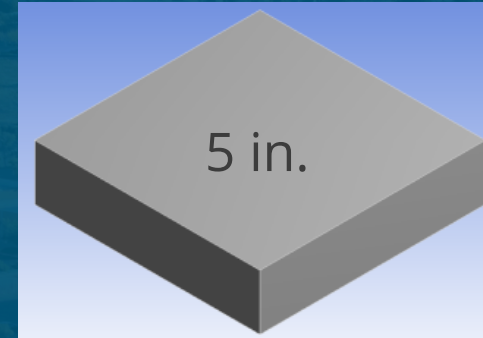
- Model our 1kHz plate with varying thickness
- Compare natural frequencies of the first 10 flexural modes



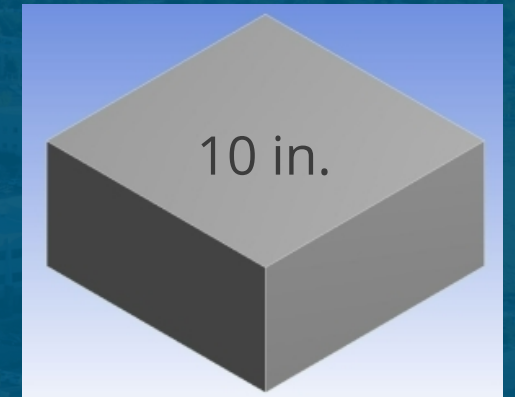
0.5 in.



2 in.



5 in.



10 in.

Max.  
% Difference  
in Frequency

0.36%

0.10%

0.44%

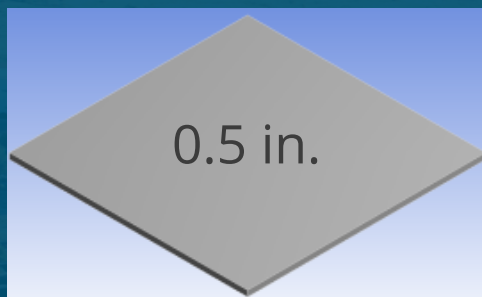
1.49%



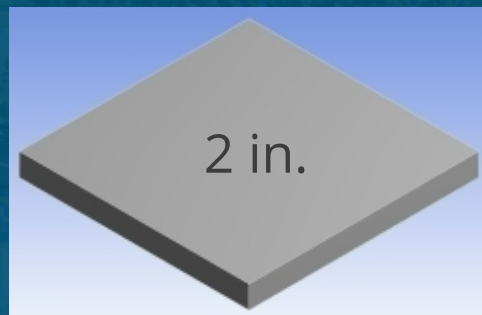
# Results: Solid vs. Shell Elements in Ansys



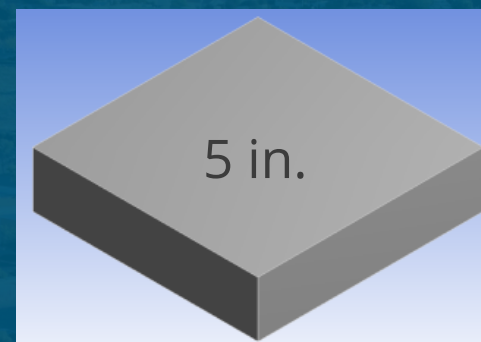
- Model our 1kHz plate with varying thickness
- Compare natural frequencies of the first 10 flexural modes



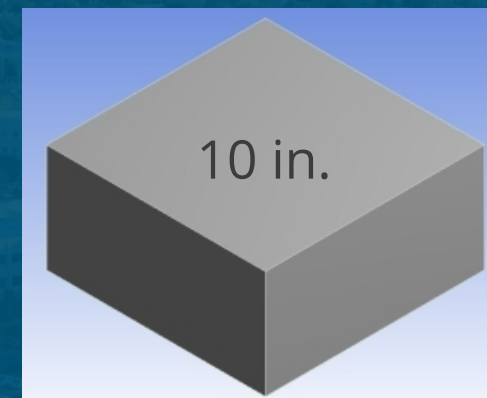
0.36%



0.10%



0.44%



1.49%

Max.  
% Difference  
in Frequency

## Key Takeaways

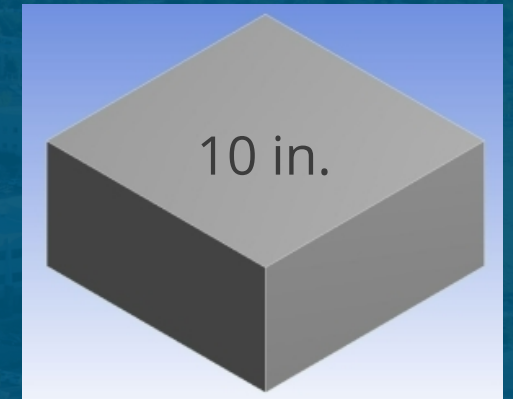
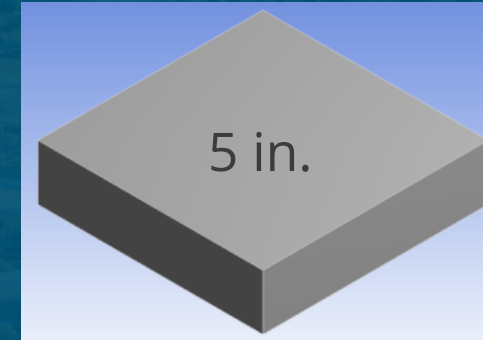
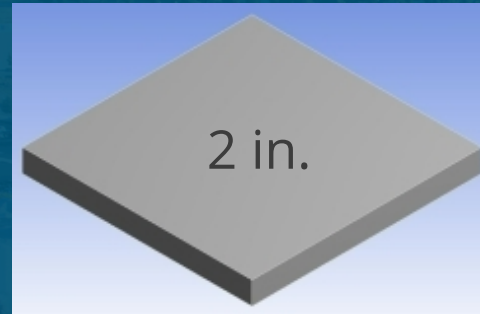
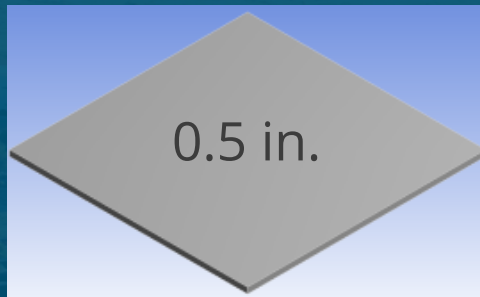
Ansys shell elements performed very well overall  
Larger differences occurred in the higher order modes



# Results: Solid vs. Shell Elements in Ansys



- Model our 1kHz plate with varying thickness
- Compare natural frequencies of the first 10 flexural modes



Computation  
Time

6 sec  
9 sec

8 sec  
28 sec

8 sec  
77 sec

7 sec  
1h 49min

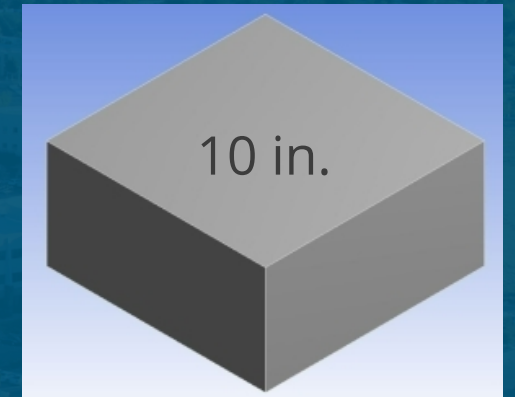
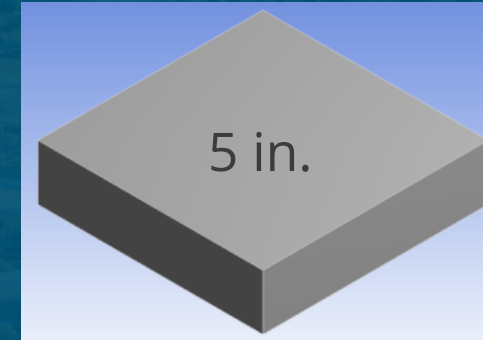
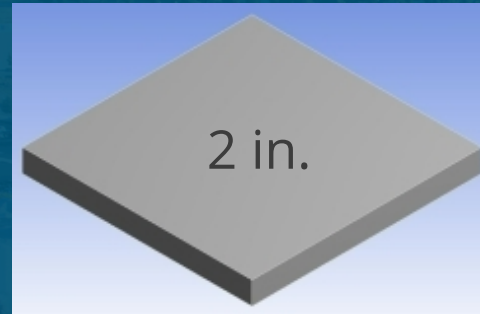
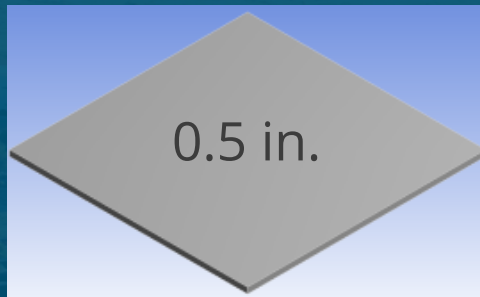
Shell (2D)  
Solid (3D)



# Results: Solid vs. Shell Elements in Ansys



- Model our 1kHz plate with varying thickness
- Compare natural frequencies of the first 10 flexural modes



Computation  
Time

6 sec

9 sec

8 sec

28 sec

8 sec

77 sec

7 sec

1h 49min

Memory

140 MB

363 MB

140 MB

1.43 GB

140 MB

4.74 GB

140 MB

4.71 GB



# Summary: Solid vs. Shell Elements in Ansys



- Modeled our 1kHz plate with varying thickness
- Start small (  $\leq 10\%$  Length )
- Push the limits (  $> 10\%$  Length )
- Compared natural frequencies of the first 10 flexural modes

## Results

- Ansys shell elements performed much better than expected – even for thick plates
- Shell elements much more efficient than solid elements



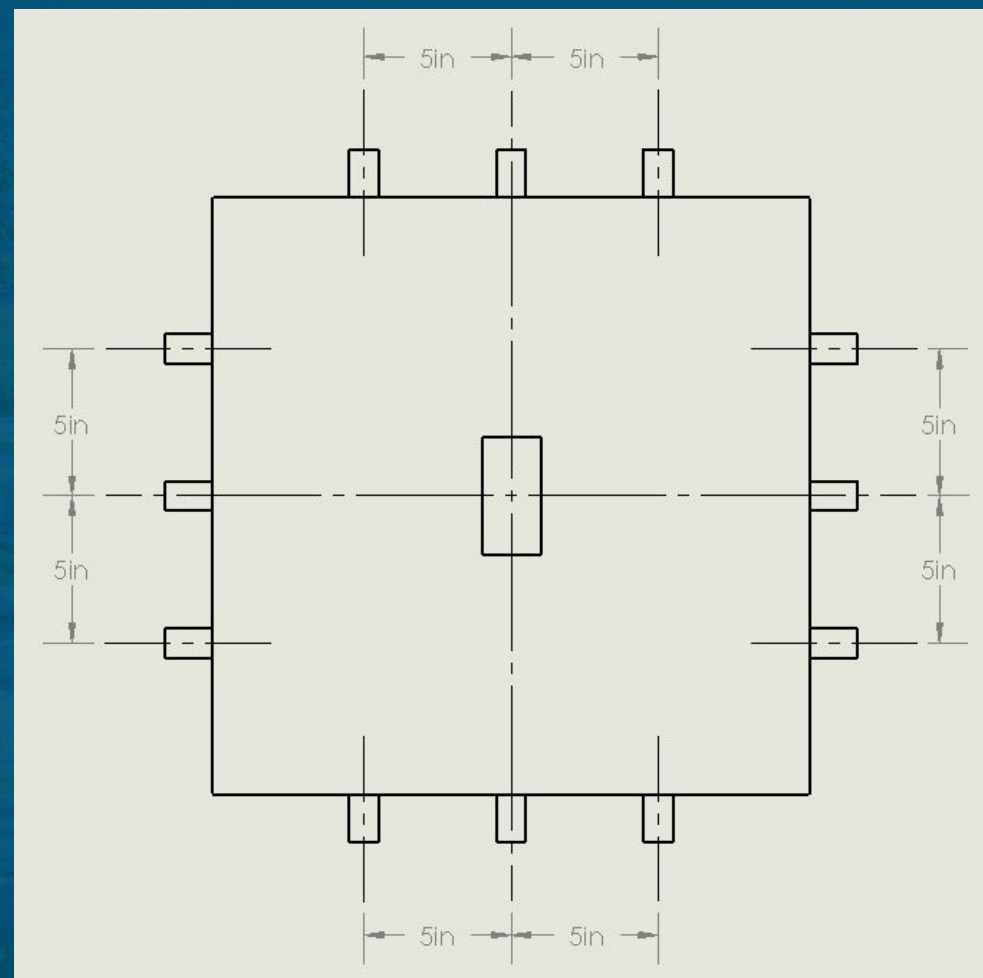
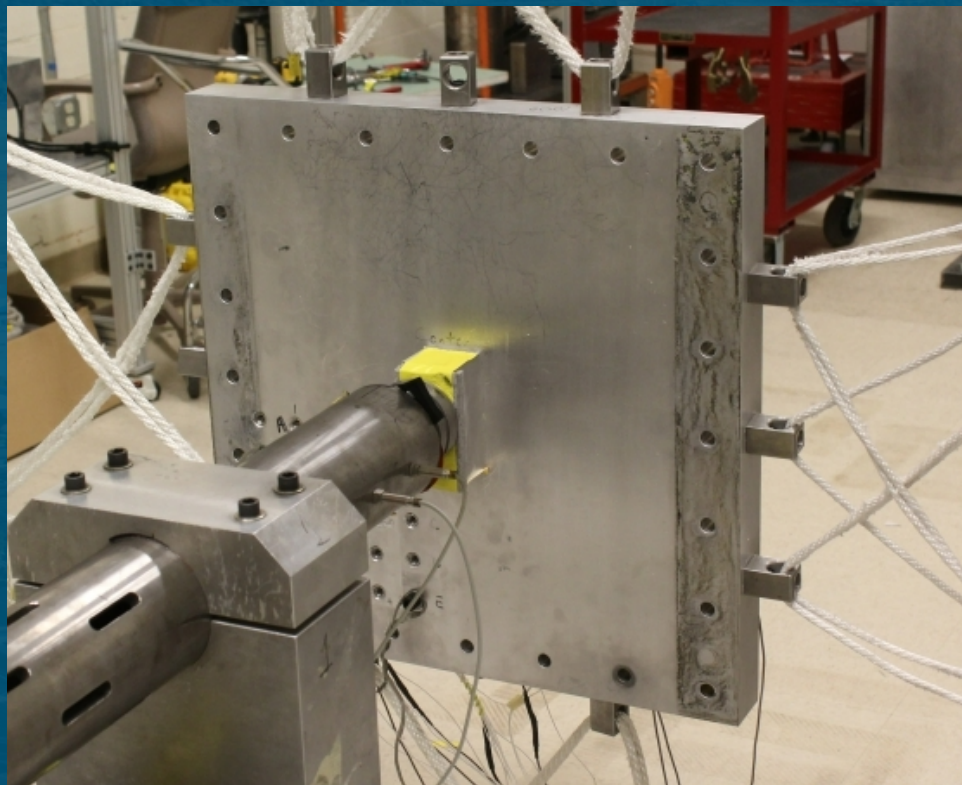


