



Thermal Performance of Multistage Falling Particle Receiver at Various Commercial Scales

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Introduction

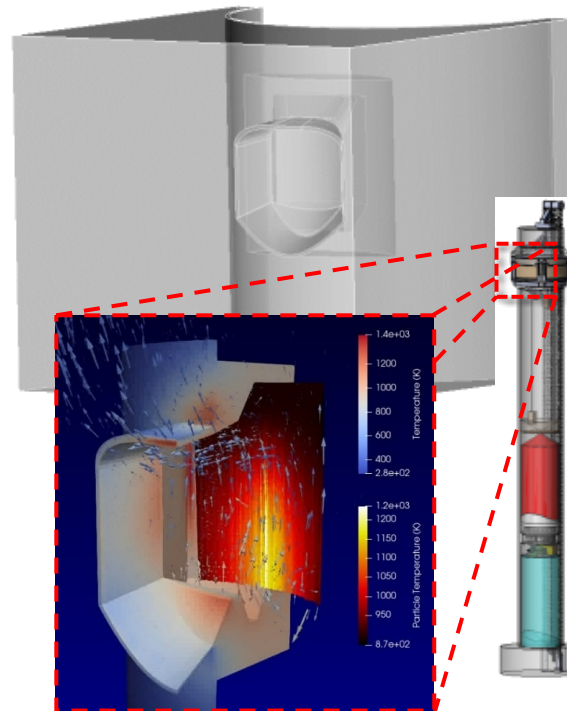


Free-falling particle receivers (FFPRs)

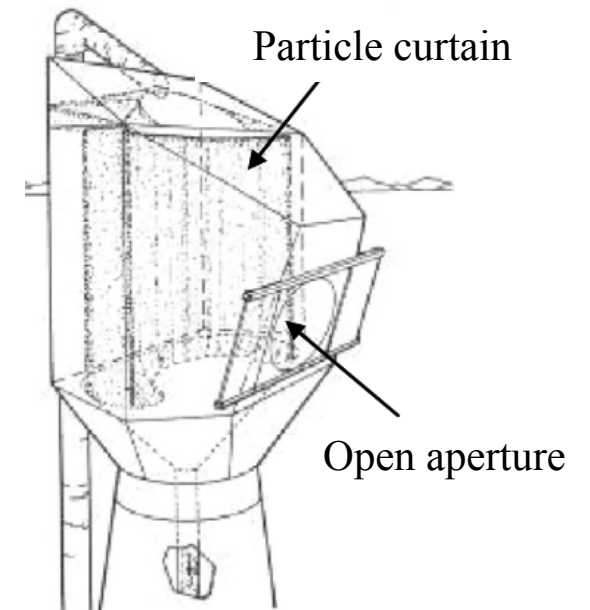
- Heat transfer fluids: Ceramic particles (i.e. CARBO HSP, sand, etc).
- Advantages: Direct irradiance, high particle temperature ($>1000^{\circ}\text{C}$), cost-effectiveness
- Disadvantages: High advective losses, short particle residence time, dispersive particle curtain



NSTTF FFPR test loop in 2018



Candidate commercial scale FFPR design

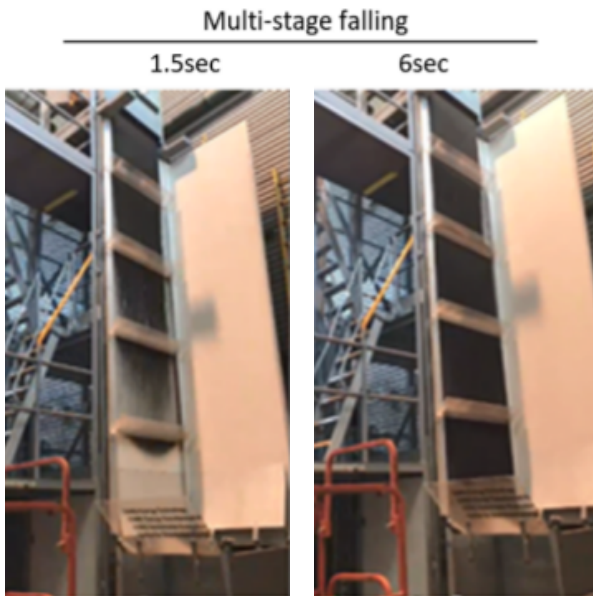


Ho (2014)

Multistage Receivers

Multistage falling particle receiver (MFPR)

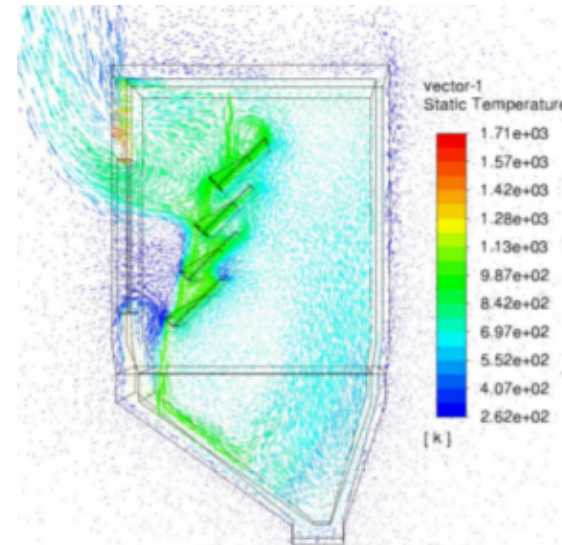
- Stable particle curtain, longer particle residence time, lower advective losses



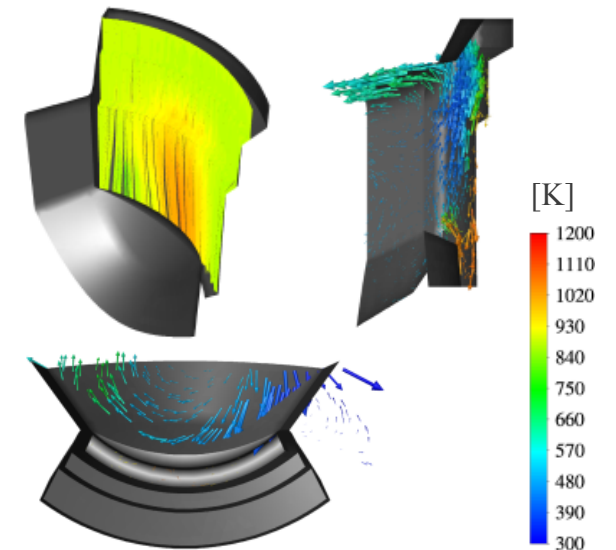
Kim *et al.* (2019)



Yue *et al.* (2020)



Shaeffer *et al.* (2020)



Lee and Mills (2021)

Still requires

- (1) High-performing MFPR design in terms of thermal efficiency
- (2) Investigation of MFPR performance at various commercial scales
- (3) Investigation of MFPR performance under realistic environment (i.e. cloud cover, wind)

Objectives



1. To develop a high performing commercial scale MFPR geometry
2. To investigate the MFPR performance at various commercial scales
3. To investigate the MFPR performance at various incident solar heat fluxes and wind conditions
4. To develop a robust correlation to predict the thermal performance of a MFPR



1. Higher thermal performance compared to a similar free-falling particle receiver (FFPR)
2. Better predictions of the MFPR performance at various commercial scales
3. Better predictions of the MFPR efficiency in realistic environmental conditions (e.g. cloud cover)
4. Correlation can be integrated into technoeconomic analyses

