



Dead Ends and Challenges in Simplified Finite Element Modeling of a Resonant Plate



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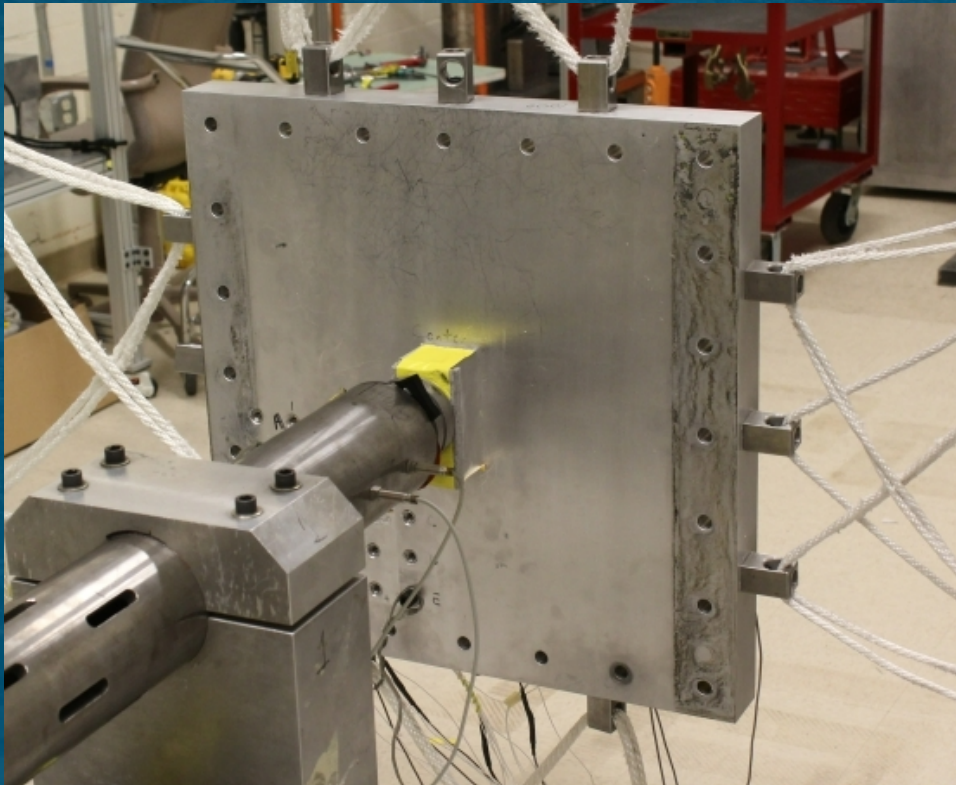


Create a **model for design** that is as **simple** as it can be and no more complicated than it must be to provide **reasonably accurate results**.

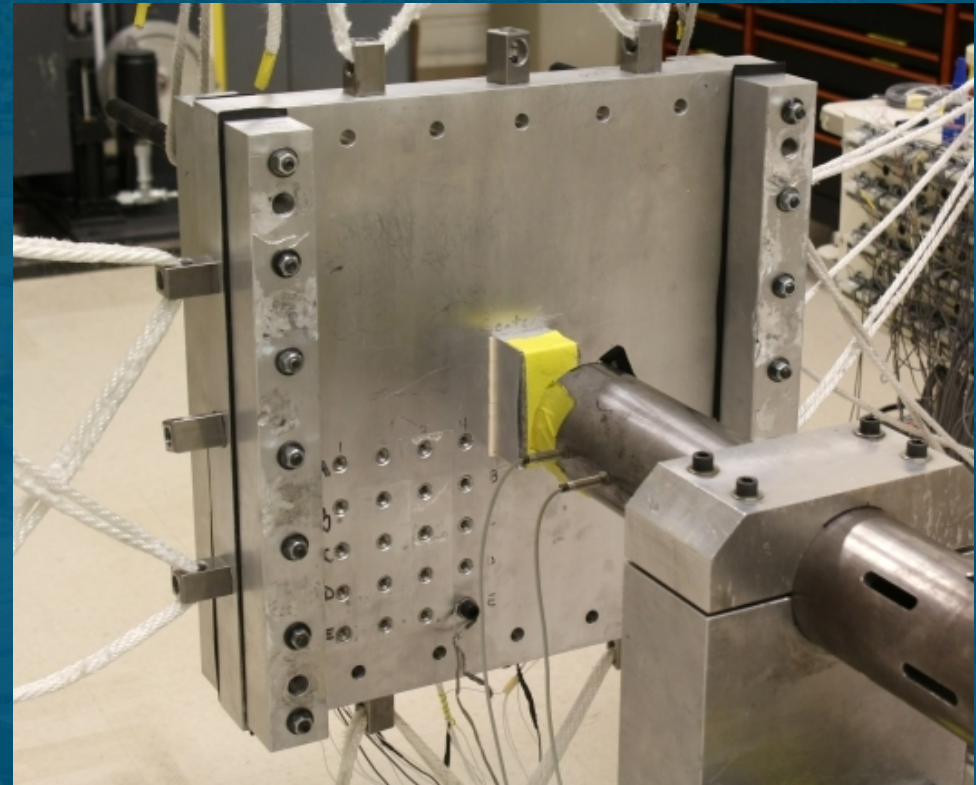
1kHz Resonant Plate



Model the Bare Plate



Then Add Damping Bars



How These Presentations are Laid Out



Talk 1:

- Model Overviews & Modal Verification

Talk 2:

- Lessons Learned during Model Development
 - Modeling the Bare Plate
 - Attaching the Damping Bars

Talk 3:

- Shock Verification & Application to Other Plates

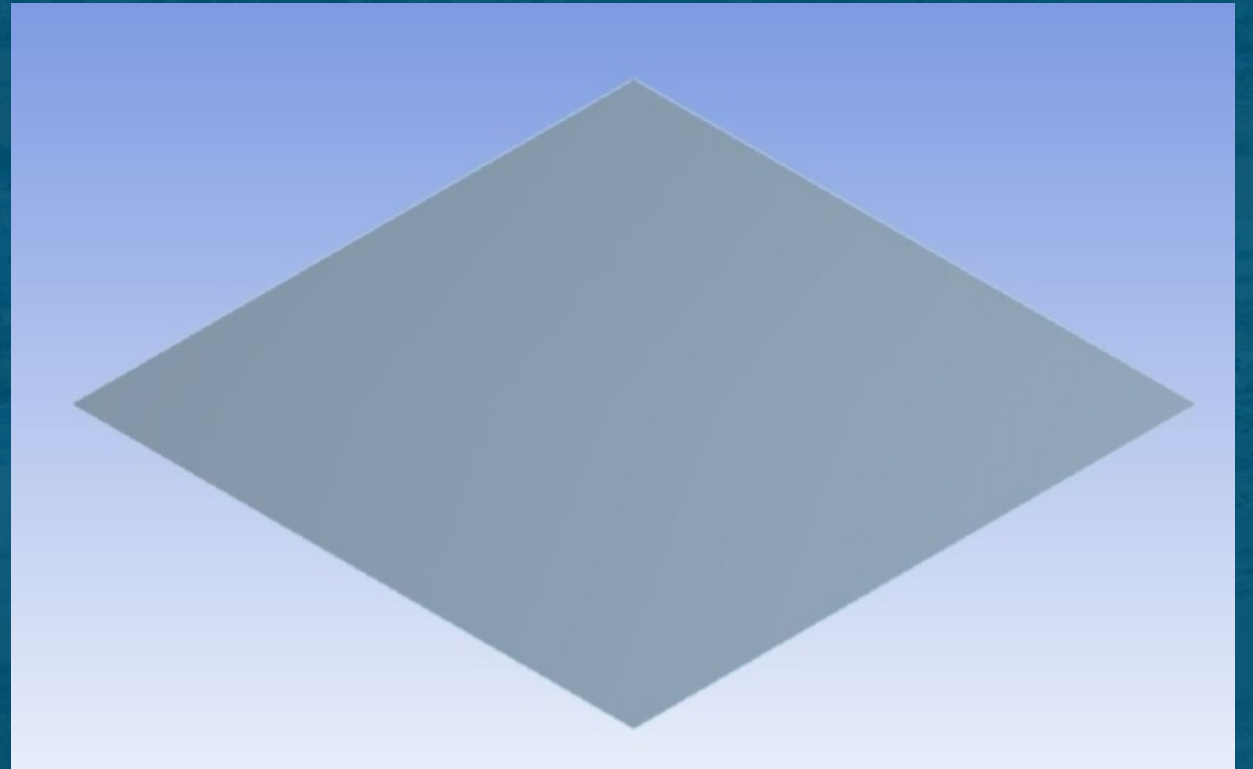
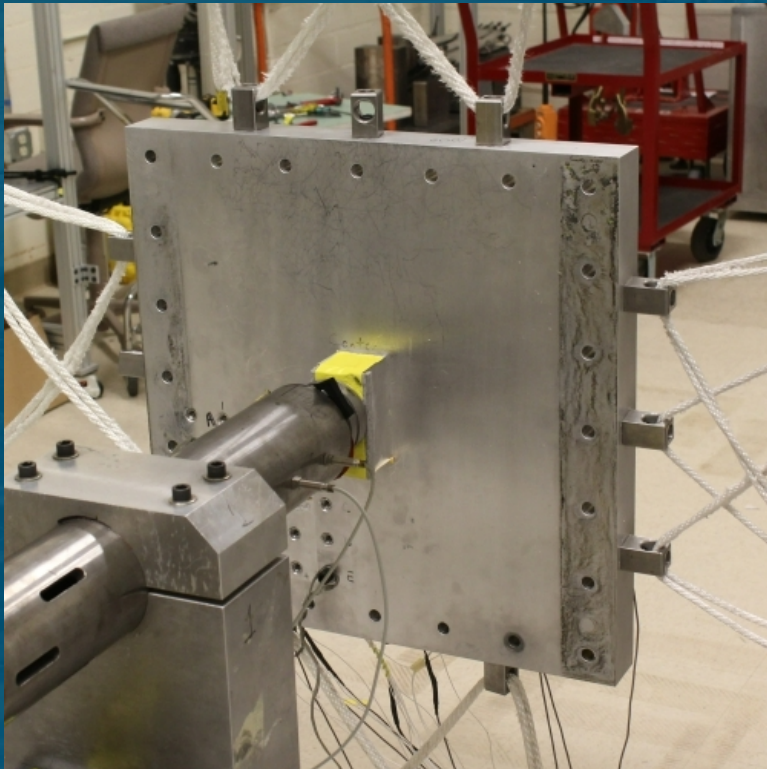


