



Fatigue-crack Healing in Pure Nanocrystalline Pt Enabled by Boundary Evolution

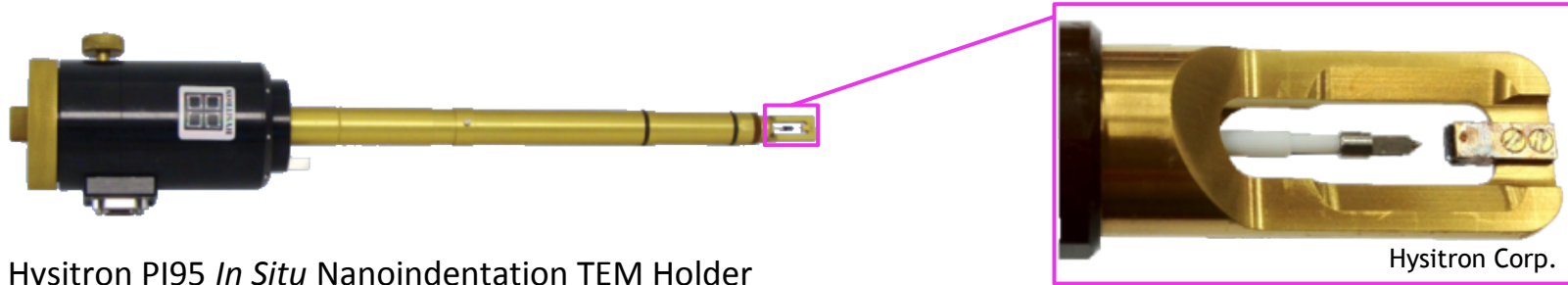
Chris Barr, Ta Duong, Dan Bufford, Nathan Heckman, Michael Demkowicz, Khalid Hattar, Brad Boyce

Sandia National Labs; Texas A&M



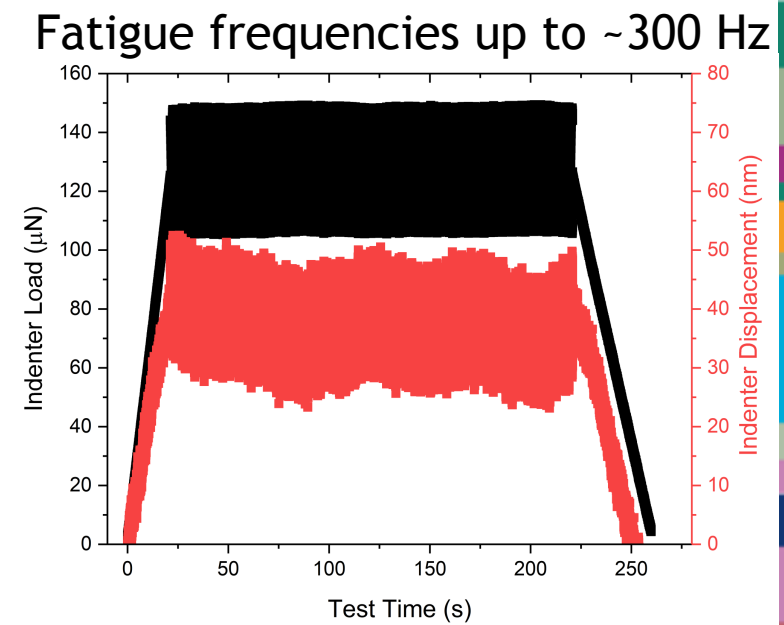
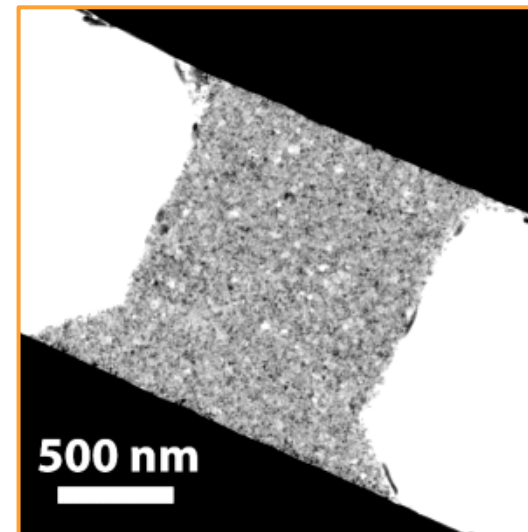
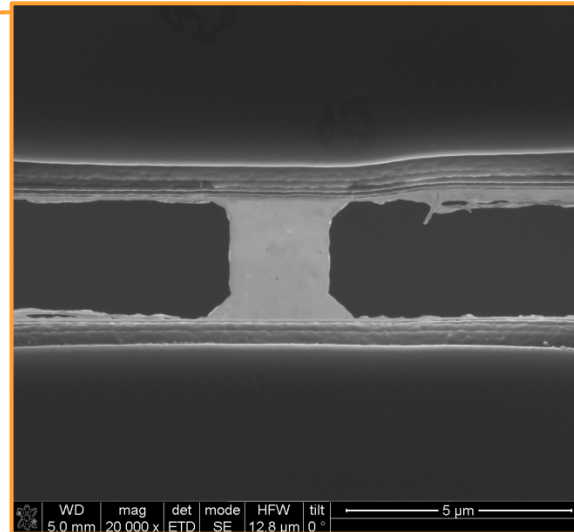
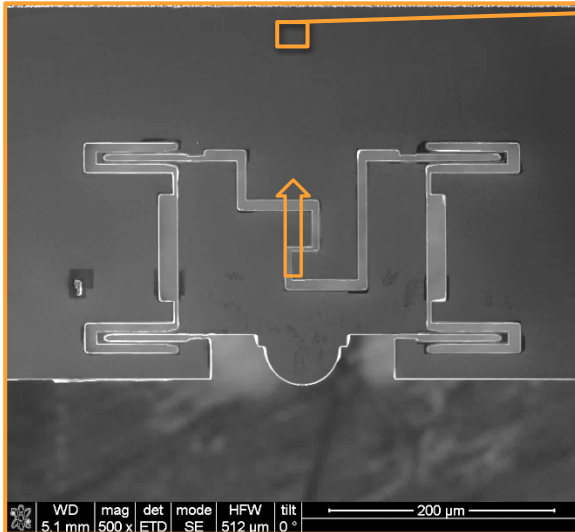
Sandia National Laboratories is a multimission laboratory managed and operated by National Technology & Engineering Solutions of Sandia, LLC, a wholly owned subsidiary of Honeywell International Inc., for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-NA0003525.

High-cycle fatigue in the TEM



Hysitron PI95 *In Situ* Nanoindentation TEM Holder

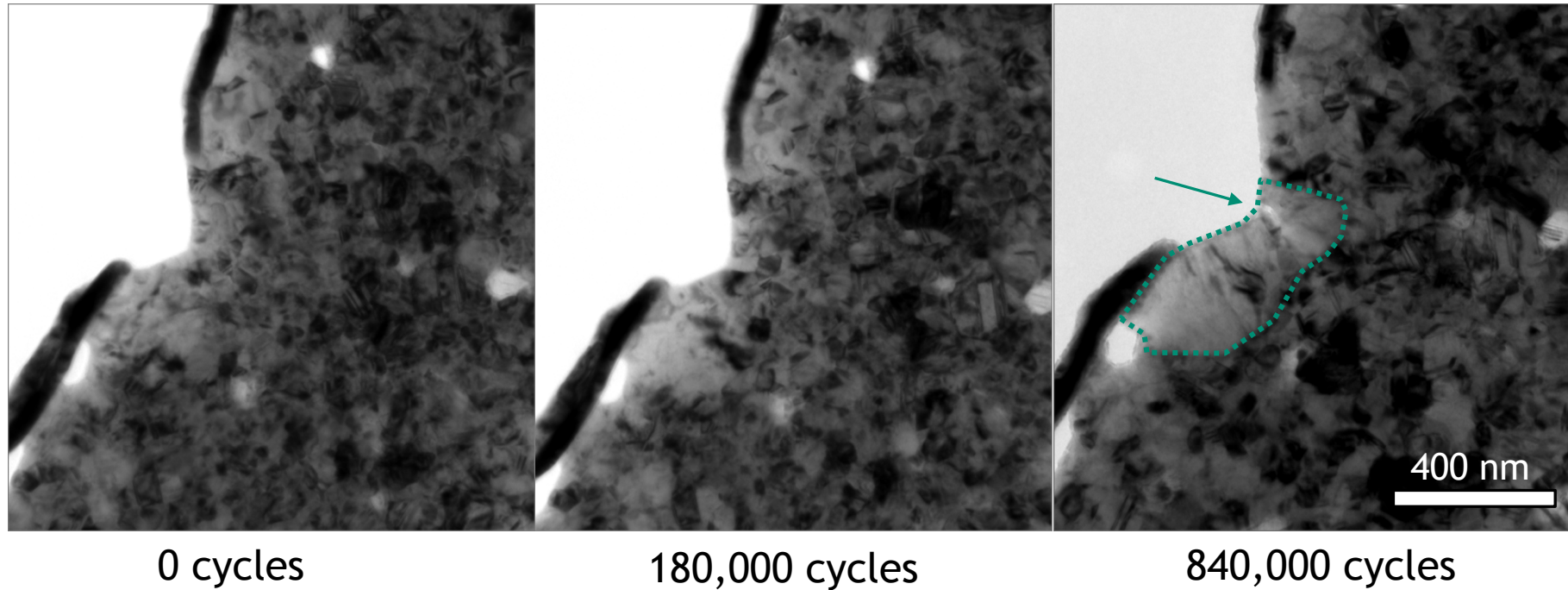
- Sub nanometer displacement resolution
- Quantitative force information with μN resolution
- Concurrent real-time imaging by TEM



