



# Understanding the Initial Stages of TDDB in Si/SiO<sub>2</sub> MOSFETS Utilizing EDMR and NZFMR

F. V. Sharov<sup>1</sup>, S. J. Moxim<sup>1</sup>, D. R. Hughart<sup>2</sup>, G. S. Haase<sup>2</sup>, C. G. McKay<sup>2</sup>, P. M. Lenahan<sup>1</sup>

<sup>1</sup>Penn State University

<sup>2</sup>Sandia National Laboratories

ACKNOWLEDGMENT Sandia National Laboratories (SNL) is a multimission laboratory managed and operated by National Technology and Engineering Solutions of Sandia, LLC, a wholly owned subsidiary of Honeywell International Inc., for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-NA0003525. This paper describes objective technical results and analysis. Any subjective views or opinions that might be expressed in the paper do not necessarily represent the views of the U.S. Department of Energy or the United States Government.

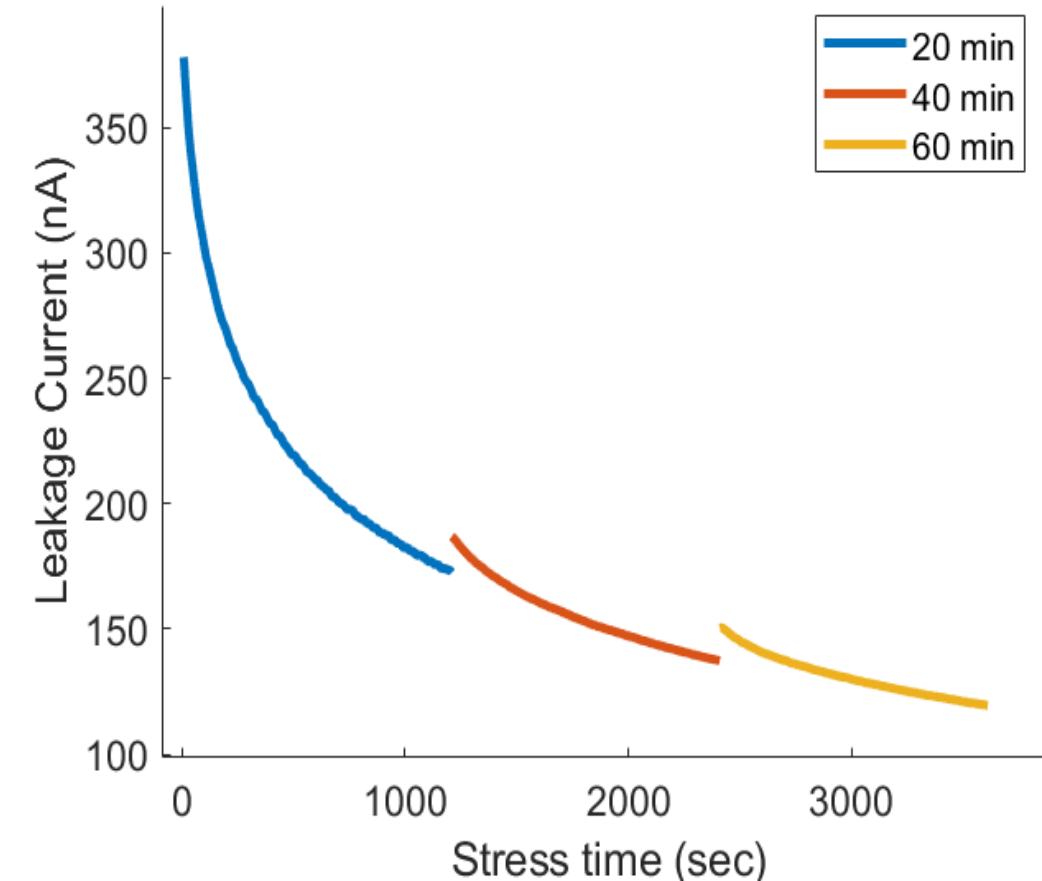
Sandia National Laboratories is a multimission laboratory managed and operated by National Technology & Engineering Solutions of Sandia, LLC, a wholly owned subsidiary of Honeywell International Inc., for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-NA0003525.

# Goals of Study

- Investigate leakage currents in Si/SiO<sub>2</sub> MOSFETs due to TDDB with EDMR via SDTAT.
- Analyze interface damage via dc I-V SDR/EDMR to develop an understanding of the initial stages of TDDB.
- Explore the kinetics of SDTAT and chemical changes at the interface throughout high-field stressing via NZFMR.

