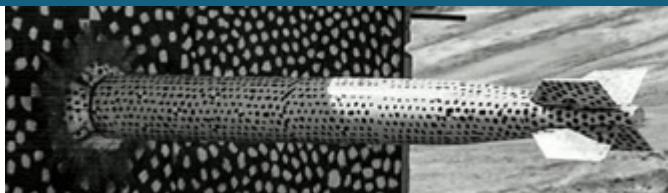
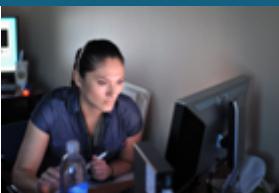




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# *Insights from X-ray computed tomography into the effects of pit morphology evolution on pit growth*



Philip J. Noell\*, Michael A. Melia\*, Eric J. Schindelholz\*\*,  
Evangelia Kiosidou\*\*, Erin Karasz\*, Andrew Polonsky\*, Ian  
Campbell\*\*\*

\*Sandia National Laboratories, New Mexico

\*\*The Ohio State University

\*\*\*The University of Washington

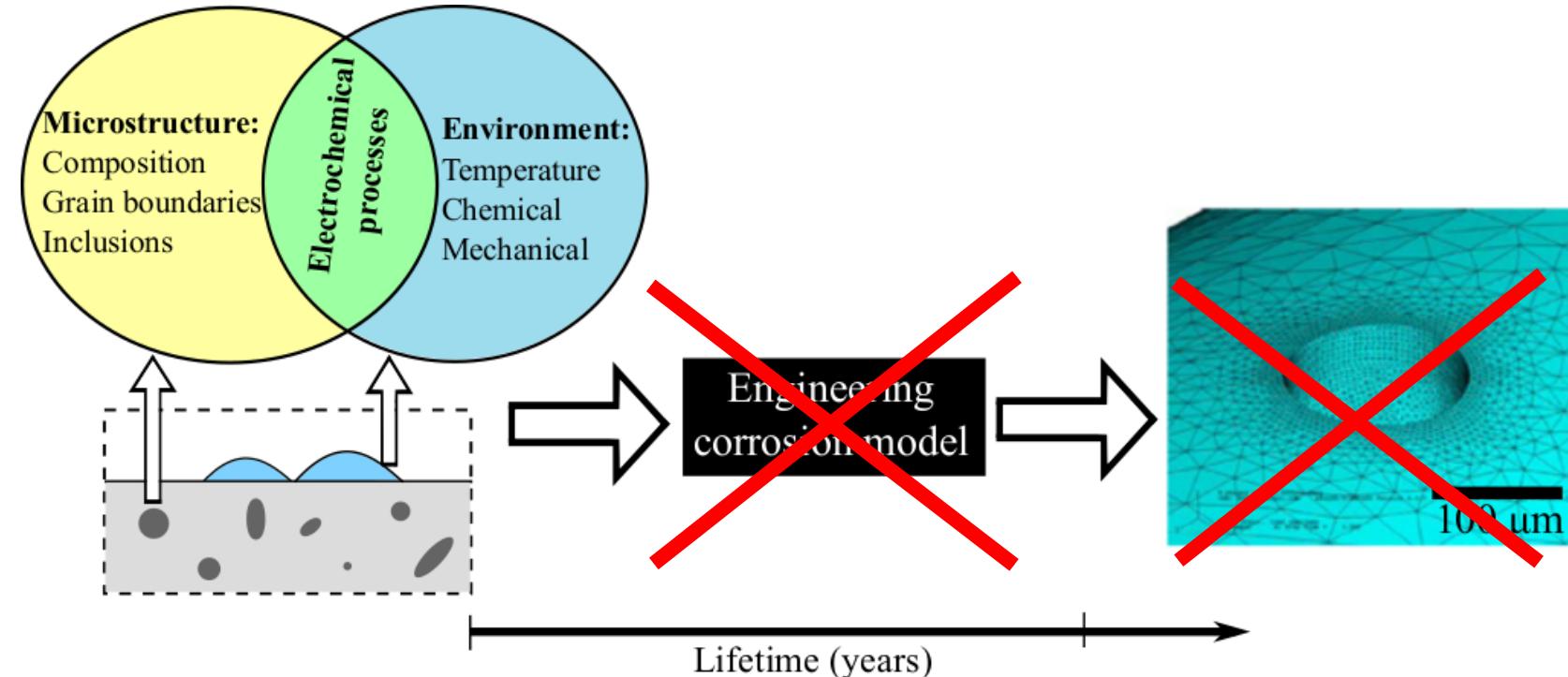
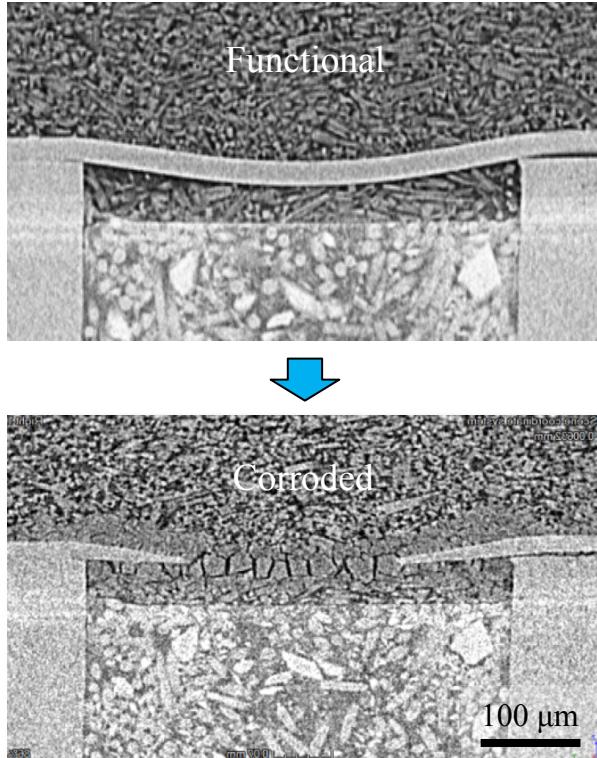


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# What is the useful lifetime of a component in a humid, chloride environment?



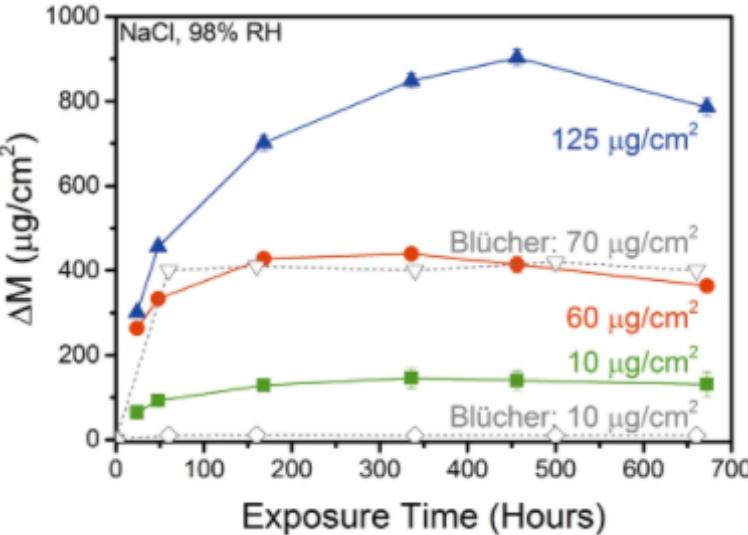
**The cost of corrosion in the US is estimated at 1-3% of our GDP, yet we lack an ability to predict the distribution and morphology of corrosion damage as a function of time**



How fast does this happen? Why does it happen in some cases and not others?

