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High Strain Rate Compressive Behavior of 3D Printed Liquid Crystal Elastomers

B. Sanborn¹, D. Mistry², B. Song¹, K. Yu³, K. Long¹,
C. M. Yakacki^{3,4*}

¹ Sandia National Laboratories, Albuquerque, NM, 87123, USA

² School of Physics and Astronomy, University of Leeds, Leeds, LS2 9JT, UK

³ Department of Mechanical Engineering, University of Colorado, Denver, Denver, CO, 80204, USA

⁴ Impressio Inc., 12635 E. Montview Blvd, Suite 214, Aurora, CO 80045, USA



Liquid Crystal Elastomers (LCE) Background

Liquid Crystals

- State of matter with properties between liquids and solid crystals
 - LCDs, soap + detergents, clays

Liquid Crystal Elastomers

- LCs covalently bonded into flexible polymer network → LCEs
- Unique properties:
 - Reversible actuation
 - Anisotropic responses (mechanical and optical)
 - Auxetic in some cases
 - *Soft elasticity*

Liquid Crystal Elastomers (LCE) Background

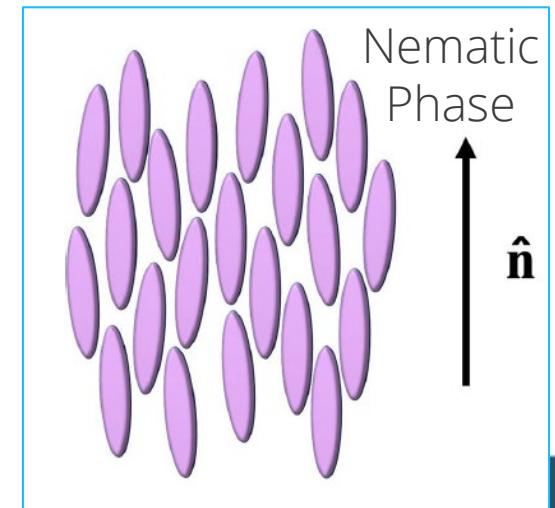
Liquid Crystal Elastomers

- Thermoset polymer with LC phases

Composed of **rigid** molecules called ***mesogens***

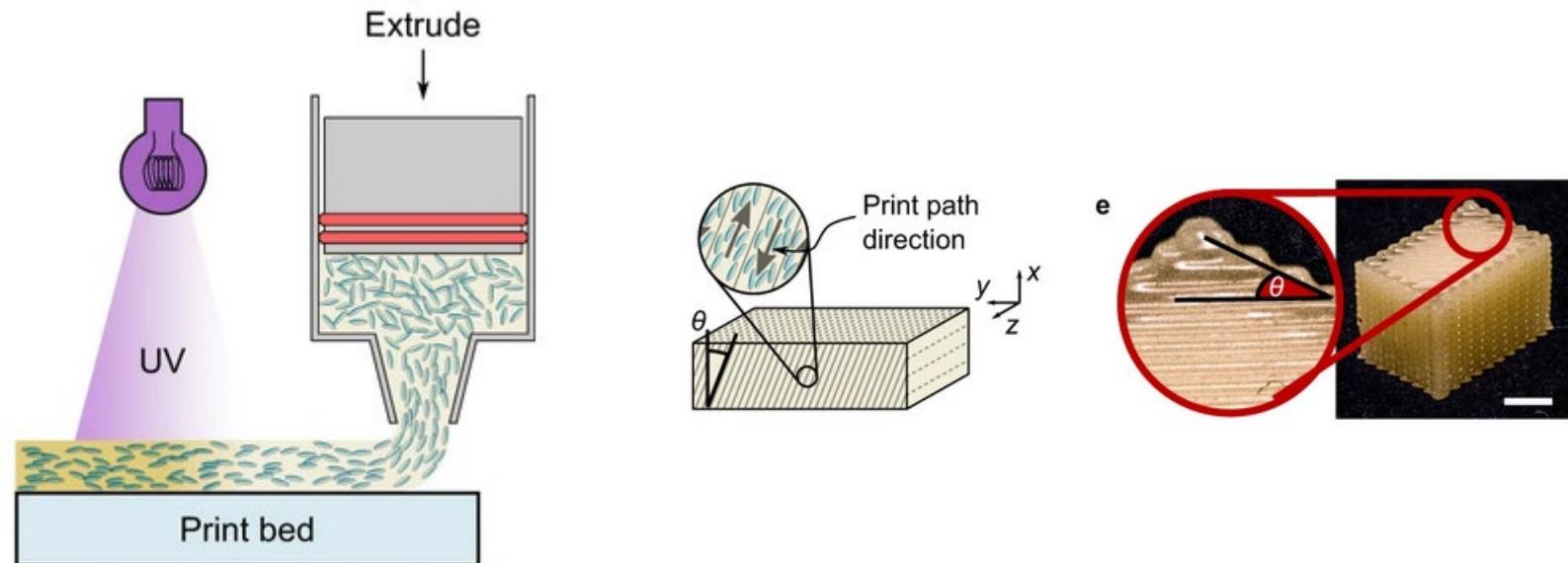
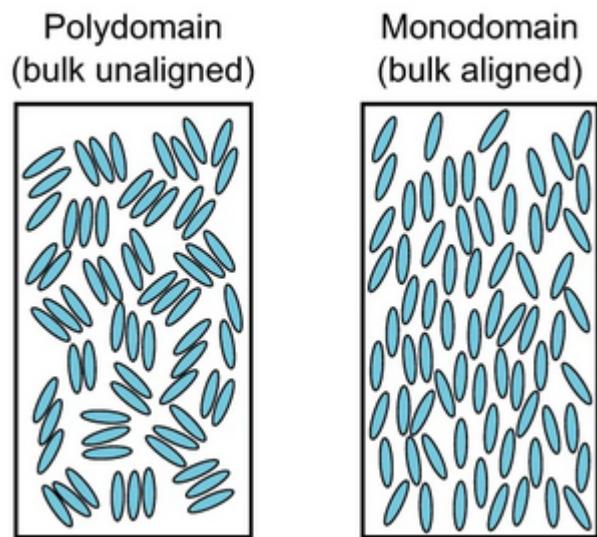
- Anisotropic, elongated shape which encourages organization
- Mesogens can be linked to the polymer backbone at ends or sides, leading to different phases (nematic, smectic)
- **Flexible ends** allow mesogens to reorient while flowing
- Nematic phase: mesogens exhibit long-range orientation

Mesogens may undergo **reorientation/phase transition** during mechanical loading, offering improved **energy dissipation** over conventional polymers



