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# High Strain Rate Compressive Behavior of 3D Printed Liquid Crystal Elastomers

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# Liquid Crystal Elastomers (LCE) Background

## Liquid Crystals

- State of matter with properties between liquids and solid crystals
  - LCDs, soap + detergents, clays

## Liquid Crystal Elastomers

- LCs covalently bonded into flexible polymer network → LCEs
- Unique properties:
  - Reversible actuation
  - Anisotropic responses (mechanical and optical)
  - Auxetic in some cases
  - *Soft elasticity*



# Liquid Crystal Elastomers (LCE) Background

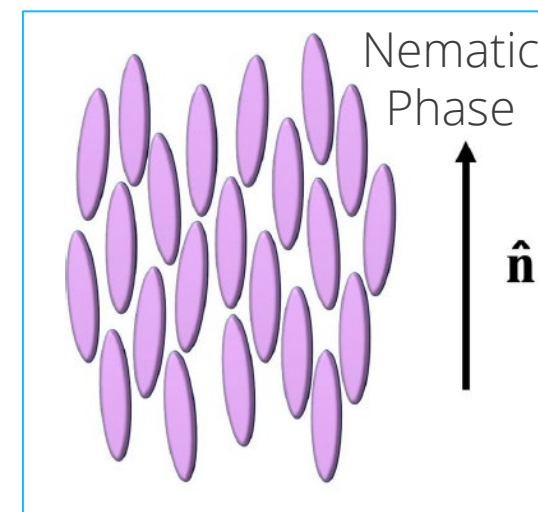
## Liquid Crystal Elastomers

- Thermoset polymer with LC phases

Composed of **rigid** molecules called **mesogens**

- Anisotropic, elongated shape which encourages organization
- Mesogens can be linked to the polymer backbone at ends or sides, leading to different phases (nematic, smectic)
- **Flexible ends** allow mesogens to reorient while flowing
- Nematic phase: mesogens exhibit long-range orientation

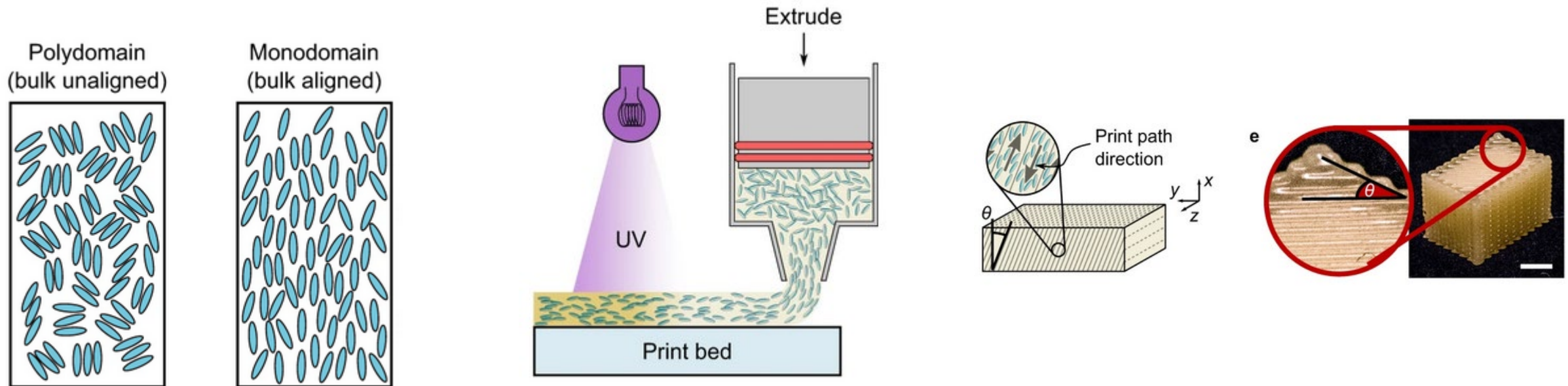
Mesogens may undergo **reorientation/phase transition** during mechanical loading, offering improved **energy dissipation** over conventional polymers





