

The effects of turbulence on the flame structure and NO formation of ammonia turbulent premixed combustion at various equivalence ratios

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Abstract

Ammonia is carbon-free and is regarded as a potential fuel to address global warming issues. In this work, three-dimensional direct numerical simulations (DNS) of ammonia/air turbulent premixed flames were performed to explore the influence of turbulence and equivalence ratio on the flame structure and NO formation characteristics. Two equivalence ratios were considered, *i.e.* $\phi = 0.9$ and $\phi = 1.1$. The general flame structures were presented and species distributions were examined. The NO mass fraction was found to be the highest in the product for the lean case and in the reaction zone for the rich case. The conditional mean values of species mass fractions and reaction rates were compared with those of the unstrained and strained laminar premixed flames to explore how well the laminar flame structures can approach those of the turbulent flame. The budget analysis of the species transport equations showed that turbulent diffusion plays an important role in species transport. The turbulent diffusivity D_T was estimated using the gradient hypothesis based on the DNS data. Various laminar flame simulations with different diffusivities were carried out. It was shown that the conditional means of the DNS agree well with those of the laminar flames including D_T in the transport property calculation. The global

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and local NO formation characteristics were investigated. It was found that the mean NO production conditioned on the progress variable is lower compared with the corresponding laminar flame in the rich case. However, the relative contributions from various NO pathways are rarely affected by turbulence. The NO mass fraction is higher in negative curvature regions compared with positive curvature regions of the flame surface for the rich case, which is due to the preferential diffusion of H₂ and other radicals and the enhanced NO pathways in negatively curved regions.

Keywords: Turbulent ammonia flames, Flame structure, NO_x emission, Direct numerical simulation

1. Introduction

Traditional fossil fuels, such as coal, petroleum and natural gas, have been widely used in power generation, transportation and industry sectors. During the process of fossil fuel combustion, the greenhouse gas (GHG) emission is a major issue that threatens the development and safety of human society. To reduce the GHG emission, hydrogen may be a potential clean fuel, of which the products are water and a certain level of NO_x. However, many important unsolved challenges in transportation and storage hinder the wide utilization of hydrogen [1]. Ammonia is regarded as a promising alternative to hydrogen for its well-established industry of production, storage, transport and utilization. As a carbon-neutral fuel, the main problems for ammonia combustion include the low reactivity and NH₃/NO emission. Therefore, the effective combustion of ammonia and the control of pollutant emission have attracted extensive attention.

Recently, turbulent ammonia combustion has been investigated experimentally using advanced laser diagnostics [2–12]. Brackmann *et al.* [2] used laser-induced fluorescence (LIF) for NH in premixed NH₃/air flames. Thinning and

18 broadening of the NH layer were observed, which indicated the coupling of tur-
19 bulence and chemical reactions. Weng *et al.* [4] proposed the laser-induced
20 photofragmentation fluorescence (LIPF) for quantitative ammonia imaging in
21 combustion environments. Fan *et al.* [8] studied the flame surface density, flame-
22 surface area ratio, and turbulent burning velocity of premixed ammonia/air jet
23 flames with various Karlovitz numbers (Ka). Fan *et al.* [9] also investigated
24 instantaneous structures of turbulent premixed ammonia/air jet flames on a
25 piloted jet burner, and it was found that the NH layer becomes progressively
26 thickened and distorted by turbulence with increasing turbulent intensity and
27 axial distance.

28 Numerical simulations [13–21] have also been performed to provide useful
29 information of turbulent ammonia flames. Wei *et al.* [13] investigated the flame
30 topology and the blow-off characteristics of an ammonia flame in a model gas
31 turbine combustor using large eddy simulation (LES). Okafor *et al.* [14] per-
32 formed LES of a micro gas turbine swirl combustor, and examined the flow field,
33 flame structure and emission characteristics. Somarathne *et al.* [15] explored the
34 effects of pressure on NO, unburnt NH_3 and H_2 in a gas turbine like combustor
35 using LES. It was found that emissions of NO and unburnt NH_3 both decrease
36 with increasing pressure. Direct numerical simulation (DNS) is considered as
37 a powerful tool to investigate the underlying physics in turbulent flames, from
38 which fundamental understanding of turbulent ammonia flames can be obtained
39 [19–25]. Netzer *et al.* [19] performed two-dimensional DNS of $\text{NH}_3/\text{H}_2/\text{N}_2/\text{air}$
40 premixed flames with various equivalence ratios, and investigated the curvature
41 effects on NO formation. It was found that the thermo-diffusive effects affect the
42 local equivalence ratio, which further influence the NO formation. Rieth *et al.*
43 [20] examined the effects of the diffusion of H_2 and H on hydrogen/ammonia/air
44 flames. Yang *et al.* [21] reported the influences of hydrogen addition on ammo-

45 nia combustion, and found that the reactivity of the flame and the combustion
46 process are enhanced. Despite of these studies, there is a lacking of DNS of pure
47 ammonia/air premixed flames.

48 Many studies have revealed the effects of turbulence on the flame structure of
49 hydrocarbon fuels. Turbulent flames are subjected to turbulent straining, and
50 the response of the flame structure to tangential strain rate has been widely
51 investigated [26–32]. It was found that flame structures in weak turbulence
52 are similar to those of unstrained flames. As turbulent straining increases, the
53 flame structures are largely affected by turbulence. Hawkes et al. [31] found
54 that the results from strained reactants-to-products laminar flames show good
55 agreements with the turbulent flame results in the thin reaction zones regime.
56 Wang et al. [22] evaluated the effects of strain rate on the structure of high
57 Ka flames and found that steady strained laminar flames can still represent
58 certain aspects of the mean turbulent flame structure in the broken reaction
59 zones regime when the strain rate of the mean flow is employed.

60 An important effect of turbulence is to modify the flame structure through
61 turbulent mixing [33–35], which would enhance diffusion of radicals and heat.
62 As a first approximation, the effect of turbulent mixing on flame structure could
63 be assessed by increasing the species and thermal diffusivity in laminar flame
64 simulations. The unsteady behavior of turbulent flames could also be potentially
65 revealed by varying the diffusivity of laminar flames. In previous studies, certain
66 aspects of the response of mean flame structure to intense turbulence have been
67 reproduced by laminar flame simulations with enhanced diffusivity [20, 36, 37].
68 Savard *et al.* [38] investigated the differential diffusion in C_7H_{16} /air premixed
69 turbulent flames using DNS. The result showed that turbulence affects the flame
70 structure by increasing effective species and thermal diffusivities. Aspden et
71 al. [39] reported turbulent premixed flames with large Ka , where the species

72 reached a state that is different from that in both non-unity and unity Le laminar
73 flames. The effects of diffusivity on ammonia flames, however, have not been
74 reported before in the literature.

75 NO emission is a critical issue in the application of ammonia combustion
76 [40–46]. The interactions of turbulence and chemistry play an important role in
77 the NO formation process. There are a number of studies which explored the
78 effects of turbulence on the NO formation of hydrocarbon [47–49] and hydrogen
79 [50, 51] flames. Trisjono and Pitsch [49] performed DNS of a lean premixed
80 methane/air jet flame and various NO pathways were analyzed. The NO path-
81 ways were found to be affected by mean shear layer and turbulence. Day et al.
82 [50] observed an increase in NO emission in turbulent hydrogen lean premixed
83 flames relative to their laminar counterpart due to the cellular flame structures.
84 Similar observations were made in a lean premixed hydrogen low swirling flame
85 [51]. However, existing knowledge about the mechanisms of turbulence and NO
86 chemistry interactions in turbulent ammonia/air flames is insufficient.

