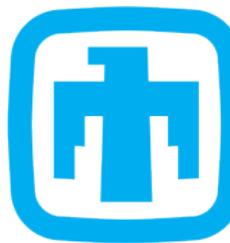




TEXAS

The University of Texas at Austin

This paper describes objective technical results and analysis. Any subjective views or opinions that might be expressed in the paper do not necessarily represent the views of the U.S. Department of Energy or the United States Government.



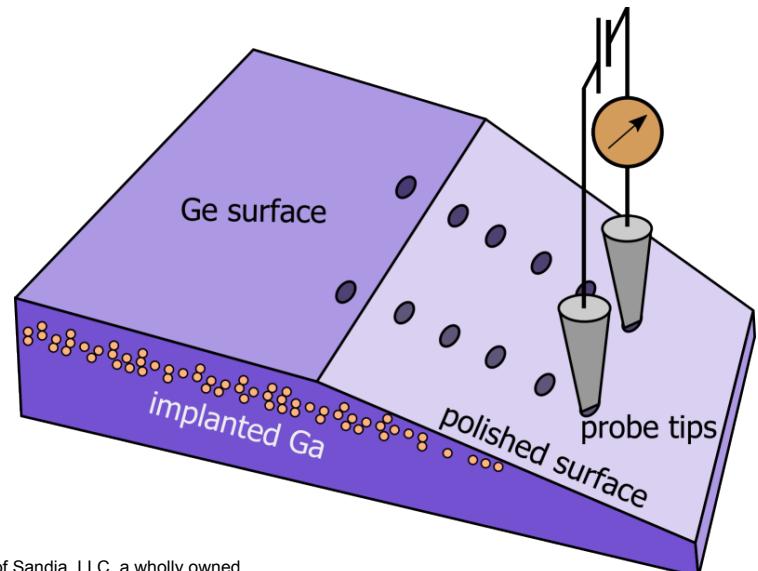
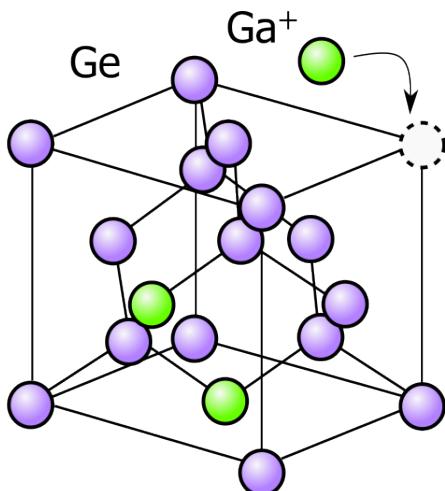
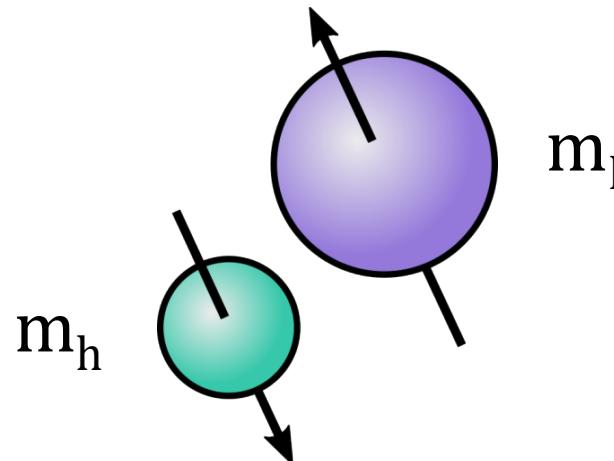
Sandia National Laboratories

SAND2022-2773C

Thermal activation of low-density Ga implanted in Ge

Natalie D. Foster,^{1,2} Andrew J. Miller,¹ Troy A. Hutchins-Delgado,¹ Christopher M. Smyth,¹ Michael C. Wanke,¹ Tzu-Ming Lu,^{1,3} and Dwight R. Luhman¹

¹Sandia National Laboratories, ²The University of Texas at Austin Department of Physics, ³Center for Integrated Nanotechnologies



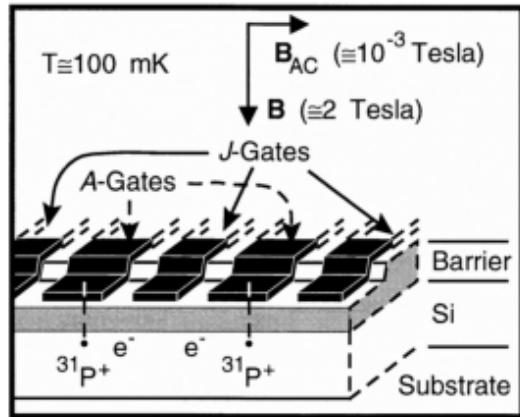
APS March Meeting 2022 | nfoster@utexas.edu | N67.0002

Sandia National Laboratories is a multimission laboratory managed and operated by National Technology & Engineering Solutions of Sandia, LLC, a wholly owned subsidiary of Honeywell International Inc., for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-NA0003525.

