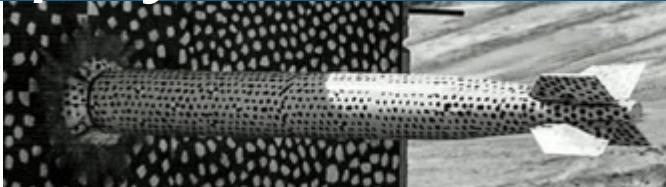
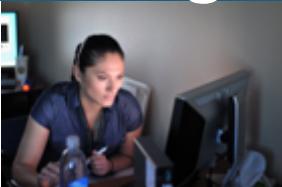




Sandia  
National  
Laboratories

# *Assessing the evolution of pit growth kinetics during atmospheric corrosion using in-situ X-ray tomography*



Philip J. Noell\*, Michael A. Melia\*, Eric J. Schindelholz\*\*, Evangelia Kiosidou\*\*, Erin Karasz\*, Andrew Polonsky\*, Ian Campbell\*\*\*

\*Sandia National Laboratories, New Mexico

\*\*The Ohio State University

\*\*\*The University of Washington



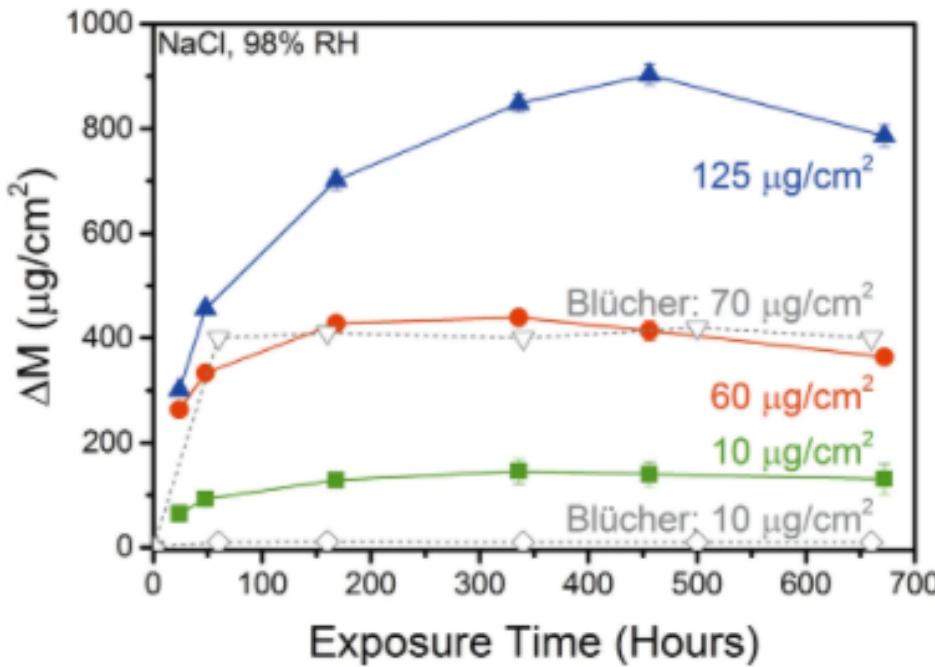
Sandia National Laboratories is a multimission laboratory managed and operated by National Technology & Engineering Solutions of Sandia, LLC, a wholly owned subsidiary of Honeywell International Inc., for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-NA0003525.

# What is the useful lifetime of a component in a humid, chloride environment?



The costs associated with corrosion in the US are estimated at 1-2% of our GDP\*. Because we can't monitor corrosion in many applications, we rely on engineering judgement and inspection strategies to mitigate failures.

Long-term damage models are largely empirical in part because we rely on experimental techniques that are largely empirical



Schaller, R. F., et al. *npj Mat Deg* 2017

*Next generation models need*

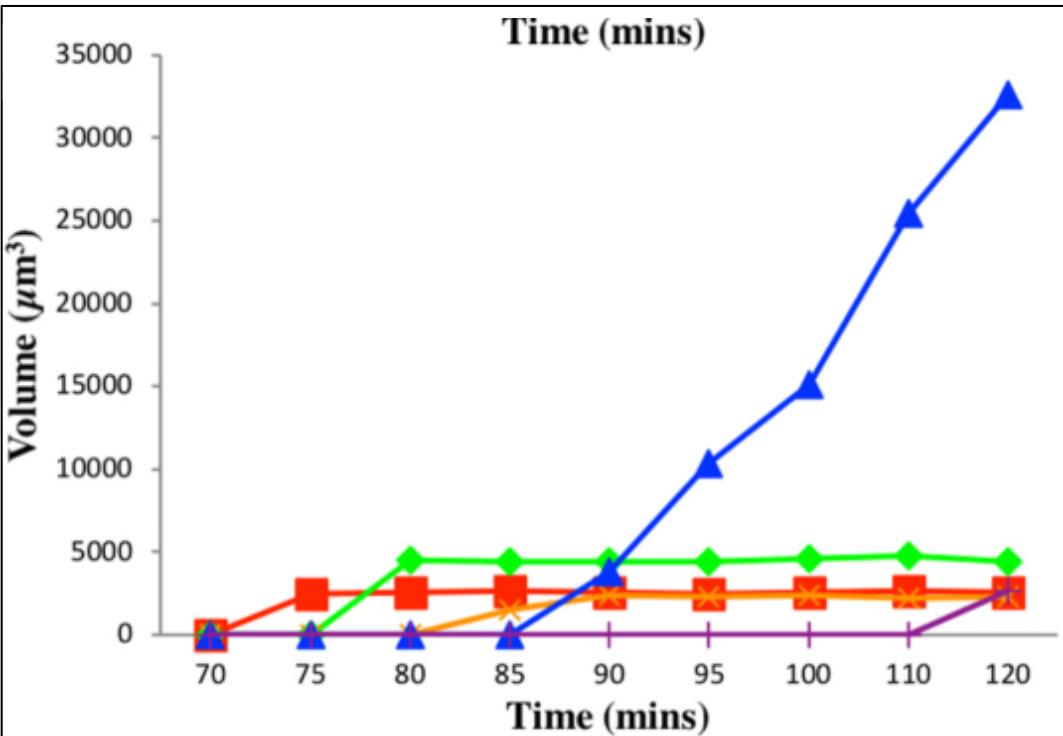
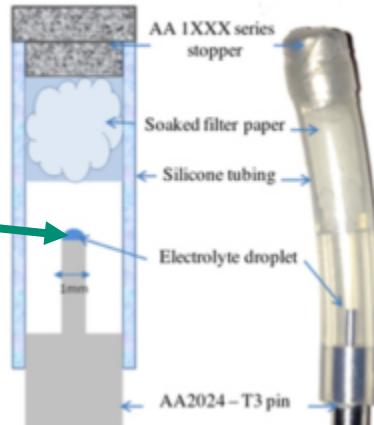
- Statistical descriptions of the parametric environment-damage relationships and
- A mechanistic understanding of operative processes

XCT provided such data for models of ductile fracture - can XCT similarly do so for the field of atmospheric corrosion?

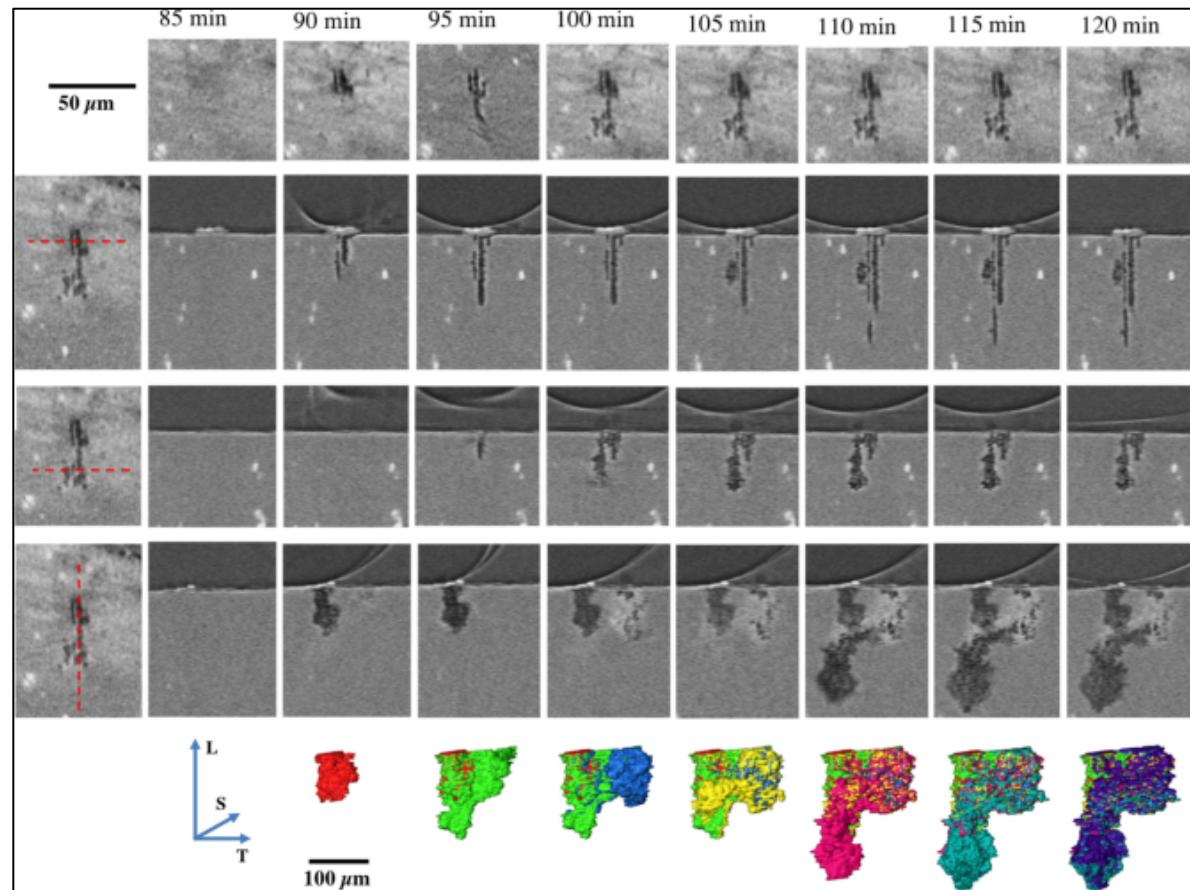
# Synchrotron studies: high temporal resolution but challenges when applied to long-term studies



