



The DOE Nuclear Criticality Safety Program (NCSP)

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ANS NCSD Meeting
June 13, 2022*



Background / History–Mission Vision–Organization



Early history

- Defense Nuclear Facilities Safety Board (DNFSB) Recommendations:
 - 93-2 (3/23/1993): Need for a general-purpose critical experiment capability that will ensure safety in handling and storage of fissionable material.
 - 97-2 (5/19/1997): Need for improved criticality safety practices and programs to alleviate potential adverse impacts on safety and productivity of DOE operations.
- **DOE Implementation Plan for 93-2 and 97-2 recommendations resulted in establishment of the US NCSP**



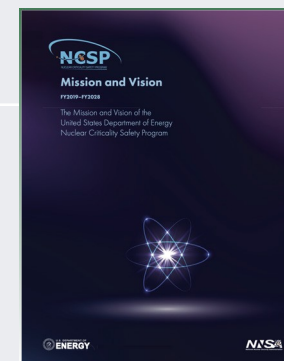
NCSP 5-year plan

Mission

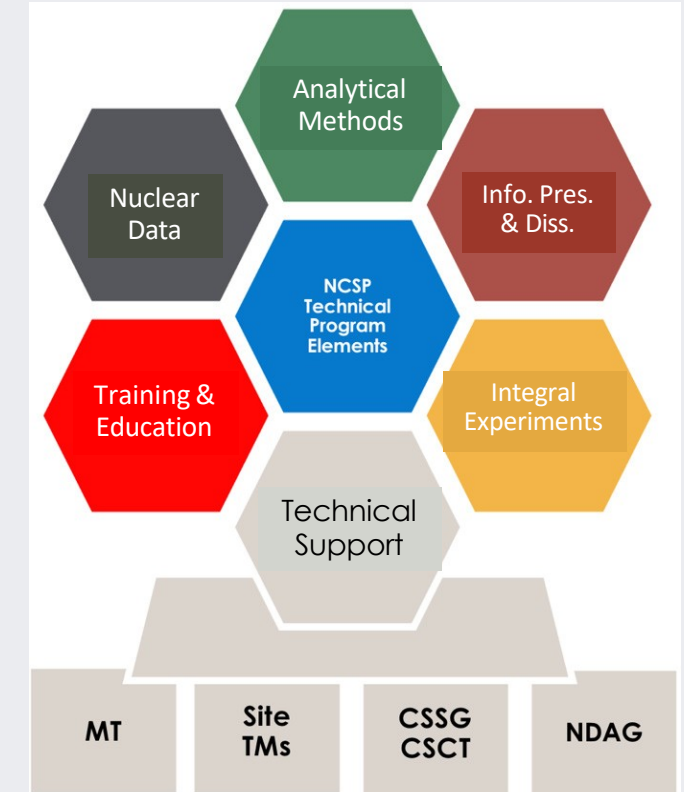
Provide sustainable expert leadership, direction and the technical infrastructure necessary to develop, maintain, and disseminate the essential technical tools, training, and data required to support safe, efficient fissionable material operations within DOE.

Vision

Continually improving, adaptable, and transparent program that communicates and collaborates globally to incorporate technology, practices, and programs to be responsive to the essential technical needs of those responsible for developing, implementing, and maintaining nuclear criticality safety.



NCSP organization

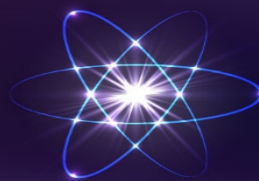


TS – Technical Support
MT – Management team
TMs – Task managers
CSSG – Criticality Safety Support Group
CSCT – Criticality Safety Coordinating Team
NDAG – Nuclear Data Advisory Group

Technical Program Element Activities



Current NCSP Work Sites



DOE NNSA Office of the Chief of Defense Nuclear Safety
(NA-511)

