



2022 CECOP Symposium • Washington, DC

This paper describes objective technical results and analysis. Any subjective views or opinions that might be expressed in the paper do not necessarily represent the views of the U.S. Department of Energy or the United States Government.



SAND2022-9973C

WORKING TOGETHER. ONE MISSION. ONE VISION. ONE NSE.



W87-1 WDCR Successes and Lessons Learned (SNL DA perspective)

Nate Clough, Carla Moncayo Jordan, Dave Fong, Jamie Morris



Topics

- Lessons learned from prior programs & implemented on the W87-1
 - WDCR Requirements Documentation
 - Cross site Teams
- Successes & Challenges in WDCR development
 - Cost
 - Schedule
 - Risk
- Conclusions

WDCR Requirements Documentation

- Cost Estimation Analysis Group (CEAG) led team stood up to develop W87-1 WDCR Requirements document (FPM request)
 - Broad representation across NNSA and NSE sites
 - Sub Teams created across key areas
 - Ability to share lessons learned across sites
 - Improved documentation over past program guidance
 - Established a set of well documented core requirements which can be used on all future programs
 - Added FPM training at the beginning of estimation process
- In parallel M&O Cross Site teams were able to provide feedback to this team which was included in final guidance document
- Opportunity to include additional guidance on the following:
 - LOE percentages
 - Consistency in development of future CSF/NIMS
 - SCURA guidance

Lessons learned from prior programs & implemented on the W87-1

- Cross site Teams
 - Hardware Management Team
 - Joint Materials Requirements Schedule (MRS) Activity list format that defines MRS categories and definitions
 - Integration of LLNL/SNL MRS activity lists will allow for coordinated hardware requests to the PA
 - Common MRS change control process which allows all impacted stakeholders an opportunity to provide an impact analysis prior to implementation of changes in each site MRS – aids in keeping LLNL and SNL MRS demands aligned (Joint change control process)
 - SNL DA MRS included PRT hardware needs
 - Scheduling Task Team
 - Common coding and definitions of Key Milestones to include all NIMS, DA/PA handoffs and site specific milestones
 - Improved ambiguous definitions, missing milestones
 - Review site schedule templates to support site schedule integration
 - Align schedule needs and expectations
 - Improved path toward schedule integration

Lessons learned from prior programs & implemented on the W87-1

- Cross site Teams
 - DDP & Production Strategy Task Team
 - All PRT's used the same DDP and Production Strategy templates updated to incorporate lessons learned from past programs
 - PRT's shared a common set of assumptions that were uniformly applied to the WDCR
 - CSRE process resulted in improved rigor, consistency, accountability, and coordination of PRT assumptions across DA & PA
 - Great coordination between SNL DA and KCNSC with last minute changes/updates
 - Basis of Estimate Task Team
 - Common BOE template with cross site inputs improves ability to accurately capture scope and assumptions prior to W87-1 WDCR kickoff
 - Standardizing BOE template early on prevents rework from template changes
 - Drives consistency in reviewing scope and requirements within BOE template
 - PRT Checklist
 - Design Basis & common assumptions aligned between DA & PA (CSRE)
 - Scope will be properly accounted for (i.e. not double counted or missed)
 - M&O's will cost WDCR to a single defined design
 - Hardware will be properly accounted for in BOE

Lessons learned from prior programs & implemented on the W87-1

- Cross site Teams
 - Funding Task Team
 - Single unfunded Contract Purchase Agreement (CPA) was established to serve as the master ICO to cover all W87-1 ICO work between SNL and KCNSC
 - One CPA covers all SNL PRTs for work/scope going to KCNSC
 - CPA can be adjusted to add more PRTs or raise ceiling limit at any time
 - CPA allows work to start immediately upon receipt. A formal quote is completed in parallel, as work begins, to provide forecasted cost and delivery and formalizing the contractual obligations between the issuing and receiving agencies (saves 6 weeks lead time per order)
 - Risk Task Team
 - Comments/Suggestions on ROMP based on lessons learned from previous programs
 - ARM data fields
 - Increase DA/PA collaboration and risk planning
 - Leverage lessons learned and best practices to minimize implementation risk