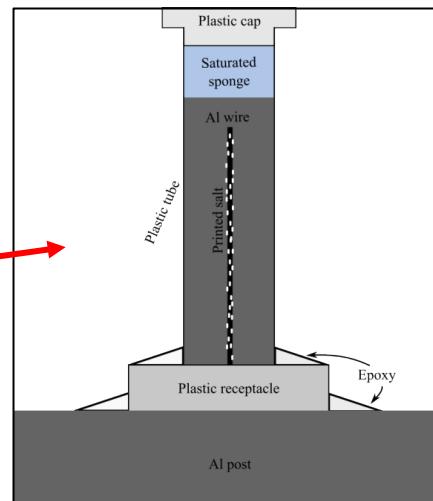
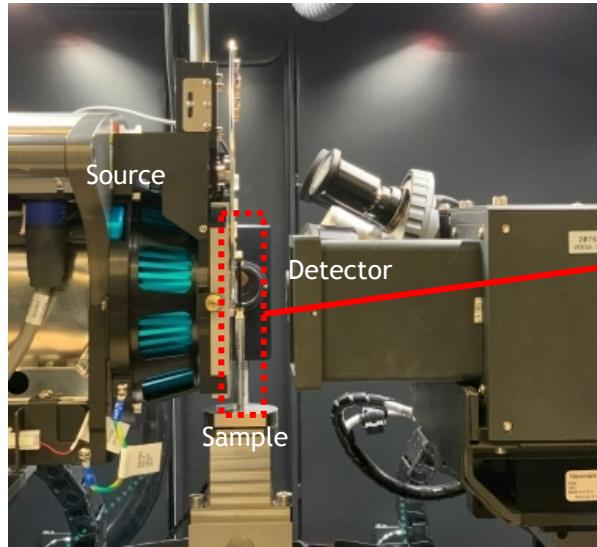
Glanvill, SJM, et al. *J. Electrochem. Soc.*, 2021



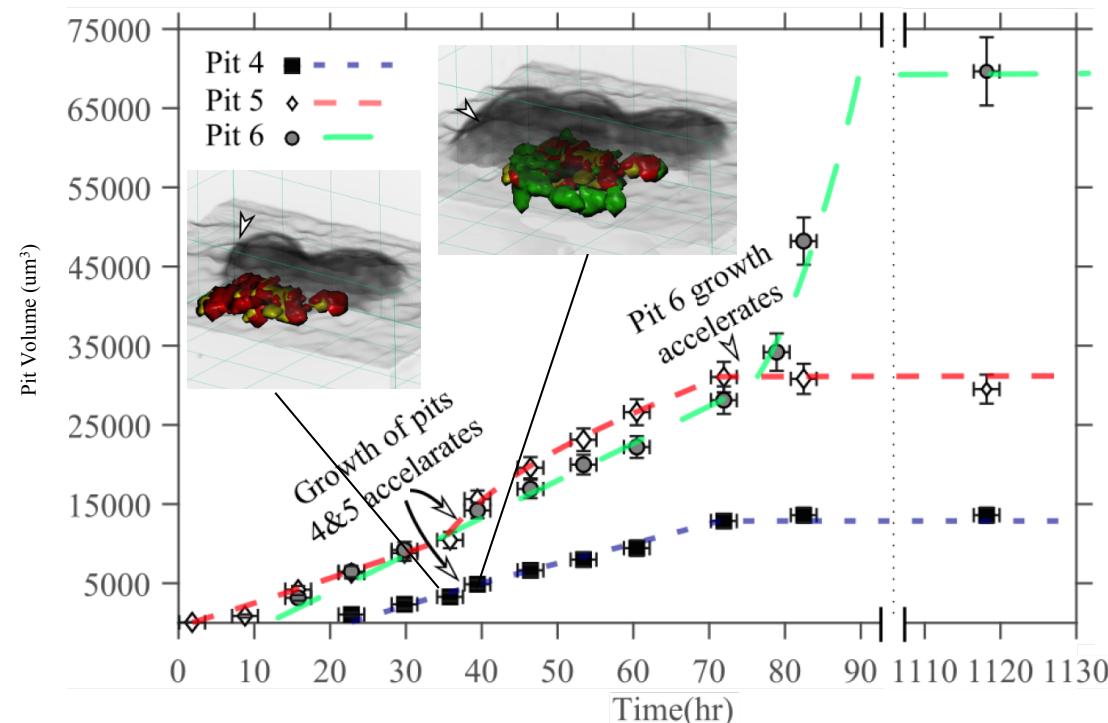
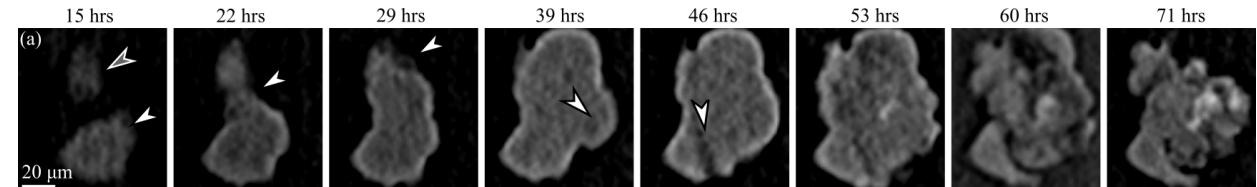
*“The largest pit propagated in a highly inhomogeneous manner, with a small fraction of the surface active at any one time, and the remainder passive.”*



# Lab-based XCT: lower temporal resolution but allows samples to be characterized indefinitely



	Pit 1	Pit 2	Pit 3	Pit 4	Pit 5	Pit 6
Final volume ( $\mu\text{m}^3$ )	3800	1300	800	13600	30900	69700
Initial growth rate ( $\mu\text{m}^3/\text{h}$ )	194	39	30	172	370	439
Secondary growth rate ( $\mu\text{m}^3/\text{h}$ )	–	–	–	240	475	3930
Time growing (h)	12	19	24	46	72	>65



# Goals

5

- 1) does the rate of pit growth exhibits significant nonlinearities unrelated to droplet spreading?
- 2) is volume added homogeneously or heterogeneously?
- 3) what are the operative factors that affect the rate & extent of pit growth and pit morphology?

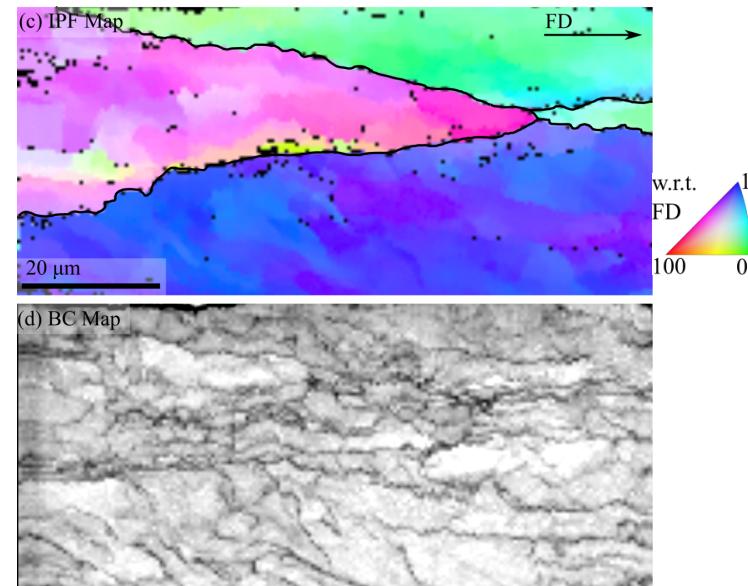


## Material and Environment

- Material – 1.02 mm diameter Al wire (99.99% Al)
- Printed with NaCl at 200  $\mu\text{g}/\text{cm}^2$
- Initial Humidity - 84 RH

## XCT Characterization Methods

- 1.25 mm length of wire imaged with XCT periodically using a 1.25  $\mu\text{m}$  voxel size (15.6  $\mu\text{m}^3$  spatial resolution)
- 4 Samples exposed under these conditions
- Each sample scanned every **1.3 hours** for at least the first 85 hrs. after exposure, then periodically for the next year



