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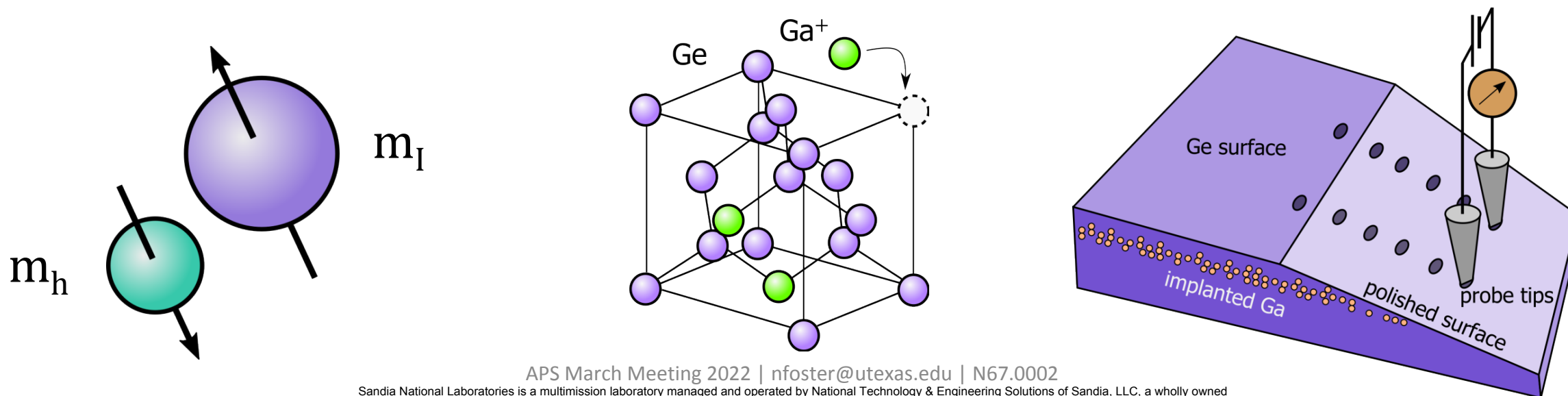


**Sandia
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Thermal activation of low-density Ga implanted in Ge

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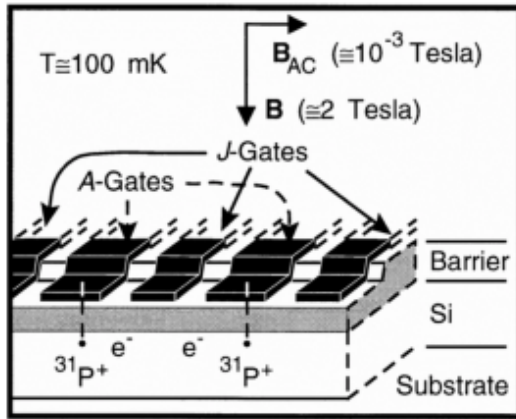
APS March Meeting 2022 | nfoster@utexas.edu | N67.0002

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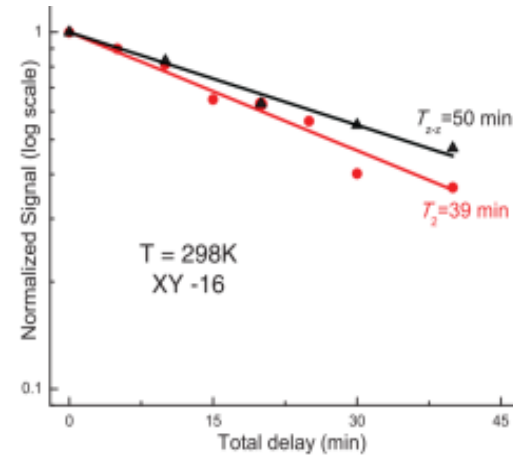
Outline

- Background: Nuclear spins as qubits
- The experiment
- Results & discussion

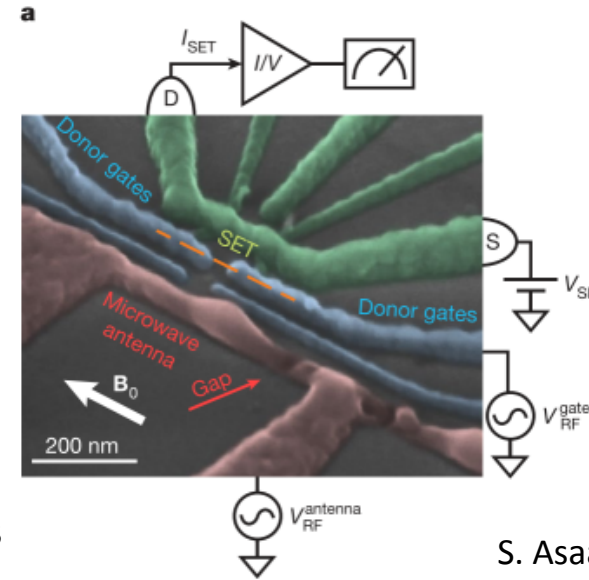
Nuclear spin qubits in silicon and germanium



