



# Electrical diagnostics and nanosecond imaging of vacuum surface flashover

**M. Mounho, J. Young, R. Clark, W. Brooks, A. Neuber, J. Stephens**

---

Center for Pulsed Power and Power Electronics (P3E)  
Department of Electrical and Computer Engineering  
Texas Tech University  
BX 43102, Lubbock, TX 79409-3102, USA

**Matthew Hopkins**

---

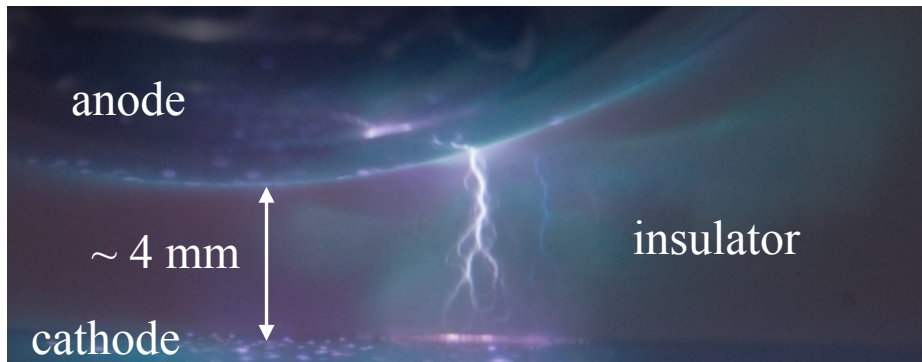
Sandia National Laboratories  
Albuquerque, NM 87185



**Sandia National Laboratories**

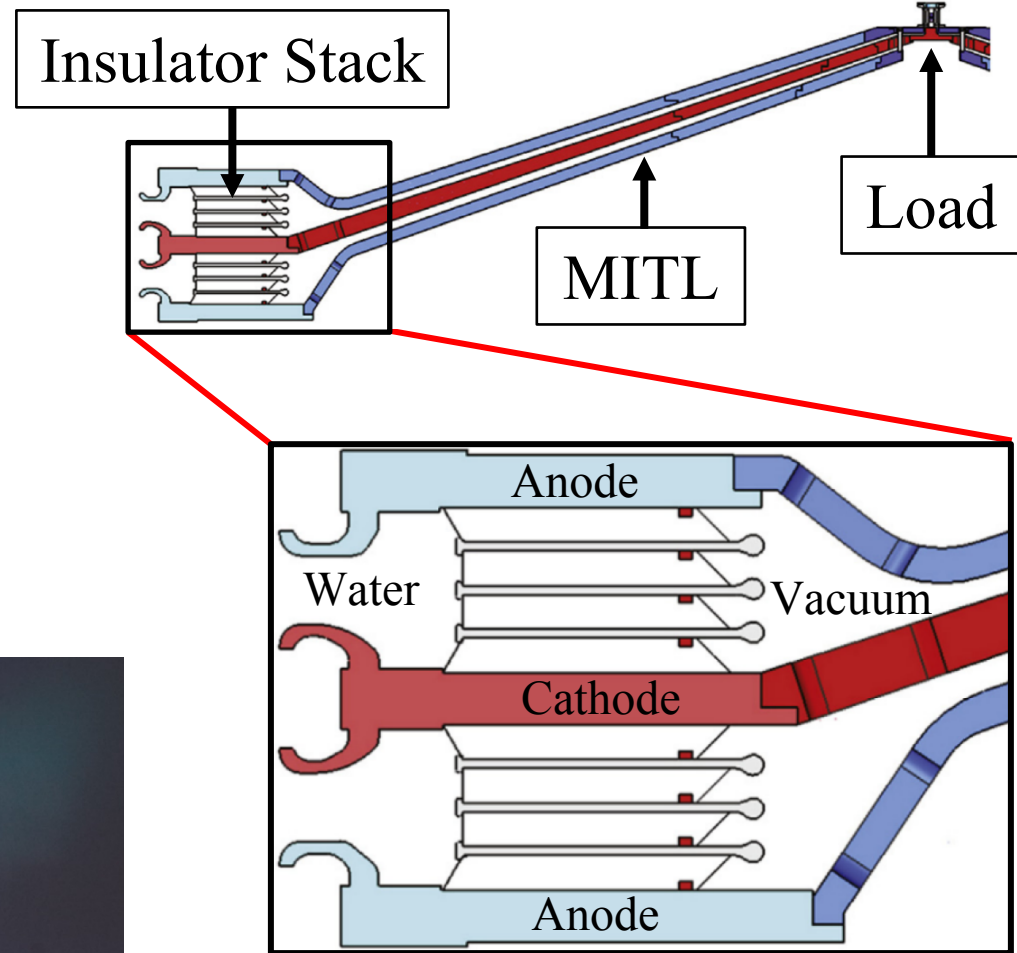
*This work was supported by the Laboratory Directed Research and Development program at Sandia National Laboratories, a multimission laboratory managed and operated by National Technology and Engineering Solutions of Sandia LLC, a wholly owned subsidiary of Honeywell International Inc. for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-NA0003525.*

- Engineer a moderate-scale emulation of the conditions and geometry of insulators in large-scale pulsed power machines.
- Characterize anode-initiated flashover in vacuum
  - Engineer a repeatable flashover location
  - Explore and identify the indicators of the breakdown event
  - Measure breakdown with a high degree of accuracy



Time integrated image of surface flashover with branching primarily reaching towards the cathode. (~ 240 kV)

## Large Scale Pulsed Power System [1]



[1]. R. B. Spielman et al., "Conceptual design of a 15-TW pulsed-power accelerator for high-energy-density-physics experiments," *Matter and Radiation at Extremes*, vol. 2, no. 4, Art. no. 4, Jul. 2017, doi: 10.1016/j.mre.2017.05.002.

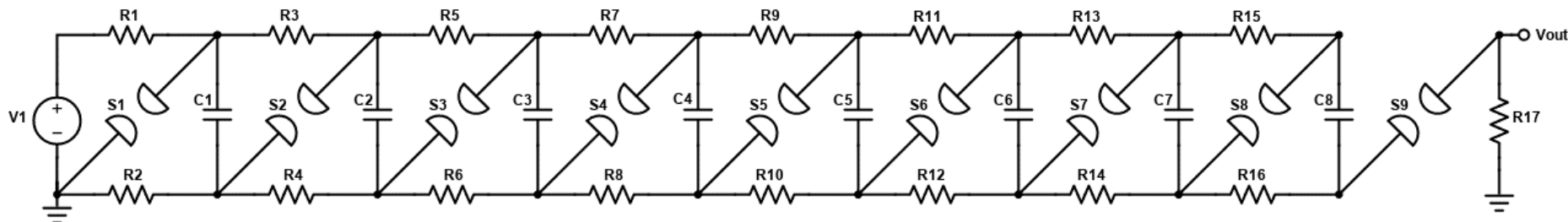
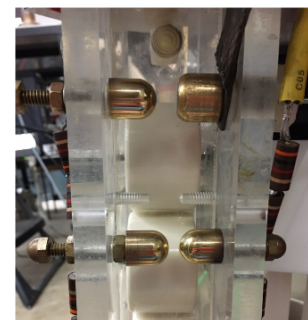


## Pressurized Marx

- 16 psig  $N_2$
- Triggered First Gap
- 8 Stages
  - 5.4 nF / Stage
- 675 pF Erected
- Negative Charge
  - Typical (-)30 kV
- Positive Discharge
  - ~18 ns Rise Time
  - > 180 kV Output