# Model Overview: Bare Plate

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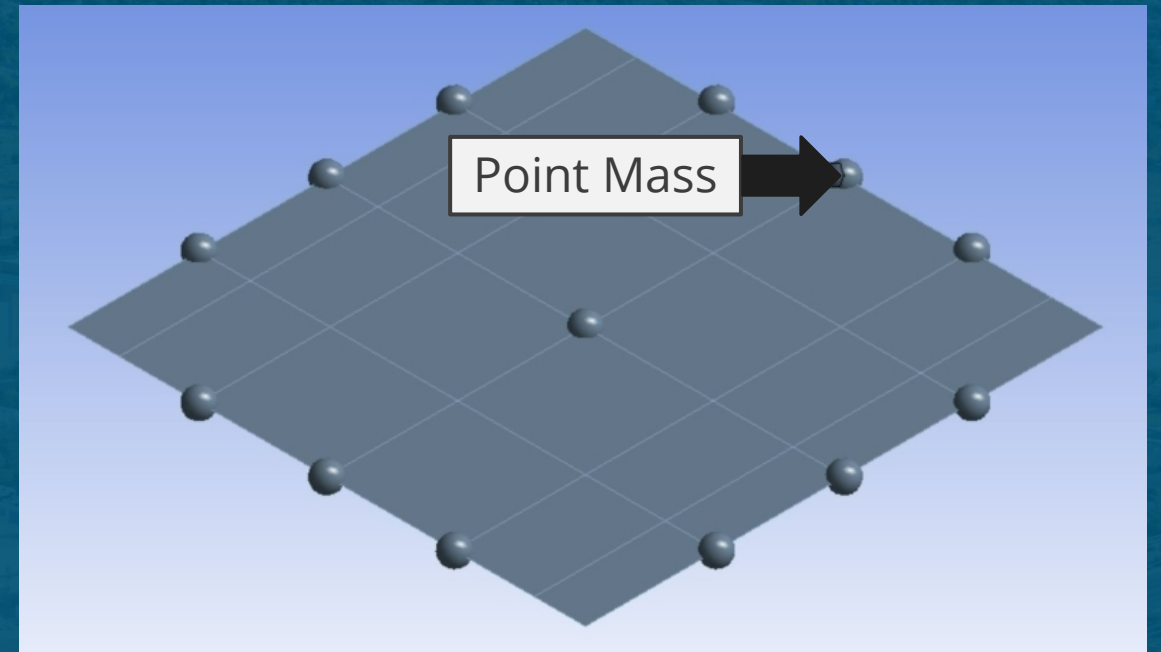
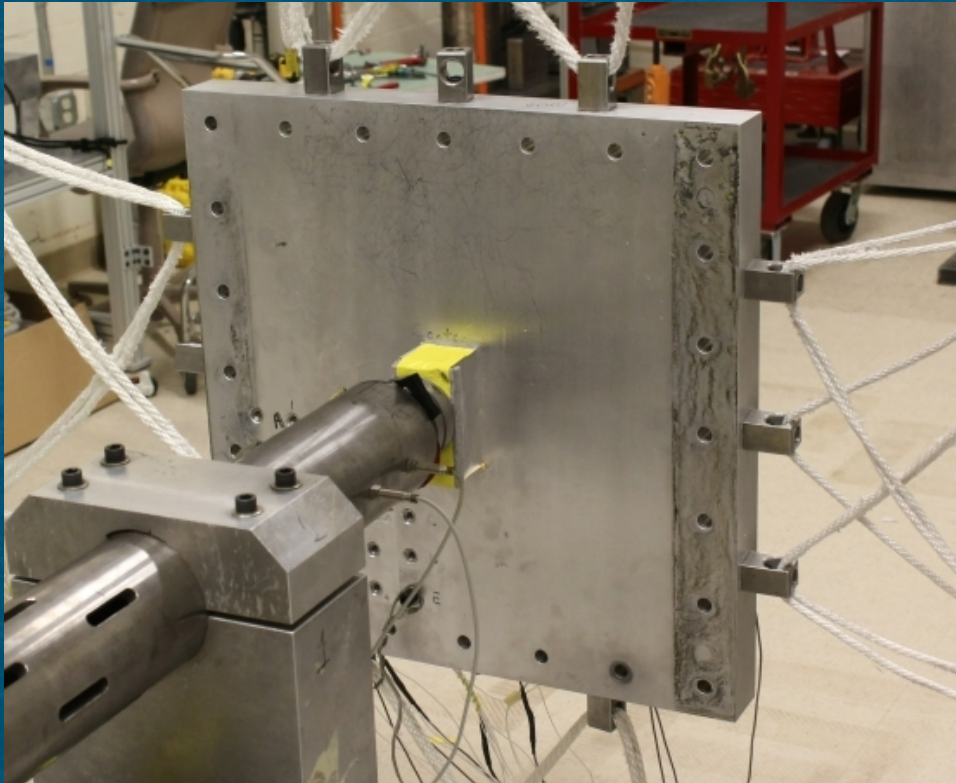


# Model for the Bare Plate





# Model for the Bare Plate



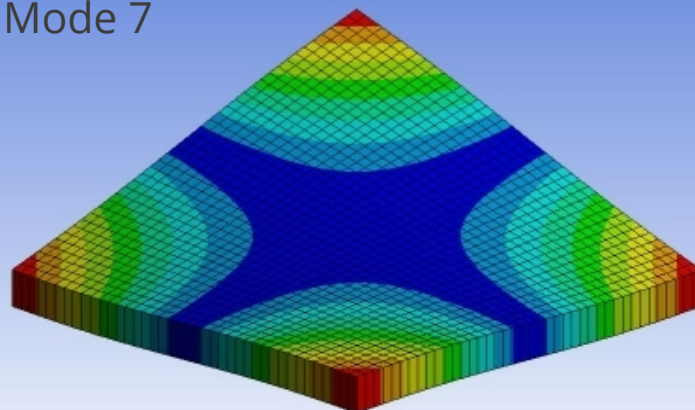


# Mode Shapes for the Bare Plate Model

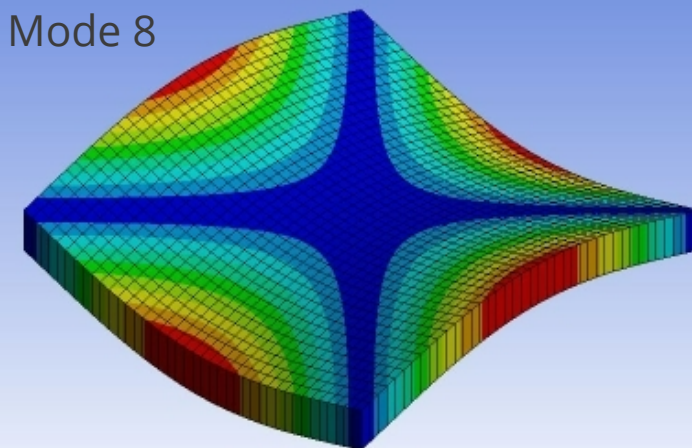


Mode	Frequency (Hz)
7	559.0
8	798.6
9	1039.2
10	1388
11	1388
12	2381.3
13	2453.9
14	2454
15	2488.5
16	3150
17	3619.1
18	3718.7
19	3718.7
20	3777.7
21	3777.7

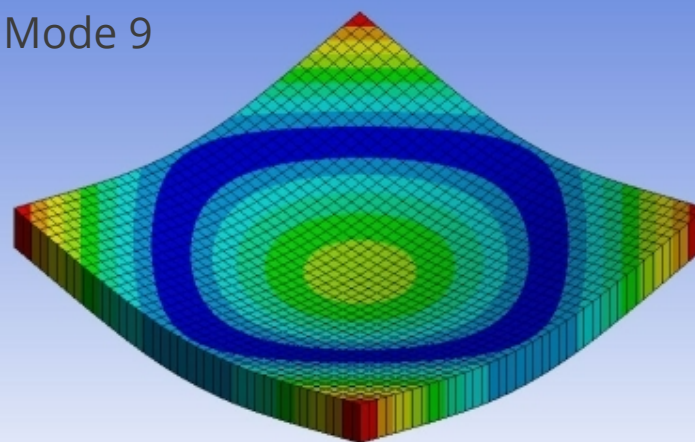
Mode 7



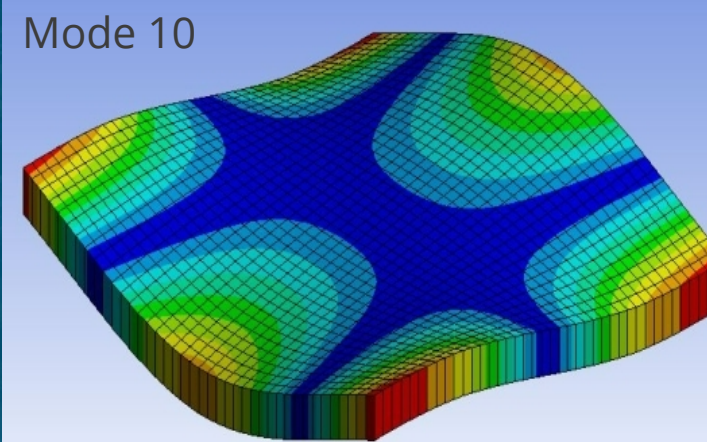
Mode 8



Mode 9



Mode 10



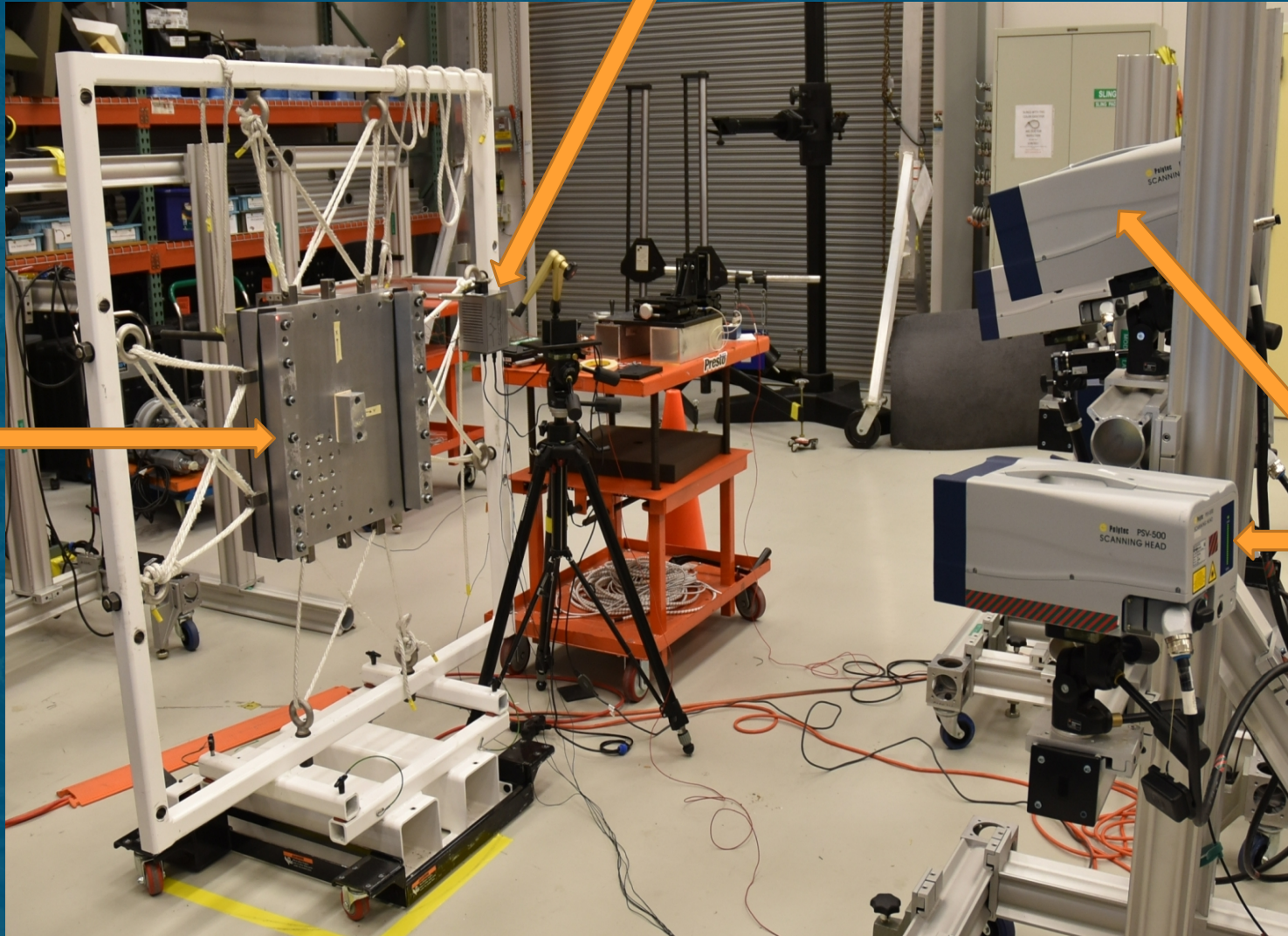


# Validation with Modal Test Data



Automatic Hammer

Test Object



3D Scanning  
Laser Doppler  
Vibrometer



- Modal Assurance Criterion (MAC) to match modes between model and test

MAC Value	Meaning
> 0.9	Matched
0.5 to 0.9	Investigate Further
< 0.5	Not Correlated

- Compared natural frequencies of matched modes



# Validation with Modal Test Data – MAC



## Test

545.0   789.6   1020.0   1350.0   2313.0   2347.3   2365.0   3081.5

## Model

559.0	1.000	0.000	0.000	0.001	0.000	0.000	0.007	0.126
798.6	0.000	1.000	0.003	0.000	0.001	0.010	0.000	0.000
1039.2	0.000	0.001	0.999	0.000	0.017	0.078	0.001	0.001
1388.0	0.000	0.000	0.001	0.999	0.005	0.002	0.002	0.001
2381.3	0.000	0.018	0.098	0.000	0.167	0.688	0.012	0.001
2453.9	0.000	0.000	0.000	0.000	0.644	0.211	0.059	0.000
2488.5	0.006	0.000	0.000	0.000	0.110	0.000	0.665	0.000
3150.0	0.127	0.000	0.000	0.000	0.003	0.000	0.000	0.991

## Frequency % Difference

2.57%

1.15%

1.88%

2.82%

1.45%

6.09%

5.22%

2.22%

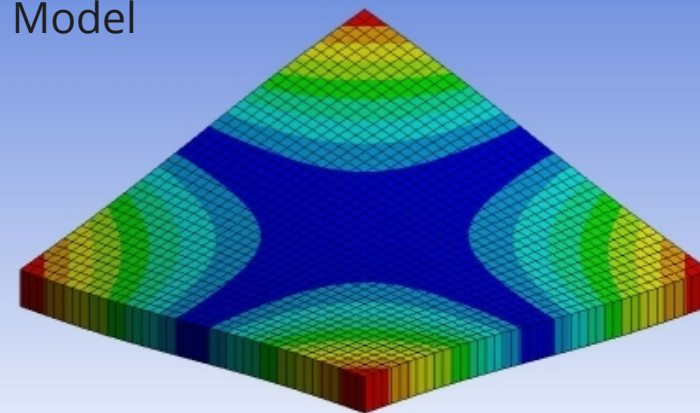


# Validation with Modal Test Data - Mode Shapes

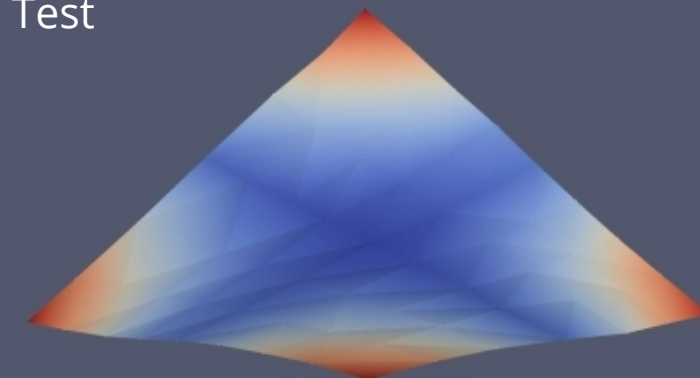


Model Frequencies (Hz)	Test Frequencies (Hz)	% Difference	MAC Value
559.0	545.0	2.57%	1.000
798.6	789.6	1.15%	1.000
1039.2	1020.0	1.88%	0.999
1388.0	1350.0	2.82%	0.999
2381.3	2347.3	1.45%	0.688
2453.9	2313.0	6.09%	0.644
2488.5	2365.0	5.22%	0.665
3150.0	3081.5	2.22%	0.991