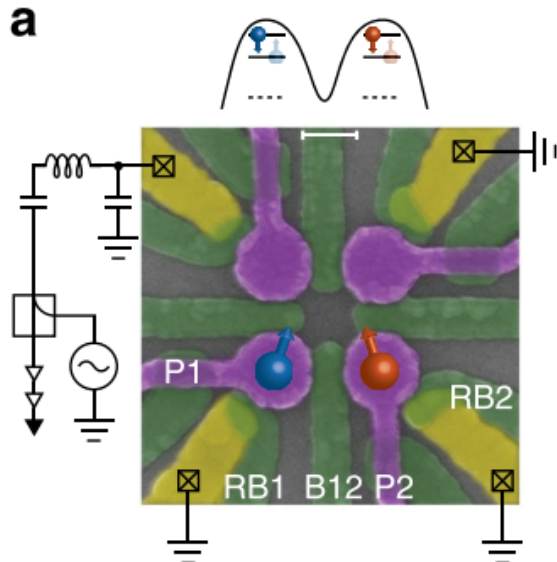
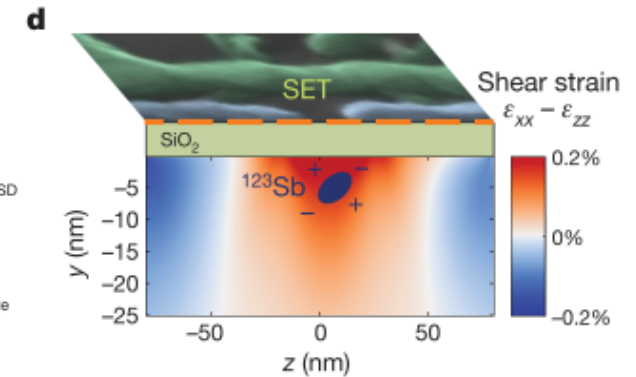
B. Kane *Nature* 393 (1998) 133-137



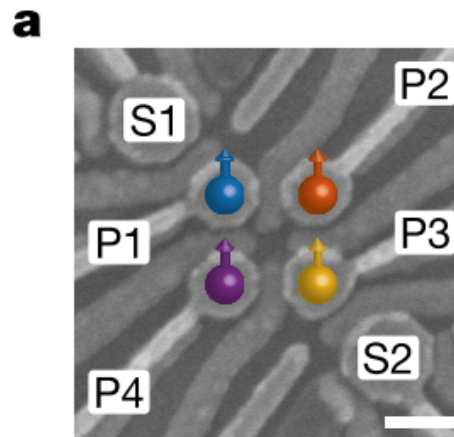
K. Saeedi et al. *Science* 330 (2013) 830-833



S. Asaad et al. *Nature* 579 (2020) 205-209



N. Hendrickx et al, *Nat. Comms* 11 (2020) 3478



N. Hendrickx et al, *Nature* 591 (2021) 580-585

- ✓ Scalable
- ✓ Long coherence times
- ✓ High mobility ($\sim 10^6 \text{ cm}^2/\text{V s}$)
- ✓ Large spin-orbit coupling
- ✓ Tunable g-factor

