



# GaAs(Sb) nanostructures formed by arsenic-induced in-situ etching of III-Sb surfaces

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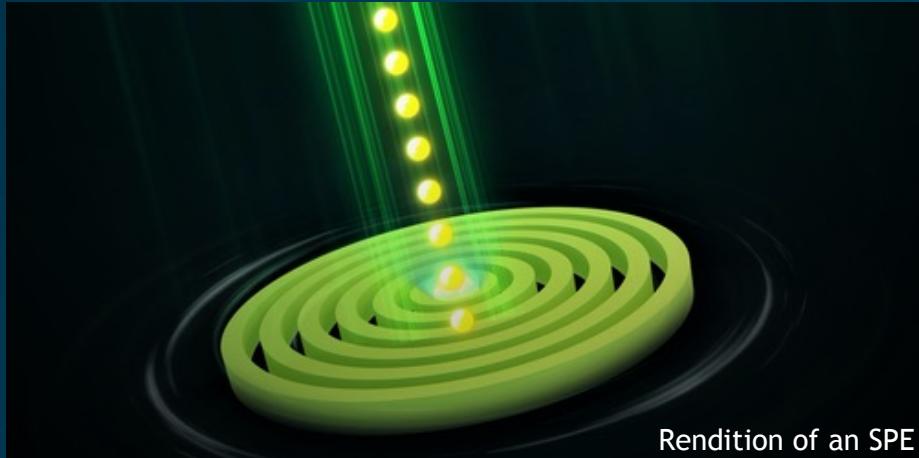
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# Motivation

**Big picture:** realizing efficient quantum emitters of single photons

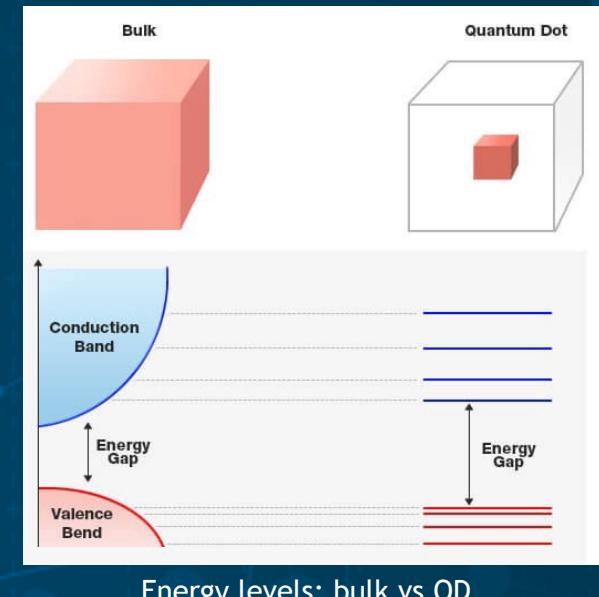


Rendition of an SPE



Key ingredient for quantum information technologies

- Solid-state SPEs – combine optical properties of atoms with scalability
  - Semiconductor QDs, fluorescent atomic defects, 2D materials, carbon nanotubes
- Semiconductor QDs:
  - Quantum confinement in all spatial directions - discrete energy states
  - Explored to improve optoelectronic devices - suitable for integration

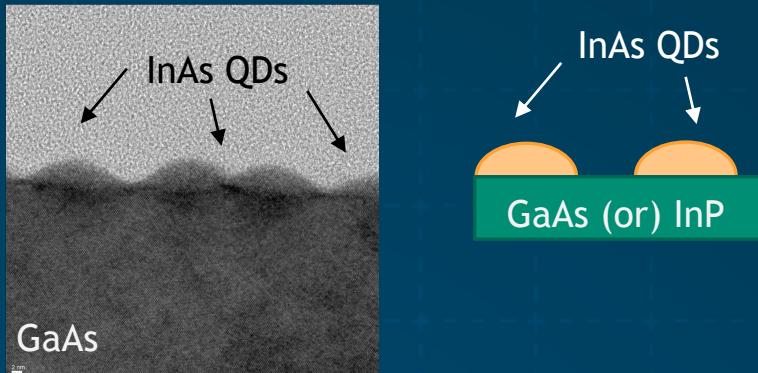
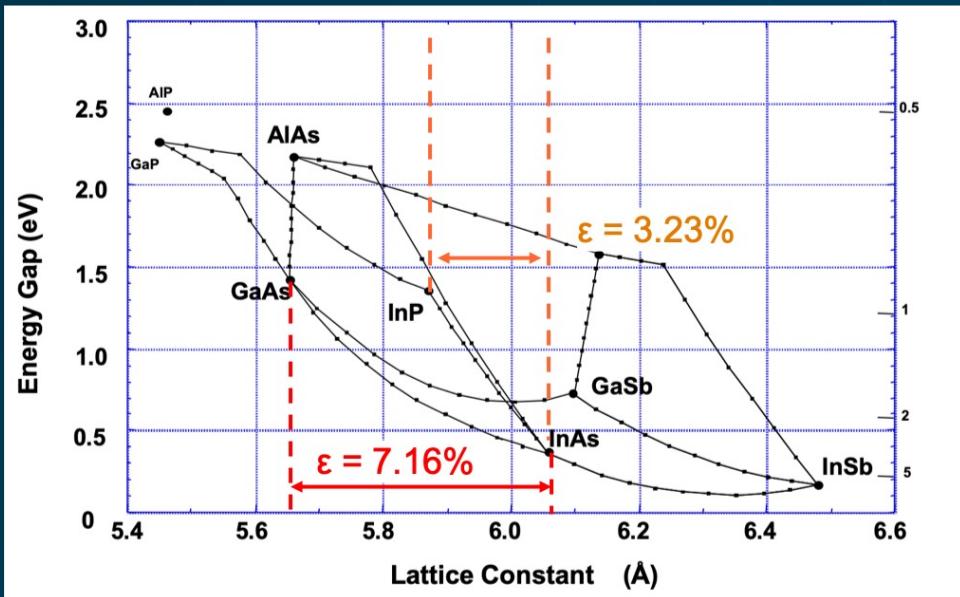


