

Sustainable Diesel Fuels & Ducted Fuel Injection: A Path Forward for Heavy-Duty Engine Applications



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Research supported by: U.S. Dept. of Energy, Vehicle Technologies Office
Program managers: Kevin Stork, Michael Weismiller, & Gurpreet Singh

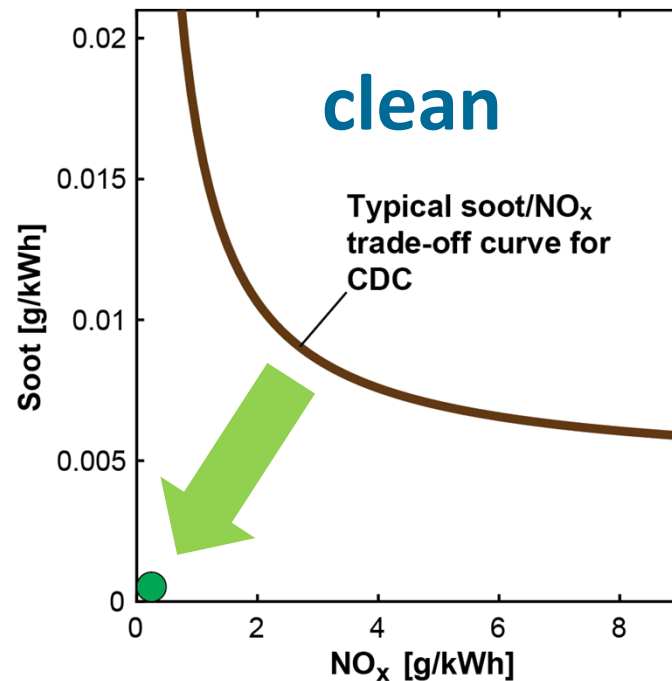
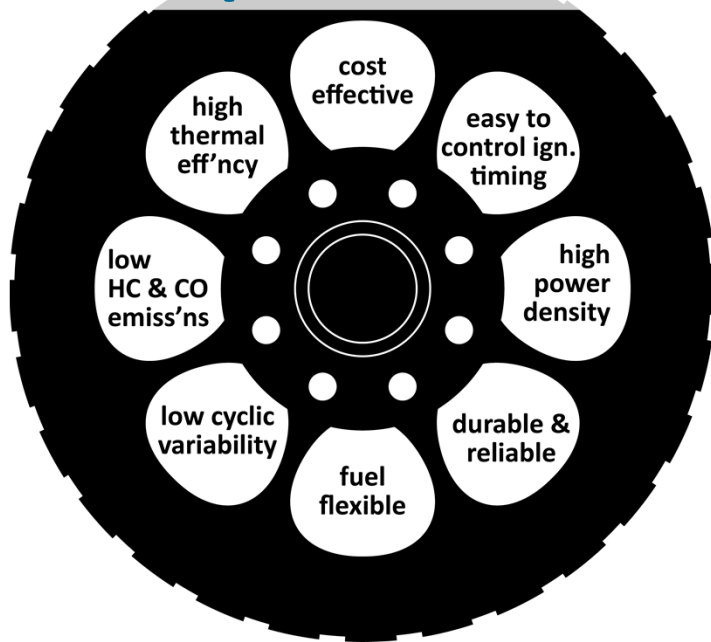
SAE WCX22 Panel Discussion:
Low Lifecycle Carbon Fuel Effects on Emissions & Aftertreatment
Room 330A, Huntington Place, Detroit, Michigan
April 5, 2022



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Objective: Maintain all the desirable attributes of conventional diesel combustion (CDC)...