## Output

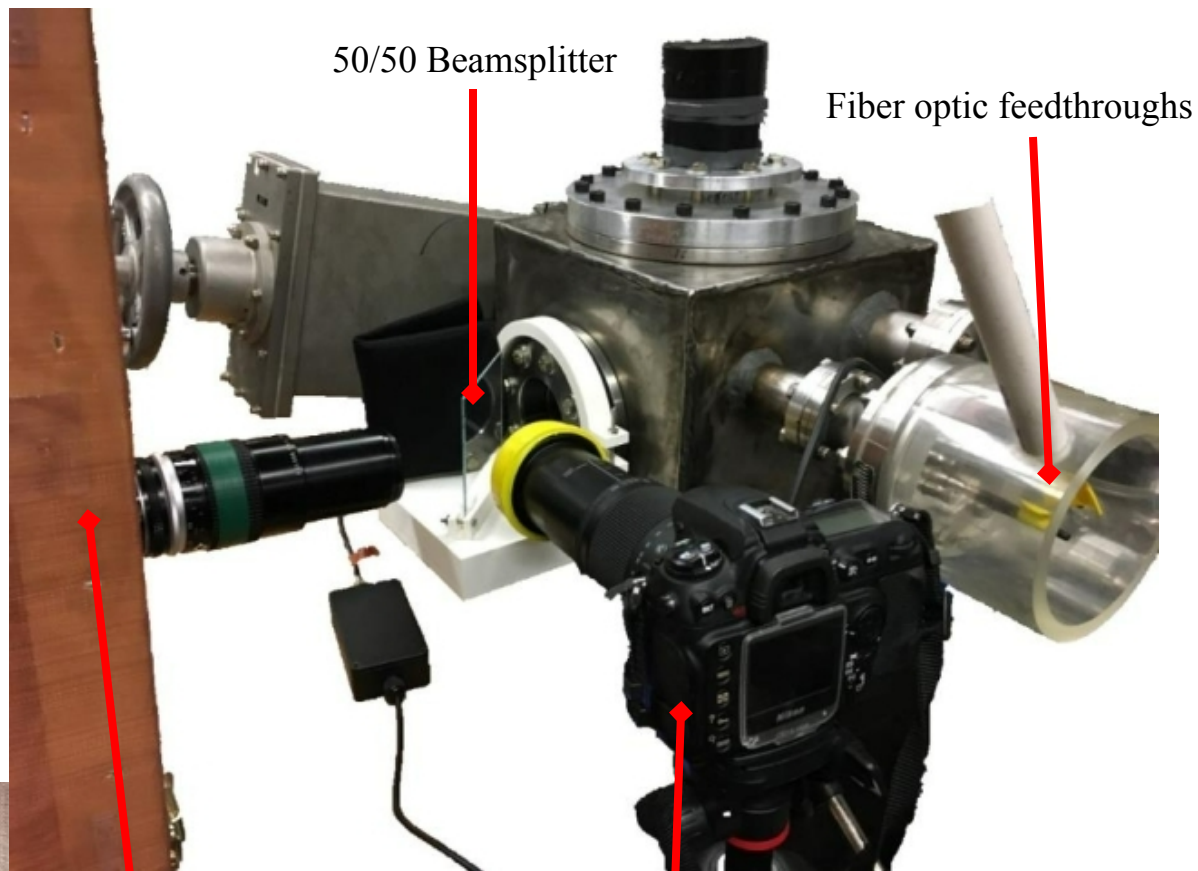
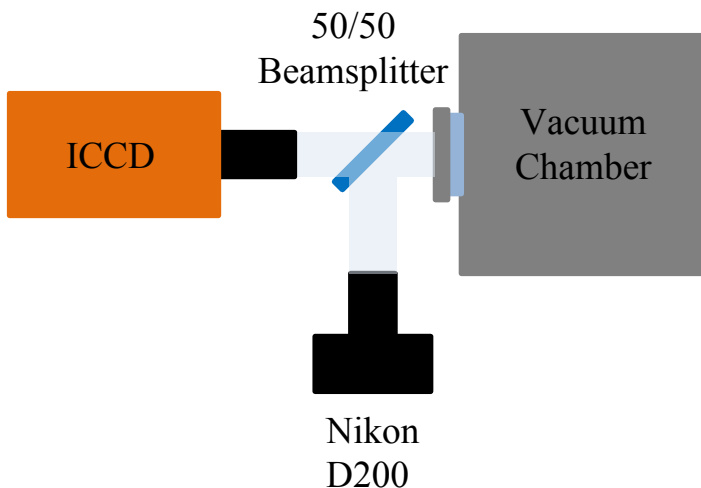
- Internal 2.2 k $\Omega$  Shunt
- (System) ESR 30  $\Omega$
- (System) ESL 1.8  $\mu$ H





# Optical Imaging Apparatus

Top-Down View of Imaging Apparatus



Princeton Pi-MAX 4

- Intensified CCD
- Sub-500 ps gate capable

Nikon D200

Sigma 18-300 mm F3.5-6.3 DC Macro  
Edmund Optics 75 mm x 300 mm FL  
(VIS 0 Ar. Coated, Achromatic Lens, 88-594)





Current Viewing Resistor  
~ 42 mΩ

Capacitive Voltage Divider

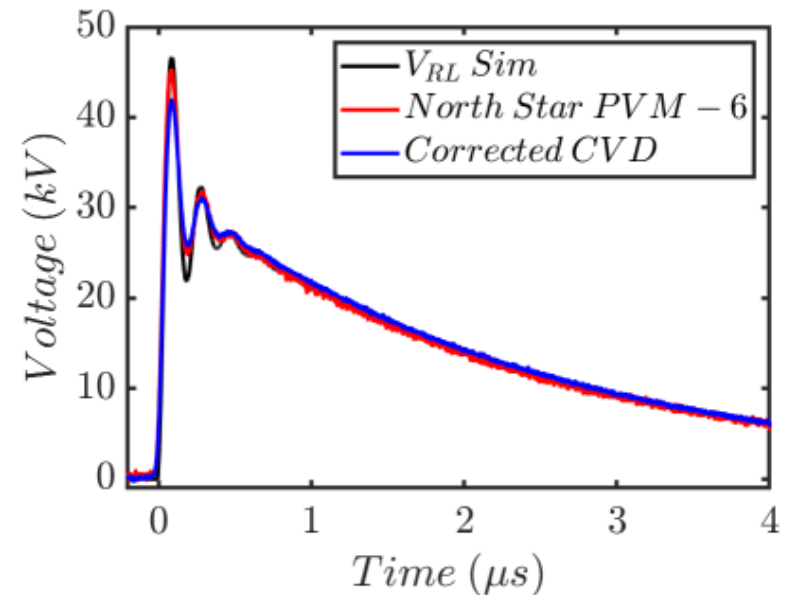
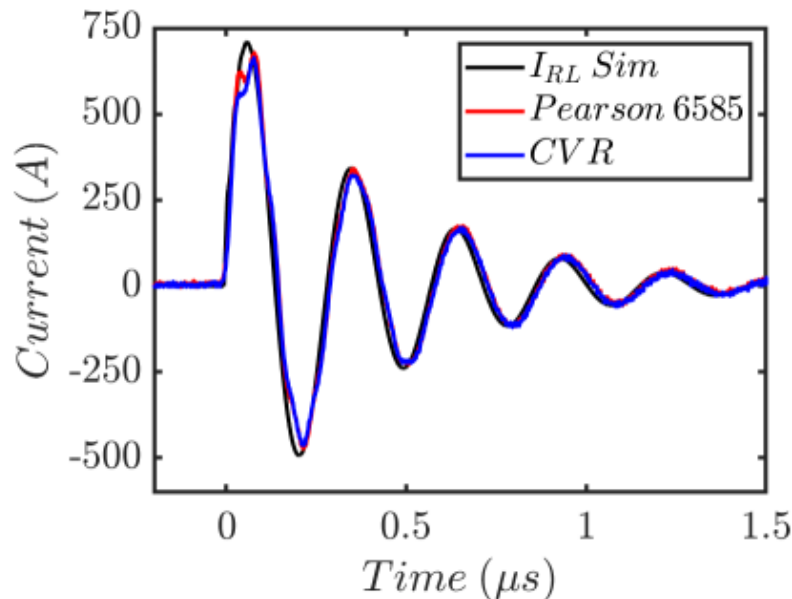
## CVR Calibration