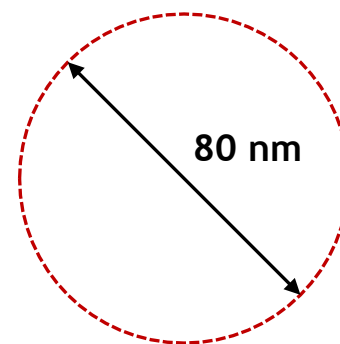
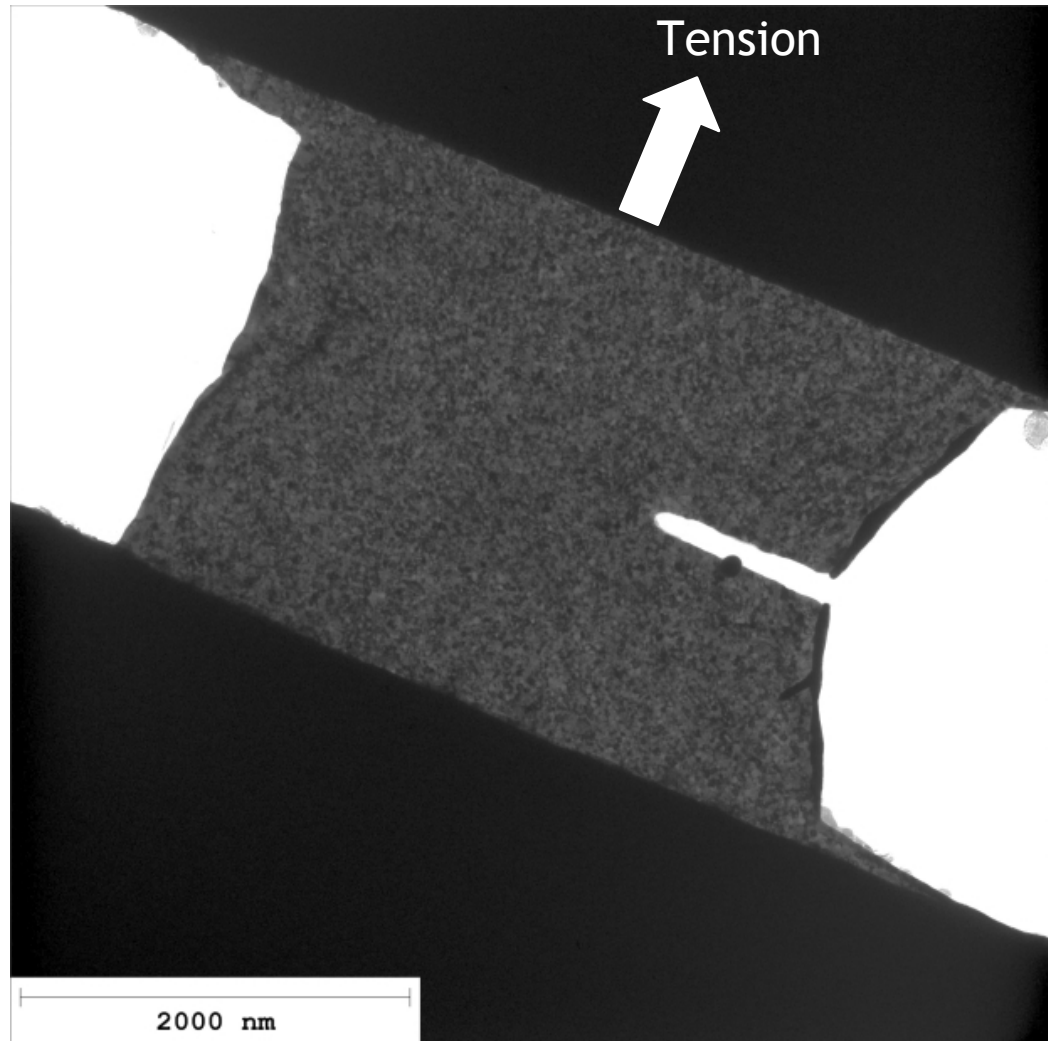
60,000 cycles in 3 minutes

- Nearly pure tension, uniform cross sectional area, stable load frame
- Fragile, sensitive to shape of edges, issues with magnetic materials

An example of prior observations in pure nanocrystalline Cu



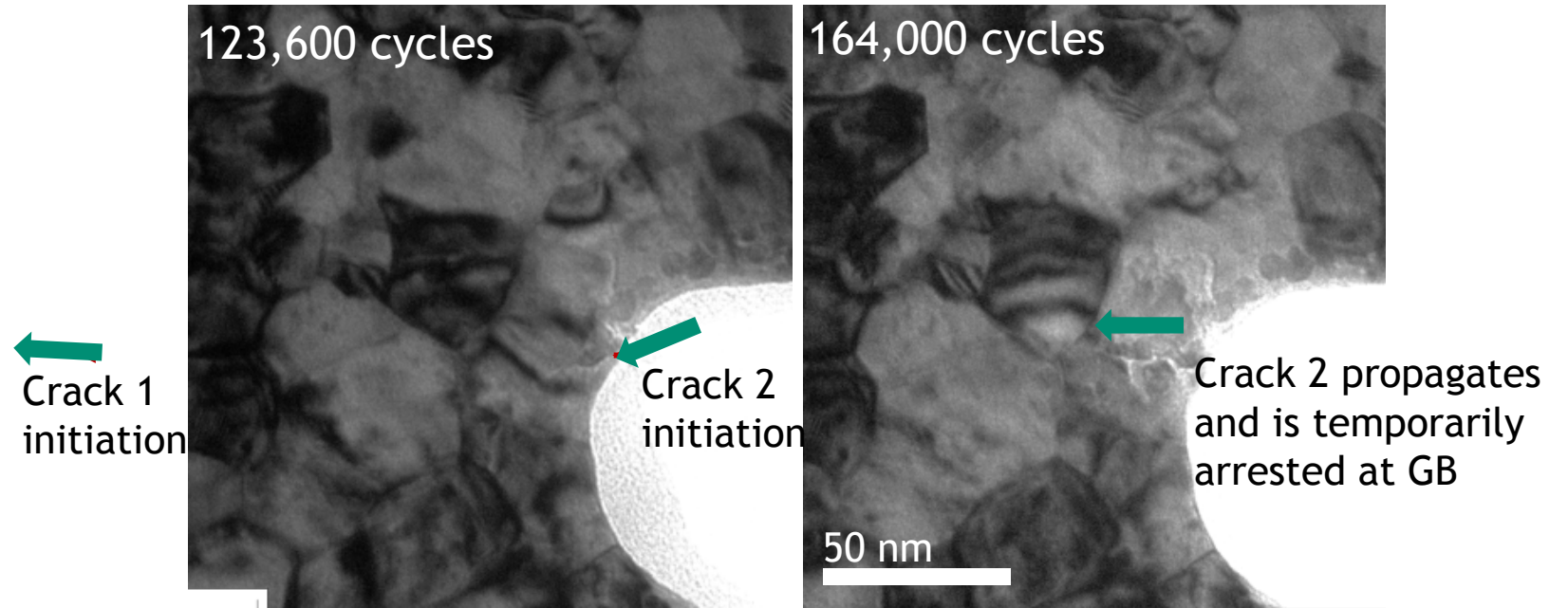
Bufford et al, “High cycle fatigue in the transmission electron microscope” *Nano Letters*, 2016