Modeling the Bare Plate

Model for the Bare Plate



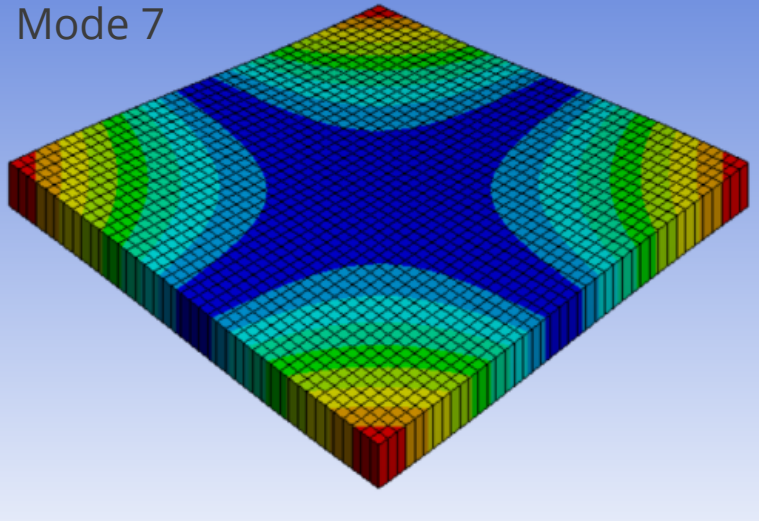
- Starting Point: Shell Element Model



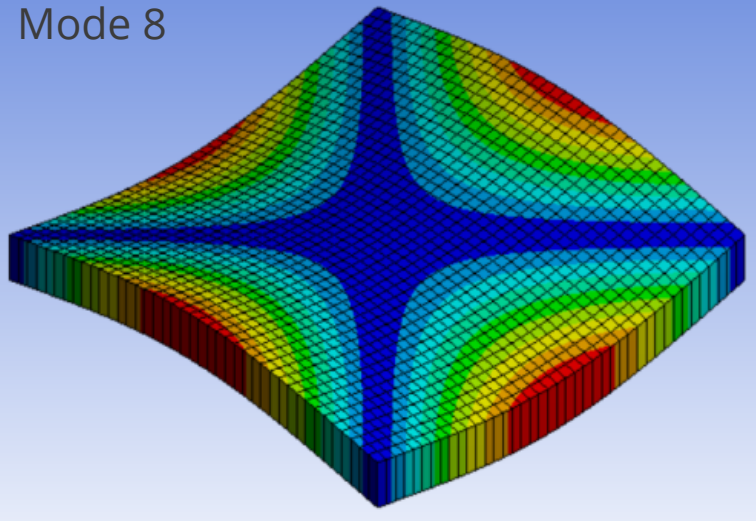
Starting Point: 2 in. Thick Plate



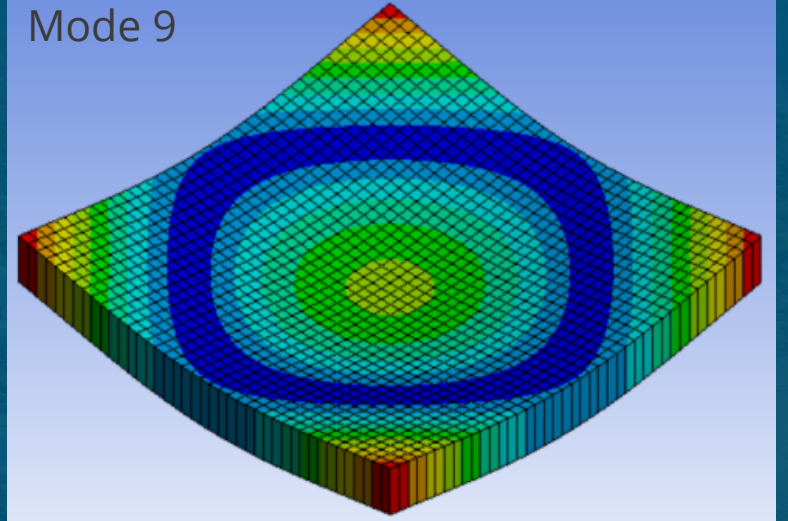
Mode 7



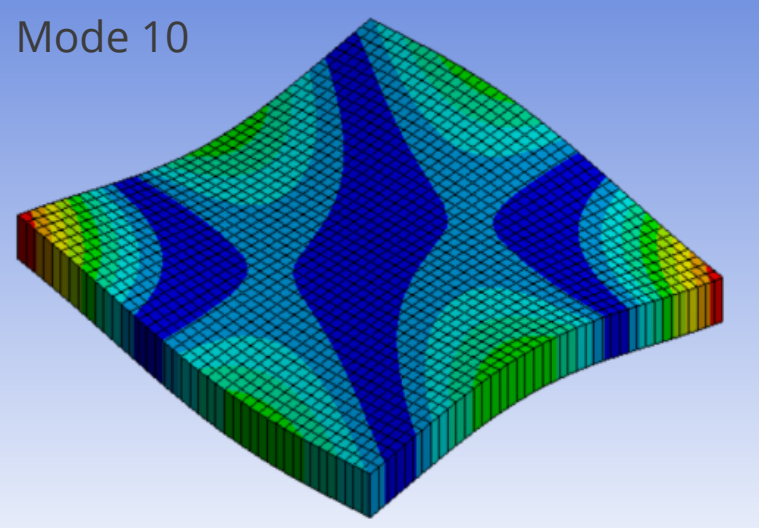
Mode 8



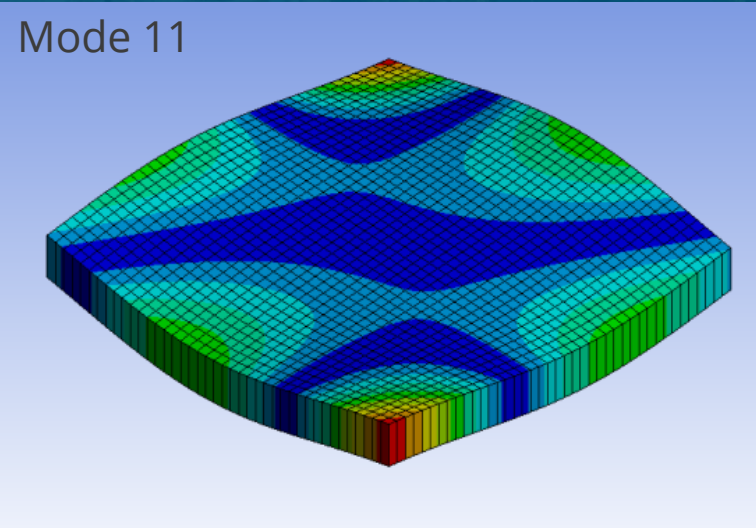
Mode 9



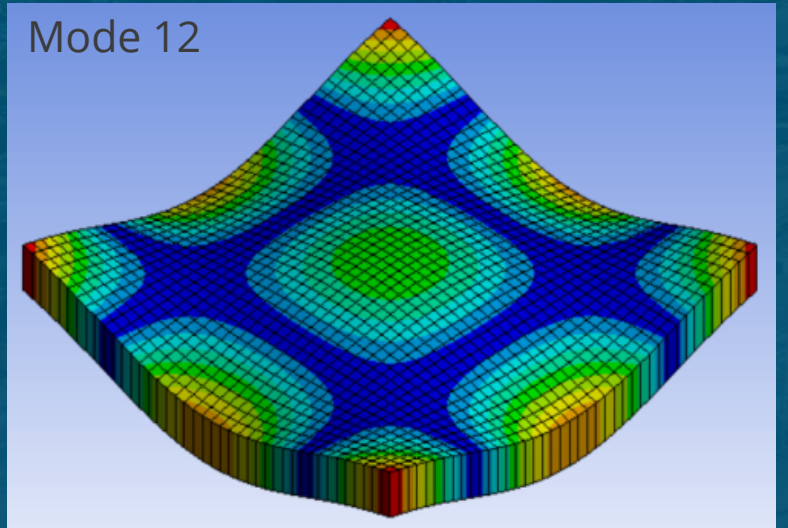
Mode 10



Mode 11



Mode 12





Model Frequency (Hz)	Test Frequency (Hz)	% Difference
580.6	545.0	6.53%
867.0	789.6	9.80%
1092.0	1020.0	7.06%
1466.2	1350.0	8.61%
1466.2	1350.0	8.61%
2564.8	2313.8	10.85%

Comparison to Test



- Model frequencies too high
- $\omega_n = \sqrt{k/m}$
- Either:
 - k is too high
 - m is too low

Model Frequency (Hz)	Test Frequency (Hz)	% Difference
580.6	545.0	6.53%
867.0	789.6	9.80%
1092.0	1020.0	7.06%
1466.2	1350.0	8.61%
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2564.8	2313.8	10.85%

Re-Examine Plate

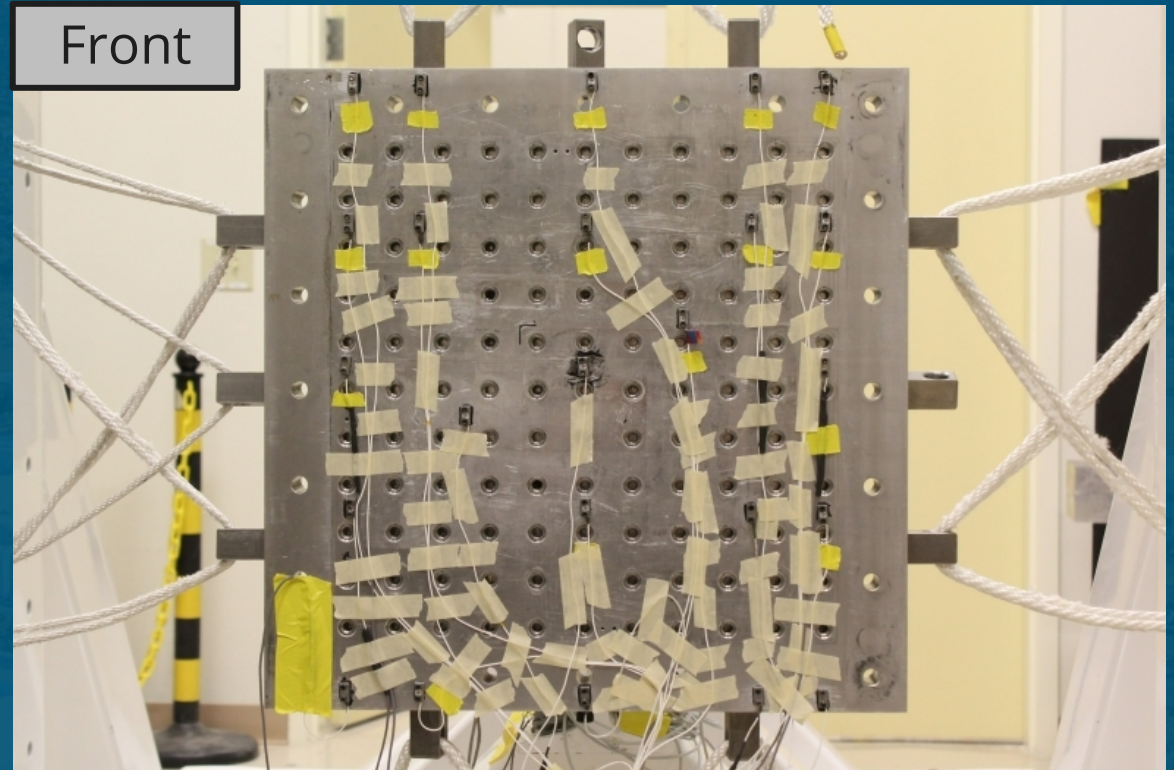
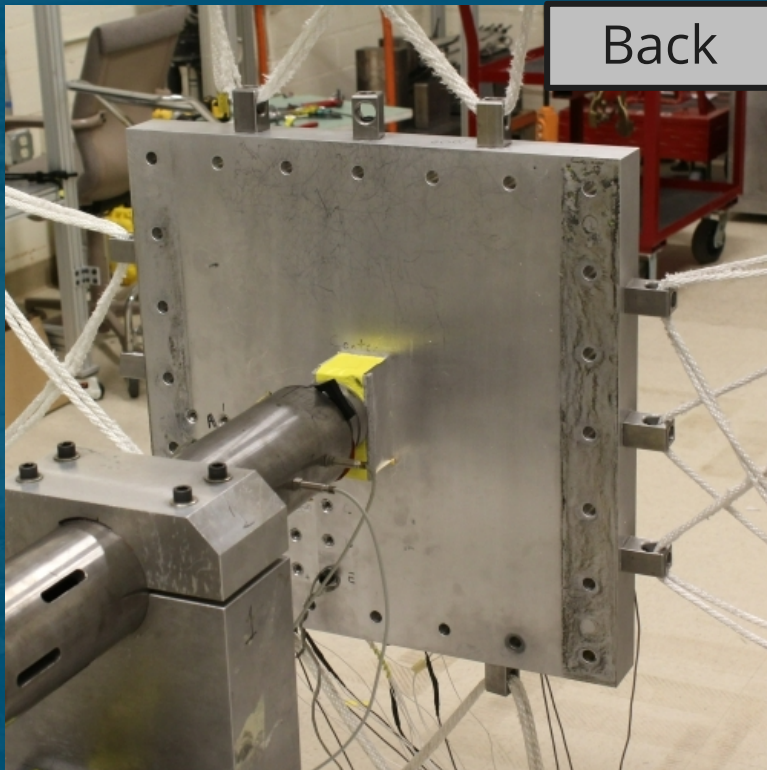


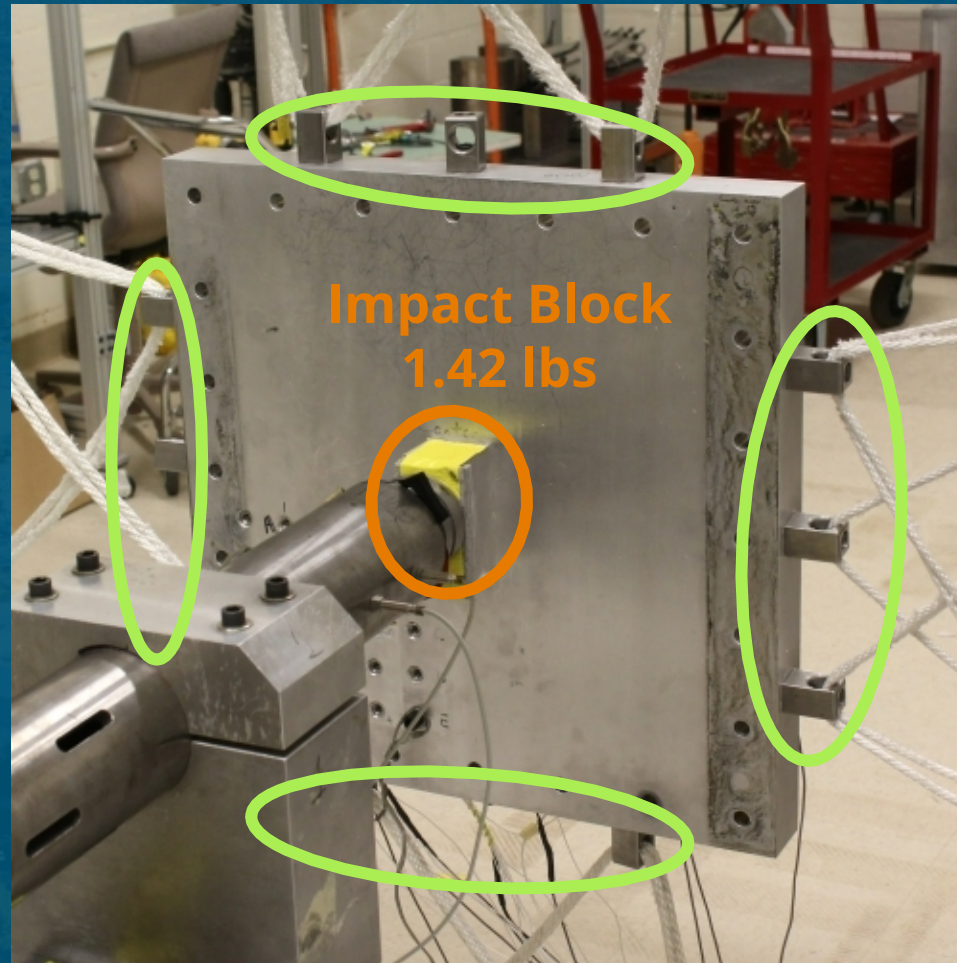
Plate has many holes for bolting test articles
Holes reduce the stiffness of the plate