- Pearson 110
- Pearson 6585

## CVD Calibration

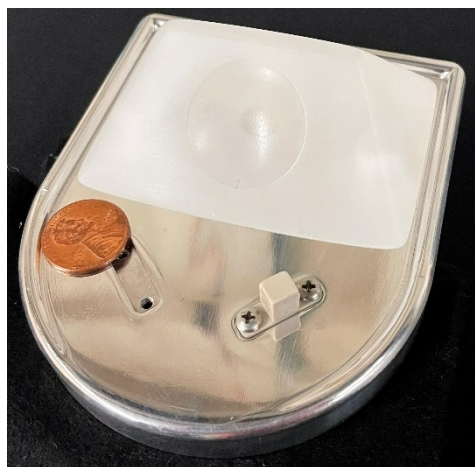
- NorthStar PVM-6
- Current \* Load

$$V_{in}(t) = \frac{1}{a} V_m(t) + \frac{1}{a \tau} \int_0^t V_m(t') dt'$$





# Insulator Testbed



## *Physical Dimensions*

### Insulator

79.38 mm (3.125 in) Wide

29.21 mm (1.15 in) Tall

### Wedge

45 Degrees

6 mm Vertical

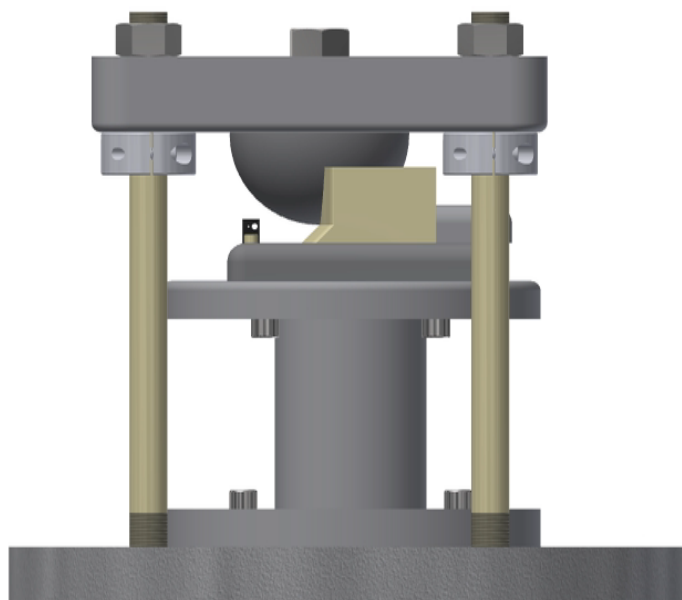
### Anode

20 mm radius

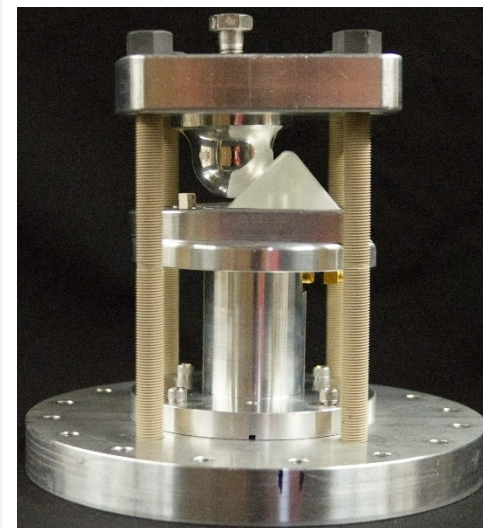
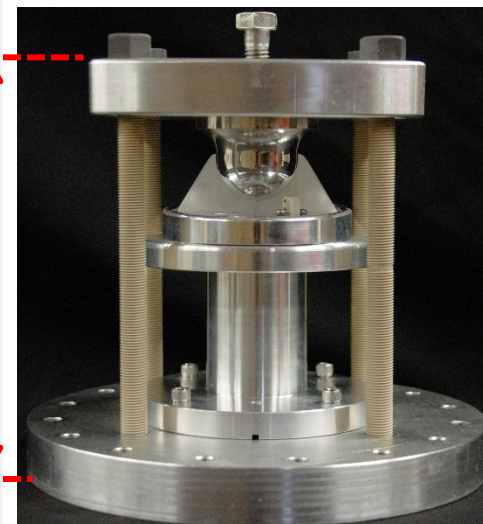
### Cathode

92.0 mm (3.622 in) Wide

110.0 mm (4.332 in) Deep



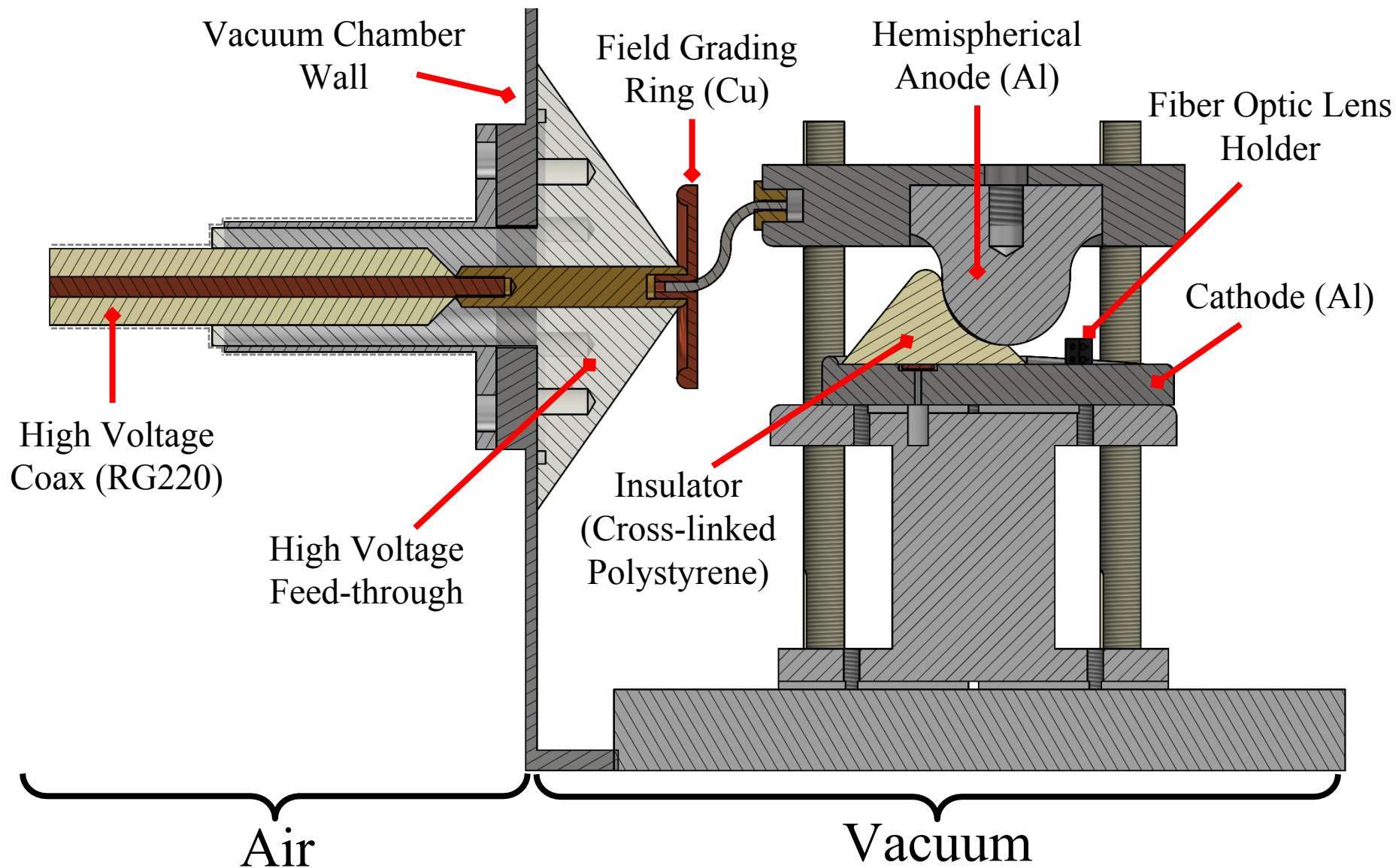
7.6 [in]