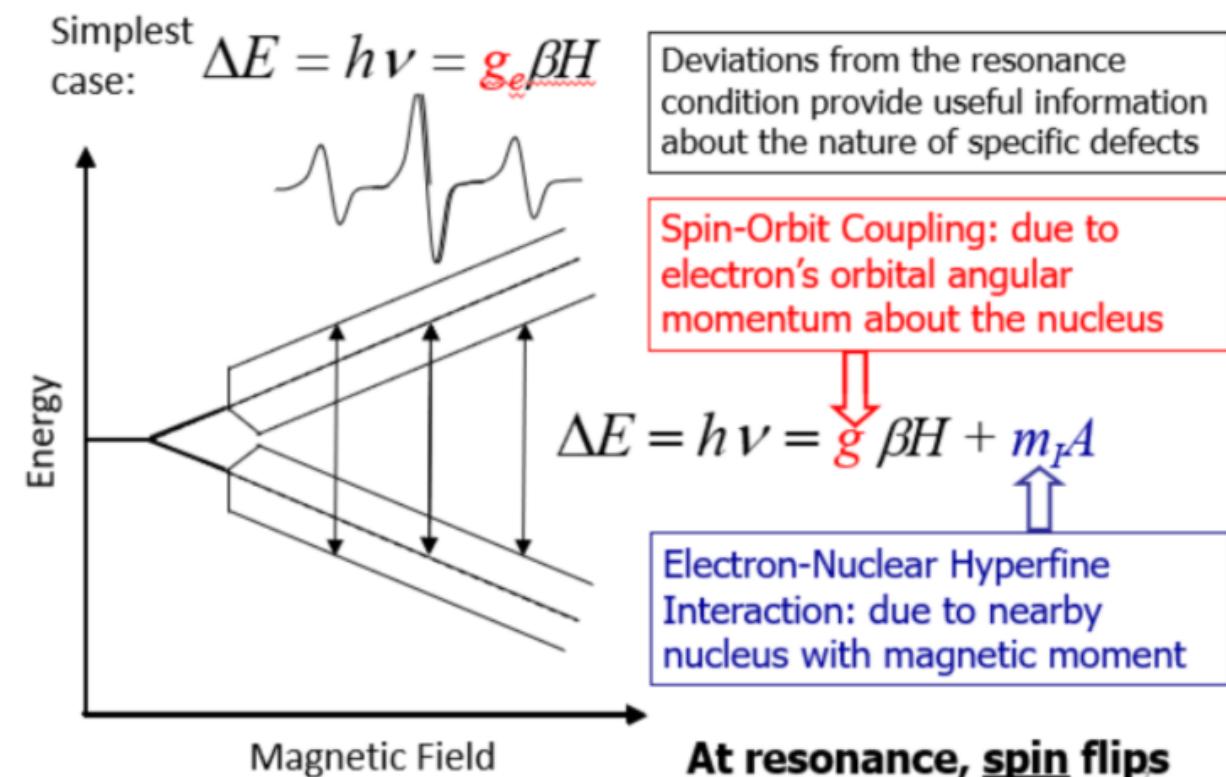
# Time Dependent Dielectric Breakdown (TDDB)

- TDDB is one of the most important reliability problems in solid-state electronics.
- Device structures can be aged through high constant voltage stressing.
- This stressing results in a change in both the stress-induced leakage current (SILC) and changes in Fowler-Nordheim tunneling.