**A key challenge for materials science is “the ability to predict the lifetime of metals and components from short-term experimental corrosion data.”**  
 – E McCafferty, *Introduction to corrosion science, 2010*

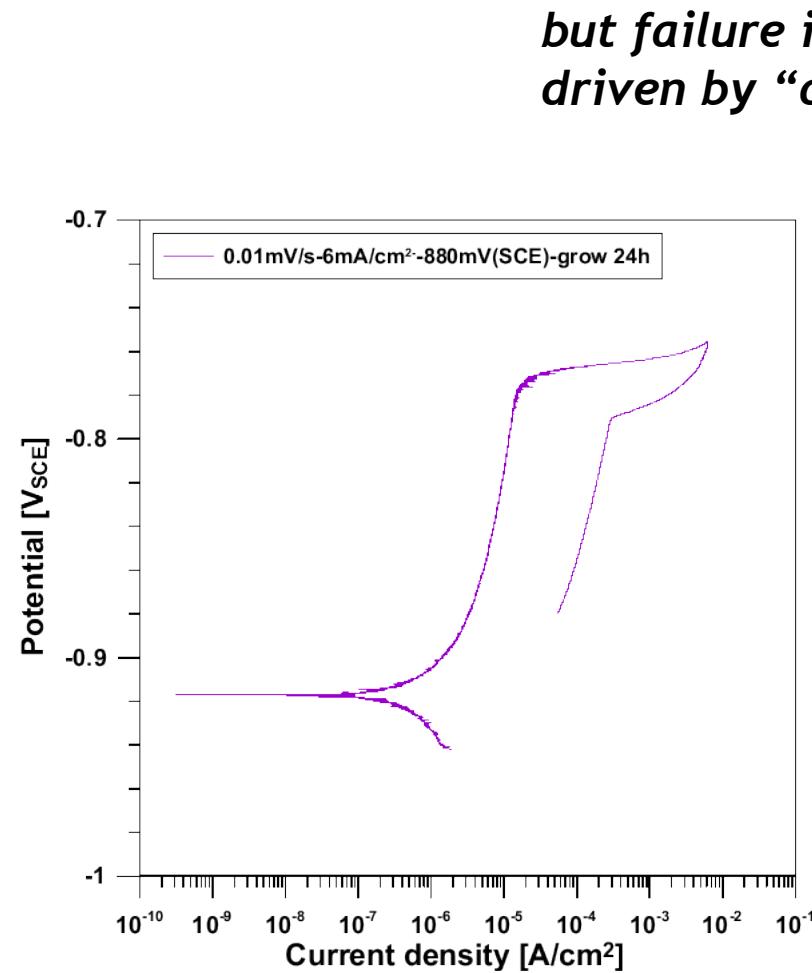
Current approaches to measuring kinetics generally focus on the continuum scale or very controlled environments...



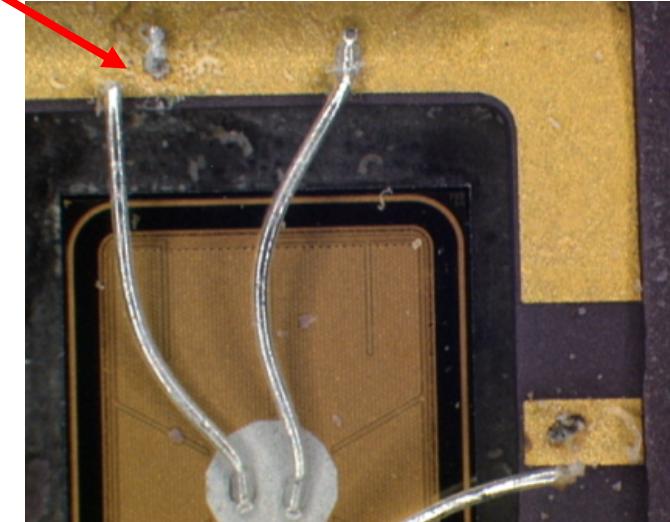
Schaller, R. F., et al. *npj Mat Deg* 2017



Atmospheric test rack from <https://www.corrosion-doctors.org/Corrosion-Atmospheric/Corrosion-tests.html>

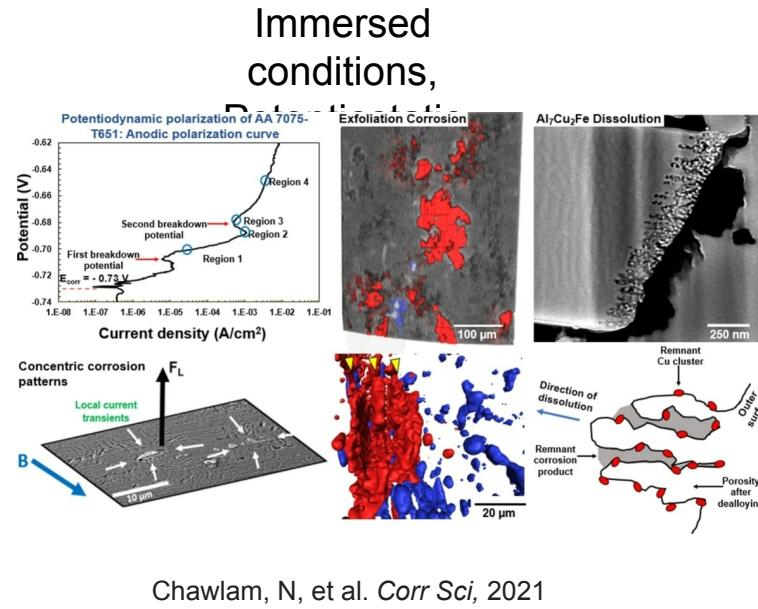


*but failure is usually driven by “outliers”*

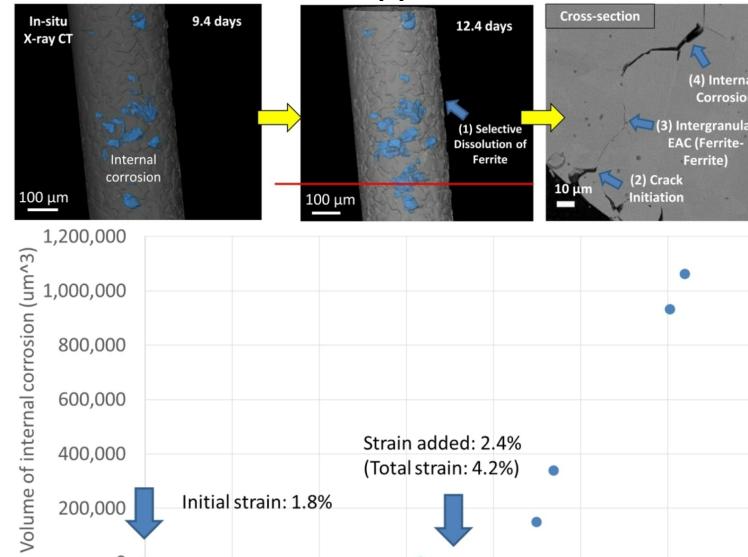


**Challenge** - we need to characterize the evolving damage in-situ without disturbing the environment  
**Solution** - the field of ductile failure overcame a similar problem using XCT. Why not try this with corrosion?

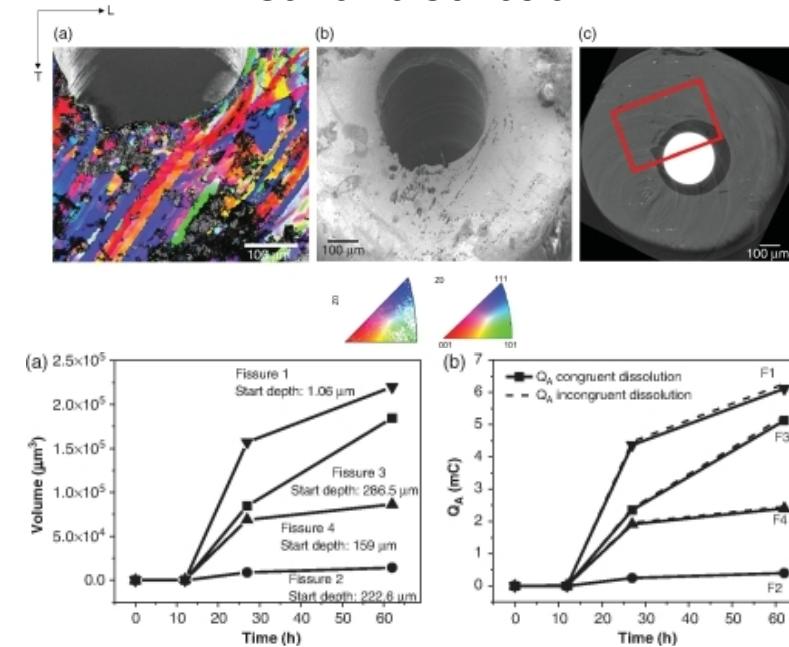
# How is XCT being used in the field of corrosion science?



