

# Shapeable Microporous Polymer Supercontactor/Sorbent for CO<sub>2</sub> Capture from Air

Ali K. Sekizkardes,<sup>1,2</sup> Victor Kusuma,<sup>1,2</sup> Jeffrey Culp,<sup>1,2</sup> Jan Steckel,<sup>1</sup> and David Hopkinson<sup>1</sup>

<sup>1</sup> National Energy Technology Laboratory, Pittsburgh, PA 15236, USA; <sup>2</sup> NETL Support Contractor, Pittsburgh, PA 15236, USA

Research &  
Innovation Center

NATIONAL  
ENERGY  
TECHNOLOGY  
LABORATORY

## Abstract and Introduction

Polymers with intrinsic microporosity (PIMs) are well-studied porous organic polymers (POPs), which can be synthesized inexpensively and under mild reaction conditions. In contrast to most POPs, PIMs can be processed into thin films and fibers. Consequently, the majority of the studies on PIMs have focused on gas separation membrane applications, which feature exceptionally high permeability and moderate selectivity for several different light gas pairs. Although PIM-based membranes have been among the best performing gas separation materials, few studies have examined PIMs as solid sorbents for CO<sub>2</sub> capture or other gas separations. While PIMs possess the high surface area and permanent microporosity desired for a sorbent, they also suffer from low CO<sub>2</sub> adsorption capacity (<10 cc/g, 0.15 bar and 298 K) due to relatively large (>1nm) non-polar micropores, as well as some mesopores. This work synthesized the most studied PIM, PIM-1, and post-synthetically functionalized PIM-1 with carboxylic acid (-COOH) and amide (CONH<sub>2</sub>) functional groups to create a sorbent media with a moderate surface area and strong bonding sites for primary amines.