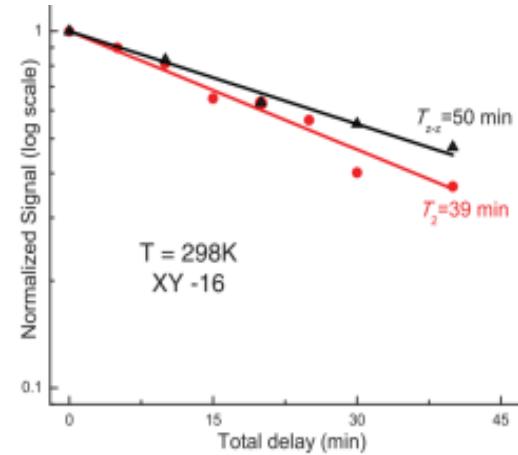
Outline

- Background: Nuclear spins as qubits
- The experiment
- Results & discussion

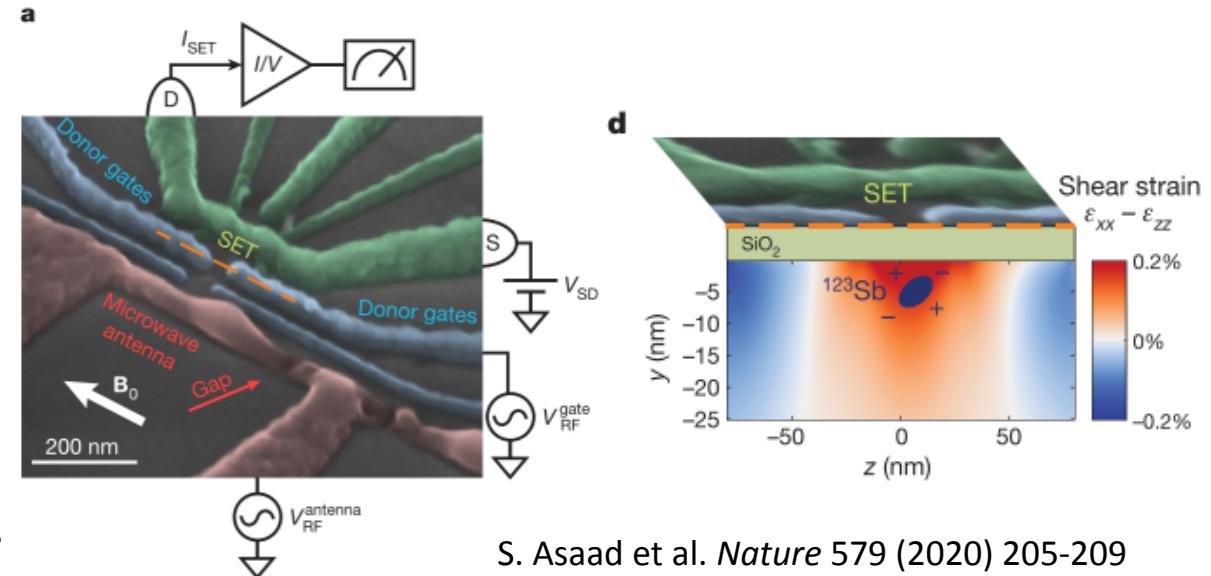
Nuclear spin qubits in silicon and germanium



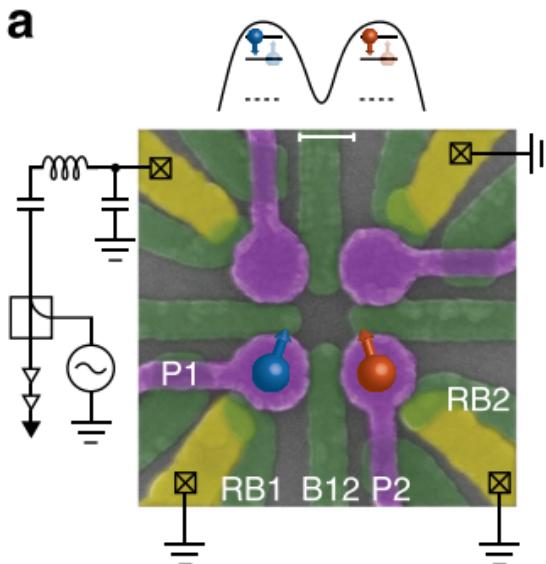
B. Kane *Nature* 393 (1998) 133-137



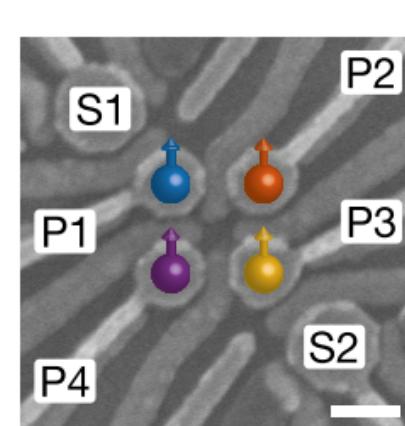
K. Saeedi et al. *Science* 330 (2013) 830-833



S. Asaad et al. *Nature* 579 (2020) 205-209



N. Hendrickx et al, *Nat. Comms* 11 (2020) 3478



N. Hendrickx et al, *Nature* 591 (2021) 580-585

- ✓ Scalable
- ✓ Long coherence times
- ✓ High mobility ($\sim 10^6 \text{ cm}^2/\text{V s}$)
- ✓ Large spin-orbit coupling
- ✓ Tunable g-factor

