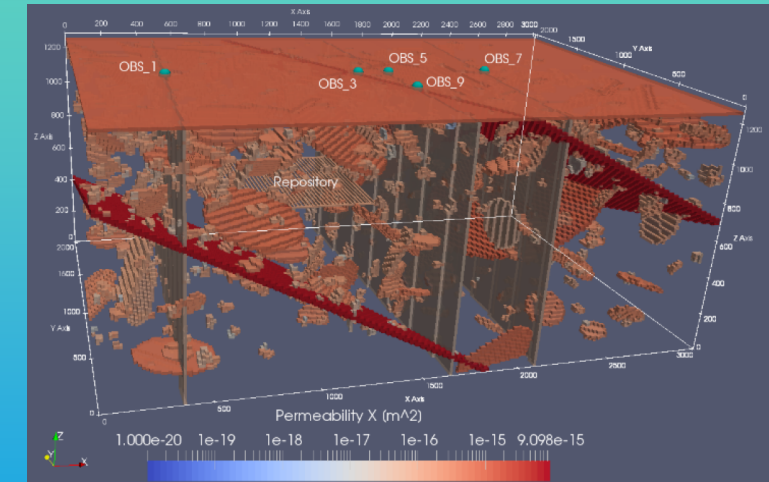




Experimental/characterization studies: bentonite hydration/dehydration: TGA/DSC/*in situ* XRD

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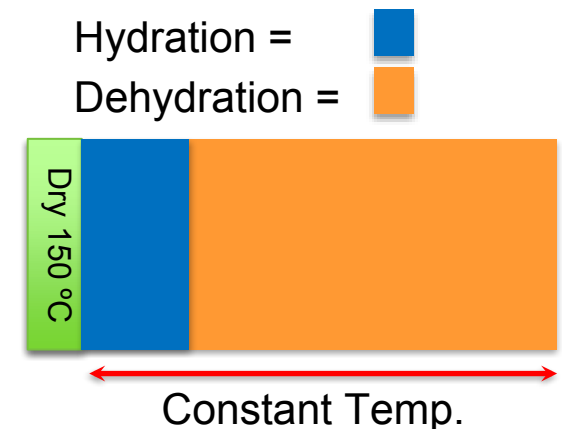
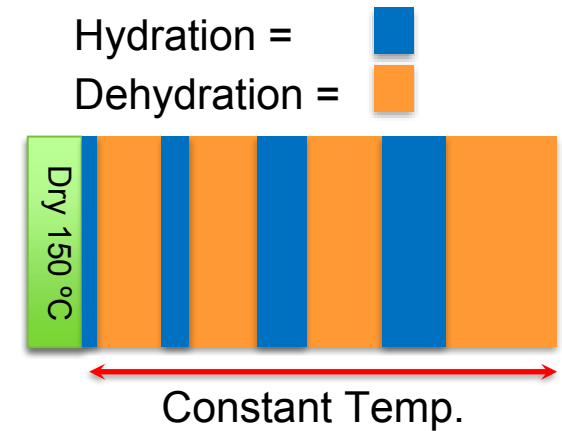
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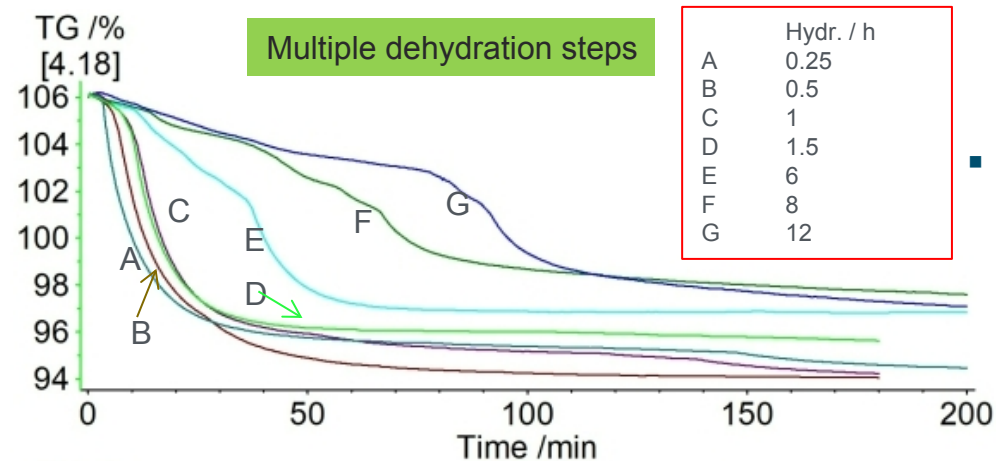
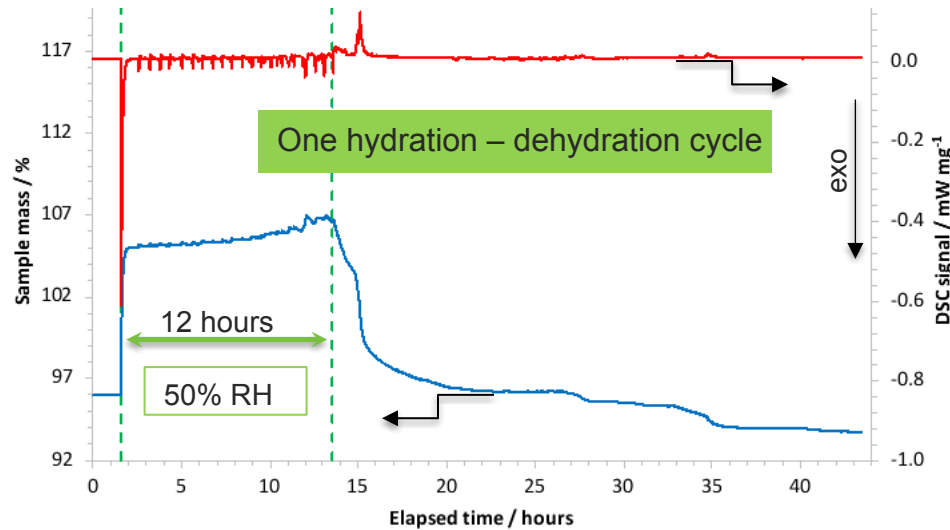
Experimental details