Energy levels: bulk vs QD

# State-of-the-art

III-V QDs exhibit some of the highest all-around SPE performance\*

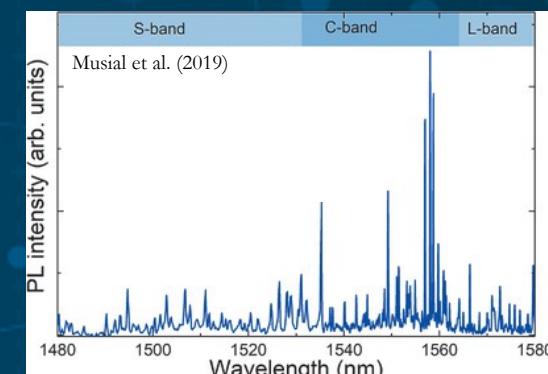
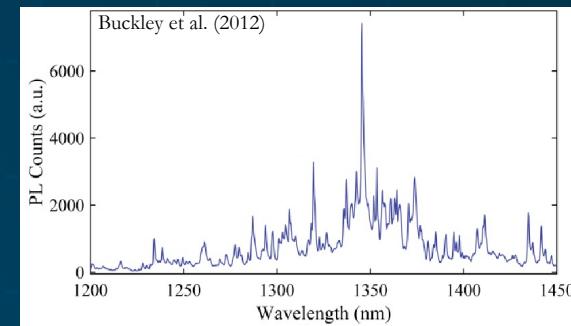
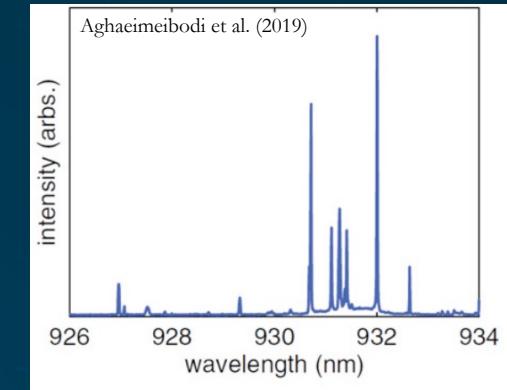
- Stranski-Krastanov QDs (InAs, InGaAs)



X-sectional TEM & schematic showing InAs/GaAs QDs

- Strain-driven formation mechanism
- Spans telecom  $\lambda$  range

- \*Drawbacks:
  - Presence of a 2D layer interconnecting QDs
  - Self-assembly → limited range and control over shape, size and density
  - Strain-driven → limited combinations → limited  $\lambda$



PL results from various works

# State-of-the-art

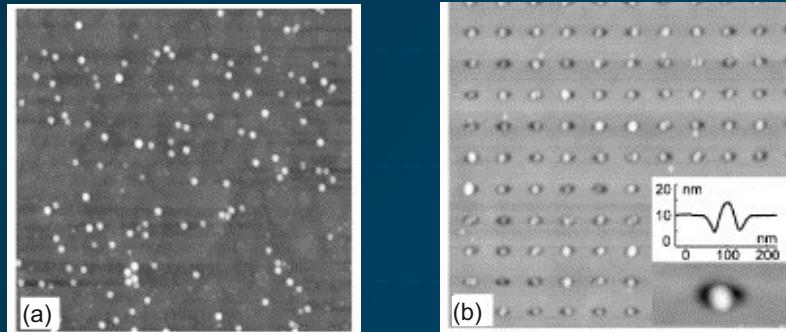
S-K QDs : Efficient SPEs and widely used, but mechanism limits control/tunability

Alternative : Instead of self-assembly, QDs could be grown in pre-defined patterns

Reduces randomness

No material-choice issue

- **Lithographic patterning:**

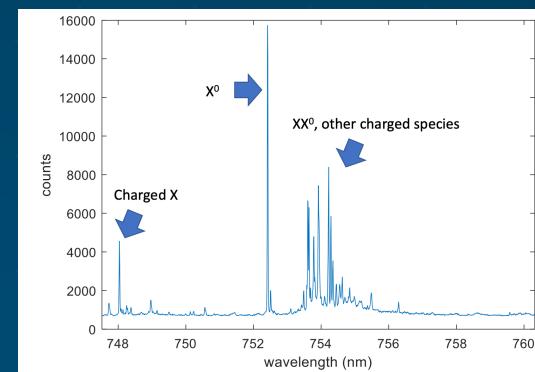


InAs/GaAs QDs grown on (a) unpatterned and (b) ex-situ patterned substrate

- Pattern controls site, shape, size of the QD
- Wavelength could be tuned by varying QD material
- **Drawback:** ex-situ patterning introduces contamination and interface issues

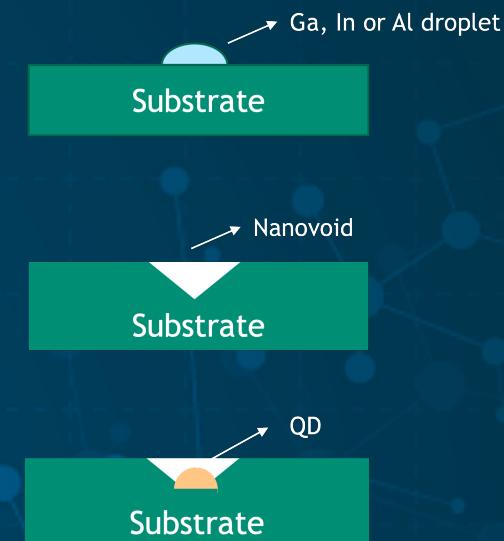
- **In-situ etching:**

- Group III-droplet assisted etching
- Defect and impurity-free nanopatterning
- High symmetry QDs – ideal for SPEs
- Even lattice-matched QDs grown



Typical PL spectrum for GaAs/AlGaAs LDE QDs

- **Drawback:** Complicated/sensitive growth process



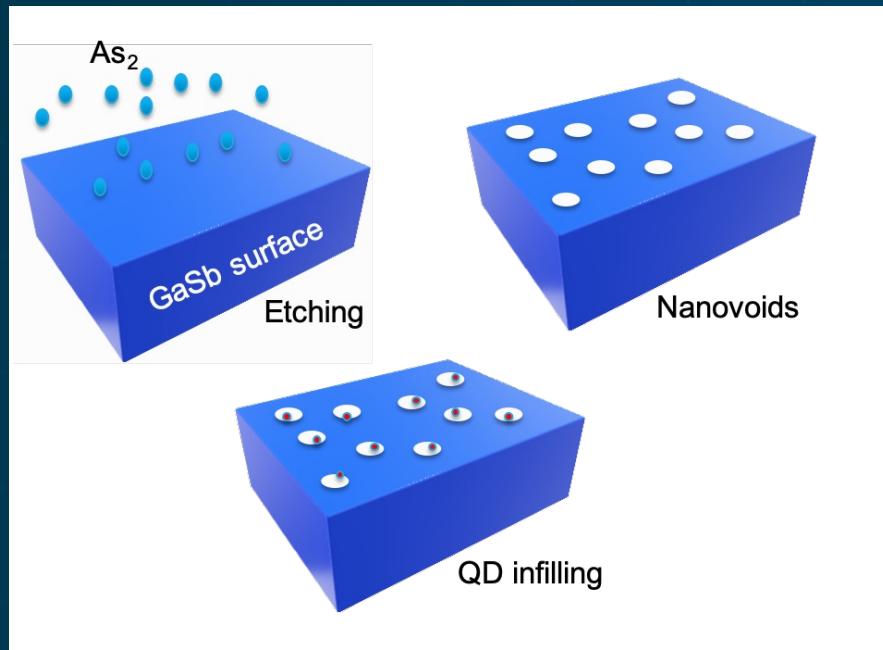
Schematic showing LDE growth process

# Approach



Schematic showing S-K and LDE QD growth

- S-K QDs work well → limited by formation mechanism
- QD growth in pre-defined patterns solves S-K issues
- In-situ patterning is better, but, LDE is a complex growth process