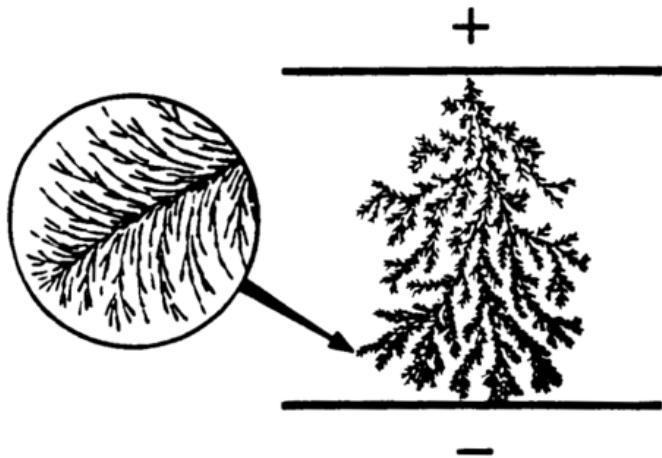
# Insulator Testbed Cross-Section





## Anode-initiated flashover

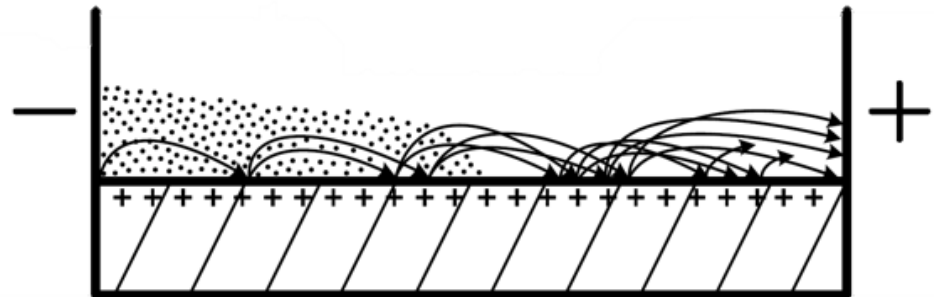
1. Plasma formation near the anode triple junction distorts and enhances electric fields.
2. Localized bulk dielectric breakdown fuels further plasma formation
3. Propagation towards cathode in a treeing pattern



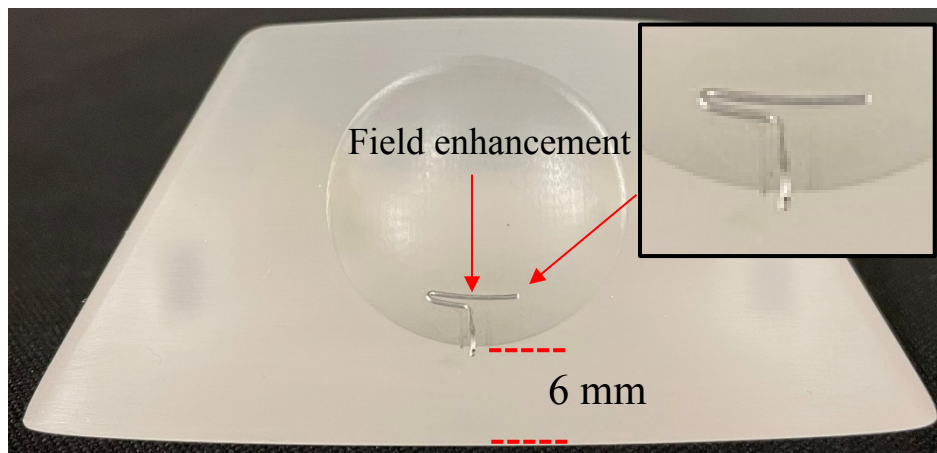
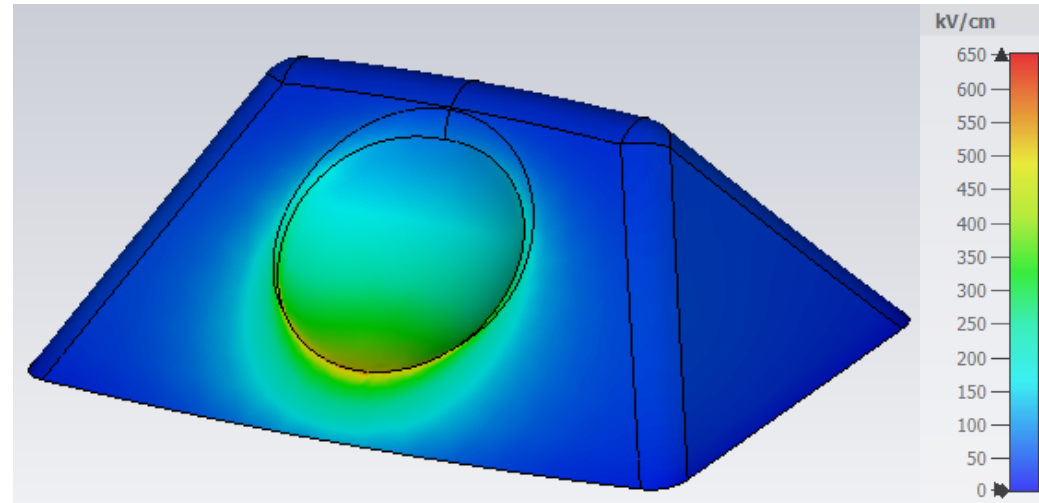
R. A. Anderson, "Anode-initiated surface flashover," in Conference on Electrical Insulation & Dielectric Phenomena, United States, 1979, no. SAND-79-0581C, p. 9. Available: [http://inis.iaea.org/search/search.aspx?orig\\_q=RN:11511747](http://inis.iaea.org/search/search.aspx?orig_q=RN:11511747)

## Cathode-initiated flashover

1. Field electron emission near cathode triple junction
2. Surface is bombarded by free electrons resulting in secondary electron emission, positive surface charging, and gas desorption
3. Desorbed gas cloud provides medium for plasma development



- Initial testing showed the insulator's ability to hold off flashover at voltages over 270 kV
- Field enhancement at anode triple junction simulates a preferential breakdown location due to a flaw
- Material: Aluminum wire 0.5 mm diameter