## 3D Printing LCEs

- Taking advantage of phase transition has been difficult due to processing
- Direct ink write (DIW) allows alignment of mesogens in finished material
- This can be tailored, allows complex geometries and configurations such as “foam-like” materials or lattice structures for mechanical protection of assets in impact or vibration situations

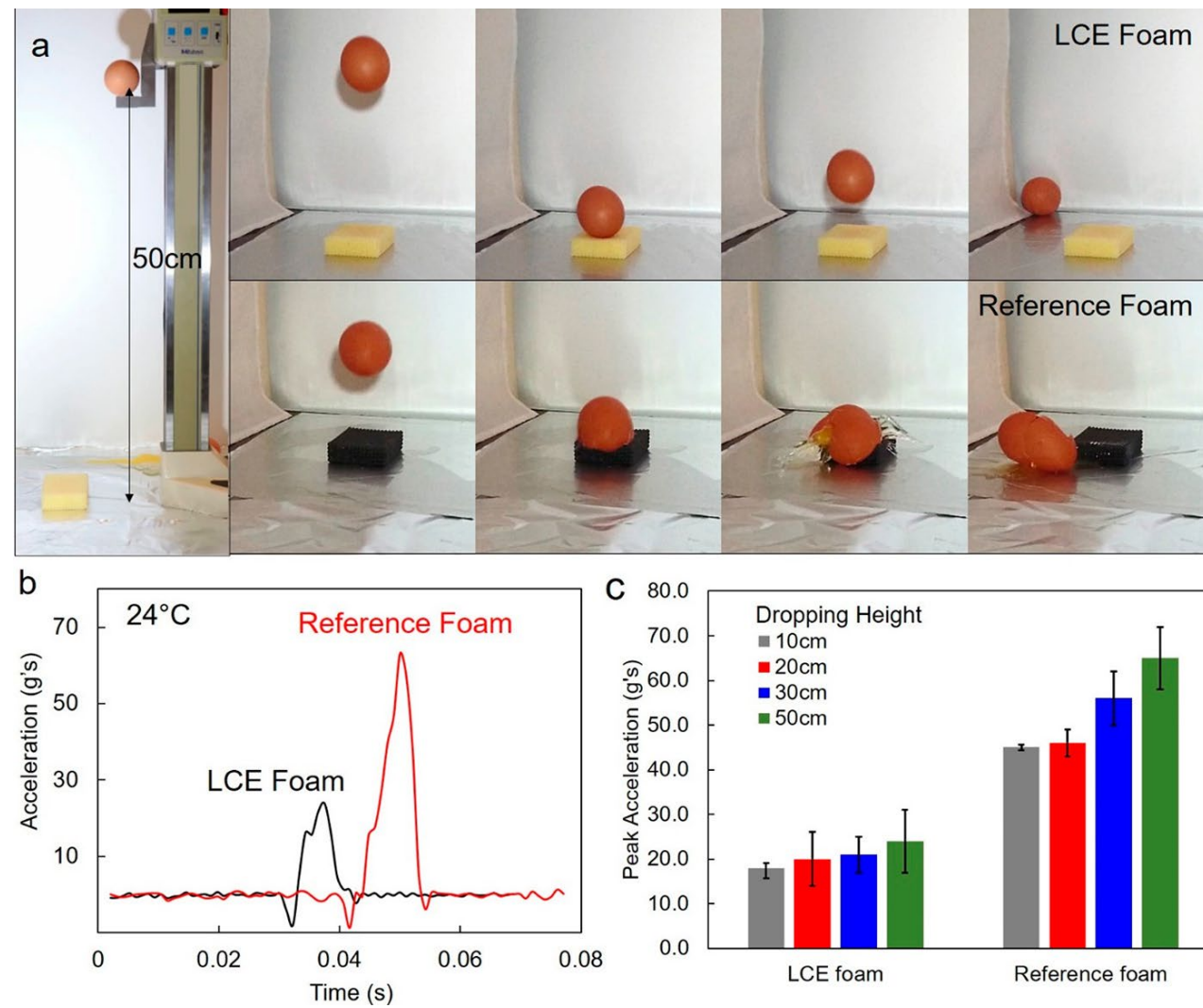




## Motivation

- **LCE** lattice was shown to protect a chicken egg during a drop test from 50 cm
- Equivalent conventional polymer (bisphenol-A (**BPA**)) resulted in a broken egg
- Impact velocity  $\sim 3.1$  m/s
- Loading rate at impact  $\sim 6000$  s $^{-1}$

