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Novel Focused Ion Beam Applications using the Raith VELION



FIB Capabilities
available for
user projects

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Ion Implantation for Defect Creation



Different materials require different ion species

- Diamond: Si, Ge, Sn, Pb, N, Ga, Ni, ...?
- SiC: N, Cr, Er
- ZnO: In
- ZnS: Cu

1	H
3	Li
4	Be
11	Na

12	Mg
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19	K
20	Ca
21	Sc
22	Ti
23	V
24	Cr
25	Mn
26	Fe
27	Co
28	Ni
29	Cu
30	Zn
31	Ga
32	Ge
33	As
34	Se
35	Br
36	Kr

37	Rb
38	Sr
39	Y
40	Zr
41	Nb
42	Mo
43	Tc
44	Ru
45	Rh
46	Pd
47	Ag
48	Cd
49	In
50	Sn
51	Sb
52	Te
53	I
54	Xe

55	Cs
56	Ba
57	La
*	Hf
72	Ta
73	W
74	Re
75	Os
77	Ir
78	Pt
79	Au
80	Hg
81	Tl
82	Pb
83	Bi
84	Po
85	At
86	Rn

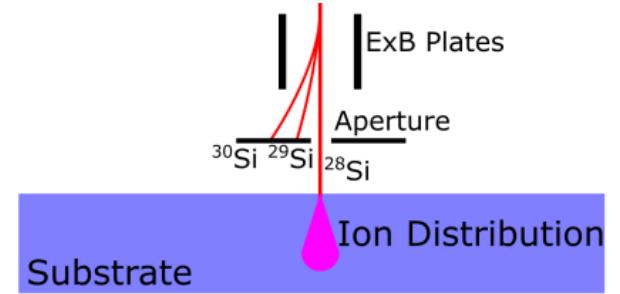
87	Fr
88	Ra
89	Ac
*	104
*	Rf
105	Db
106	Sg
107	Bh
108	Hs
109	Mt
110	Ds
111	Rg
112	Cn
113	Nh
114	Fl
115	Mc
116	Lv
117	Ts
118	Og

Green: Demonstrated at SNL

Purple: Attempting at SNL

Yellow: Demonstrated at other lab

*	58	Ce	59	Pr	60	Nd	61	Pm	62	Sm	63	Eu	64	Gd	65	Tb	66	Dy	67	Ho	68	Er	69	Tm	70	Yb	71	Lu
*	90	Th	91	Pa	92	U	93	Np	94	Pu	95	Am	96	Cm	97	Bk	98	Cf	99	Es	100	Fm	101	Md	102	No	103	Lr
*																												