87 In this context, the present work focuses on the effects of turbulence and
88 equivalence ratio on the ammonia flame structure and NO formation. The ob-
89 jectives are as follows. First, three-dimensional DNS of ammonia/air turbulent
90 premixed flames are performed with varying equivalence ratio, and the general
91 characteristics of the flames are presented. Second, the effects of the turbulence
92 on the flame structure are investigated by the analysis of the transport equa-
93 tion of the species. Third, the turbulent diffusivity is estimated from the DNS
94 data and laminar premixed flames with various species/thermal diffusivities are
95 simulated to understand the influence of transport models on the flame struc-
96 tures. Finally, the effects of turbulence and equivalence ratio on the formation
97 of NO are studied via the chemical pathway analysis. The global and local ef-
98 fects of turbulence on the formation of NO are also explored, and the related

99 phenomenon of preferential diffusion is discussed.

100 2. Computational details

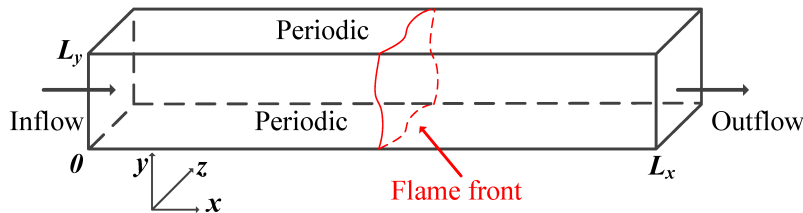


Figure 1: Schematic of the DNS configuration.

101 In this section, the computational details of the DNS, including the DNS con-
102 figuration, the reaction mechanism and the numerical methods, are described.
103 The configuration of a freely propagating turbulent flame is considered. A
104 schematic diagram of the configuration is showed in Fig. 1. The reactant con-
105 sists of ammonia/air mixture with a temperature of 300 K. The pressure is 1
106 atm. Fig. 2a shows the flame thickness and the flame speed of laminar premixed
107 NH_3/air flames at 1 atm and 300 K calculated using the same mechanism as the
108 DNS, which is reduced from the Mathieu mechanism [52] as will be described
109 in detail later. It is seen that the flame speed first increases and then decreases
110 with increasing equivalence ratio, while the flame thickness first decreases and
111 then increases with increasing equivalence ratio. The maximum flame speed
112 and the minimum flame thickness is achieved at around $\phi = 1.1$. Fig. 2b shows
113 the mass fractions of NO_2 , NO , NH_3 , and H_2 in the product side (sampled at
114 4 cm downstream of the location of maximum heat release rate) at various ϕ .
115 It is seen that the mass fraction of NO first increases and then decreases with
116 increasing equivalence ratio, and the maximum NO mass fraction is achieved
117 around $\phi = 0.9$, while the mass fraction of NH_3 increases monotonically with
118 increasing equivalence ratio. The total emission of NO and NH_3 is minimum

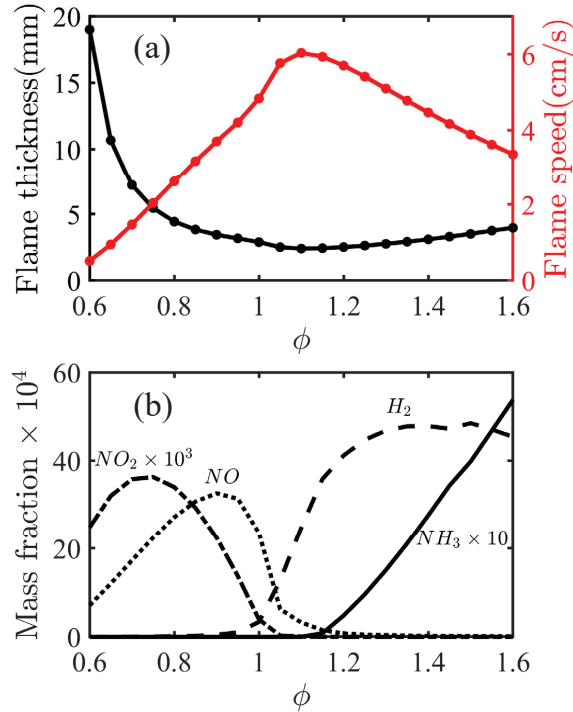


Figure 2: (a) The flame thickness and the flame speed of NH_3/air flames at 1 atm and 300 K. (b) Mass fractions of NO_2 , NO , NH_3 , and H_2 at 4 cm downstream of the maximum heat release rate location at various ϕ .

119 around $\phi = 1.1$, as also reported in our previous work [53]. Thus, two equiv-
 120 alence ratios, *i.e.* $\phi = 0.9$ and $\phi = 1.1$, were considered in the present DNS
 121 study to explore the influence of equivalence ratio on the emission character-
 122 istics. Under these conditions, the corresponding laminar flame speed S_L is
 123 0.037 (0.061) m/s, the laminar flame thickness δ_L is 3.46 (2.40) mm, and the
 124 laminar flame time τ_L is 93.51 (39.34) ms for the lean (rich) case. The inflow
 125 velocity is chosen to match the corresponding turbulent flame velocity, so that
 126 the whole flame structure maintains statistically stationary at a fixed location
 127 of the computational domain.

128 The simulations were initialized with a corresponding laminar premixed
 129 flame solution. Homogeneous isotropic turbulence based on a Passot-Pouquet

130 kinetic energy spectrum [54] is used as the initial turbulence field. The turbu-
 131 lence parameters are illustrated in Table 1, where u' is the turbulent velocity,
 132 l_t is the turbulent integral length scale, and τ_e is the eddy turn-over time. The
 133 turbulent Reynolds number is defined as $Re_t = u'l_t/\nu$, where ν is the kine-
 134 matic viscosity. The Karlovitz number (Ka) is defined as $Ka = \tau_L/\tau_\eta$, where
 135 $\tau_\eta = (\nu l_t/u'^3)^{1/2}$ is the Kolmogorov time scale. u' and l_t are selected to keep Re_t
 136 and Ka the same for the lean and rich case. It is obvious that the Ka of the DNS
 137 is high and the flame is in the broken reaction zones regime of the combustion
 138 regime diagram. A linear forcing method [54] was applied to maintain a statis-
 139 tically steady turbulence field, which has been widely used for understanding
 140 turbulence/flame interactions [55, 56]. The linear forcing method injects energy
 141 into different scales of the flow, and it generates very similar vorticity dynamics
 142 compared to those in laboratory-scale flames [57] and DNS flames with shear
 143 layer turbulence [23]. To prevent the influence of forcing on the inflow/outflow
 physical boundaries, the forcing was turned off near the inlet and outlet.

