

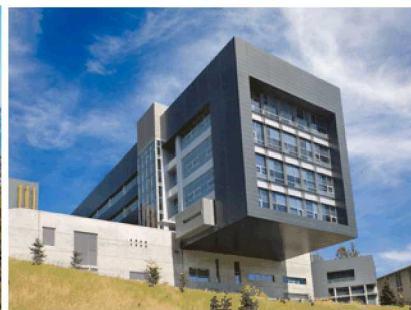
The Chemical Goldilocks Challenge for Transport and Storage of Hydrogen

SAND2020-11101PE



Enabling twice the energy density for onboard H_2 storage

Mark D. Allendorf, Sandia National Laboratories



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Hydrogen-powered cars are now commercially available

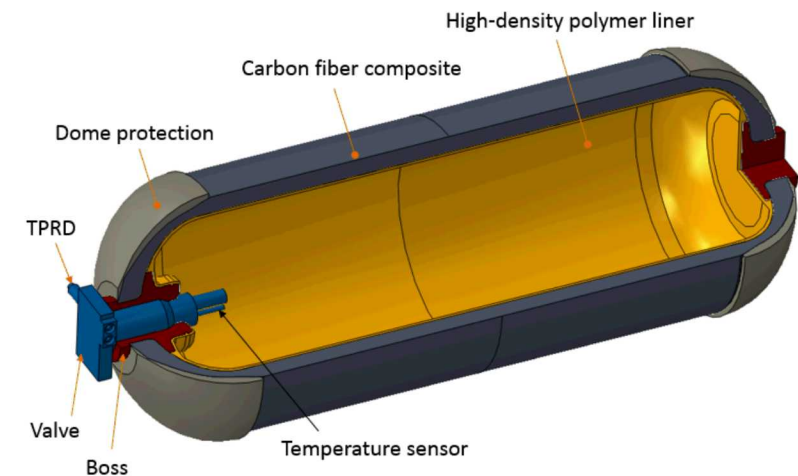


- 700 bar pressurized tanks
- 265 – 312 mile range
- Refueling stations being installed in some areas

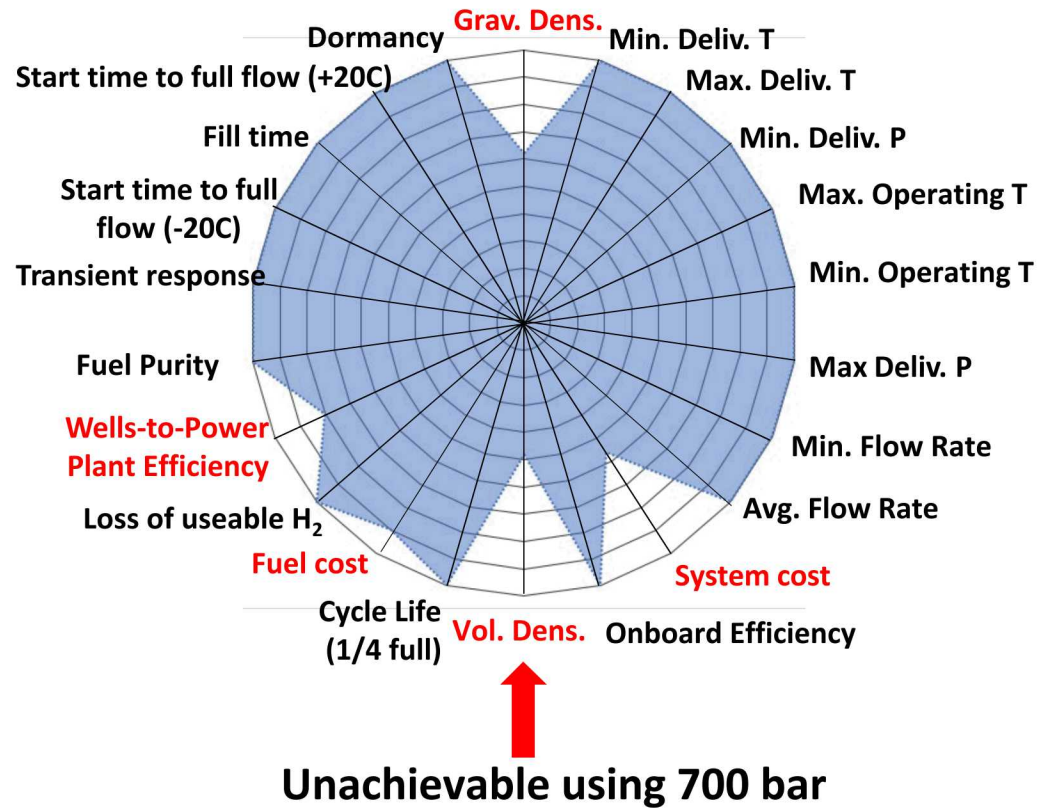


Although fuel cell vehicles are now commercially available, compressed H₂ storage falls short of several DOE targets

700 Bar Compressed Gas (2015 record) vs. revised DOE Ultimate Targets



TPRD = Thermally Activated Pressure Relief Device
Credit: Process Modeling Group, Nuclear Engineering Division, Argonne National Laboratory (ANL)



Efficient transport of hydrogen from point of production to fueling station is not possible using compressed gas

- 1 kg H₂ = 1 gallon of gasoline (~4 L)
- Steel tubes: 280 kg per tanker
- Somewhat better: Composite tanks: 550 kg of hydrogen at 250 bar
- **Typical gas station stores 75,000 – 230,000 L (20,000 – 60,000 gallons)**



Limitations of variable power inputs: the “duck chart”

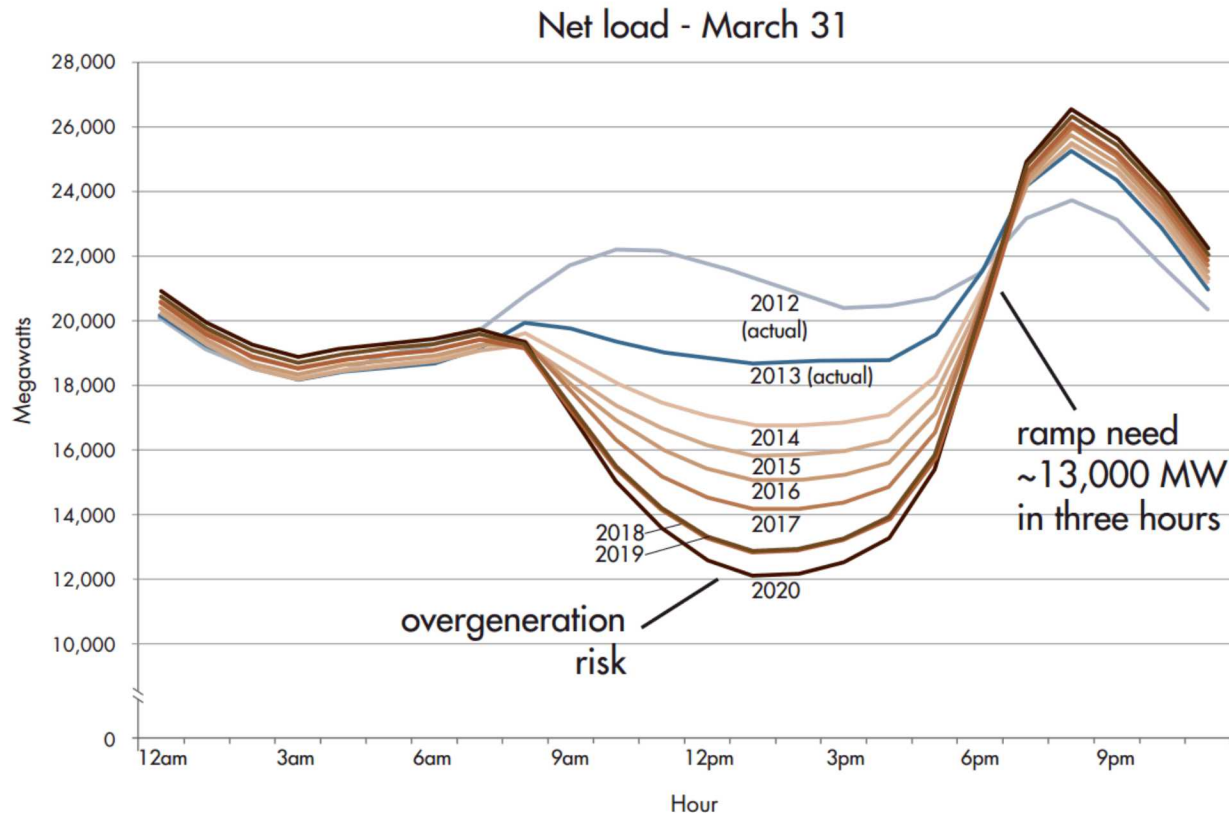
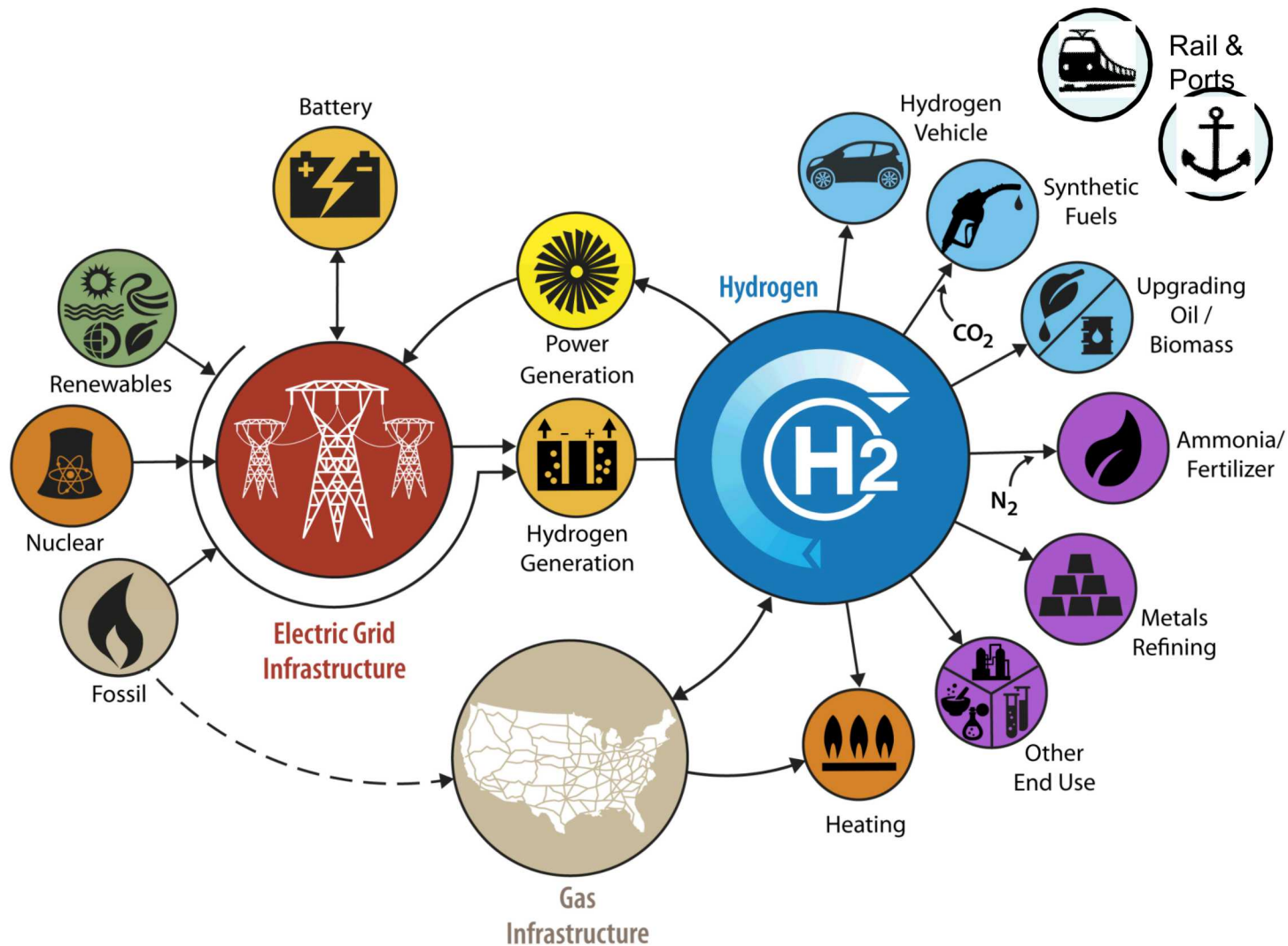