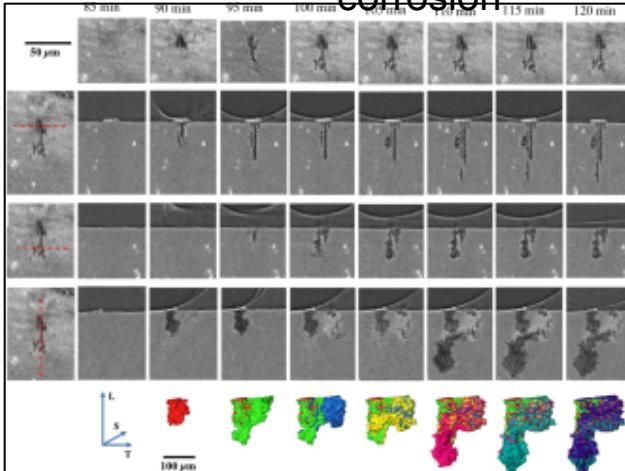
### Environmentally-assisted



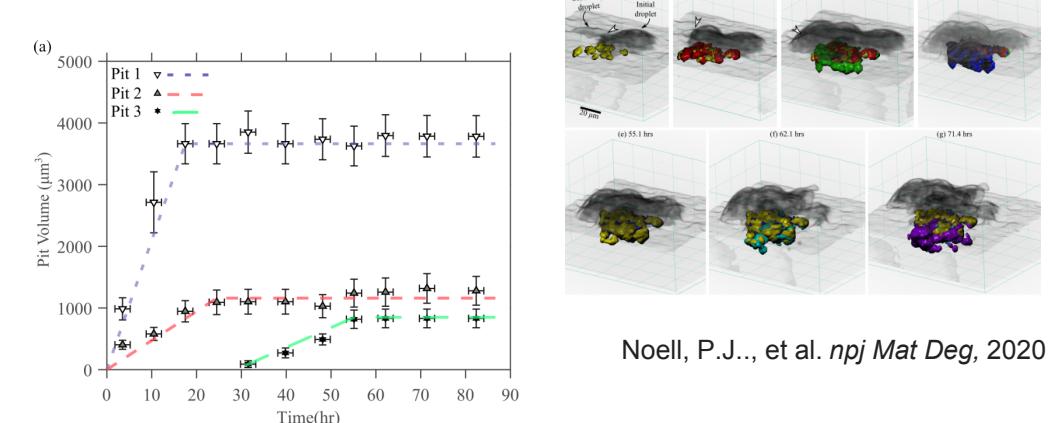
### Galvanic Corrosion



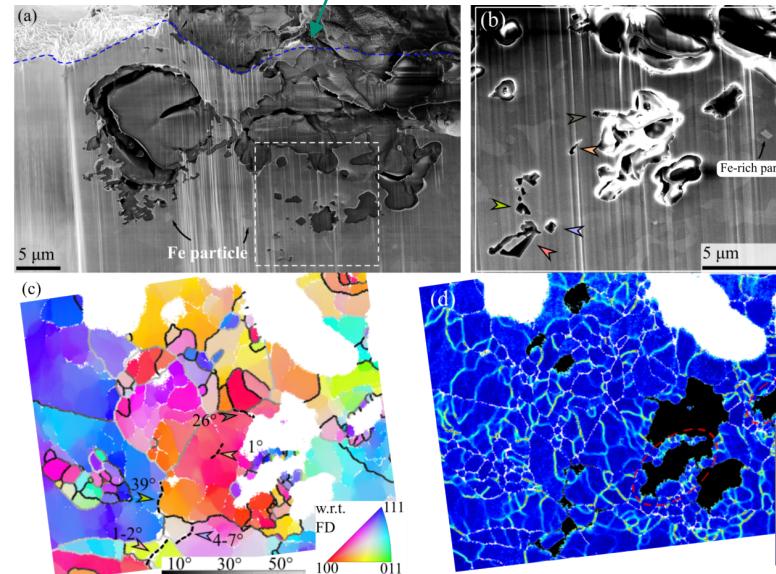
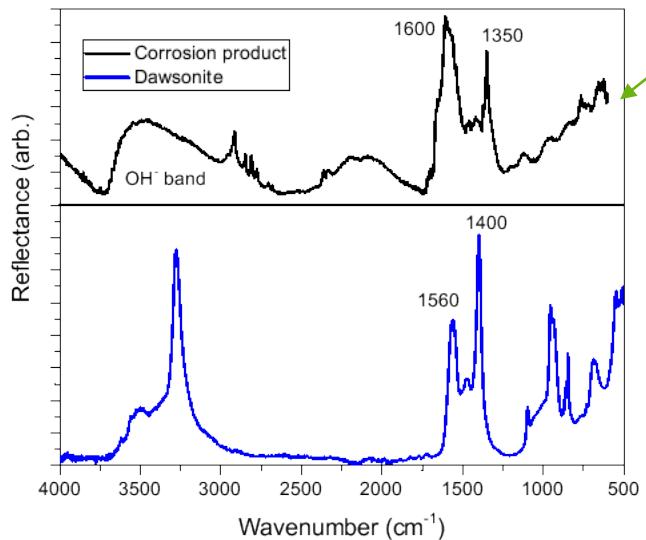
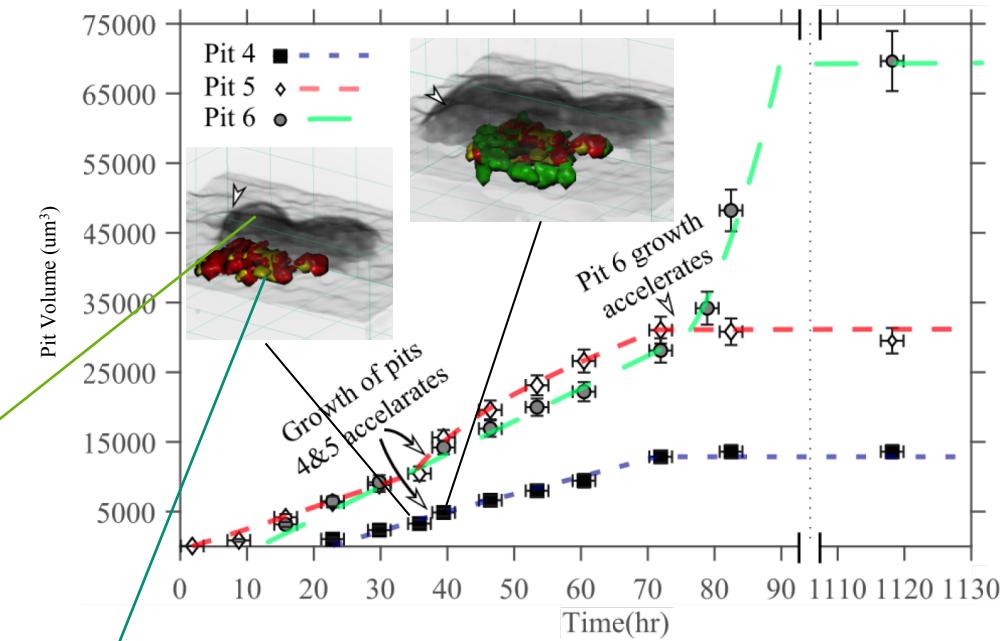
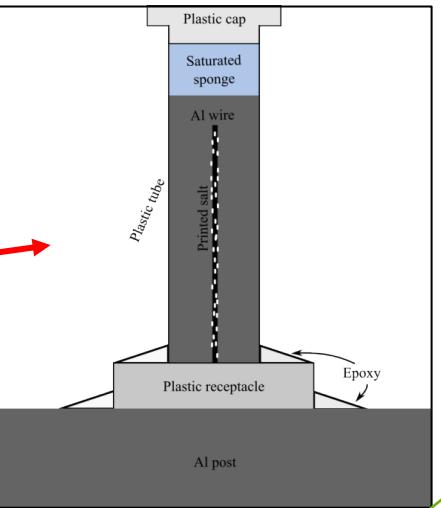
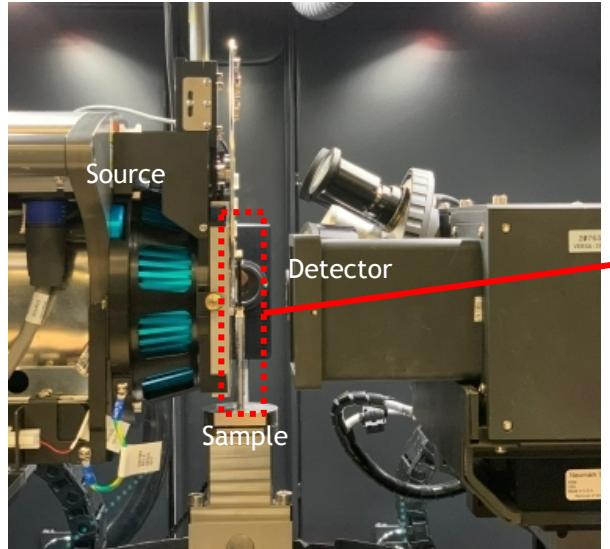
### Short-term atmospheric corrosion



