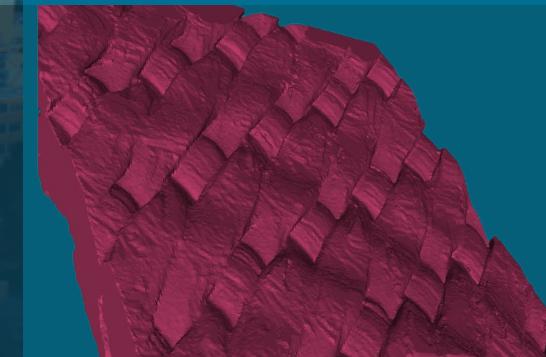
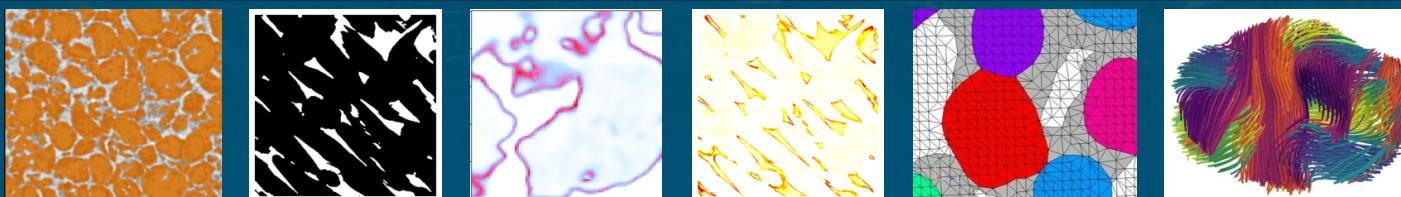




Sandia  
National  
Laboratories

SAND2020-13222C

# CT segmentation of woven composite materials over shifted domains via deep learning



**Carianne Martinez, Brendan Donohoe, Matthew D. Smith, Scott A. Roberts**



Sandia National Laboratories is a multimission laboratory managed and operated by National Technology & Engineering Solutions of Sandia, LLC, a wholly owned subsidiary of Honeywell International Inc., for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-SAND2020-13150 C.

# 2 Can we predict the behavior of as-built parts with error bars?



Hypothesis: We can develop an automated and credible image-to-mesh technology that can demonstrate the physics impact of per-unit variability on material, component, or system performance



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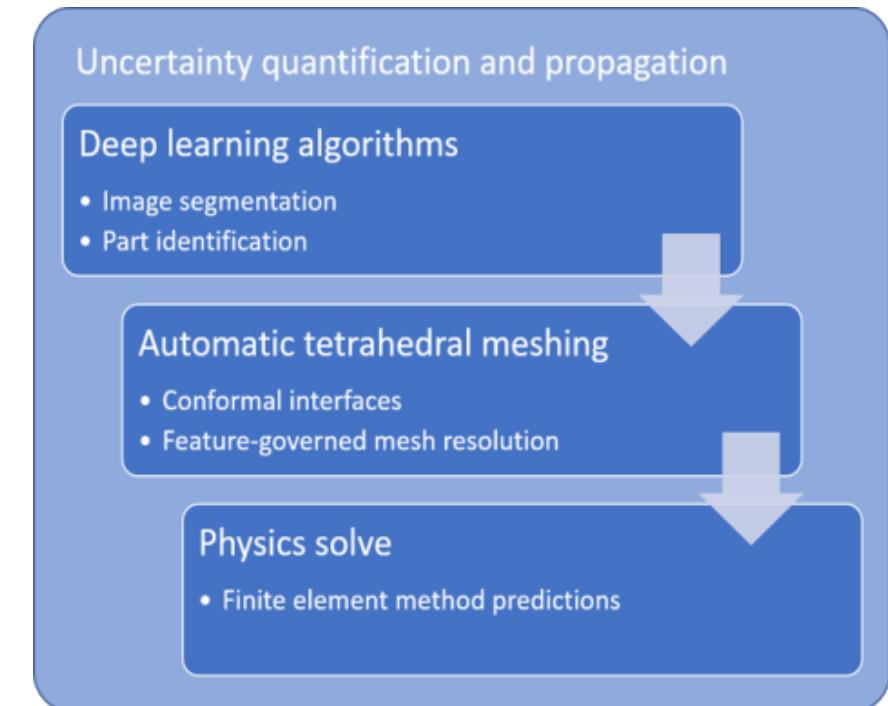


