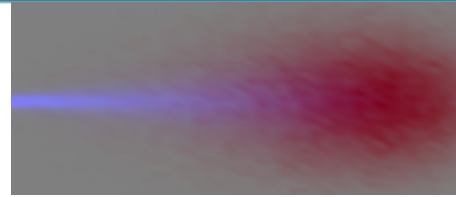
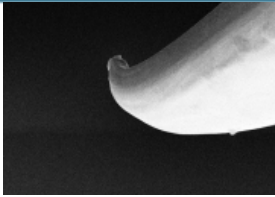
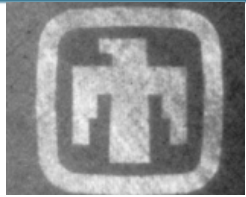




Novel Focused Ion Beam Applications using the Raith VELION



FIB Capabilities
available for
user projects

Michael Titze, Alex Belianinov, Anthony Flores,
Edward S. Bielejec

12/07/2021

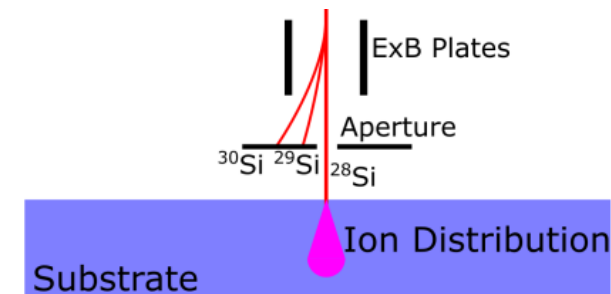


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Ion Implantation for Defect Creation