### Long-term atmospheric corrosion



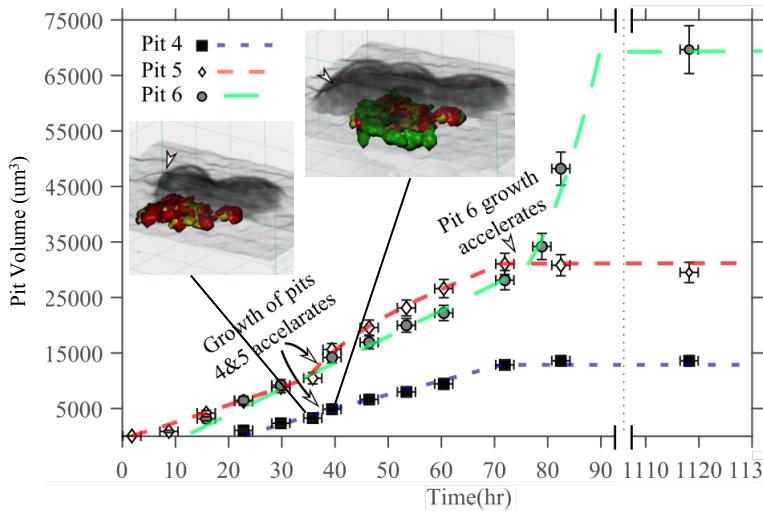
# Combining in-situ XCT with ex-situ characterization techniques can provide new insights into pit growth kinetics and controlling factors



# How do pit growth kinetics evolve in 4N-Al?



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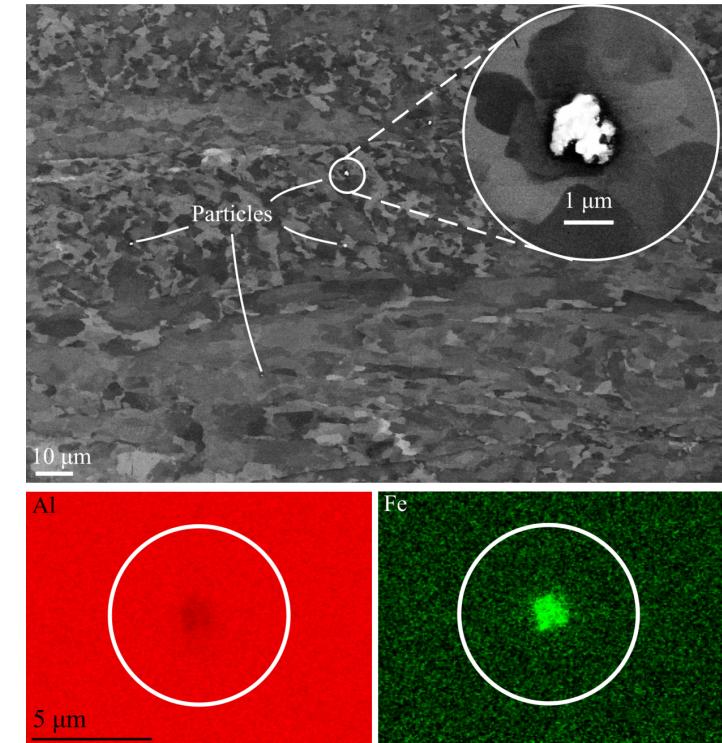
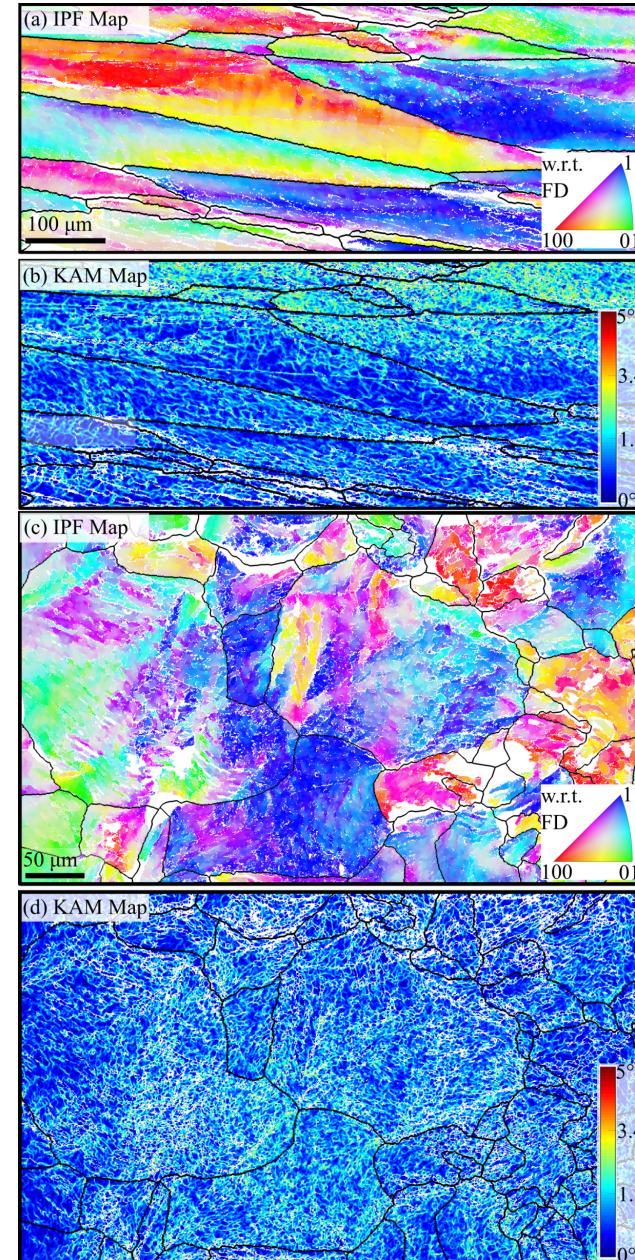