**How do the constituent materials behave at high strain rates?**







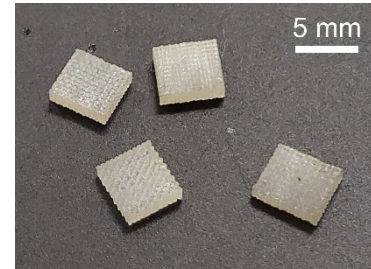
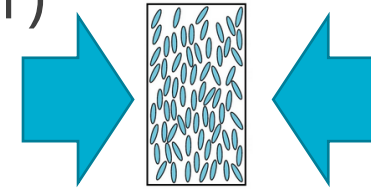
# Overview of Experiments

Materials (DIW 3D printing)

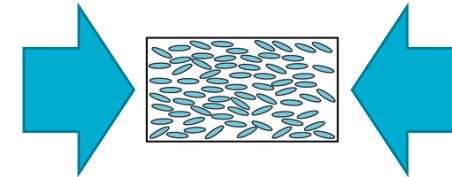
- **BPA 90°** orientation relative to loading direction (perpendicular)
- **BPA 0°** orientation relative to loading direction (parallel)

Should be equivalent

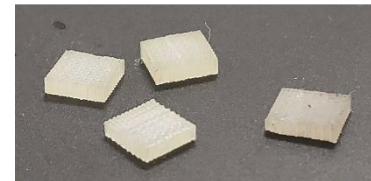
- **Monodomain** LCE with **90°** orientation (perpendicular)



- **Monodomain** LCE with **0°** orientation (parallel)



- **Polydomain** LCE bulk synthesis



- **Sorbothane** commercial shock/vibe damping material



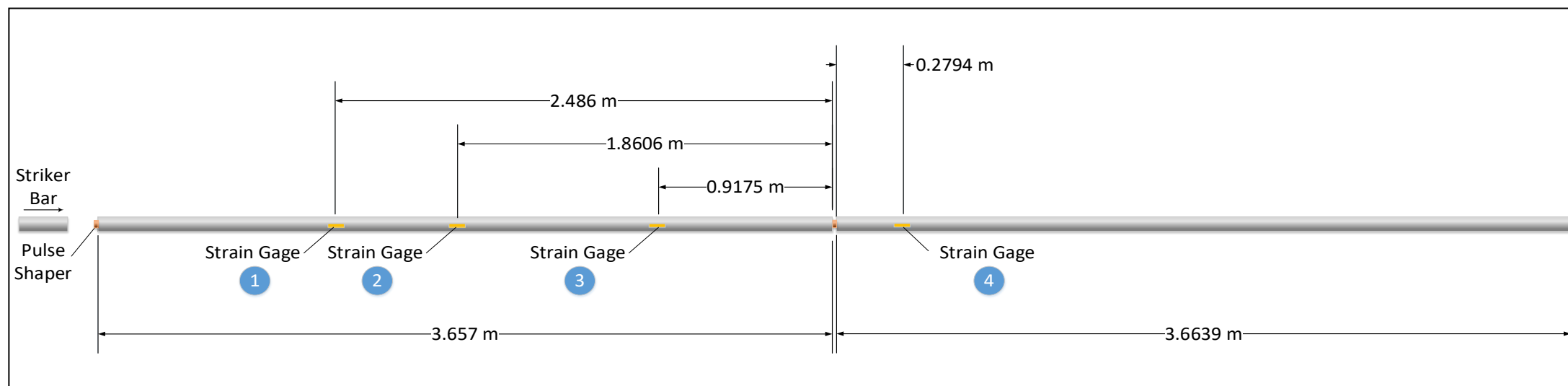
# Experiments

## Kolsky Compression bar experiments

- 800, 1600, and 3000 s<sup>-1</sup>
  - Quasi-static rates also conducted by CU Denver collaborators
- > 50% engineering strain
- Six materials, three repeats at each condition