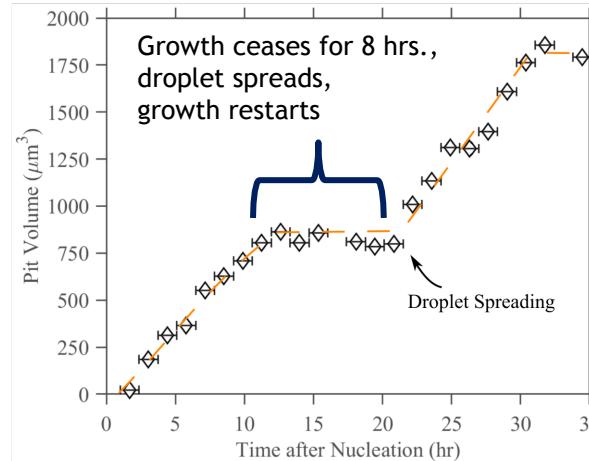
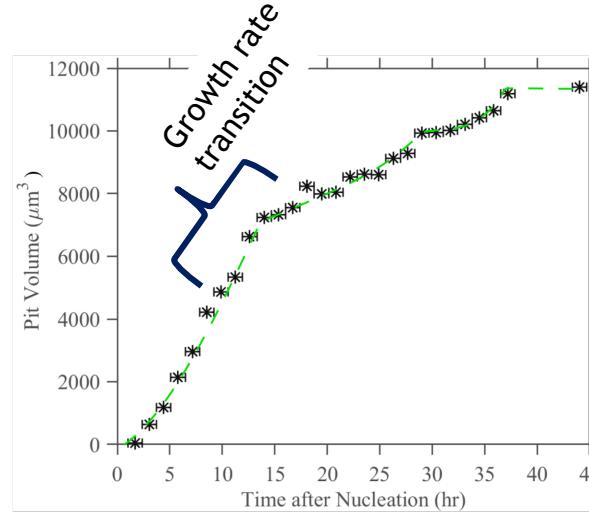
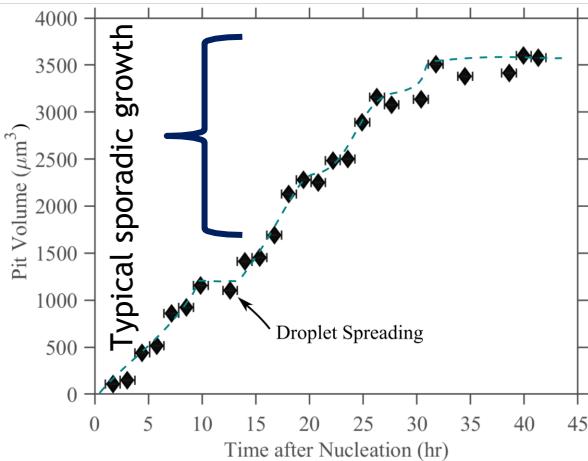
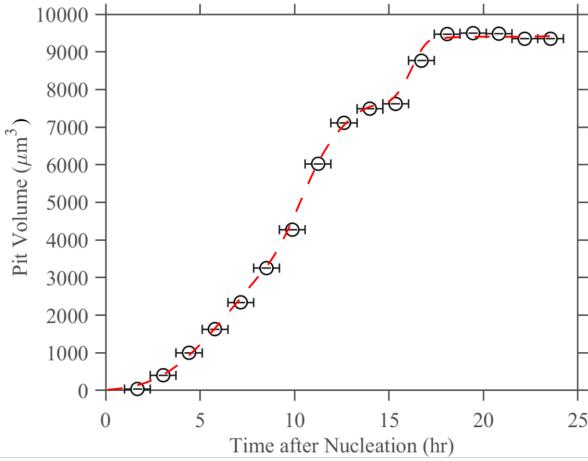
**EBSD data (IPF map and Band Contrast Map) highlight elongated grains and dislocation structure within starting microstructure**

**No impurities observed in material, though submicron Fe impurities are typically observed in 4N-Al materials**

# The rate of pit growth is not uniformly linear

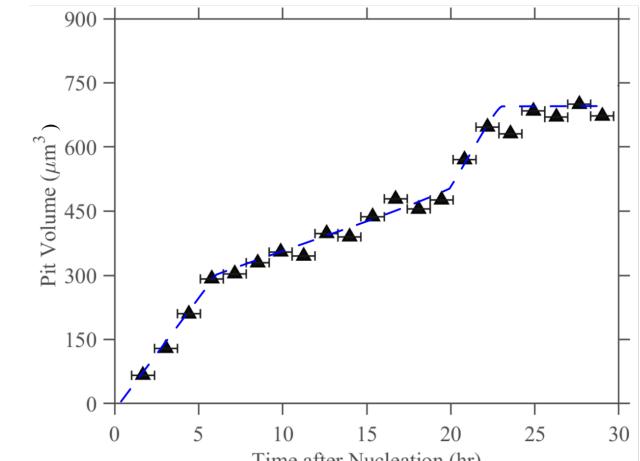
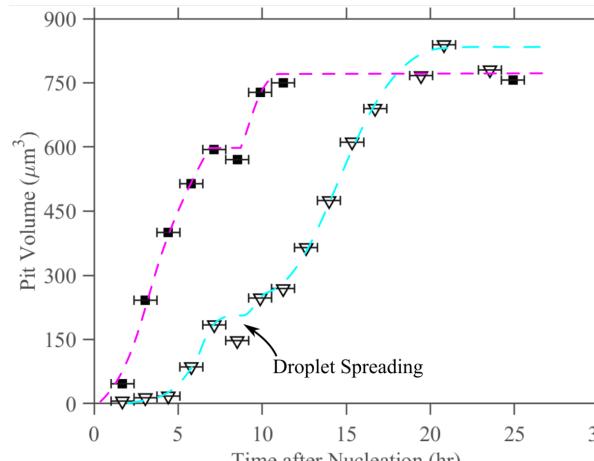


11 pits observed varying in size between  $\sim 400$  and  $\sim 11,000 \mu\text{m}^3$

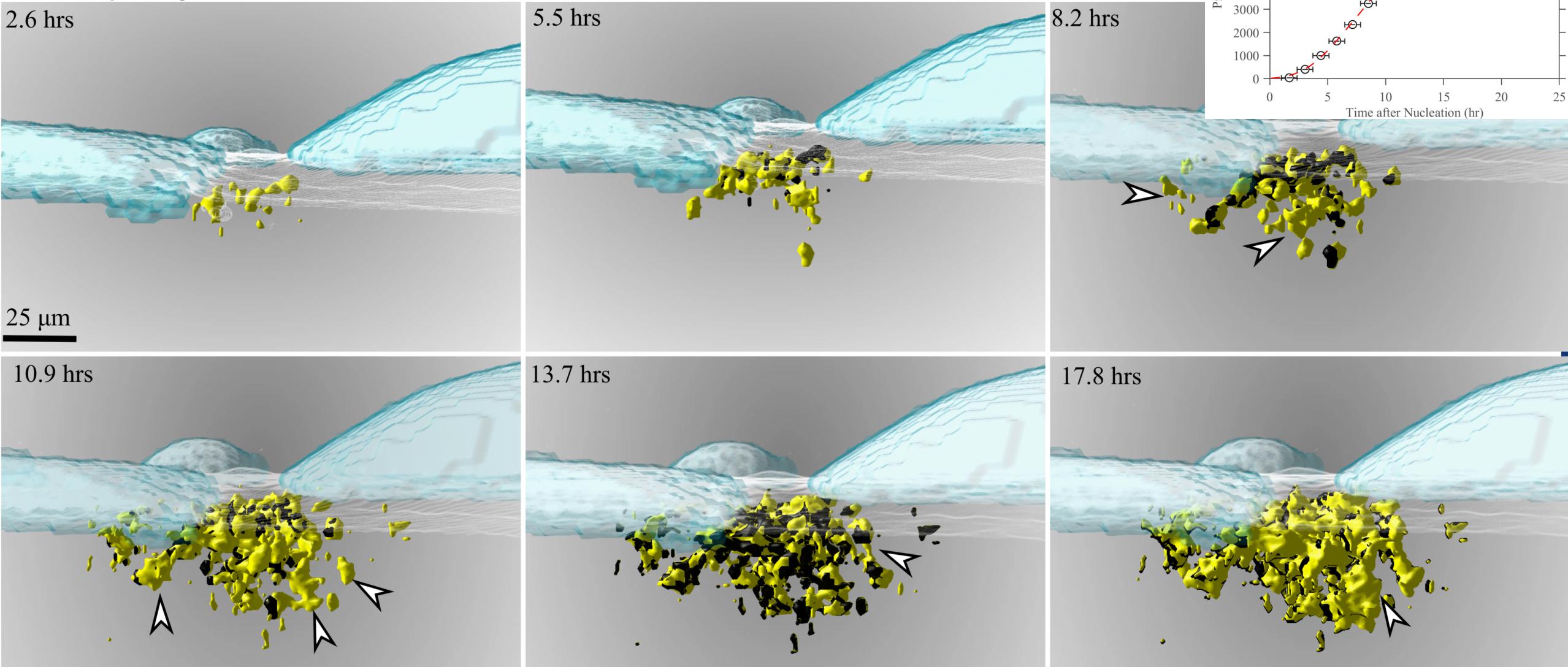


**Characteristic aspects of pit growth:**

- 1) Sporadic – growth stops/accelerates
- 2) Sudden transition from 1 rate to another
- 3) Growth ceases before droplet spreading events