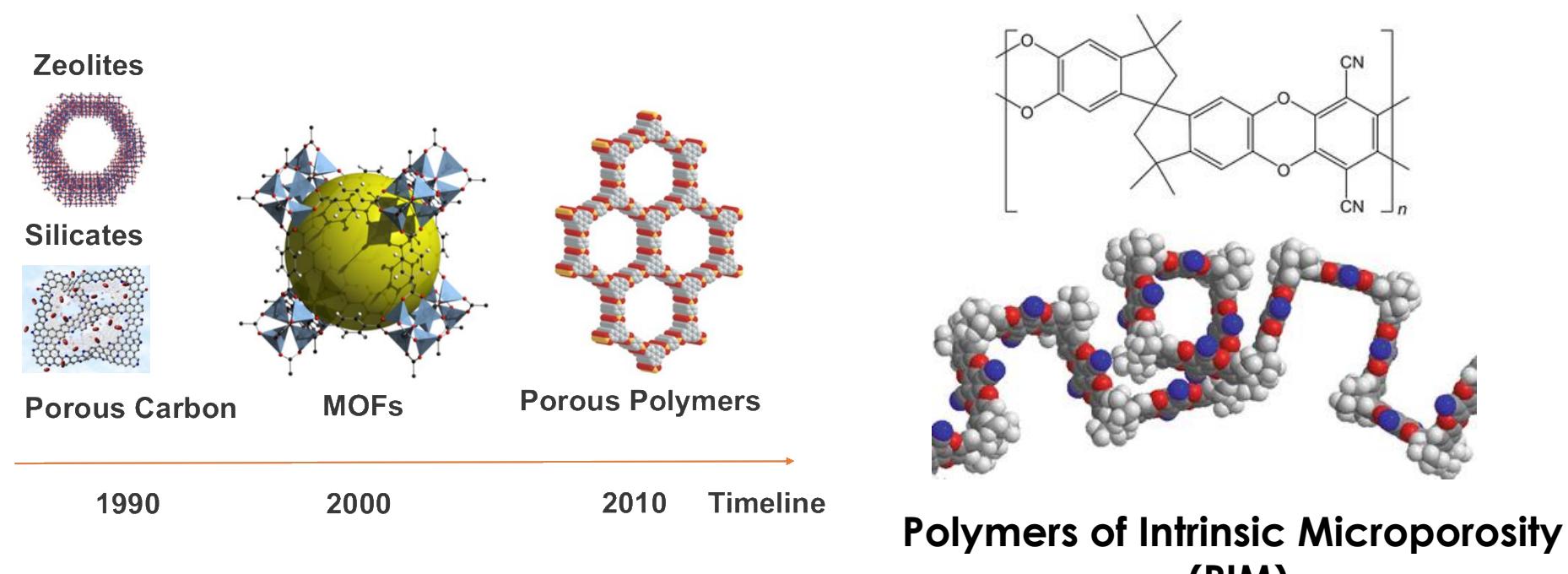


Figure 1. Porous sorbents developed over the years. Chemical structure of PIM-1 discovered by Budd and McKeown.<sup>1</sup>

## Research Objective

Provide an optimized microporous polymeric sorbent contactor technology that can be fabricated in various geometries to form a module with minimum pressure drop for low-concentration CO<sub>2</sub> capture.