Integral Experiments



- NCSP integral measurements are performed at
 - Sandia National Laboratories (SNL) and
 - National Criticality Experiments Research Center (NCERC), currently operated by Los Alamos National Laboratory
 - NCERC is located at the Nevada National Security Site (NNSS) inside the Device Assembly Facility (DAF)
- Types of experiments that can be performed
 - Subcritical
 - Rocky Flats shells, BeRP ball, Np-237 sphere, TACS shells, etc.
 - Critical/Delayed Supercritical
 - NCERC: Planet, Comet, Godiva IV, Flattop
 - Sandia: Sandia Pulse Reactor critical assembly (2 fuel types, currently)
 - Prompt Supercritical
 - NCERC: Godiva IV (< 300 deg. C pulse)

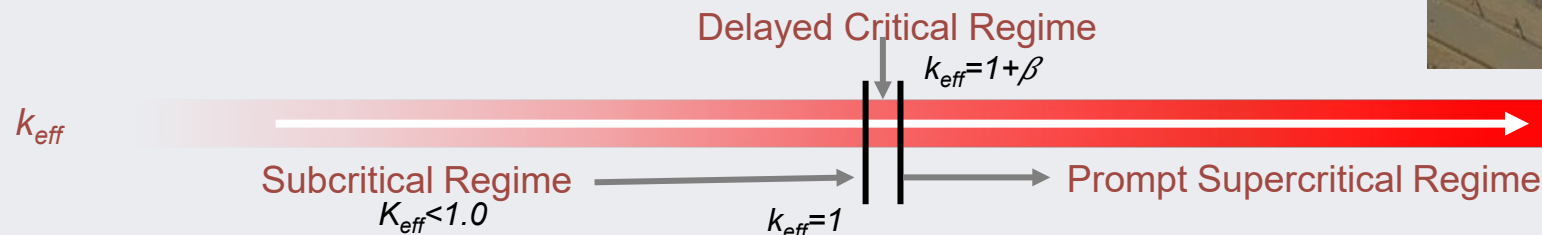
DAF/NCERC



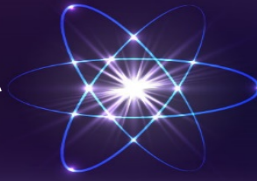
SNL/TA-V/SPR Facility



SPR Facility

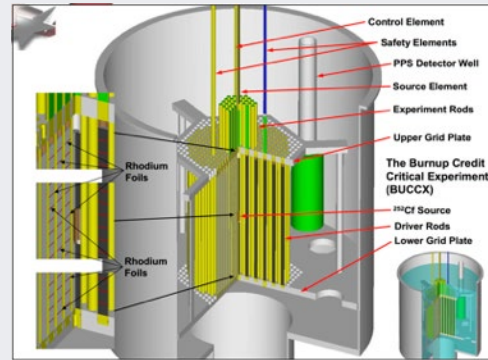


Critical Experiments Facilities

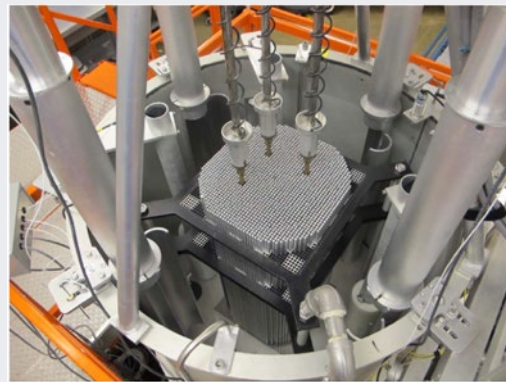
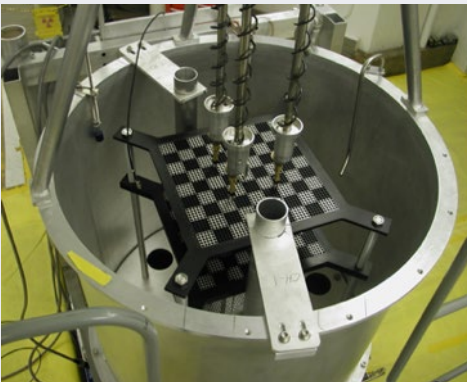


Sandia National Laboratories (NM)