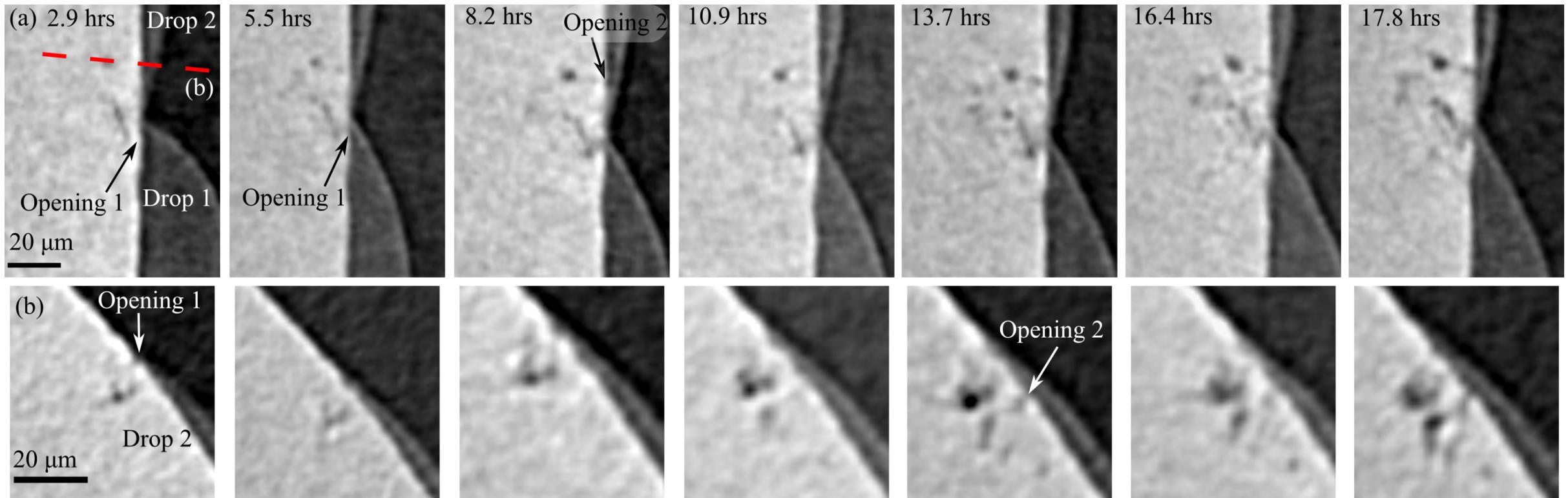


Why is pit growth sporadic? *Hypothesis: only a fraction of the surface of the pit is active at any time*



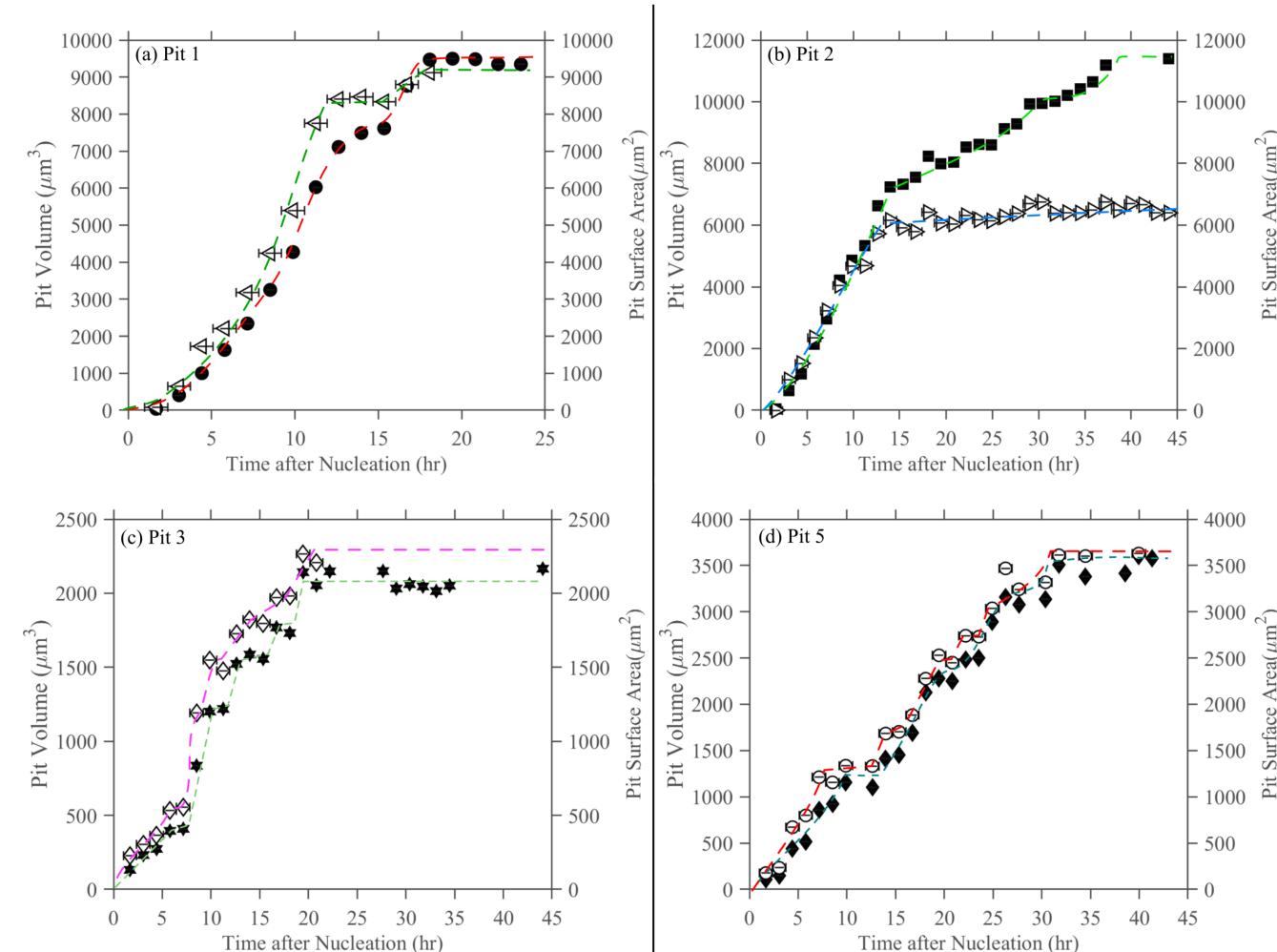
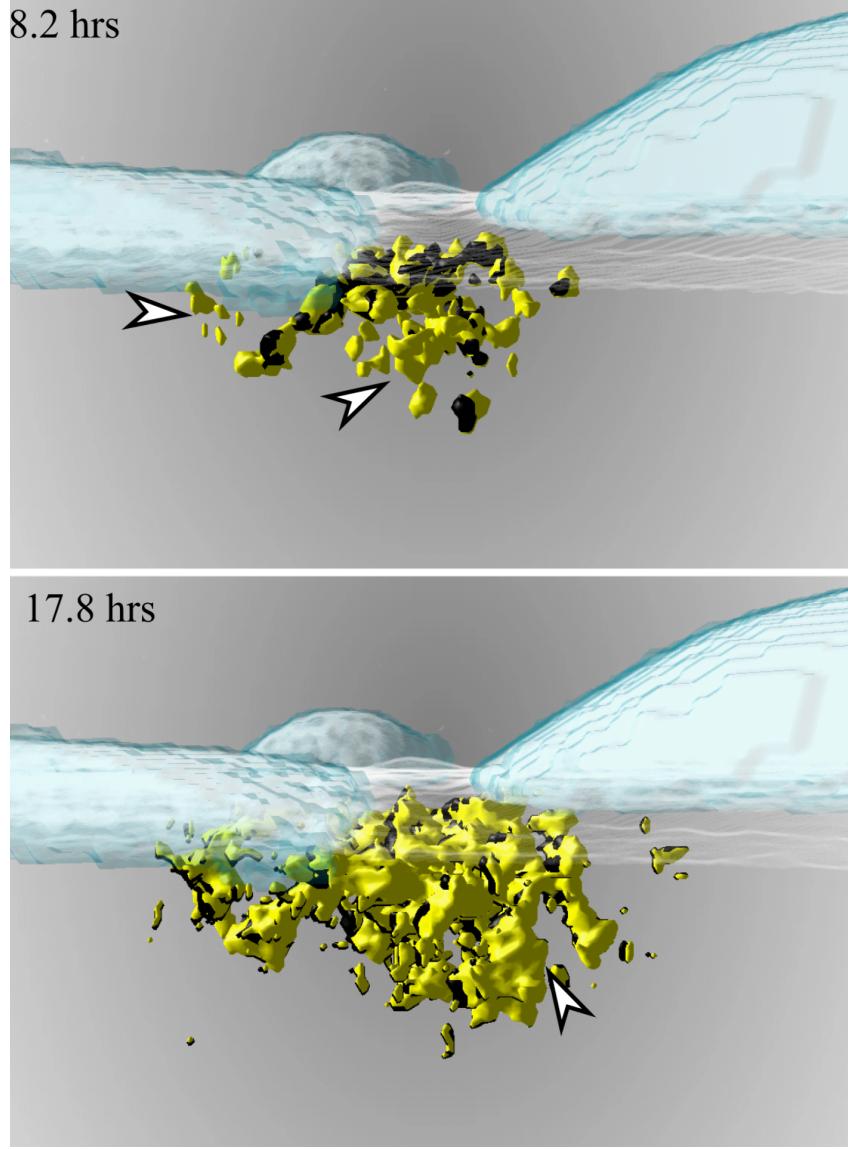
3D renderings of a typical large pit show that only some parts of the pit grow between timesteps