Different materials require different ion species

- Diamond: Si, Ge, Sn, Pb, N, Ga, Ni, ...?
- SiC: N, Cr, Er
- ZnO: In
- ZnS: Cu



Green: Demonstrated at SNL

Purple: Attempting at SNL

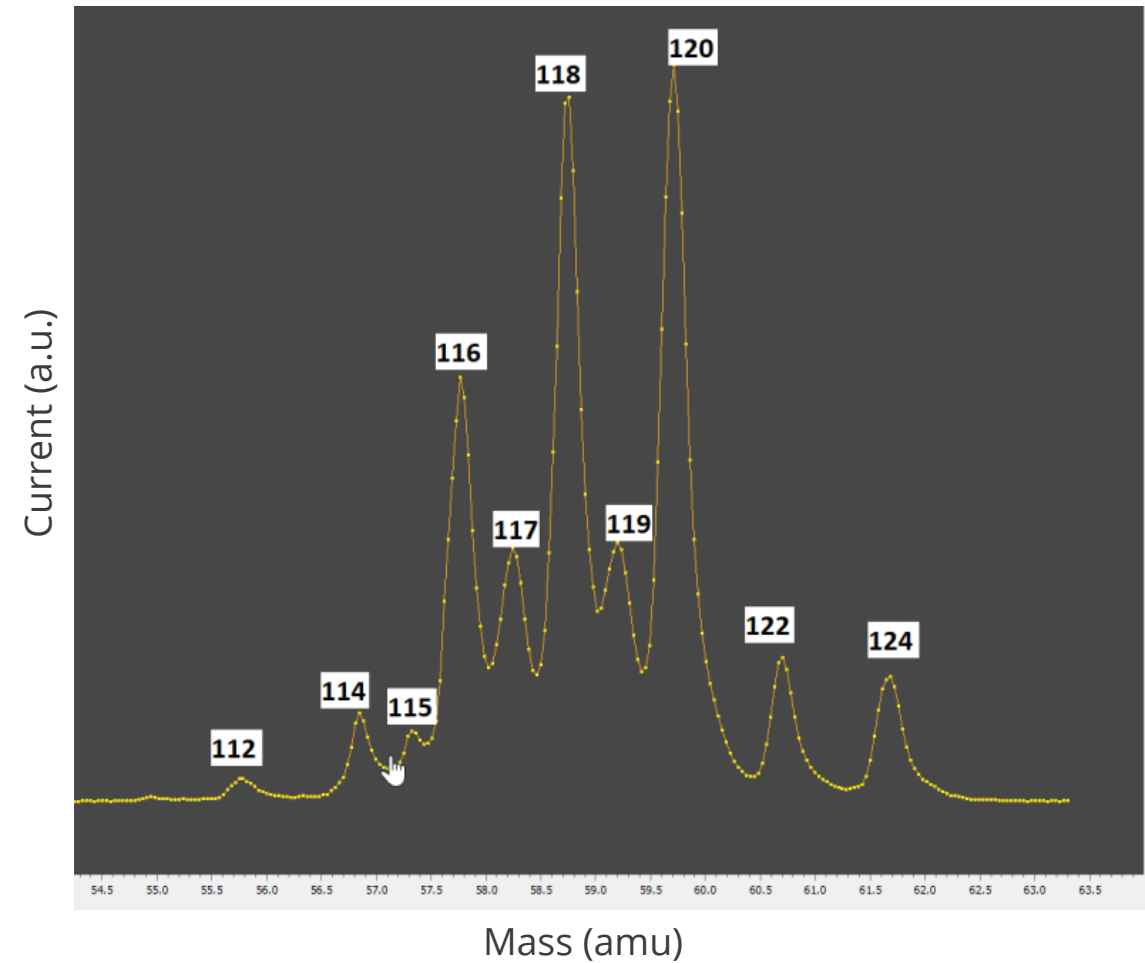
Yellow: Demonstrated at other lab

1 H																	2 He				
3 Li	4 Be															5 B	6 C	7 N	8 O	9 F	10 Ne
11 Na	12 Mg															13 Al	14 Si	15 P	16 S	17 Cl	18 Ar
19 K	20 Ca	21 Sc	22 Ti	23 V	24 Cr	25 Mn	26 Fe	27 Co	28 Ni	29 Cu	30 Zn	31 Ga	32 Ge	33 As	34 Se	35 Br	36 Kr				
37 Rb	38 Sr	39 Y	40 Zr	41 Nb	42 Mo	43 Tc	44 Ru	45 Rh	46 Pd	47 Ag	48 Cd	49 In	50 Sn	51 Sb	52 Te	53 I	54 Xe				
55 Cs	56 Ba	57 La	*	72 Hf	73 Ta	74 W	75 Re	76 Os	77 Ir	78 Pt	79 Au	80 Hg	81 Tl	82 Pb	83 Bi	84 Po	85 At	86 Rn			