Computational model

Cubit

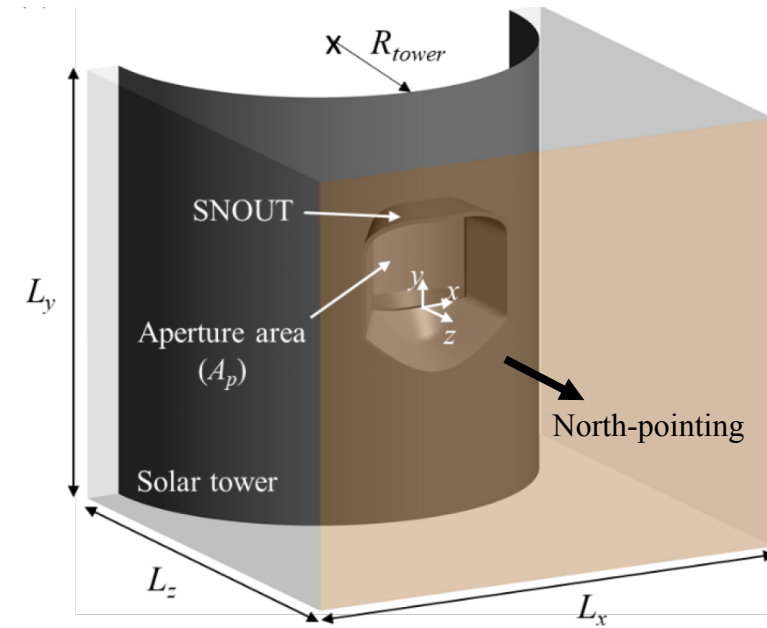
- Geometry/mesh generation

ANSYS Fluent®

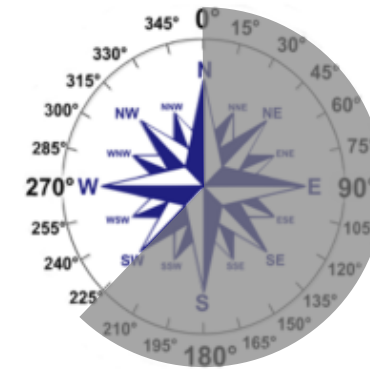
- Material properties of CARBO HSP particles ($\sim 350 \mu\text{m}$)
- Eulerian-Lagrangian model for the particle-laden flow
- Realizable $k-\varepsilon$ turbulence model
- Fluid-thermal coupling
- Non-grey discrete ordinate radiation model for radiative heat transfer
- Forward velocity ($\sim 0.3\text{m/s}$) for trough angle of 30° [Shaeffer *et al.* (2020)]
- Particle drag model: Morsi & Alexander (1972)

Simulation parameters

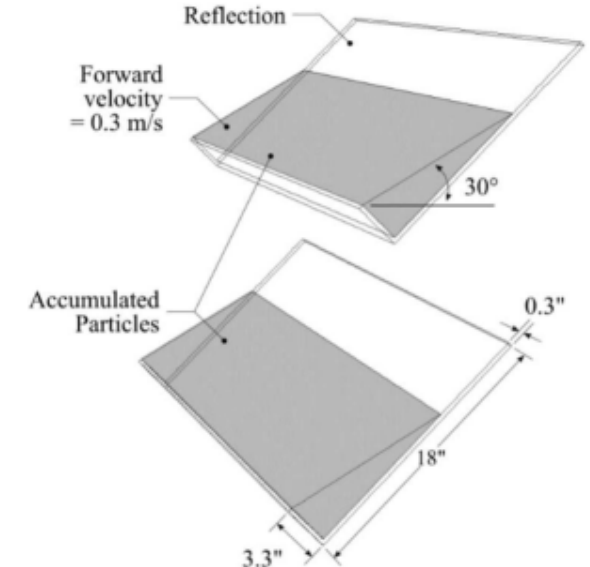
- Wind directions: N \sim SW
- Wind speeds (U_w): 0 \sim 15m/s
- Aperture area (A_p): 25, 144, 324m²
- Incident solar radiative flux (Q_{in}/A_p): 0 \sim 3MW/m²
- Inlet temperature: 888.15K
- Particle mass flow rate: 178kg/s ($A_p=25\text{m}^2$), 885.5kg/s ($A_p=144\text{m}^2$), 2864kg/s ($A_p=324\text{m}^2$)



Computational domain



Wind directions



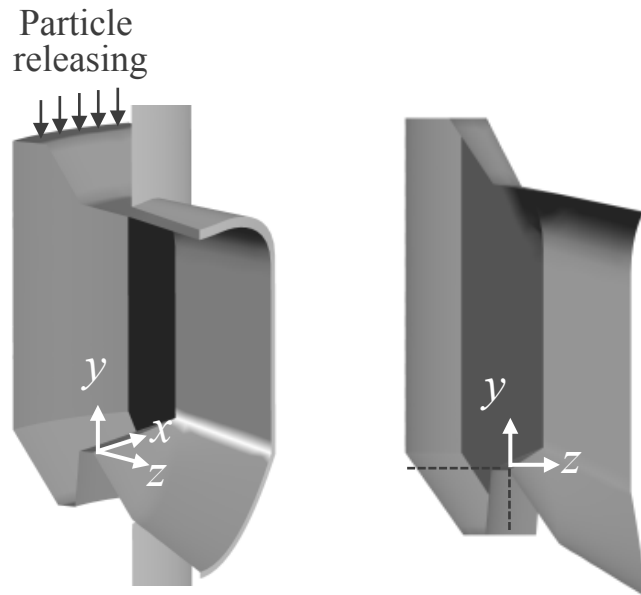
Shaeffer *et al.* (2020)

Improved thermal performance with a MFPR

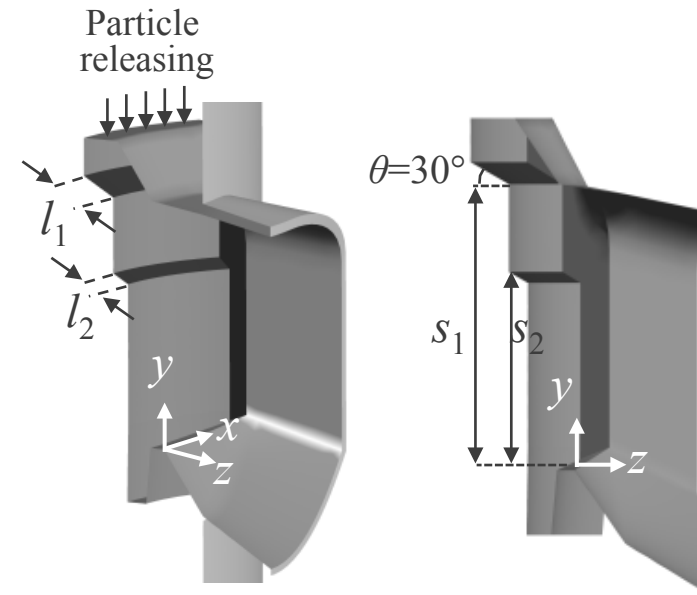


- Starting with a proposed high-performing 100MW_e FFPR geometry
- Incident solar power (Q_{in}) of 200MW; Aperture area (A_p) of 144m²; Particle mass flow rate: 885.5kg/s
- Best performing MFPR geometry: $s_1=12\text{m}$, $s_2=8\text{m}$, $l_1=2\text{m}$, $l_2=1\text{m}$ [Lee and Mills (2021)]
- Maximum MFPR efficiency: **~88% (5%-points greater than the FFPR efficiency)**