Stiffness Adjustment



- Adjusted material stiffness (E)
 - Extreme changes not enough
 - $9.7e6$ psi instead of $10e6$ psi
- Model must be missing mass

Unmodeled Mass on the Bare Plate

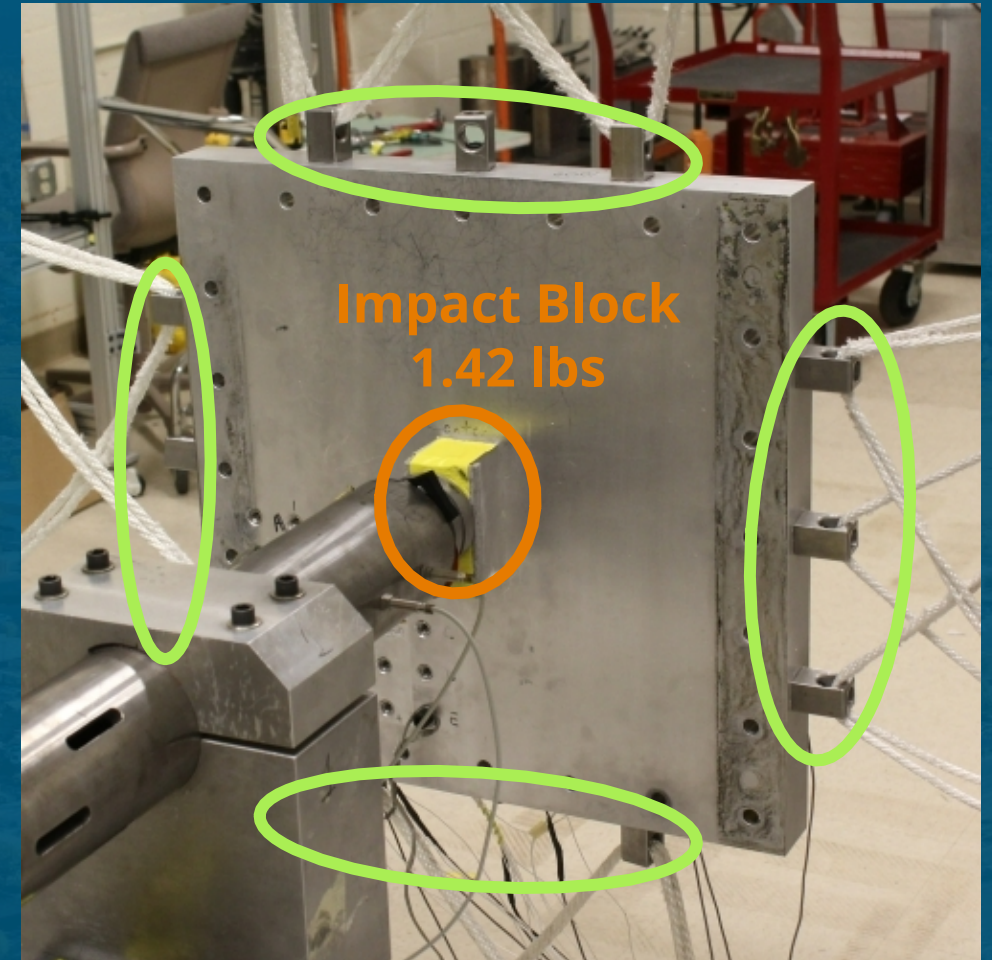


Mounting Blocks
0.31 lbs each

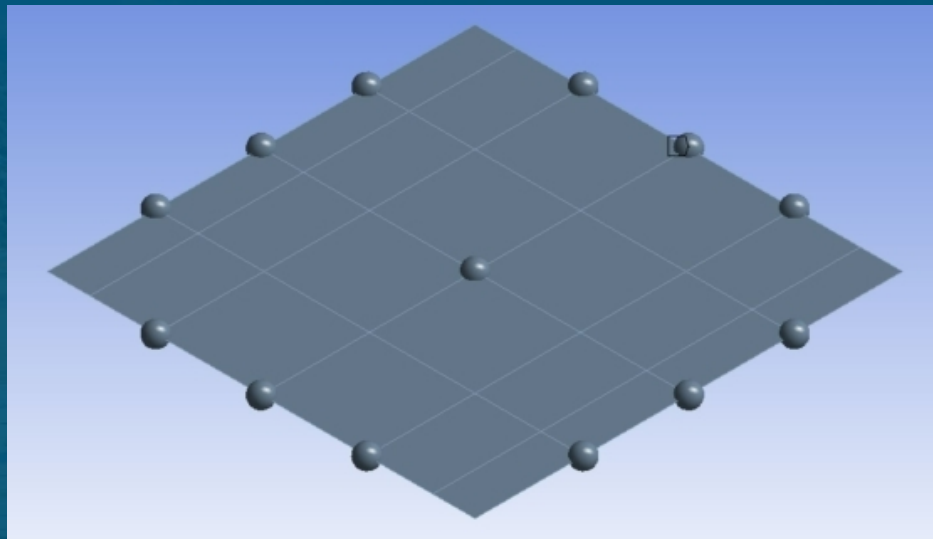
Unmodeled Mass on the Bare Plate



- Plate: 80 lbs
- Masses are tiny ($< 2\%$)
- Large moment arm & motion
- Model as point masses

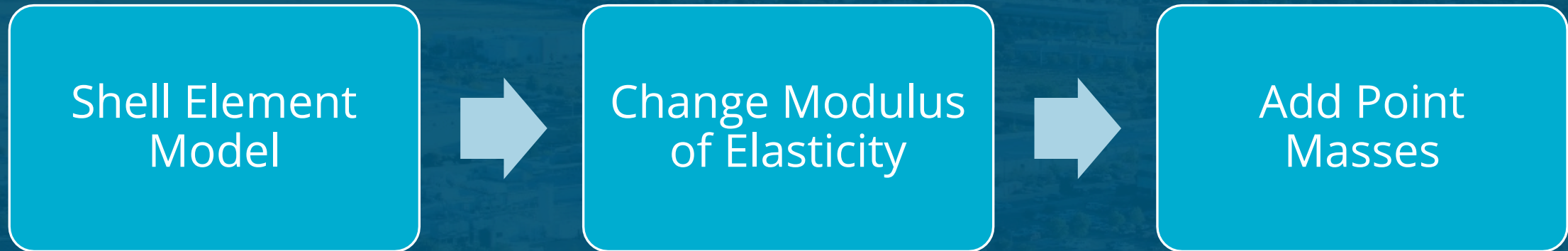


Final Model of the Bare Plate



Even small masses must be accounted for

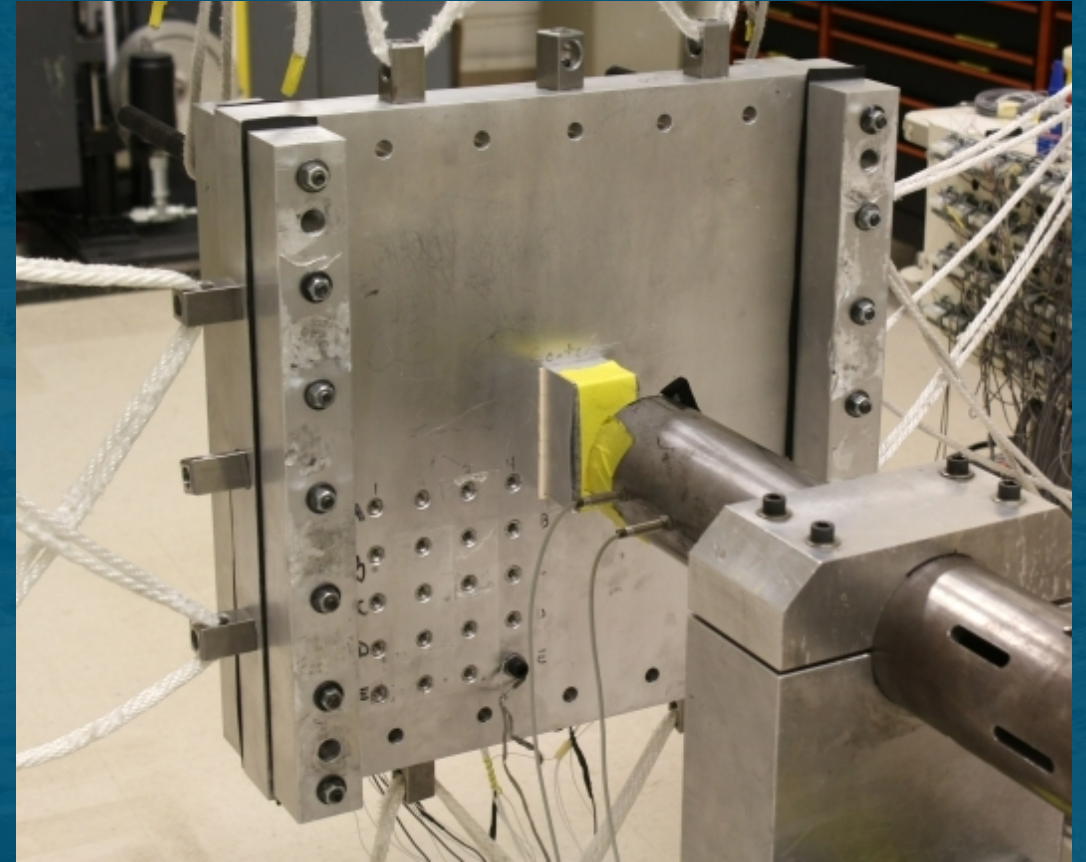
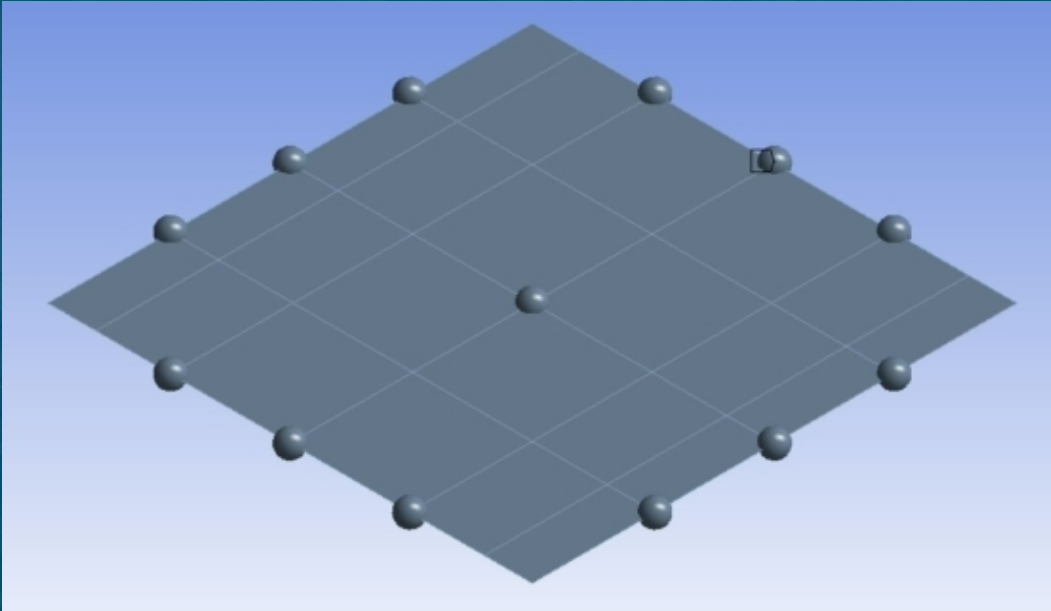
Model Frequencies (Hz)	Test Frequencies (Hz)	% Difference	MAC Value
559.0	545.0	2.57%	1.000
798.6	789.6	1.15%	1.000
1039.2	1020.0	1.88%	0.999
1388.0	1350.0	2.82%	0.999
2381.3	2347.3	1.45%	0.688
2453.9	2313.0	6.09%	0.644
2488.5	2365.0	5.22%	0.665
3150.0	3081.5	2.22%	0.991