## Bar configuration

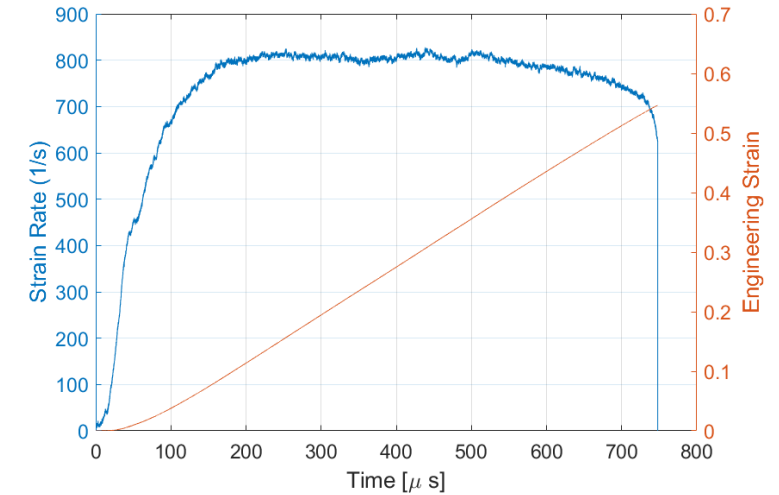
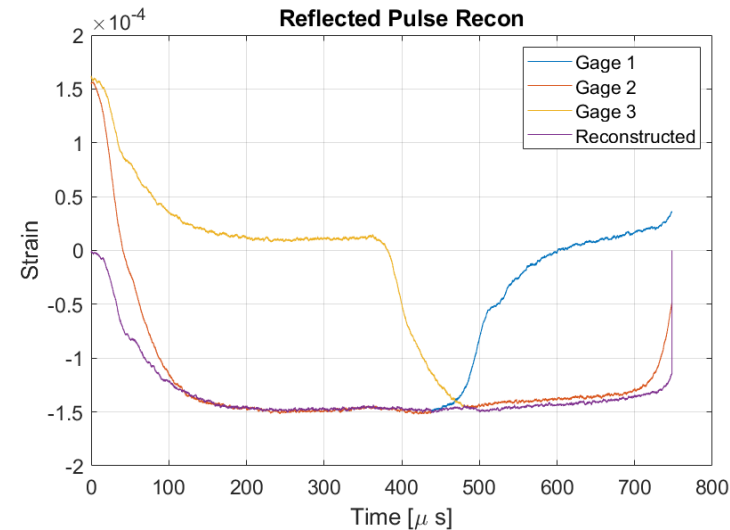
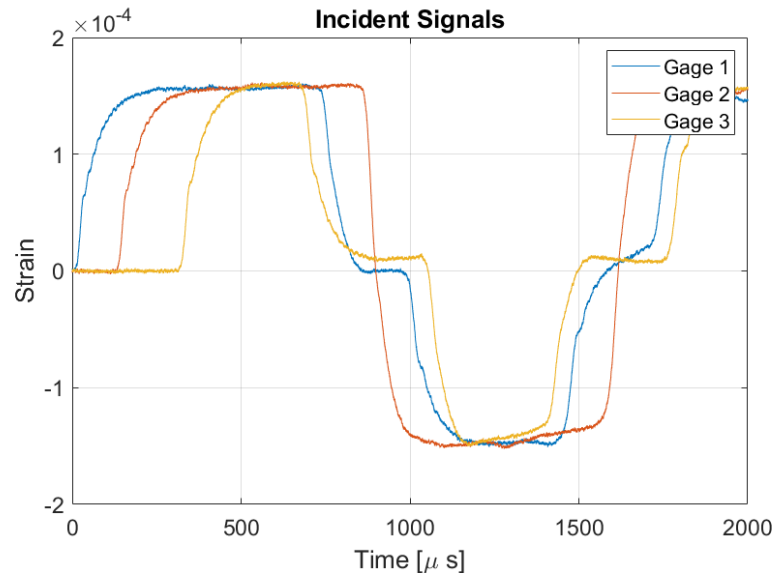
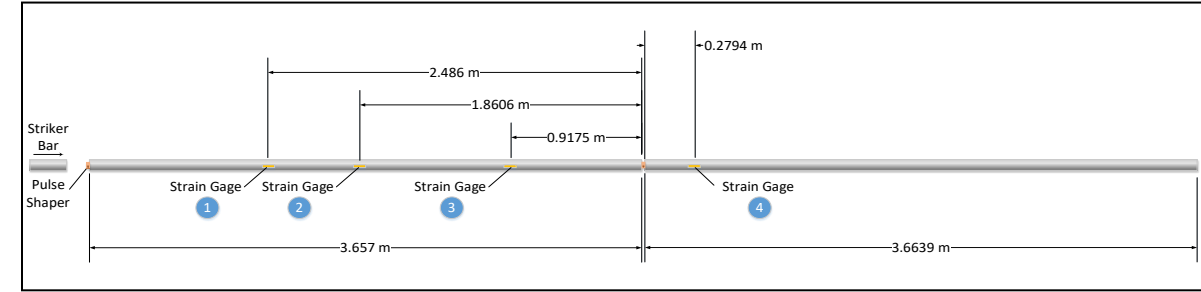
- 12' long incident and transmission bars (aluminum 1" diameter)
- Quartz crystal force transducers installed at bar ends (force equilibrium check)