Successes in **WDCR** development

- Cost
 - Relatively stable NWBS/CWBS (locked down NWBS/CWBS early)
 - Early training on Cost Estimation
 - Analogous & historical data
 - Recurring Check ins
 - BOEs
 - Multiple Iterations
 - Used as basis for Resource Loading
 - Quality of BOEs has improved significantly due to implementation of best practices from previous programs
 - Process established to burden raw BOE cost data to generate early estimates for cost validation and comparisons
 - Deep Dives into all areas ahead of final submittal
 - Director level reviews
 - Internal Strike Team support
 - Tools
 - Early implementation of Cobra
 - Used for final burdened costs
 - Source for draft and final DIT submittals
 - EV requirements & roadmap
 - Leveraged W80-4 infrastructure for consistency across SNL ND portfolio

Successes in WDCR development

- Schedule
 - Teams had a strong basis from BOE
 - Technical Reviews held with PRTs in October
 - Checklist for quality and logic
 - Review of MRS, System Test links, Trainers, Testers, Tools & Gages
 - TRL milestones reflected in schedule
 - MISE/MAT
 - Leveraged templates & activities from previous modernization programs
- Risk
 - Leveraged SCURA experience from other programs
 - Availability from FPO to clarify confusion or ambiguous requirements w/r to SCURA.
 - Partnering with other sites (NSE) to identify efficiencies in our SCURA Process.

Challenges/lessons learned on the W87-1 to help future WDCRs

- Collaboration
 - COVID-19 impacts
 - Pre-COVID in person tag ups valuable to all sites
 - Focused topics and output
 - Virtual meetings allowed continuation of collaboration
 - Took longer to make a decision
 - Competing priorities
 - Cross site teams throughout the process
 - Monthly Tag ups -rotate at each site
- Cost
 - Use of previous FYNSP submissions as basis for early year planned costs
 - Establish targets on Total Cost early on
 - EMAC/SCORE model – alternate cost estimate reconciliation
 - Reference Systems
 - Complexity
 - Phasing of hardware commitments & costing

Challenges/lessons learned on the W87-1 to help future WDCRs

- Schedule
 - Master Scheduler part of “Core” WDCR team
 - Top down flow down from NIMS
 - Requirements (constrained vs unconstrained)
 - Mutually agreed upon due dates (M&O , NNSA DOD) for schedule development and completion
 - JIMS – more inputs from M&O
 - NIMS -> JIMS alignment
 - Flight Tests
 - Quality checks (incorporate SCURA)
 - Early review internally and with external partners

Challenges/lessons learned on the W87-1 to help future WDCRs

- Risk
 - Experienced risk managers needed from the beginning
 - Quality of Risk inputs
 - P6 trigger ID included and valid to logic should risk be realized
 - Mitigation plans driving correct Target score (mitigated SCURA)
 - Approval process (internal)
 - SCURA
 - SCURA POC involved early on as part of “Core” WDCR team
 - Uncertainty training incorporated into schedule training from the beginning
 - Improved quantification of cost and schedule impacts in Risk
 - Additional partnering with NNSA and other sites to leverage knowledge on SCURA inputs and outputs
 - Define MR calculation in WDCR Requirements (mitigated vs unmitigated)
 - Opportunity to grow expertise for this competency

Conclusion

- The WDCR is one of the largest and most intensive Phase 6x deliverables
- Cost, Schedule & Risk all intersect in final product – early integration is critical
- Efforts by all teams across the NSE is reflected in the detailed artifacts provided to NNSA
- W87-1 applied WDCR lessons learned from prior modernization programs
 - NWBS/CWBS - lock down early, mitigate changes
 - DDP/CSRE process - improved rigor, guidance and consistency
 - BOEs - template, training, multiple iterations, early cost validation
 - Schedule integration
 - Hardware management

Conclusion (continued)

- WDCR Opportunities for continuous improvement
 - W87-1 WDCR experienced challenges in the areas of cost, schedule and risk
 - Implementation of W87-1 WDCR lessons learned into future modernization programs
 - Opportunity to build on SCURA competency
 - Continued collaboration and partnering across sites and NNSA
 - Establish Community of Practice
 - Opportunity to continue partnering into 6.3 for consistency across sites
 - CSF/NIMs
 - MRS updates and implementation
 - Coordinated guidance and practices in preparing Baseline Cost Report into 6.4