Attaching Damping Bars

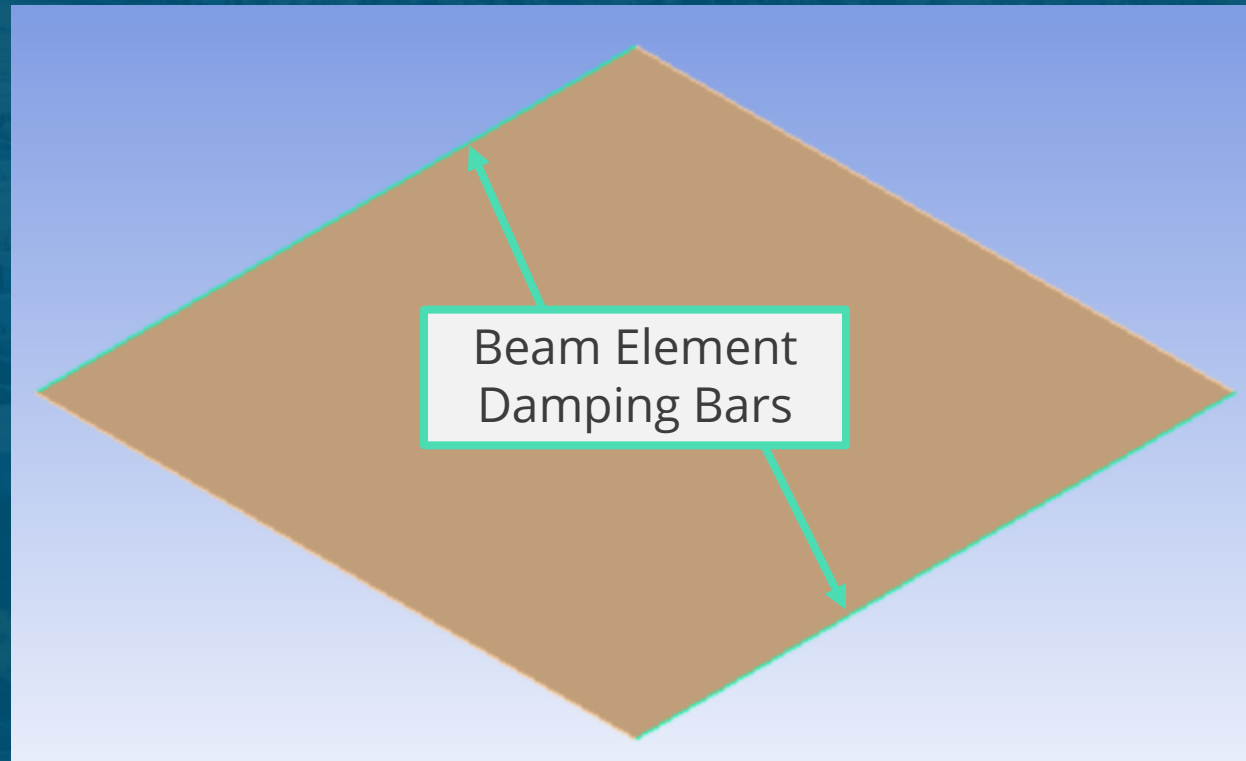
Adding Damping Bars to the Model



Adding Damping Bars to the Model



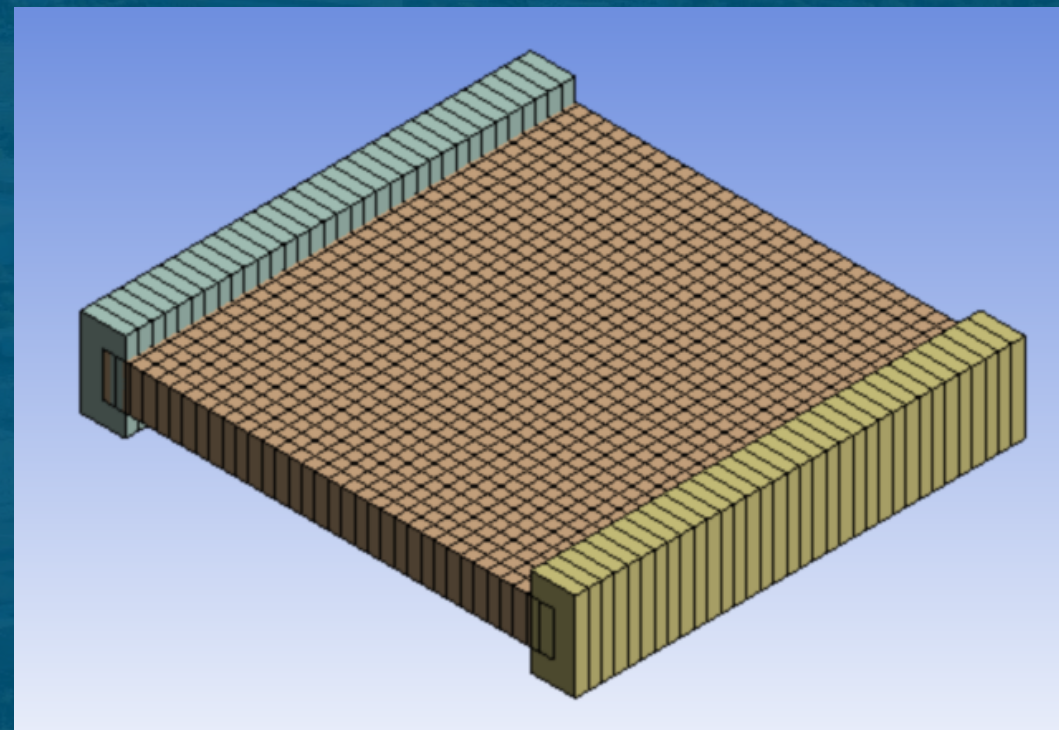
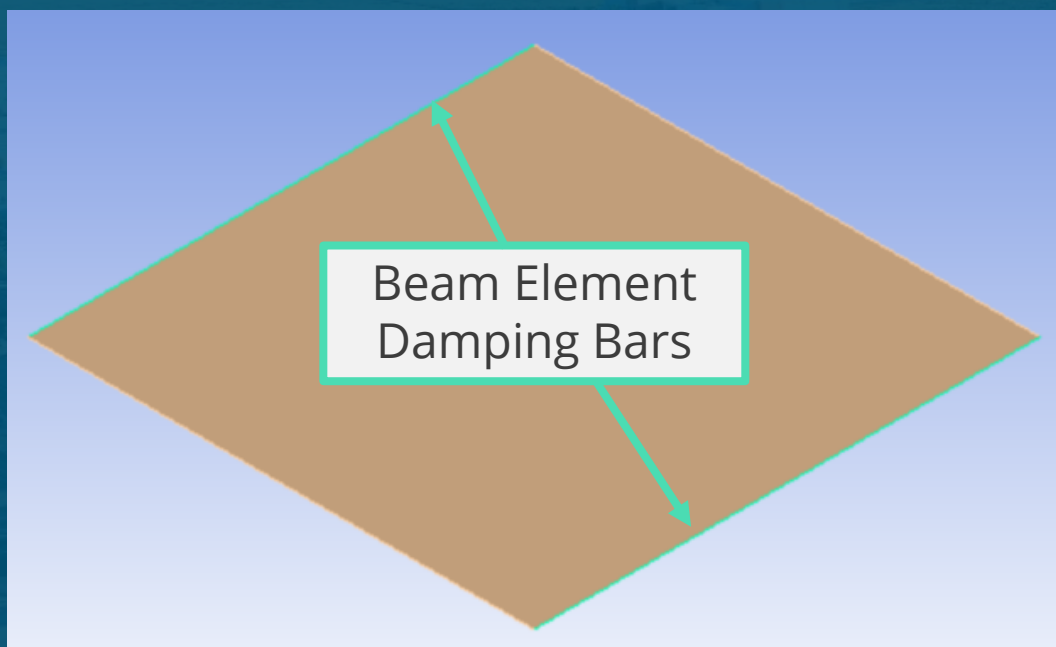
Approach #1: Model bars as beams, bonded to edges of the plate



Adding Damping Bars to the Model



Approach #1: Model bars as beams, bonded to edges of the plate

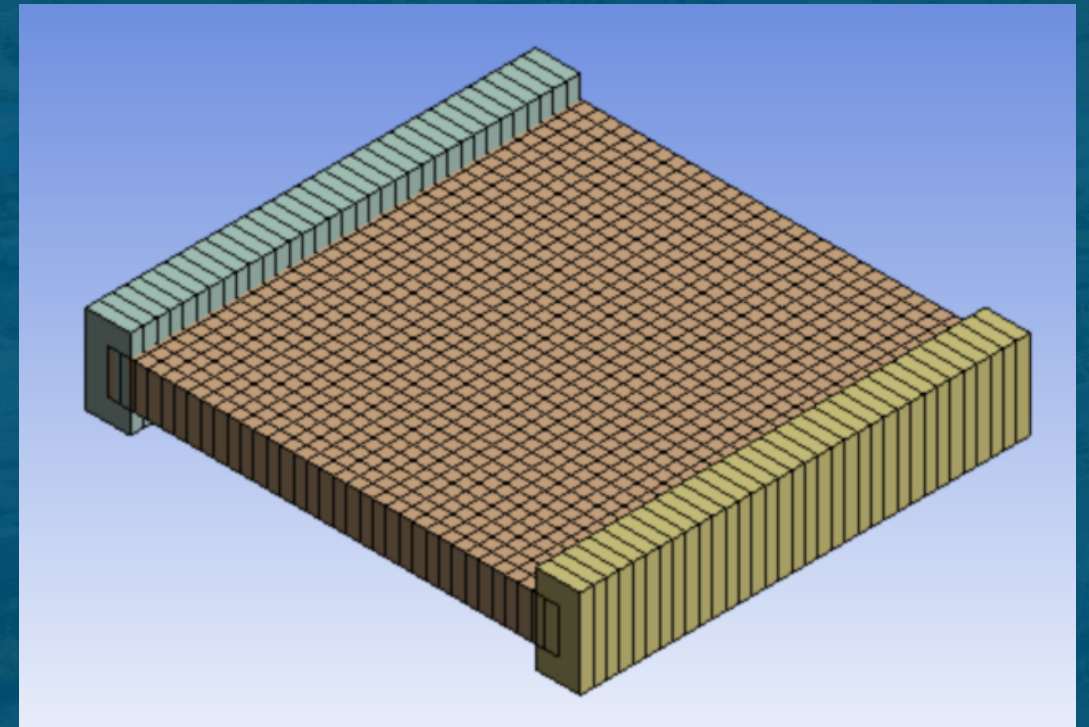
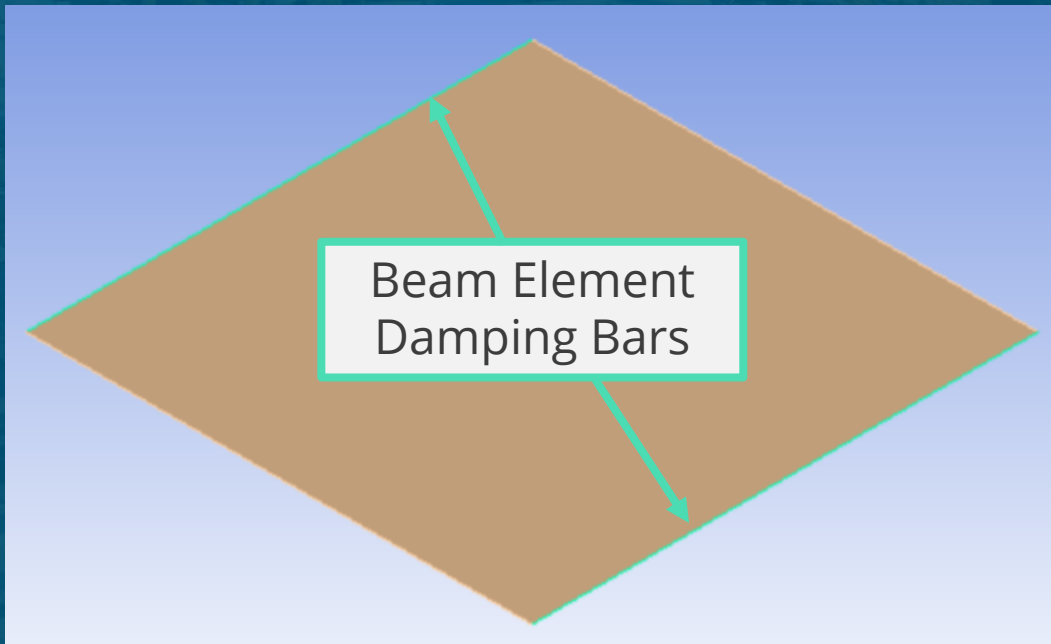


Adding Damping Bars to the Model



Approach #1: Model bars as beams, bonded to edges of the plate

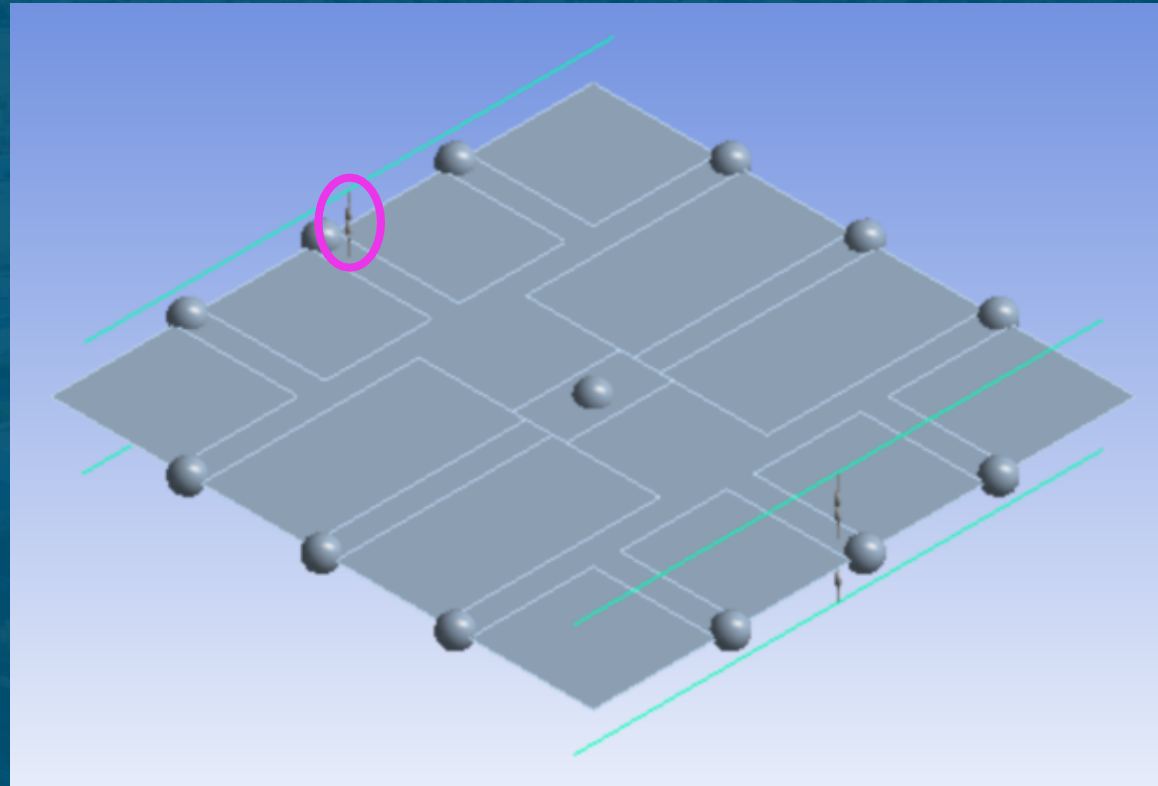
- Results: Connection too stiff, unrealistic behavior