3D Printing LCEs

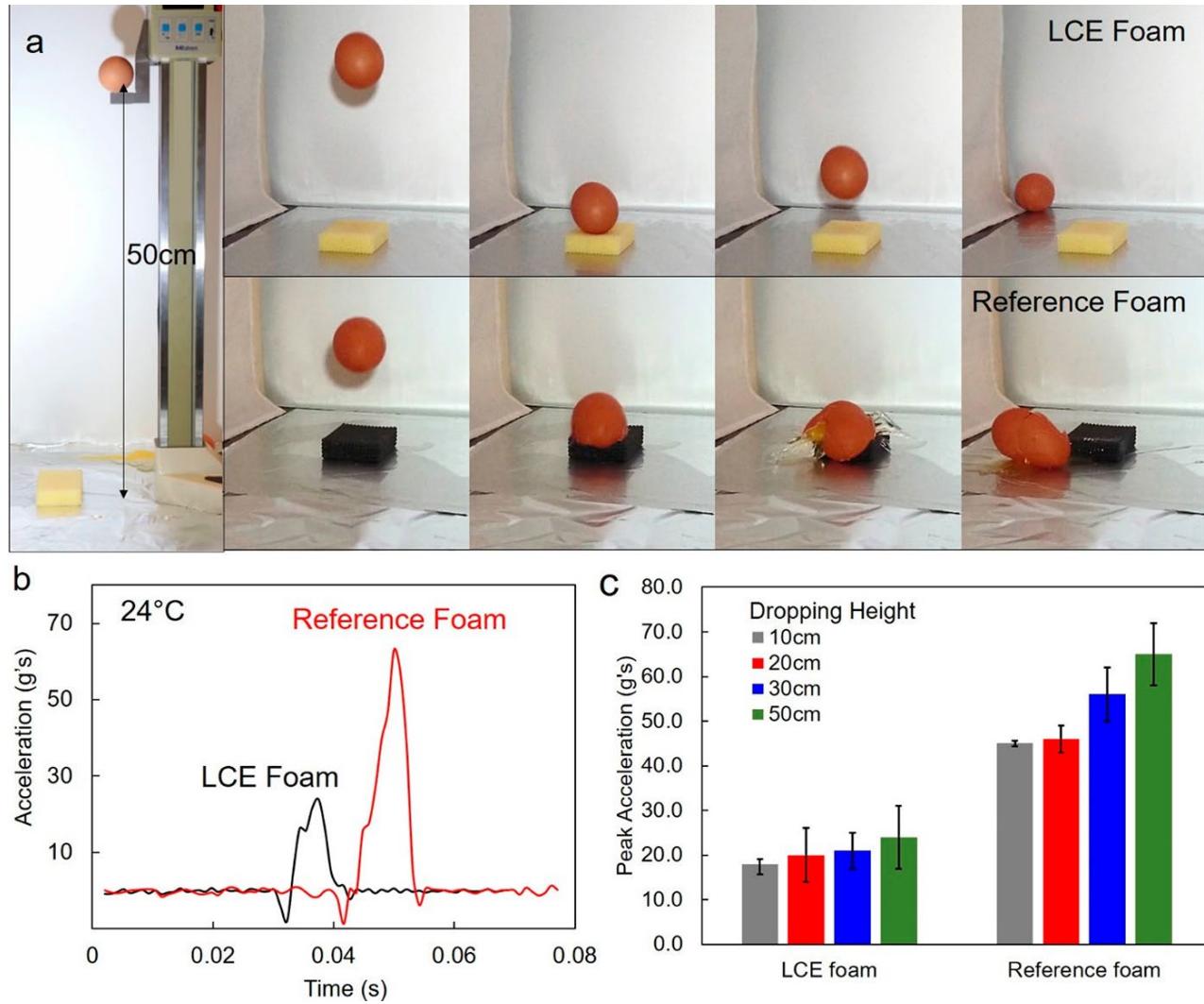
- Taking advantage of phase transition has been difficult due to processing
- Direct ink write (DIW) allows alignment of mesogens in finished material
- This can be tailored, allows complex geometries and configurations such as “foam-like” materials or lattice structures for mechanical protection of assets in impact or vibration situations



Motivation

- LCE lattice was shown to protect a chicken egg during a drop test from 50 cm
- Equivalent conventional polymer (bisphenol-A (**BPA**)) resulted in a broken egg
- Impact velocity ~ 3.1 m/s
- Loading rate at impact ~ 6000 s $^{-1}$

How do the constituent materials behave at high strain rates?



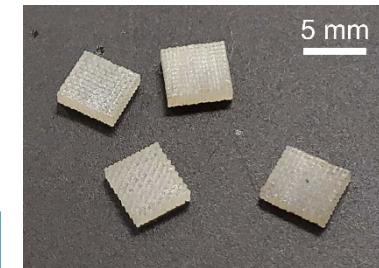
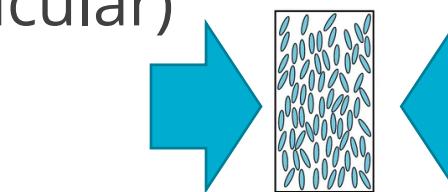
Overview of Experiments

Materials (DIW 3D printing)