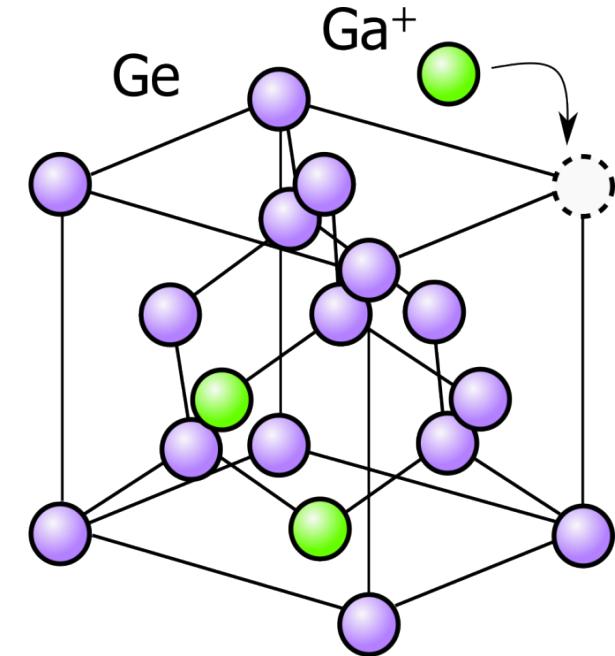
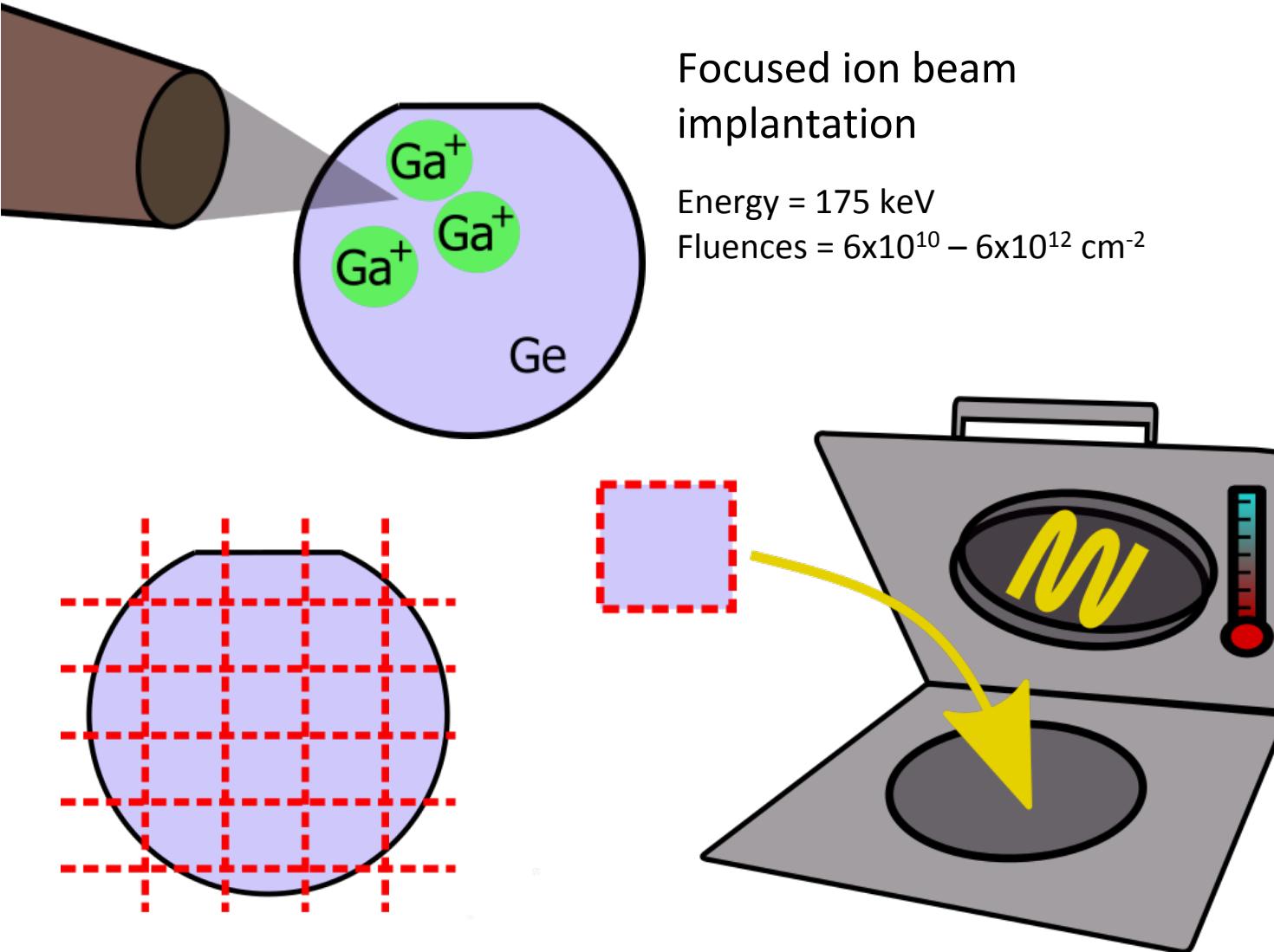
Si