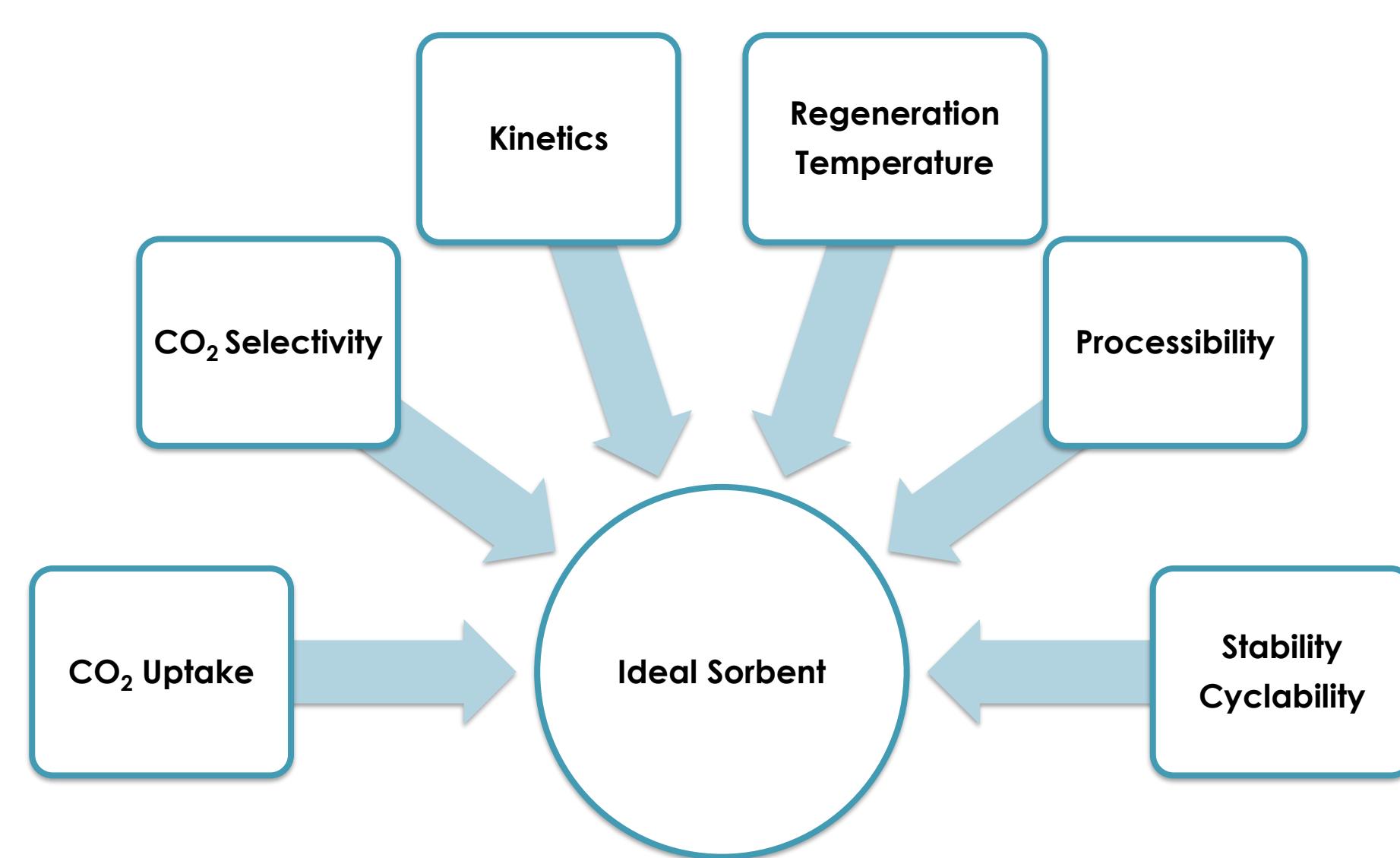


Figure 2. Desired sorbent properties for sorbents in CO<sub>2</sub> capture.