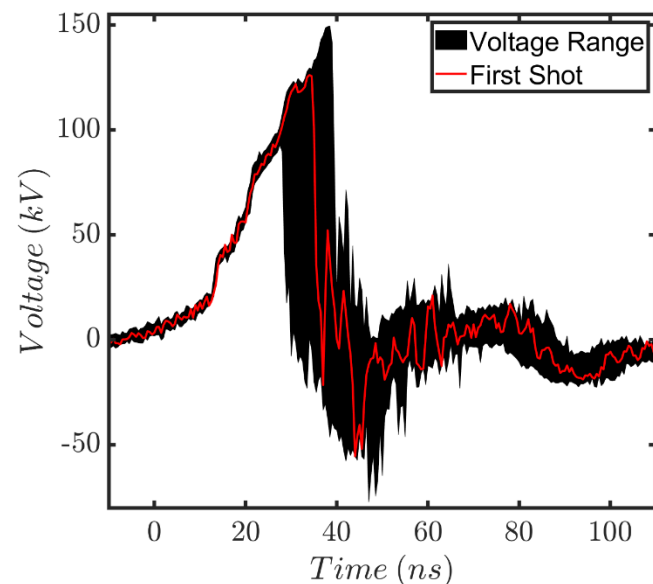
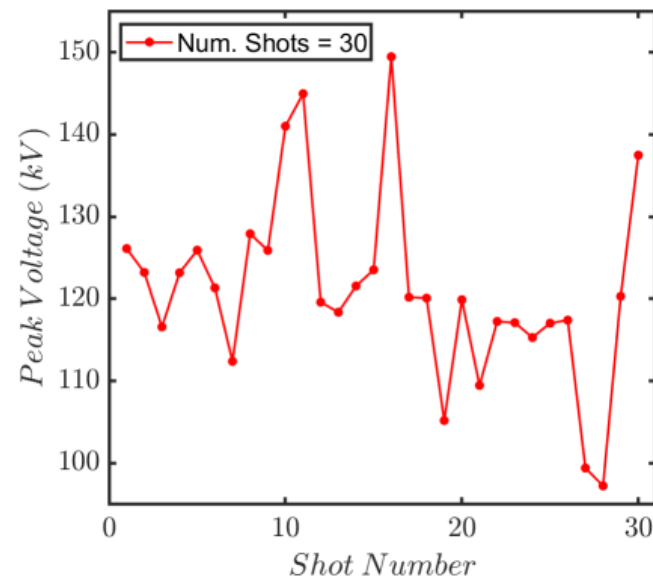
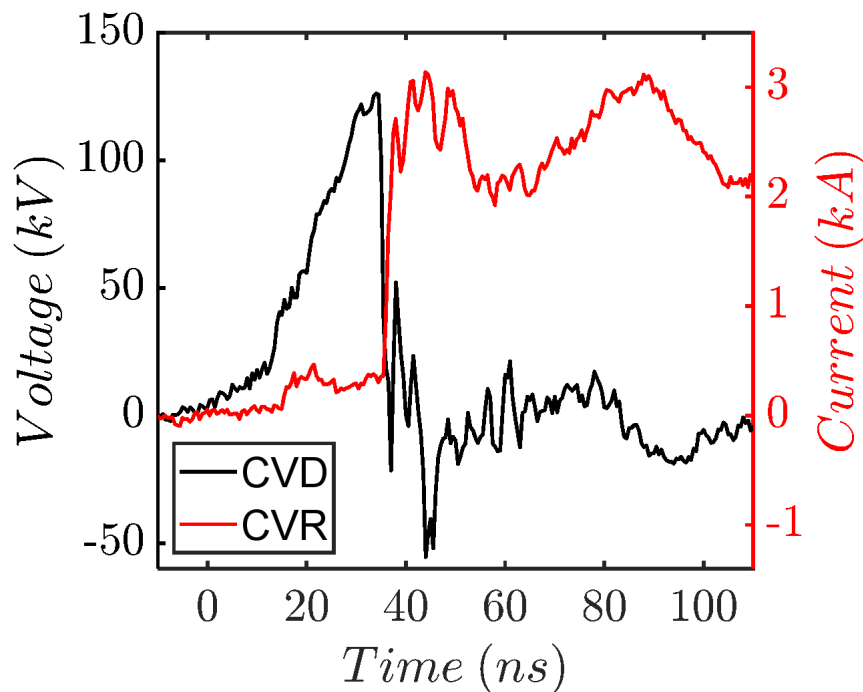




# 3<sup>rd</sup> Gen. Voltage-Current Measurements

## Waveform Characteristics

- Rise Time =  $20.68 \pm 1.78$  [ns] (std.)
- $V_{peak} = 121.14 \pm 11.45$  [kV] (std.)
- $V_{peak}$  ranges (97.24 to 149.46) [kV]

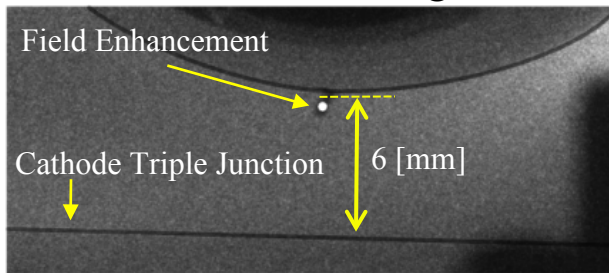




# 3<sup>rd</sup> Gen. Temporally Resolved Imaging



## Reference Image



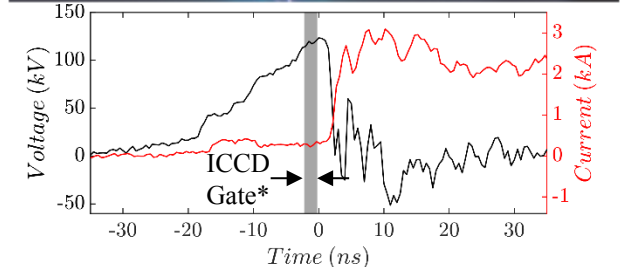
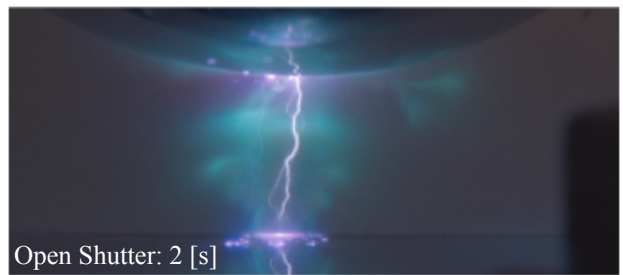
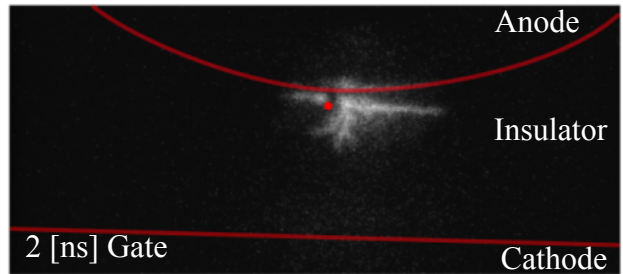
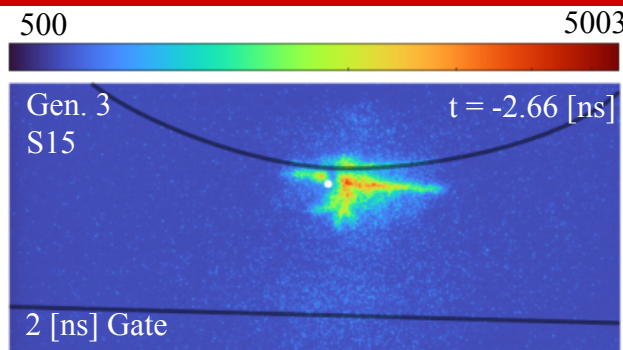
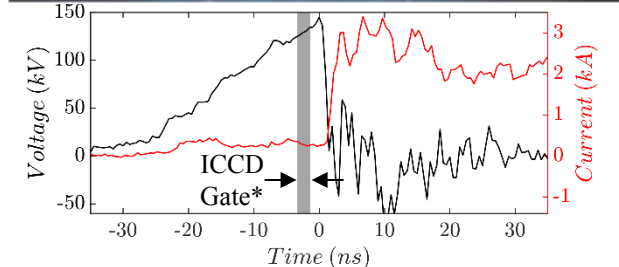
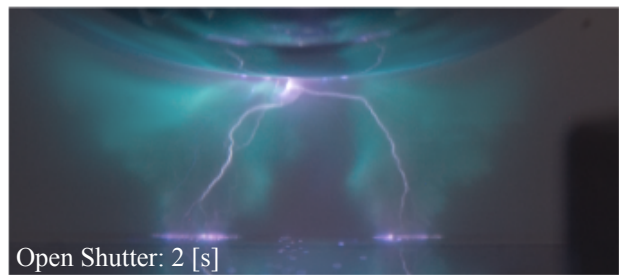
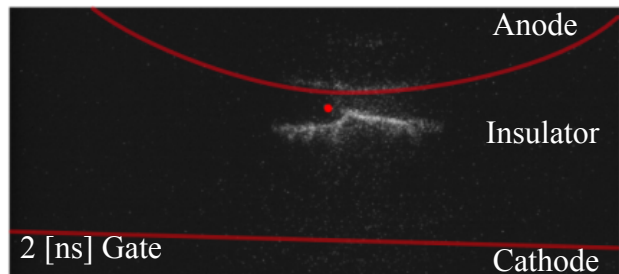
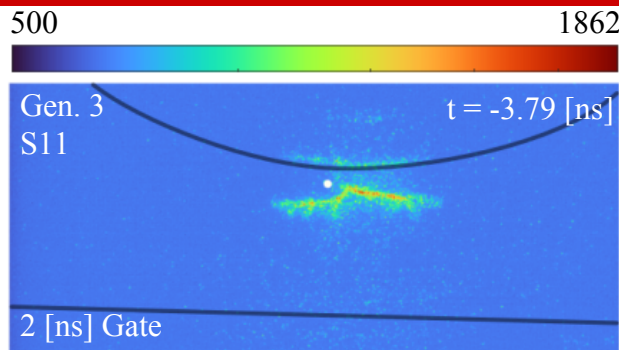
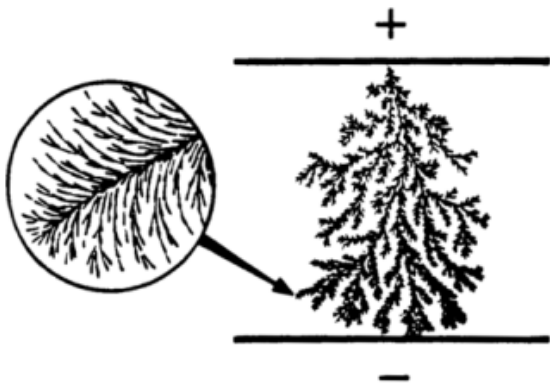
## ICCD Settings