87 Fr	88 Ra	89 Ac	**	104 Rf	105 Db	106 Sg	107 Bh	108 Hs	109 Mt	110 Ds	111 Rg	112 Cn	113 Nh	114 Fl	115 Mc	116 Lv	117 Ts	118 Og			
			*	58 Ce	59 Pr	60 Nd	61 Pm	62 Sm	63 Eu	64 Gd	65 Tb	66 Dy	67 Ho	68 Er	69 Tm	70 Yb	71 Lu				
			**	90 Th	91 Pa	92 U	93 Np	94 Pu	95 Am	96 Cm	97 Bk	98 Cf	99 Es	100 Fm	101 Md	102 No	103 Lr				

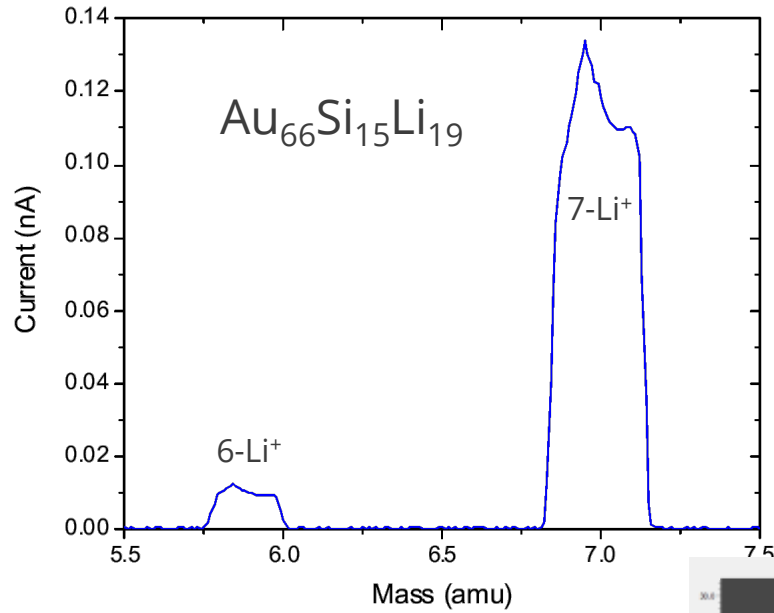
Example I: Many Ion Species

Si, Ge, Sn implantation for creating group-IV defects in diamond

- High mass-resolution mode
 - Resolve all Sn^{++} -isotopes, $\frac{m}{\Delta m} > 60 !!!$
 - Spot size < 50 nm @ 56 keV / 28 kV
- High dose implants, enabled by **>300 pA** current

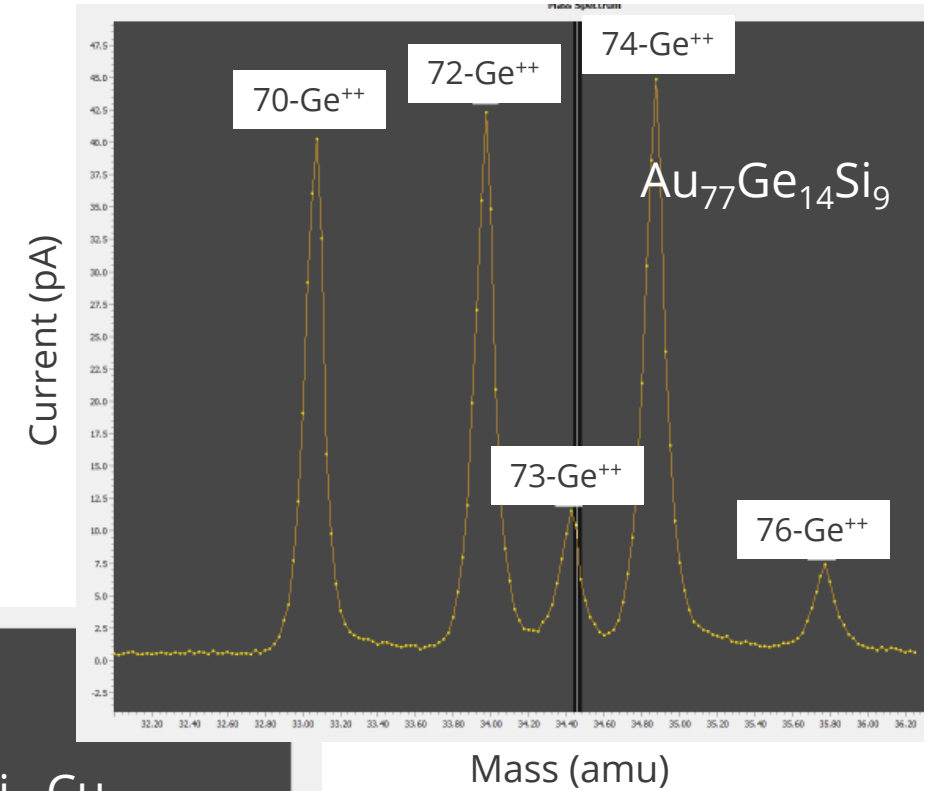
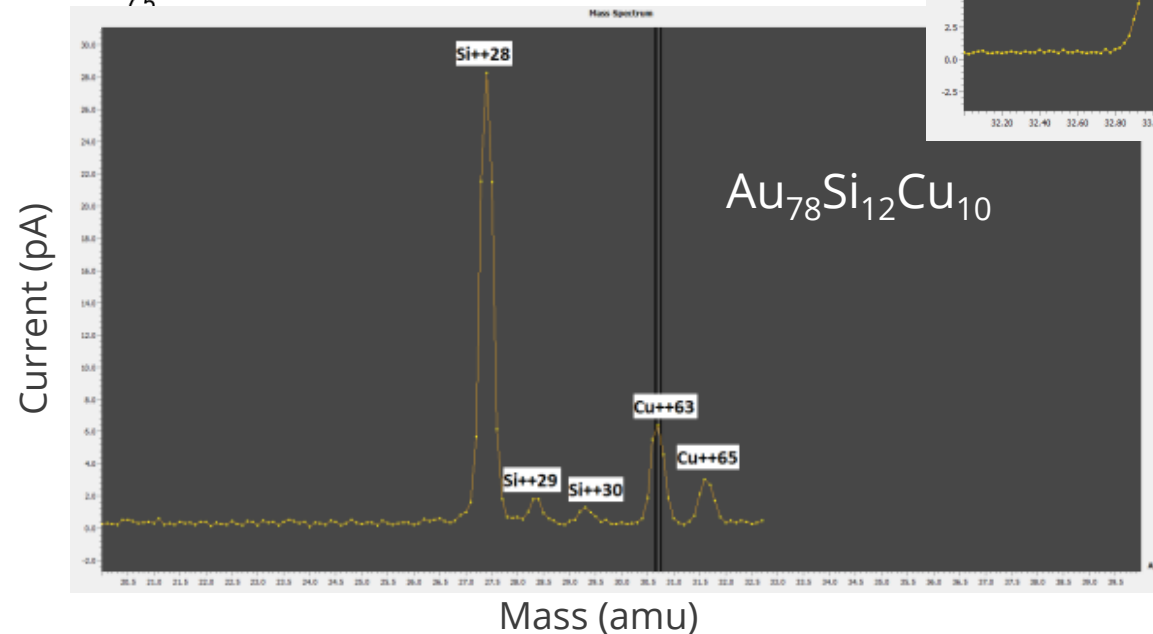