Adding Damping Bars to the Model

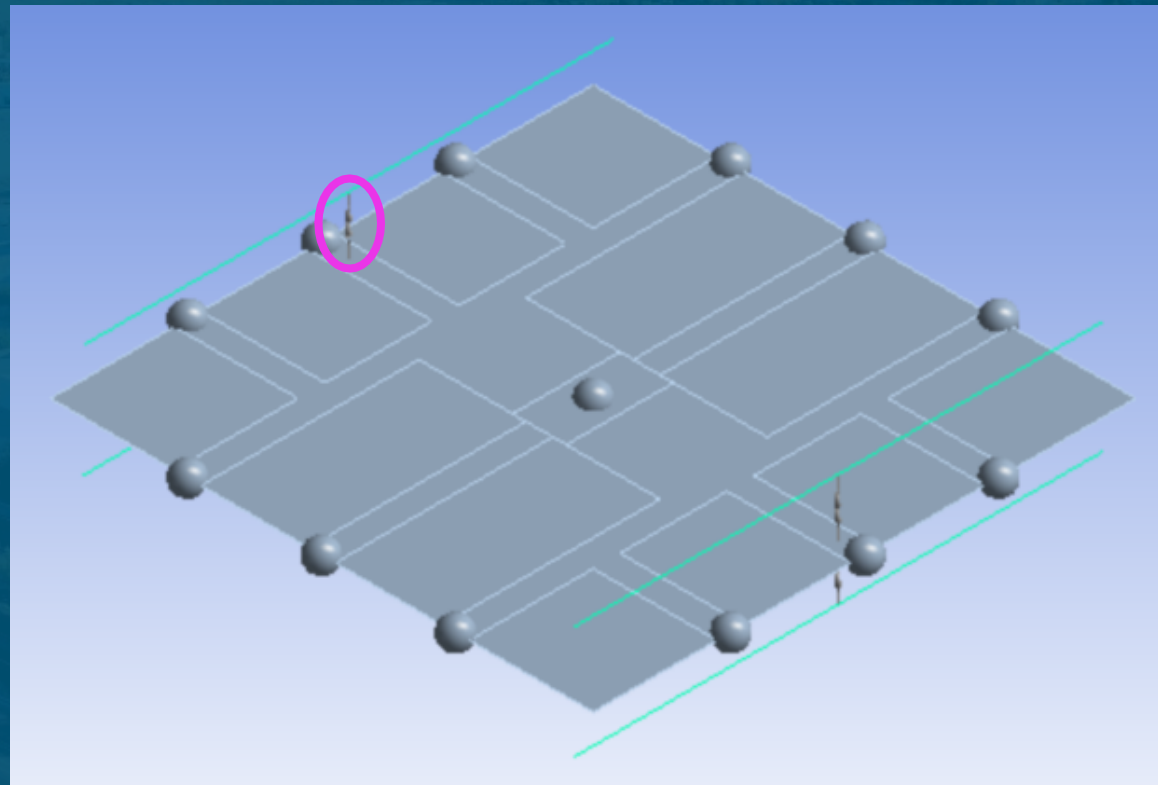


Approach #2: Model bars as beams, attach with one spring each



Approach #2: Model bars as beams, attach with one spring each

- Results: Not enough constraint, beams movement not closely tied to plate

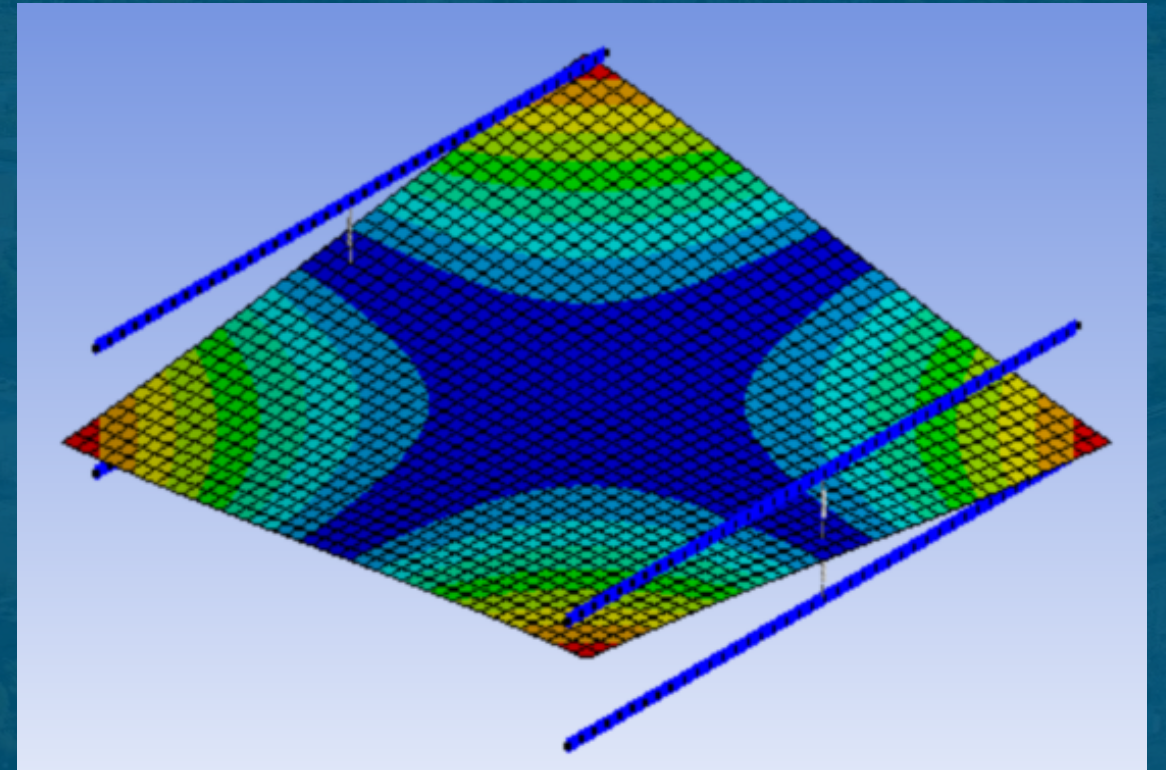
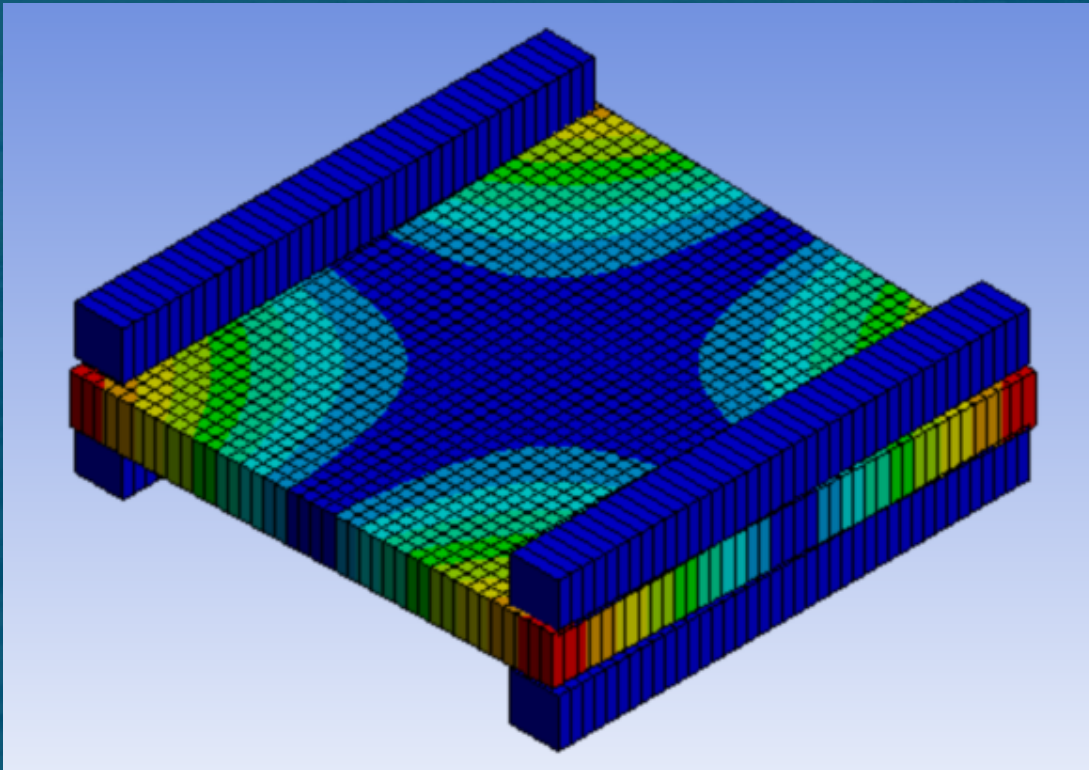


Adding Damping Bars to the Model



Approach #2: Model bars as beams, attach with one spring each

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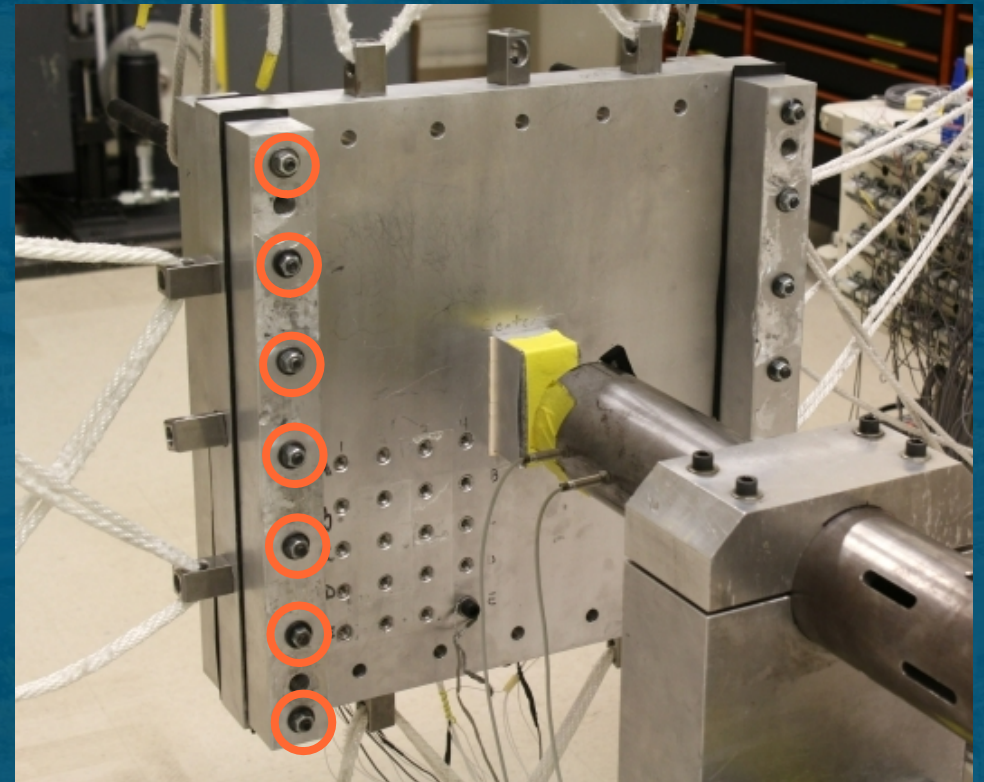
Adding Damping Bars to the Model