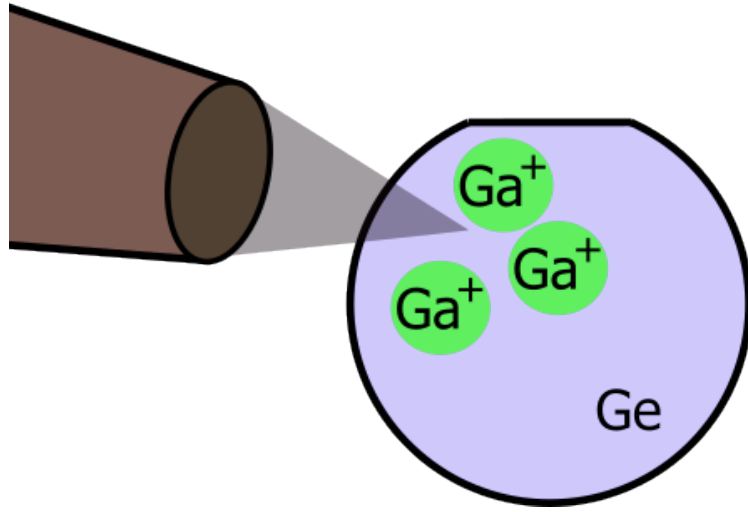
Si

Ge

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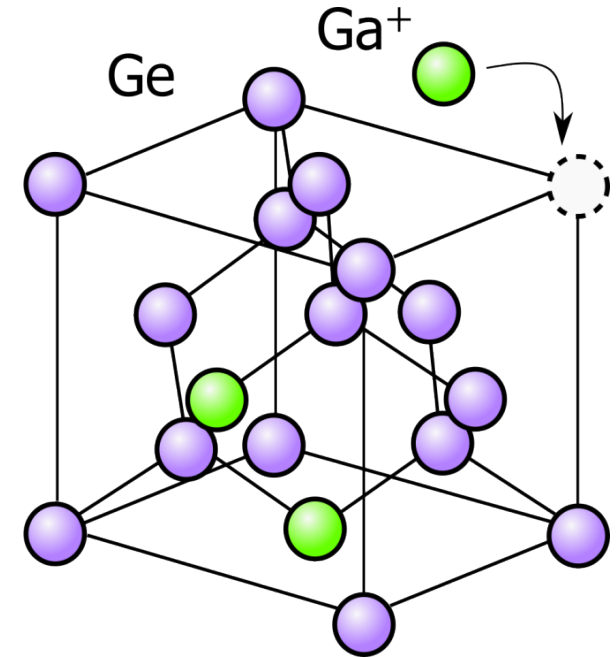
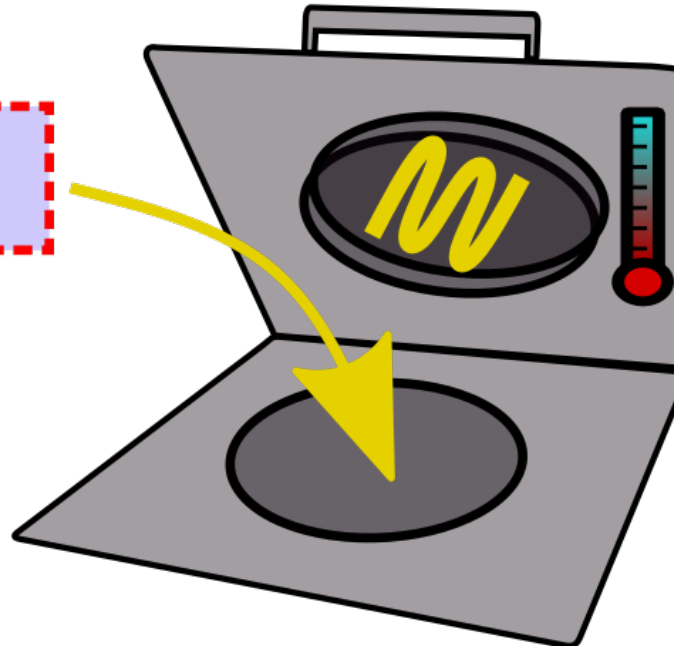
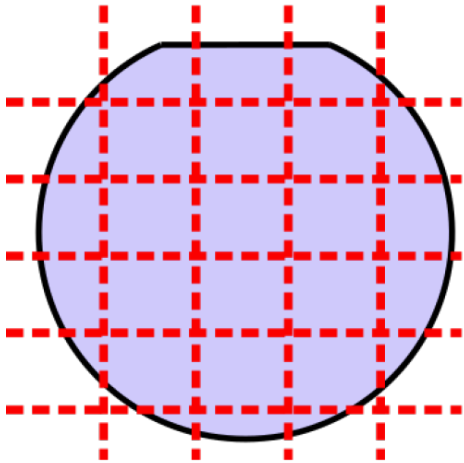
Rapid thermal annealing of implanted dopants