Mass Spectra of Different LMAIS



Not shown here:

1. $\text{Au}_{78}\text{Si}_{12}\text{Er}_{10}$
2. $\text{Au}_{68}\text{Ge}_{22}\text{Cr}_{10}$
3. $\text{Au}_{65}\text{Si}_{24}\text{Zn}_{11}$



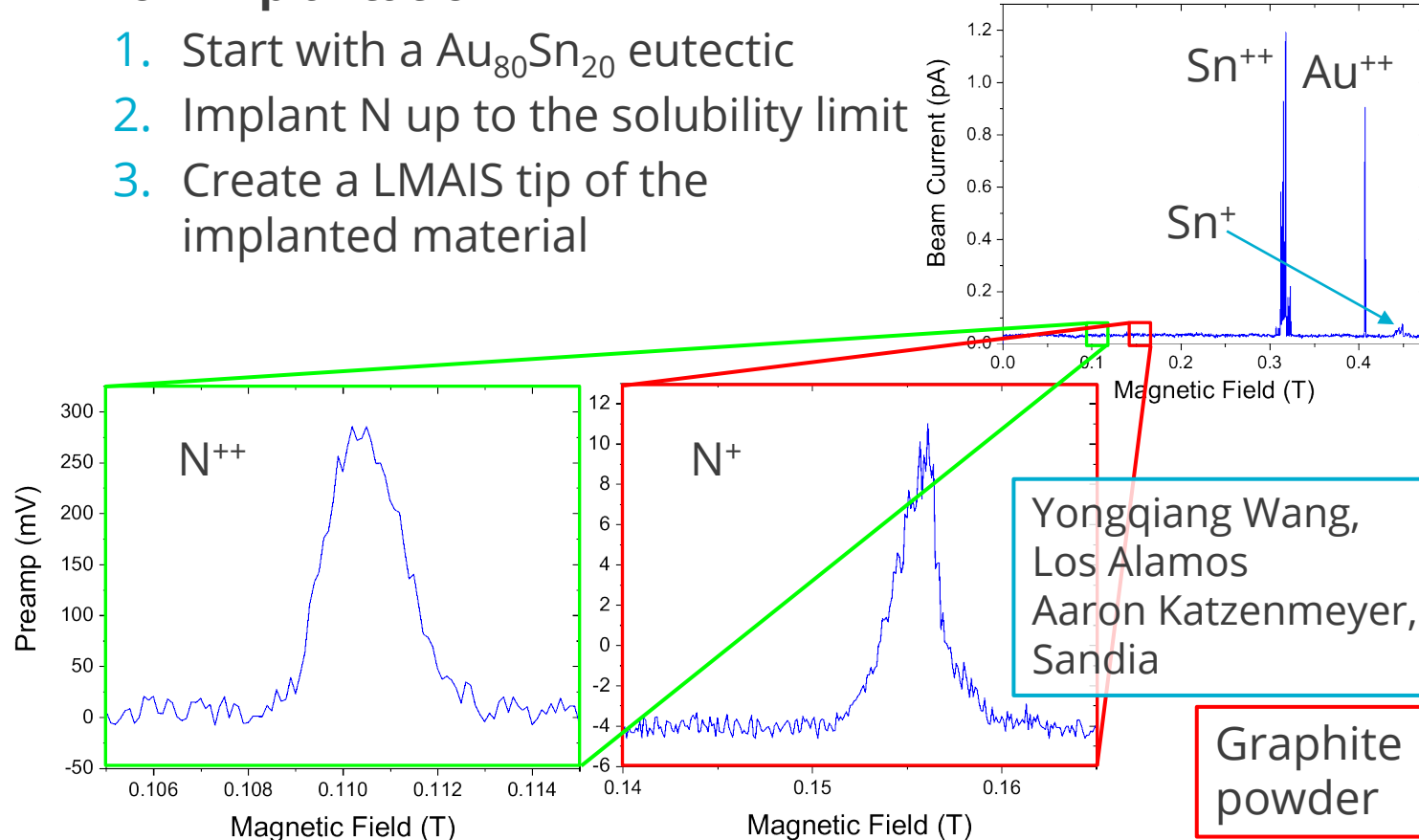
7 different sources
on the VELION

Nitrogen and Carbon as LMAIS FIB Source

- N is relevant for diamond nitrogen-vacancy (NV) centers
 - C for creating vacancies in diamond without adding in impurity atoms
- How to create a low melting point N or C containing material?