Schematic diagram of FFPR



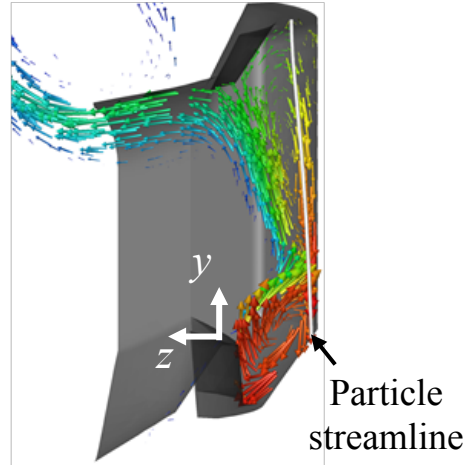
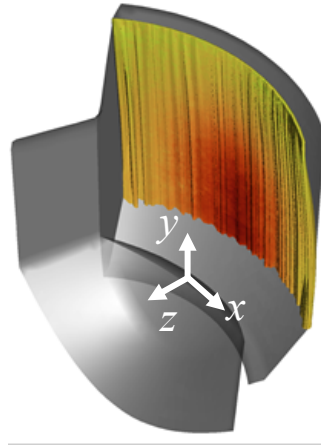
Schematic diagram of MFPR



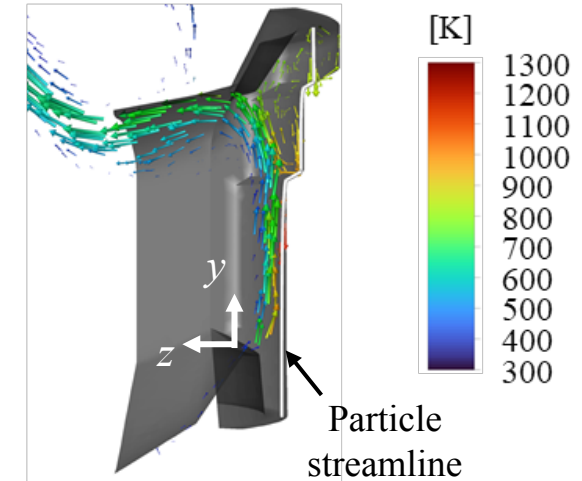
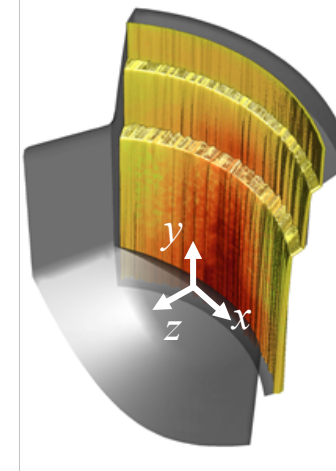
Comparison of flow and temperature fields between FFPR and MFPR



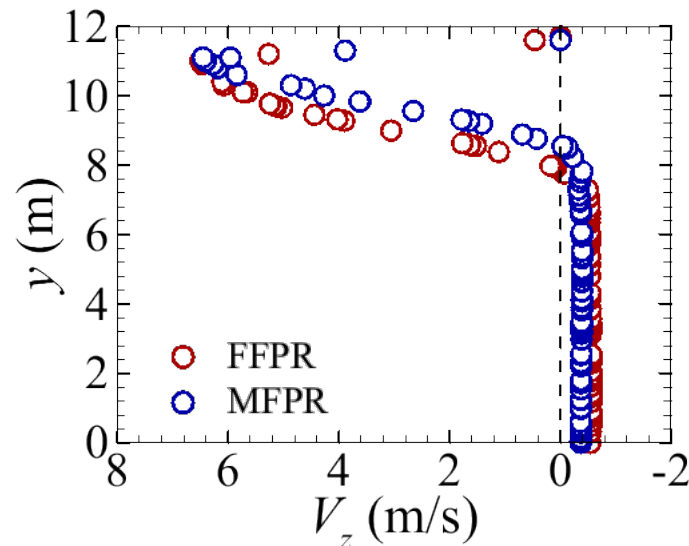
FFPR



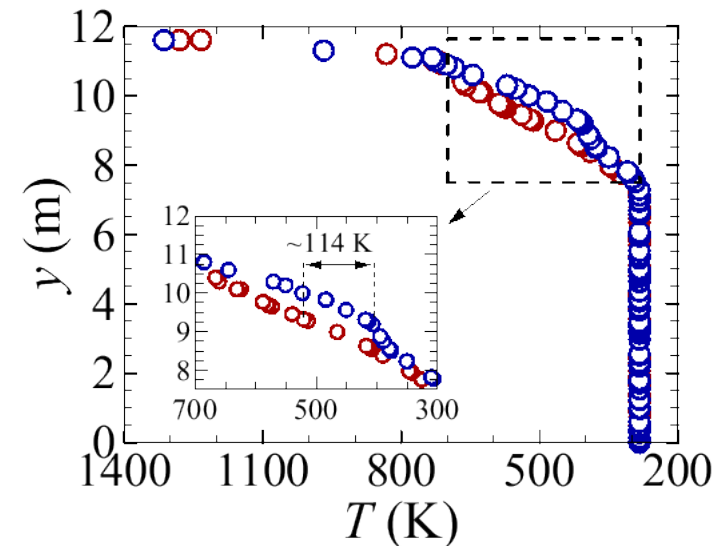
MFPR



Velocity (z) profiles



Temperature profiles



MFPR performance for various incident solar heat flux (Q_{in}/A_p)

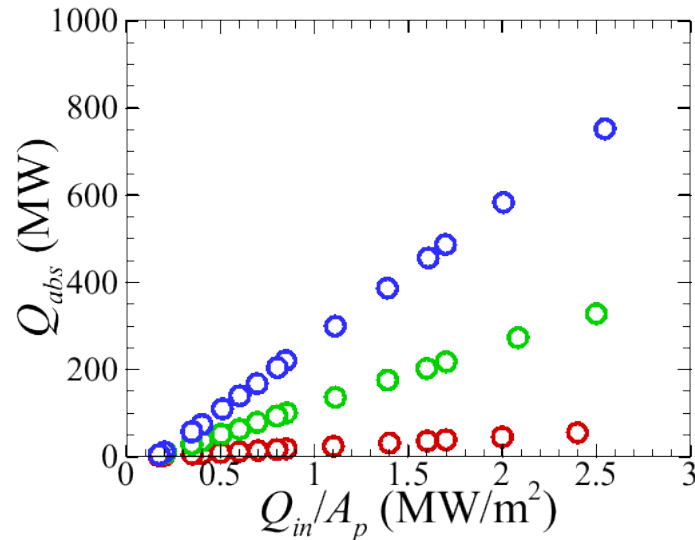


Increasing
incident solar heat flux
($Q_{in}/A_p \uparrow$)

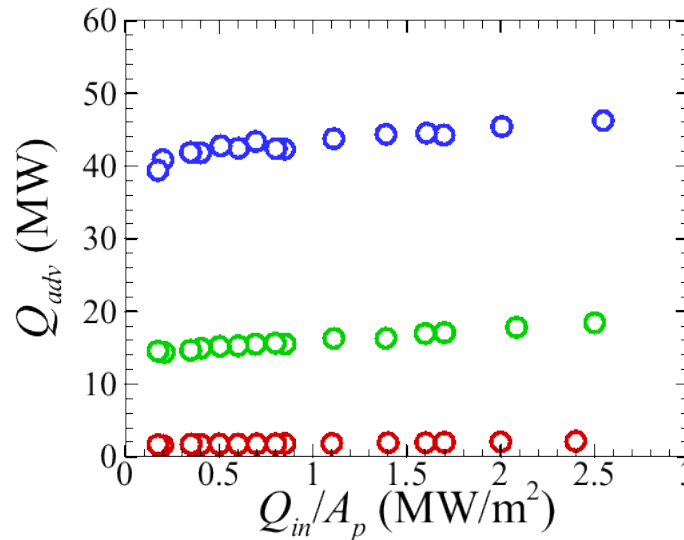
- ➡ Increasing magnitude of Q_{abs}
- ➡ Marginal variations in Q_{adv} and Q_{rad}
- ➡ Lower proportion of the thermal losses ($Q_{loss}/Q_{in} \downarrow$)