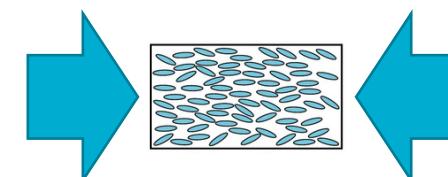
- **BPA 90°** orientation relative to loading direction (perpendicular)
- **BPA 0°** orientation relative to loading direction (parallel)

Should be equivalent

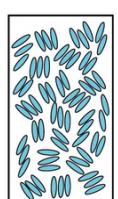
- **Monodomain LCE** with **90°** orientation (perpendicular)



- **Monodomain LCE** with **0°** orientation (parallel)



- **Polydomain LCE** bulk synthesis



- **Sorbothane** commercial shock/vibe damping material

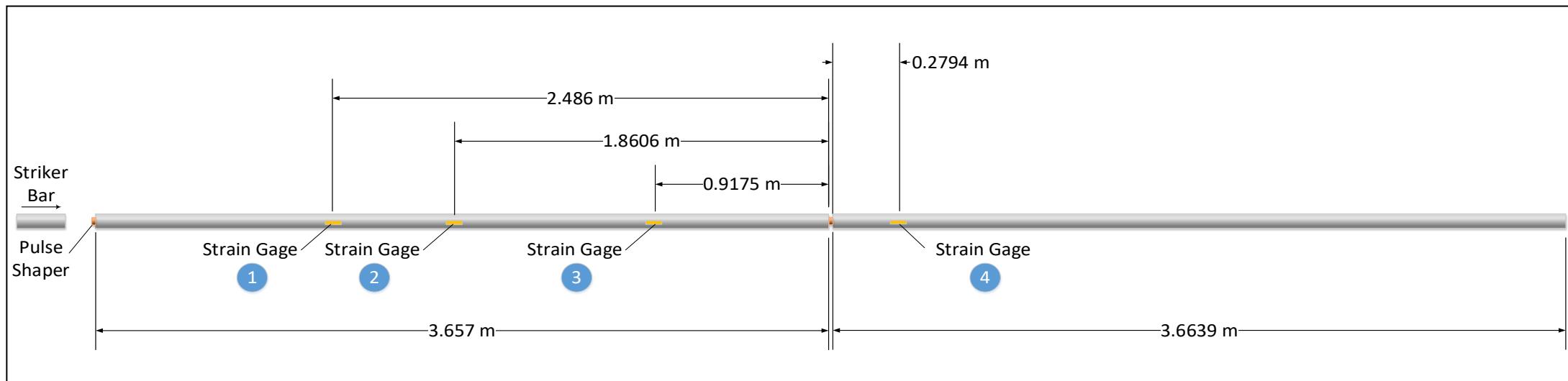
Experiments

Kolsky Compression bar experiments

- 800, 1600, and 3000 s^{-1}
 - Quasi-static rates also conducted by CU Denver collaborators
- > 50% engineering strain
- Six materials, three repeats at each condition