## Results and Discussion

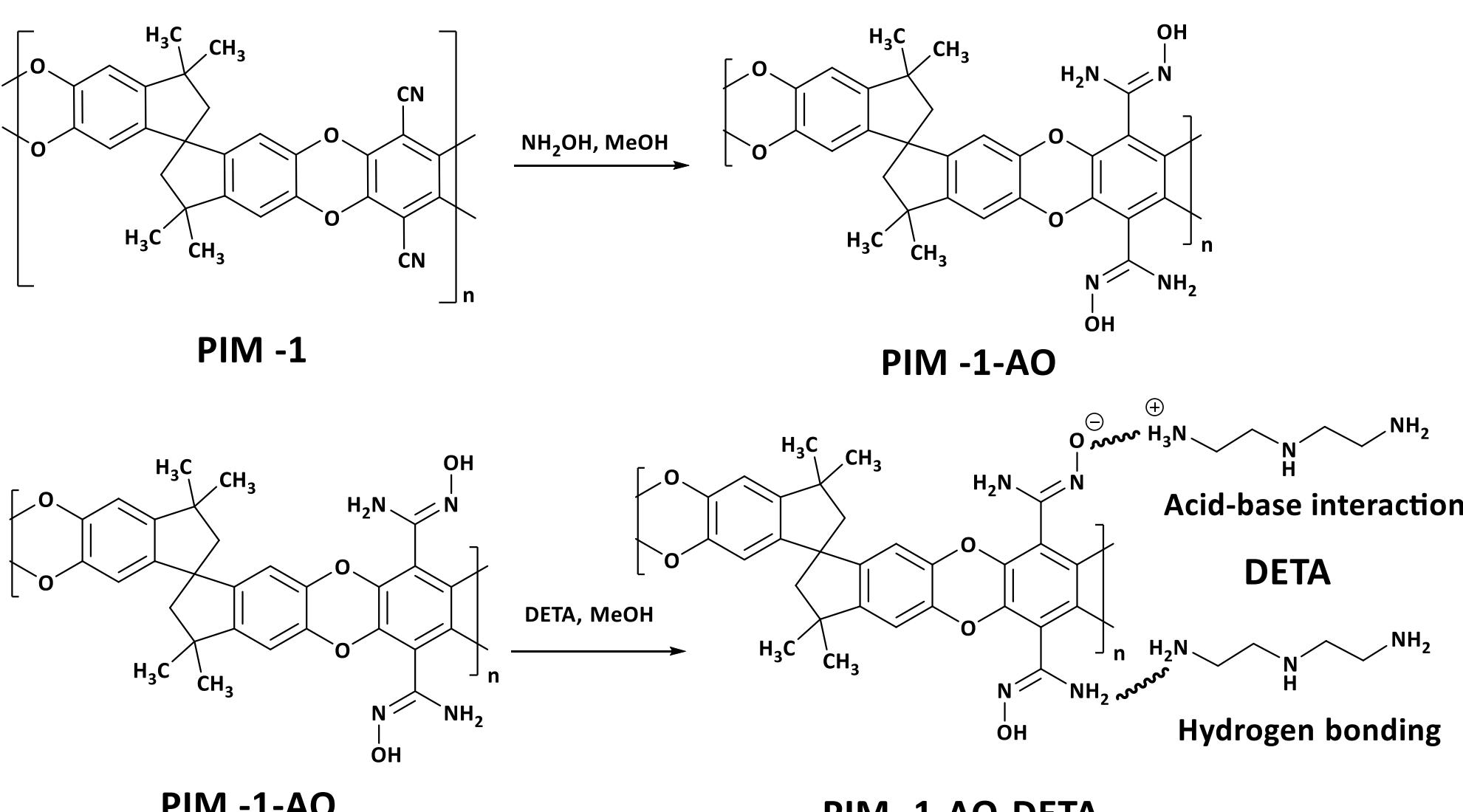


Figure 3. Structural figures of PIM-1, PIM-1 Amidoxime, and PIM-1-AO-DETA.