2	He
5	B
6	C
7	N
8	O

9	F
10	Ne
13	Al
14	Si
15	P

16	S
17	Cl
18	Ar
34	Se
35	Br

36	Kr
52	Te
53	I
54	Xe
84	Po

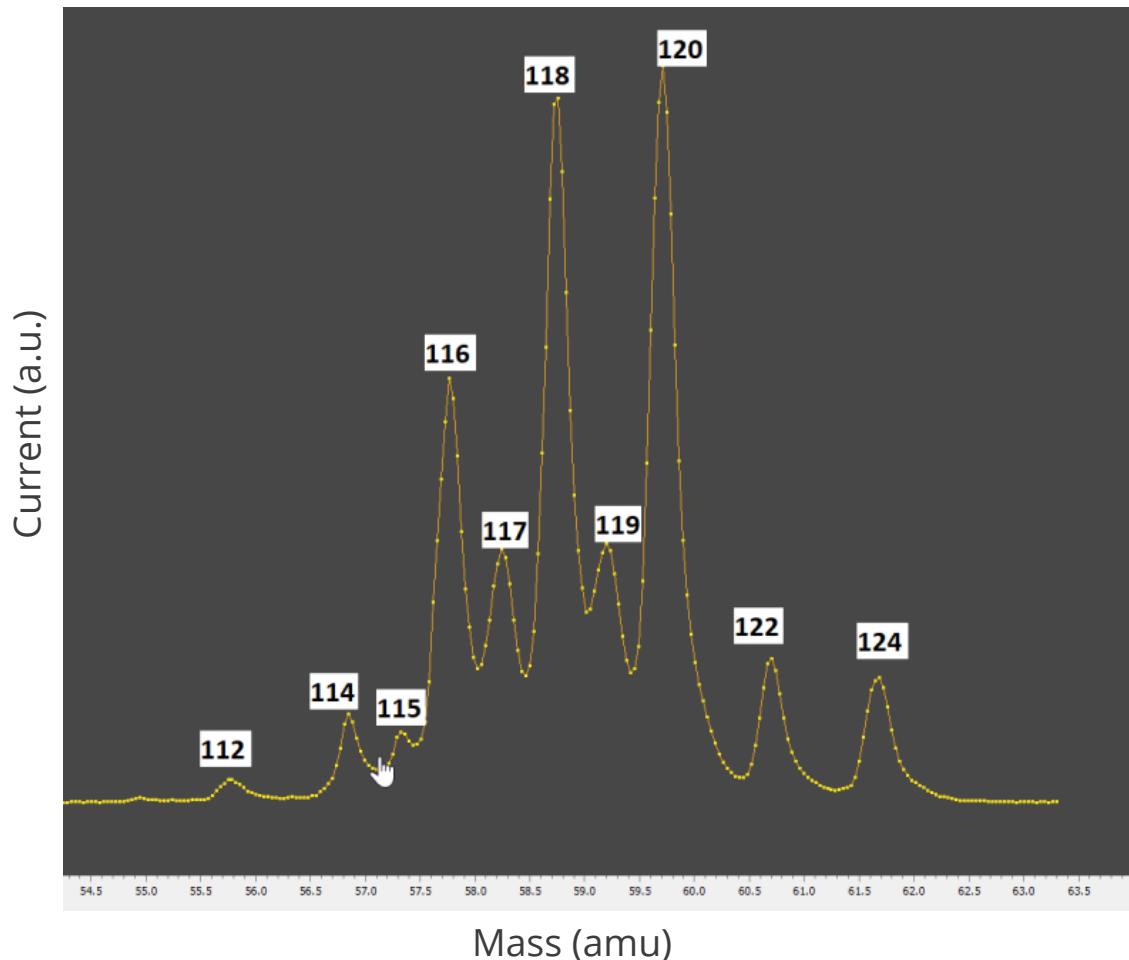
85	At
86	Rn
116	Lv
117	Ts
118	Og

115	Mc
116	Lv
117	Ts
118	Og
119	Hg

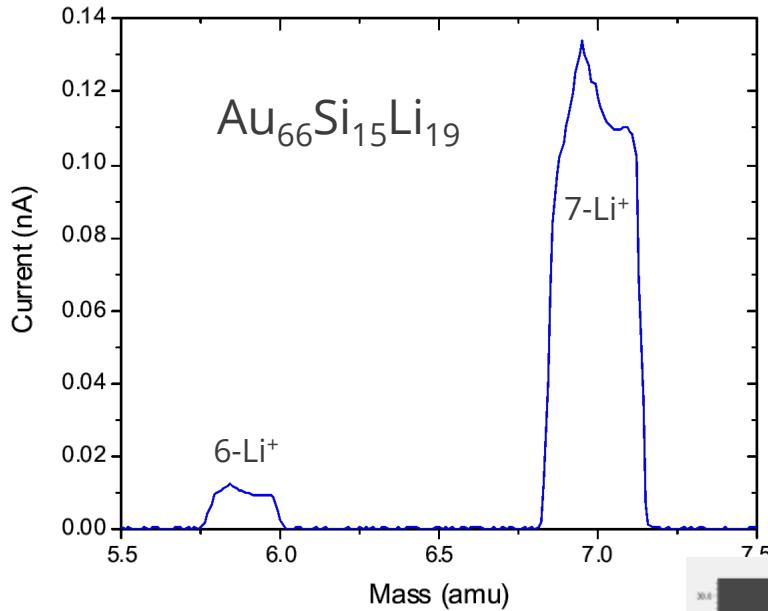
Example 1: Many Ion Species

Si, Ge, Sn implantation for creating group-IV defects in diamond

- High mass-resolution mode
 - Resolve all Sn⁺⁺-isotopes, $\frac{m}{\Delta m} > 60 !!!$
 - Spot size < 50 nm @ 56 keV / 28 kV
- High dose implants, enabled by **>300 pA** current

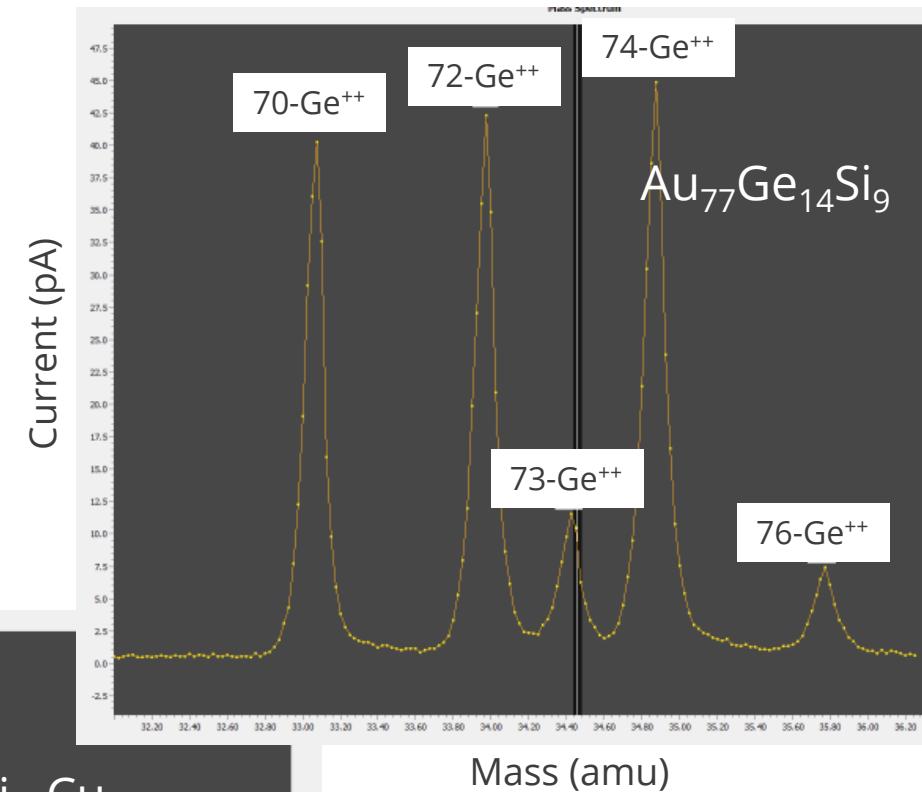
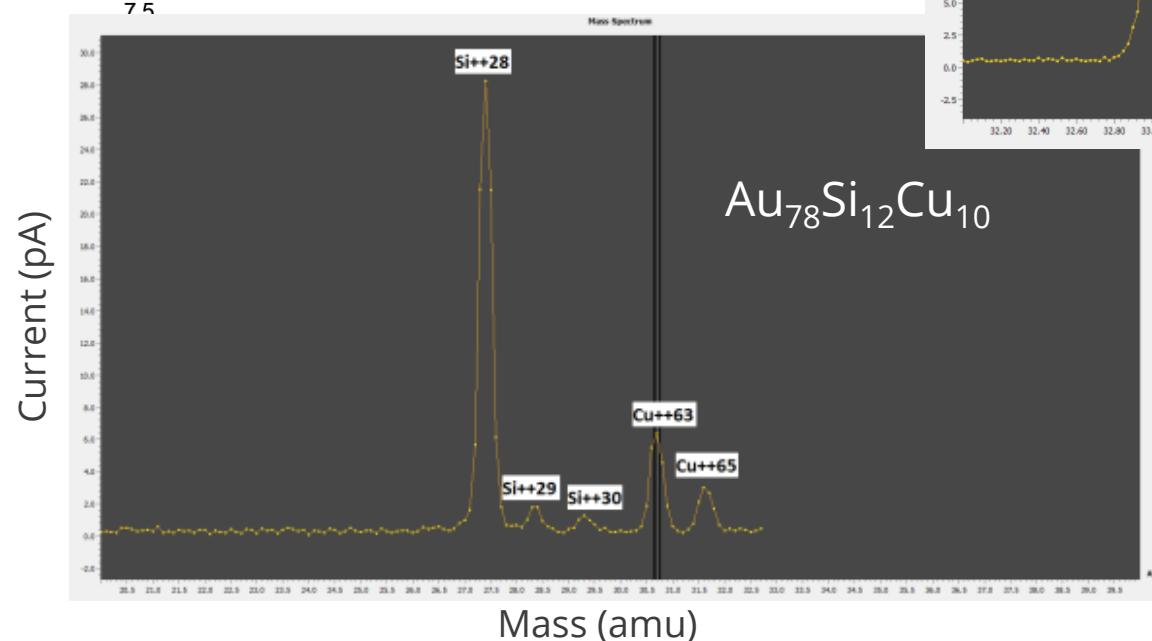