Possible mechanism for  $As_2$ -induced etching + QD formation

- **Best way forward:**
- Use in-situ patterning – control over size & shape of QDs
  - NO material choice constraints
- Alternative patterning/ QD growth process:

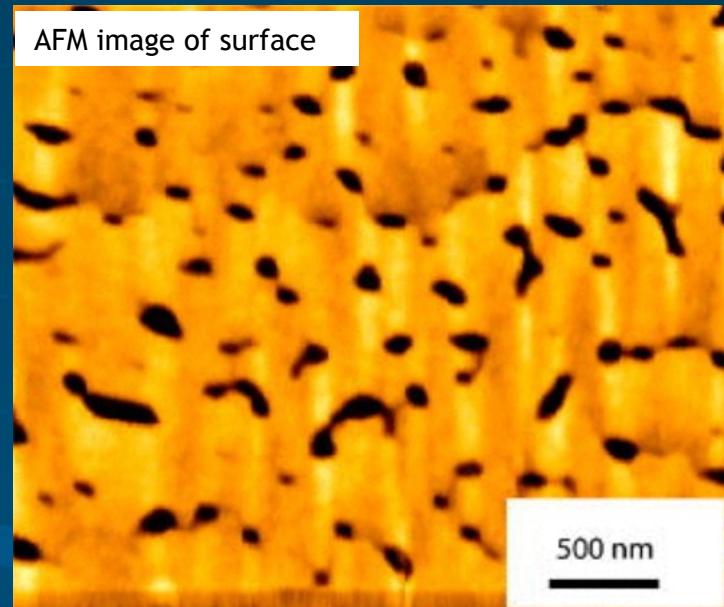
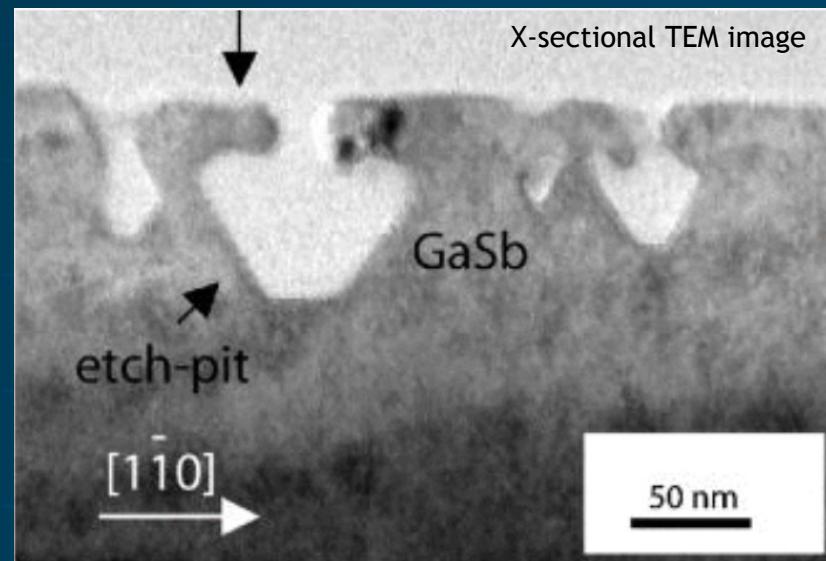
**Arsenic-induced displacement etching of antimonide surfaces + infilling**

# Background

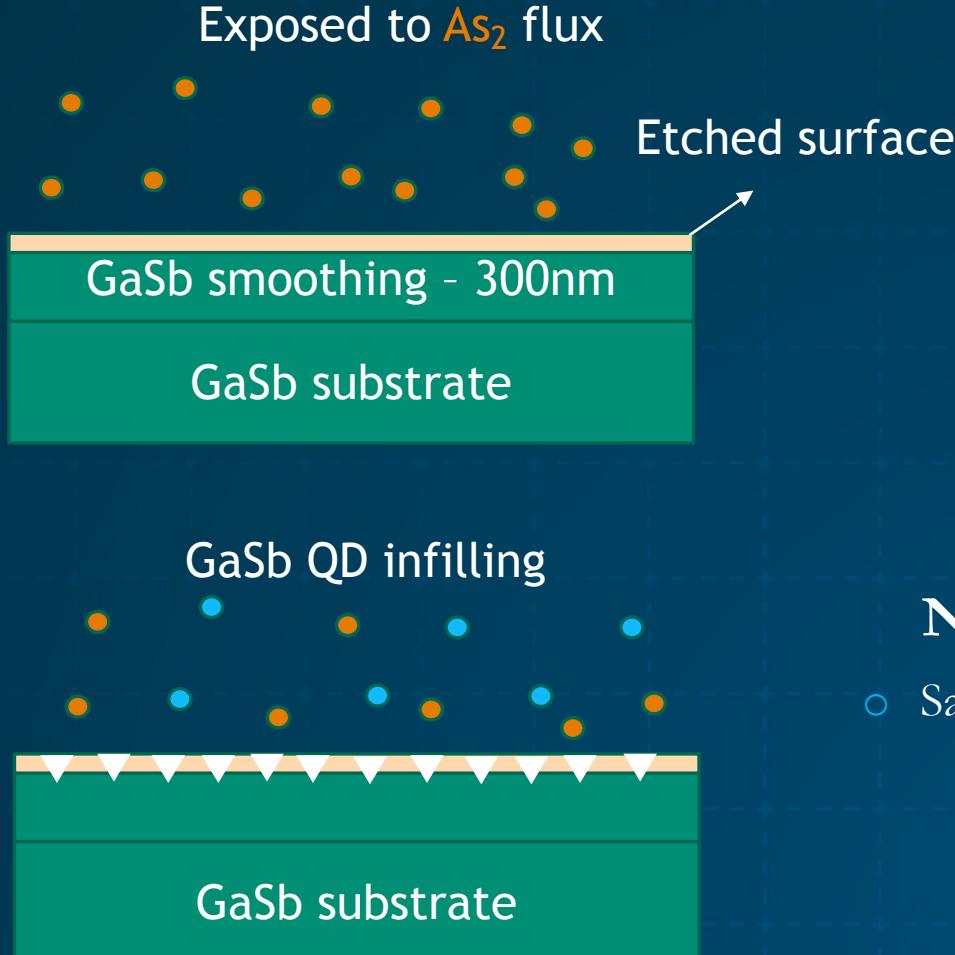
- As<sub>2</sub> reacts aggressively with GaSb surfaces through two reactions:



- Nanovoid formation observed previously on GaSb surfaces exposed to As<sub>2</sub> flux – not used for infilling



# Experiment: structural



- **Procedure:**

- GaSb native oxide desorption: 540°C for 30min
- 300nm GaSb smoothing layer grown – Sb:Ga = 3 at 505°C
- Excess Sb desorbed from surface
- Surface exposed to  $As_2$  – varying flux, times & temperature

- **Nanovoid formation**

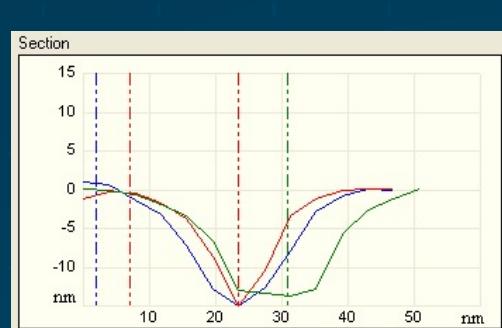
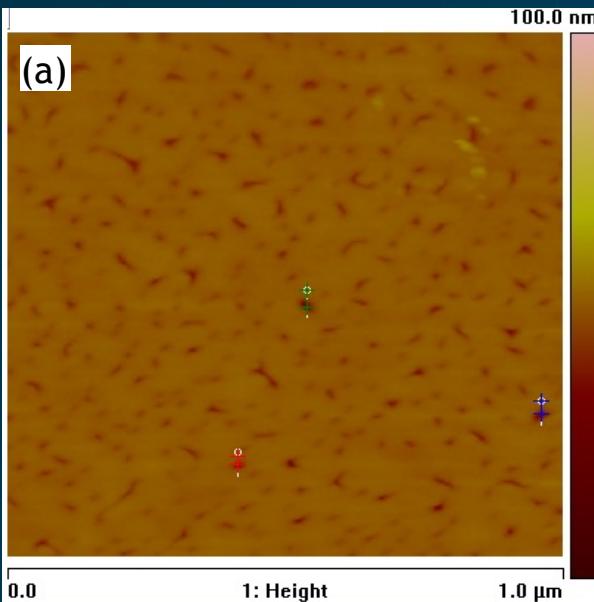
- Sample cooled down under Sb flux

- **Infilling with QDs**

- Sb soak – 5min
- Migration-enhanced GaSb QD growth
- Sample cooled under Sb flux

# Initial findings

- Prolonged exposure ( $> 2$  min) at high  $\text{As}_2$  fluxes ( $> 1\text{e-}6$  Torr)  
→ nanovoid formation
- Infilling observed in a relatively low number of nanovoids



Vertical distances (nm):

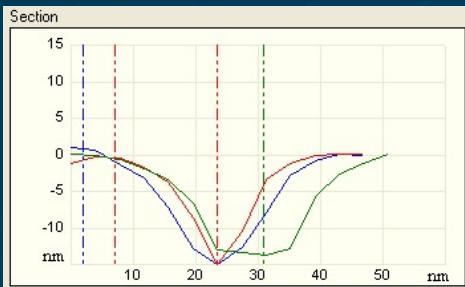
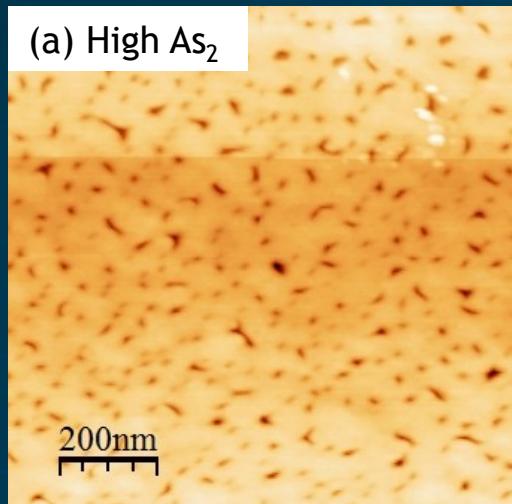
- 16.58
- 15.21
- 13.72

AFM scans of (a) etched nanovoid surface and (b) infilled nanovoid with sectional analysis

- Nanovoids show LOW uniformity in size & shape
- An extended study is carried out to determine if growth conditions influence:
  - Nanovoid uniformity, size and shape
  - Infilling of voids

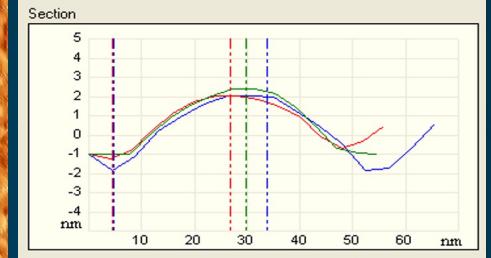
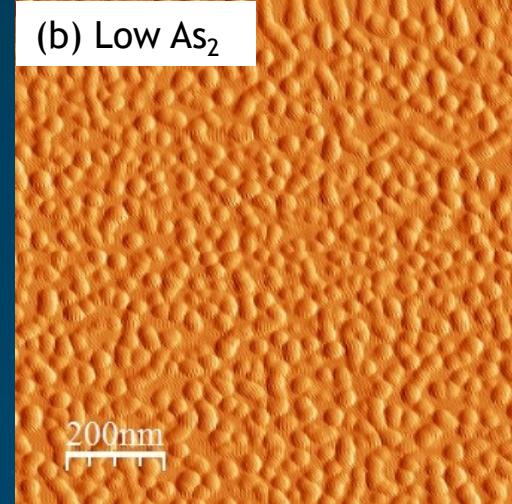
# Structural characteristics

- Nanovoid etch mechanism highly dependent on  $\text{As}_2$  exposure – both flux and time



Nanovoid dimensions:

- Width : ~40nm
- Height : ~15nm



“QD” dimensions:

- Width : ~25nm
- Height : ~3nm

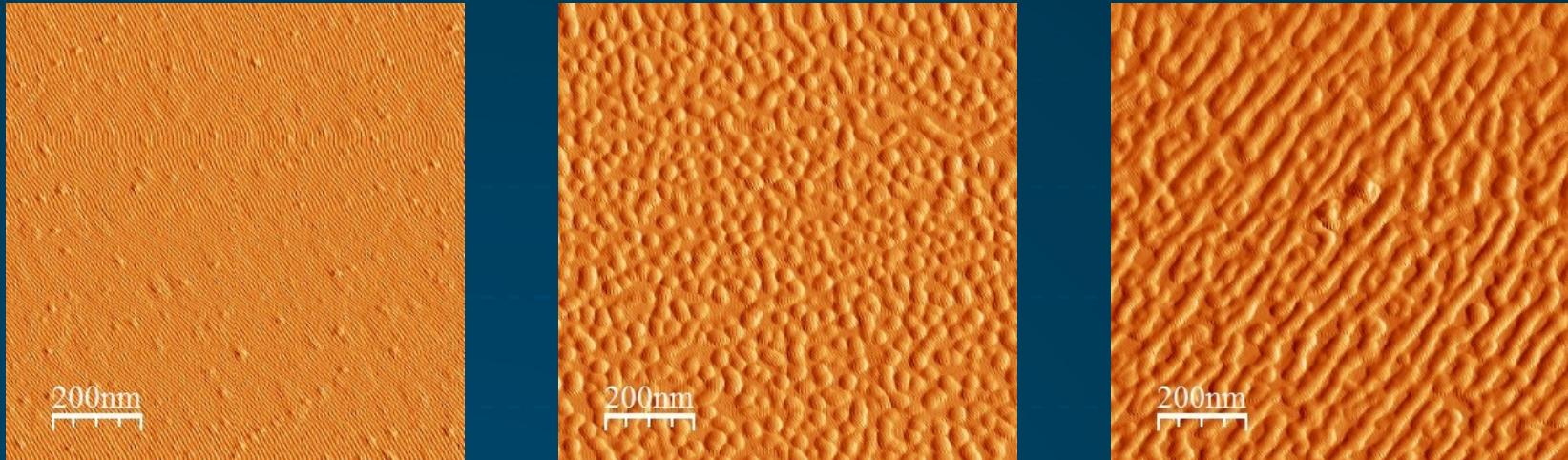
1X1  $\mu\text{m}$  AFM image of (a) high and (b) low  $\text{As}_2$  (flux and time) etched GaSb surface

- **High  $\text{As}_2 \rightarrow$  Nanovoids**
  - High density
  - Non-uniform void sizes and profiles

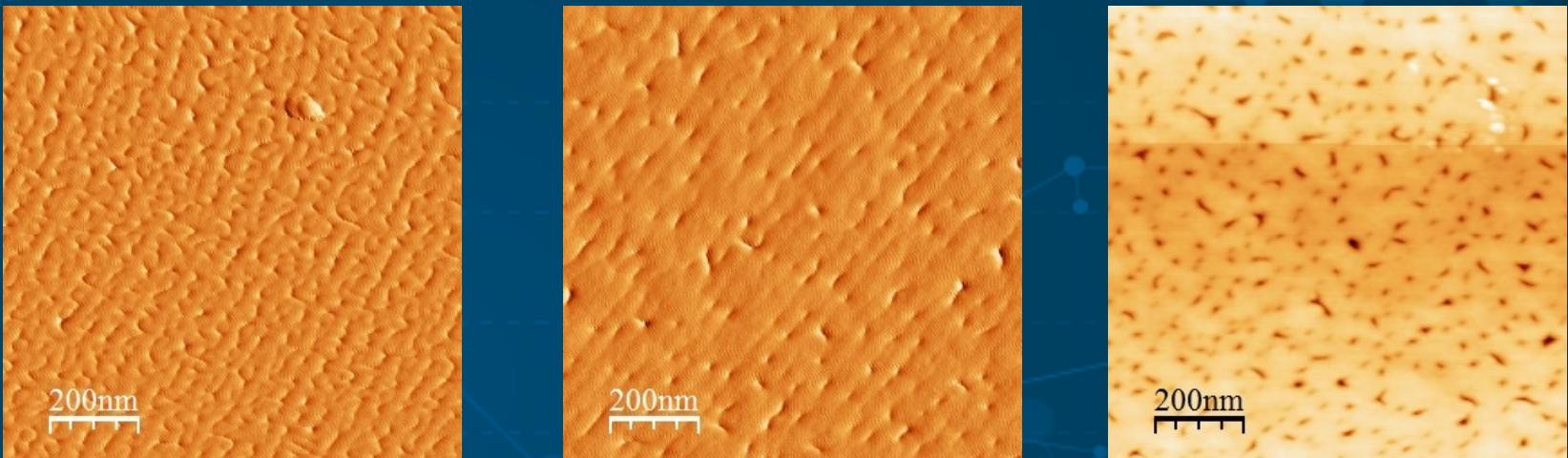
- **Low  $\text{As}_2 \rightarrow$  “QDs”**
  - High density
  - Profiles show similar sizes

# Structural characteristics

- As<sub>2</sub> exposure (controlled by flux, time or growth temperature) determines etch mechanism

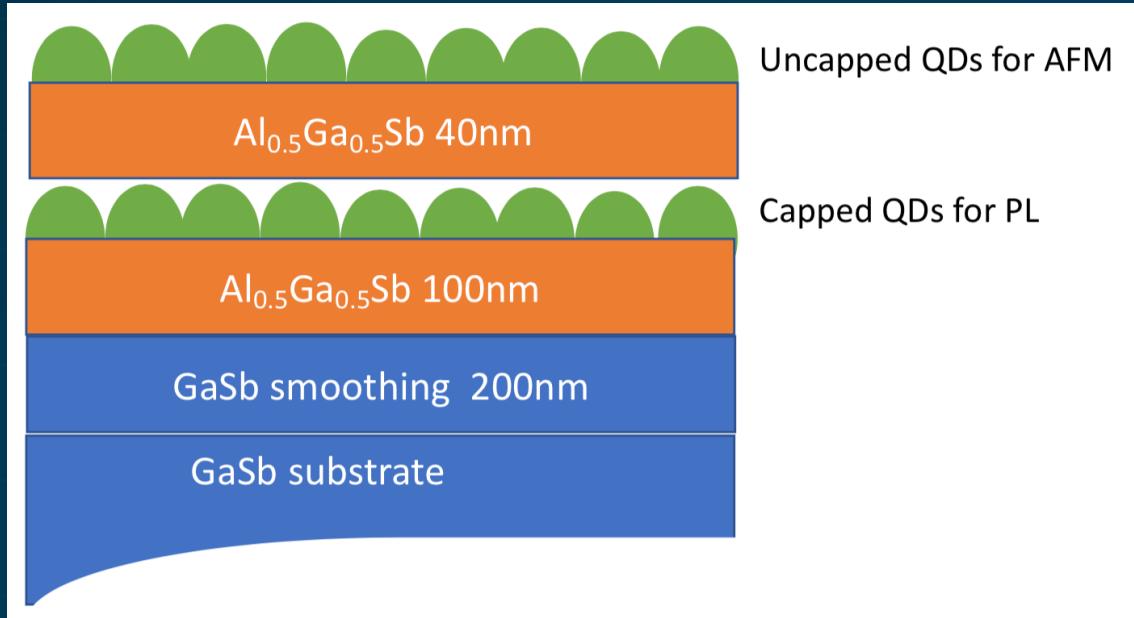


- In “QD” regime, density can be controlled
- With increasing As<sub>2</sub>, nanostructures coalesce before void formation
- For further studies, high-density “QD” conditions used