Crack initiation and early growth



$$P_m = 80 \text{ uN}$$
$$P_{amp} = 30 \text{ uN}$$



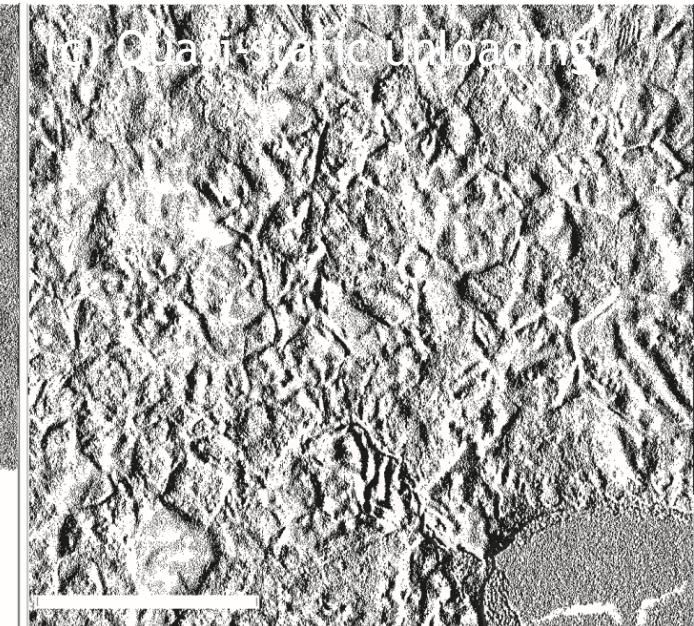
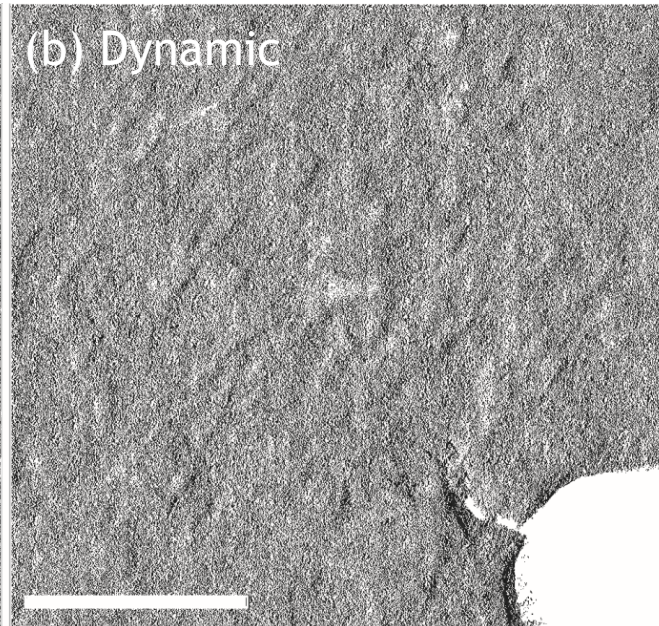
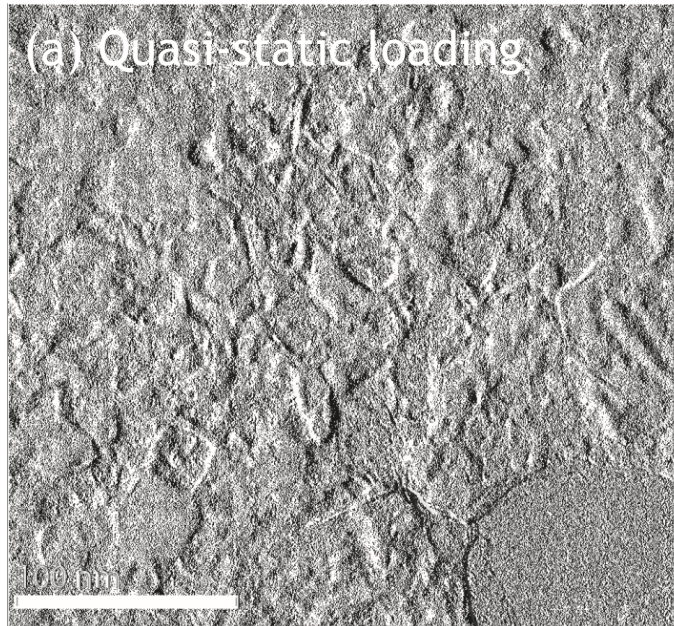
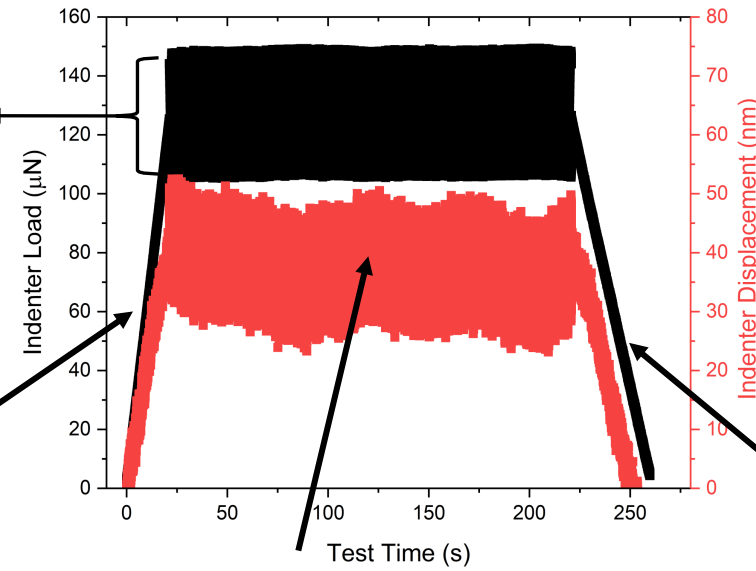
- Crack initiation
- Second crack initiates at $\sim 90^\circ$ to first crack, both 45° to notch tip normal
- Transgranular crack propagates until reaching initial grain boundary (25.7° [13 2 8] misorientation) and is subsequently arrested for over 250,000 additional cycles

Cyclic Loading in TEM Protocol



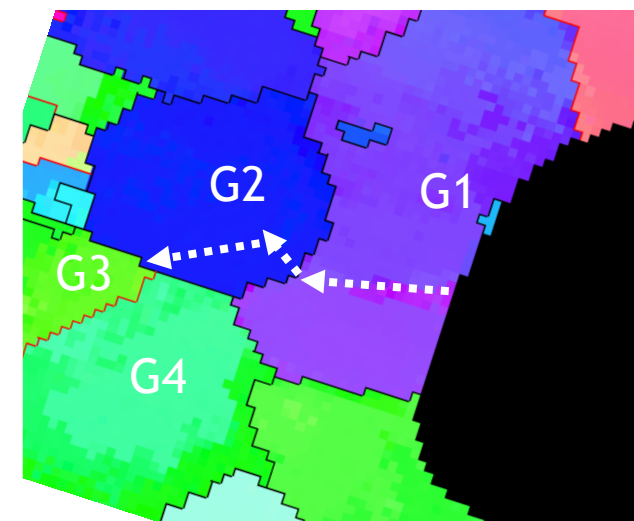
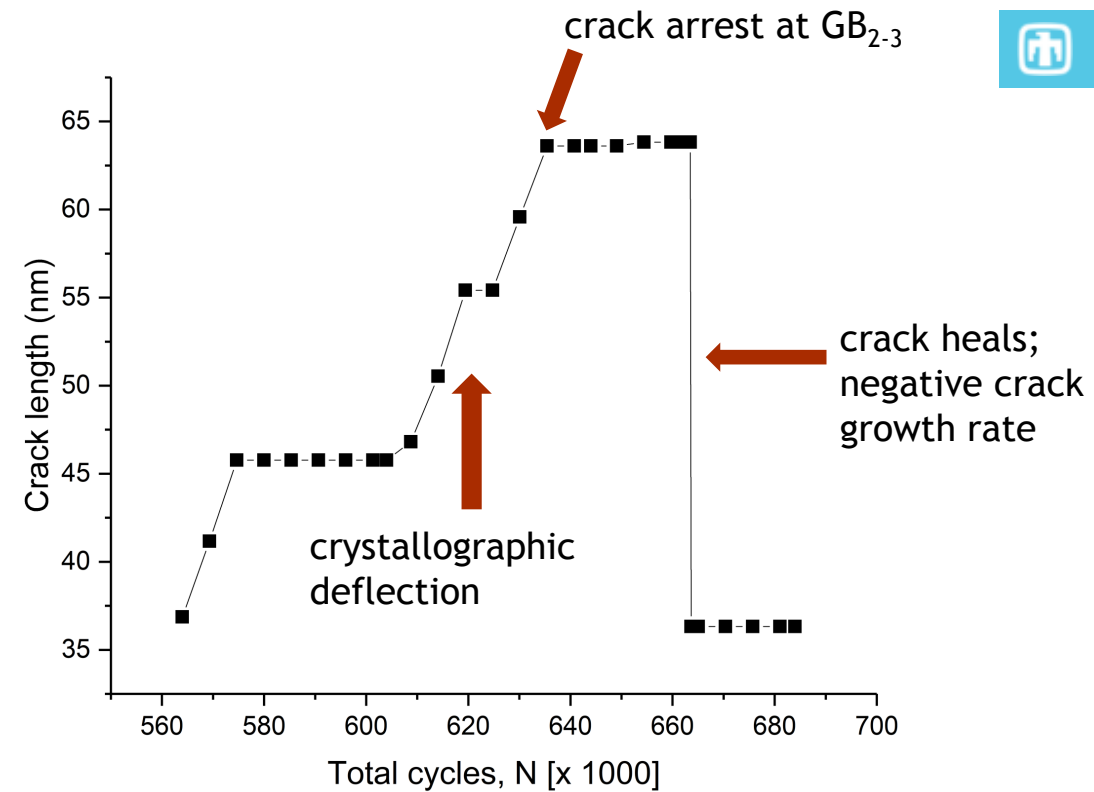
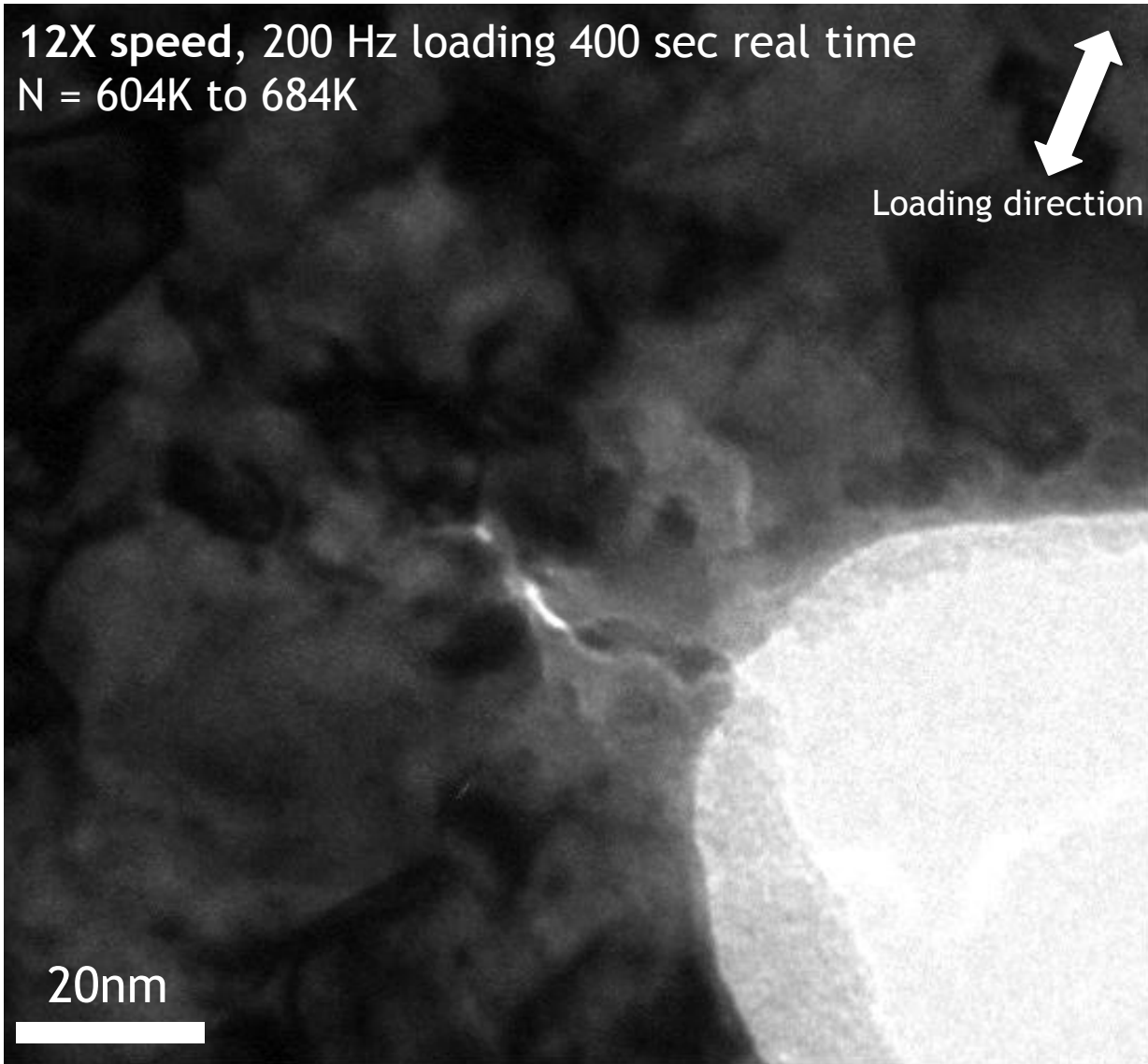
Mean load (P_{mean}) = 135 μN
 Amplitude load (P_{amp}) = 35 μN