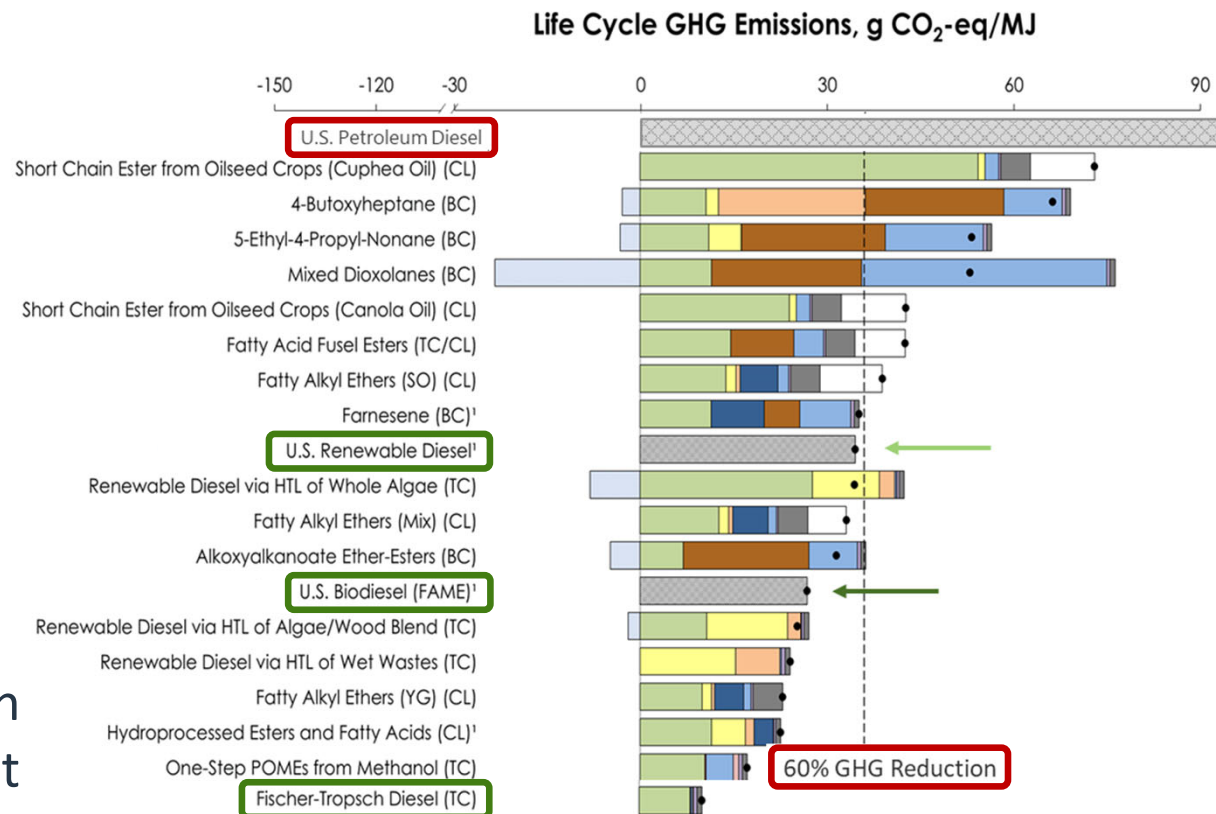
practical



...with 10X – 100X lower soot & nitrogen oxides (NO_x) emissions
...while achieving net-zero carbon with home-grown fuels.

What are our best low-net-carbon fuel options in the diesel boiling range?

- DOE-funded **Co-Optimization of Fuels & Engines** program addressed this
- Multiple blendstocks give >60% GHG reductions, e.g.:
 - Renewable diesel
 - Biodiesel
 - Fischer-Tropsch diesel
- But there's a problem
 - None of these blendstocks can provide 10X – 100X lower soot & NO_x emissions