# Experiment: optical

- QDs embedded in higher bandgap material ( $\text{Al}_{0.5}\text{Ga}_{0.5}\text{Sb}$ ) for analyzing optical signature
  - Also for x-sectional and composition analysis using TEM & SIMS



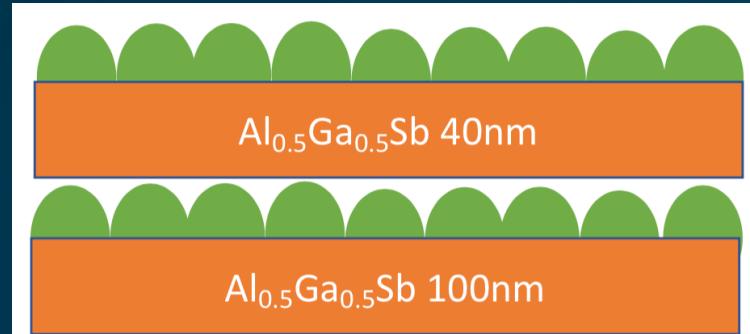
Schematic showing structure used for optical studies

- **Procedure:**

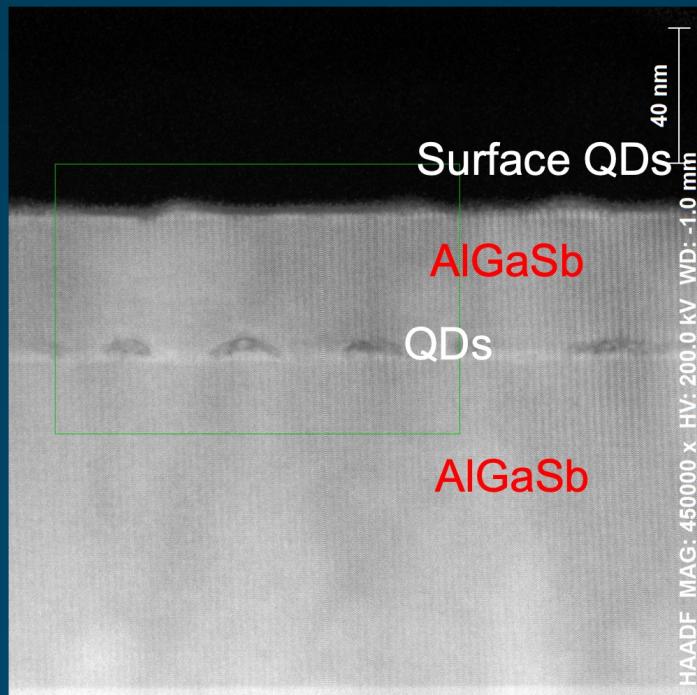
- GaSb native oxide desorption:  $540^\circ\text{C}$  for 30min
- 300nm GaSb smoothing layer grown – Sb:Ga = 3 at  $505^\circ\text{C}$
- 100nm  $\text{Al}_{0.5}\text{Ga}_{0.5}\text{Sb}$  barrier layer grown
- Excess Sb desorbed from surface
- Surface exposed to  $\text{As}_2$  - flux, time and temperature adjusted for QD growth
- 5 min Sb soak
- QDs buried in a 40nm  $\text{Al}_{0.5}\text{Ga}_{0.5}\text{Sb}$  layer
- QD growth process repeated on the top surface for AFM measurements.

# X-sectional analysis using TEM

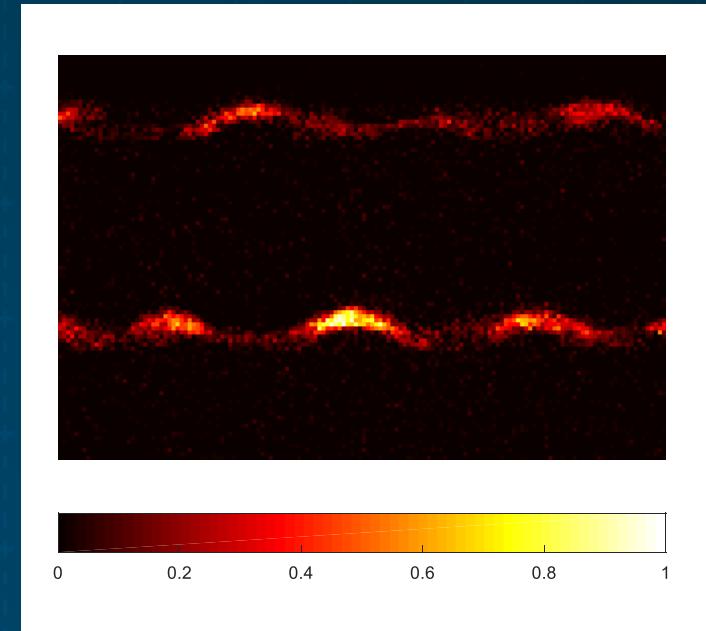
- TEM analysis shows spatially separated 3-dimensional nanostructures with a mostly GaAs(Sb) composition