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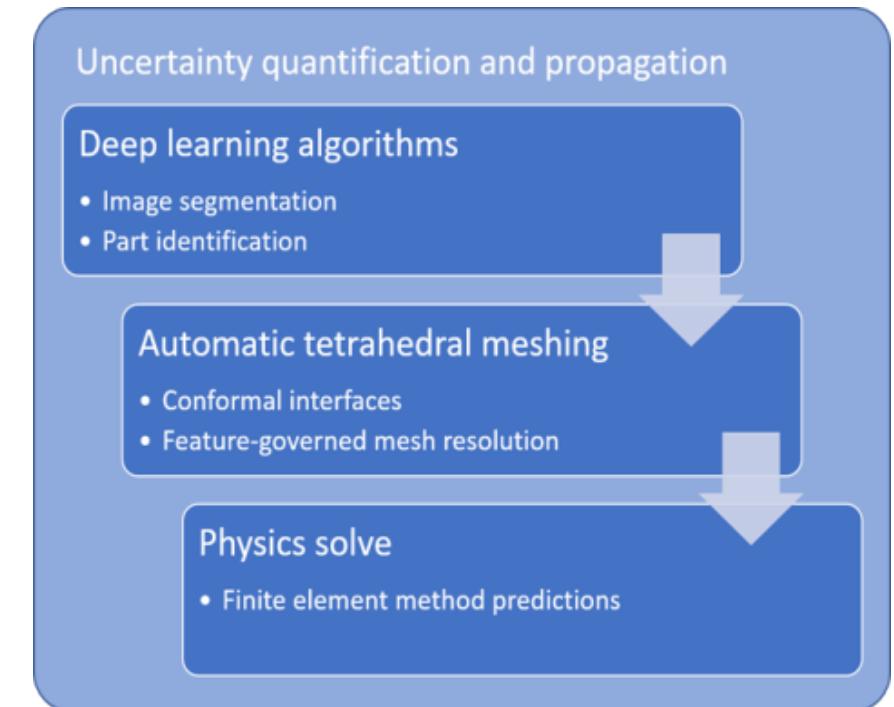
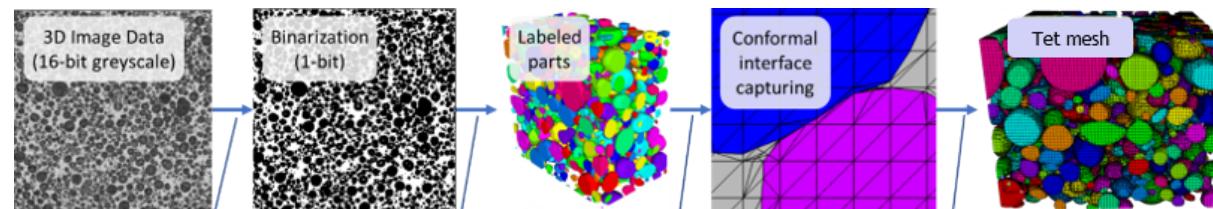


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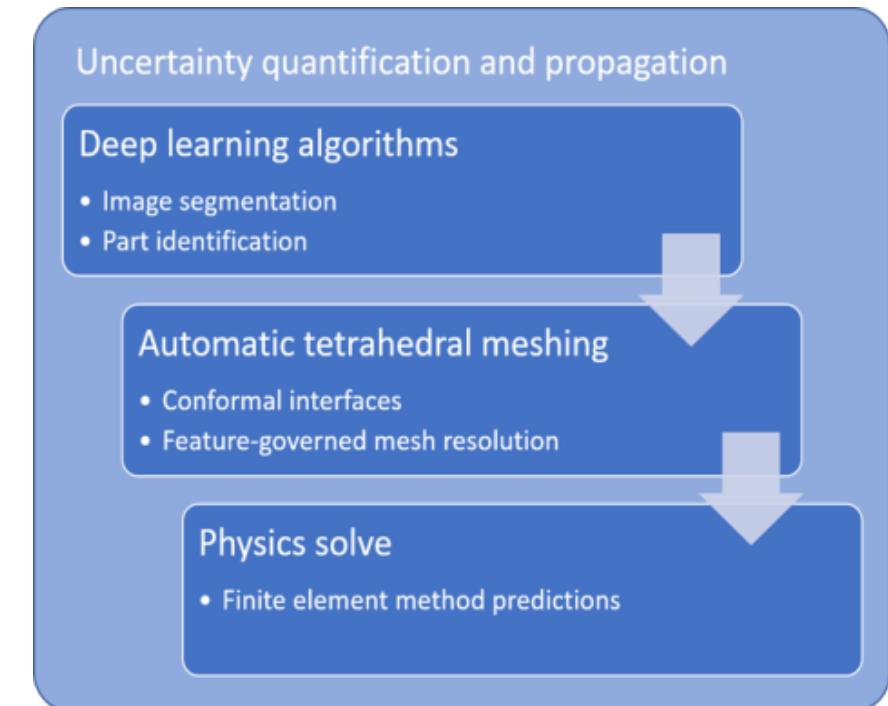
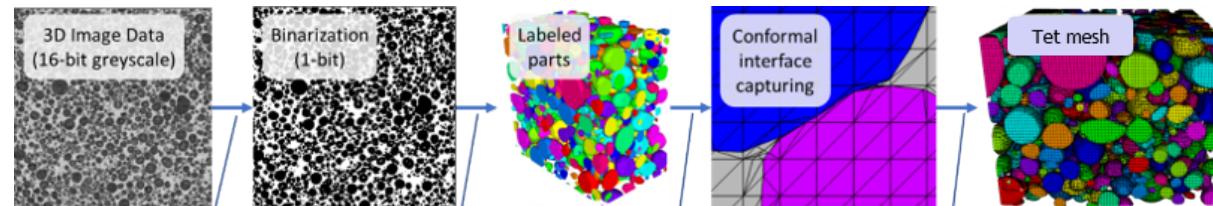


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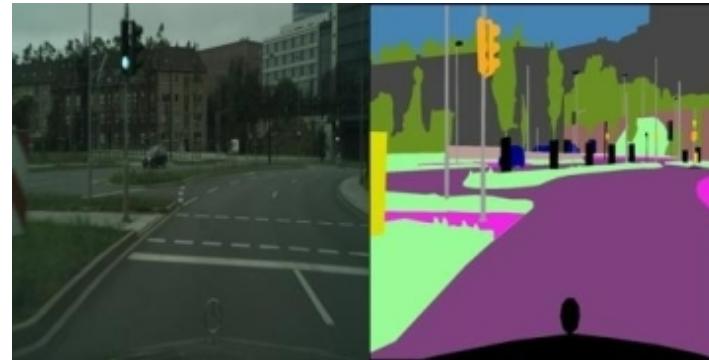