## Material and Environment

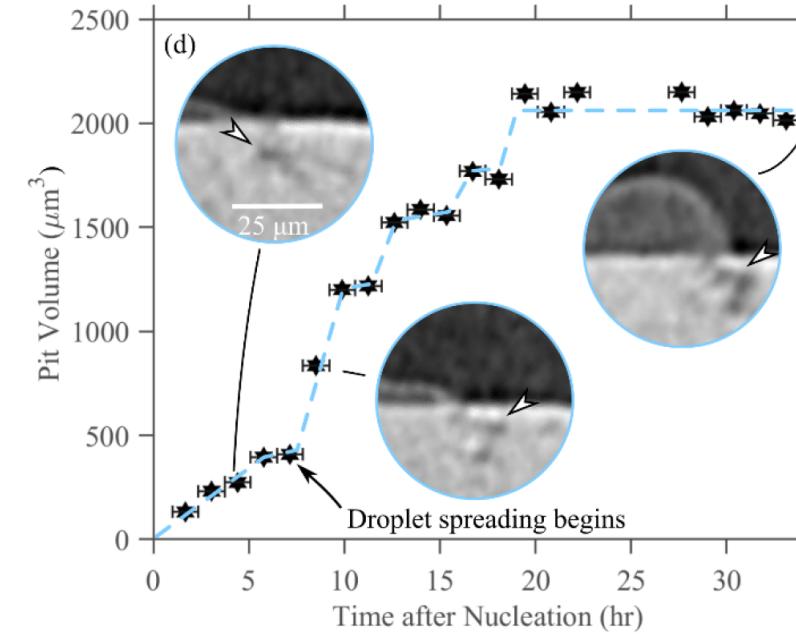
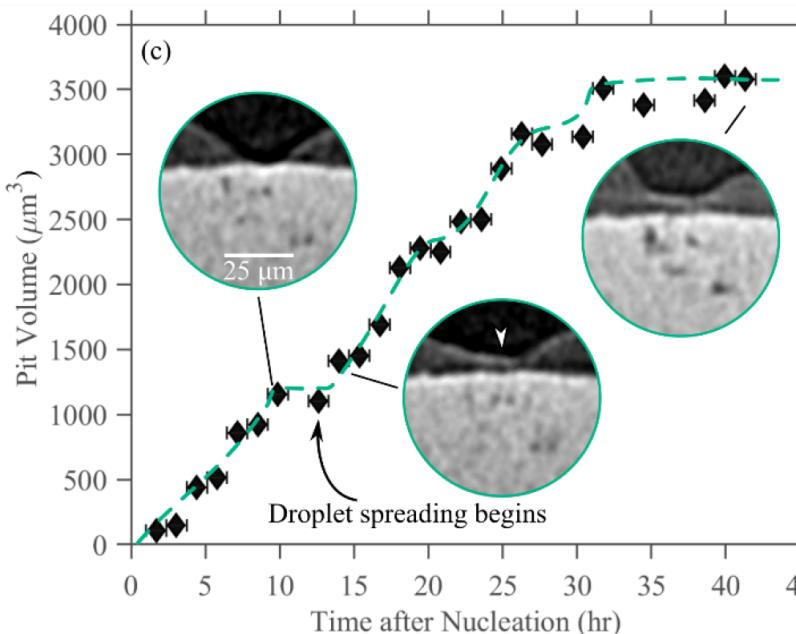
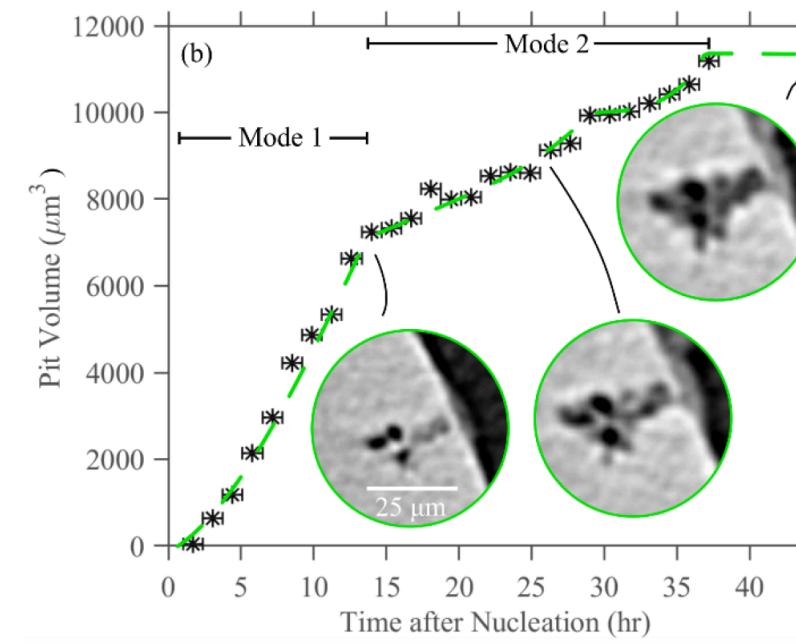
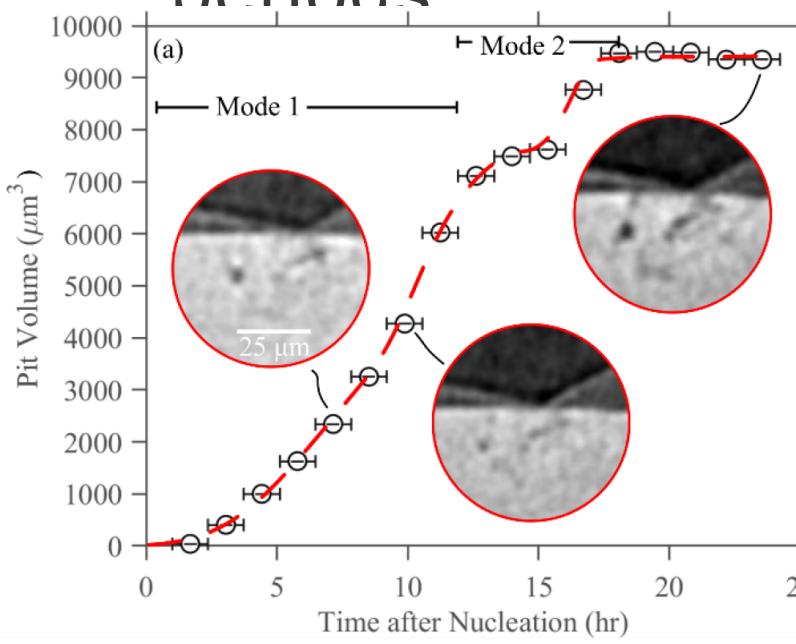
- Material – 1.02 mm diameter Al wire (99.99% Al)
- Printed with NaCl at 200  $\mu\text{g}/\text{cm}^2$
- Humidity - 84 RH

## XCT Characterization Methods

- 1.25 mm length of wire imaged with XCT periodically using a 1.25  $\mu\text{m}$  voxel size (15.6  $\mu\text{m}^3$  minimum feature size)
- 4 Samples exposed under these conditions
- Each sample scanned every **1.3 hours** for at least the first 90 hrs. after exposure, then periodically for the next year



# Relatively continuous growth is followed by stepped periods



11 pits observed varying in size between  $\sim 400$  and  $\sim 11,000 \mu\text{m}^3$

