

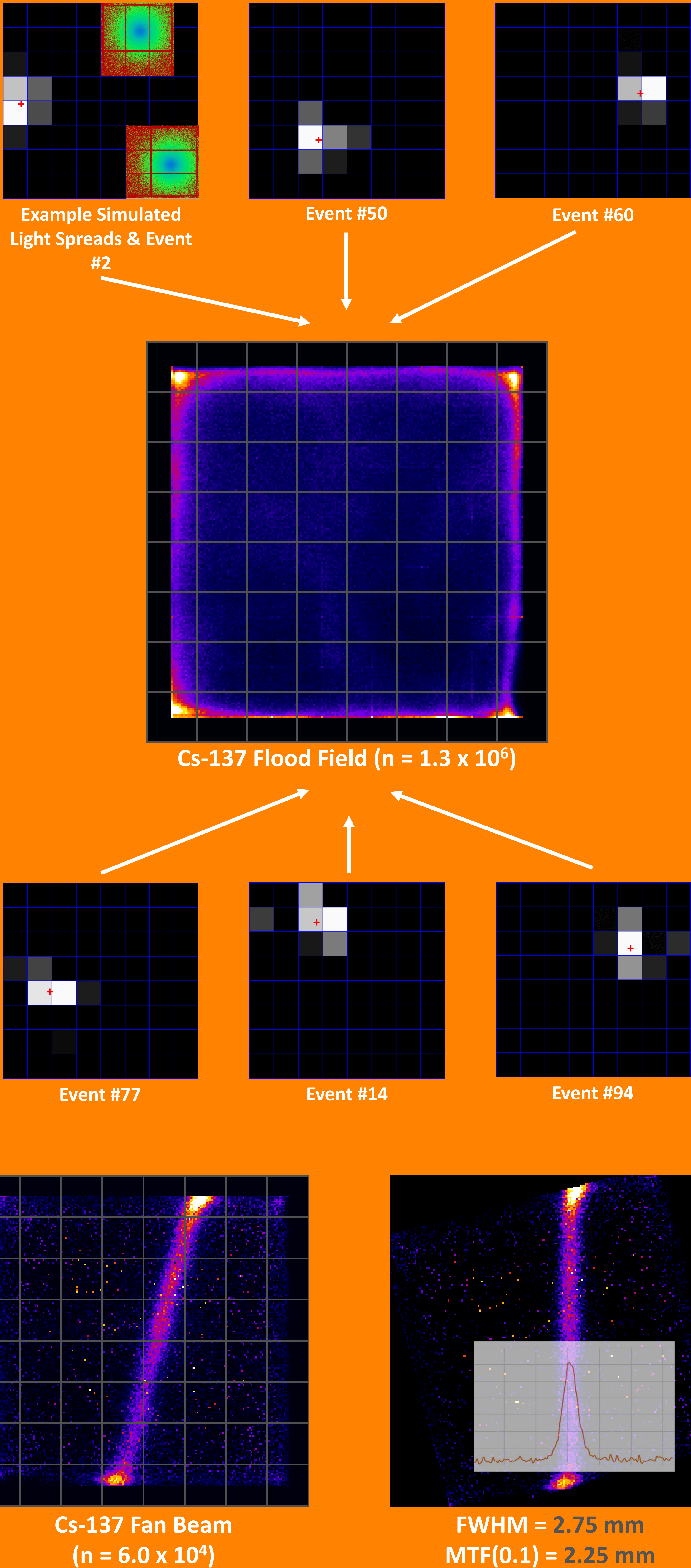
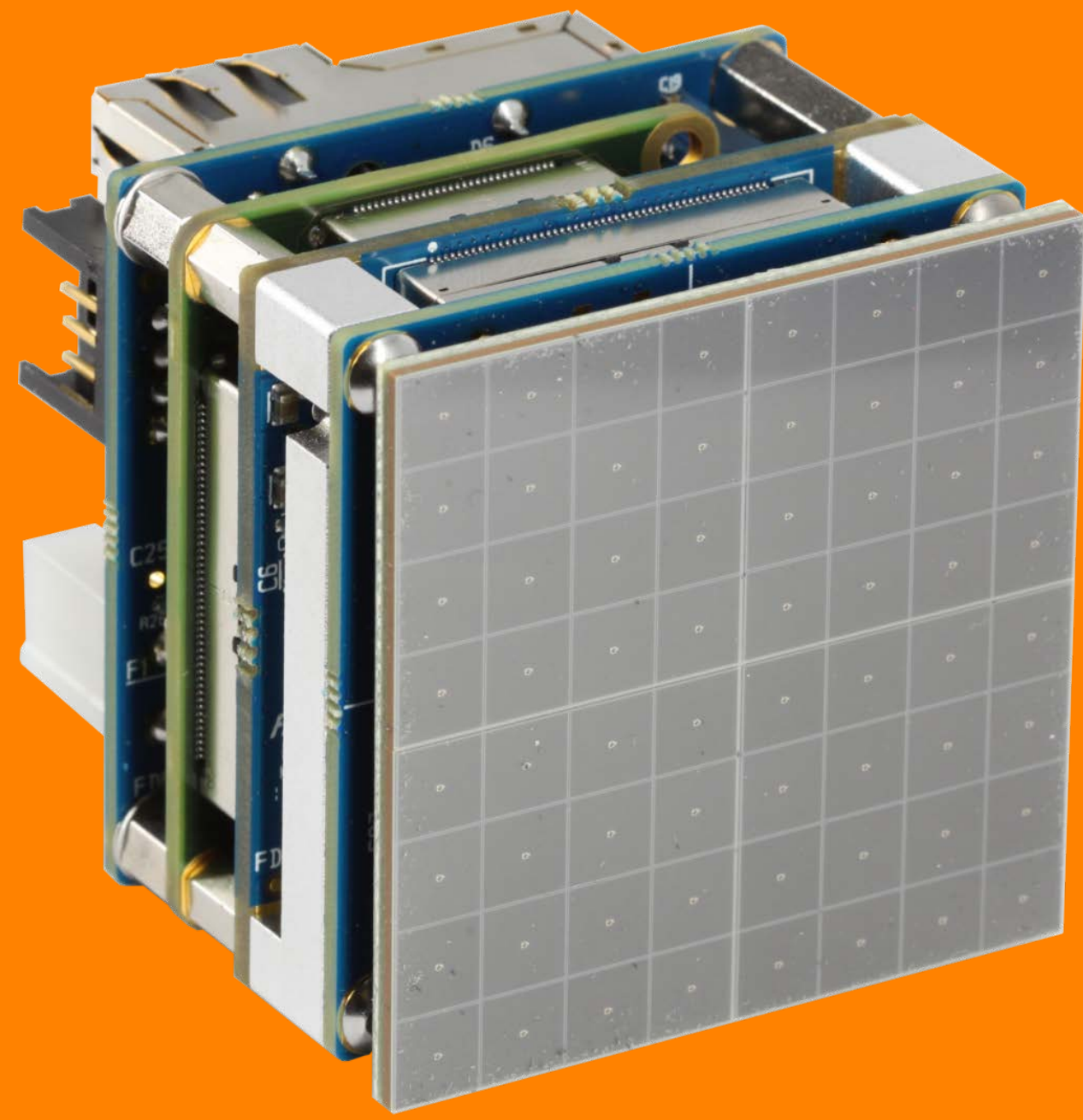
Design Investigation of a Scalable Fast Neutron Radiography Panel