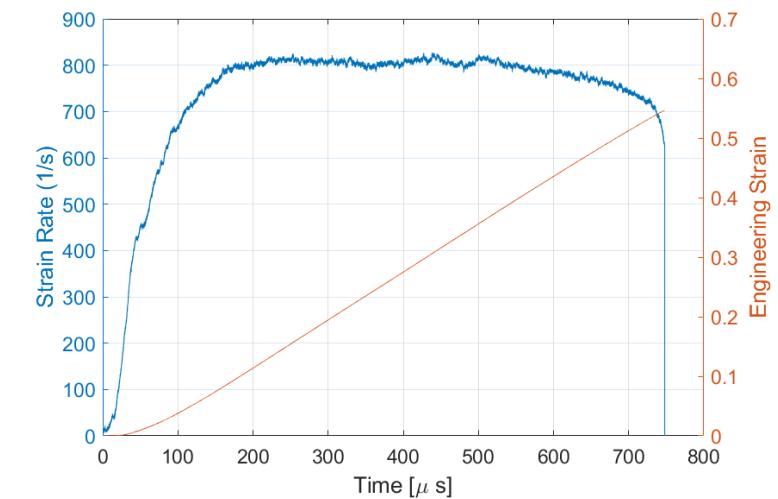
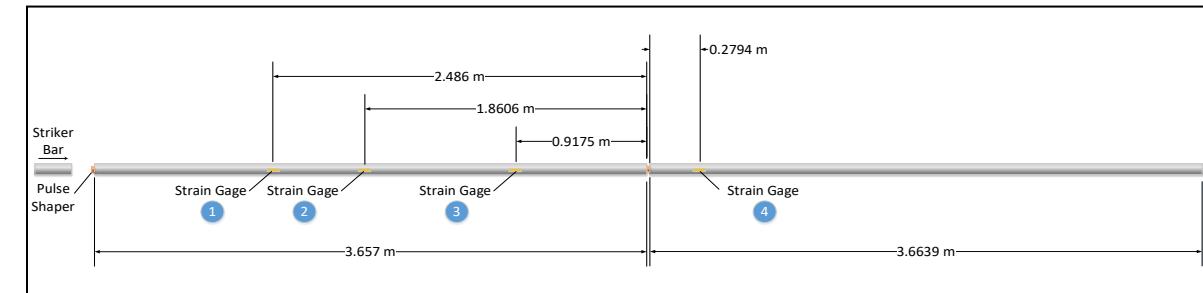
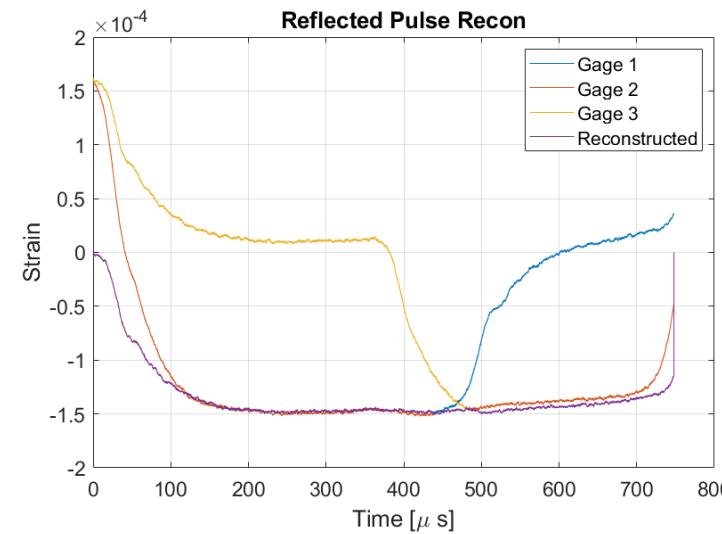
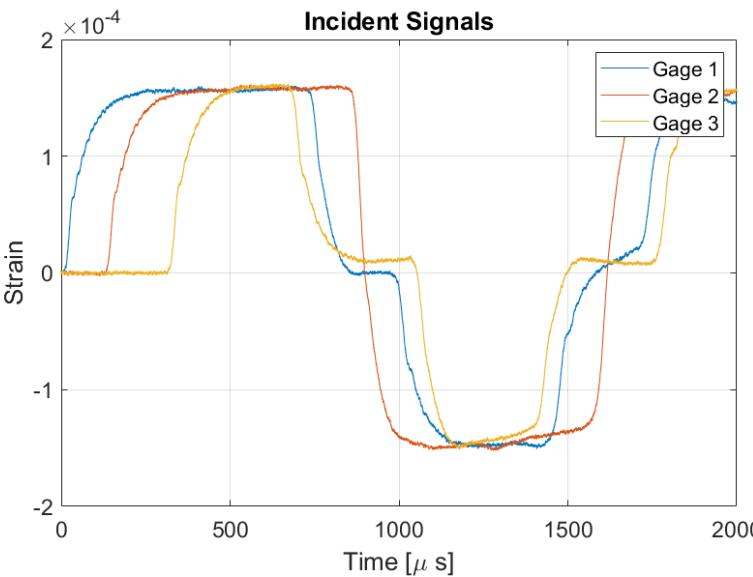
Bar configuration