Mass Spectra of Different LMAIS



Not shown here:

1. $\text{Au}_{78}\text{Si}_{12}\text{Er}_{10}$
2. $\text{Au}_{68}\text{Ge}_{22}\text{Cr}_{10}$
3. $\text{Au}_{65}\text{Si}_{24}\text{Zn}_{11}$



7 different sources
on the VELION

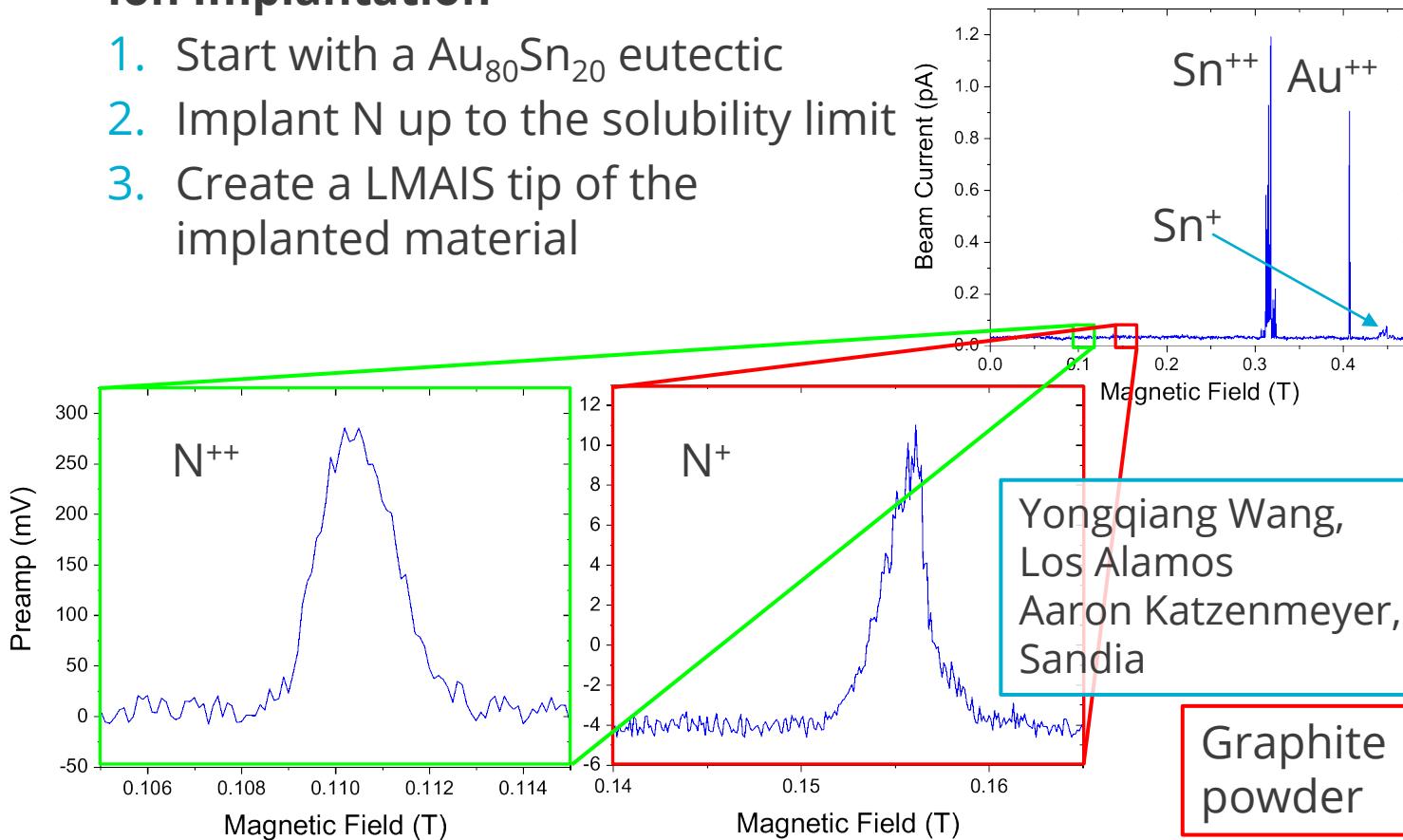
Nitrogen and Carbon as LMAIS FIB Source

- N is relevant for diamond nitrogen-vacancy (NV) centers
- C for creating vacancies in diamond without adding in impurity atoms

→ How to create a low melting point N or C containing material?

