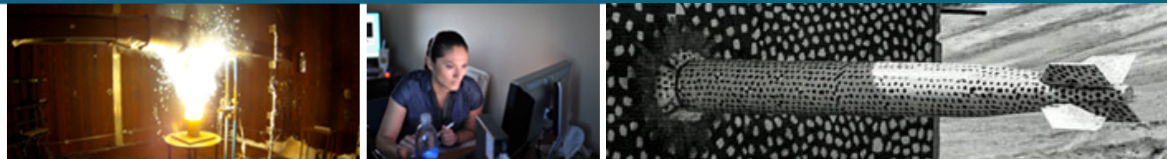
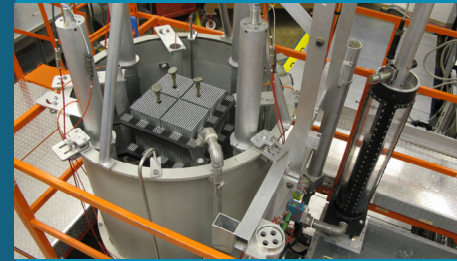


*This work was supported by the DOE Nuclear Criticality Safety Program, funded and managed by the National Nuclear Security Administration for the Department of Energy.*



# NCSP Integral Experiments at Sandia in FY21



*Gary A. Harms and David E. Ames*

NCSP Technical Program Review  
February 15-17, 2022



Sandia National Laboratories is a multimission laboratory managed and operated by National Technology & Engineering Solutions of Sandia, LLC, a wholly owned subsidiary of Honeywell International Inc., for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-NA0003525.

SAND2022-1652 PE

## Integral Experiment Requests at Sandia



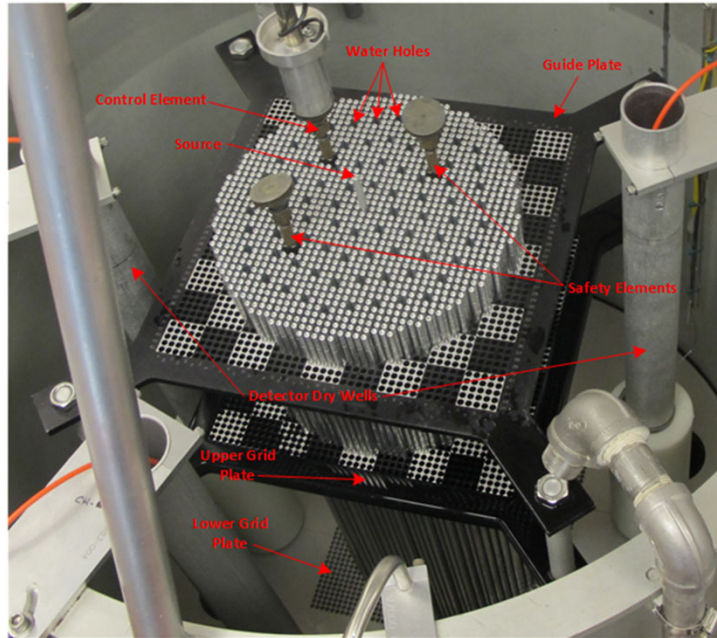
IER	Description	Started FY21	Ended FY21
230	Characterize the Thermal Capabilities of the 7uPCX	CED-3b	CED-4b (Complete)
304	Temperature Dependent Critical Benchmarks	CED-2	CED-2 (Complete)
305	Critical Experiments with UO <sub>2</sub> Rods and Molybdenum Foils	CED-2	CED-3a
306	Critical Experiments with UO <sub>2</sub> Rods and Rhodium Foils	CED-1	CED-2
441	Epithermal HEX Lattices with SNL 7uPCX Fuel for Testing Nuclear Data	CED-3a	CED-3a
452	Inversion Point of the Isothermal Reactivity Coefficient	CED-1	CED-1
523	Critical Experiments with ACRR UO <sub>2</sub> -BeO Fuel	Feasibility	Feasibility

3

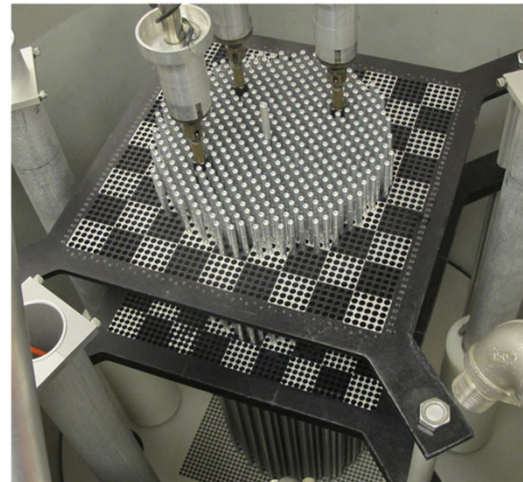
## IER-230 - Characterize the Thermal Capabilities of the 7uPCX (I)