Table 1: Simulation parameters

ϕ	u' (m/s)	l_t (mm)	τ_e (ms)	Re_t	Ka
0.9	0.767	3.09	4.03	157	287
1.1	1.18	2.00	1.69	157	287

144

145 A skeletal mechanism of ammonia/air combustion, including 20 species and
 146 113 elementary reactions, is developed for the DNS study, which is reduced from
 147 the Mathieu mechanism [52]. The Mathieu mechanism consists of 55 species
 148 and 275 elementary reactions, and it has been validated extensively in previous
 149 literature [53, 58] with promising performance in predicting the auto-ignition
 150 delay time and the laminar flame propagating velocity. To systematically reduce
 151 the size of the chemical mechanism, mechanism reduction based on directed
 152 relation graph (DRG) [59] and sensitivity analysis is performed as part of this
 153 study. A large set of reaction states are sampled for mixture of the NH_3/H_2

154 blend and air over the parameter range of H₂ blending ratio from 0 to 1, pressure
155 from 1 to 30 atm, equivalence ratio from 0.5 to 1.5, inlet temperature of 300 K
156 for perfectly stirred reactors (PSRs), and initial temperature from 1000 to 1600
157 K for auto-ignition. An error tolerance of 0.1 (*i.e.* worst case error of 10%)
158 is used in both DRG and sensitivity analysis. The comparisons of the results
159 from the current mechanism and the Mathieu mechanism are provided in the
160 Supplementary Material. Constant and non-unity species Lewis numbers (Le),
161 determined from a fit to mixture-averaged transport properties in a premixed
162 flame, were employed to provide species diffusivities. The resultant species Le
163 are also provided in the Supplementary Material.

164 The computational domain is $L_x \times L_y \times L_z = 10.57 \times 1.76 \times 1.76 \text{ cm}^3$ in the
165 lean case, and is $L_x \times L_y \times L_z = 6.85 \times 1.14 \times 1.14 \text{ cm}^3$ in the rich case. Note
166 that the flame thickness of the lean case is larger than that of the rich case,
167 so that the computation domain of the two DNS cases is different. Improved
168 Navier–Stokes characteristic boundary conditions (NSCBC) [60] were used to
169 prescribe the boundary conditions. Specifically, non-reflecting inflow/outflow
170 boundaries are used at inlet ($x = 0$) and outlet ($x = L_x$), while the lateral
171 boundary conditions are periodic. In the DNS, the Kolmogorov length scale η_k
172 is estimated to be 69 (49) μm for the lean (rich) case. A uniform grid of $\Delta x =$
173 104.7 (67.9) μm is used for the lean (rich) case. The grid resolution is chosen
174 to adequately resolve both the flame and turbulence. The resultant number of
175 grids is $N_x \times N_y \times N_z = 1008 \times 168 \times 168$ for both cases.

176 The simulation was performed using the DNS code ‘S3D’ [61]. The DNS
177 code has been used widely in studies of turbulent flames [22, 23, 62, 63]. The
178 code solves the compressible governing equations of mass, momentum, total
179 energy and mass fractions of chemical species including chemical reactions using
180 a fourth-order Runge-Kutta method for time advancing and an eighth-order

181 finite differencing spatial scheme. A tenth-order filter is employed to remove
182 high-wave number oscillations [64].

183 The simulations were performed at the National Supercomputer Center in
184 Beijing, China. The simulations required about 1.0 million CPU hours on 1800
185 cores (on AMD EPYC 7452 processors).

186 3. Results and discussion

187 In this section, the general characteristics of the turbulent premixed flames
188 are first presented. Then, the effects of turbulence on the flame structure are
189 investigated by analyzing species transport equations. Following that, turbulent
190 mixing of various cases is quantified and the turbulent diffusivity is determined.
191 A simple model of one-dimensional laminar flames is employed to account for
192 the effects of turbulent mixing, and its performance is evaluated by comparing
193 the species distributions between the laminar and DNS flames. Finally, the
194 NO formation characteristics are examined via NO pathways both locally and
195 globally. The effects of turbulence and equivalence ratio on the formation of
196 NO are also evaluated.

197 3.1. General characteristics

198 Figure 3 shows the evolution of the normalized S_T for both cases. The
199 turbulent flame speed is defined as the fuel reaction rate integrated over the
200 domain divided by the product of the cross-sectional area and the fuel mass
201 fraction:

$$S_T(t) = -\frac{1}{\rho_u(Y_{\text{NH}_3,\text{u}} - Y_{\text{NH}_3,\text{b}})L_y L_z} \int_V \dot{\omega}_{\text{NH}_3}(x, y, z, t) dV \quad (1)$$

202 where $\dot{\omega}_{\text{NH}_3}$ is the reaction rate of NH_3 , and V denotes the computational do-
203 main. The subscripts ‘u’ and ‘b’ imply quantities in the unburnt and burnt gas,

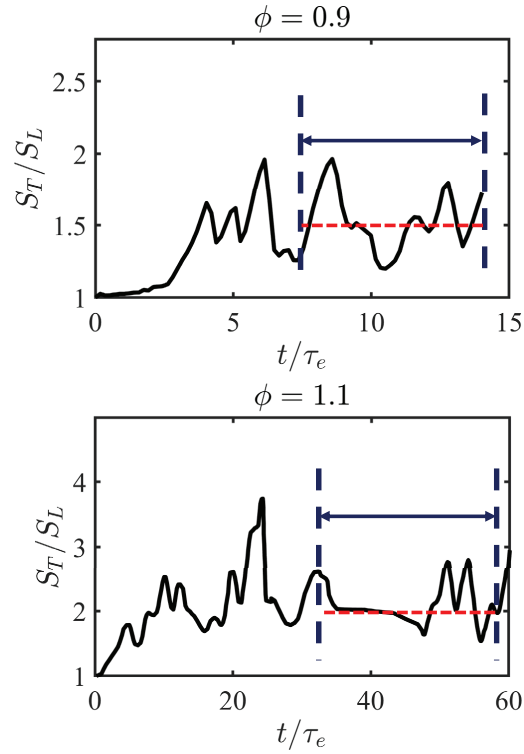


Figure 3: The evolution of the normalized turbulent flame speed. The red dashed lines represent the mean values of the turbulent flame speed.

204 respectively. The same definition of turbulent flame speed has been widely used
 205 in previous studies of turbulent premixed flames [37, 65–70]. As can be seen,
 206 S_T varies with time for both lean and rich cases due to the unsteady behavior of
 207 turbulent flames. Nevertheless, the flames reach a statistically steady state after
 208 the initial period. The statistics presented in the following are averaged within
 209 a range of time during this stage, which is marked by the black dash lines in
 210 Fig. 3. The mean value of S_T is $1.48S_L$ and $1.8S_L$ for the lean and rich case (as
 211 marked by the red dash lines in Fig. 3), respectively, indicating that turbulence
 212 improves the turbulent flame speed more significantly in the rich case than in
 213 the lean case.

214 Figure 4 shows the contours of Y_{NH_3} , Y_{NO} , Y_{H_2} , vorticity magnitude and heat

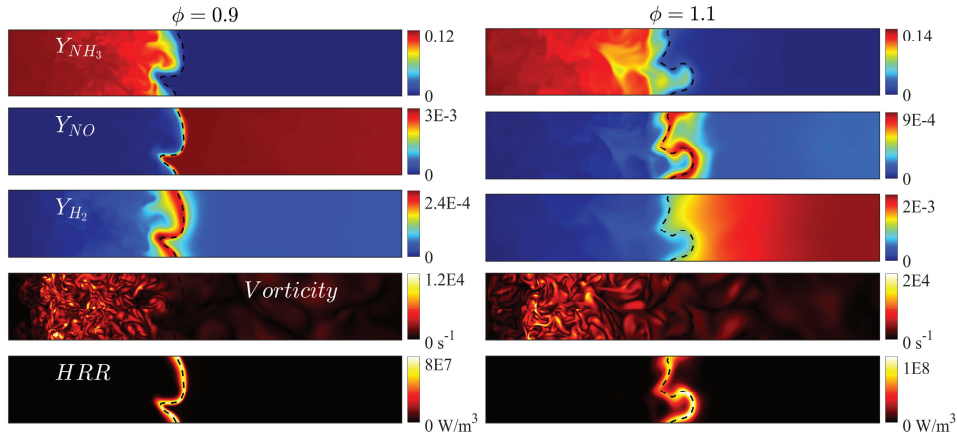


Figure 4: Contours of NH_3 , NO and H_2 mass fractions, vorticity magnitude and heat release rate (HRR) in a typical $x-y$ plane of the lean and rich cases. The black dashed lines represent the flame front.