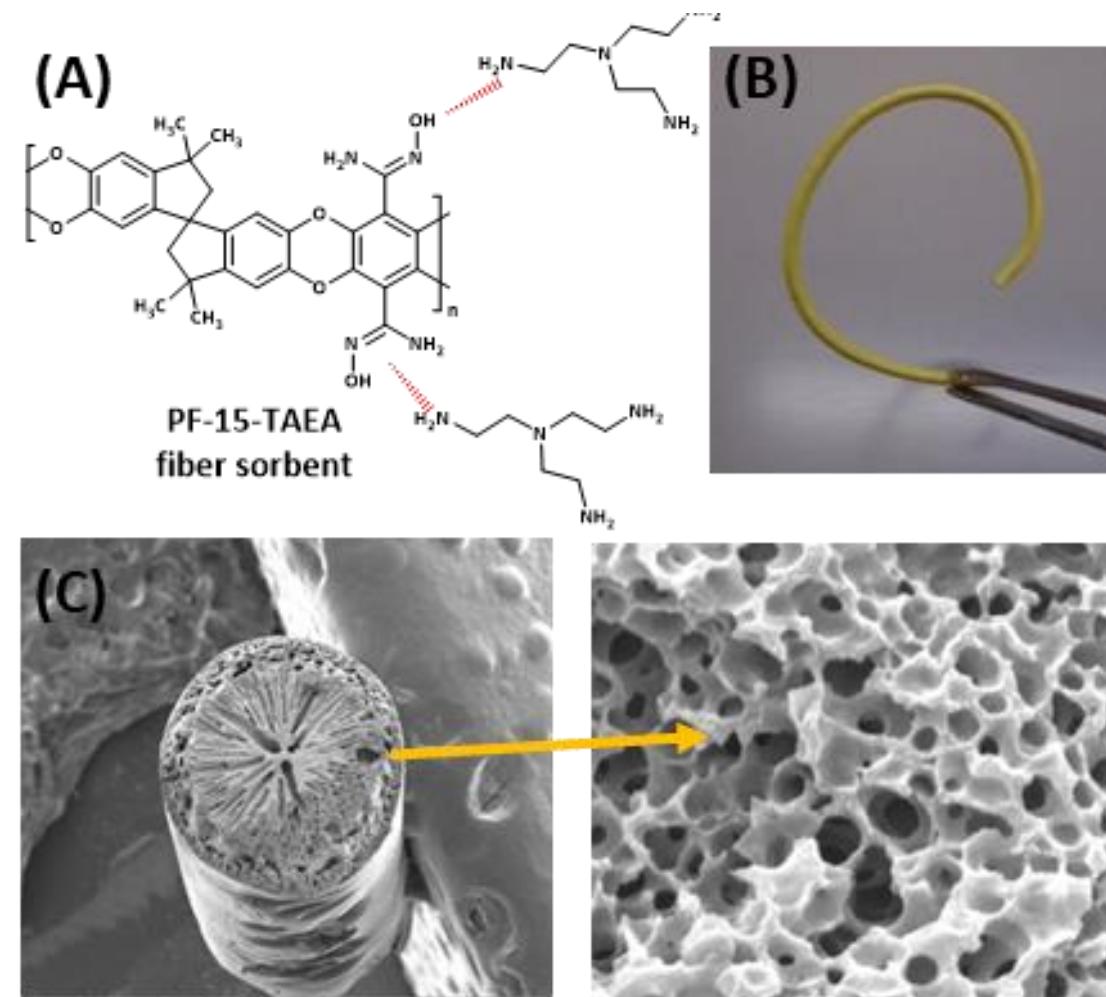


Figure 4. (A) Chemical Structure, (B) top view, and (C) cross-section SEM images of PF-15-TAEA sorbent.