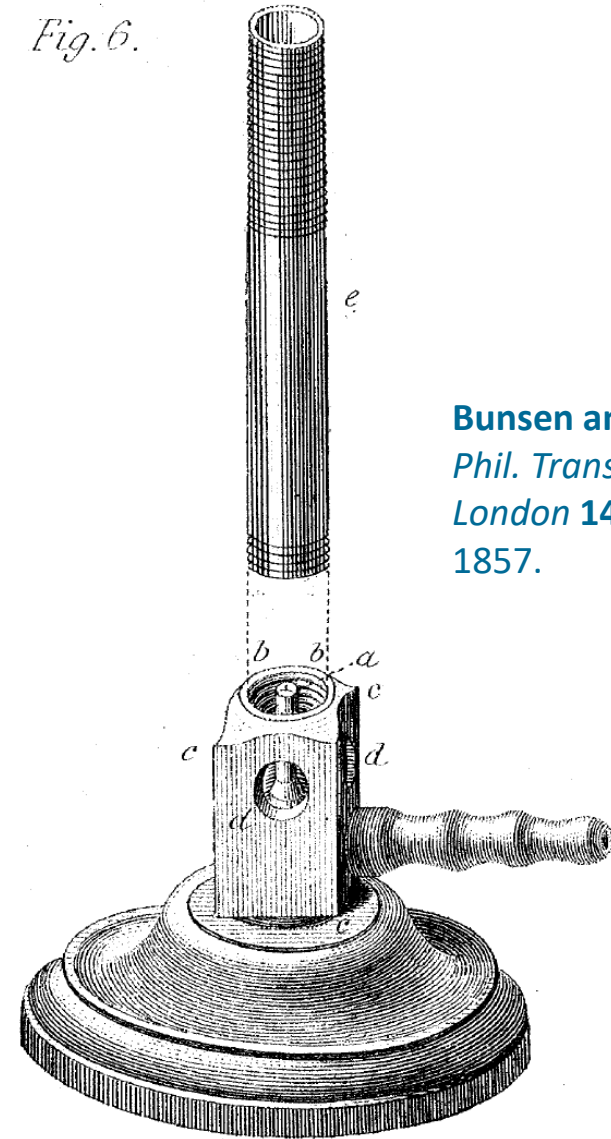


Gaspar et al., PNNL Report 31421 (2021).

What is ducted fuel injection (DFI)?

- DFI is a simple, mechanical approach for improving diesel combustion
 - Motivated by Bunsen burner concept

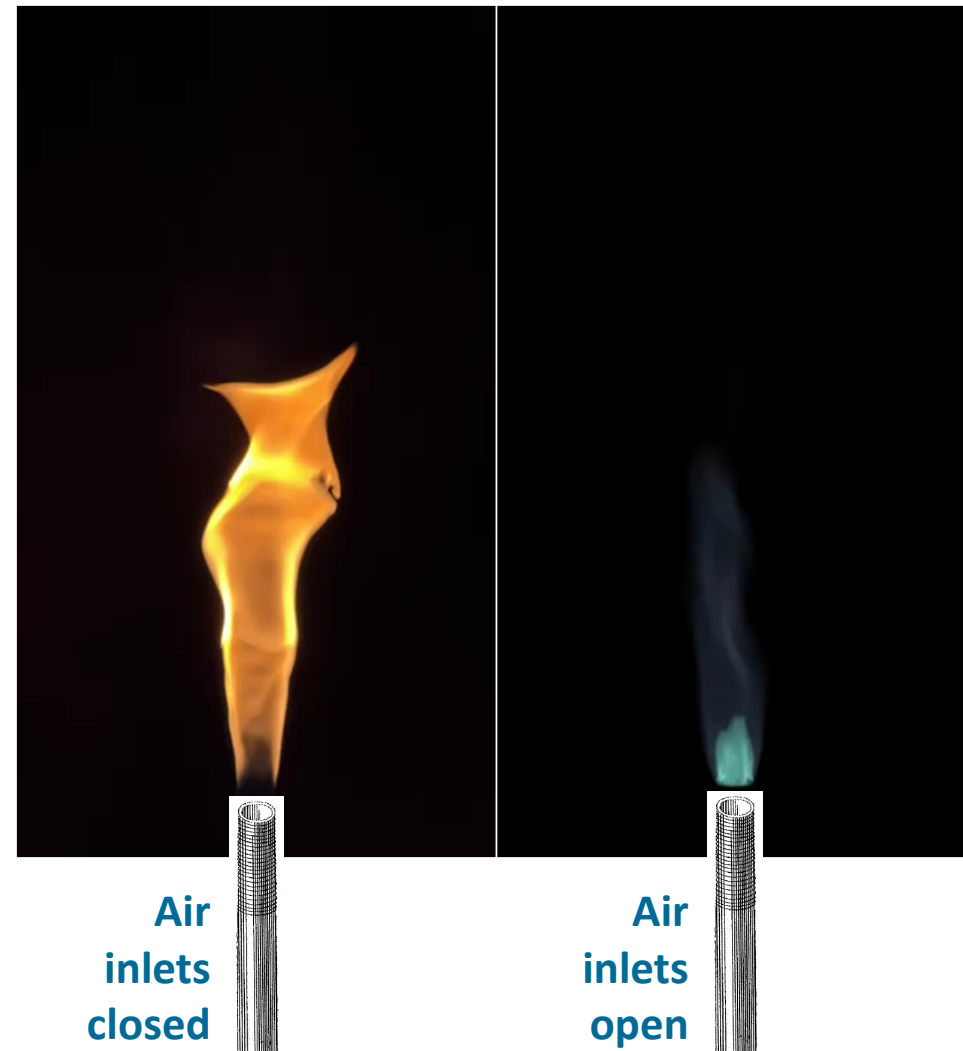
Fig. 6.