Model



Test

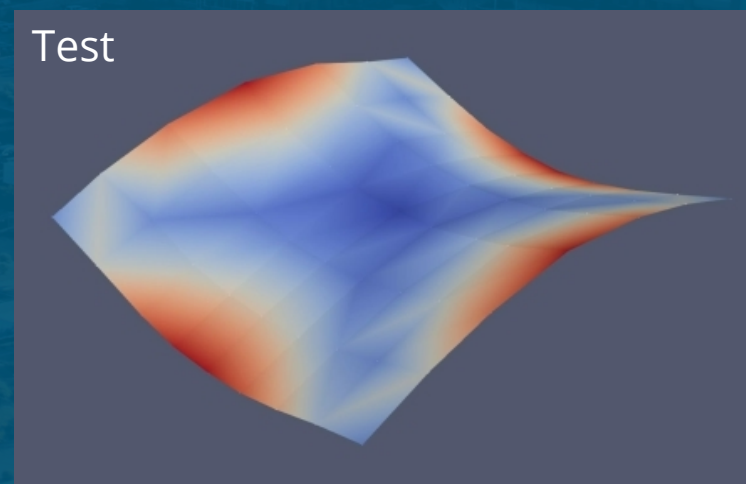
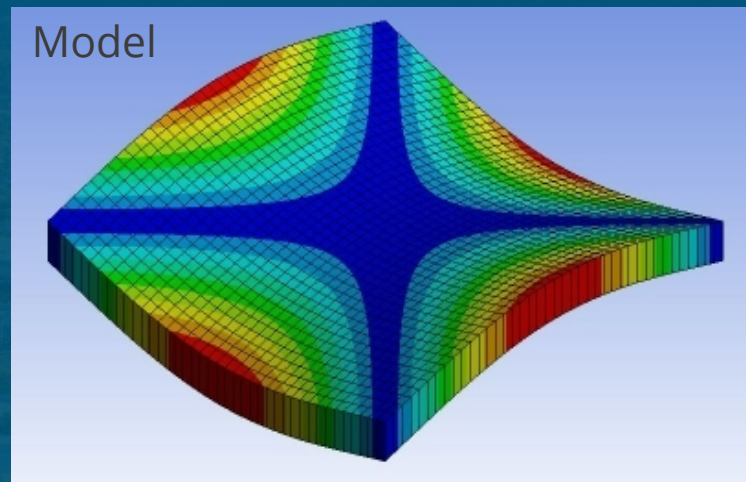




# Validation with Modal Test Data – Mode Shapes



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559.0	545.0	2.57%	1.000
798.6	789.6	1.15%	1.000
1039.2	1020.0	1.88%	0.999
1388.0	1350.0	2.82%	0.999
2381.3	2347.3	1.45%	0.688
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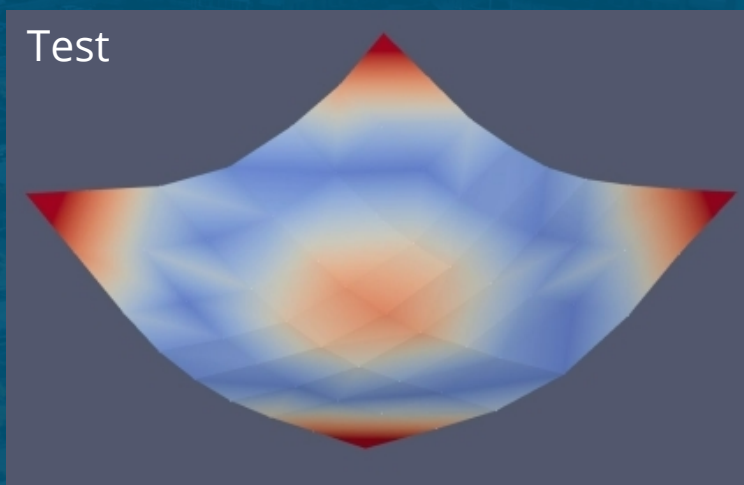
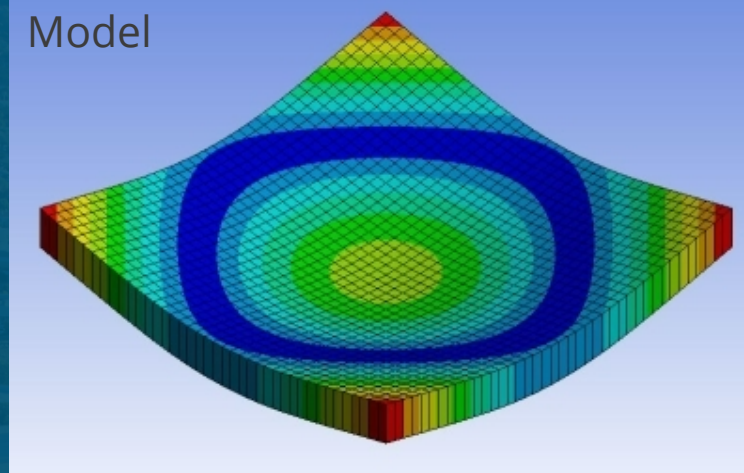




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2381.3	2347.3	1.45%	0.688
2453.9	2313.0	6.09%	0.644
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3150.0	3081.5	2.22%	0.991

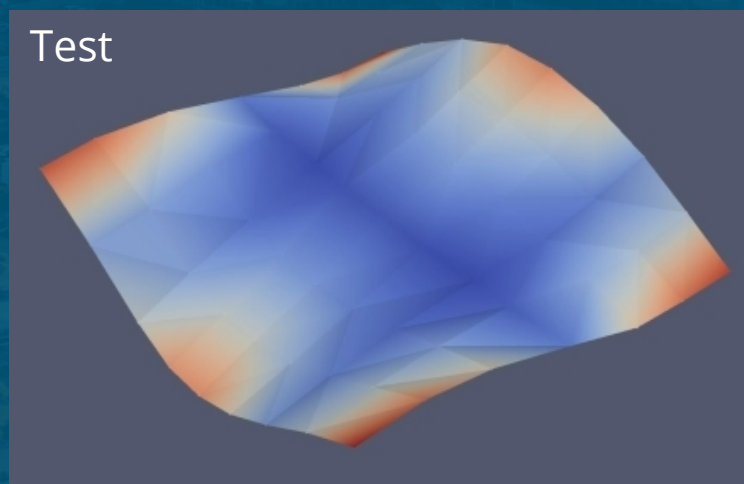
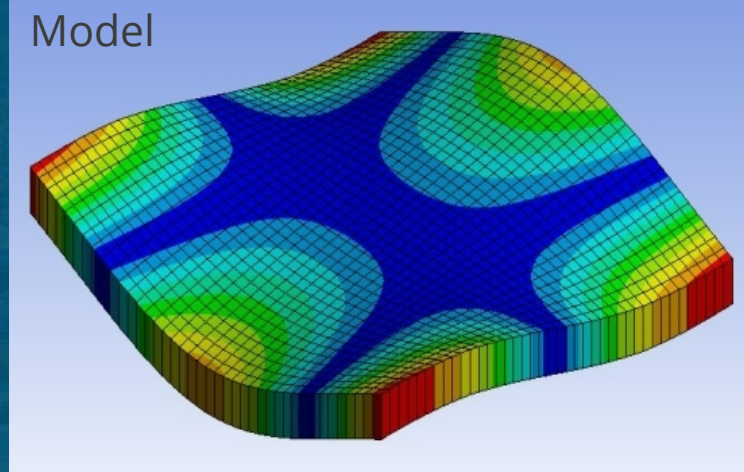




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Model Frequencies (Hz)	Test Frequencies (Hz)	% Difference	MAC Value
559.0	545.0	2.57%	1.000
798.6	789.6	1.15%	1.000
1039.2	1020.0	1.88%	0.999
1388.0	1350.0	2.82%	0.999
2381.3	2347.3	1.45%	0.688
2453.9	2313.0	6.09%	0.644
2488.5	2365.0	5.22%	0.665
3150.0	3081.5	2.22%	0.991

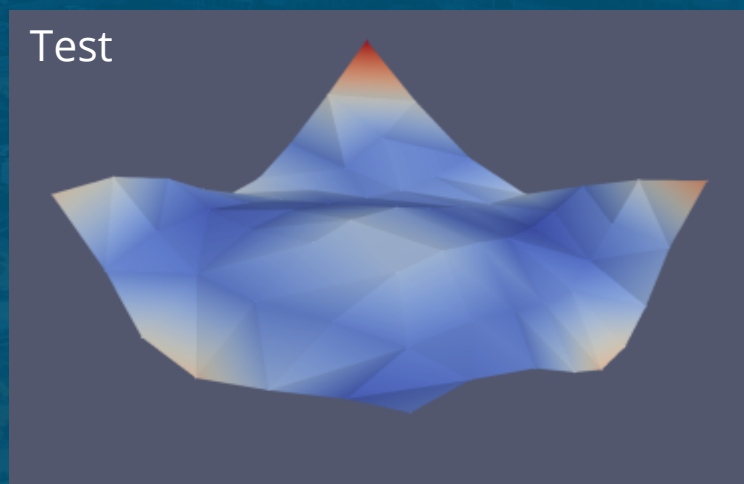
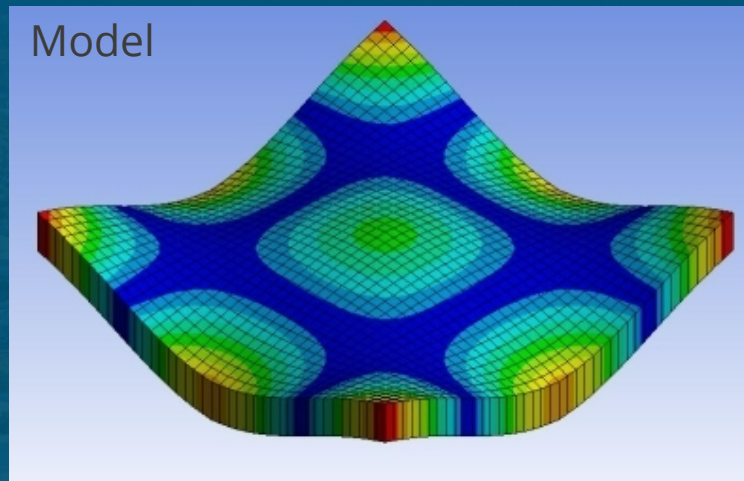




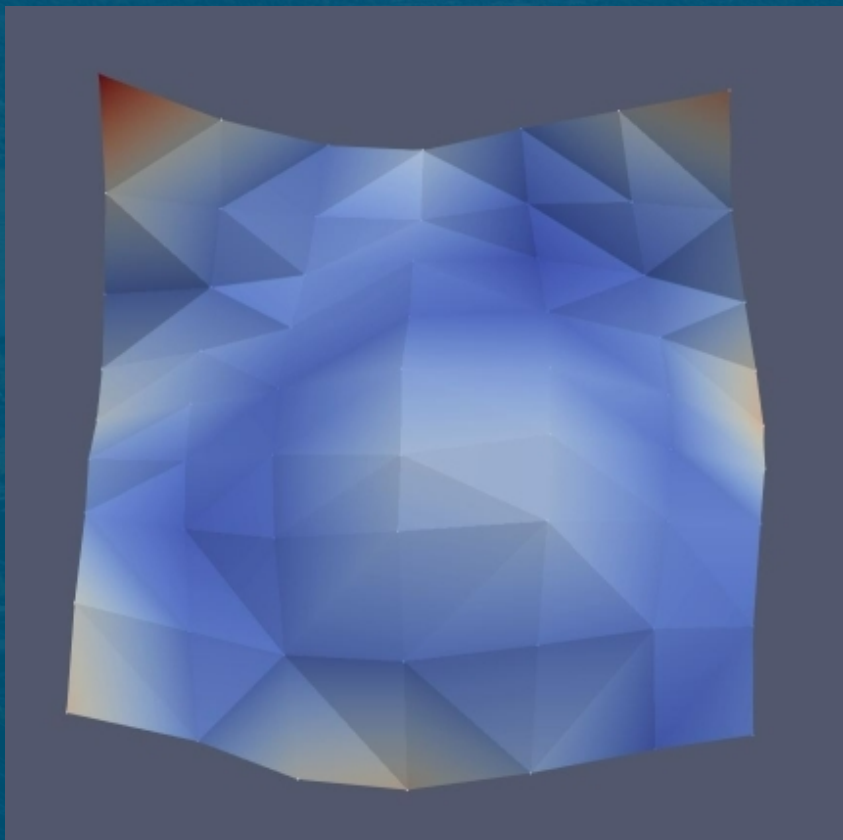
# Validation with Modal Test Data – Mode Shapes



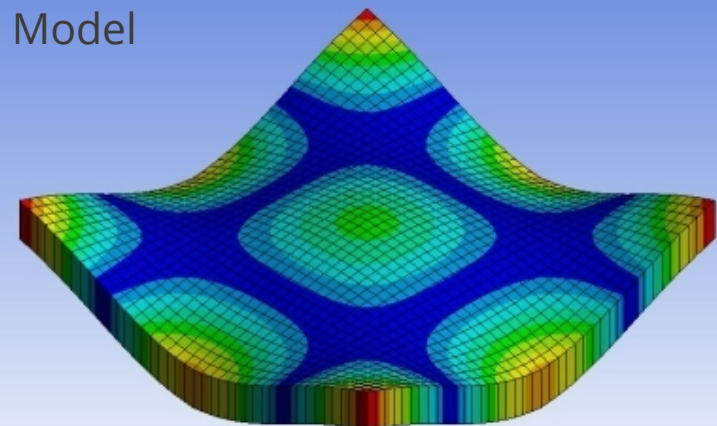
Model Frequencies (Hz)	Test Frequencies (Hz)	% Difference	MAC Value
559.0	545.0	2.57%	1.000
798.6	789.6	1.15%	1.000
1039.2	1020.0	1.88%	0.999
1388.0	1350.0	2.82%	0.999
2381.3	2347.3	1.45%	0.688
2453.9	2313.0	6.09%	0.644
2488.5	2365.0	5.22%	0.665
3150.0	3081.5	2.22%	0.991



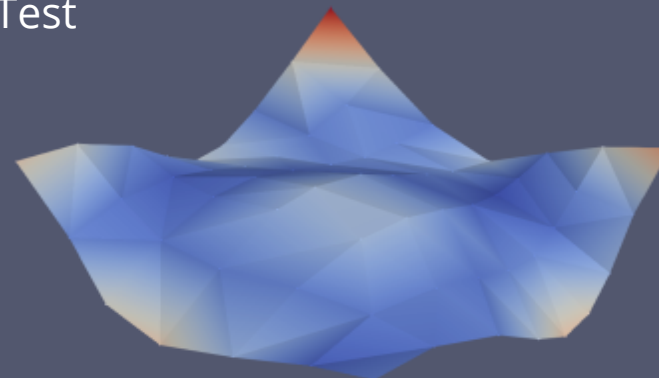




Model



Test

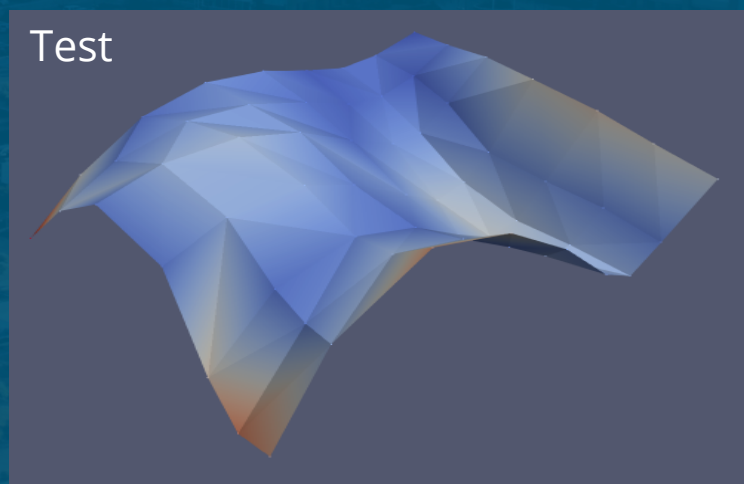
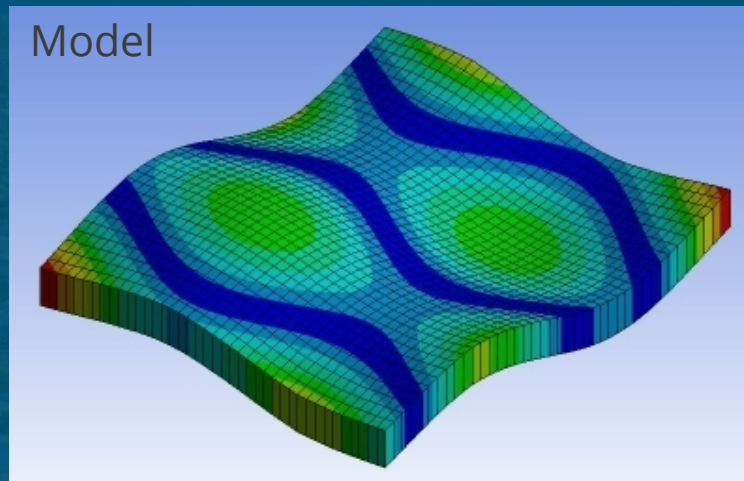