Focused ion beam
implantation

Energy = 175 keV

Fluences = $6 \times 10^{10} - 6 \times 10^{12} \text{ cm}^{-2}$

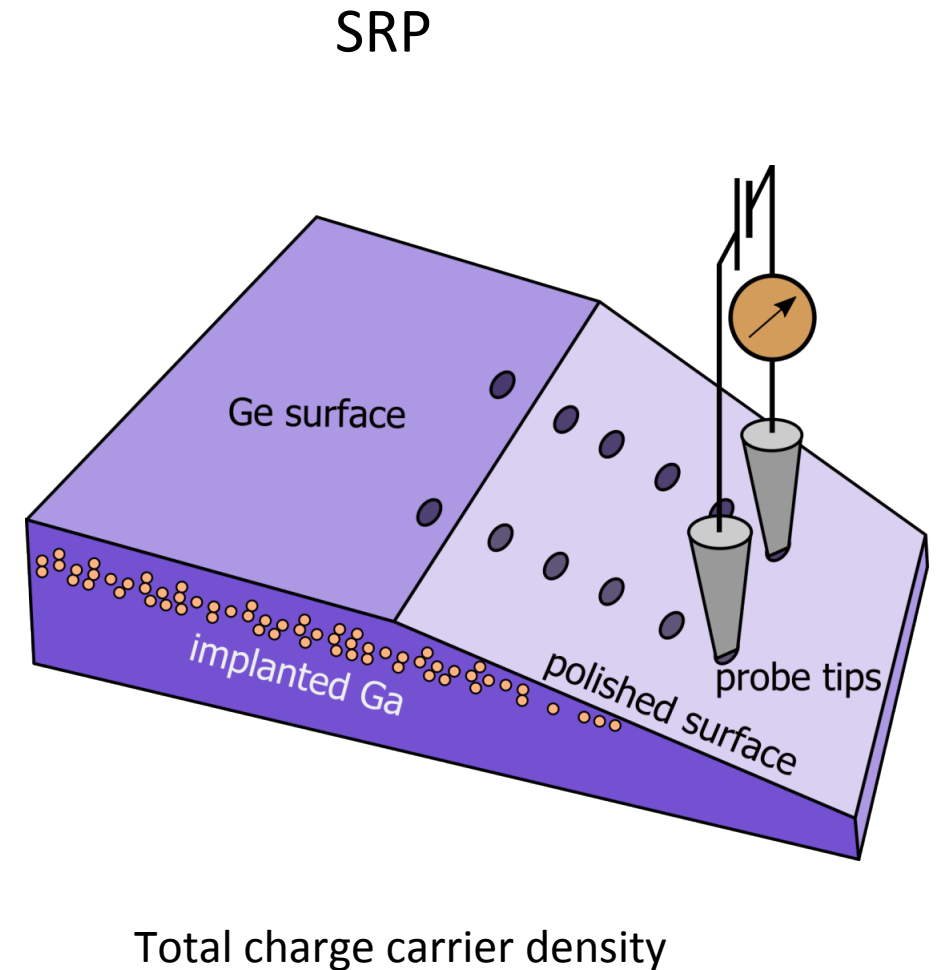
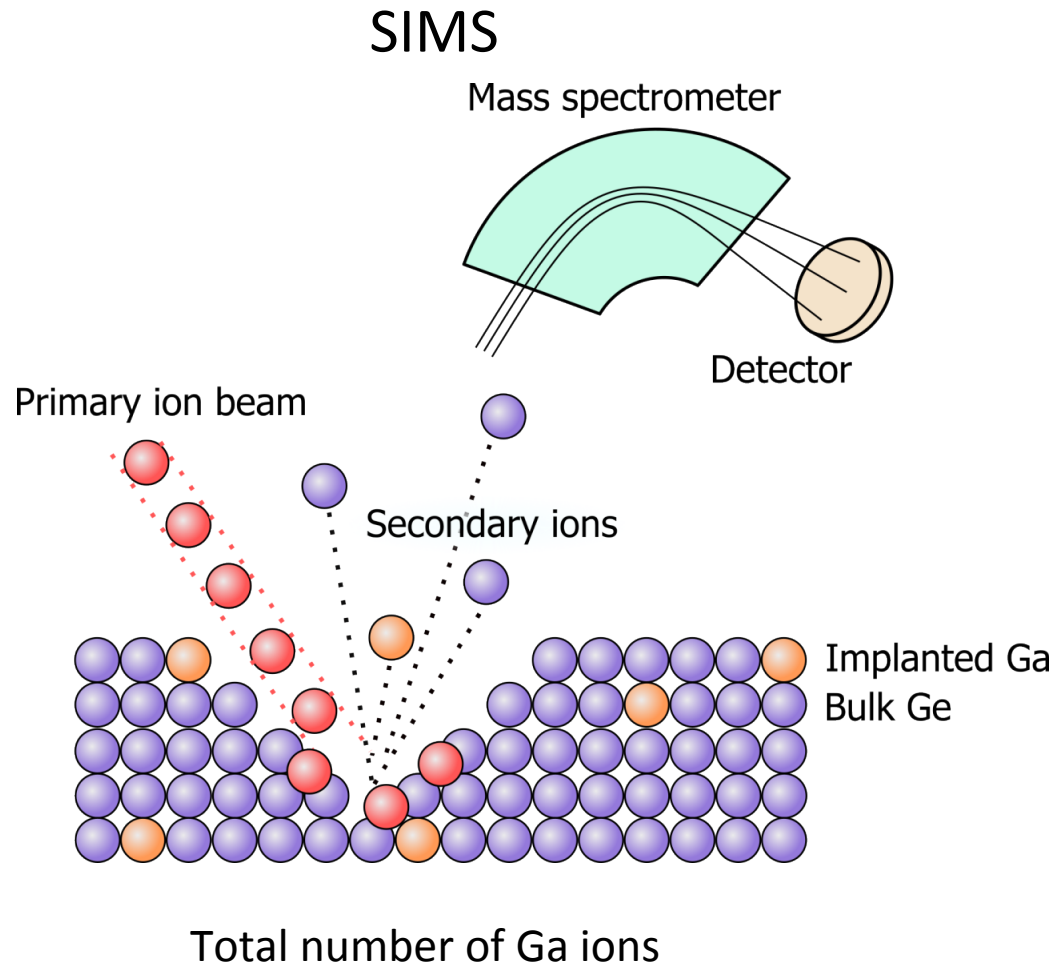


Rapid thermal annealing

Temperatures = 200 – 850 °C

Allows dopants to move onto
substitutional sites and become
electrically active

Secondary ion mass spectrometry (SIMS) and spreading resistance profiling (SRP) analysis