Figure 1. The CAISO duck chart

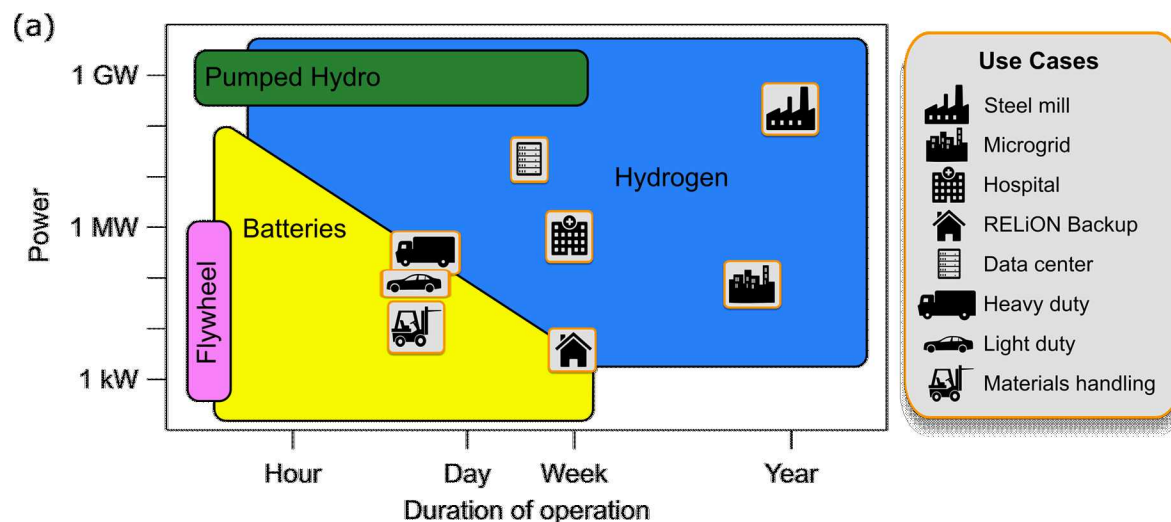
Source: CAISO 2013

Curtailment will lead to an abundance of low value electrons, and we need solutions that will service our multi-sector demands

H₂@Scale: Hydrogen as an Energy Carrier

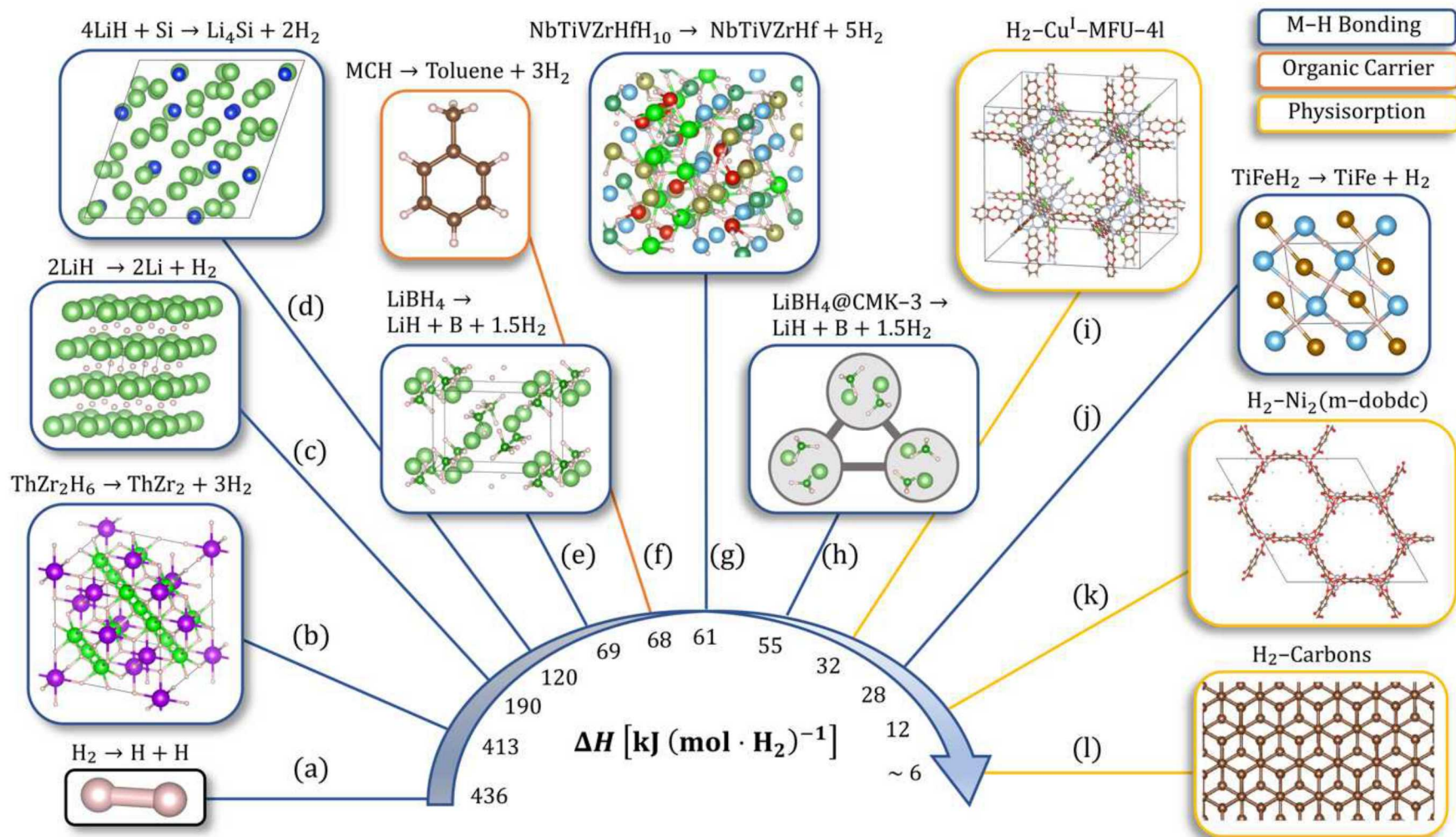


Hydrogen carriers illustrating a range of power and energy and hydrogen usage and storage requirements



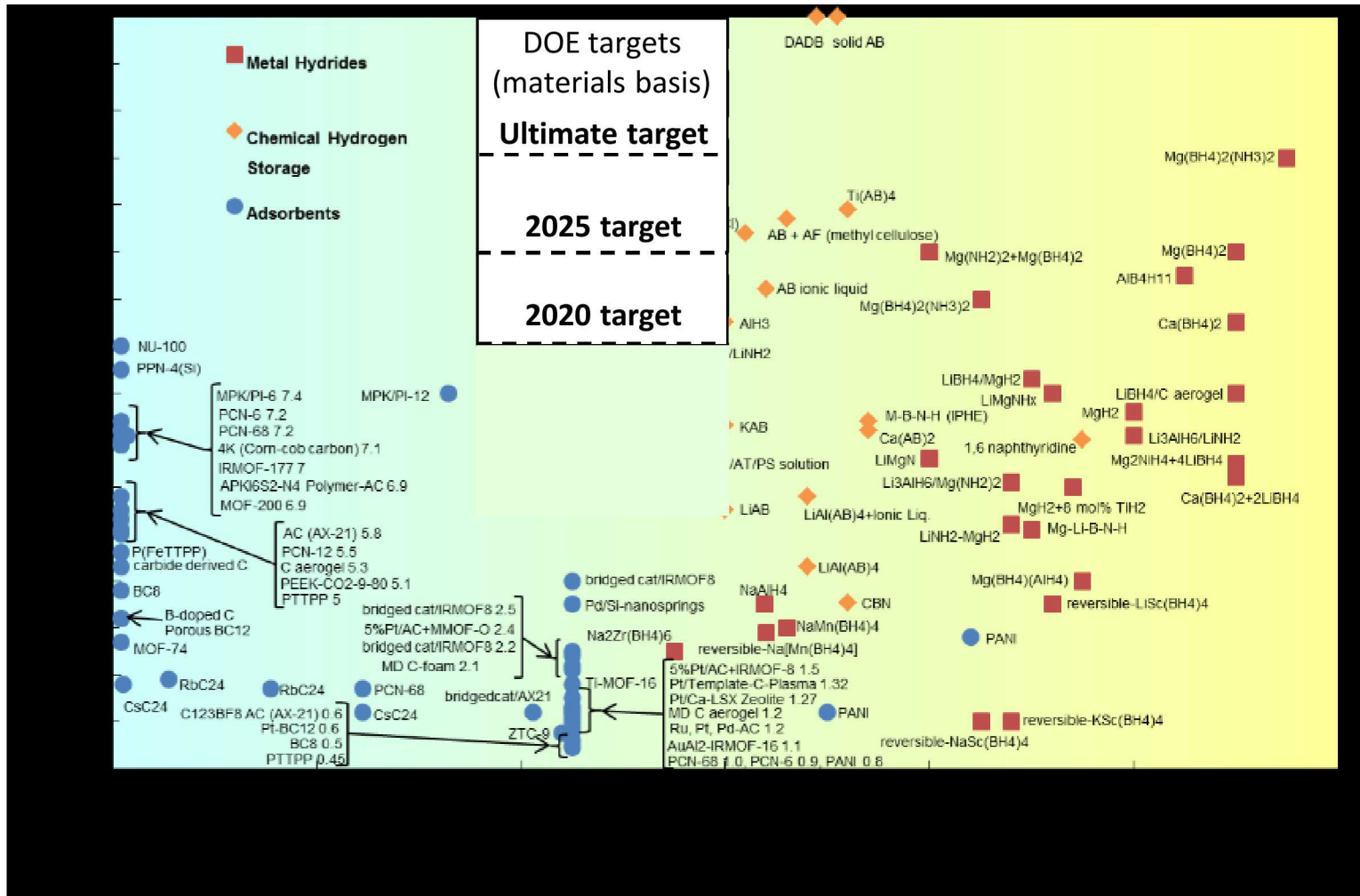
Use Case ^a	Relative Size	Power ^b (MW)	Energy ^c (MWh)	H ₂ Usage ^d (kg/day)	Use Duration ^e (days)	H ₂ Rate ^f (kg/hr)
Mobile Applications						
Light Duty Vehicle	Small	0.08	0.078	0.8	365	0.56
Long Haul Truck	Medium	0.24	0.83	60	365	5.4
High Speed Ferry	Large	4.9	17	2000	365	210
Regional Fuel Depot	Very Large	29	N/A	50 000	365	2000
Stationary Applications						
Telecom Backup	Small	0.003	0.2	4	3	0.17
Seasonal Microgrid Storage	Medium	0.027	85	39	130	1.6
Hospital Backup	Large	0.59	100	850	7	36
Data Center Backup	Very Large	20	1440	30 000	3	1250
Steel Mill DRI	Extreme	240	N/A	350 000	365	14 500