Bunsen and Roscoe,
Phil. Trans. Royal Soc.
London **147**:355-380,
1857.

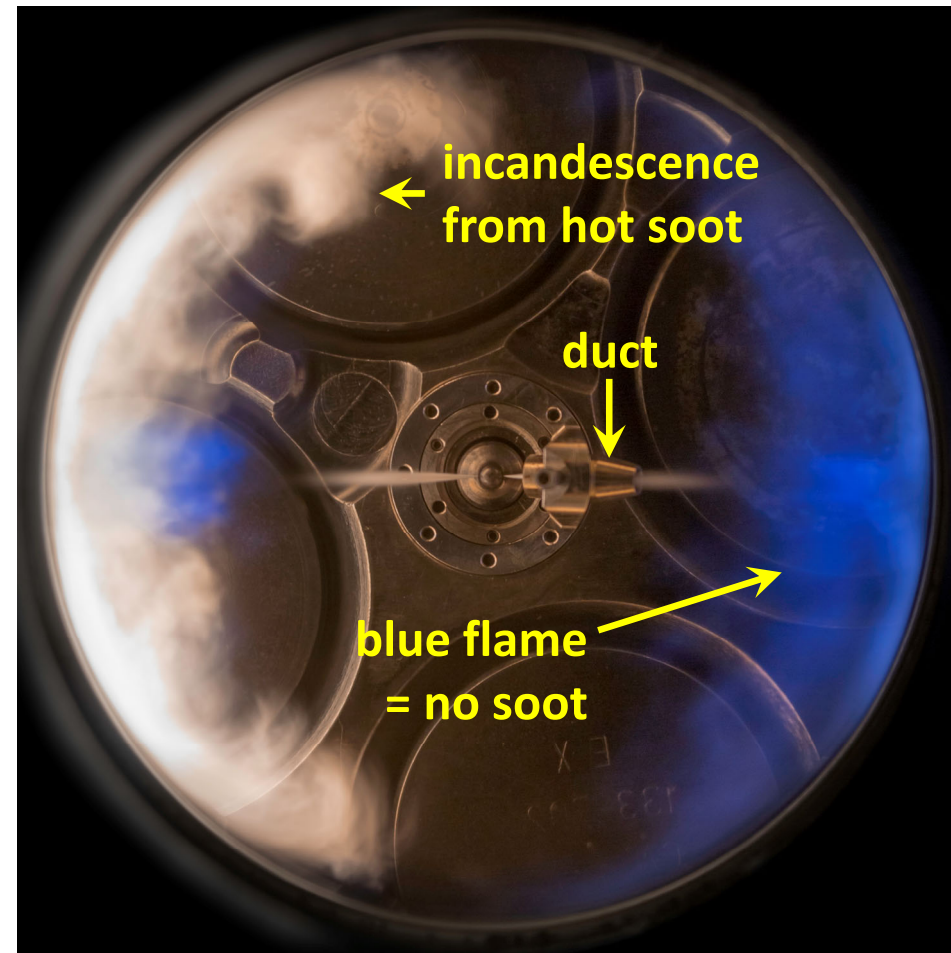