Ion Implantation

1. Start with a $\text{Au}_{80}\text{Sn}_{20}$ eutectic
2. Implant N up to the solubility limit
3. Create a LMAIS tip of the implanted material



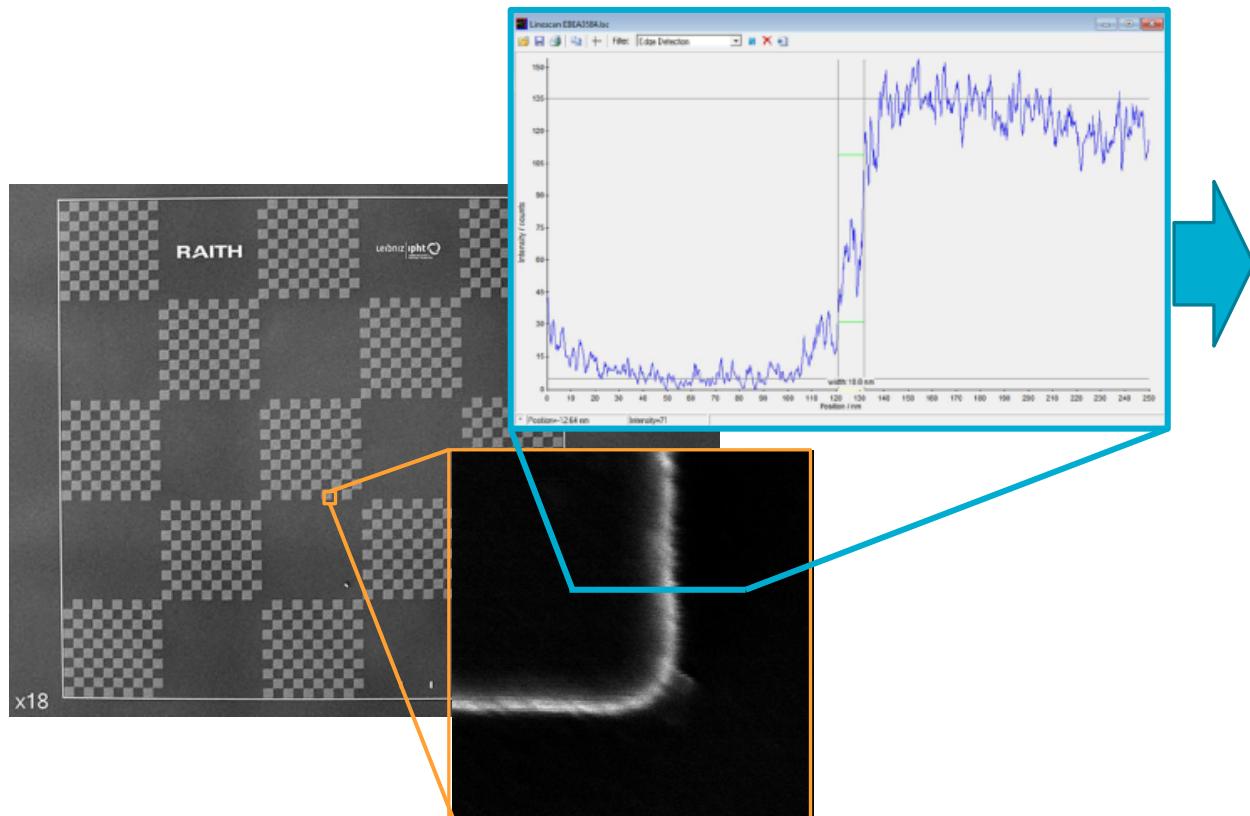
New alloys

1. AuSi eutectics can act as a host for other material
2. Start with AuSi near eutectic composition
3. Melt C inside AuSi to form AuSiC