- 200 Hz Frequency
- 40,000 cycles in 200s

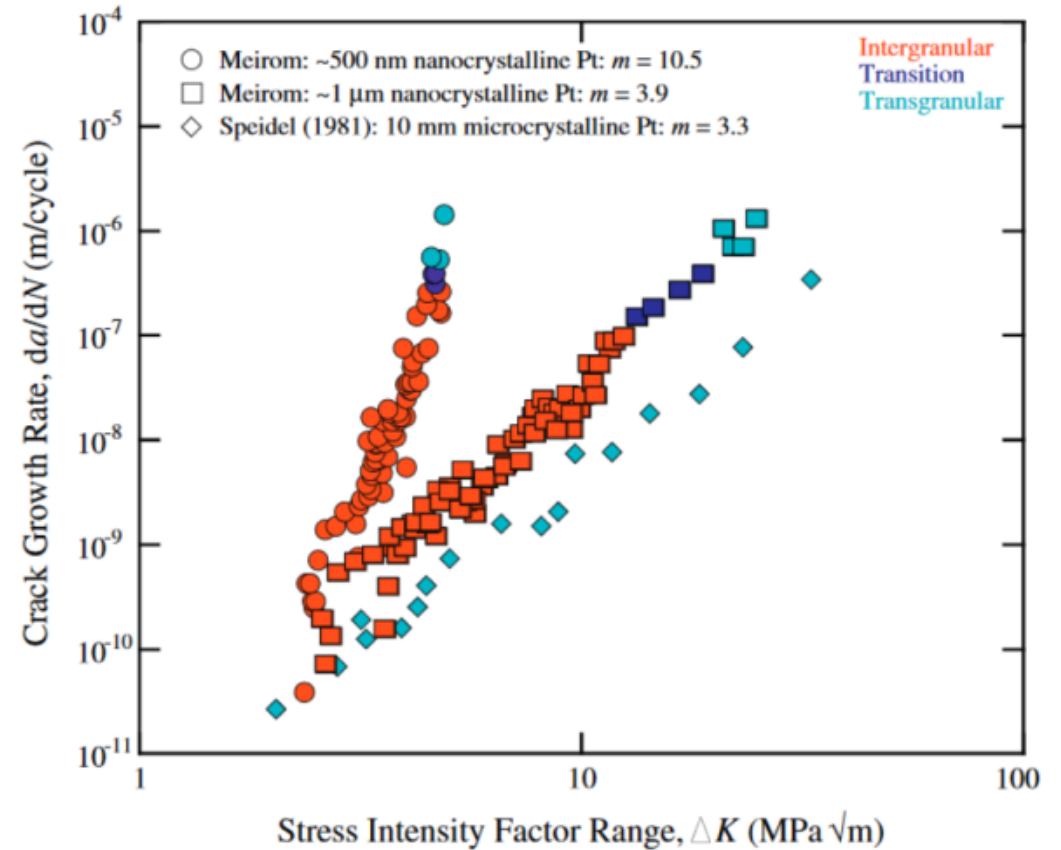
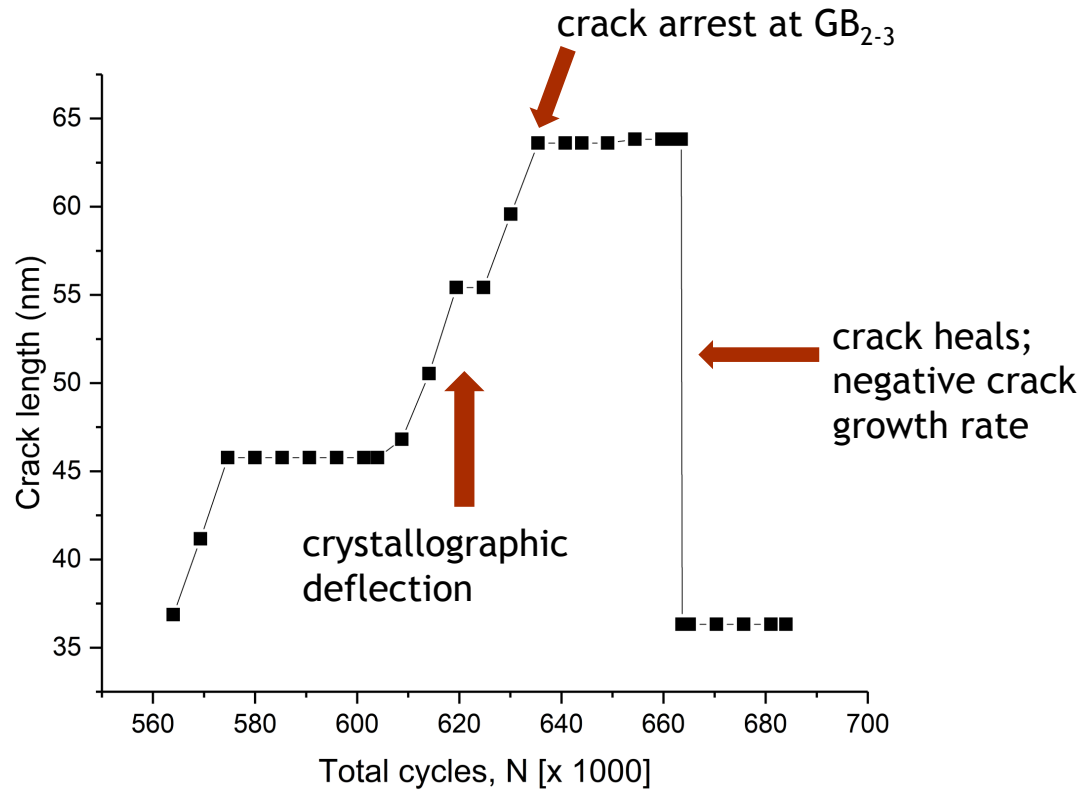


- Motion blur \rightarrow loading frequency exceeded the frame rate (15 frames/s \rightarrow 13 cycles per frame)