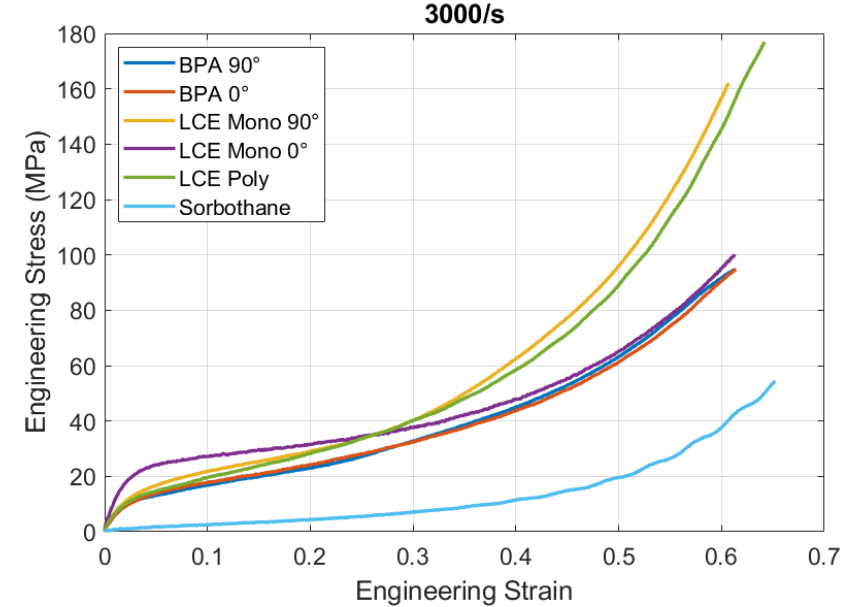
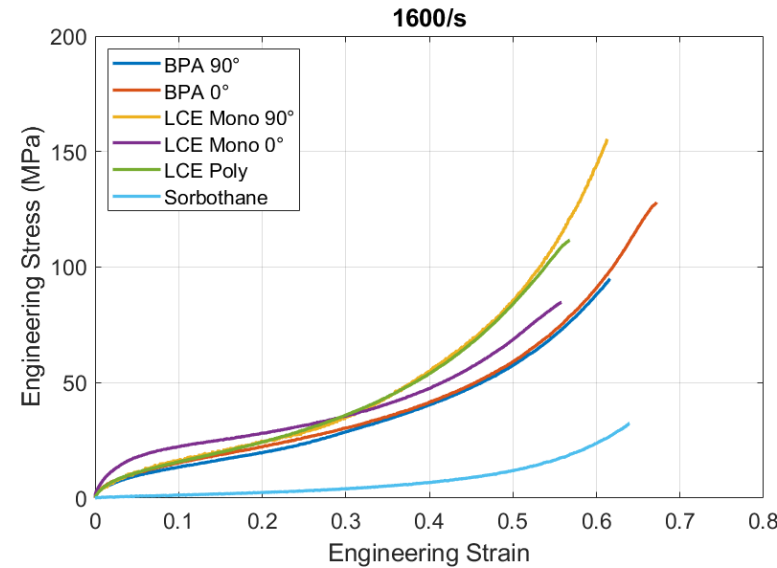
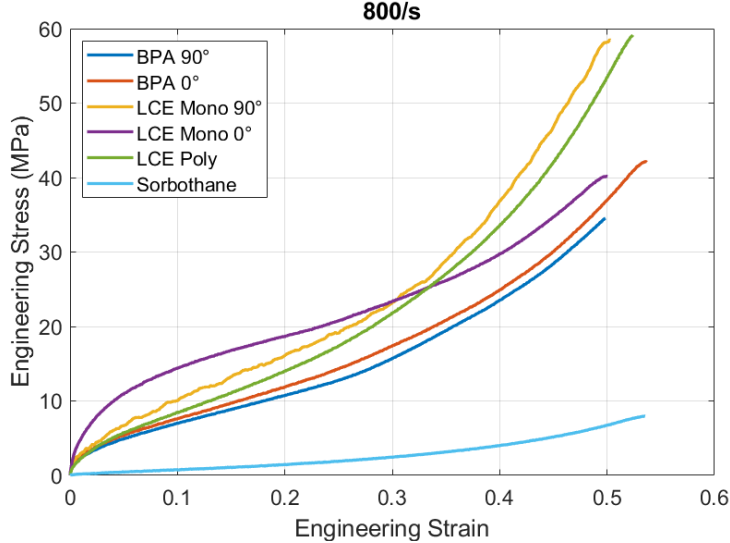
# Reflected Pulse 800 s<sup>-1</sup>