Approach #2: Model bars as beams, attach with one spring each

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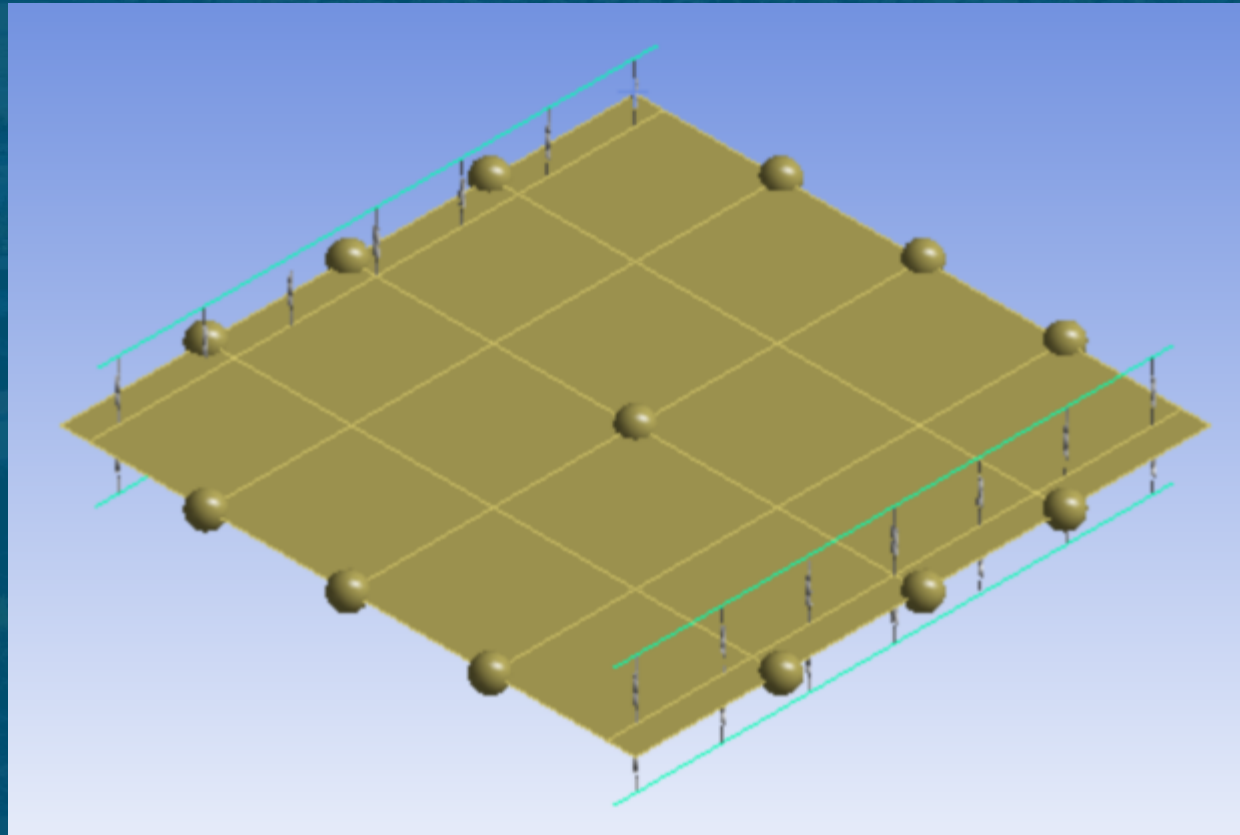
**Seven bolts
connect the bars to
the plate**



Adding Damping Bars to the Model



Approach #3: Model bars as beams, attach with 7 springs each

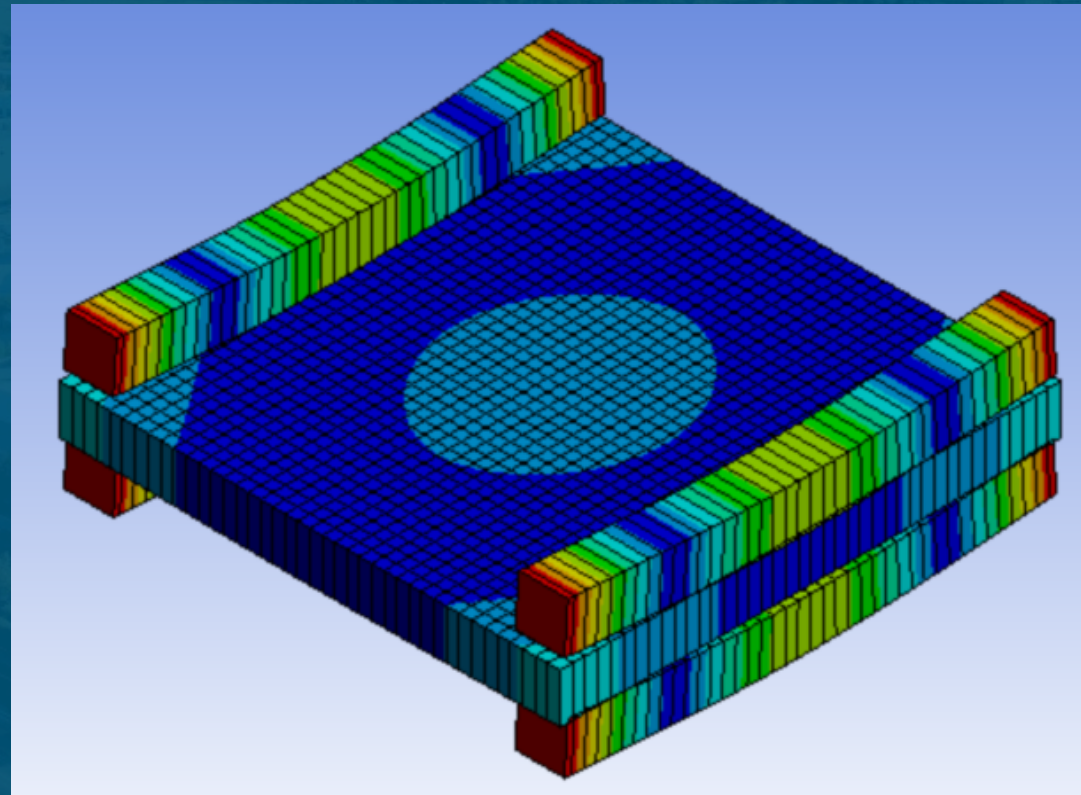


Adding Damping Bars to the Model



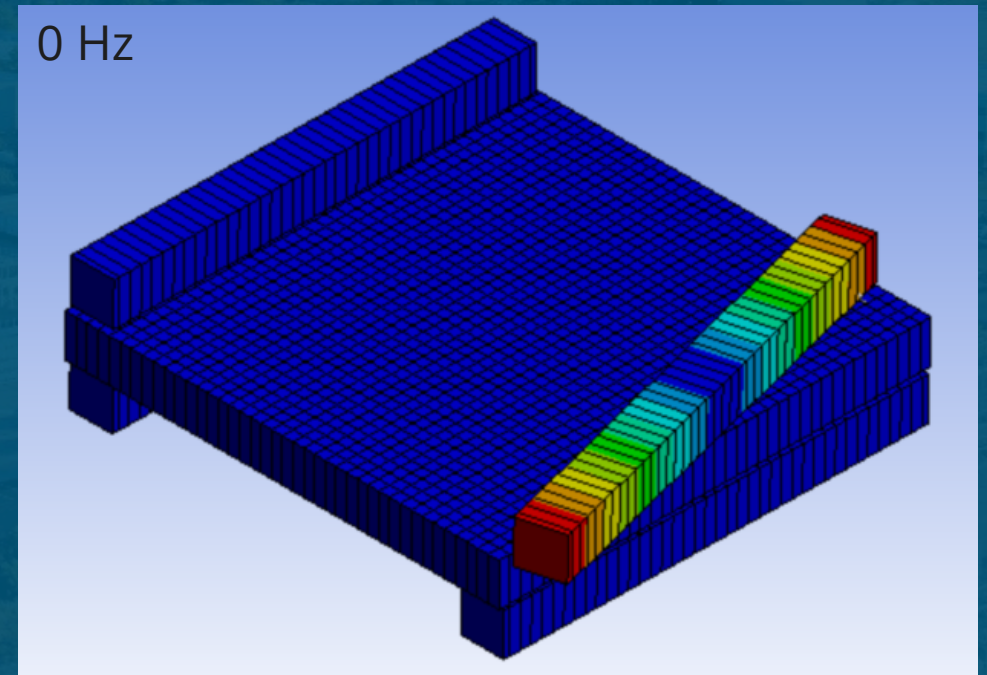
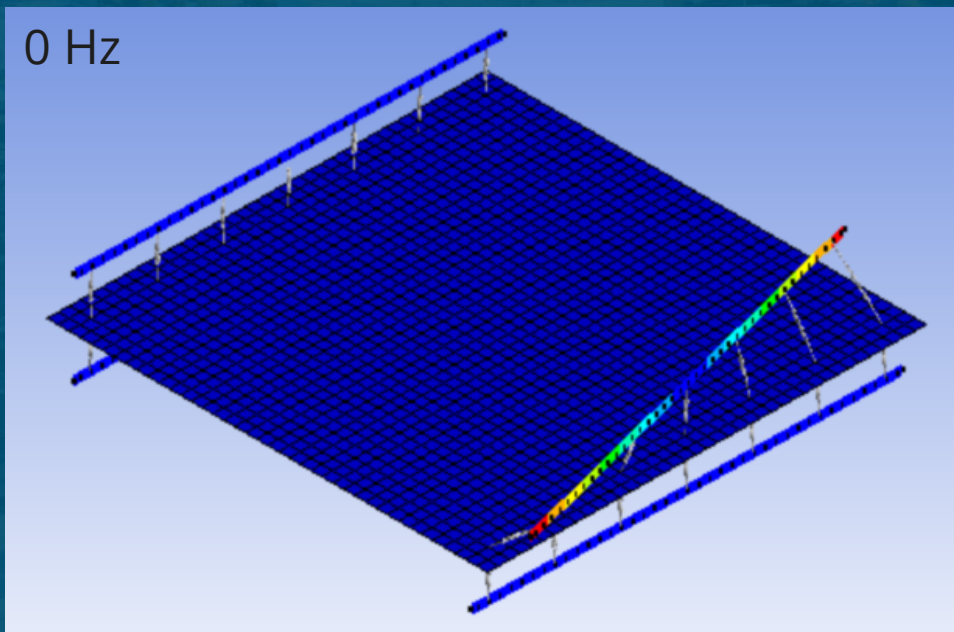
Approach #3: Model bars as beams, attach with 7 springs each

- Results: Better movement of bars with plate, still not enough constraint



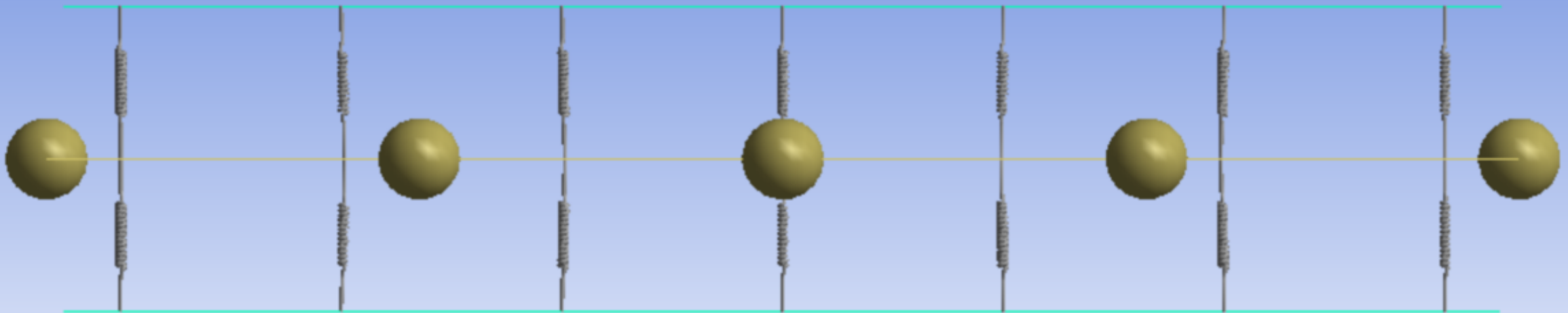
Approach #3: Model bars as beams, attach with 7 springs each

- Results: Better movement of bars with plate, still not enough constraint
- Problems: Only longitudinal stiffness (1 direction only)



Approach #3: Model bars as beams, attach with 7 springs each

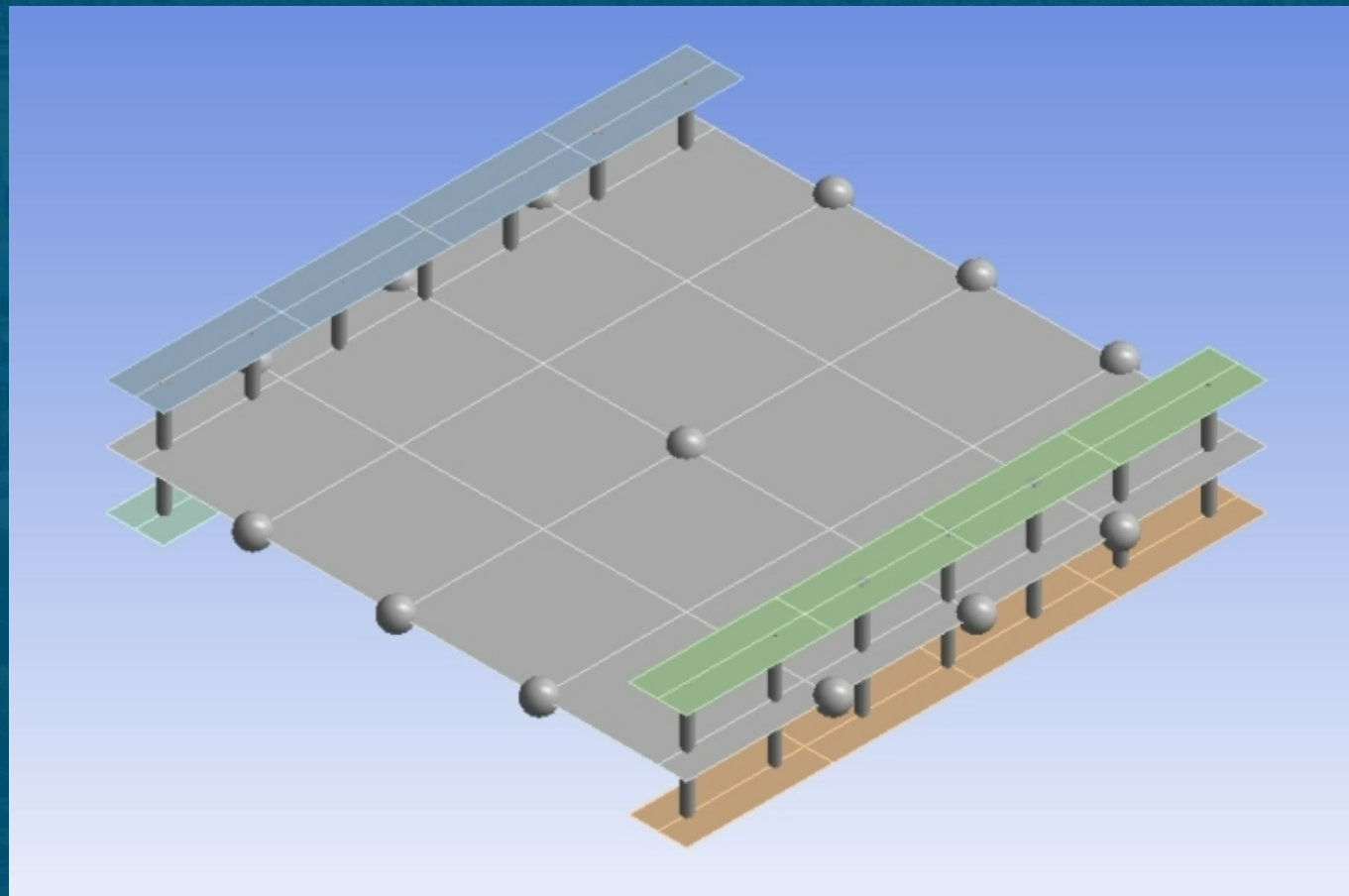
- Results: Better movement of bars with plate, still not enough constraint
- Problems: Only longitudinal stiffness
Difficult to specify node locations on beam elements