Ge

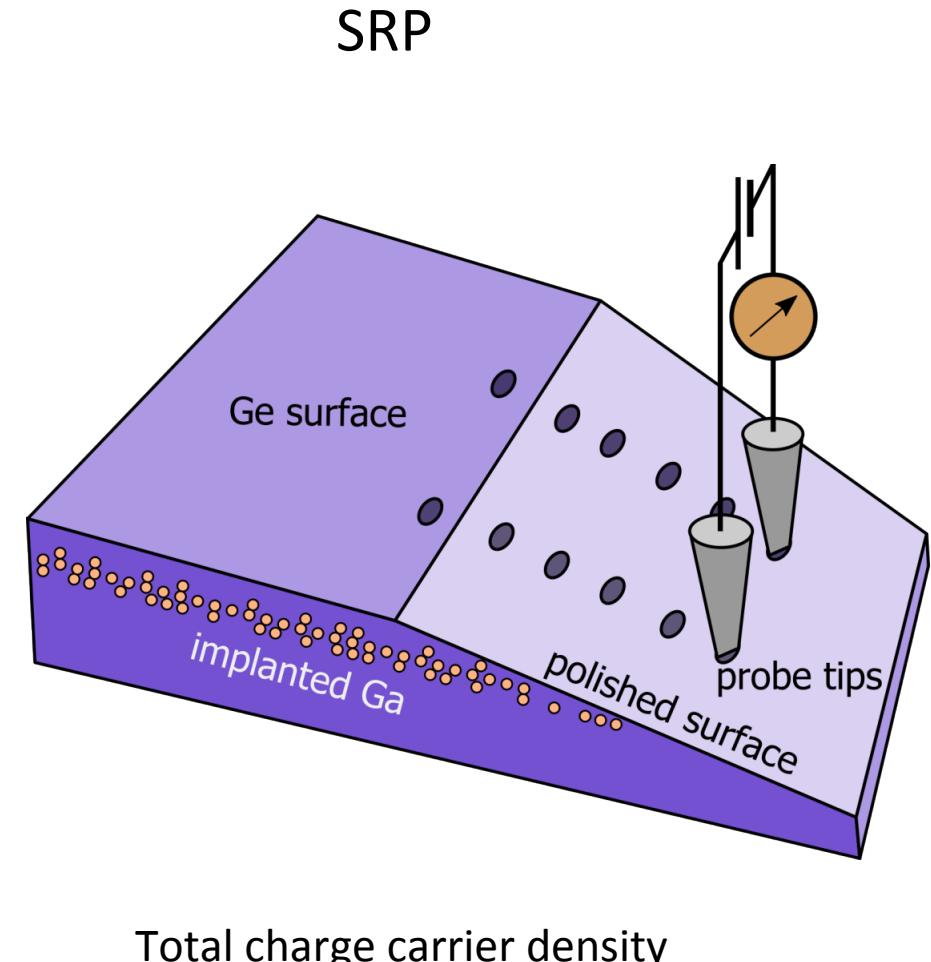
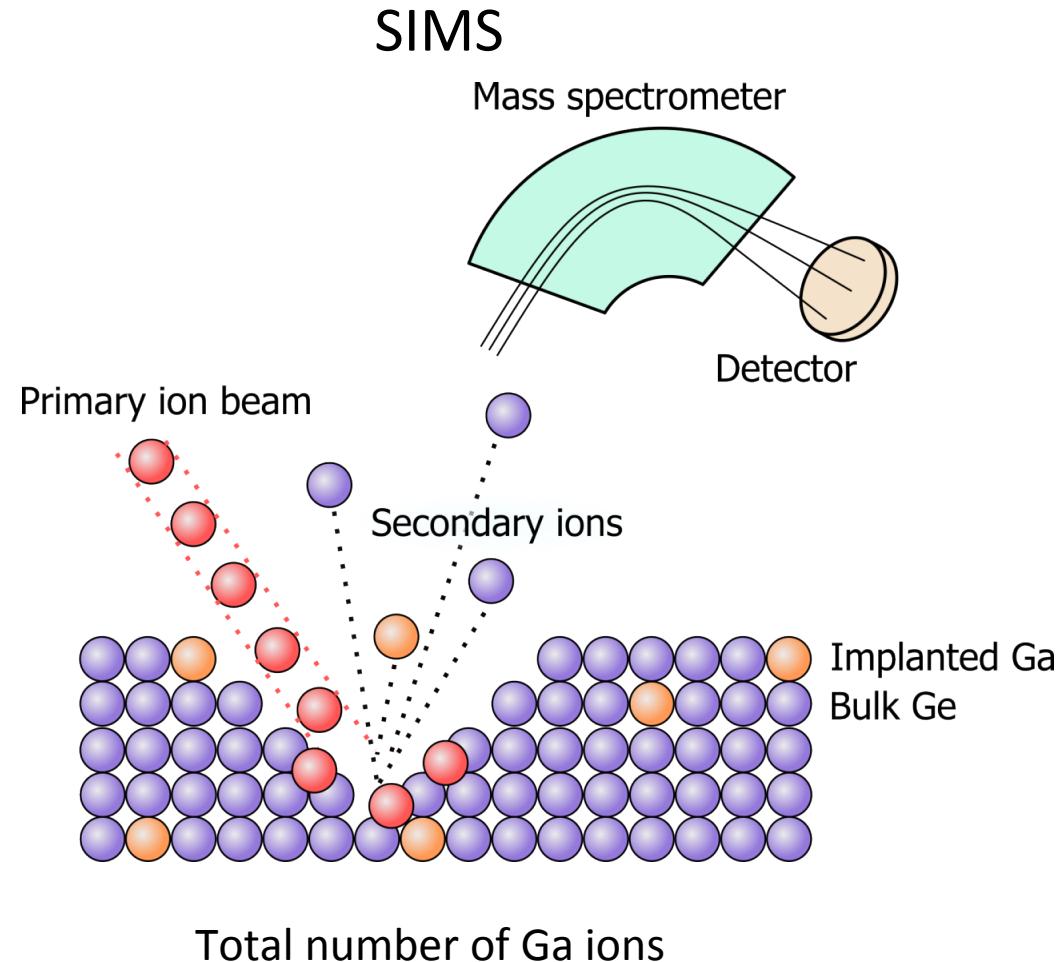
Outline

- Background: Nuclear spins as qubits
- The experiment
- Results & discussion

Rapid thermal annealing of implanted dopants



Secondary ion mass spectrometry (SIMS) and spreading resistance profiling (SRP) analysis