SNL – BUCCX – U(4.31)/Fission Product Experiments



SNL – 7uPCX – U(6.9) UO₂ rods



NCERC/DAF

NCERC – Np-237 Sphere



NCERC – BeRP Ball



NCERC – TACS



NCERC – Godiva IV



NCERC – Flattop



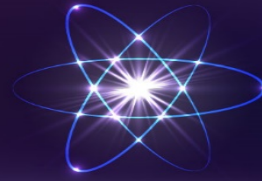
NCERC – Planet



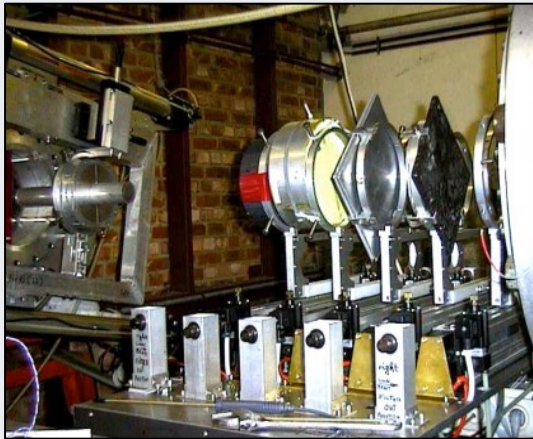
NCERC – Comet



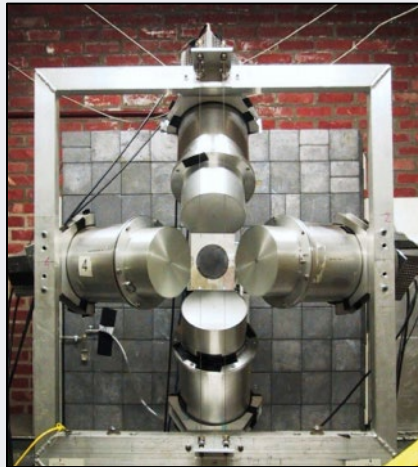
Differential Experiments



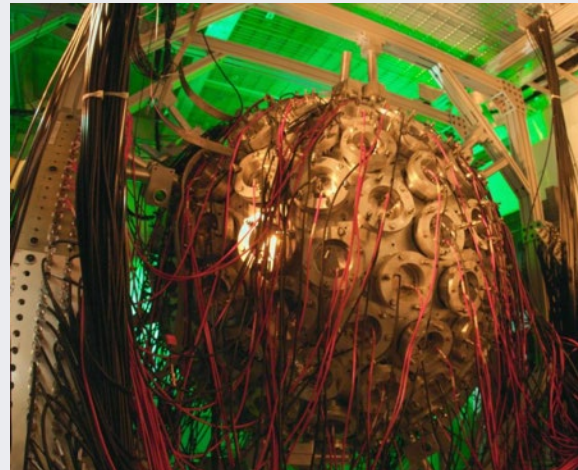
- NCSP differential nuclear data measurements are performed at
 - JRC-Geel GELINA Facility (Geel, Belgium)
 - RPI LINAC (Troy, NY)
 - LANL (Los Alamos, NM) LANSCE/Lujan Neutron Scattering Center



GELINA



GELINA



LANL - DANCE

JRC-Geel (GELINA)