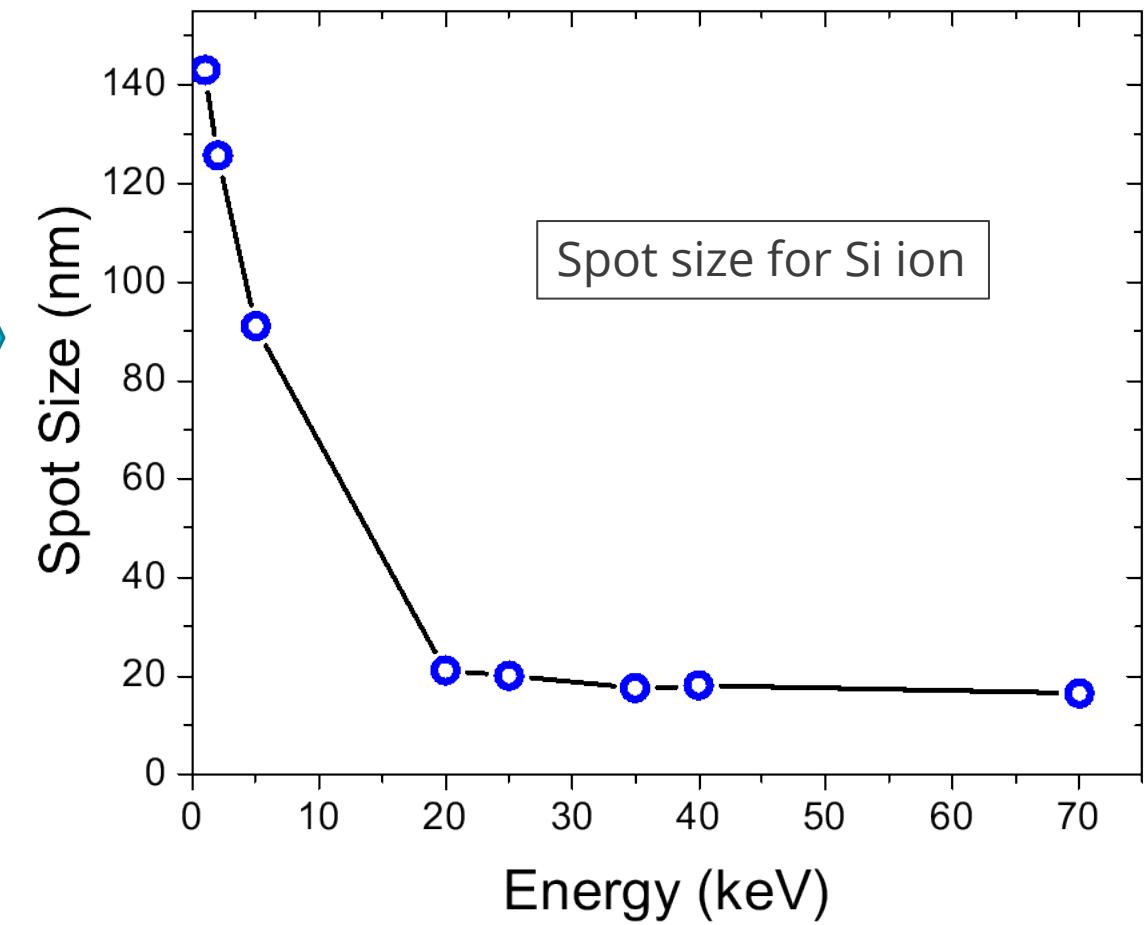


Example 2: Low Energy Implantation

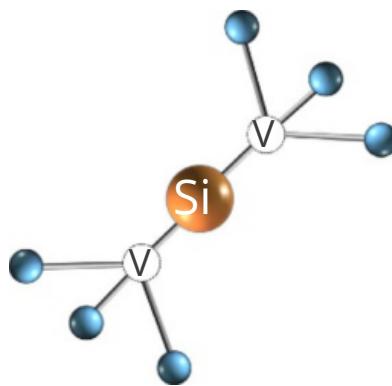
- To date, processed 17 samples



< 20 nm spot size down to 20 keV



Deterministic Ion Implantation

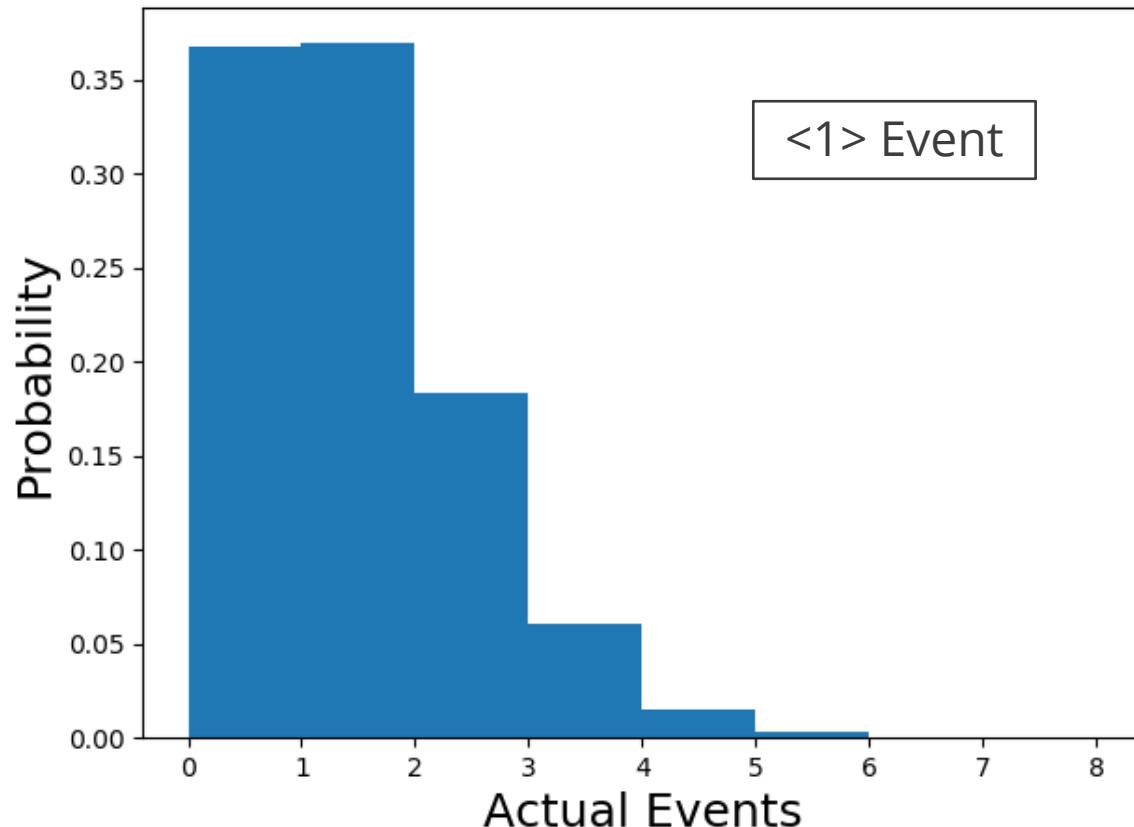


Y. Zhou et al., Nat. Comm. 8, 14451
(2017)

- Solid-state defects enable scalable quantum applications
- Color-centers are possible candidate
 - Single photon emitters require low number of ions

Typical Ion Implantation Experiment:

- Measure Beam Current, then do timed implantation
 - No real-time feedback of beam current
 - Limited by Poisson statistics



Example 3: Ion Counting

- Solid-state defects enable scalable quantum applications
- Color-centers are possible candidate
 - Single photon emitters require low number of ions

Typical Ion Implantation Experiment:

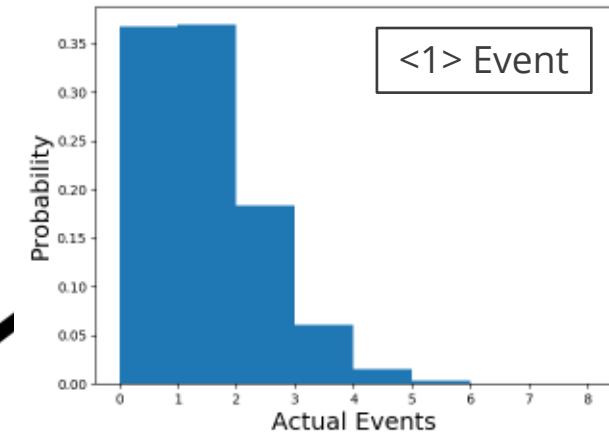
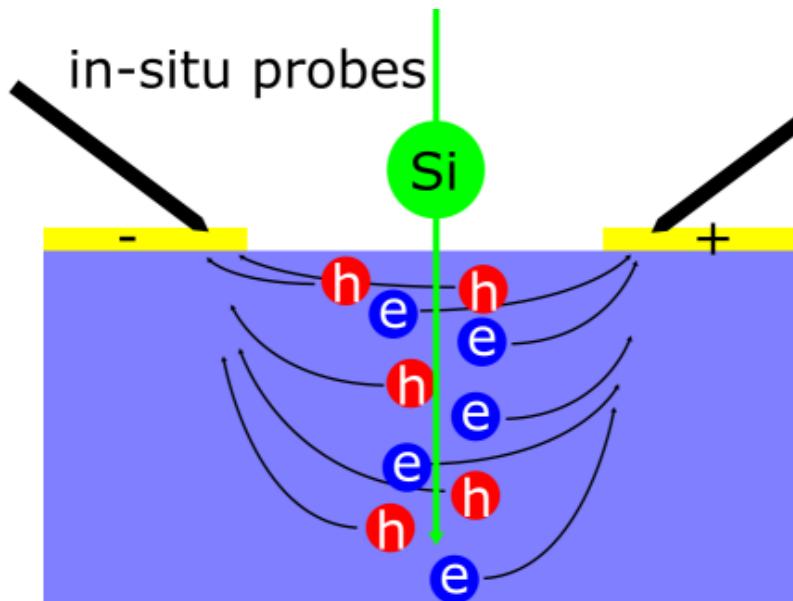
- Measure Beam Current, then do timed implantation
 - No real-time feedback of beam current
 - Limited by Poisson statistics