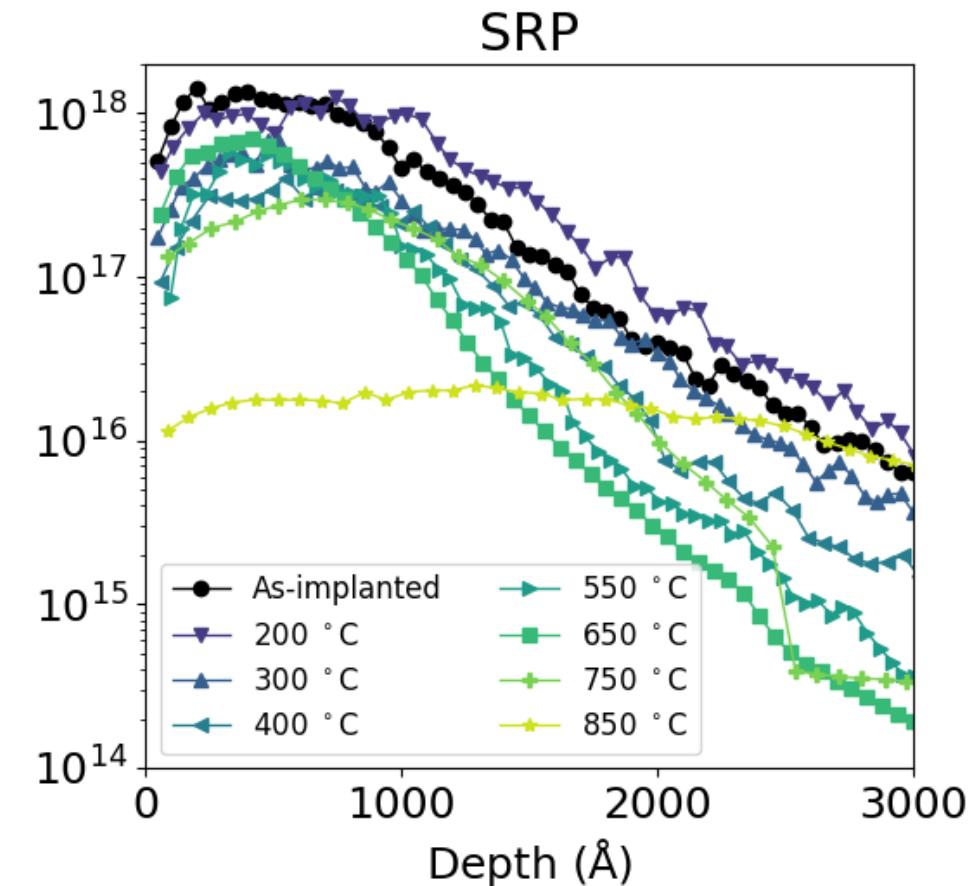
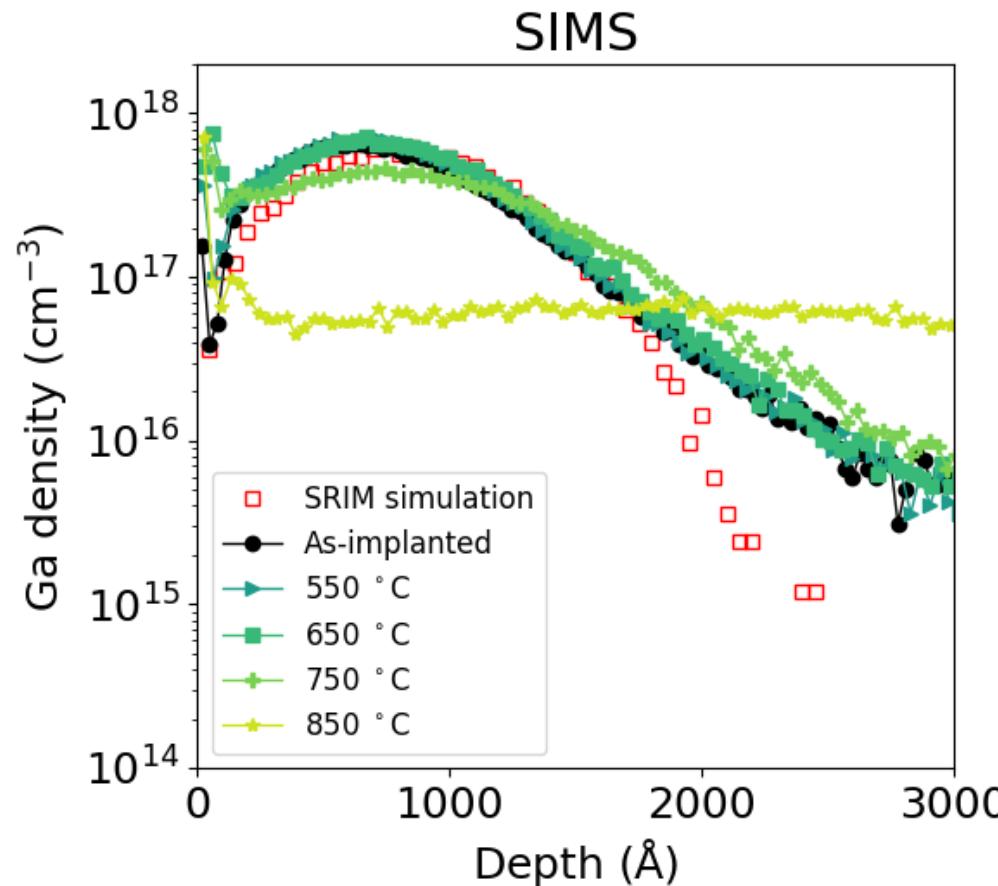


Outline

- Background: Nuclear spins as qubits
- The experiment
- Results & discussion

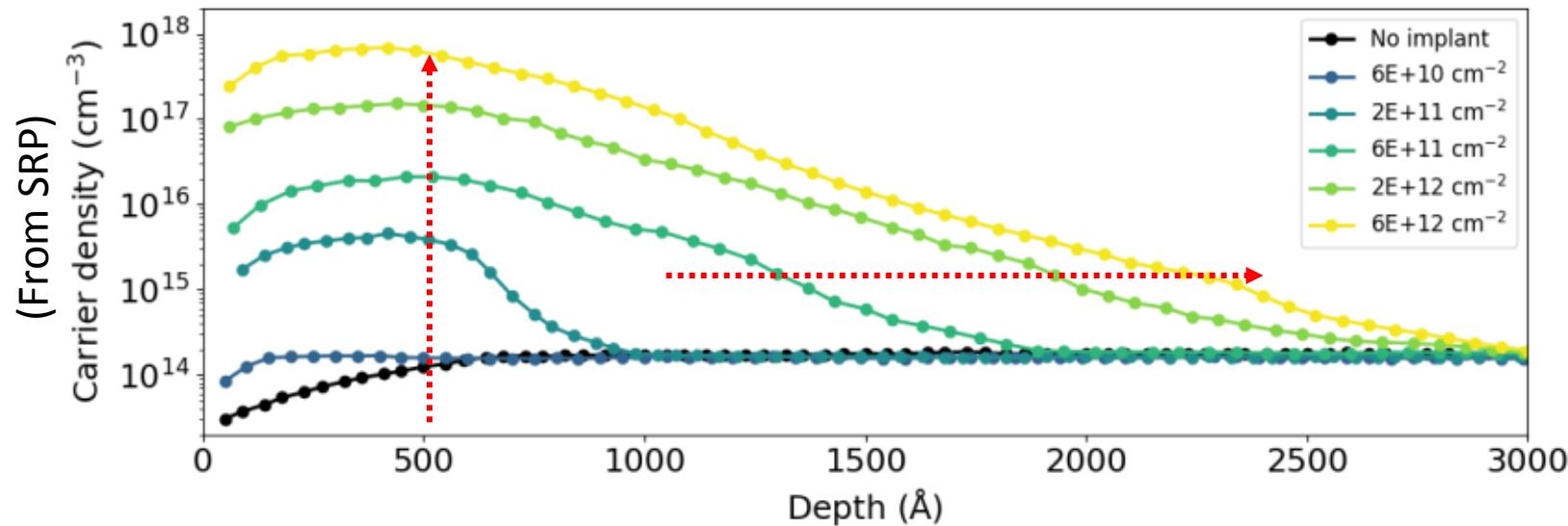
Implanted dopant distribution broadens at high anneal temperatures