Adding Damping Bars to the Model



Approach #4: Model bars as plates, attach with 7 beams each



Adding Damping Bars to the Model



Approach #4: Model bars as plates, attach with 7 beams each

- Results: Matched well with test data, except one mode

Model Frequency (Hz)	Test Frequency (Hz)	% Difference
388.3	390.8	0.6%
693.9	582	19.2%
985	1001	1.6%
1222	1288	5.1%
1926	2087	7.7%
2144	2216	3.2%
2293	2345	2.2%
2452	2397	2.3%

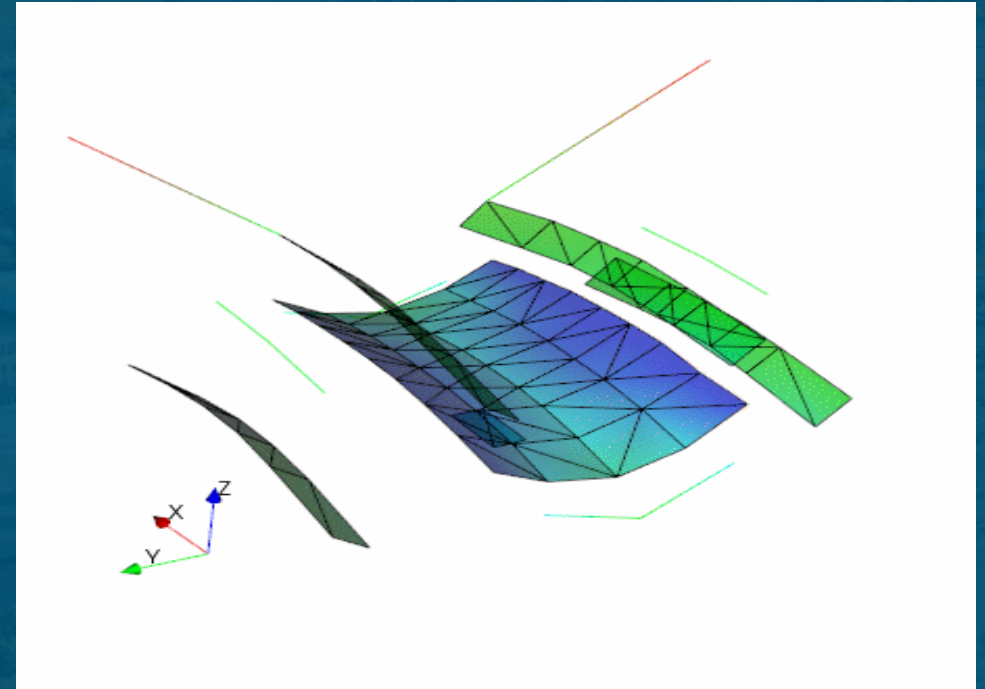
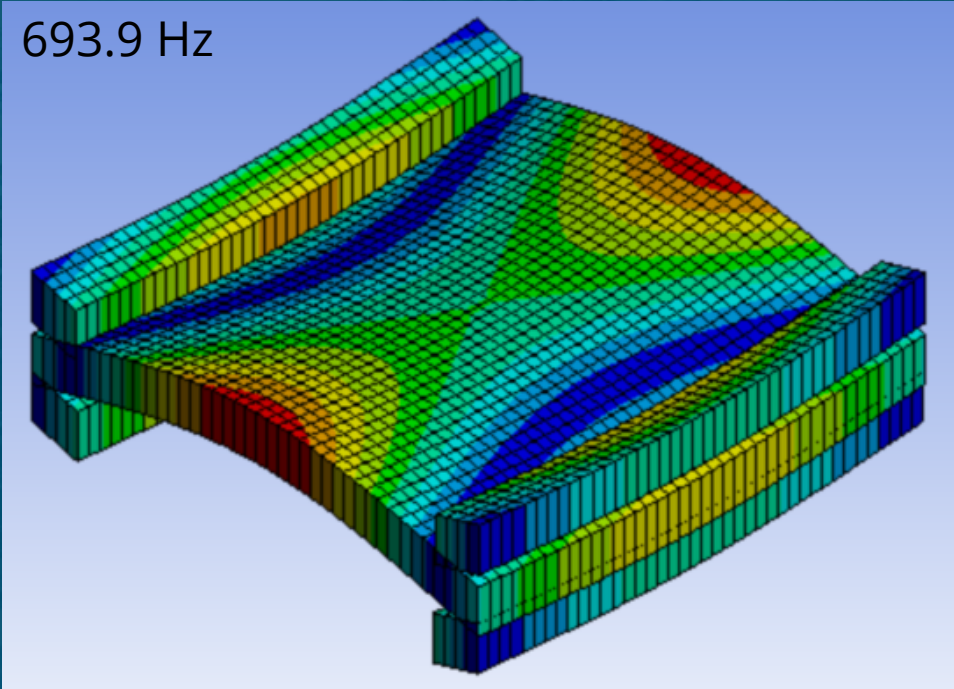
Adding Damping Bars to the Model



Approach #4: Model bars as plates, attach with 7 beams each

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693.9 Hz

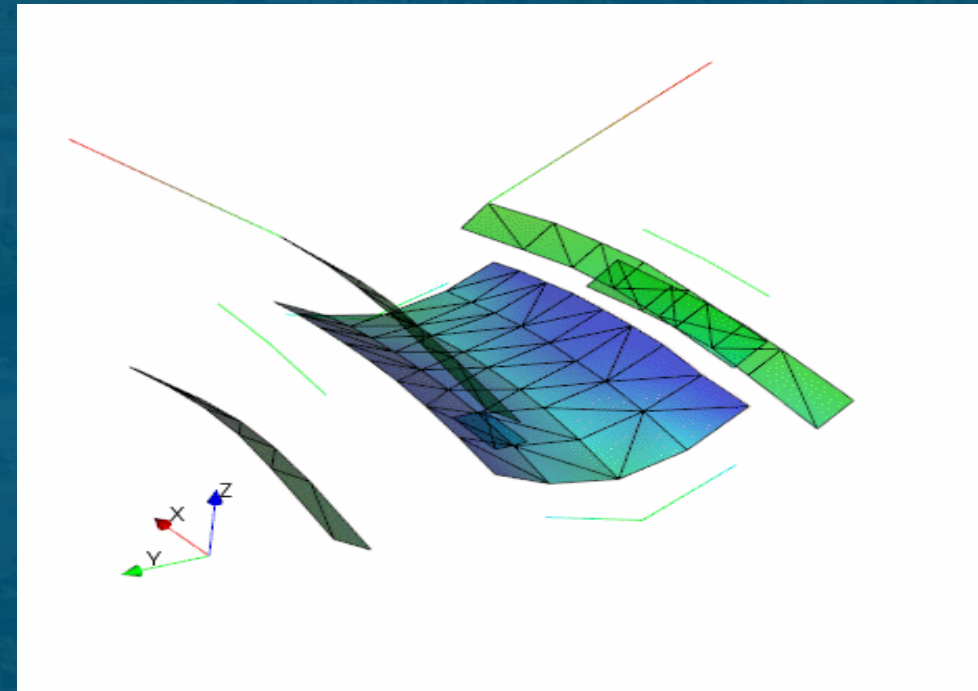
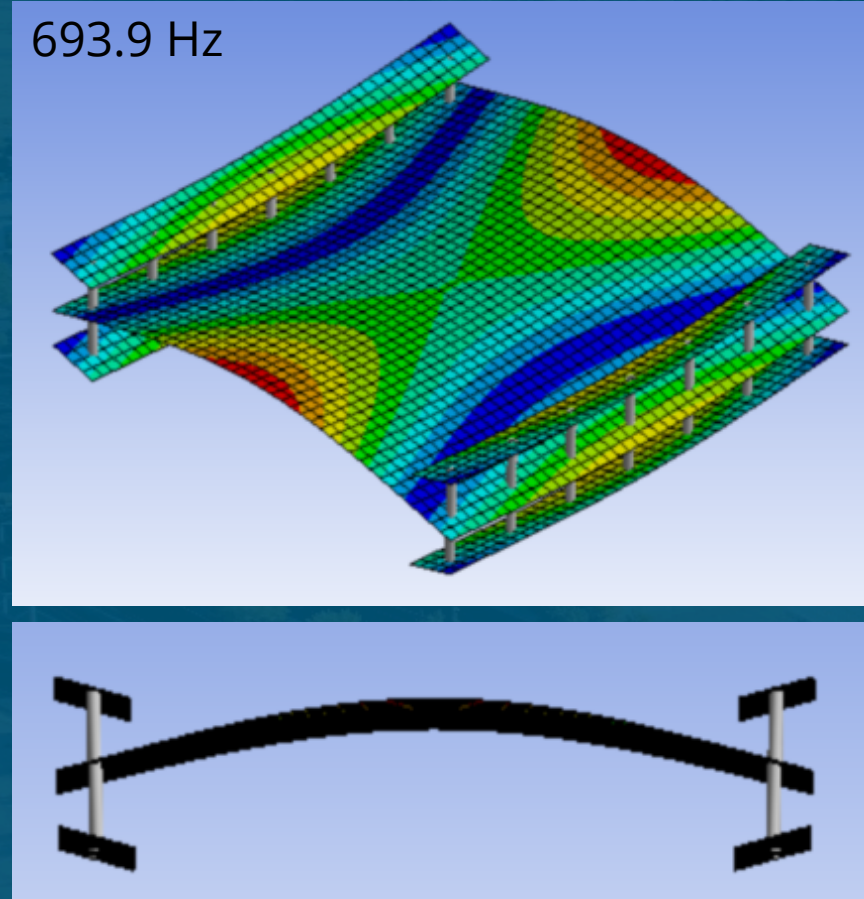


Adding Damping Bars to the Model



Approach #4: Model bars as plates, attach with 7 beams each

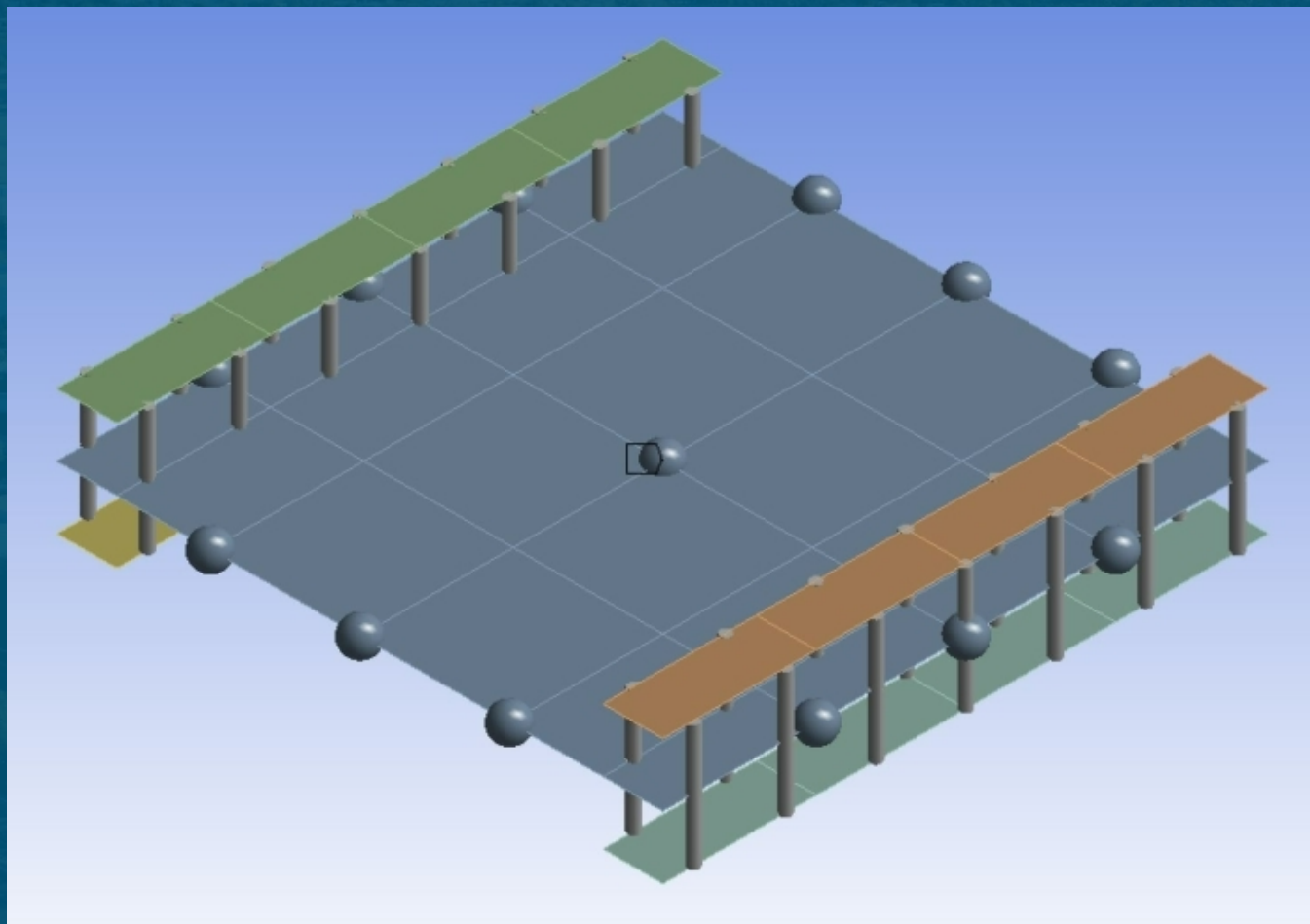
- Results: Matched well with test data, except one mode – out of phase