- 12' long incident and transmission bars (aluminum 1" diameter)
- Quartz crystal force transducers installed at bar ends (force equilibrium check)

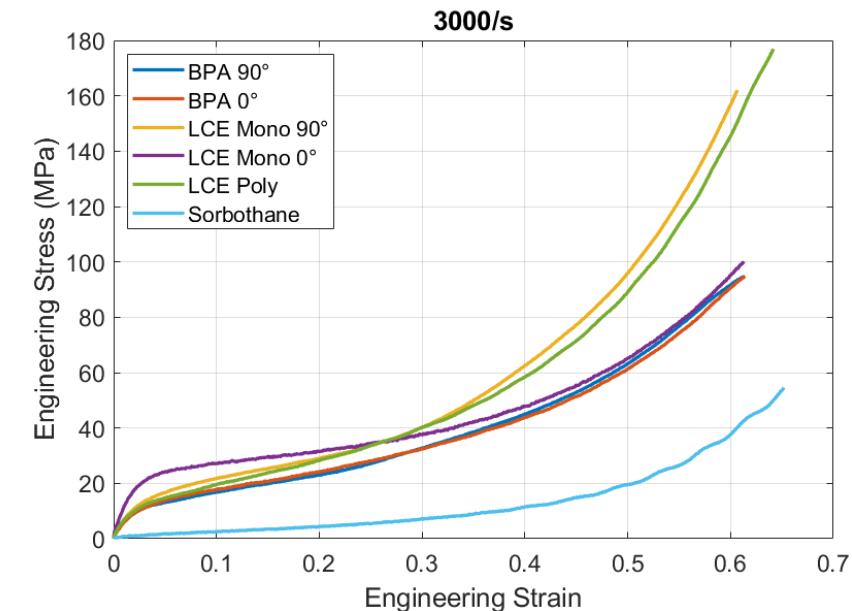
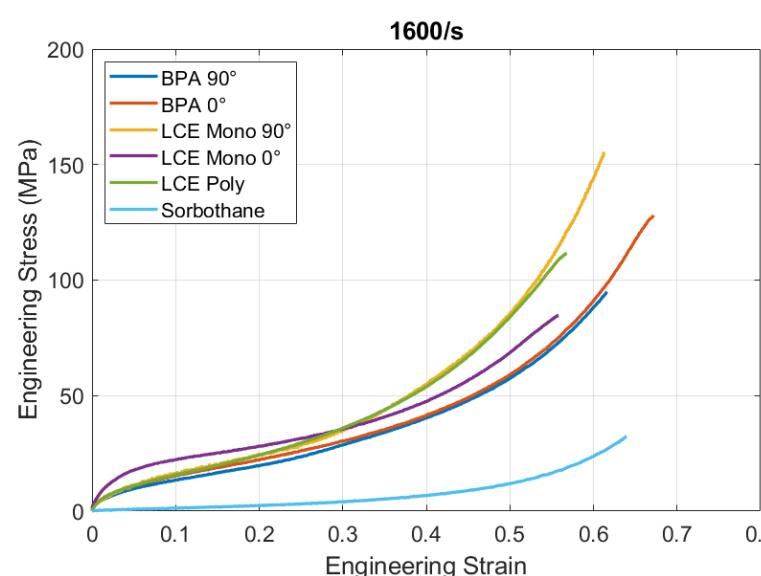
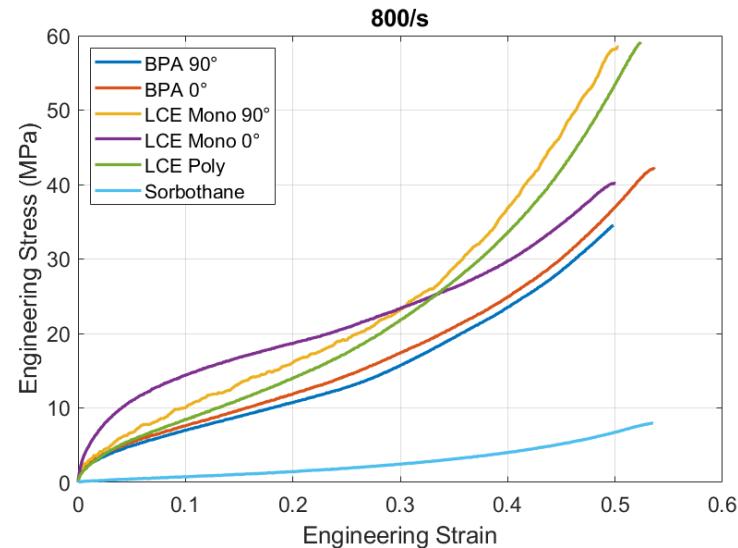