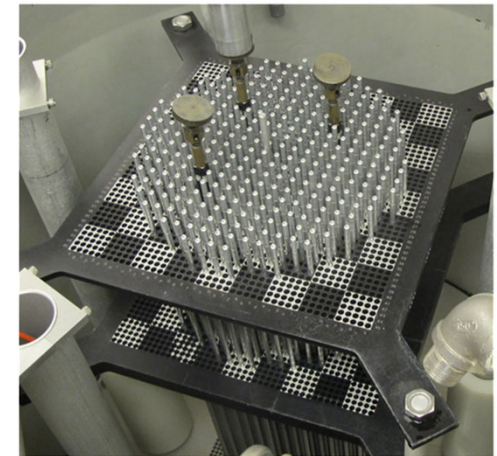
IER-230 is a Sandia experiment intended to explore the behavior of our 7uPCX experiment as a function of fuel-to-water ratio



LCT-102 Case 6  
0.800 cm pitch



LCT-102 Case 12  
1.132 cm pitch



LCT-102 Case 20  
1.600 cm pitch

## IER-230 - Characterize the Thermal Capabilities of the 7uPCX (2)



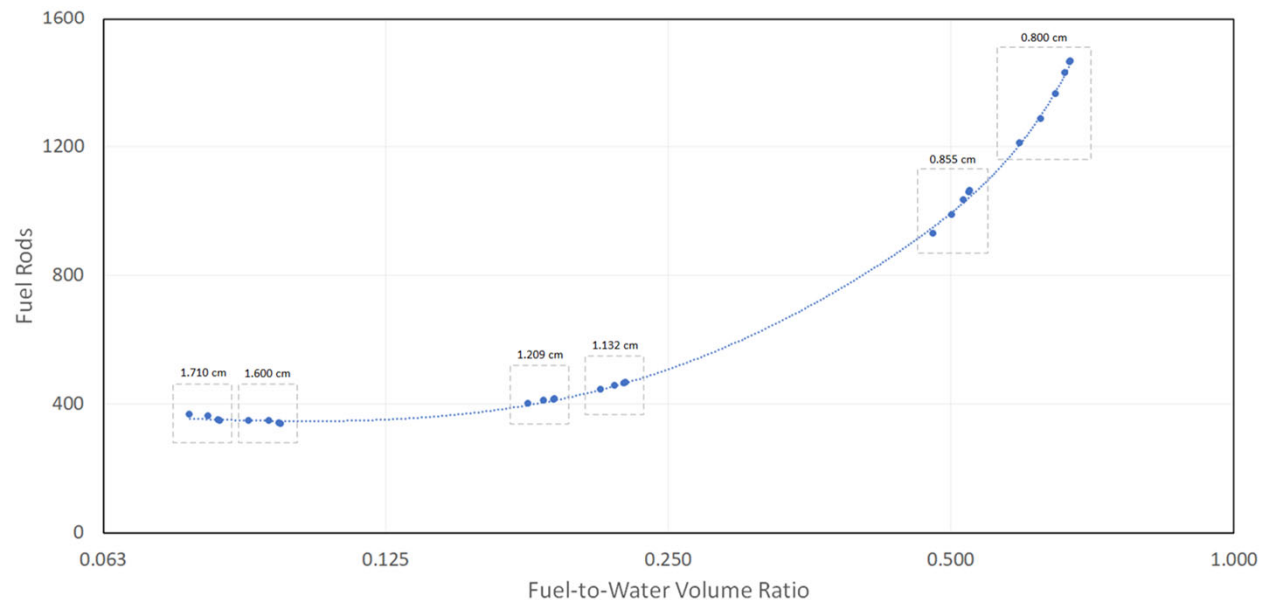
IER-230 is a Sandia experiment intended to explore the behavior of our 7uPCX experiment as a function of fuel-to-water ratio

David Ames is the experimenter

The critical experiments were completed in FY20

The experiment was taken from CED-3b (Execution) to CED-4a (Evaluation) through CED-4b (Publication) in FY21