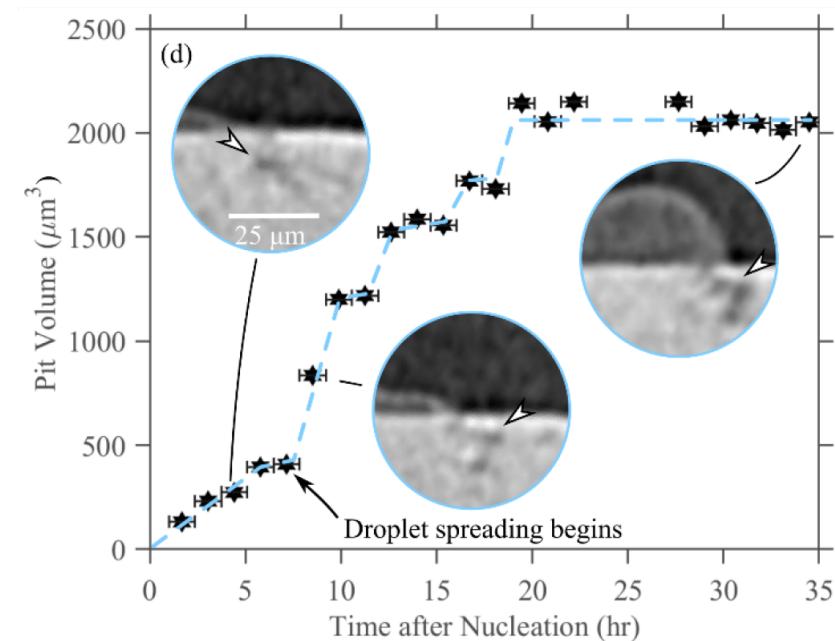
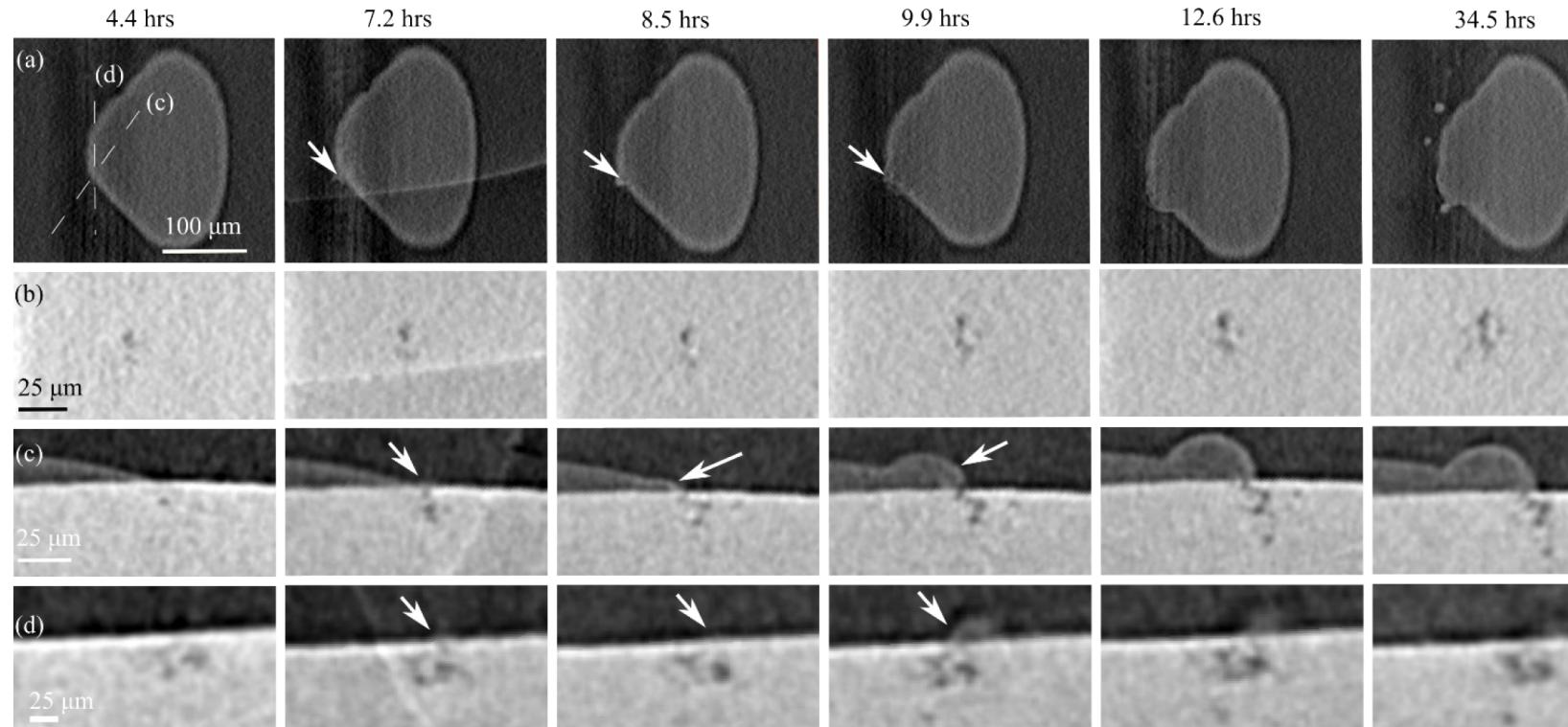
***What factors/events are behind this transition from continuous to stepped growth?***

# Droplet spreading affects pit growth kinetics



	Pit 3	Pit 4	Pit 5	Pit 7
Growth Rate ( $\mu\text{m}^3/\text{hr}$ )	134	61	80	31
Post-Spreading Growth Rate ( $\mu\text{m}^3/\text{hr}$ )	121	115	92	59
Growth duration (hr)	31.8	19.5	30.4	19.5
Final pit volume ( $\mu\text{m}^3$ )	3601	2166	1856	839

- Droplet spreading, caused by oxygen reduction or metal ion production, was observed for four pit
- This likely increased cathode size and/or local efficiency, changing the rate of pit growth