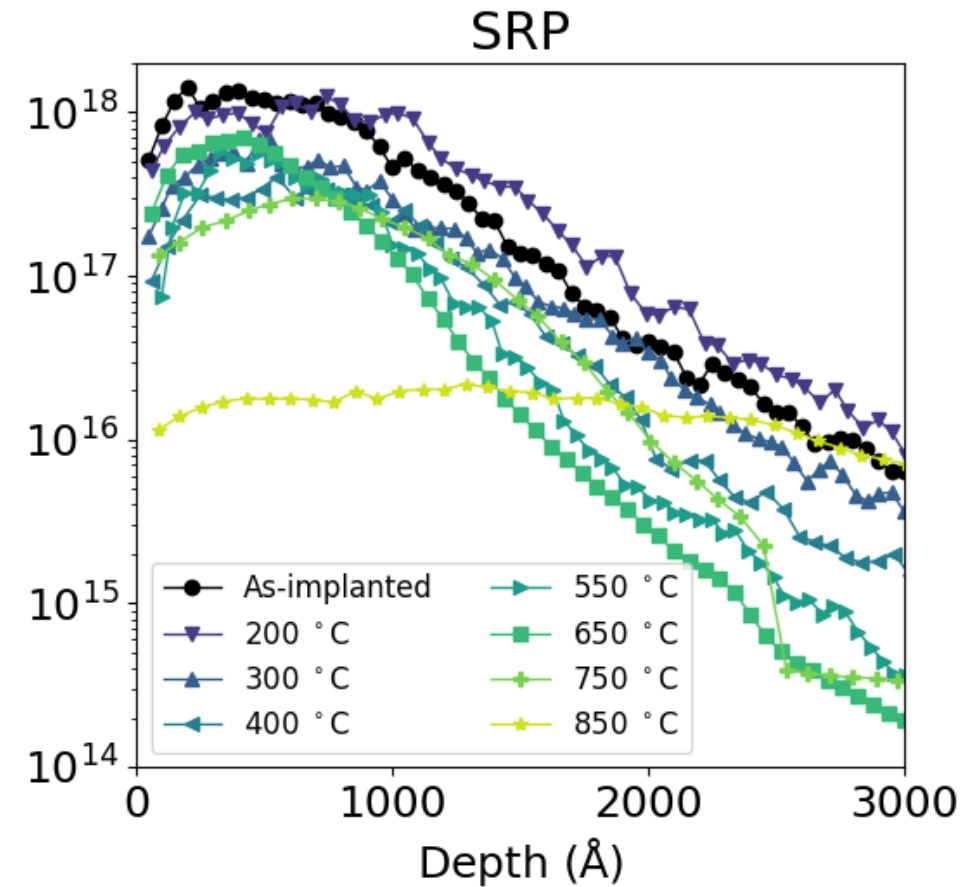
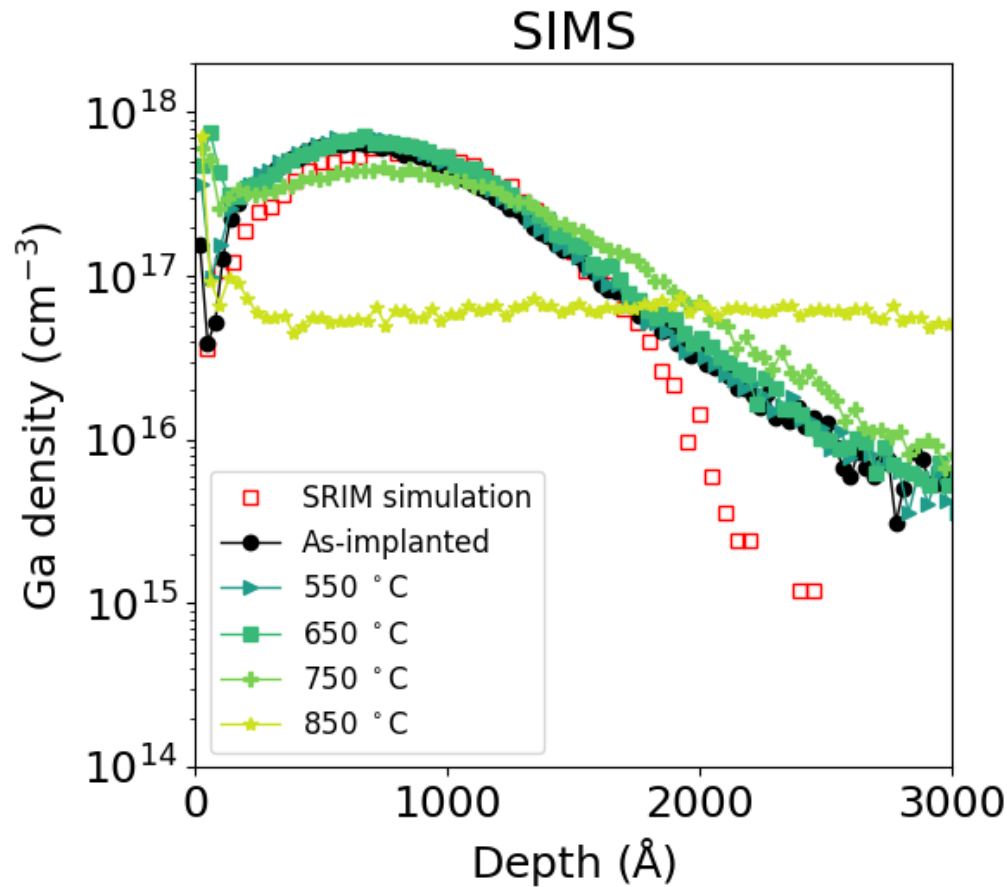


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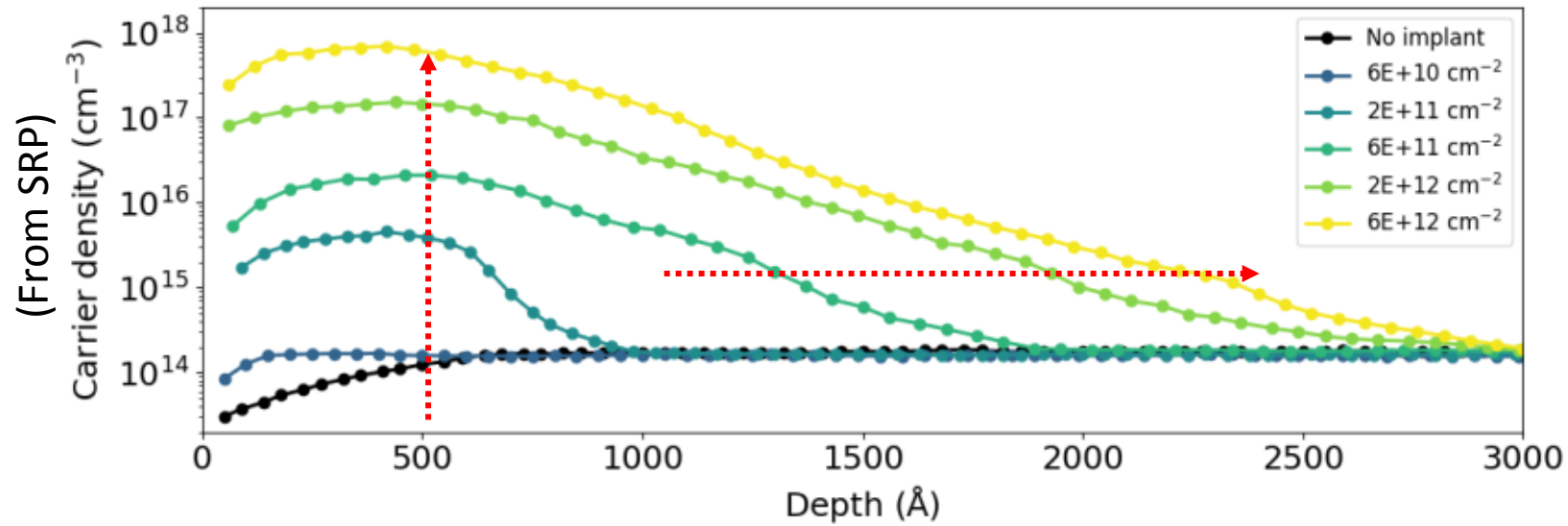
Implanted dopant distribution broadens at high anneal temperatures