215 release rate (HRR) in a typical $x-y$ plane. Note that the peak HRR corresponds
 216 to the iso-line of $c = 0.96$ and 0.82 for the lean and rich case respectively, which
 217 is used to denote the flame front in the present work. The progress variable c
 218 is defined as $c = (Y_{\text{NH}_3} - Y_{\text{NH}_3}^u)/(Y_{\text{NH}_3}^b - Y_{\text{NH}_3}^u)$. It is seen that Y_{NH_3} decreases
 219 from the reactant to product, and the ammonia concentration in the product
 220 is negligible. Note that in the lean case NH_3 is consumed completely, while in
 221 the rich case the excess NH_3 is pyrolyzed to H_2 , as shown in the contour of
 222 Y_{H_2} . NO is the most important pollutant of ammonia combustion and its mass
 223 fraction is the highest in the product for the lean case, while it is the highest
 224 in the reaction zone for the rich case. The species H_2 is concentrated in the
 225 reaction zone for the lean case while it is significant in the product for the rich
 226 case due to the pyrolyzation of NH_3 . The different distributions of the species
 227 mass fractions indicate that the flame structure is significantly influenced by
 228 equivalence ratio. It can be seen that the magnitude of vorticity is reduced in
 229 the streamwise direction, due to the fact that the kinematic viscosity increases
 230 as reaction progresses. It is also observed that the values of Y_{NO} and HRR are

231 higher on the flame front with negative curvature rather than positive curvature
 232 in the rich case, which will be discussed in detail in Sec. 3.3. Here, curvature
 233 is calculated as $\nabla \cdot \mathbf{n}$, where \mathbf{n} is the normal vector of the flame front, *i.e.*
 234 $\mathbf{n} = -\nabla c/|\nabla c|$. According to the definition, \mathbf{n} points towards the reactant.
 235 Curvature is positive when the center of curvature is in the product side of the
 236 flame, while it is negative when the center is in the reactant side. Although not
 237 shown, the observed trends of the contours are very similar between different
 time instants after the flames reaching statistically stationary.

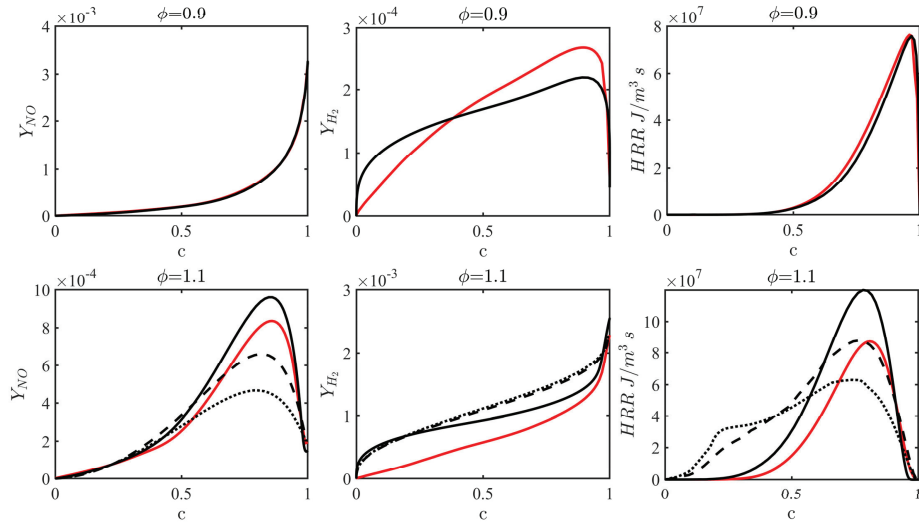


Figure 5: Comparison between the conditional means of the DNS and the laminar flame profiles for Y_{NO} , Y_{H_2} and HRR in c space. The red and black solid lines denote the DNS results and the unstrained laminar flame profiles, respectively. Strained laminar flames are calculated for the rich case: ‘- -’ : $S = 2128 \text{ s}^{-1}$; ‘...’ : $S = 4256 \text{ s}^{-1}$.

238

239 In flamelet modelling approach of turbulent combustion [71], turbulent flames
 240 are considered to be a collection of stretched laminar flames, *i.e.* flamelets,
 241 which are subjected to the tangential strain rate caused by turbulence [26–30].
 242 To understand how well the structures of the laminar flame can approach those
 243 of the turbulent flame, Fig. 5 shows the conditional means of Y_{NO} , Y_{H_2} and
 244 HRR in c space from the DNS and the profiles from various laminar flames.

245 The conditional means of the DNS are further averaged in time after the flames
246 reaching statistically steady state. It is noted that, for the lean case, the profiles
247 of Y_{NO} and HRR are similar between the DNS and the unstrained laminar flame,
248 indicating the turbulent flame structure is largely uninfluenced by turbulence
249 in c space. In contrast, there is evident difference between the structures of
250 the turbulent flame and those of the unstrained laminar flame for the rich case.
251 Therefore, strained laminar flames are calculated for this case. A reactant-to-
252 product counterflow configuration, following previous studies [31], is chosen for
253 the strained laminar flame calculations. The temperature and composition in
254 the reactant and product sides of the counterflow configuration are kept the
255 same as those of the unstrained laminar flames. Two values of strain rates are
256 implemented for the laminar flames of the rich case, *i.e.* $S = 2128 \text{ s}^{-1}$ and 4256
257 s^{-1} . It is worth noting that the peak HRR of the strained laminar flame for
258 the rich case with $S = 2128 \text{ s}^{-1}$ matches that of the conditional mean HRR
259 of the turbulent flame. As can be seen, the peak HRR of the laminar flames
260 decreases with increasing strain rate. A similar trend is observed for the profiles
261 of Y_{NO} . As for Y_{H_2} , the predictions from laminar flames are always higher than
262 that from the DNS, and the profiles almost overlap for the two strained laminar
263 flames.

264 *3.2. Effects of turbulence on the flame structure*

265 *3.2.1. Budget analysis*

266 The species distributions are largely affected by turbulence. To further un-
267 derstand the species distribution characteristics, the budget of species transport
268 equation in the context of Reynolds-averaged Navier-Stokes simulation (RANS)

269 is analyzed, which can be written as [72]:

$$\frac{\partial \overline{\rho} \widetilde{Y}_k}{\partial t} = \underbrace{\overline{\dot{\omega}_k}}_{T_1} - \underbrace{\frac{\partial \overline{\rho} \widetilde{u}_i \widetilde{Y}_k}{\partial x_i}}_{T_2} - \underbrace{\frac{\partial \overline{\rho} \widetilde{V}_{k,i} \widetilde{Y}_k}{\partial x_i}}_{T_3} - \underbrace{\frac{\partial \overline{\rho} u_i'' \widetilde{Y}_k''}{\partial x_i}}_{T_4} \quad (2)$$

270 where the overbar denotes the Reynolds averaging operation and the tilde de-
 271 notes the Favre averaging operation as $\widetilde{\psi} = \overline{\rho \psi} / \overline{\rho}$. The terms on the RHS of
 272 the equation represent the reaction term (T_1), the convection term (T_2), the
 molecular diffusion term (T_3) and the turbulent diffusion term (T_4).