Ion Implantation

1. Start with a $\text{Au}_{80}\text{Sn}_{20}$ eutectic
2. Implant N up to the solubility limit
3. Create a LMAIS tip of the implanted material



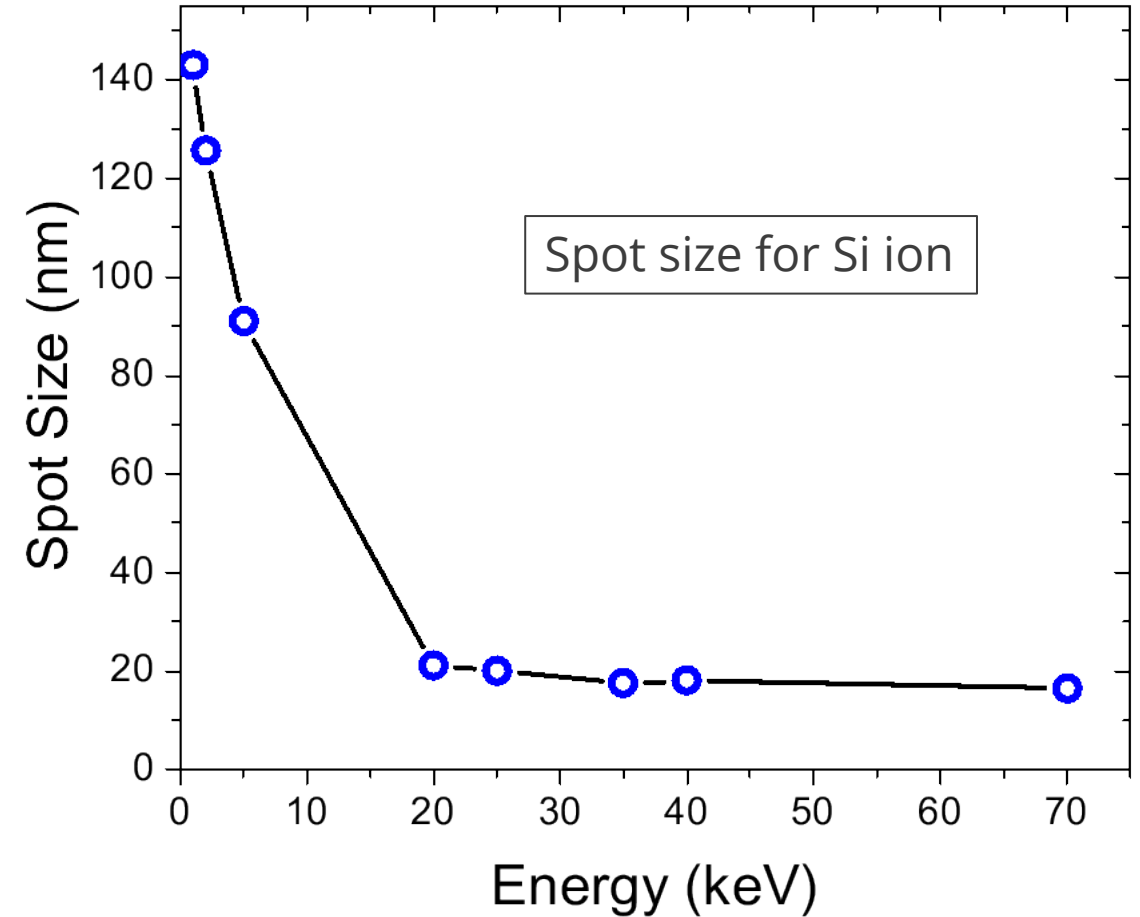
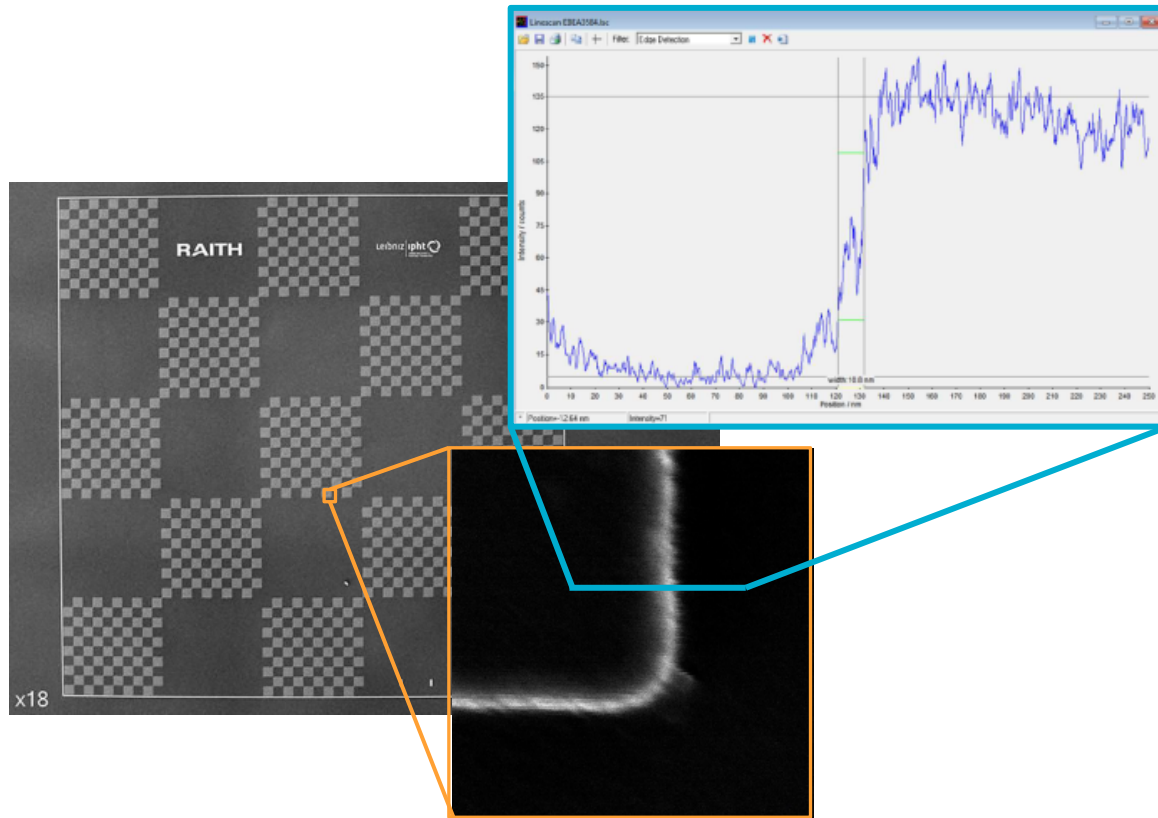
New alloys