Activating hydrogen for storage or reaction: a continuum of length scales, morphologies, and reactivity



M. D. Allendorf et al. submitted for publication

2005-2013: 3 DOE/EERE-funded Centers of Excellence focused on materials discovery for light-duty vehicles

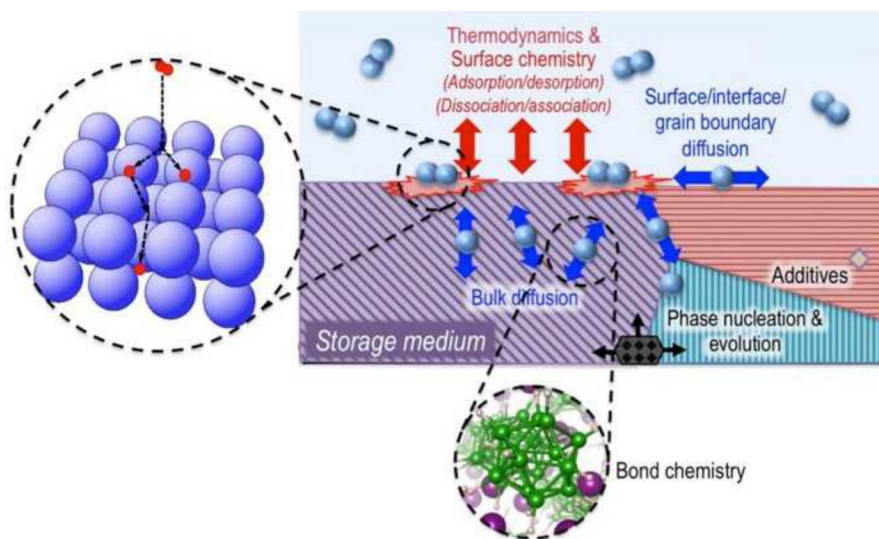


Hydrogen storage represents a thermodynamic “Goldilocks Challenge”

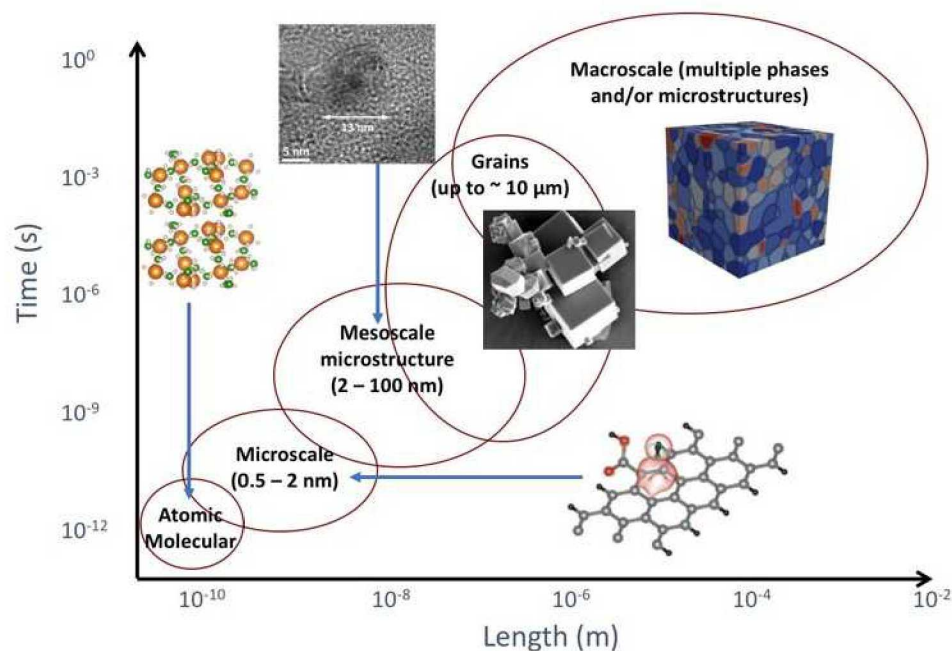
Thermodynamic properties are not the only Goldilocks Challenge

Poorly understood phenomena at length scales from < 1 nm to μm govern storage material behavior

Distinct chemical/physical processes affect the bulk properties of storage materials



Multiple length scales must be taken into account



“Design rules” are needed to guide materials discovery

Hydrogen Materials Advanced Research Consortium (HyMARC): highly coordinated capabilities to accelerate materials discovery

HyMARC Phase 1:

- FY16 – FY 18
- 3 DOE Labs
- Budget \$3M/yr

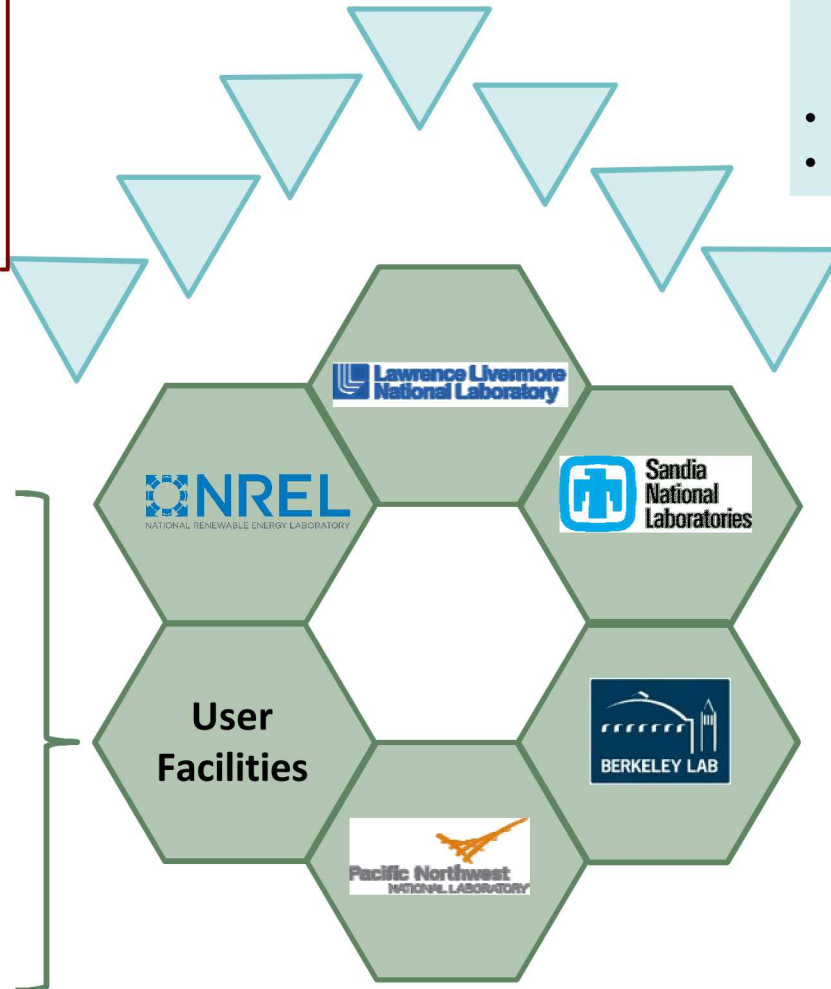
HyMARC Phase 2:

- FY19 – FY22
- 5 DOE Labs
- Budget \$6 M/yr



Seedling Projects

- Applied material development
 - Novel material concepts
 - High-risk, high-reward
- Concept feasibility demonstration
- Advanced development of viable concepts



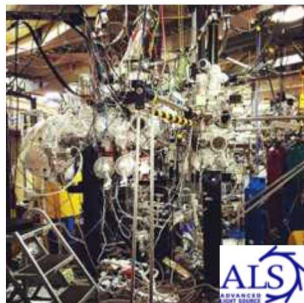
- Foundational R&D
- Computational models
- Synthetic protocols
- Advanced characterization tools
- Validation of material performance
- Guidance to FOA projects
- Database development

<https://www.hymarc.org/>



HyMARC employs a comprehensive suite of characterization tools to probe all relevant length scales

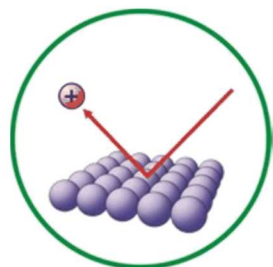
Atomic/molecular
(0 – 1 nm)



AP-XPS
ALS/BL 11.0.2



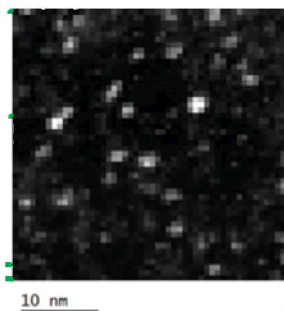
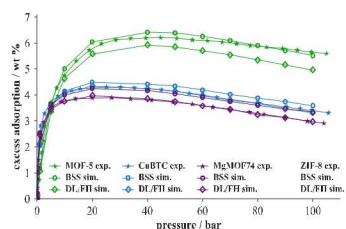
Lab-based AP-XPS



Low Energy Ion
Scattering

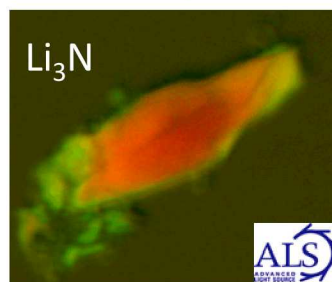
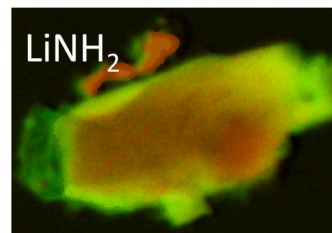
Molecular/micro
(0.5 – 2 nm)

Microporosimetry/BET



AC-TEM/STEM res. 63 pm

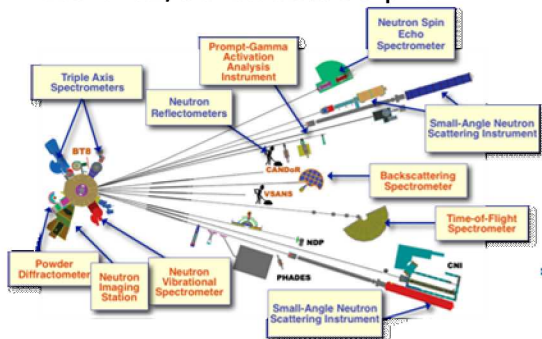
Mesoscale
(2 - 100 nm)



STXM (30 nm res.)