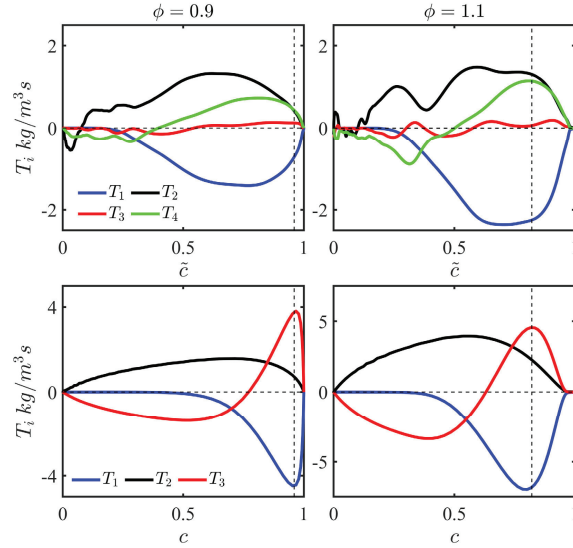


Figure 6: The NH_3 transport equation budget as a function of \tilde{z}/c for turbulent (top) / laminar (bottom) flames. The vertical dashed line indicates the (mean) flame front.

273

274 Figures 6-8 show the budget of species transport equations for NH_3 , NO and
 275 H_2 of the turbulent flames and the corresponding unstrained laminar flames. In
 276 the laminar flame, the turbulent diffusion term is absent. It is first observed that
 277 the magnitudes of the budget terms in the turbulent flames are lower than those
 278 in the laminar flames. Note that the thickness of the turbulent flame brush is
 279 much larger than the laminar flame thickness. The budget terms are averaged

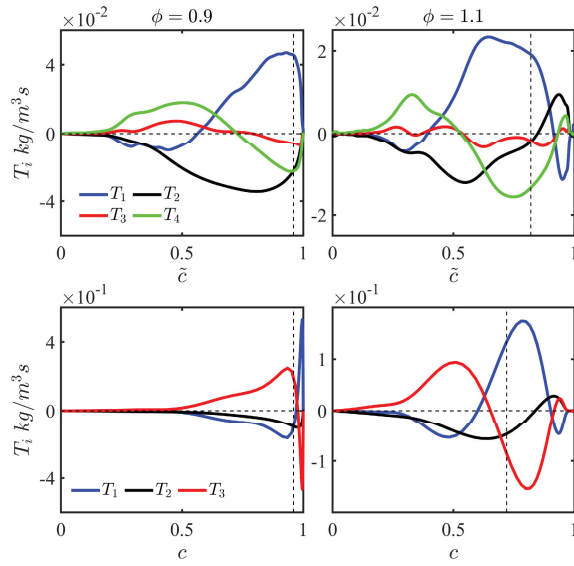


Figure 7: The NO transport equation budget as a function of \tilde{c}/c for turbulent (top) / laminar (bottom) flames. The vertical dashed line indicates the (mean) flame front.

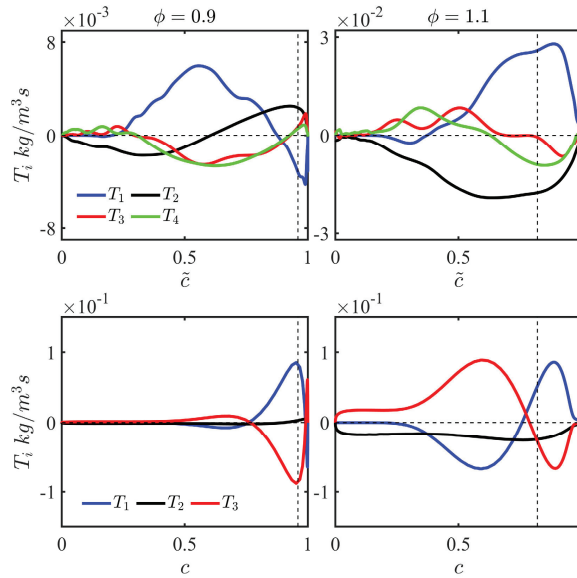


Figure 8: The H_2 transport equation budget as a function of \tilde{c}/c for turbulent (top) / laminar (bottom) flames. The vertical dashed line indicates the (mean) flame front.

280 in a thicker flame brush, which results in lower values compared to those of
 281 the laminar flames. For the budget terms of Y_{NH_3} , reaction is small close to
 282 the fresh gas, and convection is balanced by molecular diffusion and turbulent
 283 diffusion in the turbulent flames, and is balanced by molecular diffusion in the
 284 laminar flames. As \tilde{c} or c increases, reaction is dominant and is balanced by
 285 convection and turbulent diffusion in the turbulent flames, and is balanced by
 286 molecular diffusion in the laminar flames. The difference of the budget terms
 287 between the lean case and rich case is not obvious. The profiles of the budget
 288 terms for NO are more complex. It is seen that NO is produced in large \tilde{c} or
 289 c regions and is consumed in the preheat zone for the lean case. In contrast,
 290 NO is consumed in small/large \tilde{c} or c regions and is produced elsewhere for the
 291 rich case. This trend explains the distribution of NO in Fig. 4, *i.e.* the mass
 292 fraction of NO is the highest in the product in the lean case, while it peaks in
 293 the reaction zone in the rich case. The species H_2 is an important radical in
 294 ammonia combustion. Fig. 8 shows that H_2 is produced in the reaction zone
 295 and is consumed as \tilde{c} or c increases in the lean case, while in the rich case it is
 296 produced both in the reaction zone and in the product. The increase of Y_{H_2} in
 297 the product of the rich case is due to the pyrolyzation of the excess NH_3 .

298 3.2.2. Turbulent diffusivity

299 The above analysis suggests that turbulent mixing plays an important role
 300 in species transport in physical space. Turbulent mixing can be characterized
 301 by the turbulent flux $\widetilde{u_i''\psi''}$ of the scalar ψ . In RANS, $\widetilde{u_i''\psi''}$ is usually modeled
 302 using the gradient hypothesis: [73]:

$$\widetilde{u_i''\psi''} = -D_T \frac{\partial \widetilde{\psi}}{\partial x_i} \quad (3)$$

303 where D_T is the turbulent diffusivity to be determined. In the DNS, turbu-
 304 lent scalar flux $\widetilde{u''_i \psi''}$ and the gradient of the Favre averaged scalar $\partial \widetilde{\psi} / \partial x_i$ can
 305 be calculated and the turbulent diffusivity could be estimated. As the mean
 306 flame propagates in the streamwise direction, only the streamwise component
 of the turbulent scalar flux $\widetilde{u'' \psi''}$ is discussed in the following.