- Thermogravimetric Analysis and Differential Scanning Calorimetry (TGA/DSC)
 - Netzsch STA 449 F3 Jupiter with ProUmid MHG humidity generator
 - 20 mg bentonite or Febex dehydrated *in situ* at 150 °C under dry N₂ prior to test
 - Alternating humid – dry cycles to follow adsorption and desorption of water at 60 or 85 °C
- *In situ* X-ray Diffraction
 - Scintag Pad-X diffractometer with Buehler environmental chamber
 - 30 mg bentonite powder dispersed loosely on Si wafer
 - Sample heated to 150 °C under dry He to dehydrate *in situ*
 - Chamber flushed with humid He, then dry He to hydrate and dehydrate the sample at 60 or 85 °C



Results: bentonite 60 °C

Hydration/dehydration at 60 °C, 50%RH (dewpoint 46 °C)



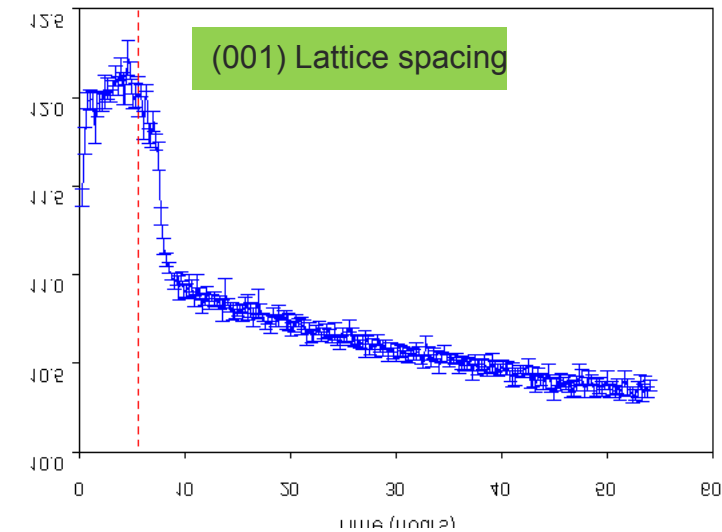
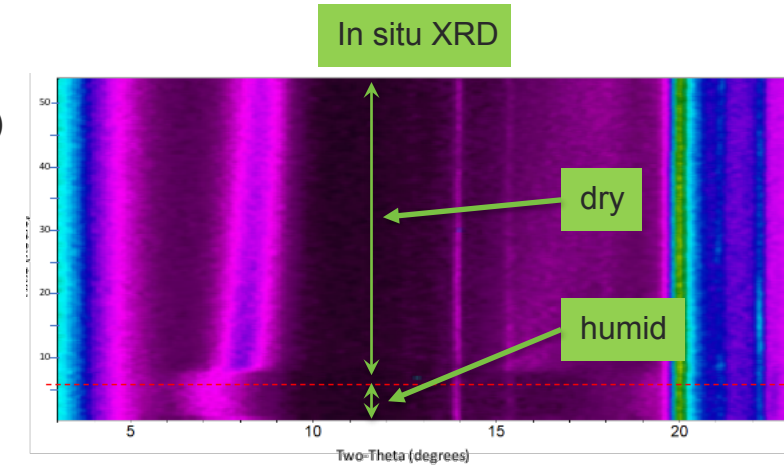
- Fast initial adsorption (plateau in 20 min)
- Slower subsequent adsorption over several hours
- Various desorption steps
 - Advection; $\Delta m \sim t$, during 1st hour
 - Diffusion; $\Delta m \sim t^{1/2}$, from 1 to 12 hours
 - Discrete desorption steps thereafter