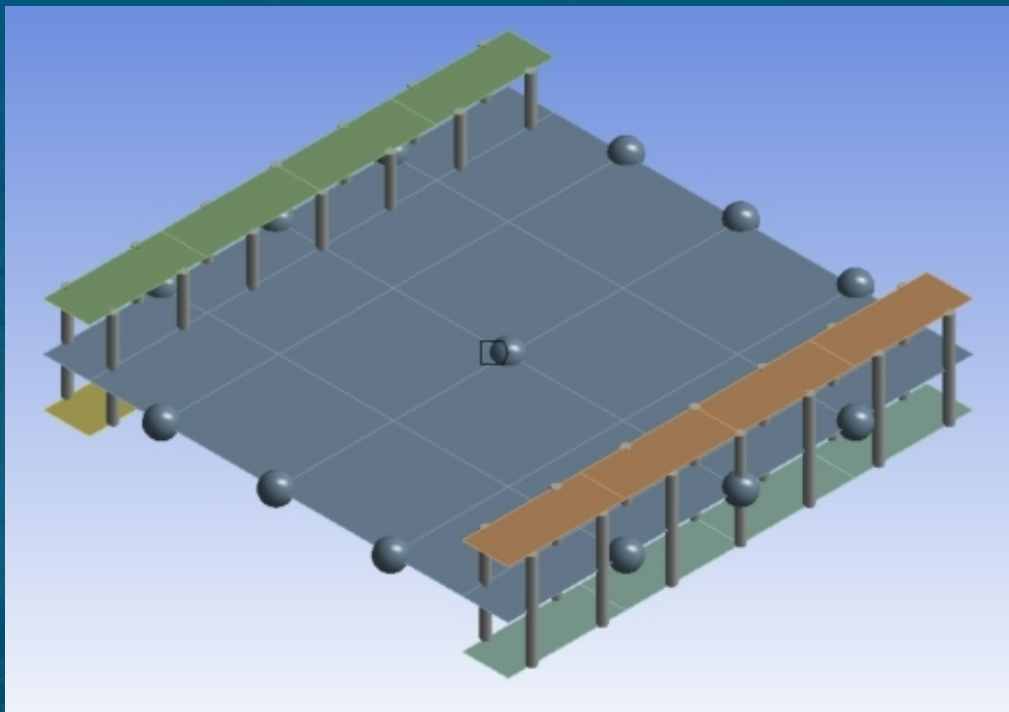
Adding Damping Bars to the Model



Approach #5: Model bars as plates with 2 rows of 7 beams each



Final Model of Plate with Damping Bars



Model Frequencies (Hz)	Test Frequencies (Hz)	% Difference	MAC Value
403.7	390.8	3.31	0.998
575.3	582.0	1.16	0.991
921.0	-----	-----	-----
1008.7	1001.5	0.72	0.900
1224.8	-----	-----	-----
1241.9	1288.0	3.58	0.991
2026.6	2087.2	2.90	0.901
2149.9	2215.5	2.96	0.910
2377.6	2345.0	1.39	0.951
2452.5	2397.4	2.30	0.983
2771.3	2799.5	1.01	0.873

Evolution of Model for Plate with Damping Bars



Approach #1

Bars are beams,
bonded to edges of
the plate

Approach #2

Bars are beams,
attached with one
spring each

Approach #3

Bars are beams,
attached with 7
springs each

Approach #4

Bars are plates,
attached with 7
beams each

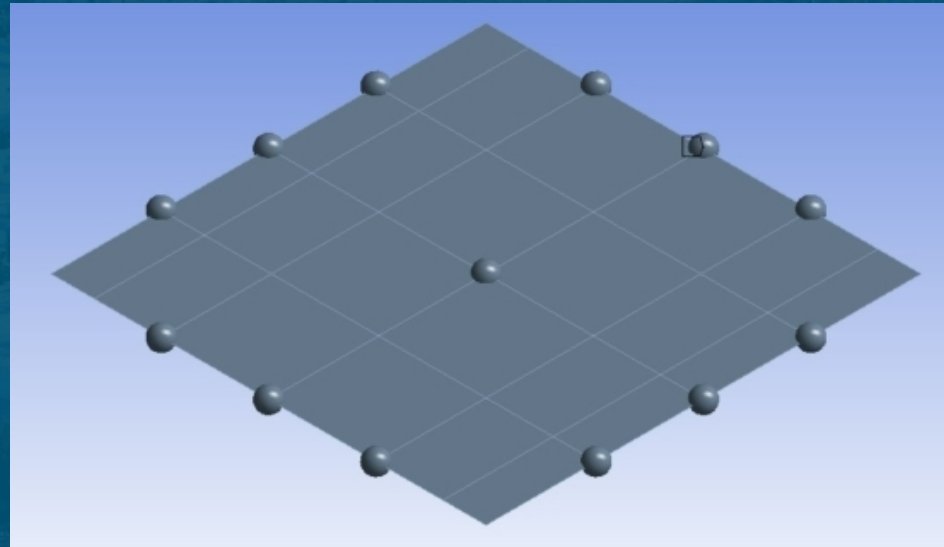
Approach #5

Bars are plates,
attached with 2 rows
of 7 beams each



Modeling the Bare Plate

- Small masses cannot be ignored
- Considerable impact on modal frequencies - especially with large displacements

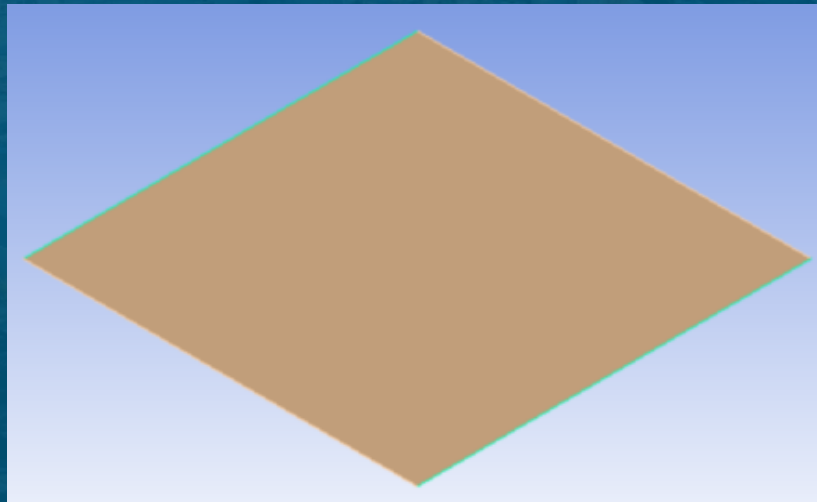


Modeling the Bare Plate

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Adding the Damping Bars

- Simple bonded contact is too stiff
 - There needs to be relative displacement between the bars and plate

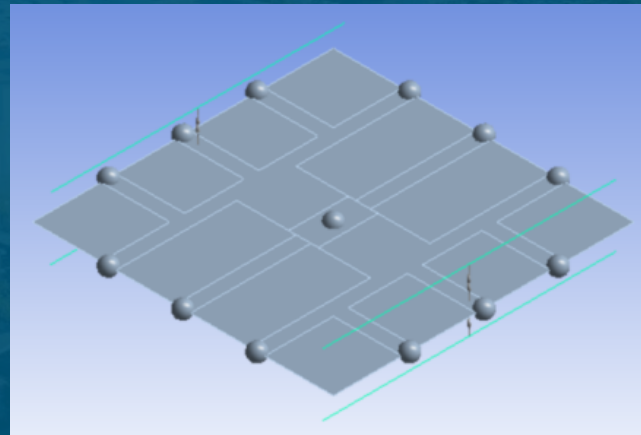


Modeling the Bare Plate

- Small masses cannot be ignored
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Adding the Damping Bars

- Simple bonded contact is too stiff
 - There needs to be relative displacement between the bars and plate
- One spring did not provide enough contact points
 - The damping bars are bolted to the plate at seven points – model must reflect that

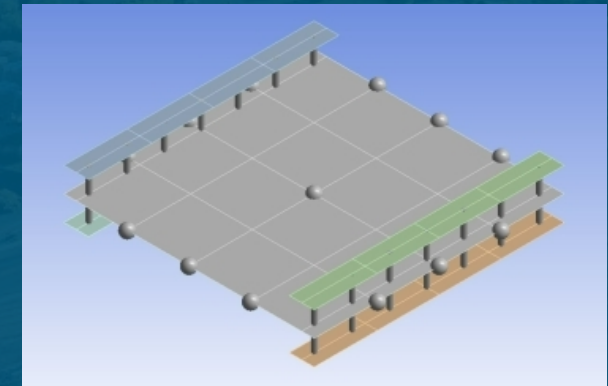
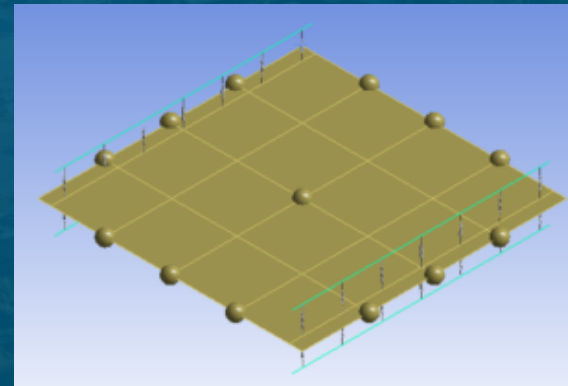


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 - The damping bars are bolted to the plate at seven points – model must reflect that
- Need constraint in multiple directions
 - The bars twist and rotate when hit



Conclusions

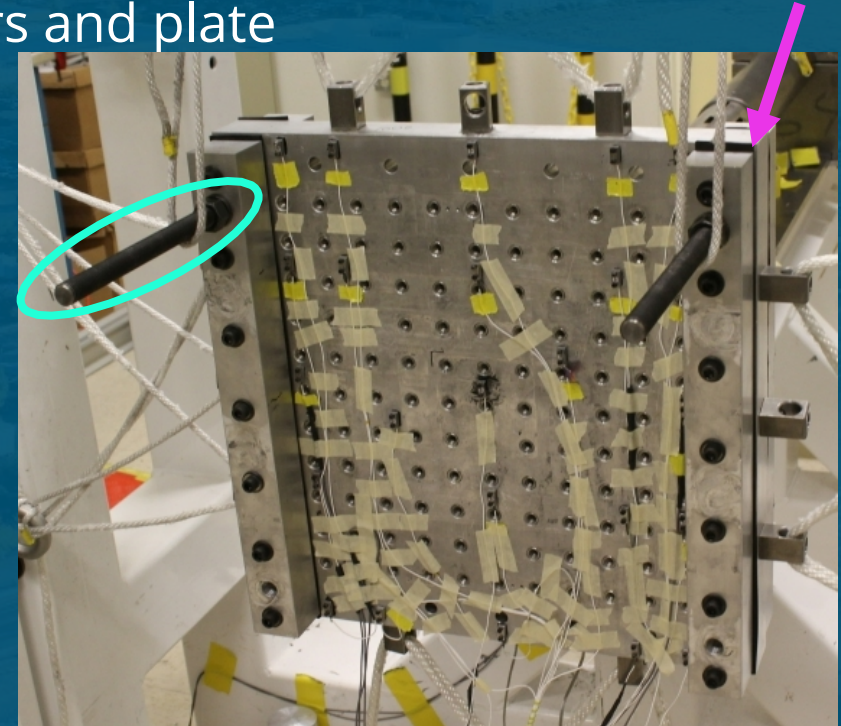


Modeling the Bare Plate

- Small masses cannot be ignored
 - Considerable impact on modal frequencies - especially with large displacements

Adding the Damping Bars

- Simple bonded contact is too stiff
 - There needs to be relative displacement between the bars and plate
- One spring did not provide enough contact points
 - The damping bars are bolted to the plate at seven points
- Need constraint in multiple directions
 - The bars twist and rotate when hit
- Some items were okay to leave out
 - Rods and rubber



Acknowledgements



Co-authors and Mentors

- Vit Babuska, Dave Soine, and Daniel Lee

Sandia Co-workers

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