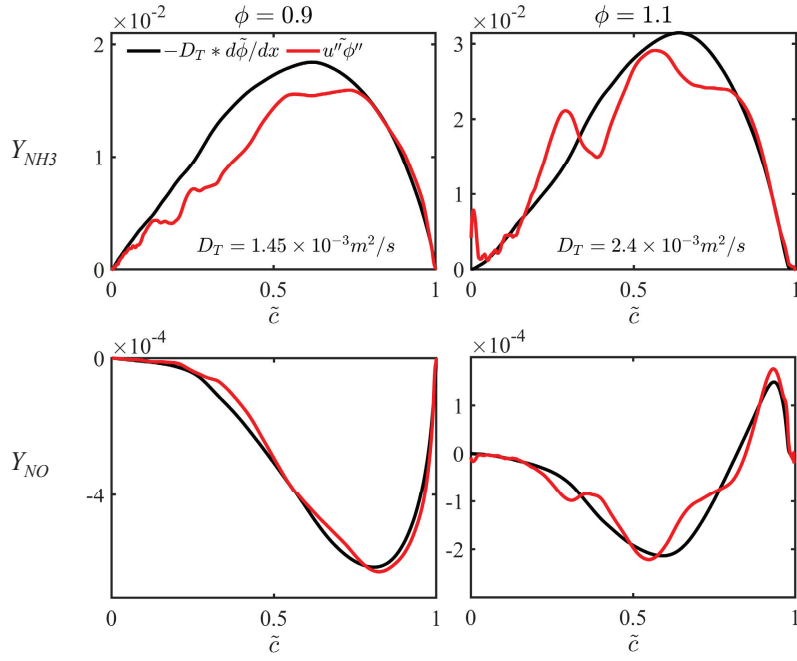


Figure 9: The actual and modeled turbulent scalar flux for NH_3 (top) and NO (bottom).

307

308 Figure 9 shows the turbulent scalar flux $\widetilde{u'' \psi''}$ as a function of the Favre
 309 averaged progress variable \tilde{c} based on two scalars, *i.e.* Y_{NH_3} and Y_{NO} . The
 310 modeled turbulent flux using $-D_T \partial \widetilde{\psi} / \partial x$ is also plotted with a best fit D_T , the
 311 value of which is 1.45×10^{-3} and 2.4×10^{-3} m^2/s for the lean and rich case,
 312 respectively. It can be seen that the actual and modeled turbulent fluxes agree
 313 very well. Note that the values of D_T are of the same order as $l_t u' = 2.36 \times$
 314 10^{-3} m^2/s , which has been commonly used for evaluating D_T in RANS [74].

315 Turbulence essentially increases the species and heat mixing at the same rate.

316 The intensity of turbulent mixing can be measured by turbulent diffusivity D_T
 317 as described above. By assuming the same turbulent diffusivity could be applied
 318 to all scalars, a simple model is employed to account for the effects of turbulent
 319 mixing with one-dimensional laminar flame simulations. The effective species
 320 diffusivity $D_{k,eff}$ and the effective thermal diffusivity $D_{th,eff}$ of the laminar
 321 flames are written as:

$$D_{k,eff} = D_{k,0} + D_T \quad (4)$$

322

$$D_{th,eff} = D_{th,0} + D_T \quad (5)$$

323 where the subscript ‘0’ denotes the laminar flame value. The effective Lewis
 324 number, $Le_{k,eff}$, is computed as:

$$Le_{k,eff} = \frac{D_{th,eff}}{D_{k,eff}} = \frac{D_{th,0} + D_T}{D_{k,0} + D_T} \quad (6)$$

325 It is obvious from Eq. 6 that the large values of D_T result in a unity effective
 326 species Le .

327 The structures of the turbulent flames and various laminar flames are com-
 328 pared in the following. Fig. 10 shows the conditional means of Y_{NO} , Y_{H_2} and
 329 Y_{HNO} and the laminar flame profiles with D_T included in the transport property
 330 calculation. The profiles from laminar flames with non-unity and unity Le are
 331 also shown for comparison. It is seen that there are large fluctuations of the
 332 species mass fractions in the progress variable space, as expected in the current
 333 high Ka flames. The conditional means of the turbulent flame are very different
 334 from the profiles of the laminar flame with non-unity Le for these species. In
 335 contrast, the profiles of the laminar flame with D_T included in the transport
 336 property calculation correspond to those of the turbulent flame well. This is par-
 337 ticularly true for the profiles of Y_{NO} and Y_{H_2} . Therefore, one of the influences
 338 of turbulence on flame structure is to increase the thermal and species diffusion,

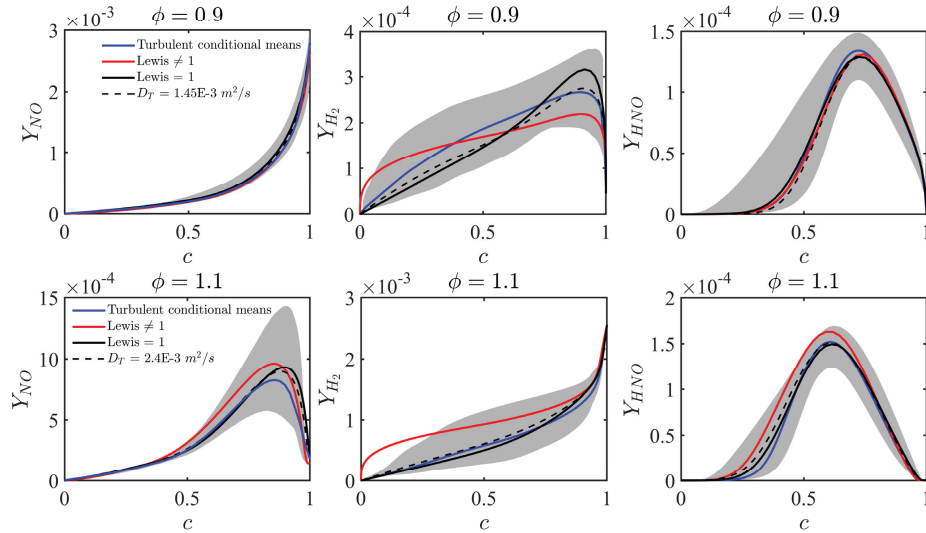


Figure 10: The conditional means of Y_{NO} , Y_{H_2} and Y_{HNO} and laminar flame profiles with D_T included in the transport property calculation. The profiles from laminar flames with non-unity and unity Le are also shown for comparison. The shadow area indicates the standard deviation.

339 which can be well assessed by turbulent diffusivity. The laminar flame results
 340 with unity Le also provide promising predictions of the mean turbulent flame
 341 structure, which is consistent with Refs. [36–38].

342 3.3. Effects of turbulence on the formation of NO

343 An important pollutant of ammonia combustion is NO. To understand the
 344 NO formation characteristics, the NO pathways in both the turbulent and lam-
 345 inar flames are analyzed, and the impact of turbulence on NO formation is also
 346 discussed in this subsection.