Implant fluence = $6 \times 10^{12} \text{ cm}^{-2}$



Implant fluence extends carrier density profile but maintains peak depth

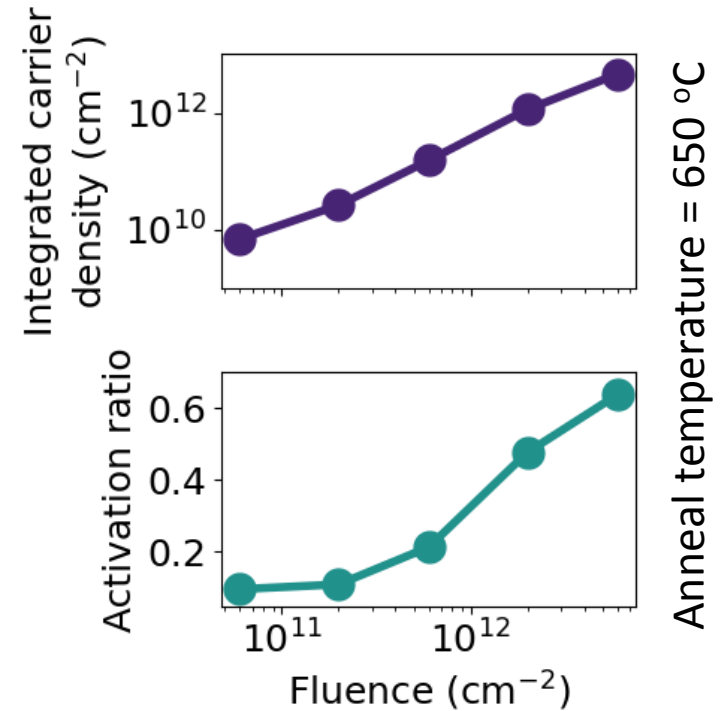
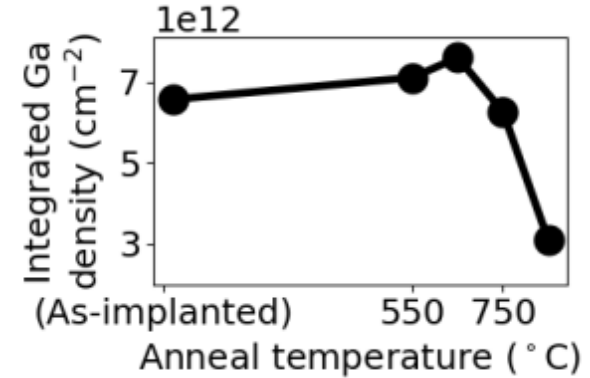
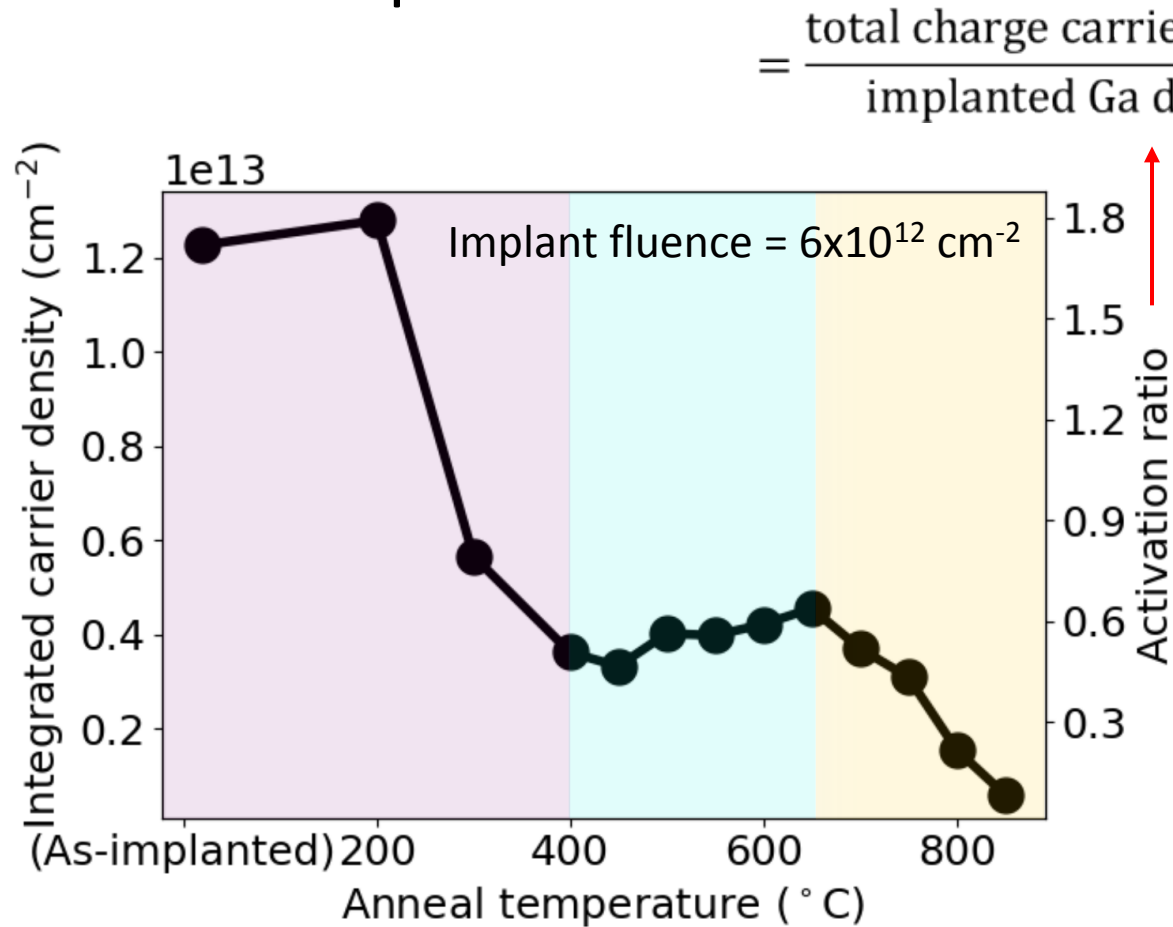
Anneal temperature = 650 °C