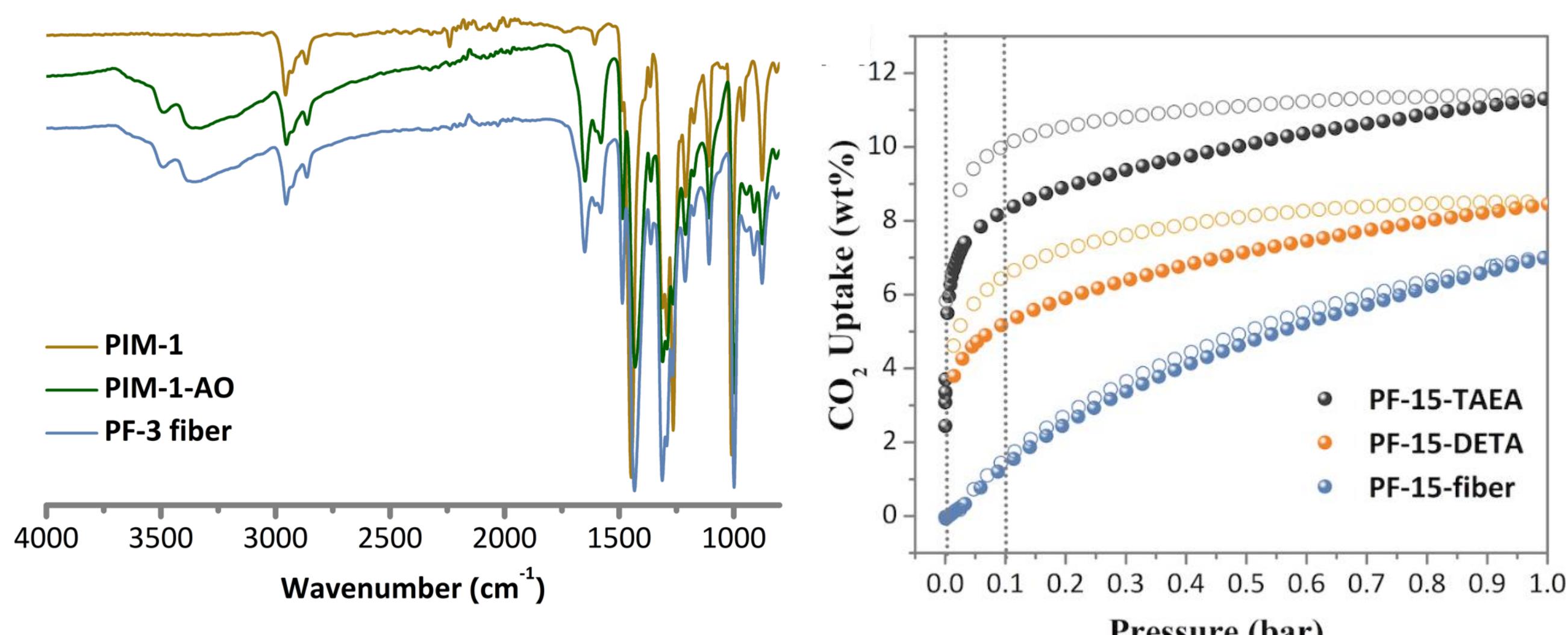


Figure 5. (A) FTIR of PIM-1, PIM-1-AO, and PIM-1-AO-TAEA (PF-3-fiber); (B) CO<sub>2</sub> adsorption of PIM-1-AO fiber (PF-15-fiber), PIM-1-DETA (PF-15-DETA), and PIM-1-AO-TAEA (PF-15-TAEA).