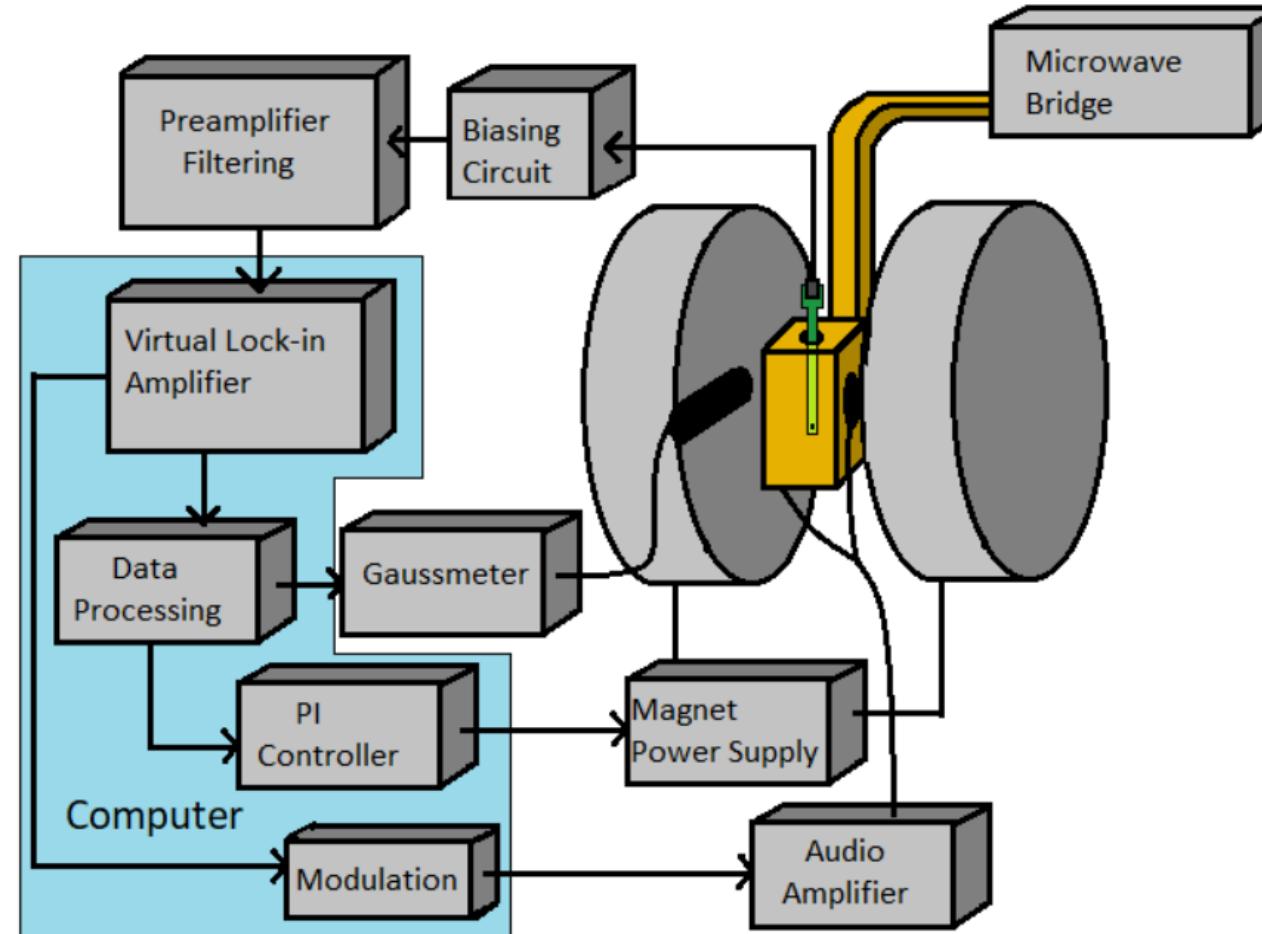
# Overview of Magnetic Resonance

- Energy levels of paramagnetic defect sites are split by a magnetic field.
- By applying a microwave radiation of frequency  $\nu$  and a slowly-changing  $H$  to a sample, one can “flip” defect electrons.



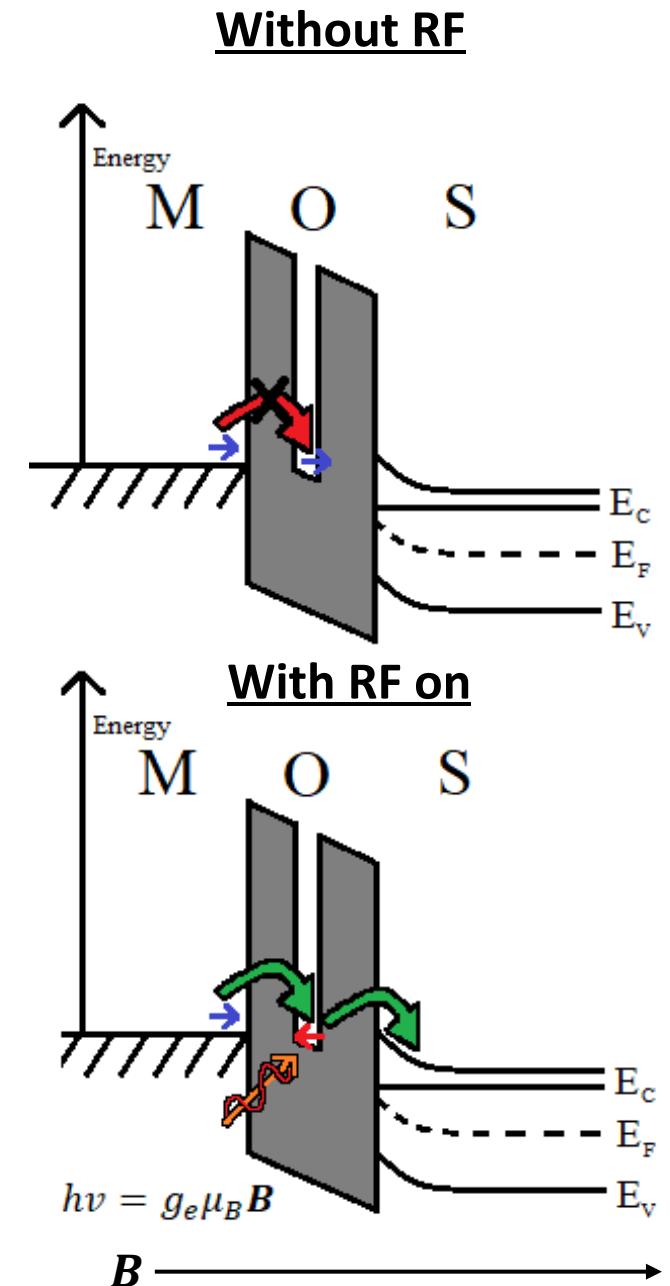
# Electrically Detected Magnetic Resonance (EDMR)