Peak carrier density near 500 Å depth

Carriers reaching into germanium surface

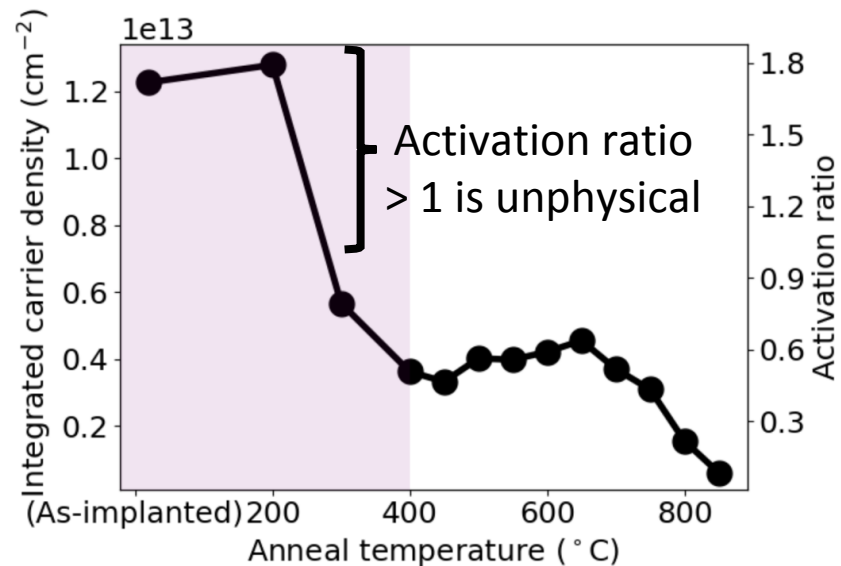
Thermal annealing drives electrical activation of implanted dopants



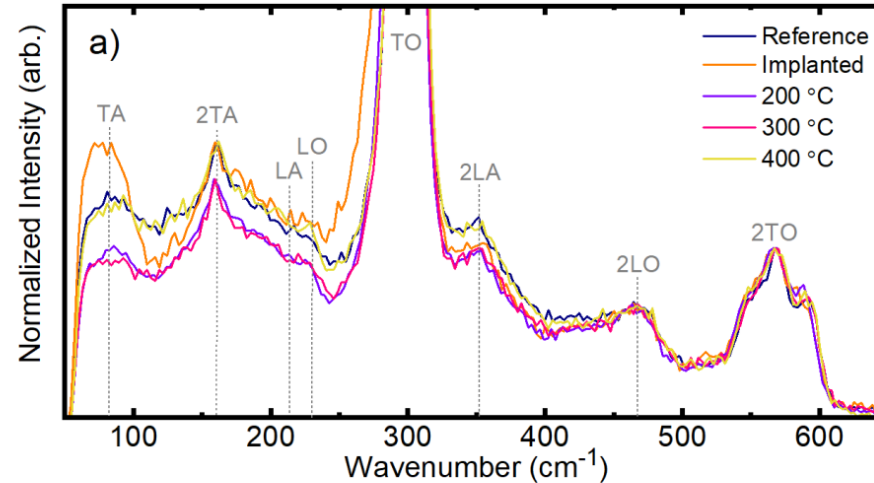
i) $T < 400 \text{ }^{\circ}\text{C}$ ii) $400 \text{ }^{\circ}\text{C} < T < 650 \text{ }^{\circ}\text{C}$ iii) $T > 650 \text{ }^{\circ}\text{C}$