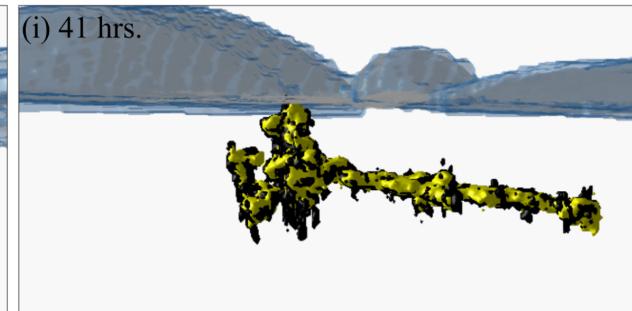
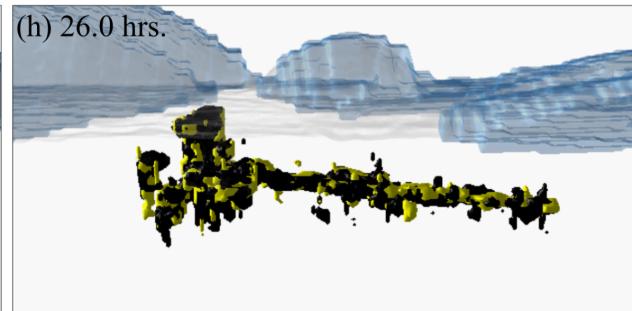
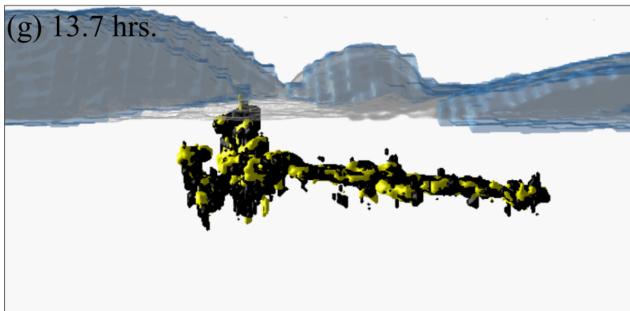
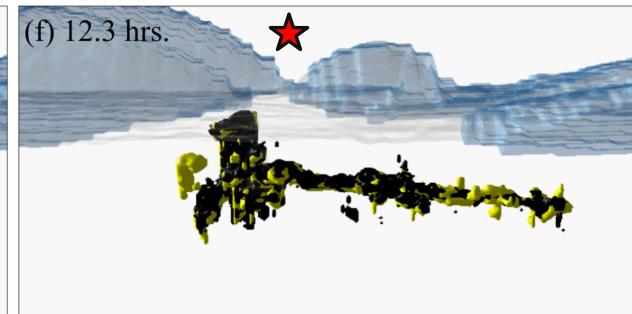
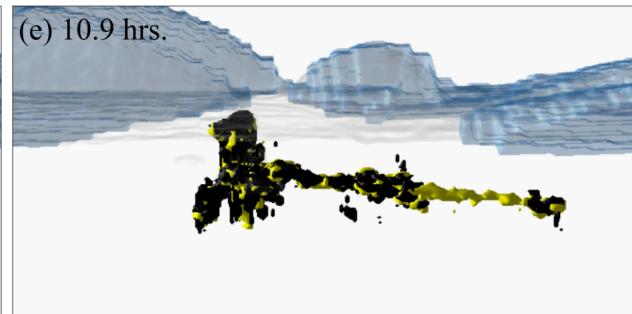
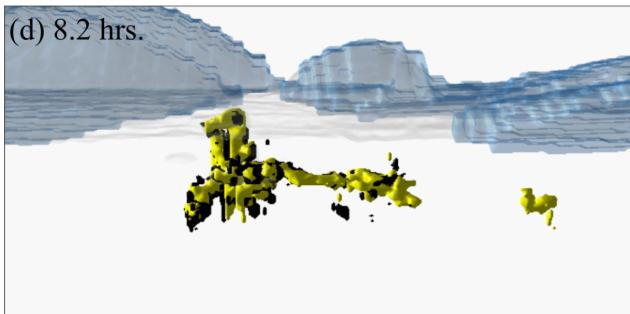
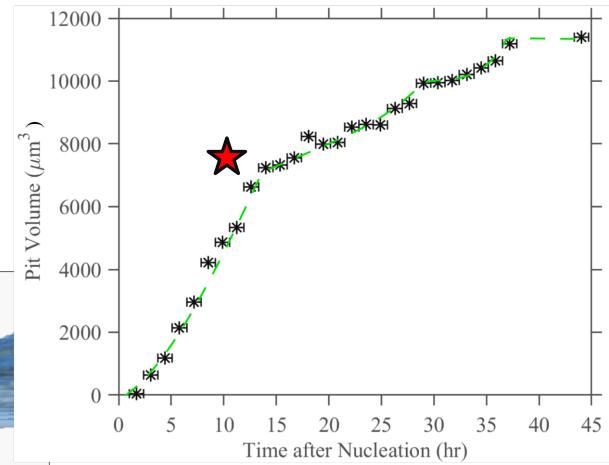
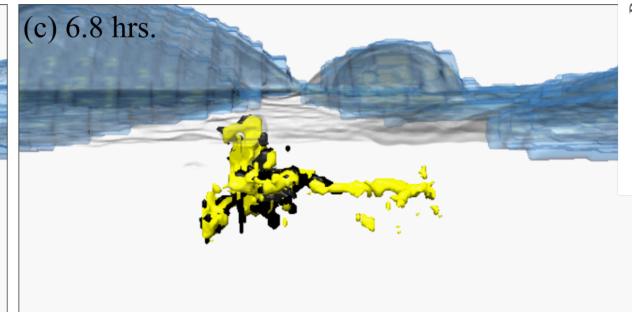
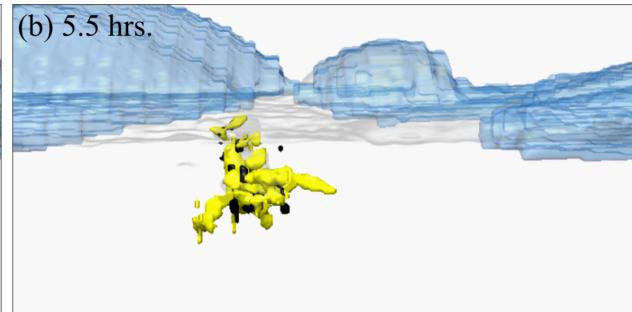
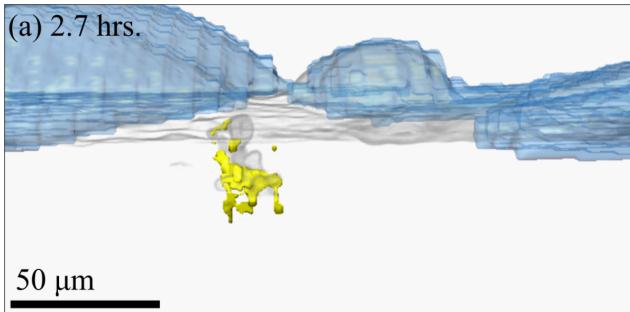


# The mode of pit growth can also change, leading to changes in growth kinetics

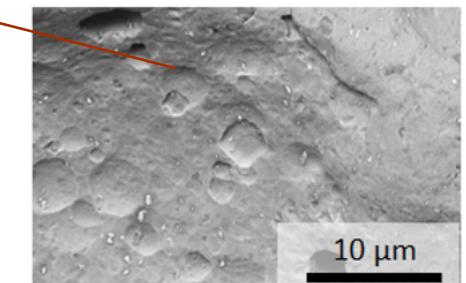
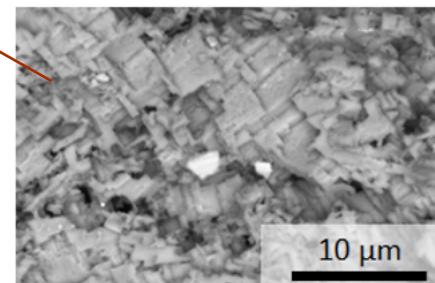
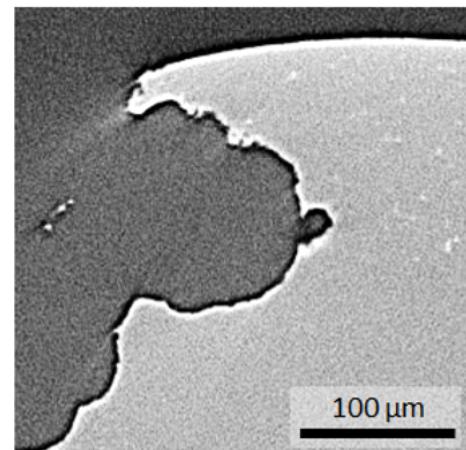
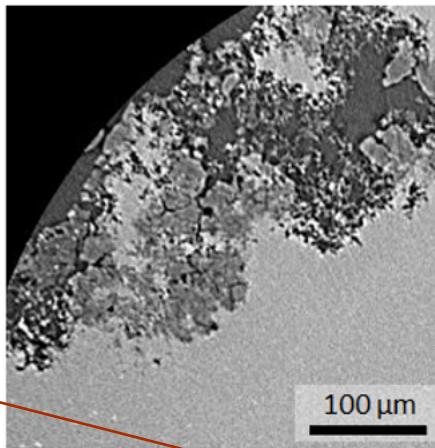
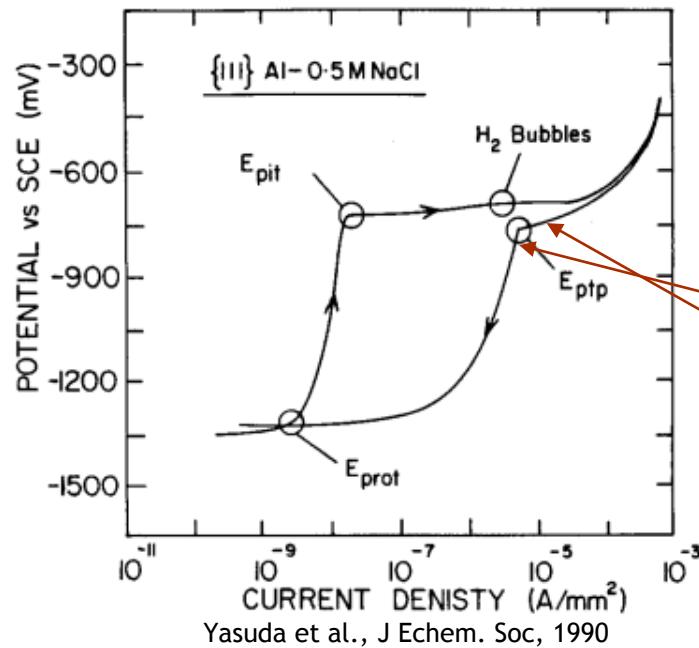


Mode 1 – pits primarily add volume by some combination of creating new tendrils and the lengthening of pre-existing tendrils.