- Classical EPR is not sensitive enough to study traps in practical MOSFETs (sensitivity  $\cong 10^{10}$  defects).
- EDMR sensitivity is about  $10^7$  times greater than EPR [1].
- This sensitivity boost makes EDMR an incredibly powerful analytical tool for analyzing the chemical nature of paramagnetic defects in technologically meaningful devices.



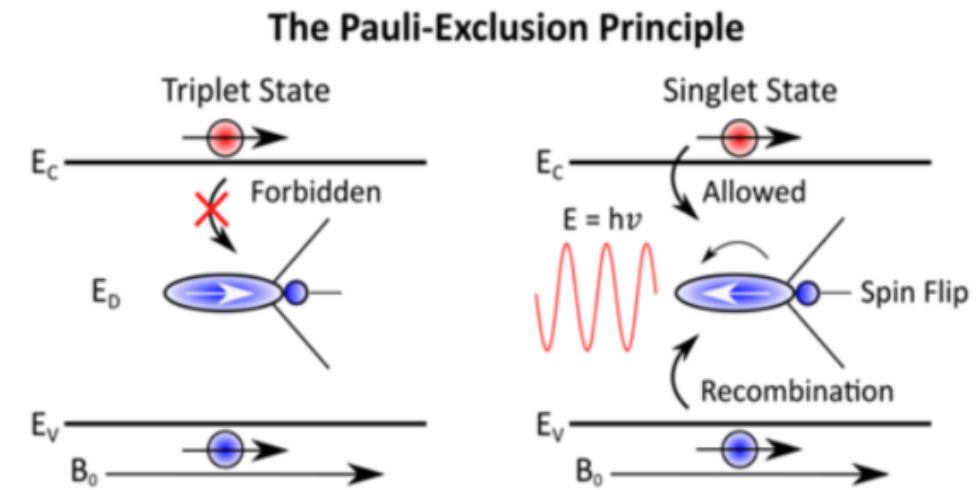
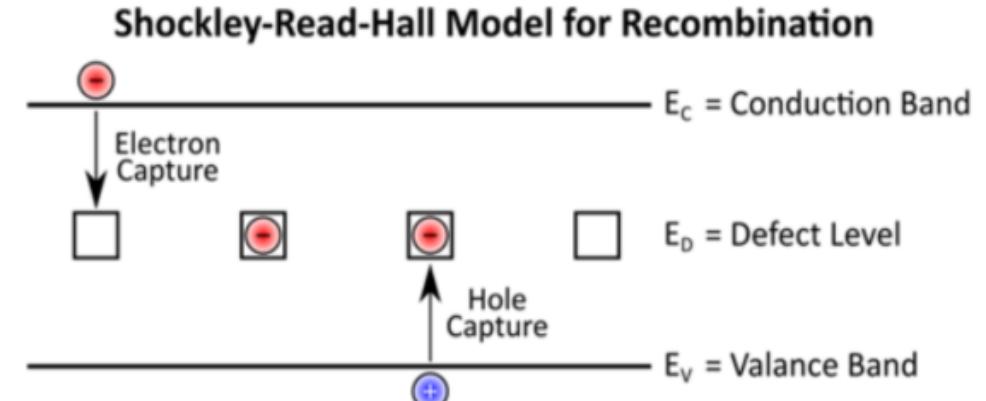
# Spin-Dependent Trap Assisted Tunneling (SDTAT)

- Works on the principles of variable range hopping.
  - Trap to trap tunneling events conserve intrinsic angular momentum; they are a function of both energy and tunneling distance.
- RF induced resonance events can “flip” the spins of oxide defects, allowing forbidden tunneling transitions to occur.