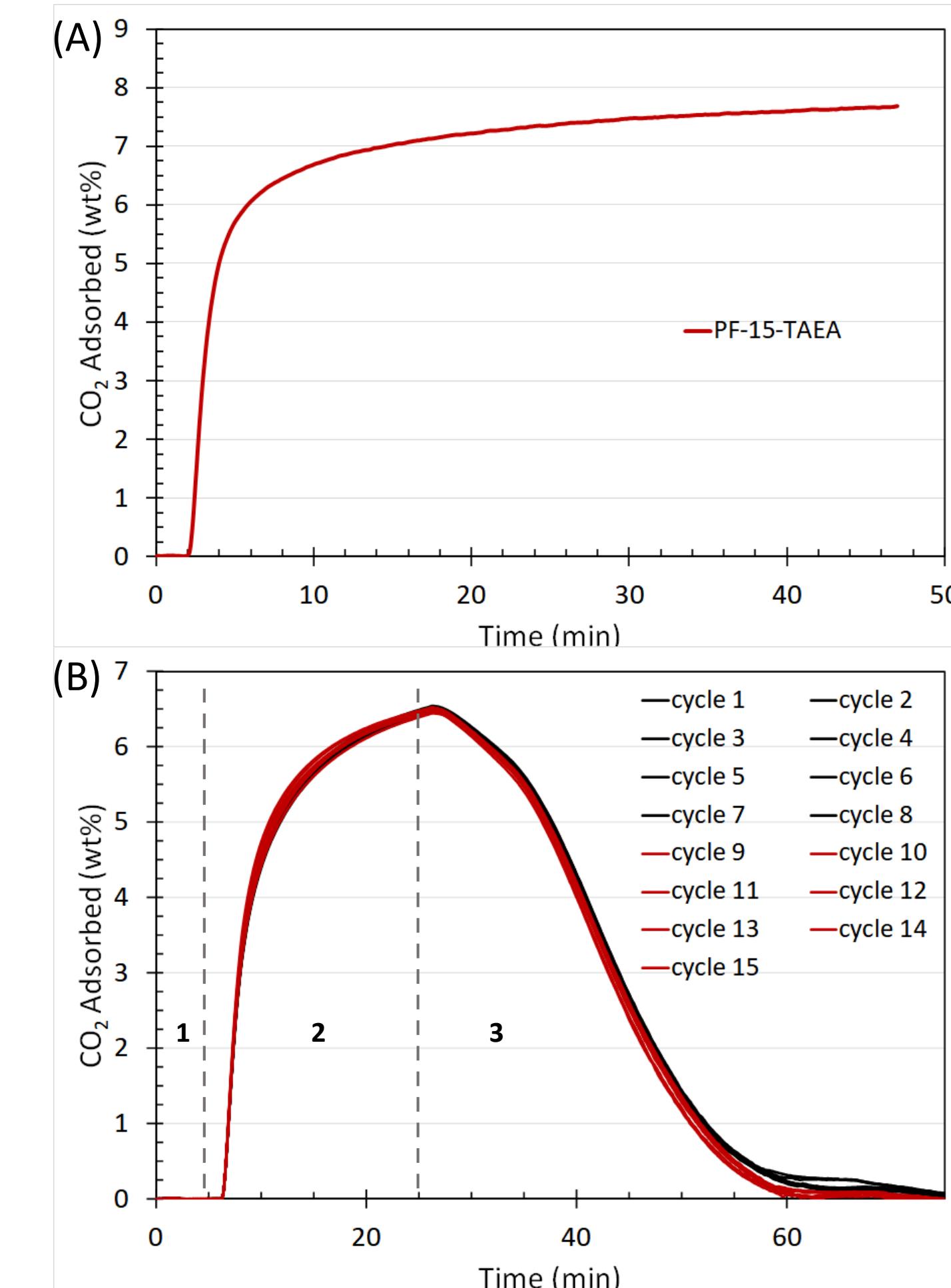


Figure 6. CO<sub>2</sub> uptake in PF-15-TAEA. (A) Measured in flowing gas at a total pressure of 100 mbar, 25 °C. The switch from pure N<sub>2</sub> to 10%CO<sub>2</sub>/90%N<sub>2</sub> occurs at 2 min. (B) Adsorption/desorption cycles in flowing gas at a total pressure of 1 bar. Conditions: (1) pure N<sub>2</sub>, 25 °C; (2) 10%CO<sub>2</sub>/90%N<sub>2</sub>; and (3) temperature ramp in pure N<sub>2</sub> at 3 °C/min to 70-75 °C (black) or 75-80 °C (red).

## References

1. N. B. McKeown and P. M. Budd, *Chem. Soc. Rev.*, 2006, 35, 675–683.
2. Sekizkardes, A. K.; Kusuma, V. A.; Dahe, Ganpat; Elliot A. Roth, Lawrence J. Hill, Anne Marti, Megan Macala, Surendar R. Venna, David Hopkinson *Chem. Commun.*, 2016, 52, 11768.
3. A.K. Sekizkardes, V.A. Kusuma, J.S. McNally, David W. Gidley, K. Resnik, S.R. Venna, D. Hopkinson *Journal of Materials Chemistry A*, 2018, 6 22472-22477.
4. Yanaranop, P.; Santos, B.; Etzion, R.; Jin, J., Facile conversion of nitrile to amide on polymers of intrinsic microporosity (PIM-1). *Polymer* **2016**, *98*, 244-251.1.
5. Patel, H. A.; Yavuz, C. T., Noninvasive functionalization of polymers of intrinsic microporosity for enhanced CO<sub>2</sub> capture. *Chemical Communications* **2012**, *48* (80), 9989-9991.
6. A. K. Sekizkardes, J. T. Culp, T. Islamoglu, A. Marti, D. Hopkinson, C. Myers, H. M. El-Kaderi and H. B. Nulwala, *Chemical Communications*, 2015, *51*, 13393-13396.

## Disclaimer

This project was funded by the United States Department of Energy, National Energy Technology Laboratory, in part, through a site support contract. Neither the United States Government nor any agency thereof, nor any of their employees, nor the support contractor, nor any of their employees, makes any warranty, express or implied, or assumes any legal liability or responsibility for the accuracy, completeness, or usefulness of any information, apparatus, product, or process disclosed, or represents that its use would not infringe privately owned rights. Reference herein to any specific commercial product, process, or service by trade name, trademark, manufacturer, or otherwise does not necessarily constitute or imply its endorsement, recommendation, or favoring by the United States Government or any agency thereof. The views and opinions of authors expressed herein do not necessarily state or reflect those of the United States Government or any agency thereof.