The experiment appeared as  
**LEU-COMP-THERM-102**  
in the 2021 edition of the  
benchmark book



## IER-304 – Temperature dependent critical benchmarks



**IER-304 is an ORNL experiment intended to explore the behavior of the Sandia criticals as a function of temperature**

**Initially proposed by Thomas Miller, the current ORNL PI is Justin Clarity**

**Justin shepherded the experiment through CED-2 Final Design in FY21**

**There are many core design options available using either 7uPCX or BUCCX fuel**

**To perform critical experiments at temperatures significantly different from room temperature, the proposed modifications to the critical assembly are:**

- **Add insulation to the water tanks including covers**
- **Add a new heating system to maintain elevated temperatures**
- **Add a new cooling system to maintain temperatures below room temperature**
- **Replace the dump tank with a larger water storage tank**
- **Install improved temperature instrumentation**
- **Add a dehumidification system**

**The experiment is now in CED-3a Facility Planning/Cost Estimation**



## IER-305 – Critical Experiments with $\text{UO}_2$ Rods and Molybdenum foils (I)

IER-305 is an IRSN experiment intended to benchmark the effect of molybdenum on critical systems.

Nicolas Leclaire at IRSN has led the experiment through CED-2 Final Design.

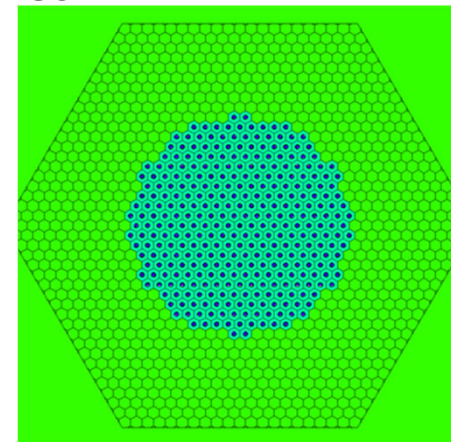
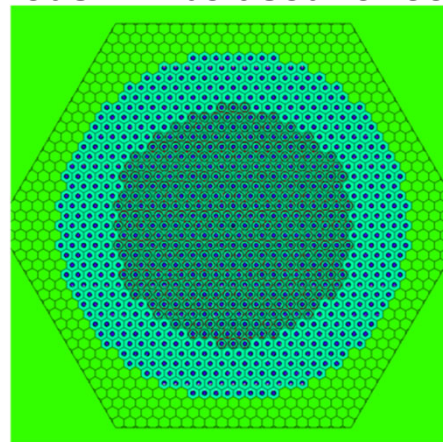
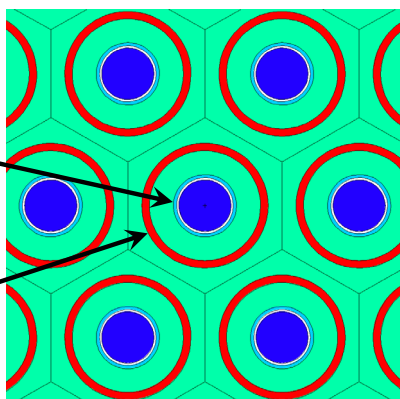
The experiment will use the 7uPCX fuel in a new triangular grid plate set with a 1.55 cm triangular pitch

The experiment has a central region of 7uPCX fuel rods in molybdenum sleeves surrounded by a driver region of 7uPCX fuel rods

A baseline configuration with only 7uPCX fuel rods will be used for comparison

7uPCX Fuel Rod  
0.25" OD  
Aluminum clad  
6.9%  $\text{UO}_2$  fuel

Molybdenum Sleeve  
0.5" OD  
0.031" Wall



## IER-305 – Critical Experiments with $\text{UO}_2$ Rods and Molybdenum foils (2)

The experiment is now in CED-3a Facility Planning/Cost Estimation.

IRSN has purchased a set of 400 0.5" diameter molybdenum tubes that will be used as sleeves on 7uPCX fuel rods.