Mode 2 – existing tendrils expand radially, no new tendrils form



# Why two different growth modes?



Cyclical polarization experiments show that pitting in Al (and some other passive alloys) is associated with three critical potentials:

$E_{pit}$ ,  $E_{ptp}$ , and  $E_{prot}$

Early work showed that  $E_{ptp}$  is related to repassivation but it remains obscure

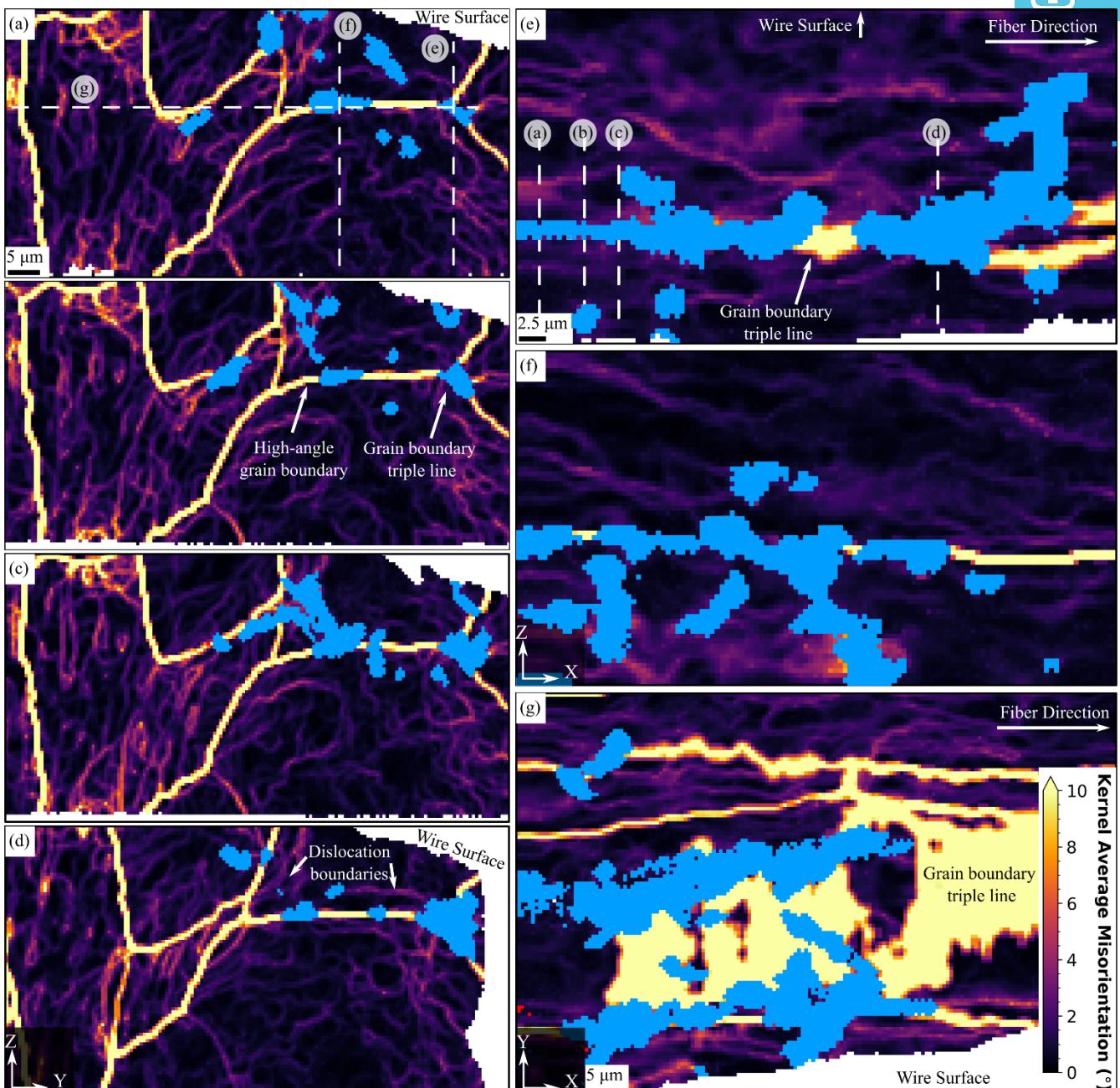
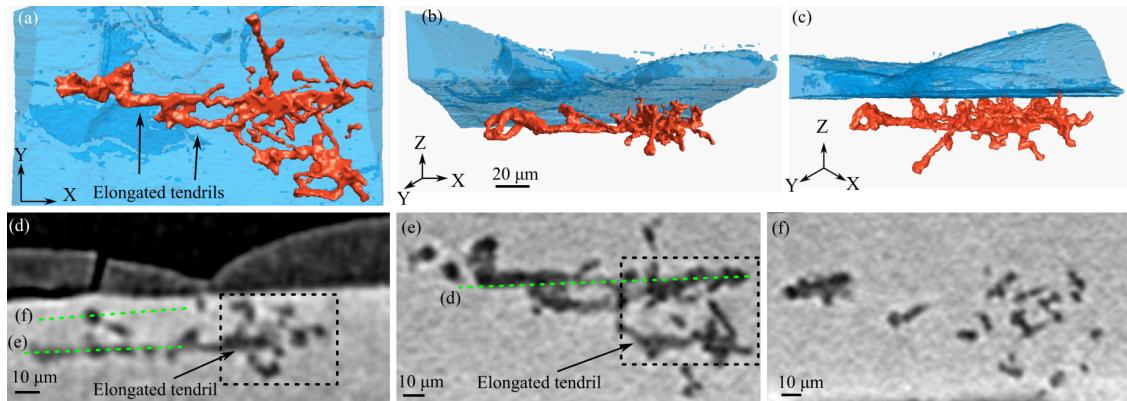
(a)  $-740 \text{ mV}_{\text{SCE}}$  ( $E_{ptp} + 50 \text{ mV}$ )

(b)  $-790 \text{ mV}_{\text{SCE}}$  ( $E_{ptp}$ )

Potentiostatic holds above and below  $E_{ptp}$  in a similar Al material show that pit morphology above and below  $E_{ptp}$  resembles those observed for mode 1 and mode 2 growth

**We speculate that the two growth modes result from the potential within the pit dropping below  $E_{ptp}$**

# Pit morphology appears to be influenced strongly by the microstructure



- Serial sectioning of a pit after repassivation showed that tendrils grow along grain boundaries and dislocation boundaries
- Large, elongated tendrils followed a grain boundary triple junction and a high-angle boundary

# Conclusions



- Droplet spreading altered the rate of pit growth
- Two growth modes identified:
  - Mode 1 – pits primarily add volume by some combination of creating new tendrils and the lengthening of pre-existing tendrils.
  - Mode 2 – existing tendrils expand radially, no new tendrils form
- A clear decrease in the rate of pit growth was observed during the transition from mode 1 to mode 2 growth
- 3D serial sectioning demonstrated that pit morphology strongly depends on local microstructure