# EDMR via Spin-Dependent Recombination (SDR)

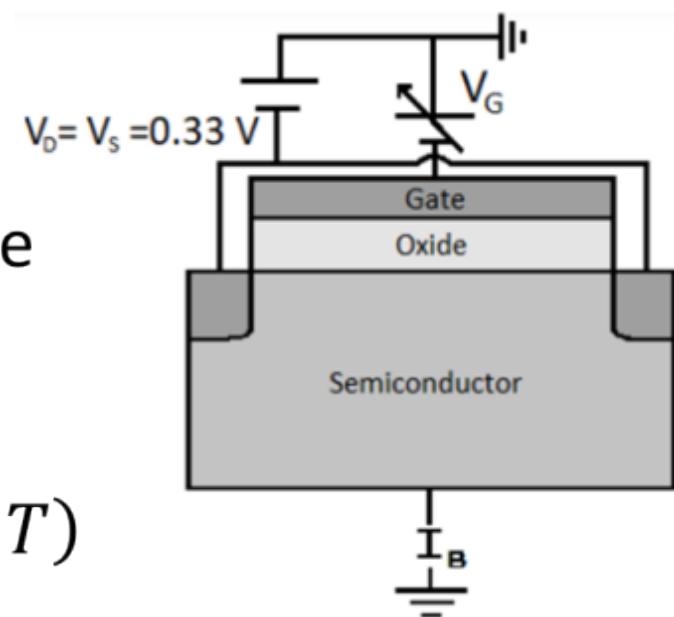
- Shockley-Read-Hall Model for Recombination.
- Pauli Exclusion Principle forbids capture if conduction electron/deep level electron have the same spin quantum number.
- Magnetic resonance “flips” the defect electron spin, allowing previously forbidden capture and recombination.
- This increases the recombination current at resonance.



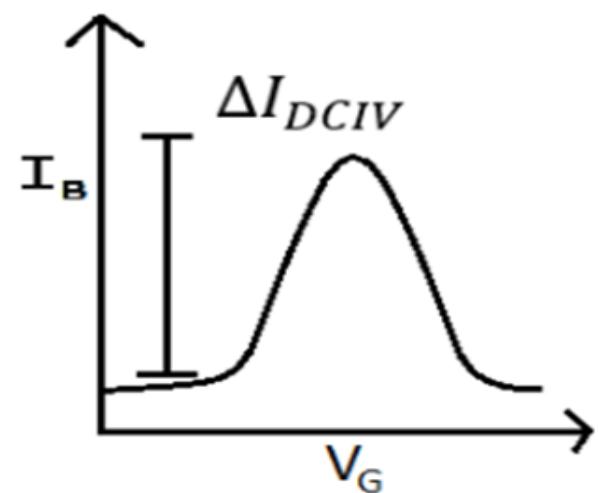
# Gated Diode (dc I-V) EDMR

- Developed by Grove and Fitzgerald [2], dc I-V can be used to calculate interface densities using the equation:

$$\Delta I_{DCIV} = \frac{1}{2} q_0 n_i \sigma v_{th} D_{it} A q_0 |V_e| \exp(q_0 |V_e| 2k_B T)$$



- The dc I-V peak voltage is the biasing condition for EDMR.