Crack Healing: In-situ TEM Fatigue

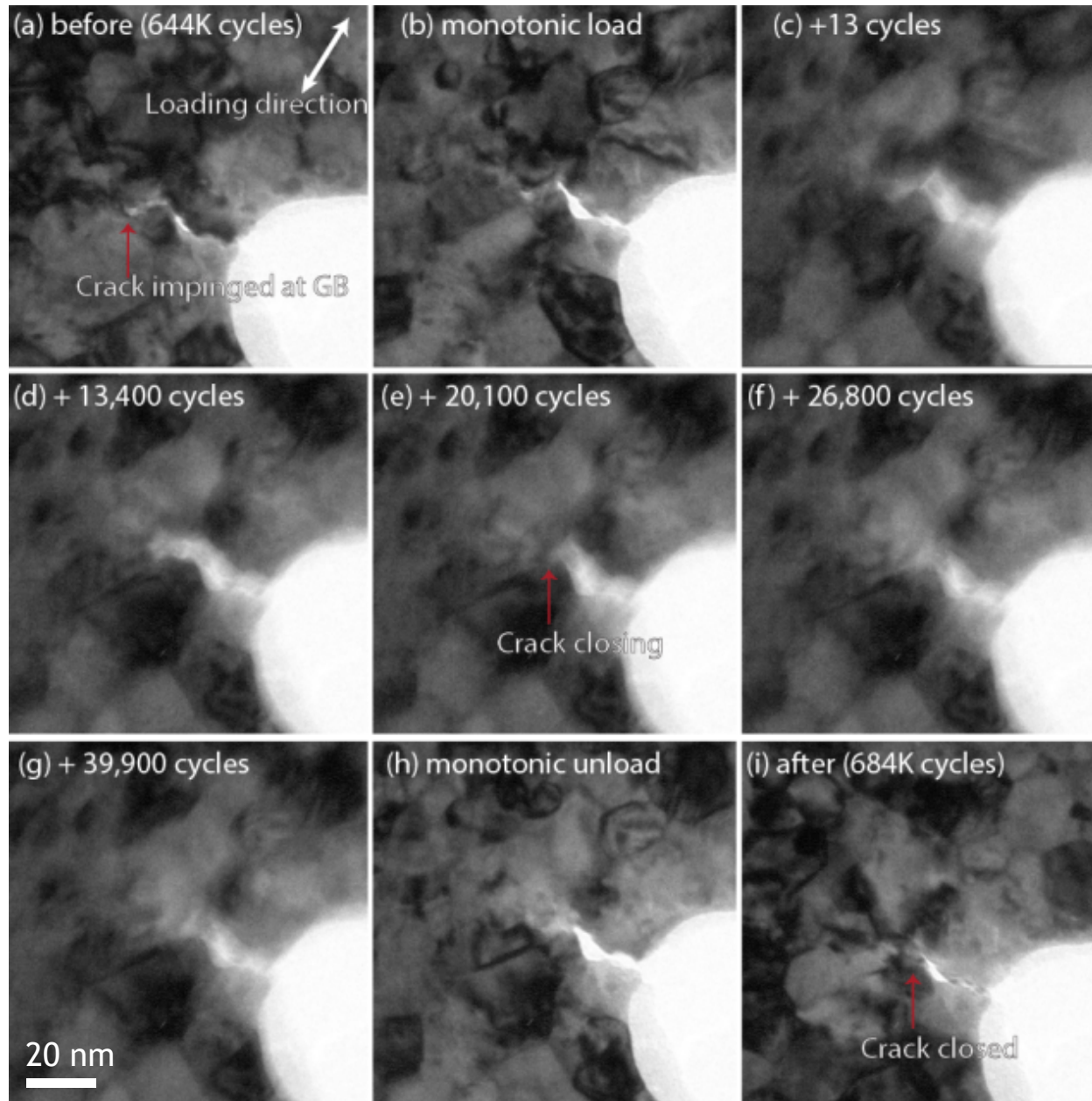


Negative crack growth rates: an impossibility?!



Mierom, Clark, and Muhlstein, Acta Materialia, 2012

Image Sequence: Crack Healing



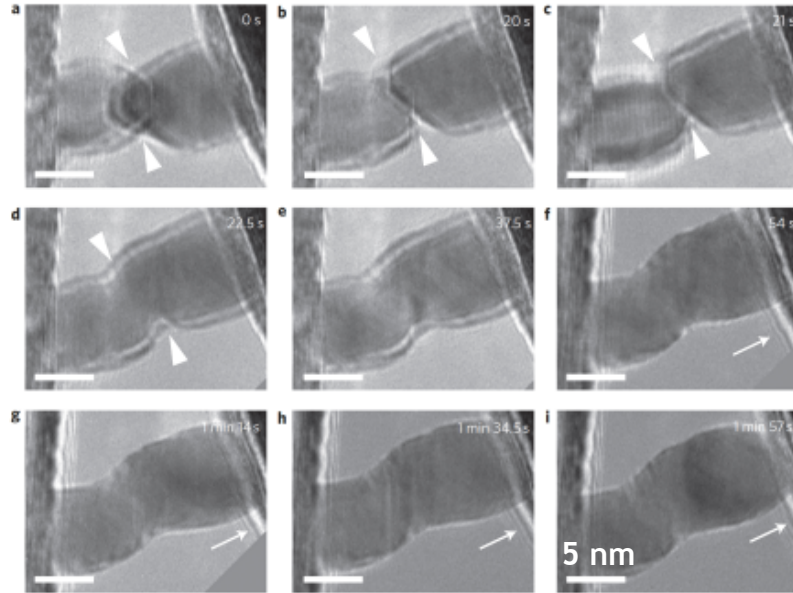
- Crack tip observes mixed mode loading: high and local shear during test
- Roughness-induced crack closure observed on loading and loading (side-to-side contact)
- Surface asperities on crack flank implies atomic fresh surfaces created and destroyed during cyclic loading
- Contrast changes after healing event
- Unloading - no indications of previous deflected crack
- What is the mechanism?

Cold Welding?

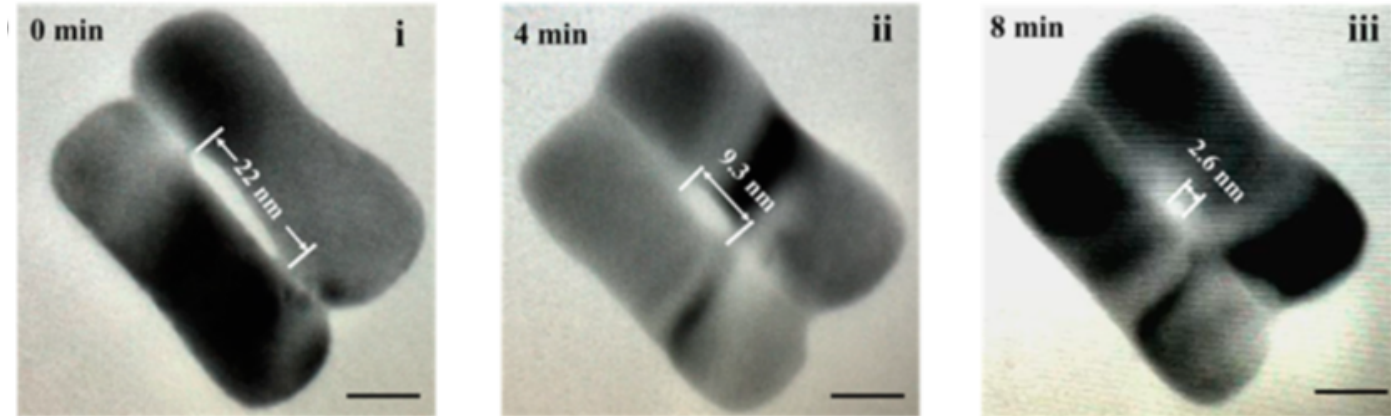
- ✓ Orientation the same on both sides of crack
- ✓ Vacuum, noble metal
- ✓ Atomically fresh surfaces



Gold nanorods



Gold nanodumbbells



1. G. Dai, B. Wang, S. Xu, Y. Lu, Y. Shen, Side-to-Side Cold Welding for Controllable Nanogap Formation from "Dumbbell" Ultrathin Gold Nanorods. *ACS Appl Mater Interfaces* **8**, (2016).
2. G. S. Ferguson, M. J. Chaudhury, G. B. Sigal, G. M. Whitesides, Contact Adhesion of Thin Gold Films on Elastomeric Supports: Cold Welding Under Ambient Conditions. *Science* **253**, (1991).
3. Y. Lu, J. Y. Huang, C. Wang, S. Sun, J. Lou, Cold welding of ultrathin gold nanowires. *Nat Nanotechnol* **5**, 218-224 (2010).
4. D. V. Wagle, G. A. Baker, Cold welding: a phenomenon for spontaneous self-healing and shape genesis at the nanoscale. *Materials Horizons* **2**, 157-167 (2015).

But how did the crack flanks come into contact with each other?

A brief comment on load ratio and crack closure...