Marginal change
 $\frac{Q_{loss}}{Q_{in}}$
Increasing

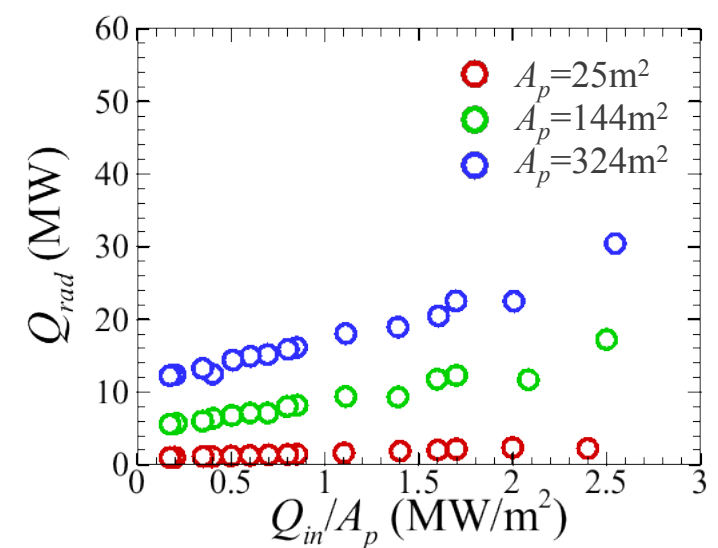
Q_{abs} vs Q_{in}/A_p



Q_{adv} vs Q_{in}/A_p



Q_{rad} vs Q_{in}/A_p



MFPR performance for various incident solar heat flux (Q_{in}/A_p)



Increasing
incident solar heat flux
($Q_{in}/A_p \uparrow$)

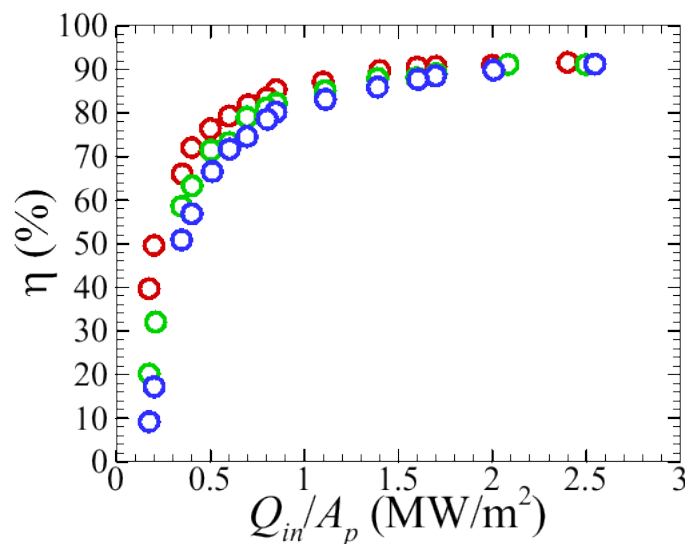
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Marginal change