# Validation with Modal Test Data – Mode Shapes

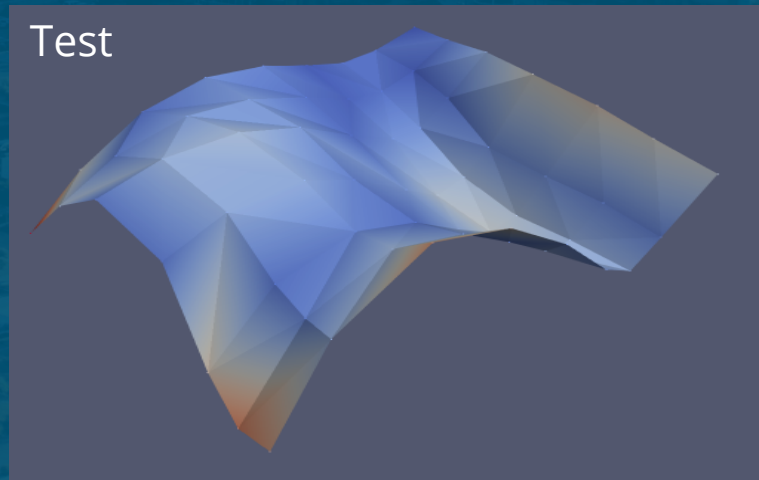
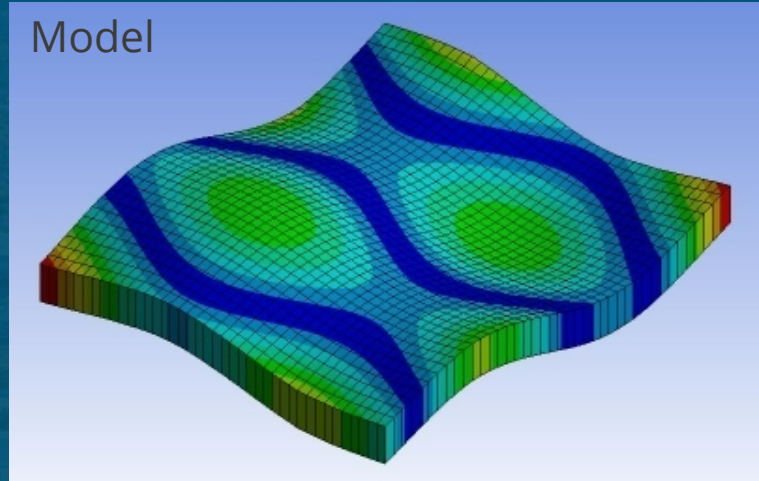
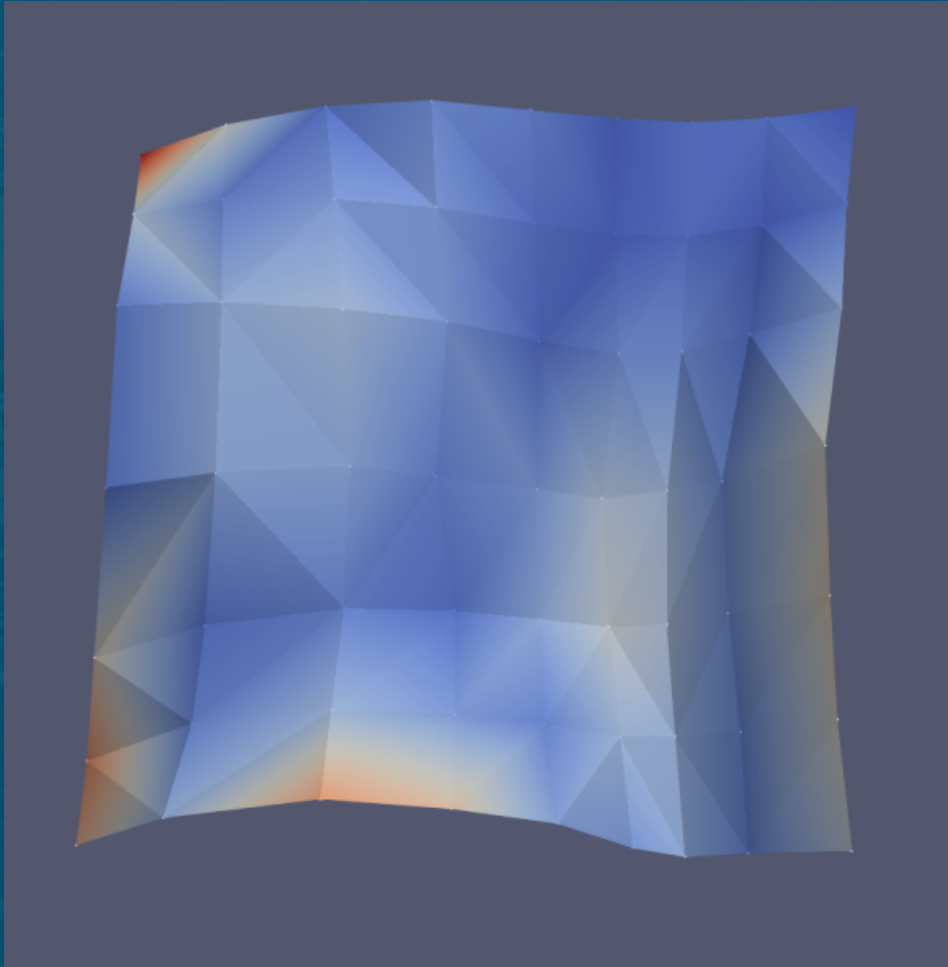


Model Frequencies (Hz)	Test Frequencies (Hz)	% Difference	MAC Value
559.0	545.0	2.57%	1.000
798.6	789.6	1.15%	1.000
1039.2	1020.0	1.88%	0.999
1388.0	1350.0	2.82%	0.999
2381.3	2347.3	1.45%	0.688
2453.9	2313.0	6.09%	0.644
2488.5	2365.0	5.22%	0.665
3150.0	3081.5	2.22%	0.991





# Validation with Modal Test Data – Mode Shapes



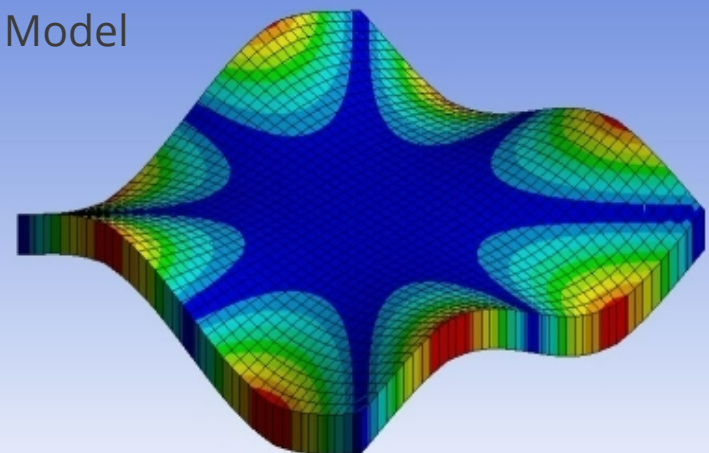


# Validation with Modal Test Data – Mode Shapes

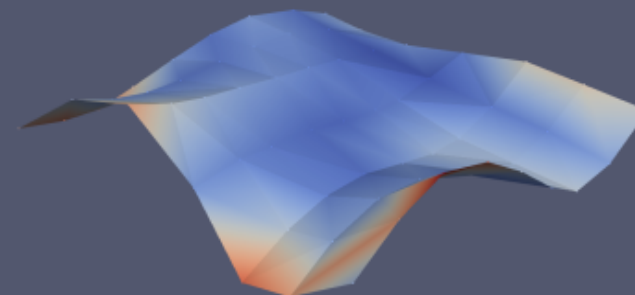


Model Frequencies (Hz)	Test Frequencies (Hz)	% Difference	MAC Value
559.0	545.0	2.57%	1.000
798.6	789.6	1.15%	1.000
1039.2	1020.0	1.88%	0.999
1388.0	1350.0	2.82%	0.999
2381.3	2347.3	1.45%	0.688
2453.9	2313.0	6.09%	0.644
2488.5	2365.0	5.22%	0.665
3150.0	3081.5	2.22%	0.991

Model

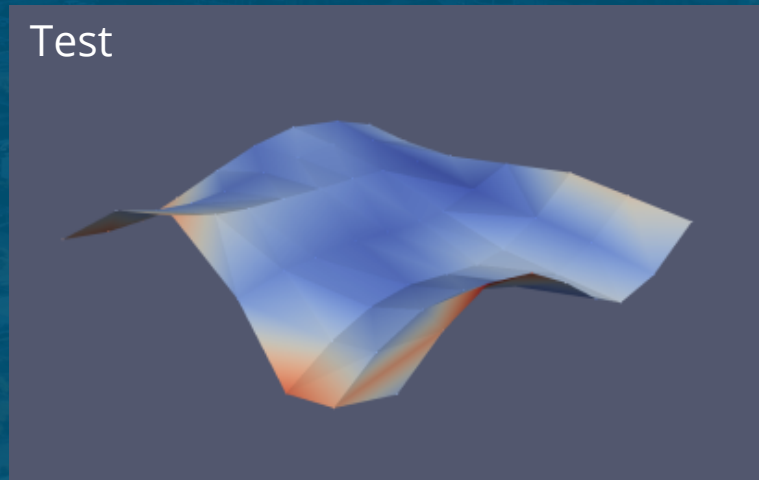
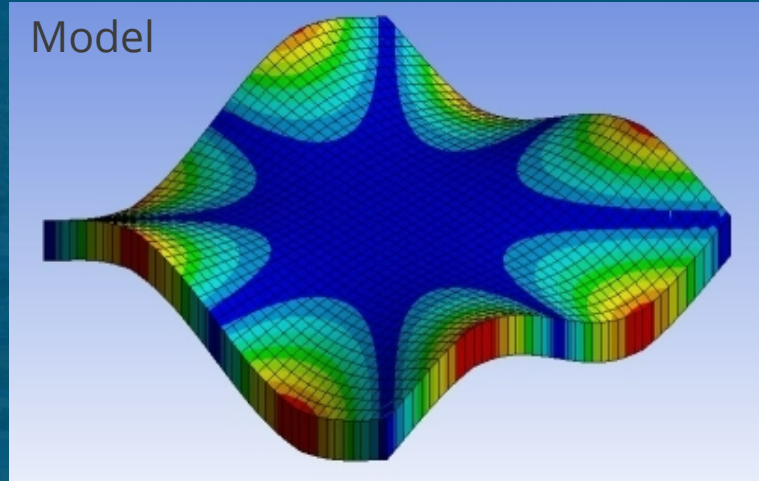
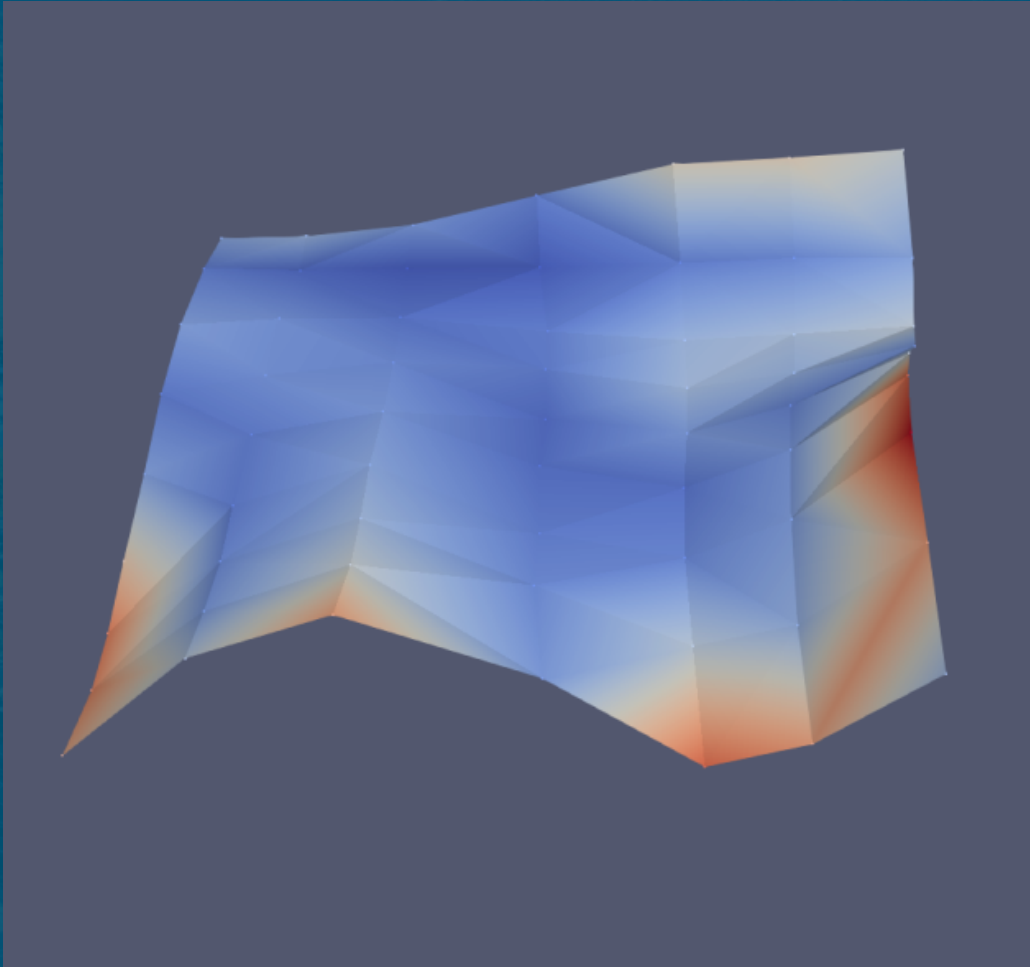