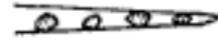


CONTACT SHIELDING

— wedging:

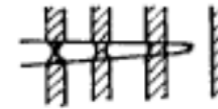
corrosion debris-induced crack closure

crack surface roughness-induced closure



— bridging:

ligament or fiber toughening



— sliding:

sliding crack surface interference



— wedging + bridging:

fluid pressure-induced crack closure



In the current experiment, the far-field applied loads were strongly tensile:

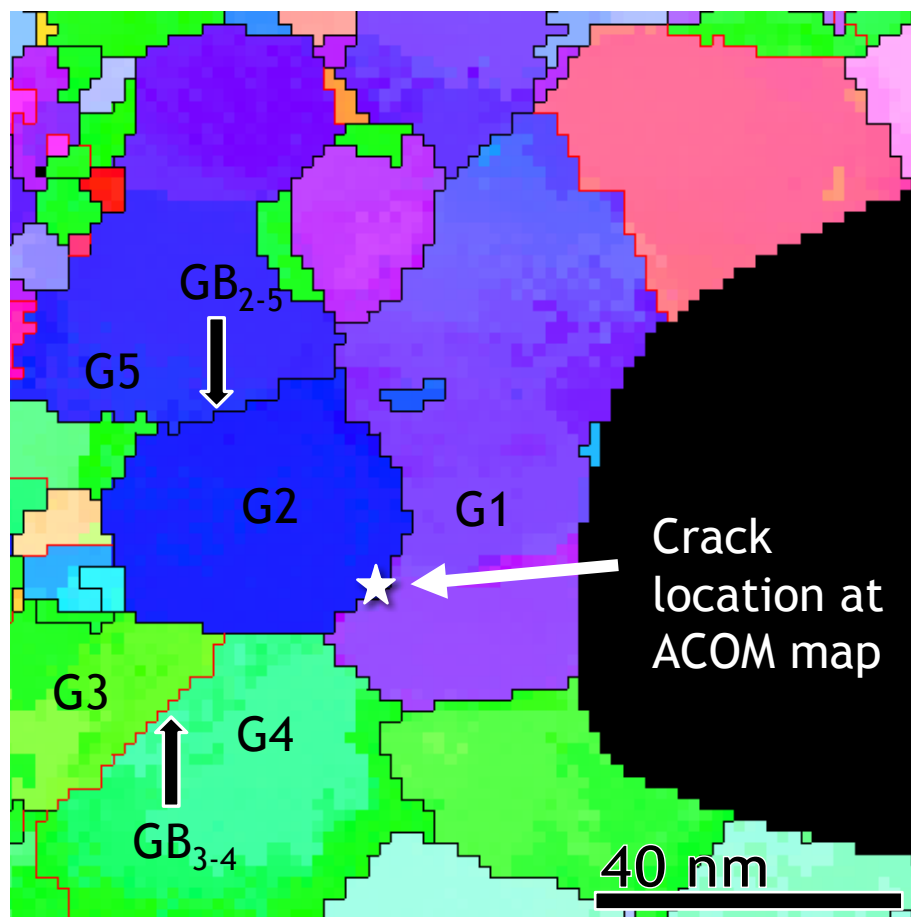
MINIMUM LOAD = +85 μ N

MAXIMUM LOAD = +115 μ N

Load ratio = $85/115 = 0.74$

R.O. Ritchie, *Int. J. Fracture*, 1999

So... how did the crack flanks come into contact with each other?

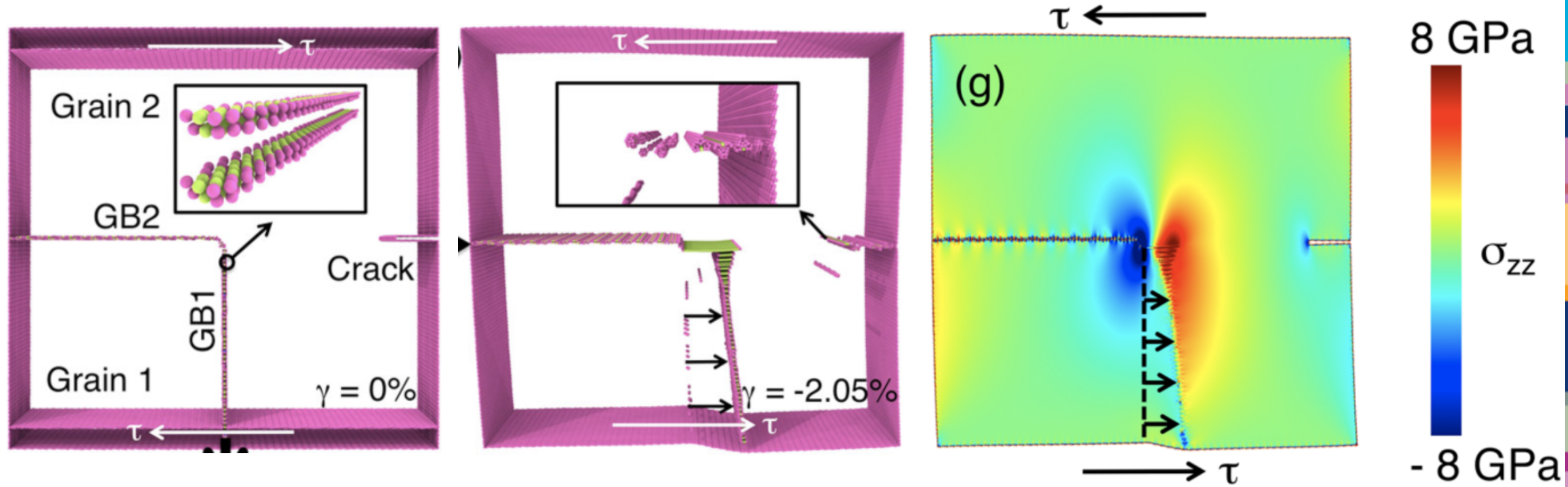


- Deformation from cyclic loading and crack transgranular crack propagation → clear change in relative GB misorientation
- **Likely active mechanisms:**
 - Grain rotation and associated dislocation-GB impingement associated with dislocation activity ahead of fatigue notch and crack path

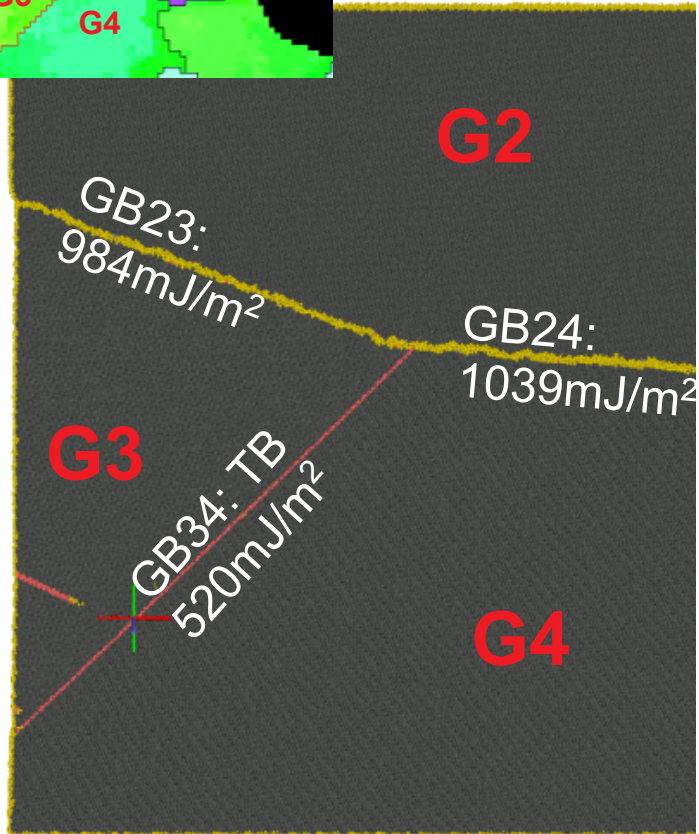
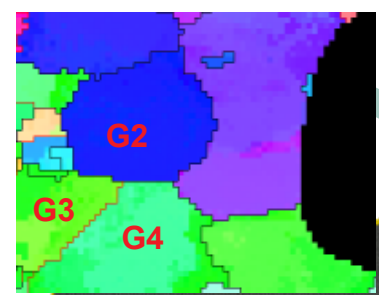
	As-deposited	After pre-cracking
GB ₃₋₄	59.3° [1 1 1]; Σ3 Dev. 0.9°	56.9° [7 7 6]; Σ3 Dev. 4.9°