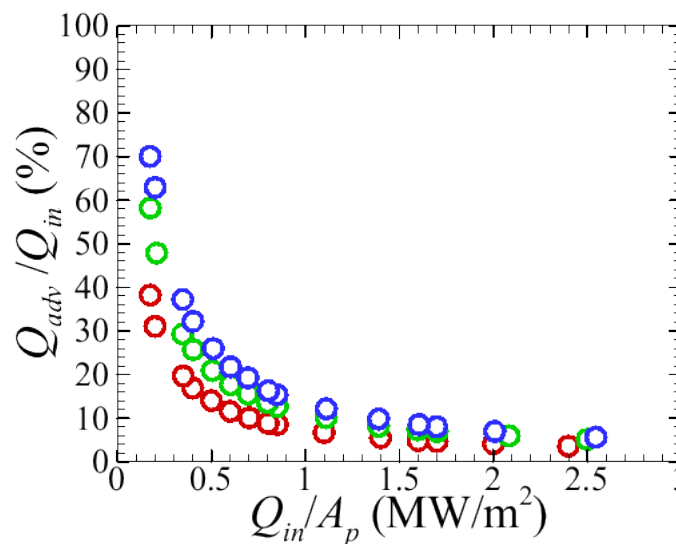
$$\frac{Q_{loss}}{Q_{in}}$$

Increasing

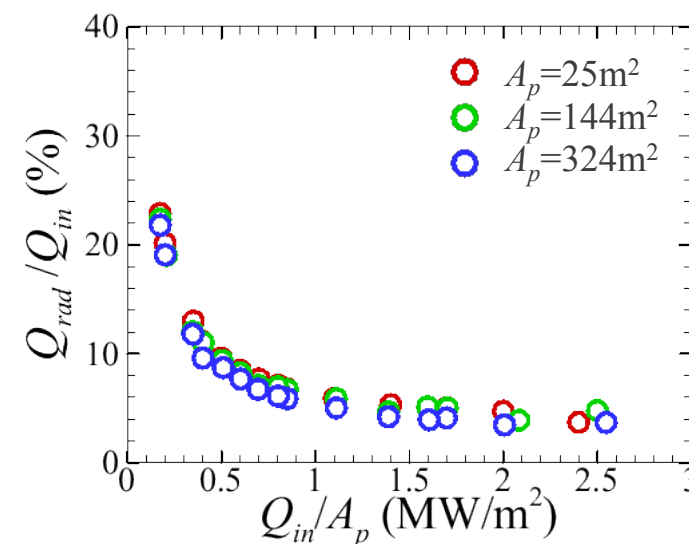
$\eta (=Q_{abs}/Q_{in})$ vs Q_{in}/A_p



Q_{adv}/Q_{in} vs Q_{in}/A_p



Q_{rad}/Q_{in} vs Q_{in}/A_p

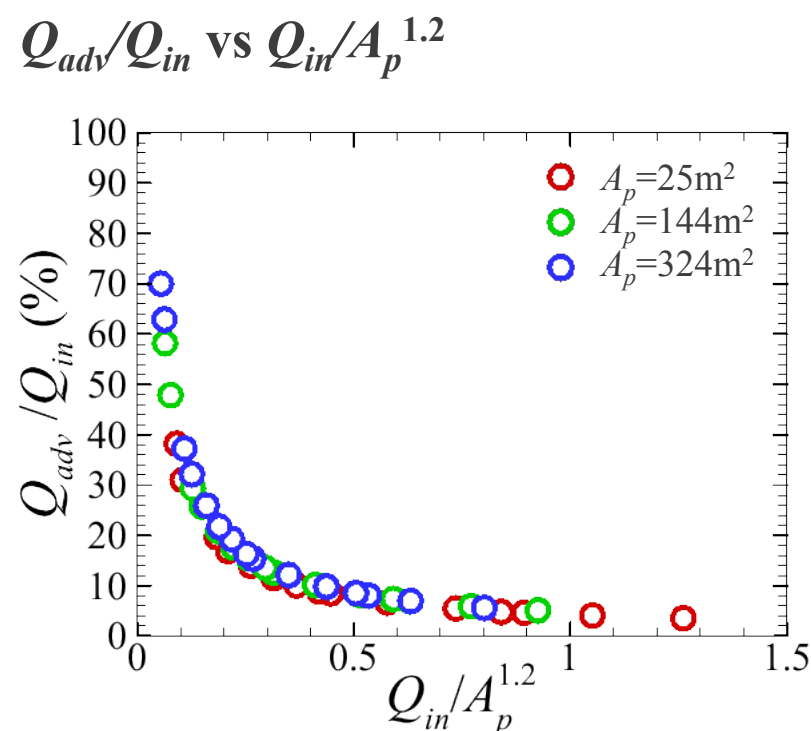
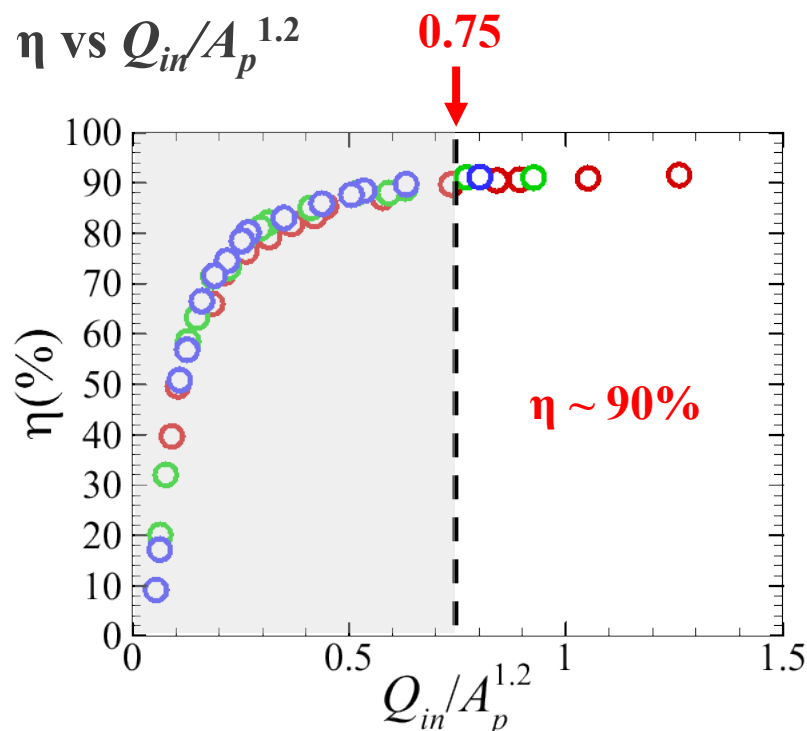


MFPR performance for various incident solar heat flux (Q_{in}/A_p)



Incident solar power scaled by A_p^m

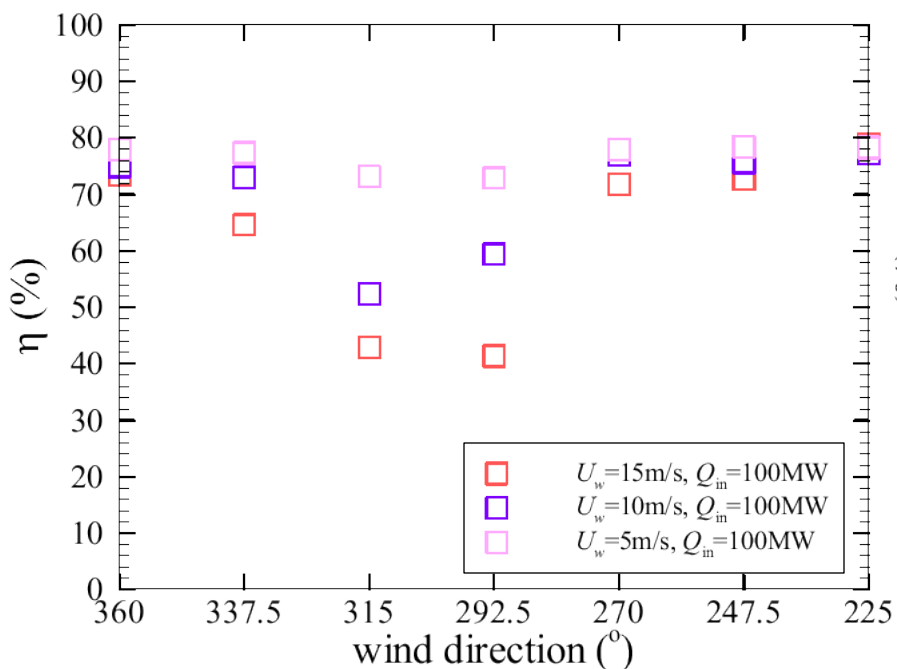
- Data points of η and Q_{adv}/Q_{in} collapse with $m = 1.2$
- Data points of η converge to $\sim 90\%$ at $Q_{in}/A_p^{1.2} \sim 0.75$ regardless of receiver scales



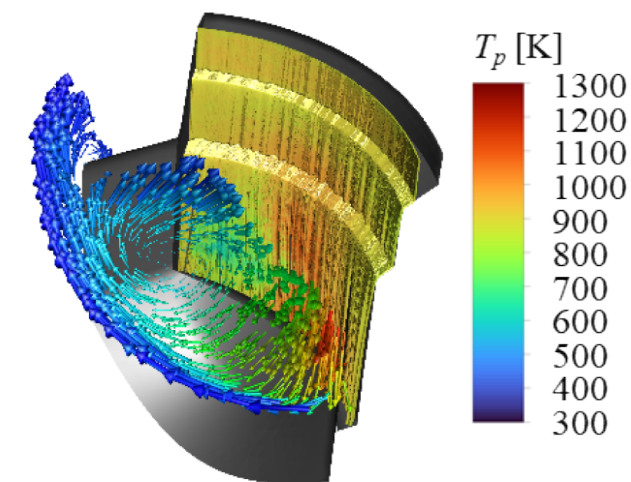
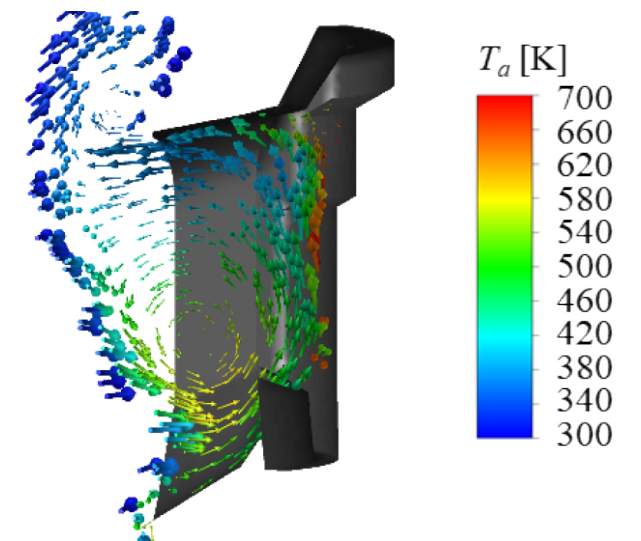
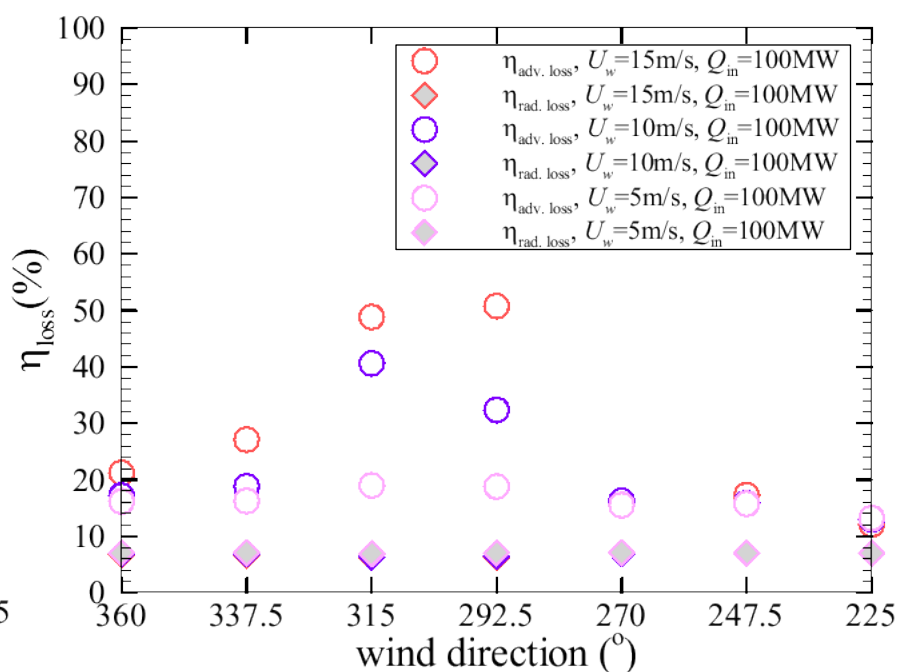
MFPR performance subject to wind