1. AuSi eutectics can act as a host for other material
2. Start with AuSi near eutectic composition
3. Melt C inside AuSi to form AuSiC



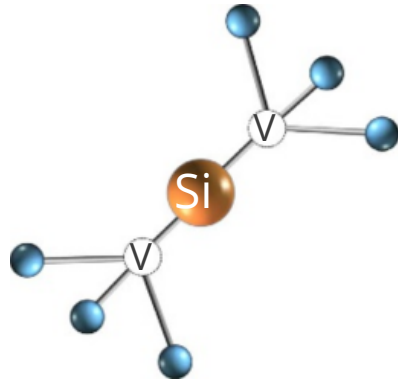
Example 2: Low Energy Implantation

- To date, processed 17 samples



< 20 nm spot size down to 20 keV

Deterministic Ion Implantation

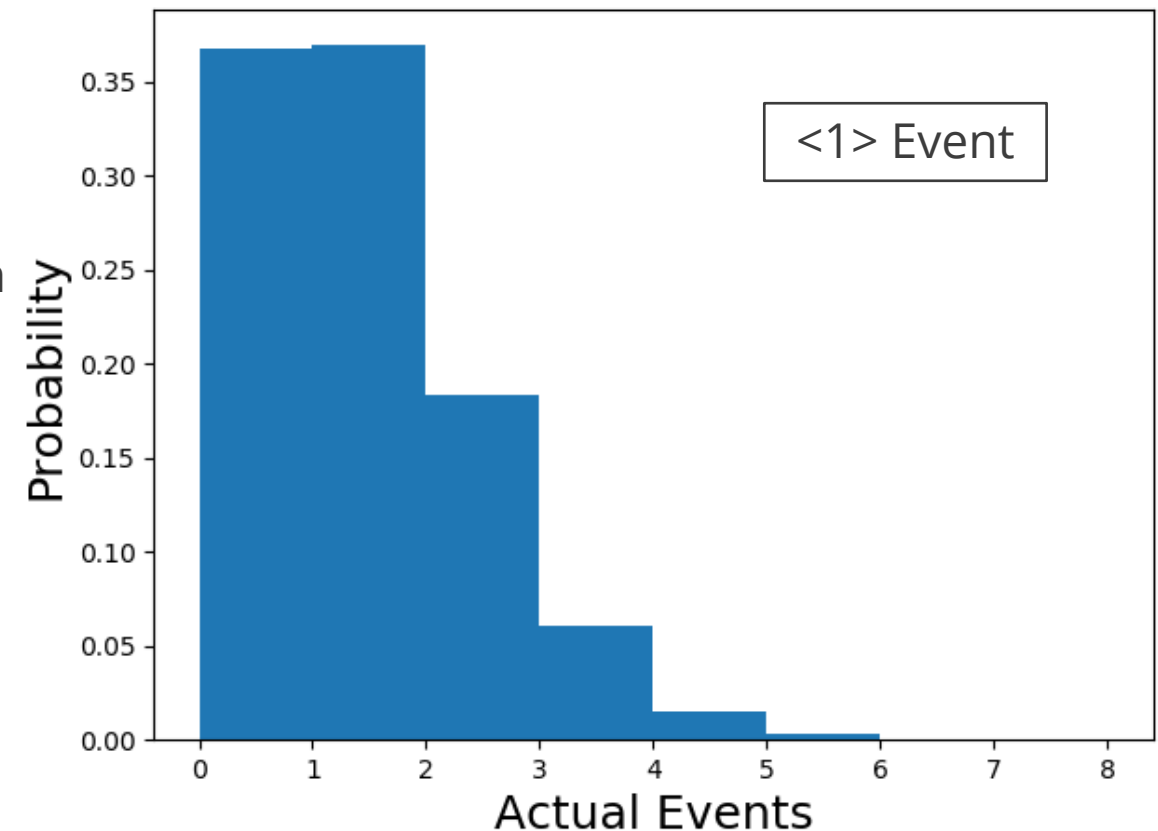


Y. Zhou et al., Nat. Comm. 8, 14451
(2017)

- Solid-state defects enable scalable quantum applications
- Color-centers are possible candidate
 - Single photon emitters require low number of ions

Typical Ion Implantation Experiment:

- Measure Beam Current, then do timed implantation
 - No real-time feedback of beam current
 - Limited by Poisson statistics



Example 3: Ion Counting

- Solid-state defects enable scalable quantum applications
- Color-centers are possible candidate
 - Single photon emitters require low number of ions

Typical Ion Implantation Experiment:

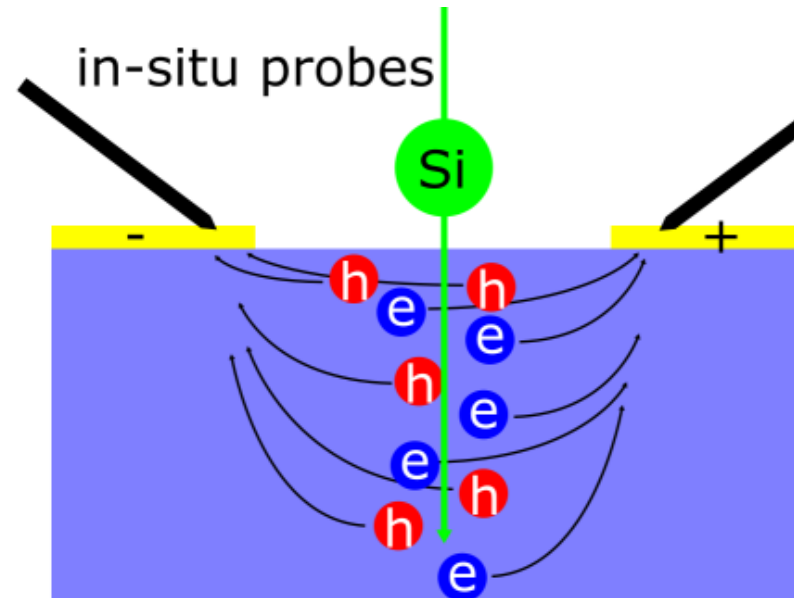
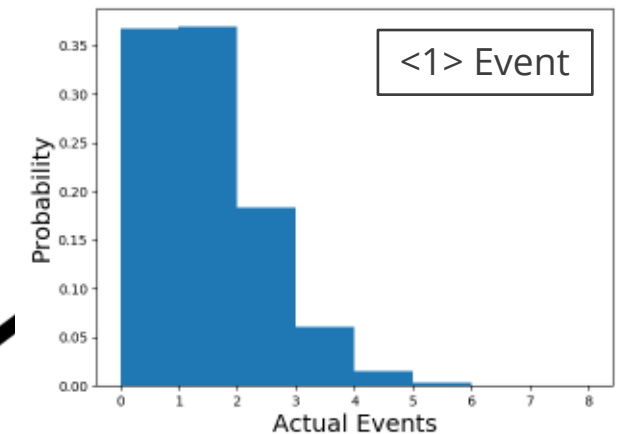
- Measure Beam Current, then do timed implantation
 - No real-time feedback of beam current
 - Limited by Poisson statistics