- Constraint of 50% minimum strain at 800 s<sup>-1</sup> required the use of 6' long striker bar
- Due to wave overlap that occurs with a single set of strain gages, three sets of gages were used
- Gages were time shifted and the reflected pulse was "reconstructed" or spliced together

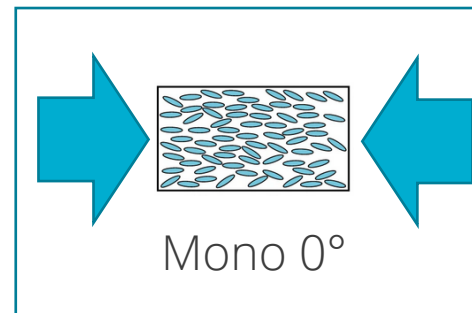
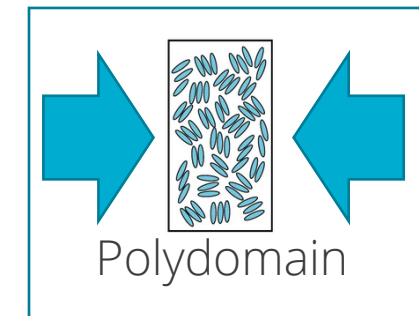
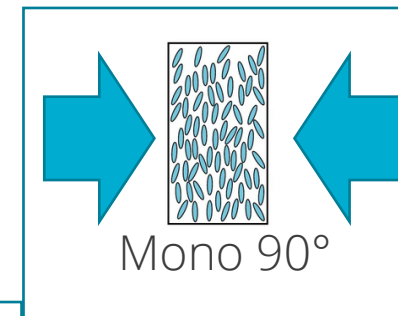