# Segmentation is a classic computer vision problem



Image segmentation is well studied

- Small files
- Large training sets

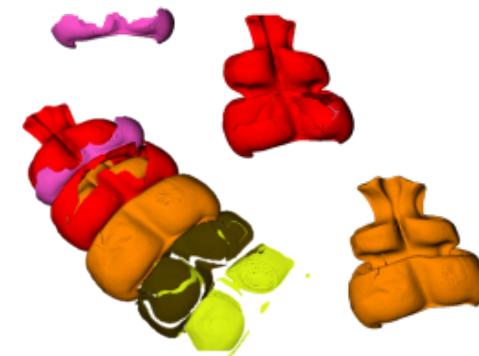


<https://www.cityscapes-dataset.com/>

CT segmentation is different

- Volumetric; larger files
- Class imbalance (lots of background)
- Noise/artifacts in scans
- Small training sets with “bad” human labels
- Inconsistent scan quality (domain shift)

Cityscape  
(~1e5 pixels)



Medical researchers are leading this work toward Deep Learning solutions.

Rattlesnake Tail  
(~1e9 voxels)

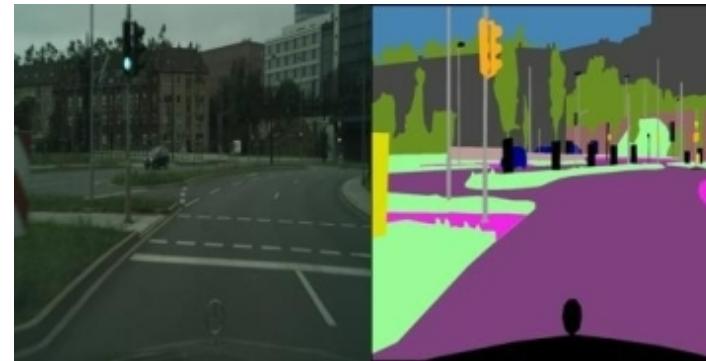


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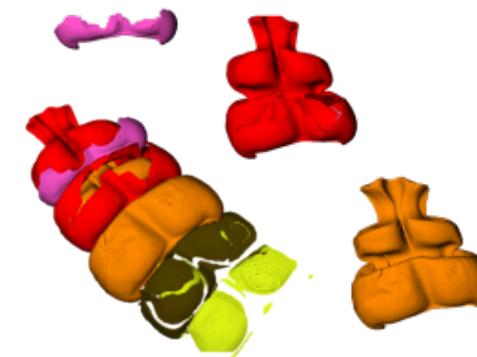


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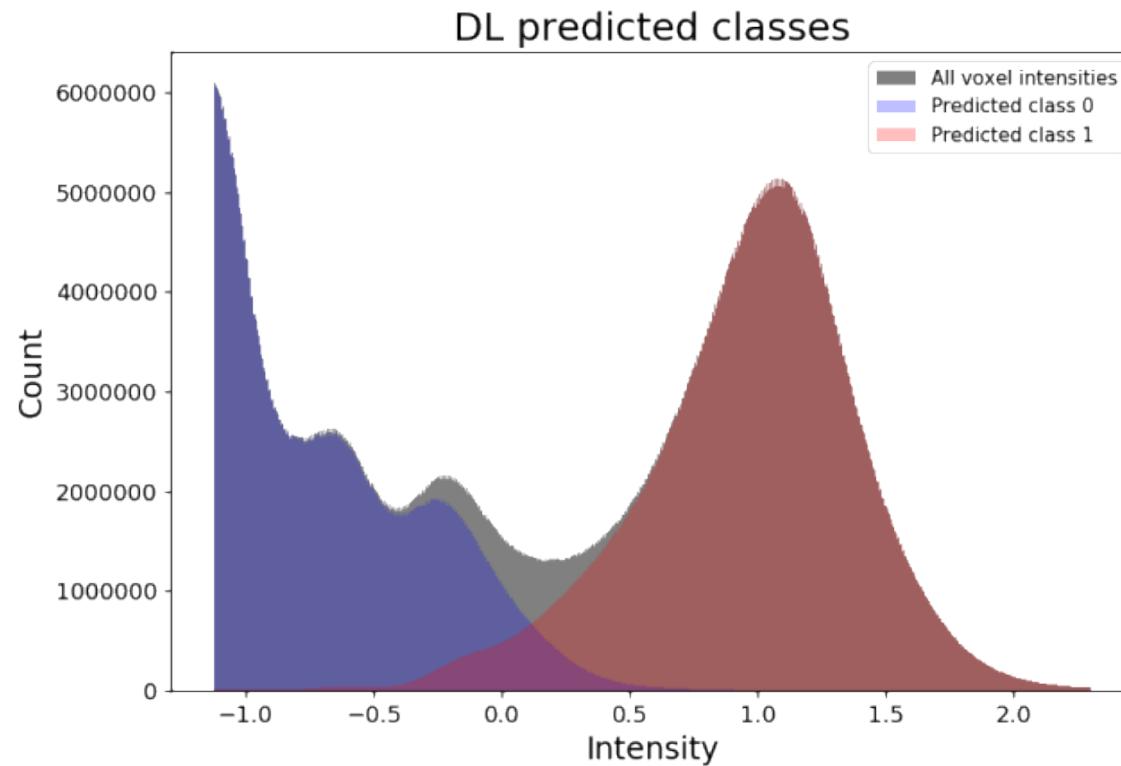