Gating Time: 2 [ns]

Gain: 95

F#: F/4.5

- Imaging demonstrates that flashover is anode-initiated

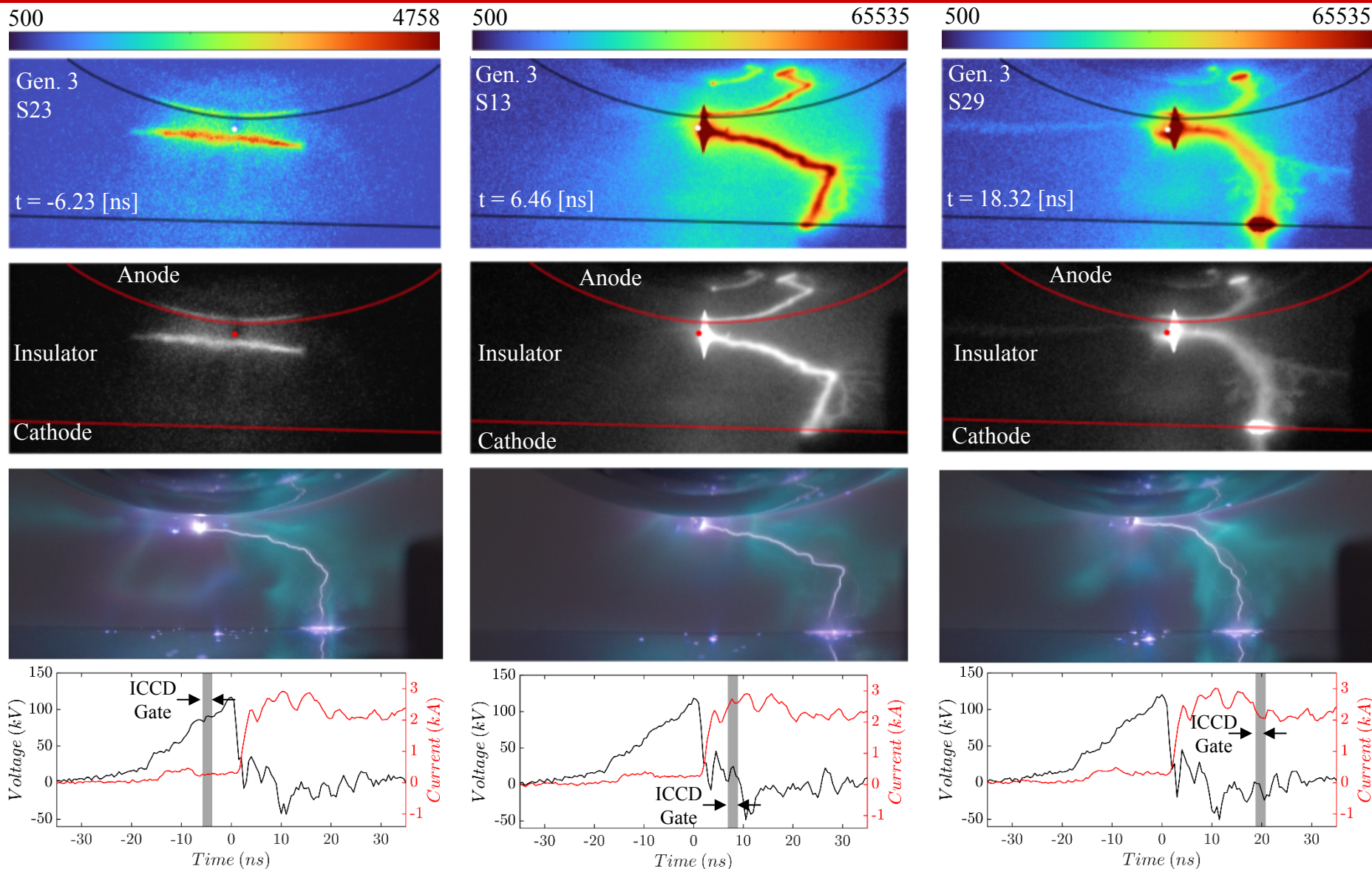


R. A. Anderson, "Anode-initiated surface flashover," in Conference on Electrical Insulation & Dielectric Phenomena, United States, 1979, no. SAND-79-0581C, p. 9. Available: [http://inis.iaea.org/search/search.aspx?orig\\_q=RN:11511747](http://inis.iaea.org/search/search.aspx?orig_q=RN:11511747)

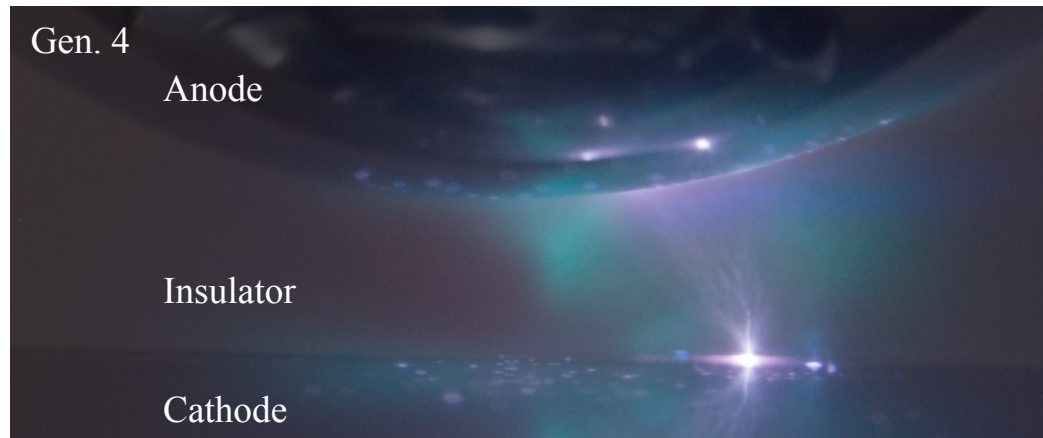
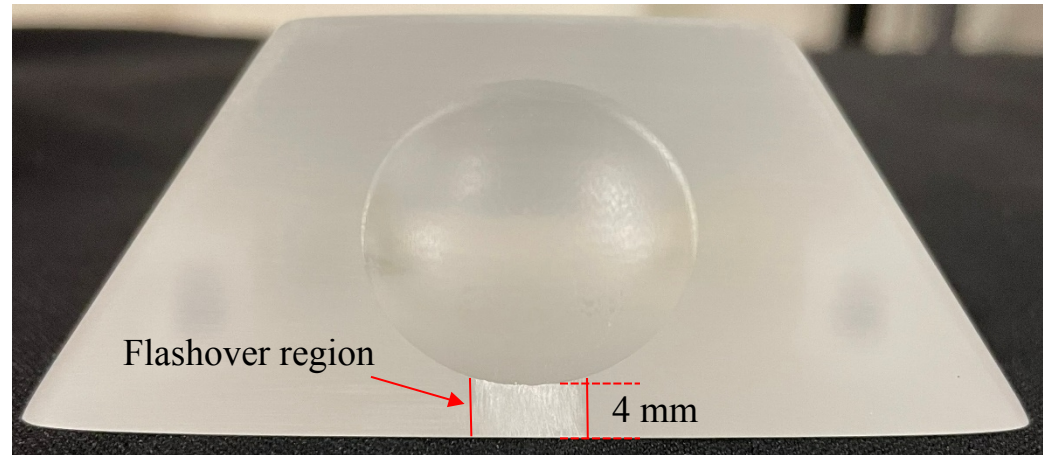