# Results



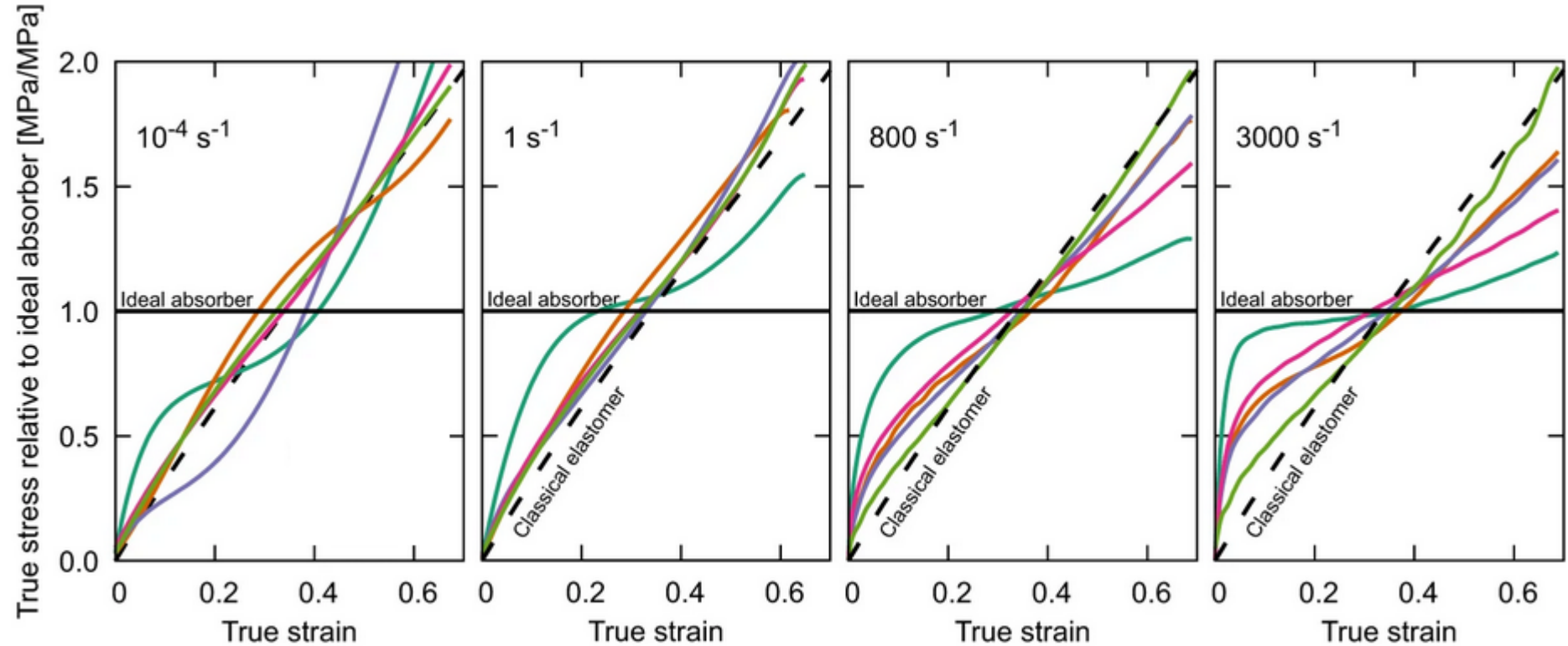
- BPA 0 and 90° had nearly identical behavior
- LCE Monodomain 90° and Polydomain behaved similarly
- LCE Monodomain 0° displayed a plateau behavior suggesting mesogen rotation may have occurred
- Sorbothane behaved like a classical elastomer/soft rubber





# Strain Energy Absorption

Classical Elastomer  
LCE Mono 0°  
LCE Mono 90°  
LCE Poly  
BPA  
Sorbothane



- Stress-strain curves were normalized and compared to an ideal strain energy absorber
- Quasi-static LCE behaves like classical elastomer, with some soft elasticity by polydomain, mesogen rotation in LCE 0°
- At  $1 \text{ s}^{-1}$  materials except LCE 0° behave like a classical elastomers. LCE 0° responds closest to ideal absorber (rate effect)
- High strain rates show improved response of all materials. LCE 0° converges towards ideal response (not a foam)
- LCE 0° can more quickly accumulate more strain energy at small strains



## Conclusions and Future Work

- Measured stress-strain response for LCE, BPA, and classical elastomer materials
- Monodomain LCE materials have unique energy absorption capacity due to mesogen rotation, behaving similarly to a foam-like “ideal absorber” despite being a solid polymer
- Conventional polymers (BPA, Sorbothane) did not show this absorber behavior
- This mechanism can be exploited with 3D printing to design new absorbing lattices for protection schemes

### Future work

- Investigate behavior at intermediate rates
- Expand energy analysis to include unloading
- Measure and quantify mesogen rotation during deformation