Implant fluence = $6 \times 10^{12} \text{ cm}^{-2}$



Implant fluence extends carrier density profile but maintains peak depth

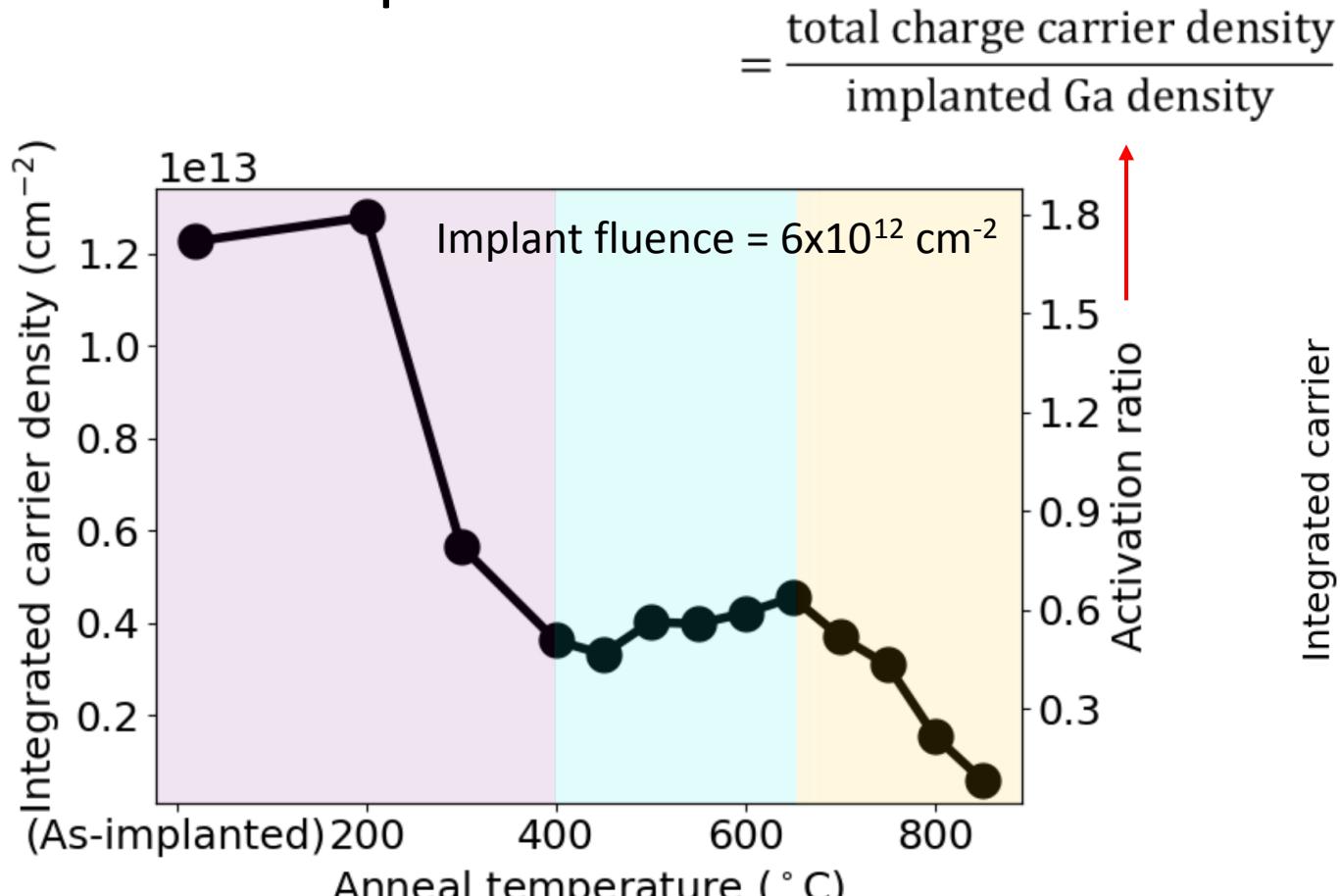
Anneal temperature = 650 °C



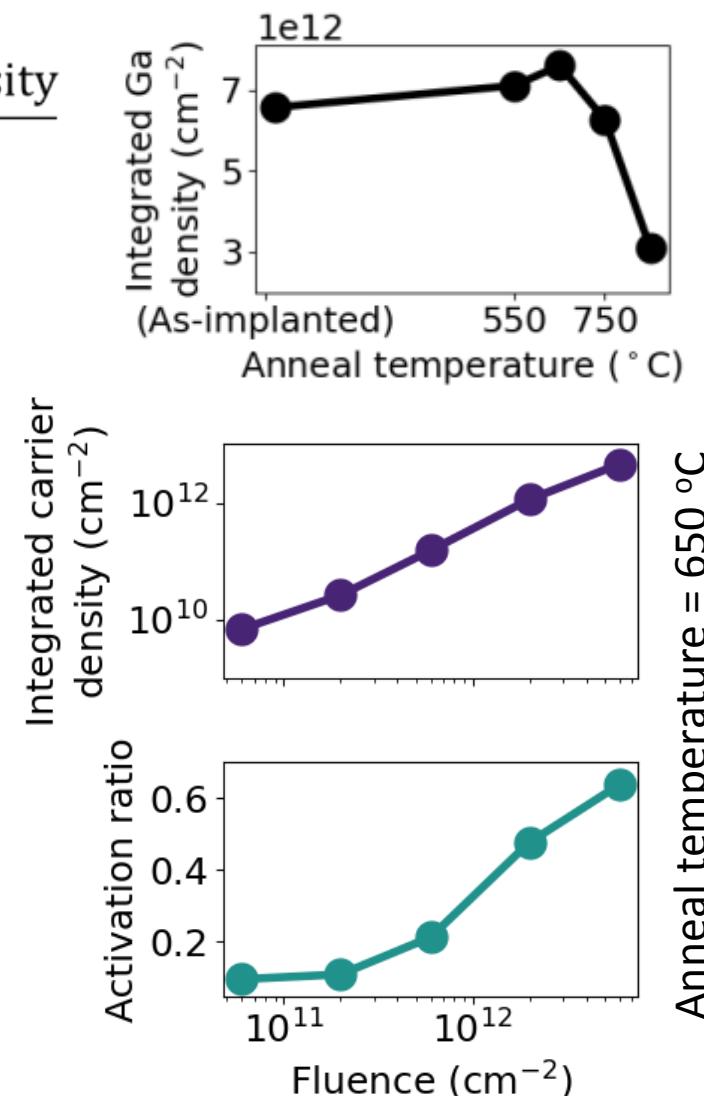
Peak carrier density near 500 \AA depth

Carriers reaching into germanium surface

Thermal annealing drives electrical activation of implanted dopants