Neutrons:

- Spectroscopy
- Scattering
- Diffraction



Macroscale/Bulk



Ultrahigh Pressure Reactor
(1000 bar)



H-D exchange

10^{-10}

10^{-8}

10^{-6}

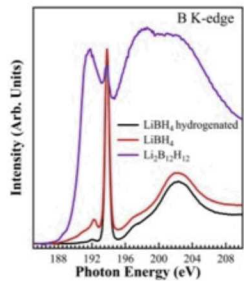
10^{-4}

10^{-2}

Length (m)

Simulations span multiple scales

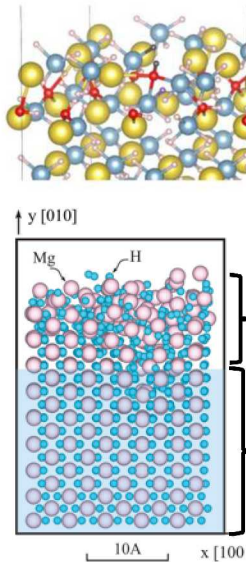
Atomic/molecular
(0 – 1 nm)



Computational
Spectroscopy

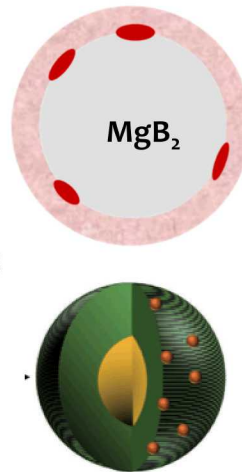
Hydrogen
chemisorption &
physisorption

Molecular/micro
(0.5 – 2 nm)



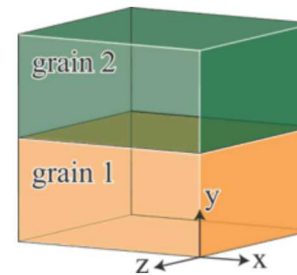
Surface/interface
chemistry

Mesoscale
(2 - 100 nm)



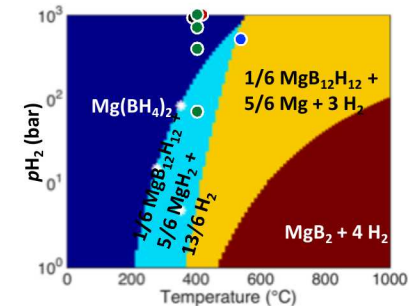
Nucleation kinetics
Phase microstructures

Grains
(≤ 10 μm)



Grain boundaries
Particle size effects
Stress/strain

Macroscale/Bulk



Thermodynamics
Mixing

Density functional theory &
ab initio molecular dynamics

Classical molecular dynamics &
microkinetic modeling

Phase-field modeling &
microelasticity

Ab initio
thermodynamics

10⁻¹⁰

10⁻⁸

10⁻⁶

10⁻⁴

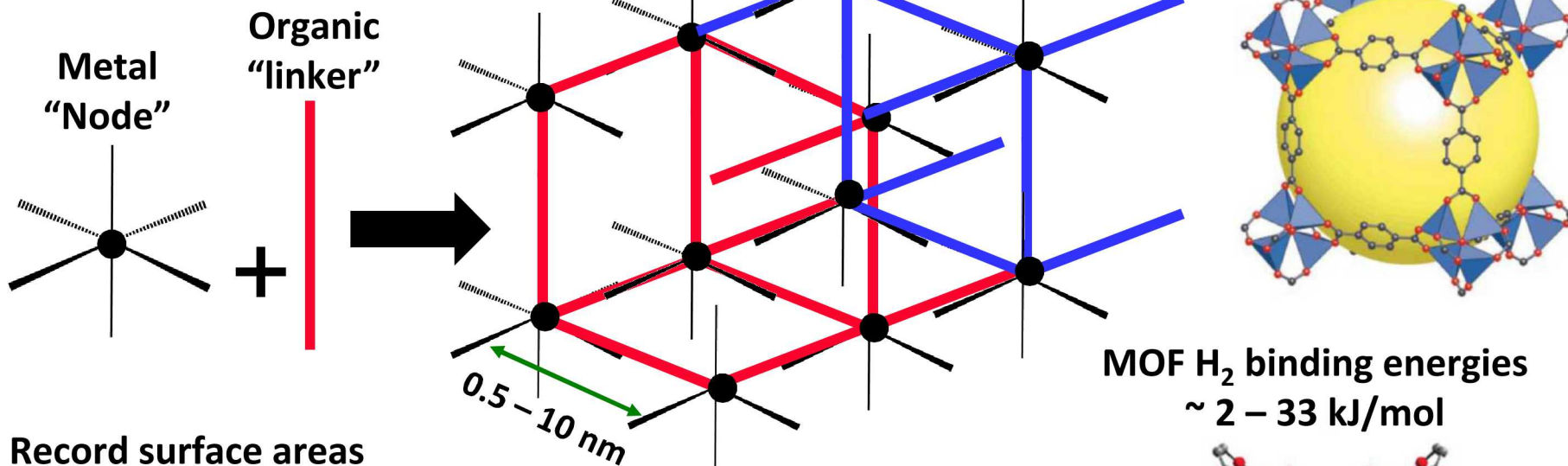
10⁻²

Length (m)

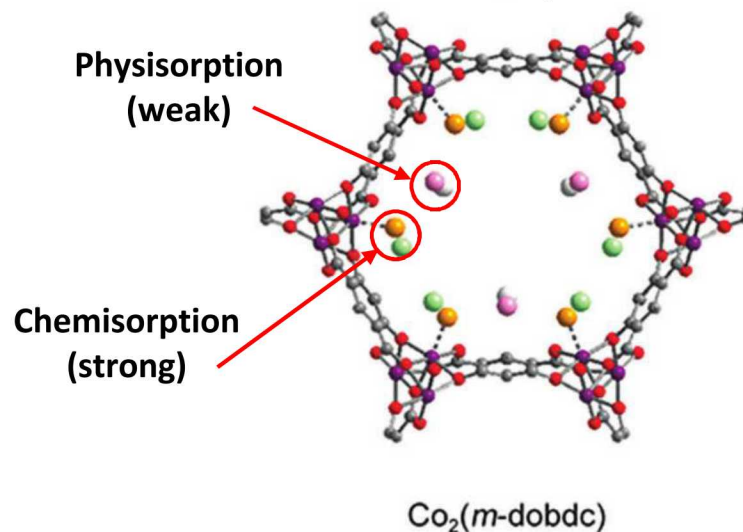
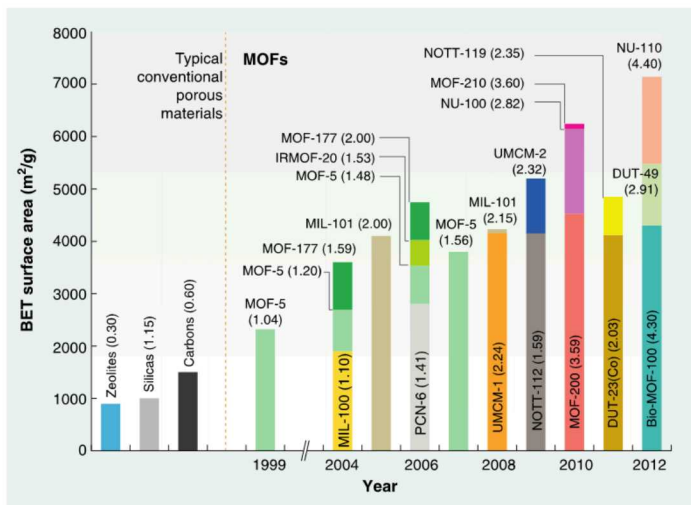
Metal-Organic Frameworks (MOFs) are among the most promising hydrogen sorbents

Thousands of MOFs are now known

e.g. see Furukawa et al. *Science* 2013



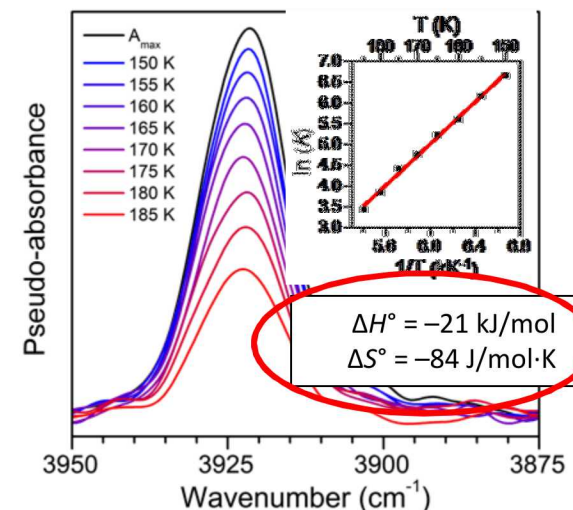
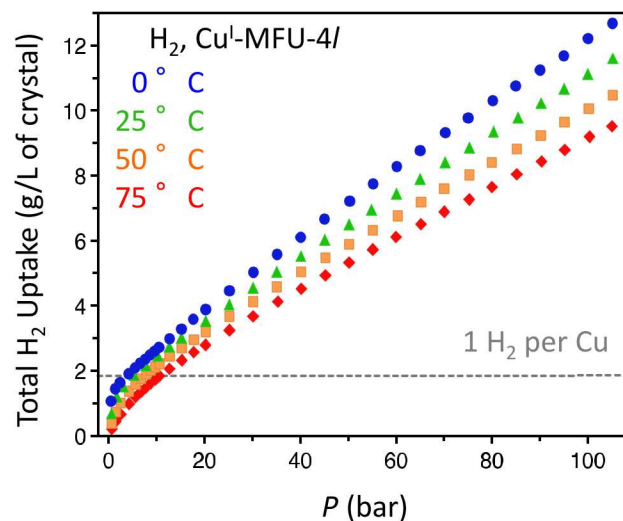
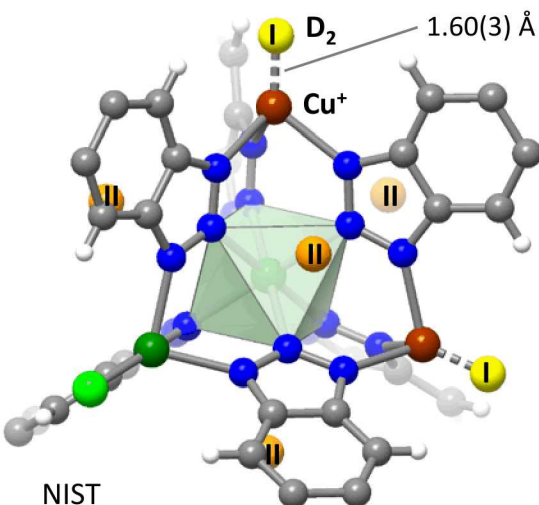
Record surface areas