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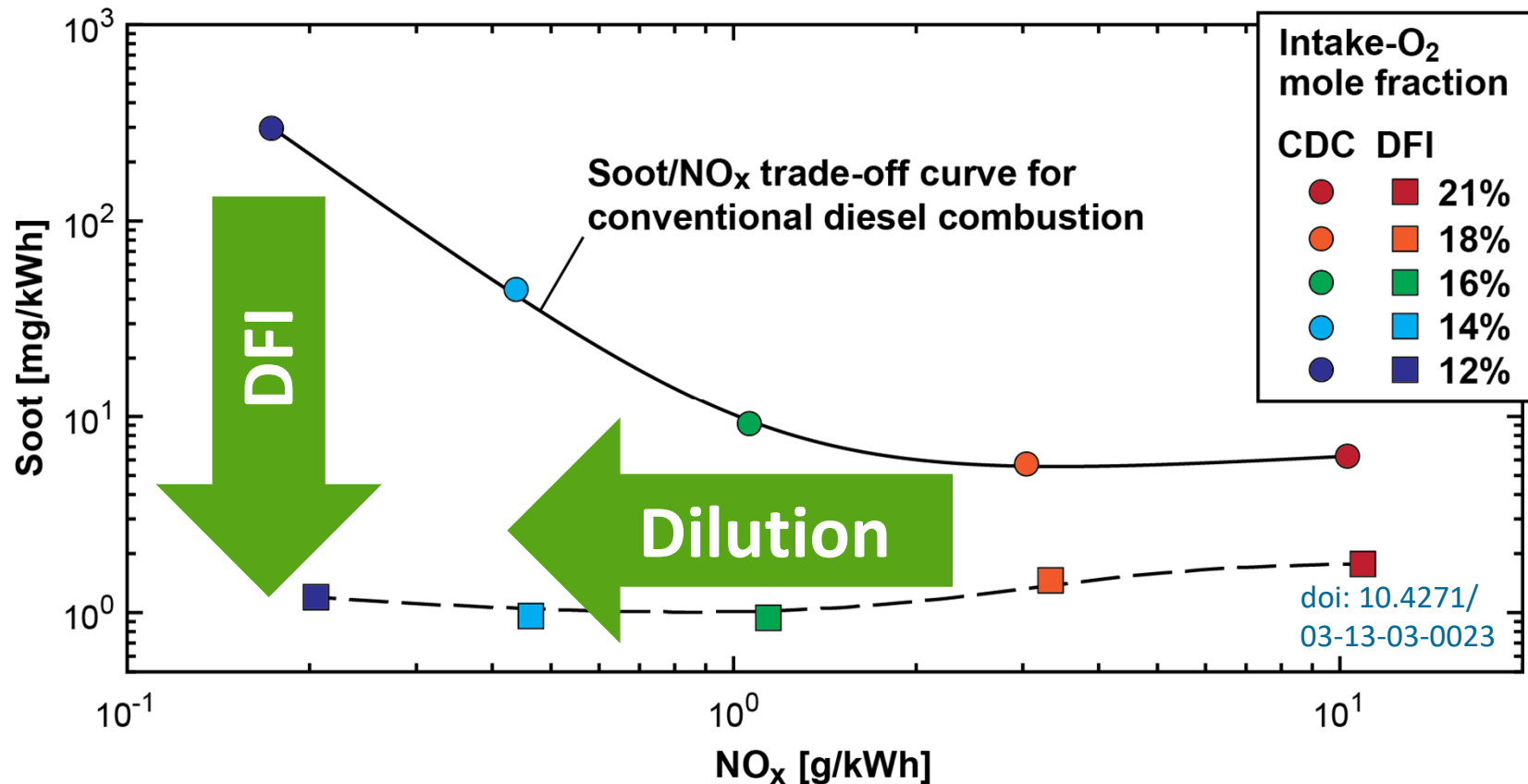
What is ducted fuel injection (DFI)?