- Advective losses are the main source of efficiency degradation.
- NW or WNW winds are detrimental for thermal efficiency.
- Vortices existing ahead of open aperture intensify the advective loss.
- Effects of wind speed are significant for either NW or WNW winds.

η vs wind direction



$Q_{adv}/Q_{in}, Q_{rad}/Q_{in}$ vs wind direction



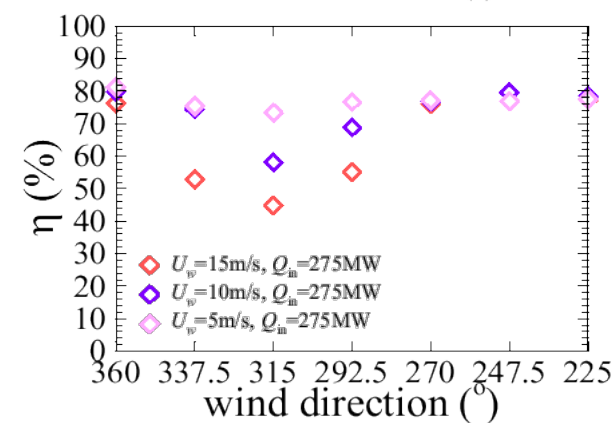
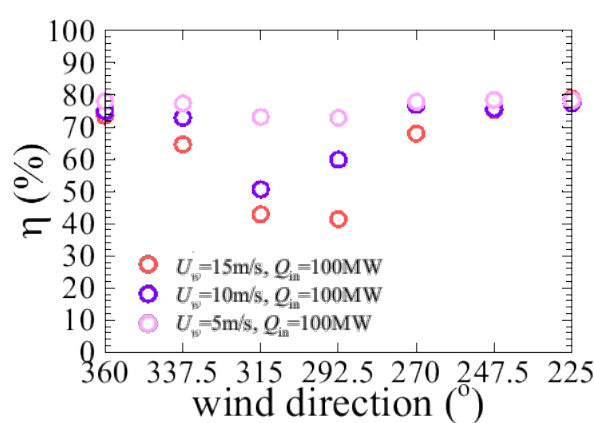
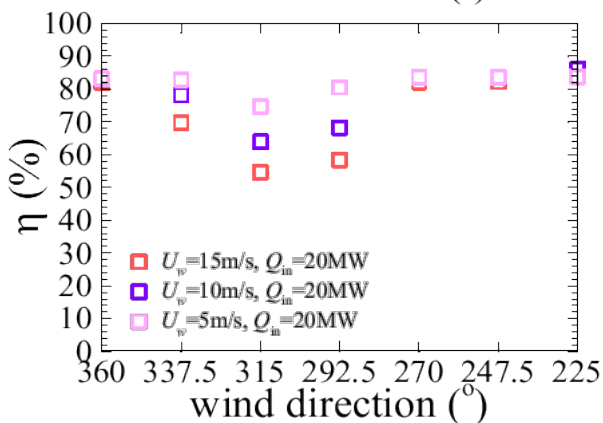
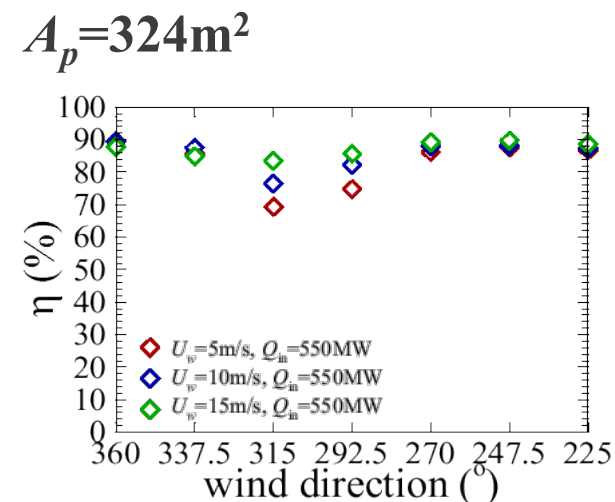
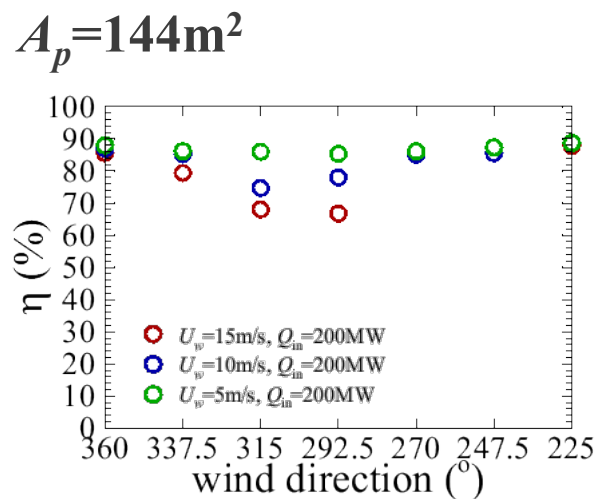
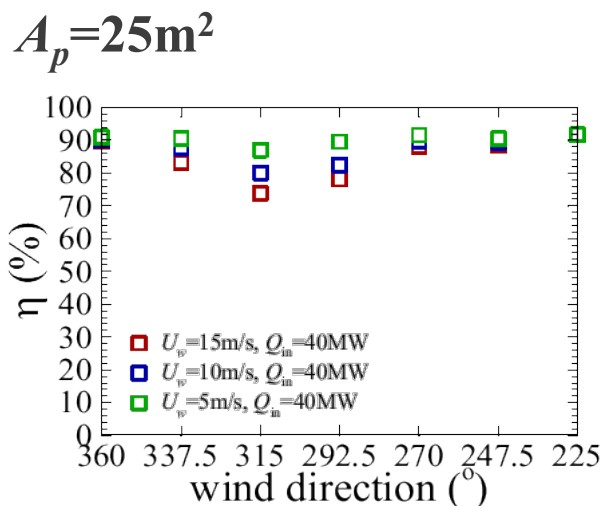
NW wind (315°),
 $V_w=15\text{m/s}$, $Q_{in}=100\text{MW}_{th}$

MFPR efficiency subject to wind at various scales



Parametric study

- NW or WNW winds are detrimental for thermal efficiency.
- Effects of wind speed are significant for either NW or WNW winds.