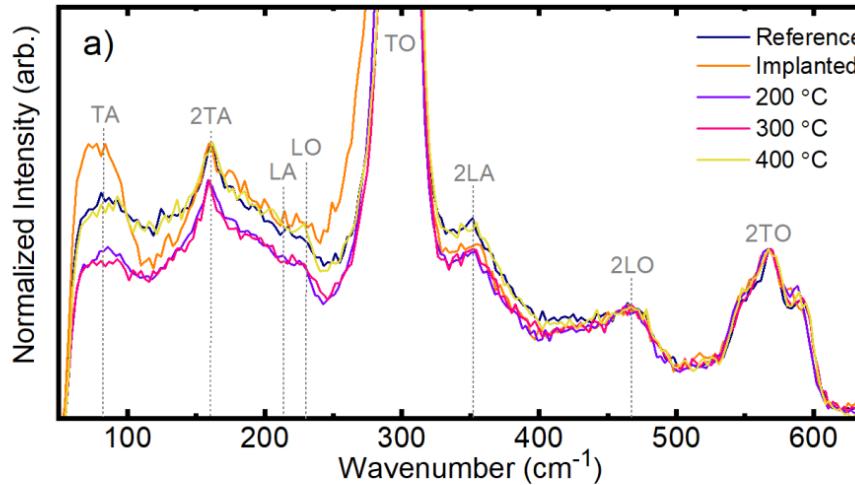
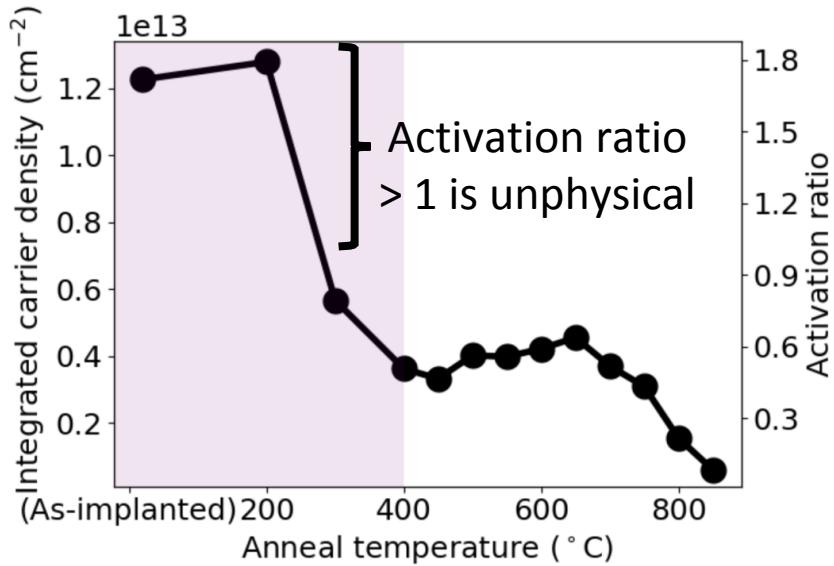


- i) $T < 400^{\circ}\text{C}$
- ii) $400^{\circ}\text{C} < T < 650^{\circ}\text{C}$
- iii) $T > 650^{\circ}\text{C}$



Implant-induced defects are excess charge carriers

Raman spectroscopy probes the strain-induced phonon mode shift

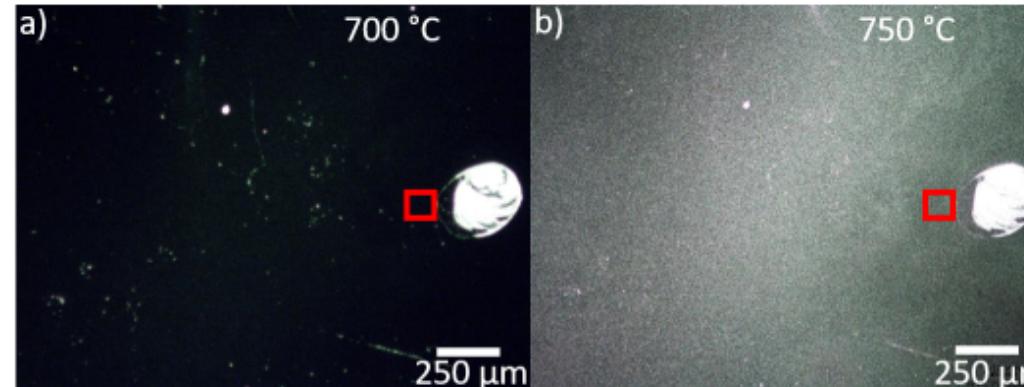
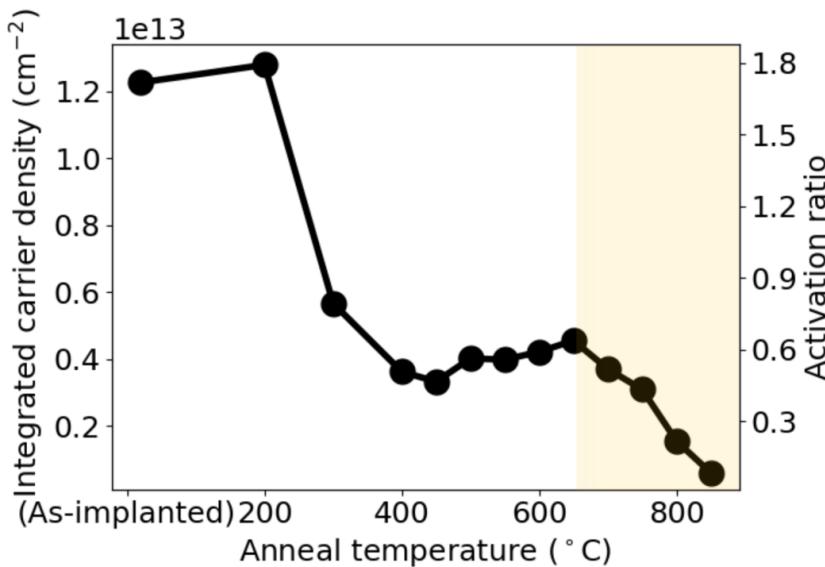