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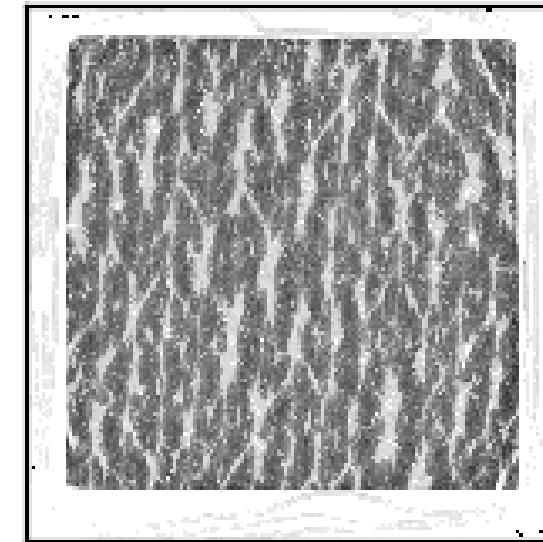


# 9 Deep learning is not thresholding.

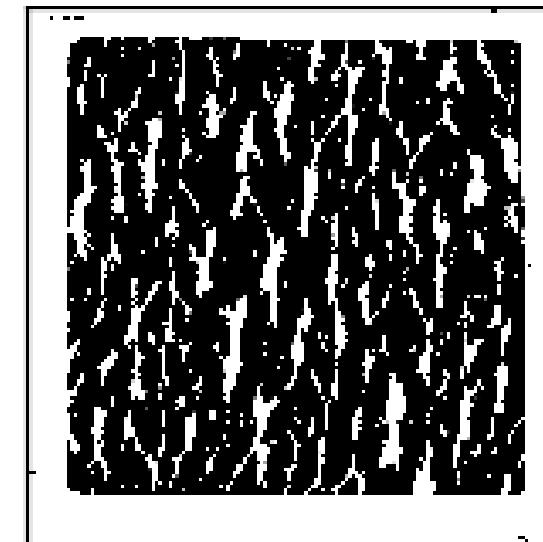


The coarseness of the prediction is at the level of the expert label from the original training domain and does not separate individual fibers.

CT scan slice



Segmentation



# Encoder-decoder network with skip connections

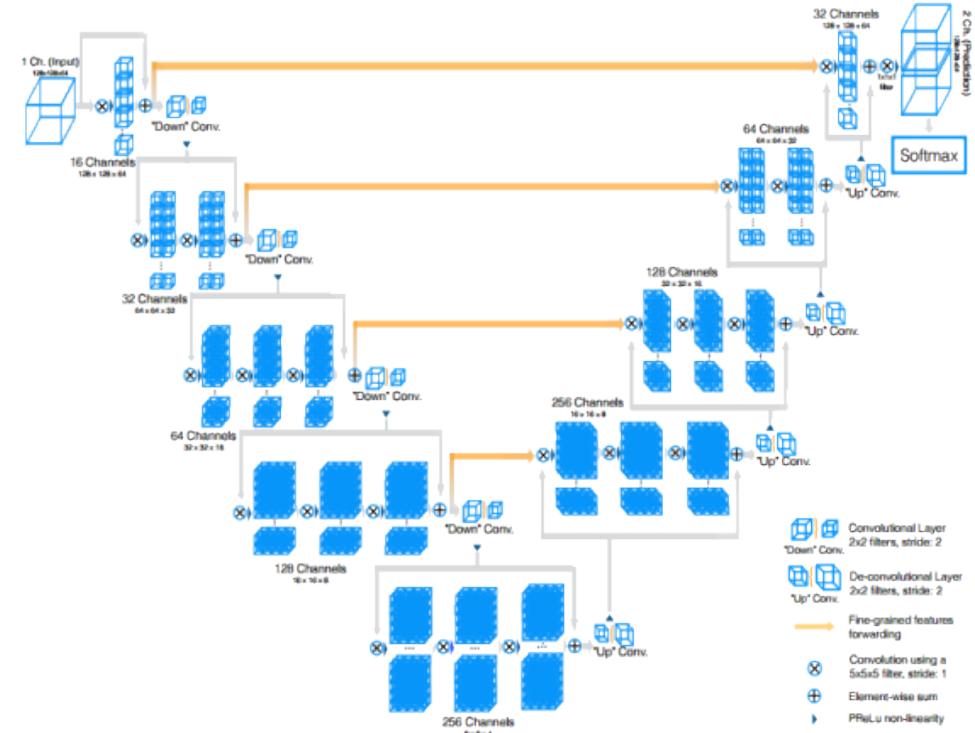


Encoder learns features at different resolutions.

Decoder uses encoded features passed via skip connections for segmentation.

V-net was developed to process 3D images.