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- ### INTRODUCTION
- Advances in flat-panel radiography device design have increased the use of radiation imaging as a nondestructive evaluation tool
 - Neutron radiography offers many advantages compared to photon-based radiography [1]
 - Neutrons penetrate dense, high-Z metals more effectively than photons
 - Typical neutron imaging systems [2,3]:
 - Large, immobile neutron facilities
 - Reliant on absorption-based conversion
 - Uses a thin (<1mm) scintillator, mirror, and camera
 - High resolution with cold neutrons
 - Poor image resolution with fast neutrons
 - A flat-panel fast-neutron radiography imager must:
 - Have a compact and portable form factor
 - Use proton recoil instead of absorption
 - Use thick (>1mm) higher efficiency scintillators
 - Be comprised of tileable readout modules
 - Achieve millimeter-scale resolution with fast neutrons

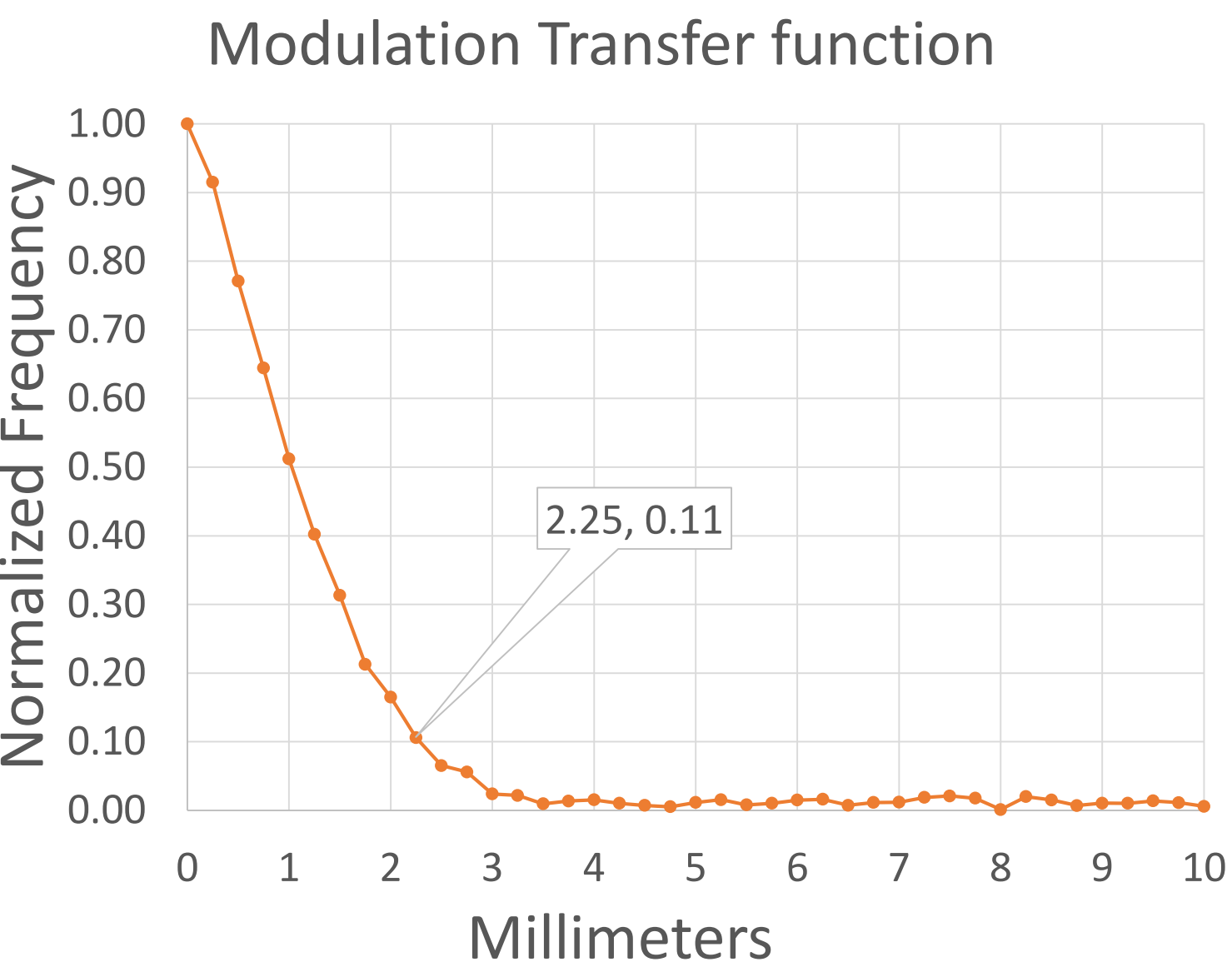
- ### METHODS
- Zemax simulations were used to simulate scintillation light spread on silicon photomultipliers (SiPMs)
 - Simplified to a 3 x 3 area of SiPMs with Anger logic localization
 - Quantified differences between actual scintillation event position and computed event position with varying light spreader thicknesses
 - Tileable detector module assembled using:
 - Ideas ROSSPAD readout module
 - 8 by 8 array of 6 mm SensL MICROFJ-60035-TSV SiPMs
 - 3 mm of Eljen Technologies EJ-200 scintillator
 - Polycarbonate light spreader
 - Data collection and processing methods were developed
 - Packet capture data processed and stored in a SQLite database file
 - Using flood field illumination data, background, noise, and gain corrections were generated for each SiPM
 - Scintillation events were localized using a dual 1D Gaussian fitting method
 - Localized events were combined into high-resolution energy weighted and unweighted radiographs
 - A fan beam image was generated using a narrowly collimated Cs-137 source
 - The spatial resolution of the system was determined using the full-width half-max (FWHM) and modulation transfer function (MTF) of the fan beam

Proper calibration and scintillation event localization yield sub-SiPM spatial resolution.



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- ### RESULTS
- 3 mm thick light spreader allows for the best localization based on Anger logic methods
 - Gaussian localization methods provide better continuous event localization compared to nearest neighbor Anger logic localization
 - Precise background, noise, and gain correction drastically improves localization accuracy within the detector
 - Fan beam measurements using Cs-137 show a spatial resolution of 2.25 mm
 - Spatial resolution is approximately 1/3 the pitch of the SiPMs, effectively turning every SiPM into 9 pixels
 - Goal of sub-SiPM resolution achieved



- ### FUTURE WORK
- Edge correction to spread events to edge of the ROSSPAD
 - Characterize spatial resolution using neutrons
 - Build a prototype flat-panel neutron radiography imager
 - Improve localization methods to span across multiple adjacent ROSSPAD readout modules
 - Develop and characterize thicker, segmented scintillator blocks
 - Increase spatial resolution to 1.25 - 1.00 mm (1/4 - 1/6 SiPM pitch)

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