Implant-induced defects are excess charge carriers

Raman spectroscopy probes the strain-induced phonon mode shift



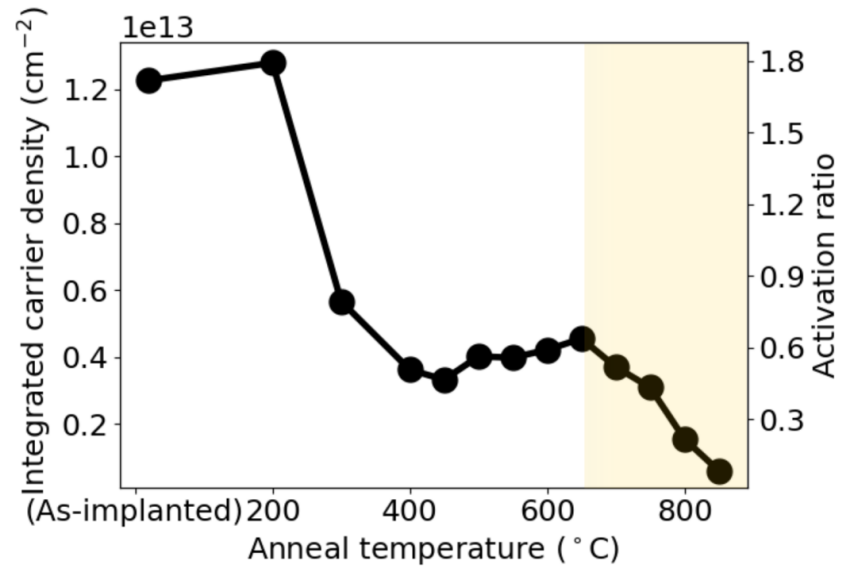
i) $T < 400\text{ }^{\circ}\text{C}$



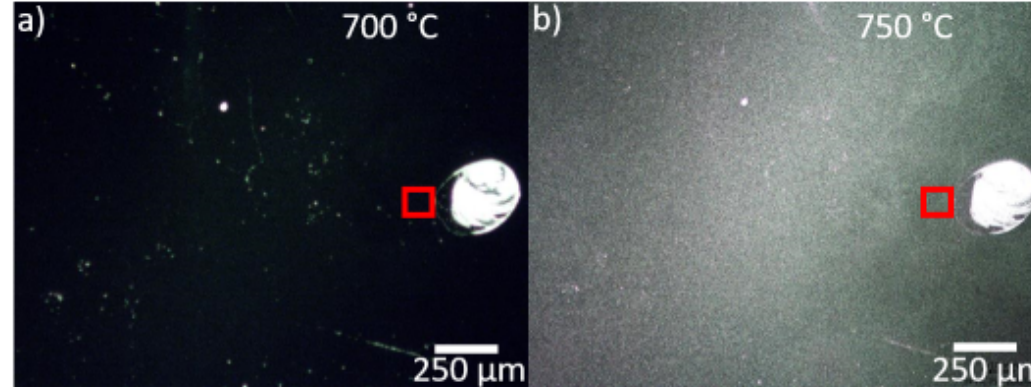
- Defect charge carriers contribute to unphysical activation ratio
- Thermal annealing heals implant damage

Loss of dopants increases with high anneal temperatures

Atomic force microscopy characterizes surface roughening as dopants diffuse

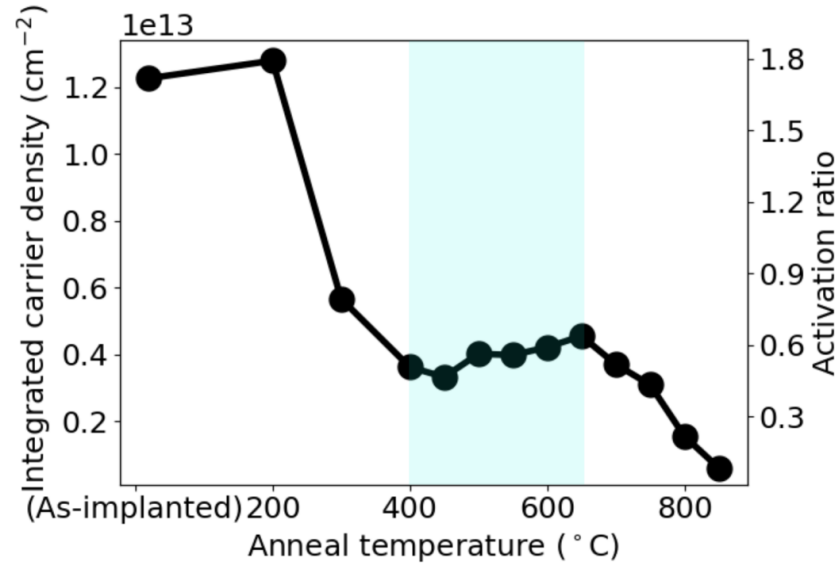


iii) $T > 650\text{ }^{\circ}\text{C}$



- Dark field optical images brighten with roughness
- Loss of dopants results in decrease of electrical activation

Steady electrical activation suggests reduction in implant damage and dopant loss



ii) $400 < T < 650$ °C

- High degree of electrical activation (64%) corresponds to integrated carrier density $4.7 \times 10^{12} \text{ cm}^{-2}$
- Implant damage is healed through annealing ✓
- Dopant loss is avoided ✓

Summary & acknowledgments

- Rapid thermal annealing at temperatures $400 < T < 650$ °C heals implant damage **and** avoids dopant loss
- Guides activation parameters for all-electric control of hole-spin qubits in Ge

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