- F. Milletari, N. Navab, and S. A. Ahmadi, “V-net: Fully convolutional neural networks for volumetric medical image segmentation,” in 2016 Fourth International Conference on 3D Vision (3DV), Oct 2016, pp.565–571



V-Net architecture for segmenting volumetric data  
(Image from Milletari, et al. 2016)



# Geometric uncertainty is characterized with dropout layers

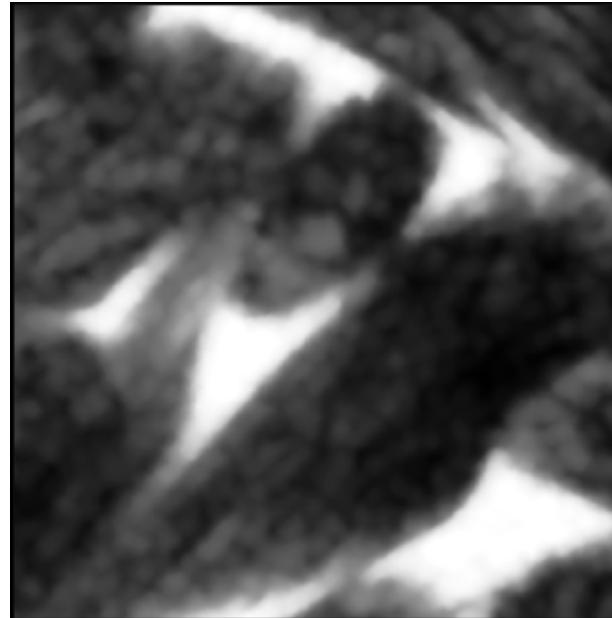
Dropout layers can be used to add stochasticity in DL model predictions.

- Typically used for regularization during training
- Gal, et al. [1] introduced active dropout layers during inference

[1] Y. Gal and Z. Ghahramani, Dropout as a bayesian approximation: Representing model uncertainty in deep learning, in Proceedings of the 33rd International Conference on Machine Learning, 2016.

Variance over several DL binary segmentation predictions is an indication of uncertainty.

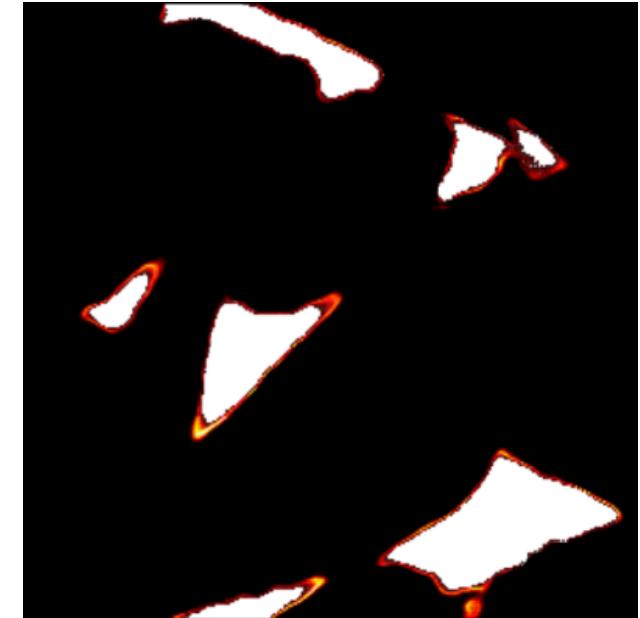
CT scan slice



Expert label



DL label with uncertainty map



In the training domain, the DL model is accurate and exhibits little uncertainty about predictions.



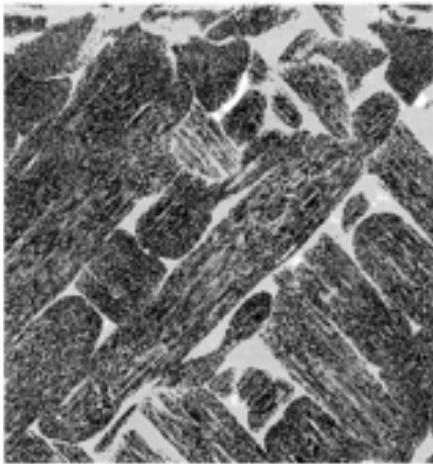
# DL model trained and ready for deployment

Woven composite  
example 1



CT scan slice

Woven composite  
example 2



Once the model is trained using an expert label, we use the model to predict segmentations for new CT scans.



# DL model trained and ready for deployment: the bad news

Woven composite example 1

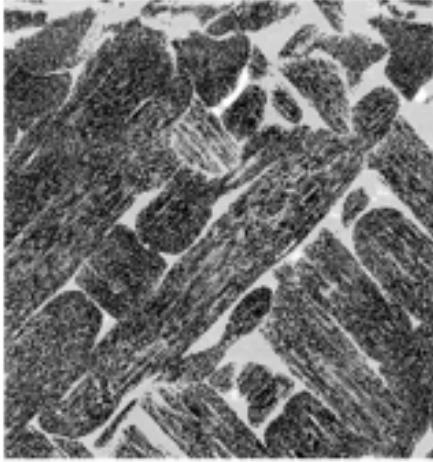


CT scan slice



Poor DL segmentation

Woven composite example 2



# DL model trained and ready for deployment: the bad news

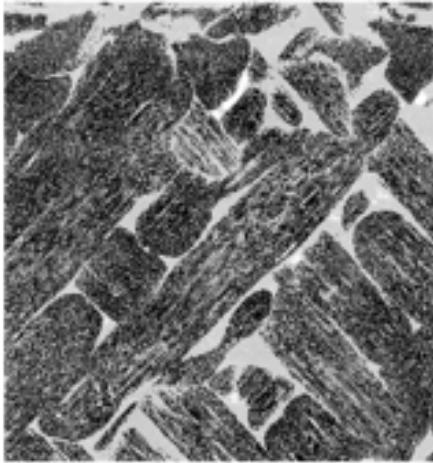


Woven composite example 1



CT scan slice

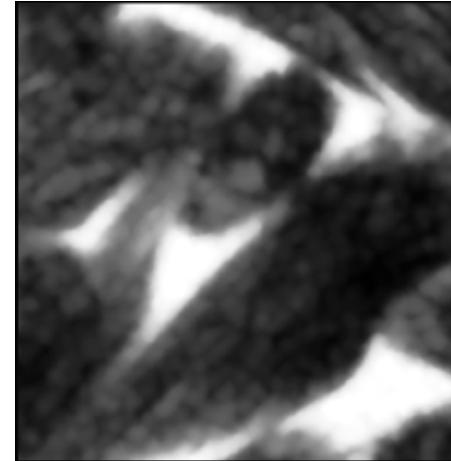
Woven composite example 2



Poor DL segmentation



Recall our training example:



The new examples are different:

- Scanning equipment
- Resolution
- Material composition

DL notoriously fails to generalize under domain shift.