1. Few-ion implants dominated by Poisson statistics

→ In-situ counting of ions can beat Poisson statistics

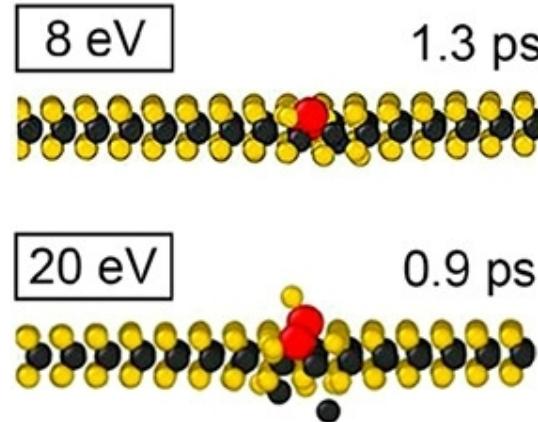
$$\text{Yield} = \frac{\text{\#Measured SiV}}{\text{\#Implanted Si}}$$

December 7, 2:00 PM - EQ01.09.03
"In Situ Ion Counting for Deterministic Placement of Single Photon Emitters"

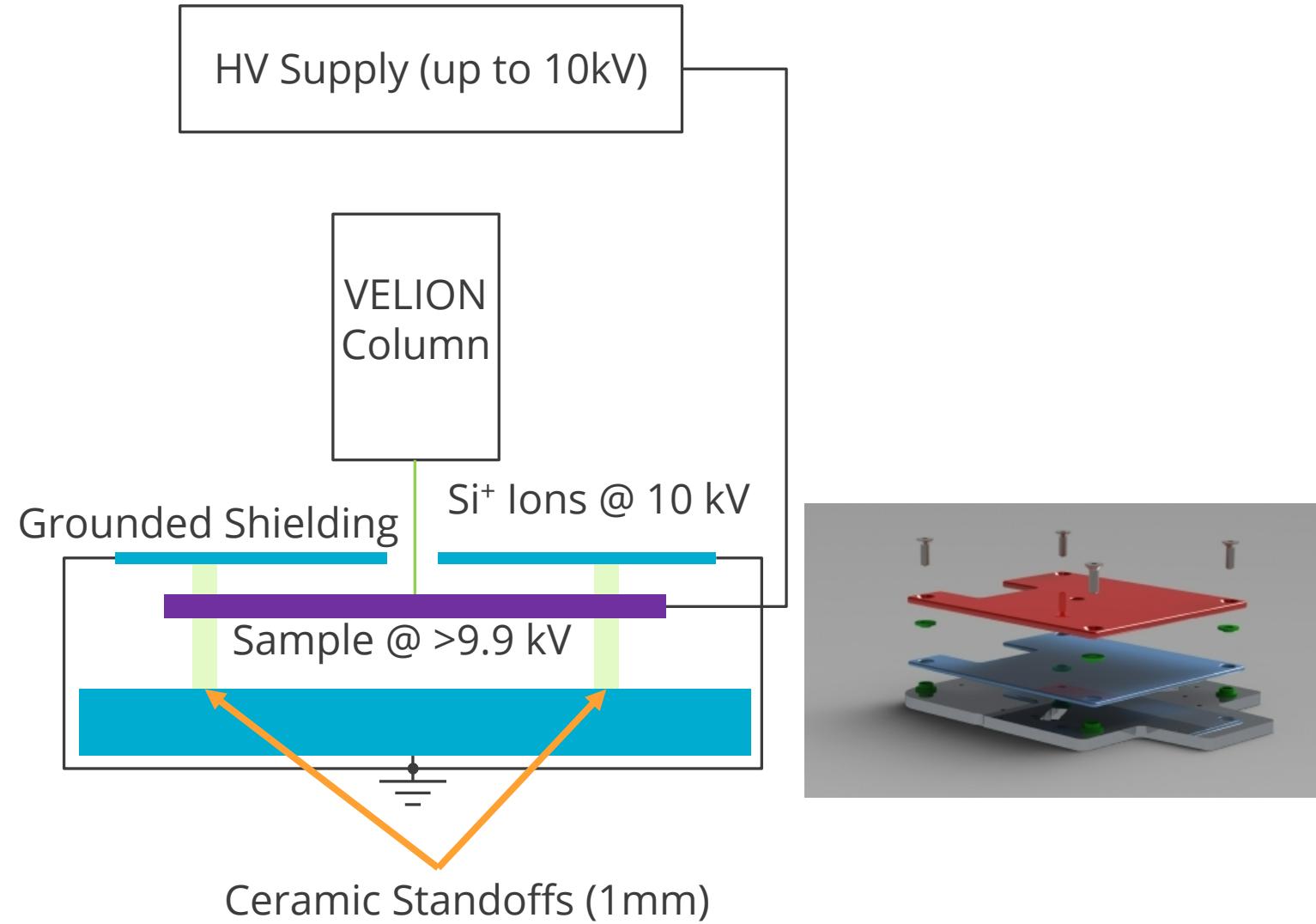


Example 4: Ultra-Low Energy Implantation

- Deterministic targeting of monolayers requires < 100 eV ion landing energy
- Low acceleration ~10 kV + biased sample to adjust landing energy