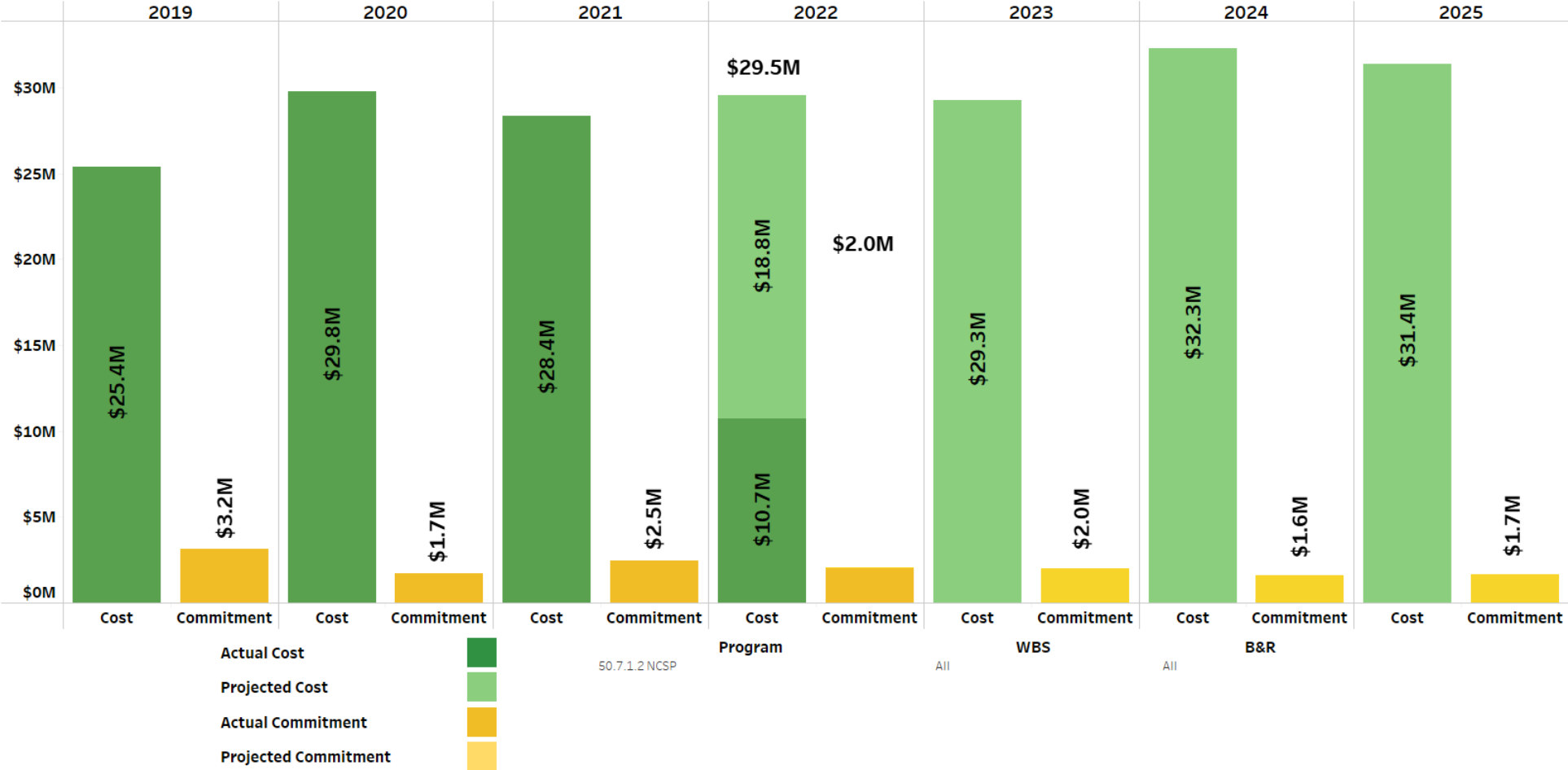
RPI LINAC  Rensselaer



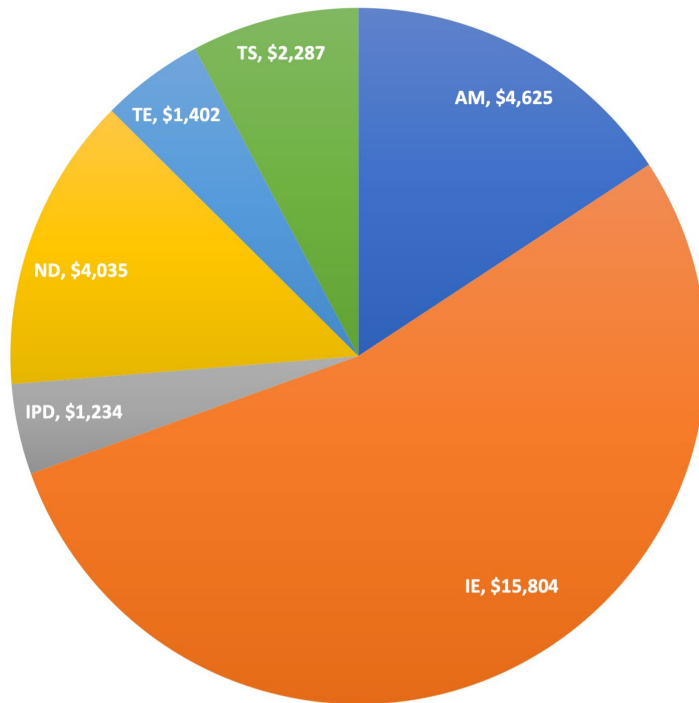
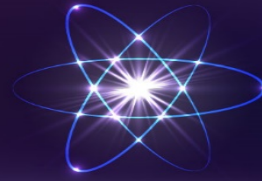
Annual NCSP Budget