Test





# Validation with Modal Test Data – Mode Shapes

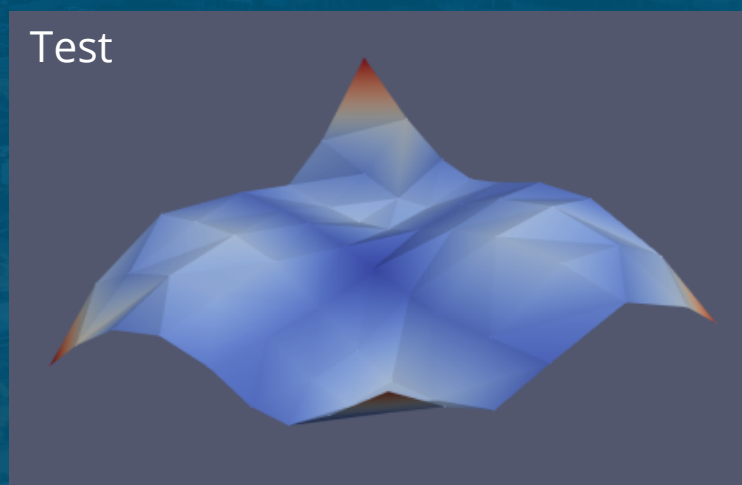
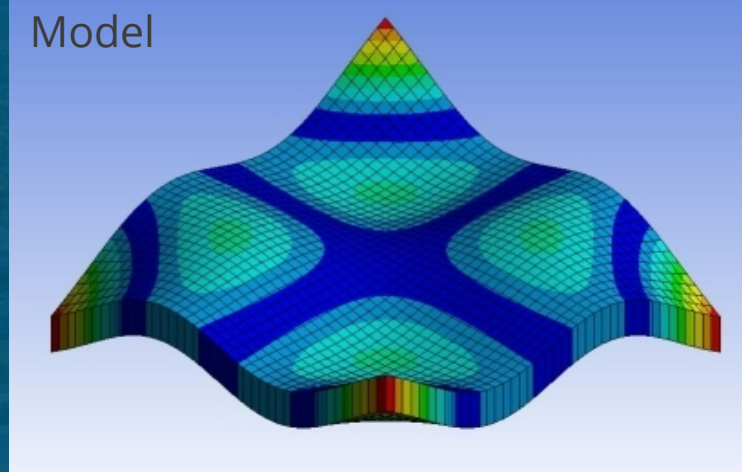




# Validation with Modal Test Data – Mode Shapes



Model Frequencies (Hz)	Test Frequencies (Hz)	% Difference	MAC Value
559.0	545.0	2.57%	1.000
798.6	789.6	1.15%	1.000
1039.2	1020.0	1.88%	0.999
1388.0	1350.0	2.82%	0.999
2381.3	2347.3	1.45%	0.688
2453.9	2313.0	6.09%	0.644
2488.5	2365.0	5.22%	0.665
3150.0	3081.5	2.22%	0.991





# Key Takeaways



## Model Performance in the Modal Domain

- Relatively accurate up to ~3000 Hz
- Accurate mode shape and frequency for the 1kHz mode
- Some modes did not match with the test very well
  - Not trying to match the test exactly
  - Test had asymmetries (loose bolt)
  - Model for design – asymmetry not desirable



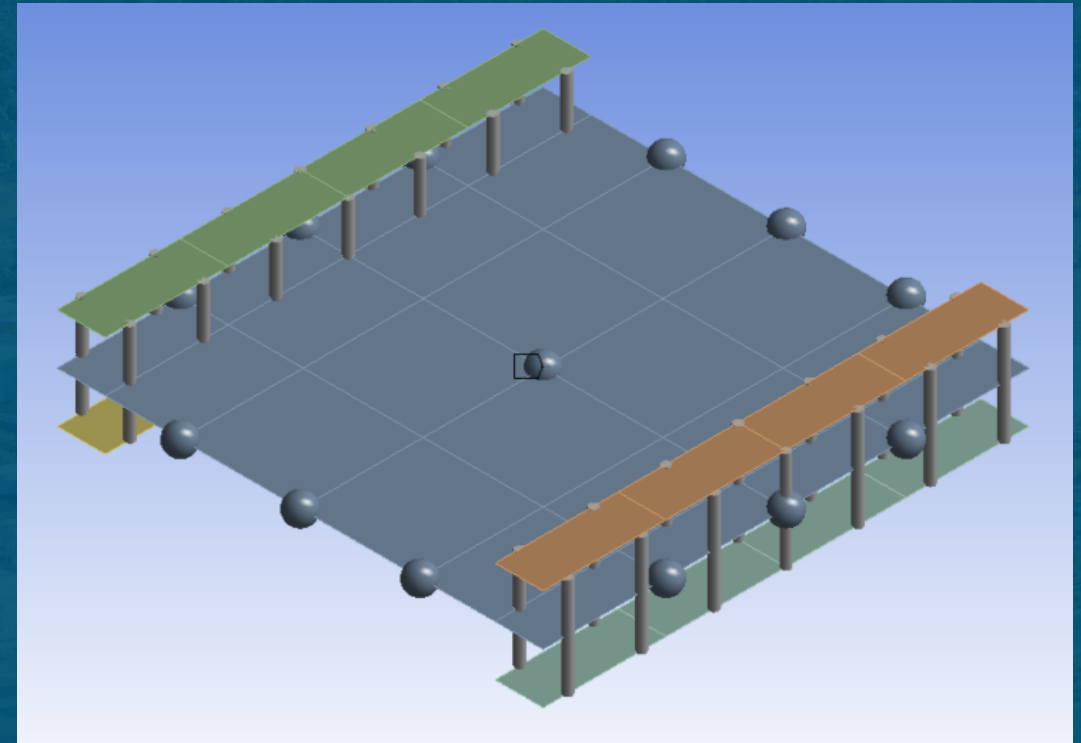
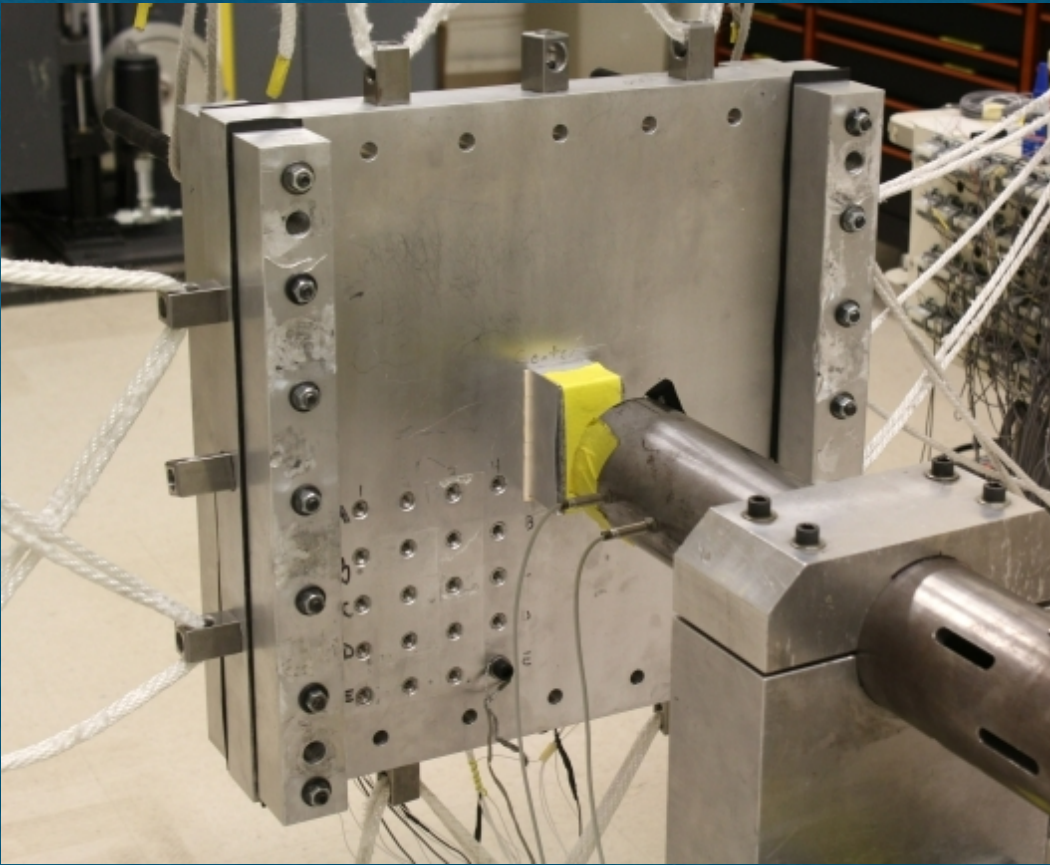


# Model for the Plate with Damping Bars

---

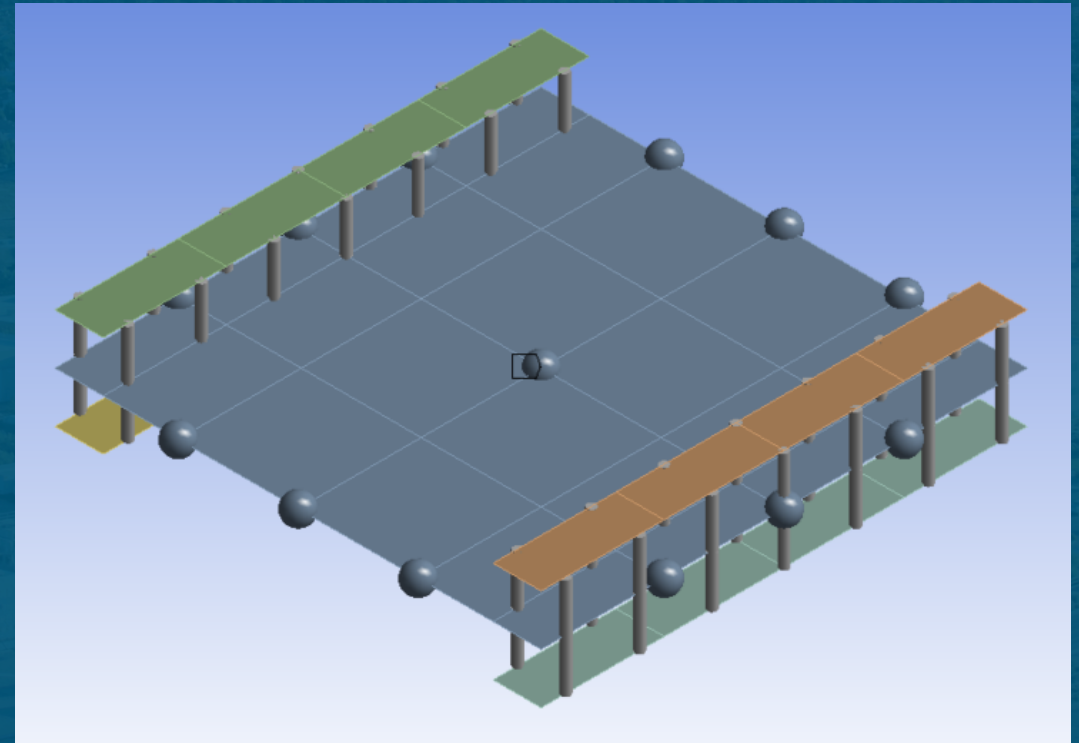
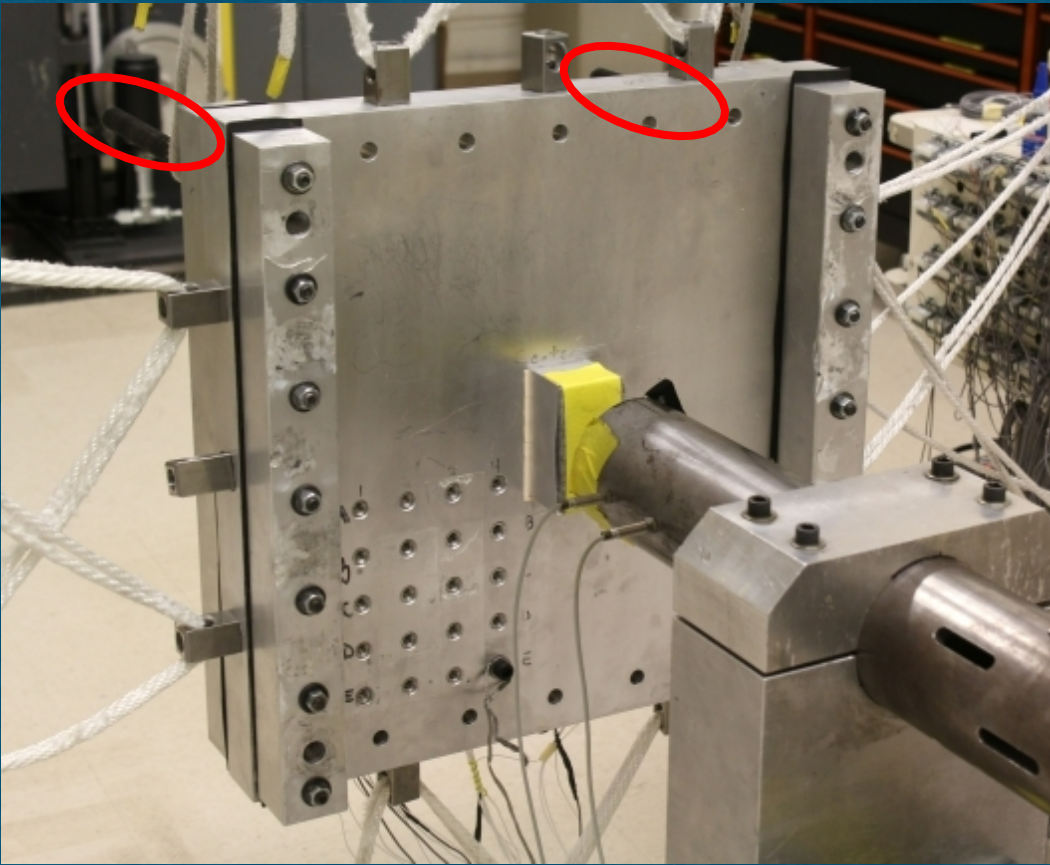


# Model for the Plate with Damping Bars



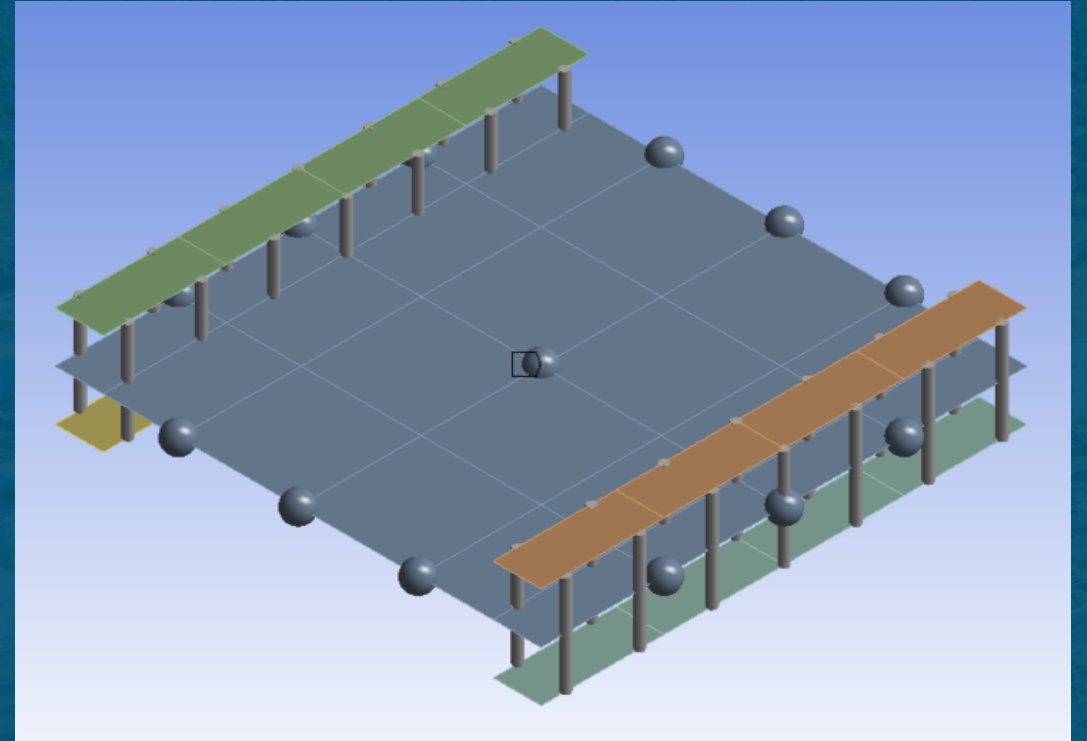
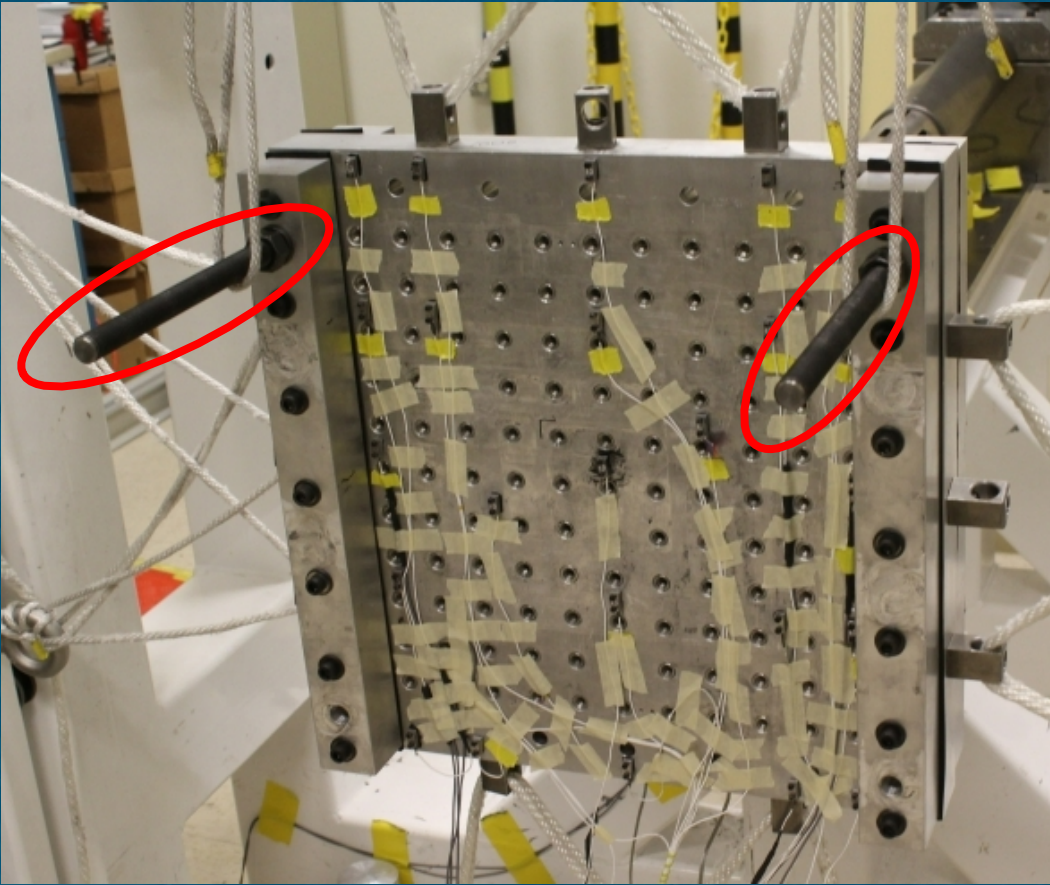