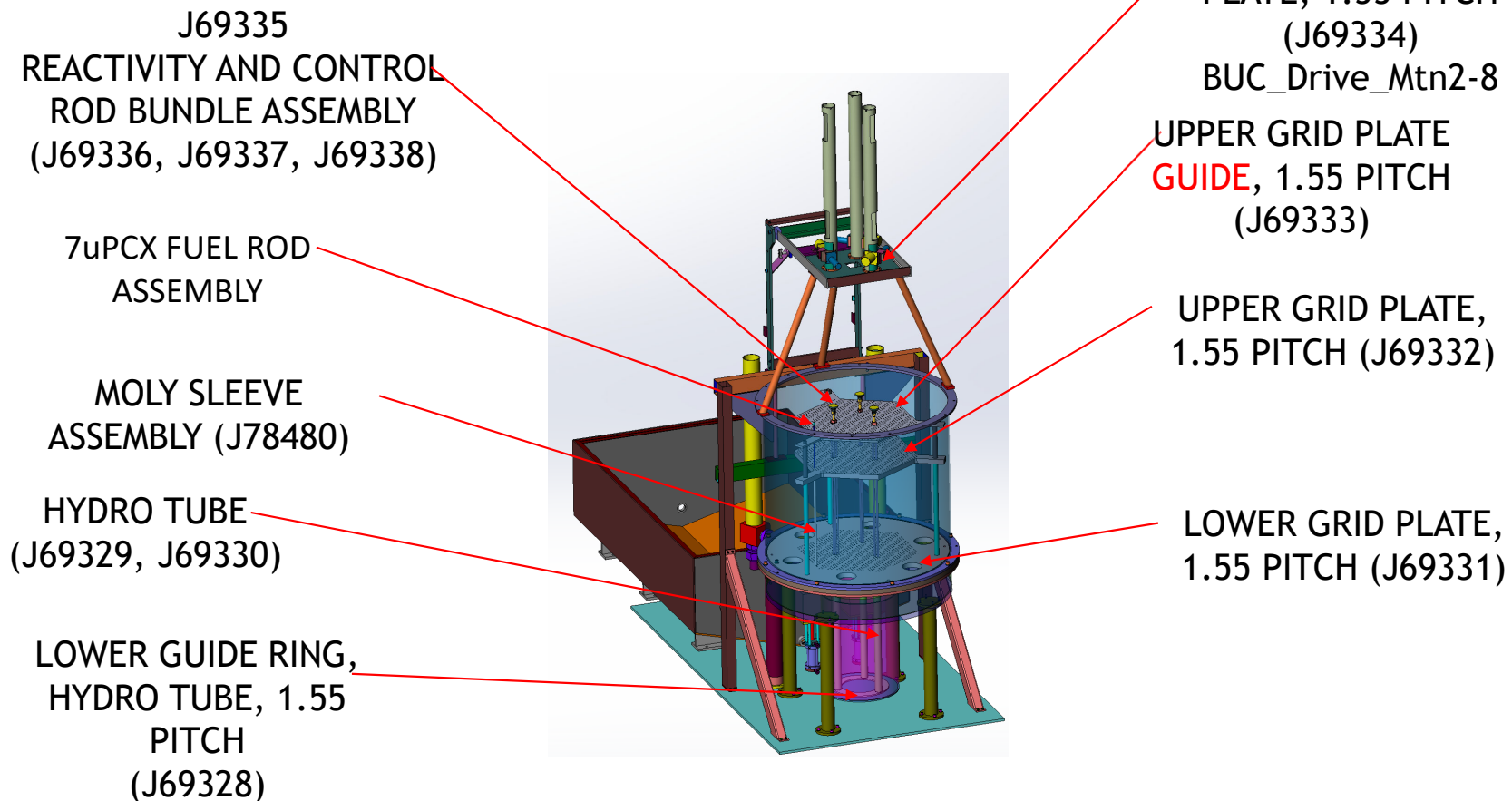
The fuel rods will be put in a new set of grid plates with a 1.55 cm triangular pitch.

The new core hardware is being designed at Sandia.

We expect to perform the critical experiments in FY22.