Reflected Pulse 800 s^{-1}

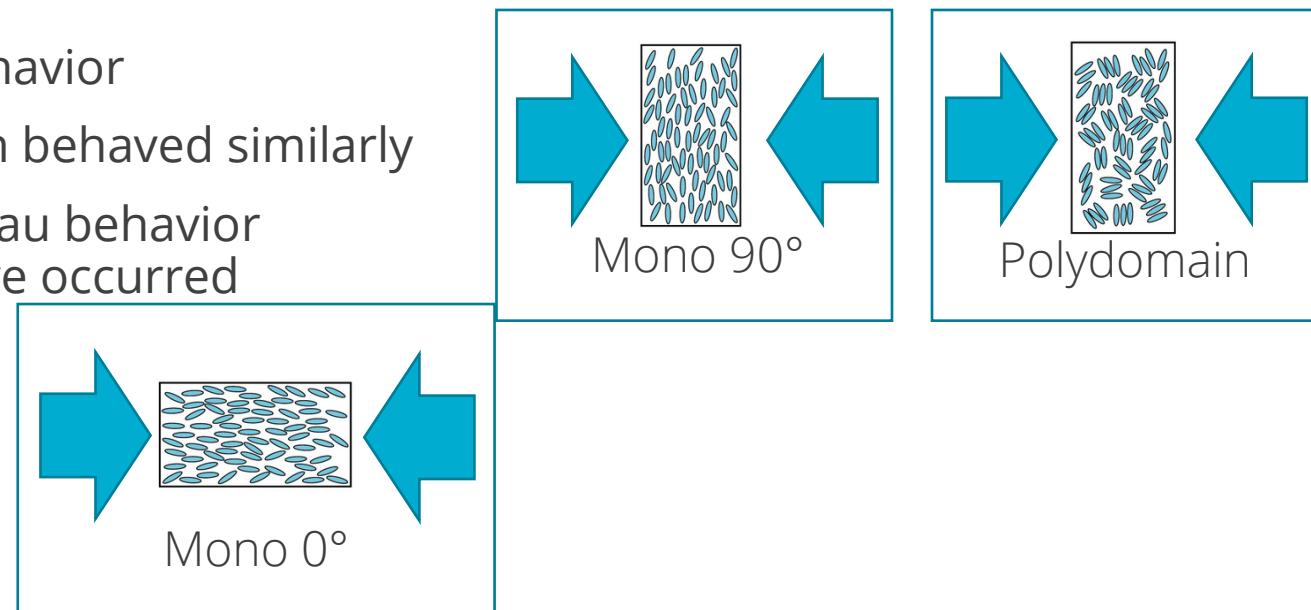
- Constraint of 50% minimum strain at 800 s^{-1} required the use of 6' long striker bar
- Due to wave overlap that occurs with a single set of strain gages, three sets of gages were used
- Gages were time shifted and the reflected pulse was “reconstructed” or spliced together