Recent HyMARC research indicates H₂ binding energies can be increased in MOFs

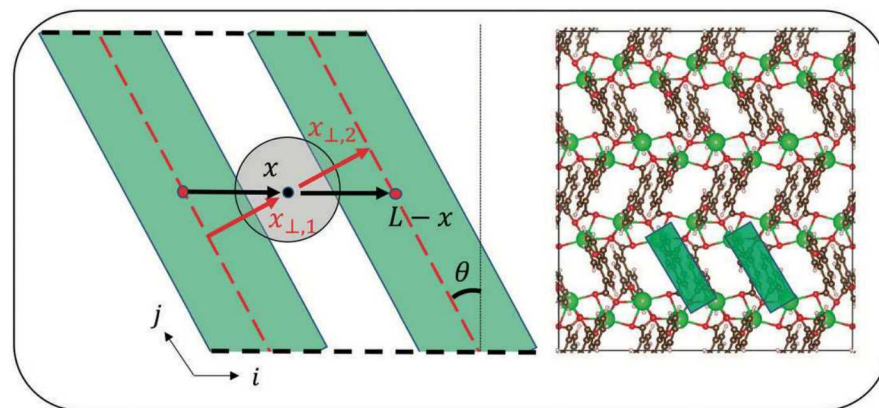
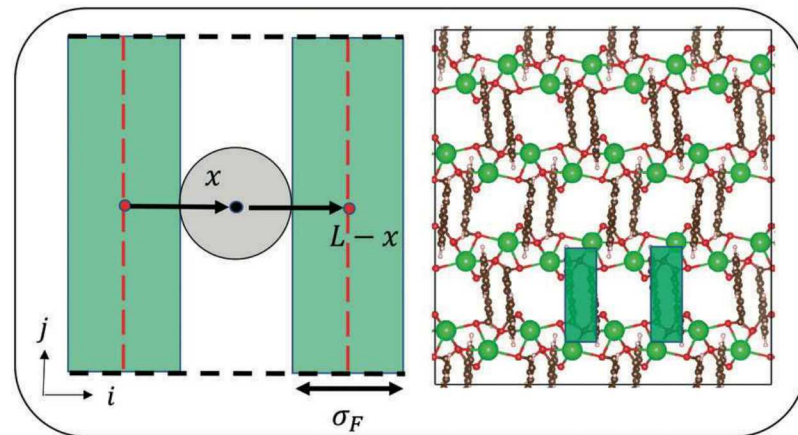
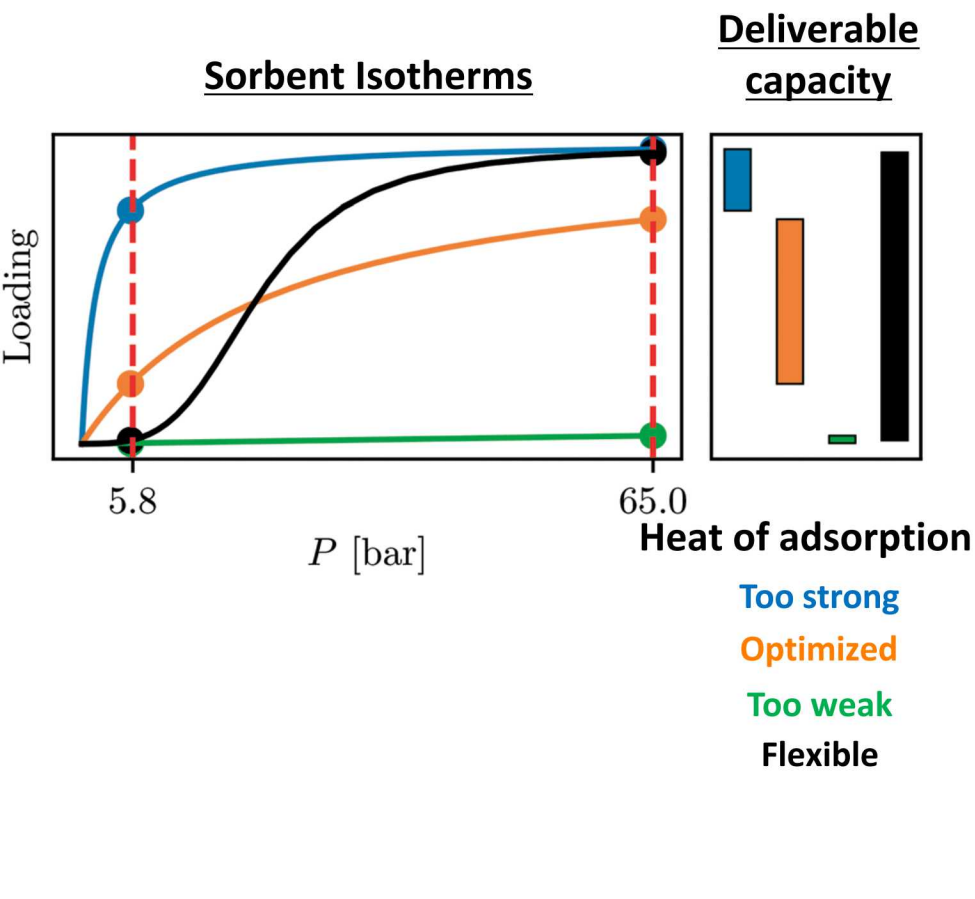
Copper and Vanadium MOFs have heats of adsorption 21 – 33 kJ mol⁻¹

Research of J. R. Long and coworkers

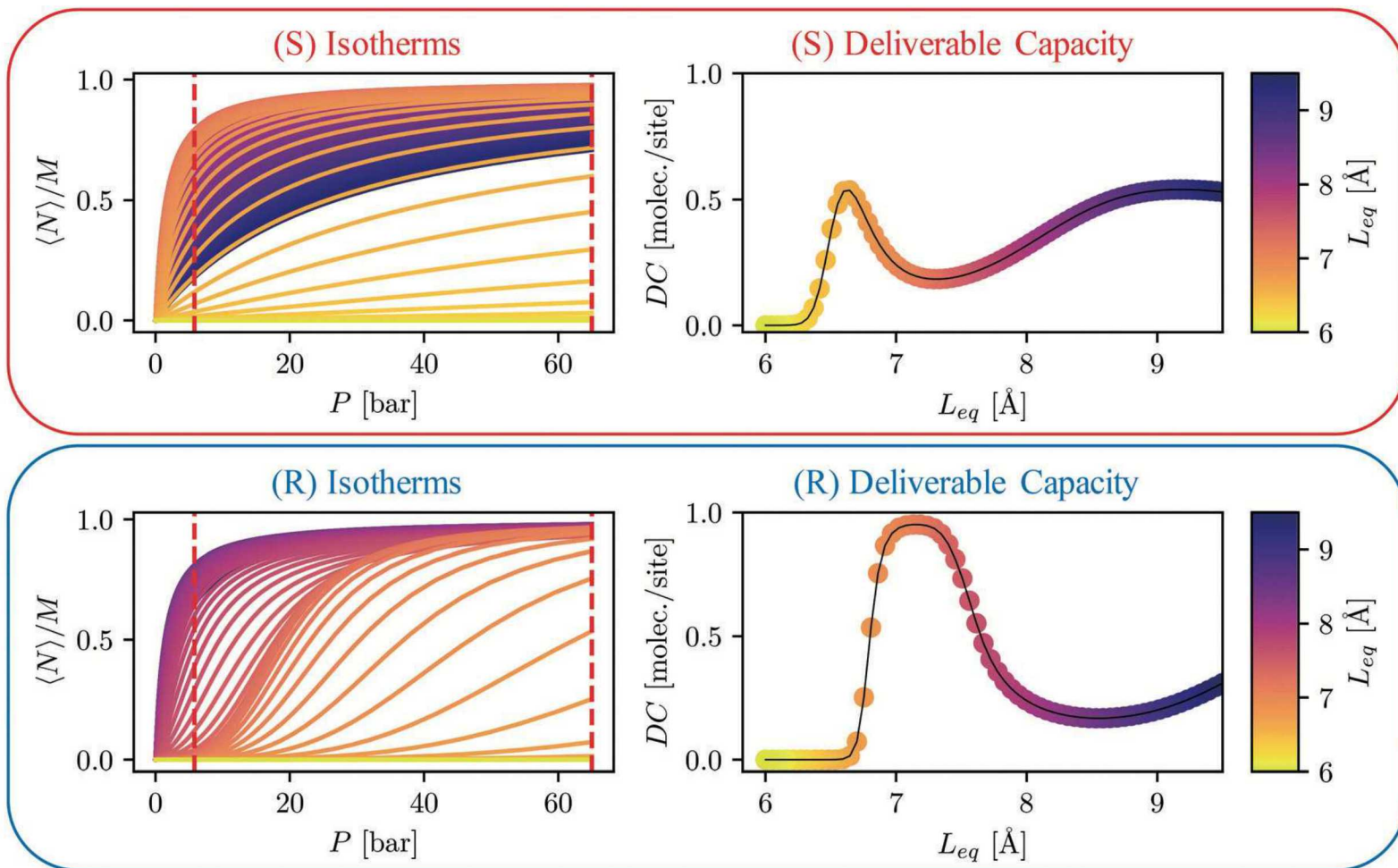


- **In situ powder neutron diffraction:** Extremely short Cu–D₂ distance observed in Cu^I-MFU-4l by neutron powder diffraction. Corroborates strong binding enthalpy and large red-shift of u(H–H) observed from DRIFTS.
- **High-P adsorption:** Open Cu⁺ sites saturate at relatively low pressures. Volumetric usable capacity for Cu^I-MFU-4l surpasses Ni₂(m-dobdc) at 75 °C.
- **DRIFTS in V₂Cl_{2.8}(btdd):** VTIR confirms high enthalpy of adsorption. Enthalpy–entropy relation distinct from M₂(dobdc) family.