# DL model trained and ready for deployment: the good news



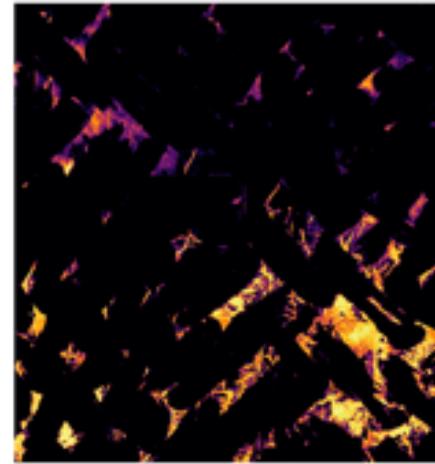
Woven composite  
example 1



CT scan slice

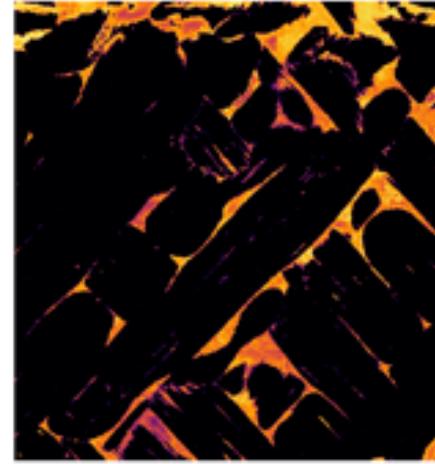
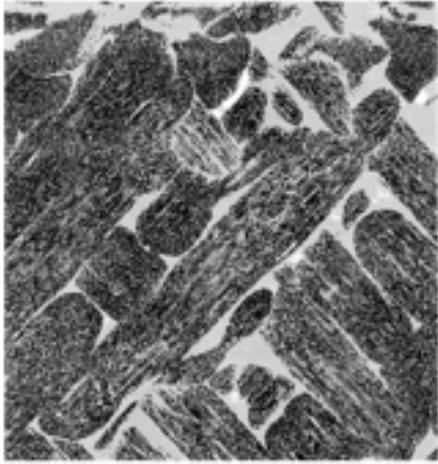


Poor DL segmentation

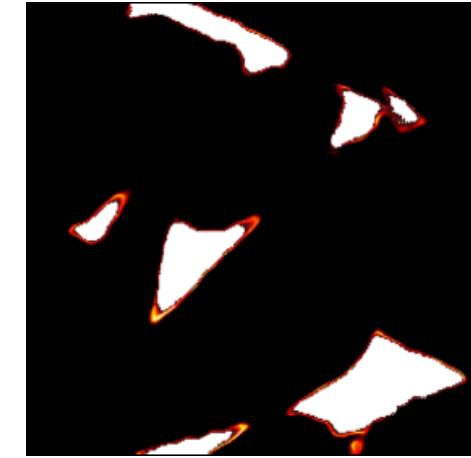


Uncertainty Map

Woven composite  
example 2



DL prediction is  
incorrect, but with  
high uncertainty  
compared with the  
training domain:



# DL model trained and ready for deployment: the good news



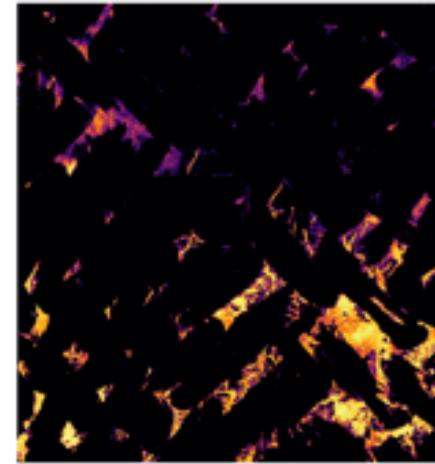
Woven composite  
example 1



CT scan slice



Poor DL segmentation

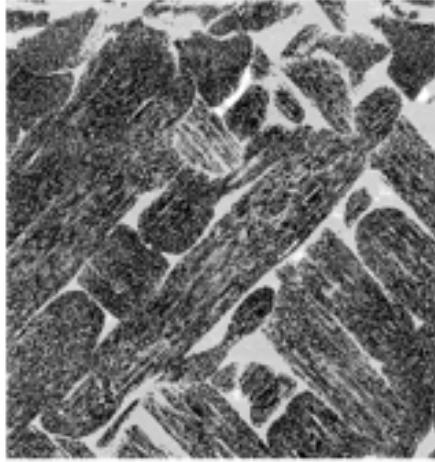


Uncertainty Map



Refined segmentation

Woven composite  
example 2



We can refine our predictions using uncertainty maps.