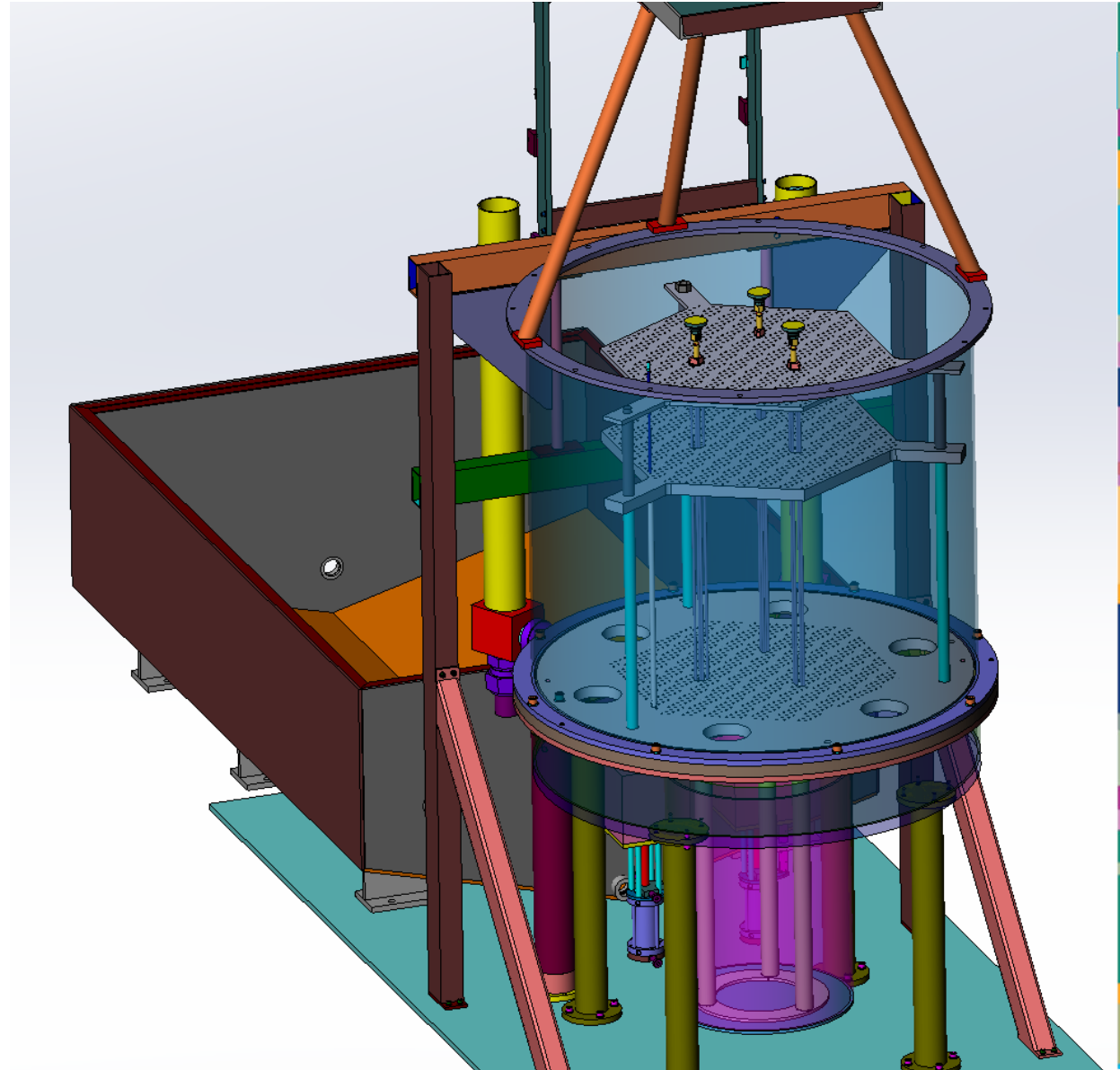


## IER-305 – Critical Experiments with $\text{UO}_2$ Rods and Molybdenum foils (3)





9 IER-305 – Critical  
Experiments with  $\text{UO}_2$   
Rods and Molybdenum  
foils (3)



## IER-306 – Critical Experiments with $\text{UO}_2$ Rods and Rhodium Foils



**IER-306 is an IRSN experiment intended to benchmark the effect of rhodium on critical systems.**

**Nicolas Leclaire at IRSN is leading the experiment through CED-2 Final Design.**

**IRSN has completed the CED-2 summary report which is being reviewed by the CEdT.**

**The report examined three design approaches:**

- Rhodium in foils between fuel pellets in the fuel rods as was done in LCT079
- Rhodium in solution with fuel rods in the solution tank
- Rhodium incorporated in resin blocks with fuel rods through the blocks