# Why is pit growth sporadic? *The “tendrils” of the pit create multiple anodes, none of which is always active*



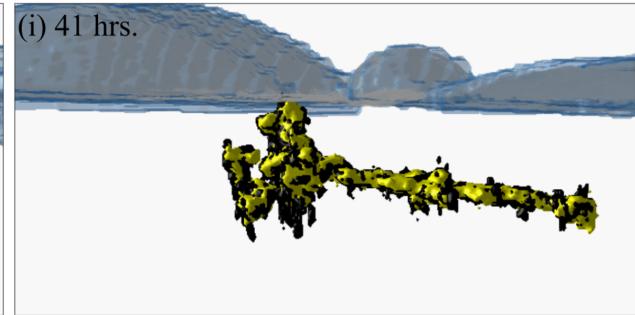
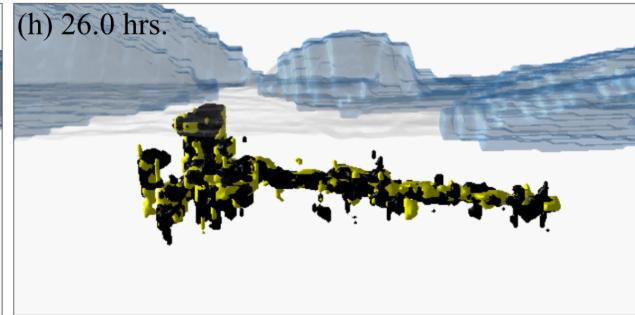
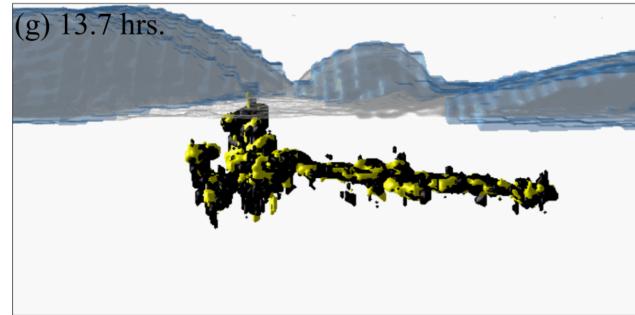
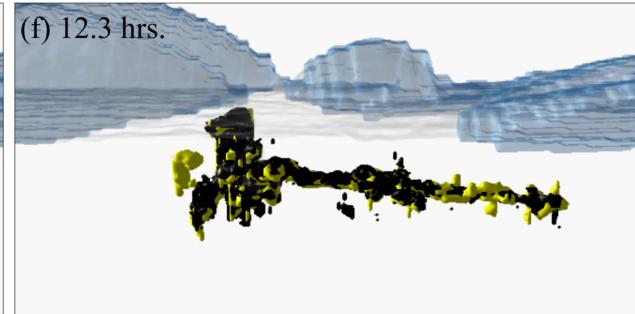
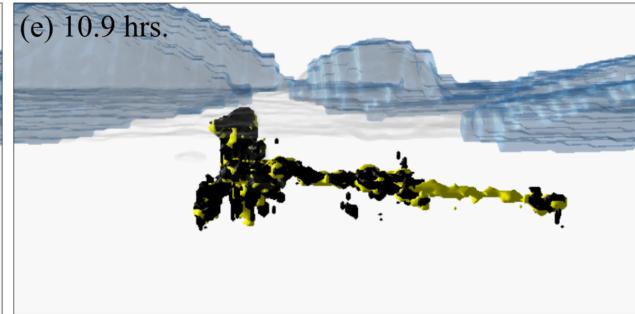
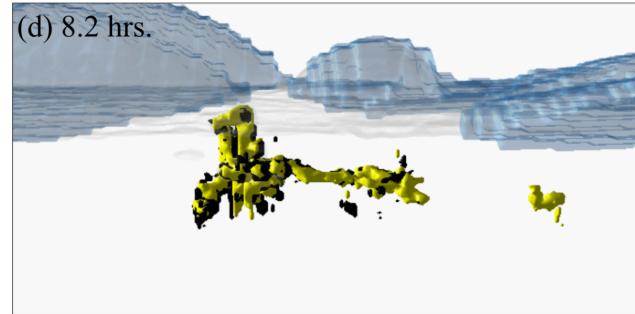
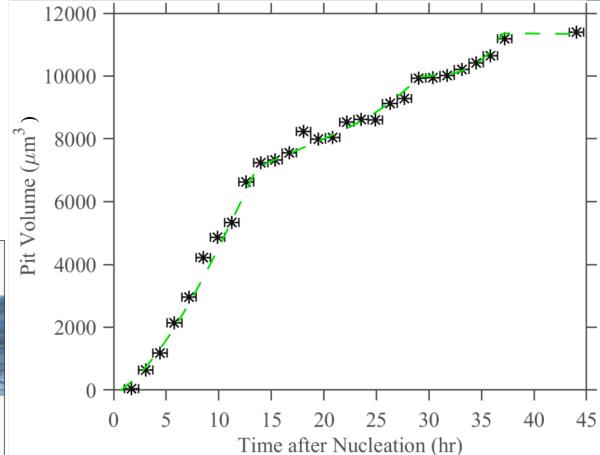
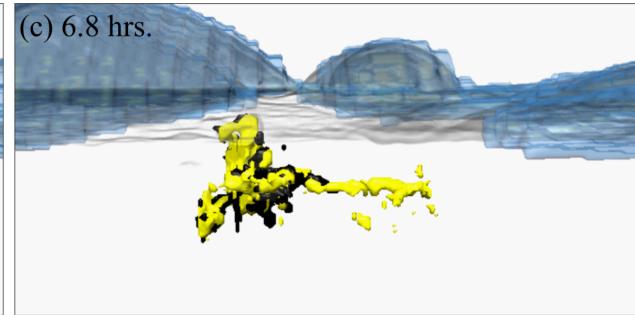
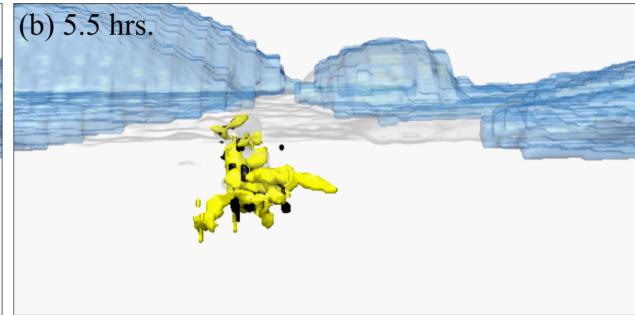
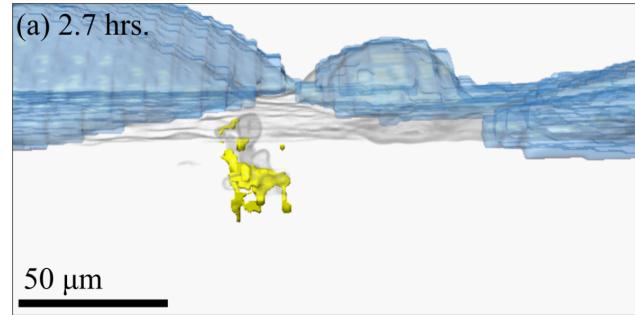
2D slices of the same pit similarly show that only some surfaces of the pit are active at

# 3D data suggest two distinct modes of pit growth



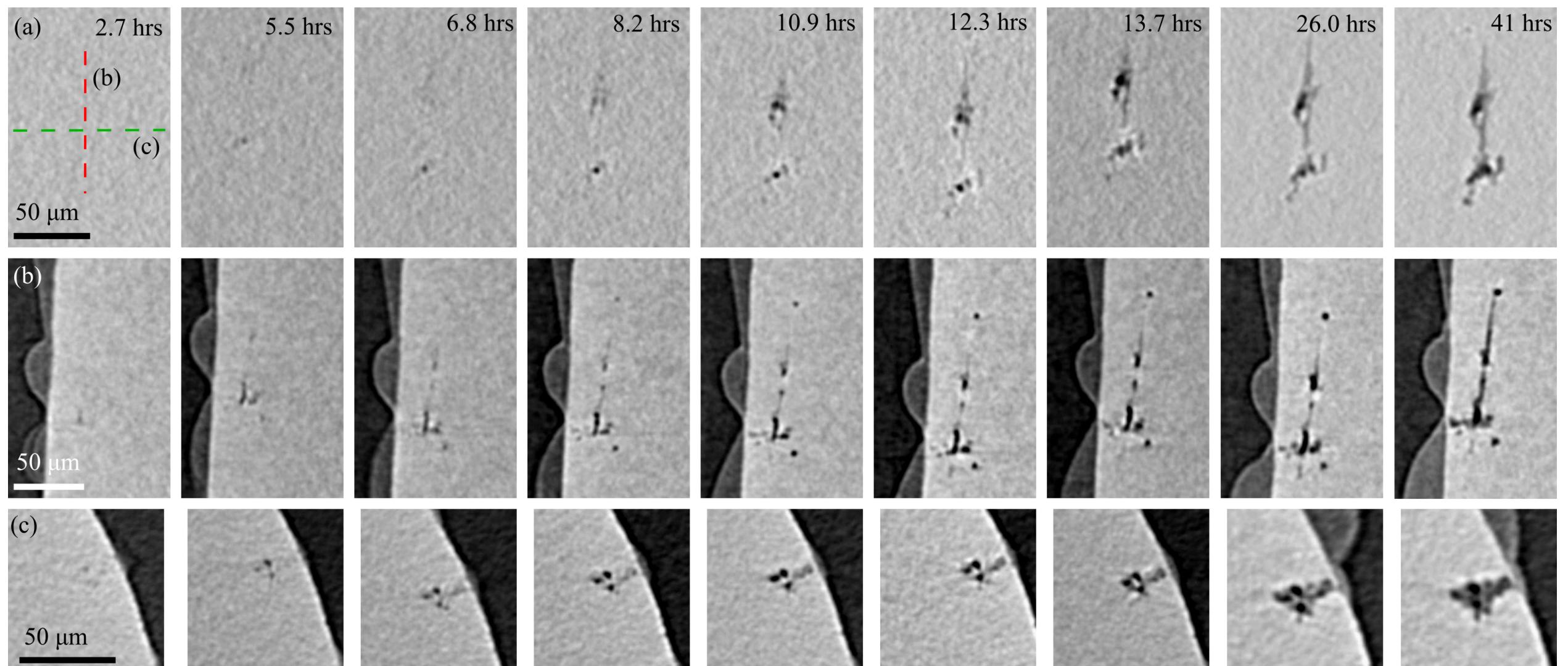
Mode 1 – pits primarily add volume by some combination of creating new tendrils and the lengthening of pre-existing tendrils.