1. Few-ion implants dominated by Poisson statistics

→ In-situ counting of ions can beat Poisson statistics

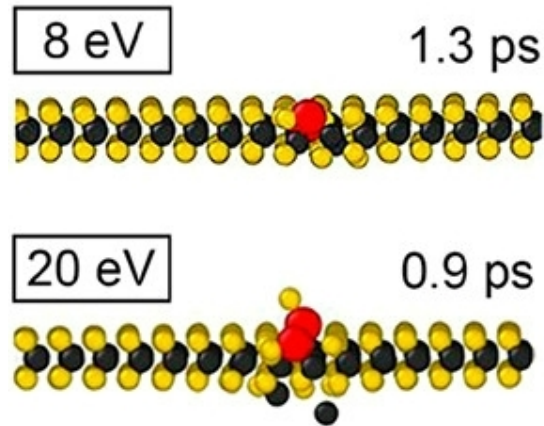
December 7, 2:00 PM - EQ01.09.03
"In Situ Ion Counting for Deterministic Placement of Single Photon Emitters"

$$\text{Yield} = \frac{\# \text{Measured SiV}}{\# \text{Implanted Si}}$$

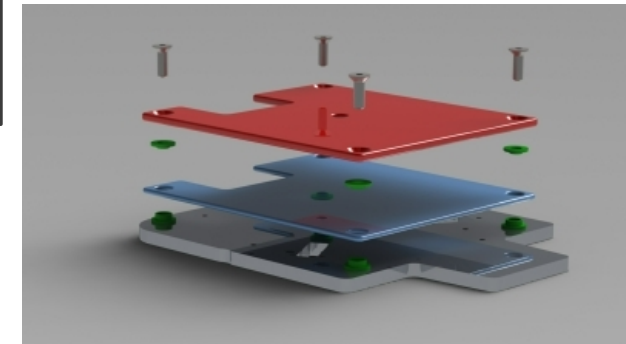
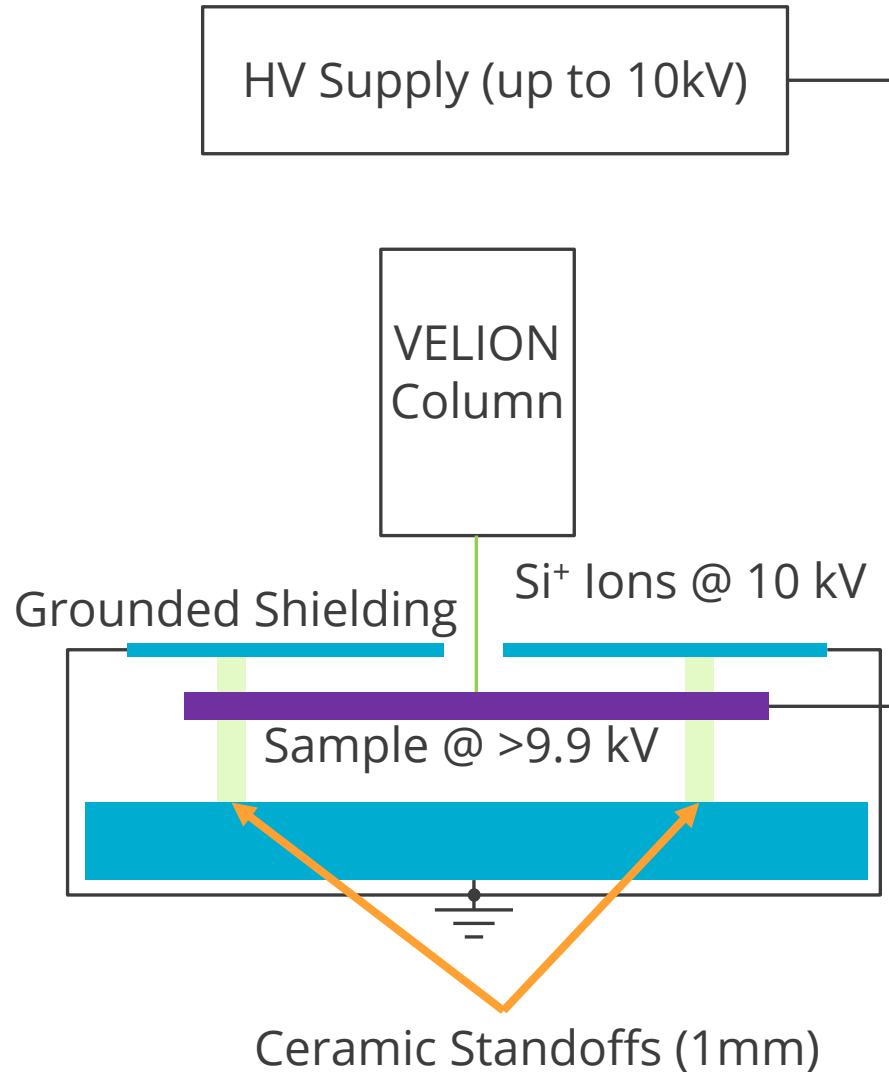