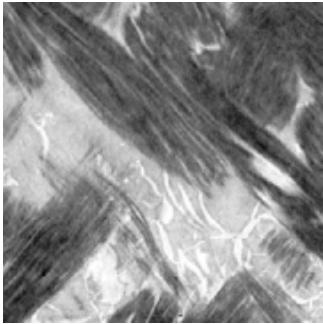


# Uncertainty can be used to inform segmentation



We leverage uncertainty maps to enable generalization of a trained model to shifted domains

CT slice from shifted domain



C. Martinez, K. M. Potter, M. D. Smith, E. A. Donahue, L. Collins, J. P. Korbin, and S. A. Roberts, Segmentation certainty through uncertainty: Uncertainty-refined binary volumetric segmentation under multifactor domain shift, in Proceedings of the IEEE Conference on Computer Vision and Pattern Recognition Workshops, 2019.

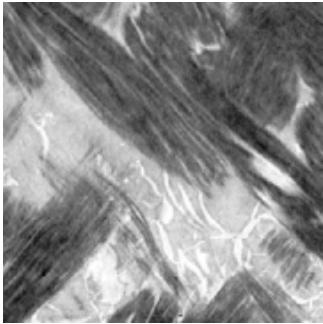


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Predict segmentation using model trained on original domain



Unusable segmentation

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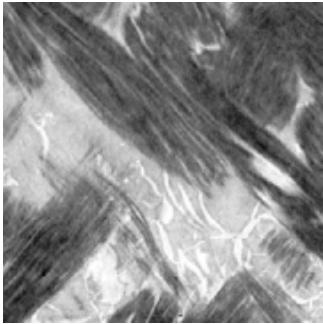


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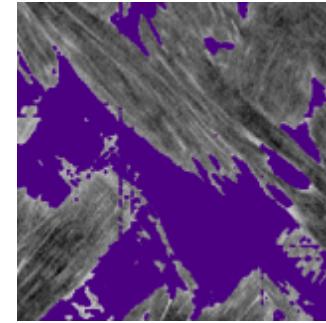
Predict segmentation using model trained on original domain



Unusable segmentation



Uncertainty map



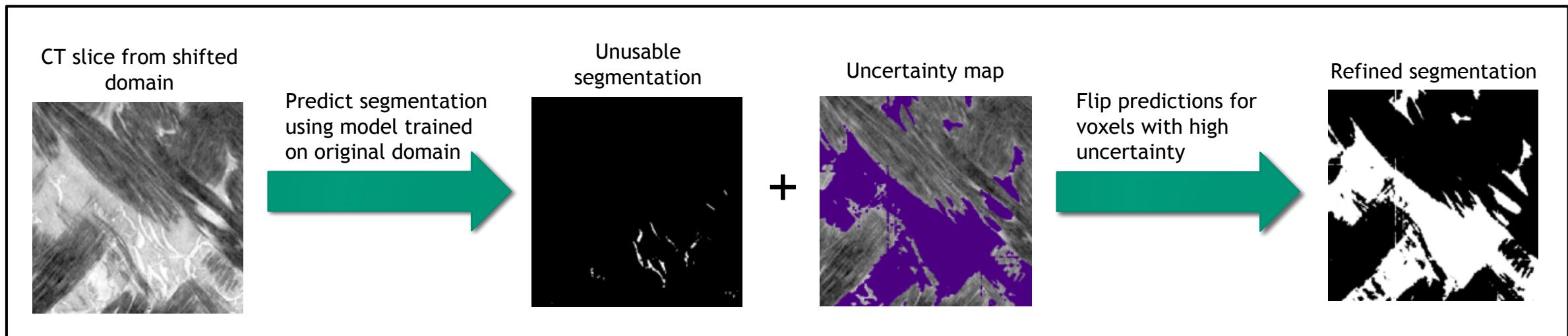
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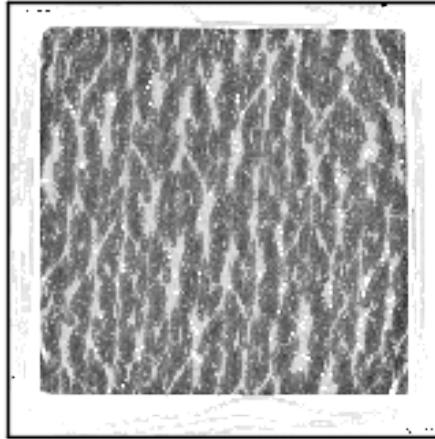
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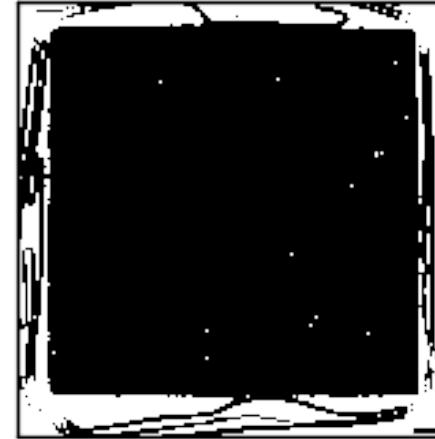
# Key idea: Use imperfect refined results as training data