Schematic showing QDs & surrounding material



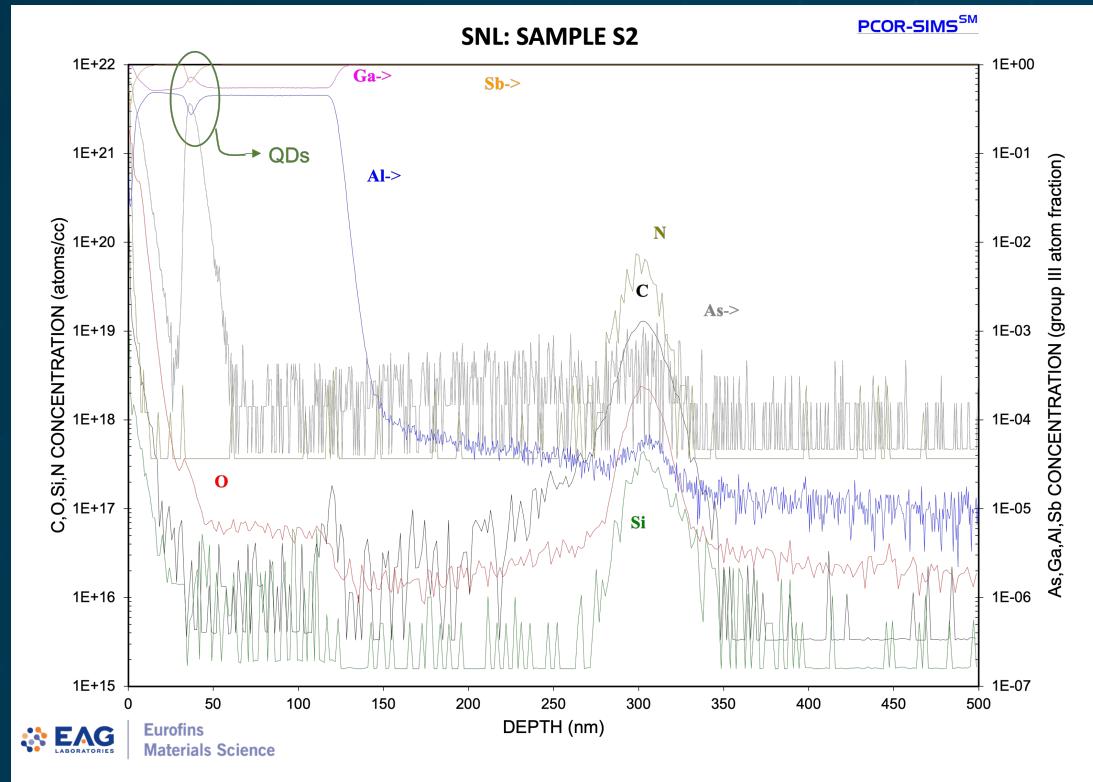
HAADF STEM image of QDs and surrounding material