- Shape of mass loss curve during dehydration is dependent on duration of preceding hydration

- After hydration for 1.5 h or less – mostly diffusion controlled
- After hydration for 6 h or more – advection and diffusion

- In situ XRD under similar conditions

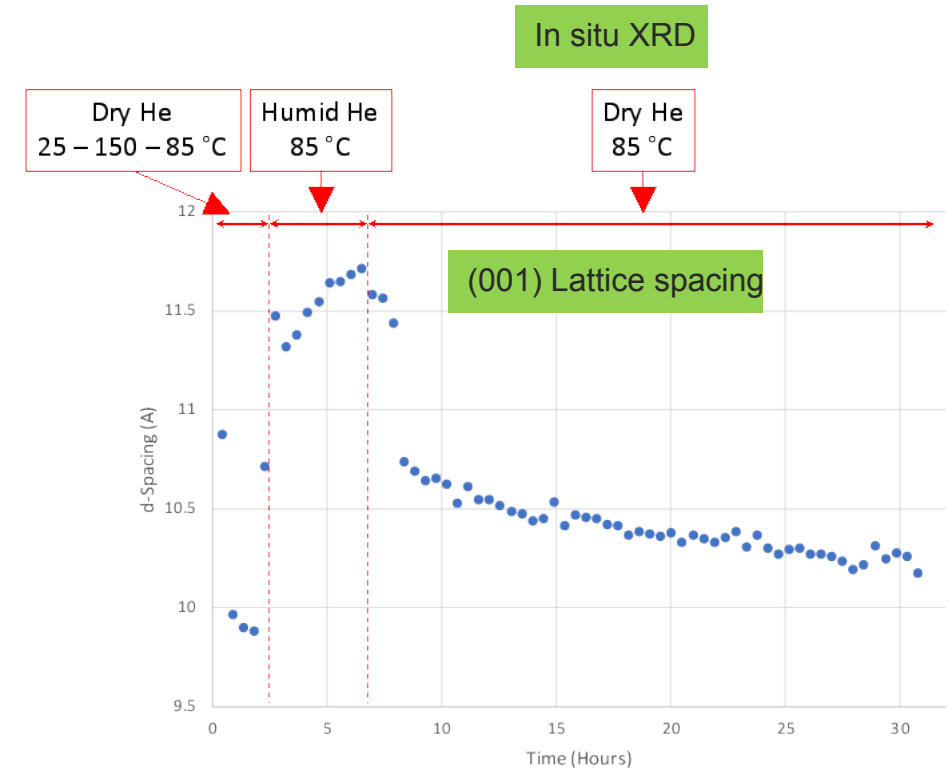
- Lattice spacing mirrors mass loss profile
- $[001]_{\text{hydrated}} \sim 12.2 \text{ \AA}$, consistent with 1w state
- $[001]_{\text{dehydrated}} \sim 10.3 \text{ \AA}$, consistent with 0w state
- Other diffraction peaks barely affected by changing hydration state



Results: bentonite 85 °C

Hydration/dehydration at 85 °C, 31%RH (dewpoint 58 °C)

- Similar trends as at 60 °C
 - Advection at short times after long adsorption
 - Diffusion after longer time, and after short hydration
- Overall dehydration rate faster
- In situ XRD under similar conditions
 - Lattice spacing mirrors mass loss profile
 - $[001]_{\text{hydrated}} \sim 11.7 \text{ \AA}$, consistent with 1w state
 - $[001]_{\text{dehydrated}} \sim 10.3 \text{ \AA}$, consistent with 0w state



Summary

- Water adsorption into/onto dried bentonite is initially rapid
 - plateau reached after ~ 20 min exposure
- Extended adsorption duration (hours) gives gradual increase in mass
- Dehydration observed to occur through both advection and diffusion mechanisms
- Dependence of desorption profile on preceding duration of adsorption suggests rearrangement of adsorbed water in the clay layers after saturation.
- Lattice spacing (001) during hydration/dehydration cycle shows similar trend to that seen by TGA.

Future work

- Modify humidity-delivery system to enable TGA/DSC measurements under higher RH
- Utilize in situ XRD system with fast scan ability to follow initial changes in d-spacing with more fidelity
- Determine hydration enthalpies through isothermal microcalorimetry (in-situ mixing of dry bentonite with H₂O)