Mode 2 – existing tendrils expand radially, no new tendrils form



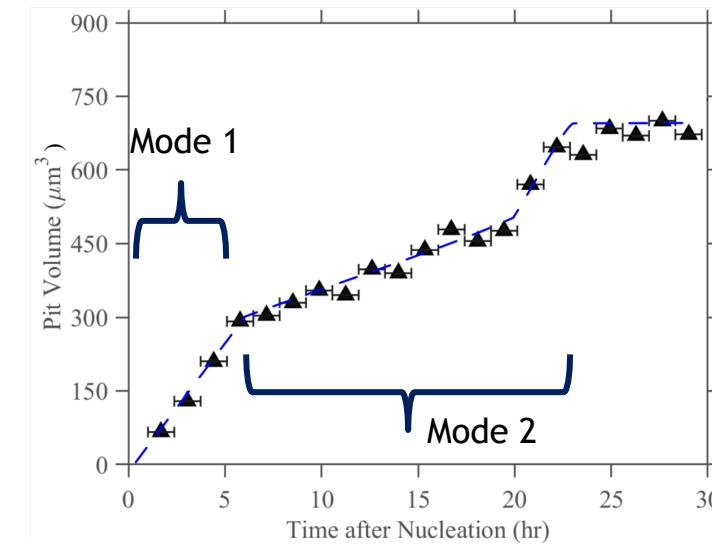
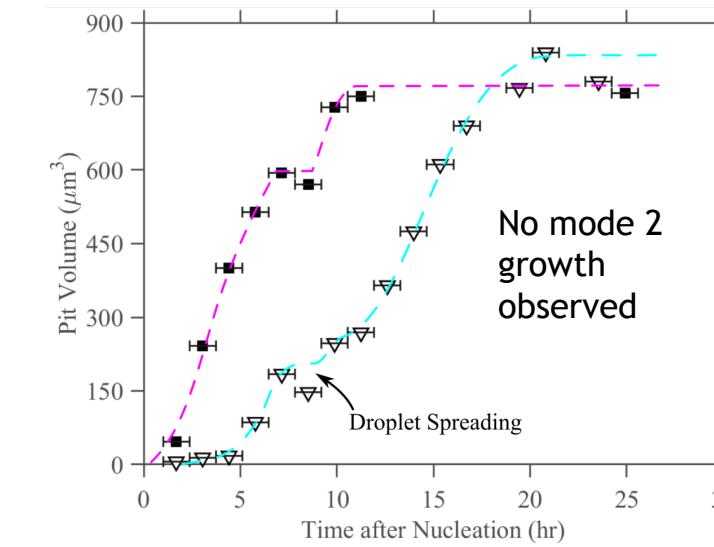
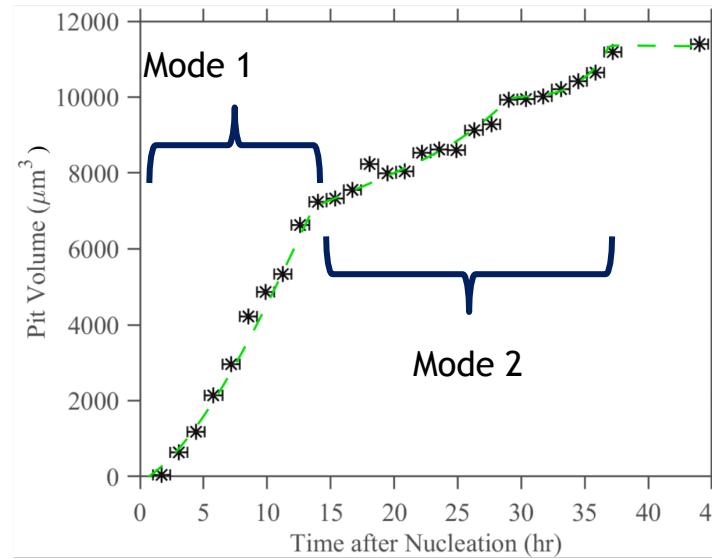
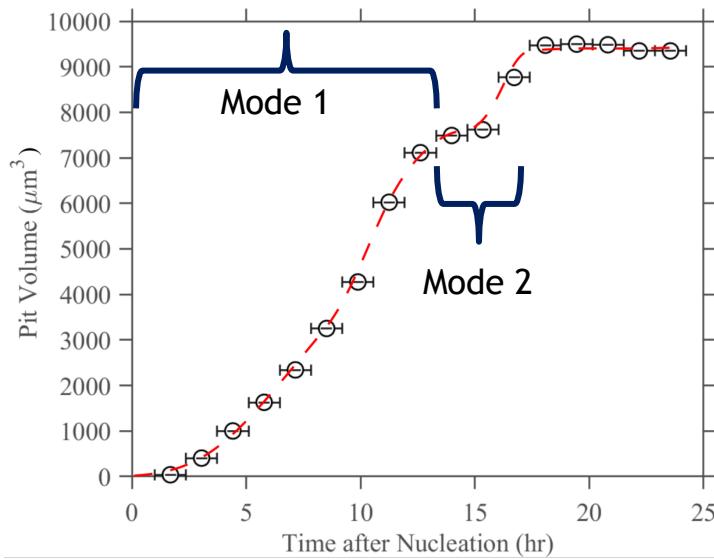
3D renderings of pit that exhibited this behavior show that at  $\sim$ 12 hours after nucleation, this pit transitions from growing into new material to expanding radially

2D renderings also show that this pit primarily grew by radial expansion of existing tendrils for ~2/3 of its life

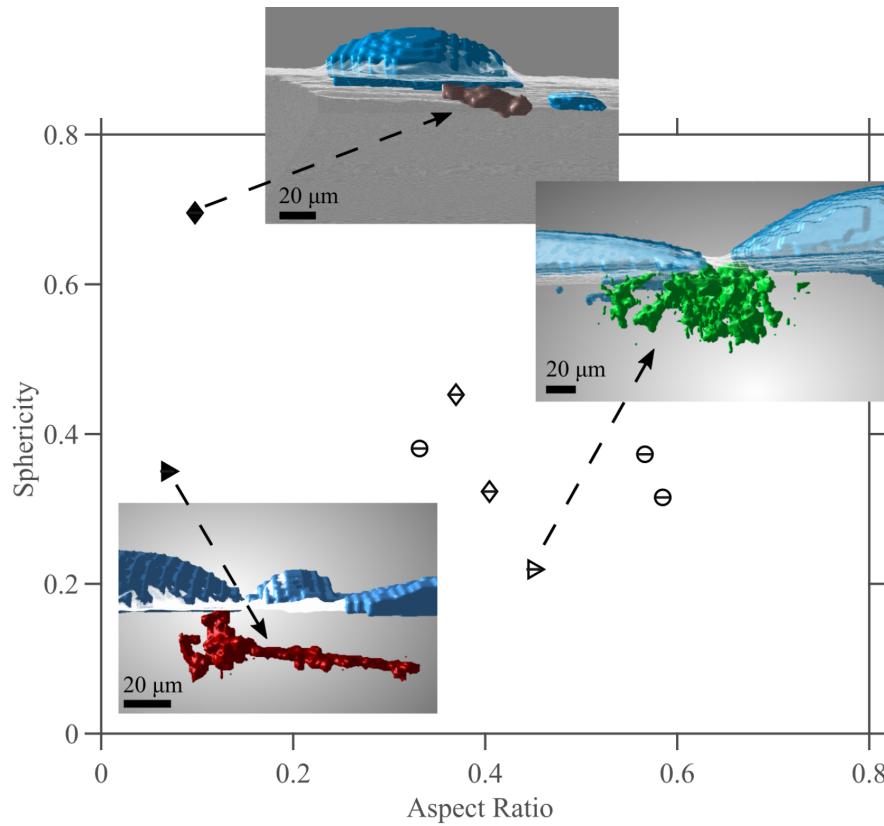




For all but two pits, the dominant growth mode for most or all of its life was mode 1. Why this difference?