- Defect charge carriers contribute to unphysical activation ratio
- Thermal annealing heals implant damage

i) $T < 400 \text{ }^{\circ}\text{C}$

Loss of dopants increases with high anneal temperatures

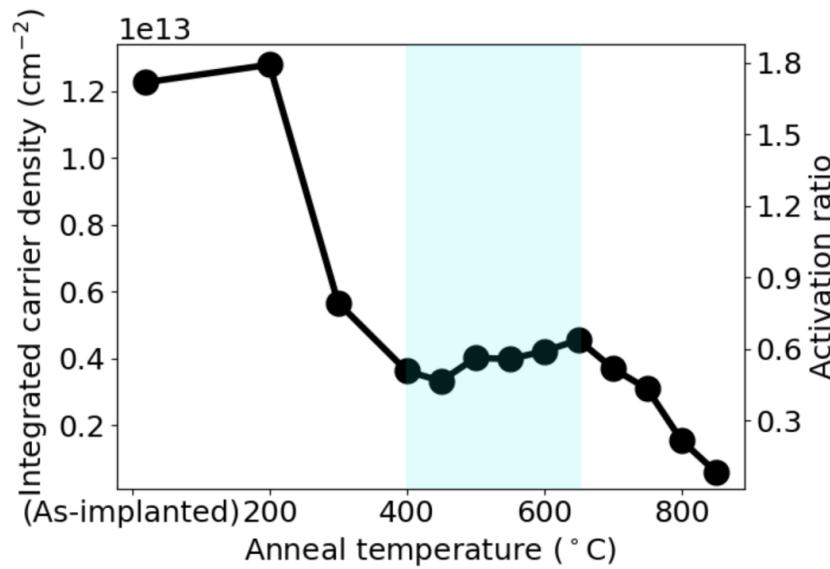
Atomic force microscopy characterizes surface roughening as dopants diffuse



- Dark field optical images brighten with roughness
- Loss of dopants results in decrease of electrical activation

iii) $T > 650$ °C

Steady electrical activation suggests reduction in implant damage and dopant loss

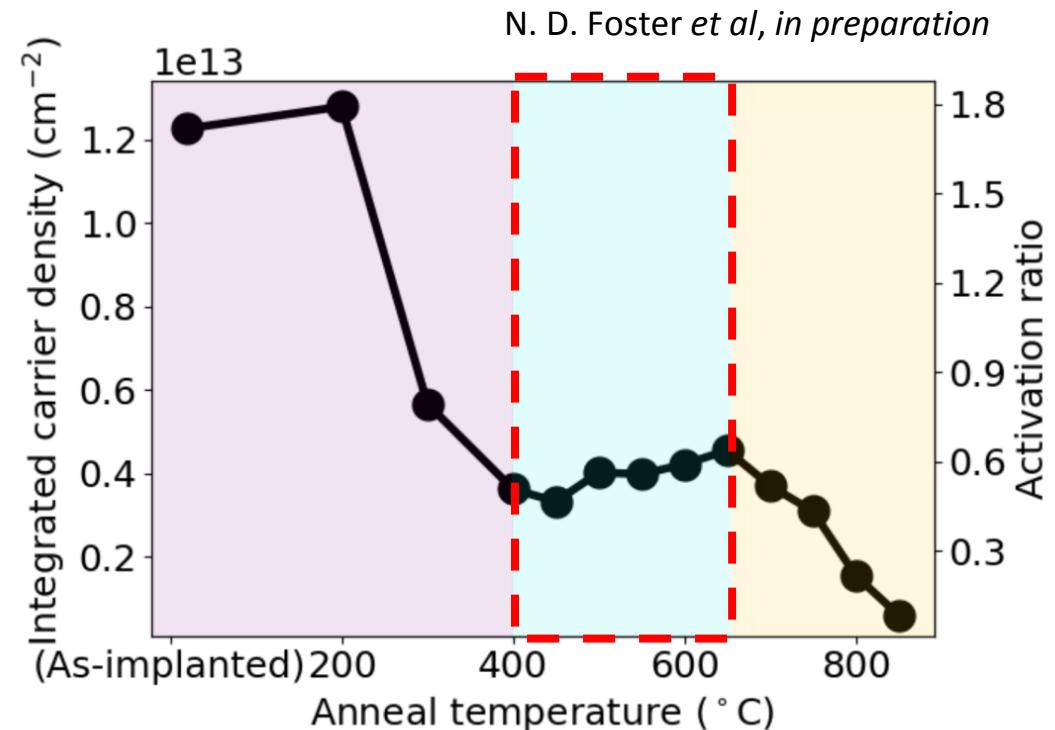


- High degree of electrical activation (64%) corresponds to integrated carrier density $4.7 \times 10^{12} \text{ cm}^{-2}$
- Implant damage is healed through annealing ✓
- Dopant loss is avoided ✓

ii) $400 < T < 650 \text{ }^{\circ}\text{C}$

Summary & acknowledgments

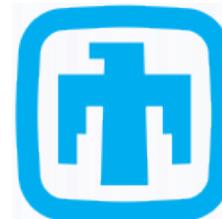
- Rapid thermal annealing at temperatures $400 < T < 650$ °C heals implant damage **and** avoids dopant loss
- Guides activation parameters for all-electric control of hole-spin qubits in Ge



SNL is managed and operated by NTESS under DOE NNSA contract DE-NA0003525
This material is based upon work supported by the National Science Foundation
Graduate Research Fellowship DGE-1610403

nfoster@utexas.edu

u



Sandia
National
Laboratories