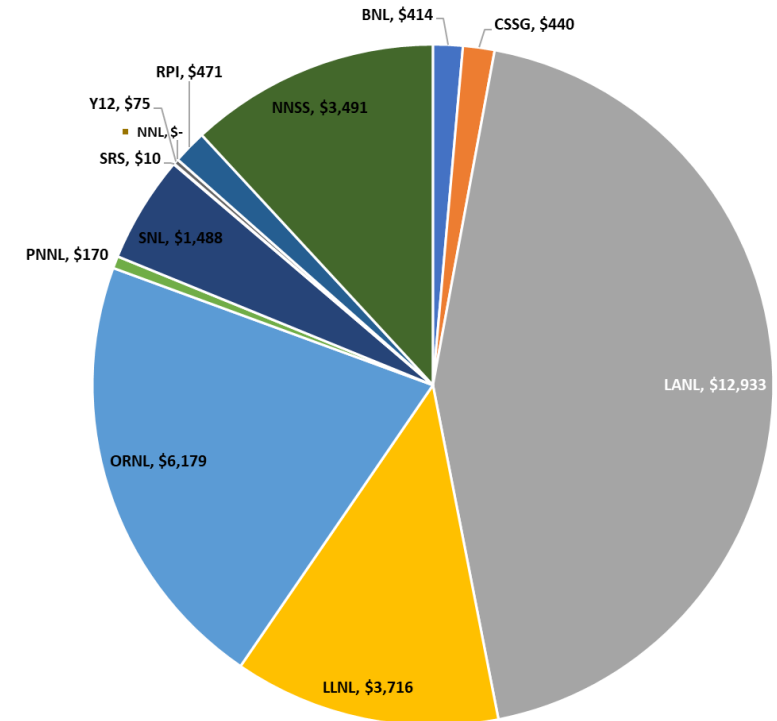
Actual and Projected Costs and Commitments



FY22 NCSP Funding

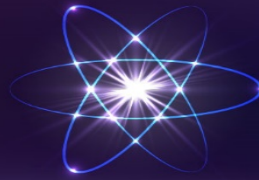


Funding by Technical Element (\$k)



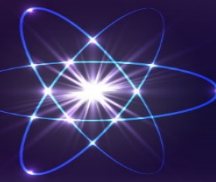
Funding by Site (\$k)

Recent Accomplishments

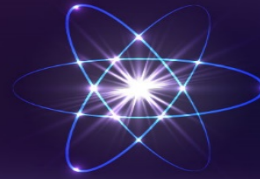


- 7 Critical Experiment Campaigns Executed (CED 3b completed during FY21)
- 5 Critical Experiment Benchmark Reports Completed for ICSBEP Handbook
- 9 NCSP Criticality Safety Classes
- 94 Hands-on NCS students
- 391 MCNP students (all virtual)
- 173 SCALE students (all virtual)
- 1st Ever MCNP Users' Group Workshop (500+ attendees)
- 5th Annual SCALE Users' Group Workshop (173 attendees)
- 1st ever NCSP ND measurement at LANSCE (U-233)
- Chlorine worth experiments at NCERC in support of PF4 operations
- NCSP IE Managers using G2 for IER process
- Completion of DU target for use at Gelina accelerator