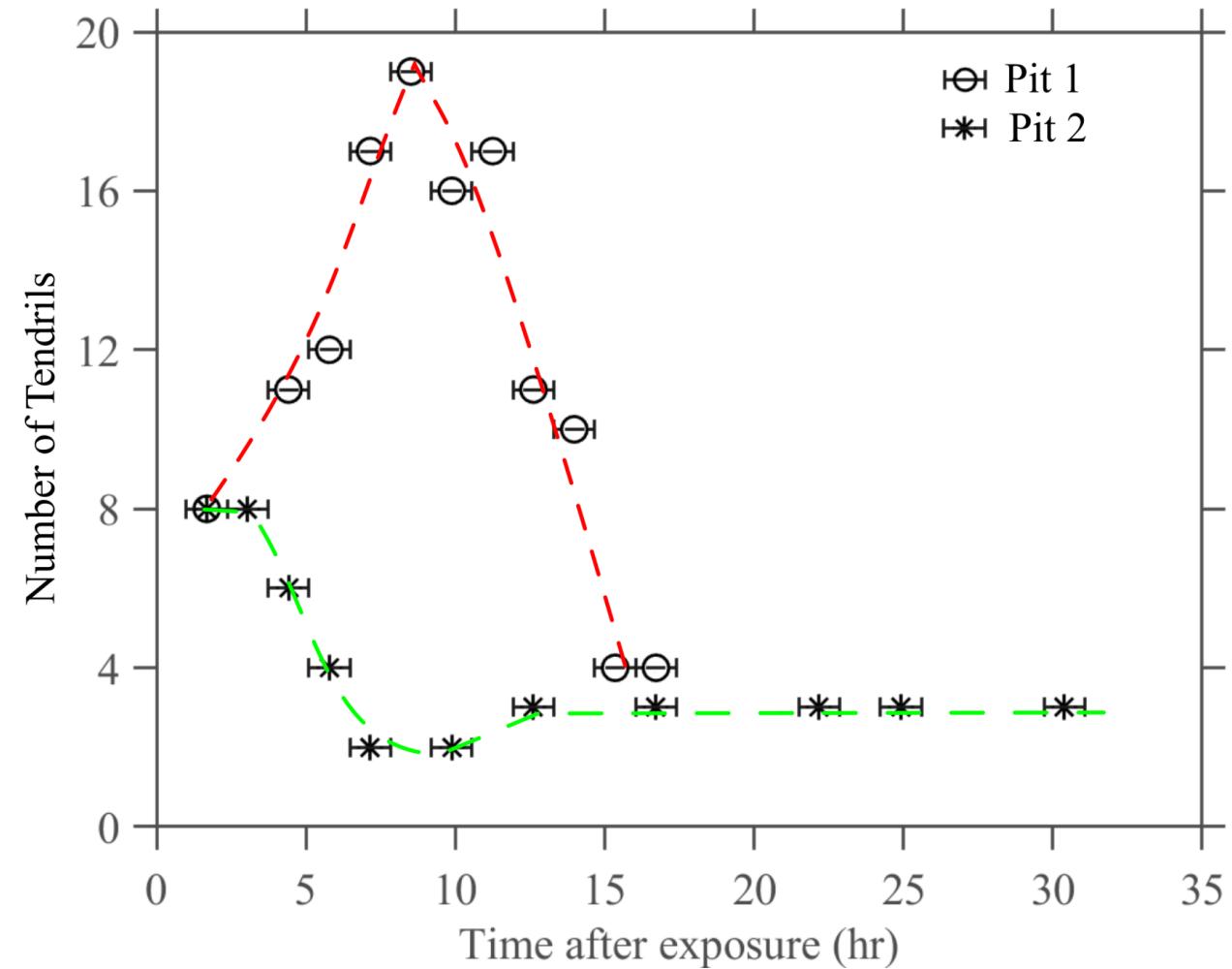


# Is mode 2 growth dependent on pit morphology?



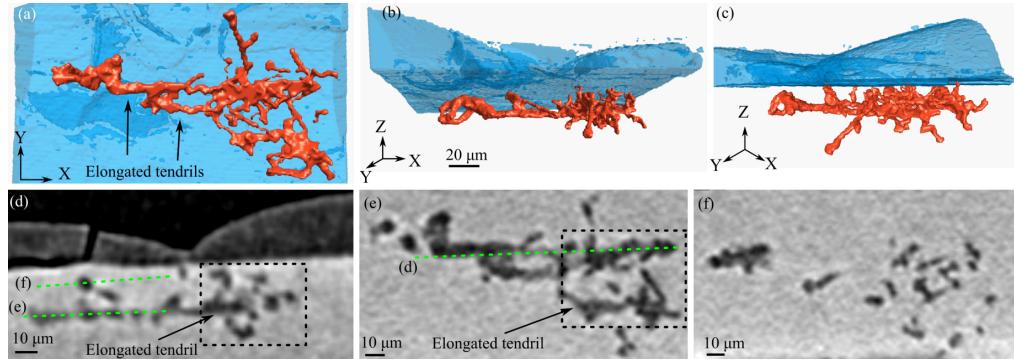
Plots of final pit sphericity versus final pit aspect ratio (for pits larger than  $600 \mu\text{m}^3$ ) indicate that sustained mode 2 growth is associated with elongated pits

**Two distinct trends in the number of tendrils associated with a pit observed**

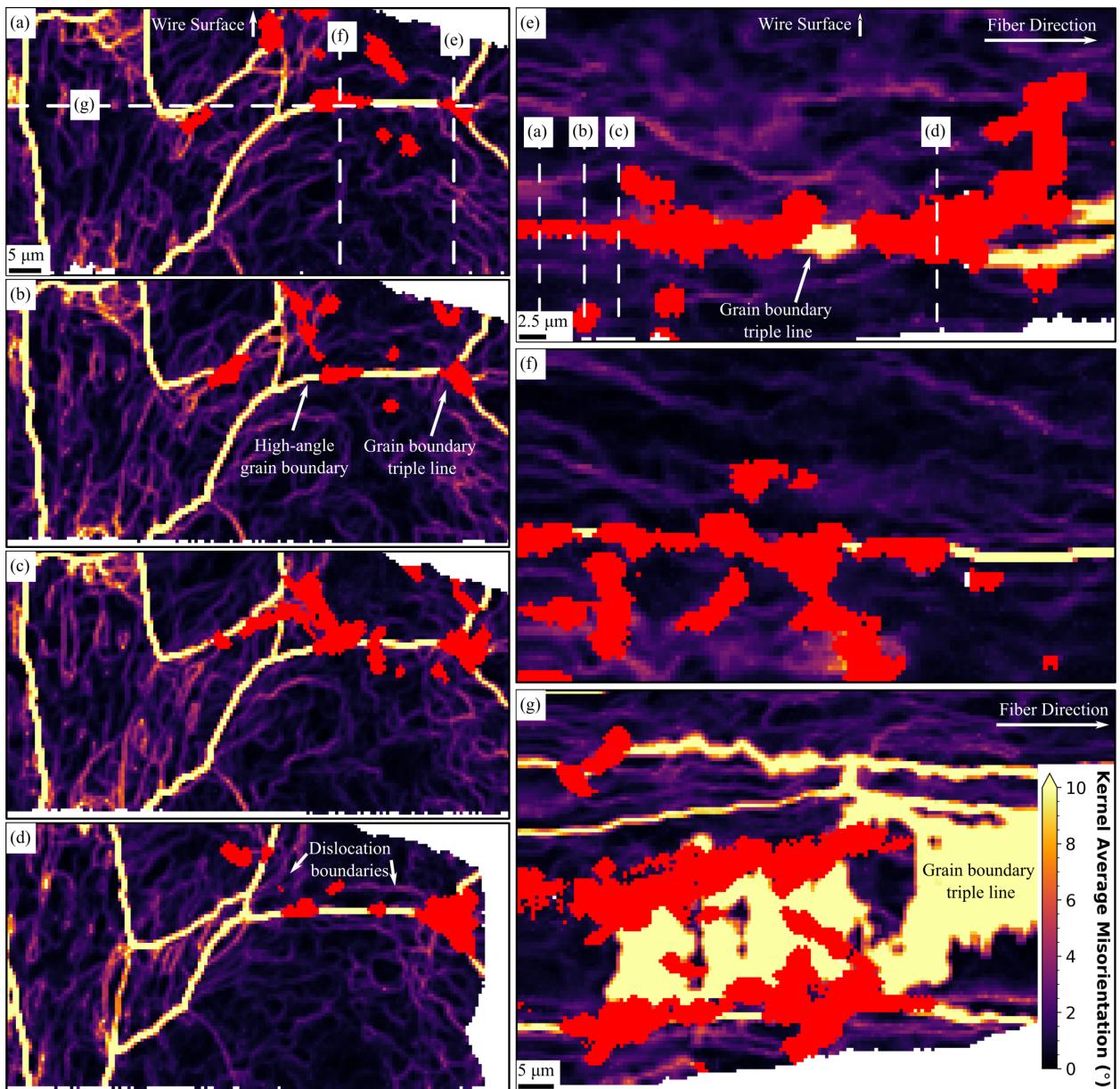


**Morphology appears to influence the duration of mode 2 growth!**

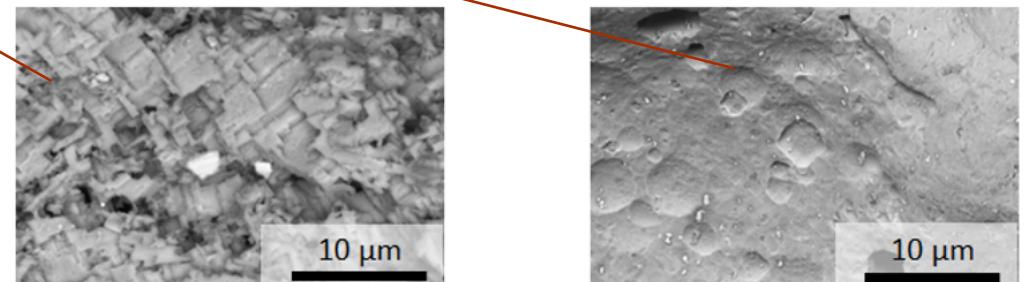
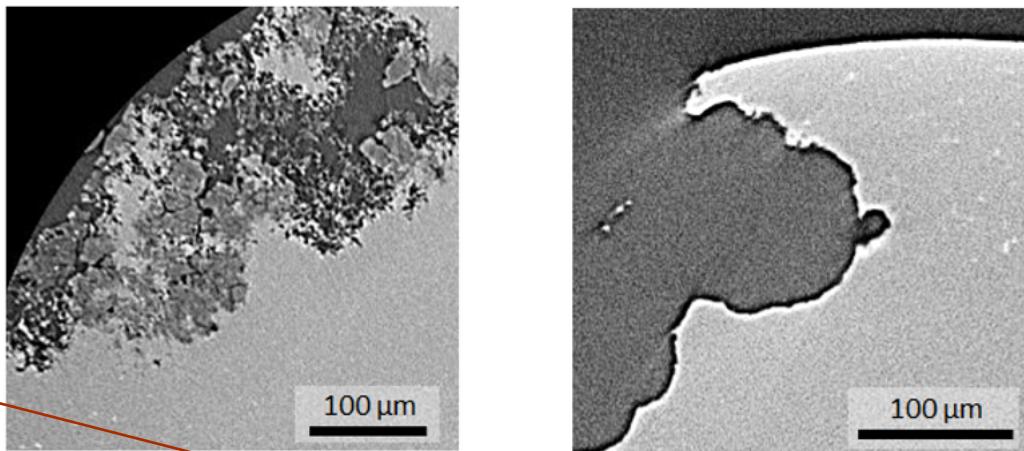
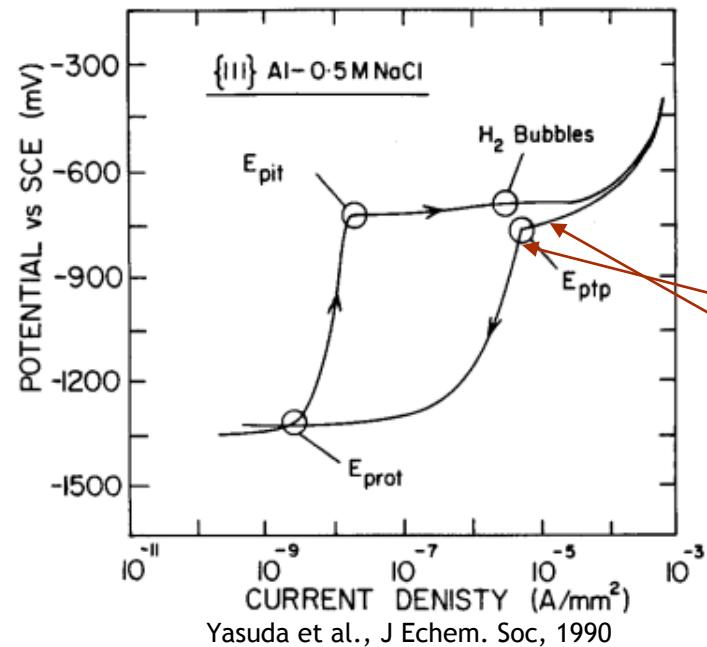
# Local microstructure appears to strongly influence pit morphology, particularly the formation of elongated tendrils