Correlation development



- Incident solar power (Q_{in}), wind speeds (U_w), wind directions (θ_w), Aperture area (A_p)
- Correlation function: $A + B\tilde{q} + C\tilde{q}^2 + D\tilde{q}U_w\Theta + EU_w^2\Theta$

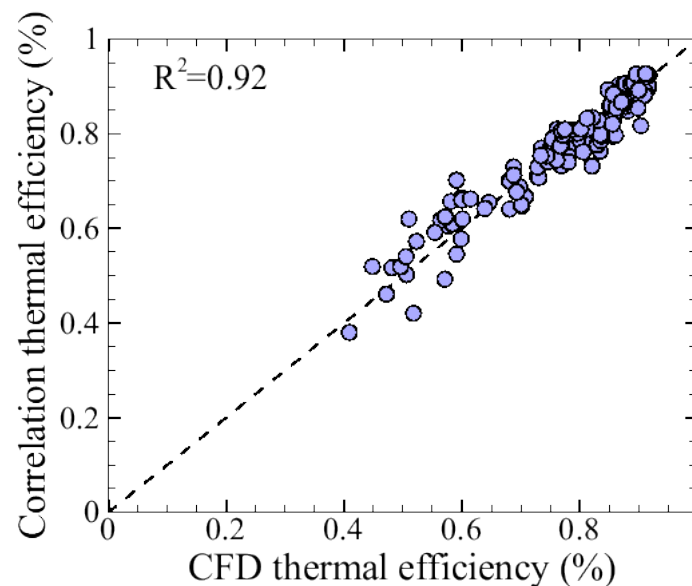
$$\text{where } \Theta = \frac{(180 - |\theta_w - 180|)^F}{H} \exp\left[-\left(\frac{180 - |\theta_w - 180|}{G}\right)\right] \quad (\text{Wind direction modifier})$$

$$\tilde{q} = e^{-Q_{in}/A_p}$$

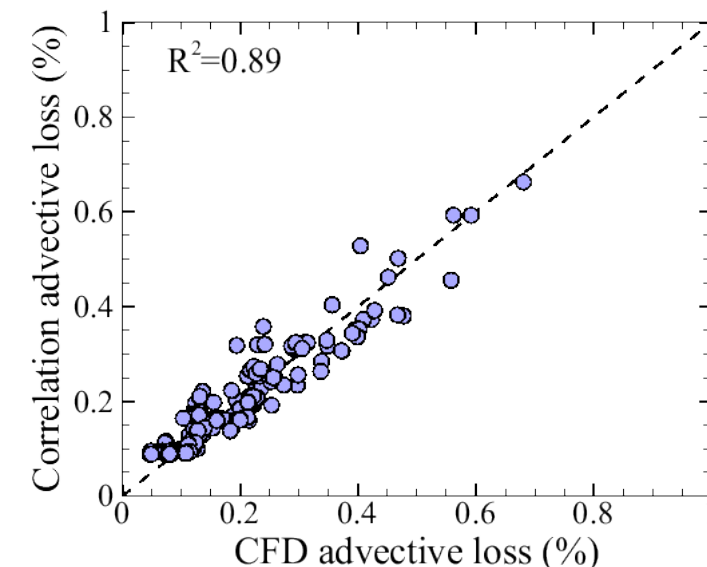
Correlation coefficients

	Efficiency	Advection Losses
A	0.9351	0.0021
B	-0.0560	0.1166
C	-0.5519	0.2940
D	-6.4055×10^{-5}	7.1750×10^{-5}
E	-3.1344×10^{-6}	2.7996×10^{-6}
F	5.0	5.0
G	9.1	9.1
H	5000	5000

Thermal efficiency (η)



Advection loss (Q_{adv}/Q_{in})



Summary and conclusions

□ MFPR geometry in a quiescent condition

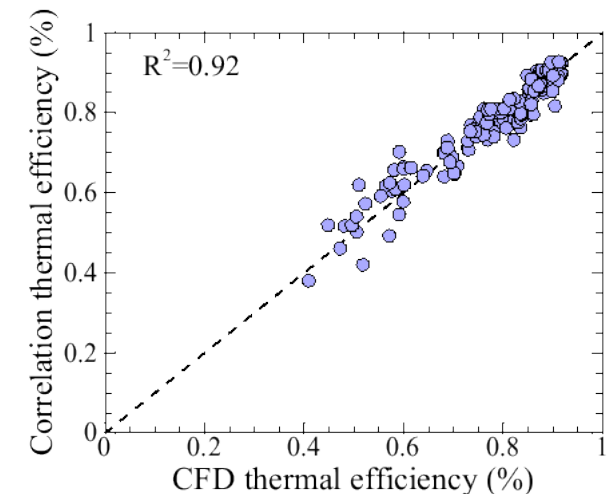
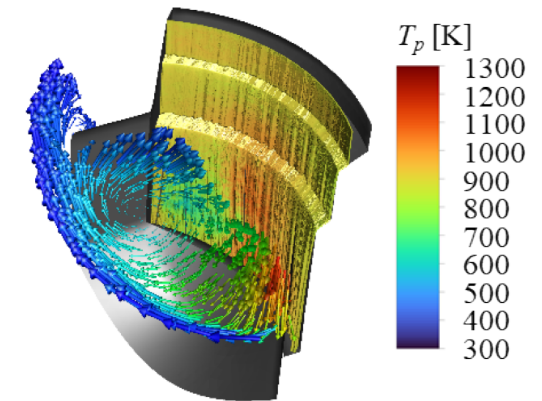
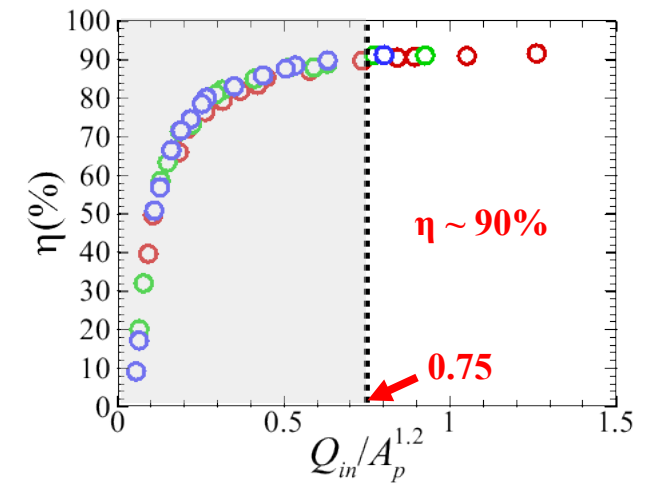
- The present MFPR geometry provides ~5% higher thermal efficiency compared to the given FFPR geometry.
- Thermal efficiency reaches ~90% at $Q_{in}/A_p^{1.2}=0.75$ regardless of receiver scales.

□ MFPR efficiency under various wind conditions

- NW or WNW winds are detrimental for thermal efficiency.
- Entrainment of cooler ambient air into the receiver cavity becomes significant due to vortices existing ahead of the open aperture.
- Increasing wind speed intensifies the advective loss.