Example 4: Ultra-Low Energy Implantation

- Deterministic targeting of monolayers requires < 100 eV ion landing energy
- Low acceleration ~ 10 kV + biased sample to adjust landing energy



Lin et al., ACS Nano, 14, 4, 3896–3906 (2020)



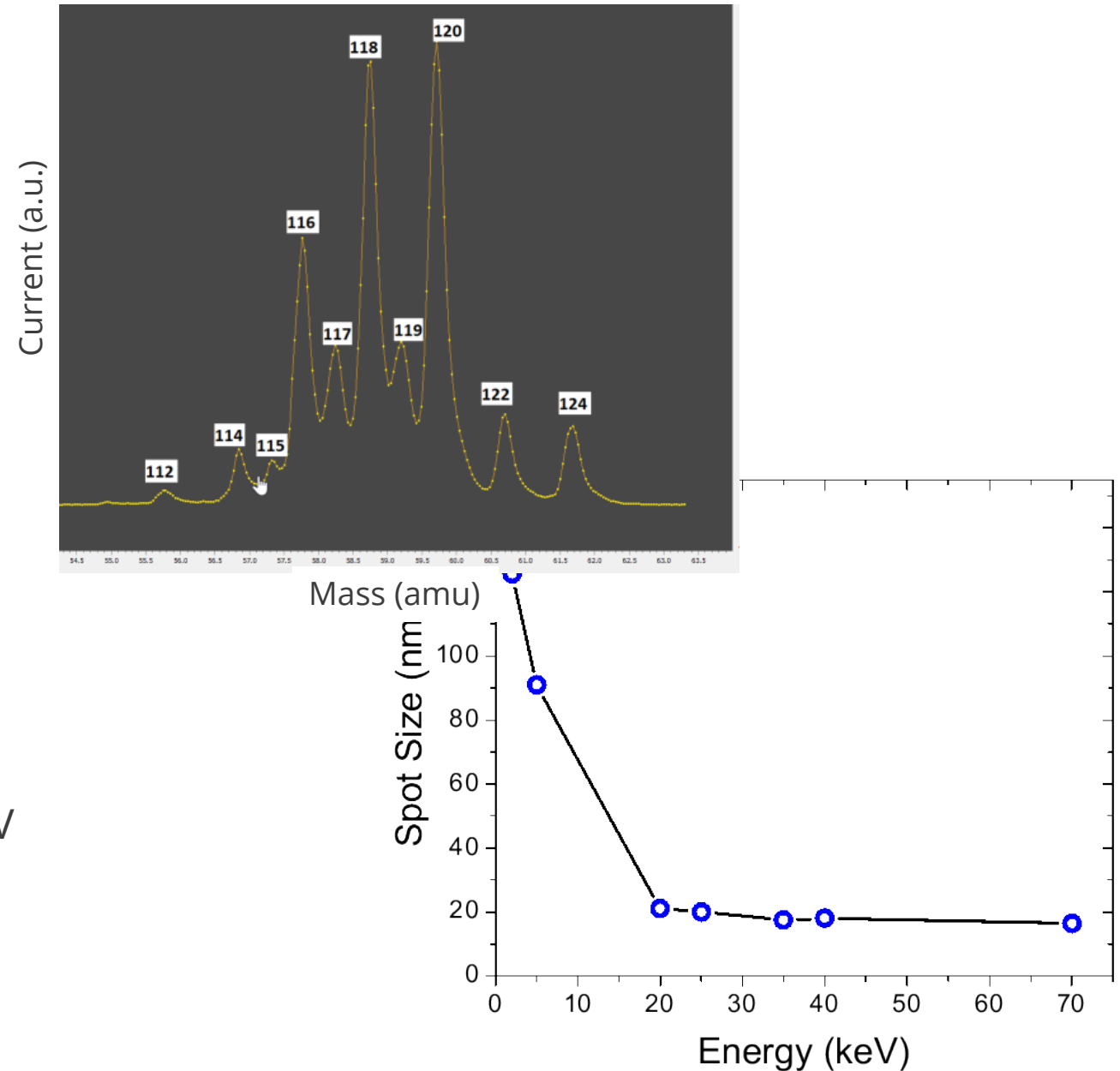
Conclusion

7 different LMAIS to date

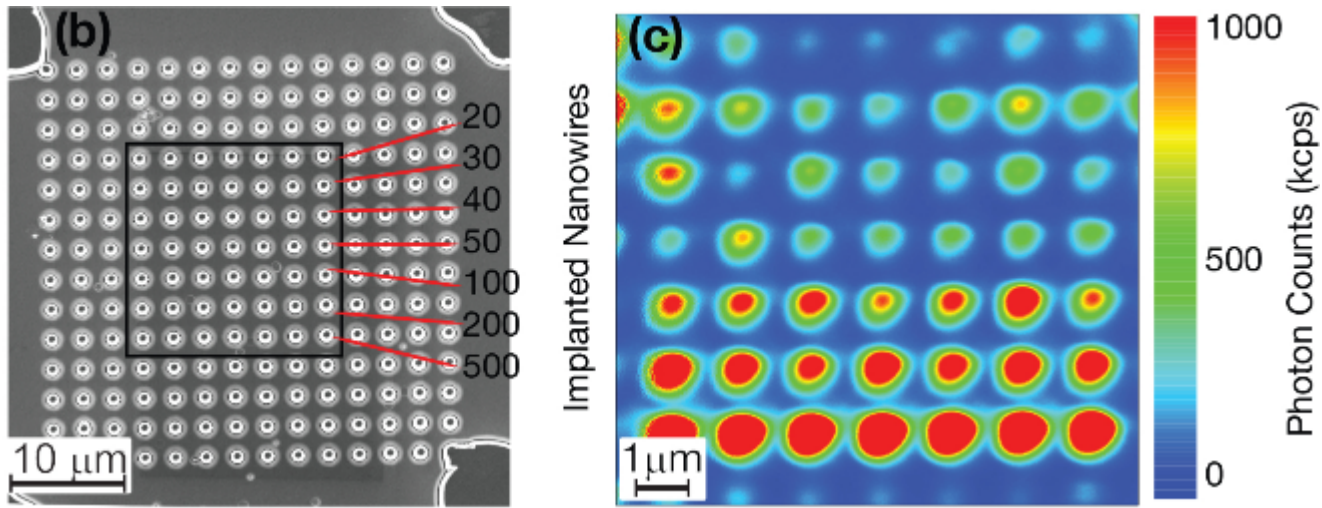
17 samples implanted to date

Energy range from 1 keV to 70 keV

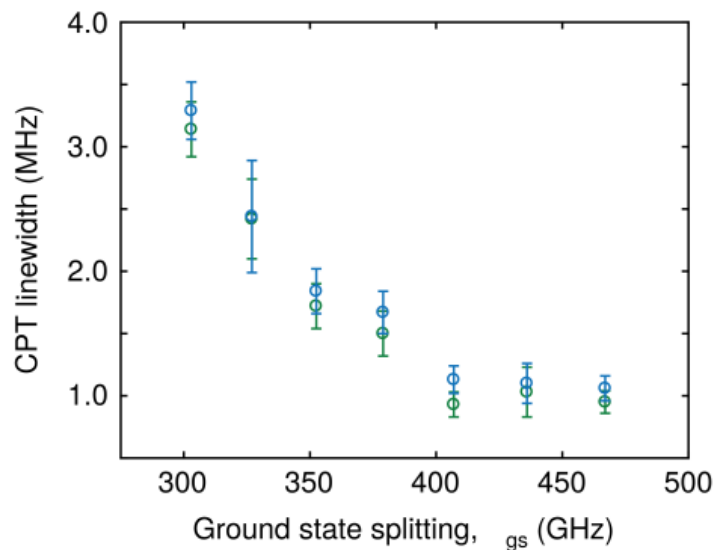
“Everyday” spot size < 30 nm for > 20 keV



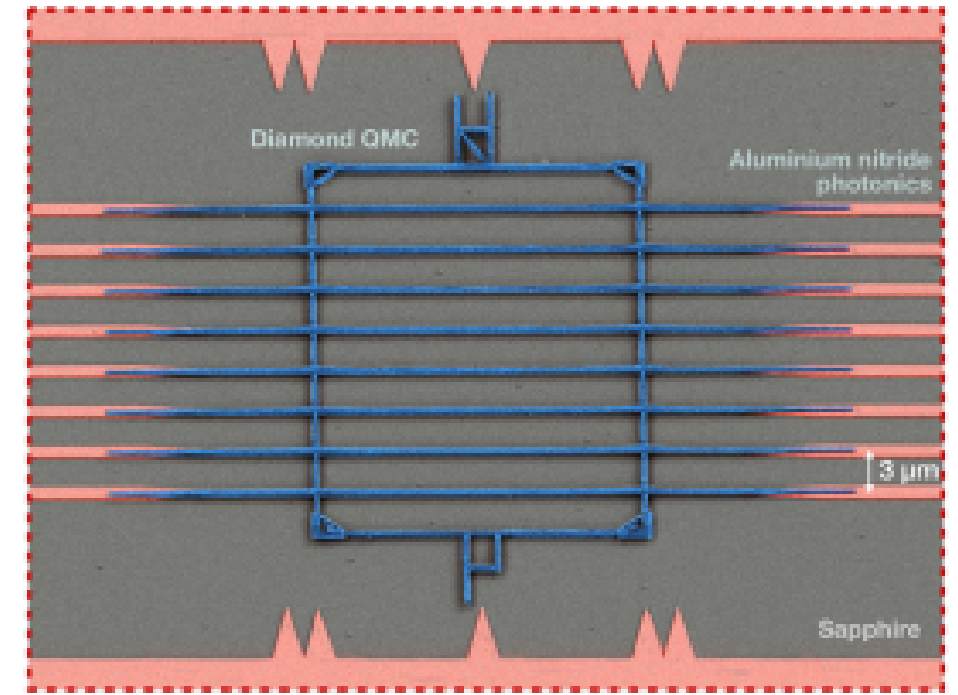
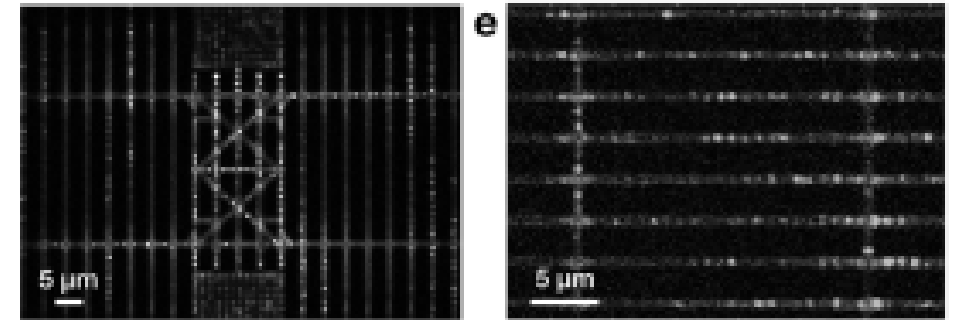
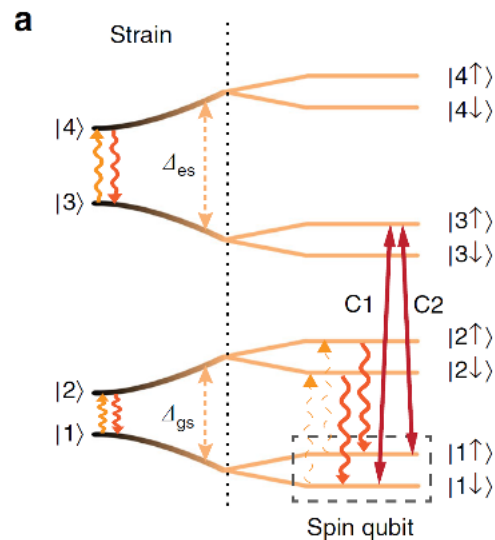
Examples of FIB Implantation



L. Marseglia et al., Opt. Express 26, 80 (2018)



Y.-I. Sohn et al., Nat. Commun. 9, 2012 (2018)



Noel H. Wan et al., arXiv 1911.05265 (submitted)