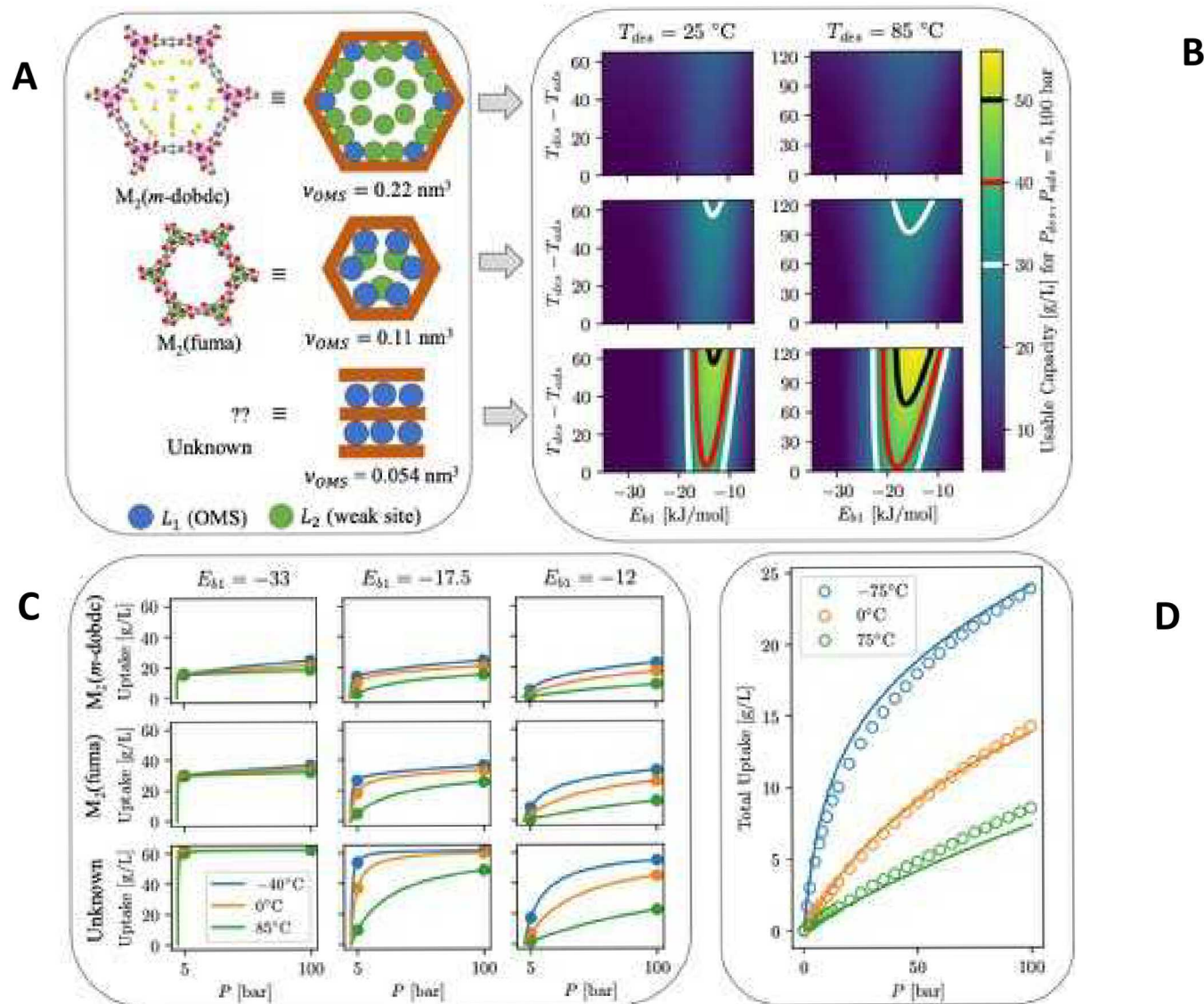
Ultimate gas deliverable capacity material? Nonporous-to-porous deformations without volume change



Methane isotherms and deliverable capacity plotted as a function of L_{eq}



The strong physisorption conundrum and the role of flexible sorbents

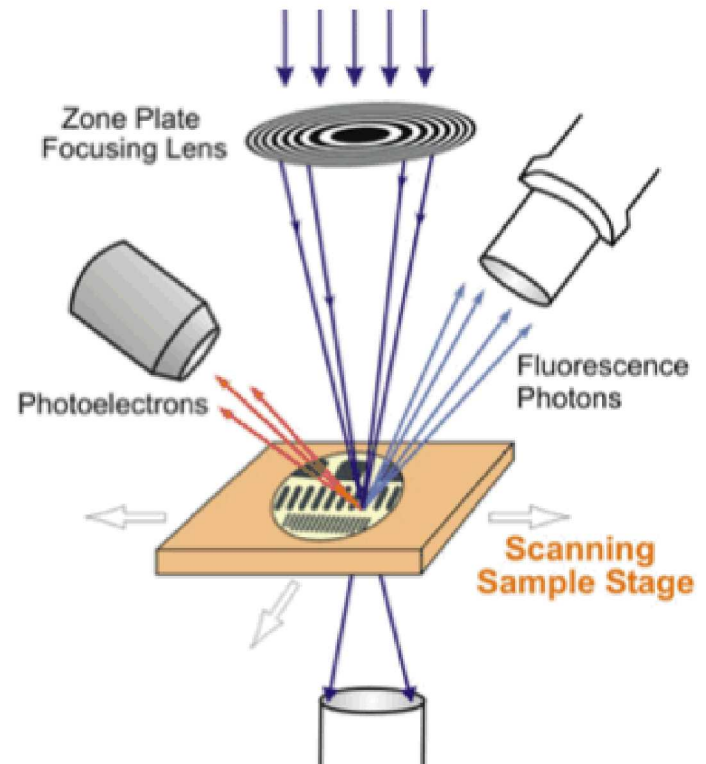


Can we image phase evolution in hydride storage materials?

Uncovering the rate-limiting step in H_2 uptake/release help us design materials with kinetics that meet DOE targets for fill time

Mesoscale phase evolution ($nm \rightarrow \mu m$) is commonly included in mechanisms of metal hydride chemistry, but experimental data needed for validation is lacking.

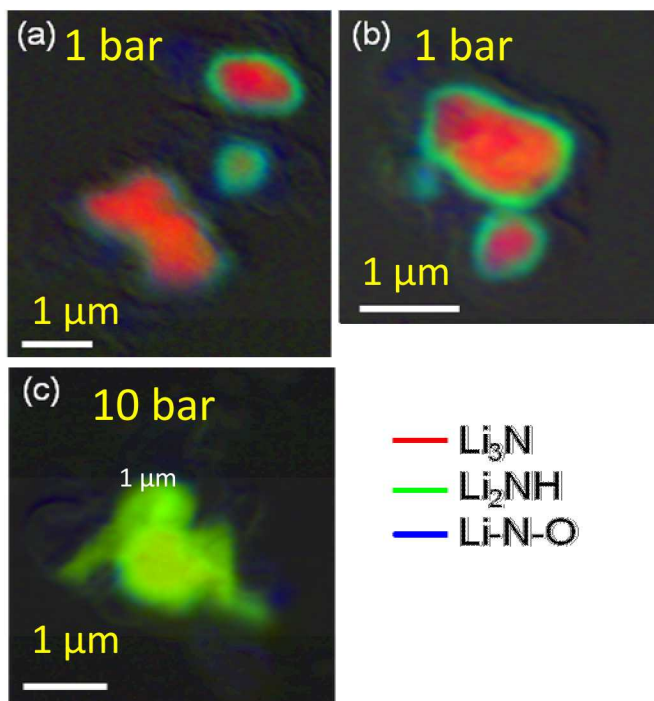
- TEM: ineffective because hydrides decompose under electron beams
- Scanning transmission X-ray microscopy (STXM)
 - Access through Approved Program at LBNL/Advanced Light Source
 - Generates **mesoscale chemical maps**
 - Beamline 5.3.2.2 allowed access only to N in this material
 - 30-nm resolution



STXM N K-edge maps of partially reacted $\text{LiNH}_2 + \text{LiH}$ and Li_3N

Hydrogenation

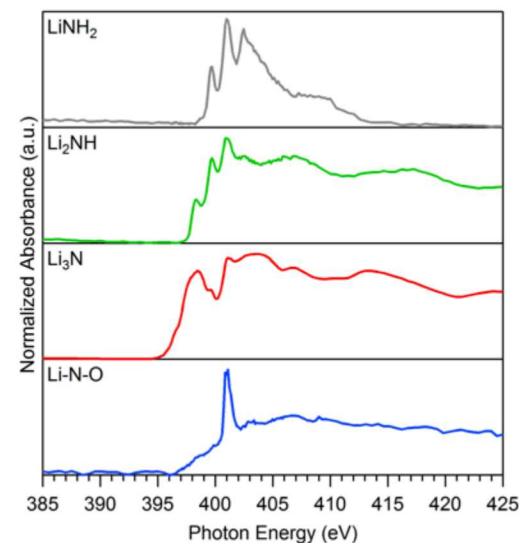
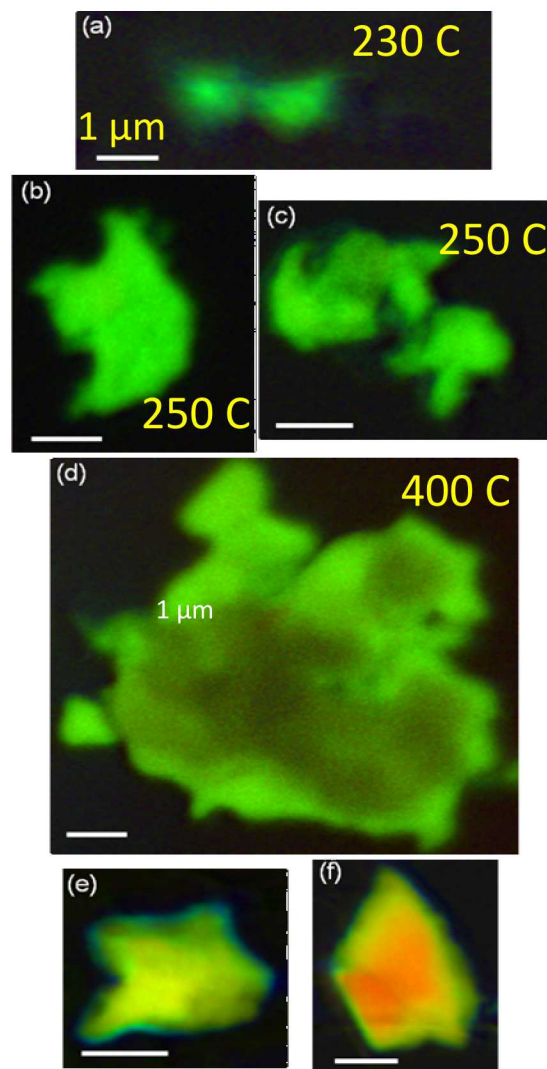
- Reaction at 200 C
- Very little LiNH_2 detected



— Li_3N
— Li_2NH
— Li-N-O

Dehydrogenation:

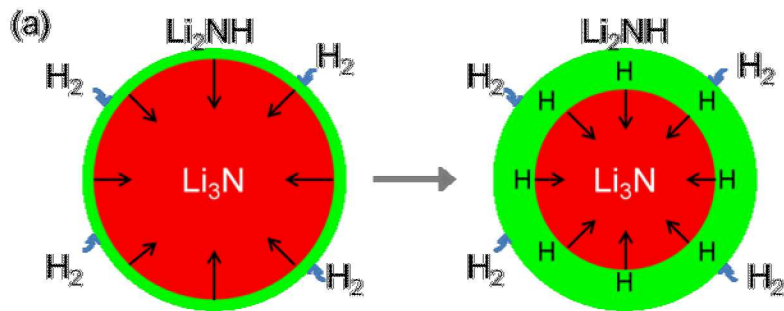
- 400-450 C : Interior dehydrogenates first



N K-edge X-ray absorption spectra, used as standards for mapping

STXM maps indicate reaction is limited by the rate of H_2 release from the surface

Hydrogenation and dehydrogenation steps for complex metal hydrides are **conducted at different temperatures and pressures**, which can lead to different rate-limiting steps.