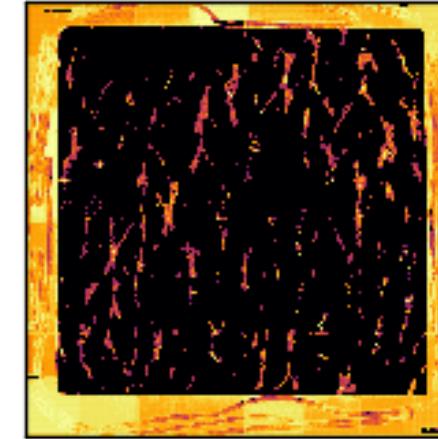
CT scan



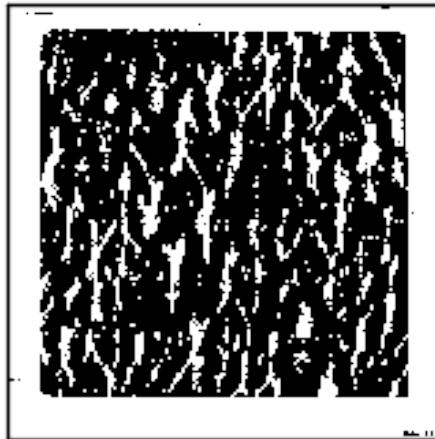
Original prediction



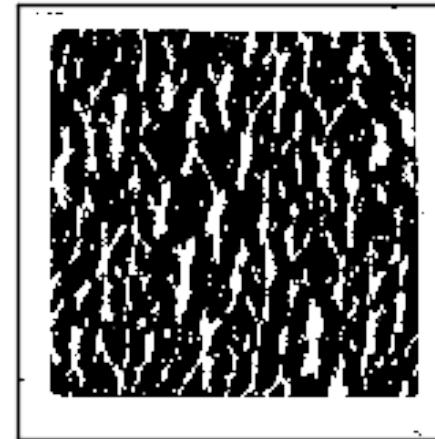
Uncertainty



Refined label



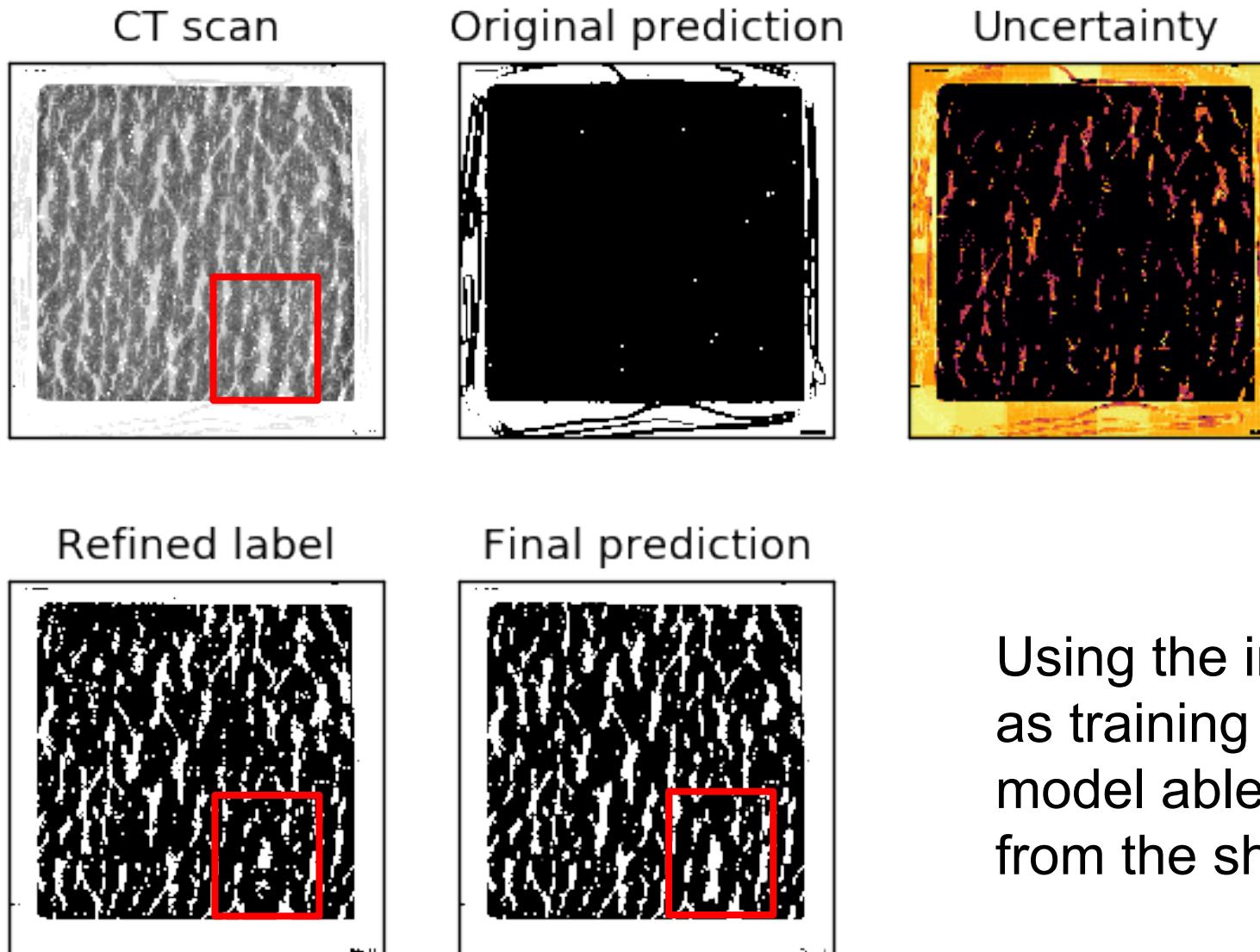
Final prediction



Using the imperfect refined label as training data results in a model able to segment images from the shifted domain.



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Using the imperfect refined label as training data results in a model able to segment images from the shifted domain.





- CT segmentation can be automated with DL.
- Supervised learning with expert labels is best.
- Limitations in training data availability can be overcome by leveraging uncertainty maps to refine predictions.
- Qualitative results indicate that imperfect labels can be used as training data to produce a new DL model that overcomes domain shift.





Thank you!