FY22 NCSP Make It Happen List

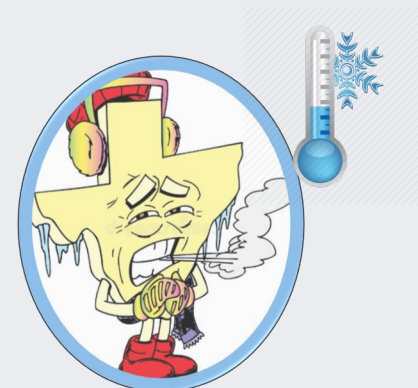


- ✓ 1. Production and delivery of hafnium to NCERC in support of TEX-Hf (IER 532) – NNL – March 2022
- 2. Conduct nuclear accident dosimetry exercise (IER 538) – LLNL – August 2022
- 3. Complete TEX low temperature DU surrogate testing (IER 547) – LLNL – in Nevada September 2022
- 4. Submit TEX HEU benchmark report to the International Criticality Safety Benchmark Experiment Program (IER 297) – LLNL – 4A approved, comments on draft report received and being incorporated – September 2022
- 5. Complete critical experiments with UO₂ Rods and molybdenum foils (IER 305) – SNL – September 2022
- 6. Complete measurements for the Flattop benchmark (IER 423) – LANL – June 2022
- 7. Complete fabrication of lithium for critical experiment (IER 499) – Y-12 – design change – September 2022*
- 8. Complete high multiplication neutron subcritical measurements (IER 518) – LLNL – June 2022
- 9. Measure the fission neutron spectrum shape using threshold activation detectors (IER 153) – LANL – July 2022
- 10. Promote use of MCNP Version 6.3 at DOE sites – LANL – September 2022
- 11. Complete prompt fission neutron spectrum (PFNS) measurement of Plutonium-240 at LANSCE – LANL – June 2022
- 12. Complete Zr-91 measurements at GELINA – ORNL – June 2022
- 13. Complete site acceptance tests for accelerator section #1 at RPI – NNL – September 2022
- ✓ 14. Complete GELINA neutron production target – Y-12 – Received at GELINA – November 2021
- ✓ 15. Complete Sandia CSO/Manager course pilot course – SNL – April 2022
- 16. Complete revision to CEDT Manual – NCSP Management Team – August 2022



- There is a wide data gap in validation experiments in the intermediate (epithermal) neutron energy range
- The series of **T**hermal/**E**pithermal **eX**periments (TEX) are designed to investigate the effect of various interstitial materials and conditions on critical mass.
 - TEX – Pu-239
 - TEX – Tantalum
 - TEX – HEU
 - TEX – Hafnium
 - TEX – Low temperature
 - TEX – mixed U and Pu
 - TEX – Pu-240
 - TEX – Lithium and Chlorine
 - TEX – U-233

No low temperature experiments in ICSBEP Handbook!

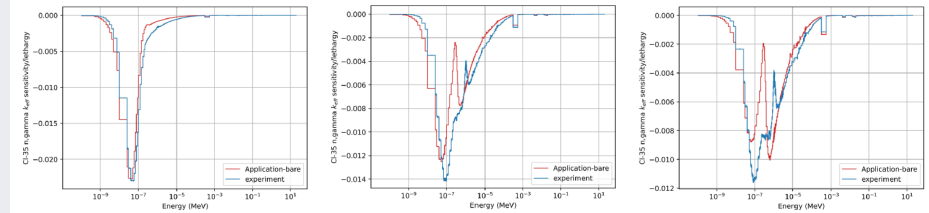


Chlorine Worth Experiments



- Aqueous Chloride Operations at PF-4 are important:
 - Recover Pu from pyrochemical residues
 - Reduces waste sent to WIPP
- Aqueous Chloride Operations have very conservative mass limits
 - Significant amounts of Chlorine but calculations not crediting Cl-35 neutron absorption
 - Accounting for Cl-35 absorption leads to higher mass limits
- Experiments funded by Material Recycle and Recovery Program, NNSA Plutonium Program Office (NA-191)
- Development and evaluation of criticality safety benchmark for inclusion in the ICSBEP handbook is funded by NCSP

Sensitivity Plots: Cl-35 (n,γ)



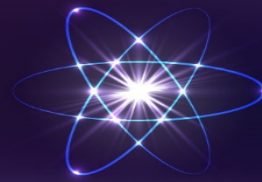
Configuration 1
20-100 g/L

Configuration 2
300-400 g/L

Configuration 3
500-600 g/L



Directly supports NNSA's mission



Questions?

<https://ncsp.llnl.gov>