Lin et al., ACS Nano, 14, 4, 3896-3906 (2020)



Conclusion

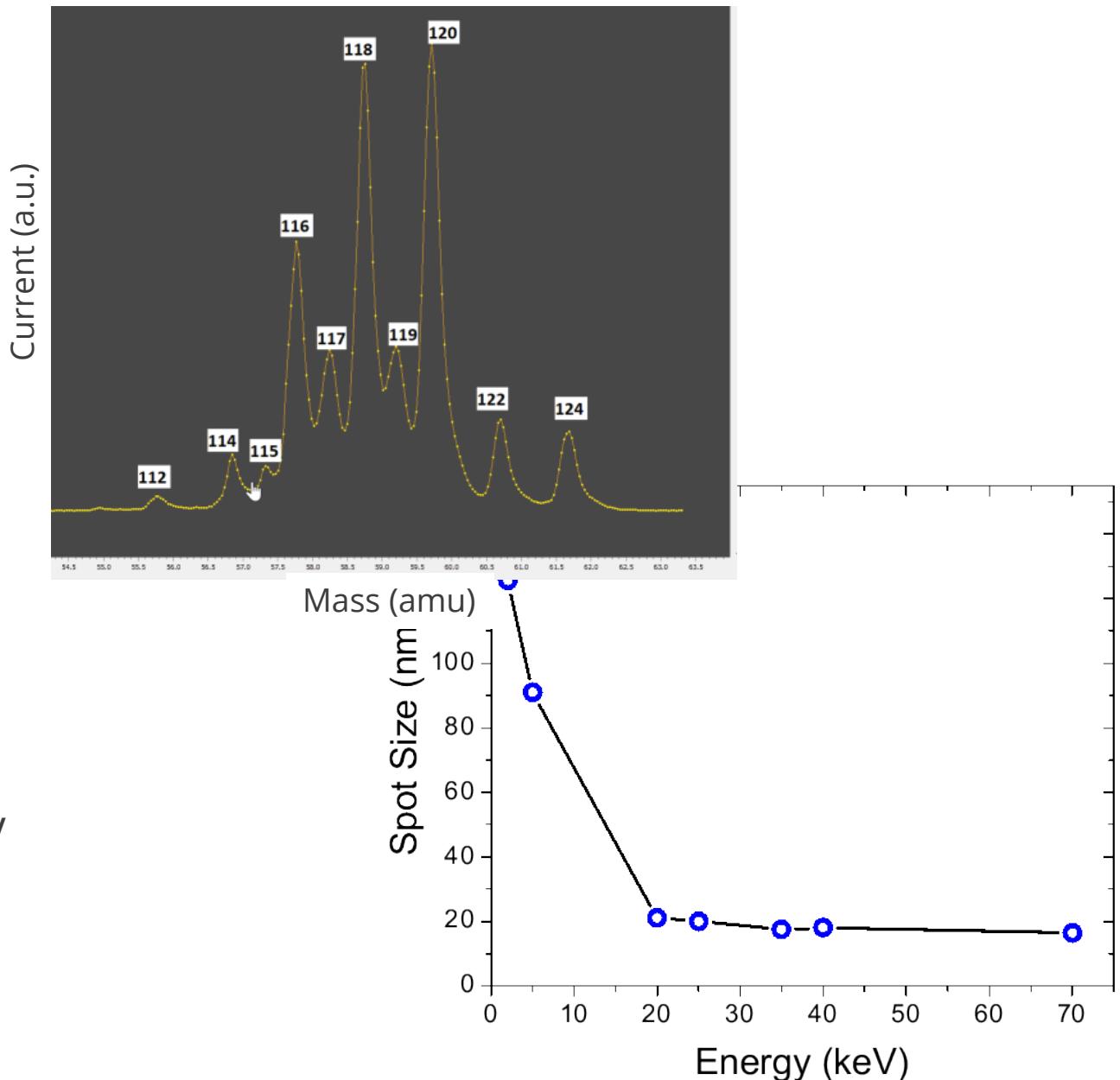


7 different LMAIS to date

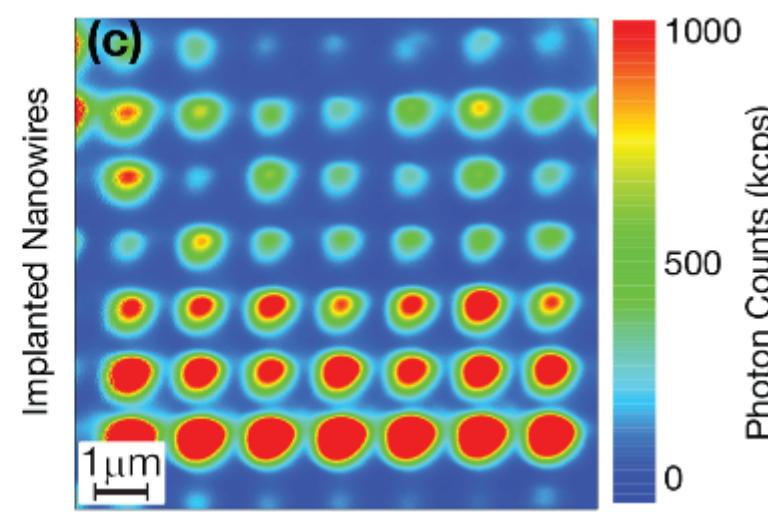
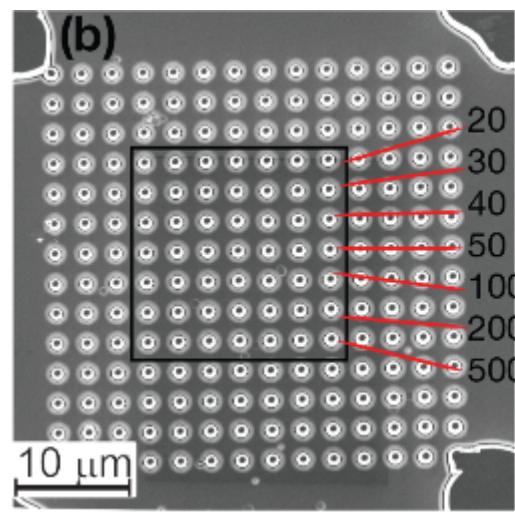
17 samples implanted to date