# Model for the Plate with Damping Bars





# Model for the Plate with Damping Bars





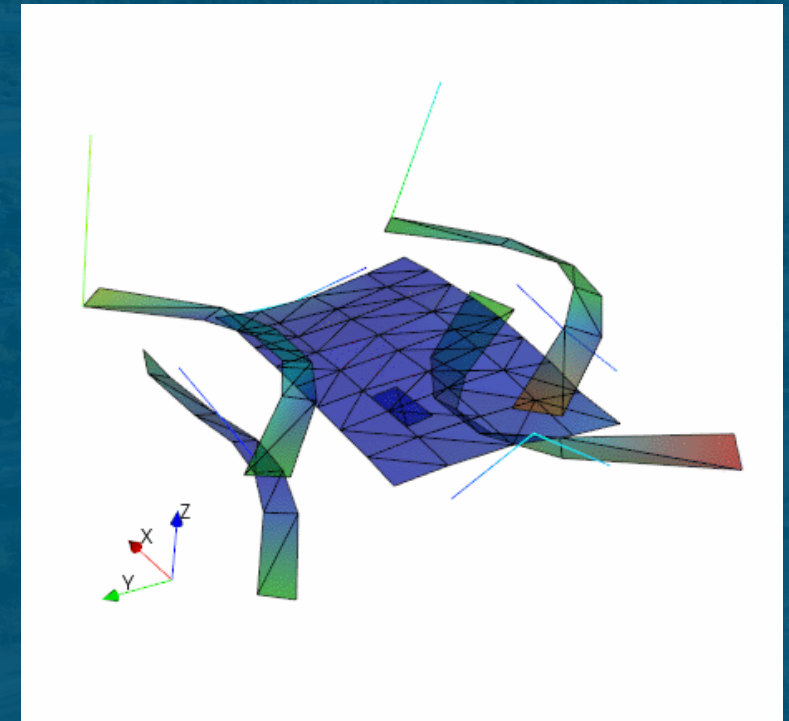
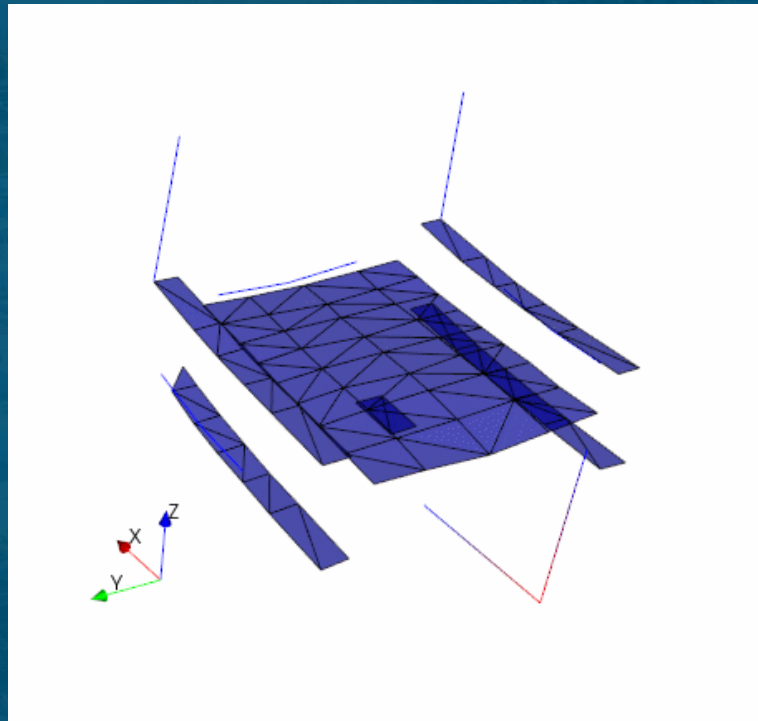
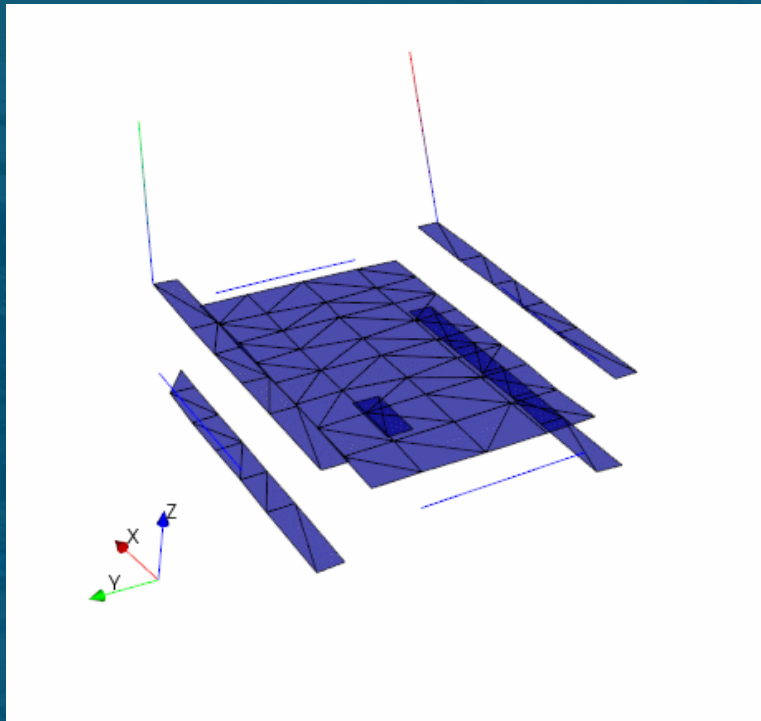
# Validation with Modal Test Data – Test Mode Shapes



- Compared modes for model and test
- Some modes have very little plate movement



- Compared modes for model and test
- Some modes have very little plate movement







Model

Test									
	390.8	582.0	1001	1288	2087	2216	2345	2397	2800
403.71	0.998	0.000	0.000	0.004	0.000	0.006	0.009	0.001	0.072
575.3	0.000	0.991	0.023	0.000	0.000	0.000	0.000	0.000	0.000
921.0	0.000	0.661	0.425	0.002	0.023	0.000	0.000	0.000	0.000
1008.7	0.000	0.037	0.900	0.001	0.090	0.000	0.000	0.002	0.000
1224.8	0.001	0.002	0.003	0.005	0.019	0.000	0.000	0.024	0.000
1241.9	0.000	0.000	0.000	0.991	0.000	0.008	0.008	0.001	0.004
2026.6	0.000	0.001	0.097	0.001	0.901	0.005	0.000	0.002	0.000
2149.9	0.001	0.000	0.002	0.019	0.005	0.910	0.009	0.001	0.013
2377.6	0.013	0.000	0.000	0.000	0.002	0.050	0.951	0.006	0.029
2452.5	0.001	0.000	0.001	0.000	0.009	0.000	0.005	0.983	0.000
2771.3	0.095	0.000	0.000	0.002	0.000	0.001	0.027	0.002	0.873

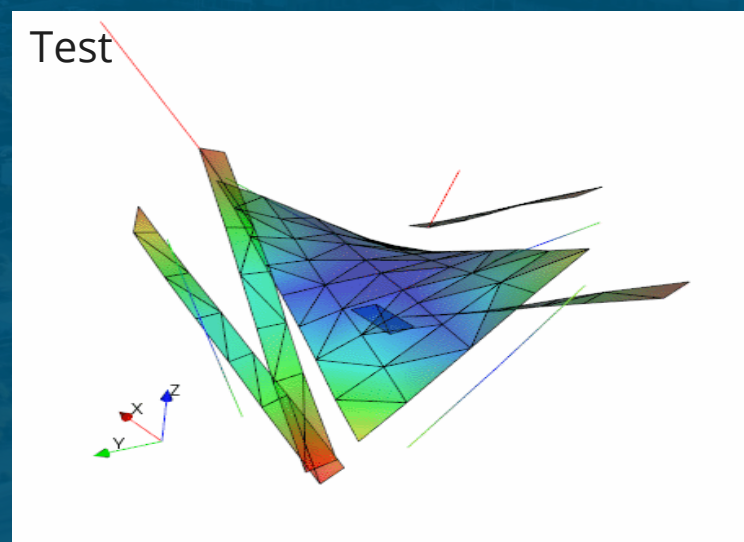
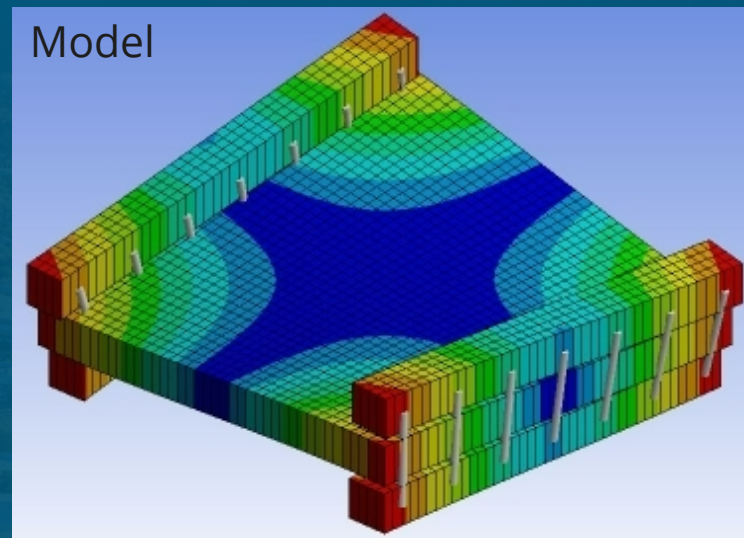
Frequency % Difference
3.31%
1.16%
-----
0.72%
-----
3.58%
2.90%
2.96%
1.39%
2.30%
1.01%



# Validation with Modal Test Data – Mode Shapes & MAC



Model Frequencies (Hz)	Test Frequencies (Hz)	% Difference	MAC Value
403.7	390.8	3.31	0.998
575.3	582.0	1.16	0.991
921.0	-----	-----	-----
1008.7	1001.5	0.72	0.900
1224.8	-----	-----	-----
1241.9	1288.0	3.58	0.991
2026.6	2087.2	2.90	0.901
2149.9	2215.5	2.96	0.910
2377.6	2345.0	1.39	0.951
2452.5	2397.4	2.30	0.983
2771.3	2799.5	1.01	0.873



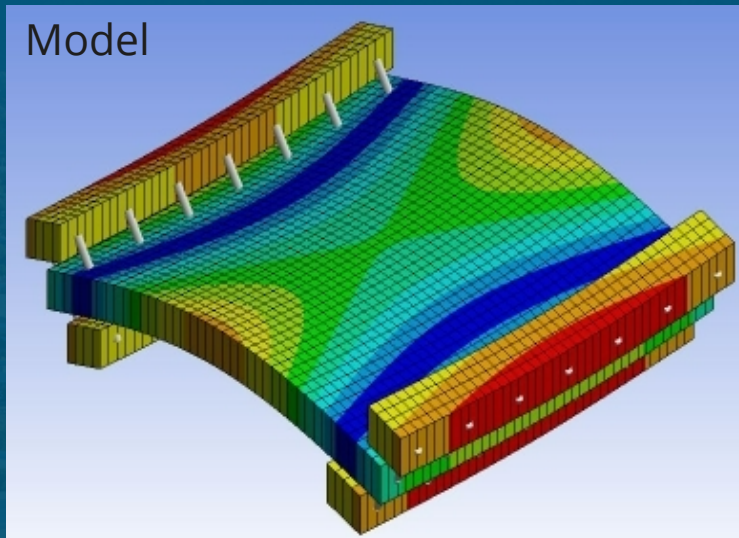


# Validation with Modal Test Data – Mode Shapes & MAC

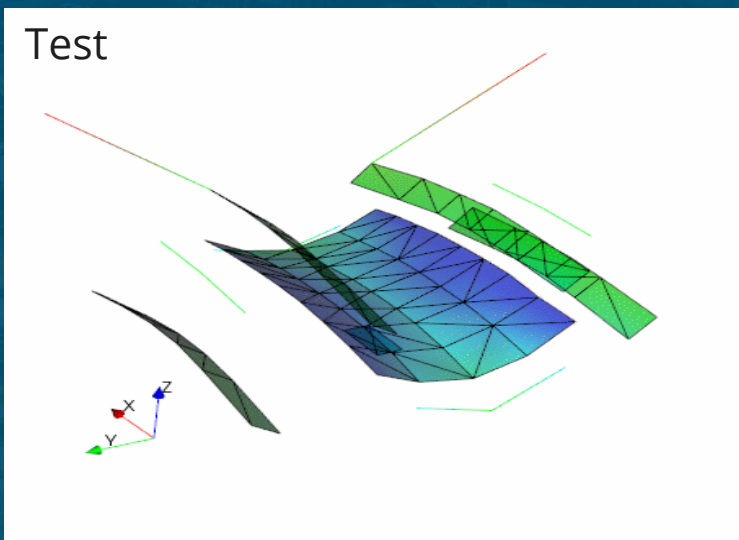


Model Frequencies (Hz)	Test Frequencies (Hz)	% Difference	MAC Value
403.7	390.8	3.31	0.998
575.3	582.0	1.16	0.991
921.0	-----	-----	-----
1008.7	1001.5	0.72	0.900
1224.8	-----	-----	-----
1241.9	1288.0	3.58	0.991
2026.6	2087.2	2.90	0.901
2149.9	2215.5	2.96	0.910
2377.6	2345.0	1.39	0.951
2452.5	2397.4	2.30	0.983
2771.3	2799.5	1.01	0.873