□ Correlation development

- R-square value ~ 92%, which is sufficient to predict the thermal efficiency.
- Different parameter inputs also need to be investigated for robustness.
(i.e. Particle inlet temperature)



Acknowledgements



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Thank you

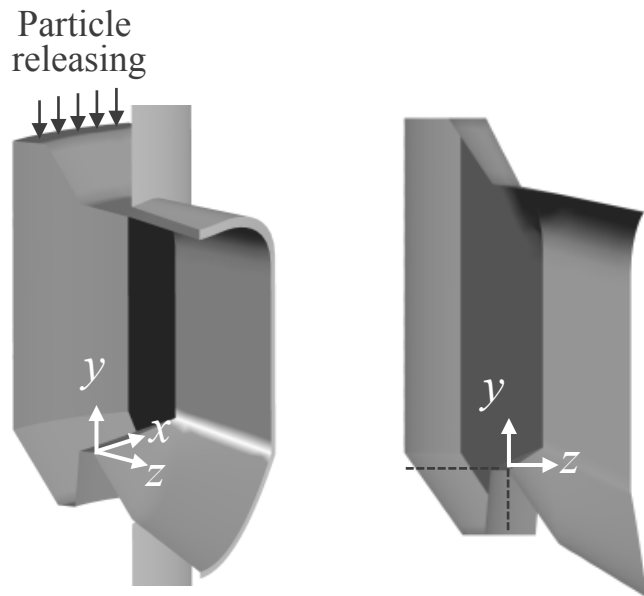
Appendix

Improved thermal performance with a MFPR

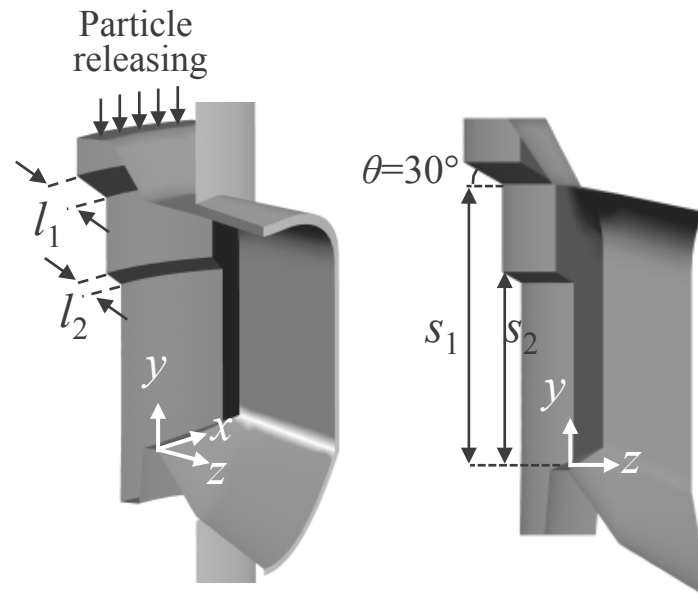


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- Best performing MFPR geometry: $s_1=12$ m, $s_2=8$ m, $l_1=2$ m, $l_2=1$ m [Lee and Mills (2021)]
- Maximum MFPR efficiency: ~88% (5% greater than FFPR efficiency at the same operating condition)

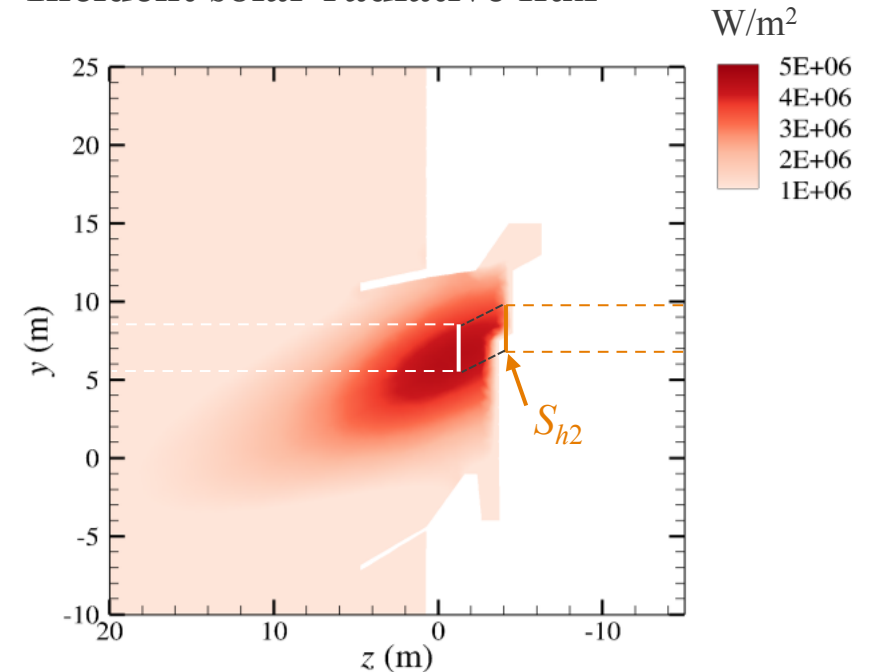
Schematic diagram of MFPR



Schematic diagram of MFPR



Incident solar radiative flux



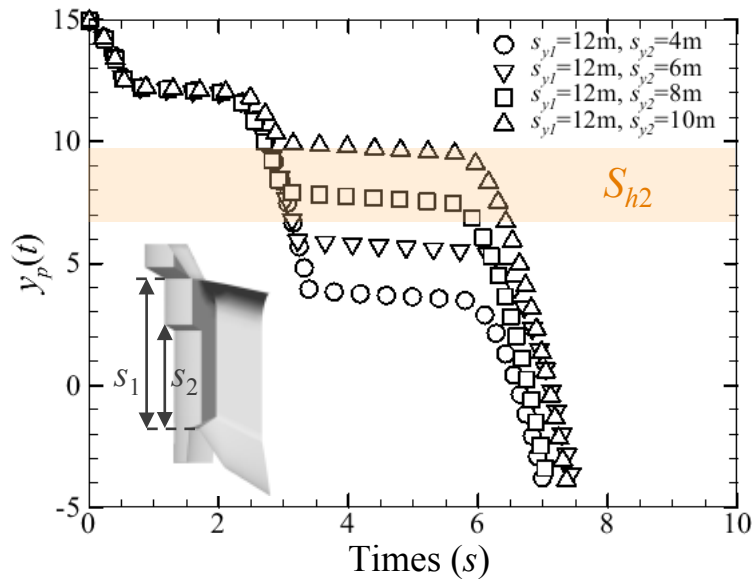
Improved thermal performance with a MFPR



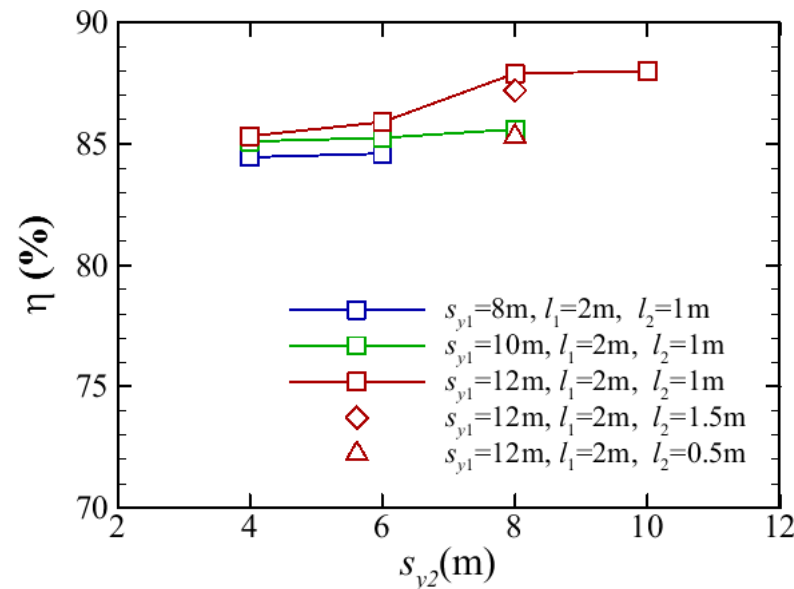
- Thermal efficiency: Remarkably distinguished from whether the intermediate trough is positioned in S_{h2}
- Best performing MFPR geometry: s_1, s_2, l_1, l_2
- Maximum MFPR efficiency: $\sim 88\%$ (5% greater than FFPR efficiency)

Intermediate troughs should be placed around S_{h2}

Particle position (y_p)



Thermal efficiency ($\eta = Q_{abs}/Q_{in}$)



Thermal losses ($\eta_{loss} = Q_{loss}/Q_{in}$)