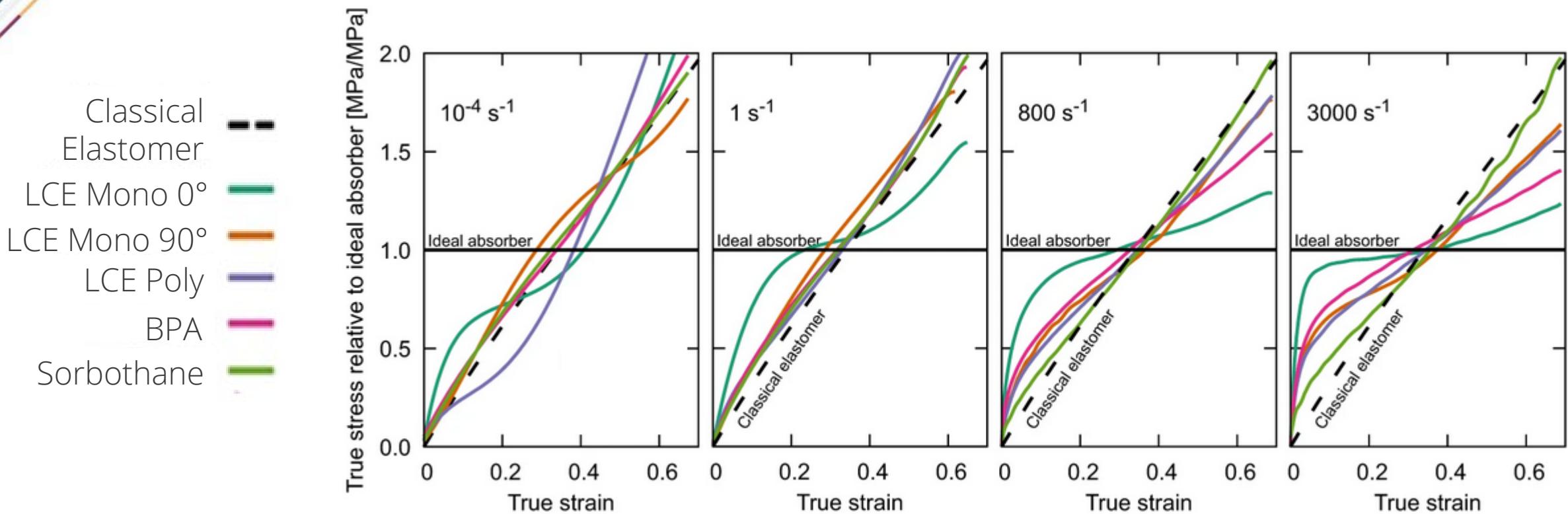
Results



- BPA 0 and 90° had nearly identical behavior
- LCE Monodomain 90° and Polydomain behaved similarly
- LCE Monodomain 0° displayed a plateau behavior suggesting mesogen rotation may have occurred
- Sorbothane behaved like a classical elastomer/soft rubber



Strain Energy Absorption



- Stress-strain curves were normalized and compared to an ideal strain energy absorber
- Quasi-static LCE behaves like classical elastomer, with some soft elasticity by polydomain, mesogen rotation in LCE 0°
- At 1 s^{-1} materials except LCE 0° behave like a classical elastomers. LCE 0° responds closest to ideal absorber (rate effect)
- High strain rates show improved response of all materials. LCE 0° converges towards ideal response (not a foam)
- LCE 0° can more quickly accumulate more strain energy at small strains



Conclusions and Future Work

- Measured stress-strain response for LCE, BPA, and classical elastomer materials
- Monodomain LCE materials have unique energy absorption capacity due to mesogen rotation, behaving similarly to a foam-like “ideal absorber” despite being a solid polymer
- Conventional polymers (BPA, Sorbothane) did not show this absorber behavior
- This mechanism can be exploited with 3D printing to design new absorbing lattices for protection schemes

Future work

- Investigate behavior at intermediate rates
- Expand energy analysis to include unloading
- Measure and quantify mesogen rotation during deformation