347 The global nitrogen flows of the laminar flames are shown in Fig. 11. The
 348 diagrams are based on the chemical mechanism as described in Sec. 2. It is
 349 first noted that NH_3 is consumed and converted to NH_2 , and NH_2 is attacked
 350 by radicals such as H, O and OH to produce HNO, NH, NNH and N_2 , of which
 351 NH is the main product of NH_2 . NH is further converted to HNO, NO, N, N_2O ,

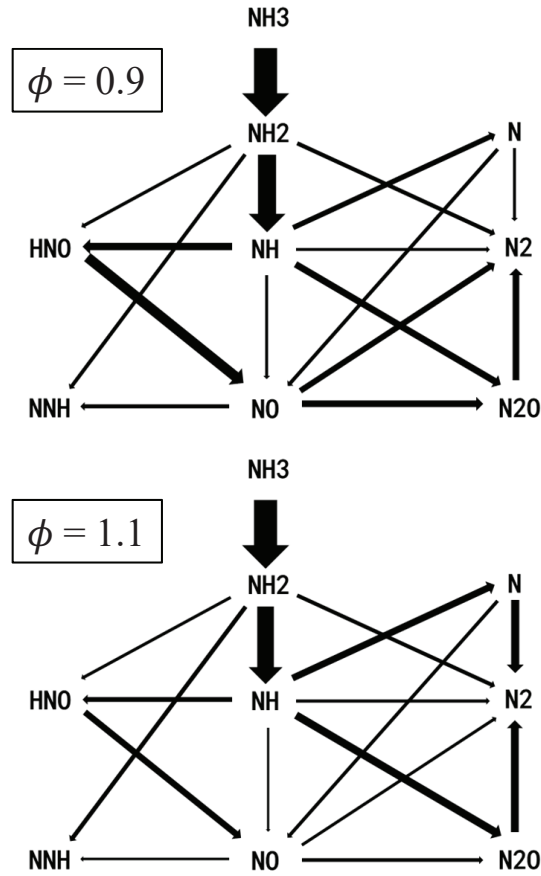


Figure 11: The global nitrogen flow diagrams for the laminar flames. The thickness of the arrows indicates the fraction of the nitrogen flow.

352 and N_2 . An obvious difference of the reaction pathways between the lean and
 353 rich cases is that more NH is converted to HNO compared to N and N_2O in the
 354 lean case than that in the rich case, which further influences NO formation. To
 355 investigate the NO formation characteristics, six NO pathways, *i.e.* HNO , NH ,
 356 N_2O , N_2 , NNH and Zeldovich (thermal) [75] pathways, are defined based on the
 357 diagrams as shown in Table 2, where the main elementary reactions of various
 358 NO pathways are listed. The statistics of NO pathways for the turbulent and
 359 laminar flames are presented in the following.

Table 2: Elementary reactions in NO pathway

	Reaction	Pathway
R64:	$O_2 + HNO = NO + HO_2$	HNO
R83:	$HNO = NO + H$	HNO
R94:	$O + HNO = NO + OH$	HNO
R95:	$OH + HNO = NO + H_2O$	HNO
R96:	$H + HNO = NO + OH$	HNO
R44:	$O + NH = NO + H$	NH
R48:	$O_2 + NH = NO + OH$	NH
R51:	$N_2O + H = NO + NH$	N ₂ O
R39:	$H_2O + N_2 = NO + NH_2$	N ₂
R52:	$OH + N_2 = NO + NH$	N ₂
R40:	$OH + NNH = NO + NH_2$	NNH
R71:	$O + NNH = NO + NH$	NNH
R80:	$O + N_2 = NO + N$	Zeldovich
R101:	$O_2 + N = NO + O$	Zeldovich
R102:	$OH + N = NO + H$	Zeldovich

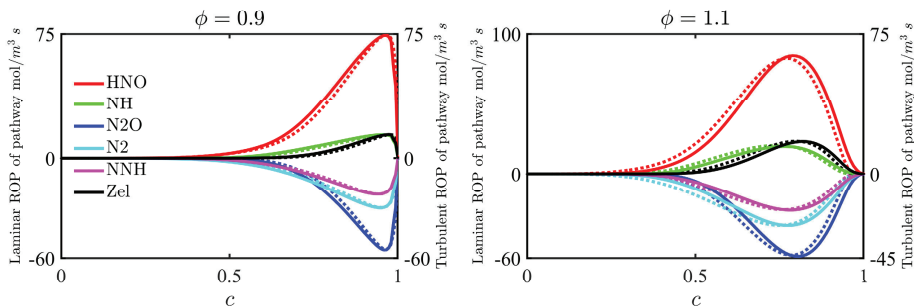


Figure 12: The conditional means of the rates of production (ROP) of various NO pathways for the lean and rich cases. The solid line and dotted line denotes the turbulent and corresponding laminar results respectively.

360 Figure 12 shows the conditional means of the rates of production (ROP)
 361 of various NO pathways for the lean and rich cases in c space. ROP in each
 362 pathway is the sum of NO reaction rate of all the elementary reactions involved
 363 in that pathway. Positive and negative ROP represents NO production and
 364 consumption, respectively. It is observed that the HNO pathway and N₂O
 365 pathway play the most important role in the formation and consumption of
 366 NO, respectively, which is consistent with previous studies [76–78]. For the lean
 367 case, the magnitude of NO pathways is very close between the laminar and

368 turbulent flames. For the rich case, however, the magnitude of NO pathways
 369 is lower than that of the laminar flame. An important observation is that the
 370 relative contributions from various NO pathways remain unchanged between
 371 the turbulent and laminar flames for both the lean and rich cases.

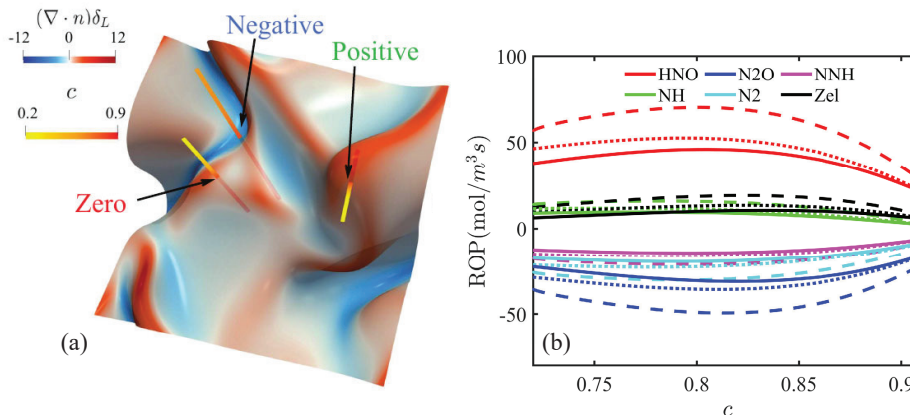


Figure 13: (a) Schematic diagram of the flame surface colored by curvature for the rich case. Three lines vertically across the flame surface with positive, negative and zero curvatures. (b) The profiles of various NO pathways along the three lines as a function of c near the reaction zone. (Positive : ‘—’; negative: ‘- - -’; and zero : ‘...’ .)

372 It is noted that in Fig. 4 that the mass fraction of NO is higher in negative
 373 curvature regions than that in positive curvature regions in the rich case. It is
 374 interesting to examine the NO pathways in regions with different curvatures.
 375 Fig. 13a shows the flame front colored by the value of curvature for the rich
 376 case. It is seen that the flame front is highly wrinkled, and both large positive
 377 and negative curvature regions are observed. Three representative lines that
 378 are normal to the flame front are illustrated, which correspond to the flame
 379 locations with positive, zero and negative curvatures, respectively. Fig. 13b
 380 shows the profiles of various NO pathways along the three lines as a function
 381 of c near the reaction zone. It is interesting to see that, the magnitude of NO
 382 pathways is the highest in negatively curved regions, and the lowest in the region
 383 with positive curvature, consistent with the distribution of the NO mass fraction

384 in Fig. 4. It is also noted that the relative importance of various NO pathways
 385 rarely changes with curvature. From the above analysis, it is concluded that
 386 turbulence has evident impacts on the magnitude of NO pathways both globally
 387 and locally. However, the relative contributions of various NO pathways are not
 388 sensitive to the flow conditions.