* Intermediate PED map at 164,000 total cycles - crack at GB₁₋₂

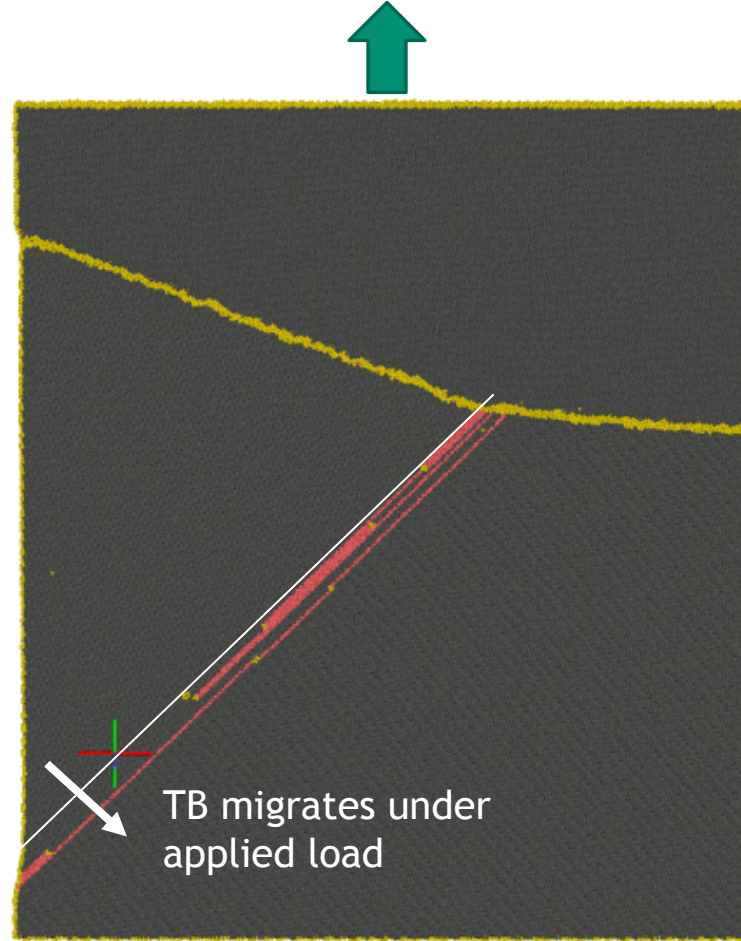
Toy model of crack healing from the perspective of Xu & Demkowicz (*PRL*, 2013)



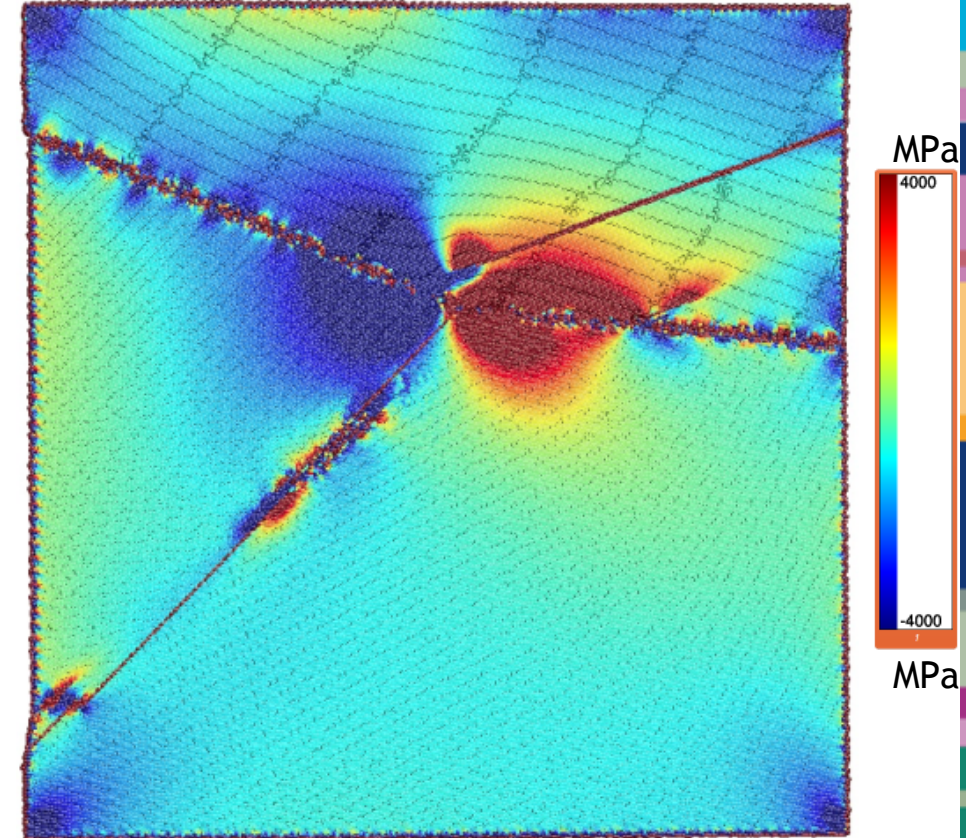
Strain-induced boundary migration in the absence of a crack...

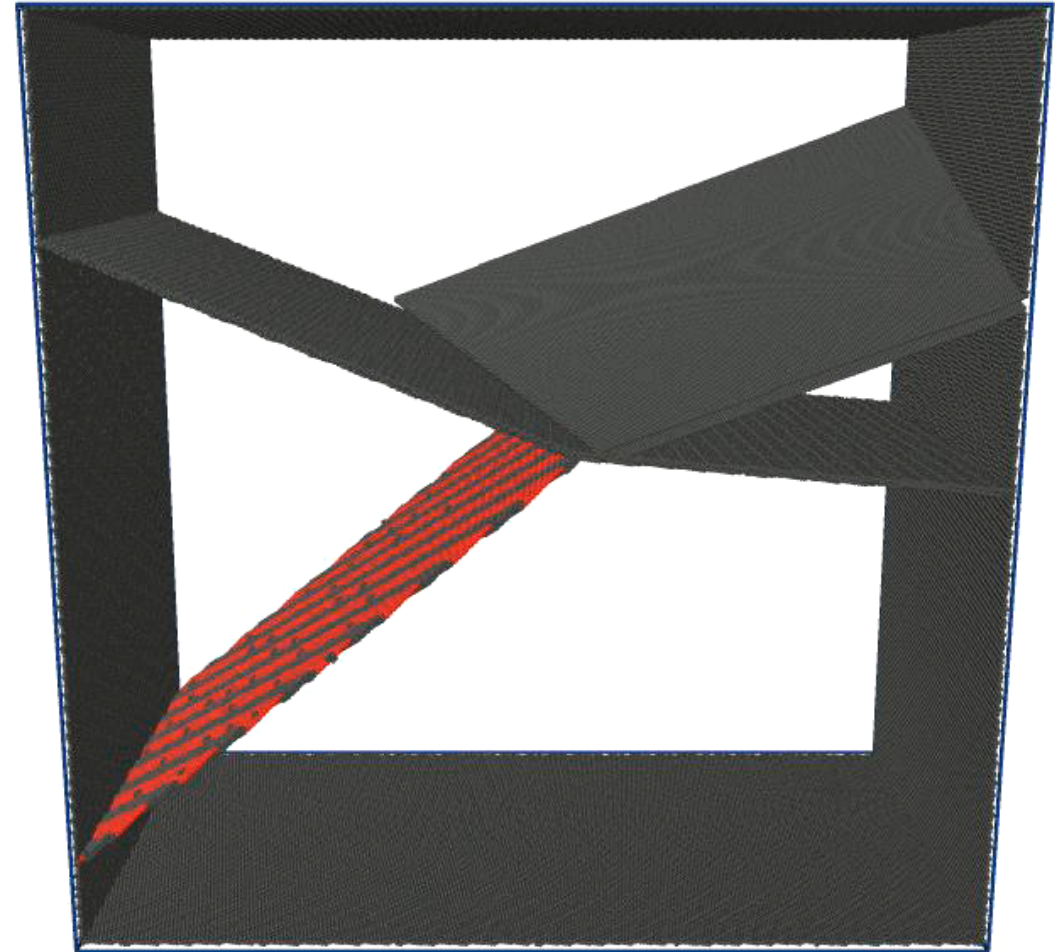
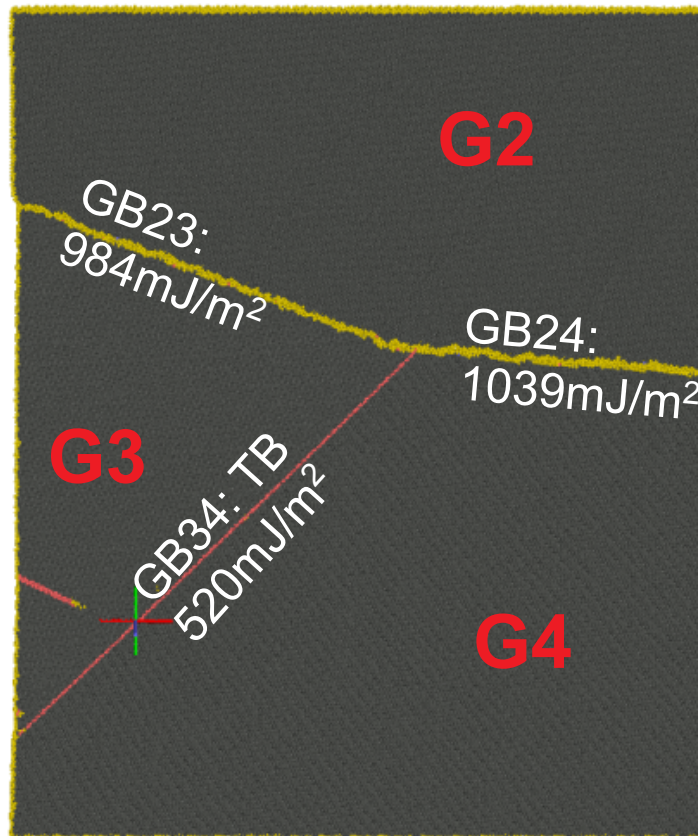