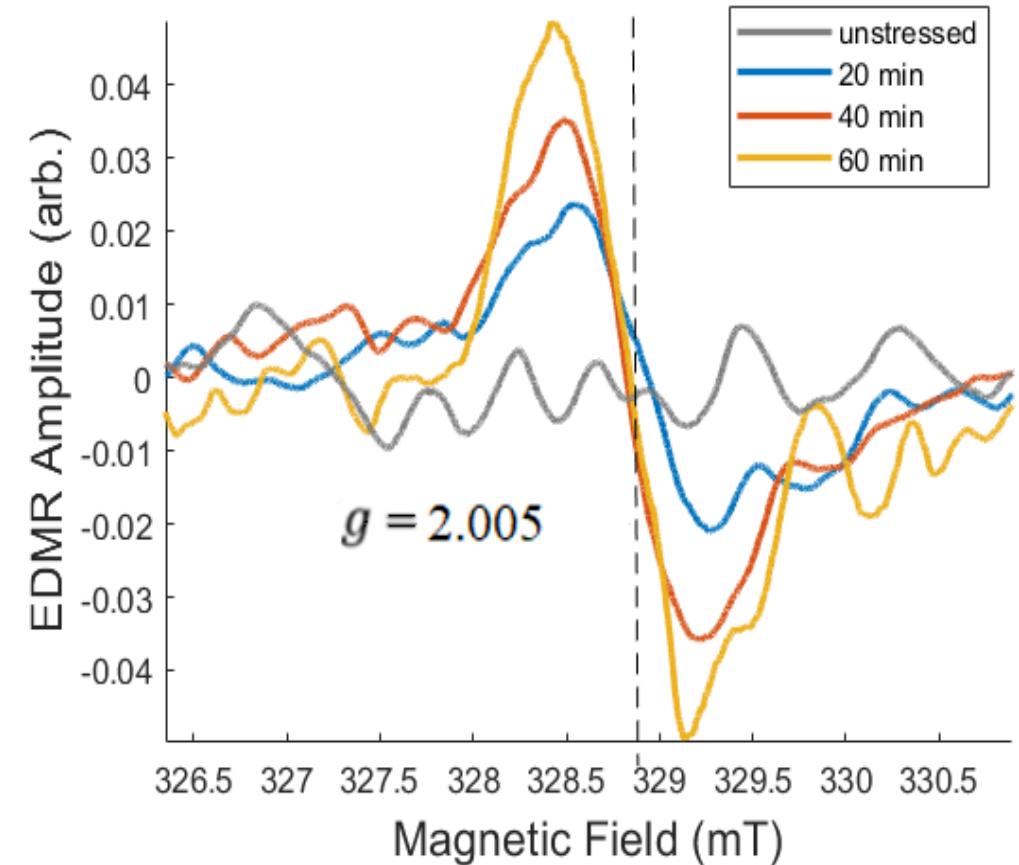


# Experimental

- Identical  $1.89 \times 10^{-5} \text{ cm}^2$  Si/SiO<sub>2</sub> total gate area nMOSFETS with 7.5 nm thick oxides.
- MOS structures consisting of 126 devices, all with 15 by 1  $\mu\text{m}$  channel dimensions.
- During EDMR, dc I-V source/drain biases used were -0.33 V.
- All high-field stressing was done at a constant gate bias of -9 V for various lengths of time.
- All EDMR measurements were done with the magnetic field perpendicular to the (100) interface plane.

# SDTAT Results on High-Field Stressed MOSFETs

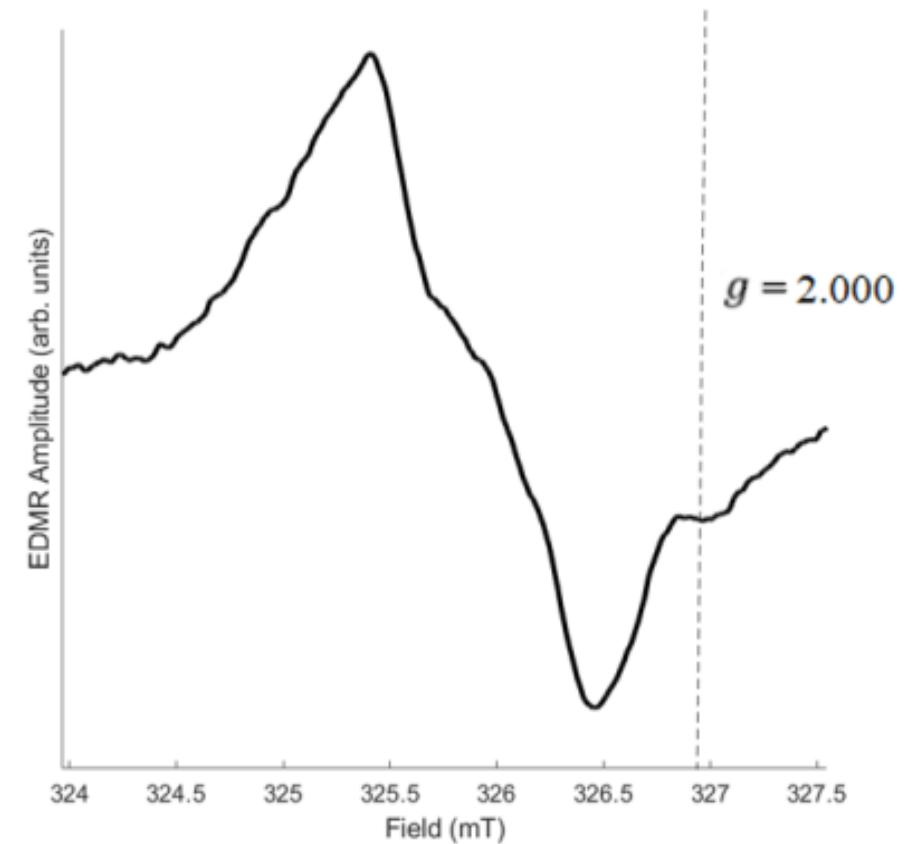
- Signal of SDTAT response increases with high-field stressing time.
- Dominant features were the  $P_{b0}$  ( $g = 2.0065$ ) and  $P_{b1}$  ( $g = 2.0032$ ) center.
- The EDMR results are in close correspondence with the increase in  $D_{it}$  measured via dc I-V.