**The design with rhodium in a solution tank appears to be the most tractable.**

**The design requires 1385 g of rhodium at a current cost of about \$1.3 M.**

**IRSN will monitor the cost of rhodium.**

## **IER-441 – Epithermal HEX Lattices with SNL 7uPCX Fuel for Testing Nuclear Data**

**IER-441 is an ORNL experiment intended to harden the neutron spectrum in the assembly**

**The experiment was originally proposed by Mike Westfall at ORNL**

**The current PI at ORNL is Justin Clarity**

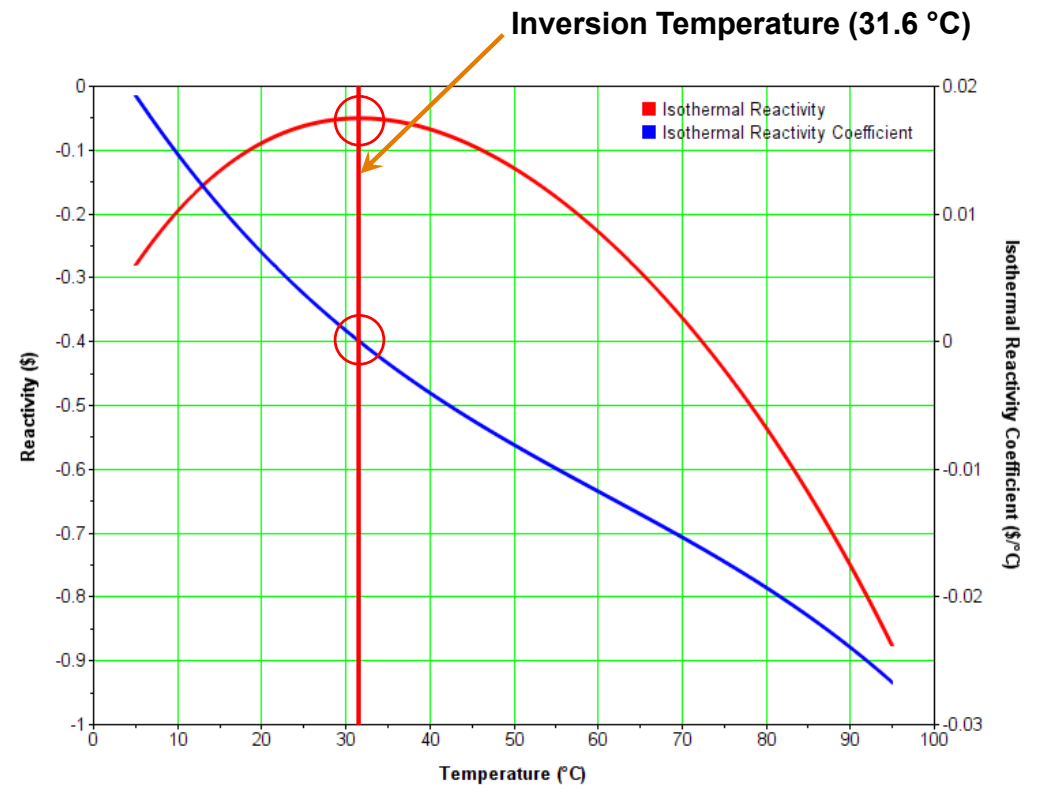
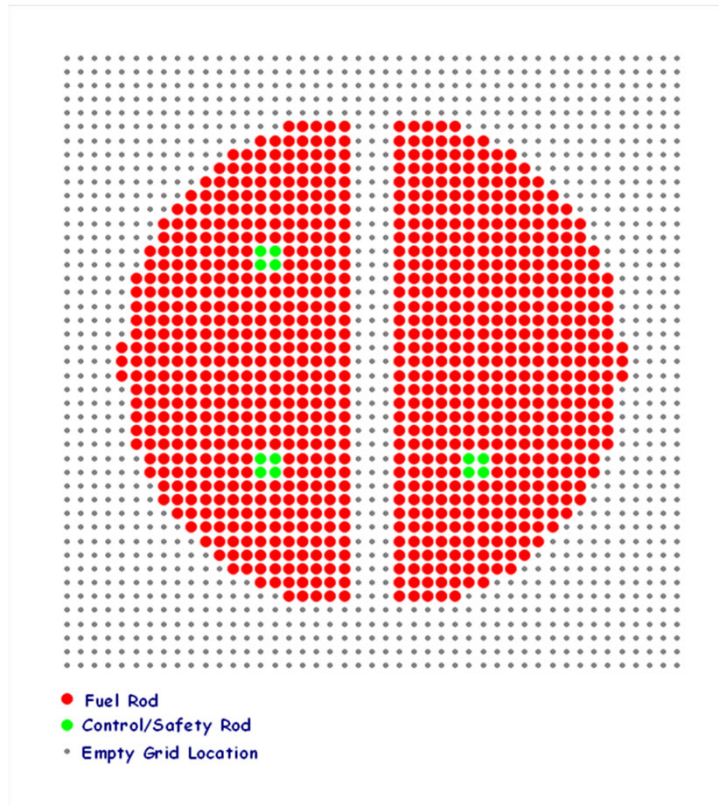
**Justin has led the design of the experiment through CED-2 Final Design**