# 3<sup>rd</sup> Gen. Temporally Resolved Imaging



- The vertical gap was reduced to 4 mm
- Flashover achieved with vertical sanding (280 grit) in the flashover region
  - Inconsistencies in repeatability

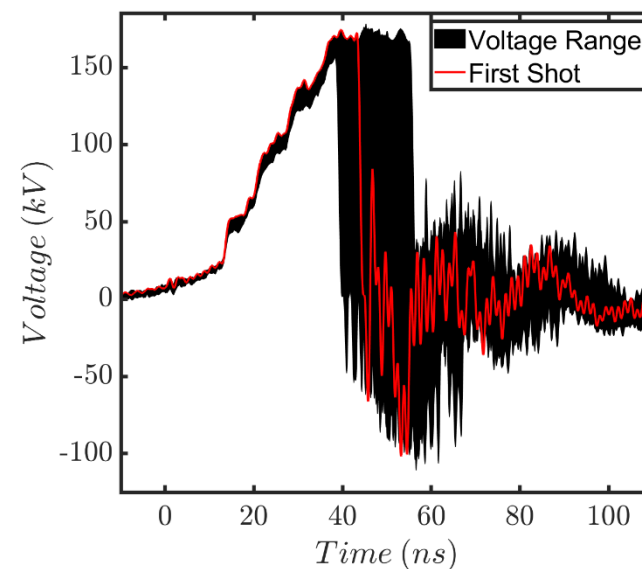
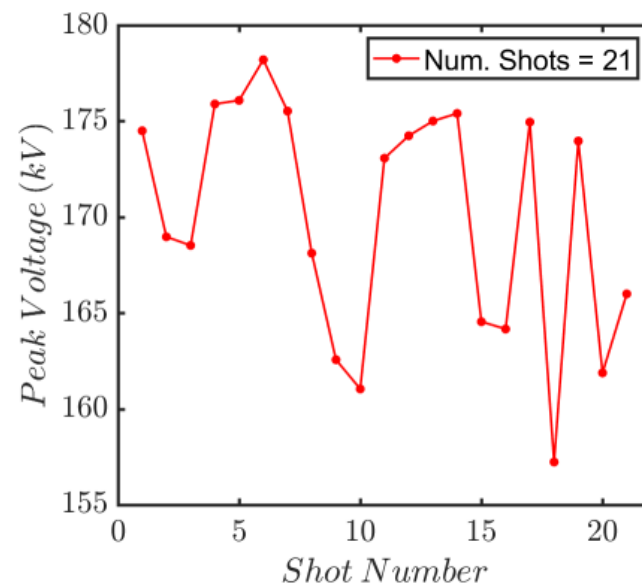
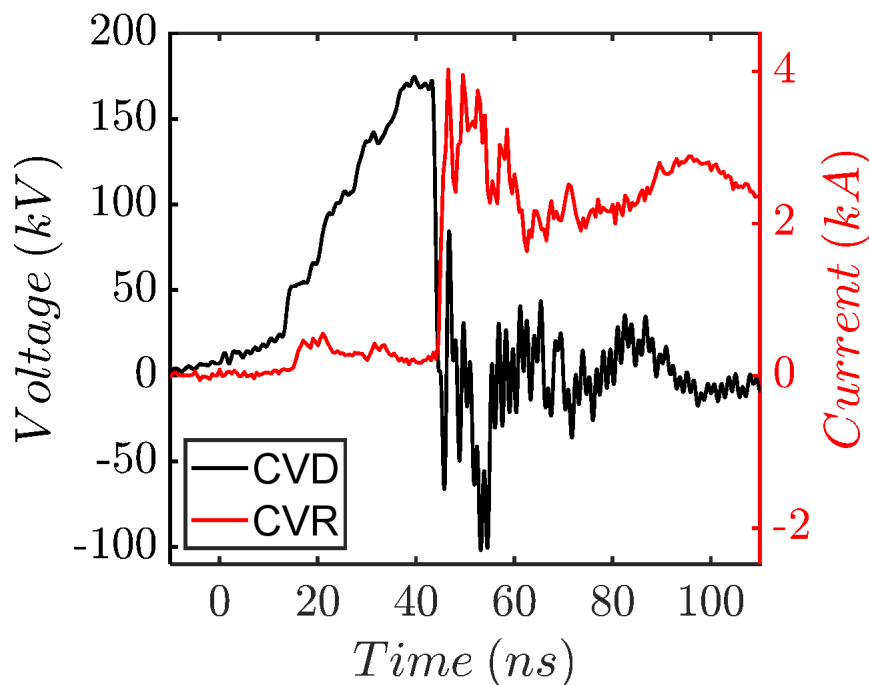




# 4<sup>th</sup> Gen. Voltage-Current Measurements

## Waveform Characteristics

- Rise time =  $27.24 \pm 0.92$  [ns] (std.)
- $V_{peak} = 170.01 \pm 6.18$  [kV] (std.)
- $V_{peak}$  ranges (157.25 to 178.22) [kV]