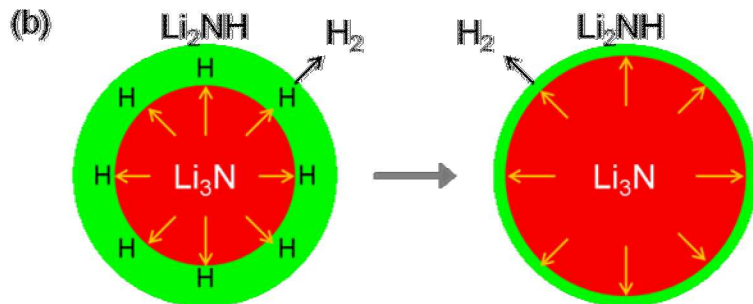


Hydrogenation:

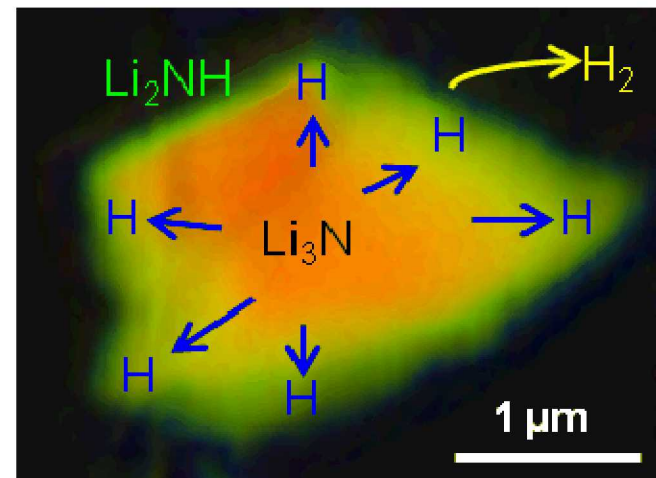
- Proceeds as predicted by Wood et al.

Dehydrogenation:

- Slow surface kinetics lead to inverted core-shell → opposite microstructure from earlier prediction



Inverted core-shell chemical map



HyMARC more than doubled usable volumetric capacity of material-based storage over 2016 state of the art

Systems analysis identifies clear R&D pathway to beating both volumetric and gravimetric capacities of 700-bar compressed gas as well

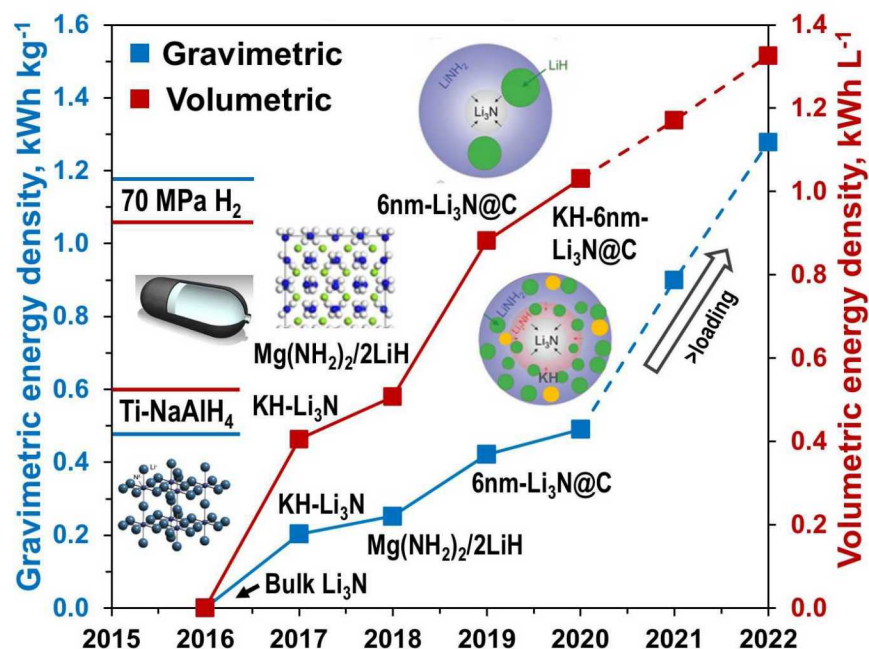
Key HyMARC discoveries

- H₂ release rate increased 2.8X by KH doping
- Patented synthesis method increases host loading, improves safety
- Full reversibility achieved by nanoscaling at 150 °C lower than bulk
- Porous C host accelerates H₂ release throughout the tank due to faster heat transport

Full systems analysis of hydride-composite storage materials enabled by HyMARC data:

- Hydride loading
- Thermodynamics of reaction
- H₂ desorption rate
- Thermal conductivity

Systems analysis for a realistic drive cycle using HyMARC data demonstrates the rapid increases achieved in energy density



Systems analysis conducted in concert with material development defines pathway to successful materials

Systems analysis of hydride-composite storage materials enabled by HyMARC data:

- US06 drive cycle simulation
- KH-doped Li_3N @6-nm C composite
- Stainless steel tank
- HyMARC inputs:
 - Composition (hydride loading)
 - Packing density
 - H_2 desorption kinetics
 - Reaction thermodynamics
 - Thermal conductivity

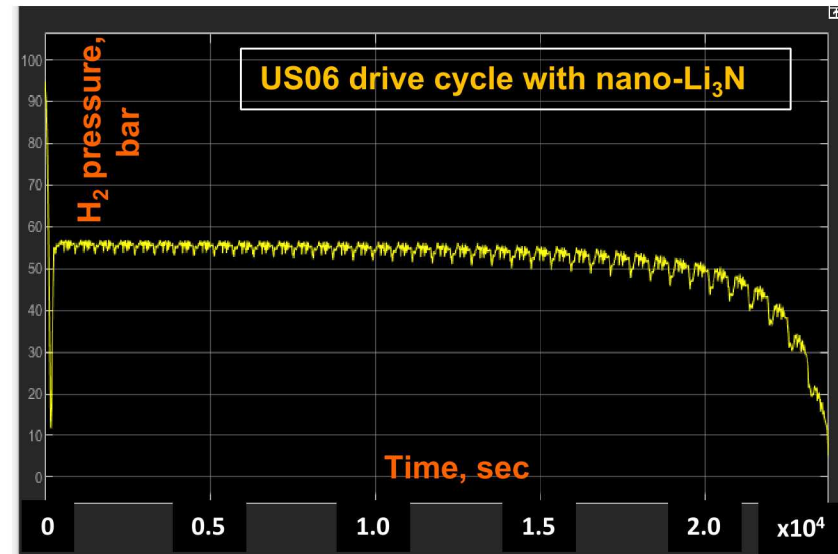
Key results

- Bulk material is unusable due to slow kinetics
- Nanoscale material produces 55 bar H_2 at 250 °C

If we can reduce the tank operating temperature to 200 °C, we can:

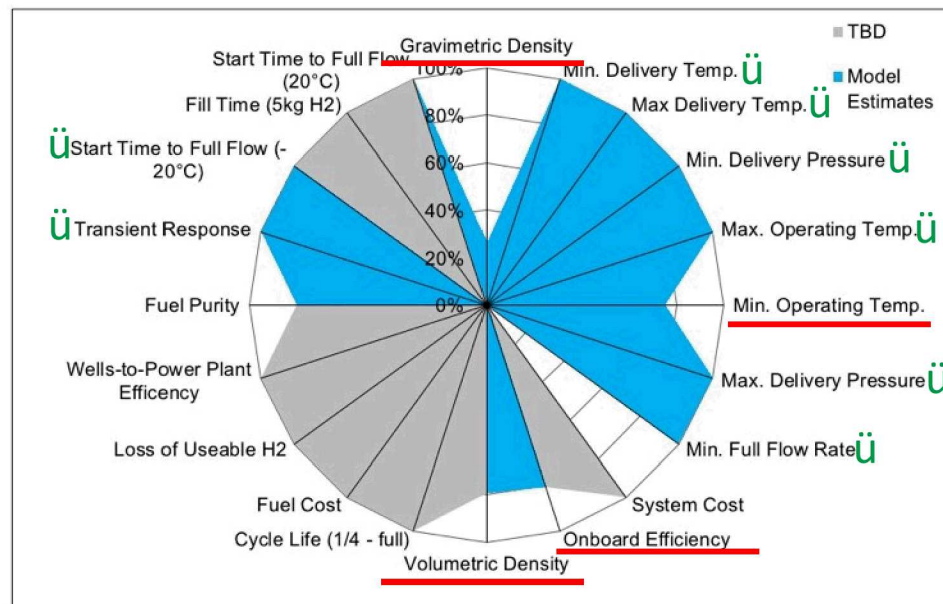
- Use aluminum fuel tank instead of stainless steel
- Reduce number of cooling tubes and H_2 consumption by burner

Simulation of desorption over 2.5×10^4 sec (~ 7 hours)



Accomplishment: Comparison with DOE targets determined by systems model including kinetics using US06 drive cycle

- Of the 13 targets in the evaluation (shaded blue):
 - 9 are 100%
 - 3 are $\geq 75\%$
- Predicted $P(H_2)_{\max} = 55 \text{ bar}$ at 250°C ; DOE target = 12 bar
- Grav. Capacity is 30% of target
 - Due to burner weight of burner and cooling tubes



Take-home lessons:

- Assessing system performance based on one DOE target (e.g. bulk wt%) is overly simplistic
- Systems analysis and material design should be performed in parallel

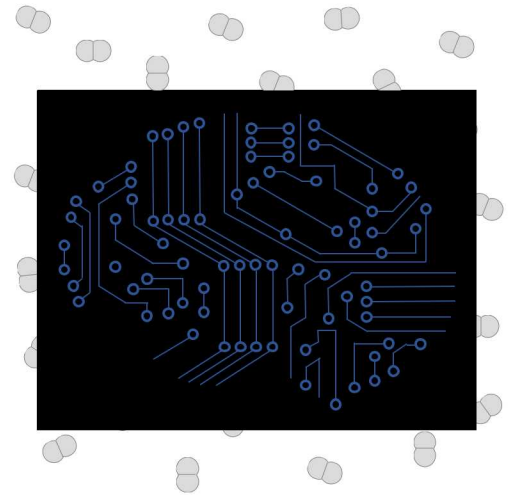
Development of machine-learning to discover new metal hydrides

Decades of research on metal hydrides has failed to identify any that meet all DOE targets. Are we missing something?