**The experiment requires significant modifications to the core hardware**

**The experiment is now in CED-3a Facility Planning/Cost Estimation**



## IER-452 – Inversion Point of the Isothermal Reactivity Coefficient (I)



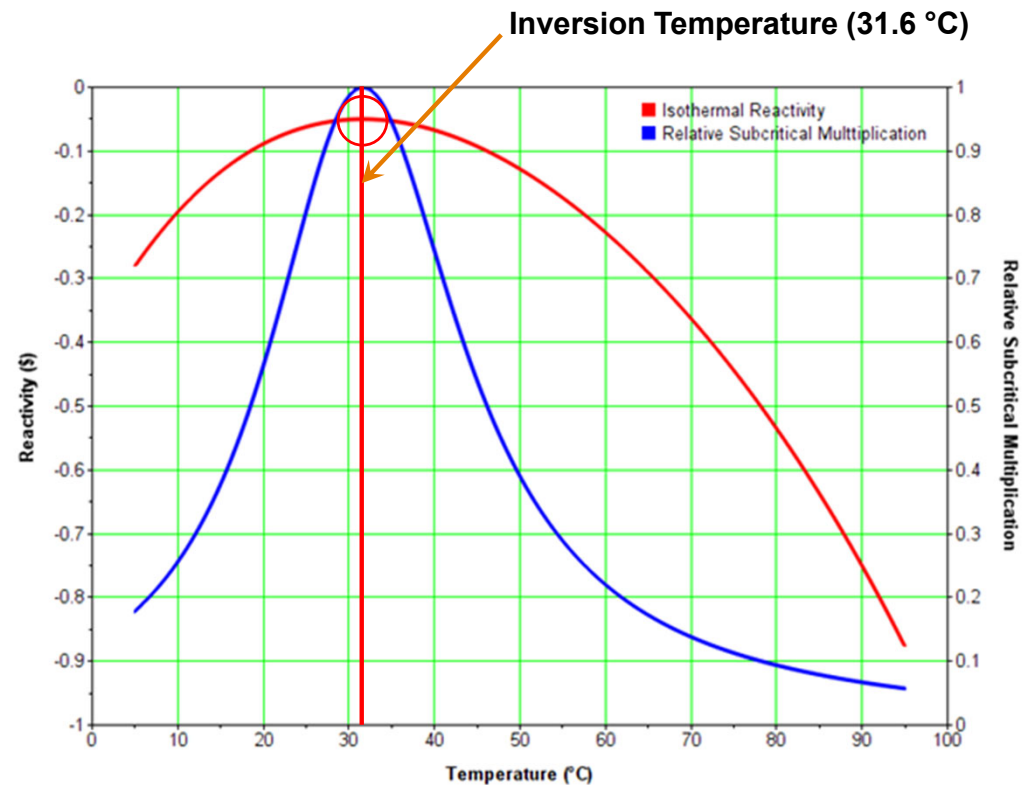
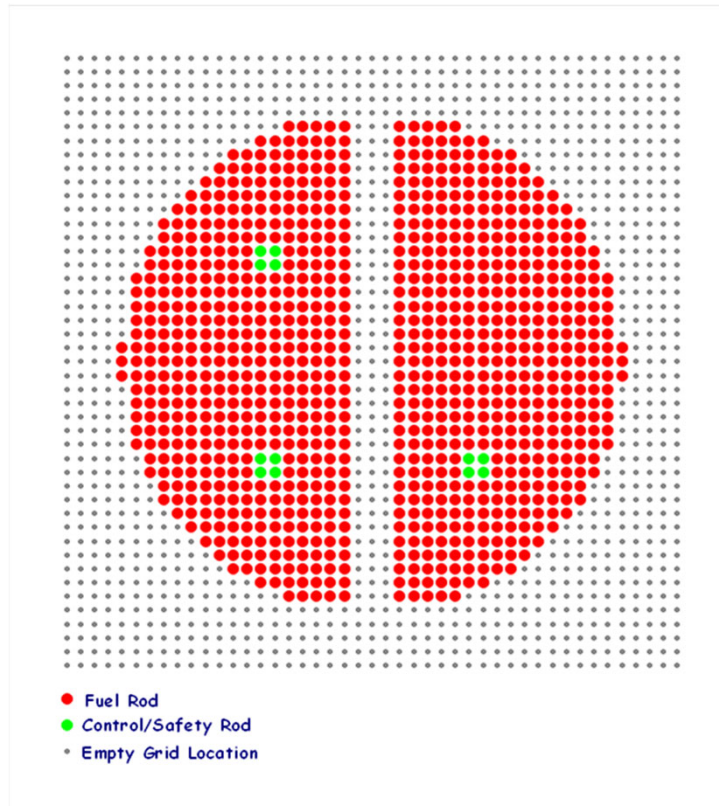
Subcritical Multiplication  $M = \frac{1}{1 - k_{eff}}$