- DFI is a simple, mechanical approach for improving diesel combustion
 - Motivated by Bunsen burner concept
- Engine experiments have shown that DFI is effective at curtailing or even eliminating soot



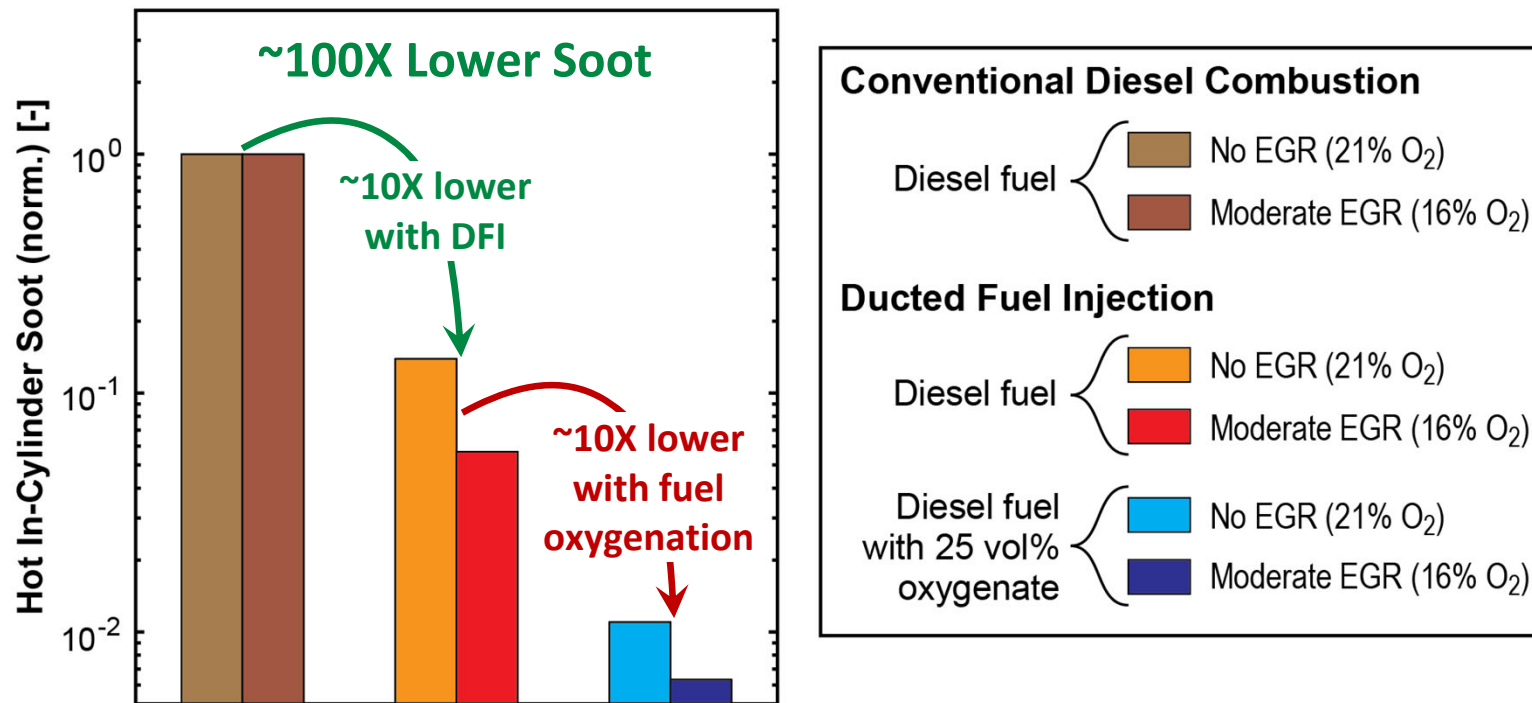
S. Ashley, <https://www.scientificamerican.com/article/can-diesel-finally-come-clean/>

With DFI, NO_x can be controlled via dilution without excessive soot, breaking the soot/ NO_x trade-off.



*Optical-engine results for ~6.8 bar gross indicated mean effective pressure, 1200 rpm, steady state, 4-hole injector, No. 2 diesel fuel

In addition, DFI is synergistic with low-net-carbon, oxygenated & other renewable fuels.



doi: 10.1016/
j.jaecs.2021.
100024

*Optical-engine results for ~2.6 bar gross indicated mean effective pressure, 1200 rpm, steady state, 2-hole injector

Take-away message

Sustainable diesel fuels + ducted fuel injection provide a path to heavy-duty diesel engines with:

- at least 80% lower net-carbon emissions,
- at least 80% lower engine-out soot & NO_x emissions,
- no significant degradation in other emissions or efficiency relative to conventional diesel combustion,
- no massive investments in new infrastructure required,
- no widespread replacement of vehicles/machines required, &
- only a small change to engine hardware required.

Additional information on Sandia DFI research

1. Initial DFI proof-of-concept experiments in constant-volume combustion vessel (CVCV, one-duct configuration): <https://doi.org/10.1016/j.apenergy.2017.07.001>
2. Investigating duct geometric parameter and operating-condition effects in CVCV (one-duct configuration): <https://doi.org/10.1016/j.apenergy.2018.05.078>
3. First DFI experiments in an engine (two-duct config., diesel fuel): <https://doi.org/10.4271/03-12-03-0021>
4. YouTube video for R&D 100 Special Recognition Silver Medal in “Green Tech”: <https://youtu.be/1dijtRUZeLw>
5. Article in Scientific American: <https://www.scientificamerican.com/article/can-diesel-finally-come-clean/>
6. Engine operating-parameter sweeps (four-duct config., diesel fuel): <https://doi.org/10.4271/03-13-03-0023>
7. Non-reacting Reynolds-Average Navier-Stokes modeling of DFI: <https://doi.org/10.4271/03-13-05-0044>
8. Engine experiments at higher-load and idle conditions (four-duct configuration, diesel fuel): <https://doi.org/10.4271/03-14-01-0004>
9. Particle number and mass emissions of DFI: <https://doi.org/10.1177/14680874211010560>
10. Oxygenated/sustainable fuel effects on DFI: <https://doi.org/10.1016/j.jaecs.2021.100024>
11. Injector orifice diameter, duct length, and duct diameter effects: <https://doi.org/10.1016/j.jaecs.2021.100030>