Model based on actual experimental configuration



Stress due to TB migration





If the boundary is a perfect CTB, no migration occurs, and healing is delayed

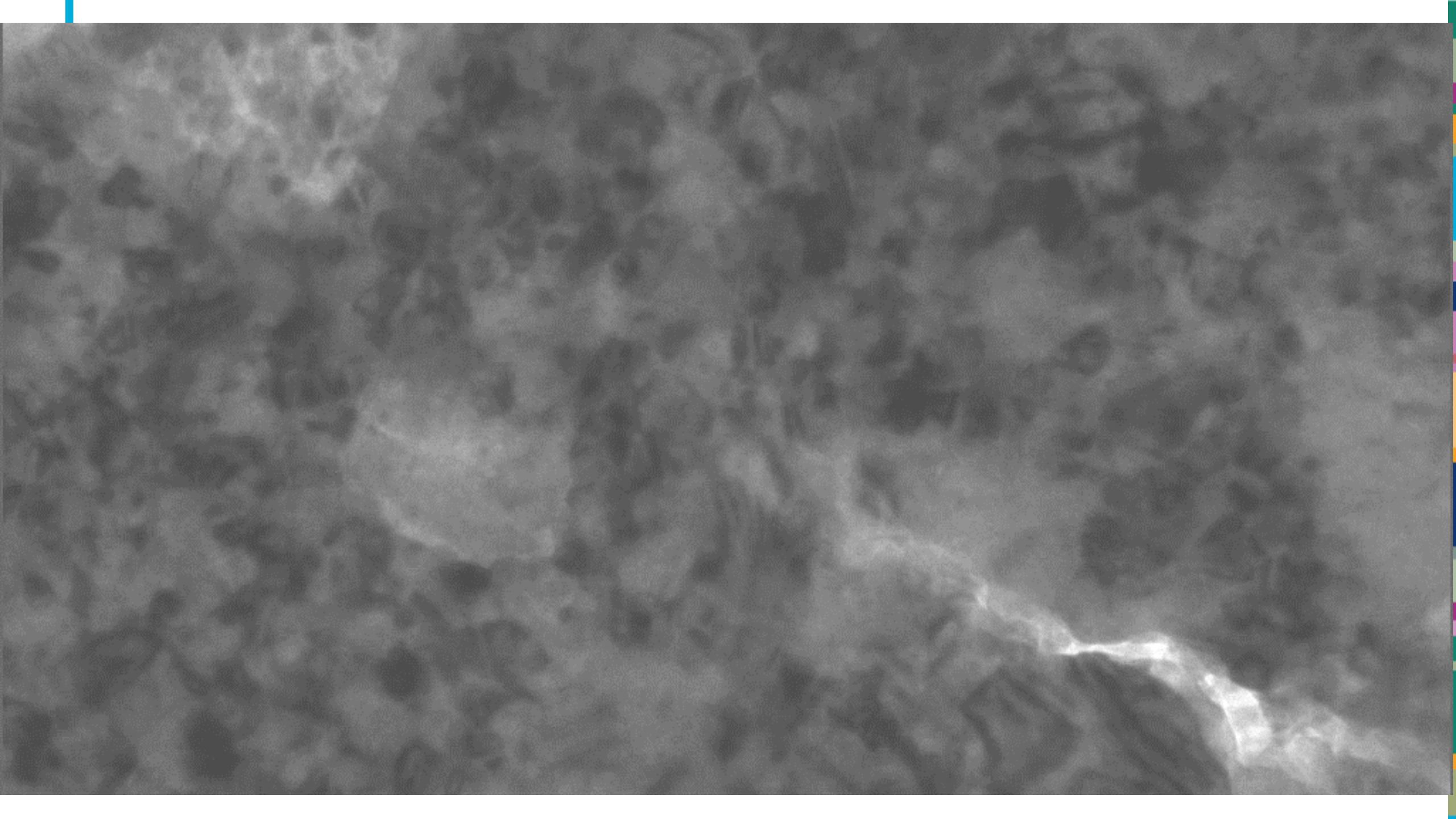


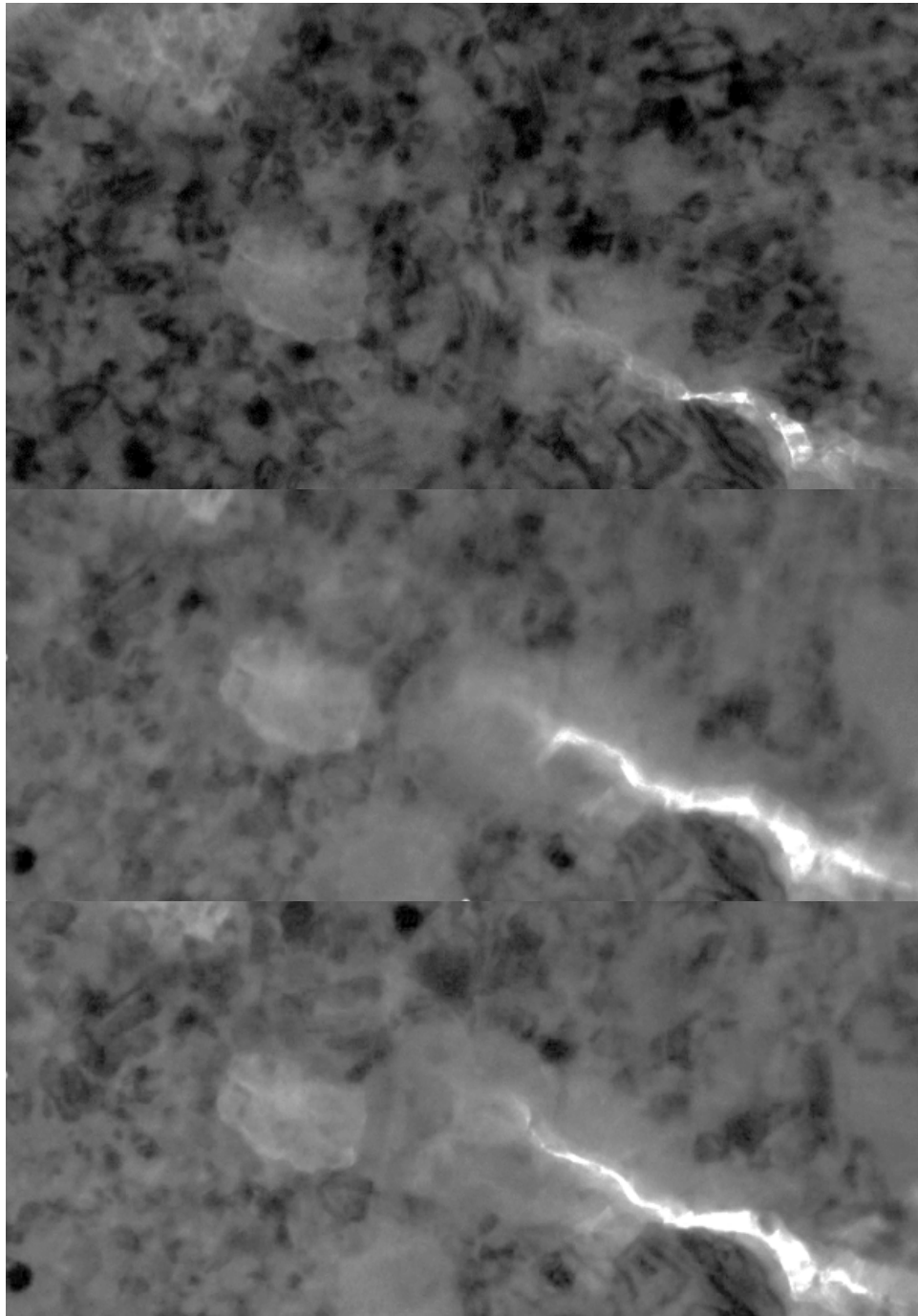
Is this crack healing phenomena peculiar or common?



1. The electron-transparent specimen was thin (~50 nm), with little/no constraint
2. The twin boundary is not perfectly coherent- tilted slightly from the (111) plane, thereby providing twinning dislocations to facilitate migration.
3. The twin boundary is tilted at nearly 45° to the far-field tensile load, aiding shear coupling.
4. The crack had deflected substantially from mode-I, promoting shearing on the crack flanks
5. The TEM environment minimizes exposure to oxygen
6. Beam heating effects can occur in the TEM
7. The crack was microstructurally small (only involving a few grains).
8. The crack was transgranular: crack flanks were crystallographically aligned
9. The crack was growing very slow, averaging $\ll 10^{-12}$ m/cycle
10. Pt is a noble metal, resistant to oxidation

Was this really just an extremely rare 'black swan' event, as a result of the confluence of all these conditions?





100 nm

Come perform your own experiments!

at the Center for Integrated Nanotechnologies

Extensive capabilities for nanomechanics including 6 in-situ platforms

2-Page user proposals due March 31

Cint.sandia.gov





1. Under high-cycle fatigue conditions, a fatigue crack in nanocrystalline Pt was observed to undergo healing.
2. Cold welding from crack flank contact could have been facilitated, at least in part, by grain boundary migration.
3. Additional observations in Cu suggest that this phenomena is not uncommon, at least in nanocrystalline metals under the conditions of the TEM experiment.