Model



Test

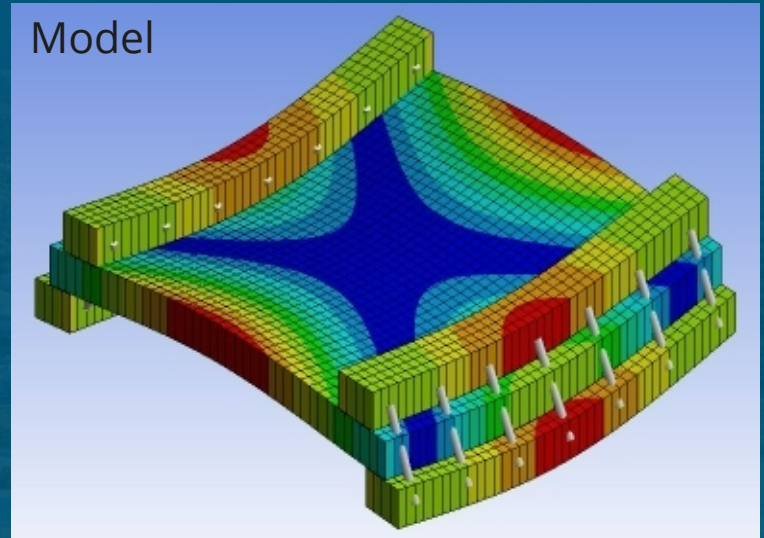




# Validation with Modal Test Data – Mode Shapes & MAC



Model Frequencies (Hz)	Test Frequencies (Hz)	% Difference	MAC Value
403.7	390.8	3.31	0.998
575.3	582.0	1.16	0.991
921.0	-----	-----	-----
1008.7	1001.5	0.72	0.900
1224.8	-----	-----	-----
1241.9	1288.0	3.58	0.991
2026.6	2087.2	2.90	0.901
2149.9	2215.5	2.96	0.910
2377.6	2345.0	1.39	0.951
2452.5	2397.4	2.30	0.983
2771.3	2799.5	1.01	0.873

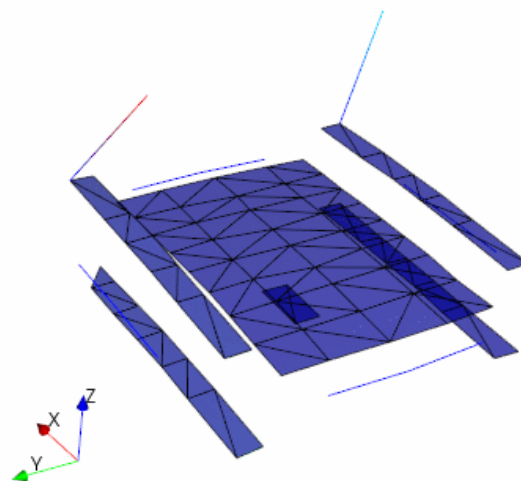
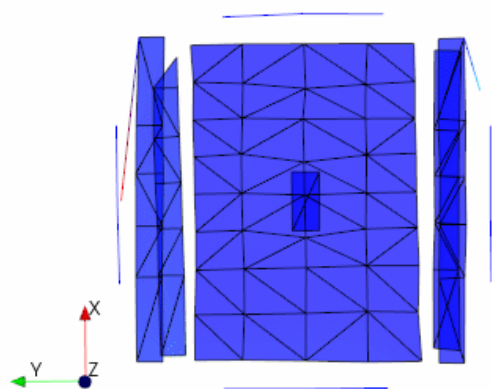
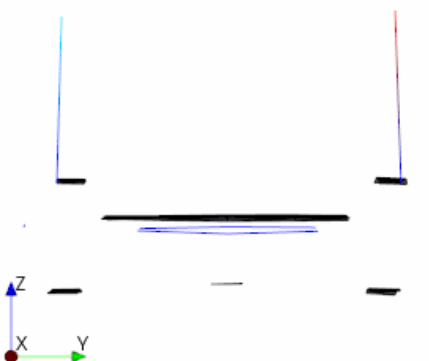
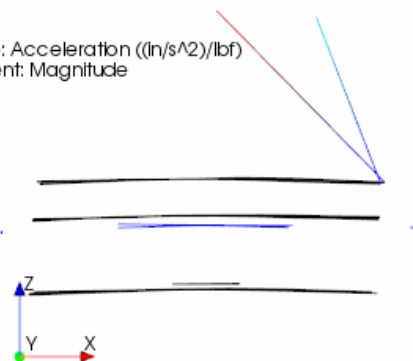


Test

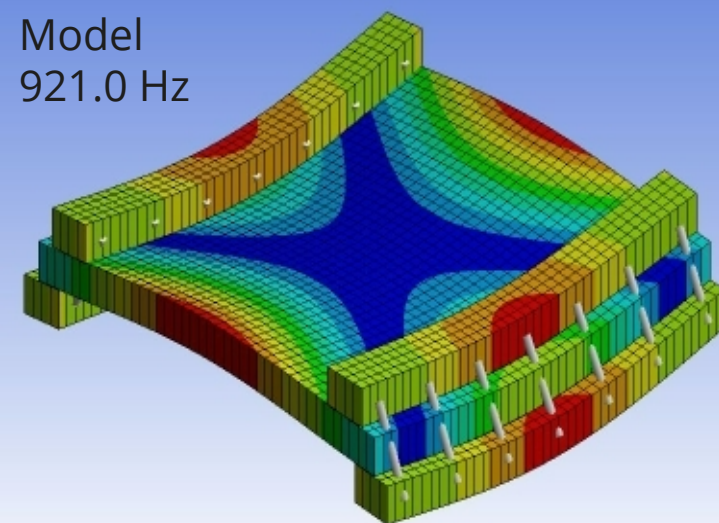


Displacement:  
Mode 6  
Component: Magnitude  
Frequency: 922.763 Hz  
Damping: 1.181 %Cr  
IDLine1: Generated from reference 1000X-  
IDLine4:

Contour:  
Mode 6  
Data Type: Acceleration ((In/s^2)/lbf)  
Component: Magnitude



Model  
921.0 Hz

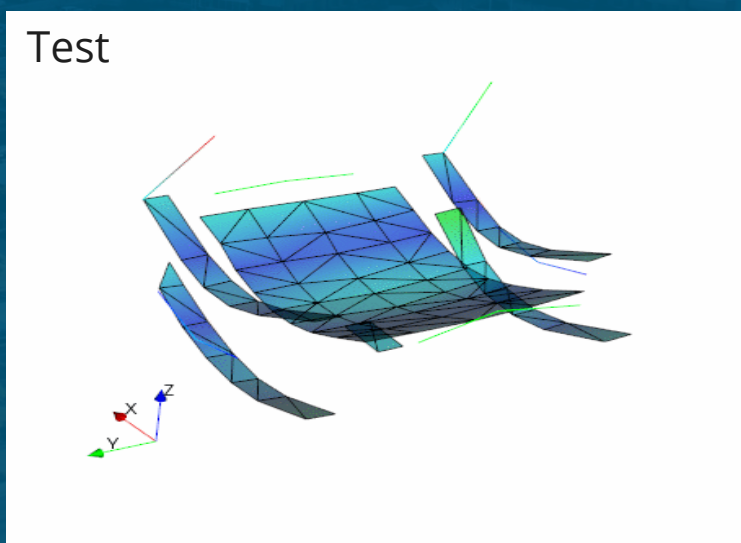
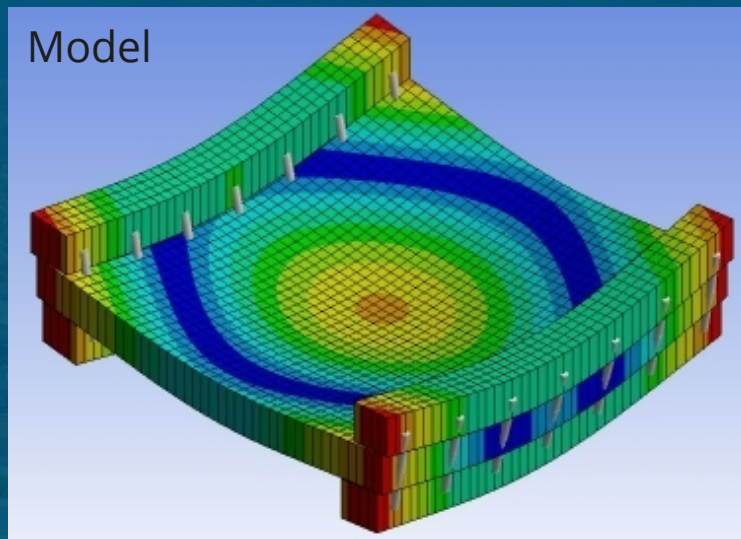




# Validation with Modal Test Data – Mode Shapes & MAC



Model Frequencies (Hz)	Test Frequencies (Hz)	% Difference	MAC Value
403.7	390.8	3.31	0.998
575.3	582.0	1.16	0.991
921.0	-----	-----	-----
1008.7	1001.5	0.72	0.900
1224.8	-----	-----	-----
1241.9	1288.0	3.58	0.991
2026.6	2087.2	2.90	0.901
2149.9	2215.5	2.96	0.910
2377.6	2345.0	1.39	0.951
2452.5	2397.4	2.30	0.983
2771.3	2799.5	1.01	0.873

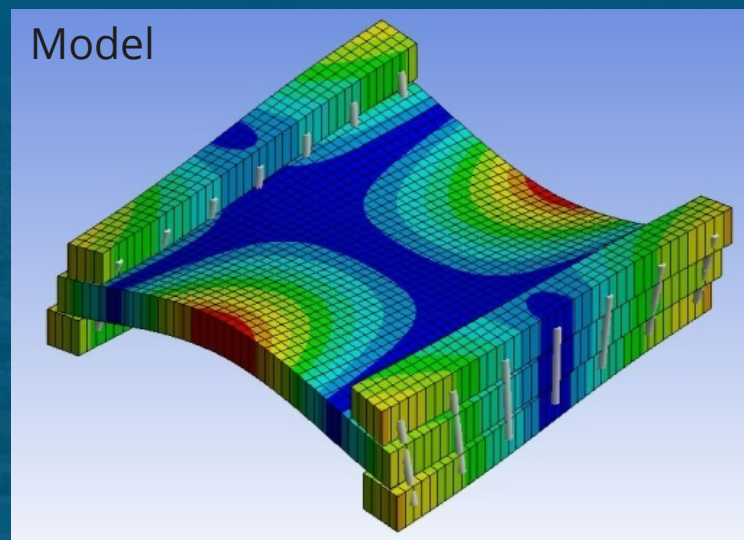




# Validation with Modal Test Data – Mode Shapes & MAC

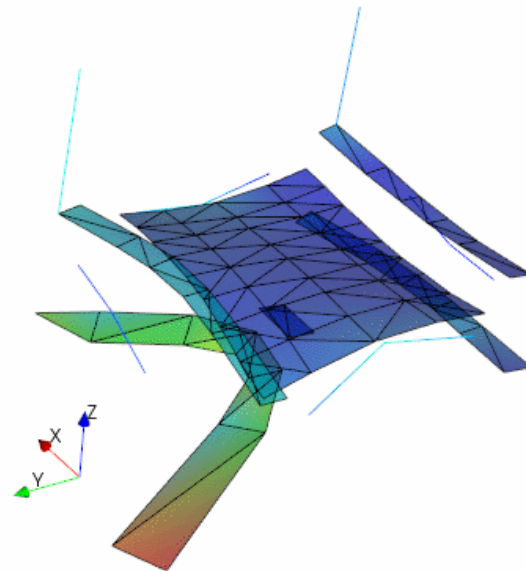
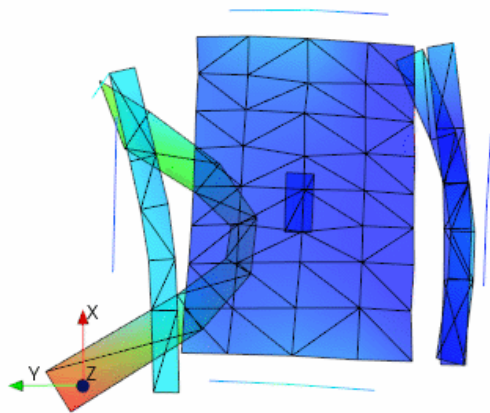
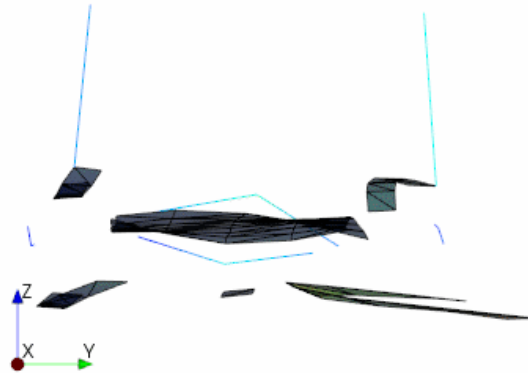
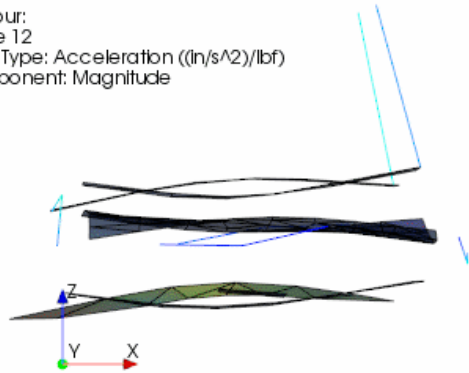


Model Frequencies (Hz)	Test Frequencies (Hz)	% Difference	MAC Value
403.7	390.8	3.31	0.998
575.3	582.0	1.16	0.991
921.0	-----	-----	-----
1008.7	1001.5	0.72	0.900
1224.8	-----	-----	-----
1241.9	1288.0	3.58	0.991
2026.6	2087.2	2.90	0.901
2149.9	2215.5	2.96	0.910
2377.6	2345.0	1.39	0.951
2452.5	2397.4	2.30	0.983
2771.3	2799.5	1.01	0.873

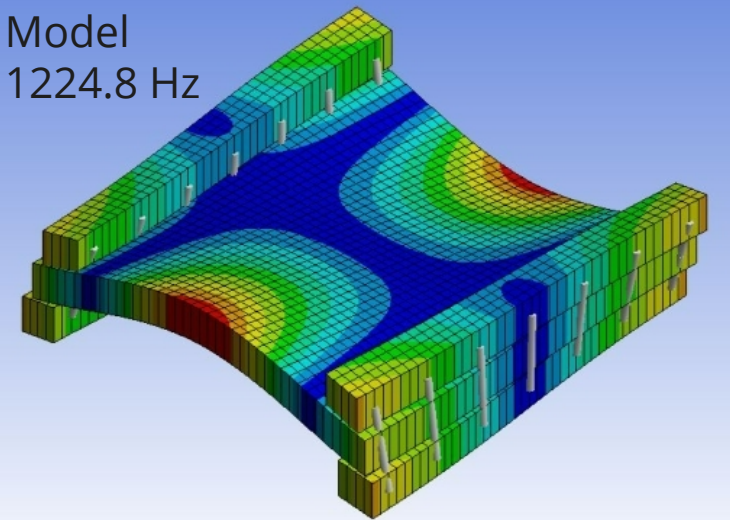




Displacement:  
Mode 12  
Component: Magnitude  
Frequency: 1377.750 Hz  
Damping: 1.724%Cr  
IDLine1: Generated from reference 1000X-  
IDLine4:



Model  
1224.8 Hz

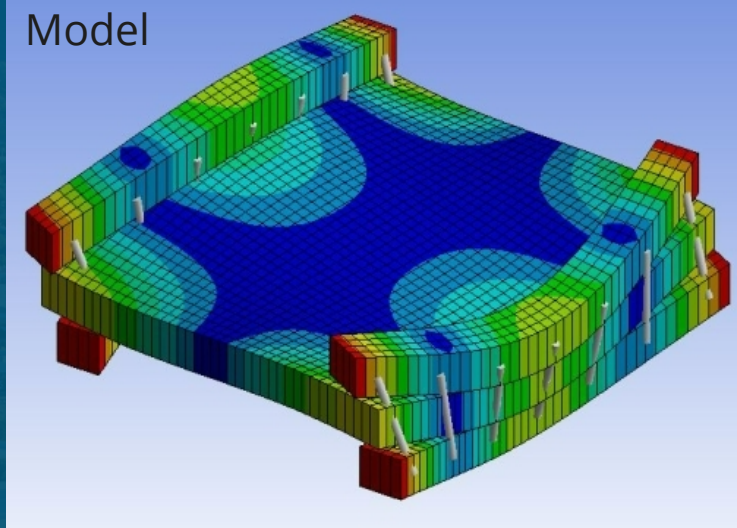


# Validation with Modal Test Data – Mode Shapes & MAC

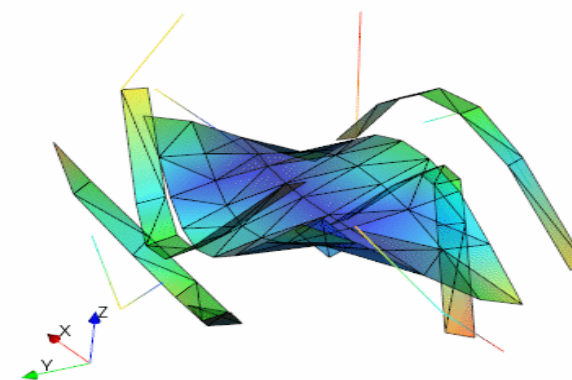


Model Frequencies (Hz)	Test Frequencies (Hz)	% Difference	MAC Value
403.7	390.8	3.31	0.998
575.3	582.0	1.16	0.991
921.0	-----	-----	-----
1008.7	1001.5	0.72	0.900
1224.8	-----	-----	-----
1241.9	1288.0	3.58	0.991
2026.6	2087.2	2.90	0.901
2149.9	2215.5	2.96	0.910
2377.6	2345.0	1.39	0.951
2452.5	2397.4	2.30	0.983
2771.3	2799.5	1.01	0.873

Model



Test

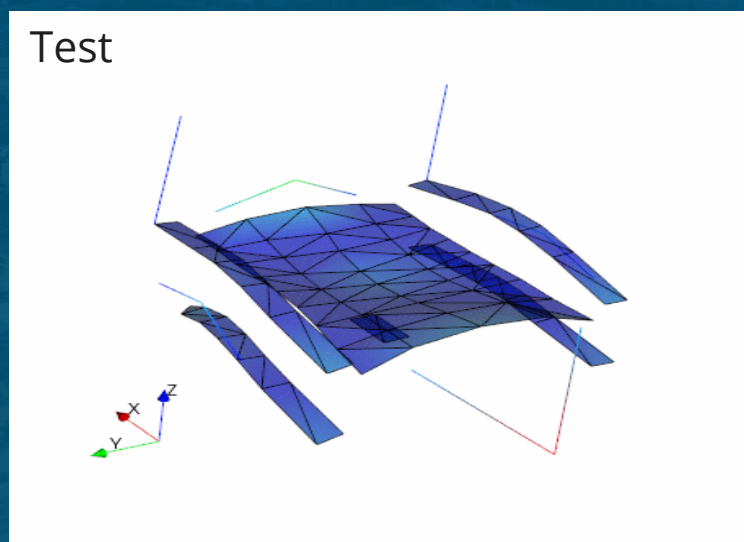
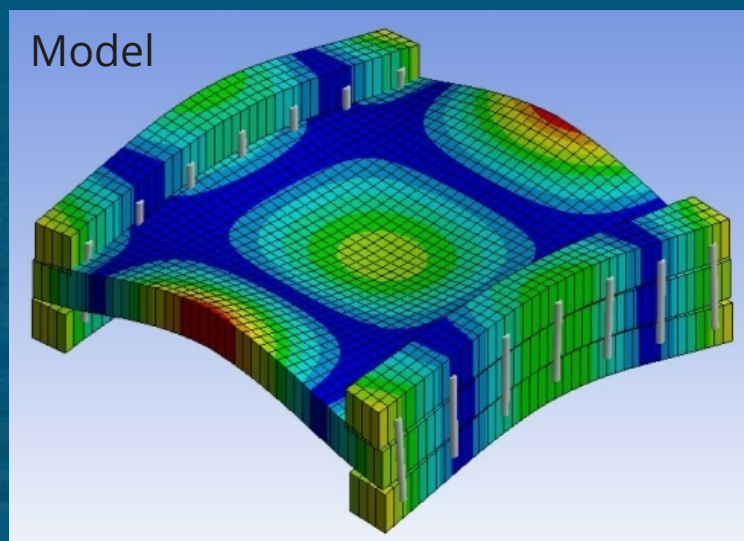




# Validation with Modal Test Data – Mode Shapes & MAC



Model Frequencies (Hz)	Test Frequencies (Hz)	% Difference	MAC Value
403.7	390.8	3.31	0.998
575.3	582.0	1.16	0.991
921.0	-----	-----	-----
1008.7	1001.5	0.72	0.900
1224.8	-----	-----	-----
1241.9	1288.0	3.58	0.991
2026.6	2087.2	2.90	0.901
2149.9	2215.5	2.96	0.910
2377.6	2345.0	1.39	0.951
2452.5	2397.4	2.30	0.983
2771.3	2799.5	1.01	0.873

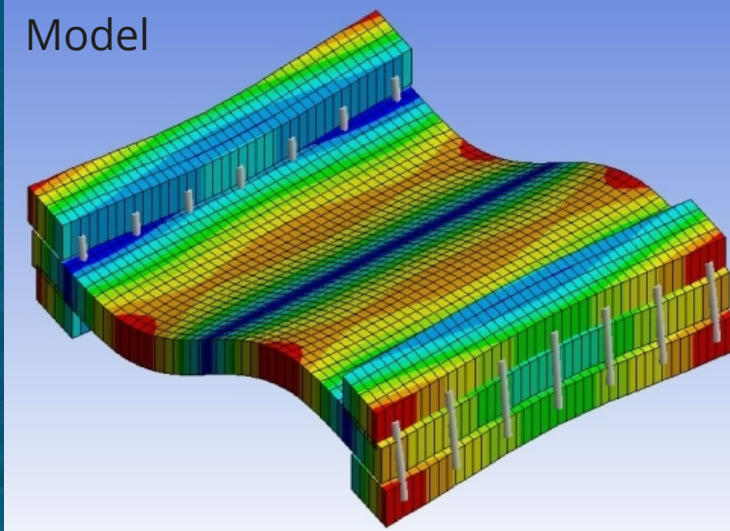


# Validation with Modal Test Data – Mode Shapes & MAC

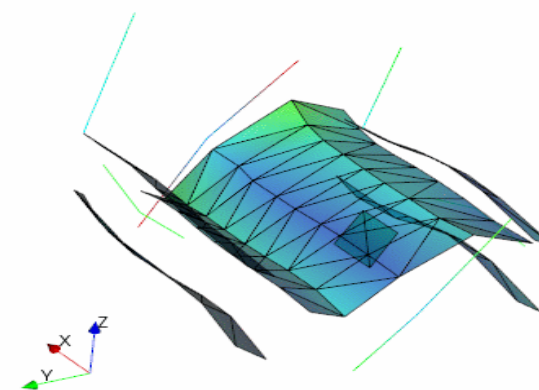


Model Frequencies (Hz)	Test Frequencies (Hz)	% Difference	MAC Value
403.7	390.8	3.31	0.998
575.3	582.0	1.16	0.991
921.0	-----	-----	-----
1008.7	1001.5	0.72	0.900
1224.8	-----	-----	-----
1241.9	1288.0	3.58	0.991
2026.6	2087.2	2.90	0.901
2149.9	2215.5	2.96	0.910
2377.6	2345.0	1.39	0.951
2452.5	2397.4	2.30	0.983
2771.3	2799.5	1.01	0.873

Model



Test



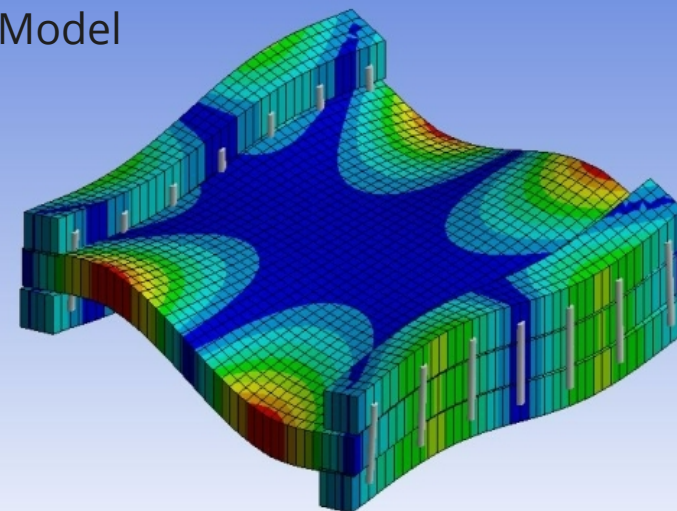


# Validation with Modal Test Data – Mode Shapes & MAC

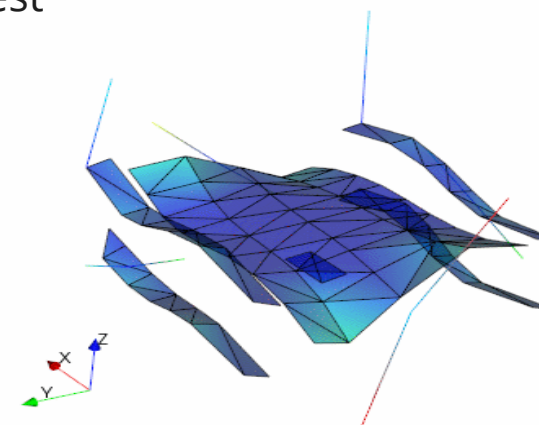


Model Frequencies (Hz)	Test Frequencies (Hz)	% Difference	MAC Value
403.7	390.8	3.31	0.998
575.3	582.0	1.16	0.991
921.0	-----	-----	-----
1008.7	1001.5	0.72	0.900
1224.8	-----	-----	-----
1241.9	1288.0	3.58	0.991
2026.6	2087.2	2.90	0.901
2149.9	2215.5	2.96	0.910
2377.6	2345.0	1.39	0.951
2452.5	2397.4	2.30	0.983
2771.3	2799.5	1.01	0.873

Model



Test

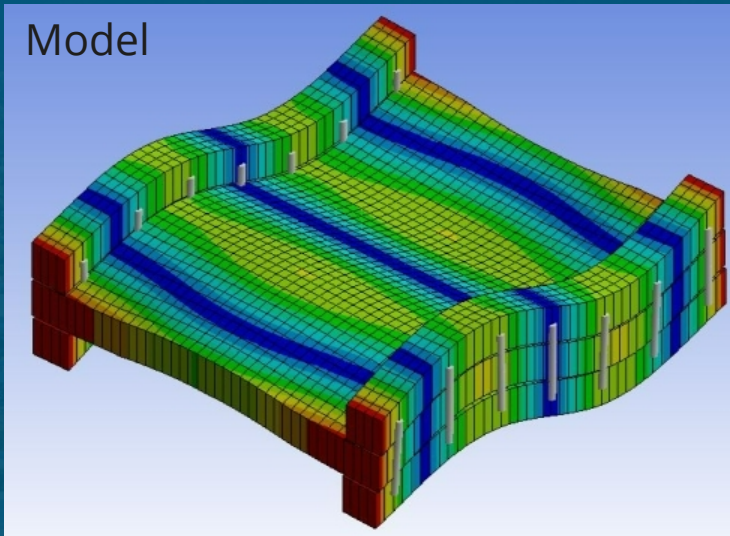


# Validation with Modal Test Data – Mode Shapes & MAC

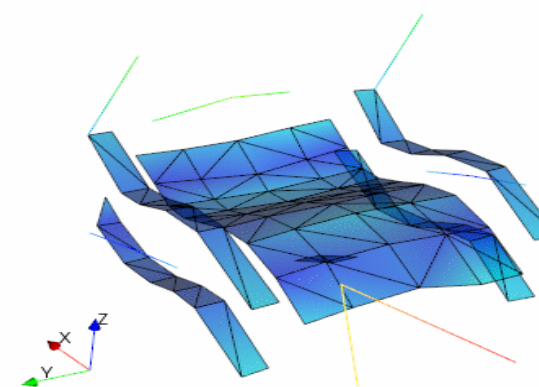


Model Frequencies (Hz)	Test Frequencies (Hz)	% Difference	MAC Value
403.7	390.8	3.31	0.998
575.3	582.0	1.16	0.991
921.0	-----	-----	-----
1008.7	1001.5	0.72	0.900
1224.8	-----	-----	-----
1241.9	1288.0	3.58	0.991
2026.6	2087.2	2.90	0.901
2149.9	2215.5	2.96	0.910
2377.6	2345.0	1.39	0.951
2452.5	2397.4	2.30	0.983
2771.3	2799.5	1.01	0.873

Model



Test



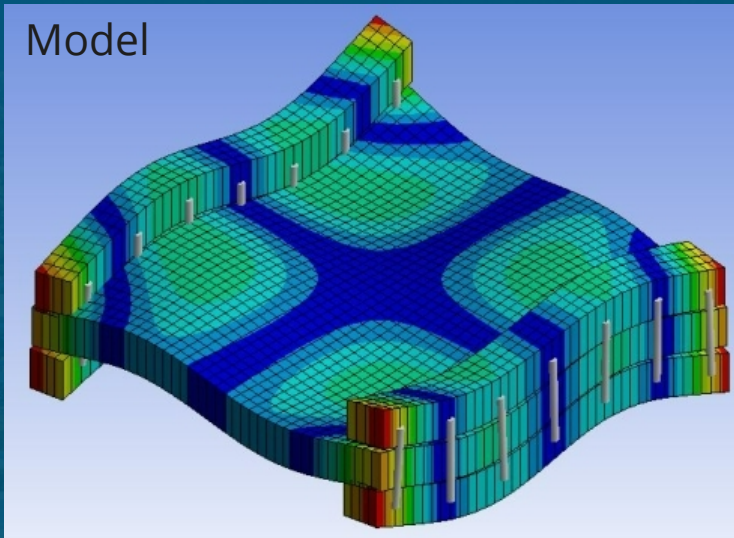


# Validation with Modal Test Data – Mode Shapes & MAC

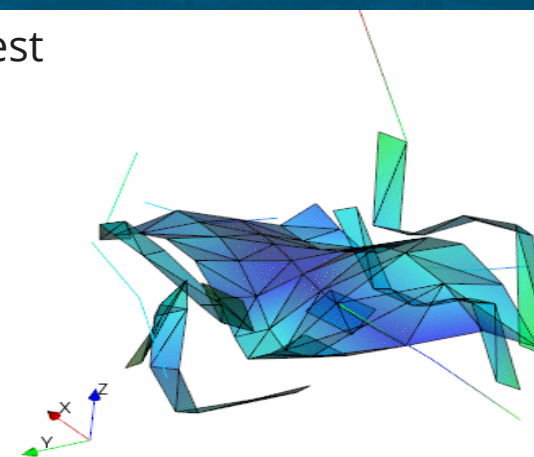


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2771.3	2799.5	1.01	0.873

Model



Test





## Model Performance in the Modal Domain

- Relatively accurate up to  $\sim 3000$  Hz
  - Not as good as the bare plate model
- Accurate mode shape and frequency for the 1kHz mode
- Some modes did not match with the test
  - Not trying to match the test exactly
  - Possibly caused by simplifications



# Acknowledgements



## Co-authors and Mentors

- Vit Babuska, Dave Soine, and Daniel Lee

## Sandia Co-workers

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