Research Question: Can machine learning (ML) yield physics-based insight to facilitate the design of novel metal hydrides exhibiting targeted thermodynamic properties ?

Approach:

1. Train an ML model to predict the equilibrium plateau pressure, P_{eq} , of a metal hydride
2. Utilize the ML model's *interpretability* to understand the underlying structure-property relationships from which P_{eq} can be predicted
3. Apply these structure-property relationships to *a priori* identify known intermetallic compositions with unknown hydrides *and* are predicted to exhibit a desired P_{eq}

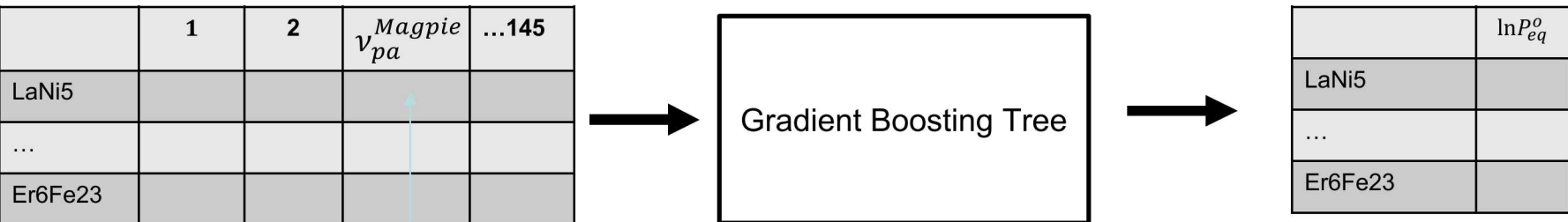


We created input features and chose an ML technique that promotes interpretability of the trained model to aid subsequent efforts in rational materials design

Features: each composition (a string) is mapped to a 145 dimensional vector computed from elemental properties using the Magpie code*

Model: Gradient Boosting Trees are interpretable, i.e. they rank how important each feature is to the property prediction

Prediction: $\ln P_{eq}^o$



* Developed by Wolverton and coworkers

An example Magpie descriptor:

$$v_{pa}^{Magpie} = \sum_i x_i v_i$$

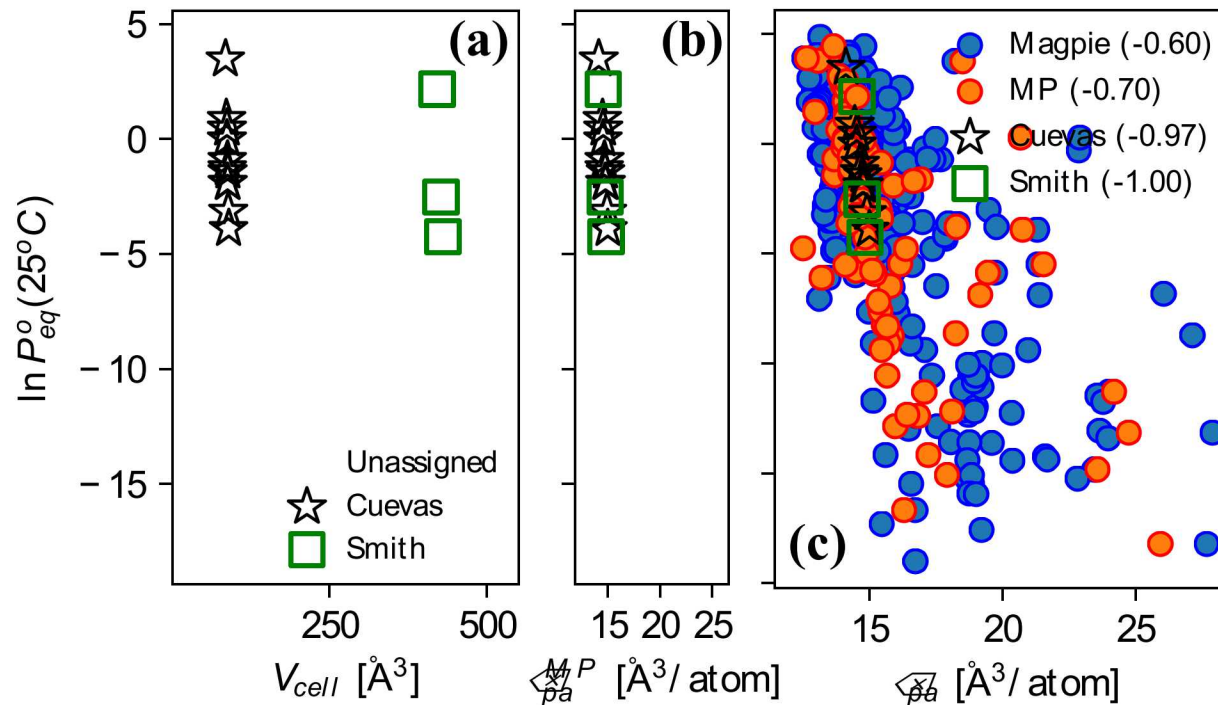
$x_i \equiv$ composition fraction of element i
 $v_i \equiv$ ground state volume per atom of elemental solid i

Our data-driven approach reveals that the v_{pa} : $\ln P_{eq}^o$ structure:property relationship is valid for a wide range of metal substitutions and intermetallic classes

1. Compute the structurally specific volume per atom for ~ 70 available structures in the Materials Project (MP) via:

$$V_{cell} \equiv \text{Volume of the intermetallic lattice computed in MP}$$
$$v_{pa}^{MP} = V_{cell}/n_{atoms}$$

2. Investigate equilibrium pressure as a function of v_{pa}^{MP} and v_{pa}^{MP} :

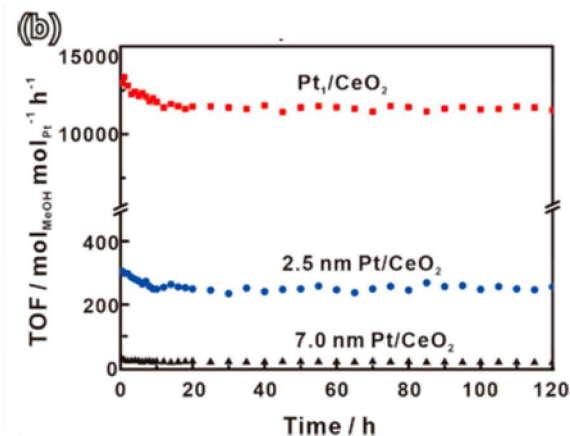
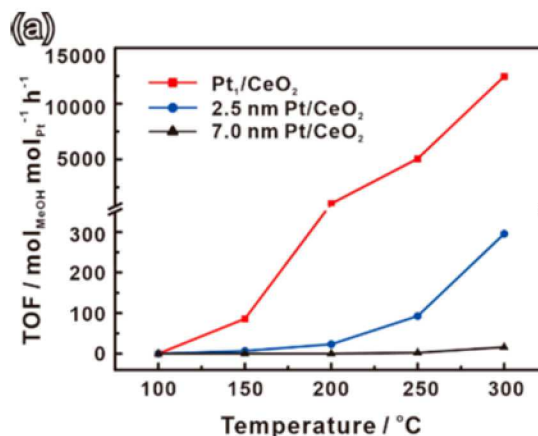
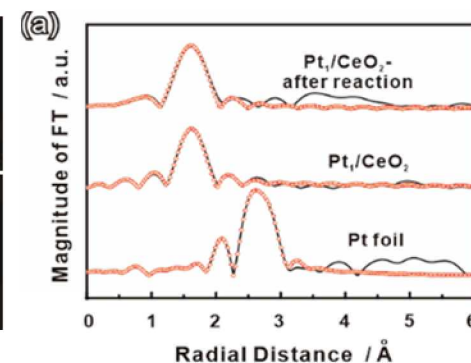
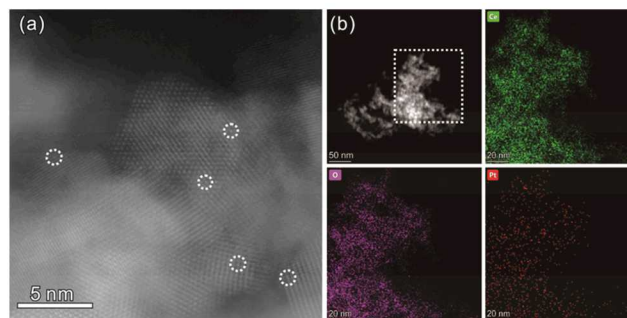
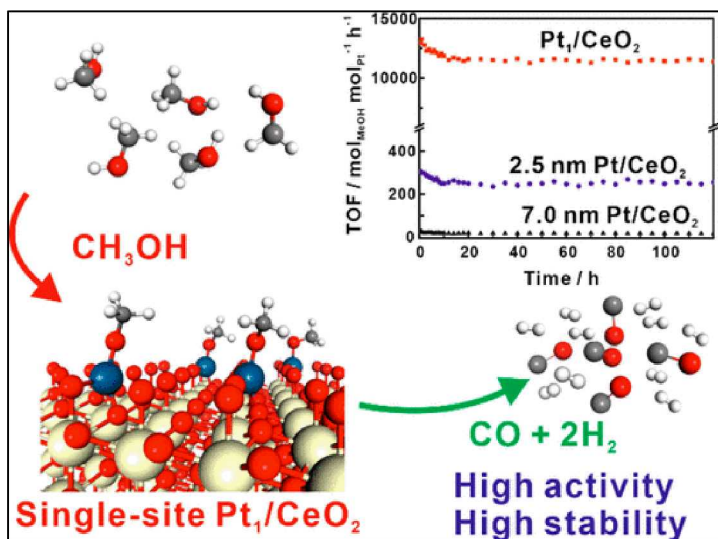


Cuevas et al. noted the dependence of $\ln P_{eq}^o$ on V_{cell} in LaNi_5 substitutions

Smith et al. noted the same trend for R_6Fe_{23} [R=Ho,Er,Lu] substitutions

Single-Site Catalysts for Efficient Hydrogen Generation with Methanol

Methanol Dehydrogenation



- Reaction rate of atomic Pt:
 - 12000-14000** $\text{mol}_{\text{methanol}}/\text{mol}_{\text{Pt}}/\text{hour}$
 - 40 times** that of Pt nanoparticles of 2.5 nm diameter
 - More than **800 times** that of 7nm Pt NPs.
- High reaction stability (**120 hours**).

Take-home messages

- **Compressed gas (700 bar): physically impossible to meet DOE volumetric target**
- **Solid-state materials have potential to meet DOE targets**
- **However, “Goldilocks Challenges” must be solved to enable materials-based storage systems to be practical**
- **HyMARC: a DOE National Laboratory team, is focused on accelerating materials discovery:**
 - **Foundational research**
 - **Development of advanced characterization tools**
 - **Computational modeling across all relevant length scales**
 - **Innovative materials synthesis and development**
 - **Collaboration and assistance to Seedling projects**

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Enabling **twice the energy density** for onboard H_2 storage