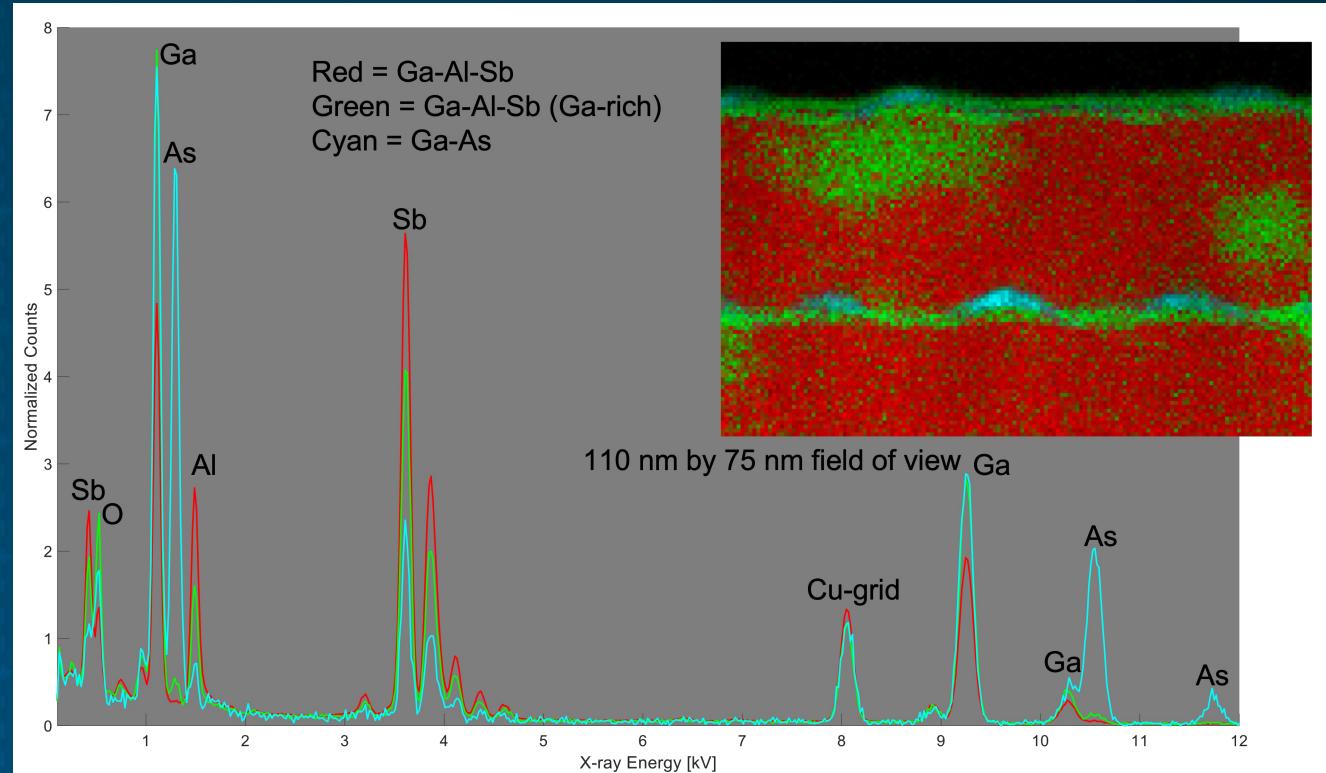
Ga-As component image

# Material composition (SIMS & TEM)

- Both SIMS and EDS analysis suggest a QD composition of GaAs with low % of Sb



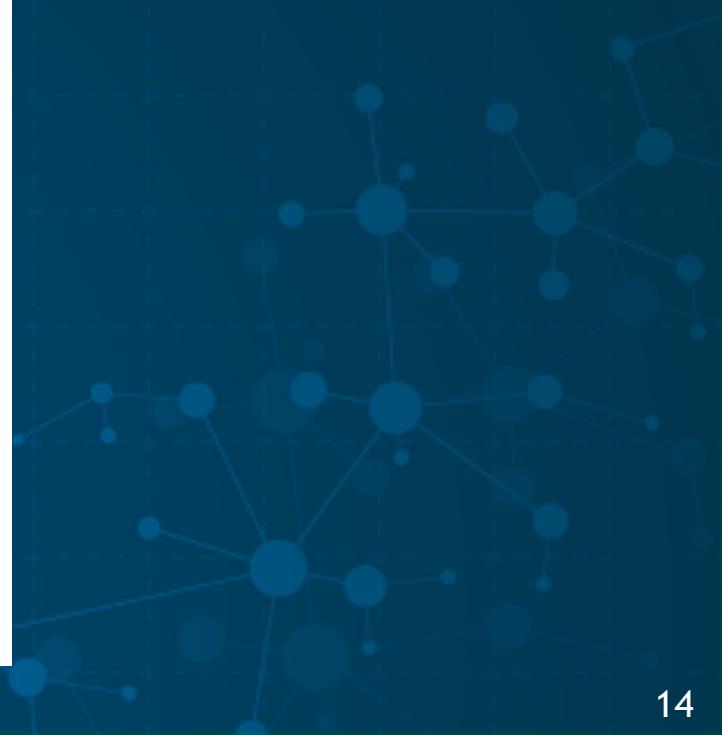
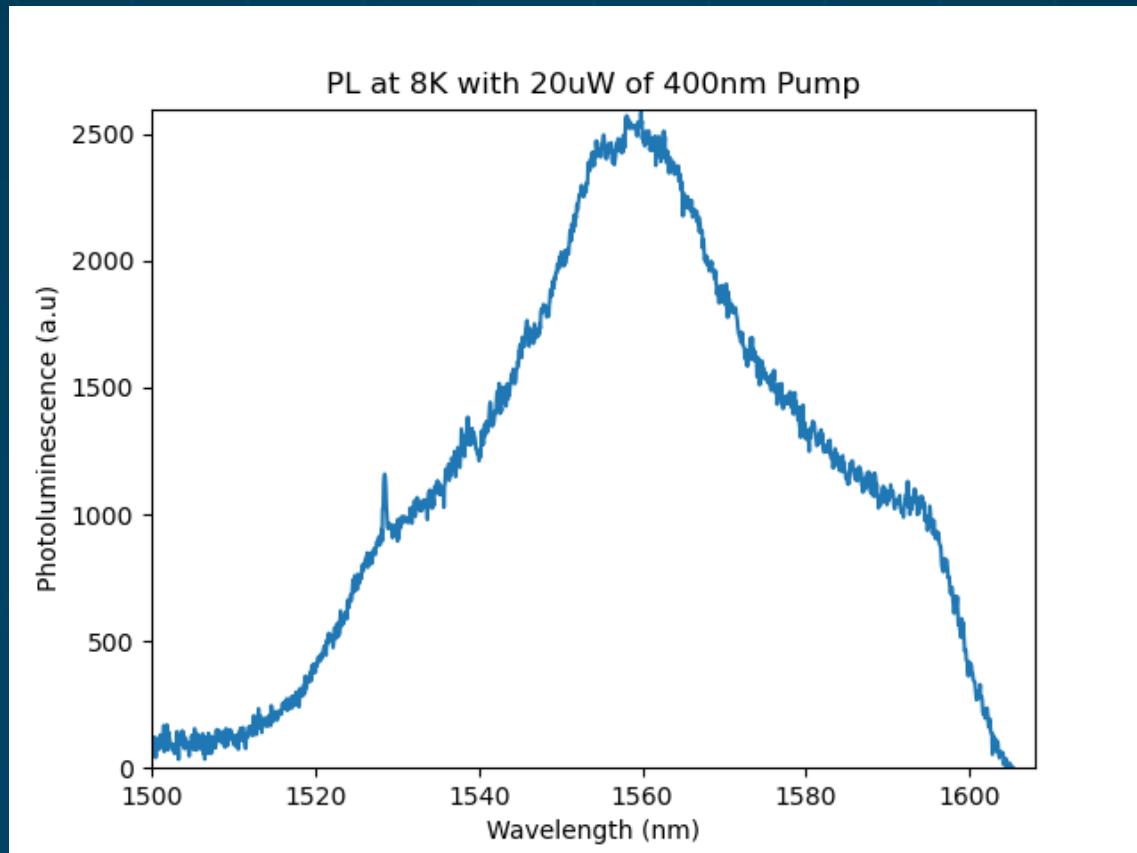
SIMS profile from GaAs(Sb) QD PL sample



EDS analysis of GaAs(Sb) QDs and surrounding material

# Optical characteristics

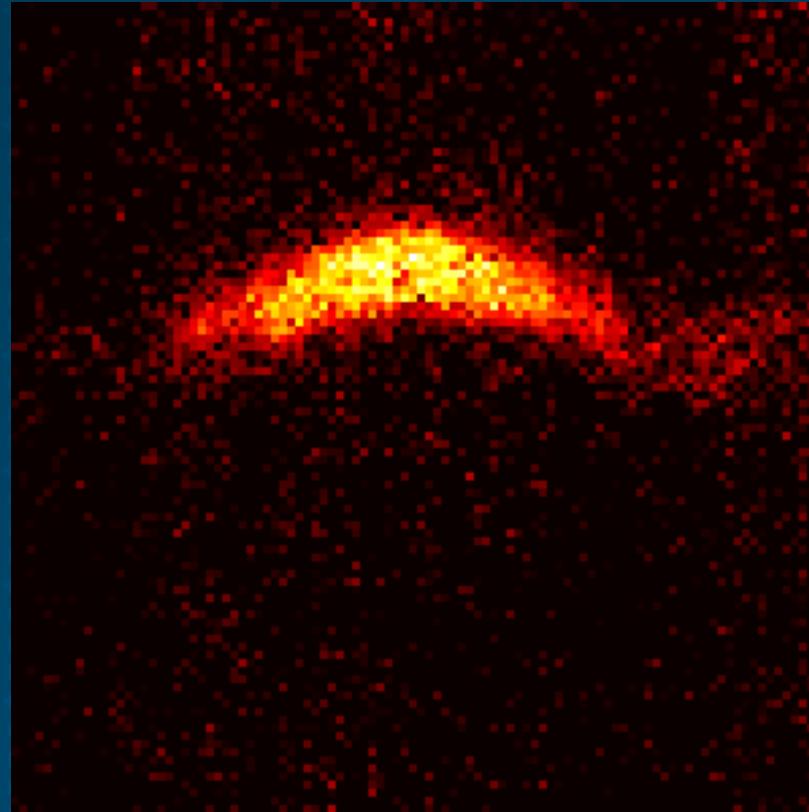
- Preliminary optical studies carried out
- Extended analysis ongoing including PL comparison between etched and non-etched GaAs(Sb) samples



# Conclusions

- Arsenic-induced in-situ etching of III-Sb surfaces explored as a QD formation mechanism
- Growth conditions for nanovoid formation + QD infilling determined
  - High  $\text{As}_2$  exposure (controlled by flux, time and temperature) leads to nanovoid formation
  - Nanovoids (both before and after infilling) show high nonuniformity in size & shape
- Low  $\text{As}_2$  exposure results in 3-dimensional nanostructure (QD) formation with  $\text{As}_2$  flux controlling QD density and size with high uniformity.
- Cross-sectional TEM analysis shows spatially separated QDs and coupled with SIMS reveals the composition to be  $\text{GaAs}(\text{Sb})$ .
- Preliminary optical analysis shows a distinct optical signature  $\sim 1.55\mu\text{m}$  (8K measurement)

# Questions?



Ga-As component image