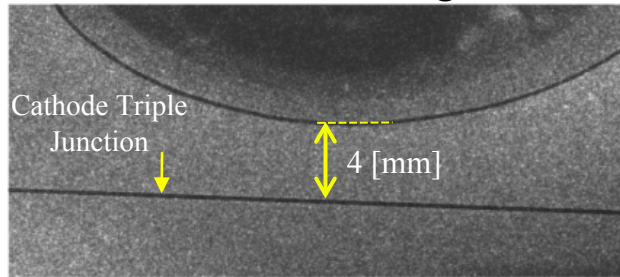




# 4<sup>th</sup> Gen. Temporally Resolved Imaging



Reference Image



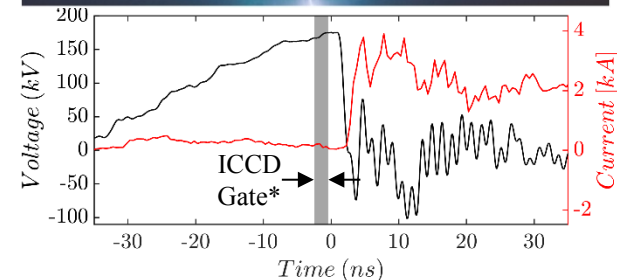
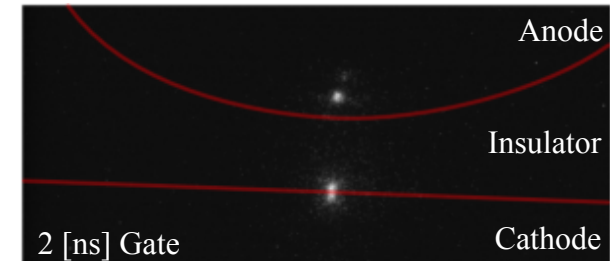
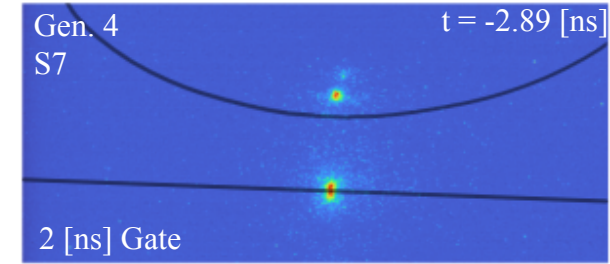
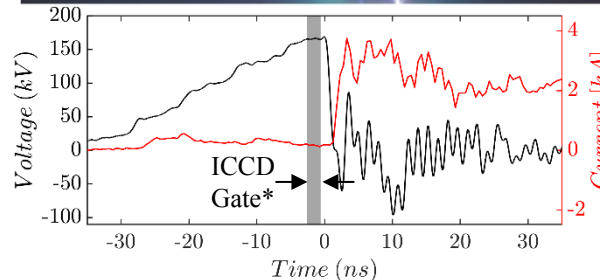
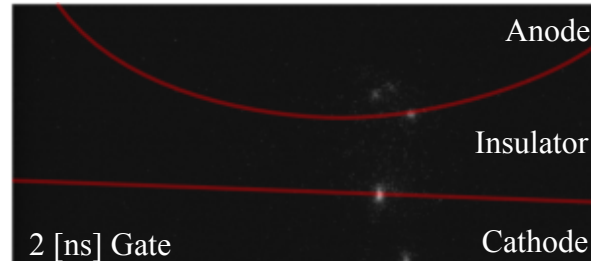
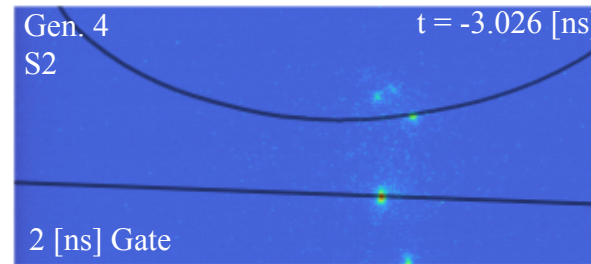
## ICCD Settings

Gating Time: 2 [ns]

Gain: 95

F#: F/4.5

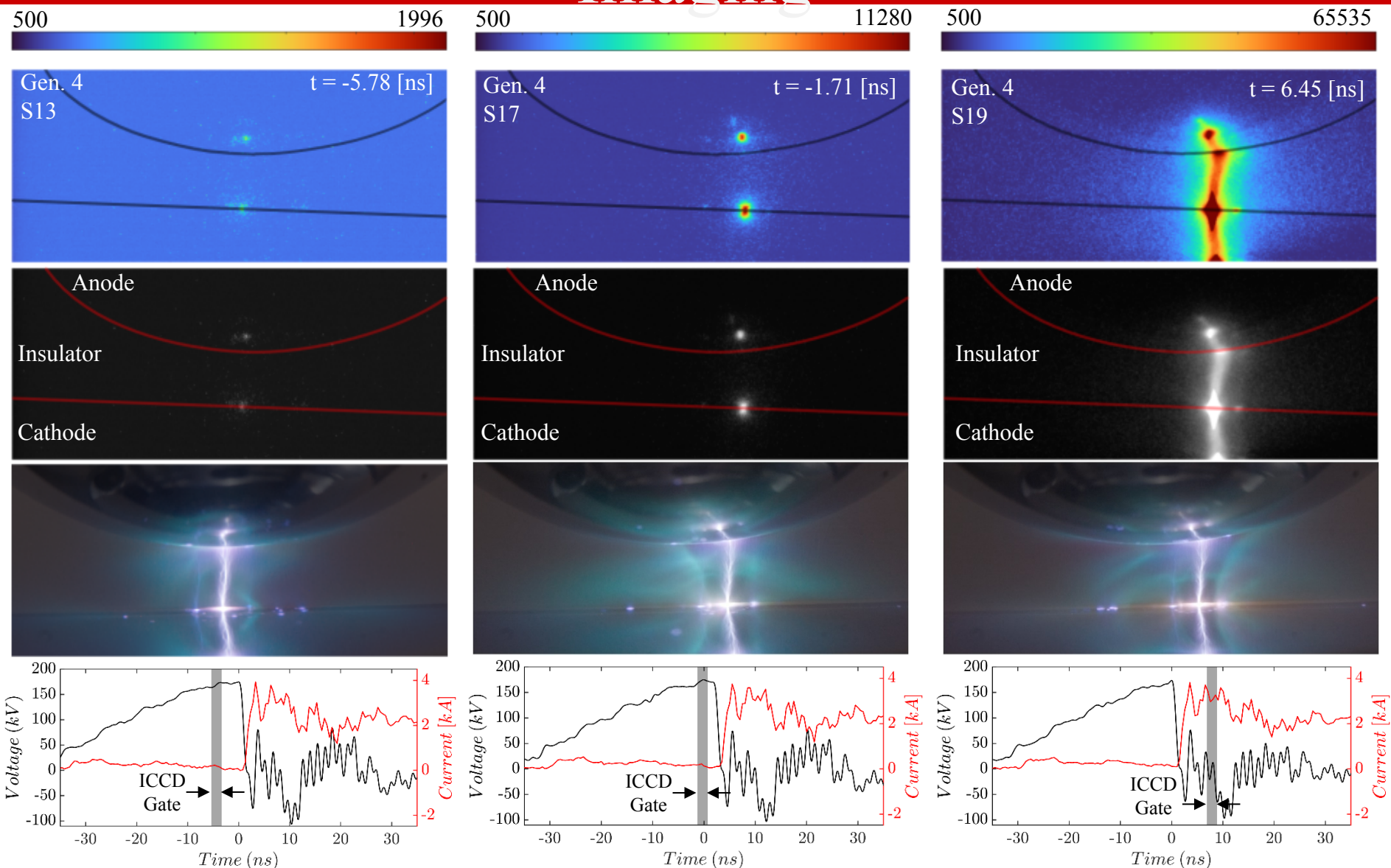
- Imaging observed mostly cathode-initiated flashover
  - Anode-initiated flashover was observed in only a few shots





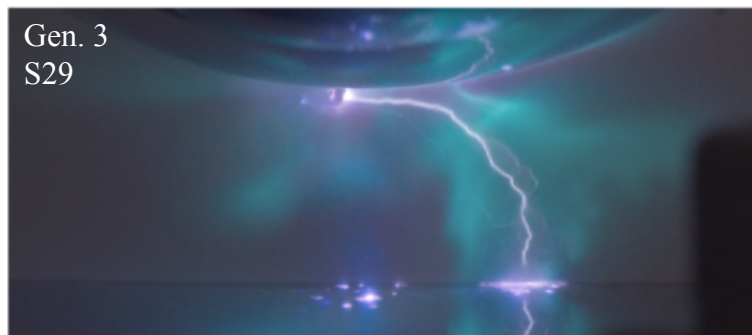
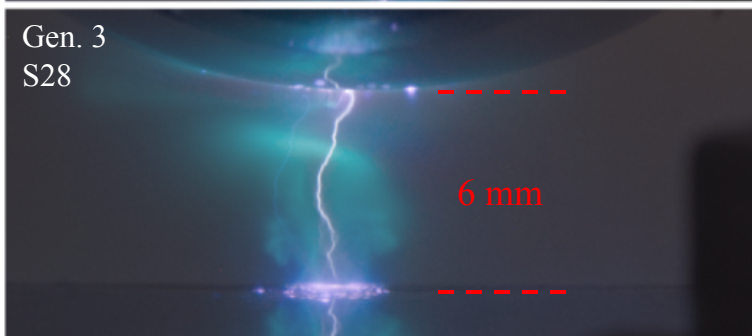


# 4<sup>th</sup> Gen. Temporally Resolved Imaging



# Anode vs Cathode Initiation

- Gen. 3 (6 mm vertical gap) resulted in exclusively anode-initiated flashover



- Gen. 4 (4 mm vertical gap) primarily cathode-initiated flashover



- **Conclusions:**
  - **6 mm gap with field enhancement:** Early-stage light emission originates near anode
  - **4 mm gap with no field enhancement:** Early-stage light emission originates near cathode primarily
- **Future Work:**
  - Further explore insulator gap distance vs flashover initiation process
  - Investigate the behavior of different insulator materials