	Unstressed	20 min	40 min	60 min
Mid-gap $D_{it}$ ( $10^{11} \text{ cm}^{-2} \text{ eV}$ )	.117	10.934	14.826	18.188

# Low-Temperature dc I-V EDMR

- Along with the  $P_{b0}$  and  $P_{b1}$ , there is an additional feature that forms at  $g = 2.000$  with high-field stressing.
- This defect could only be due to an  $E'$  center.
- All evidence points to the generation of  $E'$  with high-field stressing: So where is the  $E'$  in SDTAT?
  - Overwhelmed by the  $P_b$  response.
  - Rate-limiting interactions.

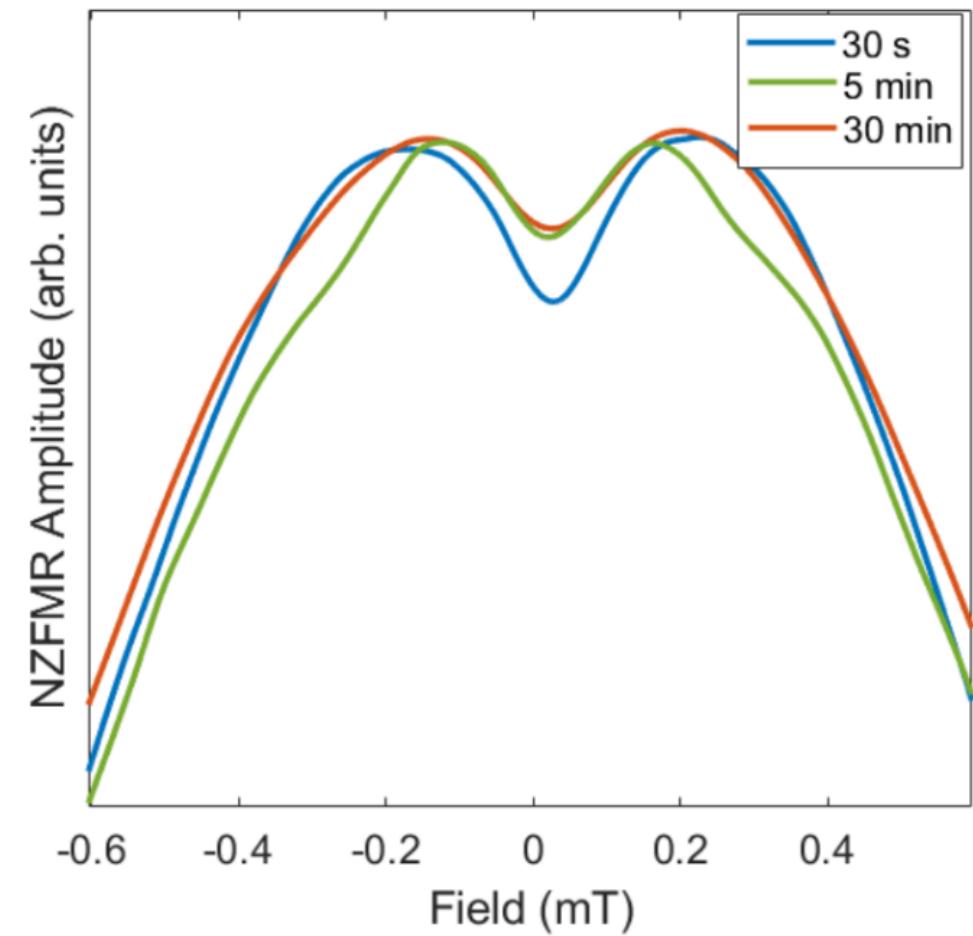


# Near-Zero Field Magnetoresistance (NZFMR)

- Can detect both SDTAT and SDR without an RF microwave source.
  - No  $B_1$  is necessary; great potential for analyzing “packaged” devices.
- NZFMR utilizes the mixing of states at near-zero fields due to local magnetic field interactions.
- The theoretical NZFMR response can be modeled via the Stochastic Quantum Liouville Equation (SLE), a theory developed by Flatté and Harmon [3] and advanced for use in MOS devices by Frantz, Harmon, and Flatté [4].