$$\rho = \frac{k_{eff} - 1}{k_{eff}}$$

$$M = \frac{\rho - 1}{\rho}$$

The count rate in detectors near the critical assembly follows the subcritical multiplication

## IER-452 – Inversion Point of the Isothermal Reactivity Coefficient (2)



Subcritical Multiplication  $M = \frac{1}{1 - k_{eff}}$

$\rho = \frac{k_{eff} - 1}{k_{eff}}$   $M = \frac{\rho - 1}{\rho}$

The count rate in detectors near the critical assembly follows the subcritical multiplication

## **IER-452 – Inversion Point of the Isothermal Reactivity Coefficient (3)**



**IER-452 is a Sandia experiment intended to explore the behavior of the temperature coefficient in the Sandia Critical Experiments.**

**This experiment is related to but different from the IER-304 experiment.**

**The two experiments need the same modifications to the critical assembly to control and measure the temperature in the assembly:**

- **Insulation of the water tanks including covers**
- **A heating system to maintain elevated temperatures**
- **A cooling system to maintain temperatures below room temperature**
- **A larger water storage (dump) tank**
- **Improved temperature instrumentation**
- **A dehumidification system**

**This experiment will be discussed at NCSD 2022.**



## IER-523 – Beryllium Oxide Critical Assembly

The Annular Core Research Reactor (ACRR) is our primary tool to test the neutron/gamma-ray hardness of Sandia (and other lab) components.

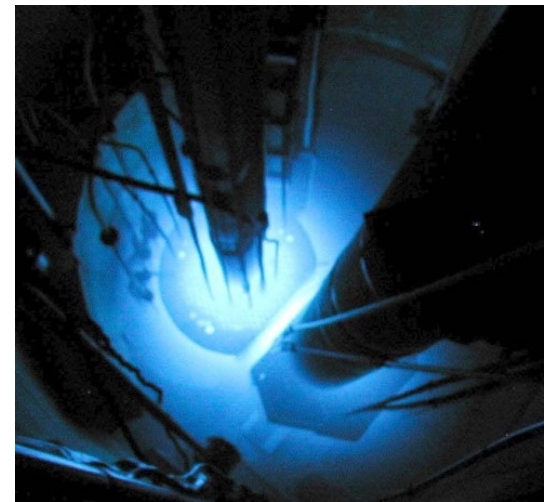
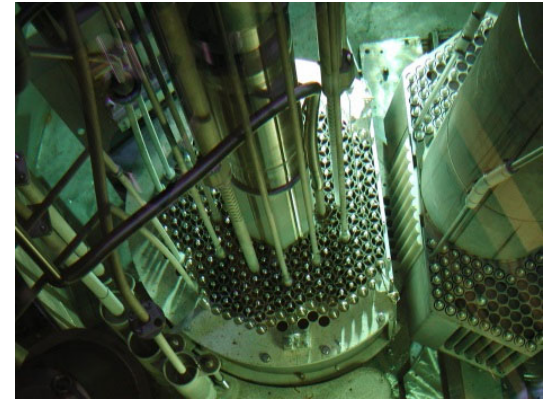
IER-523 is a Sandia experiment intended to explore the behavior of the ACRR  $\text{UO}_2\text{-BeO}$  fuel in a critical experiment.

The critical experiment will benefit the criticality safety community – 35% enriched  $\text{UO}_2$ ,  $\text{UO}_2\text{-BeO}$  fuel.

The critical experiment will benefit the Sandia Nuclear Deterrence program – ACRR characterization, ACRR fuel health program, safety basis code validation.

A feasibility study was initiated in FY21. The feasibility study found that Sandia has sufficient  $\text{UO}_2\text{-BeO}$  fuel to perform a meaningful critical experiment.

David will take it from here...



# Critical Experiments at Sandia