Energy range from 1 keV to 70 keV

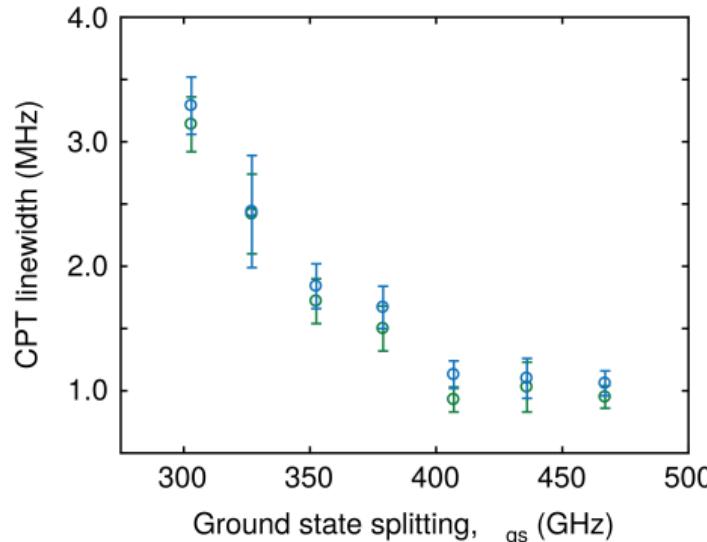
“Everyday” spot size < 30 nm for > 20 keV



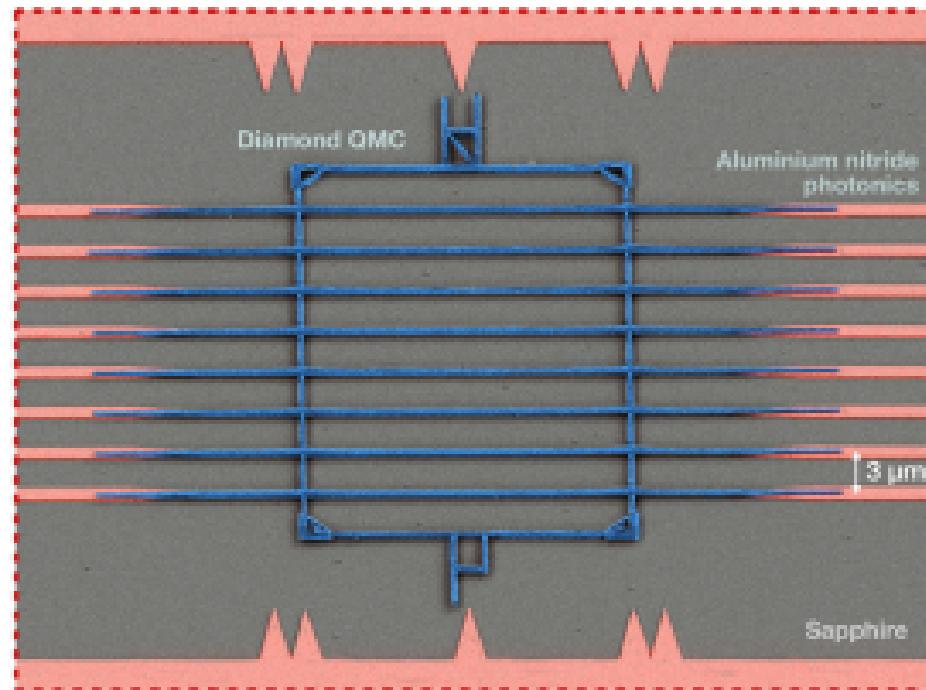
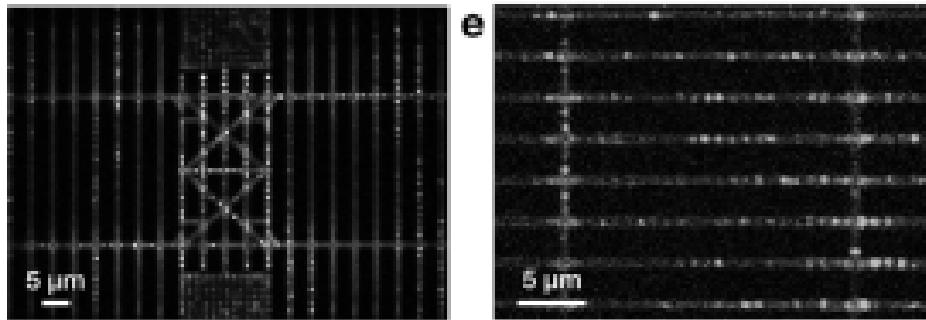
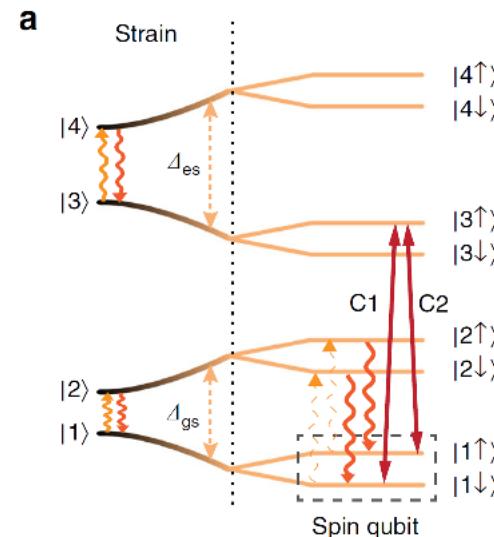
Examples of FIB Implantation



L. Marseglia et al., Opt. Express 26, 80 (2018)



Y.-I. Sohn et al., Nat. Commun. 9, 2012 (2018)



Noel H. Wan et al., arXiv 1911.05265 (submitted)