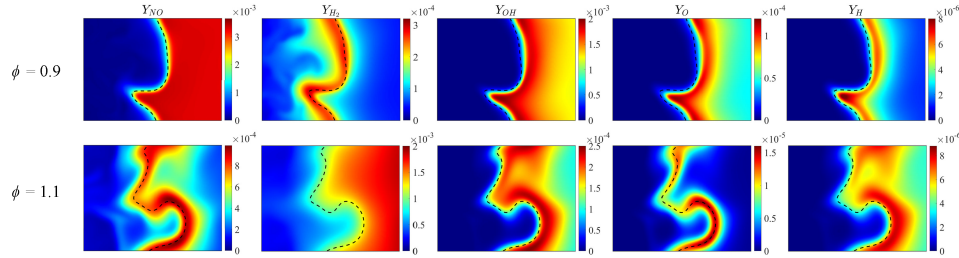


Figure 14: Contours of Y_{NO} , Y_{H_2} , Y_{OH} , Y_{O} and Y_{H} near the flame front in a typical $x - y$ plane. The black dashed line indicates the flame front.

389 Next, more analyses are performed to further understand the effects of cur-
 390 vature on the NO formation. Fig. 14 shows the contours of Y_{NO} , Y_{H_2} , Y_{OH} ,
 391 Y_{O} and Y_{H} near the flame front in a typical $x - y$ plane. It is noted that, in
 392 the rich case, the mass fractions of NO and other radicals are larger in negative
 393 curvature regions than those in the positive curvature regions. In contrast, the
 394 distribution of NO mass fraction in the lean case does not show obvious corre-
 395 lation with curvature. The negative correlations between Y_{NO} and curvature in
 396 the rich case are further explained in the following.

397 Figure 15 shows the contour of the mass fraction of H_2 with a schematic of
 398 the local curvature effects on species diffusion for the rich case. As can be seen,
 399 H_2 diffuses from the product side to the reactant side, and is concentrated in
 400 negative curvature regions while its concentration is lower in positive curvature
 401 regions. Fig. 16a shows the JPDF of the H_2 mass fraction and c . It is seen
 402 that H_2 mass fraction increases monotonically in the progress variable space,
 403 which explains the diffusion of the H_2 from the product side to the reactant

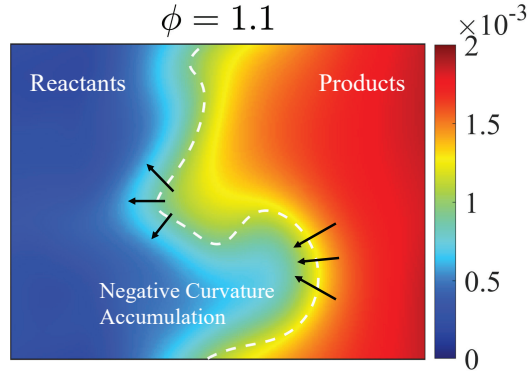


Figure 15: Contours of H_2 mass fraction with a schematic of the local curvature effects of lean and rich cases. The white dashed line indicates the flame front. The arrows denote the directions of H_2 diffusion.

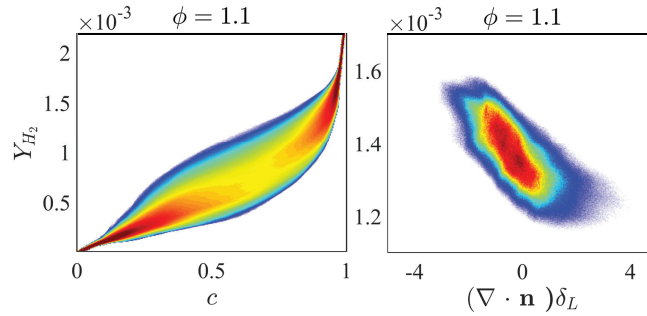


Figure 16: (a) JPDF of Y_{H_2} and progress variable. (b) JPDF of Y_{H_2} and curvature conditioned on the flame front.

404 side. Fig. 16b displays the JPDF of the H_2 mass fraction and curvature condi-
 405 tioned on the flame front. Again, a negative correlation between the H_2 mass
 406 fraction and curvature is found, showing that the H_2 mass fraction is higher
 407 in negative curvature regions. The correlations between the radical concentra-
 408 tion and curvature are also observed in the Fig. 14. The negative correlation
 409 between the NO concentration/reaction and curvature is, therefore, related to
 410 the preferential diffusion effects of important radicals in the NO pathways (see
 411 Table 2). This scenario is different from those for flames with hydrogen or
 412 hydrogen-blended fuels [19, 79], where H_2 preferentially diffuses into positive

413 curvature regions.

414 In summary, turbulence rarely affects the relative contributions of nitrogen
415 pathways. Instead, it influences the magnitude of pathways. The NO mass frac-
416 tion and reaction rate are negatively correlated with curvature. The reactions in
417 negative curvature regions are enhanced by the accumulations of radicals such
418 as H_2 due to the preferential diffusion effects in turbulent flames.

419 4. Conclusions

420 In this study, three-dimensional direct numerical simulation of ammonia/air
421 turbulent flames with two equivalence ratios of 0.9 and 1.1 were performed.
422 The effects of turbulence on the flame structures were examined. The NO
423 pathways were analyzed and the role of preferential diffusion of the radicals on
424 NO formation was reported. The main findings are summarized as follows:

- 425 • The general flame characteristics were examined. It is found that NO is
426 high in the product of the lean case and is high in the reaction zone of
427 the rich, while H_2 is high in the reaction zone of the lean case and is
428 high in the product of the rich case due to the pyrolyzation of NH_3 . The
429 conditional means of the species mass fractions and HRR from the DNS
430 were compared with the profiles from laminar flames with varying strain
431 rates. The effects of turbulence on the distributions of the species were
432 investigated by analyzing the species transport equation. It was found
433 that turbulent diffusion plays an important role in species transport in
434 different regions of the turbulent flame.
- 435 • Turbulent mixing in the turbulent flame was quantified using the turbulent
436 diffusivity D_T . Laminar premixed flames with various diffusivities were
437 simulated and the results were compared with those of the DNS. It was
438 showed that the conditional means of the DNS agree well with the profiles

439 of the laminar premixed flame with D_T both in the lean and rich cases.
440 The influence of turbulence on flame structure is to increase the thermal
441 and species diffusion, which can be well assessed by turbulent diffusivity.

- 442 • The global and local effects of turbulence on the formation of NO were
443 studied. The NO pathways are compared between the turbulent and lam-
444 inar flames for the lean and rich flames. The local NO pathways from
445 three representative regions with positive, zero and negative curvatures
446 were examined, and it was concluded that turbulence has evident impacts
447 on the magnitude of NO pathways both globally and locally. However,
448 the relative contributions of various NO pathways are not sensitive to the
449 flow conditions. The negative correlations between Y_{NO} and curvature
450 were observed for the rich case. It was suggested that the magnitude of
451 various NO pathways is enhanced in negative curvature regions due to the
452 accumulations of radicals such as H_2 related to the preferential diffusion
453 effects in turbulent flames.

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