- An additional pit (pit 12, see above) was serial sectioned and characterized using EBSD
- EBSD data are plotted as a kernel average misorientation map to highlight grain and dislocation boundaries.
- The two elongated tendrils in this pit grew along a grain boundary triple junction and a high-angle grain boundary, respectively



# Why two different growth modes?



(a)  $-740 \text{ mV}_{\text{SCE}} (E_{\text{ptp}} + 50 \text{ mV})$

(b)  $-790 \text{ mV}_{\text{SCE}} (E_{\text{ptp}})$

Cyclical polarization experiments show that pitting in Al (and some other passive alloys) is associated with three critical potentials:  $E_{\text{pit}}$ ,  $E_{\text{ptp}}$ , and  $E_{\text{prot}}$

Early work showed that  $E_{\text{ptp}}$  is related to repassivation but it remains obscure

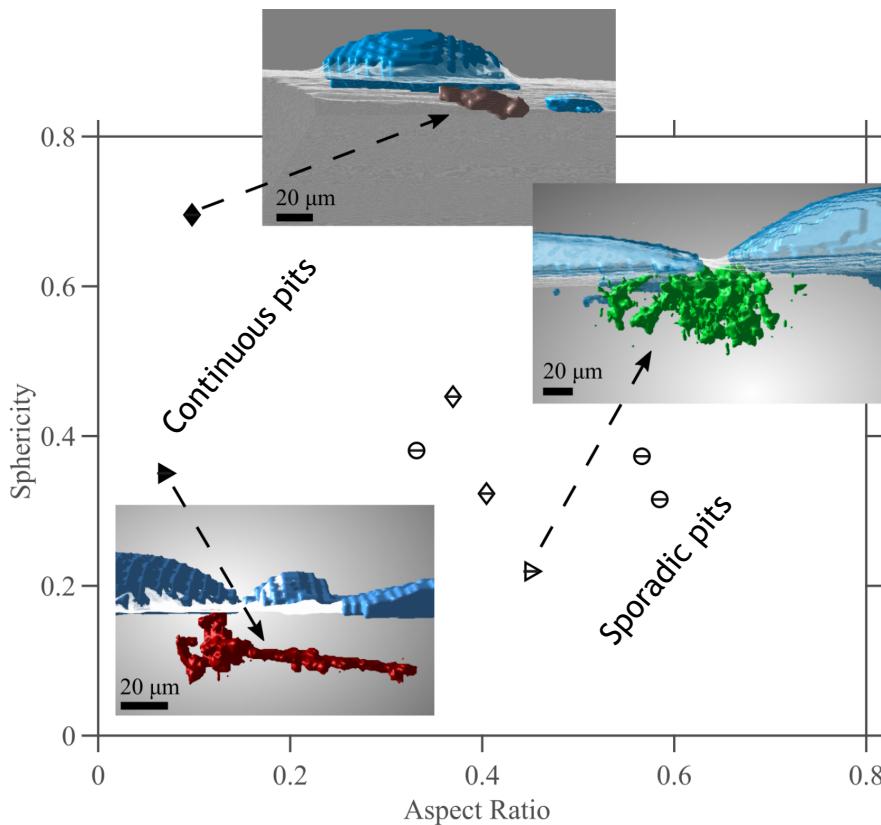
Potentiostatic holds above and below  $E_{\text{ptp}}$  in a similar Al material show that pit morphology above and below  $E_{\text{ptp}}$  resembles those observed for mode 1 and mode 2 growth

**We speculate that the two growth modes result from the potential within the pit dropping below  $E_{\text{ptp}}$**



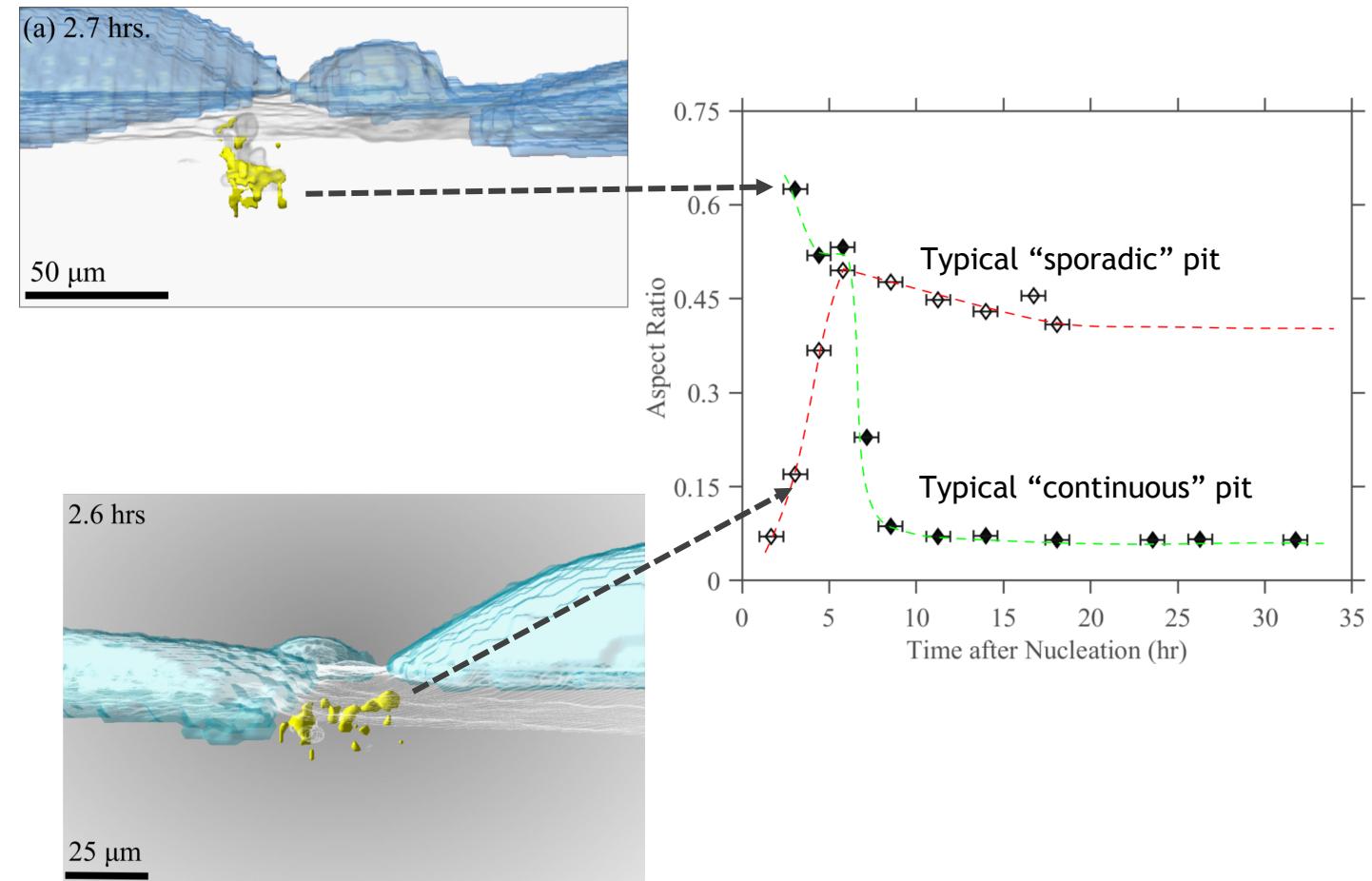
- Pit growth in 4N-Al is not uniformly linear. Many nonlinearities are related to the repassivation of old tendrils and initiation of new tendrils during mode 1 growth.
- During mode 1 growth, pits add volume in a heterogenous manner
- During mode 2 growth, most (all?) of the surface of the pit remains active up to pit repassivation
- A clear transition in the rate of pit growth was observed when the pit ceased growing into new material and instead began to expand roughly uniformly
- These two manners of growth produced pits with very different morphologies
  - **in-situ data suggests that certain pit morphologies (elongated/tunnel-like) result in sustained/constant growth**

# Is mode 2 growth dependent on pit morphology?



Plots of final pit sphericity versus final pit aspect ratio (for pits larger than 500  $\mu\text{m}$ ) indicate that sustained mode 2 growth is associated with elongated pits

**But which comes first? Does pit morphology control pit growth kinetics or vice versa?**



In-situ data indicates that aspect ratio is roughly constant after the first 5-10 hours of growth. **Morphology appears to influence pit growth kinetics!**