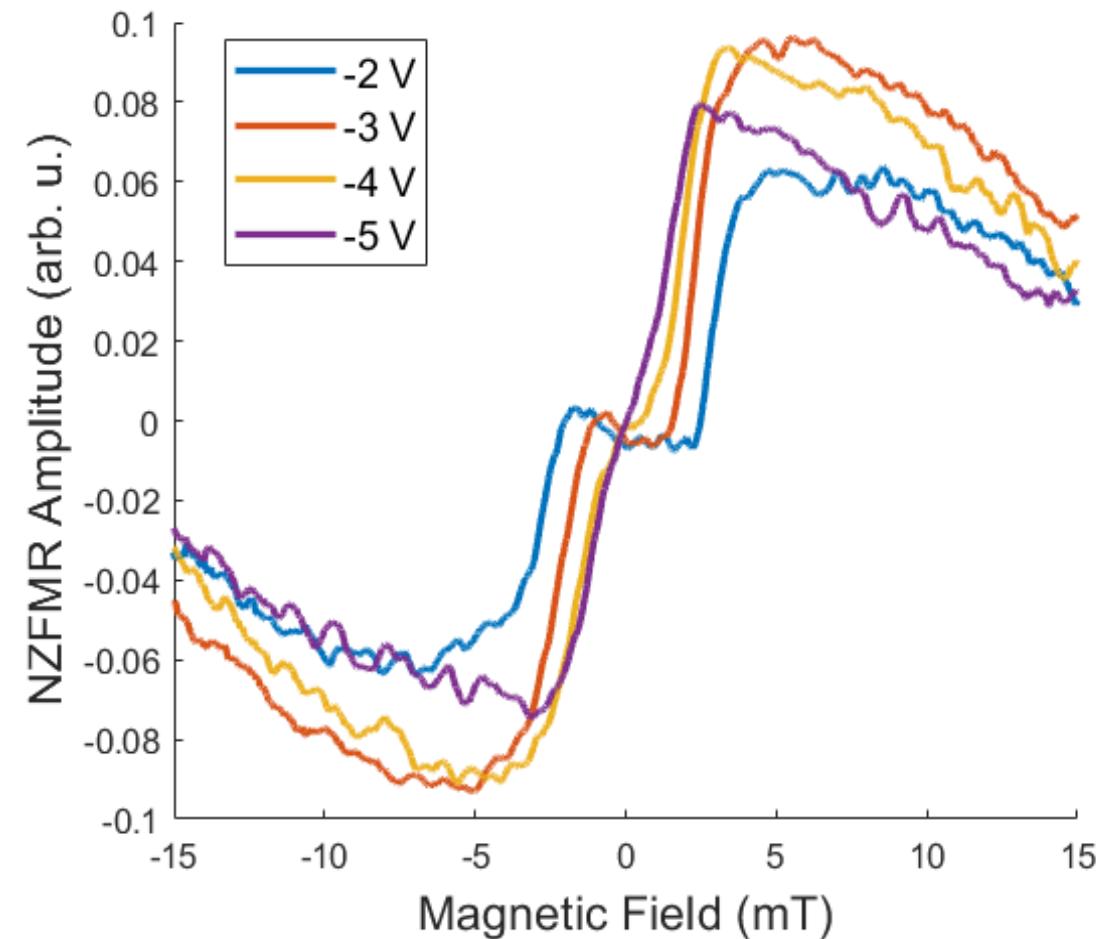
# NZMFR via SDR

- Changes in line shape are critical in the analysis of NZFMR spectra.
- These changes can only be due to two factors: kinetics and hyperfine interactions.
- For a constant  $V_f$ , the recombination kinetics must be constant.
- Only magnetic nuclei in system are  $^{29}\text{Si}$  nuclei (4.7%) and H (100%).
- The results demonstrate that hydrogen is being redistributed throughout high-field stressing.



# NZFMR SDTAT: Changes With Bias During NZFMR Measurement

- In this case, NZFMR spectral changes will be due to kinetics.
- The NZFMR spectra show large changes in the unusually large linewidths of the signals.
- This NZFMR technology, paired with modeling via the SLE, could be used as a figure of merit for hopping rates/trap distances for modeling TDDB.



# Conclusions

- We provide evidence and chemical identification of both interface ( $P_{b0}$  and  $P_{b1}$ ) traps and oxide ( $E'$ ) defects generated in Si/SiO<sub>2</sub> MOSFETs during the early to middle stages of TDDB.
- We find that the dominant defect in the SDTAT spectrum in these high-field stressed MOSFETs are the  $P_{b0}$  and  $P_{b1}$  defects.
- We show that the interface-to-oxide tunneling event is the rate-limiting step in Si/SiO<sub>2</sub> in the earlier stages of TDDB.

# References

- [1] G. Kawachi, C. F. O. Graeff, M. S. Brandt, M. Stutzmann, Phys. Rev. B **54**, 11 (1996).
- [2] D. J. Fitzgerald and A. S. Grove, IEEE Trans. Electron Devices **15**, 426 (1968).
- [3] N. J. Harmon, S. R. McMillan, J. P. Ashton, P. M. Lenahan, M. E. Flatté, IEEE. Trans. Nuclear Devices **67**, 7 (2020).
- [4] E. B. Frantz, N. J. Harmon, S. R. McMillan, S. J. Moxim, M. E. Flatté, and P. M. Lenahan, J. Appl. Phys. **128**, 124504 (2020).